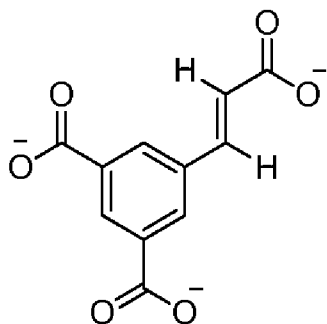


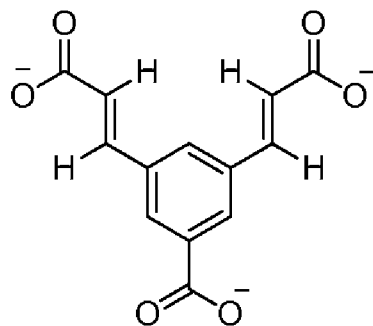


- (51) **International Patent Classification:**
B65B 1/04 (2006.01) *C07F 15/06* (2006.01)
- (21) **International Application Number:**
PCT/US2014/014901
- (22) **International Filing Date:**
5 February 2014 (05.02.2014)
- (25) **Filing Language:** English
- (26) **Publication Language:** English
- (30) **Priority Data:**
61/761,592 6 February 2013 (06.02.2013) US
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- (81) **Designated States** (*unless otherwise indicated, for every kind of national protection available*): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) **Designated States** (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,

[Continued on next page]

(54) **Title:** METAL-ORGANIC FRAMEWORKS FOR SELECTIVE SEPARATIONS

- (57) **Abstract:** Disclosed herein are metal-organic frameworks (MOF) and uses thereof, including those comprising a repeat unit of the formula $[\text{Cu}_3(\text{L1})_2(\text{H}_2\text{O})_3]$ or $[\text{Cu}_3(\text{L2})_2(\text{H}_2\text{O})_3]$, wherein L1 is a ligand of the formula: (structurally represented), and where L2 is a ligand of the formula: (structurally represented). These are useful for many applications, including in the purification of hydrogen gas from production byproducts CH_4 and CO_2 , sensing, heterogeneous catalysis, drug delivery, lithium sulfide battery, membrane and analytical devices.
- (II)



(III)



TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,
KM, ML, MR, NE, SN, TD, TG).

— *as to the applicant's entitlement to claim the priority of
the earlier application (Rule 4.17(iii))*

Declarations under Rule 4.17:

— *as to applicant's entitlement to apply for and be granted
a patent (Rule 4.17(ii))*

Published:

— *with international search report (Art. 21(3))*

DESCRIPTION

METAL-ORGANIC FRAMEWORKS FOR SELECTIVE SEPARATIONS

5

BACKGROUND OF THE INVENTION

This application claims the benefit of United States Provisional Patent Application No. 61/761,592, filed February 6, 2013, the entirety of which is incorporate herein by
10 reference.

I. Field of the Invention

The present disclosure relates generally to the fields of chemistry and materials science. More particularly, it concerns metal-organic frameworks, compositions thereof and methods use thereof, including for separating gas molecules,
15 sensing, heterogeneous catalysis, drug delivery, lithium sulfide battery, membrane and analytical devices.

II. Description of Related Art

Microporous metal-organic frameworks (MOFs) have been rapidly emerging as new type of porous materials for gas storage, separation, sensing and
20 heterogeneous catalysis. The tunable pores and the immobilized functional sites within such microporous MOFs have enabled them to direct specific recognition of certain molecules based upon size and functionality.

Precise control of pore sizes and pore surfaces within porous materials is very important for their highly selective recognition and thus separation of small
25 molecules. The pores within such porous MOFs can be systematically modified simply by changing the secondary building blocks (SBUs), changing the organic bridging linkers and controlling the framework interpenetration (Deng *et al.*, 2010; Chen *et al.*, 2010; Ma *et al.*, 2010; Horike *et al.*, 2009). In fact, to systematically tune the micropores to induce their size specific encapsulation of small gas molecules,
30 various series of microporous metal-organic framework materials have been emerging as the promising microporous media for the recognition and separation of small gas molecules (Kitaura *et al.*, 2004; Chen *et al.*, 2004; Cho *et al.*, 2006; Liu *et al.*, 2010; Murray *et al.*, 2010; Ma *et al.*, 2009; McKinlay *et al.*, 2008; Dubbeldam *et al.*, 2008;

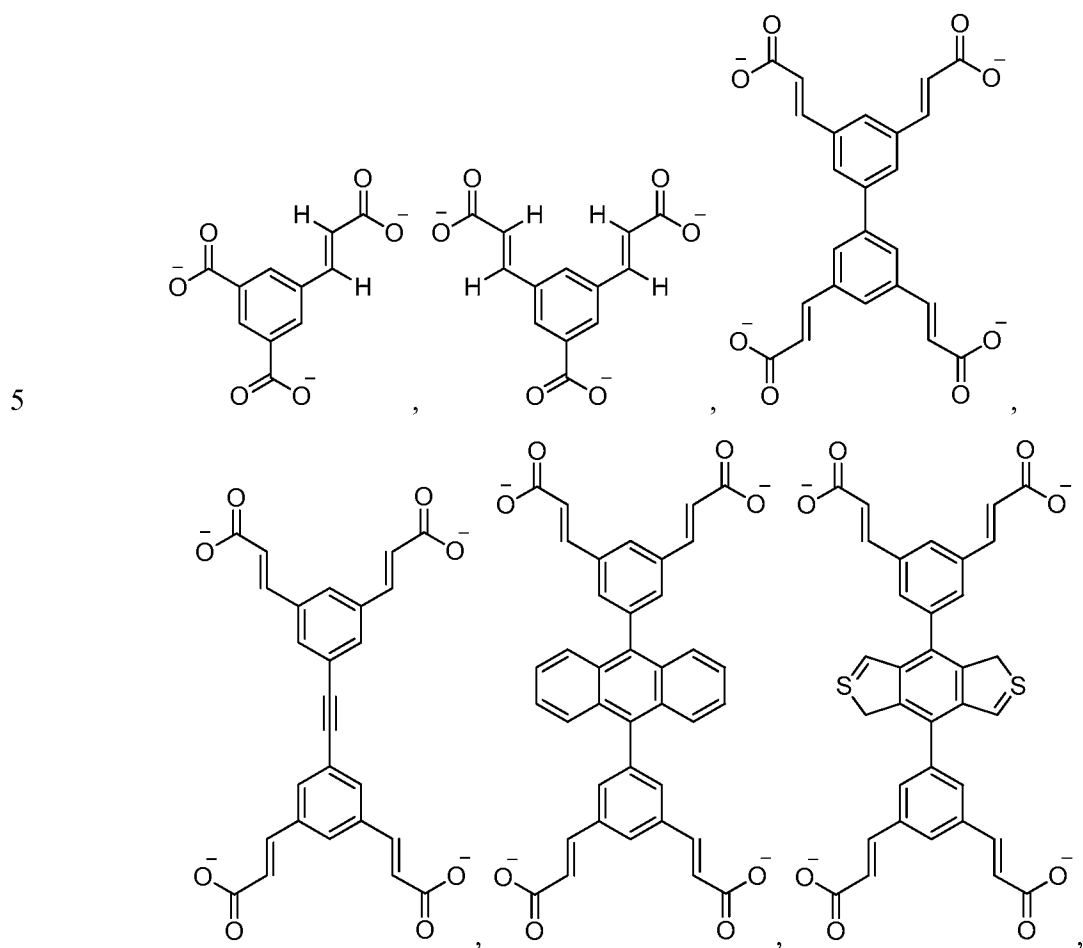
Chen *et al.*, 2006; Finsy *et al.*, 2008; Bae *et al.*, 2010; Zhang *et al.*, 2008; Dybtsev *et al.*, 2004; Li *et al.*, 2009; Vaidhyanathan *et al.*, 2006; Nuzhdin *et al.*, 2007; Dybtsev *et al.*, 2006; Chen *et al.*, 2008).

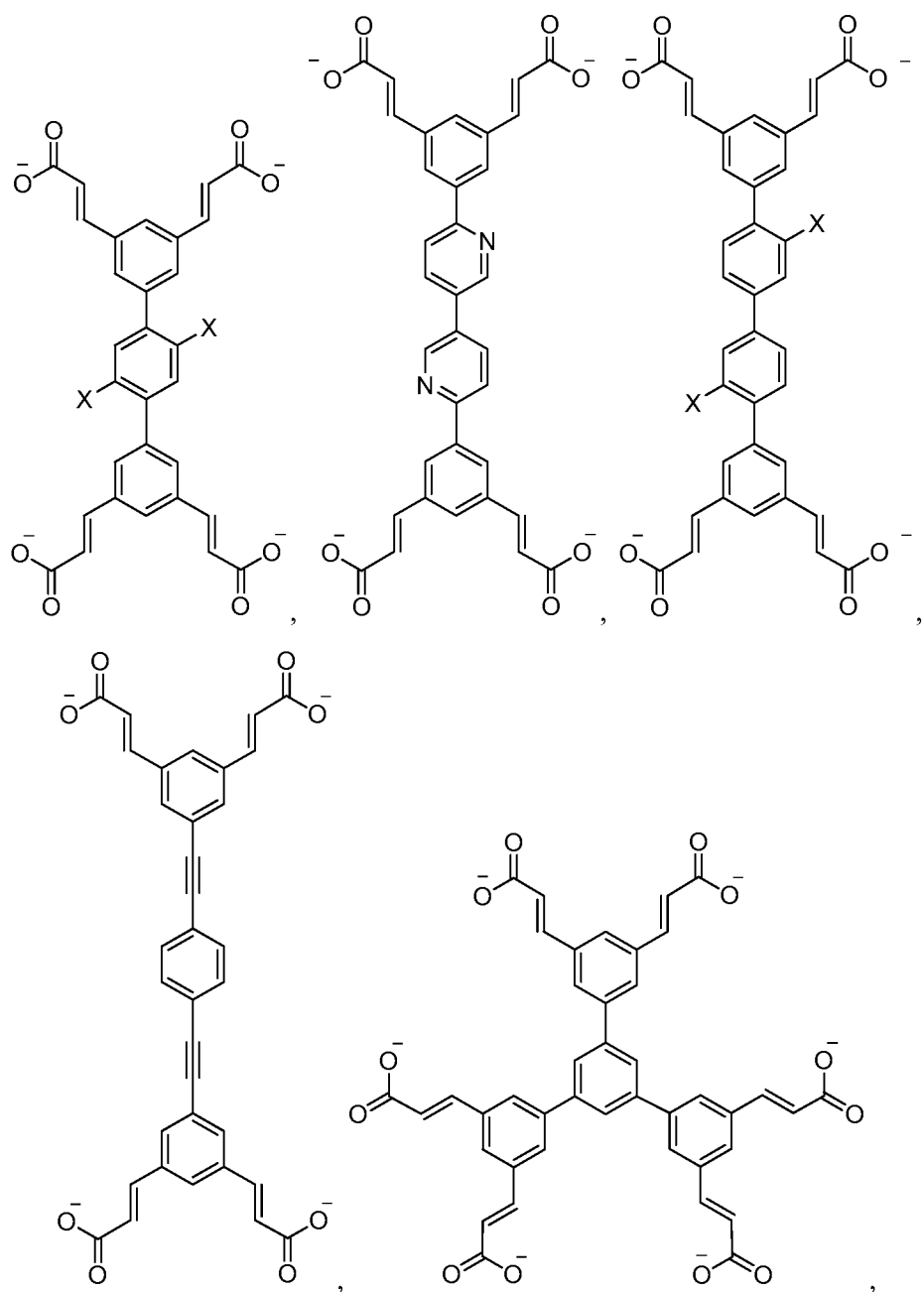
When considering the organic linkers, *m*-benzenedicarboxylate organic linkers
5 in MOF play a crucial role in the realization of highly porous MOFs. In fact, this
fundamental organic building unit can be incorporated into a great number of organic
linkers with different aromatic backbones, leading to a variety of highly porous MOFs
for gas storage and separation. (Chen, *et al.*, 2005; Lin, *et al.*, 2006; Lee, *et al.*, 2008;
Hu, *et al.*, 2009; Farha, *et al.*, 2010; Yuan, *et al.*, 2010; Yan, *et al.*, 2010; Li, *et al.*,
10 2011; Zheng, *et al.*, 2011; Guo, *et al.*, 2011; Liu, *et al.*, 2012; Farha, *et al.*, 2012)
Recently, the two porous MOFs with BET surface area over 7000 m²/g have been
targeted from two hexacarboxylate organic linkers build from three *m*-
benzenedicarboxylate units in Farha, *et al.*, 2012, which is incorporated herein by
reference. The introduction of the multivalent ligand by modifying the connection
15 point of the chelating ligand provides the flexibility to augment the pore size of the
MOF through systematic modification of the organic linkers. The systematic
modification allows for the selective incorporation of different gas molecules based
upon the linkers and the resultant pore size.

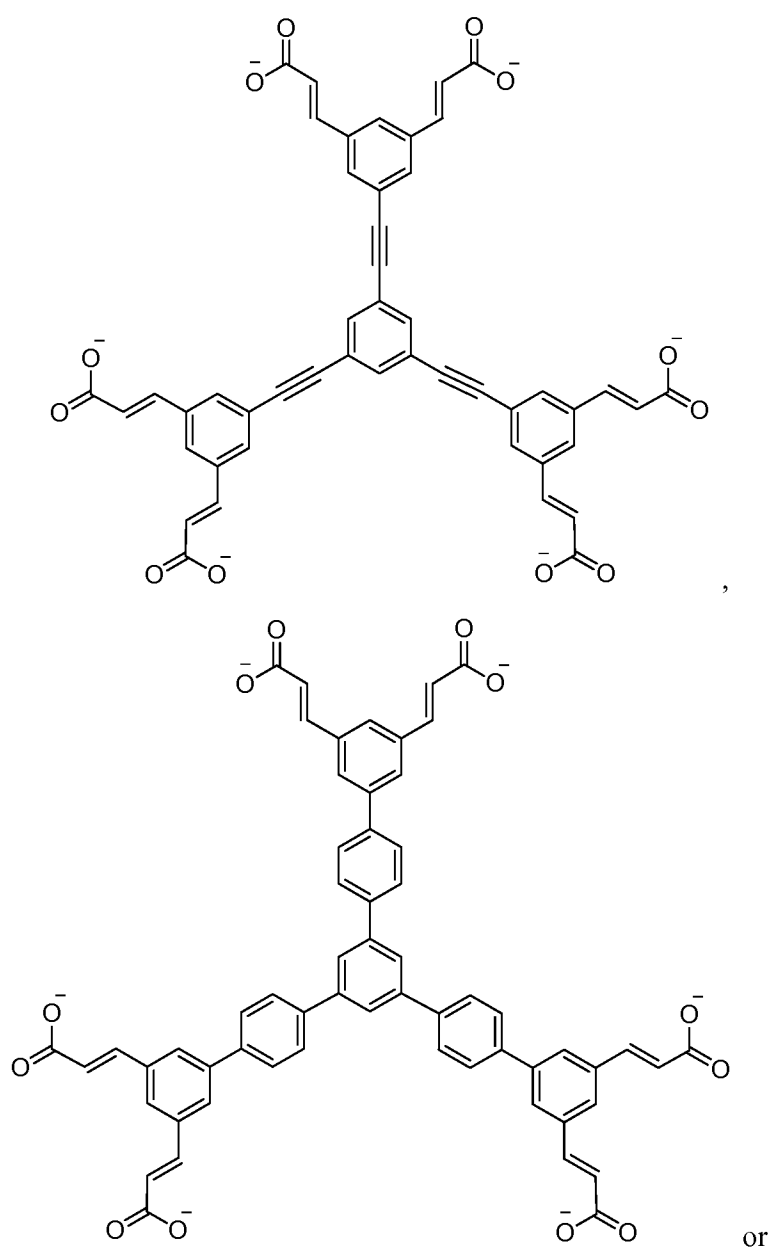
Motivated by the power of the *m*-benzenedicarboxylate organic building unit
20 to construct highly porous MOFs, work has been done to expand the organic units as
shown in Figure 1(a) (middle and right ones), for the design of new organic linkers
and thus porous MOFs through their self-assembly with the paddle-wheel Cu₂(CO₂)₄
SBUs. Such expanded organic units have never been utilized before to create porous
MOFs.

