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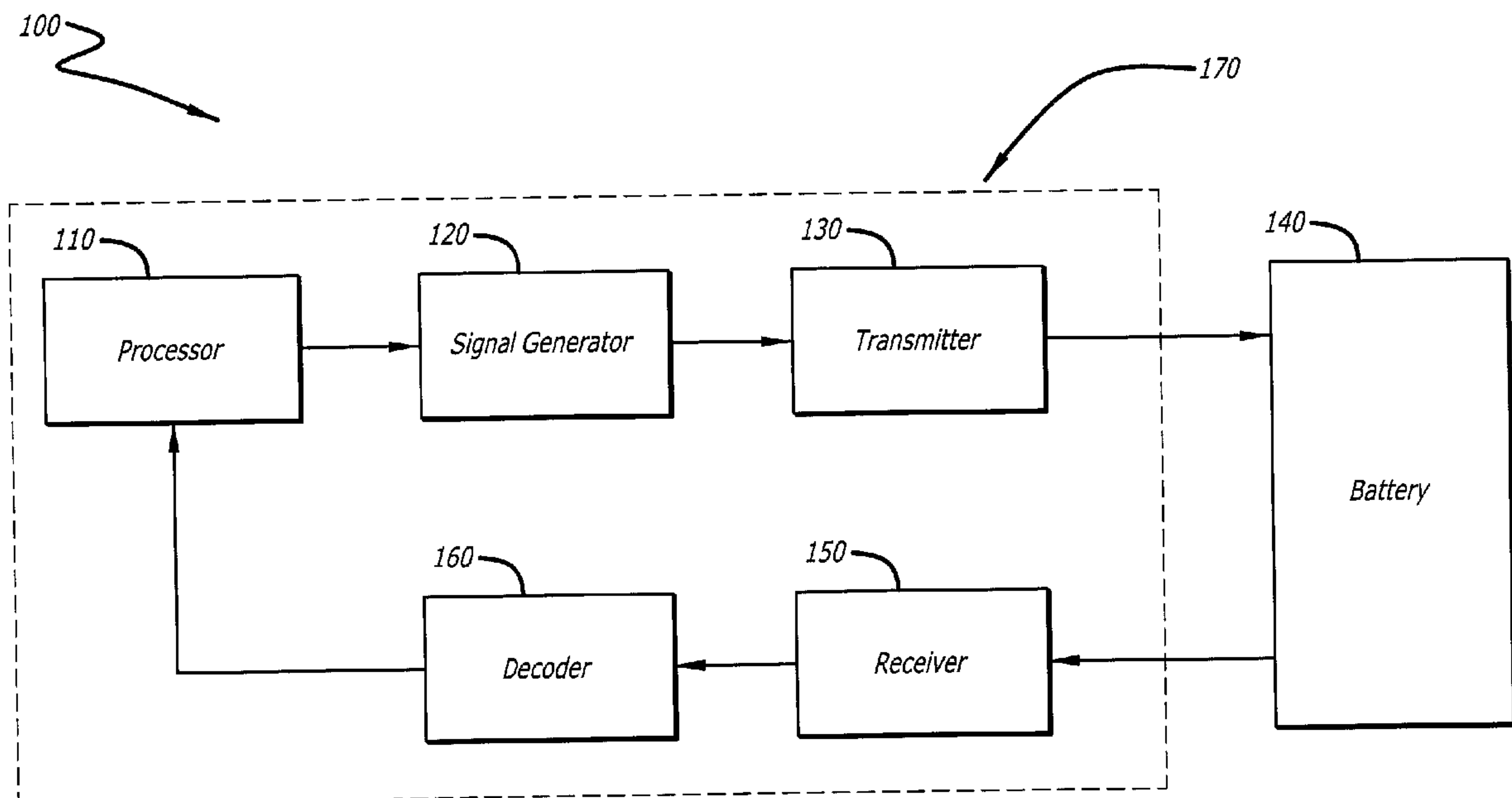
(71) Demandeur/Applicant:
THE BOEING COMPANY, US

(72) Inventeurs/Inventors:
THOMAS, TERRANCE L., US;
SCHAFFNER, LOWELL W., US;
BORUMAND, MORI M., US

(74) Agent: SMART & BIGGAR

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(54) Title: IN-SITU BATTERY MONITORING SYSTEM



(57) Abrégé/Abstract:

The present disclosure provides a system, method, and apparatus for battery monitoring. In one or more embodiments, the disclosed method involves injecting at least one test signal into a battery, and receiving at least one response signal from the battery. In one or more embodiments, the response signal(s) comprises at least one reflected signal. The method further involves comparing, with at least one processor, the response signal(s) with at least one baseline signal to produce at least one comparison signal. Also, the method involves detecting, with at least one processor, at least one anomaly within the battery by using the comparison signal(s). Further, the method involves determining, with at least one processor, a location at least one anomaly within the battery by using the comparison signal(s).

ABSTRACT

The present disclosure provides a system, method, and apparatus for battery monitoring. In one or more embodiments, the disclosed method involves
5 injecting at least one test signal into a battery, and receiving at least one response signal from the battery. In one or more embodiments, the response signal(s) comprises at least one reflected signal. The method further involves comparing, with at least one processor, the response signal(s) with at least one baseline signal to produce at least one comparison signal. Also, the method
10 involves detecting, with at least one processor, at least one anomaly within the battery by using the comparison signal(s). Further, the method involves determining, with at least one processor, a location at least one anomaly within the battery by using the comparison signal(s).

IN-SITU BATTERY MONITORING SYSTEM

BACKGROUND

The present disclosure relates to a monitoring system. In particular, it relates to an in-situ battery monitoring system.

5

Aircraft batteries are typically designed to have large capacities, with the more advanced chemistries based on Lithium-ion that enable higher energy densities with even higher charge/discharge characteristics than existing battery types, such as Nickel-metal-hydride or Nickel-Cadmium. This more reactive chemistry can lead to electrolyte instabilities, especially at elevated temperatures. The battery state of charge (SOC) is usually determined by the battery cell voltage (CV) and battery cell temperature, and may not completely reveal the current battery health and relative stability of the battery cells. The objective of the present disclosure is to use reflectometry to measure the relative in-situ radio frequency (RF) impedance behavior of the cathode-anode assemblies within the battery cells, in conjunction with temperature, CV, and SOC assessments to obtain a more complete, integrated-over time assessment of battery health. The goal is to identify the risk of a battery cell failure or short.

SUMMARY

The present disclosure relates to a method, system, and apparatus for in-situ battery monitoring. The disclosed method for battery monitoring involves injecting at least one test signal into a battery. The method further involves receiving at least one response signal from the battery. In one or more embodiments, at least one response signal comprises at least one reflected signal. Also, the method involves comparing, with at least one processor, at least one response signal with at least one baseline signal to produce at least one comparison signal. In addition, the method involves detecting, with at least one processor, at least one anomaly within the battery by using at least one comparison signal. Further, the method involves determining, with at least one

processor, the location of at least one anomaly within the battery by using at least one comparison signal.

In one or more embodiments, the battery comprises at least one battery cell and/or at least one battery case. In at least one embodiment, at least one
5 test signal is injected into at least one anode of at least one battery cell, at least one cathode of at least one battery cell, and/or at least one battery case.

In at least one embodiment, at least one test signal is a radio frequency (RF) signal and/or a high frequency signal. In some embodiments, the method further involves generating, with at least one signal generator, at least one test
10 signal.

In one or more embodiments, at least one test signal is coded with a code. In at least one embodiment, the code is a pseudorandom number code or a gold code. In some embodiments, at least one test signal is a spread-spectrum modulated signal. In one or more embodiments, the spread-spectrum signal is a
15 chirped signal. In one or more embodiments, the method further involves decoding, with at least one decoder, at least one response signal.

In at least one embodiment, the injecting of at least one test signal into the battery is performed by at least one transmitter. In one or more embodiments, the receiving of at least one response signal from the battery is performed by at
20 least one receiver. In some embodiments, at least one baseline signal is a function of an expected voltage for the battery, an expected temperature for the battery, and/or an expected impedance profile for the battery.

In one or more embodiments, a system for battery monitoring comprises at least one transmitter to inject at least one test signal into a battery. The system
25 further comprises at least one receiver to receive at least one response signal from the battery. In at least one embodiment, at least one response signal comprises at least one reflected signal. Further, the system comprises at least one processor to compare at least one response signal with at least one baseline signal to produce at least one comparison signal, to detect at least one anomaly
30 within the battery by using at least one comparison signal, and to determine a

location of at least one anomaly within the battery by using at least one comparison signal.

In at least one embodiment, at least one transmitter is to inject at least one test signal into at least one anode of at least one battery cell, at least one
 5 cathode of at least one battery cell, and/or at least one battery case. In some embodiments, the system further comprises at least one signal generator to generate at least one test signal. In one or more embodiments, the system further comprises at least one decoder to decode at least one response signal.

Another embodiment of the disclosure is presented as follows:

10 Clause 1. A method for battery monitoring, the method comprising:
 injecting at least one test signal into a battery;
 receiving at least one response signal from the battery,
 wherein the at least one response signal comprises at least one reflected
 signal;
 15 comparing, with at least one processor, the at least one response signal
 with at
 least one baseline signal to produce at least one comparison signal;
 detecting, with the at least one processor, at least one anomaly within the
 battery by using the at least one comparison signal; and
 20 determining, with the at least one processor, a location of the at least one
 anomaly within the battery by using the at least one comparison signal.

Clause 2. The method of clause 1, wherein the battery comprises at least one of at least one battery cell and at least one battery case.

Clause 3. The method of clause 2, wherein the at least one test signal is
 25 injected into at least one of at least one anode of the at least one battery

cell, at least one cathode of the at least one battery cell, and the at least one battery case.

Clause 4. The method of clause 1, wherein the at least one test signal is at least one of a radio frequency (RF) signal and a high frequency signal.

5 Clause 5. The method of clause 1, wherein the method further comprises generating, with at least one signal generator, the at least one test signal.

Clause 6. The method of clause 1, wherein the at least one test signal is coded with a code.

10 Clause 7. The method of clause 6, wherein the code is one of a pseudorandom number code and a gold code.

Clause 8. The method of clause 6, wherein the at least one test signal is a spread-spectrum modulated signal.

