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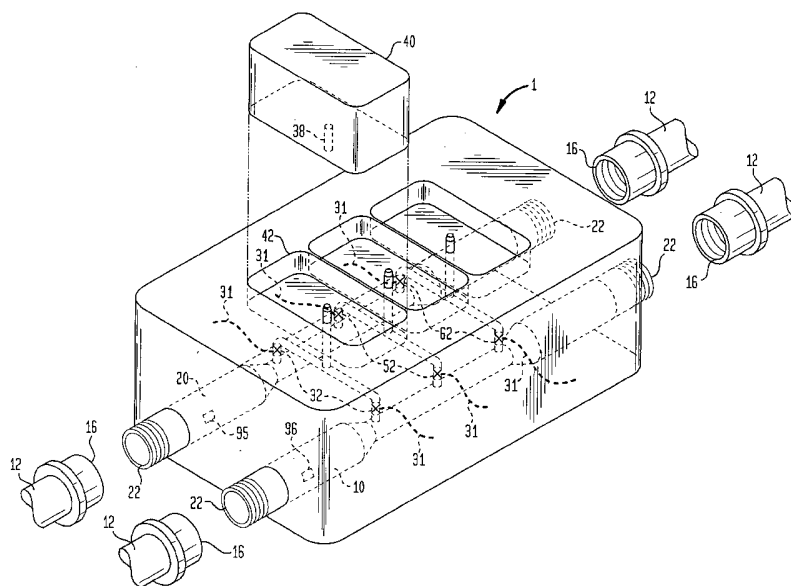
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(54) Title: AUTOMATIC STAND-ALONE DISPENSING DEVICE FOR LAUNDRY CARE COMPOSITION



(57) Abstract: A non-intrusive device (1, 1A, 100, 110, 120) for automatically dosing at least one liquid laundry care composition to an automatic laundry washing machine (6). The device employs a Venturi tube (10, 20) mechanism or a pump (210) to dose the laundry detergent care composition. The dosing is controlled by a machine-generic algorithm capable of determining the actual cycle at any duration of wash for various cycle designs from various washing machines, without the input of precise cycle design; and dose the correct products correctly and is capable of distinguishing between major water addition and a water pulse.



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**AUTOMATIC STAND-ALONE DISPENSING DEVICE FOR
LAUNDRY CARE COMPOSITION**

FIELD OF THE INVENTION

5 Automatic, electronically-controlled dispensing device for dispensing laundry care composition into an automatic laundry washing machine, and methods for use thereof.

BACKGROUND OF THE INVENTION

10 Detergent compositions are provided in many forms, of which granular and liquid compositions are the most prevalent. More recently, unit dose forms of detergent have been proposed in the form of compressed tablets of detergent powder or water-soluble packages, which are consumed during a single cleaning
15 application. The unit dose forms are preferred by some consumers, in that the dose is pre-measured and, consequently, the unit dose form is faster, easier and less messy to use. The unit dose forms, however, involve complexities in manufacture. Furthermore, unit dose detergents do not allow
20 for variations in dosing, depending on water fill level in the machine.

Various devices for delivering ingredients in a controllable way to washing machines have been described. See, for instance
25 US 4,981,024, US 3,982,666, US 3,881,328, US 4,103,520, US 4,932,227, EP 0611,159, US 5,207,080, US 2003/0116177, US 4,103,520, EP 1088927, WO 03/033804, US 2004/088796, WO 03/069043, US 2003/0182732, and GB 2 134 078. The need
continues to exist, however, for an improved automatic laundry
30 care dosing device.

SUMMARY OF THE INVENTION

The present invention includes, in its first embodiment, a non-intrusive device for automatically dosing at least one liquid laundry care composition to an automatic laundry washing machine, the device located along water supply feed to the washing machine with an incoming water supply feed to the device and outgoing water supply feed out of the device, the device comprising:

- 10 - a Venturi tube, the both ends of the tube protruding externally to the device for connections to the incoming and the outgoing water supply feed,
- 15 - a dip tube for placing into laundry care composition container, the throat of the Venturi tube connected by a conduit to the dip tube;
- a sensor for determining water flow through the incoming water supply feed, the sensor located at the incoming water supply feed and connected to
- 20 - an electronic circuit containing a clock and a processing unit programmed with a machine-generic algorithm to control
- 25 - a solenoid valve, coupled to the same circuit and located within the conduit connecting the Venturi tube and the dip tube, the valve opening or closing the flow of the laundry care composition through the dip tube from the laundry care composition container.

In its second embodiment, the invention includes the variation wherein the mechanical self-priming pump is employed to dose the detergent, in place of a Venturi tube mechanism.

The inventive device is suitable for residential washing machines, as well as industrial, or commercial washing machines. The inventive device is suitable for use with front-loading or top-loading washing machines.

5

The following detailed description and the drawings illustrate some of the effects of the inventive compositions. The invention and the claims, however, are not limited to the following description and drawings.

10

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a perspective view of an inventive device according to one of the embodiments of the invention, prior to installation on a conventional laundry washing machine;

15 Figure 2 is a typical block diagrammatic view of the electronic circuit board design of the inventive device according to a preferred embodiment of the invention;

Figure 3 is an enlarged fragmentary view of the inventive device in Fig. 1;

20 Figure 4 is an enlarged view of the Venturi tube mechanism of the device of Figure 1;

Figure 4A is an enlarged view of an alternative dosing mechanism of the device of Figure 1 (a pump in place of the Venturi tube mechanism);

25 Figure 5 is a perspective view of the device in Fig. 1;

Figures 6 and 7 are enlarged fragmentary views of the inventive device according to other preferred embodiments of the invention;

Figure 8 is an enlarged view of the Venturi tube mechanism of the device of Figure 6; Figure 9 is an enlarged fragmentary
30 view of the inventive device according to another preferred embodiment of the invention, employing a pump mechanism, in place of the Venturi tube mechanism;

Figures 10A, 10B, 11A and 11B are logic flow diagrams for algorithms according to the preferred embodiments of the invention.

5 It will be appreciated that for simplicity and clarity of illustration, elements shown in the drawings have not necessarily been drawn to scale. For example, the dimensions of some of the elements are exaggerated relative to each other.

Further, where considered appropriate, reference numerals have
10 been repeated among the Figures to indicate corresponding elements.

DETAILED DESCRIPTION OF THE INVENTION

Except in the operating and comparative examples, or where
15 otherwise explicitly indicated, all numbers in this description indicating amounts of material or conditions of reaction, physical properties of materials and/or use are to be understood as modified by the word "about."

20 It should be noted that in specifying any range of time or physical conditions, any particular upper limit can be associated with any particular lower limit.

For the avoidance of doubt the word "comprising" is intended to
25 mean "including" but not necessarily "consisting of" or "composed of." In other words, the listed steps or options or components need not be exhaustive.

"Liquid" as used herein means that a continuous phase or
30 predominant part of the composition is liquid and that a composition is flowable at 20°C. Solids (e.g., suspended or other) may be included. Gels and pastes are included within the liquids as used herein.

"Venturi tube" as used herein means a pipe with a constricted inner surface (throat); fluid passing through the tube speeds up as it enters the tube's throat, and generating a vacuum, 5 which causes the dosing of a laundry care composition from a laundry care container to the washing machine.

"Non-intrusive" as used herein means external to the washing machine; can be fitted to the washing machine machine by the 10 user of the machine, without having to invade the machine housing in any way.

"Laundry care" as used herein means any and all compositions that may be used for the cleaning and care of laundry, 15 including but not limited to detergents, bleach, softening, anti-wrinkling, etc. and any mixtures thereof.

"Along water supply feed" means that the device is connected to the washing machine via incoming and outgoing water supply 20 hoses, into and out of the device, the outgoing water supply hoses then leading to the washing machine.

"Machine-generic algorithm" as used herein means an algorithm that is capable of determining the actual cycle at any duration 25 of wash for various cycle designs from various washing machines, without the input of precise cycle design; and dose the correct products correctly.

"Major water addition" is the water fill with the amount that 30 is sufficient to pre-wash, wash or rinse the articles that to be clean in one time.

"Incoming" and "outgoing" is used herein with reference to the inventive device, to indicate flow to and out of the device.

In the following detailed description of exemplary embodiments
5 of the invention, reference is made to the accompanying
drawings, which illustrate specific exemplary embodiments in
which the invention may be practiced. These embodiments are
described in sufficient detail to enable those skilled in the
art to practice the invention, but other embodiments may be
10 utilized and logical, mechanical, electrical, electronic and
other changes may be made without departing from the scope of
the present invention. The following detailed description is,
therefore, not to be taken in a limiting sense, and the scope
of the present invention is defined only by the appended
15 claims.

In the following description, numerous specific details are set
forth to provide a thorough understanding of the invention.
However, it is understood that the invention may be practiced
20 without these specific details. In other instances, well-know
circuits, structures and techniques have not been shown in
detail in order not to obscure the invention.

Turning now to the drawings, Figure 1 is a perspective view of
25 a preferred embodiment of the inventive device 1 prior to the
installation. Device 1 connects to the incoming (2, 4) and
outgoing (12, 14) water supply hoses. The outgoing hoses 12
and 14 connect the device to the washing machine 6. Typically,
a pair of hoses is employed, with one connecting to hot water
30 feed, and the other to the cold water feed. The number of the
Venturi tubes within the device is generally the same as the
number of water supply hoses. With a single water supply hose,
the inventive device with a single Venturi tube is employed, as

shown in Figures 6-8. Typically, the device can be located any place the only limitation being the location of the detergent container and the length of the dip tube. The device and laundry container do not need to be at the same location, as long as the dip tube can reach into the container. The device may rest on top of the control panel of the washing machine with a bracket, or, to allow easy access to the display panel of the device, and for replacing/refilling the laundry care containers.

10

Figure 2 illustrates the typical design of the electronic circuit board 5 contained within the housing of the inventive device. The circuit board has a connector to one or more sensors (95 or 96); the sensor sends a signal to a control unit which indicates the flow of the water (on or off). The control unit contains a processing unit and a clock. In the illustrated embodiment, the clock is contained within the control unit. The control unit is further connected to the panel display and to one or more solenoid valves or within the conduits connecting Venturi tubes with laundry care containers.

