

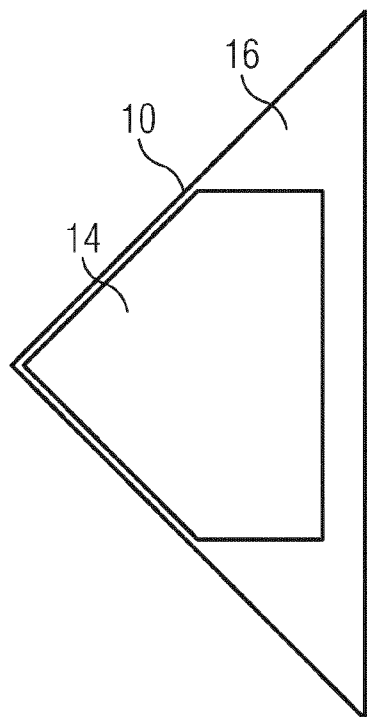


- (51) **International Patent Classification:**
H05B 6/12 (2006.01)
- (21) **International Application Number:**
PCT/EP2016/058721
- (22) **International Filing Date:**
20 April 2016 (20.04.2016)
- (25) **Filing Language:** English
- (26) **Publication Language:** English
- (30) **Priority Data:**
15166382.0 5 May 2015 (05.05.2015) EP
- (71) **Applicant:** ELECTROLUX APPLIANCES AK-TIEBOLAG [SE/SE]; S:t Göransgatan 143, 105 45 Stockholm (SE).
- (72) **Inventors:** JEANNETEAU, Laurent; Electrolux Italia S.p.A. - Forli Factory, Viale Bologna, 298, 47122 Forli (IT). MILANESI, Filippo; Electrolux Italia S. p. A. - Forli Factory, Viale Bologna, 298, 47122 Forli (IT). VIROLI, Alex; Electrolux Italia S.p.A. - Forli Factory, Viale Bologna, 298, 47122 Forli (IT).
- (74) **Agent:** BAUMGARTL, Gerhard; Electrolux Hausgeräte GmbH, Group Patents, P. O. Box 1036, 90327 Nürnberg (DE).
- (81) **Designated States** (*unless otherwise indicated, for every kind of national protection available*): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) **Designated States** (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU,

[Continued on next page]

(54) **Title:** INDUCTION COIL FOR AN INDUCTION HEATING APPLIANCE

FIG 1



(57) **Abstract:** The present invention relates to an induction coil for an induction heating appliance, in particular for an induction cooking hob. The induction coil comprises at least one base plate (10) and at least one winding arrangement (12). The winding arrangement (12) includes at least one portion of high winding concentration (18) and at least one portion of low winding concentration (20). The base plate (10) is arranged above one or more winding arrangements (12). The base plate (10) includes at least one conductive portion (14) and at least one non-conductive portion (16). At least one conductive portion (14) of the base plate (10) is arranged above at least one portion of high winding concentration (18) of the winding arrangement (12). At least one non-conductive portion (16) of the base plate (10) is arranged above at least one portion of low winding concentration (20) of the winding arrangement (12). The conductive portion (14) of the base plate (10) is made by at least one conductive material. The non-conductive portion (16) of the base plate (10) is made by at least one non-conductive material and/or formed by at least one cut-out in the base plate (10). Further, the present invention relates to an induction heating appliance. Moreover, the present invention relates to an induction cooking hob.



TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

— *of inventorship (Rule 4.17(iv))*

Published:

— *with international search report (Art. 21(3))*

DescriptionInduction coil for an induction heating appliance

The present invention relates to an induction coil for an induction heating appliance, in particular for an induction cooking hob. Further, the present invention relates to an induction heating appliance. Moreover, the present invention relates to an
5 induction cooking hob.

An induction coil is provided for heating up ferromagnetic matter by eddy currents. In particular, the bottom of a cooking pot
10 is made of ferromagnetic matter and heated up by the induction coil. The winding arrangement of the induction coil may have different shapes in order to satisfy geometric conditions.