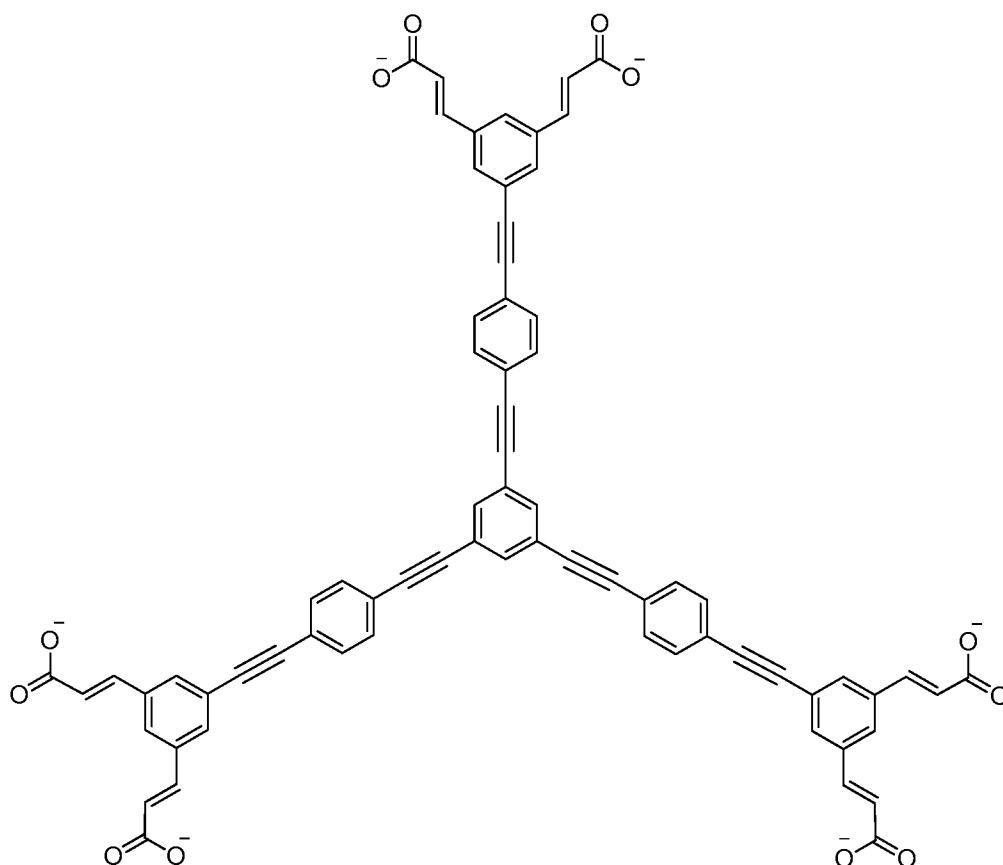
SUMMARY OF THE INVENTION

In some aspects, the invention provides a metal-organic framework (MOF) comprising a repeat unit of the formula $[\text{Cu}_3(\text{L})_2(\text{H}_2\text{O})_3]$, wherein L is a ligand of the formula or a protonated form thereof:



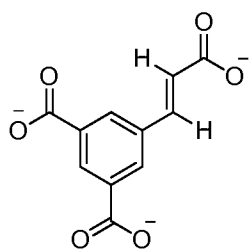






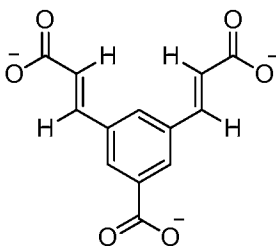
wherein, X is selected independently from $-\text{OH}$, $-\text{F}$, $-\text{Cl}$, $-\text{Br}$, $-\text{I}$, $-\text{NH}_2$, $-\text{NO}_2$, $-\text{CO}_2\text{H}$, $-\text{CO}_2\text{CH}_3$, $-\text{CO}_2\text{CH}_2\text{CH}_3$, $-\text{CN}$, $-\text{SH}$, $-\text{OCH}_3$, $-\text{OCH}_2\text{CH}_3$, $-\text{C}(\text{O})\text{CH}_3$, $-\text{NHCH}_3$, $-\text{NHCH}_2\text{CH}_3$, $-\text{N}(\text{CH}_3)_2$, $-\text{C}(\text{O})\text{NH}_2$, $-\text{OC}(\text{O})\text{CH}_3$, $-\text{S}(\text{O})_2\text{OH}$ or $-\text{S}(\text{O})_2\text{NH}_2$.

In some embodiments, the metal-organic framework (MOF) comprises a repeat unit of the formula $[\text{Cu}_3(\text{L1})_2(\text{H}_2\text{O})_3]$ or $[\text{Cu}_3(\text{L2})_2(\text{H}_2\text{O})_3]$, wherein L1 is a ligand of the formula:



, and

wherein L2 is a ligand of the formula:



In some embodiments, the metal organic framework is activated for sorption of gas molecules. In some embodiments, the MOF further comprises one or more than one type of guest molecule. In some embodiments, the guest molecule is a solvent molecule. In some embodiments, the solvent molecule is water. In other
 5 embodiments, the solvent molecule is *N,N'*-dimethylformamide.

In some embodiments, the MOF further comprises about two *N,N'*-dimethylformamide and five and half water molecules per repeat unit. In other embodiments, the MOF is further comprised of about five *N,N'*-dimethylformamide
 10 and six and half water molecules per repeat unit. In some cases, the solvent molecules occupy the pores of the MOF.

In some embodiments, one type of guest molecule is a gas molecule. In some cases, the gas molecule is H₂, CO₂, or CH₄. In some embodiments, the gas molecule is CO₂. In some embodiments, the gas molecule is CH₄. In other embodiments, the
 15 gas molecule is H₂. In other cases, the gas molecule is CO₂ and CH₄.

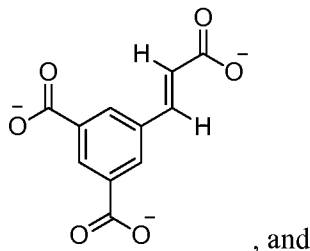
In some instances, MOF is substantially free of solvent molecules.

In some cases, the MOF has a weight percentage at least 90% attributable to repeat units of the formula [Cu₃(L1)₂(H₂O)₃] or [Cu₃(L2)₂(H₂O)₃]. In other cases, the MOF has a weight percentage at least 95% attributable to repeat units of the formula
 20 [Cu₃(L1)₂(H₂O)₃] or [Cu₃(L2)₂(H₂O)₃]. In some cases, the MOF has a weight percentage at least 99% attributable to repeat units of the formula [Cu₃(L1)₂(H₂O)₃] or [Cu₃(L2)₂(H₂O)₃]. In other instances, the metal-organic framework has been adhered to a fixed surface.

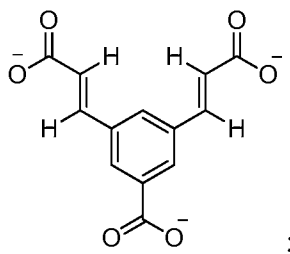
In some embodiments, the repeat unit of the MOF is a ligand of the formula
 25 listed in Example IV Additional Ligands.

In another aspect, the invention provides methods of separating two or more compounds using an MOF comprising:

- (a) obtaining a metal-organic framework (MOF) comprising a repeat unit of the formula $[\text{Cu}_3(\text{L1})_2(\text{H}_2\text{O})_3]$ or $[\text{Cu}_3(\text{L2})_2(\text{H}_2\text{O})_3]$, wherein L1 is a ligand of formula:



5 L2 is a ligand of formula:



- (b) combining the MOF with a mixture comprising a first compound and one or a group of second compounds; and
- (c) separating the one or more compounds based on their differential sorption rate within the MOF.
- 10

In some embodiments, the molecules separated are gas molecules. In some cases, the first compound is H_2 . In some cases, the second compound is CH_4 or CO_2 . In other cases, the second compound is CH_4 and CO_2 . In some cases, the second compound is CH_4 and CO_2 and the first compound is H_2 .

15 In some embodiments, the separation is carried out at high pressure. In some cases, the separation is carried out at pressures above 2 mPa. In some embodiments, the separation is carried out at pressures above 4 mPa.

In some embodiments, the MOF is attached to a fixed bed surface. In some embodiments, the MOF further comprises an absorber. In some embodiments, the absorption is carried out at any temperature. In other embodiments, the absorption is carried out at room temperature.

20

In other aspect, the invention provides methods of using the MOFs provided herein for sensing, heterogeneous catalysis, drug delivery, and a component of, for example, a lithium sulfide battery, a membrane, and/or an analytical device.

Other objects, features and advantages of the present disclosure will become
5 apparent from the following detailed description. It should be understood, however,
that the detailed description and the specific examples, while indicating specific
embodiments of the invention, are given by way of illustration only, since various
changes and modifications within the spirit and scope of the invention will become
apparent to those skilled in the art from this detailed description.

10

BRIEF DESCRIPTION OF THE DRAWINGS

The following drawings form part of the present specification and are included to further demonstrate certain aspects of the present disclosure. The invention may be better understood by reference to one of these drawings in combination with the detailed description of specific embodiments presented herein.

Figures 1A-D show the organic components of the MOF and the size and shape of the corresponding pores within the structure. **Figure 1A** shows the *m*-benzenedicarboxylate organic building unit (left) and two new expanded ones (middle and right); **Figures 1B-1D** show the self-assembly of **(B)** H₃BTC and **(C-D)** two new organic linkers with paddle-wheel Cu₂(CO₂)₄ unit lead to the construction of isorecticular porous MOFs whose pores (spheres highlighted by black arrows) are systematically enlarged (Cu, dark gray polyhedra; C, light gray tubes; O, small dark gray spheres surrounding the polyhedra; H atoms are omitted for clarity) for MOF, **ZJU-35** and **ZJU-36**, respectively.

Figure 2 shows the N₂ sorption isotherms of **ZJU-35** and **ZJU-36** at 77 K.

Figures 3A-B show H₂ (absolute) sorption isotherms of **ZJU-35 (A)** and **ZJU-36 (B)** at different temperatures.

Figure 4 shows the absolute gas sorption isotherms of CO₂ (top), CH₄ (middle) and H₂ (bottom) of **ZJU-35a** (solid square) and **ZJU-36a** (open solid diamond) at 300 K.

Figure 5 shows the comparison of isosteric heats of adsorption, Q_{st} , of CO₂ in **ZJU-35a**, **ZJU-36a**, **CuBTC (HKUST-1)**, **MgMOF-74**, **Cu-TDPAT**, **MIL-101**, **NaX**, and **LT-5A**. The calculations of Q_{st} are based upon the Clausius-Clapeyron equation.

Figures 6A-B show the breakthrough characteristics of an adsorber packed with **ZJU-35a (A)** and **ZJU-36a (B)** maintained at isothermal conditions at 298 K and 5 MPa.

Figures 7A-B (A) show the influence of operating pressure on the number of moles of 99.95%+ pure H₂ produced per kg of adsorbent material during the time interval 0 – τ_{break} . The breakthrough times, τ_{break} , correspond to those when the outlet gas contains 500 ppm (CO₂ + CH₄) and **(B)** the influence of operating pressure on the number of moles of 99.95%+ pure H₂ produced per L of adsorbent material during the

time interval $0 - \tau_{\text{break}}$. The breakthrough times, τ_{break} , correspond to those when the outlet gas contains 500 ppm ($\text{CO}_2 + \text{CH}_4$).

DESCRIPTION OF ILLUSTRATIVE EMBODIMENTS

Disclosed herein are metal-organic frameworks based upon an organic ligand derivative of *m*-benzenetricarboxylate. These MOFs made be used to selective purify hydrogen gas from production byproducts, CO₂ and CH₄. These MOFs can
5 also be used in applications towards sensing, heterogeneous catalysis, drug delivery, lithium sulfide battery, membrane and analytical devices through the manner taught by Xiao, 2007, Sun, 2009, Guo, 2009, Peterson, 2010 and Wu 2011, which are incorporated herein by reference.

I. Definitions

10 **ZJU-35** corresponds to the formula $[\text{Cu}_3(\text{L1})_2(\text{H}_2\text{O})_3] (\text{G})_x$, wherein G is a guest molecule, and L1 is a *m*-benzenetricarboxylate derivative.

ZJU-36 corresponds to the formula $[\text{Cu}_3(\text{L2})_2(\text{H}_2\text{O})_3] (\text{G})_x$, wherein G is a guest molecule, and L2 is a *m*-benzenetricarboxylate derivative.

DMF refers to *N,N'*-dimethylformamide.

15 “Guest molecule,” or “G” in the context of a chemical formula, refers to a molecule, including a solvent molecule or a gas molecule, that is enclosed within the pores or open sites of a framework material such as an MOF or M'MOF. Examples of guest molecules include, for example, methane, water, *N,N'*-dimethylformamide, *N,N'*-diethylformamide, ethanol and nitrobenzene.

20 “Metal-organic frameworks” (MOFs) are framework materials, typically three-dimensional, self-assembled by the coordination of metal ions with organic linkers exhibiting porosity, typically established by gas adsorption. The MOFs discussed and disclosed herein are at times simply identified by their repeat unit (see below), that is without brackets or the subscript n. A mixed-metal-organic
25 frameworks (M'MOF) is a subset of MOFs having two of more types of metal ions.

A “repeat unit” is the simplest structural entity of certain materials, for example, frameworks and/or polymers, whether organic, inorganic or metal-organic. In the case of a polymer chain, repeat units are linked together successively along the chain, like the beads of a necklace. For example, in polyethylene, $[-\text{CH}_2\text{CH}_2-]_n$, the
30 repeat unit is $-\text{CH}_2\text{CH}_2-$. The subscript “n” denotes the degree of polymerisation, that is, the number of repeat units linked together. When the value for “n” is left undefined, it simply designates repetition of the formula within the brackets as well as

the polymeric and/or framework nature of the material. The concept of a repeat unit applies equally to where the connectivity between the repeat units extends into three dimensions, such as in metal organic frameworks, cross-linked polymers, thermosetting polymers, etc. Note that for MOFs the repeat unit may also be shown without the subscript n.

“Pores” or “micropores” in the context of metal-organic frameworks are defined as open space within the MOFs; pores become available, when the MOF is activated for the storage of gas molecules. Activation can be achieved by heating, *e.g.*, to remove solvent molecules.

“Multimodal size distribution” is defined as pore size distribution in three dimensions.

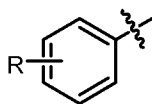
“Interpenetrating metal-organic framework” is defined as metal-organic frameworks interlocked with one another.

“Multidentate organic linker” is defined as ligand having several binding sites for the coordination to one or more metal ions.

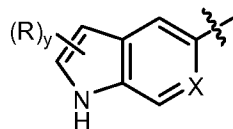
When used in the context of a chemical group, “hydrogen” means $-H$; “hydroxy” means $-OH$; “oxo” means $=O$; “halo” means independently $-F$, $-Cl$, $-Br$ or $-I$; “amino” means $-NH_2$, and “nitro” means $-NO_2$.

For the groups and classes below, the following parenthetical subscripts further define the group/class as follows: “(C_n)” defines the exact number (n) of carbon atoms in the group/class. “(C_{≤n})” defines the maximum number (n) of carbon atoms that can be in the group/class, with the minimum number as small as possible for the group in question, *e.g.*, it is understood that the minimum number of carbon atoms in the group “alkenyl_(C_{≤8})” or the class “alkene_(C_{≤8})” is two. For example, “alkoxy_(C_{≤10})” designates those alkoxy groups having from 1 to 10 carbon atoms (*e.g.*, 1, 2, 3, 4, 5, 6, 7, 8, 9, or 10, or any range derivable therein (*e.g.*, 3 to 10 carbon atoms)). (C_n-n’) defines both the minimum (n) and maximum number (n’) of carbon atoms in the group. Similarly, “alkyl_(C₂₋₁₀)” designates those alkyl groups having from 2 to 10 carbon atoms (*e.g.*, 2, 3, 4, 5, 6, 7, 8, 9, or 10, or any range derivable therein (*e.g.*, 3 to 10 carbon atoms)).

