



US 20110184537A1

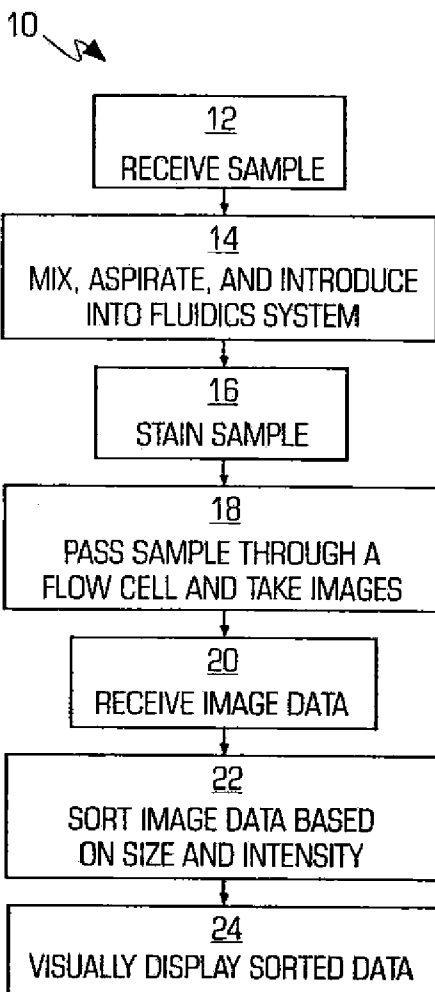
(19) **United States**(12) **Patent Application Publication**  
**Kasdan et al.**(10) **Pub. No.: US 2011/0184537 A1**(43) **Pub. Date: Jul. 28, 2011**(54) **MULTI-LEVEL CONTROLLER SYSTEM****Publication Classification**(76) Inventors: **Harvey Kasdan**, Sherman Oaks, CA (US); **Kenneth S. Gold**, Bell Canyon, CA (US); **Jon Frank Tindel**, Valencia, CA (US); **Ken A. Atterholt**, Thousand Oaks, CA (US); **David Alan Fridge**, Pasadena, CA (US)(51) **Int. Cl.**  
**G05B 15/00** (2006.01)(52) **U.S. Cl.** ..... **700/83; 700/86**(57) **ABSTRACT**

The invention is a state machine having a host controller that controls a level-1 controller, wherein the level-1 controller controls the level-2 controller. The level-2 controller controls system component controllers, which in turn control system components to execute a process segment. For example, the machine includes a host controller that selects a set of states to be executed, a level-1 controller that activates the set of states in a predetermined order, wherein each state includes commands, and a level-2 controller that controls system components according to the commands. A method of executing a process includes identifying a set of states to be executed, issuing state commands that need to be issued to execute the current state in the set of states, and activating a next state only after all expected status reports have been received for the current state.

(21) Appl. No.: **13/080,618**(22) Filed: **Apr. 5, 2011****Related U.S. Application Data**

(62) Division of application No. 11/950,311, filed on Dec. 4, 2007, which is a division of application No. 10/716,842, filed on Nov. 18, 2003, now Pat. No. 7,319,907.

(60) Provisional application No. 60/427,445, filed on Nov. 18, 2002, provisional application No. 60/427,527, filed on Nov. 18, 2002.



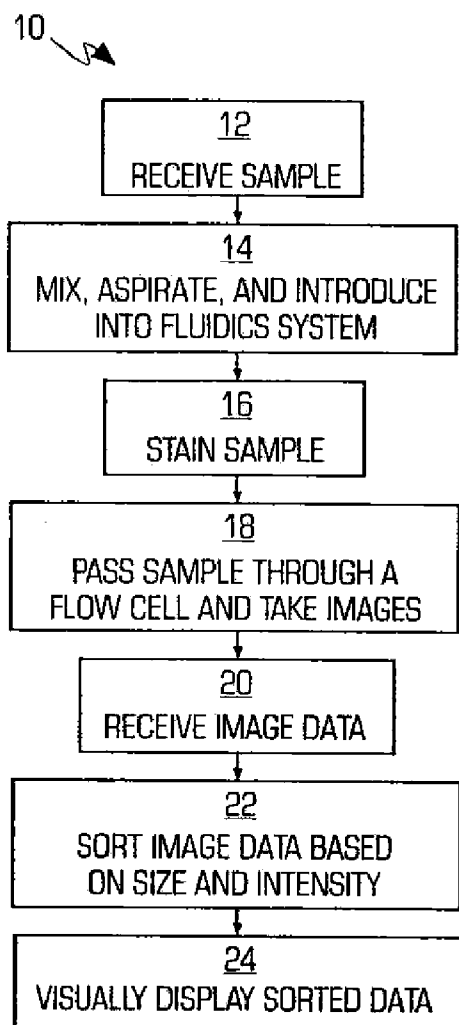


FIG. 1

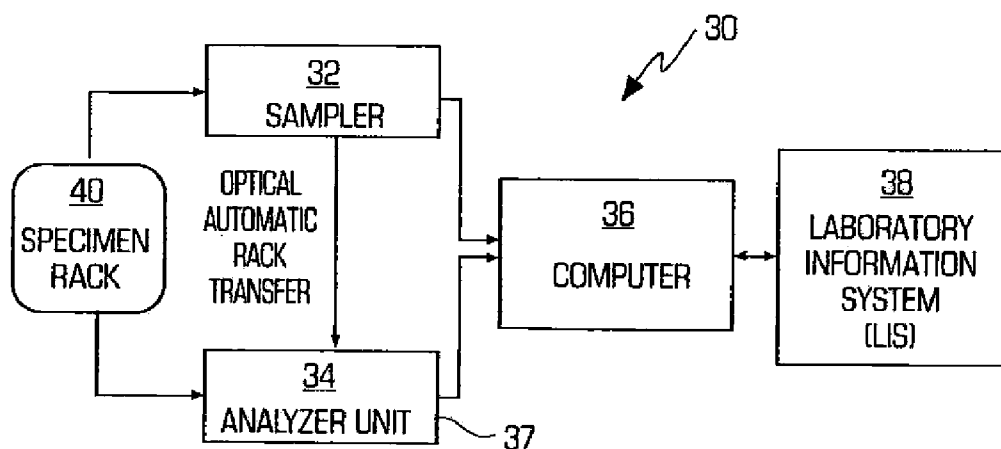


FIG. 2

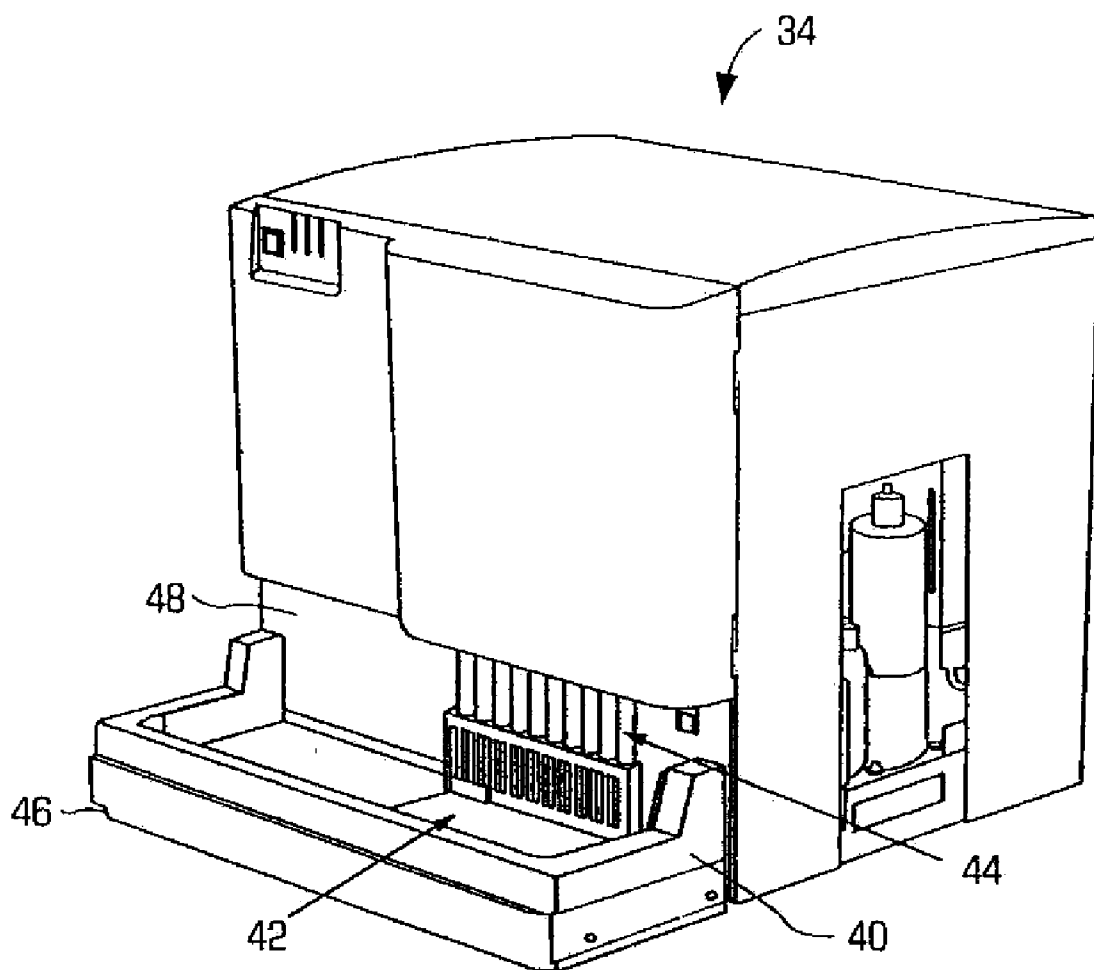


FIG. 3

FIG. 4A

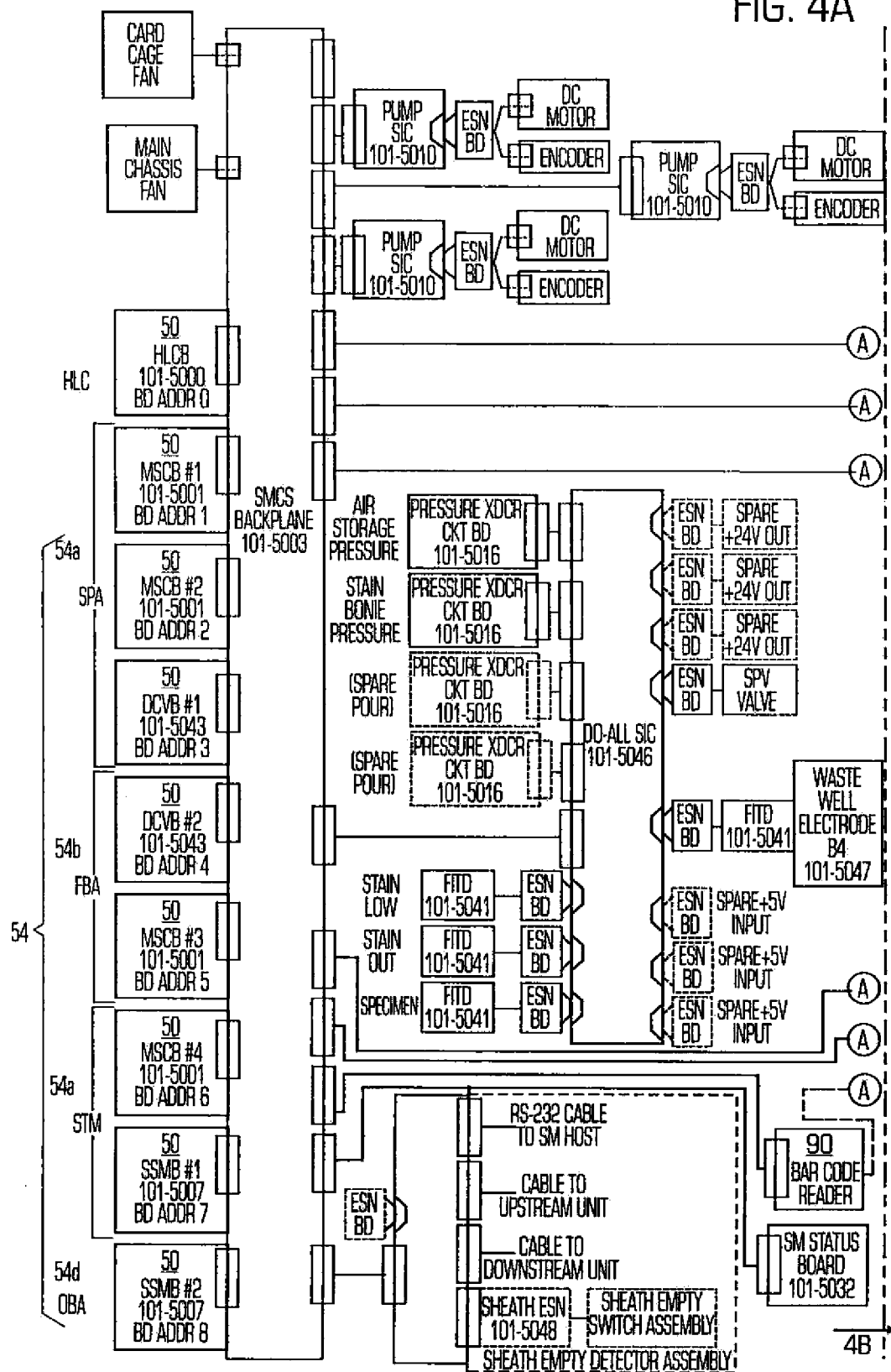
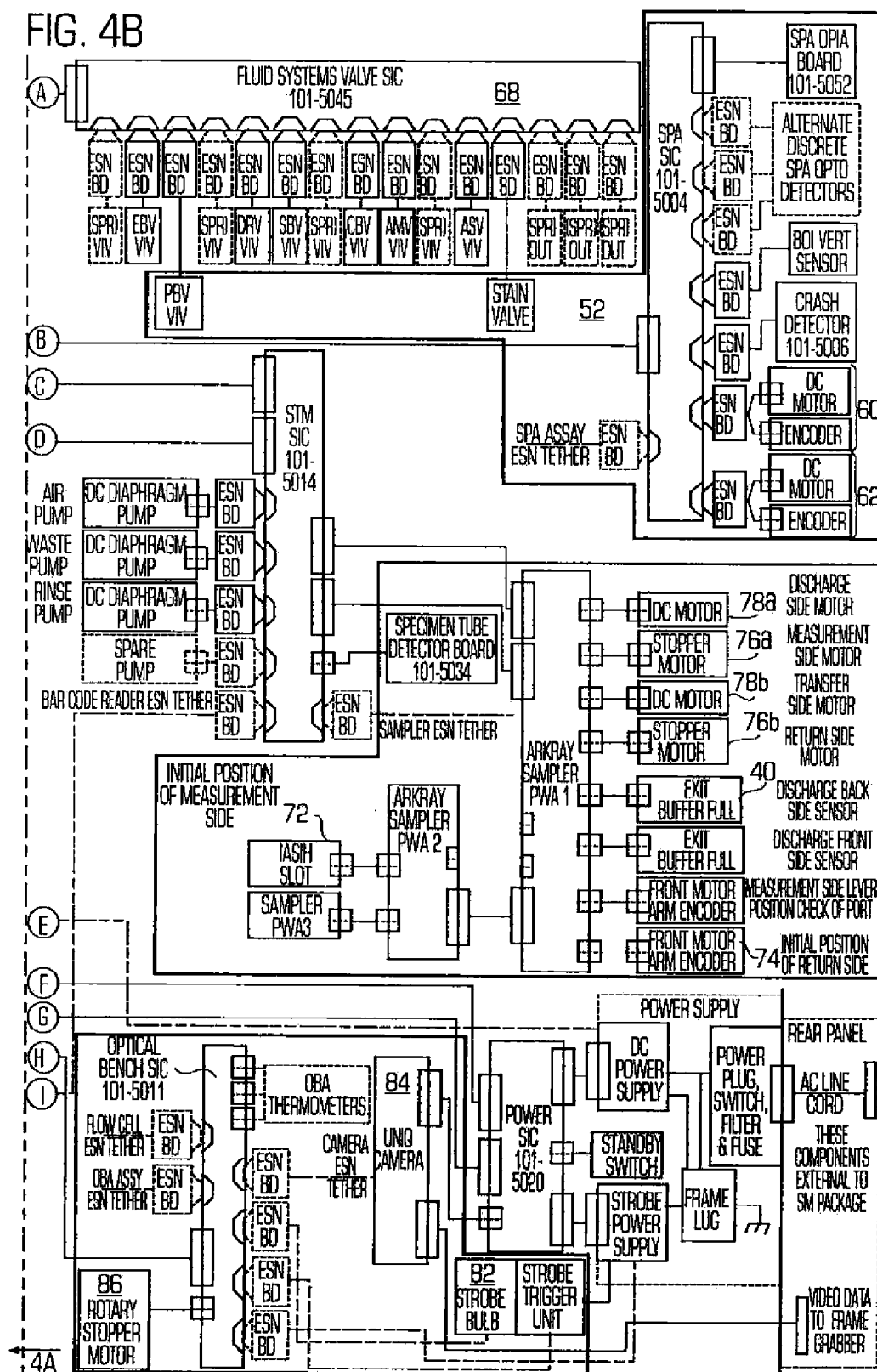
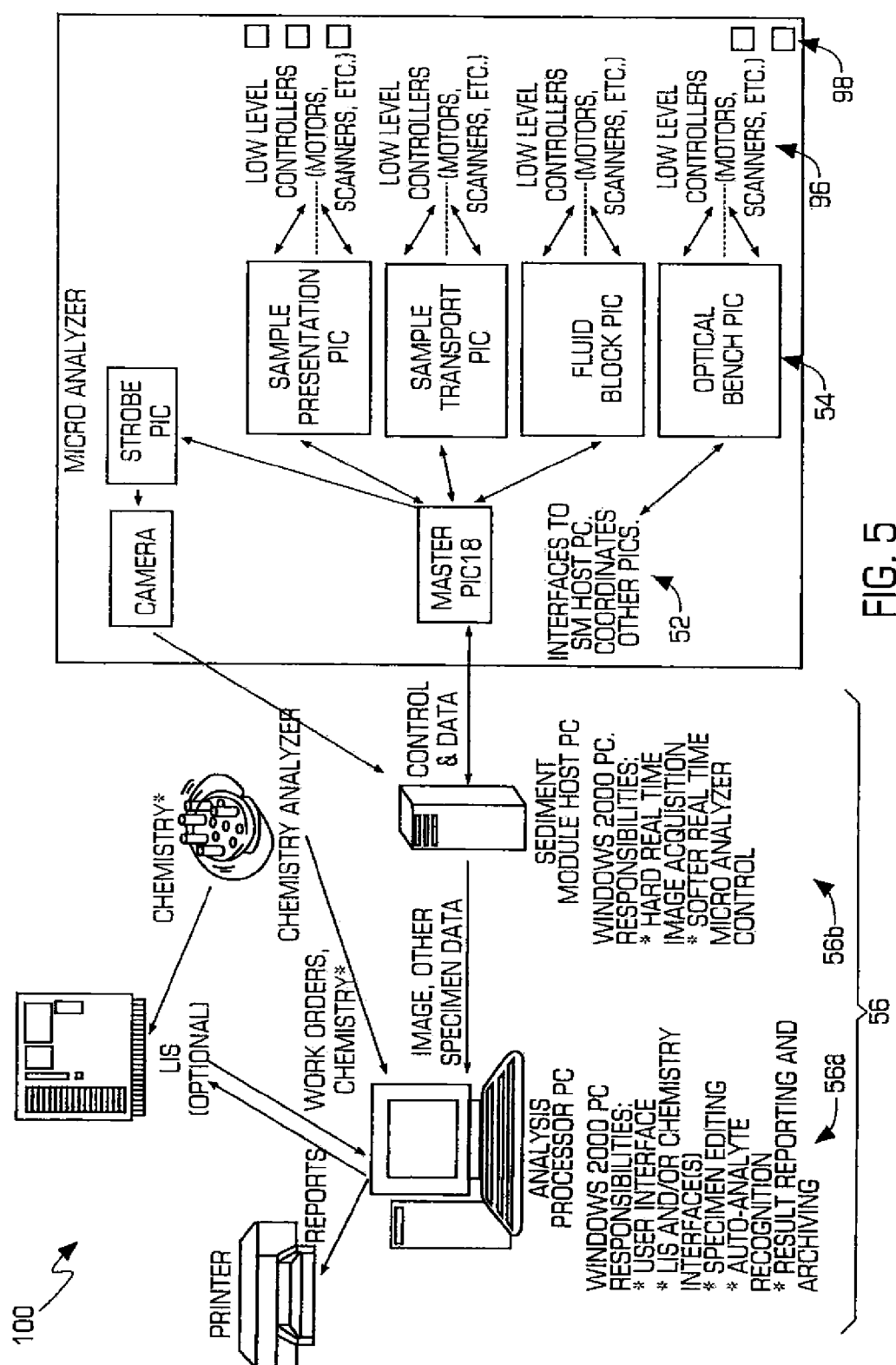


