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- (54) **Title:** FITTING WITH DRAW MECHANISM

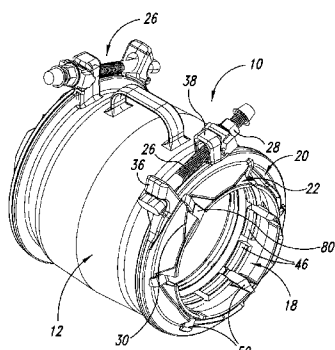


FIG. 1

(57) **Abstract:** A fitting 10 includes a hollow body 12, a sealing member 44, and a draw mechanism. The fitting mechanism includes a primary actuation element 20 coupled with the body 12 at a first end 22, and a plurality of secondary actuation elements 50 coupled to the sealing member 44. The plurality of secondary actuation elements 50 are positioned in an interior of the hollow body 12 and circumferentially spaced from each other. The plurality of secondary actuation elements 50 are also engaged with the primary actuation element 20 such that actuation of the primary actuation element 20 draws the plurality of secondary actuation elements 50 axially towards the opening at the first end 22 of the hollow body 12 thereby translating the sealing member 44 from an open position to a sealing position.

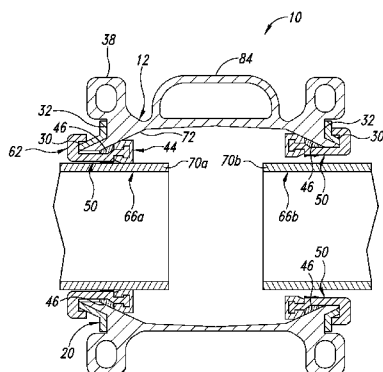


FIG. 3



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FITTING WITH DRAW MECHANISM

CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims the benefit under 35 U.S.C. § 119(e) of U.S. Provisional Patent Application No. 61/612,189, filed March 16, 2012, and
5 U.S. Non-Provisional Patent Application No. 13/724,933, the contents of which are incorporated herein by reference in its entirety.

BACKGROUND

Technical Field

10 The present disclosure relates to fittings, such as pipe couplings, pipe connectors, and pipe end caps.

Description of the Related Art

The waterworks, oil, gas, and chemical industries generally employ pipes or other hollow bodies to transport water and other fluids. Fittings
15 are structural elements that are typically employed to mechanically couple individual pipes or other hollow bodies to other system components. For example, a fitting can act as a connection component in conjunction with a valve, a hydrant, or a flange end. In addition, some pipes include an integrated fitting type structure on one end to facilitate coupling. Fittings are installed in
20 both above ground and below ground applications. For example, they can be used in manufacturing plants for a variety of applications, including on conduit, such as electrical conduit or on heating, ventilation, and air conditioning applications. The materials used for pipes or other hollow bodies, such as conduits, can vary depending on the application. As such, particular fittings
25 have been developed for use with particular materials, such as steel, cast iron, cement, plastic, and other kinds of materials.

The size of the pipe or other hollow body can also vary depending on the application. Accordingly, fittings have been developed that flexibly

couple hollow bodies having different diameters. These fittings typically rely on adjustable seals.

One type of conventional fitting is a pipe coupling that is configured to couple pipes of varying size includes a series of parallel bolts distributed circumferentially around a cylindrical body adapted to receive the pipe. In order to achieve a seal, the bolts pull a ring, on the end of the fitting, inwardly to wedge a seal between the pipe, the fitting body and the ring, from the outside toward the inside.

Another aspect of pipe coupling relates to axial restraint of the pipes to prevent de-coupling. Some conventional restraint systems include grippers that are wedged between the pipe coupling and the pipe to prevent axial translation of the pipe relative to the coupling. In some pipe couplings, the grippers are teeth that are embedded as part of a seal. In other conventional pipe couplings, axial restraint is achieved with a series of lugs that are located separate from a sealing gasket and are arranged circumferentially around a pipe in a ring. Radially tightening an individual bolt associated with each respective lug secures the lugs to the pipe to create the desired restraint.

Other conventional couplings employ a band-clamp that can be radially tightened about the pipe. These couplings can employ, in one example, steel bands or rings that surround the pipe to achieve restraint.

BRIEF SUMMARY

It has been recognized that conventional fittings, such as pipe couplings, that employ a series of parallel bolts can be problematic for a number of reasons. For example, a worker who installs a pipe coupling on-site in a ditch will need to tighten the series of bolts incrementally around the circumference of the coupling in order for the seals to be seated properly. One advantage of reducing the number of bolts needed for a coupling is that it tends to be quick and easy to install, in lieu of the larger number of bolts that are typical to systems that pull a ring toward the fitting body and compress the seal.

In one embodiment, a fitting of the present disclosure includes a draw mechanism that pulls an annular seal axially outward to form an effective seal with pipes of varying sizes and materials. The fitting includes a hollow body that includes an opening at a first end. A sealing member is positioned on an interior surface of the hollow body. The draw mechanism includes a primary actuation element coupled with the hollow body at the first end and a plurality of secondary actuation elements coupled to the sealing member. The plurality of secondary actuation elements are positioned in an interior of the hollow body and circumferentially spaced from each other. The plurality of secondary actuation elements are engaged with the primary actuation element such that actuation of the primary actuation element draws the plurality of secondary actuation elements axially towards the opening at the first end of the hollow body, thereby translating the sealing member from an open position to a sealing position.

In a further embodiment, the fitting can include a gripping element coupled to one of the plurality of secondary actuation members such that the gripping element is moved axially towards the opening at the first end of the hollow body and radially inward towards the longitudinal axis of the hollow body from an open position to an engaged position by actuating the primary actuation element. The gripping element can abut the sealing member.

In one embodiment, the gripping element is not fixedly attached to either of the one of the plurality of secondary actuation members or the sealing member. This advantageously can allow for the gripping element to float relative to the hollow body and accommodate varying pipe sizes and cross-sectional shapes.

In another embodiment, the fitting includes a plurality of gripping elements. The number of gripping elements may be less than the number of secondary actuation elements. In other example, there may be more gripping elements than secondary actuation elements, depending on how the gripping elements are structured.

The primary actuation element may be rotatably mounted to an exterior surface on the first end of the hollow body. The first end of the hollow body may include a plurality of circumferentially spaced tapered tabs that converge towards the longitudinal axis at the first end. Adjacent ones of the
5 tabs are separated in the first circumferential direction by longitudinally extending slots. The secondary actuation members can each extend through a respective one of the longitudinally extending slots.

In one embodiment, the primary actuation element includes a plurality of sloped surfaces and each one of the secondary actuation elements
10 is engaged with a respective one of the plurality of sloped surfaces.

In one embodiment, the primary actuation element is rotatably coupled with the hollow body at the first end and rotation of the primary actuation element in a first circumferential direction with respect to the longitudinal axis of the hollow body draws the plurality of secondary actuation
15 elements axially towards the opening at the first end of the hollow body thereby translating the sealing member from an open position to a sealing position.

In one embodiment, the hollow body is coupled to the primary actuation element such that the primary actuation element is rotated in the first circumferential direction by actuating at least one bolt. The bolt can extend
20 from a first bolt receiver that extends from the hollow body to a second bolt receiver that extends from the primary actuation element. The first and second bolt receivers are positioned such that actuating the bolt causes the primary actuation element to rotate in the first circumferential direction. Actuating the bolt can include tightening the bolt so as to move the second bolt receiver
25 towards the first bolt receiver.

In another embodiment, a fitting includes a hollow body, an annular sealing member, and an actuation mechanism. The hollow body includes an opening at a first end. The annular sealing member is positioned on an interior surface of the hollow body. The actuation mechanism is
30 configured to draw the sealing member axially towards the first end of the hollow body and radially inward towards a longitudinal axis of the hollow body

by actuating at least one bolt that is coupled to the hollow body and the actuation mechanism. The at least one bolt extends substantially transverse to the longitudinal axis of the hollow body.

The fitting can also include a plurality of restraining elements that
5 are circumferentially arranged on the interior surface of the hollow body. The plurality of restraining elements can be arranged axially between the sealing member and the first end of the hollow body.

The actuation member can include a ring rotatably mounted to the hollow body and a plurality of follower elements. Each of the follower elements
10 are coupled to the annular sealing ring. The at least one bolt can be coupled to the ring such that actuating the at least one bolt causes the ring to rotate in a circumferential direction with respect to the hollow body, and the plurality of follower elements engage the ring such that rotation of the ring causes the plurality of follower elements to translate towards the first end of the hollow
15 body.

In another aspect, a plurality of restraining elements can be arranged circumferentially on the interior surface of the hollow body between adjacent follower elements and axially between the sealing member and the first end of the hollow body.

20 In one embodiment, the ring can include a plurality of cam surfaces that vary in axial length along the circumferential direction. Each one of the follower elements can include an engagement portion that engages a respective one of the cam surfaces of the ring. The engagement portion of each of the follower elements can be a hook. The hook can include a sloped
25 portion that corresponds in shape to an axial end surface of the cam surfaces of the ring.

In one embodiment, the ring can be mounted to an external surface of the hollow body. The first end of the hollow body can include a plurality of circumferentially spaced slots that extend through the hollow body
30 from the external surface of the hollow body to the internal surface of the hollow body and that extend substantially parallel to the longitudinal axis of the hollow

body. The hook on each one of the follower elements extends through a respective one of the slots in the hollow body.

The first end of the hollow body can include a first taper that extends towards the longitudinal axis of the hollow body. The cam surfaces of
5 the ring can include a second taper that is complementary to the first taper.

In one embodiment, the ring can include a first bolt receiver, the hollow body can include a second bolt receiver, and the single bolt extends through the first and second bolt receivers.

In one embodiment, the annular sealing member includes a
10 substantially trapezoidal cross-section.

In one embodiment, each follower element includes a stem that extends axially from the engagement portion to a base portion. The base portion is coupled to the annular sealing member. Each of the restraining elements can include a recess that extends through the restraining element in a
15 direction substantially parallel to the longitudinal axis of the hollow body, and a stem of a respective one of the follower elements can be seated in the recess. Each of the recess of each restraining element can includes a first ramp portion that is complementary to a second ramp portion of the stem of a corresponding one of the follower elements.