Any undefined valency on an atom of a structure shown in this application implicitly represents a hydrogen atom bonded to the atom. When a group “R” is depicted as a “floating group” on a ring system, for example, in the formula:



then R may replace any hydrogen atom attached to any of the ring atoms, including a depicted, implied, or expressly defined hydrogen, so long as a stable structure is formed. When a group “R” is depicted as a “floating group” on a fused ring system,
 5 as for example in the formula:



then R may replace any hydrogen attached to any of the ring atoms of either of the fused rings unless specified otherwise. Replaceable hydrogens include depicted hydrogens (*e.g.*, the hydrogen attached to the nitrogen in the formula above), implied
 10 hydrogens (*e.g.*, a hydrogen of the formula above that is not shown but understood to be present), expressly defined hydrogens, and optional hydrogens whose presence depends on the identity of a ring atom (*e.g.*, a hydrogen attached to group X, when X equals $-\text{CH}-$), so long as a stable structure is formed. In the example depicted, R may reside on either the 5-membered or the 6-membered ring of the fused ring system. In
 15 the formula above, the subscript letter “y” immediately following the group “R” enclosed in parentheses, represents a numeric variable. Unless specified otherwise, this variable can be 0, 1, 2, or any integer greater than 2, only limited by the maximum number of replaceable hydrogen atoms of the ring or ring system.

The term “alkane” when used without the “substituted” modifier refers to a
 20 non-aromatic hydrocarbon consisting only of saturated carbon atoms and hydrogen and having a linear or branched, cyclo, cyclic or acyclic structure. Thus, as used herein cycloalkane is a subset of alkane. The compounds CH_4 (methane), CH_3CH_3 (ethane), $\text{CH}_3\text{CH}_2\text{CH}_3$ (propane), $(\text{CH}_2)_3$ (cyclopropane), $\text{CH}_3\text{CH}_2\text{CH}_2\text{CH}_3$ (*n*-butane), and $\text{CH}_3\text{CH}(\text{CH}_3)\text{CH}_3$ (isobutane), are non-limiting examples of alkanes. A
 25 “substituted alkane” differs from an alkane in that it also comprises at least one atom independently selected from the group consisting of N, O, F, Cl, Br, I, Si, P, and S. Some non-limiting examples of groups which can replace an atom on the alkane include $-\text{OH}$, $-\text{F}$, $-\text{Cl}$, $-\text{Br}$, $-\text{I}$, $-\text{NH}_2$, $-\text{NO}_2$, $-\text{CO}_2\text{H}$, $-\text{CO}_2\text{CH}_3$, $-\text{CN}$, $-\text{SH}$, $-\text{OCH}_3$, $-\text{OCH}_2\text{CH}_3$, $-\text{C}(\text{O})\text{CH}_3$, $-\text{NHCH}_3$, $-\text{NHCH}_2\text{CH}_3$, $-\text{N}(\text{CH}_3)_2$, $-\text{C}(\text{O})\text{NH}_2$,

–OC(O)CH₃, or –S(O)₂NH₂. The following compounds are non-limiting examples of substituted alkanes: CH₃OH, CH₃Cl, nitromethane, CF₄, CH₃OCH₃ and CH₃CH₂NH₂.

The term “arene” when used without the “substituted” modifier refers to an hydrocarbon having at least one six-membered aromatic ring. One or more alkyl, alkenyl or alkynyl groups may be optionally attached to this ring. Also this ring may optionally be fused with other rings, including non-aromatic rings. Benzene, toluene, naphthalene, and biphenyl are non-limiting examples of arenes. A “substituted arene” differs from an arene in that it also comprises at least one atom independently selected from the group consisting of N, O, F, Cl, Br, I, Si, P, and S. Some non-limiting examples of groups which can replace an atom on the alkane include –OH, –F, –Cl, –Br, –I, –NH₂, –NO₂, –CO₂H, –CO₂CH₃, –CN, –SH, –OCH₃, –OCH₂CH₃, –C(O)CH₃, –NHCH₃, –NHCH₂CH₃, –N(CH₃)₂, –C(O)NH₂, –OC(O)CH₃, or –S(O)₂NH₂. Phenol, 6-chlorobenzene, and nitrobenzene are non-limiting examples of substituted arenes.

In addition, atoms making up the compounds of the present invention are intended to include all isotopic forms of such atoms. Isotopes, as used herein, include those atoms having the same atomic number but different mass numbers. By way of general example and without limitation, isotopes of hydrogen include tritium and deuterium, and isotopes of carbon include ¹³C and ¹⁴C. Similarly, it is contemplated that one or more carbon atom(s) of a compound of the present invention may be replaced by a silicon atom(s). Furthermore, it is contemplated that one or more oxygen atom(s) of a compound of the present invention may be replaced by a sulfur or selenium atom(s).

Any undefined valency on a carbon atom of a structure shown in this application implicitly represents a hydrogen atom bonded to the atom.

The use of the word “a” or “an,” when used in conjunction with the term “comprising” in the claims and/or the specification may mean “one,” but it is also consistent with the meaning of “one or more,” “at least one,” and “one or more than one.”

Throughout this application, the term “about” is used to indicate that a value includes the inherent variation of error for the device, the method being employed to determine the value, or the variation that exists among the study subjects.

The terms “comprise,” “have” and “include” are open-ended linking verbs. Any forms or tenses of one or more of these verbs, such as “comprises,”

“comprising,” “has,” “having,” “includes” and “including,” are also open-ended. For example, any method that “comprises,” “has” or “includes” one or more steps is not limited to possessing only those one or more steps and also covers other unlisted steps.

5 The term “effective,” as that term is used in the specification and/or claims, means adequate to accomplish a desired, expected, or intended result.

 The term “hydrate” when used as a modifier to a compound means that the compound has less than one (*e.g.*, hemihydrate), one (*e.g.*, monohydrate), or more than one (*e.g.*, dihydrate) water molecules associated with each compound molecule,
10 such as in solid forms of the compound.

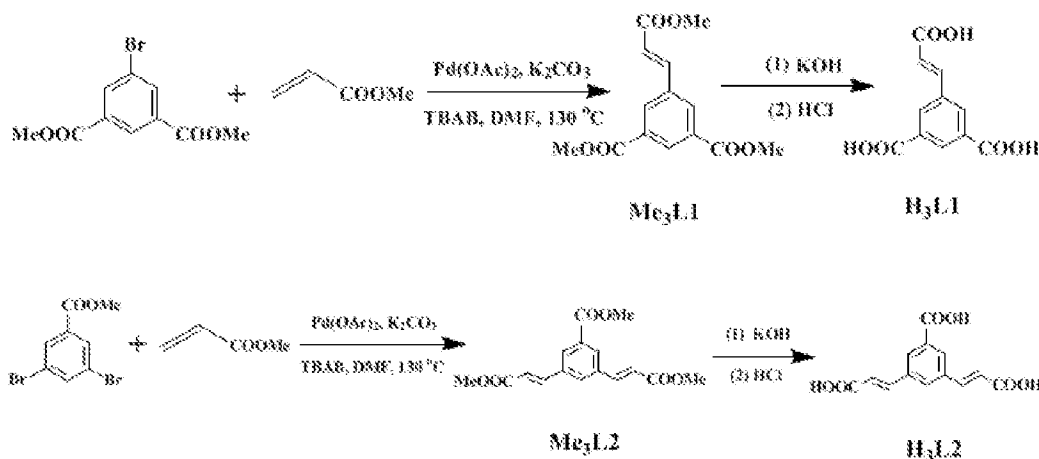
 An “isomer” of a first compound is a separate compound in which each molecule contains the same constituent atoms as the first compound, but where the configuration of those atoms in three dimensions differs.

 The term “saturated” when referring to an atom means that the atom is
15 connected to other atoms only by means of single bonds.

 The above definitions supersede any conflicting definition in any of the reference that is incorporated herein by reference. The fact that certain terms are defined, however, should not be considered as indicative that any term that is undefined is indefinite. Rather, all terms used are believed to describe the invention
20 in terms such that one of ordinary skill can appreciate the scope and practice the present invention.

II. Synthetic Methods

 Disclosed herein are the synthesis, structures, and sorption studies of two new MOFs, $[\text{Cu}_3(\text{L1})_2(\text{H}_2\text{O})_3] \cdot 2\text{DMF} \cdot 5.5\text{H}_2\text{O}$ (**ZJU-35**) and
25 $[\text{Cu}_3(\text{L2})_2(\text{H}_2\text{O})_3] \cdot 5\text{DMF} \cdot 6.5\text{H}_2\text{O}$ (**ZJU-36**). As shown in the schemes below, the two new tricarboxylate organic linkers 5-(2-carboxyvinyl)isophthalic acid ($\text{H}_3\text{L1}$) and 3,3'-(5-carboxy-1,3-phenylene)diacrylic acid ($\text{H}_3\text{L2}$) were simply synthesized by Heck cross-coupling reactions of methylated bromo-phenylcarboxylate and methyl acrylate, followed by hydrolysis and acidification.



Reactions of these two linkers with Cu(NO₃)₂·3H₂O in acidified DMF/H₂O at 65 °C for two days afforded blue crystals of **ZJU-35** and **ZJU-36**, respectively. The compositions of the as-synthesized MOFs were based on the elemental analysis, thermogravimetric analysis (TGA) and single crystal structure.

Single crystal X-ray diffraction analysis revealed that the two MOFs are isomorphous, which crystallize in the cubic Fm-3m space group. Both **ZJU-35** and **ZJU-36** are isorecticular with the very important prototype MOF **HKUST-1** of the tbo topologies, although the new linkers H₃L1 and H₃L2 are apparently less symmetric than H₃BTC. It has been rationalized that the self-assembly of tricarboxylate with paddle-wheel Cu₂(CO₂)₄ either forms tbo or pto frameworks which are attributed to the different structural orientation of tritopic carboxylates taught in Chen, *et al.*, 2001, Furukawa, *et al.*, 2011, Sun *et al.*, 2006, and Wang *et al.*, 2009, which are incorporated herein by reference. Because the H₃L1 and H₃L2 are larger than H₃BTC, the pores within these isorecticular MOFs are systematically enlarged: the small pockets are 5.3, 6.4 and 7.5 Å, and the large cages are 10.8, 14.4 and 16.5 Å in **HKUST-1**, **ZJU-35** and **ZJU-36**, respectively, taken in account of the van der Waals radius, as shown in Figure 1. PLATON calculations indicate that the void spaces are 62.3% and 76.9% for **ZJU-35** and **ZJU-36**, respectively.

The acetone-exchanged **ZJU-35** was outgassed at room temperature for 24 hours and followed at 373 K for 24 hours under high vacuum to yield activated **ZJU-35a**, while **ZJU-36a** was generated by activation of the acetone-exchanged **ZJU-36** under high vacuum at room temperature for 24 hours and then at 353 K for 24 hrs. Both activated **ZJU-35a** and **ZJU-36a** exhibit type I reversible sorption isotherms and take up N₂ of 747 and 1033 cm³/g at 77 K and 1 bar, respectively (Figure 2).

Accordingly, **ZJU-35a** has BET surface area of 2958 m²/g and a pore volume of 1.156 cm³/g, while **ZJU-36a** has BET surface area of 3243 m²/g and a pore volume of 1.599 cm³/g. The porosities of both **ZJU-35a** and **ZJU-36a** are systematically higher than those of **HKUST-1** with BET surface area of 1502 m²/g and a pore volume of 0.76 cm³/g, and among the few percentage of highly porous MOFs. The maximum excess H₂ uptakes of **ZJU-35a** and **ZJU-36a** are 5.2 and 6.2 wt%, respectively, which correlate well with their corresponding surface areas. Their absolute H₂ storage capacities are 7.1 and 9.1 wt%, respectively, at 77 K and 63 bar, which are moderately high (Figure 3A-B). Their room temperature absolute hydrogen storage are 1.0 and 1.2 wt%, respectively, for **ZJU-35a** and **ZJU-36a**. The CH₄ storage capacities of **ZJU-35a** and **ZJU-36a** are 227 and 203 cm³/cm³, respectively, at 300 K and 64 bar. The most interesting and important feature of **ZJU-35a** and **ZJU-36a** are their high CO₂ uptakes of 328 and 311 cm³/cm³, respectively, at 300 K and 30 bar (Figure 4). In fact, **ZJU-35a** has the highest volumetric CO₂ uptake among any reported porous MOFs at 300 K and 30 bar (Table 1). The interplay of the suitable pore spaces and framework density has enabled **ZJU-35a** as a very promising material for precombustion CO₂ capture (hydrogen purification) and related separation.

Table 1. Comparison of Some Examined Porous Metal-Organic Frameworks for their High Pressure CO₂ Uptake at Room Temperature and 30 Bar.

MOFs	BET (m ² /g)	V _p (cm ³ /g)	D _c (g/cm ³)	CO ₂ uptake
ZJU-35	2958	1.156	0.657	328 cm ³ /cm ³
ZJU-36	3243	1.599	0.496	311 cm ³ /cm ³
PCN-61 (Yuan, <i>et al.</i> , 2010)	3000	1.36	0.56	317 cm ³ /cm ³
PCN-66 (Yuan, <i>et al.</i> , 2010)	4000	1.63	0.45	281 cm ³ /cm ³
PCN-68 (Yuan, <i>et al.</i> , 2010)	5109	2.13	0.38	276 cm ³ /cm ³
PCN-80 (Lu, <i>et al.</i> , 2012)	3584	1.47	0.574	212 cm ³ /cm ³
MIL-100 (Latroche, <i>et al.</i> , 2006, Llewellyn, <i>et al.</i> , 2008)	1900	1.10	0.70	237 cm ³ /cm ³
MIL-101b (Latroche, <i>et al.</i> , 2006, Llewellyn, <i>et al.</i> , 2008)	3780	1.74	0.44	248 cm ³ /cm ³
MIL-101c (Llewellyn, <i>et al.</i> , 2008)	4230	2.15	0.44	276 cm ³ /cm ³
MOF-5 (Kaye, <i>et al.</i> , 2007)	3800	1.55	0.59	251 cm ³ /cm ³
MOF-17 (Furukawa, <i>et al.</i> , 2010)	4500	1.89	0.427	284 cm ³ /cm ³
MOF-200 (Furukawa, <i>et al.</i> , 2010)	4530	3.59	0.22	171 cm ³ /cm ³
MOF-205 (Furukawa, <i>et al.</i> , 2010)	4460	2.16	0.38	283 cm ³ /cm ³

MOFs	BET (m ² /g)	V_p (cm ³ /g)	D_c (g/cm ³)	CO ₂ uptake
MOF-210 (Furukawa, <i>et al.</i> , 2010)	6240	3.60	0.25	190 cm ³ /cm ³
DUT-9 (Gedrich, <i>et al.</i> , 2010)	na	2.18	0.358	293 cm ³ /cm ³
DUT-25 (Grünker, <i>et al.</i> , 2012)	4670	2.22	0.416	273 cm ³ /cm ³
NU-100 (Farha, <i>et al.</i> , 2010)	6143	2.82	0.279	253 cm ³ /cm ³
UTSA-20 (Guo, <i>et al.</i> , 2011)	1156	0.63	0.910	293 cm ³ /cm ³
Cu-TDPAT (Li, <i>et al.</i> , 2011)	1938	0.93	0.782	279 cm ³ /cm ³

All references included in Table 1 are incorporated herein by reference.

Further details related to the syntheses and characterization of these MOFs is provided in the Examples section below. The methods described herein can be further modified, optimized and scaled up using the principles and techniques of chemistry and/or materials science as applied by a person skilled in the art. Such principles and techniques are taught, for example, in Chen *et al.* (2005), which is incorporated herein by reference.