FIG. 4B





600		602	604	606
L1	L2	BEGIN	END	COMMENT
R	H	1	14	RESET THIRD LEVEL CONTROLLERS
1	6	15	99	RESUME RUNNING RACKS
G	O	18	99	RUN RACKS UNDER HOST CONTROL
S	S	395	434	SERVICE SPECIMEN (RUN TUBES W/O HOST PC)
O	E	100	103	CLEAR RACK
R	Q	104	148	RUN QC CONTROL
1	7	149	336	RUN AUTOFOCUS CONTROL
W	8	335	349	WAIT FOR COMMAND, BUTTON, RACK OR TIMEOUT
Z	Z	393	394	SLEEP
P	I	350	366	IRISOLVE CLEAN
W	S	435	439	SHORT WAKEUP
W	M	440	444	MEDIUM WAKEUP
W	L	445	449	LONG WAKEUP
S	D	450	453	SHUTDOWN
W	A	350	392	WASH WITH BLEACH
D	L	454	481	RUN DILUENT
K	L	482	485	KILL (WAIT FOR POWER OFF)
B	X	486	487	BACKGROUND EXIT ERROR

FIG. 6

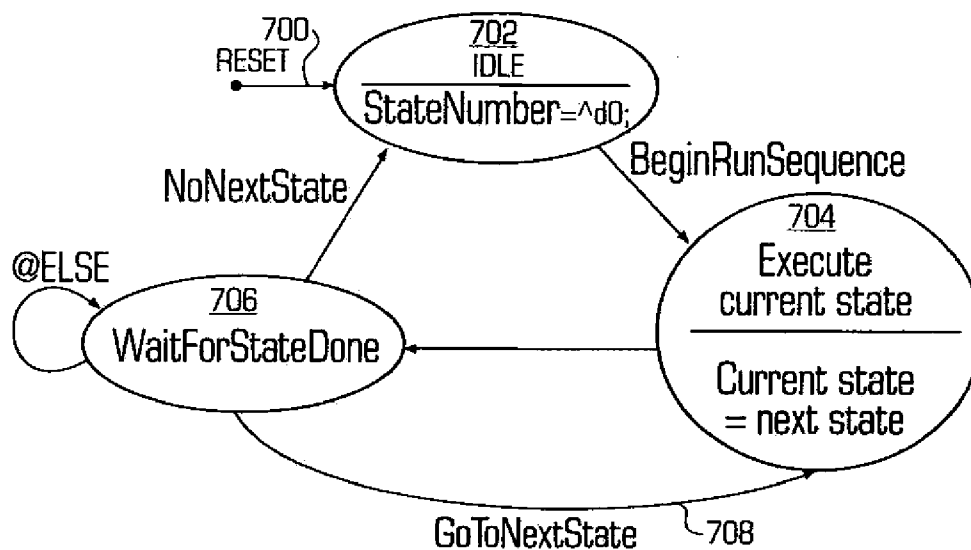


FIG. 7

FIG. 8A1

STATE INDEX	STATE DESCRIPTION	306				308			
		306a	306b	306c	306d	308a	308b	308c	308d
0		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
1	RESET HIGH	RE	RE	RE	RE	0XFF	0XFF	0XFF	0XFF
2	START SHEATH BOTTLE FILL	S1	0X0000	0X0000	0X0000	0X32	0X00	0X00	0X00
3	WAIT FOR S1 IDLE AND SHEATH BOTTLE FULL, OR TIMEOUT	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
4	TURN OFF SHEATH PUMP	S0	0X0000	0X0000	0X0000	0X33	0X00	0X00	0X00
5	WAIT FOR S0 IDLE	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
6	TEST SHEATH LOW SENSE CONDITION	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
7	SHEATH SENSE IS OK, SEND MESSAGE TO SM	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
8	TEST SHEATH EMPTY SENSE CONDITION	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
9	SHEATH SENSE IS LOW, SEND MESSAGE TO SM	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
10	SHEATH SENSE IS EMPTY, SEND MESSAGE TO SM, BRANCH TO "CLEAR RACK"	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
11	START 3 FUNCS: PH, CR, HS	PH	HS	CR	0X0000	0X00	0X21	0X00	0X00
12	WAIT FOR SPA	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
13	WAIT FOR STM	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0XFF	0X00
14	END RH	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
15	BEGINNING OF GO RESUME (16); SET FRONT PANEL LIGHTS (BUTTON GREEN, LED BLUE)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
16	RE-READ THE BARCODE	0X0000	0X0000	BC	0X0000	0X00	0X00	0X44	0X00
17	BRANCH TO "RETRIEVE TUBE NUMBER"	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
18	BEGINNING OF GO COMMAND: ASK SM IF WE CAN START	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
19	WAIT FOR SM REPLY, WHOSE ARGUMENT INDICATES WHETHER TO PROCEED	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
20	IF SM REPLIES "00" BRANCH TO CANNOT_GO; ELSE FALL THROUGH	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
21	RESET HLCS	RE	RE	RE	RE	0XFF	0XFF	0XFF	0XFF
22	MAKE SURE OUTPUT IS CLEAR (STM IC RETURNS "I" OR "F")	0X0000	0X0000	IC	0X0000	0X00	0X00	0X00	0X00
23	GOT "I"? IF SO, BRANCH TO SETFRONTPANELLIGHTS1	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X54	0X00
24	GOT "F"? IF SO, BRANCH TO CANNOT_GO	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X46	0X00
25	LOOP BACK TO LOOKINGFORT1	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
26	SET FRONT PANEL LIGHTS (BUTTON GREEN, LED BLUE)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0XFF	0X00
27	START SHEATH BOTTLE FILL	S1	0X0000	0X0000	0X0000	0X32	0X00	0X00	0X00
28	WAIT FOR S1 IDLE AND SHEATH BOTTLE FULL, OR TIMEOUT	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
29	TURN OFF SHEATH PUMP	S0	0X0000	0X0000	0X0000	0X33	0X00	0X00	0X00
30	WAIT FOR S0 IDLE	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
31	TEST SHEATH LOW SENSE CONDITION	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
32	SHEATH SENSE IS OK, SEND MESSAGE TO SM	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
33	TEST SHEATH EMPTY SENSE CONDITION	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
34	SHEATH SENSE IS LOW, SEND MESSAGE TO SM	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
35	SHEATH SENSE IS EMPTY, SEND MESSAGE TO SM, BRANCH TO "CLEAR RACK"	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
36	TELL STM TO FIND RACK, HC TO SET CP AND SP AT STARTING POSITION	PH	HC	M1	0X0000	0X00	0X00	0X00	0X00
37	IF 31 FROM STM GOTO WAITUNTILSTMATDLE1	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X31	0X00
38	NO RACK -- ENDGOBRANCH	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X39	0X00
39	LOOP BACK	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
40	WAITUNTILSTMATDLE1 (WAIT FOR SPA IDLE AS WELL)	0X0000	0X0000	0X0000	0X0000	0XFF	0XFF	0XFF	0X00
41	MOVE TO NEXT TUBE POSITION (FIRST TUBE ASPIRATE POSITION)	0X0000	0X0000	MN	0X0000	0X00	0X00	0X32	0X00
42	RETRIEVE TUBE NUMBER, TELL HOST WE'RE ALIVE; BRANCH TO END RACK IF 11 (OX0B), TERM OTHERWISE	0X0000	0X0000	0X0708	0X0000	0X00	0X00	0X0B	0X00
43	RETRIEVE STORED TUBE DETECT VALUE; BRANCH TO "MOVE TO NEXT TUBE..." IF 0	0X0000	0X0000	0X070A	0X0000	0X00	0X00	0X00	0X00
44	RETRIEVE RACK ID; BRANCH TO "RQ" IF 29	0X0000	0X0000	0X0709	0X0000	0X00	0X00	0X1D	0X00
45	RETRIEVE TUBE ID (BAR CODE)	0X0000	0X0000	0X0707	0X0000	0X00	0X00	0X00	0X00
46	GET SAMPLE INFO FROM HOST	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
47	IF SM REPLIES "00", BRANCH TO "MOVE TO NEXT TUBE..."	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00