Clause 9. The method of clause 8, wherein the spread-spectrum signal is a chirped signal.

15 Clause 10. The method of clause 6, wherein the method further comprises decoding, with at least one decoder, the at least one response signal.

Clause 11. The method of clause 1, wherein the injecting of the at least one test signal into the battery is performed by at least one transmitter.

20 Clause 12. The method of clause 1, wherein the receiving of the at least one response signal from the battery is performed by at least one receiver.

Clause 13. The method of clause 1, wherein the at least one baseline signal is a function of at least one of an expected voltage for the battery, an expected temperature for the battery, and an expected impedance profile for the battery.

25 Clause 14. A system for battery monitoring, the system comprising:

at least one transmitter to inject at least one test signal into a battery;

at least one receiver to receive at least one response signal from the battery,

5 wherein the at least one response signal comprises at least one reflected signal;

and

at least one processor to compare the at least one response signal with at least one baseline signal to produce at least one comparison signal, to detect at least one anomaly within the battery by using the at least one comparison signal,
10 and to determine a location of the at least one anomaly within the battery by using the at least one comparison signal.

Clause 15. The system of clause 14, wherein the battery comprises at least one of at least one battery cell and at least one battery case.

15 Clause 16. The system of clause 15, wherein the at least one transmitter is to inject the at least one test signal into at least one of at least one anode of the at least one battery cell, at least one cathode of the at least one battery cell, and the at least one battery case.

Clause 17. The system of clause 14, wherein the at least one test signal is at least one of a radio frequency (RF) signal and a high frequency signal.

20 Clause 18. The system of clause 14, wherein the system further comprises at least one signal generator to generate the at least one test signal.

Clause 19. The system of clause 14, wherein the at least one test signal is coded with a code.

25 Clause 20. The system of clause 19, wherein the code is one of a pseudorandom number code and a gold code.

Clause 21. The system of clause 19, wherein the at least one test signal is a spread-spectrum modulated signal.

Clause 22. The system of clause 21, wherein the spread-spectrum signal is a chirped signal.

5 Clause 23. The system of clause 19, wherein the system further comprises at least one decoder to decode the at least one response signal.

Clause 24. The system of clause 14, wherein the at least one baseline signal is a function of at least one of an expected voltage for the battery, an expected temperature for the battery, and an expected impedance
10 profile for the battery.

The features, functions, and advantages can be achieved independently in various embodiments of the present inventions or may be combined in yet other embodiments.

15 DRAWINGS

These and other features, aspects, and advantages of the present disclosure will become better understood with regard to the following description, appended claims, and accompanying drawings where:

FIG. 1 is a schematic diagram of the disclosed system for battery monitoring, in
20 accordance with at least one embodiment of the present disclosure.

FIG. 2 is a flow chart for the disclosed method for battery monitoring, in accordance with at least one embodiment of the present disclosure.

FIG. 3A is a schematic diagram showing a primary (cathode to anode referenced) configuration for the disclosed battery monitoring system, in accordance with at
25 least one embodiment of the present disclosure.

FIG. 3B is a schematic diagram showing a cathode to case referenced configuration for the disclosed battery monitoring system, in accordance with at least one embodiment of the present disclosure.

FIG. 3C is a schematic diagram showing an anode to case referenced configuration for the disclosed battery monitoring system, in accordance with at least one embodiment of the present disclosure.

FIG. 4A is a schematic diagram showing a monitoring configuration for a plurality of battery cells for the disclosed battery monitoring system where the battery cells are connected in series, in accordance with at least one embodiment of the present disclosure.

FIG. 4B is a schematic diagram showing a monitoring configuration for a plurality of battery cells for the disclosed battery monitoring system where the battery cells are connected in parallel, in accordance with at least one embodiment of the present disclosure.

FIG. 5 is a graph illustrating an exemplary baseline signal, in accordance with at least one embodiment of the present disclosure.

FIG. 6 is a graph showing an exemplary comparison signal, in accordance with at least one embodiment of the present disclosure.

FIG. 7 is a schematic diagram of a network of data processing systems that may be employed by the disclosed battery monitoring system, in accordance with at least one embodiment of the present disclosure.

FIG. 8 is a schematic diagram of a data processing system that may be employed by the disclosed battery monitoring system, in accordance with at least one embodiment of the present disclosure.

Each figure shown in this disclosure shows a variation of an aspect of the embodiments presented, and only differences will be discussed in detail.

DESCRIPTION

The methods and apparatus disclosed herein provide an operative in-situ battery monitoring system. Specifically, the system injects high-frequency test signals into a battery and receives reflectometry-based response signals. The response signals comprise reflective signals, which have voltage levels that are in proportion to changes of the characteristic impedances of the conductive

surfaces within the battery cell. If any of the voltage levels of the response signals exceeds the expected voltage levels of the response signals, this is an indication that the location(s) of the reflection event(s) may be exhibiting an anomaly.

5 As previously mentioned above, aircraft batteries are typically designed to have large capacities, with the more advanced chemistries based on Lithium-ion that enable higher energy densities with even higher charge/discharge characteristics than existing battery types, such as Nickel-metal-hydride or Nickel-Cadmium. This more reactive chemistry can lead to electrolyte
10 instabilities, especially at elevated temperatures. The battery state of charge (SOC) is usually determined by the battery cell voltage (CV) and may not completely reveal the current battery health and relative stability of the battery cells. The objective of the present disclosure is to use reflectometry to measure the relative in-situ radio frequency (RF) impedance behavior of the cathode-
15 anode assemblies within the battery cells, in conjunction with temperature, CV, and SOC assessments to obtain a more complete, integrated-over time assessment of battery health. The goal is to identify the risk of a battery cell failure or short.

The integrated effects of electrical and environmental exposure to
20 batteries can complicate the otherwise simple SOC assessment via CV measurements. In certain scenarios, the combined effects of manufacturing and environment can compromise the stability of a battery cell, thereby placing that battery cell and perhaps the other battery cells at risk for venting and/or fire. By monitoring the RF impedance of the cathode-anode assembly within a battery
25 cell, the physical assembly position and integrity can be assessed, presumably by sensing dendrite growth and/or by detecting foreign object debris (FOD) that could trigger a short-circuit condition within a monitored battery cell.

Reflectometry-based measurements are currently the preferred method to determine distance-to-fault (DFT) on an electrical wire. Reflectometry methods
30 inject radio or high-frequency tests signals on the wire-under-test (WUT). The signal voltage, from the test signals, reflects based in proportion to changes from

the characteristic impedance of the WUT. If the measured reflection exceeds the expected reflection, additional scrutiny is required in the area of the reflection event. Electrically-conductive wires present themselves as “single-dimensional” with respect to radio or high-frequency electromagnetic wave transmission behavior, as there is circular symmetry about the wire and the insulating dielectric materials. For electrically-conductive plates, as one would find in a battery cell, referred to as a cathode-anode structure, such high-frequency waves transmission becomes more complex as the wave fronts reflect off from the edges of this two-dimensional structure. While the reflectometry assessment is more complex for this structure, the characteristic impedance is predominately determined by the physical spacing and surrounding electrolyte chemistry, thereby implying that the reflectometry assessment of such a battery structure is feasible. The objective is not to detect DFT, but rather to detect a shorting condition resulting from either a singular location (i.e. a dendrite) or other structural issue driving a gap closure between the cathode and the anode. In the event of an increased gap between the cathode and anode due to separation, we would expect to detect an open condition. By continuously assessing the radio or high-frequency impedance of the cathode-anode assembly, the changes in impedance response becomes a key metric.

In the following description, numerous details are set forth in order to provide a more thorough description of the system. It will be apparent, however, to one skilled in the art, that the disclosed system may be practiced without these specific details. In the other instances, well known features have not been described in detail so as not to unnecessarily obscure the system.

FIG. 1 is a schematic diagram of the disclosed system **100** for battery monitoring, in accordance with at least one embodiment of the present disclosure. In this figure, monitoring electronics **170** is shown to be injecting a test signal into a battery **140**. The test signal, in one or more embodiments, is a radio- or high-frequency signal (e.g., **1** to **300** megahertz (MHz), or **300** MHz to **10** gigahertz (GHz)). The battery **140** comprises at least one battery cell (not shown) and/or at least one battery case (not shown).

During operation of the system **100**, a processor **110** in the monitoring electronics **170** first determines the type of test signal to be injected into the battery **140**. The processor **110** then sends instructions to a signal generator **120** to generate the test signal. In one or more embodiments, the test signal is coded
5 with a code, such as a pseudorandom number code or a gold code. For these embodiments, the signal generator **120** implements the processor's **110** instructions regarding the code into the test signal at the appropriate frequencies. In some embodiments, the test signal is a spread-spectrum modulated signal. In other embodiments, the test signal is a chirped signal.

10 After the signal generator **120** generates the test signal, the test signal is injected by a transmitter **130** into the battery **140**. The test signal is injected into at least one anode of at least one battery cell (not shown), at least one cathode of at least one battery cell (not shown), and/or at least one battery case (not shown). A detailed discussion regarding the different injection configurations for
15 the battery **140** is discussed in the description of FIGS. **3A**, **3B**, and **3C**.

Once a test signal is injected into the battery **140**, a response signal is received from a receiver **150**. The response signal comprises at least one reflected signal. The response signal will help to indicate specific possible anomalies in the battery **140**. One possible anomaly in the battery **140** is an
20 open circuit. For an open circuit anomaly, the response signal will contain a reflected signal(s) with a higher voltage level due to a larger reflection off the open circuit. Another possible anomaly in the battery **140** is a dendrite. For a dendrite anomaly or a conductive foreign object(s) not bridging the cathode-anode sub-assembly, the response signal will contain a reflected signal(s) with a
25 slightly lower voltage due to a smaller reflection off the local area of this anomaly. And, another possible anomaly in the battery is a short circuit. For a short circuit anomaly, the response signal will contain a reflected signal(s) with a substantially lower voltage due to the absorption of the transmitted signal into the local area of this anomaly. In all three anomalies cited, the reflectometry signal incurs a time
30 delay based on the time from the transmitter **130** to the anomaly plus the time for the reflected signal to return the receiver **150**.