The processing unit is programmed with a machine-generic algorithm which processes the signal from the sensor, to control the opening or closing of the solenoid valves, at appropriate time points during the operation of the washing machine. The algorithm may be coded into a single electronic chip or a print circuit board, which is the major part of the processing unit.

The machine-generic algorithm is programmed to differentiate between a major water addition and a water pulse and to differentiate among various wash cycles. In the case of a major water addition, the algorithm determines the state of the wash process and passes the signal to open one or more of

the solenoid valves corresponding to the correct products. When the solenoid valves are open, the vacuum provided by the flow of water through Venturi tubes allows the flow of one or more of the laundry care compositions to the water stream that is filling the wash machine. The algorithm can also be programmed to open only the solenoid valve which is connected to the Venturi tube with the water flowing through it at that moment in order to prevent the cross-contamination between hot and cold water lines (which happens when both solenoid valves connected to both water lines are open). In other words, only one water supply (hot or cold) might be on, and that is the one that will prompt the appropriate solenoid valve to open.

Figures 3, 4 and 5 illustrate the mechanism of the dosing of a laundry care composition via a preferred embodiment of the inventive device 1. If the algorithm processes the instruction to mean that a major water addition is occurring via incoming hoses 2 and/or 4, the signal is sent from the control unit to the corresponding solenoid valves selected from 32, and/or 52 and 62 to open (the solenoid valves being connected by wires 31 to the electronic circuit 5), which then results, due to the vacuum in the throats 30 of the Venturi tubes 10 and 20, in the flow of a laundry care composition out of the laundry care container 40. The container 40, in use, snaps via connections 7 and 7a so that the dip tube 8 which connects to a conduit 35, reaches the bottom of container 40.. The laundry care composition flows up the dip tube 8, 35, 34, 33 and 32 (Fig. 4), mixing with the incoming water flow in the Venturi tubes, and exiting the dosing device via the outgoing water hoses 12 and 14. The resulting water/laundry care mix is carried into the washing machine via hoses 12 and/or 14. The device in Figure 3 contains connections to three laundry care containers 40, according to the most preferred embodiment of the

invention. Depending on the instructions received from the algorithm (differentiating between the wash cycles), different corresponding sets of solenoid valves selected from 32, 52, or 62 are open to allow various laundry care compositions to flow.

5 Preferably, the inventive device connects to a laundry detergent container, a fabric softener/fabric care container, and/or a bleach or a laundry booster container.

The dip tube is preferably made of flexible material,
10 especially preferably made of polyethylene and/or polypropylene.

The length of the throat portion of the Venturi tube is preferably from 1 to 20 cm, more preferably less than 10 cm,
15 most preferably less than 5 cm. The multiple connections from the throat to the containers of laundry products may be distributed along the axial direction or/and the perimeter of the throat.

20 The preferred inventive devices contain a safety check assembly within the conduit 35. The safety assembly may be assembled in a variety of ways. One of the embodiments is shown in detail in Figure 4. The safety assembly prevents the flow of water down the conduit 35 to the laundry care container 40 and
25 caused the flooding, if the solenoid valve is open (e.g. malfunctioning, stuck), but there is no water flow through the Venturi tubes. The safety assembly contains, optionally, spring 36, under which rests a ball 37 for a better seal. If there is no water flow through throats 30 of the Venturi tubes,
30 there is no vacuum to force the flow of the laundry care composition up the dip tube 8, the spring 36 remains at rest, with the ball 37 blocking the flow of the composition.

Figure 4A illustrates another preferred embodiment (device 1A). It is preferred because only one solenoid valve or pump is employed. The other reason is that the safety valve is not
5 open for the line which is without water flow. If the algorithm processes the instruction to mean that a major water addition is occurring via incoming hoses 2 and/or 4, the signal is sent from the control unit to the solenoid valve 32, which is located in the conduit 35, to open (the solenoid valve being
10 connected by wires 31 to the electronic circuit 5), which then results in the flow of a laundry care composition out of the laundry care container 40, up the dip tube 8, then up the conduits 35, 34, and 33. The check valve assemblies (optionally spring 36 and ball 35) are located at the conduits 33, which
15 are directly connected to each of hot and cold water lines. The safety valves are open due to the vacuum in the throat 30 generated by the water flow in the Venturi tubes 10 and/or 20, correspondingly. The flow of product then is mixing with the incoming water flow in the Venturi tubes, and exiting the
20 dosing device via the outgoing water hoses 12 and 14. The resulting water/laundry care mix is carried into the washing machine via hoses 12 and/or 14.

According to the preferred embodiment of the invention, the
25 ratio of the diameter of the end of the Venturi tube (d_1) to the diameter of the throat of the Venturi tube (d_2) is greater than 1.65, most preferably greater than 2.5, in order to attain the required vacuum for dosing the products. If the internal diameter of water hoses is less than the diameter of the end of
30 the Venturi tube (d_1), then the preferred ratio should be based on the ratio of the internal diameter of water hose to the diameter of the throat of the Venturi tube (d_2).

Figures 6, 7, and 8 illustrate yet other embodiments of the inventive devices 100 and 110 wherein a single water supply and a single Venturi tube are employed. The Venturi tube 11 in
5 Figure 6 or 15 in Figure 7 is connected to the incoming water supply hose 3 and the outgoing water supply hose 13 via couplings 16 and 22. The mechanism of dosing action is the same as described above for Figures 3, 4, and 5, except that when a single Venturi tube 11 or 15 is employed, it connects
10 directly through the conduit 47 to the laundry care container 40 (contrasted to a series of conduits 33, 34, and 35 in Figure 4 for a double Venturi tube device).

Figure 6 illustrates a single Venturi tube/single laundry care
15 container embodiment of the inventive device 100, while Figure 7 illustrates a single Venturi tube/three laundry care containers embodiment of the device 110. The Venturi tube 11 in Figure 6 connects to a single laundry care container via a single conduit 47. The Venturi tube 15 in Figure 7 connects to
20 three laundry containers directly via conduits 47, 48, and 49.

Figure 8 illustrates the example of the safety assembly for the single Venturi tube embodiment of the device, operating as described above with reference to Figure 4.

25

Figure 9 illustrates an alternative embodiment of the invention. The inventive device 120 operates substantially the same as described above in connection with Figures 3-5, except that a pump 210 is employed in place of a Venturi mechanism.
30 The device with pump is highly preferred for washing machines which are placed at a low water pressure location. Otherwise, according to the present invention, the Venturi mechanism is preferred, since it has no moving parts, as in the pump. In

addition, the Venturi-based device does not require an external power supply, only a battery to run the electronic circuit to control the solenoid valves. The pump-based device in Figure 9 employs simple tubes 230 in place of the Venturi tubes.

5 Similarly to the Venturi-based inventive devices, it may include single or dual water supply, either one in combination with a variety of dosing containers.

Figures 10A, 10B, 11A and 11B are examples of the logic flow
10 diagrams for the machine-generic algorithm for programming the processing unit. It can be seen that the algorithm for the operation of the inventive device distinguishes between the major water addition and the water pulse, depending on the duration of the water flow. Thus, if the water flow is on for
15 longer than about 5 to 30 seconds, preferably longer than 15, more preferably longer than 10 seconds, then the algorithm processes this information as a major water addition and sends the signal to open the corresponding solenoid valves or pumps to cause the dosing of the correct laundry care composition.
20 The machine-generic algorithm also contains instructions for resetting itself and for distinguishing whether the water addition is the initial water addition in the laundry cycle or the successive water addition, resulting in the instructions sent for solenoid valve or pump leading to the second laundry
25 care composition to open if chosen so by the user. The machine-generic algorithm may contain various options which would be selected by the user on the display panel of the device, which selections would send instructions to the algorithm within the processing unit of the device. Thus,
30 Figures 11A and 11B illustrate a more complicated algorithm for the laundry cycle with the pre-wash option. The display panel may contain various buttons to allow the user to manipulate the algorithm: e.g., pre-wash, bleach, booster, fabric softener,

reset buttons, type of wash, wash load, etc. The algorithm and the processing unit may also include the detection and the display of the low power of battery or malfunction. The processing unit may contain a ROM chip. The algorithm in the electronic circuit is then upgradable via switching to a new ROM chip containing a new algorithm or via flashing the ROM with a new algorithm.

Sensor

10 The sensor senses the flow of water converting a flow signal therefrom into an electronic impulse, and sending the signal that the water flow is on to the processing unit inside the control unit. The preferred sensor is selected from a pressure transducer or a flow or motion sensing devices, or combinations thereof.

The sensor can be placed at a water supply feed, whether the incoming or outgoing feed from the device. The sensor combined with the algorithm may additionally detect other parameters, e.g. water inflow pattern, total water consumed for each cycle. By the use of the sensors, signals can be obtained (and combined with one another) which monitor the wash cycle and the cycle time and provide a trigger for the inventive dispensing device. Other suitable sensors include but are not limited to devices sensing electrical current, sound, temperature, vibration, etc.

Laundry Care Containers

30 Generally, any laundry care container may be used as long as the dip tube, which connect to the conduit leading to the Venturi tube, replaced in and reached the bottom of the container. In the preferred embodiment of the invention,

however, special cartridges, most preferably removable and replaceable, are employed.

In a preferred embodiment of the invention, to prevent user mistakes in inserting wrong containers into the slot, the slots and/or containers are clearly labeled and may have an encoded set of information about the container's contents and its use instructions affixed to it, the device further comprising means for retrieving and, optionally, storing said information, and means for executing instructions either received directly from the retrieved information or from the stored information. The instructions may be in the form of a bar code, a magnetic strip, a microchip or any other suitable machine-readable attachment. In another embodiment of the invention, the shape of the containers and the corresponding interlocking slots are shaped differently to prevent misplaced installation of products. Another way of preventing misplaced installation is via color or shape or size differentiation with common interlocks.