8B1

8A2



300

FIG. 8A2

310	312	314	316	318	320	322	324	326	328	330
SMTST	TOSM	TVALUE	TFUNC	SENS	STST	SMSK	END	BRAN	DEST	TRANSLATED PARAMETERS
0X0000	0	0X0007	0X43	0X0032	0X01	0X03	0X0000	0X0101	0X5738	0X01, 0X03, 0X0000, 0X0101, 0X5738,
0X0000	0	0X0008	0X44	0X0000	0X00	0X00	0XCE4E	0X0000	0X0000	0X00, 0X00, 0XCE4E, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0002	0X0000	0X0000	0X00, 0X00, 0X0002, 0X0000, 0X0000,
0X0000	0	0X0005	0X42	0X0033	0X01	0X01	0X8303	0X0000	0X0000	0X01, 0X01, 0X8303, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0002	0X0000	0X0000	0X00, 0X00, 0X0002, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0002	0X0000	0X0000	0X00, 0X00, 0X0002, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0032	0X00	0X80	0X8001	0X0001	8	0X00, 0X80, 0X8001, 0X0001, 8,
0X0000	0x1F	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	11	0X00, 0X00, 0X0000, 0X0101, 11,
0X0000	0	0X0000	0X00	0X0032	0X00	0X40	0X8001	0X0001	10	0X00, 0X40, 0X8001, 0X0001, 10,
0X0000	0x20	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	11	0X00, 0X00, 0X0000, 0X0101, 11,
0X0000	0x21	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	0x3045	0X00, 0X00, 0X0000, 0X0101, 0x3045,
0X0000	0	0X0009	0X44	0X0000	0X00	0X00	0X005F	0X0000	0X0000	0X00, 0X00, 0X005F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X09	0X00	0X0101	0X0000	0X0000	0X09, 0X00, 0X0101, 0X0000, 0X0000,
0X0000	0	0X000E	0X44	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	42	0X00, 0X00, 0X0000, 0X0101, 42,
0X0000	0X82	0X0000	0X00	0X0001	0X11	0X00	0X0101	0X0000	0X0000	0X11, 0X00, 0X0101, 0X0000, 0X0000,
0X3044	0	0X000F	0X44	0X0001	0X11	0X00	0X001F	0X0000	0X0000	0X11, 0X00, 0X001F, 0X0000, 0X0000,
0X3030	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	98	0X00, 0X00, 0X0101, 0X0020, 98,
0X0000	0	0X0010	0X44	0X0000	0X11	0X00	0X044A	0X0000	0X0000	0X11, 0X00, 0X044A, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0008	26	0X00, 0X00, 0X0101, 0X0008, 26,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0008	98	0X00, 0X00, 0X0101, 0X0008, 98,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	23	0X00, 0X00, 0X0000, 0X0101, 23,
0X0000	0	0X0000	0X00	0X0000	0X09	0X00	0X005F	0X0000	0X0000	0X09, 0X00, 0X005F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0002	0X0000	0X0000	0X00, 0X00, 0X0002, 0X0000, 0X0000,
0X0000	0	0X0005	0X42	0X0033	0X01	0X01	0X8303	0X0000	0X0000	0X01, 0X01, 0X8303, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0002	0X0000	0X0000	0X00, 0X00, 0X0002, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0002	0X0000	0X0000	0X00, 0X00, 0X0002, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0032	0X00	0X80	0X8001	0X0001	33	0X00, 0X80, 0X8001, 0X0001, 33,
0X0000	0x1F	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	36	0X00, 0X00, 0X0000, 0X0101, 36,
0X0000	0	0X0000	0X00	0X0032	0X00	0X40	0X8001	0X0001	35	0X00, 0X40, 0X8001, 0X0001, 35,
0X0000	0x20	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	36	0X00, 0X00, 0X0000, 0X0101, 36,
0X0000	0x21	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	0x3045	0X00, 0X00, 0X0000, 0X0101, 0x3045,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0008	40	0X00, 0X00, 0X0101, 0X0008, 40,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0008	94	0X00, 0X00, 0X0101, 0X0008, 94,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0101	37	0X00, 0X00, 0X001F, 0X0101, 37,
0X0000	0	0X0011	0X44	0X0000	0X00	0X00	0X8F0E	0X0000	0X0000	0X00, 0X00, 0X8F0E, 0X0000, 0X0000,
0X0000	0x36	0X0012	0X44	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x37	0X0013	0X44	0X0000	0X00	0X00	0X0101	0X0008	81	0X00, 0X00, 0X0101, 0X0008, 81,
0X0000	0	0X0014	0X44	0X0000	0X00	0X00	0X0101	0X0008	41	0X00, 0X00, 0X0101, 0X0008, 41,
0X0000	0	0X0015	0X44	0X0000	0X00	0X00	0X0101	0X0008	0x5251	0X00, 0X00, 0X0101, 0X0008, 0x5251,
0X0000	0	0X0016	0X44	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X3032	0X81	0X0017	0X44	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X3030	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	41	0X00, 0X00, 0X0101, 0X0020, 41,

BA1

BB2

FIG. 8B1

STATE INDEX	STATE DESCRIPTION	SPACMD	FBACMD	STMCMD	OBACMD	SPASTAT	FBASTAT	STMSAT	OBASTAT
48	IF SM REPLIES "2" BRANCH TO "DE" (CLEAR RACK)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
49	TO TEST TUBE (INITIALIZE EP PUMP)	TT	0X0000	0X0000	0X0000	0X11	0X00	0X00	0X00
50	WAIT FOR TT COMPLETE	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
51	WAIT FOR "IMAGE PROCESSING IDLE"	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
52	START SHEATH FOR BACKGROUND CAPTURE	SB	0X0000	0X0000	0X0000	0X31	0X00	0X00	0X00
53	WAIT FOR SB COMPLETE	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
54	TIMER DELAY BEFORE CAPTURE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
	CAPTURE BACKGROUND AND WAIT FOR FRAME PROCESSING COMPLETE (FUTURE WAIT FOR FRAME CAPTURE COMPLETE) OR SHORT SAMPLE DETECTOR	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
55	SEND "SHORT SAMPLE" SIGNAL AND WAIT FOR FRAME PROCESSING COMPLETE (FUTURE WAIT FOR FRAME CAPTURE COMPLETE), IF EXCEEDS 10 SECS - GOTO BX	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
56	TURN OFF EP PUMP ON SPA	EB	0X0000	0X0000	0X0000	0X34	0X00	0X00	0X00
57	WAIT FOR EB COMPLETE	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
58	MOVE PIPETTE DOWN TO ASPIRATE POSITION IN TEST TUBE	TD	0X0000	0X0000	0X0000	0X13	0X00	0X00	0X00
59	WAIT FOR TD COMPLETE AND "IMAGE PROCESSING IDLE"	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
60	START ASPIRATION FOR SAMPLE TRANSFER	AS	PC	0X0000	0X0000	0X17	0X00	0X00	0X00
61	WAIT FOR AS AND PC COMPLETE	0X0000	0X0000	0X0000	0X0000	0XFF	0XFF	0X00	0X00
62	TIMER DELAY BEFORE CAPTURE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
63	CAPTURE SAMPLE FRAMES AND WAIT FOR SAMPLE FRAME CAPTURE COMPLETE OR SHORT SAMPLE DETECTOR	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
64	SEND "SHORT SAMPLE" SIGNAL AND WAIT FOR SAMPLE FRAME CAPTURE COMPLETE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
65	TURN OFF EP PUMP ON SPA, SP PUMP ON FBA	EB	EB	0X0000	0X0000	0X34	0X00	0X00	0X00
66	WAIT FOR EB'S COMPLETE (SPA AND FBA)	0X0000	0X0000	0X0000	0X0000	0XFF	0XFF	0X00	0X00
67	TO WASTE WELL	TW	DB	0X0000	0X0000	0X15	0X00	0X00	0X00
68		0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
69		0X0000	0X0000	0X0000	0X0000	0X00	0XFF	0X00	0X00
70	TEST SHEATH FULL SENSOR	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
71	TURN ON RINSE PUMP AND RINSE PIPETTER	TR	RP	0X0000	0X0000	0X00	0X25	0X00	0X00
72	TURN ON RINSE PUMP AND RINSE PIPETTER	TQ	RP	0X0000	0X0000	0X00	0X25	0X00	0X00
73		0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
74		0X0000	0X0000	0X0000	0X0000	0X00	0XFF	0X00	0X00
75		0X0000	0X0000	0X0000	0X0000	0X00	0XFF	0X00	0X00
76	CLEAR PIPETTER/HOME CP AND SP/MOVE TO NEXT TUBE	CP	MC	MIN	0X0000	0X16	0X00	0X00	0X00
77		0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
78		0X0000	0X0000	0X0000	0X0000	0X00	0XFF	0X00	0X00
79		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0XFF	0X00
80	SEND COMPLETION SIGNAL TO HOST, BRANCH TO "RETRIEVE TUBE NUMBER"	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
81	END RACK BRANCH TARGET	0X0000	0X0000	0X0000	0X0000	0X00	0XFF	0X00	0X00
82		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0XFF	0X00
83	EJECT RACK	0X0000	0X0000	ER	0X0000	0X00	0X00	0X33	0X00
84	LOOP TO PH1	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
85	START SHEATH BOTTLE FILL	SI	0X0000	0X0000	0X0000	0X32	0X00	0X00	0X00
86	WAIT FOR SI IDLE AND SHEATH BOTTLE FULL, OR TIMEOUT	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
87	TURN OFF SHEATH PUMP	SO	0X0000	0X0000	0X0000	0X33	0X00	0X00	0X00
88	WAIT FOR SO IDLE	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
89	TEST SHEATH LOW SENSE CONDITION	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
90	SHEATH SENSE IS OK, SEND MESSAGE TO SM	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
91	TEST SHEATH EMPTY SENSE CONDITION	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
92	SHEATH SENSE IS LOW, SEND MESSAGE TO SM	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
93	SHEATH SENSE IS EMPTY, SEND MESSAGE TO SM, BRANCH TO "CLEAR RACK"	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
94	SET SP AND CP AT PINCHED STANDBY POSITION, END GO BRANCH TARGET, MAKE SURE SPA AND STM IDLE	0X0000	HS	0X0000	0X0000	0XFF	0X21	0XFF	0X00
95	BRANCH TO END OF GO SEQUENCE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
96	SUBR: MOVE NEXT	0X0000	0X0000	MIN	0X0000	0X00	0X00	0X32	0X00

8C1

8B2

FIG. 8B2

SMTST	TOSM	TVALUE	TFUNC	SENS	STST	SMSK	END	BRAN	DEST	TRANSLATED PARAMETERS
0x2032	0	0x0000	0x00	0x0000	0x00	0x00	0x0101	0x0020	0x3045	0x00, 0x00, 0x0101, 0x0020, 0x3045,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x3338	0x37	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0018	0x42	0x0000	0x00	0x00	0x0000	0x0000	0x0000	0x00, 0x00, 0x0000, 0x0000, 0x0000,
0x3034	0x83	0x0000	0x00	0x0032	0x00	0x02	0x0001	0x0010	57	0x00, 0x02, 0x0001, 0x0010, 57,
0x3034	0x31	0x0019	0x43	0x0000	0x00	0x00	0x0010	0x0000	0x4258	0x00, 0x00, 0x0010, 0x0000, 0x4258,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x3338	0x37	0x0000	0x00	0x0000	0x00	0x00	0x9212	0x0000	0x0000	0x00, 0x00, 0x9212, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x8606	0x0000	0x0000	0x00, 0x00, 0x8606, 0x0000, 0x0000,
0x0000	0	0x0067	0x42	0x0000	0x00	0x00	0x0000	0x0000	0x0000	0x00, 0x00, 0x0000, 0x0000, 0x0000,
0x3036	0x85	0x0000	0x00	0x0032	0x00	0x02	0x0001	0x0010	66	0x00, 0x02, 0x0001, 0x0010, 66,
0x3036	0x31	0x0063	0x43	0x0000	0x00	0x00	0x0010	0x0000	0x4258	0x00, 0x00, 0x0010, 0x0000, 0x4258,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x8606	0x0000	0x0000	0x00, 0x00, 0x8606, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0033	0x01	0x01	0x0101	0x0001	73	0x01, 0x01, 0x0101, 0x0001, 73,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x0000	0x001F	74	0x00, 0x00, 0x0000, 0x001F, 74,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0x36	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0x87	0x0000	0x00	0x0000	0x00	0x00	0x001F	0x0101	42	0x00, 0x00, 0x001F, 0x0101, 42,
0x0000	0x2F	0x001B	0x44	0x0000	0x00	0x00	0x0004	0x0000	0x0000	0x00, 0x00, 0x0004, 0x0000, 0x0000,
0x0000	0	0x001C	0x44	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x001D	0x44	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x0000	0x0101	27	0x00, 0x00, 0x0000, 0x0101, 27,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x0002	0x0000	0x0000	0x00, 0x00, 0x0002, 0x0000, 0x0000,
0x0000	0	0x0005	0x42	0x0033	0x01	0x01	0x8303	0x0000	0x0000	0x01, 0x01, 0x8303, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x0002	0x0000	0x0000	0x00, 0x00, 0x0002, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x0002	0x0000	0x0000	0x00, 0x00, 0x0002, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0032	0x00	0x80	0x8001	0x0001	91	0x00, 0x80, 0x8001, 0x0001, 91,
0x0000	0x1F	0x0000	0x00	0x0000	0x00	0x00	0x0000	0x0101	94	0x00, 0x00, 0x0000, 0x0101, 94,
0x0000	0	0x0000	0x00	0x0032	0x00	0x40	0x8001	0x0001	93	0x00, 0x40, 0x8001, 0x0001, 93,
0x0000	0x20	0x0000	0x00	0x0000	0x00	0x00	0x0000	0x0101	94	0x00, 0x00, 0x0000, 0x0101, 94,
0x0000	0x21	0x0000	0x00	0x0000	0x00	0x00	0x0000	0x0101	0x3045	0x00, 0x00, 0x0000, 0x0101, 0x3045,
0x0000	0	0x001E	0x44	0x0000	0x00	0x00	0x8E0E	0x0000	0x0000	0x00, 0x00, 0x8E0E, 0x0000, 0x0000,
0x0000	0	0x0000	0x00	0x0000	0x00	0x00	0x0000	0x0101	99	0x00, 0x00, 0x0000, 0x0101, 99,
0x0000	0x36	0x001F	0x44	0x0000	0x00	0x00	0x001F	0x0000	0x0000	0x00, 0x00, 0x001F, 0x0000, 0x0000,

FIG. 8C1

STATE INDEX	STATE DESCRIPTION	SPACMD	FBACMD	STMCMD	BBACMD	SPASTAT	FBASTAT	STMSSTAT	OBASTAT
97	END SUBR: BRANCH TO WAITUNTILSTMATDLE1	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
98	COULDN'T GO: FLASH RED BUTTON FOR 5 SECONDS	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0x00	0x00
99	END OF GO SEQUENCE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
100	BEGIN OF "OE" (CLEAR BACKS): FULL STOP	RE	RE	RE	0X0000	0XFF	0XFF	0XFF	0X00
101	SEND CR TO STM: HOME PIPETTER	PH	0X0000	CR	0X0000	0X00	0X00	0X33	0X00
102	HOME STM CARRIERS	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0XFF	0X00
103	END OF "OE" (CLEAR RACKS)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
104	BEGIN OF "RQ" (RUN QC CONTROL)	RE	RE	RE	0X0000	0XFF	0XFF	0XFF	0X00
105	RETRIEVE TUBE NUMBER; BRANCH TO WASH ("WA") IF 1 (0X01), TERM OTHERWISE	0X0000	0X0000	0X0708	0X0000	0X00	0X00	0x01	0X00
106	RETRIEVE TUBE NUMBER; BRANCH TO DILUENT ("DL") IF 2 (0X02), TERM OTHERWISE	0X0000	0X0000	0X0708	0X0000	0X00	0X00	0x02	0X00
107	RETRIEVE TUBE NUMBER; BRANCH TO DILUENT ("DL") IF 3 (0X03), TERM OTHERWISE	0X0000	0X0000	0X0708	0X0000	0X00	0X00	0x03	0X00
108	RETRIEVE TUBE NUMBER; BRANCH TO AUTOFOCUS ("17") IF 5 (0X05), TERM OTHERWISE	0X0000	0X0000	0X0708	0X0000	0X00	0X00	0x05	0X00
109	RETRIEVE TUBE NUMBER; BRANCH TO DILUENT ("DL") IF 10	0X0000	0X0000	0X0708	0X0000	0X00	0X00	0x0A	0X00
110	RETRIEVE TUBE ID (BAR CODE)	0X0000	0X0000	0X0707	0X0000	0X00	0X00	0X00	0X00
111	GET SAMPLE INFO FROM HOST	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
112	IF SM REPLIES '00', BRANCH TO "MOVE TO NEXT CONTROL TUBE POSITION"	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
113	IF SM REPLIES '2', BRANCH TO "OE" (CLEAR RACK)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
114	TO TEST TUBE	11	0X0000	0X0000	0X0000	0x11	0x00	0X00	0X00
115		0X0000	0X0000	0X0000	0X0000	0XFF	0x00	0X00	0X00
116	WAIT FOR "IMAGE PROCESSING IDLE"	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0X00	0X00
117	START SHEATH FOR BACKGROUND CAPTURE	SB	0X0000	0X0000	0X0000	0x31	0X00	0X00	0X00
118	WAIT FOR SB COMPLETE	0X0000	0X0000	0X0000	0X0000	0XFF	0x00	0X00	0X00
119	TIMER DELAY BEFORE CAPTURE	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0x00	0x00
120	CAPTURE BACKGROUND AND WAIT FOR FRAME PROCESSING COMPLETE (FUTURE WAIT FOR FRAME CAPTURE COMPLETE) OR SHORT SAMPLE DETECTOR	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0x00	0x00
121	SEND "SHORT SAMPLE" SIGNAL AND WAIT FOR FRAME PROCESSING COMPLETE (FUTURE WAIT FOR FRAME CAPTURE COMPLETE). IF EXCEEDS 10 SECS - GOTO BX	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0x00	0x00
122	TURN OFF EP PUMP ON SPA	EB	0X0000	0X0000	0X0000	0x34	0x00	0X00	0X00
123	WAIT FOR EB COMPLETE	0X0000	0X0000	0X0000	0X0000	0XFF	0x00	0X00	0X00
124	MOVE PIPETTE DOWN TO ASPIRATE POSITION IN TEST TUBE	TD	0X0000	0X0000	0X0000	0x13	0x00	0X00	0X00
125	WAIT FOR TD COMPLETE AND "IMAGE PROCESSING IDLE"	0X0000	0X0000	0X0000	0X0000	0XFF	0x00	0X00	0X00
126	START ASPIRATION FOR SAMPLE TRANSFER	AS	RL	0X0000	0X0000	0x17	0X00	0X00	0X00
127	WAIT FOR AS AND RL COMPLETE	0X0000	0X0000	0X0000	0X0000	0XFF	0XFF	0X00	0X00
128	TIMER DELAY BEFORE CAPTURE	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0x00	0x00
129	CAPTURE SAMPLE FRAMES AND WAIT FOR SAMPLE FRAME CAPTURE COMPLETE OR SHORT SAMPLE DETECTOR	0X0000	0X0000	0X0000	0X0000	0x00	0X00	0X00	0X00
130	SEND "SHORT SAMPLE" SIGNAL AND WAIT FOR SAMPLE FRAME CAPTURE COMPLETE	0X0000	0X0000	0X0000	0X0000	0x00	0X00	0X00	0X00
131	TURN OFF EP PUMP ON SPA; SP PUMP ON FBA	EB	EB	0X0000	0X0000	0x34	0x00	0X00	0X00
132	WAIT FOR EB'S COMPLETE (SPA AND FBA)	0X0000	0X0000	0X0000	0X0000	0XFF	0XFF	0X00	0X00
133	TO WASTE WELL	FW	DB	0X0000	0X0000	0x15	0x00	0X00	0X00
134		0X0000	0X0000	0X0000	0X0000	0XFF	0x00	0X00	0X00
135		0X0000	0X0000	0X0000	0X0000	0x00	0XFF	0X00	0X00
136	TURN ON RINSE PUMP AND RINSE PIPETTER	RP	RP	0X0000	0X0000	0X00	0x25	0X00	0X00
137		0X0000	0X0000	0X0000	0X0000	0XFF	0x00	0X00	0X00
138		0X0000	0X0000	0X0000	0X0000	0x00	0XFF	0X00	0X00
139	CLEAR PIPETTER/HOME CP AND SP	CP	HC	0x0000	0X0000	0X16	0X00	0X00	0X00
140		0X0000	0X0000	0X0000	0X0000	0XFF	0x00	0X00	0X00
141		0X0000	0X0000	0X0000	0X0000	0x00	0XFF	0X00	0X00
142		0X0000	0X0000	0X0000	0X0000	0x00	0x00	0XFF	0X00
143	SEND COMPLETION SIGNAL TO HOST	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
144	WAIT FOR CONTROL RESULT FROM HOST; BRANCH TO "OE" (CLEAR BACK IF FAILED (0))	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00