After the response signal is received by the receiver **150**, a decoder **160** decodes the response signal. Then, the processor **110** compares the response signal with a baseline signal to produce a comparison signal. For this comparison, the processor **110** specifically compares of the code of the response
 5 signal with the code of the baseline signal to produce a code for the comparison signal. In one or more embodiments, the baseline signal is a function of the expected voltage of the battery **140**, the expected temperature of the battery **140**, and/or the expected impedance profile for the battery **140**.

Then, the processor **110** uses the comparison signal to detect (and
 10 identify) at least one anomaly within the battery **140**. In addition, the processor **110** uses the comparison signal to determine the location of the anomaly in the battery **140**.

It should be noted that in one or more embodiments, the processor **110** of the monitoring electronics **170** may be in communication (e.g., either by wire or
 15 wirelessly) with a display, which is used to display the signals (e.g., the response signal, the baseline signal, and/or the comparison signal). The display may be a computer display unit that is part of, for example, a desktop computer (similar to server **704** in FIG. 7) or a laptop computer (similar to client **710** in FIG. 7).

FIG. 2 is a flow chart for the disclosed method **200** for battery monitoring,
 20 in accordance with at least one embodiment of the present disclosure. At the start **210** of the method **200**, at least one test signal is injected into a battery **220**. Then, at least one response signal from the battery is received **230**.

After the response signal(s) is received, at least one processor compares the response signal(s) with at least one baseline signal to produce at least one
 25 comparison signal **240**. Then, at least one processor detects at least one anomaly within the battery by using the comparison signal(s) **250**. Also, at least one processor determines the location of at least one anomaly within the battery by using the comparison signal(s) **260**. Then, the method **200** ends **270**.

FIG. 3A is a schematic diagram **300** showing the primary (cathode to
 30 anode referenced) configuration for the disclosed battery monitoring system, in accordance with at least one embodiment of the present disclosure. In this

figure, monitoring electronics **330** is shown to be injecting a test signal into a battery cell **340** encompassed by a battery case **350**.

During operation of the system, a processor **360** in the monitoring electronics **330** determines the type of test signal to be injected into the battery
 5 **340**. The processor **360** then sends instructions to an application specific integrated circuit (ASIC) **370** to generate the test signal. The test signal may be coded with a code, such as a pseudorandom number code or a gold code. For these embodiments, the ASIC **370** implements the processor's **360** instructions regarding the code into the test signal at the appropriate frequencies. In some
 10 embodiments, the test signal may be a spread-spectrum modulated signal, or in other embodiments, the test signal is a chirped signal.

After the ASIC **370** generates the test signal, the test signal is injected by a transmitter of a transmitter/receiver circuit (T/R Ckt) **380** into the battery **340**. For this primary configuration, the test signal is shown to be injected into the
 15 cathode (denoted by a plus sign) of the battery cell **340**, and referenced through the anode (denoted by a minus sign) of the battery cell **340**. It should be noted that, in one or more embodiments, the transmitter/receiver circuit **380** comprises capacitors, as is shown in the figure.

Once the test signal travels into the battery cell **340**, a response signal is
 20 referenced from the anode of the battery cell **340**. A receiver of the transmitter/receiver circuit **380** receives the response signal. The response signal comprises at least one reflected signal.

After the response signal is received by the receiver, the ASIC **370** decodes the response signal. Then, the processor **360** compares the response
 25 signal with a baseline signal to produce a comparison signal. The processor **360** then uses the comparison signal to detect (and identify) at least one anomaly within the battery cell **340**. In addition, the processor **360** uses the comparison signal to determine the location of the anomaly in the battery cell **340**.

FIG. 3B is a schematic diagram **310** showing a cathode to case referenced
 30 configuration for the disclosed battery monitoring system, in accordance with at least one embodiment of the present disclosure. This figure is the same as FIG.

3A except that this figure shows a different configuration for the injection of the test signal. For this configuration, the test signal is shown to be injected into the cathode of the battery cell **340**, and is referenced from the battery case **350**. It should be noted that this configuration requires that the battery case **350** be electrically conductive.

FIG. 3C is a schematic diagram **320** showing an anode to case referenced configuration for the disclosed battery monitoring system, in accordance with at least one embodiment of the present disclosure. This figure is the same as FIGS. 3A and 3B except that this figure shows a different configuration for the injection of the test signal. For this configuration, the test signal is shown to be injected into the anode of the battery cell **340**, and is referenced from the battery case **350**. It should be noted that this configuration requires that the battery case **350** be electrically conductive.

FIG. 4A is a schematic diagram **400** showing a monitoring configuration for a plurality of battery cells **420** for the disclosed battery monitoring system where the battery cells are connected in series, in accordance with at least one embodiment of the present disclosure. In this figure, monitoring electronics **410** are injecting a test signal into a plurality of battery cells **420**, which are housed along with the monitoring electronics **410** in a battery case **430**. The plurality of battery cells **420** in this figure are connected together in series. The operation of the monitoring electronics **410** is the same as described in FIG. 3A.

FIG. 4B is a schematic diagram **440** showing a monitoring configuration for a plurality of battery cells **420** for the disclosed battery monitoring system where the battery cells are connected in parallel, in accordance with at least one embodiment of the present disclosure. The monitoring configuration depicted in FIG. 4B is the same as the monitoring configuration shown in FIG. 4A except that the battery cells **420** are connected in parallel, instead of in series, as is shown in FIG. 4A.

It should be noted that in other embodiments, various different monitoring configurations may be used for the disclosed battery monitoring system than the monitoring configurations shown in FIGS. 4A and 4B. For example, in some

embodiments, the battery cells **420** may be connected together by a combination of series and parallel connections. Also, it should be noted that during testing, not all of the battery cells **420** need to be tested each time. For these cases, only one or some of the battery cells **420** may be tested each time.

5 FIG. **5** is a graph **500** illustrating an exemplary baseline signal **508**, in accordance with at least one embodiment of the present disclosure. Graph **500** has a horizontal axis and a vertical axis. In this example, the horizontal axis is a distance axis **502**. Distance axis **502** represents the distance away from the location of the battery cell (or the battery case) from which the test signal was
10 injected. Points on graph **500** closer to the intersection point between distance axis **502** and the vertical axis represent a shorter distance from the physical location at which the test signal was injected. Likewise, points on graph **500** farther from the intersection point between distance axis **502** and the vertical axis represent a longer distance from the physical location at which the test signal
15 was injected.

 The vertical axis is the signal voltage axis **504**. Signal voltage axis **504** represents the strength of the baseline signal **508**. The strength of the baseline signal **508** may correspond to an impedance change encountered by the test signal at a given location in the battery cell or the battery case. Points on graph
20 **500** closer to the intersection between signal voltage axis **504** and distance axis **502** indicate a lower voltage, while points on graph **500** farther from the intersection between signal voltage axis **504** and distance axis **502** indicate a greater voltage.

 It should be noted that portion **510** (i.e. a high voltage spike) of the
25 baseline signal **508** shows a typical impedance mismatch at the test signal injection point. The test signal injection point represents the location at which the test signal enters (or is injected) into the battery cell or the battery case. Section **512** of the baseline signal **508** illustrates a region of the reflection signature showing the RF impedance behavior of the cathode-anode structure of the
30 battery. Also, portion **514** of the baseline signal **508** shows the impedance mismatch at the end of the cathode of the battery.

FIG. 6 is a graph 600 showing an exemplary comparison signal 608, in accordance with at least one embodiment of the present disclosure. Graph 600 has a horizontal axis and a vertical axis. In this example, the horizontal axis is a distance axis 602. Distance axis 602 represents the distance away from the location of the battery cell (or the battery case) from which the test signal was injected. Points on graph 600 closer to the intersection point between distance axis 602 and the vertical axis represent a shorter distance from the physical location at which the test signal was injected. Likewise, points on graph 600 farther from the intersection point between distance axis 602 and the vertical axis represent a longer distance from the physical location at which the test signal was injected.

The vertical axis is the signal voltage axis 604. Signal voltage axis 604 represents the magnitude of the comparison signal 608. The magnitude of the comparison signal 608 corresponds to the magnitude of the difference of an impedance change encountered by the test signal at a given location in the battery cell or the battery case. Points on graph 600 closer to the intersection between signal voltage axis 604 and distance axis 602 indicate a lower magnitude (i.e. voltage), while points on graph 600 farther from the intersection between signal voltage axis 604 and distance axis 602 indicate a greater magnitude (i.e. voltage).

The comparison signal 608 on graph 600 is an example of the difference between the baseline signal 508 and the first sample signal measurement that is taken (not shown). The comparison signal 608 is to be used to detect the change in the differences from the baseline signal 508 of graph 500 of FIG. 5. During the operation of the disclosed system, multiple response signals (i.e. multiple sample signal measurements) are taken over time to be compared with the baseline signal 508. By comparing multiple response signals with the baseline signal 508 over time, a gradual change in the difference in the signals (i.e. the difference between the baseline signal 508 and the response signals) can indicate at least one anomaly in the battery.

In FIG. 6, portion **610** (i.e. a small voltage difference) of the comparison signal **608** shows a typical allowable difference of the impedance mismatch at the test signal injection point. The test signal injection point represents the location at which the test signal enters (or is injected) into the battery cell or the battery case. Section **612** of the comparison signal **608** illustrates a region of interest that is monitored for trends of RF impedance changes over time. Trends, for example, of the signal lying below the distance axis (x-axis) **602** suggest shorting trends in the battery. And, trends, for example, of the signal lying above the signal voltage axis (y-axis) **604** suggest open circuit trends in the battery. In addition, portion **614** of the comparison signal **608** shows a typical allowable difference of the impedance mismatch at the end of the cathode of the battery.

With reference now to FIGS. 7 and 8, exemplary diagrams of data processing environments are provided in which embodiments of the present disclosure may be implemented. It should be appreciated that FIGS. 7 and 8 are only exemplary and are not intended to assert or imply any limitation with regard to the environments in which different embodiments may be implemented. Many modifications to the depicted environments may be made.