20 In another embodiment, a fitting has a hollow body or barrel portion with at least one open end for receiving the end of a pipe. The barrel portion has an inside or interior tapered surface that converges around an axis, in a direction moving toward the open end of the barrel portion (from inside the barrel portion toward the outside). An annular gasket or seal can be located in
25 the barrel portion between the tapered surface just described and the pipe. The annular seal has an outer surface that slides against, and is in contact with, the tapered surface; and an inner surface that similarly contacts and surrounds the pipe. A draw mechanism pulls the annular seal axially outwardly, against the tapered surface, and wedges the seal between the tapered surface and pipe.
30 In this example, the wedging action works from inside in a direction toward the outside, rather than outside-in.

The draw mechanism can be mechanically linked to a rotatable bolt mechanism that is aligned substantially perpendicularly relative to the seal's axial path of travel. The mechanical linkage translates the perpendicular tightening force of the bolt mechanism into a pulling force that parallels the
5 seal's path of travel, thus wedging the seal as described above.

The fitting of this embodiment can be built with or without restraint. To achieve restraint, gripper members can be positioned on an annular side of the seal that normally faces the open end of the barrel portion (or facing toward the outside). As the draw mechanism pulls the seal
10 outwardly, the gripper members are pulled outwardly at the same time, ahead of the seal, to wedge the seal and gripper members at the same time (between the barrel portion and pipe).

In one embodiment, the fitting may include a multi-layer seal that has a removable layer. The removable layer can further facilitate the range of
15 pipe diameters that are compatible with the fitting without necessitating a change in the size of the barrel portion. For example, removal of the seal's inner layer can allow the seal to fit around a larger pipe.

In one embodiment, the draw mechanism includes a rotatable end ring that surrounds the barrel portion's open end. The end ring has sloped
20 surfaces distributed around it. An annular seal can carry a plurality of draw linkages, each one having an inner portion connected to the annular seal and an outer portion that engages with one of the sloped surfaces of the end ring – in sliding contact with the sloped surface. As the end ring rotates, the sloped surfaces draw the linkage axially outwardly. This, in turn, draws the annular
25 seal outwardly (with the gripper members). In some examples, counter-rotation of the end ring releases or relaxes the draw linkage and seal. The collection of draw linkages and sloped surfaces can cooperate to draw the seal outwardly in a generally symmetric fashion.

The individual gripper members can have pointed gripper teeth
30 that are oriented or directed radially inwardly toward the pipe. In one embodiment, there is one gripper member corresponding to each draw linkage.

In other embodiments, the number of grippers is less than the number of draw linkages. As described above, the collection of gripper members are pulled axially outwardly, as the draw mechanism pulls and slides the seal axially outwardly.

5 In one embodiment, the end ring rests on an outside annular shoulder of the barrel portion. In this example, annular shoulder of the barrel portion also has a partly tapered surface that symmetrically converges away from the annular shoulder. However, as will be readily apparent to one having ordinary skill in the art upon review of the present disclosure in its entirety, the
10 end ring can be coupled to the barrel portion in a number of ways without departing from the spirit of the present disclosure.

 In another aspect, the barrel portion has a plurality of draw linkage slots through which each linkage extends. These slots prevent the seal from rotating while it is pulled outwardly. They also enable the draw linkages to take
15 full advantage of the draw length provided by each sloped section of the end ring.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

 In the Figures, identical reference numbers identify similar elements or acts.

20 Figure 1 is an isometric view of a pipe coupling system in accordance with one embodiment of the present disclosure;

 Figure 2 is an exploded view of the pipe coupling illustrated in Figure 1;

 Figure 3 is a side cross-sectional view illustrating the operation of
25 the pipe coupling illustrated in Figures 1 and 2;

 Figure 4 is an enlarged sectional view of the seal section illustrated in Figure 3 in an open configuration;

 Figure 5 is an enlarged sectional view of the seal section illustrated in Figure 3 in an engaged configuration;

30 Figure 6 is a view of an end ring in one embodiment;

Figure 7 is a view of a gasket assembly with grippers in one embodiment;

Figure 8 is a back-side view of a draw linkage that makes up part of the gasket assembly, looking radially outward from the center of the gasket assembly illustrated in Figure 7;

Figure 9 is a view of a draw linkage that makes up part of the gasket assembly, looking radially inward towards the center of the gasket assembly illustrated in Figure 7;

Figure 10 is a view of a draw linkage that makes up part of the gasket assembly sectioned through a draw hook portion at the end of the linkage

Figure 11 is a sectioned, pictorial view of a section of the gasket assembly illustrated in Figure 7;

Figure 12 is a pictorial view of the inner portion of the draw linkage illustrated in Figure 11;

Figure 13 is a pictorial view of the outer portion of the draw linkage illustrated in Figure 11;

Figure 14 is an end view of the pipe coupling illustrated in Figure 1, with the pipe coupling illustrated in an “open” or untightened condition;

Figure 15 is an end view of the pipe coupling illustrated in Figure 1, with the pipe coupling illustrated in a closed or “tightened” condition;

Figure 16 illustrates an embodiment of a seal that has multiple layers for adjusting to different pipe sizes;

Figure 17 illustrates a multi-layer seal;

Figure 18 is a sectional view of the multi-layer seal illustrated in Figures 16 and 17;

Figure 19 illustrates the multi-layer seal of Figure 17 with the inner layer removed;

Figure 20 illustrates a coupling that includes less grippers than draw hooks;

Figure 21 illustrates a coupling that includes two bolts on either end; and

Figure 22a illustrates a coupling with grippers arranged between adjacent draw hooks;

5 Figure 22b is a view of the gasket assembly of the coupling of Figure 22a; and

Figure 22c is a view of two grippers and a draw hook assembly of the coupling of Figure 22a.

10 DETAILED DESCRIPTION

In the following description, certain specific details are set forth in order to provide a thorough understanding of various embodiments of the invention. However, one skilled in the art will understand that the invention may be practiced without these details.

15 Unless the context requires otherwise, throughout the specification and claims which follow, the word “comprise” and variations thereof, such as “comprises” and “comprising” are to be construed in an open, inclusive sense, that is, as “including but not limited to.”

Reference throughout this specification to “one embodiment” or
20 “an embodiment” means that a particular feature, structure or characteristic described in connection with the embodiment is included in at least one embodiment. Thus, the appearances of the phrases “in one embodiment” or “in an embodiment” in various places throughout this specification are not necessarily all referring to the same embodiment. Furthermore, the particular
25 features, structures, or characteristics may be combined in any suitable manner in one or more embodiments.

As used in this specification and the appended claims, the singular forms “a,” “an,” and “the” include plural referents unless the content clearly dictates otherwise. It should also be noted that the term “or” is generally

employed in its broadest sense, that is as meaning “and/or” unless the content clearly dictates otherwise.

The headings and Abstract of the Disclosure provided herein are for convenience only and do not interpret the scope or meaning of the

5 embodiments.

 I. System Overview

 In one aspect, a fitting of the present disclosure can achieve both sealing and restraint over a wide range of pipe sizes, including sizes ranging from Iron Pipe Size (IPS) to Ductile Iron (DI) and beyond. In one example, the
10 fitting is internally restrained to a hollow body and backed by a gasket seal. Segmented restraining elements are coupled to a circumferential elastomeric gasket positioned inside a cone shaped surface of the hollow body. As the restraining elements are drawn down the cone by a draw mechanism, they contract, along with the gasket, down on to a pipe achieving both sealing and
15 restraint on the pipe. As internal pressure increases within the pipe after the fitting is installed, the gasket and restraining elements are further energized to seal and restrain the pipe.

 Advantageously, the fitting of the present disclosure accommodates a variety of field conditions, such as dirt, pipe corrosion, pipe
20 variability and pipe deflection relative to the fitting. For example, depending on the working environment, it can be difficult to ensure that a pipe and a fitting, such as a pipe coupling, are entirely axially aligned when the pipe coupling is installed. Instead, the longitudinal axis of the pipe may be deflected at an angle relative to the longitudinal axis of the coupling during installation. This
25 misalignment may result from, for example, settlement, the inaccuracies of pipe installation, and tight working conditions in a trench. The fitting of the present disclosure can, in some examples, achieve consistent coupling, restraint, and sealing even when the longitudinal axis of the pipe is deflected by, for example, up to 8° relative to the longitudinal axis of the coupling. This is particularly
30 advantageous to make up mis-alignment of pipe which is typical to most applications.

The fitting of the present disclosure also improves the ease of installation. Conventional fittings, such as pipe couplings, that achieve both restraint and sealing typically employ a series of parallel bolts that extend in the longitudinal direction of the coupling, and a series of bolts that extend radially from the coupling. The parallel bolts are tightened incrementally around the circumference of the coupling in order for the seals to be seated properly. The radially extending bolts are then tightened to achieve restraint. This process is not only time consuming, but can be difficult to achieve depending on the working conditions at a particular installation site.

10 The fitting of the present disclosure employs a draw mechanism that can, in some examples, be operated by actuating a single bolt that extends in a direction transverse to the longitudinal direction of the pipe. This design allows for easier access to the bolt during installation, reduces the amount of time for installation, and reduces the amount of space needed for an
15 installation. Reducing the amount of space required for installation means that the trench dug to accommodate the fitting need not be as large as for conventional pipe couplings. The single bolt design offers an added element of safety for the installer as they are no longer required to work in the bottom of the ditch. All of these benefits lead to cost savings and improved ease at the
20 time of installation. Other examples can employ actuation elements other than a bolt, or multiple bolts that extend transverse to the longitudinal direction of the fitting.

 Not only does the draw mechanism of the present disclosure allow the restraint mechanism to achieve restraint for pipes with a wide range of
25 outside pipe diameters, but the draw mechanism allows the restraint to be easily disengaged, even after the pipe has been pressurized and then depressurized.

 It has been further recognized that some conventional restraint systems can act to disengage the gasket used in sealing. By contrast, the
30 sealing and restraint aspects of the coupling system of the present disclosure

work together and, in some examples, can be further energized by pressurization in the pipe.

Figures 1-3 provide an overview of a fitting according to one example embodiment of the present disclosure. In this example, the fitting is a pipe coupling system. Figure 1 is an isometric view of a fitting 10 in accordance with one embodiment of the present disclosure. Figure 2 is an exploded view of the fitting 10 illustrated in Figure 1. Figure 3 is a side cross-sectional view illustrating the operation of the fitting 10 illustrated in Figures 1 and 2.