20 Laundry Care Compositions

Any laundry care compositions are suitable for use with the inventive device. The particular advantage of the inventive device is that it pre-mixes the laundry care composition with water, thus diluting the laundry care composition prior to its introduction into the washing machine. Thus, in a particularly preferred embodiment of the invention the laundry care composition is a concentrate. For a laundry detergent composition, it generally means that the composition comprises at least 20%, by weight of the composition, preferably from 40 to 100%, most preferably from 60 to 100% of a surfactant. Generally, concentrate compositions contain little if any water, generally from 0 to 50%, preferably less than 20%, most preferably less than 10%.

Another particularly preferred composition for use with the inventive device is a bleach composition; by virtue of pre-dilution associated with the use of the inventive device such
5 composition may be introduced into the washing machine, without causing the pinpoint damage to the fabrics. The most preferred bleach is a peracid, such as imidoperacid, diperoxydodecanoic acid (DPDA), perlauric acid, perbenzoic and alkylperbenzoic acids. Especially preferred peracid is phthalimido-percaproic
10 acid (PAP). In another embodiment, the inventive device may dose sodium hypochlorite solution, which is generally referred to as chlorine bleach. The concentration of hypochlorite solution is in the range between 1.5 % to 10%, preferably between 3 to 7%.

15

In another embodiment, the inventive device may sequentially dose bleach precursors and peroxygen bleach sources. The nonanoyloxybenzene sulfonate (NOBS) and tetraacetyl ethylene diamine (TAED) are typical bleach precursors. Other classes of
20 bleach precursors comprise acylated citrate ester, benzoxazin-type and amido derived precursors. Suitable peroxygen bleach sources to be used herein are hydrogen peroxide, percarbonates, persilicates, perborates, peroxyacids, hydroperoxides, and diacyl peroxide. As used herein a peroxygen
25 bleach source refers to any compound, which produces perhydroxyl ions when said compound is in contact with water.

Claims

1. A non-intrusive device for automatically dosing at least one liquid laundry care composition to an automatic laundry washing machine, from a laundry care composition container, the device located along water supply feed to the washing machine with an incoming water supply feed to the device and outgoing water supply feed out of the device, the device comprising:
 - a Venturi tube, the both ends of the tube protruding externally to the device for connections to the incoming and the outgoing water supply feed,
 - a dip tube for placing into laundry care composition container, the throat of the Venturi tube connected by a conduit to the dip tube;
 - a sensor for determining water flow through the incoming water supply feed, the sensor located at the incoming water supply feed and connected to
 - an electronic circuit containing a clock and a processing unit programmed with a machine-generic algorithm to control
 - a solenoid valve, coupled to the same circuit and located within the conduit connecting the Venturi tube and the dip tube, the valve opening or closing the flow of the laundry care composition through the dip tube from the laundry care composition container.
2. The device of claim 1 comprising at least two dip tubes, one for dosing a laundry detergent and the other for dosing a fabric softener.

3. The device of claim 1 connected to two water supply feeds: hot water and cold water.
4. The device of claim 3 comprising two Venturi tubes, one connected to the hot water supply feed; the other connected to the cold water supply feed.
5. The device of claim 4, wherein the throats of the two Venturi tubes are connected to each other by a connecting conduit, the connecting conduit being in turn connected to the conduit to the dip tube.
6. The device of claim 1, wherein the sensor is selected from a pressure transducer and a flow sensor.
7. The device of claim 1 wherein the processing unit comprises a clock.
8. The device of claim 1 wherein the algorithm resets the clock at the end of the total laundry cycle.
9. The device of claim 1 wherein the algorithm differentiates between various wash cycles based on the number of major water additions.
10. The device of claim 1 wherein the algorithm differentiates between a water pulse and a major water addition.
11. The device of claim 1 wherein the algorithm comprises the instructions to open the solenoid valve which is connected

to the Venturi tube which has water flow through it on for longer than about 5 to 30 seconds.

12. The device of claim 1 wherein the algorithm comprises instructions to close the solenoid valve if water flow is off.
13. The device of claim 1 wherein the device comprises two dip tubes: for dosing a laundry detergent and for dosing a laundry softener and wherein the algorithm comprises the instructions to open the solenoid valve controlling the laundry softener dip tube at the point of the second major water addition.
14. The device of claim 1 wherein the device further comprises a safety check assembly located in the conduit connecting the Venturi tube and the dip tube, to prevent water flow into a laundry care container.
15. The device of claim 1 wherein the Venturi tube is connected to two or more dip tubes, to each through a separate opening in its throat connected to a separate conduit to each dip tube.
16. The device of claim 1 further comprising a control panel comprising a selection for reset and for pre-wash.
17. The device of claim 1 wherein the ratio of the internal diameter of the end of the Venturi tube to the internal diameter of the throat of the Venturi tube is greater than 1.65.

18. The device of claim 1 wherein the ratio of the internal diameter of a water supply feed hose to the internal diameter of the throat of the Venturi tube is greater than 1.65.
19. The device of claim 1 wherein the dip tube is removable.
20. The device of claim 1 wherein the laundry care composition is a concentrated composition.
21. The device of claim 1 wherein the laundry care composition comprises a peracid or chlorine bleach.
22. The device of claim 1 wherein the algorithm in the electronic circuit is upgradable via switching a new ROM chip containing a new algorithm or via flashing the ROM with a new algorithm.
23. A non-intrusive device for automatically dosing at least one liquid laundry care composition to an automatic laundry washing machine, the device located along water supply feed to the washing machine with an incoming water supply feed to the device and outgoing water supply feed out of the device, the device comprising:
 - a water conduit tube, the both ends of the tube protruding externally to the device for connections to the incoming and outgoing water supply feed;
 - a dip tube for dosing the laundry care composition, the dip tube connected by a conduit to the water conduit tube,

- a sensor for determining water flow through the incoming water supply feed, the sensor located at the incoming water supply feed and connected to
- an electronic circuit containing a clock and a processing unit programmed with a machine-generic algorithm to control
- a self-priming pump, coupled to the same circuit, the suction end of the pump connected by a conduit to the dip tube and the discharge end of the pump connected to the water supply feed,