FIG. 7 is a schematic diagram of a network of data processing systems that may be employed by the disclosed battery monitoring system, in accordance with at least one embodiment of the present disclosure. Network data processing system **700** is a network of computers in which embodiments of the disclosed battery monitoring system may be implemented. Network data processing system **700** may be used to monitor for anomalies in the battery (e.g., a battery comprising at least one battery cell and/or at least one battery case) of, for example, an aircraft. Monitoring may be performed in any suitable aircraft manufacturing and service method. For example, monitoring for anomalies in a battery of an aircraft may be performed during component and subassembly manufacturing, in service, and/or maintenance and service. Network data processing system **700** contains network **702**, which is the medium used to provide communications links between various devices and computers connected together within network data processing system **700**. Network **702** may include connections, such as wire, wireless communication links, or fiber optic cables.

In the depicted example, server **704** and server **706** connect to network **702** along with storage unit **708**. In addition, clients **710**, **712**, and **714** connect to network **702**. These clients **710**, **712**, and **714** may be, for example, personal computers or network computers. In the depicted example, server **704** provides
5 data, such as boot files, operating system images, and applications to clients **710**, **712**, and **714**. Clients **710**, **712**, and **714** are clients to server **704** in this example. Aircraft **716** also is a client that may exchange information with clients **710**, **712**, and **714**. Aircraft **716** also may exchange information with servers **704** and **706**. Aircraft **716** may exchange data with different computers through a
10 wireless communications link while in-flight or any other type of communications link while on the ground. In these examples, server **704**, server **706**, client **710**, client **712**, and client **714** may be computers. Network data processing system **700** may include additional servers, clients, and other devices not shown. It should be noted that in other embodiments, aircraft **716** may be other types of
15 vehicles or platforms that employ any type of sophisticated battery (i.e. a battery that has a high level of amp-hours and a high energy density chemistry) that tends to require maintenance and monitoring for degradation.

In one advantageous embodiment, client **710** is used as a monitoring unit to inject test signals and receive response signals through a battery in aircraft
20 **716**. Server **706** may then be used to compare the response signals with baselines signals to produce comparison signals, which are used to determine if any anomalies are present in the battery. Of course, it will be appreciated that aircraft **716**, client **710** and/or server **706** may contain parts of or the entirety of the monitoring unit.

25 Aircraft **716** may also have a monitoring unit located onboard aircraft **716**. Aircraft **716** may transmit a response signal, a baseline signal, and/or a comparison signal to client **710** and/or server **706**, for example. Client **710** and/or server **706** may be located at a facility of the manufacturer of aircraft **716**, an airline, or any other suitable location. Additionally, client **710** and/or server **706**
30 may transmit and receive one or more requests and responses to aircraft **716** using network **702**. The requests may be requests to monitor the battery onboard

aircraft **716**. The responses may be one or more response signals from the battery and/or alerts regarding the status of the battery health.

In the depicted example, network data processing system **700** is the Internet with network **702** representing a worldwide collection of networks and gateways that use the Transmission Control Protocol/Internet Protocol (TCP/IP) suite of protocols to communicate with one another. Of course, network data processing system **700** also may be implemented as a number of different types of networks, such as for example, an intranet, a local area network (LAN), or a wide area network (WAN). FIG. **7** is intended as an example, and not as an architectural limitation for different embodiments.

FIG. **8** is a schematic diagram of a data processing system **800** that may be employed by the disclosed battery monitoring system, in accordance with at least one embodiment of the present disclosure. Data processing system **800** is an example of a data processing system that may be used to implement servers and clients, such as server **704** and client **710**. Further, data processing system **800** is an example of a data processing system that may be found in aircraft **716** in FIG. **7**.

In this illustrative example, data processing system **800** includes communications fabric **802**, which provides communications between processor unit **804**, memory **806**, persistent storage **808**, communications unit **810**, input/output (I/O) unit **812**, and display **814**.

Processor unit **804** serves to execute instructions for software that may be loaded into memory **806**. Processor unit **804** may be a number of one or more processors or may be a multi-processor core, depending on the particular implementation. Further, processor unit **804** may be implemented using one or more heterogeneous processor systems, in which a main processor is present with secondary processors on a single chip. As another illustrative example, processor unit **804** may be a symmetric multi-processor system containing multiple processors of the same type.

Memory **806** and persistent storage **808** are examples of storage devices **816**. A storage device is any piece of hardware that is capable of storing

information, such as, for example, without limitation, data, program code in functional form, and/or other suitable information either on a temporary basis and/or a permanent basis. Memory **806**, in these examples, may be, for example, a random access memory, or any other suitable volatile or non-volatile storage device. Persistent storage **808** may take various forms, depending on the particular implementation. For example, persistent storage **808** may contain one or more components or devices. For example, persistent storage **808** may be a hard drive, a flash memory, a rewritable optical disk, a rewritable magnetic tape, or some combination of the above. The media used by persistent storage **808** may be removable. For example, a removable hard drive may be used for persistent storage **808**.

Communications unit **810**, in these examples, provides for communication with other data processing systems or devices. In these examples, communications unit **810** is a network interface card. Communications unit **810** may provide communications through the use of either or both physical and wireless communications links.

Input/output unit **812** allows for the input and output of data with other devices that may be connected to data processing system **800**. For example, input/output unit **812** may provide a connection for user input through a keyboard, a mouse, and/or some other suitable input device. Further, input/output unit **812** may send output to a printer. Display **814** provides a mechanism to display information to a user.

Instructions for the operating system, applications, and/or programs may be located in storage devices **816**, which are in communication with processor unit **804** through communications fabric **802**. In these illustrative examples, the instructions are in a functional form on persistent storage **808**. These instructions may be loaded into memory **806** for execution by processor unit **804**. The processes of the different embodiments may be performed by processor unit **804** using computer implemented instructions, which may be located in a memory, such as memory **806**.

These instructions are referred to as program code, computer usable program code, or computer readable program code that may be read and executed by a processor in processor unit **804**. The program code, in the different embodiments, may be embodied on different physical or computer readable storage media, such as memory **806** or persistent storage **808**.

Program code **818** is located in a functional form on computer readable media **820** that is selectively removable and may be loaded onto or transferred to data processing system **800** for execution by processor unit **804**. Program code **818** and computer readable media **820** form computer program product **822**. In one example, computer readable media **820** may be computer readable storage media **824** or computer readable signal media **826**. Computer readable storage media **824** may include, for example, an optical or magnetic disc that is inserted or placed into a drive or other device that is part of persistent storage **808** for transfer onto a storage device, such as a hard drive, that is part of persistent storage **808**. Computer readable storage media **824** also may take the form of a persistent storage, such as a hard drive, a thumb drive, or a flash memory that is connected to data processing system **800**. In some instances, computer readable storage media **824** may not be removable from data processing system **800**.

Alternatively, program code **818** may be transferred to data processing system **800** using computer readable signal media **826**. Computer readable signal media **826** may be, for example, a propagated data signal containing program code **818**. For example, computer readable signal media **826** may be an electro-magnetic signal, an optical signal, and/or any other suitable type of signal. These signals may be transmitted over communications links, such as wireless communications links, an optical fiber cable, a coaxial cable, a wire, and/or any other suitable type of communications link. In other words, the communications link and/or the connection may be physical or wireless in the illustrative examples. The computer readable media also may take the form of non-tangible media, such as communications links or wireless transmissions containing the program code.

In some illustrative embodiments, program code **818** may be downloaded over a network to persistent storage **808** from another device or data processing system through computer readable signal media **826** for use within data processing system **800**. For instance, program code stored in a computer readable storage media in a server data processing system may be downloaded over a network from the server to data processing system **800**. The data processing system providing program code **818** may be a server computer, a client computer, or some other device capable of storing and transmitting program code **818**.

The different components illustrated for data processing system **800** are not meant to provide architectural limitations to the manner in which different embodiments may be implemented. The different illustrative embodiments may be implemented in a data processing system including components in addition to or in place of those illustrated for data processing system **800**. Other components shown in FIG. **8** can be varied from the illustrative examples shown. The different embodiments may be implemented using any hardware device or system capable of executing program code. As one example, data processing system **800** may include organic components integrated with inorganic components and/or may be comprised entirely of organic components excluding a human being. For example, a storage device may be comprised of an organic semiconductor.

As another example, a storage device in data processing system **800** is any hardware apparatus that may store data. Memory **806**, persistent storage **808**, and computer readable media **820** are examples of storage devices in a tangible form.

In another example, a bus system may be used to implement communications fabric **802** and may be comprised of one or more buses, such as a system bus or an input/output bus. Of course, the bus system may be implemented using any suitable type of architecture that provides for a transfer of data between different components or devices attached to the bus system. Additionally, a communications unit may include one or more devices used to

transmit and receive data, such as a modem or a network adapter. Further, a memory may be, for example, memory 806 or a cache such as found in an interface and memory controller hub that may be present in communications fabric 802.

5 Although certain illustrative embodiments and methods have been disclosed herein, it can be apparent from the foregoing disclosure to those skilled in the art that variations and modifications of such embodiments and methods can be made without departing from the true spirit and scope of the art disclosed. Many other examples of the art disclosed exist, each differing from others in
10 matters of detail only. Accordingly, it is intended that the art disclosed shall be limited only to the extent required by the appended claims and the rules and principles of applicable law.

**THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE
PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:**

1. A method for battery monitoring, the method comprising:
5
injecting at least one test signal into a battery;

receiving at least one response signal from the battery,

10 wherein the at least one response signal comprises at least one
reflected signal;

comparing, with at least one processor, the at least one response
signal with at least one baseline signal to produce at least one
15 comparison signal;

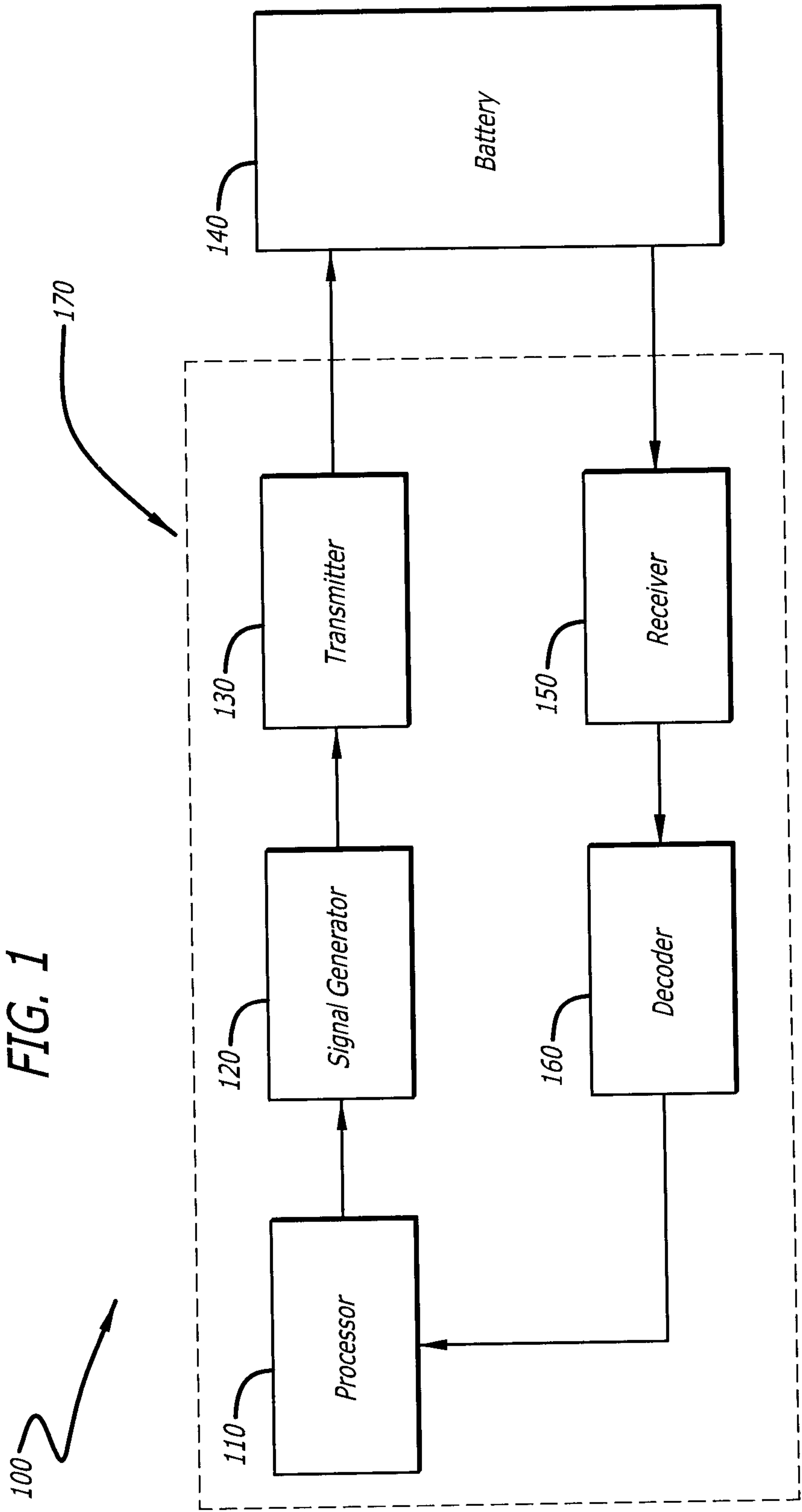
detecting, with the at least one processor, at least one anomaly
within the battery by using the at least one comparison signal; and

20 determining, with the at least one processor, a location of the at
least one anomaly within the battery by using the at least one
comparison signal.
2. The method of claim 1, wherein the battery comprises at least one of at
25 least one battery cell and at least one battery case.
3. The method of claim 2, wherein the at least one test signal is injected into
at least one of at least one anode of the at least one battery cell, at least
one cathode of the at least one battery cell, and the at least one battery
30 case.

4. The method of claim 1, wherein the at least one test signal is at least one of a radio frequency (RF) signal and a high frequency signal.
5. The method of claim 1, wherein the method further comprises generating,
5 with at least one signal generator, the at least one test signal.
6. The method of claim 1, wherein the at least one test signal is coded with a code.
- 10 7. The method of claim 6, wherein the code is one of a pseudorandom number code and a gold code.
8. The method of claim 6, wherein the at least one test signal is a spread-spectrum modulated signal.
- 15 9. The method of claim 8, wherein the spread-spectrum signal is a chirped signal.
10. The method of claim 6, wherein the method further comprises decoding,
20 with at least one decoder, the at least one response signal.
11. The method of claim 1, wherein the injecting of the at least one test signal into the battery is performed by at least one transmitter.
- 25 12. The method of claim 1, wherein the receiving of the at least one response signal from the battery is performed by at least one receiver.
13. The method of claim 1, wherein the at least one baseline signal is a function of at least one of an expected voltage for the battery, an expected temperature for the battery, and an expected impedance profile for the
30 battery.

- 1

19. The system of claim 14, wherein the at least one test signal is coded with a code.
20. The system of claim 19, wherein the code is one of a pseudorandom number code and a gold code.
21. The system of claim 19, wherein the at least one test signal is a spread-spectrum modulated signal.
22. The system of claim 21, wherein the spread-spectrum signal is a chirped signal.
23. The system of claim 19, wherein the system further comprises at least one decoder to decode the at least one response signal.
24. The system of claim 14, wherein the at least one baseline signal is a function of at least one of an expected voltage for the battery, an expected temperature for the battery, and an expected impedance profile for the battery.