In this example, the fitting 10 includes a generally cylindrical and tubular body or barrel sleeve 12. Each end of the sleeve 12 includes an opening into which a pipe can be inserted. The barrel sleeve 12 is a hollow body that provides a fluid passageway that connects the ends of two pipes together. However, the inventive concepts of the present disclosure are also applicable to other fittings that include hollow bodies. For example, fittings of a “T” coupling, a single-end coupling, or an end cap, depending on the application all include hollow bodies that are encompassed within the present disclosure. In other examples, the fitting can be employed as a connection component in conjunction with a valve, a hydrant, or a flange end, all of which include hollow bodies. Pipes may also be configured so that one or both ends include the disclosed fitting configuration. For example, a pipe can include an integrated fitting type structure on one or both ends to facilitate coupling. The fitting of the present application can be employed in a variety of applications and is not limited to waterworks. For example, the fitting of the present disclosure can be employed in connections used in the oil, gas, or chemical industries. The fitting of the present application is applicable to installations intended for placement both above ground and below ground. For example, the fitting can be used in manufacturing plants for a variety of applications, including on conduit, such as electrical conduit or on heating, ventilation, and air conditioning applications.

An end ring 20, several lugs 50, several grippers 46, a gasket 44, and a single bolt 26 are installed on each end of the sleeve 12. The single bolt

26 extends through two bolt receivers 36, 38 that are respectively positioned on the end ring 20 and the sleeve 12.

The end ring 20 is rotatably mounted on an end of the sleeve 12. As seen in Figures 1 and 3, the lugs 50 connect the gasket/gripper assembly 18 to the end ring 20. These lugs 50 are positioned within slots 80 in the sleeve 12. The slots 80 prevent the lugs 50 from rotating with respect to the sleeve 12, but allow longitudinal motion along the axis of the coupling.

Figures 3-5 show how the coupling engages a pipe. Figure 3 illustrates the coupling of two pipes 66a and 66b, and Figures 3 and 4 respectively illustrate a fitting in open and closed states relative to a pipe 66. The right side of Figure 3 illustrates a fitting in an open state in which it is disengaged from a portion of a pipe 66b that is adjacent to an inner-most end 70b of the pipe 66b. The left side of Figure 3 illustrates the fitting in a coupled state, in which it is engaged with a portion of a pipe 66a that is adjacent to an inner-most end 70a of the pipe 66a. Actuating the end ring 20 translates rotational motion of the end ring 20 into longitudinal movement of the lugs 50 that draws both the gasket 44 and the gripper elements 46 down the face of an internal cone of the sleeve 12. In greater detail, tightening the bolt 26 causes the end ring 20 to rotate with respect to the sleeve 12. As the end ring 20 rotates, the lugs 50 ride up along ramp sections 30 on the end ring 20, effectively pulling the lugs out axially away from the sleeve 12, while simultaneously drawing the lugs 50 radially inward towards the center axis of the pipe.

The longitudinal movement of the lugs 50 draws the combined gripper/gasket assembly 18 down into contact with the pipe to effect a seal and engage the restraints. As the lugs 50 move away from the body of the sleeve 12, they draw the gripper/gasket assembly 18 down the internal cone surface of the sleeve 12 towards the opening in the end of the sleeve 12. This brings the gripper segments 46 closer together and compresses the rubber gasket 44. The rubber gasket 44 eventually comes in contact with the outer surface of the pipe and begins to effect a seal. As the system continues to be tightened, the

gasket 44 continues to be compressed between the pipe and the sleeve 12. Tightening continues until the gripper elements 46 eventually become wedged between the pipe and the inner surface of the sleeve 12, thus initiating the restraint engagement. When the pipe 66 is pressurized (or the pipes 66a and 5 66b in the example in Figure 3), the gasket is further forced down into its sealing cavity between the pipe and the sleeve 12, and the restraints are similarly driven down to a tighter grip on the pipe, as the internal pressure increases. However, the present disclosure is not limited solely to fittings that are further energized with the addition of pressure. In other examples, 10 complete engagement and sealing is achieved regardless of the pressure that flows through the pipe 66.

With this configuration, a single bolt with relatively low torque is all that is necessary for assembly. Bolt tightening forces act to create the initial seal and set the restraints. System internal pressure and pipe retraction forces 15 act to energize the seals and restraints beyond this initial set. The coupling restrains to the sleeve 12, and does not rely on bolts or end rings to support the pressure or restraint forces.

The various aspects of the coupling of the present disclosure will now be described in greater detail.

20 II. Center Sleeve

Referring to Figure 3, the barrel sleeve 12 has an annular surface or shoulder 32 on each end. The shoulder 32 provides a resting place for a similarly shaped annular portion 34 of the end ring 20. In this manner, the annular portion of the end ring 20 rests in sliding contact with the corresponding 25 annular surface 32 on the barrel sleeve such that the end ring 20 is rotatable relative to the barrel sleeve 12. Although the present example includes an annular surface or shoulder, the present disclosure also encompasses other mounting structures that allow the end ring to rotate relative to the sleeve 12, as will be readily apparent to those having ordinary skill in the art upon review of 30 the present disclosure in its entirety.

III. End Ring

Referring to Figure 6, the end ring 20 has a plurality of sloped surfaces 30 or ramp sections. Each sloped surface serves as a camming surface that tightens the gasket assembly 18 about the pipe.

5 The end ring 20 is turned on the coupling 10 by one of the tightening bolts 26. The end ring 20 is preferably made with a bolt receiver 36 that works in cooperation with a similar bolt receiver 38 on the barrel sleeve 12. In one embodiment, tightening the bolt acts to draw the bolt receivers 36 and 38 towards each other so as to drive the rotation of the end ring 20. Depending on
10 the construction of the bolt receivers, and how the bolt is mounted thereto, loosening the bolt can also serve to drive the end ring 20 in the opposite rotational direction.

 The plurality of ramp sections 30 are collectively tapered inwardly, relative to the ring's annular portion 34, so that they slope or converge toward
15 the center of the end ring 20. The convergence of the ramp sections 30 is also illustrated at 40 in Figure 4. The outer end opening of the barrel sleeve has a similarly shaped converging surface 42 that also partly supports sliding rotation of the end ring 20, near the junction of the end ring's ramp sections 30 and annular portion 34.

20 IV. Gasket Assembly

 The gasket assembly 18 will now be further described with reference to Figures 7-10. Referring to Figure 7, the gasket assembly 18 includes an annular rubber gasket member 44. The gasket member 44 (or "gasket") has the cross-section illustrated in Figure 4 when it is in a relaxed or
25 "non-tightened" condition. A plurality of gripper members 46 rest on an upper surface 48 of gasket 44. The gripper members 46 are held in an annular arrangement around the gasket 44 by draw linkages 50 that are also distributed around the gasket 44.

 Referring now to Figures 8 – 10, each draw linkage 50 has a base
30 portion 52 that is embedded in the gasket material 44, thus connecting the draw hook 50 to the gasket. Each gripper member 46 has a slot 54 that fits to and

around on three sides of a stem portion 56 of each respective draw linkage 50. This allows each gripper member 46 to be held at a specific annular position relative to the other gripping members, but with no fixed connection with either the gasket 44 or draw linkages 50, so that the gripper members 46 can move
5 independently as the gasket assembly is tightened about a pipe. This independent motion can allow the gripper members to engage a variety of pipe sizes and shapes, regardless of whether they are perfectly round or have a degree of eccentricity.

Figure 8 is a view that looks from the inside to the outside
10 (radially) relative to the generally annular configuration of gasket assembly 18. Reference numeral 58 points to gripper “teeth,” which will be further described below. Figure 9 is a view from the outside-in (radially). The outer surface 60 of each gripper member 46 is smooth for reasons described below. As can be seen, the slot 54 in the gripper member 46 extends only partially through the
15 lateral thickness of the gripper member for receiving the draw linkage’s stem 56.

Referring now to Figures 7 and 10 at the same time, each draw linkage 50 has an upper “hook” portion or draw hook 62. The inner part of the hook 62 is sloped, as shown at 64 in Figure 10. This sloped part 64
20 respectively rides on one of the plurality of ramp sections 30 of an end ring 20. As a consequence, when the end ring 20 is rotationally turned by the bolt mechanism described above (i.e., by one of the two tightening bolts 26), a sliding/camming action is created between the sloped surfaces of ramp sections 30 and the sloped surfaces 64, respectively. This functions to “draw”
25 gasket 44 outwardly, as further described below.

Figures 11-13 provide further illustrations of the draw linkages 50 previously described. The shape of the draw linkages 50 may vary depending on the forming method used. In Figures 11-13, for example, each draw linkage 50 is connected to a base piece 52 that is embedded in the gasket material 44.
30 The stem portion 56 may be welded to the base piece 52. Otherwise, the embodiments shown in Figures 11-13 is the same as the foregoing description.

V. Operation

Figures 4 and 5 illustrate how the various parts described above cooperate to clamp a pipe's end to the fitting 10. Referring first to Figure 4, the pipe 66 is inserted into an open end (indicated generally at 68) of the coupling body 10 with the inner-most end of the pipe 70 terminating somewhere inside barrel sleeve 12 (see Figure 3). In other examples, depending on the type of fitting, the inner-most end of the pipe 70 may extend through and protrude beyond the end of the fitting. The barrel portion 12 has an inside tapered surface 72. In this example, the tapered surface 72 symmetrically converges toward the coupling's open end. In other words, tapered surface 72 symmetrically converges around a center-line axis, moving from inside the coupling in a direction toward the outside. In this example, the outer surface 74 of gasket 44 and the outer smooth surface 60 of the gripper member 46 (previously described) has a similar slope that matches the slope of tapered surface 72.

When the end ring 20 is "tightened" by the bolt mechanism (i.e., driven in rotation by tightening bolt 26), the sloped ramp sections 30 on the end ring 20 draws the draw hooks 62 axially outwardly, in the direction indicated by arrow 76 in Figure 5. This likewise draws or pulls the gasket 44 and gripper members 46 against the inside tapered surface 72 of the barrel sleeve and forces the gasket 44 and gripper members 46 against the pipe 70, thus wedging gaskets and grippers between the sleeve and pipe. In this respect, the gasket 44 slides from the inside, toward the outside, against the converging, tapered surface of the barrel sleeve 12 and is restrained between the inner wall 72 of the barrel and the outer wall 78 of the pipe, thereby compressing the gasket 44 in the manner shown in Figure 5. Each gripper member 46 is similarly drawn into the restrained position between barrel and pipe surfaces 72, 78, with the gripper teeth 58 of each gripper member being driven into the outer surface of the pipe.

As is best seen in the exploded view, Figure 2, each end 22, 24 of the pipe coupling has a plurality of slots 80 distributed around the periphery.