8D1

8C2

FIG. 8C2

SMSTST	TOSM	TVALUE	TFUNC	SENS	STST	SMCK	END	BRAN	DEST	TRANSLATED PARAMETERS
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	40	0X00, 0X00, 0X0000, 0X0101, 40,
0X0000	0	0X0181	0X02	0X0001	0X12	0X00	0X0000	0X0000	0X0000	0X12, 0X00, 0X0000, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x2f	0X0020	0x44	0X0000	0X00	0X00	0X80E	0X0000	0X0000	0X00, 0X00, 0X80E, 0X0000, 0X0000,
0X0000	0	0X0021	0x44	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0022	0x44	0X0000	0X00	0X00	0X80A	0X0000	0X0000	0X00, 0X00, 0X80A, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0023	0x44	0X0000	0X00	0X00	0X80E	0X0000	0X0000	0X00, 0X00, 0X80E, 0X0000, 0X0000,
0X0000	0	0X0024	0x44	0X0000	0X00	0X00	0X0101	0X0008	0x5741	0X00, 0X00, 0X0101, 0X0008, 0x5741,
0X0000	0	0X0025	0x44	0X0000	0X00	0X00	0X0101	0X0008	0x444C	0X00, 0X00, 0X0101, 0X0008, 0x444C,
0X0000	0	0X0026	0x44	0X0000	0X00	0X00	0X0101	0X0008	0x444C	0X00, 0X00, 0X0101, 0X0008, 0x444C,
0X0000	0	0X0027	0x44	0X0000	0X00	0X00	0X0101	0X0008	0x3137	0X00, 0X00, 0X0101, 0X0008, 0x3137,
0X0000	0	0X0028	0x44	0X0000	0X00	0X00	0X0101	0X0008	0x444C	0X00, 0X00, 0X0101, 0X0008, 0x444C,
0X0000	0	0X0029	0x44	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X3032	0X81	0X002A	0x44	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X3030	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	146	0X00, 0X00, 0X0101, 0X0020, 146,
0X2032	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	0x3045	0X00, 0X00, 0X0101, 0X0020, 0x3045,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0x3338	0x37	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0069	0x42	0X0000	0X00	0X00	0X0000	0X0000	0X0000	0X00, 0X00, 0X0000, 0X0000, 0X0000,
0X3034	0X83	0X0000	0X00	0X0032	0X00	0X02	0X0001	0X0010	122	0X00, 0X02, 0X0001, 0X0010, 122,
0X3034	0x31	0X006A	0x43	0X0000	0X00	0X00	0X0010	0X0000	0x4258	0X00, 0X00, 0X0010, 0X0000, 0x4258,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001

8C1

1802

FIG. 8D1

STATE INDEX	STATE DESCRIPTION	SPACMD	FBACMD	STMCMD	DBACMD	SPASTAT	FBASTAT	STMSTAT	DBASTAT
145	IF SM REPLIES '0', BRANCH TO '0E' (CLEAR RACK)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
146	MOVE TO NEXT CONTROL TUBE POSITION	0X0000	0X0000	MM	0X0000	0X00	0X00	0X32	0X00
147	BRANCH TO '16' (GO RESUME)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
148	END OF RQ SEQUENCE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
149	BEGIN '17' (AUTOFOCUS CONTROL); RESET HLCS	RE	RE	RE	0X0000	0XFF	0XFF	0XFF	0X00
150	RETRIEVE CONTROL ID (BAR CODE)	0X0000	0X0000	0X0707	0X0000	0X00	0X00	0X00	0X00
151	GET SAMPLE INFO FROM HOST	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
152	IF SM REPLIES '00', BRANCH TO 'MOVE TO NEXT	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
153	IF SM REPLIES '2', BRANCH TO '0E' (CLEAR RACK)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
154	RECORD CURRENT AUTOFOCUS POSITION (REQUIRES	0X0000	0X0000	0X0000	HW	0X00	0X00	0X00	0x31
155	WAIT FOR OBA COMPLETE.	0X0000	0X0000	0X0000	0x0000	0X00	0X00	0X00	0xFF
156	RETURN TO AUTOFOCUS POSITION	0X0000	0X0000	0X0000	MO	0X00	0X00	0X00	0x32
157	WAIT FOR OBA COMPLETE.	0X0000	0X0000	0X0000	0x0000	0X00	0X00	0X00	0xFF
158	TO TEST TUBE (INITIALIZE EP PUMP)	TT	0X0000	0X0000	0X0000	0x11	0x00	0X00	0X00
159	WAIT FOR TT COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0x00	0X00	0X00
160	DUMMY STATE (FUTURE WAIT FOR HOST TO VERIFY READY	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0X00	0X00
161	MOVE PIPETTE DOWN TO ASPIRATE POSITION IN TEST	TD	0X0000	0X0000	0X0000	0X13	0x00	0X00	0X00
162	WAIT FOR TD COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0x00	0X00	0X00
163	AUTOFOCUSREADYFORCOMMAND: TELL HOST WE'RE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
164	WAIT FOR AN AUTO FOCUS COMMAND	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
165	SM REPLY = '00' -> AUTOFOCUSCLEANUP	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
166	SM REPLY = '01' ->	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
167	SM REPLY = '02' -> AUTOFOCUSCOARSE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
168	SM REPLY = '03' -> AUTOFOCUSPEAK	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
169	SM REPLY = '04' -> AUTOFOCUSCLINICAL	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
170	SM REPLY = '05' -> AUTOFOCUSCLINICAL	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
171	SM REPLY = '10' ->	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
172	SM REPLY = '11' -> AUTOFOCUSPEAKFINALOFFSET	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
173	SM REPLY = '12' -> AUTOFOCUSCLINICALFINALOFFSET	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
174	SM REPLY = '20' -> AUTOFOCUSFORWARD1	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
175	SM REPLY = '21' -> AUTOFOCUSFORWARD2	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
176	SM REPLY = '22' -> AUTOFOCUSFORWARD4	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
177	SM REPLY = '23' -> AUTOFOCUSFORWARD8	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
178	SM REPLY = '24' -> AUTOFOCUSFORWARD16	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
179	SM REPLY = '25' -> AUTOFOCUSFORWARD32	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
180	SM REPLY = '26' -> AUTOFOCUSFORWARD64	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
181	SM REPLY = '27' -> AUTOFOCUSFORWARD128	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
182	SM REPLY = '28' -> AUTOFOCUSFORWARD256	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
183	SM REPLY = '29' -> AUTOFOCUSFORWARD512	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
184	SM REPLY = '2A' -> AUTOFOCUSFORWARD1024	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
185	SM REPLY = '2B' -> AUTOFOCUSFORWARD2048	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
186	BRANCH TO AUTOFOCUSREADYFORCOMMAND	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
187	AUTOFOCUSLIGHTLEVELADJUSTMENT: SEND CURRENT	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
188	WAIT FOR STROBE SETTING	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
189	PAUSE FOR IT TO TAKE EFFECT	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00

8E1

8D2

FIG. 8D2

SMTST	TOSM	TVALUE	TFUNC	SENS	STST	SMSK	END	BRAN	DEST	TRANSLATED PARAMETERS
0x3030	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	0x3045	0X00, 0X00, 0X0101, 0X0020, 0x3045,
0X0000	0x36	0X0020	0x44	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	0x3136	0X00, 0X00, 0X0000, 0X0101, 0x3136,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X002E	0x44	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X002F	0x44	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X3032	0x81	0X0030	0x44	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X3030	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	326	0X00, 0X00, 0X0101, 0X0020, 326,
0X2032	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	0x3045	0X00, 0X00, 0X0101, 0X0020, 0x3045,
0X0000	0	0x2000	0x04	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0X0000	0	0x2000	0x04	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0X0000	0	0x2000	0x04	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0X0000	0	0x2000	0x04	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0061	0x42	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x14	0X0000	0X00	0X0000	0X00	0X00	0x0101	0X0000	0X0000	0X00, 0X00, 0x0101, 0X0000, 0X0000,
0x3133	0	0x2000	0x04	0X0000	0X00	0X00	0X001F	0x0000	0x0000	0X00, 0X00, 0X001F, 0x0000, 0x0000,
0x3030	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	313	0X00, 0X00, 0X0101, 0x2020, 313,
0x3031	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	187	0X00, 0X00, 0X0101, 0x2020, 187,
0x3032	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	197	0X00, 0X00, 0X0101, 0x2020, 197,
0x3033	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	224	0X00, 0X00, 0X0101, 0x2020, 224,
0x3034	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	252	0X00, 0X00, 0X0101, 0x2020, 252,
0x3035	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	328	0X00, 0X00, 0X0101, 0x2020, 328,
0x3130	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	283	0X00, 0X00, 0X0101, 0x2020, 283,
0x3131	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	285	0X00, 0X00, 0X0101, 0x2020, 285,
0x3132	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	287	0X00, 0X00, 0X0101, 0x2020, 287,
0x3230	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	289	0X00, 0X00, 0X0101, 0x2020, 289,
0x3231	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	291	0X00, 0X00, 0X0101, 0x2020, 291,
0x3232	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	293	0X00, 0X00, 0X0101, 0x2020, 293,
0x3233	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	295	0X00, 0X00, 0X0101, 0x2020, 295,
0x3234	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	297	0X00, 0X00, 0X0101, 0x2020, 297,
0x3235	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	299	0X00, 0X00, 0X0101, 0x2020, 299,
0x3236	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	301	0X00, 0X00, 0X0101, 0x2020, 301,
0x3237	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	303	0X00, 0X00, 0X0101, 0x2020, 303,
0x3238	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	305	0X00, 0X00, 0X0101, 0x2020, 305,
0x3239	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	307	0X00, 0X00, 0X0101, 0x2020, 307,
0x3241	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	309	0X00, 0X00, 0X0101, 0x2020, 309,
0x3242	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x2020	311	0X00, 0X00, 0X0101, 0x2020, 311,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	163	0X00, 0X00, 0X0000, 0X0101, 163,
0X0000	0x8B	0X0000	0X00	0X0000	0X00	0X00	0x0101	0X0000	0X0000	0X00, 0X00, 0x0101, 0X0000, 0X0000,
0x3130	0	0x2000	0x04	0X0000	0X00	0X00	0X001F	0X0000	0x0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0032	0x42	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,

8D1

8E2

FIG. 8E1

STATE INDEX	STATE DESCRIPTION	SPACMD	FBCMD	STMCMD	OBACMD	SPASTAT	FBCSTAT	STMCSTAT	OBASTAT
190	SEND STROBE SETTING TO SM	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
191	WAIT FOR "IMAGE PROCESSING IDLE"	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
192	CAPTURE BACKGROUNDS FOR LIGHT LEVEL	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
193	WAIT FOR SM TO BE DONE WITH BACKGROUNDS; WAIT FOR SM TO BE DONE WITH LIGHT LEVEL BACKGROUNDS	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
194	IF SM REPLIES '00' BRANCH TO "HANDLE STROBE"; ELSE FALL THROUGH	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
195	SEND COMPLETION SIGNAL TO HOST	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
196	BRANCH TO AUTOFOCUS READY FOR COMMAND	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
197	AUTOFOCUS PEAK: RETRIEVE CONTROL ID (BAR CODE)	0X0000	0X0000	0X0707	0X0000	0X00	0X00	0X00	0X00
198	GET SAMPLE INFO FROM HOST	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
199	IF SM REPLIES '00', BRANCH TO "MOVE TO NEXT CONTROL TUBE POSITION (AF)"	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
200	IF SM REPLIES '-2', BRANCH TO "0E" (CLEAR BACK)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
201	WAIT FOR "IMAGE PROCESSING IDLE"	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
202	START SHEATH FOR BACKGROUND CAPTURE	SB	0X0000	0X0000	0X0000	0X31	0X00	0X00	0X00
203	WAIT FOR SB COMPLETE	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
204	TIMER DELAY BEFORE CAPTURE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
205	CAPTURE BACKGROUND AND WAIT FOR FRAME PROCESSING COMPLETE (FUTURE WAIT FOR FRAME CAPTURE COMPLETE) OR SHORT SAMPLE DETECTOR SEND "SHORT SAMPLE" MESSAGE AND WAIT FOR FRAME PROCESSING COMPLETE (FUTURE WAIT FOR FRAME CAPTURE COMPLETE). IF EXCEEDS 10 SECS - GO TO BX.	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
206	TURN OFF EP PUMP ON SPA	FB	0X0000	0X0000	0X0000	0X34	0X00	0X00	0X00
207	WAIT FOR FB COMPLETE	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
208	INITIAL OFFSET A (COARSE)	0X0000	0X0000	0X0000	0X0000	0A	0X00	0X00	0X33
209	WAIT FOR OBA BACK TO IDLE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0XFF
210	WAIT FOR "IMAGE PROCESSING IDLE"	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
211	START ASPIRATION FOR SAMPLE TRANSFER	AS	0X0000	0X0000	0X0000	0X17	0X00	0X00	0X00
212	WAIT FOR AS AND RC COMPLETE	0X0000	0X0000	0X0000	0X0000	0XFF	0XFF	0X00	0X00
213	TIMER DELAY BEFORE CAPTURE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
214	COARSE-W1 AF	0X0000	0X0000	0X0000	0X0000	0A	0X00	0X28	0X33
215	WAIT FOR OBA BACK TO IDLE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0XFF
216	CAPTURE SAMPLE FRAMES ("SMCSATNEXT AUTO FOCUS POSITION") AND WAIT FOR SAMPLE FRAME CAPTURE COMPLETE OR SHORT SAMPLE DETECTOR	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
217	SEND "SHORT SAMPLE" MESSAGE AND WAIT FOR SAMPLE FRAME CAPTURE COMPLETE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
218	IF SM ARGUMENT TO "DONE GATHERING IMAGES" IS '00' BRANCH TO FORWARD TO FOCUS MOTOR; ELSE FALL THROUGH	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
219	SEND COMPLETION SIGNAL TO HOST	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
220	HOME PUMPS	HC	0X0000	0X0000	0X0000	0X27	0X00	0X00	0X00
221	WAIT FOR AS AND RC COMPLETE	0X0000	0X0000	0X0000	0X0000	0XFF	0XFF	0X00	0X00
222	BRANCH TO AUTOFOCUS READY FOR COMMAND	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
223	AUTOFOCUS PEAK: RETRIEVE CONTROL ID (BAR CODE)	0X0000	0X0000	0X0707	0X0000	0X00	0X00	0X00	0X00
224	GET SAMPLE INFO FROM HOST	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
225	IF SM REPLIES '00', BRANCH TO "MOVE TO NEXT CONTROL TUBE POSITION (AF)"	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
226	IF SM REPLIES '-2', BRANCH TO "0E" (CLEAR BACK)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
227	WAIT FOR "IMAGE PROCESSING IDLE"	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
228	START SHEATH FOR BACKGROUND CAPTURE	SB	0X0000	0X0000	0X0000	0X31	0X00	0X00	0X00
229	WAIT FOR SB COMPLETE	0X0000	0X0000	0X0000	0X0000	0XFF	0X00	0X00	0X00
230	TIMER DELAY BEFORE CAPTURE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
231		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00