Some special shapes of the winding arrangement of the induction
15 coil result in portions with higher and lower winding concentrations. For example, if the ground area of the winding arrangement of the induction coil comprises one or more acute angles, the low winding concentrations occur in the portion of said acute angles. Different winding concentrations result in a non-
20 uniform heat distribution in the ferromagnetic matter.

It is an object of the present invention to provide an induction coil having a winding arrangement with different winding concentrations, wherein said induction coil allows a uniform heat dis-
25 tribution.

The object of the present invention is achieved by the induction coil according to claim 1.

The present invention provides an induction coil for an induction heating appliance, in particular for an induction cooking hob, wherein:

- the induction coil comprises at least one base plate and at least one winding arrangement,
- the winding arrangement includes at least one portion of high winding concentration and at least one portion of low winding concentration,
- the base plate is arranged above one or more winding arrangements,
- the base plate includes at least one conductive portion and at least one non-conductive portion,
- at least one conductive portion of the base plate is arranged above at least one portion of high winding concentration of the winding arrangement,
- at least one non-conductive portion of the base plate is arranged above at least one portion of low winding concentration of the winding arrangement,
- the conductive portion of the base plate is made by at least one conductive material, and
- the non-conductive portion of the base plate is made by at least one non-conductive material and/or formed by at least one cut-out in the base plate.

The core of the present invention is that the non-conductive portion of the base plate is arranged above a portion of low winding concentration of the winding arrangement, while the conductive portion of the base plate is made by at least one conductive material. The conductive portion of the base plate reacts locally to the magnetic field generated by the portion of high winding concentration of the winding arrangement, so that the coupling between the magnetic field and matter being heated by said magnetic field is reduced. In contrast, the non-conductive portion of the base plate does not react to the mag-

netic field generated by the portion of low winding concentration of the winding arrangement, so that the coupling between the magnetic field and the matter being heated by said magnetic field remains unchanged. This results in a uniform heat distribution in the matter being heated by the magnetic field.

Preferably, the base plate covers one winding arrangement or more adjacent winding arrangements.

According to a preferred embodiment of the present invention the ground area of the winding arrangement includes at least one acute angle. In the portion of the acute angle only low winding concentration of the winding arrangement is possible.

In particular, the ground area of the winding arrangement has a triangular shape including two or three acute angles.

Further, the triangular ground area of the winding arrangement may include one right angle.

For example, the induction coil comprises at least one pair of winding arrangements including one right angle, wherein said pair of winding arrangements comprises a square or rectangular ground area.

In this case, the pair of winding arrangements is covered by one square or rectangular base plate.

Moreover, a plurality of pairs of winding arrangements may be arranged in a row or as a matrix.

In particular, the conductive material of the base plate includes metal, preferably aluminium.

Further, the non-conductive material of the base plate may include mica.

For example, the base plate is made of a mica sheet, wherein the
5 conductive portion of said base plate is formed by conductive
windings made of litz wire and deposited on said mica sheet.

According to another embodiment the base plate is made of metal,
preferably aluminium, and the non-conductive portion is formed
10 by a plurality of cut-outs in said base plate.

Preferably, the non-conductive portion is formed by a plurality
of slots and/or holes.

15 Furthermore, the base plate may include a plurality of ferrite
elements, wherein the concentration of said ferrite elements in
the non-conductive portion is higher than in the conductive portion.
The ferrite elements increase the coupling between the
magnetic field and the matter being heated by said magnetic
20 field.

At last, the present invention relates to an induction heating
appliance, in particular an induction cooking hob, comprising at
least one induction coil mentioned above.

25 Novel and inventive features of the present invention are set
forth in the appended claims.

The present invention will be described in further detail with
30 reference to the drawing, in which

FIG 1 illustrates a schematic top view of a base plate for the
induction coil according to a first embodiment of the
present invention,

FIG 2 illustrates a schematic top view of a winding arrangement for the induction coil according to a preferred embodiment of the present invention,

5

FIG 3 illustrates a schematic top view of the base plate for the induction coil according to a second embodiment of the present invention,

10 FIG 4 illustrates a schematic sectional side view of the base plate for the induction coil according to a first example of the first embodiment of the present invention,

15 FIG 5 illustrates a schematic sectional side view of the base plate for the induction coil according to a second example of the first embodiment of the present invention,