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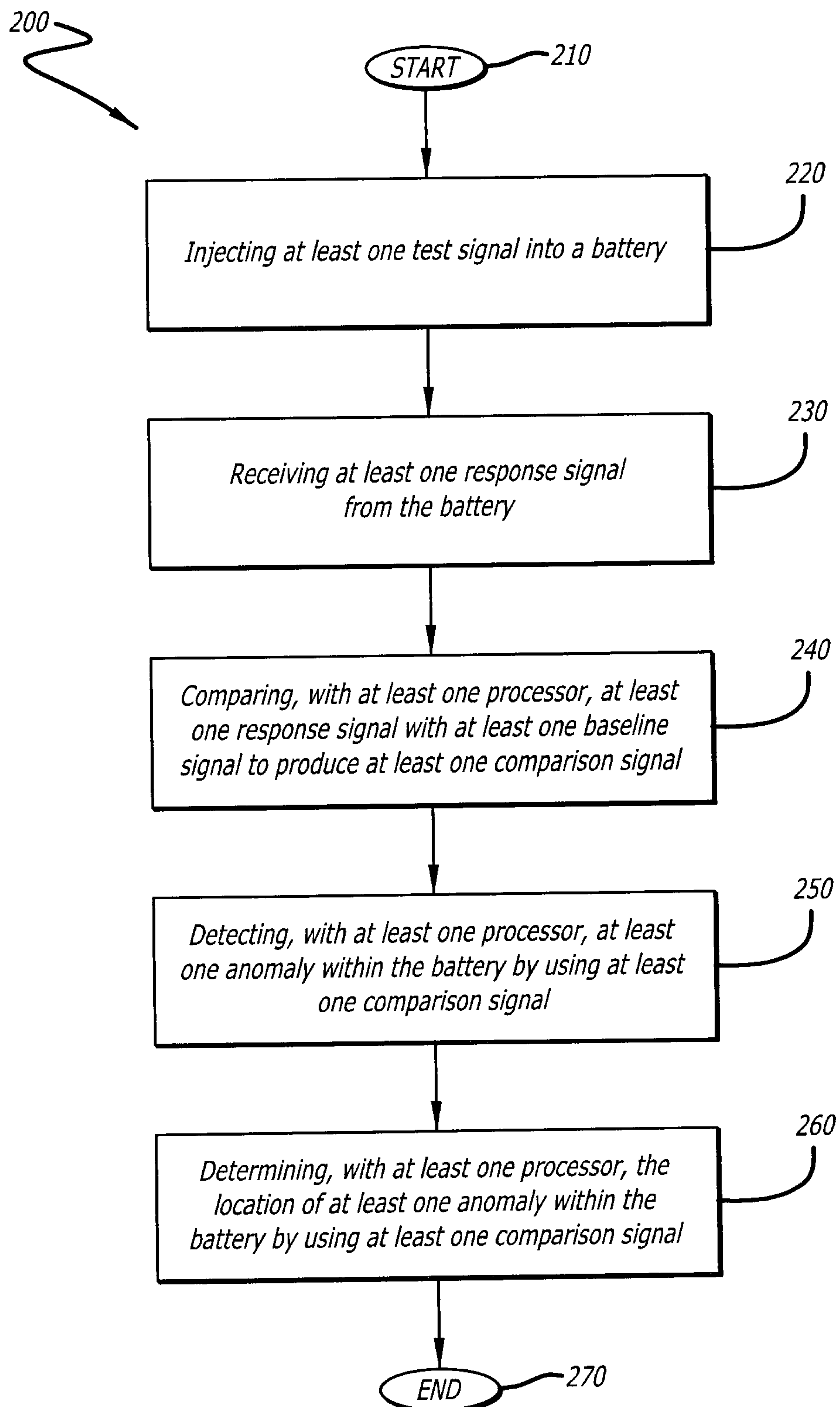
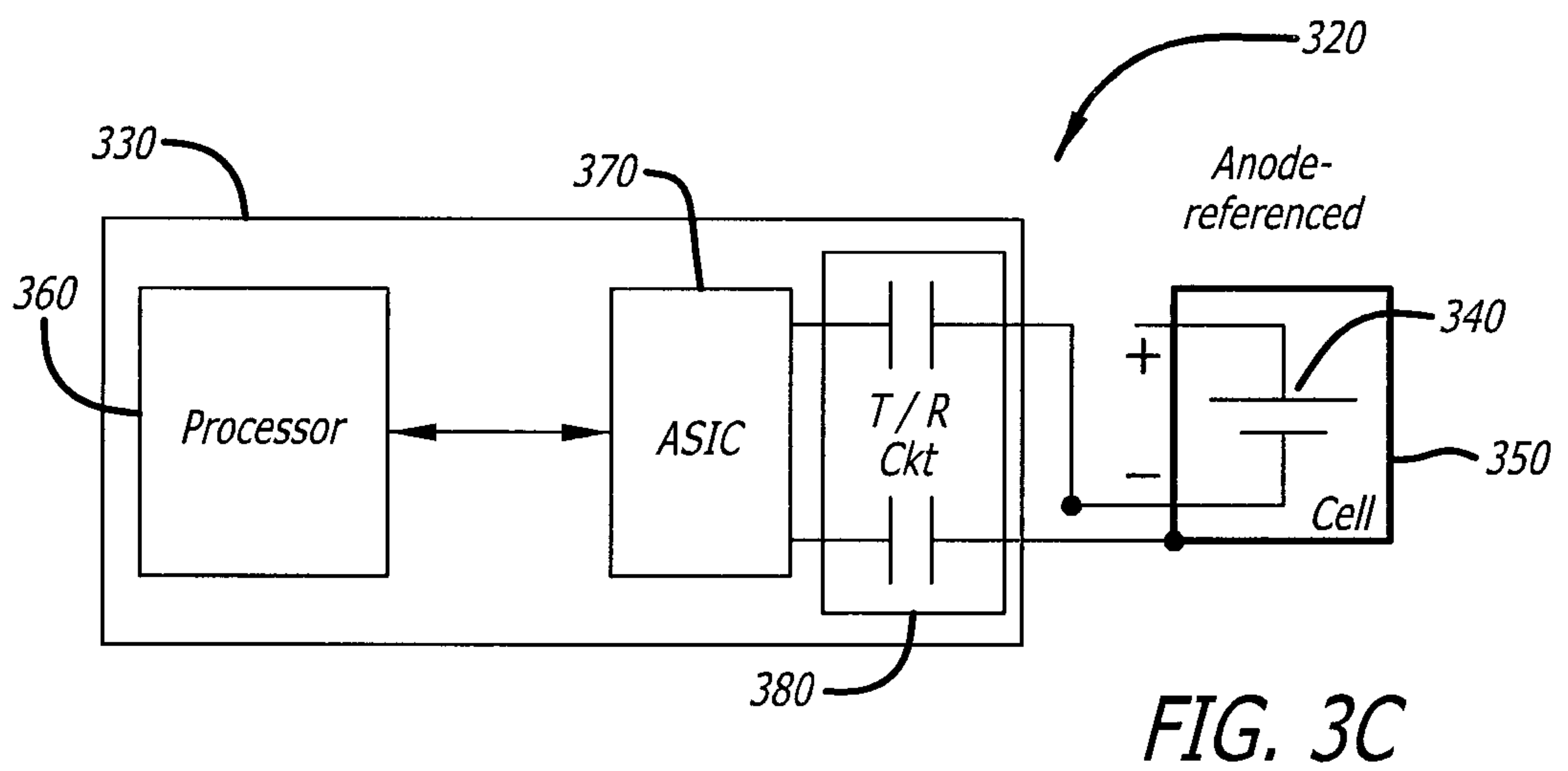
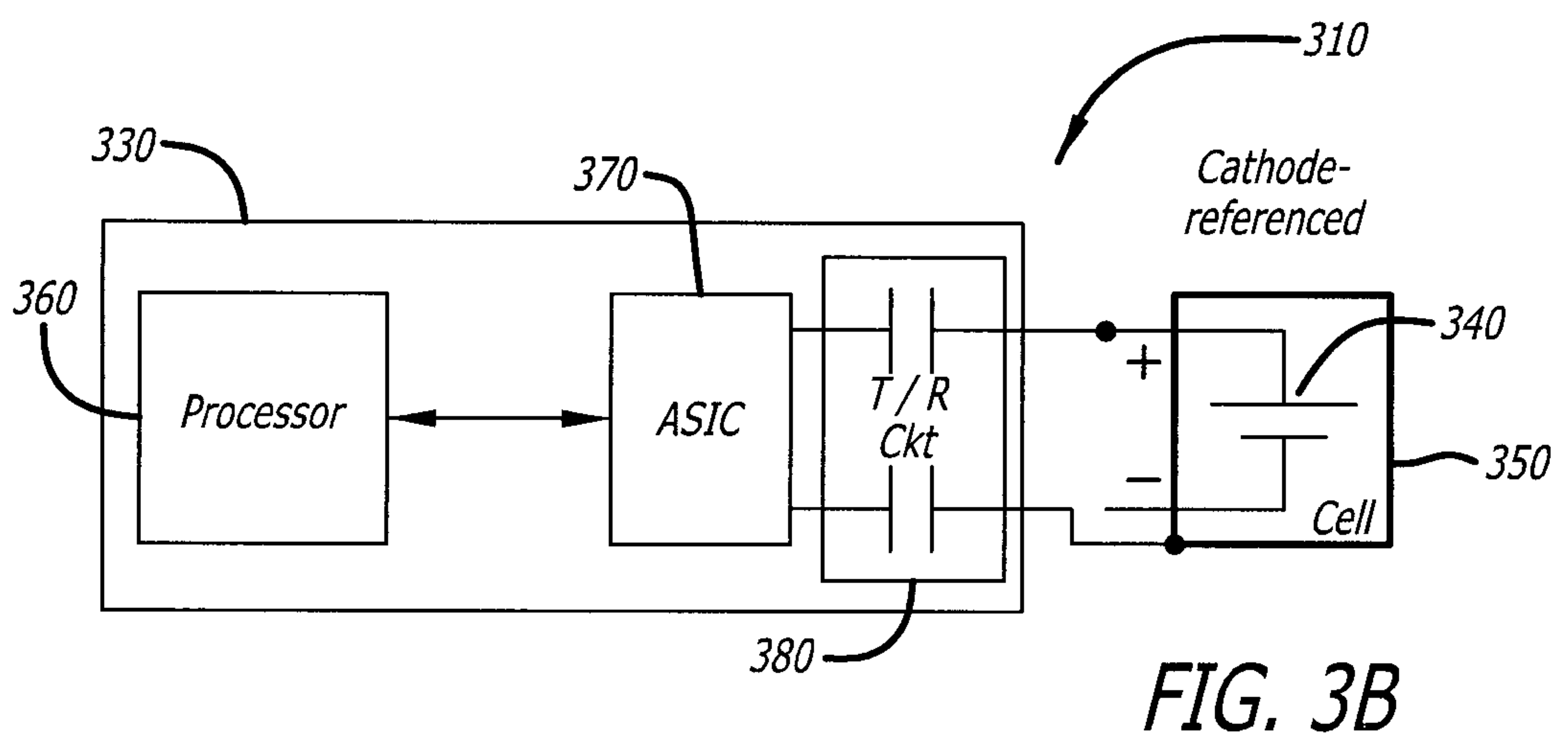
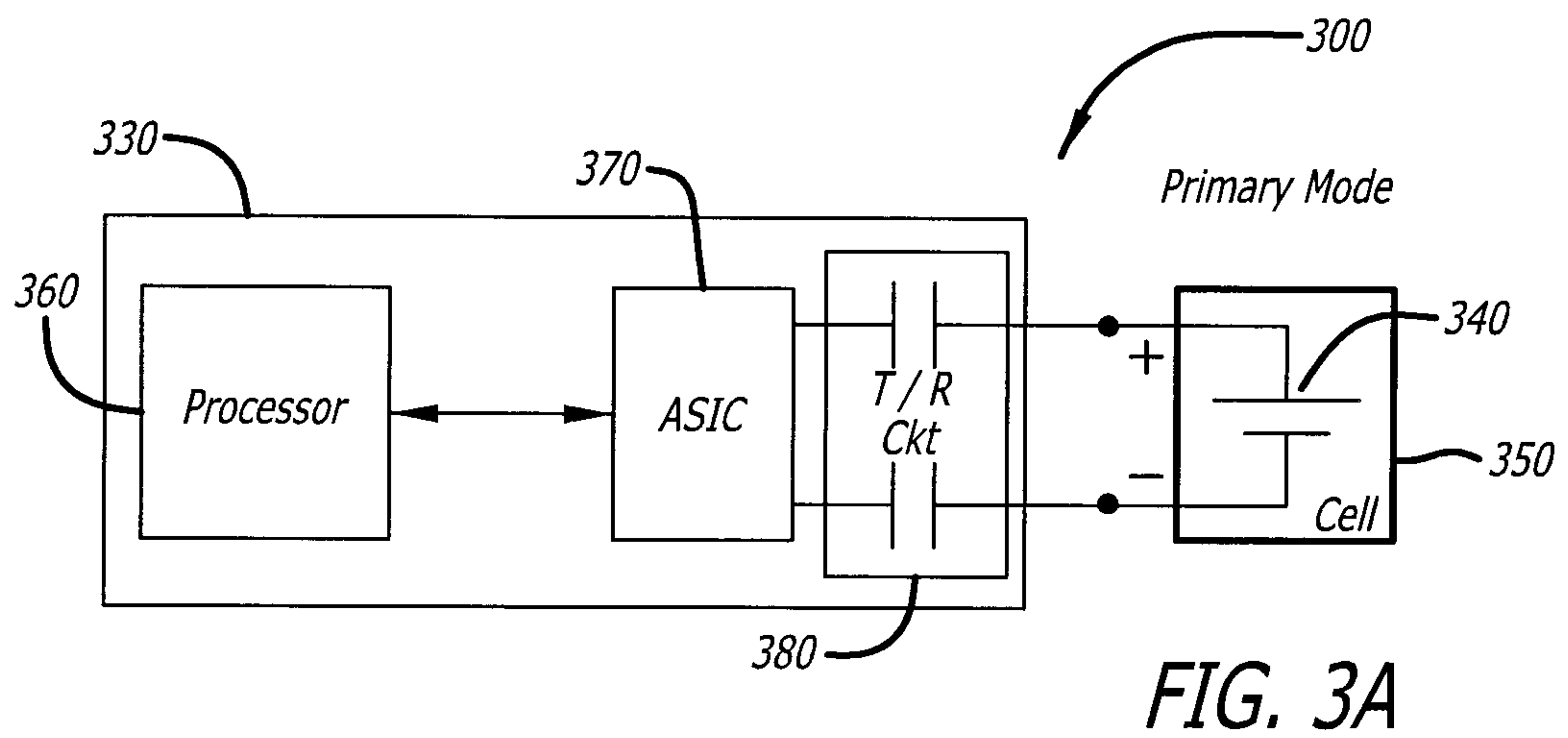