8F1

8E2



FIG. 8E2

SMTST	TOSM	TVALUE	TFUNC	SENS	STST	SMSK	END	BRAN	DEST	TRANSLATED PARAMETERS
0X0000	0x8B	0X0000	0X00	0X0000	0X00	0X00	0x0101	0X0000	0X0000	0X00, 0X00, 0x0101, 0X0000, 0X0000,
0x3338	0x37	0X0000	0x00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0X83	0x0000	0x00	0x0000	0x00	0x00	0x0101	0x0000	0x0000	0x00, 0x00, 0x0101, 0x0000, 0x0000,
0X3034	0	0x0000	0x00	0x0000	0x00	0x00	0X0010	0x0000	0x0000	0x00, 0x00, 0X0010, 0x0000, 0x0000,
0X3030	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	279	0X00, 0X00, 0X0101, 0X0020, 279,
0x0000	0x87	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	163	0X00, 0X00, 0X0000, 0X0101, 163,
0X0000	0	0X002F	0x44	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X3032	0x81	0X0030	0x44	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X3030	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	326	0X00, 0X00, 0X0101, 0X0020, 326,
0X2032	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	0x3045	0X00, 0X00, 0X0101, 0X0020, 0x3045,
0x3338	0x37	0X0000	0x00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0x001F	0X0000	0X0000	0X00, 0X00, 0x001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0018	0x42	0X0000	0x00	0x00	0X0000	0x0000	0x0000	0x00, 0x00, 0X0000, 0x0000, 0X0000,
0X3034	0X83	0x0000	0x00	0x0032	0x00	0x02	0x0001	0x0010	207	0x00, 0x02, 0x0001, 0x0010, 207,
0X3034	0x31	0x0019	0x43	0x0000	0x00	0x00	0X0010	0x0000	0x4258	0x00, 0x00, 0X0010, 0x0000, 0x4258,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0x001F	0X0000	0X0000	0X00, 0X00, 0x001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X003B	0x44	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0X0000	0	0X003B	0x44	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0x3338	0x37	0X0000	0x00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0x8506	0X0000	0X0000	0X00, 0X00, 0x8506, 0X0000, 0X0000,
0X0000	0	0X0062	0x42	0X0000	0x00	0x00	0X0000	0x0000	0X0000	0x00, 0x00, 0X0000, 0x0000, 0X0000,
0X0000	0	0X0041	0x44	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0X0000	0	0x2000	0x04	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0X3036	0X8D	0x0000	0x00	0x0032	0X00	0x02	0x0001	0x0010	219	0X00, 0x02, 0x0001, 0x0010, 219,
0X3036	0x31	0X0063	0x43	0X0000	0X00	0X00	0X0010	0X0000	0X4258	0X00, 0X00, 0X0010, 0X0000, 0X4258,
0X3030	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	215	0X00, 0X00, 0X0101, 0X0020, 215,
0x0000	0x87	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0x8506	0X0000	0X0000	0X00, 0X00, 0x8506, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	163	0X00, 0X00, 0X0000, 0X0101, 163,
0X0000	0	0X002F	0x44	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X3032	0x81	0X0030	0x44	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X3030	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	326	0X00, 0X00, 0X0101, 0X0020, 326,
0X2032	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	0x3045	0X00, 0X00, 0X0101, 0X0020, 0x3045,
0x3338	0x37	0X0000	0x00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0x001F	0X0000	0X0000	0X00, 0X00, 0x001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0018	0x42	0X0000	0x00	0x00	0X0000	0x0000	0x0000	0x00, 0x00, 0X0000, 0x0000, 0X0000,

FIG. 8F1

STATE INDEX	STATE DESCRIPTION	SPACMD	FBACMD	STMCMD	OBACMD	SPASTAT	FBASTAT	STMCSTAT	OBASTAT
232	CAPTURE BACKGROUND AND WAIT FOR FRAME PROCESSING COMPLETE (FUTURE WAIT FOR FRAME CAPTURE COMPLETE) OR SHORT SAMPLE DETECTOR.	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0x00	0x00
233	SEND "SHORT SAMPLE" MESSAGE AND WAIT FOR FRAME PROCESSING COMPLETE (FUTURE WAIT FOR FRAME CAPTURE COMPLETE). IF EXCEEDS 10 SECS - GOTO BX.	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0x00	0x00
234	TURN OFF EP PUMP ON SPA	EB	0X0000	0X0000	0X0000	0x34	0x00	0X00	0X00
235	WAIT FOR EB COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0x00	0X00	0X00
236	IF SM REPLIES "1" BRANCH TO "END"; ELSE FALL THROUGH	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
237	INITIAL OFFSET B (PEAK)	0X0000	0X0000	0X0000	IB	0X00	0X00	0X00	0x33
238	WAIT FOR OBA BACK TO IDLE	0X0000	0X0000	0X0000	0x0000	0X00	0X00	0X00	0xFF
239	WAIT FOR "IMAGE PROCESSING IDLE"	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0X00	0X00
240	START ASPIRATION FOR SAMPLE TRANSFER	AS	RC	0X0000	0X0000	0x17	0x00	0X00	0X00
241	WAIT FOR AS AND RC COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0xFF	0X00	0X00
242	TIMER DELAY BEFORE CAPTURE	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0x00	0x00
243	PEAK-WT AF	0X0000	0X0000	0X0000	NB	0X00	0x28	0X00	0x33
244	WAIT FOR OBA BACK TO IDLE	0X0000	0X0000	0X0000	0x0000	0X00	0X00	0X00	0xFF
245	CAPTURE SAMPLE FRAMES ("SMCSATXTEXTAUTOFOCUSPOSITION") AND WAIT FOR SAMPLE FRAME CAPTURE COMPLETE OR SHORT SAMPLE SEND "SHORT SAMPLE" MESSAGE AND WAIT FOR SAMPLE FRAME CAPTURE COMPLETE	0X0000	0X0000	0X0000	0X0000	0x00	0X00	0X00	0X00
246	IF SM ARGUMENT TO "DOWNGATHERINGIMAGES" IS "00" BRANCH TO FORWARD TONFOCUSMOTOR; ELSE FALL THROUGH	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
247	SEND COMPLETION SIGNAL TO HOST	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
248	HOME PUMPS	HC	HC	0X0000	0X0000	0x27	0x00	0X00	0X00
249	WAIT FOR AS AND RC COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0xFF	0X00	0X00
250	BRANCH TO AUTOFOCUSREADYFORCOMMAND	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
251	AUTOFOCUSCLINICAL: RETRIEVE CONTROL ID (BAR CODE)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
252	GET SAMPLE INFO FROM HOST	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
253	IF SM REPLIES "00" BRANCH TO "MOVE TO NEXT CONTROL TUBE POSITION (AF)"	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
254	IF SM REPLIES "2" BRANCH TO "DE" (CLEAR RACK)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
255	WAIT FOR "IMAGE PROCESSING IDLE"	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0X00	0X00
256	START SHEATH FOR BACKGROUND CAPTURE	SB	0X0000	0X0000	0X0000	0x31	0X00	0X00	0X00
257	WAIT FOR SB COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0x00	0X00	0X00
258	TIMER DELAY BEFORE CAPTURE	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0x00	0x00
259	CAPTURE BACKGROUND AND WAIT FOR FRAME PROCESSING COMPLETE (FUTURE WAIT FOR FRAME CAPTURE COMPLETE) OR SHORT SAMPLE DETECTOR.	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0x00	0x00
260	SEND "SHORT SAMPLE" MESSAGE AND WAIT FOR FRAME PROCESSING COMPLETE (FUTURE WAIT FOR FRAME CAPTURE COMPLETE). IF EXCEEDS 10 SECS - GOTO BX.	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0x00	0x00
261	TURN OFF EP PUMP ON SPA	EB	0X0000	0X0000	0X0000	0x34	0x00	0X00	0X00
262	WAIT FOR EB COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0x00	0X00	0X00
263	IF SM REPLIES "1" BRANCH TO "END"; ELSE FALL THROUGH	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
264	INITIAL OFFSET C (CLINICAL)	0X0000	0X0000	0X0000	IC	0X00	0X00	0X00	0x33
265	WAIT FOR OBA BACK TO IDLE	0X0000	0X0000	0X0000	0x0000	0X00	0X00	0X00	0xFF
266	START ASPIRATION FOR SAMPLE TRANSFER	AS	RC	0X0000	0X0000	0x17	0x00	0X00	0X00
267	WAIT FOR AS AND RC COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0xFF	0X00	0X00
268	TIMER DELAY BEFORE CAPTURE	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0x00	0x00
269	CLINICAL-WT AF	0X0000	0X0000	0X0000	RC	0X00	0x28	0X00	0x33
270	WAIT FOR OBA BACK TO IDLE	0X0000	0X0000	0X0000	0x0000	0X00	0X00	0X00	0xFF

BG1

8F2

FIG. 8F2

SMTST	TOSM	TVALUE	TFUNC	SENS	STST	SMSK	END	BRAN	DEST	TRANSLATED PARAMETERS
0X3034	0X83	0x0000	0x00	0x0032	0x00	0x02	0x0001	0x0010	234	0x00, 0x02, 0x0001, 0x0010, 234,
0X3034	0x31	0X0019	0x43	0x0000	0x00	0x00	0X0010	0x0000	0x4258	0x00, 0x00, 0X0010, 0x0000, 0x4258,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0x001F	0X0000	0X0000	0X00, 0X00, 0x001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0x2031	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	335	0X00, 0X00, 0X0101, 0X0020, 335,
0X0000	0	0X003B	0x44	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0X0000	0	0X003B	0x44	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0x3338	0x37	0X0000	0x00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0x8606	0X0000	0X0000	0X00, 0X00, 0x8606, 0X0000, 0X0000,
0X0000	0	0X0062	0x42	0X0000	0x00	0x00	0X0000	0x0000	0X0000	0x00, 0x00, 0X0000, 0x0000, 0X0000,
0X0000	0	0X0041	0x44	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0X0000	0	0X003B	0x44	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0X3036	0X8D	0x0000	0x00	0x0032	0X00	0x02	0x0001	0x0010	247	0X00, 0x02, 0x0001, 0x0010, 247,
0X3036	0x31	0X0063	0x43	0X0000	0X00	0X00	0X0010	0X0000	0X4258	0X00, 0X00, 0X0010, 0X0000, 0X4258,
0X3030	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	243	0X00, 0X00, 0X0101, 0X0020, 243,
0x0000	0x87	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0x8606	0X0000	0X0000	0X00, 0X00, 0x8606, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	163	0X00, 0X00, 0X0000, 0X0101, 163,
0X0000	0	0X002F	0x44	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X3032	0x81	0X0030	0x44	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X3030	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	326	0X00, 0X00, 0X0101, 0X0020, 326,
0X2032	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	0x3045	0X00, 0X00, 0X0101, 0X0020, 0x3045,
0x3338	0x37	0X0000	0x00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0018	0x42	0X0000	0x00	0x00	0X0000	0X0000	0X0000	0X00, 0X00, 0X0000, 0X0000, 0X0000,
0X3034	0X83	0x0000	0x00	0x0032	0x00	0x02	0x0001	0x0010	262	0x00, 0x02, 0x0001, 0x0010, 262,
0X3034	0x31	0X0019	0x43	0x0000	0x00	0x00	0X0010	0x0000	0x4258	0x00, 0x00, 0X0010, 0x0000, 0x4258,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0x2031	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	335	0X00, 0X00, 0X0101, 0X0020, 335,
0X0000	0	0X003B	0x44	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0X0000	0	0X003B	0x44	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0x8606	0X0000	0X0000	0X00, 0X00, 0x8606, 0X0000, 0X0000,
0X0000	0	0X0062	0x42	0X0000	0x00	0x00	0X0000	0x0000	0X0000	0x00, 0x00, 0X0000, 0x0000, 0X0000,
0X0000	0	0X0041	0x44	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0X0000	0	0X003B	0x44	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,