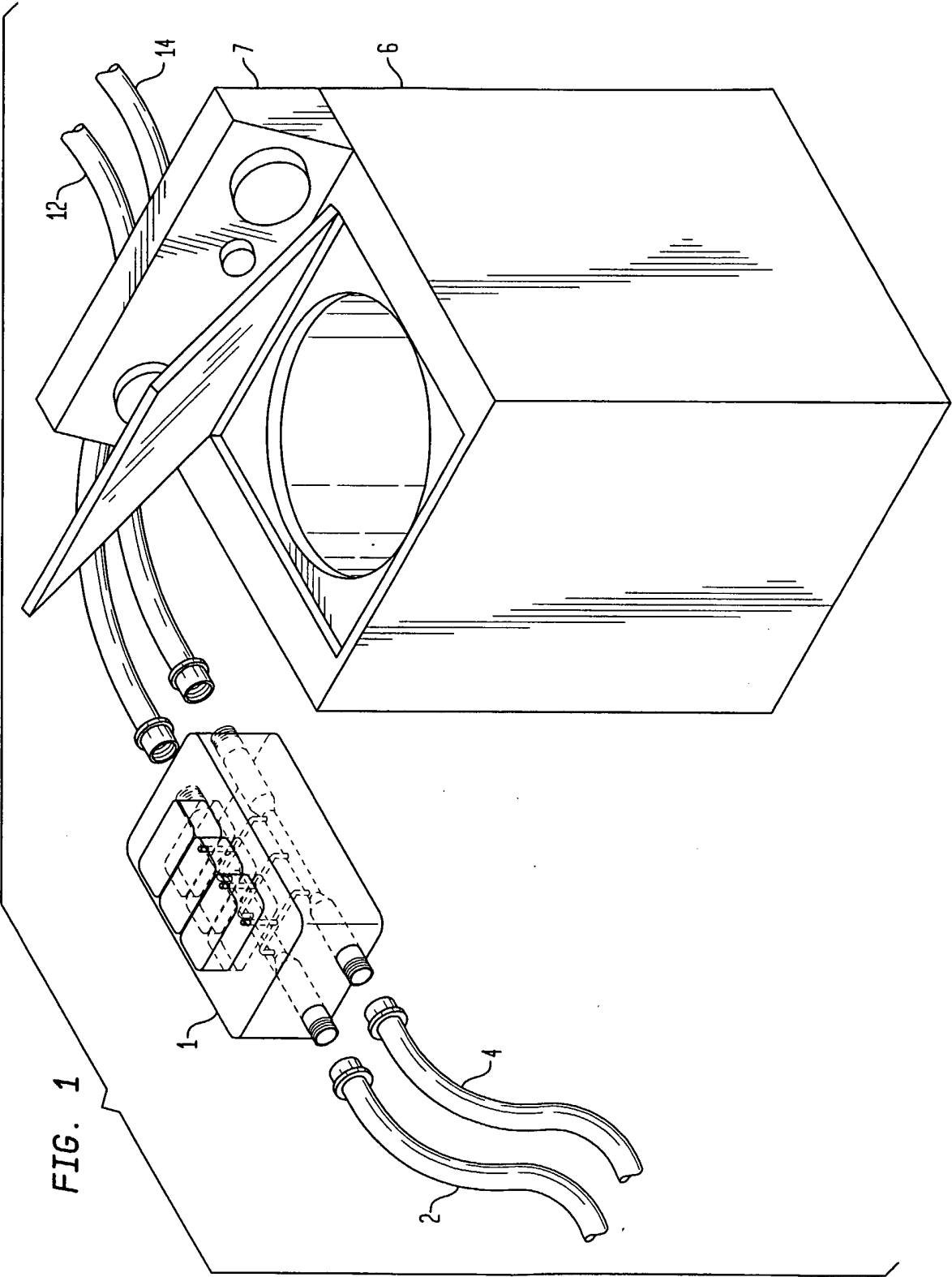


FIG. 2

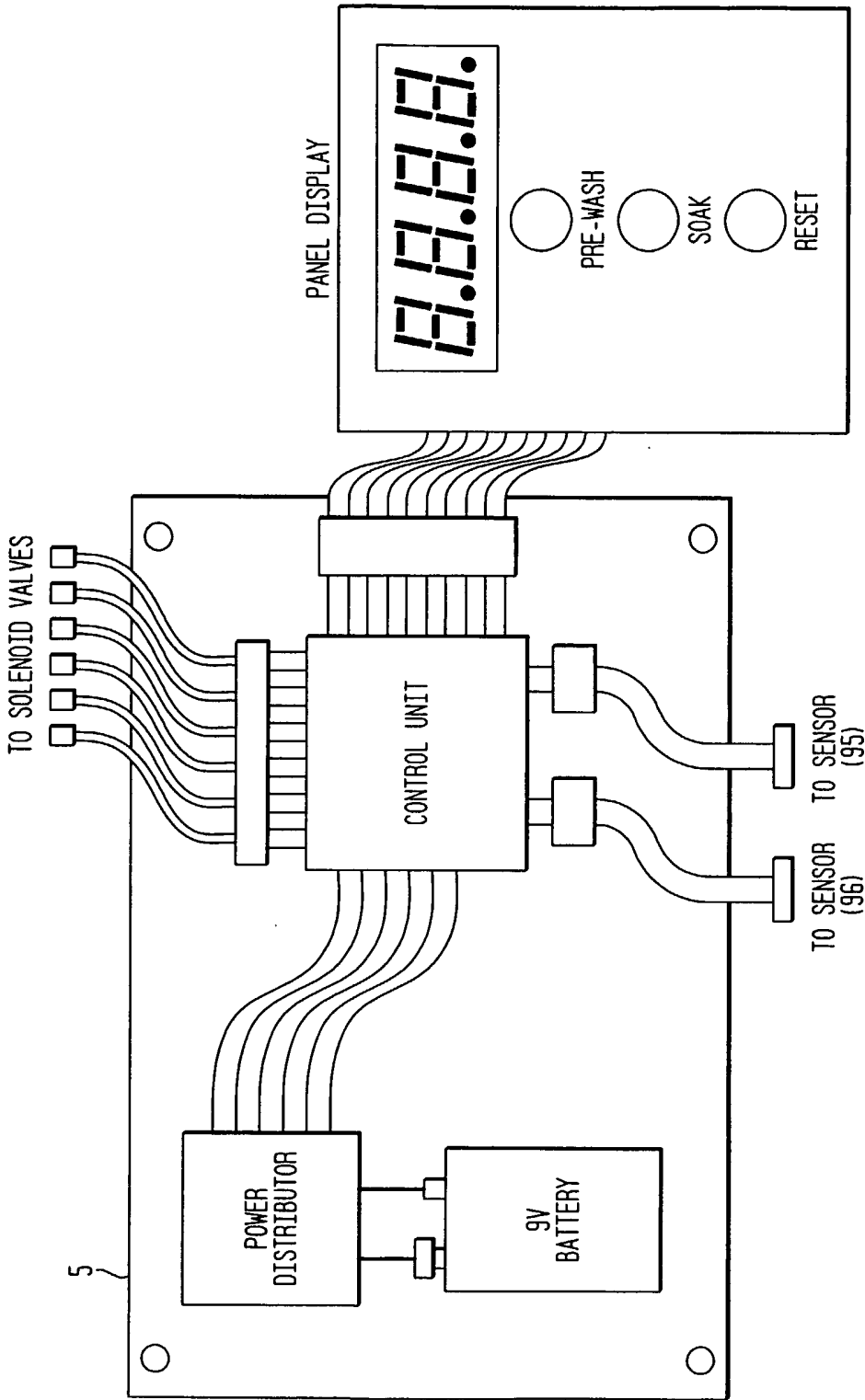
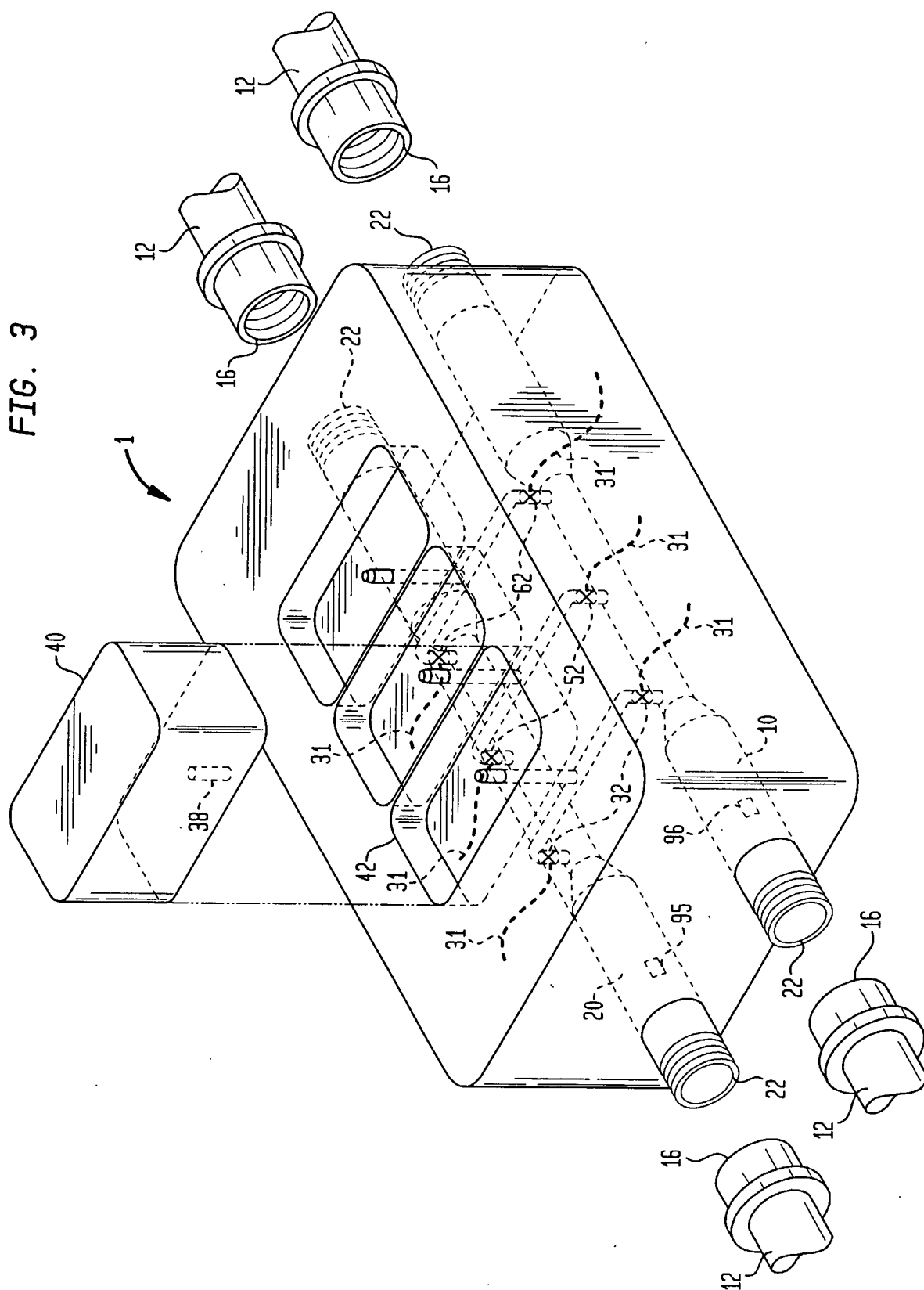