FIG 6 illustrates a schematic sectional side view of the base plate for the induction coil according to a third example of the first embodiment of the present invention,

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FIG 7 illustrates a schematic sectional side view of a pair of base plates for the induction coil according to a third embodiment of the present invention,

25

FIG 8 illustrates a schematic top view of the base plate for the induction coil according to a fourth embodiment of the present invention,

30 FIG 9 illustrates a schematic top view of two base plates for the induction coil according to a fifth embodiment of the present invention, and

FIG 10 illustrates a schematic top view of a formation of eight winding arrangements according to the preferred embodiment of the present invention.

5 FIG 1 illustrates a schematic top view of a base plate 10 for the induction coil according to a first embodiment of the present invention. In this example, the ground area of the base plate 10 is triangular and includes one right angle and two acute angles. The triangular base plate 10 may be equilateral.
10 In general, the ground area of the base plate 10 may have an arbitrary shape, but at least one acute angle.

The base plate 10 includes a conductive portion 14 and a non-conductive portion 16. The conductive portion 14 extends over
15 the environment of the right angle. The non-conductive portion 16 extends over the environments of the acute angles. The conductive portion 14 is made of at least one conductive material, while the non-conductive portion 16 is made of at least one dielectric material. For example, the conductive portion 14 is made
20 of aluminium and the non-conductive portion 16 is made of mica.

FIG 2 illustrates a schematic top view of a winding arrangement 12 for the induction coil according to a preferred embodiment of the present invention.

25

The winding arrangement 12 has substantially the same ground area as the base plate 10 in FIG 1. The winding arrangement 12 is triangular and includes one right angle and two acute angles. The winding arrangement 12 includes a portion of high winding
30 concentration 18 in the environment of the right angle. Further, the winding arrangement 12 includes two portions of low winding concentration 20 in the environments of the both acute angles.

Within the induction coil the base plate 10 of FIG 1 is congruent with the winding arrangement 12 of FIG 2. If the induction coil is a part of an induction cooking hob, then the base plate 10 of FIG 1 is arranged above and covers the winding arrangement 12 of FIG 2. Thereby, the conductive portion 14 of the base plate 10 covers the portion of high winding concentration 18 of the winding arrangement 12. In a similar way, the non-conductive portion 16 of the base plate 10 covers the portions of low winding concentration 20 of the winding arrangement 12.

The conductive portion 14 of the base plate 10 reacts locally to the magnetic field generated by the portion of high winding concentration 18 of the winding arrangement 12, so that the coupling between the magnetic field and matter being heated by said magnetic field is reduced. In contrast, the non-conductive portions 16 of the base plate 10 do not react to the magnetic field generated by the portion of low winding concentration 20 of the winding arrangement 12, so that the coupling between the magnetic field and the matter being heated by said magnetic field remains unchanged. This allows a uniform heat distribution. For example, the matter being heated by the magnetic field is the bottom of a cooking pot.

FIG 3 illustrates a schematic top view of the base plate 10 for the induction coil according to a second embodiment of the present invention.

The base plate 10 of the second embodiment is substantially the same as the base plate 10 shown in FIG 1, but comprises additionally a number of ferrite elements 22. In this example, the base plate 10 comprises nine ferrite elements 22. The ferrite elements 22 are arranged above the base plate 10. The spatial density of the ferrite elements 22 above the conductive portion 14 of the base plate 10 is smaller than their spatial density

above the non-conductive portions 16 of said base plate 10. The ferrite elements 22 are concentrated above the non-conductive portions 16 of the base plate 10. The ferrite elements 22 increase the coupling between the magnetic field and the matter
5 being heated by said magnetic field.

FIG 4 illustrates a schematic sectional side view of the base 10 plate for the induction coil according to a first example of the first embodiment of the present invention. In this example, the
10 conductive material is integrated inside a sheet made of dielectric material. The conductive material inside the dielectric material extends over the conductive portion 14 of the base plate 10. In the non-conductive portion 16 the sheet made of dielectric material does not contain any conductive material. For ex-
15 ample, the dielectric material is mica, while the conductive material is litz wire inside the sheet made of mica. In this example, the layer thickness of the conductive material is marginally smaller than the layer thickness of the sheet made of dielectric material.