8F1

8G2

FIG. 8G1

STATE INDEX	STATE DESCRIPTION	SPACMD	FBACMD	STMCMD	OBACMD	SPASTAT	FBASTAT	STMSTAT	OBASTAT
272	CAPTURE SAMPLE FRAMES ("SMCSATNEXTAUTOFOCUSPOSITION") AND WAIT FOR SAMPLE FRAME CAPTURE COMPLETE OR SHORT SAMPLE DETECTOR		0X0000	0X0000	0X0000	0X0000	0x00	0X00	0X00
273	SEND "SHORT SAMPLE" MESSAGE AND WAIT FOR SAMPLE FRAME CAPTURE COMPLETE		0X0000	0X0000	0X0000	0X0000	0x00	0X00	0X00
274	IF SM ARGUMENT TO "DONEGATHERINGIMAGES" IS '00'		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
275	BRANCH TO FORWARDIONFOCUSMOTOR; ELSE FALL THROUGH		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
276	SEND COMPLETION SIGNAL TO HOST		0X0000	0X0000	0X0000	0X0000	0x27	0x00	0X00
277	HOME PUMPS		HC	HC	0X0000	0X0000	0x27	0x00	0X00
278	WAIT FOR AS AND HC COMPLETE		0X0000	0X0000	0X0000	0X0000	0xFF	0xFF	0X00
279	BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
280	HANDLE STROBE: WAIT FOR STROBE SETTING		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
281	PAUSE FOR IT TO TAKE EFFECT		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
282	SEND STROBE SETTING TO SM		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
283	BRANCH BACK TO WAIT FOR SM TO BE DONE WITH BACKGROUNDS		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
284	AUTOFOCUS COARSE FINAL OFFSET		0X0000	0X0000	0X0000	0X0000	BA	0X00	0X00
285	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
286	AUTOFOCUS PEAK FINAL OFFSET		0X0000	0X0000	0X0000	0X0000	BB	0X00	0X00
287	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
288	AUTOFOCUS CLINICAL FINAL OFFSET		0X0000	0X0000	0X0000	0X0000	BC	0X00	0X00
289	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
290	AUTOFOCUS FORWARD 1		0X0000	0X0000	0X0000	F0	0X00	0X00	0X00
291	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
292	AUTOFOCUS FORWARD 2		0X0000	0X0000	0X0000	F1	0X00	0X00	0X00
293	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
294	AUTOFOCUS FORWARD 4		0X0000	0X0000	0X0000	F2	0X00	0X00	0X00
295	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
296	AUTOFOCUS FORWARD 8		0X0000	0X0000	0X0000	F3	0X00	0X00	0X00
297	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
298	AUTOFOCUS FORWARD 16		0X0000	0X0000	0X0000	F4	0X00	0X00	0X00
299	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
300	AUTOFOCUS FORWARD 32		0X0000	0X0000	0X0000	F5	0X00	0X00	0X00
301	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
302	AUTOFOCUS FORWARD 64		0X0000	0X0000	0X0000	F6	0X00	0X00	0X00
303	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
304	AUTOFOCUS FORWARD 128		0X0000	0X0000	0X0000	F7	0X00	0X00	0X00
305	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
306	AUTOFOCUS FORWARD 256		0X0000	0X0000	0X0000	F8	0X00	0X00	0X00
307	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
308	AUTOFOCUS FORWARD 512		0X0000	0X0000	0X0000	F9	0X00	0X00	0X00
309	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
310	AUTOFOCUS FORWARD 1024		0X0000	0X0000	0X0000	FA	0X00	0X00	0X00
311	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
312	AUTOFOCUS FORWARD 2048		0X0000	0X0000	0X0000	FB	0X00	0X00	0X00
313	WAIT FOR OBA AND BRANCH TO AUTOFOCUSREADYFORCOMMAND		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00
314	AUTOFOCUS CLEANUP: TO WASTE WELL		FW	WB	0X0000	0X0000	0x15	0x00	0X00
315			0X0000	0X0000	0X0000	0X0000	0xFF	0x00	0X00
316	TEST SHEATH FULL SENSOR		0X0000	0X0000	0X0000	0X0000	0x00	0xFF	0X00
317	TURN ON RINSE PUMP AND RINSE PIPETTER		TR	RP	0X0000	0X0000	0X00	0x25	0X00

8H1

8G2

FIG. 8G2

SMTST	TOSM	TVALUE	TFUNC	SENS	STST	SMSK	END	BRAN	DEST	TRANSLATED PARAMETERS
0X3036	0X8D	0X0000	0X00	0X0032	0X00	0X02	0X0001	0X0010	274	0X00, 0X02, 0X0001, 0X0010, 274,
0X3036	0X31	0X0063	0X43	0X0000	0X00	0X00	0X0010	0X0000	0X4258	0X00, 0X00, 0X0010, 0X0000, 0X4258,
0X3030	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0020	270	0X00, 0X00, 0X0101, 0X0020, 270,
0X0000	0X87	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X8006	0X0000	0X0000	0X00, 0X00, 0X8006, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	163	0X00, 0X00, 0X0000, 0X0101, 163,
0X3130	0	0X0044	0X44	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0045	0X42	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0X8B	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	193	0X00, 0X00, 0X0000, 0X0101, 193,
0X0000	0	0X2000	0X04	0X0000	0X00	0X00	0X0040	0X0000	0X0000	0X00, 0X00, 0X0040, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0040	0X0040	163	0X00, 0X00, 0X0040, 0X0040, 163,
0X0000	0	0X2000	0X04	0X0000	0X00	0X00	0X0040	0X0000	0X0000	0X00, 0X00, 0X0040, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0040	0X0040	163	0X00, 0X00, 0X0040, 0X0040, 163,
0X0000	0	0X2000	0X04	0X0000	0X00	0X00	0X0040	0X0000	0X0000	0X00, 0X00, 0X0040, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0040	0X0040	163	0X00, 0X00, 0X0040, 0X0040, 163,
0X0000	0	0X2000	0X04	0X0000	0X00	0X00	0X0040	0X0000	0X0000	0X00, 0X00, 0X0040, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0040	0X0040	163	0X00, 0X00, 0X0040, 0X0040, 163,
0X0000	0	0X2000	0X04	0X0000	0X00	0X00	0X0040	0X0000	0X0000	0X00, 0X00, 0X0040, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0040	0X0040	163	0X00, 0X00, 0X0040, 0X0040, 163,
0X0000	0	0X2000	0X04	0X0000	0X00	0X00	0X0040	0X0000	0X0000	0X00, 0X00, 0X0040, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0040	0X0040	163	0X00, 0X00, 0X0040, 0X0040, 163,
0X0000	0	0X2000	0X04	0X0000	0X00	0X00	0X0040	0X0000	0X0000	0X00, 0X00, 0X0040, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0040	0X0040	163	0X00, 0X00, 0X0040, 0X0040, 163,
0X0000	0	0X2000	0X04	0X0000	0X00	0X00	0X0040	0X0000	0X0000	0X00, 0X00, 0X0040, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0040	0X0040	163	0X00, 0X00, 0X0040, 0X0040, 163,
0X0000	0	0X2000	0X04	0X0000	0X00	0X00	0X0040	0X0000	0X0000	0X00, 0X00, 0X0040, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0040	0X0040	163	0X00, 0X00, 0X0040, 0X0040, 163,
0X0000	0	0X2000	0X04	0X0000	0X00	0X00	0X0040	0X0000	0X0000	0X00, 0X00, 0X0040, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0040	0X0040	163	0X00, 0X00, 0X0040, 0X0040, 163,
0X0000	0	0X2000	0X04	0X0000	0X00	0X00	0X0040	0X0000	0X0000	0X00, 0X00, 0X0040, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0040	0X0040	163	0X00, 0X00, 0X0040, 0X0040, 163,
0X0000	0	0X2000	0X04	0X0000	0X00	0X00	0X0040	0X0000	0X0000	0X00, 0X00, 0X0040, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0033	0X01	0X01	0X0101	0X0001	318	0X01, 0X01, 0X0101, 0X0001, 318,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X001F	319	0X00, 0X00, 0X0000, 0X001F, 319,

BG1

$$18H_2$$

FIG. 8H1

STATE INDEX	STATE DESCRIPTION	SPACMD	FBACMD	STMCMD	OBACMD	SPASTAT	FBASTAT	STMSTAT	OBASTAT
317	TURN ON RINSE PUMP AND RINSE PIPETTER	TR	RP	0x0000	0x0000	0x00	0x25	0x00	0x00
318	TURN ON RINSE PUMP AND RINSE PIPETTER	TO	RP	0x0000	0x0000	0x00	0x25	0x00	0x00
319		0x0000	0x0000	0x0000	0x0000	0xFF	0x00	0x00	0x00
320		0x0000	0x0000	0x0000	0x0000	0x00	0xFF	0x00	0x00
321	CLEAR PIPETTER/HOME CP AND SP/MOVE TO NEXT TUBE	CP	HC	MM	0x0000	0x16	0x00	0x00	0x00
322		0x0000	0x0000	0x0000	0x0000	0xFF	0x00	0x00	0x00
323		0x0000	0x0000	0x0000	0x0000	0x00	0xFF	0x00	0x00
324		0x0000	0x0000	0x0000	0x0000	0x00	0x00	0xFF	0x00
325	BRANCH TO *16* (GO RESUME)	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
326	MOVE TO NEXT CONTROL TUBE AF: MOVE TO NEXT CONTROL TUBE POSITION (AF)	0x0000	0x0000	MM	0x0000	0x00	0x00	0x32	0x00
327	BRANCH TO *16* (GO RESUME)	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
328	VALIDATE FOCUS POSITION: WAIT FOR OBA IDLE	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0xFF
329	VALIDATE CURRENT FOCUS POSITION (MUST BE *IN FIRST	0x0000	0x0000	0x0000	VP	0x00	0x00	0x00	0x00
330	AF: VALIDATE: IF 31 ("GOOD") FROM OBA GOTO AF_ISVALID	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x31
331	IF 30 ("BAD") FROM OBA GOTO AF_ISNOTVALID	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x30
332	LOOP BACK TO AF_VALIDATE1	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
333	AF_ISVALID: SEND EFOCUSPOSITIONISVALID (0x29) TO HOST AND GOTO AUTOFOCUSREADYFORCOMMAND	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
334	AF_ISNOTVALID: SEND EFOCUSPOSITIONISNOTVALID (0x28) TO HOST AND GOTO AUTOFOCUSREADYFORCOMMAND	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
335	END *17* (AUTOFOCUS CONTROL)	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
336	START NEW IDLE	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0xFF	0x00
337	SEND SYNCH COMMAND TO HOST	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
338	WAIT FOR SM COMMAND	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
339	TELL STM TO LOOK FOR BACKS	0x0000	0x0000	WM	0x0000	0x00	0x00	0x00	0x00
340	WAIT FOR BUTTON OR RACK	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x52	0x00
341	SEND SYNCH COMMAND TO HOST	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
342	WAIT FOR SM COMMAND	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
343	BRANCH TO SHUTDOWN IF STANDBY PERIOD EXCEEDED	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
344	UNCONDITIONALLY BRANCH TO END IDLE	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
345	BRANCH TO WAKEUP LONG IF LONG STANDBY PERIOD EXCEEDED	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
346	BRANCH TO WAKEUP MEDIUM IF INTERMEDIATE STANDBY PERIOD	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
347	BRANCH UNCONDITIONALLY TO WAKEUP SHORT	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
348		0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
349	TIMEOUT -- GO TO REAL IDLE	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
350	START PT TO TEST TUBE; ALSO START WA(WASH)	TT	0x0000	0x0000	0x0000	0x11	0x00	0x00	0x00
351		0x0000	0x0000	0x0000	0x0000	0xFF	0x00	0x00	0x00
352	START SHEATH FOR BACKGROUND CAPTURE	SB	0x0000	0x0000	0x0000	0x31	0x00	0x00	0x00
353	WAIT FOR SB COMPLETE	0x0000	0x0000	0x0000	0x0000	0xFF	0x00	0x00	0x00
354	TIMER DELAY	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
355	TURN OFF EP PUMP ON SPA	EB	0x0000	0x0000	0x0000	0x34	0x00	0x00	0x00
356	WAIT FOR EB COMPLETE	0x0000	0x0000	0x0000	0x0000	0xFF	0x00	0x00	0x00
357	MOVE PIPETTE DOWN TO ASPIRATE POSITION IN TEST TUBE	TD	0x0000	0x0000	0x0000	0x13	0x00	0x00	0x00
358	WAIT FOR TD COMPLETE	0x0000	0x0000	0x0000	0x0000	0xFF	0x00	0x00	0x00
359	START ASPIRATION FOR SAMPLE TRANSFER	AS	RL	0x0000	0x0000	0x17	0x00	0x00	0x00
360	WAIT FOR AS AND RL COMPLETE	0x0000	0x0000	0x0000	0x0000	0xFF	0xFF	0x00	0x00
361	TIMER DELAY	0x0000	0x0000	0x0000	0x0000	0x00	0x00	0x00	0x00
362	TURN OFF EP PUMP ON SPA, SP PUMP ON FBA	EB	EB	0x0000	0x0000	0x34	0x00	0x00	0x00
363	WAIT FOR EB'S COMPLETE (SPA AND FBA)	0x0000	0x0000	0x0000	0x0000	0xFF	0xFF	0x00	0x00
364	TO WASTE WELL	TW	DB	0x0000	0x0000	0x15	0x00	0x00	0x00
365		0x0000	0x0000	0x0000	0x0000	0xFF	0x00	0x00	0x00
366		0x0000	0x0000	0x0000	0x0000	0x00	0xFF	0x00	0x00
367	DRAIN FLOWCELL	DF	0x0000	0x0000	0x0000	0x26	0x00	0x00	0x00
368		0x0000	0x0000	0x0000	0x0000	0xFF	0x00	0x00	0x00
369	PRIME SHEATH SUPPLY LINE	PS	0x0000	0x0000	0x0000	0x20	0x00	0x00	0x00
370		0x0000	0x0000	0x0000	0x0000	0xFF	0x00	0x00	0x00
371	PRIME ALL PUMPS	PP	PC	0x0000	0x0000	0x21	0x00	0x00	0x00
372		0x0000	0x0000	0x0000	0x0000	0xFF	0x00	0x00	0x00
373		0x0000	0x0000	0x0000	0x0000	0x00	0xFF	0x00	0x00
374	PRIME INNER LINES #1	IR	PI	0x0000	0x0000	0x00	0x24	0x00	0x00
375		0x0000	0x0000	0x0000	0x0000	0x00	0xFF	0x00	0x00

FIG. 8H2

SMTST	TDSM	TVALUE	TFUNC	SENS	STST	SMSK	END	BRAN	DEST	TRANSLATED PARAMETERS
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x36	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	0x3136	0X00, 0X00, 0X0000, 0X0101, 0x3136,
0X0000	0x36	0X0049	0x04	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	0x3136	0X00, 0X00, 0X0000, 0X0101, 0x3136,
0X0000	0	0x2000	0x04	0X0000	0X00	0X00	0x0040	0X0000	0X0000	0X00, 0X00, 0x0040, 0X0000, 0X0000,
0X0000	0	0x2000	0x04	0X0000	0X00	0X00	0x0101	0X0000	0X0000	0X00, 0X00, 0x0101, 0X0000, 0X0000,
0X0000	0x00	0X0000	0X00	0X0000	0X00	0X00	0x4040	0x0040	333	0X00, 0X00, 0x4040, 0x0040, 333,
0X0000	0x00	0X0000	0X00	0X0000	0X00	0X00	0x4040	0x0040	334	0X00, 0X00, 0x4040, 0x0040, 334,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0101	330	0X00, 0X00, 0X001F, 0X0101, 330,
0X0000	0x29	0x0029	0x03	0X0000	0X00	0X00	0X0000	0x0000	163	0X00, 0X00, 0X0000, 0x0000, 163,
0X0000	0x28	0x0028	0x03	0X0000	0X00	0X00	0X0000	0x0000	163	0X00, 0X00, 0X0000, 0x0000, 163,
0X0000	0	0x0000	0x04	0X0000	0X00	0X00	0x0000	0X0000	0X0000	0X00, 0X00, 0x0000, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x2c	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X0000	0	0X004A	0x42	0x0000	0X00	0x00	0X0000	0x0000	0x0000	0X00, 0x00, 0X0000, 0x0000, 0X0000,
0X0000	0	0X004B	0x44	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X0000	0	0X004C	0x42	0X0032	0X00	0X01	0X0000	0x0009	345	0X00, 0X01, 0X0000, 0x0009, 345,
0X0000	0x2c	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X0000	0	0X004D	0x42	0x0000	0X00	0x00	0X0000	0x0000	0X0000	0X00, 0x00, 0X0000, 0x0000, 0X0000,
0X0000	0	0X0000	0X00	0x9000	0x05	0x40	0x0101	0X0001	0X5344	0x05, 0x40, 0x0101, 0X0001, 0X5344,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	349	0X00, 0X00, 0X0000, 0X0101, 349,
0X0000	0	0X0000	0X00	0x9000	0x05	0x41	0X0101	0x0001	0X5741	0x05, 0x41, 0X0101, 0x0001, 0X5741,
0X0000	0	0X0000	0X00	0x9000	0x05	0x42	0X0101	0x0001	0X5740	0x05, 0x42, 0X0101, 0x0001, 0X5740,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0x0000	0x0101	0X5753	0X00, 0X00, 0x0000, 0x0101, 0X5753,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x33	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0x001F	0X0000	0X0000	0X00, 0X00, 0x001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X004E	0x42	0x0000	0X00	0x00	0X0010	0X0000	0x4258	0x00, 0x00, 0X0010, 0x0000, 0x4258,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0x001F	0X0000	0X0000	0X00, 0X00, 0x001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0x8606	0X0000	0X0000	0X00, 0X00, 0x8606, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0x8606	0X0000	0X0000	0X00, 0X00, 0x8606, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,