These slots match the location of the draw hooks 50 and accomplish at least two functions. First, slots 80 provide sufficient distance of travel, sometimes referred to as throw or draw, for the hooks 50 to cam against the ramp sections 30 of the end ring. Second, slots 80 prevent the gasket assembly 18 from
5 rotating when end ring 20 rotates. In other words, the combination of the draw hooks 50 fitting within slots 80 constrains the gasket from rotation as it is drawn outwardly by rotation of the end ring 20. The slots 80 are sized relative to the draw hook stems 56 so that they may slide axially outwardly, and flex, as needed, during the course of the drawing action just described.

10 Overall, the clamping assembly described above creates a unique draw mechanism that pulls the gasket 44 outwardly against the taper of the barrel portion 12 (see vector 100 in Figure 5) and compresses or wedges the gasket 44 with a compressive force (see vector 102).

Referring to Figures 14 and 15, one of the advantages of the
15 foregoing design is that it is easy to use. Because of the gripper members 46, a person skilled in the art would recognize the pipe sealing action described above as a "restraint" system where a resilient seal (with gripper teeth) is wedged between the pipe and the pipe coupling. In the present design, the tightening action is accomplished via one bolt at each end that is orientated
20 cross-wise to the coupling's axis of symmetry. The force of tightening the bolt is perpendicularly transferred to the gasket 44 via the clamping assembly just described. However, mechanically drawing the seal or gasket 44 with force from inside the fitting 10 toward the outside, is opposite from the way conventional systems have worked in the past. In essence, the mechanical
25 linkage that transfers force from the tightening bolt mechanism is accomplished by the combination of end ring 20 coupled to the draw linkages 50 that ride upon sloped surfaces 30 as the end ring 20 turns. In some examples, and depending on how the nut 28 and bolt 26 are mounted to the lugs, end ring 20 rotates in one direction, or the other, depending on whether the tightening force
30 is applied or relaxed (which is dependent on how the nut 28 on the tightening bolt 26 is turned).

Referring now to Figure 14, the sleeve includes a tightening bolt receiver 38, and to the end ring includes a similar bolt receiver 36. These two receivers 36, 38 are connected by the threaded bolt 26 and nut 28. Figure 14 illustrates an “open” condition. Tightening the nut 28 causes the two bolt
5 receivers 36, 38 to close with rotation of the nut 28 about the threaded bolt 26, to the closed position illustrated in Figure 15. As previously described, this action rotates the end ring 20 and draws the linkages 50 along the axially outward path that draws and wedges the gasket 44 and gripper members 46 between the sleeve’s inner wall 72 and outer surface 78 of the pipe. Releasing
10 the nut 28 allows the gasket assembly 18 to “relax” and the end ring 20 reverses its rotational direction.

VI. Additional Configurations

Other embodiments of the foregoing design may relate to changes in the configuration of the gasket assembly illustrated at 18 in Figure
15 6. Referring to Figure 16, for example, it may be possible to implement the draw mechanism described above (translation of “perpendicular” force to an axial “draw”) without “restraint,” i.e., without using the gripper members 46. Likewise, it is also possible to use gripper members on some, but not all of the of the draw hooks. For example, Figure 20 illustrates a fitting, which in this
20 example is a pipe coupling 10a, that includes fewer gripper members 46 than lugs 50.

As a further change, the gasket 44, itself may be manufactured as a multi-layer, “extended range” gasket having outer and inner seal. For example, Figure 18 illustrates a gasket 44a that includes an inner layer 92 that
25 can be “removable” from an outer layer 90 so as to enable the gasket 44a to adjust to different pipe diameters (see, Figure 19). This provides a certain amount of “extended” range. Otherwise, operation of the gasket assembly in Figures 16-19 remains the same as described above.

The pipe coupling described and illustrated here is a “one-bolt”
30 system that uses a single tightening bolt 26 for each end ring 20. However, other couplings that include more than one bolt on each end are also within the

scope of the present disclosure. For example, Figure 21 illustrates a fitting 10b that includes two bolts 26 on either end.

Further, although the tightening mechanism is described in the foregoing examples as a bolt mechanism, other mechanisms that create a perpendicular force adequate to rotate the end ring also fall within the scope of the present disclosure.

In another example, the grippers are positioned between adjacent draw hooks. Figure 22a illustrates a fitting 10c that includes grippers 46a positioned between adjacent draw hooks 50. As shown in Figure 22b, the draw hooks 50 are coupled to a gasket 44. The grippers 46a may or may not be temporarily coupled to the gasket 44 for the purpose of initial placement during installation. For example, the grippers 46a may be temporarily adhered to the gasket 44 to facilitate installation. Figure 22a further illustrates that the grippers 46a may include extensions 46b that project over the draw hook 50 without directly contacting the draw hook 50.

In another example, which is not depicted, the grippers may be an integral part of the gasket. In this example, the drawing the gasket radially inward will also engage the grippers that are integral with the gasket.

VII. Materials and Manufacture

While there are different ways of manufacturing the parts described above, many of the foregoing parts, like the barrel sleeve 12 and end ring 20, for example, can be cast. Gasket 44 could be made of a conventional rubber material. The gripper members 46 and draw hooks 50 could be fabricated from a variety of materials, such as steel, stainless steel, or ductile iron, for example. The barrel sleeve 12 may include a handle 84 which makes the coupling easier to use. As noted above, although the fitting 10 is described here as an end-to-end coupling, it could be configured in other ways such as a "T" coupling or a single-end coupling, depending on the application.

The various embodiments described above can be combined to provide further embodiments. These and other changes can be made to the embodiments in light of the above-detailed description. In general, in the

following claims, the terms used should not be construed to limit the claims to the specific embodiments disclosed in the specification and the claims, but should be construed to include all possible embodiments along with the full scope of equivalents to which such claims are entitled. Accordingly, the claims

5 are not limited by the disclosure.

CLAIMS

What is claimed is:

1. A fitting, comprising:
 - a hollow body that includes an opening at a first end;
 - a sealing member positioned on an interior surface of the hollow body;
 - a draw mechanism including a primary actuation element coupled with the hollow body at the first end, and a plurality of secondary actuation elements coupled to the sealing member, the plurality of secondary actuation elements positioned in an interior of the hollow body and circumferentially spaced from each other, the plurality of secondary actuation elements engaged with the primary actuation element such that actuation of the primary actuation element draws the plurality of secondary actuation elements axially towards the opening at the first end of the hollow body, thereby translating the sealing member from an open position to a sealing position.
2. The fitting of claim 1, further comprising a gripping element coupled to one of the plurality of secondary actuation members such that the gripping element is moved axially towards the opening at the first end of the hollow body and radially inward towards a longitudinal axis of the hollow body from an open position to an engaged position by actuating the primary actuation element.
3. The fitting of claim 2, wherein the gripping element abuts the sealing member.
4. The fitting of claim 3, wherein the gripping element is not fixedly attached to either of the one of the plurality of secondary actuation members or the sealing member.
5. The fitting of claim 1, further comprising a plurality of gripping elements, each of the gripping elements coupled to one of the plurality of secondary actuation members such that the plurality of gripping elements are moved axially

towards the first end of the hollow body and radially inward towards a longitudinal axis of the hollow body from an open position to an engaged position by actuating the primary actuation element.

6. The fitting of claim 1, wherein the first end of the hollow body includes a plurality of circumferentially spaced tapered tabs that converge towards a longitudinal axis at the first end, adjacent ones of the tabs being separated in the first circumferential direction by longitudinally extending slots and wherein the secondary actuation members each extend through a respective one of the longitudinally extending slots.

7. The fitting of claim 1, wherein the primary actuation element includes a plurality of sloped surfaces and each one of the secondary actuation elements is engaged with a respective one of the plurality of sloped surfaces.

8. The fitting of claim 1, wherein the primary actuation element is rotatably coupled with the hollow body at the first end and rotation of the primary actuation element in a first circumferential direction with respect to a longitudinal axis of the hollow body draws the plurality of secondary actuation elements axially towards the opening at the first end of the hollow body, thereby dragging the sealing member from an open position to a sealing position.

9. The fitting of claim 8, wherein the hollow body is coupled to the primary actuation element such that the primary actuation element is rotated in the first circumferential direction by actuating at least one bolt.

10. The fitting of claim 8, further comprising a bolt that extends from a first lug that extends from the hollow body to a second lug that extends from the primary actuation element, wherein the first and second lugs are positioned such that actuating the bolt causes the primary actuation element to rotate in the first circumferential direction.

11. A fitting, comprising:
a hollow body that includes an opening at a first end;
an annular sealing member positioned on an interior surface of the hollow body; and
an actuation mechanism configured to draw the sealing member axially towards the first end of the hollow body and radially inward towards a longitudinal axis of the hollow body by actuating at least one bolt that is coupled to the hollow body and the actuation mechanism, the at least one bolt extending substantially transverse to the longitudinal axis of the hollow body.

12. The fitting of claim 11, further comprising a plurality of restraining elements circumferentially arranged on the interior surface of the hollow body, the plurality of restraining elements being arranged axially between the sealing member and the first end of the hollow body.

13. The fitting of claim 11,
wherein the actuation member includes a ring rotatably mounted to the hollow body and a plurality of follower elements, and each of the follower elements are coupled to the annular sealing ring, and
wherein the at least one bolt is coupled to the ring such that actuating the at least one bolt causes the ring to rotate in a circumferential direction with respect to the hollow body, and the plurality of follower elements engage the ring such that rotation of the ring causes the plurality of follower elements to translate towards the first end of the hollow body.

14. The fitting of claim 13, wherein the ring includes a plurality of cam surfaces that vary in axial length along the circumferential direction, and each one of the follower elements includes an engagement portion that engages a respective one of the cam surfaces of the ring.

15. The fitting of claim 14, wherein the engagement portion of each of the follower elements is a hook.

16. The fitting of claim 15, wherein the hook includes a sloped portion that corresponds in shape to an axial end surface of the cam surfaces of the ring.

17. The fitting of claim 15, wherein the ring is mounted to an external surface of the hollow body, the first end of the hollow body includes a plurality of circumferentially spaced slots that extend through the hollow body from the external surface of the hollow body to the internal surface of the hollow body and that extend substantially parallel to the longitudinal axis of the hollow body, and the hook on each one of the follower elements extends through a respective one of the slots in the hollow body.

18. The fitting of claim 13, wherein ring includes a first bolt receiver, the hollow body includes a second bolt receiver, and the at least one bolt extends through the first and second bolt receivers.

19. The fitting of claim 13, wherein each follower element includes a stem that extends axially from the engagement portion to a base portion, and the base portion is coupled to the annular sealing member.