20
FIG 5 illustrates a schematic sectional side view of the base plate 10 for the induction coil according to a second example of the first embodiment of the present invention. In this example, the conductive material is arranged inside and below the sheet
25 made of dielectric material. The conductive material inside and below the dielectric material extends over the conductive portion 14 of the base plate 10, while the dielectric material in the non-conductive portion 16 of the base plate 10 does not contain any conductive material. In this example, the conductive
30 material has about the double layer thickness as the sheet made of dielectric material.

FIG 6 illustrates a schematic sectional side view of the base plate 10 for the induction coil according to a third example of

the first embodiment of the present invention. In this example, the conductive material is integrated inside an upper portion of the sheet made of dielectric material. The conductive material inside the dielectric material extends over the conductive portion 14 of the base plate 10. In the non-conductive portion 16 the sheet made of dielectric material does not contain any conductive material. In this example, the conductive material has about the half layer thickness as the sheet made of dielectric material.

FIG 7 illustrates a schematic sectional side view of a pair of base plates 10 for the induction coil according to a third embodiment of the present invention. In the third embodiment the pair of base plates 10 is used instead of one single base plate. The base plates 10 have the same ground areas and are arranged on top of each other. The conductive material is attached at the bottom side of an upper base plate 10 and upon the top side of a lower base plate 10. The conductive material is arranged below the upper base plate 10 and upon the lower base plate 10. The conductive materials attached at the base plates 10 extend over the conductive portions 14 of said base plates 10, while the dielectric materials in the non-conductive portions 16 of the base plates 10 are not coated by any conductive material.

FIG 8 illustrates a schematic top view of the base plate 10 for the induction coil according to a fourth embodiment of the present invention. The base plate 10 has a triangular ground area. In particular, the base plate 10 is provided for covering the winding arrangement 12 shown in FIG 2.

The base plate 10 is made of one or more conductive materials, e.g. aluminium. The base plate 10 includes a plurality of slots 24. The slots 24 in the base plate of the fourth embodiment are arranged in a portion corresponding with the non-conductive por-

tions 16 of the base plates 10 of the first and second embodiments. The portion of the base plate 10 of the fourth embodiment without slots 24 corresponds with the conductive portions 14 of the base plates 10 of the first and second embodiments. In contrast, the portion of the base plate 10 of the fourth embodiment with slots 24 corresponds with the non-conductive portions 16 of the base plates 10 of the first and second embodiments. The base plate 10 of the fourth embodiment includes the slots 24 instead the dielectric material the first and second embodiments.

10

The portion of the base plate 10 with slots 24 reacts locally to the magnetic field generated by the portion of high winding concentration 18 of the winding arrangement 12, so that the coupling between the magnetic field and matter being heated by said magnetic field is reduced. In contrast, the portion of the base plate 10 with the slots 24 do not or less react to the magnetic field generated by the portion of low winding concentration 20 of the winding arrangement 12, so that the coupling between the magnetic field and the matter being heated by said magnetic field remains unchanged. The arrangement of the slots 24 allows a uniform heat distribution.

Furthermore, the slots 24 may be combined with the non-conductive portions 16. Thus, the base plate 10 may include the non-conductive portions 16 made of dielectric material as well as the slots 24. The dielectric material and the slots 24 have similar effects in view of the magnetic field.

FIG 9 illustrates a schematic top view of two base plates 10 for the induction coil according to a fifth embodiment of the present invention. The both base plates 10 in FIG 9 differ in the details of the geometric arrangements of the slots 24. However, the both base plates 10 in FIG 9 cause substantially the same physical effect.

The base plates 10 in FIG 9 have square shapes. Each square base plate 10 in FIG 9 corresponds with two composite triangular base plates 10 of FIG 8. In particular, each base plate 10 in FIG 9
5 is provided for covering two triangular winding arrangements 12 shown in FIG 2, wherein said winding arrangements 12 are arranged side-by-side, so that they form a square ground area.