1841

1812

FIG. 811

STATE INDEX	STATE DESCRIPTION	SPACMD	FACMD	STMCMD	OBACMD	SPASTAT	FBASTAT	STMSAT	OBASTAT
376		0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0X00	0X00
377	PRIME INNER LINES #2	PL	0X0000	0X0000	0X0000	0X22	0X00	0X00	0X00
378		0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0X00	0X00
379	PRIME ASPIRATION LINE	IR	PA	0X0000	0X0000	0X00	0X26	0X00	0X00
380		0X0000	0X0000	0X0000	0X0000	0X00	0xFF	0X00	0X00
381		0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0X00	0X00
382	DEBUBBLE	0X0000	DE	0X0000	0X0000	0X00	0X30	0X00	0X00
383		0X0000	0X0000	0X0000	0X0000	0X00	0xFF	0X00	0X00
384	TURN ON RINSE PUMP AND RINSE PIPETTER	IR	RP	0X0000	0X0000	0X00	0X25	0X00	0X00
385		0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0X00	0X00
386		0X0000	0X0000	0X0000	0X0000	0X00	0xFF	0X00	0X00
387	CLEAR PIPETTER	CP	HC	0X0000	0X0000	0X16	0X00	0X00	0X00
388		0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0X00	0X00
389		0X0000	0X0000	0X0000	0X0000	0X00	0xFF	0X00	0X00
390	MOVE TO NEXT TUBE POSITION	0X0000	0X0000	MIN	0X0000	0X00	0X00	0X32	0X00
391	BRANCH TO "16" (GO RESUME)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
392	END WA (WASH)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
393	START Z2 (SLEEP)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
394	END Z2 (SLEEP)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
395	START SS: RESET HLCS	RE	RE	RE	RE	0xFF	0xFF	0xFF	0xFF
396	MAKE SURE OUTPUT IS CLEAR (STMC RETURNS "T" OR "F")	0X0000	0X0000	IC	0X0000	0X00	0X00	0X00	0X00
397	GO "1" IF SO, BRANCH TO SET FRONT PANEL LIGHTS SS1	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X54	0X00
398	GO "1" IF SO, BRANCH TO END OF GO SEQUENCE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X46	0X00
399	LOOP BACK TO LOOKING FOR 1	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
400	SET FRONT PANEL LIGHTS (BUTTON GREEN, LED BLUE)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0xFF	0X00
401	TELL STM TO FIND RACK	PH	0X0000	WT	0X0000	0X00	0X00	0X00	0X00
402	IF 31 FROM STM GO TO WAITUNTILSTMATDLE_SS	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X31	0X00
403	NO RACK - ENDSSBRANCHTARGET	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X39	0X00
404	LOOP BACK	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
405	WAITUNTILSTMATDLE_SS (WAIT FOR SPA IDLE AS WELL)	0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0xFF	0X00
406	MOVE TO NEXT TUBE POSITION (FIRST TUBE ASPIRATE POSITION)	0X0000	0X0000	MIN	0X0000	0X00	0X00	0X32	0X00
407	TO TEST TUBE	TI	0X0000	0X0000	0X0000	0X11	0X00	0X00	0X00
408		0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0X00	0X00
409	START SHEATH FOR BACKGROUND CAPTURE	SB	0X0000	0X0000	0X0000	0X31	0X00	0X00	0X00
410	WAIT FOR SB COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0X00	0X00
411	TIMER DELAY	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
412	TURN OFF EP PUMP ON SPA	EB	0X0000	0X0000	0X0000	0X34	0X00	0X00	0X00
413	WAIT FOR EB COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0X00	0X00
414	MOVE PIPETTE DOWN TO ASPIRATE POSITION IN TEST TUBE	TD	0X0000	0X0000	0X0000	0X13	0X00	0X00	0X00
415	WAIT FOR TD COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0X00	0X00
416	START ASPIRATION FOR SAMPLE TRANSFER	AS	HC	0X0000	0X0000	0X17	0X00	0X00	0X00
417	WAIT FOR AS AND HC COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0xFF	0X00	0X00
418	TIMER DELAY	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
419	TURN OFF EP PUMP ON SPA, SP PUMP ON FBA	EB	EB	0X0000	0X0000	0X34	0X00	0X00	0X00
420	WAIT FOR EB'S COMPLETE (SPA AND FBA)	0X0000	0X0000	0X0000	0X0000	0xFF	0xFF	0X00	0X00
421	TO WASTE WELL	TW	DB	0X0000	0X0000	0X15	0X00	0X00	0X00
422		0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0X00	0X00
423		0X0000	0X0000	0X0000	0X0000	0X00	0xFF	0X00	0X00
424	TURN ON RINSE PUMP AND RINSE PIPETTER	IR	RP	0X0000	0X0000	0X00	0X25	0X00	0X00
425		0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0X00	0X00
426		0X0000	0X0000	0X0000	0X0000	0X00	0xFF	0X00	0X00
427	CLEAR PIPETTER/HOME CP AND SP/MOVE TO NEXT TUBE	CP	HC	MIN	0X0000	0X16	0X00	0X00	0X00
428		0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0X00	0X00
429		0X0000	0X0000	0X0000	0X0000	0X00	0xFF	0X00	0X00
430		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0xFF	0X00
431	MAKE SURE SPA AND STM IDLE	0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0xFF	0X00
432	SEND CR TO STM: HOME PIPETTER	PH	0X0000	CR	0X0000	0X00	0X00	0X33	0X00
433	HOME STM CARRIERS	0X0000	0X0000	0X0000	0X0000	0xFF	0X00	0xFF	0X00
434	END OF SS SEQUENCE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
435	SW WAKEUP FROM SHORT STANDBY PERIOD - TURN STROBE ON	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00



FIG. 812

SMTST	TOSM	TVALUE	TFUNC	SENS	STST	SMSK	END	BRAN	DEST	TRANSLATED PARAMETERS
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x32	0X0000	0X00	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0x36	0X0051	0x44	0X0000	0X00	0X00	0X001F	0X0000	0X0000	0X00, 0X00, 0X001F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0X0101	0x3136	0X00, 0X00, 0X0000, 0X0101, 0x3136,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0000	0x0000	0x0000	0X00, 0X00, 0X0000, 0x0000, 0x0000,
0X0000	0xFF	0X0000	0X00	0X0000	0X00	0X00	0x0000	0X0000	0X0000	0X00, 0X00, 0x0000, 0X0000, 0X0000,
0X0000	0xFF	0X0000	0X00	0X0000	0X00	0X00	0x0000	0X0000	0X0000	0X00, 0X00, 0x0000, 0X0000, 0X0000,
0X0000	0	0X0052	0x44	0X0000	0X00	0X00	0X0000	0X0000	0X0000	0X00, 0X00, 0x0000, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0X00, 0X00, 0X0101, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0x0008	400	0X00, 0X00, 0X0101, 0x0008, 400,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0x0101	0x0008	434	0X00, 0X00, 0x0101, 0x0008, 434,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0x0000	0x0101	397	0X00, 0X00, 0x0000, 0x0101, 397,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X005F	0X0000	0X0000	0X00, 0X00, 0X005F, 0X0000, 0X0000,
0X0000	0	0X0000	0X00	0X0000	0X00	0X00	0X0101	0X0000	0X0000	0

FIG. 8J1

STATE INDEX	STATE DESCRIPTION	SPACMD	FBACMD	STMCMD	OBACMD	SPASTAT	FBASTAT	STMSSTAT	OBASTAT
436		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
437		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
438	UNCONDITIONALLY BRANCH TO GO	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
439	END OF SW	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
440	MW WAKEUP FROM INTERMEDIATE STANDBY PERIOD - TURN STROBE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
441		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
442		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
443	UNCONDITIONALLY BRANCH TO GO	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
444	END OF MW	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
445	LW WAKEUP FROM LONG STANDBY PERIOD - TURN STROBE ON	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
446		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
447		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
448	UNCONDITIONALLY BRANCH TO GO	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
449	END OF LW	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
450	SD SHUTDOWN - AUTO SHUTDOWN AFTER STANDBY TIMER EXPIRED	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
451	TURN STROBE OFF	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
452		0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
453	END OF SD	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
454	START DL (DILUENT); TO TEST TUBE	11	0X0000	0X0000	0X0000	0x11	0x00	0X00	0X00
455		0X0000	0X0000	0X0000	0X0000	0xFF	0x00	0X00	0X00
456	START SLEATH FOR BACKGROUND CAPTURE	SB	0X0000	0X0000	0X0000	0x31	0X00	0X00	0X00
457	WAIT FOR SB COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0x00	0X00	0X00
458	TIMER DELAY	0X0000	0X0000	0X0000	0X0000	0x00	0x00	0X00	0X00
459	TURN OFF EP PUMP ON SPA	EB	0X0000	0X0000	0X0000	0x34	0x00	0X00	0X00
460	WAIT FOR EB COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0x00	0X00	0X00
461	MOVE PIPETTE DOWN TO ASPIRATE POSITION IN TEST TUBE	TD	0X0000	0X0000	0X0000	0x13	0x00	0X00	0X00
462	WAIT FOR TD COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0x00	0X00	0X00
463	START ASPIRATION FOR SAMPLE TRANSFER	AS	RC	0X0000	0X0000	0x17	0x00	0X00	0X00
464	WAIT FOR AS AND RC COMPLETE	0X0000	0X0000	0X0000	0X0000	0xFF	0xFF	0X00	0X00
465	TIMER DELAY	0X0000	0X0000	0X0000	0X0000	0x00	0X00	0X00	0X00
466	TURN OFF EP PUMP ON SPA, SP PUMP ON FBA	EB	EB	0X0000	0X0000	0x34	0x00	0X00	0X00
467	WAIT FOR EB'S COMPLETE (SPA AND FBA)	0X0000	0X0000	0X0000	0X0000	0xFF	0xFF	0X00	0X00
468	TO WASTE WELL	TW	DB	0X0000	0X0000	0x15	0x00	0X00	0X00
469		0X0000	0X0000	0X0000	0X0000	0xFF	0x00	0X00	0X00
470		0X0000	0X0000	0X0000	0X0000	0x00	0xFF	0X00	0X00
471	TURN ON RINSE PUMP AND RINSE PIPETTER	TR	RP	0X0000	0X0000	0X00	0x25	0X00	0X00
472		0X0000	0X0000	0X0000	0X0000	0xFF	0x00	0X00	0X00
473		0X0000	0X0000	0X0000	0X0000	0x00	0xFF	0X00	0X00
474	CLEAR PIPETTER/HOME CP AND SP	CP	HC	0X0000	0X0000	0x16	0X00	0X00	0X00
475		0X0000	0X0000	0X0000	0X0000	0xFF	0x00	0X00	0X00
476		0X0000	0X0000	0X0000	0X0000	0x00	0xFF	0X00	0X00
477		0X0000	0X0000	0X0000	0X0000	0x00	0x00	0xFF	0X00
478	RETRIEVE TUBE NUMBER; BRANCH TO KILL ("KL") IF 10 (0X0A), TERM OTHERWISE	0X0000	0X0000	0X0708	0X0000	0X00	0X00	0x0A	0X00
479	MOVE TO NEXT TUBE POSITION	0X0000	0X0000	MM	0X0000	0X00	0X00	0x32	0X00
480	BRANCH TO "T6" (GO RESUME)	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
481	END OF DL SEQUENCE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
482	START KL (KILL); SEND CR TO STM; HS TO FBA+C240; HOME PIPETTOR; FLASH STANDBY	PH	HS	CR	0X0000	0x12	0x21	0X33	0X00
483	FLASH STANDBY	0x0000	0X0000	0X0000	0X0000	0x00	0x00	0X00	0X00
	SEND SPMCSINSHUTDOWN MESSAGE TO SM; NO EXIT								
484	CONDITION	0x0000	0X0000	0X0000	0X0000	0x00	0x00	0X00	0X00
485	END OF KL SEQUENCE	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00
486	EX BACKGROUND ERROR EXIT	EB	EB	0X0000	0X0000	0X00	0X00	0X00	0X00
487	DUMMY	0X0000	0X0000	0X0000	0X0000	0X00	0X00	0X00	0X00

8J21

FIG. 8J2

[illegible]

FIG. 9A1

400

402    404    406    408    410    412    414    416

STATE ORDER	STATE DESCRIPTION	ENERGIZED (VALVES ONLY)	EP	FIRST MOTOR	SECOND MOTOR	SP	SENSOR SELECT
0	IDLE		0	80FF	0	80FF	0000
1	"IT" HOME EVACUATION PUMP / ROTATE OUT TO TUBE	17 AIR CHRG VLV, EBV3,	80FD	80FF	8441	80FF	0000
2	PLACE ROLLER ON TUBE (EP -45 DEG)	EBV3,	860C	80FF	0	80FF	0000
3	DUMMY		80FF	80FF	0	80FF	0000
4	"PIP" - HOME VERTICAL TO LIFT PIPPETTER AND SEND PIPPETTER BACK TO BACK SENSOR THEN TO WASTE WELL		80FF	80FE	80FF	80FF	0000
5	HOME ROTATIONAL MOTOR TO BACK SENSOR		80FE	80FE	80FE	80FE	0000
6	ROTATE OUT -3 DEG TO WASTE WELL		80FE	80FE	8440	80FE	0000
7	CHECKING PRESSURE	17 AIR CHRG VLV,	80FF	80FF	0	80FE	1000
8	RECHARGE	17 AIR CHRG VLV,	80FF	80FF	0	80FE	1000
9	DUMMY		80FF	80FF	0	80FE	0000
10	"TD" - DOWN TO TEST TUBE		0	8643	0	80FF	0000
11	DUMMY		80FF	80FF	0	80FF	0000
12	"AS" - MIX SAMPLE (BP 1.5 SEC)	110 BURP VLV, CBV3, EBV3,	80FF	80FF	0	80FF	0000
13	DELAY BEFORE ASPIRATE	CBV3, EBV3,	80FF	80FF	0	80FF	0000
14	ASPIRATE TO BEGINNING OF FLOW CELL	51, 17 AIR CHRG VLV, CBV3, PBV3	4009	80FF	0	80FF	0000
15	ACTIVATE SBV TO FILL FLOW CELL WHILE PULLING EP DURING FAST	SBV3,	4022	80FF	0	80FF	0000
16	ACTIVATE SBV TO FILL FLOW CELL WHILE PULLING EP DURING SLOW PUSH OF CP DURING ANALYSIS	SBV3,	401D	80FF	0	80FF	0000
17	DUMMY	SBV3,	0	80FF	0	80FF	0000
18	"TW" LIFT PIPPETTER TO 2/3 OF THE TUBE		80FF	D556	0	80FF	0000
19	LIFT PIPPETTER TO THE TOP AND SPIT AIR	110 BURP VLV,	80FF	80FF	0	80FF	0000
20	ROTATE IN TO WASTE WELL		80FF	80FF	8442	80FF	0000
21	DOWN TO WASTE WELL		80FF	8647	0	80FF	0000
22	DUMMY		80FF	80FF	0	80FF	0000
23	"CP" CLEAN FLOWCELL WINDOW FOR 2 SEC	CBV3, SBV3,	4019	80FF	0	80FF	0000
24	RAISE PIPPETTER		80FF	D556	0	80FF	0000
25	CLEAR PIPPETTER	110 BURP VLV,	80FF	80FF	0	80FF	0000
26	LIFT PIPPETTER		80FF	80FF	0	80FF	0000
27	DUMMY		80FF	80FF	0	80FF	0000
28	"PS" PRIME SHEATH SUPPLY LINE		80FF	80FF	0	80FF	0000
29	DUMMY		80FF	80FF	0	80FF	0000