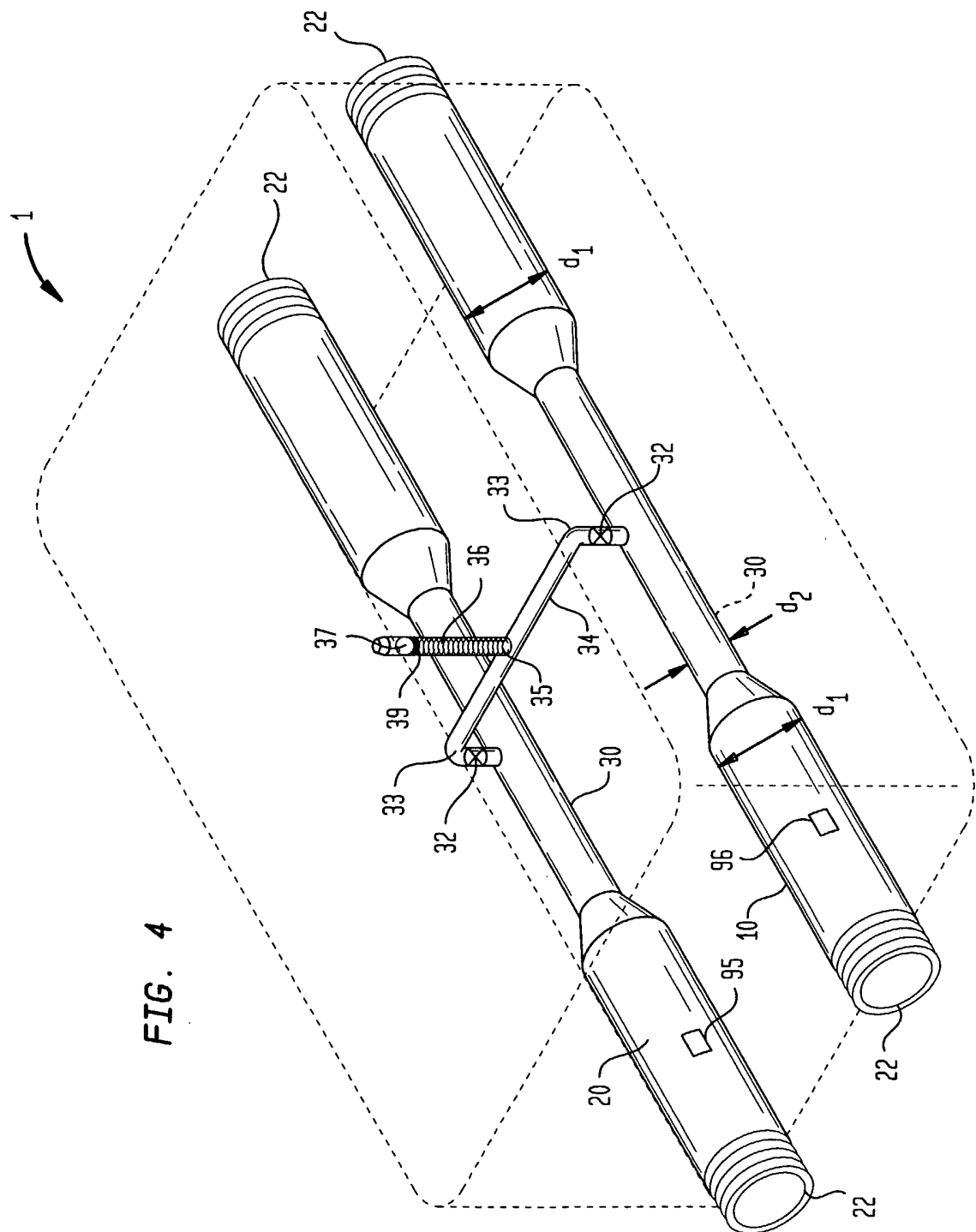
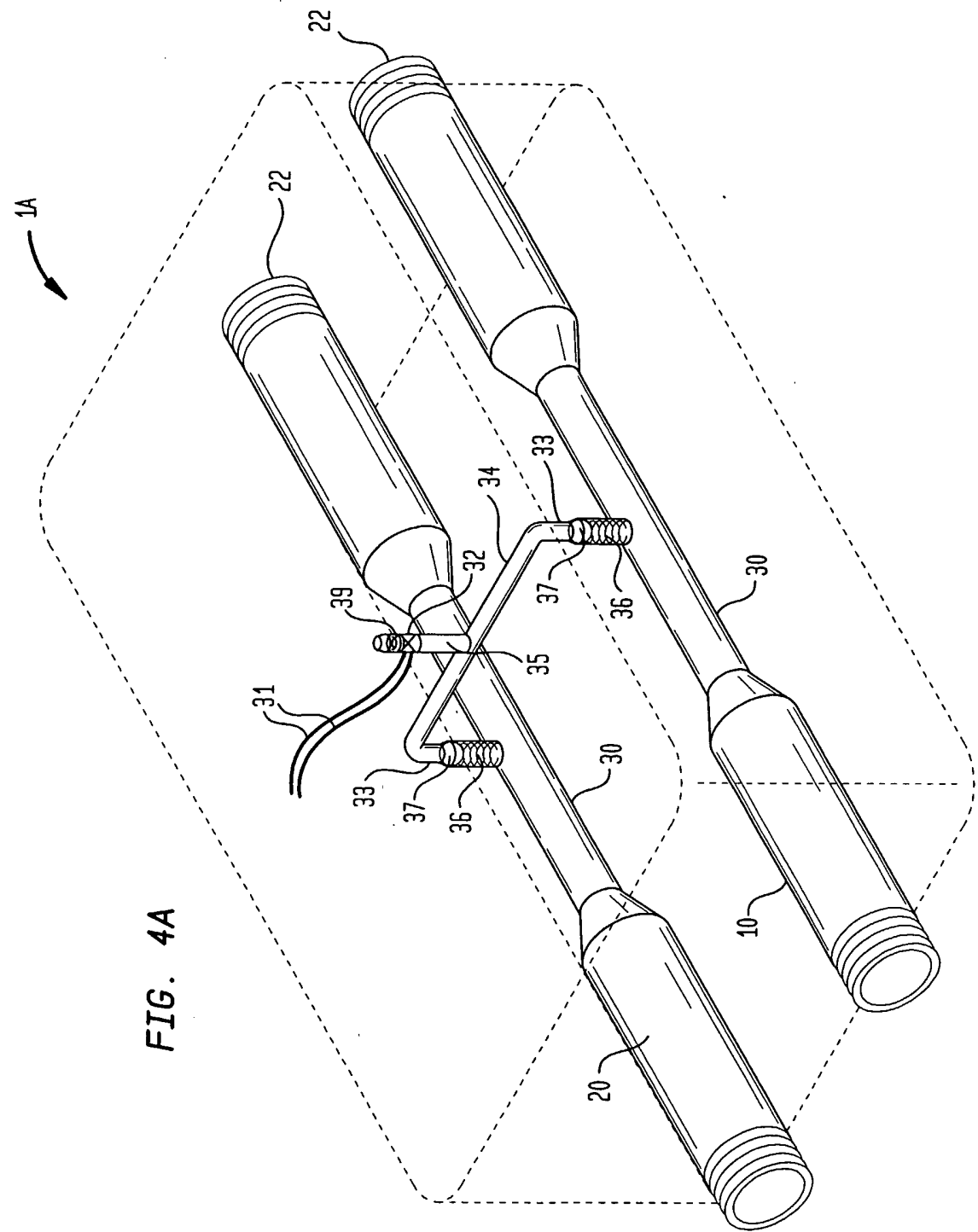
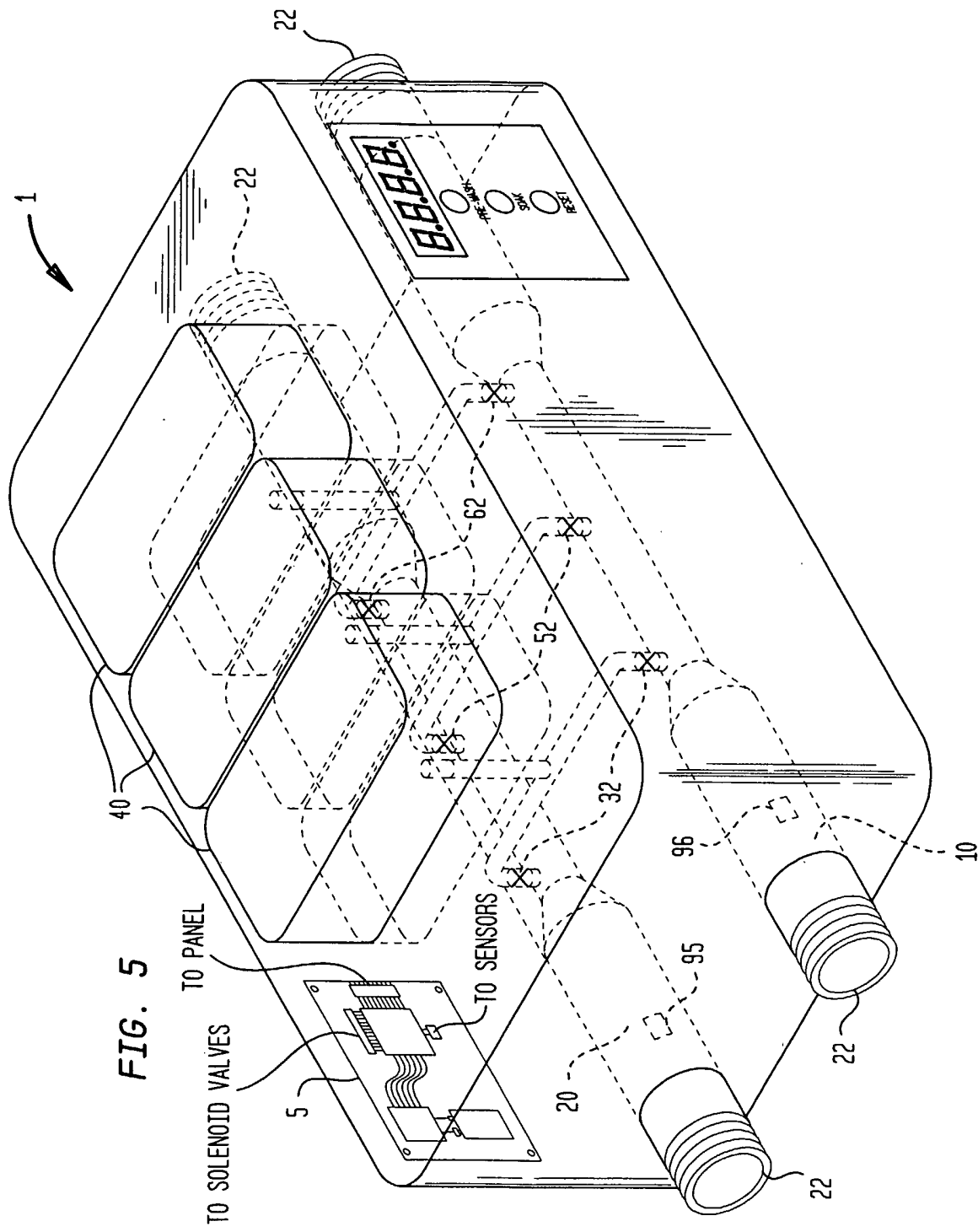