III. Properties and Uses of MOFs

The high CO₂ and moderately high CH₄ uptakes of **ZJU-35a** and **ZJU-36a** motivated the examination of their applications on the H₂ purification under high pressure and room temperature. Hydrogen is commonly generated by steam-reforming of methane. This process generates CO and H₂, that is converted by the water-gas shift reaction to generate CO₂ and more H₂. For production of H₂, significant amounts of CO₂ (15-30%) need to be removed, along with relatively smaller amounts of CH₄ (5-20%) at pressures that often exceed 3 MPa. (Herm, *et al.*, 2011, Herm, *et al.*, 2012a, Herm, *et al.*, 2012b, Wu, *et al.*, 2012, He, *et al.*, 2013) 50 Million tons of H₂ are synthesized and purified annually. The PSA processes are commonly designed to produce H₂ at purity levels ranging from 98-99.99%. (Sircar and Golden, 2000) The commonly used adsorbents in industry are activated carbon, **LTA-5A**, and **NaX** zeolites. Hydrogen purification is one industrial process for which optimized adsorbents are urgently needed because small improvements can result in significant energy savings and cost reductions.

To establish the feasibility of **ZJU-35a** and **ZJU-36a** for high pressure PSA purification of hydrogen, their isosteric heats of adsorption, Q_{st} , of CO₂, adsorption selectivity, packed bed adsorber breakthrough simulation for a ternary 30/20/50 CO₂/CH₄/H₂ gas mixture, which is typically encountered in H₂ purification processes,

were studied in detail and compared their performances with those examined porous MOFs (**CuBTC (HKUST-1)**, **MgMOF-74**, **Cu-TDPAT** and **MIL-101**), zeolites (**NaX** and **LTA-5A**). (Herm, *et al.*, 2011; Herm, *et al.*, 2012; Wu, *et al.*, 2012) As shown in Figure 6, the Q_{st} values of CO₂ systematically decrease from **HKUST-1** to **ZJU-35a** and then to **ZJU-36a** because the pores are enlarged while the open metal site densities are reduced gradually within these isorecticular MOFs. **Cu-TDPAT** has very high Q_{st} values of CO₂, particularly at low loading of CO₂, because of its amine groups on the pore surfaces for their very strong interactions with CO₂. The very large Q_{st} values of CO₂ for **MgMOF-74** are attributed to the strong electrostatic interactions between open Mg²⁺ sites and CO₂ molecules. Zeolites **NaX** and **LTA-5A** with smaller pores have larger Q_{st} values of CO₂ than **ZJU-35a** and **ZJU-36a**. The interactions between **MIL-101** and CO₂ molecules decrease rapidly with the CO₂ loading. The data shown in Figure 5 indicate that the energy required for regeneration of adsorbed CO₂ in fixed bed adsorbers will be lower for **ZJU-35a**, **ZJU-36a**, and **MIL-101** than for **CuBTC (HKUST-1)**, **MgMOF-74**, **Cu-TDPAT**, **NaX**, and **LTA-5A**.

HKUST-1 has the highest, while **ZJU-36a** has the lowest CO₂/H₂ and CH₄/H₂ IAST adsorption selectivity among the three isorecticular porous MOFs as shown using IAST calculations taught by Myers and Prausnitz, 1965, which is incorporated herein by reference. The performance of a PSA unit is dictated both by the adsorption selectivity and by the capacity to adsorb both CO₂, and CH₄. Generally speaking, higher capacities are desirable because the adsorber bed can be run for longer lengths of time before the need for regeneration arises. The sum of the component loadings of CO₂ and CH₄ in the mixture is an appropriate measure of the capacity. Data on the IAST calculations of the (CO₂ + CH₄) uptake capacities indicates that **ZJU-35a** and **ZJU-36a** have higher uptake capacities than other examined materials for pressures exceeding 2 MPa.

Transient breakthrough calculations demonstrate that hydrogen breaks through earliest and it is possible to produce pure hydrogen from this 3-component mixture during the adsorption cycles of both **ZJU-35a** and **ZJU-36a** (Figures 6A-B) which are taught by Bloch, *et al.*, 2012, Xiang *et al.*, 2012, He *et al.*, 2012, which is incorporated herein by reference. The most important feature is that **ZJU-35a** exhibits significantly high gravimetric hydrogen productivity, as shown in Figure 7A. For pressures exceeding 4 MPa, typical of hydrogen purification, the hierarchy of productivities are

ZJU-35a > **MgMOF-74** $\approx$ **Cu-TDPAT** $\approx$ **HKUST-1** $\approx$ **ZJU-36a** > **NaX** > **MIL-101** > **LTA-5A**. The excellent performance of **ZJU-35a** is due to the suitable combination of separation selectivities and capacities optimized for H₂ purification.

The relative costs of regeneration of the bed will be largely dictated by the desorption of the CO₂ captured during the interval 0 – τ_{break} . The energy required for regeneration of adsorbed CO₂ in fixed bed adsorbers will be lower for **ZJU-35a** and **ZJU-36a** than for **HKUST-1**, **MgMOF-74** and **Cu-TDPAT**. For pressures exceeding 4 MPa (Figure 4A-B), **ZJU-35a** and **ZJU-36a** have higher gravimetric production capacities than other examined MOFs. Unlike **MgMOF-74**, both **ZJU-35a** and **ZJU-36a** can be easily regenerated without decay. Among the three isorecticular MOFs, **ZJU-35a** has the highest gravimetric hydrogen production capacity; while **HKUST-1** has highest volumetric hydrogen production capacities (Figures 7A-B) at high pressures. Overall, **ZJU-35a** can be ranked as one of the best porous MOFs for high pressure hydrogen purification when regeneration cost, gravimetric and volumetric production capacities need to be balanced considered. The pore and channel sizes/curvatures, pore surface functionalities, pore volumes and framework densities should be equally considered and optimized in order to further realize better MOF materials for high pressure hydrogen purification in the near future.

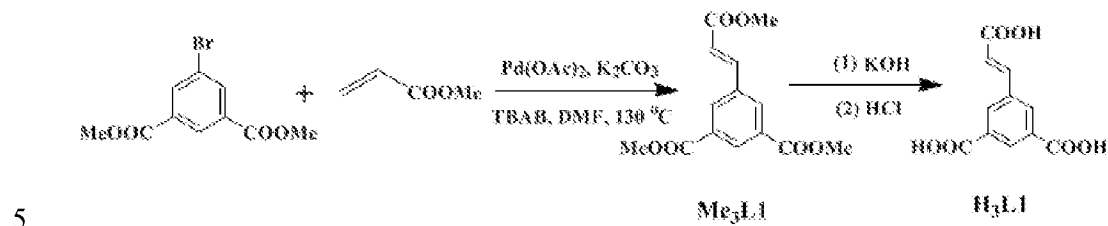
IV. Examples

The following examples are included to demonstrate particular embodiments of the invention. It should be appreciated by those of skill in the art that the techniques disclosed in the examples which follow represent techniques discovered by the inventor to function well in the practice of the invention, and thus can be considered to constitute particular modes for its practice. However, those of skill in the art should, in light of the present disclosure, appreciate that many changes can be made in the specific embodiments which are disclosed and still obtain a like or similar result without departing from the spirit and scope of the invention.

Materials and Methods.

All of the chemicals were obtained from commercial sources and were used without further purification. IR spectra were collected from KBr pellets on a FTS-40 spectrophotometer. Thermogravimetric analyses (TGA) were carried out under N₂ atmosphere on a SDT Q600 instrument at a heating rate of 10 °C min⁻¹. Elemental analyses were performed on a ThermoFinnigan Flash EA 1112 Element Analyzer.

Powder X-ray diffraction (PXRD) data were recorded on a RIGAKU D/MAX 2550/PC for Cu-K α radiation ($\lambda = 1.5406 \text{ \AA}$). ^1H NMR and ^{13}C NMR spectra were recorded on a 500 MHz spectrometer in CDCl_3 or $\text{d}_6\text{-DMSO}$ solution and the chemical shifts were reported relative to internal standard TMS (0 ppm).



Scheme S1. The synthesis procedure for $\text{H}_3\text{L1}$.

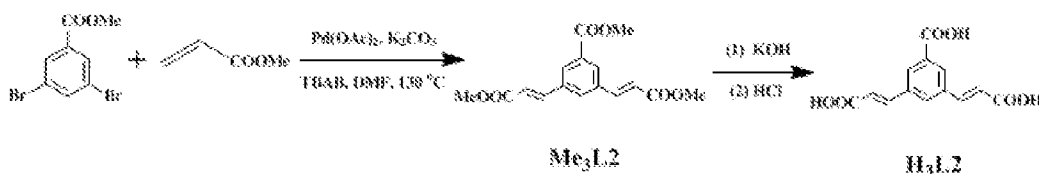
Synthesis of dimethyl 5-(3-methoxy-3-oxoprop-1-enyl)isophthalate ($\text{Me}_3\text{L1}$).

Dimethyl 5-bromo-1,3-benzenedicarboxylate (13.65 g, 50 mmol), methyl acrylate (9 mL, 100 mmol), K_2CO_3 (10.35 g, 75 mmol), tetrabutyl ammonium bromide (TBAB) (3.22 g, 10 mmol), $\text{Pd}(\text{OAc})_2$ (1.122 g, 5 mmol) and DMF (100 mL) were mixed in a 250 mL round-bottom flask. The mixture was heated at 130°C under stirring for 24 h. After the reaction was cooled down to room temperature, the mixture was poured into water and extracted with ethyl acetate for three times. The combined organic phase was dried over anhydrous MgSO_4 and concentrated in vacuum. The residue was subjected to chromatography on silica gel (petroleum ether/ $\text{CH}_2\text{Cl}_2 = 5$). The solvent was removed under reduced pressure to give white power. Yield: 8.3 g (60%). ^1H NMR (500 MHz, CDCl_3): $\delta = 3.83$ (s, 3H), 3.97 (s, 6H), 6.58 (d, $J = 16.0$ Hz, 1H), 7.73 (d, $J = 16.0$ Hz, 1H), 8.36 (s, 2H), 8.67 (s, 1H). ^{13}C NMR (125 MHz, CDCl_3): $\delta = 51.9, 52.6, 120.4, 131.4, 131.8, 132.8, 135.3, 142.5, 165.8, 166.8$. IR (KBr pellet, v/cm^{-1}): 1733(s), 1644(m), 1560(w), 1448(m), 1436(m), 1342(m), 1253(s), 1207(m), 1176(s), 1130(w), 994(m), 860(w), 755(m), 596(w).

Synthesis of 5-(2-carboxyvinyl)isophthalic acid ($\text{H}_3\text{L1}$): $\text{Me}_3\text{L1}$ (3.9 g, 14 mmol)

and KOH (210 mmol, 11.7 g) in 50 mL THF and 50 mL H_2O were heated at 60°C for 12 h. After the mixture was cooled down to room temperature, THF was evaporated under reduced pressure. The pH value of the mixture was adjusted to 1 by concentrated HCl. The precipitate was collected by filtration, washed with water for several times, and dried at 50°C to afford white powder. Yield: 3.2 g (97%). ^1H NMR (500 MHz, $\text{d}_6\text{-DMSO}$): $\delta = 6.64$ (d, $J = 16.0$ Hz, 1H), 7.71 (d, $J = 16.0$ Hz, 1H), 8.37 (s, 2H), 8.49 (s, 1H). ^{13}C NMR (125 MHz, $\text{d}_6\text{-DMSO}$): $\delta = 121.5, 131.0, 131.9, 133.1,$

135.0, 142.0, 166.6, 167.3. IR (KBr pellet, v/cm^{-1}): 1701(s), 1641(m), 1603(w), 1420(m), 1274(s), 1220(s), 1103(w), 982(m), 903(m), 871(w), 763(s), 695(m), 603(m), 519(m).



5 **Scheme S2.** The synthesis procedure for **H₃L₂**.

Synthesis of dimethyl 3,3'-(5-(methoxycarbonyl)-1,3-phenylene)diacrylate (Me₃L₂**).** methyl 3,5-dibromobenzoate (14.7 g, 50 mmol), methyl acrylate (9 mL, 100 mmol), K₂CO₃ (10.35 g, 75 mmol), tetrabutyl ammonium bromide (TBAB) (3.22 g, 10 mmol), Pd(OAc)₂ (1.122 g, 5 mmol) and DMF (100 mL) were mixed in a 250 mL round-bottom flask. The mixture was heated at 130 °C under stirring for 24 h. After the reaction was cooled down to room temperature, the mixture was poured into water and extracted with ethyl acetate for three times. The combined organic phase was dried over anhydrous MgSO₄ and concentrated in vacuum. The residue was subjected to chromatography on silica gel (petroleum ether/CH₂Cl₂ = 5). The solvent was removed under reduced pressure to give white power. Yield: 9.9 g (65%). ¹H NMR (500 MHz, CDCl₃): δ = 3.83 (s, 6H), 3.96 (s, 3H), 6.53 (d, J = 16.0 Hz, 2H), 7.70 (d, J = 16.0 Hz, 2H), 7.79 (s, 1H), 8.20 (s, 2H). ¹³C NMR (125 MHz, CDCl₃): δ = 51.9, 52.6, 120.1, 130.0, 131.5, 131.7, 135.6, 142.8, 165.9, 166.8. IR (KBr pellet, v/cm^{-1}): 1735(s), 1712(s), 1643(s), 1597(w), 1445(s), 1346(m), 1315(m), 1290(m), 1254(s), 1173(s), 1024(w), 1003(m), 920(w), 860(m), 769(m), 666(w), 562(w).

Synthesis of 3,3'-(5-carboxy-1,3-phenylene)diacrylic acid (H₃L₂**):** **Me₃L₂** (3.0 g, 10 mmol) and KOH (210 mmol, 11.7 g) in 50 mL THF and 50 mL H₂O were heated at 60 °C for 12 h. After the mixture was cooled down to room temperature, THF was evaporated under reduced pressure. The pH value of the mixture was adjusted to 1 by concentrated HCl. The precipitate was collected by filtration, washed with water for several times, and dried at 50 °C to afford white powder. Yield: 2.5 g (95%). ¹H NMR (500 MHz, d⁶-DMSO): δ = 6.74 (d, J = 16.0 Hz, 2H), 7.65 (d, J = 16.0 Hz, 2H), 8.16 (s, 2H), 8.35 (s, 1H). ¹³C NMR (125 MHz, d⁶-DMSO): δ = 121.4, 130.2, 130.4, 133.1,

135.3, 142.3, 166.7, 167.4. IR (KBr pellet, ν/cm^{-1}): 1724(s), 1703(s), 1637(s), 1557(w), 1442(m), 1408(m), 1293(m), 1254(m), 1216(s), 981(s), 863(m), 773(m), 691(w), 616(w), 581(w).

Synthesis of $[\text{Cu}_3(\text{L1})_2(\text{H}_2\text{O})_3]\cdot 2\text{DMF}\cdot 5.5\text{H}_2\text{O}$ (ZJU-35): $\text{H}_3\text{L1}$ (20 mg, 0.085 mmol), $\text{Cu}(\text{NO}_3)_2\cdot 3\text{H}_2\text{O}$ (40 mg, 0.17 mmol), 0.1 M HCl (2.8 mL), 20 mL DMF and 12 mL H_2O were mixed and heated at 65 °C for two days. Blue crystals of **ZJU-35** were collected by filtration, washed with EtOH and Et_2O , and dried in air. Yield: 75%. Anal. Calcd. for $\text{C}_{28}\text{H}_{41}\text{N}_2\text{Cu}_3\text{O}_{22.5}$ (%): C, 35.17; H, 4.32; N, 2.93. Found: C, 35.13; H, 4.15; N, 2.87. IR (KBr pellet, ν/cm^{-1}): 1652(s), 1614(m), 1560(m), 1497(w), 1440(m), 1378(s), 1262(m), 1107(w), 984(w), 874(w), 777(m), 730(m), 628(w).