20. The fitting of claim 13, further comprising a plurality of restraining elements arranged circumferentially on the interior surface of the hollow body between adjacent follower elements and axially between the sealing member and the first end of the hollow body.

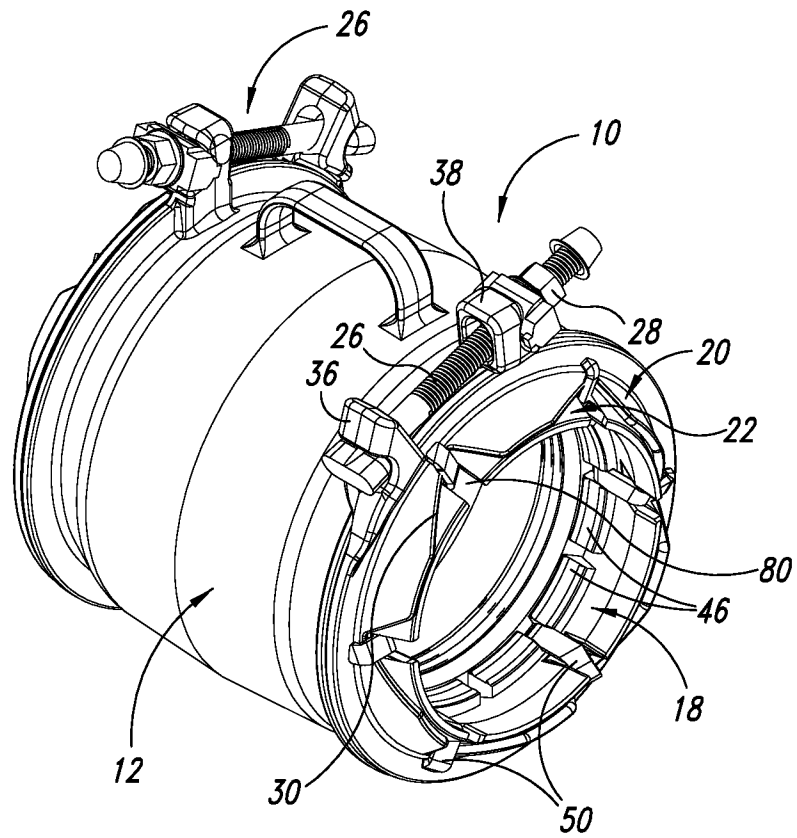
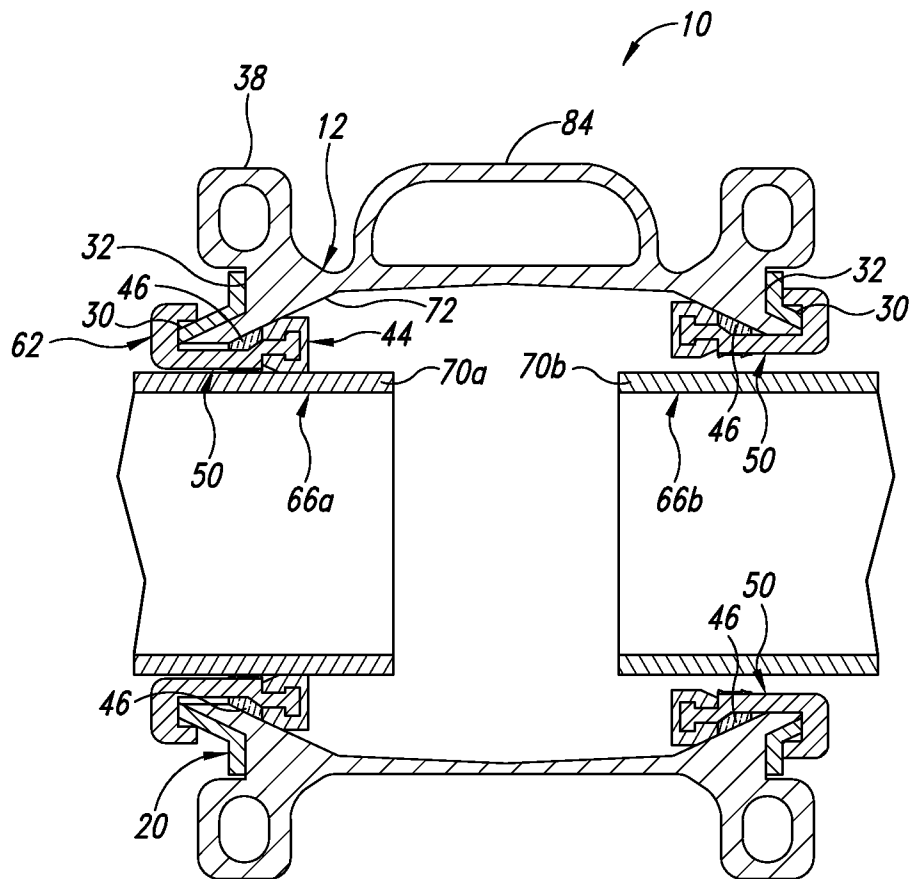


FIG. 1

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*FIG. 3*

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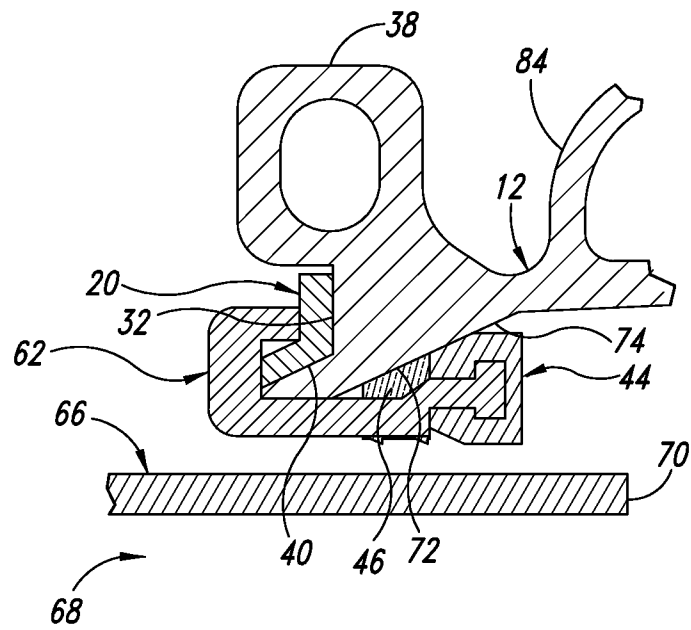


FIG. 4

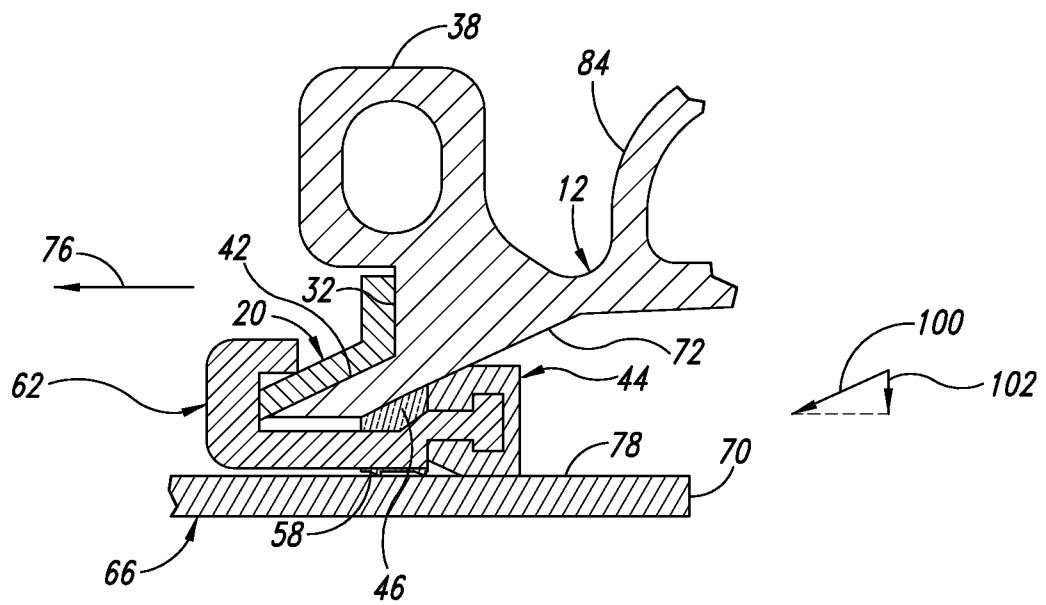


FIG. 5

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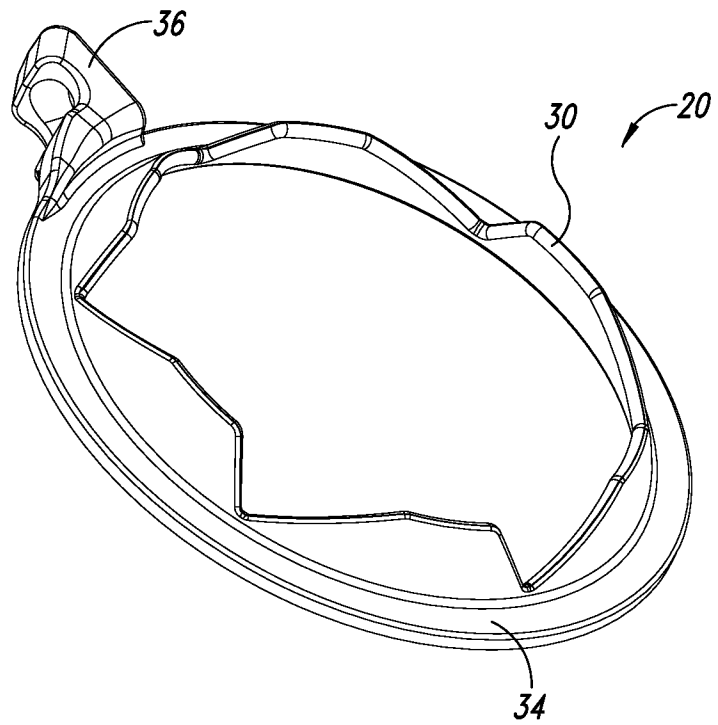