FIG. 3









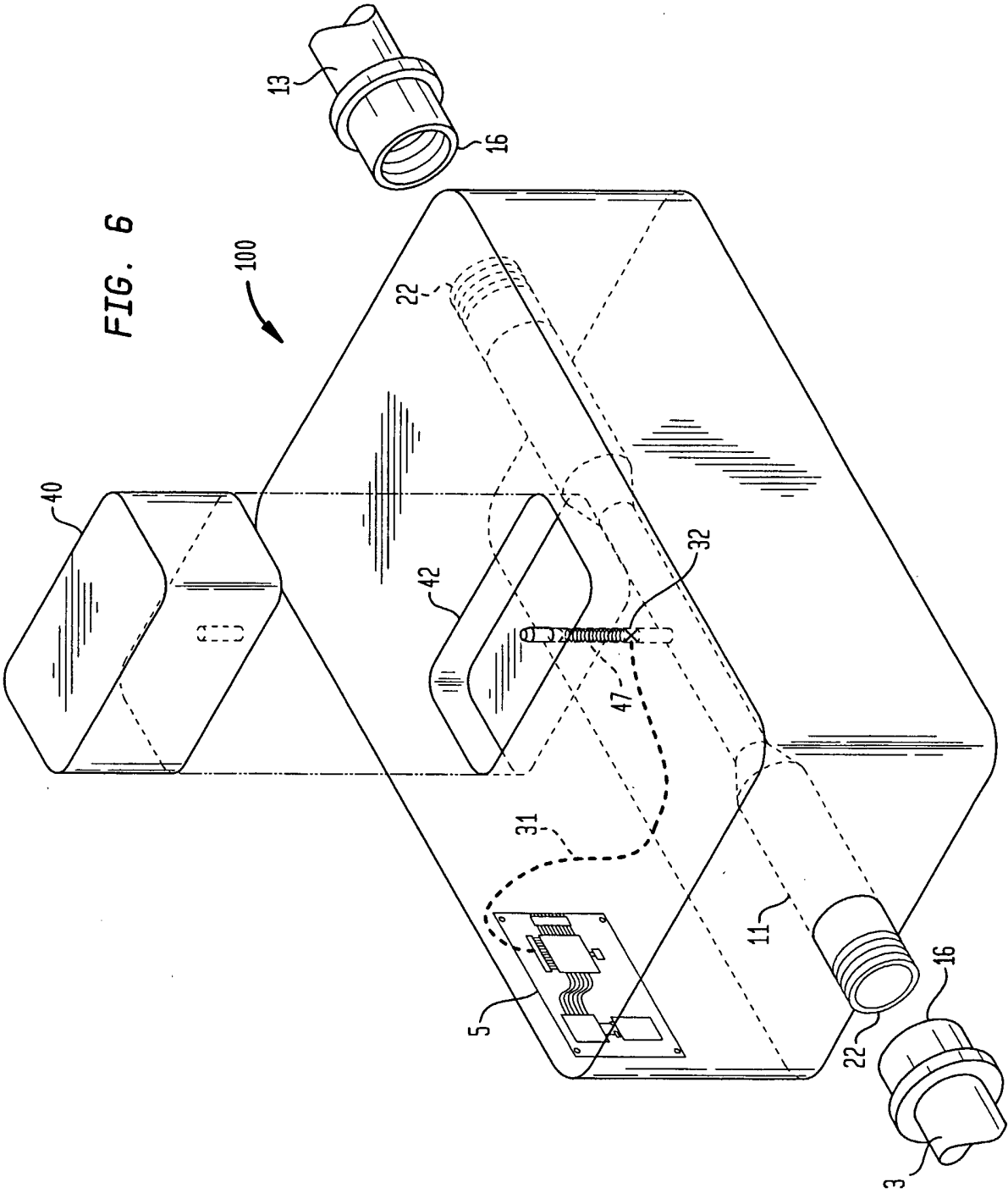
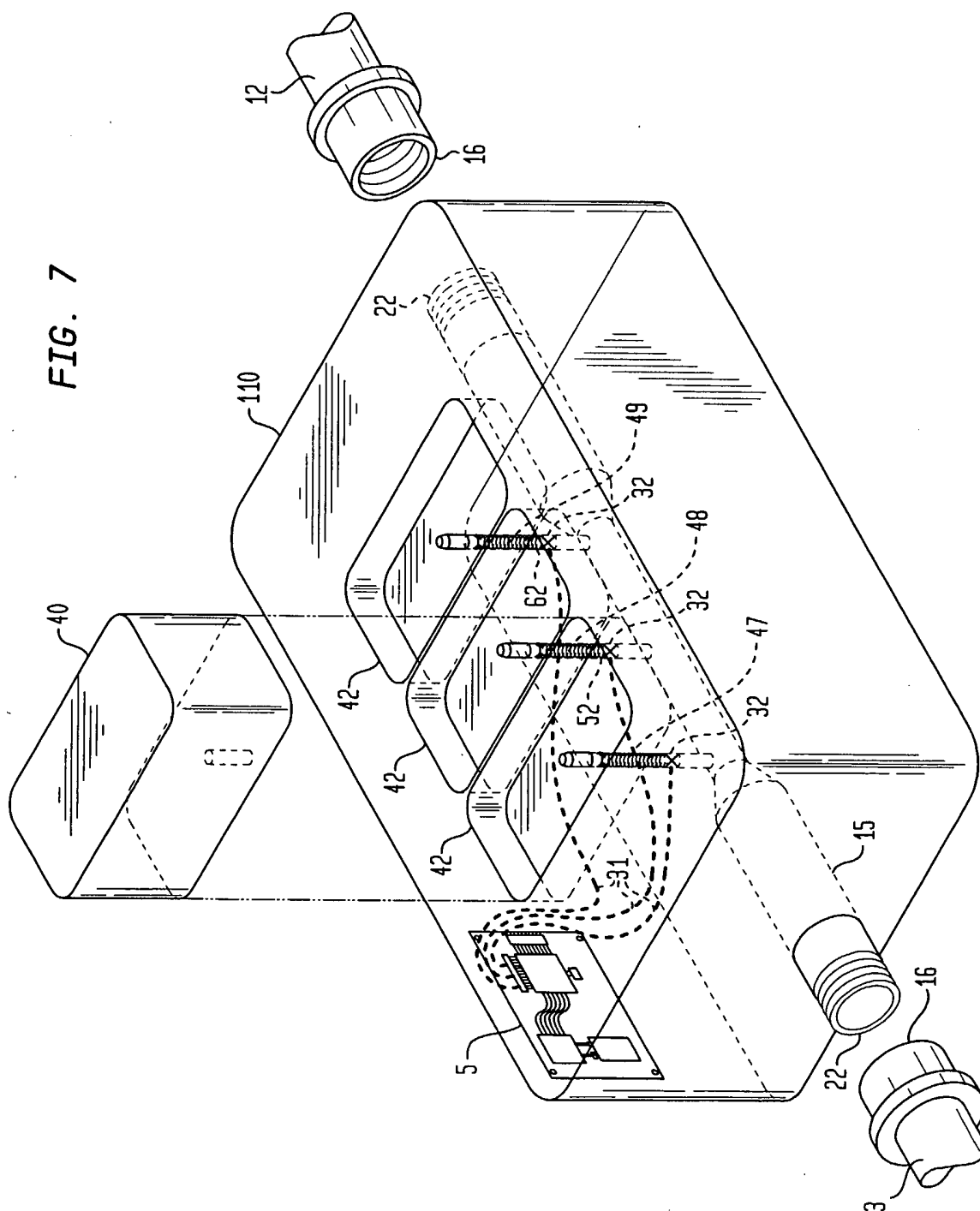
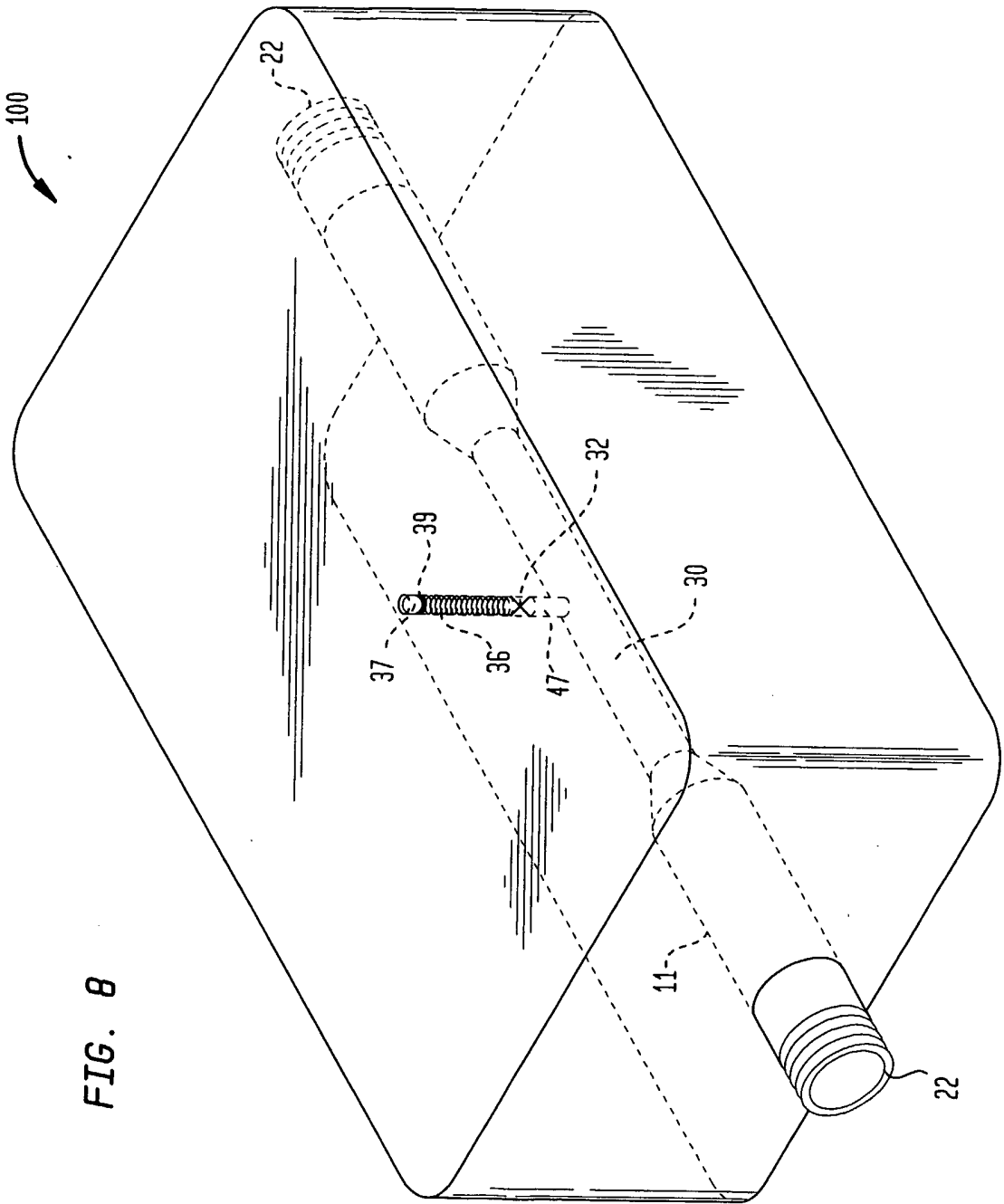