Synthesis of $[\text{Cu}_3(\text{L2})_2(\text{H}_2\text{O})_3]\cdot 5\text{DMF}\cdot 6.5\text{H}_2\text{O}$ (ZJU-36): $\text{H}_3\text{L2}$ (20 mg, 0.076 mmol), $\text{Cu}(\text{NO}_3)_2\cdot 3\text{H}_2\text{O}$ (40 mg, 0.17 mmol), 0.1 M HCl (5.4 mL), 20 mL DMF and 4 mL H_2O were mixed and heated at 65 °C for two days. Blue crystals of **ZJU-36** were collected by filtration, washed with EtOH and Et_2O , and dried in air. Yield: 79%. Anal. Calcd. for $\text{C}_{41}\text{H}_{68}\text{N}_5\text{Cu}_3\text{O}_{26.5}$ (%): C, 39.53; H, 5.50; N, 5.62. Found: C, 39.43; H, 5.59; N, 5.79. IR (KBr pellet, ν/cm^{-1}): 1652(s), 1588(m), 1497(w), 1437(m), 1397(s), 1282(m), 1165(w), 1101(m), 984(m), 870(m), 789(m), 754(w), 665(w), 611(w).

Single crystal X-ray data collections and structure determinations. The determinations of the unit cells and data collections for the crystals of **ZJU-35** and **ZJU-36** were performed on an Oxford Xcalibur Gemini Ultra diffractometer with an Atlas detector. The data were collected using graphite-monochromatic enhanced ultra Cu radiation ($\lambda = 1.54178 \text{ \AA}$) at 293 K. The data sets were corrected by empirical absorption correction using spherical harmonics, implemented in SCALE3 ABSPACK scaling algorithm taught by Oxford Diffraction Ltd., 2010, which is incorporated by reference herein. The structures of the two compounds were solved by direct methods, and refined by full-matrix least-square methods with the **SHELX-97** program package taught by Sheldrick, 1997, which is incorporated herein by reference. The solvent molecules in the two compounds are highly disordered, SQUEEZE subroutine of the PLATON software suit was used to remove the scattering from the highly disordered guest molecules which is taught by Spek, 2003, which is incorporated herein by reference. The resulting new files were used to further refine the structures.

The H atoms on C atoms were generated geometrically.

Crystal data for **ZJU-35**: $C_{22}H_{16}Cu_3O_{15}$, Mw = 710.97, Cubic, Fm-3m, $a = 29.8307(6)$ Å, $V = 26545.5(9)$ Å³, $Z = 16$, $T = 293$ K, $\rho_{\text{calcd}} = 0.712$ g cm⁻³, $\mu = 1.384$ mm⁻¹, $F(000) = 5680$, 8749 reflections, 999 independent reflections, $R_{\text{int}} = 0.0294$,
 5 $R_1[I > 2\sigma(I)] = 0.0783$, $wR_2 = 0.2318$, GOF = 1.003. Crystal data for **ZJU-36**:
 $C_{26}H_{20}Cu_3O_{15}$, Mw = 763.04, Cubic, Fm-3m, $a = 33.6167(7)$ Å, $V = 37989.6(14)$ Å³,
 $Z = 16$, $T = 293$ K, $\rho_{\text{calcd}} = 0.534$ g cm⁻³, $\mu = 0.982$ mm⁻¹, $F(000) = 6128$, 7843
 reflections, 1367 independent reflections, $R_{\text{int}} = 0.0783$, $R_1[I > 2\sigma(I)] = 0.0682$, $wR_2 =$
 10 0.1560 , GOF = 1.037. CCDC-898168 and 900115 contains the supplementary
 crystallographic data for **ZJU-35** and **ZJU-36**, respectively.

Adsorbents compared: The performance of six different adsorbents were compared for separation of CO₂/CH₄/H₂ mixtures. The structural data are provided in Table 2.

Table 2. Structural Data on the Different Adsorbents Evaluated in this Study for Comparison Purposes.

MOFs	Surface area m ² g ⁻¹	Pore volume cm ³ g ⁻¹	Framework density kg m ⁻³
MgMOF-74	1800	0.573	905
MIL-101	2674	1.38	440
CuBTC	2097	0.848	879
Cu-TDPAT	1938	0.93	782
NaX zeolite	950	0.280	1421
LTA-5A	450	0.250	1508
ZJU-35a	2958	1.156	657
ZJU-36a	3243	1.599	496

15 The Data for MgMOF-74 and NaX are from Herm *et al.*, 2011, and Krishna and Long, 2011, which are incorporated herein by reference. The data for MIL-101 are taken from Chowdhury *et al.*, 2012, which is incorporated herein by reference. The data for Cu-TDPAT are from Wu *et al.*, 2012 and the data for LTA-5A are from Pakseresht *et al.*, 2000, and Sircar and Golden, 2000, all of which are incorporated
 20 herein by reference.

Fitting of pure component isotherms

ZJU-35a and ZJU-36a: The pure component isotherm data for CO₂, for three different temperatures 240 K, 270 K, and 300 K were fitted with the dual-site Langmuir-Freundlich model

$$5 \quad q = q_{A,sat} \frac{b_A p^{v_A}}{1 + b_A p^{v_A}} + q_{B,sat} \frac{b_B p^{v_B}}{1 + b_B p^{v_B}} \quad (1)$$

with T -dependent parameters b_A , and b_B

$$b_A = b_{A0} \exp\left(\frac{E_A}{RT}\right); \quad b_B = b_{B0} \exp\left(\frac{E_B}{RT}\right) \quad (2)$$

The isotherm parameters for CO₂ are provided in Tables 3 and 5.

Table 3. Dual-site Langmuir-Freundlich Parameters for Adsorption of CO₂ and CH₄ in ZJU-35a. The Fits for CO₂ are Based on High Pressure Isotherm Data Measured at 240 K, 270 K, and 300 K.

	Site A				Site B			
	$q_{A,sat}$ mol kg ⁻¹	b_{A0} Pa ^{-ν_A}	E_A kJ mol ⁻¹	ν_A dimensionless	$q_{B,sat}$ mol kg ⁻¹	b_{B0} Pa ^{-ν_B}	E_B kJ mol ⁻¹	ν_B dimensionless
CO ₂	8.6	1.10×10^{-13}	27.6	1	7.4	4.12×10^{-10}	23.6	1
CH ₄	14	1.13×10^{-9}	15	1				

Table 4. 1-Site Langmuir Parameters for Pure H₂ Isotherms in ZJU-35a. The Fits are for a Temperature of 298 K.

	$q_{A,sat}$ mol kg ⁻¹	b_A Pa ^{-ν_A}	ν_A dimensionless
H ₂	19	3.4×10^{-8}	1

Table 5. Dual-Site Langmuir-Freundlich Parameters for Adsorption of CO₂ and CH₄ in ZJU-36a. The Fits for CO₂ are Based on High Pressure Isotherm Data Measured at 240 K, 270 K, and 300 K.

	Site A				Site B			
	$q_{A,sat}$ mol kg ⁻¹	b_{A0} Pa ^{-ν_A}	E_A kJ mol ⁻¹	ν_A dimensionless	$q_{B,sat}$ mol kg ⁻¹	b_{B0} Pa ^{-ν_B}	E_B kJ mol ⁻¹	ν_B dimensionless
CO ₂	8.6	1.10×10^{-13}	27.6	1	7.4	4.12×10^{-10}	23.6	1
CH ₄	14	1.13×10^{-9}	15	1				

Table 6. 1-Site Langmuir Parameters for Pure H₂ Isotherms in ZJU-36a. The Fits are for a Temperature of 298 K.

	$q_{A,sat}$ mol kg ⁻¹	b_A Pa ^{-ν_i}	ν_A dimensionless
H ₂	19	3.4×10 ⁻⁸	1

The pure component isotherms of CH₄ and H₂ do not demonstrate any inflection characteristics and the single-site Langmuir model

$$q = \frac{q_{sat}bp}{1 + bp} \quad (3)$$

provides an adequately good representation of the absolute component loadings. The isotherm parameters for H₂ are provided in Tables 4 and 6.

Isosteric heat of adsorption: The isosteric heat of adsorption, Q_{st} , defined as

$$Q_{st} = RT^2 \left(\frac{\partial \ln p}{\partial T} \right)_q \quad (4)$$

were determined using the pure component isotherm fits. The calculations of $-Q_{st}$ are based on the use of the Clausius-Clapeyron equation, using *numerical* procedures for differentiation of the dual-Langmuir-Freundlich model.

Calculations of adsorption selectivity: The selectivity of preferential adsorption of component 1 over component 2 in a mixture containing 1 and 2, perhaps in the presence of other components too, can be formally defined as

$$S_{ads} = \frac{q_1/q_2}{p_1/p_2} \quad (5)$$

In equation (5), q_1 and q_2 are the *absolute* component loadings of the adsorbed phase in the mixture. In all the calculations to be presented below, the calculations of S_{ads} are based on the use of the Ideal Adsorbed Solution Theory (IAST) of Myers and Prausnitz, 1965. These calculations are carried out using the pure component isotherm fits of absolute component loadings.

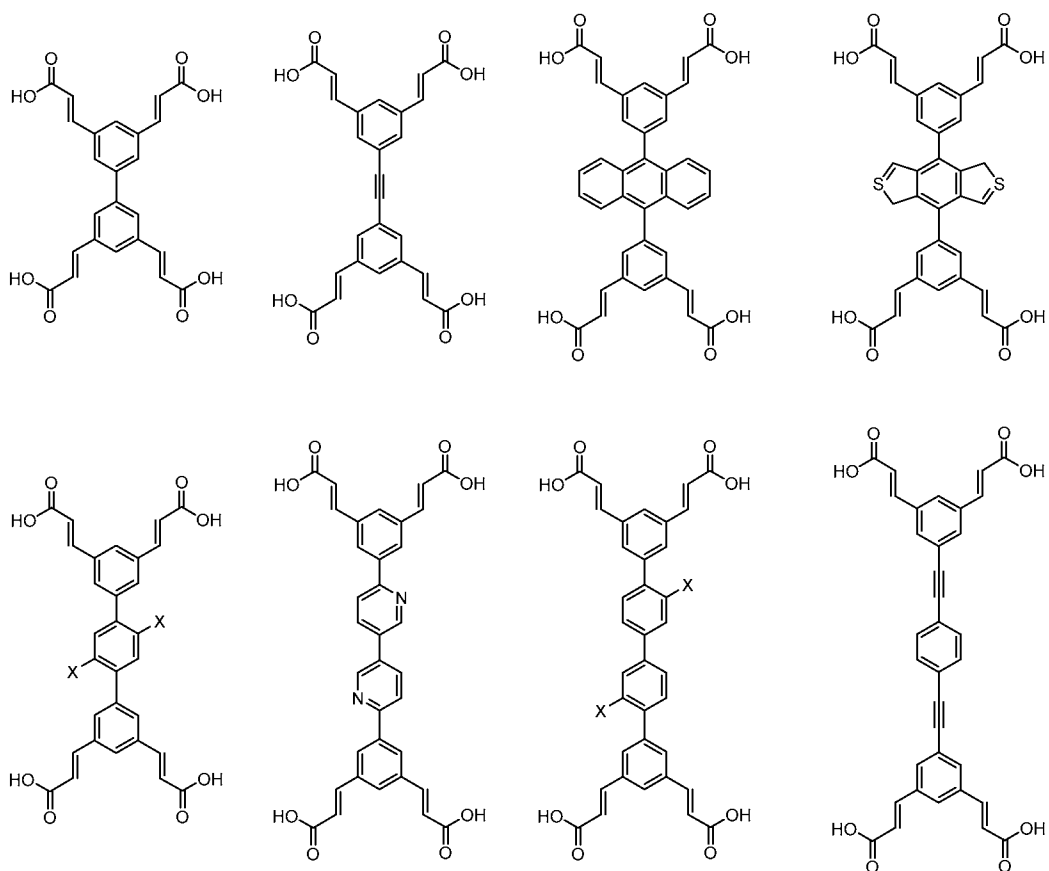
Packed bed adsorber breakthrough simulation methodology: In order to obtain a realistic appraisal of the separation characteristics of various MOFs for H₂ purification we perform transient breakthrough calculations. The methodology followed is identical to the ones described in detail in earlier works, as reported in Herm, *et al.*, 2012, Wu, *et al.*, 2012, Krishna, 2011, He, *et al.*, 2012, Krishna and

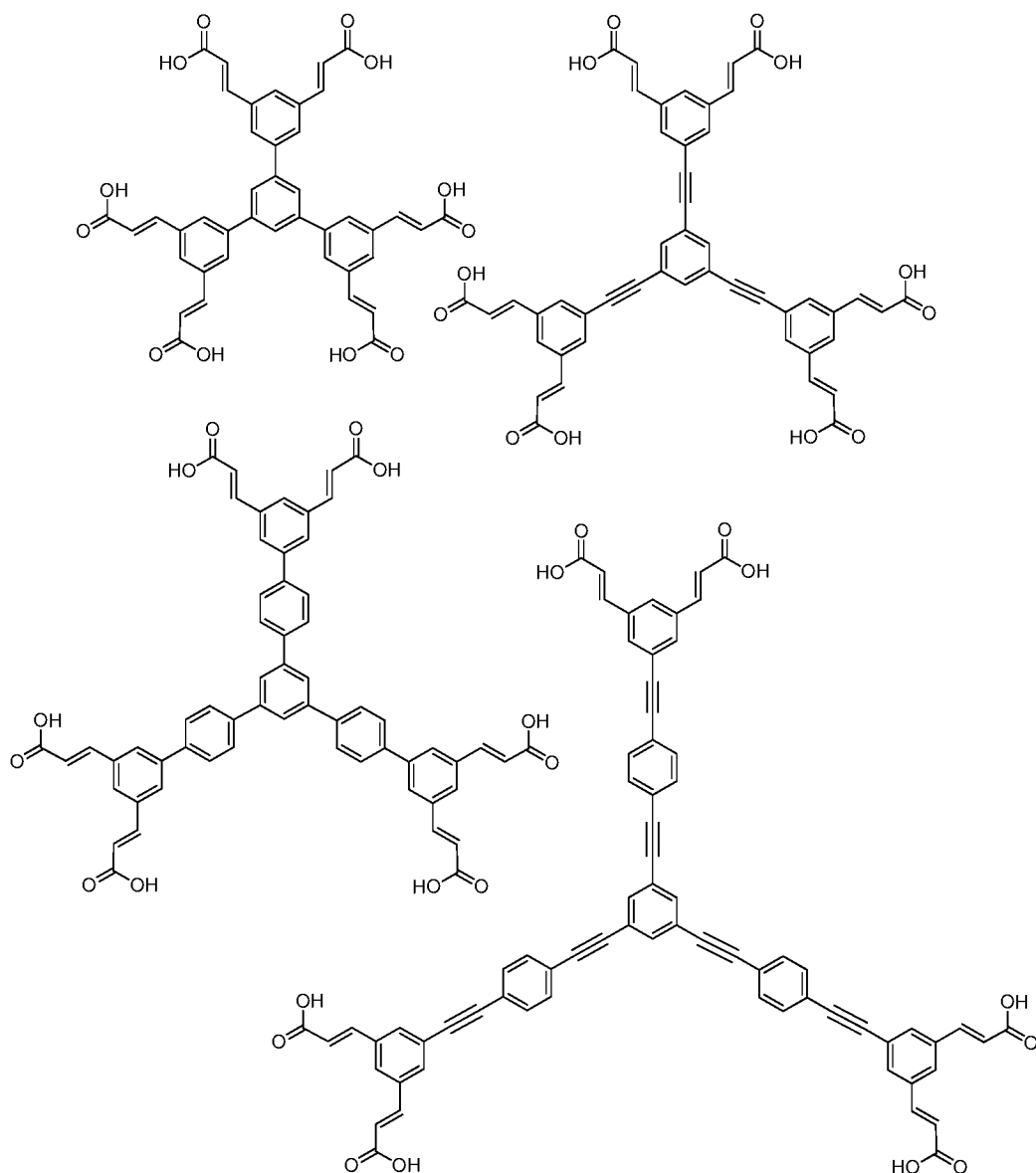
Long, 2011, Krishna and Baur, 2003a, Krishna and Baur, 2003b, Krishna and van Baten, 2012, He *et al.*, 2012a, He, *et al.*, 2012b, He, *et al.*, 2012c, which are incorporated herein by reference. Experimental validation of the breakthrough simulation methodology is also available in the published literature as reported in Wu, 5 *et al.*, 2012, He, *et al.*, 2012, Bloch, *et al.*, 2012, which are incorporated herein by reference.