FIG. 6

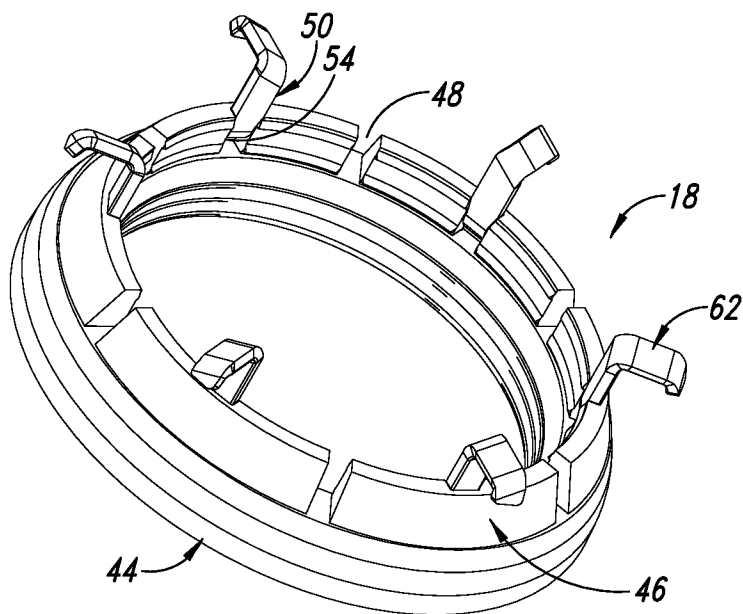


FIG. 7

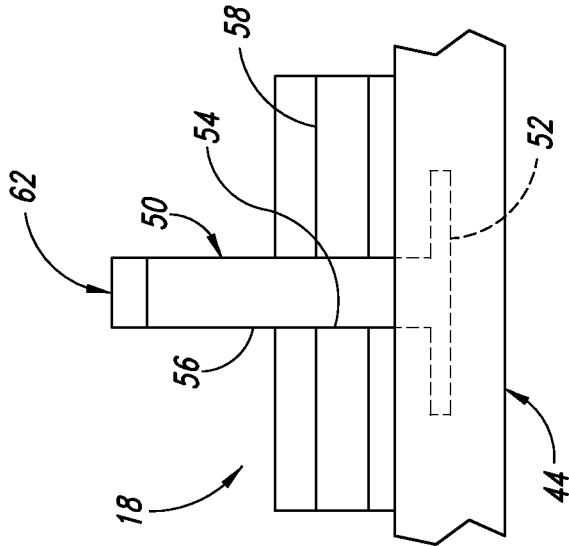


FIG. 8

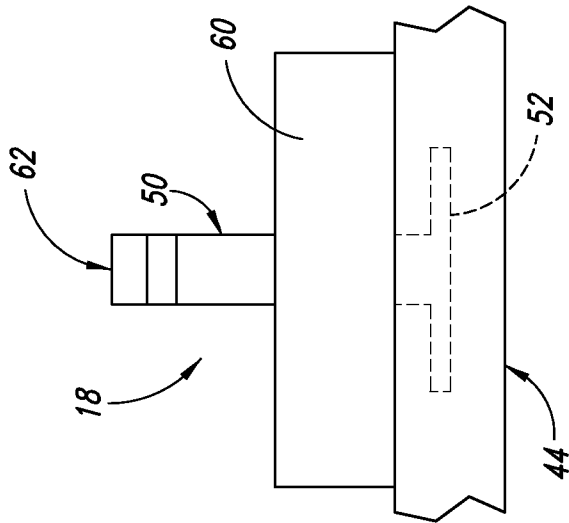


FIG. 9

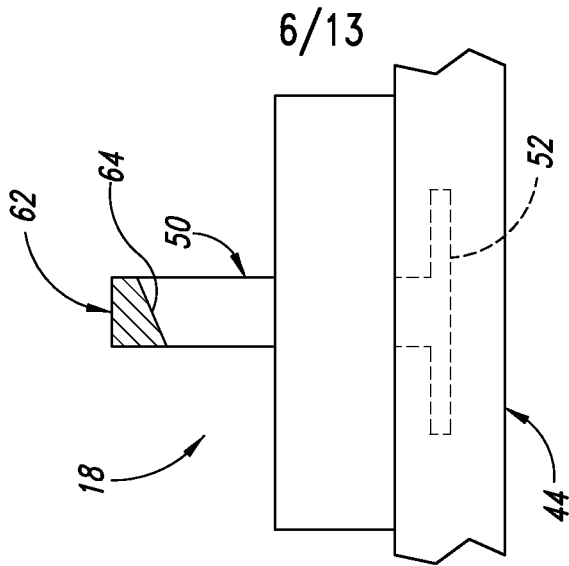


FIG. 10

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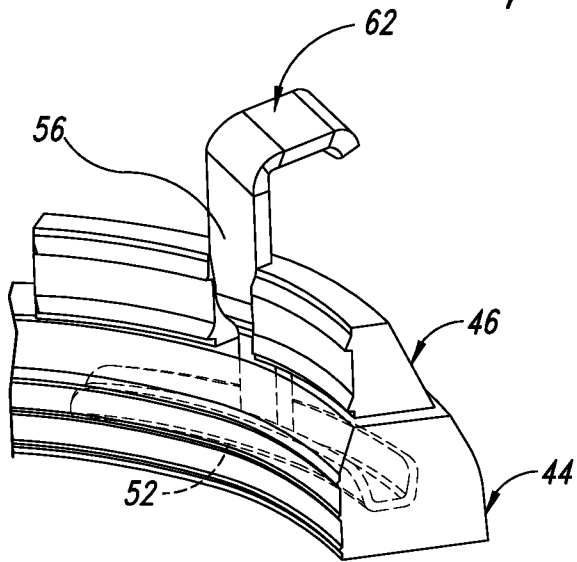