FIG. 2

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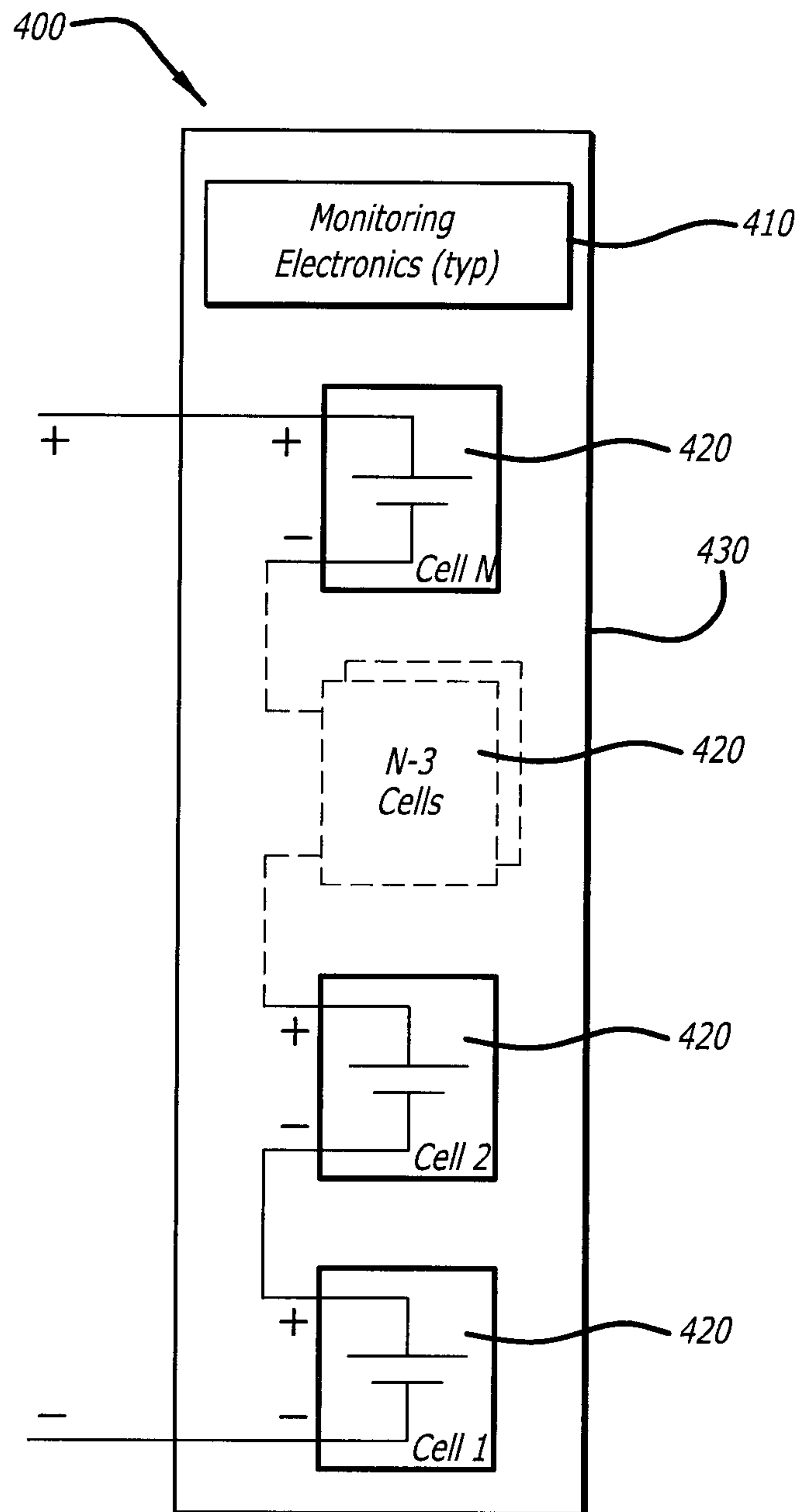