The following parameter values were used in the simulations to be reported below: $L = 0.1$ m; $\varepsilon = 0.4$; $v = 0.1$ m/s (at inlet). When comparing different materials, the fractional voidage is held constant at $\varepsilon = 0.4$. This implies the volumes of adsorbents 10 used in the fixed bed are the same for **ZJU-35a**, **ZJU-36a**, **CuBTC**, **MgMOF-74**, **Cu-TDPAT**, **MIL-101**, **NaX**, and **LTA-5A**. The total mass of the adsorbents used is governed by the framework density.

Ternary 30/20/50 CO₂/CH₄/H₂ breakthrough simulations: For industrial production of H₂, impurities such as CO₂ and CH₄ need to be reduced to extremely 15 low levels, typically lower than 500 ppm. Figures 3A-B show typical concentration profiles at the exit of the adsorber packed with **ZJU-35a** and **ZJU-36a**, respectively, and maintained at isothermal conditions at 298 K, and operating at a total pressure of 5 MPa. During the initial period of the fixed bed operation it is possible to recover hydrogen gas of the required purity. From the exit gas concentrations we can 20 determine the ppm (CO₂ + CH₄) in outlet gas as a function of the dimensionless time dimensionless time, τ , defined by dividing the actual time, t , by the characteristic time, $\frac{L}{v}$. When the composition in the exit gas reaches a certain desired purity level, the adsorption cycle needs to be terminated and the contents of the bed regenerated. Longer breakthrough times are desirable because the longer time reduces the 25 frequency of regeneration. The purity level was chosen to be 500 ppm (CO₂ + CH₄) in outlet gas that is typical of industrial requirements. When this purity level is reached, the corresponding dimensionless breakthrough time, τ_{break} , can be determined.

Additional Ligands: In some embodiments, the invention provides MOFs based on one or more of the ligands having the formulas listed below, or partially or 30 completely deprotonated forms thereof:





wherein, X is selected independently from -OH, -F, -Cl, -Br, -I, -NH₂, -NO₂,
 -CO₂H, -CO₂CH₃, -CO₂CH₂CH₃, -CN, -SH, -OCH₃, -OCH₂CH₃, -C(O)CH₃,
 -NHCH₃, -NHCH₂CH₃, -N(CH₃)₂, -C(O)NH₂, -OC(O)CH₃, -S(O)₂OH or
 5 -S(O)₂NH₂

All of the methods disclosed and claimed herein can be made and executed
 without undue experimentation in light of the present disclosure. While the
 compositions and methods of this invention have been described in terms of particular
 10 embodiments, it will be apparent to those of skill in the art that variations may be

applied to the methods and in the steps or in the sequence of steps of the method described herein without departing from the concept, spirit and scope of the invention. All such similar substitutes and modifications apparent to those skilled in the art are deemed to be within the spirit, scope and concept of the invention as defined by the

5 appended claims.

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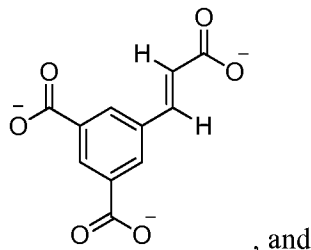
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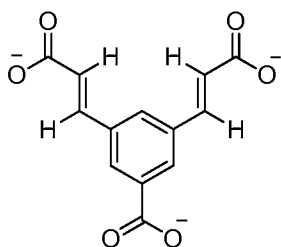
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CLAIMS

1. A metal-organic framework (MOF) comprising a repeat unit of the formula $[\text{Cu}_3(\text{L1})_2(\text{H}_2\text{O})_3]$ or $[\text{Cu}_3(\text{L2})_2(\text{H}_2\text{O})_3]$, wherein L1 is a ligand of the formula:

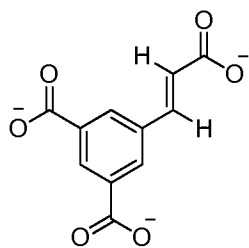


- 5 wherein L2 is a ligand of the formula:



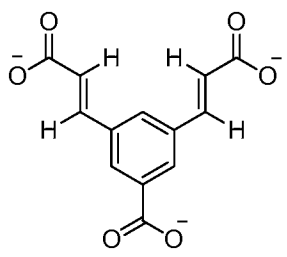
2. The MOF of claim 1, wherein the repeat unit is of the formula $[\text{Cu}_3(\text{L1})_2(\text{H}_2\text{O})_3]$.
3. The MOF of claim 2, wherein the MOF is activated for sorption of gas molecules.
4. The MOF of claim 1, wherein the repeat unit is of the formula $[\text{Cu}_3(\text{L2})_2(\text{H}_2\text{O})_3]$.
- 10 5. The MOF of claim 4, wherein the MOF is activated for sorption of gas molecules.
6. The MOF according to any one of claims 1-5, further comprising one or more than one type of guest molecule.
7. The MOF of claim 6, wherein one type of guest molecule is a solvent molecule.
8. The MOF of claim 7, wherein the solvent molecule is water.
- 15 9. The MOF of claim 7, wherein the solvent molecule is *N,N'*-dimethylformamide.
10. The MOF of claim 1, further comprising about two *N,N'*-dimethylformamide and five and half water molecules per repeat unit.
11. The MOF of claim 1, further comprising about five *N,N'*-dimethylformamide and six and half water molecules per repeat unit.

12. The MOF of claim 1, wherein the solvent molecules occupy the pores of the MOF.
13. The MOF of claim 6, wherein one type of guest molecule is a gas molecule.
14. The MOF of claim 13, wherein the gas molecule is H₂, CO₂, or CH₄.
15. The MOF of claim 14, wherein the gas molecule is CO₂.
- 5 16. The MOF of claim 14; wherein the gas molecule is CH₄.
17. The MOF of claim 14; wherein the gas molecule is H₂.
18. The MOF of claim 14, wherein the gas molecule is CO₂ and CH₄.
19. The MOF of claim 1, wherein the MOF is substantially free from any solvent molecules.
- 10 20. The MOF of claim 1, having a weight percentage at least 90% attributable to repeat units of the formula [Cu₃(L1)₂(H₂O)₃] or [Cu₃(L2)₂(H₂O)₃].
21. The MOF of claim 1, having a weight percentage at least 95% attributable to repeat units of the formula [Cu₃(L1)₂(H₂O)₃] or [Cu₃(L2)₂(H₂O)₃].
22. The MOF of claim 1, having a weight percentage at least 99% attributable to repeat units of the formula [Cu₃(L1)₂(H₂O)₃] or [Cu₃(L2)₂(H₂O)₃].
- 15 23. The MOF of claim 1, wherein the MOF has been adhered to a fixed surface.
24. A method of separating two or more compounds using an MOF comprising:
 - (a) obtaining a MOF comprising a repeat unit of the formula [Cu₃(L1)₂(H₂O)₃] or [Cu₃(L2)₂(H₂O)₃], wherein L1 is a ligand of formula:



, and

L2 is a ligand of formula:



- (b) combining the MOF with a mixture comprising a first compound and one or a group of second compounds; and
- (c) separating the one or more compounds based on their differential sorption rate within the MOF.

5

25. The method of claim 24, wherein the compounds are gas molecules.

26. The method of claim 25, wherein the first compound is H₂.

27. The method of claim 25, wherein the second compound is CH₄ or CO₂.

28. The method of claim 25, wherein the second compound is CH₄ and CO₂.

10 29. The method of claim 26, wherein the second compound is CH₄ and CO₂.

30. The method of claim 24, wherein the separation is carried out at high pressure.

31. The method of claim 30, wherein the separation is carried out at pressures above 2 mPa.

15 32. The method of claim 31, wherein the separation is carried out at pressures above 4 mPa.

33. The method of claim 24, wherein the MOF is adhered to a fixed bed surface.

34. The method of claim 24, wherein an absorber is packed with the MOF.

35. The method of claim 24, wherein the absorption is carried out at any temperature.

36. The method of claim 35, wherein the absorption is carried out at room temperature.

20 37. A method wherein the MOF is used in applications towards sensing, heterogeneous catalysis, drug delivery, lithium sulfide battery, membrane and analytical devices.