FIG. 11

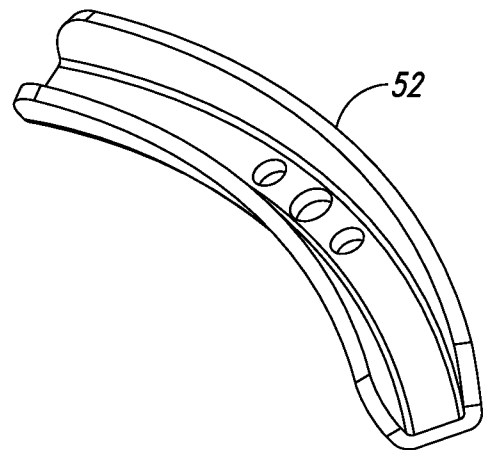


FIG. 12

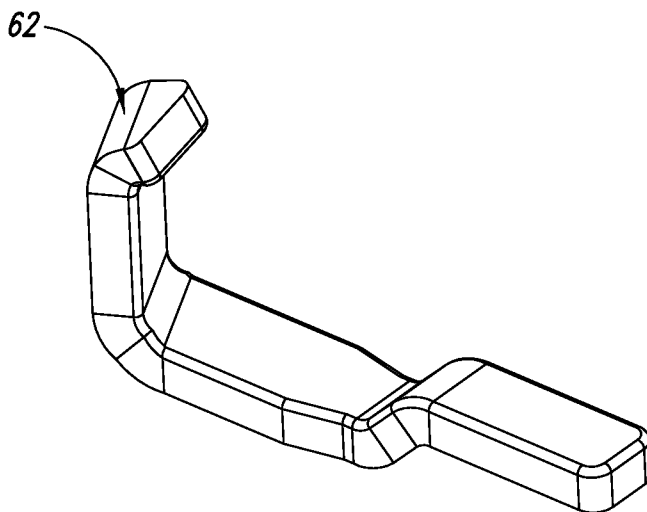


FIG. 13

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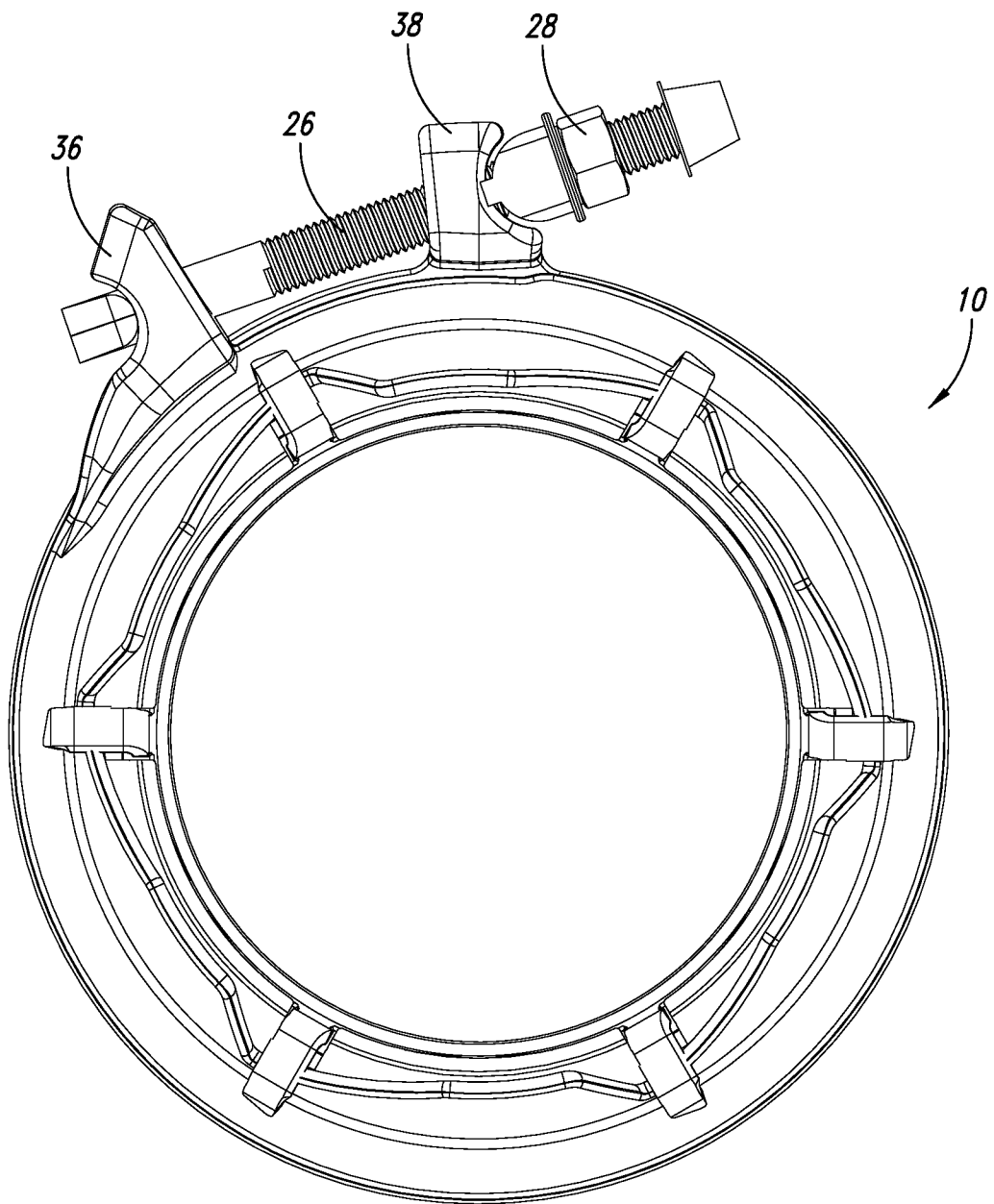
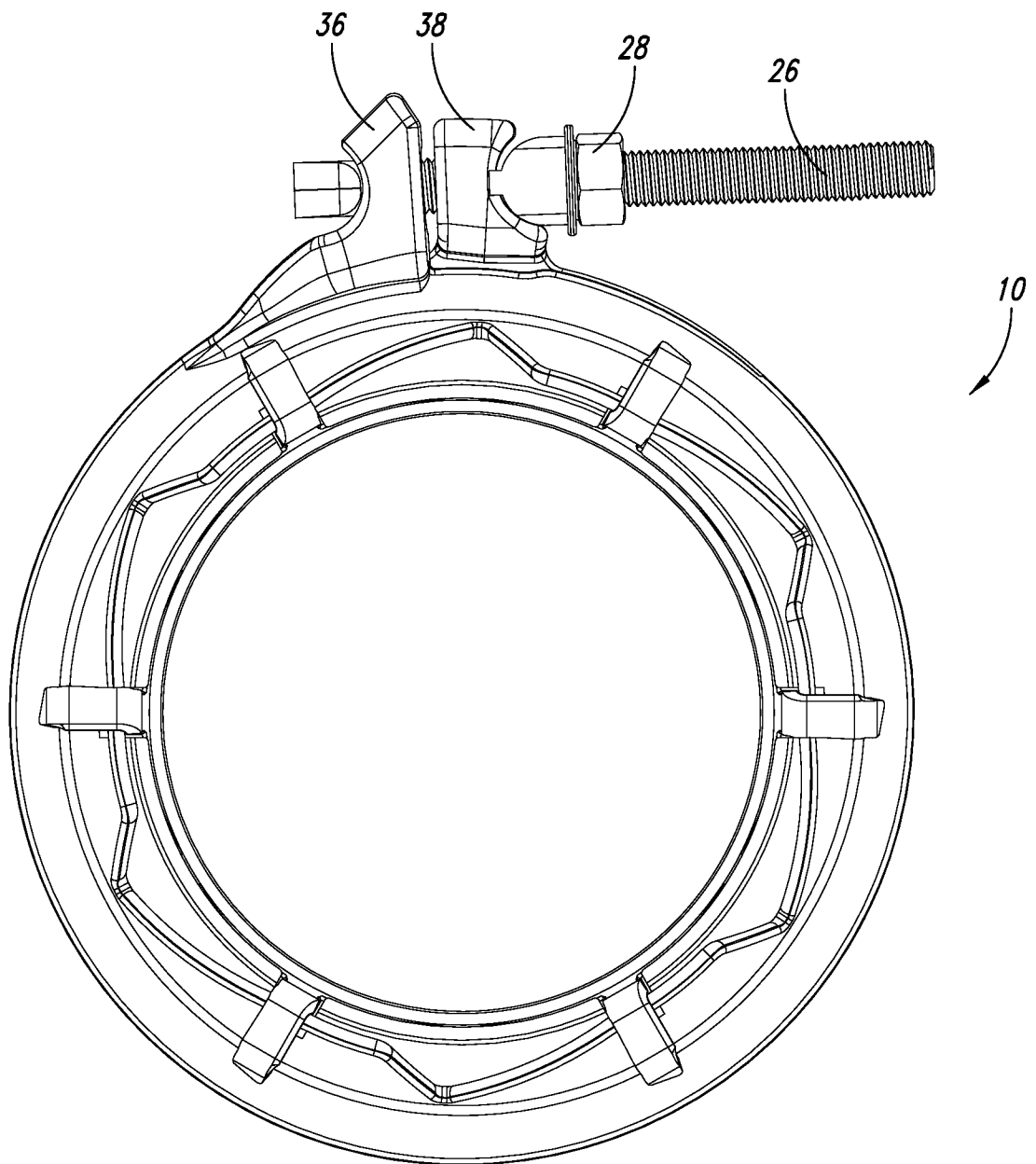


FIG. 14

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*FIG. 15*

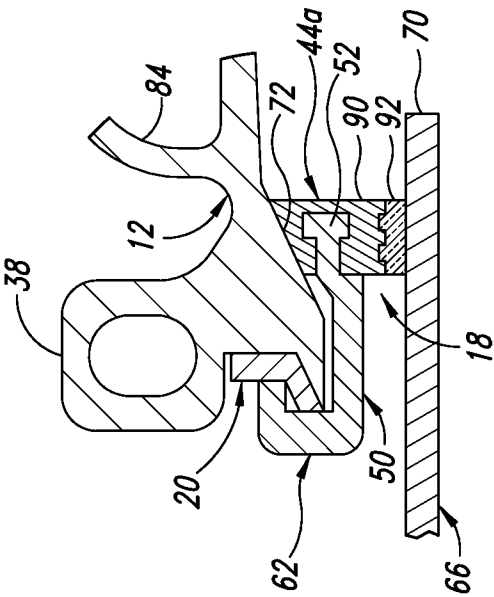


FIG. 16

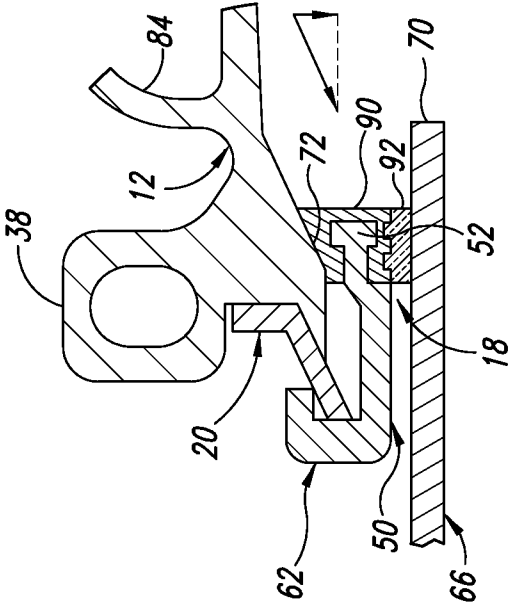


FIG. 17

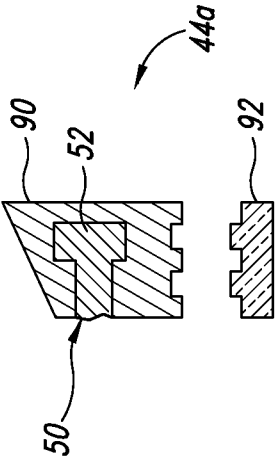


FIG. 18

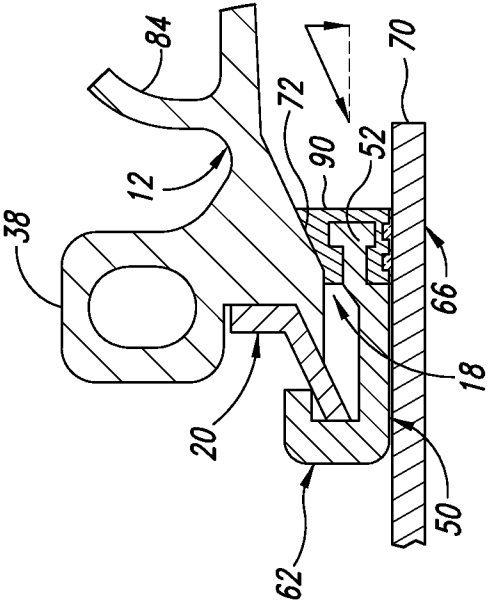


FIG. 19

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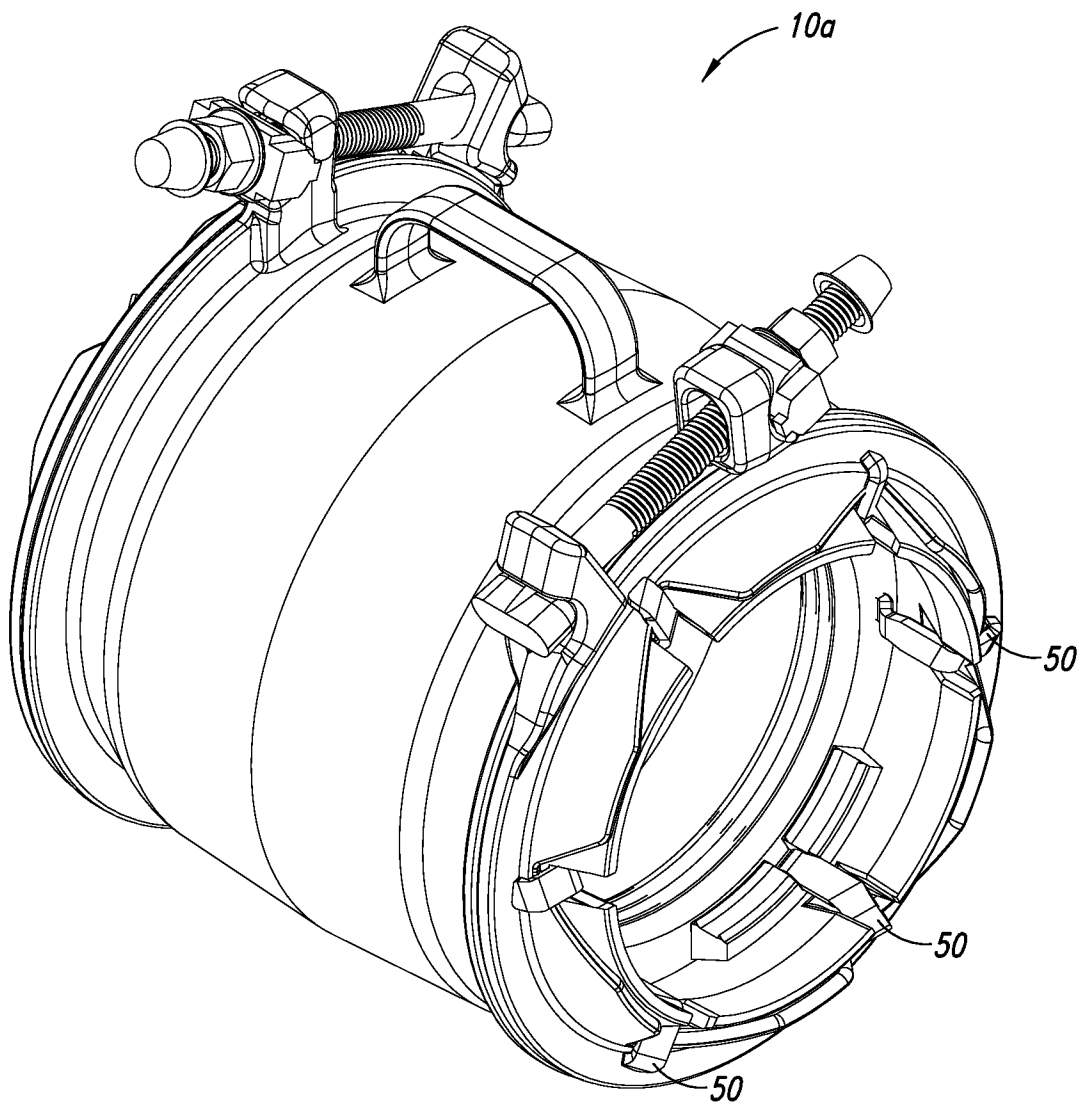