FIG. 4A

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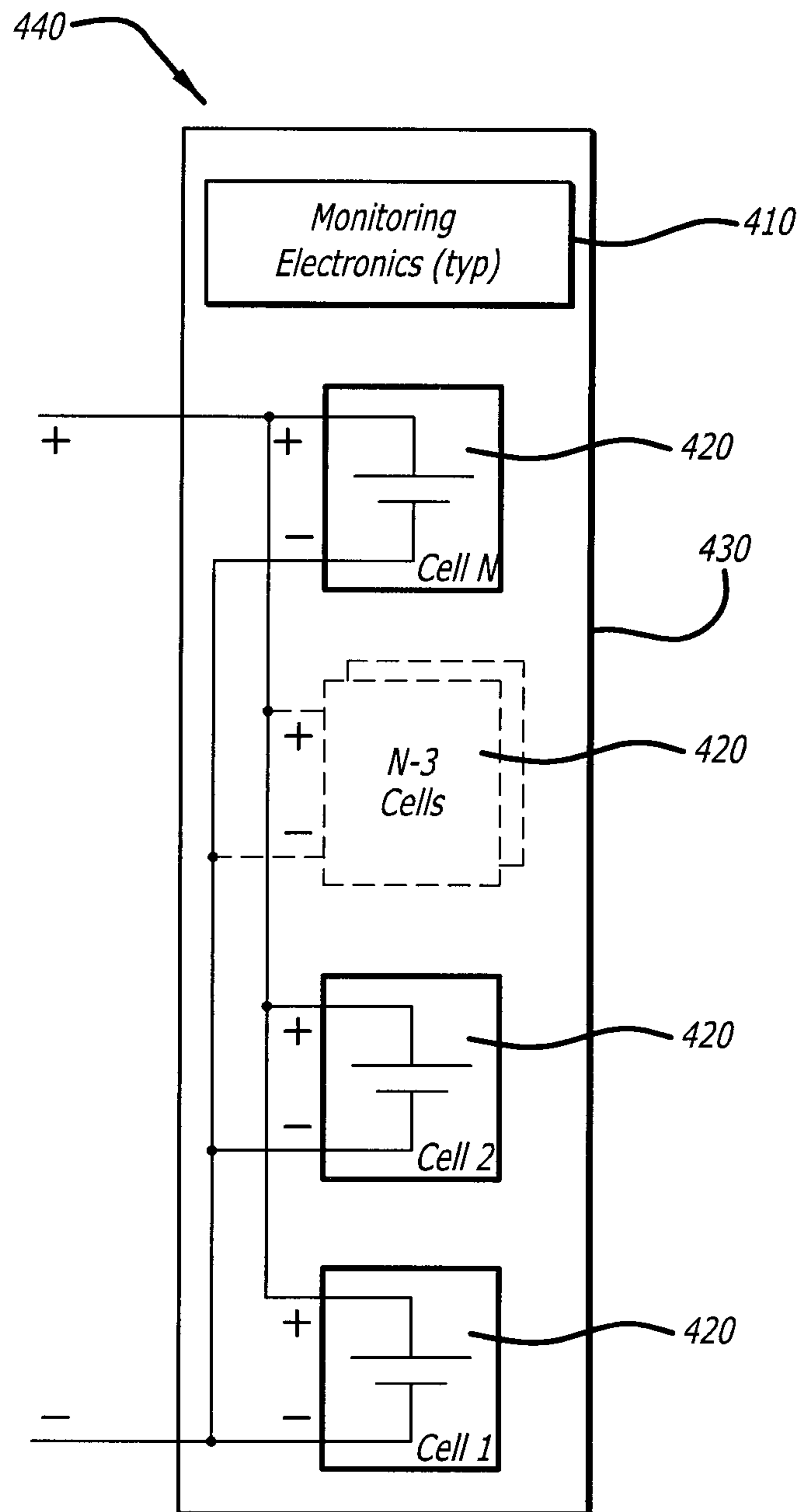
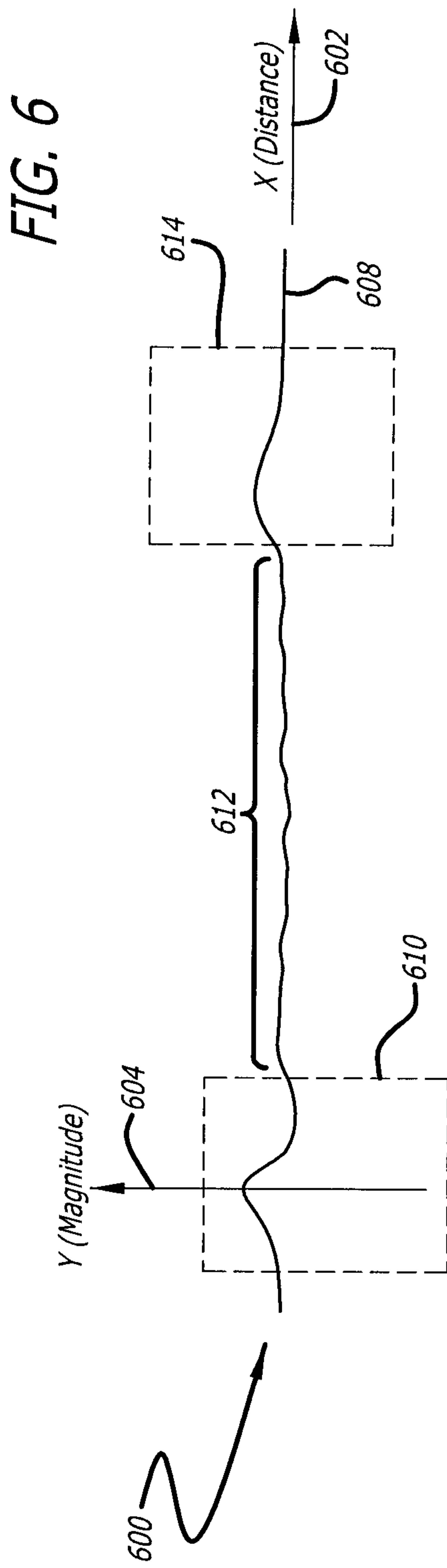
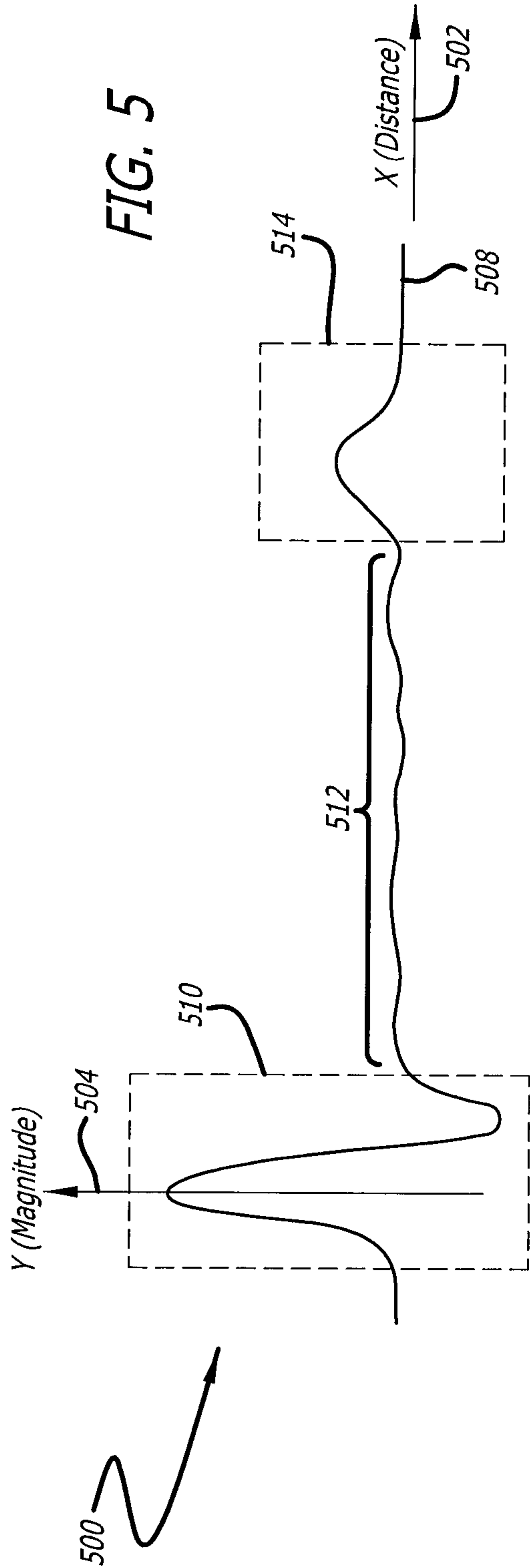
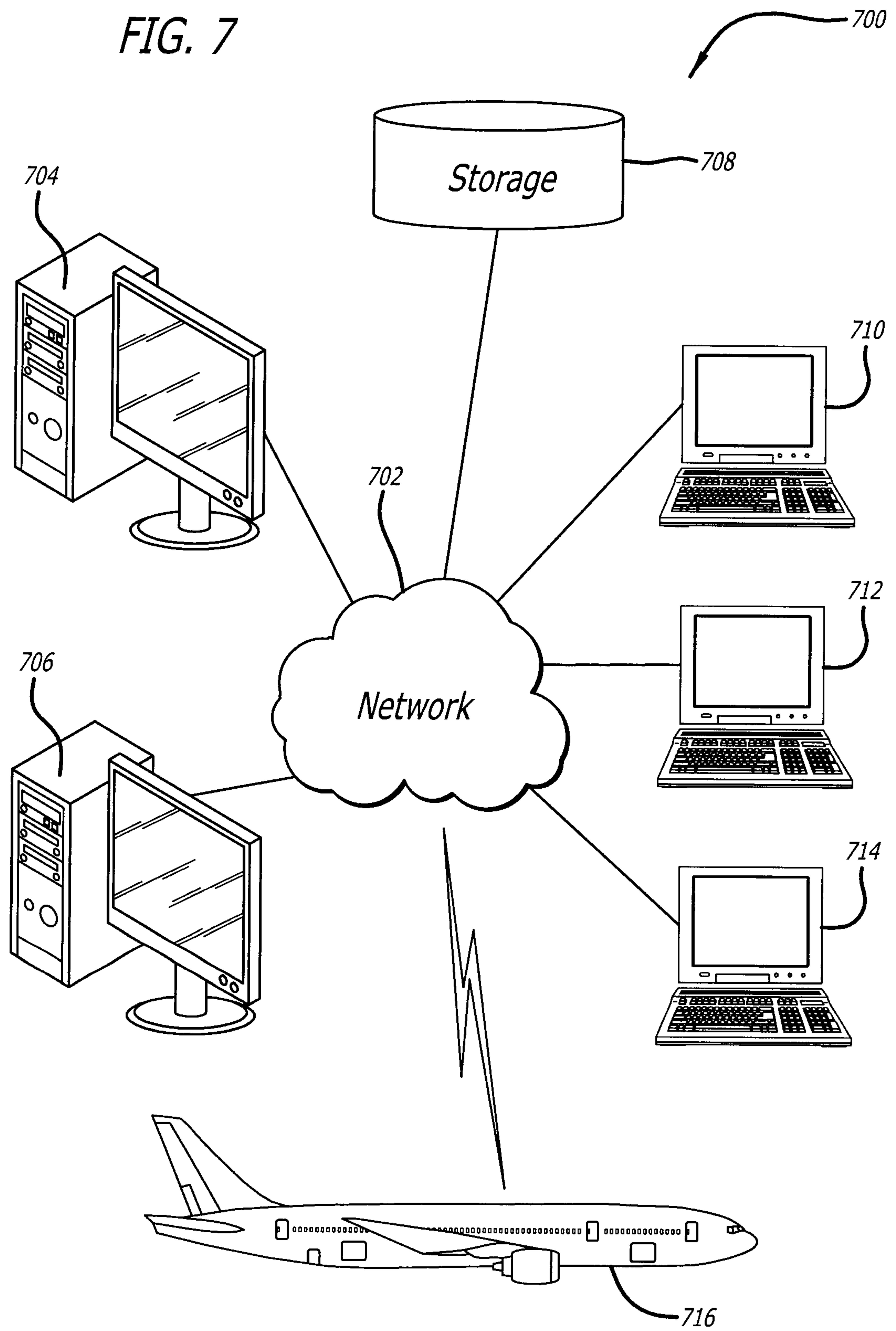


FIG. 4B



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FIG. 7



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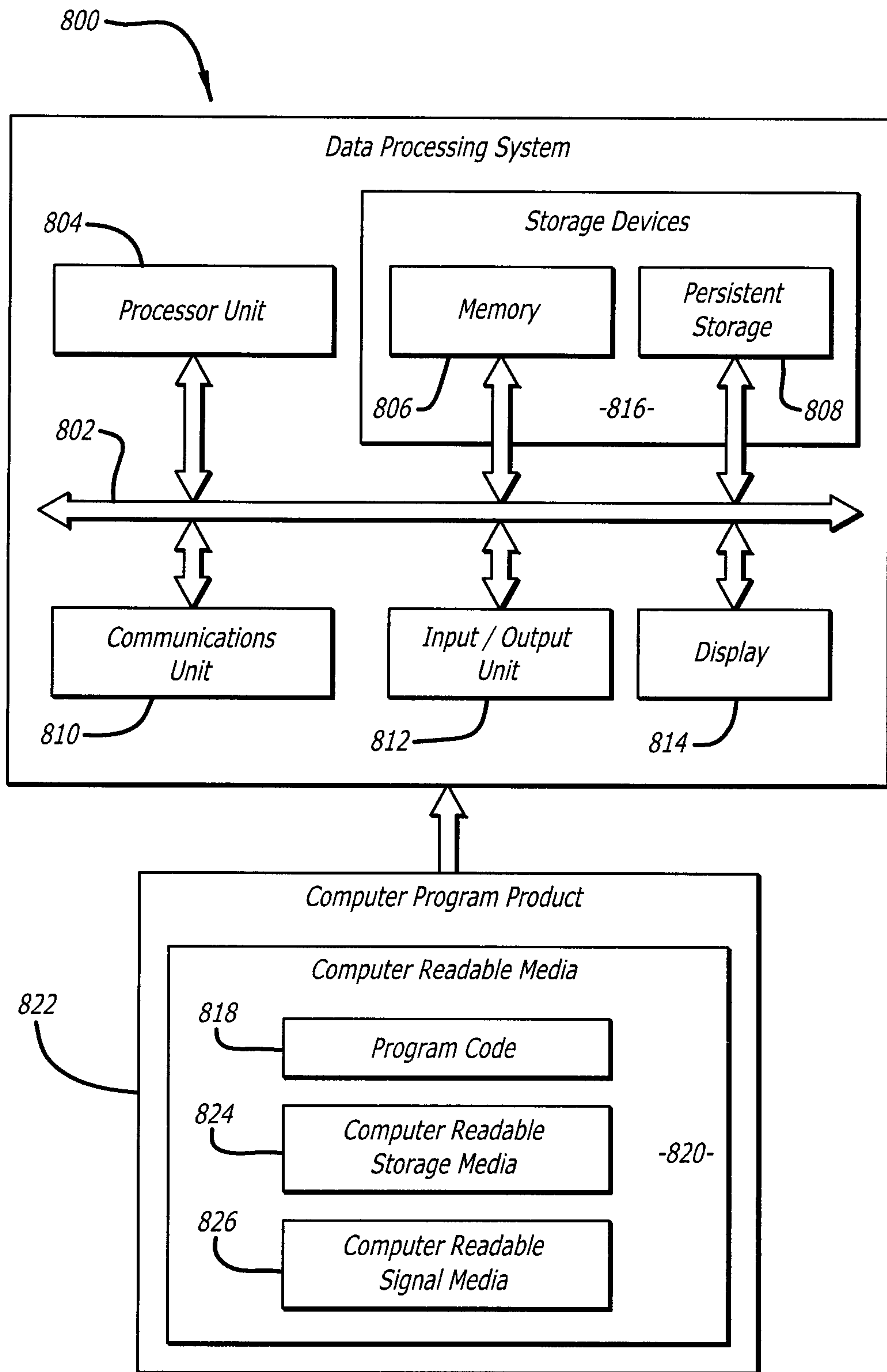


FIG. 8