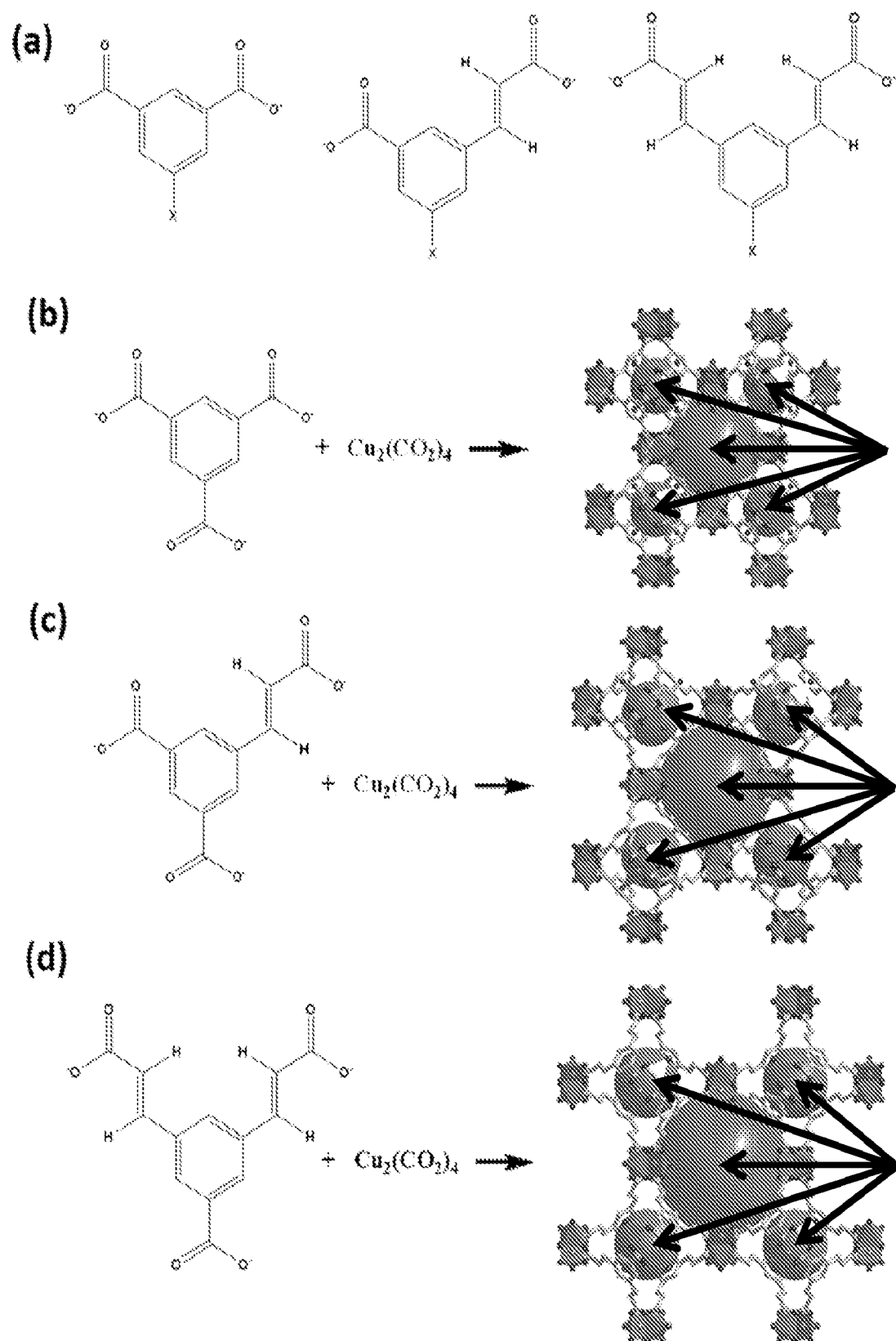


Figure 1A-D

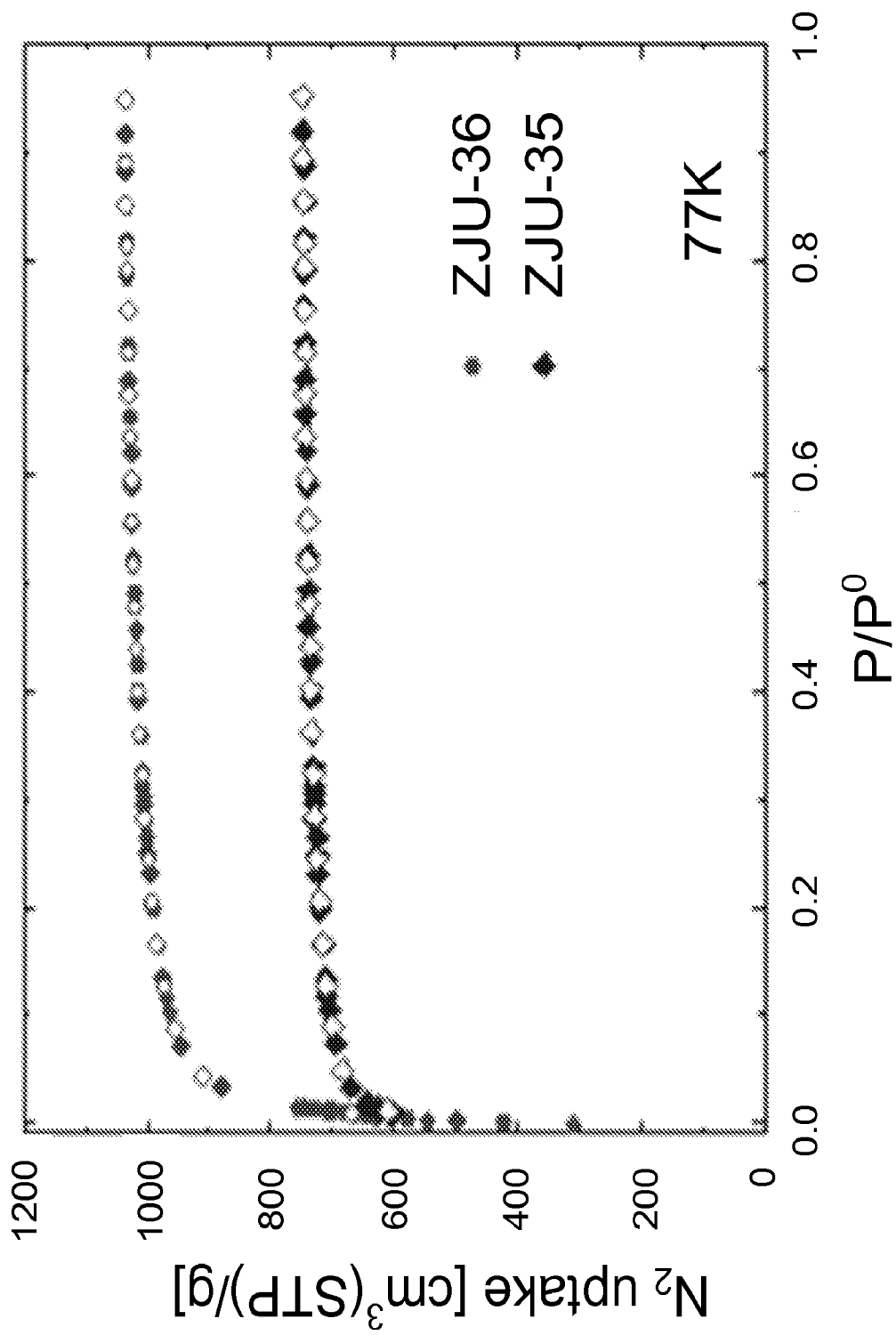


Figure 2

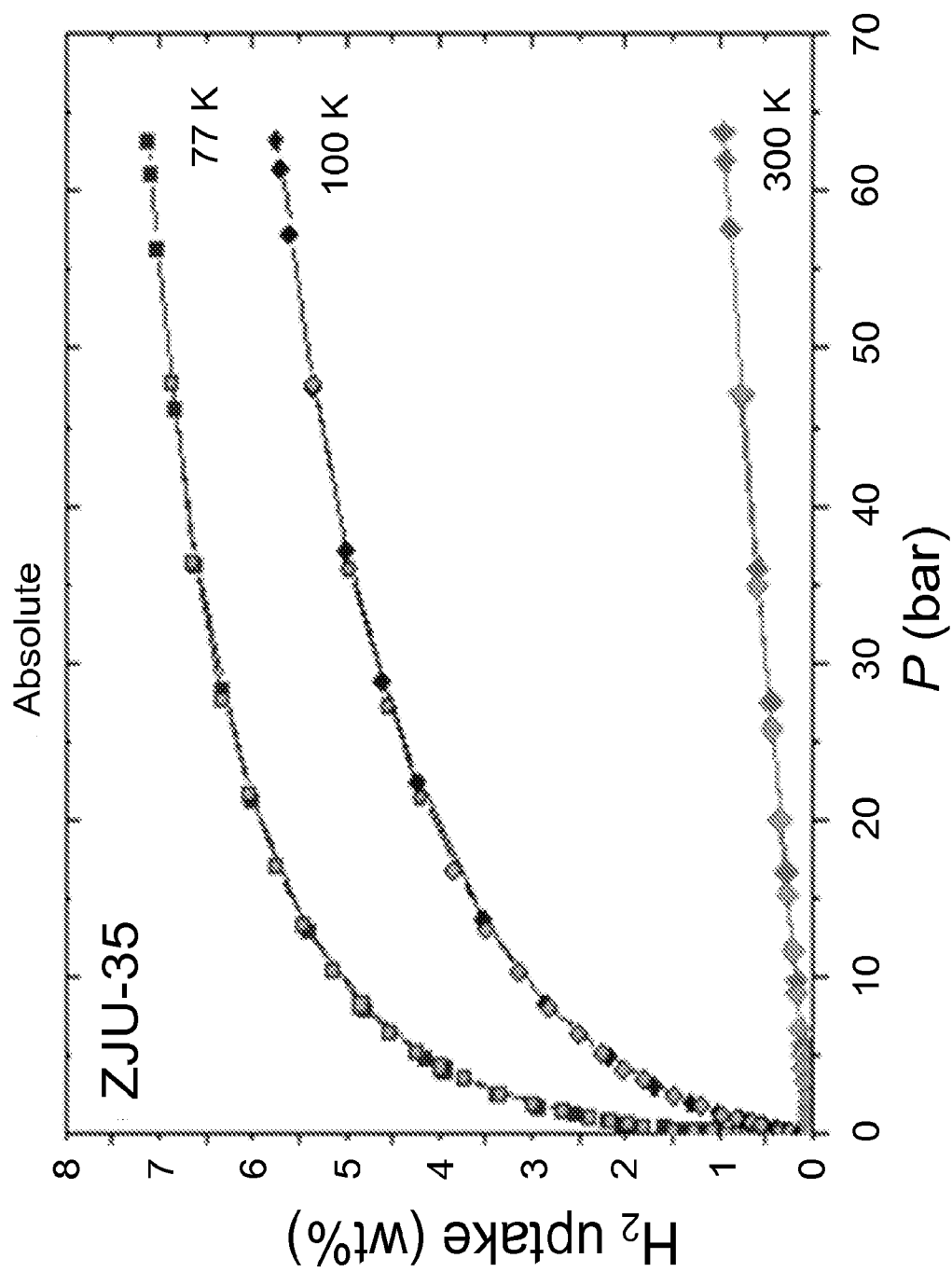


Figure 3A

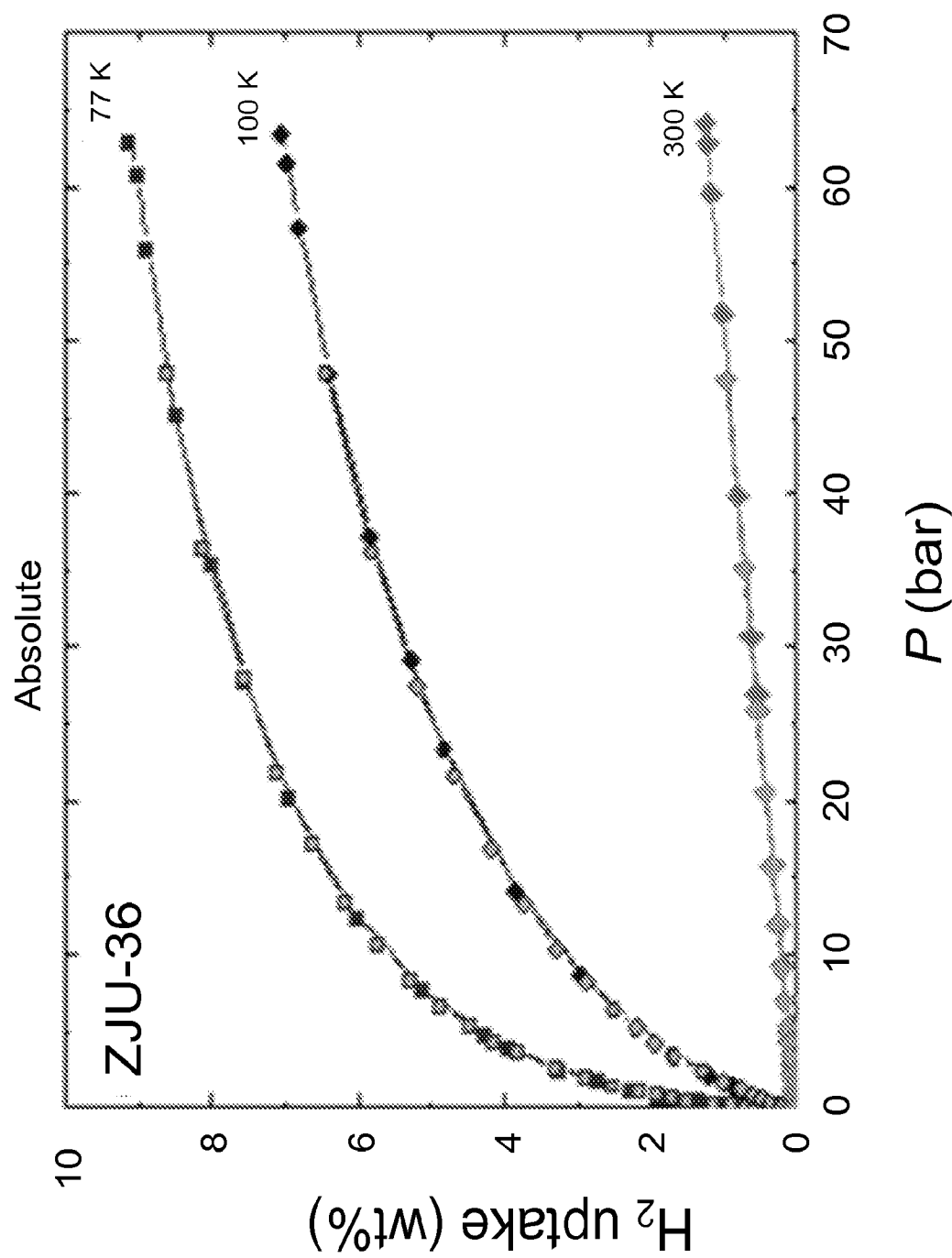


Figure 3B

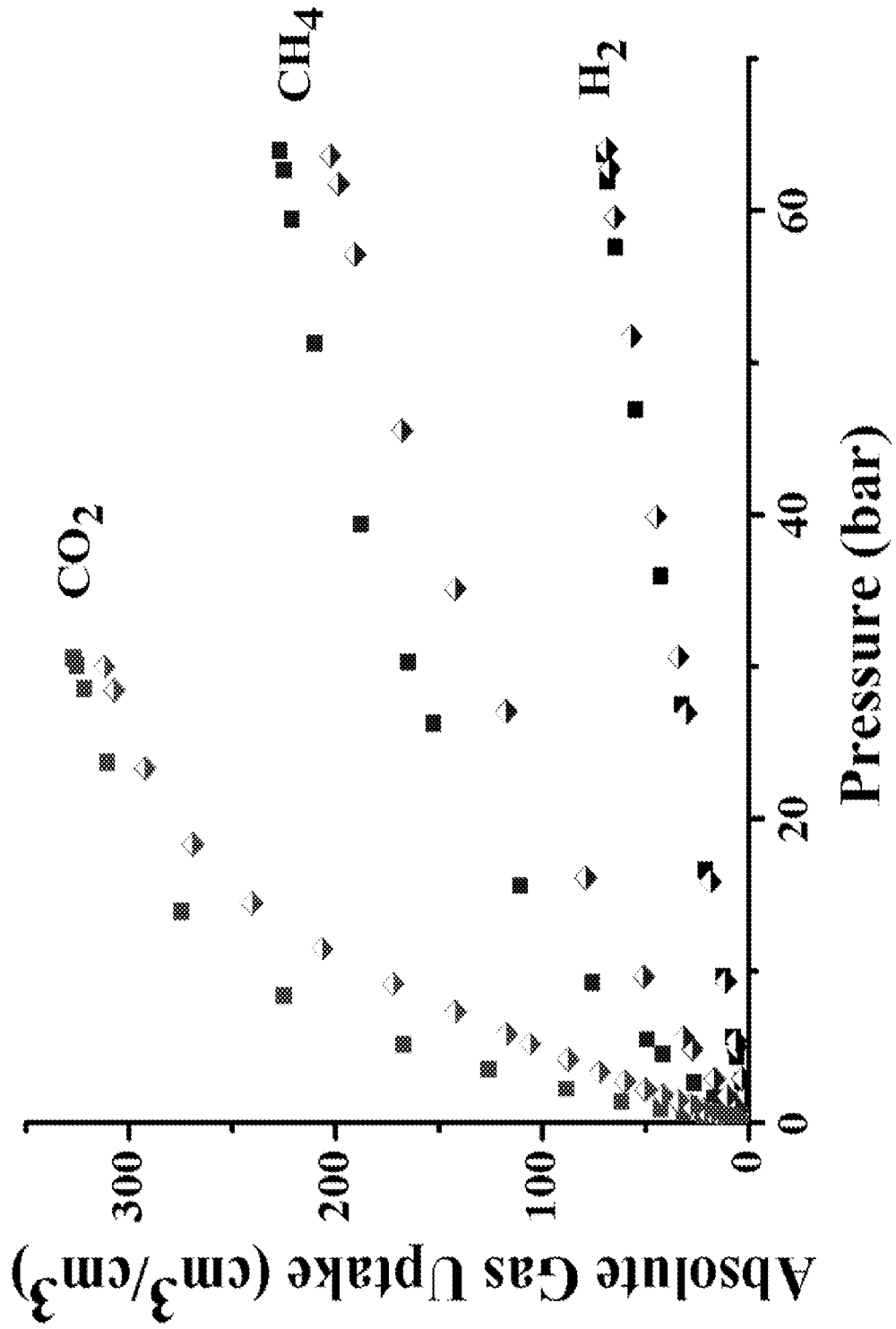


Figure 4

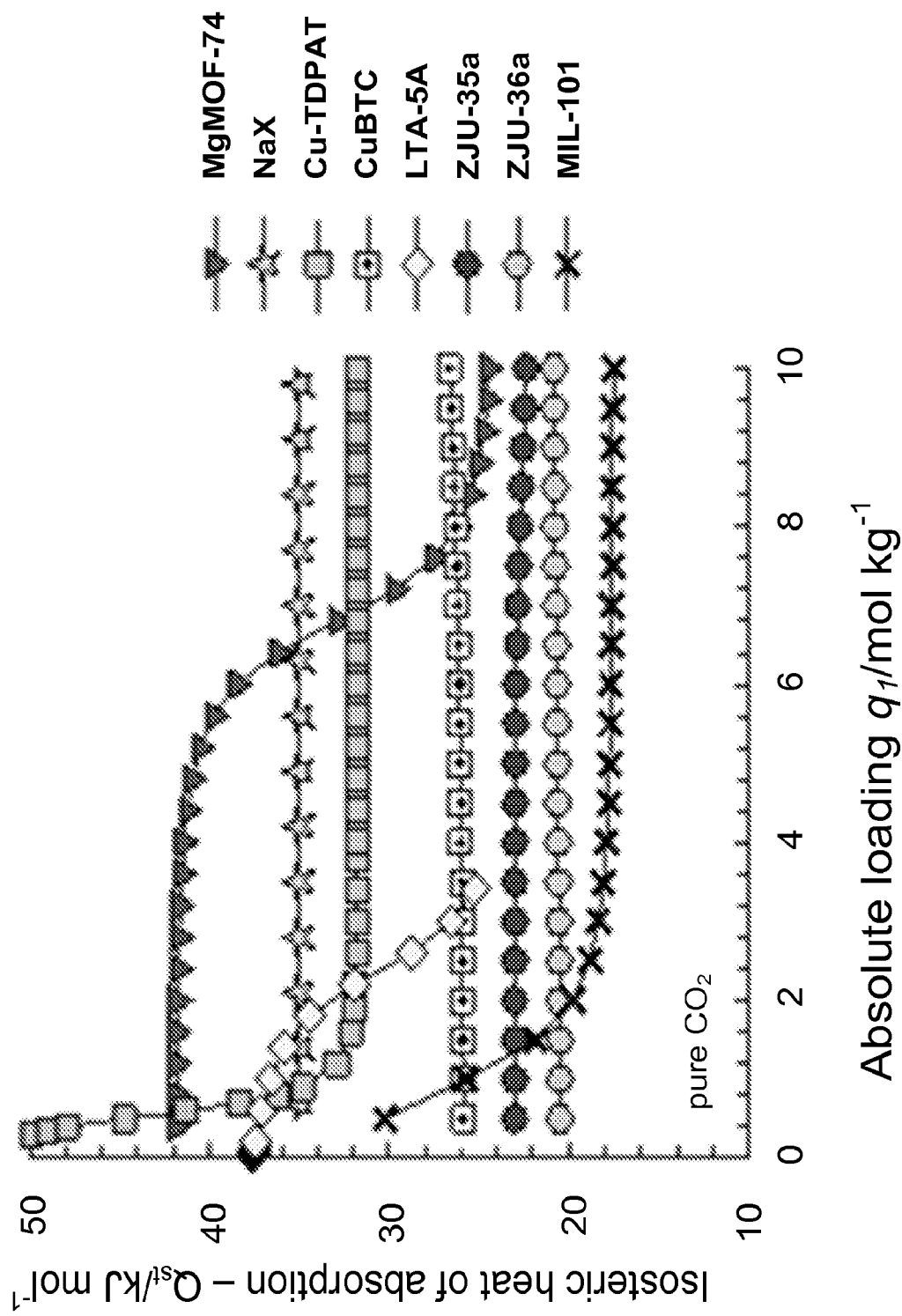


Figure 5

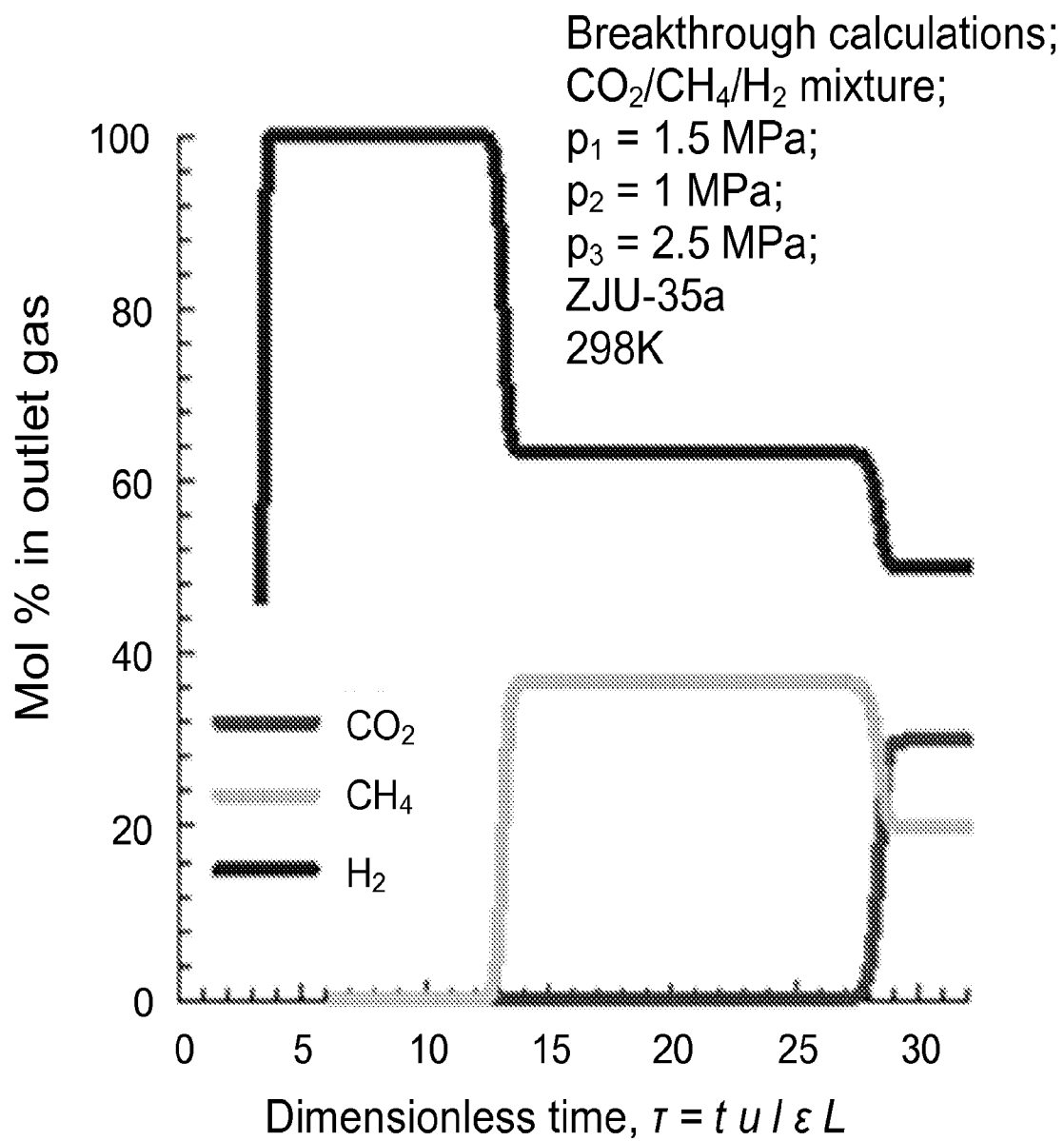


Figure 6A

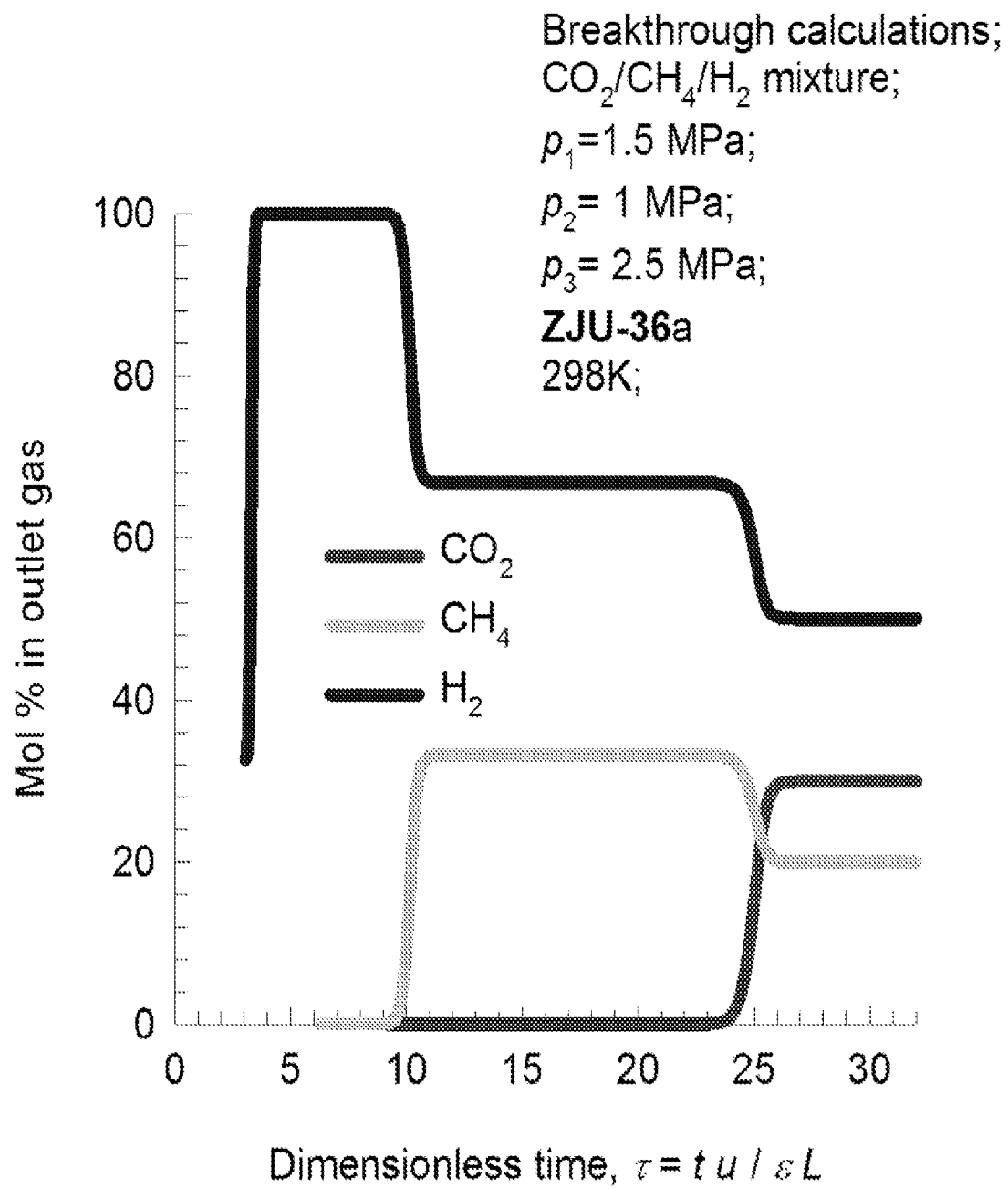


Figure 6B

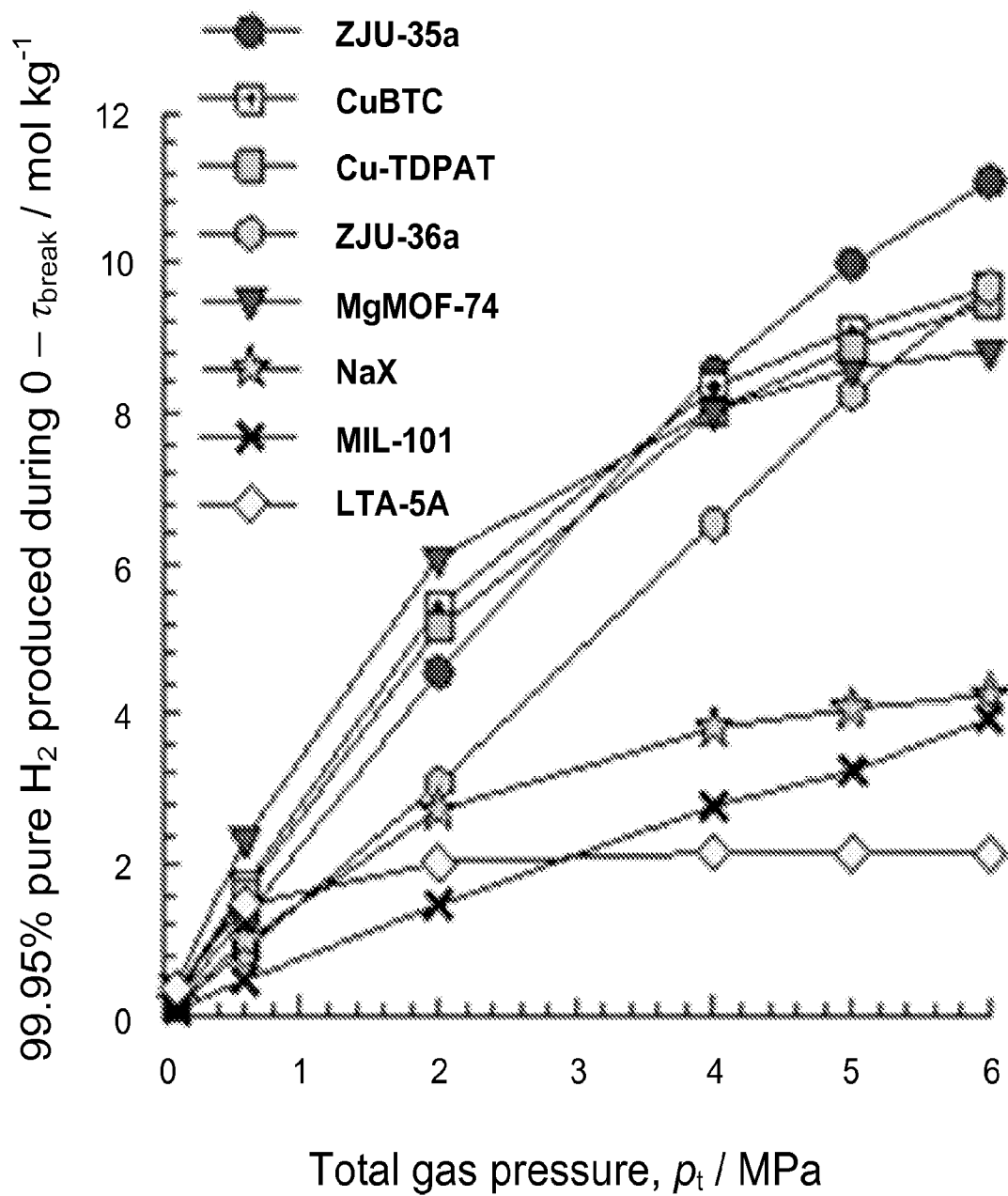


Figure 7A

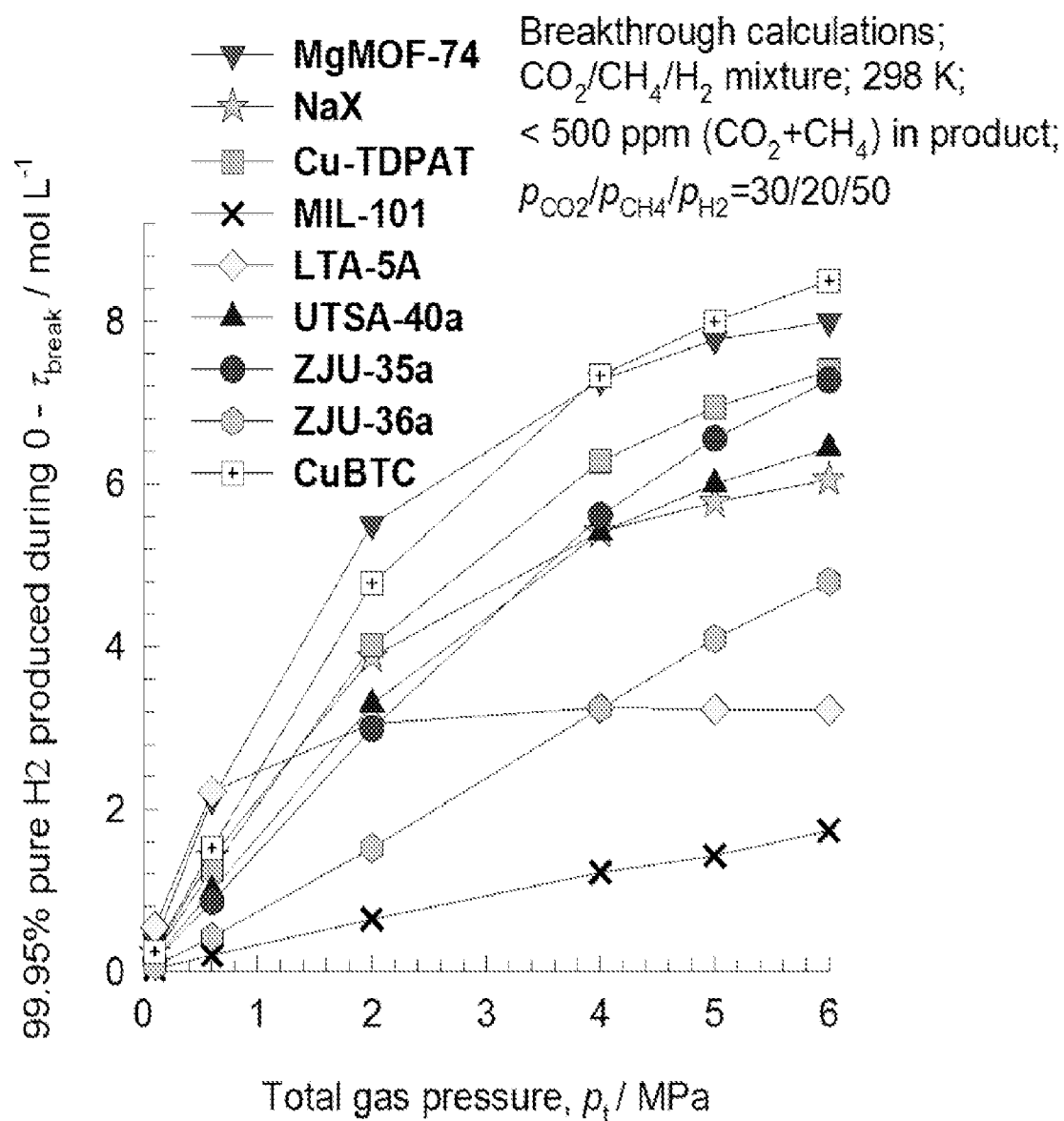


Figure 7B

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US14/14901

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - B65B 1/04; C07F 15/06 (2014.01)

USPC - 556/49

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8) Classification(s): B65B 1/04; C07C 63/313; C07F 15/06 (2014.01)

USPC Classification(s): 556/49, 147; 562/480

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

MicroPatent (US-G, US-A, EP-A, EP-B, WO, JP-bib, DE-C,B, DE-A, DE-T, DE-U, GB-A, FR-A); ProQuest; Scifinder; Google/Google Scholar; KEYWORDS: metal-organic, framework, FOM, separation, hydrogen, carbon dioxide gas, methane, copper, ligand, guest molecule, sorption rate