FIG. 20

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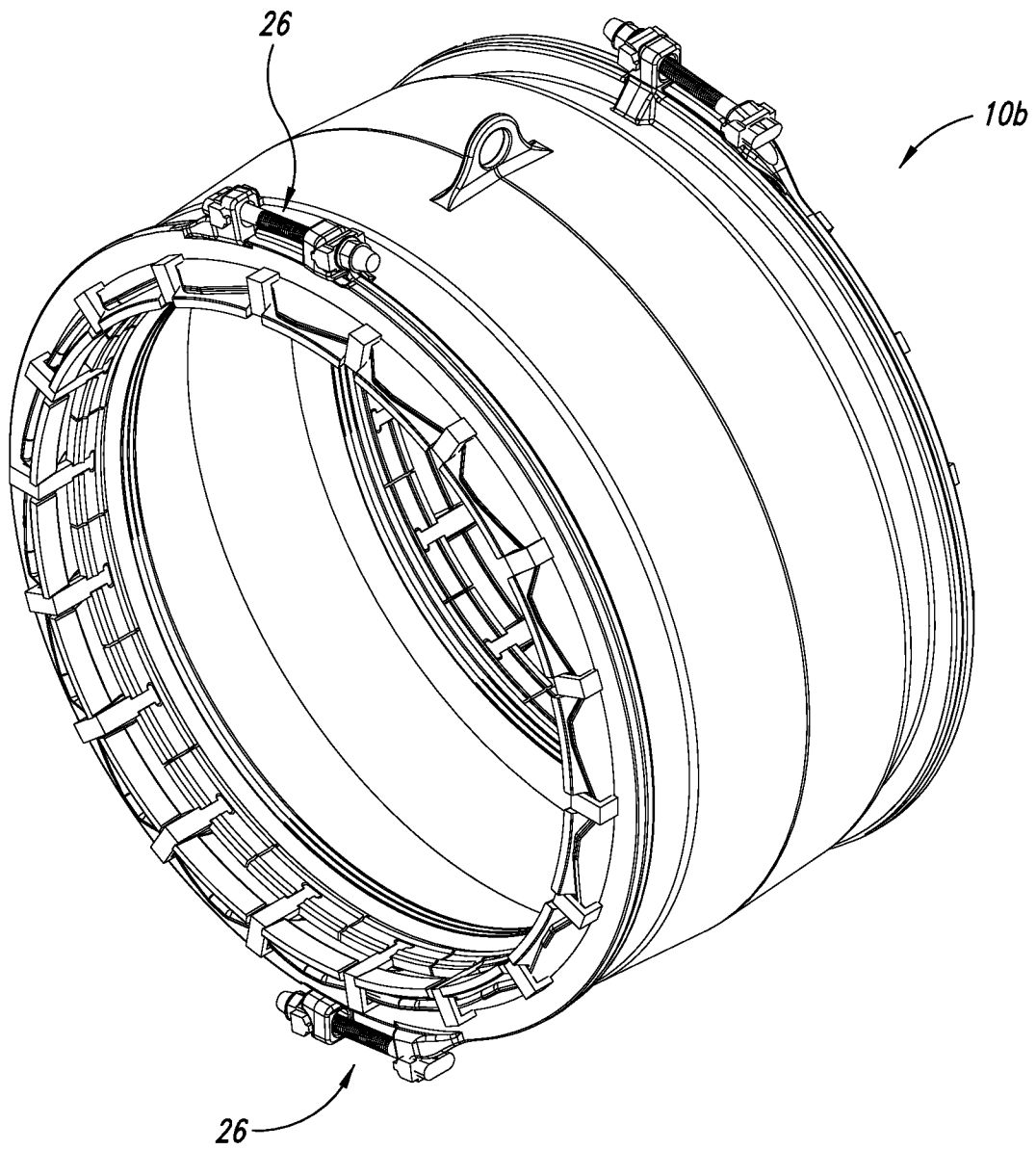


FIG. 21

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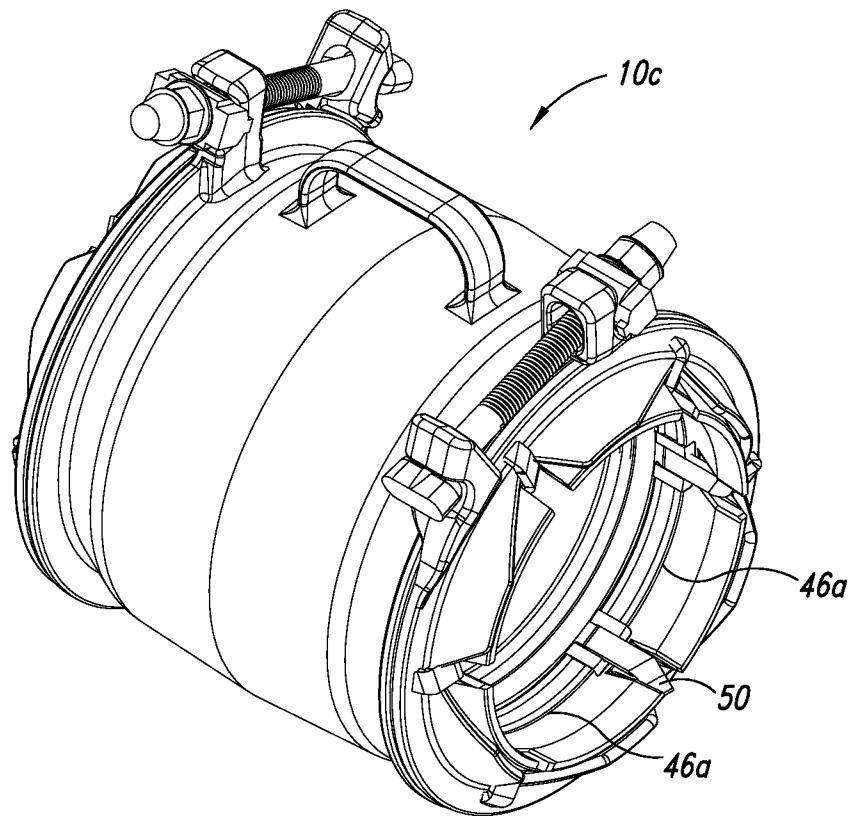


FIG. 22A

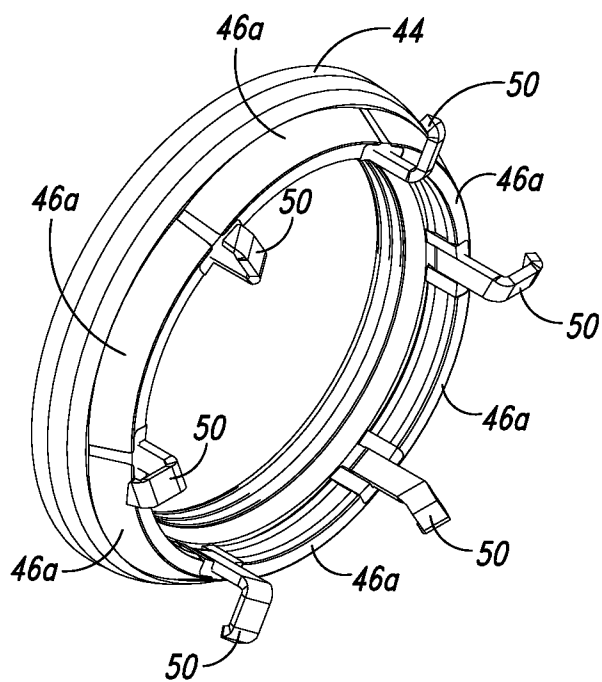


FIG. 22B

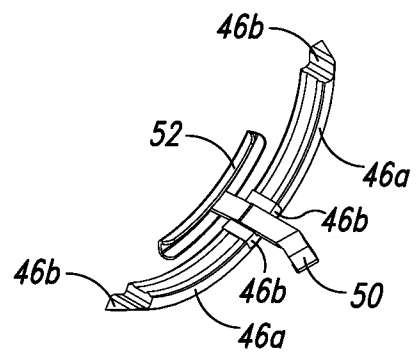


FIG. 22C

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2013/026231

A. CLASSIFICATION OF SUBJECT MATTER
INV. F16L21/00 F16L21/04
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
F16L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	DE 208 911 C (CEBULLA, E) 13 April 1909 (1909-04-13) page 1; figure 1 -----	1-20
A	US 3 301 567 A (BARR VERNON L) 31 January 1967 (1967-01-31) column 2, line 57 - column 3, line 73; figures 1-5 -----	1-20
A	US 5 992 905 A (KENNEDY JR HAROLD [US] ET AL) 30 November 1999 (1999-11-30) abstract; figures 3-5 -----	1-20



Further documents are listed in the continuation of Box C.



See patent family annex.

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

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"&" document member of the same patent family

Date of the actual completion of the international search

10 May 2013

Date of mailing of the international search report

28/05/2013

Name and mailing address of the ISA/

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Fax: (+31-70) 340-3016

Authorized officer

Schlossarek, M

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/US2013/026231

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