FIG. 7





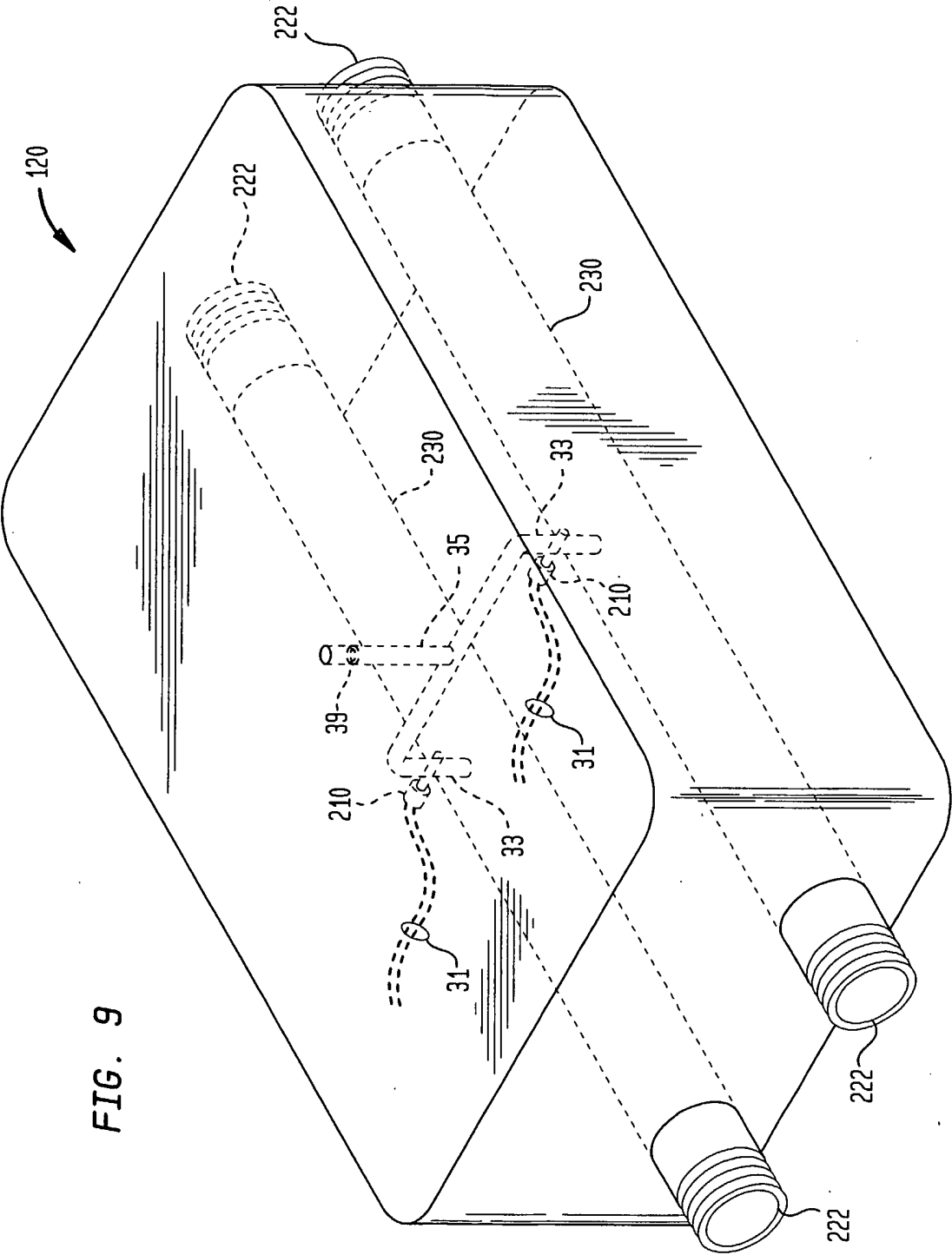
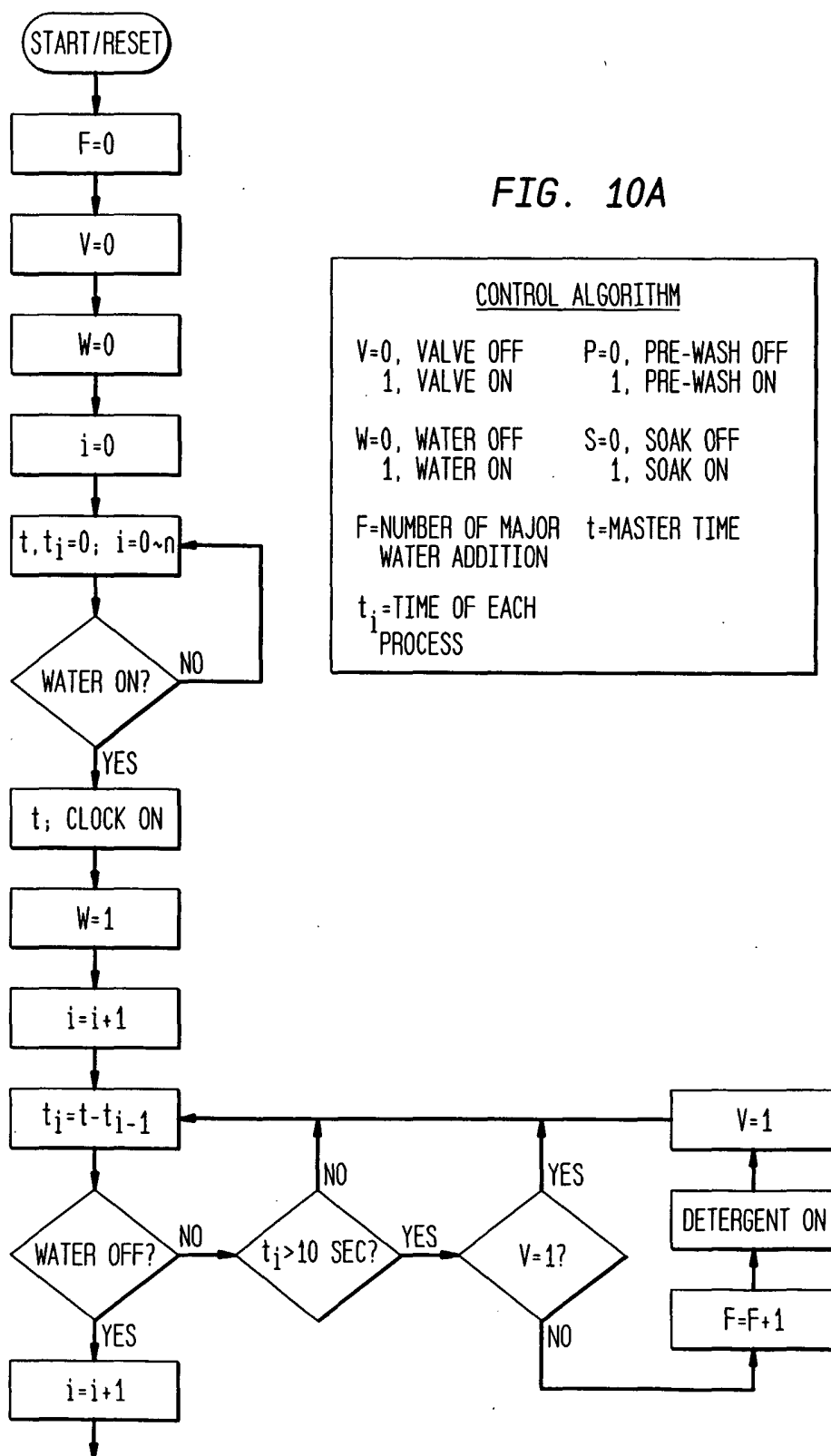


FIG. 9

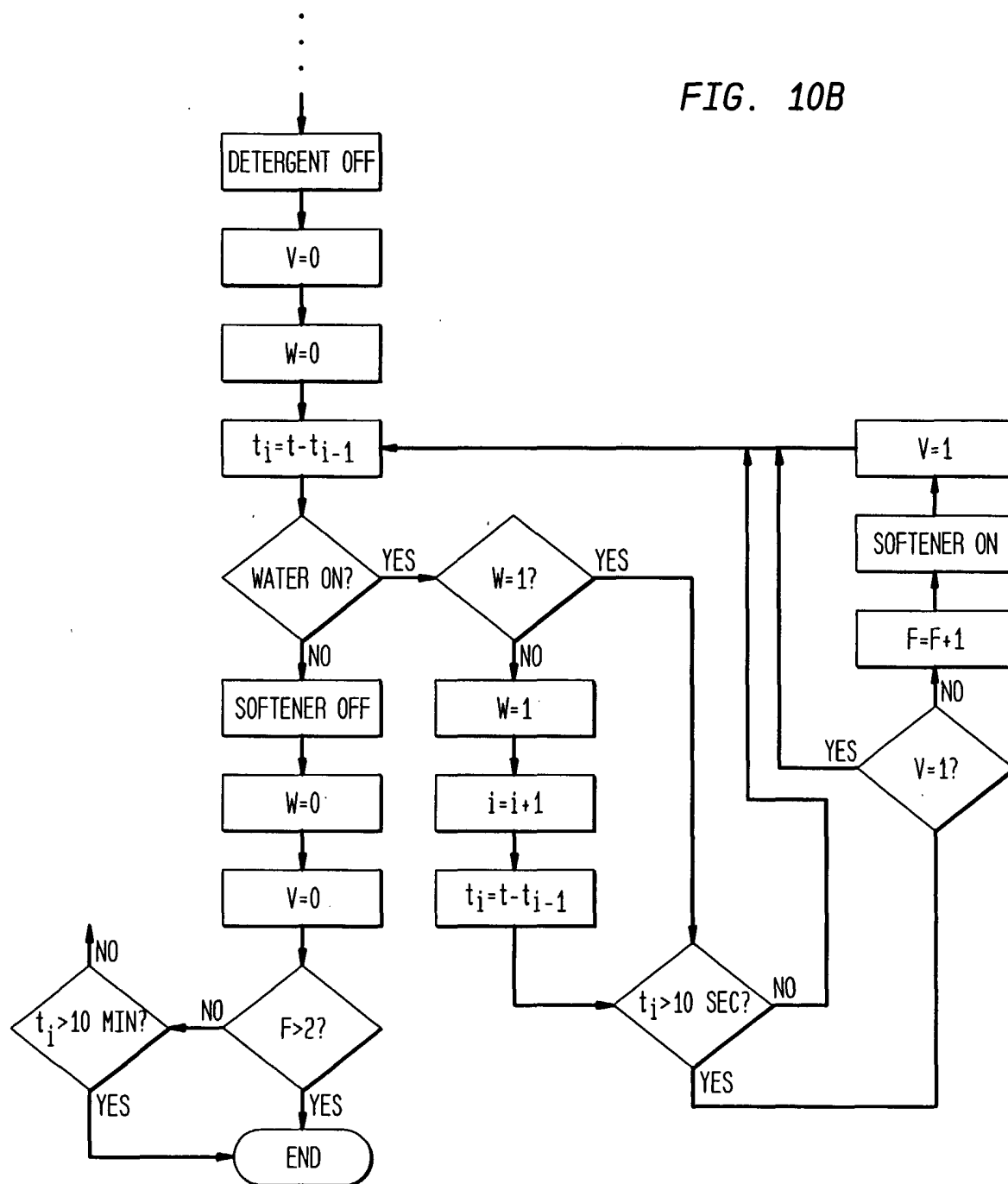
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FIG. 10A