FIG 10 illustrates a schematic top view of a formation of eight
10 winding arrangements 12 according to the preferred embodiment of the present invention. Four pairs of winding arrangements 12 are arranged as a two-by-two matrix. Each pair of winding arrangements 12 form a square ground area. The square base plates 10 of FIG 9 are provided for covering a pair of winding arrangements
15 12 in each case and/or the triangular base plates 10 of FIG 1, 2, 3 and/or 8 are provided for covering a single winding arrangements 12 in each case.

Although illustrative embodiments of the present invention have
20 been described herein with reference to the accompanying drawing, it is to be understood that the present invention is not limited to those precise embodiments, and that various other changes and modifications may be affected therein by one skilled in the art without departing from the scope or spirit of the invention. All such changes and modifications are intended to be
25 included within the scope of the invention as defined by the appended claims.

List of reference numerals

10	base plate
12	windings
14	conductive portion
16	non-conductive portion
18	portion of high winding concentration
20	portion of low winding concentration
22	ferrite element
24	slot

Claims

1. An induction coil for an induction heating appliance, in particular for an induction cooking hob, wherein:
- the induction coil comprises at least one base plate (10) and at least one winding arrangement (12),
 - the winding arrangement (12) includes at least one portion of high winding concentration (18) and at least one portion of low winding concentration (20),
 - the base plate (10) is arranged above one or more winding arrangements (12),
 - the base plate (10) includes at least one conductive portion (14) and at least one non-conductive portion (16),
 - at least one conductive portion (14) of the base plate (10) is arranged above at least one portion of high winding concentration (18) of the winding arrangement (12),
 - at least one non-conductive portion (16) of the base plate (10) is arranged above at least one portion of low winding concentration (20) of the winding arrangement (12),
 - the conductive portion (14) of the base plate (10) is made by at least one conductive material, and
 - the non-conductive portion (16) of the base plate (10) is made by at least one non-conductive material and/or formed by at least one cut-out (24) in the base plate (10).
2. The induction coil according to claim 1, characterized in that the base plate (10) covers one winding arrangement (12) or more adjacent winding arrangements (12).

3. The induction coil according to claim 1 or 2,
characterized in that
the ground area of the winding arrangement (12) includes at
least one acute angle.
- 5
4. The induction coil according to any one of the preceding
claims,
characterized in that
the ground area of the winding arrangement (12) has a trian-
10 gular shape including two or three acute angles.
5. The induction coil according to claim 4,
characterized in that
the ground area of the winding arrangement (12) includes one
15 right angle.
6. The induction coil according to claim 5,
characterized in that
the induction coil comprises at least one pair of winding
20 arrangements (12) including one right angle, wherein said
pair of winding arrangements (12) comprises a square or rec-
tangular ground area.
7. The induction coil according to claim 6 or 7,
25 characterized in that
the pair of winding arrangements (12) is covered by one
square or rectangular base plate (10).
8. The induction coil according to claim 6 or 7,
30 characterized in that
a plurality of pairs of winding arrangements (12) are ar-
ranged in a row or as a matrix.
9. The induction coil according to any one of the preceding

claims,
characterized in that
the conductive material of the base plate (10) includes metal,
preferably aluminium.

5

10. The induction coil according to any one of the preceding
claims,
characterized in that
the non-conductive material of the base plate (10) includes
mica.

10

11. The induction coil according to any one of the preceding
claims,
characterized in that
the base plate (10) is made of a mica sheet, wherein the
conductive portion (14) of said base plate (10) is formed by
conductive windings made of litz wire and deposited on said
mica sheet.

15

12. The induction coil according to any one of the claims 1 to
9,
characterized in that
the base plate (10) is made of metal, preferably aluminium,
and the non-conductive portion (16) is formed by a plurality
of cut-outs (24) in said base plate (10).

20

25

13. The induction coil according to claim 12,
characterized in that
the non-conductive portion (16) is formed by a plurality of
slots (24) and/or holes.

30

14. The induction coil according to any one of the preceding
claims,
characterized in that

the base plate (10) includes a plurality of ferrite elements (22), wherein the concentration of said ferrite elements (22) in the non-conductive portion (16) is higher than in the conductive portion (14).