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X — A	US 2012/0028846 A1 (YAGHI, OM et al.) 02 February 2012; paragraphs [0008], [0014] and [0032]	37 — 1-5, 6/1-5, 7/6/1-5, 8/7/6/1-5, 9/7/6/1-5, 10-12, 13/6/1-5, 14/13/6/1-5, 15/14/13/6/1-5, 16/14/13/6/1-5, 17/14/13/6/1-5, 18/14/13/6/1-5, 19-36
A	US 2012/0073438 A1 (RYAN, PJ et al.) 29 March 2012; table 1; paragraphs [0009], [0049] and [0061]	1-5, 6/1-5, 7/6/1-5, 8/7/6/1-5, 9/7/6/1-5, 10-12, 13/6/1-5, 14/13/6/1-5, 15/14/13/6/1-5, 16/14/13/6/1-5, 17/14/13/6/1-5, 18/14/13/6/1-5, 19-37



Further documents are listed in the continuation of Box C.



* Special categories of cited documents:

“A” document defining the general state of the art which is not considered to be of particular relevance

“E” earlier application or patent but published on or after the international filing date

“L” document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

“O” document referring to an oral disclosure, use, exhibition or other means

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Date of the actual completion of the international search

30 April 2014 (30.04.2014)

Date of mailing of the international search report

03 JUN 2014

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US14/14901

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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