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FIG. 10B



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FIG. 11A

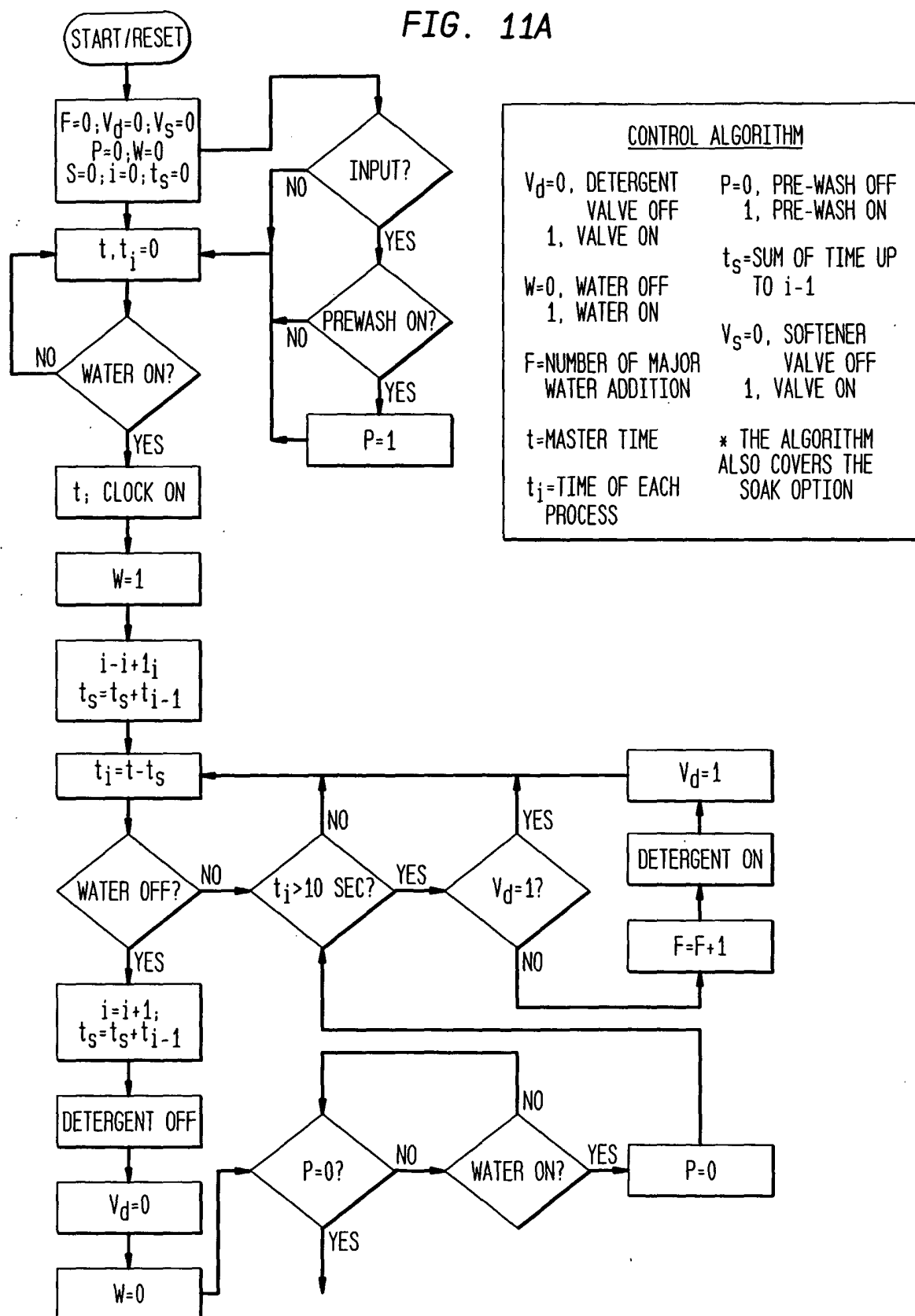
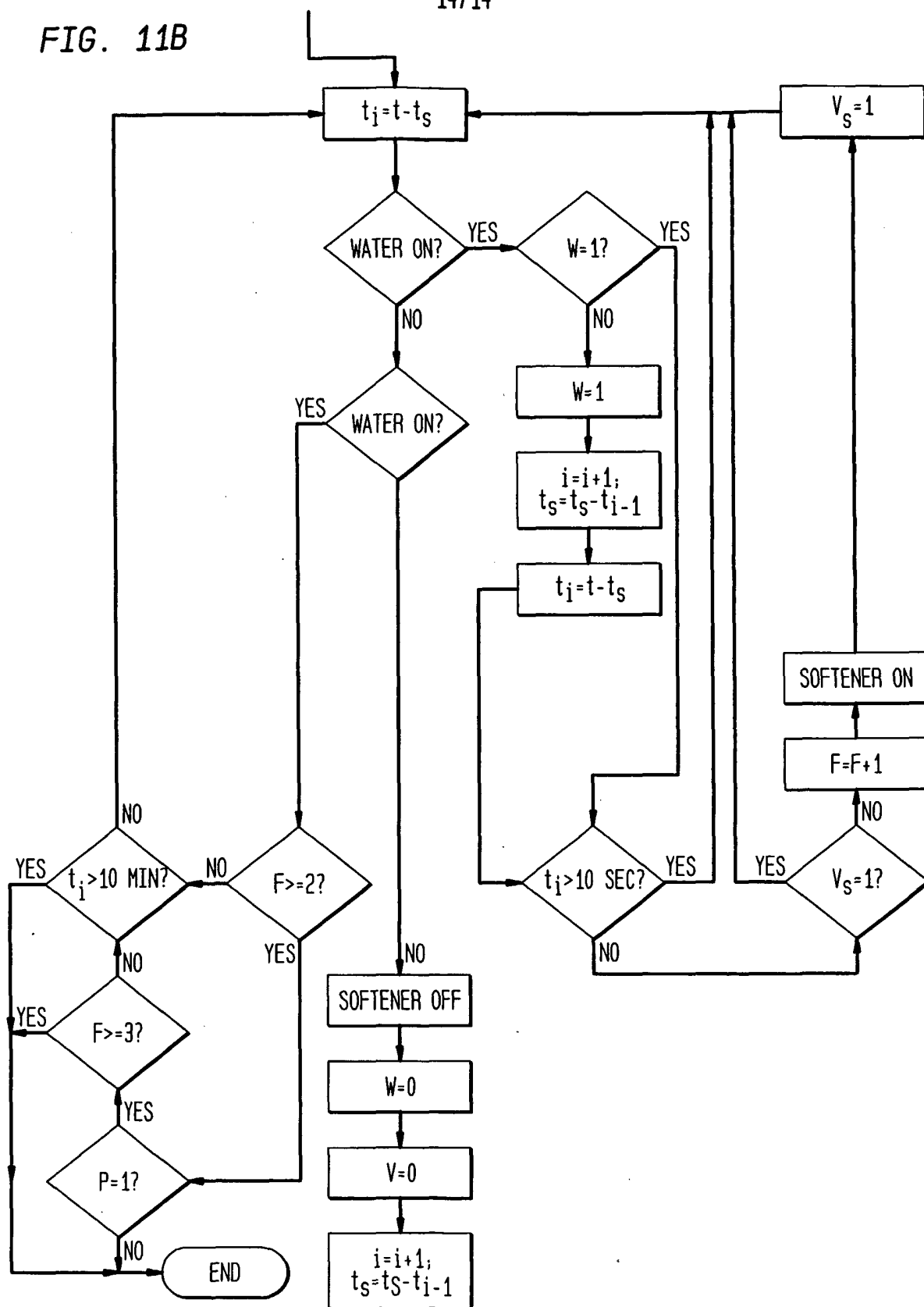


FIG. 11B



INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP2005/011015

A. CLASSIFICATION OF SUBJECT MATTER

D06F39/02 D06F33/02 D06F39/08

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

D06F A47L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4 981 024 A (BELDHAM ET AL) 1 January 1991 (1991-01-01) cited in the application column 4, line 54 - column 10, line 23; figures 1-4	1-23
X	EP 1 318 225 A (UNILEVER N.V.; UNILEVER PLC) 11 June 2003 (2003-06-11) the whole document	23
A		1,2, 6-16, 20-22
A	US 4 932 227 A (HOGREFE ET AL) 12 June 1990 (1990-06-12) cited in the application column 3, line 30 - column 4, line 9; figures 1,2	1-3, 6-16, 20-23
	----- -/--	



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Patent family members are listed in annex.

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Date of the actual completion of the international search

19 January 2006

Date of mailing of the international search report

02/02/2006

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INTERNATIONAL SEARCH REPORT

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Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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Information on patent family members

International Application No

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