5

15. An induction heating appliance, in particular an induction cooking hob, comprising at least one induction coil, characterized in that
- the induction cooking hob comprises at least one induction coil according to any one of the claims 1 to 14.

10

FIG 1

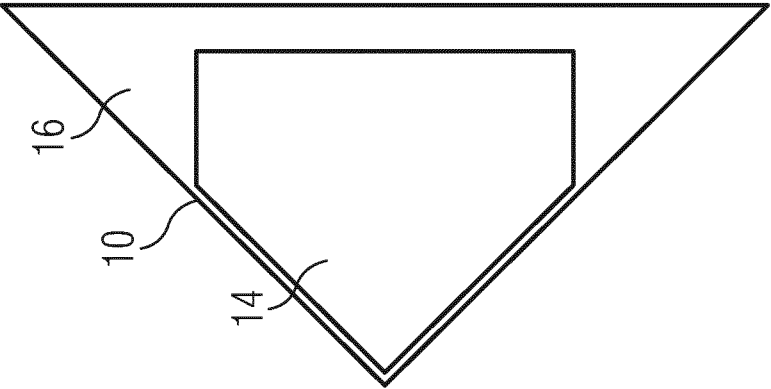


FIG 2

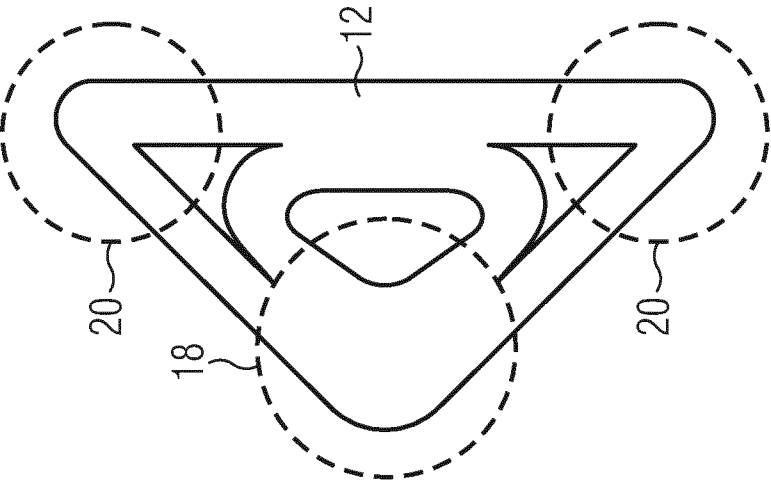


FIG 3

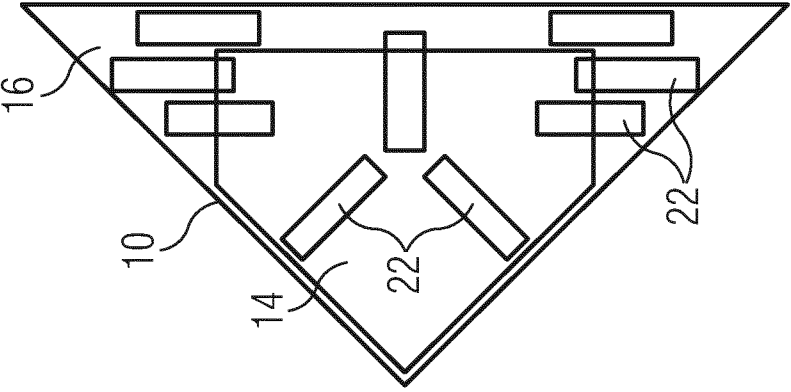


FIG 4



FIG 5

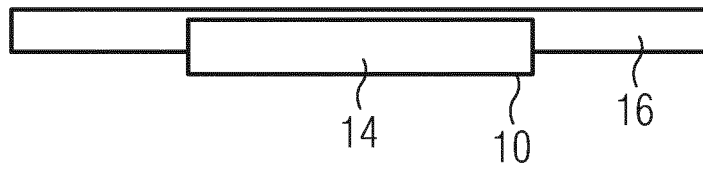


FIG 6

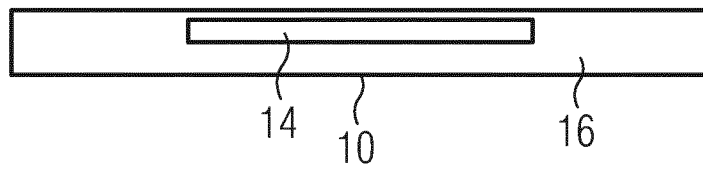


FIG 7

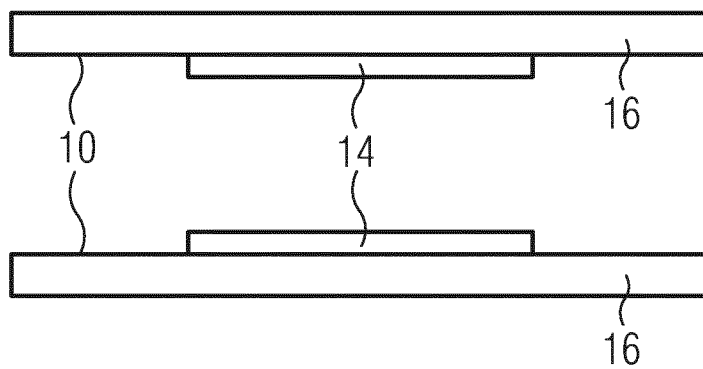


FIG 8

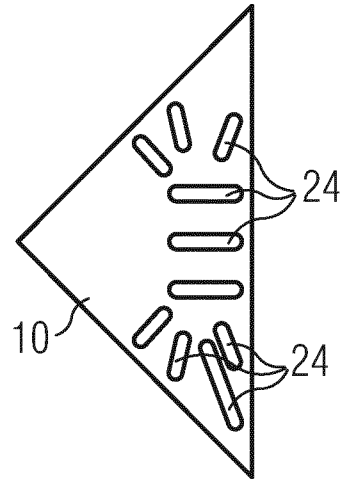


FIG 9

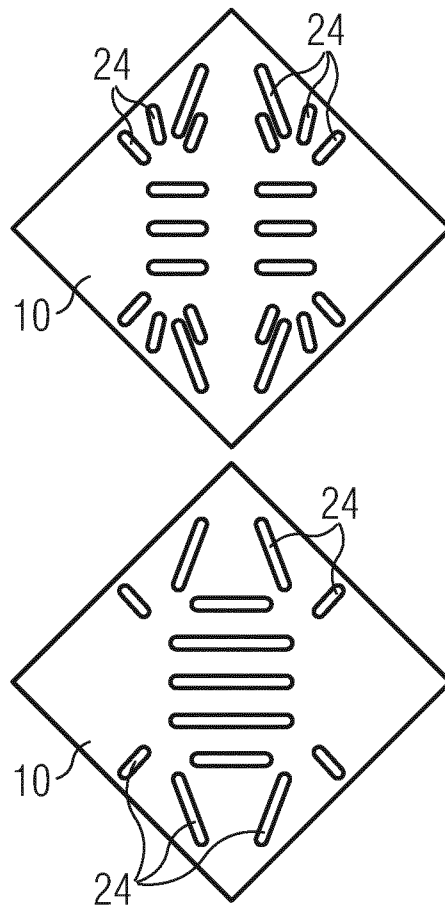
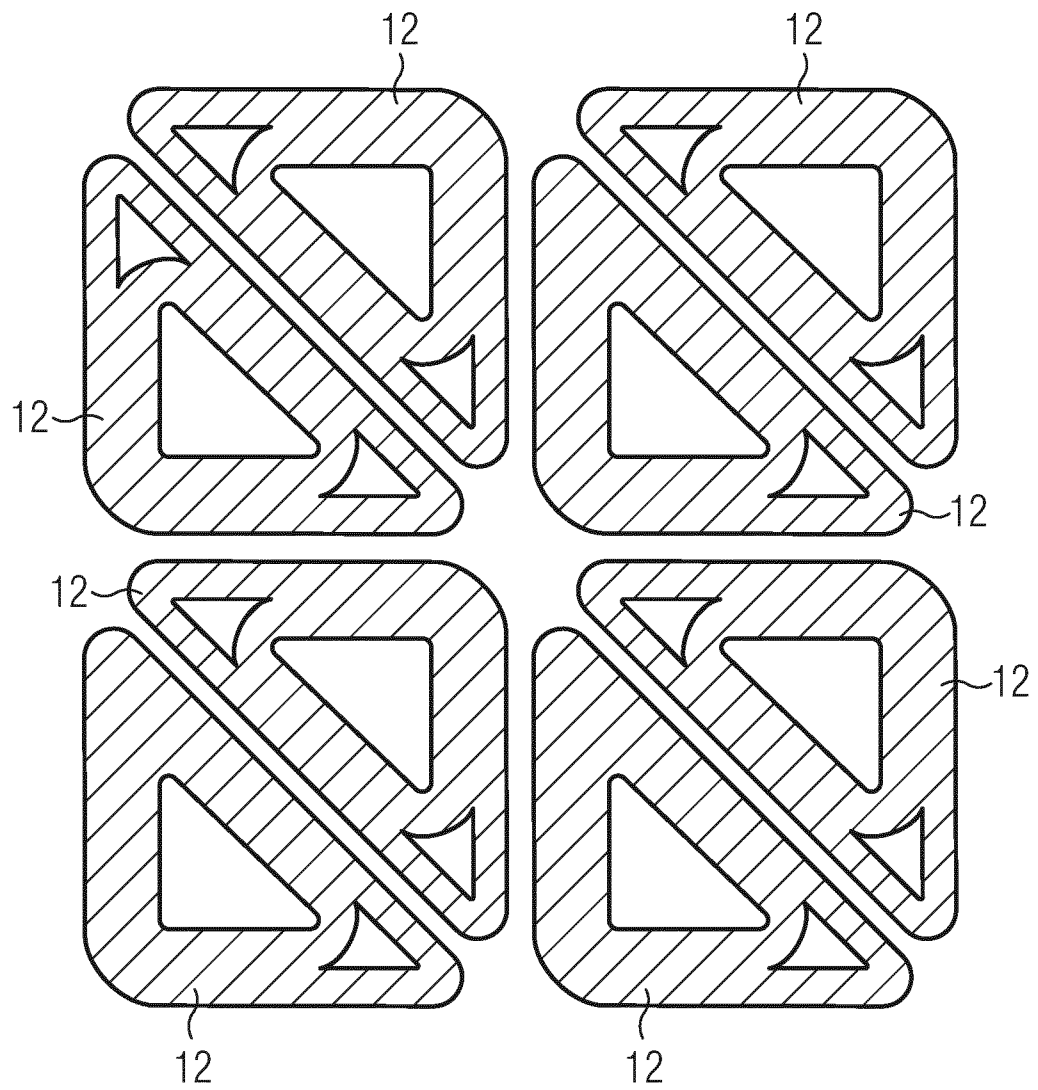


FIG 10



INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2016/058721

A. CLASSIFICATION OF SUBJECT MATTER
INV. H05B6/12
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
H05B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 93/04567 A1 (ELECTRIC POWER RES INST [US]) 4 March 1993 (1993-03-04) abstract; figures 1-5 page 15, line 09 - line 19 -----	1-15
A	EP 0 713 349 A1 (EUROP EQUIP MENAGER [FR]) 22 May 1996 (1996-05-22) abstract; figures 1-2 -----	1-15
A	EP 2 538 749 A1 (NIPPON STEEL CORP [JP]) 26 December 2012 (2012-12-26) abstract; figures 2a-8c -----	1-15
A	EP 2 434 836 A2 (UNIV CHUNG YAN CHRISTIAN [TW]) 28 March 2012 (2012-03-28) abstract; figures 1-4 ----- -/-	1-15



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

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Date of the actual completion of the international search

14 June 2016

Date of mailing of the international search report

23/06/2016

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Garcia, Jesus

INTERNATIONAL SEARCH REPORT

International application No

PCT/EP2016/058721

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 2 207 401 A2 (SAMSUNG ELECTRONICS CO LTD [KR]) 14 July 2010 (2010-07-14) abstract; figures 3-6 -----	1-15

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

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