9B1

9A2

400

FIG. 9A2

418	420	422	424	426	428	430	432	434	436
SENSOR STATE	SENSOR MASK	MOTOR TEST	SM TEST	TDSM	TVALUE	TFUNC	END CTRL	BRAN CTRL	BEST
0	0	0	0X0000	0xFF	0X0	0X0000	0x0007	0x0000	0x0000
0	0	FB	0X0000	0X11	0X0	0X0000	0x0007	0x0000	0x0000
0	0	B3	0X0000	0X11	0X0	0X0000	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X11	0X0	0X0000	0x0007	0x0000	0x0000
0	0	FF	0X0000	0X00	0X0	0X0000	0x0007	0x0000	0x0000
0	0	FF	0X0000	0X00	0X0	0X0000	0x0007	0x0000	0x0000
0	0	FB	0X0000	0X00	0X0	0X0000	0x0007	0x0000	0x0000
6	54	F3	0X0000	0X00	0X0	0X0000	0x0001	0x0101	9
5	54	F3	0X0000	0X00	0X0	0X0000	0x0001	0x0000	0x0000
0	0	F3	0X0000	0X12	0X0	0X0000	0x0007	0x0000	0x0000
0	0	23	0X0000	0X13	0X0	0X0000	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X13	0X0	0X0000	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X17	0x42	0x0004	0x0000	0x0000	0x0000
0	0	F3	0X0000	0X17	0x42	0X0023	0X0000	0x0000	0x0000
0	0	33	0X0000	0X17	0x42	0X0024	0x0000	0x0000	0x0000
0	0	33	0X0000	0X17	0x42	0X0025	0x0000	0x0000	0x0000
0	0	33	0X0000	0X17	0x00	0x0000	0x0007	0x0000	0x0000
0	0	33	0X0000	0X17	0X0	0X0000	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X00	0X0	0X0000	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X00	0X0	0X0000	0x0007	0x0000	0x0000
0	0	FB	0X0000	0x00	0X0	0X0000	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X00	0X0	0X0000	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X15	0X0	0X0000	0x0007	0x0000	0x0000
0	0	33	0X0000	0X00	0X42	0X0027	0x0000	0x0000	0x0000
0	0	F3	0X0000	0x16	0X0	0X0000	0x0007	0x0000	0x0000
0	0	F3	0X0000	0x16	0X42	0X0005	0x0000	0x0000	0x0000
0	0	F3	0X0000	0x16	0X0	0X0000	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X16	0X0	0X0000	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X00	0X42	0X0028	0x0000	0x0000	0x0000
0	0	F3	0X0000	0X20	0X0	0X0000	0x0007	0x0000	0x0000

9A1

9B2

FIG. 9B1

STATE ORDER	STATE DESCRIPTION	ENERGIZED (VALVES ONLY)	IP	FIRST MOTOR	SECOND MOTOR	SP	SENSOR SELECT
30	*PP* PRIME EVACUATION PUMP	EBV3,	0758	80FF	0	80FF	0000
31	HOLD EBV3 FOR 3 SEC	EBV3,	80FF	80FF	0	80FF	0000
32	DUMMY		80FF	80FF	0	80FF	0000
33	*PI* HOME EP	EBV3,	80FD	80FF	0	80FF	0000
34	PRIME INNER LINE #2	CBV3, SBV3,	DB5C	80FF	0	80FF	0000
35	DUMMY		80FF	80FF	0	80FF	0000
36	*TR* TURN ON RINSE PUMP FOR 2 SEC		80FF	80FF	0	80FF	0000
37	CHECKING PRESSURE	I7 AIR CHRG	80FF	80FF	0	80FF	10B0
38	RECHARGE	I7 AIR CHRG	80FF	80FF	0	80FF	10B0
39	FILL SHEATH TANK FOR 2 SEC	VLV,	80FF	80FF	0	80FF	0000
40	DUMMY		80FF	80FF	0	80FF	0000
41	*HP* HOME EP	EBV3,	80FD	80FF	0	80FF	0000
42	DUMMY		80FF	80FF	0	80FF	0000
43	*SB* TRANSFER SHEATH DURING BACKGROUND	CBV3, SBV3,	401A	80FF	0	80FF	0000
44	DUMMY	CBV3, SBV3,	0	80FF	0	80FF	0000
45	*EB* END BACKGROUND (EP OFF)	CBV3, SBV3,	80FF	80FF	0	80FF	0000
46	DUMMY		80FF	80FF	0	80FF	0000
47	*DE* DRAIN FLOWCELL	PBV3,	DE5F	80FF	0	80FF	0000
48	DUMMY		80FF	80FF	0	80FF	0000
49	*IC* HOME EP	EBV3,	80FD	80FF	0	80FF	0000
50	PLACE ROLLER ON TUBE (EP -45 DEG)	EBV3,	860C	80FF	0	80FF	0000
51	DOWN TO TEST TUBE	PBV3,	80FF	8643	0	80FF	0000
52	WASH FLOW CELL WITH IRISOLVE	PBV3,	E061	80FF	0	80FF	0000
53	DUMMY		80FF	80FF	0	80FF	0000
54	START *ZZ*		0	80FF	0	80FF	0000
55	END *ZZ*		0	80FF	0	80FF	0000
56	*RV* RESET VALVES (SUBROUTINE TO BE USED ONLY DURING *BD* TO TURN OFF VALVES)		80FF	80FF	0	80FF	0000
57	DUMMY		80FF	80FF	0	80FF	0000
58	*TP* CHECKING PRESSURE		80FF	80FF	0	80FF	10B0
59	RECHARGE		80FF	80FF	0	80FF	10B0
60	DUMMY		80FF	80FF	0	80FF	0000
61	*S1* TURN ON SHEATH FILL PUMP		80FF	80FF	0	80FF	0000
62	DUMMY		80FF	80FF	0	80FF	0000

9C1

9B2

400

FIG. 9B2

SENSOR STATE	SENSOR MASK	MOTOR TEST	SM TEST	TDSM	TVALUE	TFUNC	END CTRL	BRAN CTRL	DEST
0	0	B3	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	F3	0X0000	0x00	0X0029	0X42	0x0000	0x0000	0x0000
0	0	F3	0X0000	0X21	0X0000	0X0	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	B3	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	F3	0X0000	0x22	0X0000	0X0	0x0007	0x0000	0x0000
0	0	F3	0X0000	0x23	0X002A	0X42	0x0000	0x0000	0x0000
6	54	F3	0X0000	0x23	0X0000	0X0	0x0001	0x0101	38
5	54	F3	0X0000	0x23	0X0000	0X0	0x0001	0x0000	0x0000
0	0	F3	0X0000	0x23	0x0006	0x42	0x0000	0x0000	0x0000
0	0	F3	0X0000	0X23	0X0000	0X0	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X24	0X0000	0X0	0x0007	0x0000	0x0000
0	0	33	0X0000	0X31	0x0000	0x0	0x0101	0x0000	0x0000
0	0	33	0X0000	0X31	0X0000	0X0	0x0000	0x0000	0x0000
0	0	F3	0X0000	0X34	0x0000	0x0	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X34	0X0000	0X0	0x0007	0x0000	0x0000
0	0	B3	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X26	0X0000	0X0	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	B3	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	E3	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	B3	0X0000	0X00	0x0000	0x0	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X27	0x0000	0x0	0x0007	0x0000	0x0000
0	0	0	0X0000	0xFF	0x0000	0x0	0x0000	0x0080	0x0000
0	0	0	0X0000	0xFF	0x0000	0x0	0x0000	0x0000	0x0000
0	0	F3	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X26	0X0000	0X0	0x0007	0x0000	0x0000
6	54	F3	0X0000	0X00	0X0000	0X0	0x0001	0x0101	60
5	54	F3	0X0000	0X00	0X0000	0X0	0x0001	0x0000	0x0000
0	0	F3	0X0000	0x30	0X0000	0X0	0x0007	0x0000	0x0000
0	0	F3	0X0000	0X32	0x0000	0x0	0x0101	0x0000	0x0000
0	0	F3	0X0000	0X32	0X0000	0X0	0x0000	0x0000	0x0000

9B1

9C2

FIG. 9C1

STATE ORDER	STATE DESCRIPTION	ENERGIZED (VALVES ONLY)	EP	FIRST MOTOR	SECOND MOTOR	SP	SENSOR SELECT
63	"S0" TURN OFF SHEATH FILL PUMP		8OFF	8OFF	0	8OFF	0000
64	DUMMY		8OFF	8OFF	0	8OFF	0000
65	"TQ" TURN ON RINSE PUMP FOR 2 SEC. WITHOUT FILL SHEATH		8OFF	8OFF	0	8OFF	0000
66	CHECKING PRESSURE	17 AIR CHRQ VLV,	8OFF	8OFF	0	8OFF	1080
67	RECHARGE	17 AIR CHRQ VLV,	8OFF	8OFF	0	8OFF	1080
68	DUMMY		8OFF	8OFF	0	8OFF	0000
69	"HC" INITIALIZE EVACUATION PUMP	17 AIR CHRQ VLV, EBV3,	8OFF	8OFF	0	8OFF	0000
70	PLACE ROLLER ON TUBE (EP -45 DEG)	EBV3,	850C	8OFF	0	8OFF	0000
71	DUMMY		8OFF	8OFF	0	8OFF	0000

9C2



FIG. 9C2

SENSOR STATE	SENSOR MASK	MOTOR TEST	SM TEST	TDSM	TVALUE	TFUNC	END CTRL	BRAN CTRL	DEST
0	0	F3	0X0000	0X33	0X0000	0X0	0X0101	0X0000	0X0000
0	0	F3	0X0000	0X33	0X0000	0X0	0X0000	0X0000	0X0000
0	0	F3	0X0000	0X23	0X002B	0X42	0X0000	0X0000	0X0000
6	54	F3	0X0000	0X23	0X0000	0X0	0X0001	0X0101	68
5	54	F3	0X0000	0X23	0X0000	0X0	0X0001	0X0000	0X0000
0	0	F3	0X0000	0X23	0X0000	0X0	0X0007	0X0000	0X0000
0	0	F3	0X0000	0X27	0X0000	0X0	0X0007	0X0000	0X0000
0	0	B3	0X0000	0X27	0X0000	0X0	0X0007	0X0000	0X0000
0	0	F3	0X0000	0X27	0X0000	0X0	0X0007	0X0000	0X0000

9C1

FIG. 10A1

STATE ORDER	STATE DESCRIPTION	ENERGIZED (VALVES ONLY)	EP	FIRST MOTOR	SECOND MOTOR	SP	SENSOR SELECT
0	ROLE		0	80FF	80FF	0	0000
1	"HC" HOME CP AND SP	CBV3,	80FE	80FF	80FF	80FE	0000
2	PLACE ROLLER ON TUBE (CP 45 DEG)	CBV3,	8601	80FF	80FF	80FF	0000
3	DUMMY		80FF	80FF	80FF	80FF	0000
4	"PC" PRIME CANNUL AND SHEATH PUMP	CBV3,	C546	80FF	80FF	CA4B	0000
5	DUMMY		80FF	80FF	80FF	80FF	0000
6	"PL" PRIME LINES	DRV3, EBV3,	CL4D	80FF	80FF	80FF	0000
7	DUMMY		80FF	80FF	80FF	80FF	0000
8	RINSE PIPETTER - RP ON	SBV3, PBV3, EBV3,	80FF	80FF	80FF	C849	0000
9	OPEN SBV, PBV, AND EBV TO VENT EXCESS PRESSURE OUT	SBV3, PBV3, EBV3,	80FF	80FF	80FF	80FF	0000
10	DUMMY		80FF	80FF	80FF	80FF	0000
11	"PA" PRIME ASPARATION LINE	SBV3, PBV3, EBV3,	80FF	80FF	80FF	CE4F	0000
12	DUMMY		80FF	80FF	80FF	80FF	0000
13	"HP" HOME CP AND SP	CBV3,	80FE	80FF	80FF	80FE	0000
14	DUMMY		80FF	80FF	80FF	80FF	0000
15	"RC" DELAY BEFORE RUNNING CP FAST PUSH		80FF	80FF	80FF	80FF	0000
16	FAST PUSH		4001	80FF	80FF	80FF	0000
17	SLOW CP PUSH DURING ANALYSIS		4002	80FF	80FF	80FF	0000
18	DUMMY		0	80FF	80FF	80FF	0000
19	"DB" PLACE SP ROLLER ON HOSE WITH 45 DEG MOVE		80FF	80FF	80FF	8601	0000
20	DEBUBBLE FOR 3 SECS	CBV3, SBV3, DRV3, EBV3,	80FF	80FF	80FF	C344	0000
21	DUMMY		80FF	80FF	80FF	80FF	0000
22	"DE" DEBUBBLE (SP 10 REV.)	CBV3, SBV3, DRV3, EBV3,	80FF	80FF	80FF	D051	0000
23	DUMMY		80FF	80FF	80FF	80FF	0000
24	BEGIN ZZ		0	80FF	80FF	0	0000
25	END ZZ		0	80FF	80FF	0	0000
26	"IC" HOME CP	CBV3,	80FE	80FF	80FF	80FF	0000
27	PLACE ROLLER ON TUBE (CP 45 DEG)	CBV3,	8601	80FF	80FF	80FF	0000
28	CLEAN DRAIN	DRV3, EBV3,	D253	80FF	80FF	80FF	0000
29	DUMMY		80FF	80FF	80FF	80FF	0000

500

FIG. 10A2

518	520	522	524	526	528	530	532	534	536
SENSOR STATE	SENSOR MASK	MOTOR TEST	SM TEST	TOSM	TVALUE	TRUNC	END CTRL	BRAN CTRL	DEST
0	0	0	0X0000	0xFF	0X0000	0X0	0x0007	0x0000	0x0000
0	0	FF	0X0000	0x21	0X0000	0X0	0x0007	0x0000	0x0000
0	0	BF	0X0000	0x21	0X0000	0X0	0x0007	0x0000	0x0000
0	0	FF	0X0000	0X21	0X0000	0X0	0x0007	0x0000	0x0000
0	0	BE	0X0000	0x00	0X0000	0x0	0x0007	0x0000	0x0000
0	0	FF	0X0000	0x23	0X0000	0X0	0x0007	0x0000	0x0000
0	0	BF	0X0000	0x00	0X0000	0x0	0x0007	0x0000	0x0000
0	0	FF	0X0000	0x24	0X0000	0X0	0x0007	0x0000	0x0000
0	0	FE	0X0000	0x00	0x0000	0x0	0x0007	0x0000	0x0000
0	0	FE	0X0000	0x00	0x0014	0x42	0x0000	0x0000	0x0000
0	0	FE	0X0000	0X25	0X0000	0X0	0x0007	0x0000	0x0000
0	0	FE	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	FE	0X0000	0x26	0X0000	0X0	0x0007	0x0000	0x0000
0	0	FE	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	FE	0X0000	0X27	0X0000	0X0	0x0007	0x0000	0x0000
0	0	FE	0X0000	0X28	0x0015	0x42	0x0000	0x0000	0x0000
0	0	3F	0X0000	0X28	0x0016	0x42	0x0000	0x0000	0x0000
0	0	3F	0X0000	0X28	0X0000	0X0	0X0007	0x0000	0x0000
0	0	3F	0X0000	0X28	0X0000	0x0	0x0000	0x0000	0x0000
0	0	FE	0X0000	0X29	0X0000	0X0	0x0007	0x0000	0x0000
0	0	FE	0X0000	0x29	0X0000	0x0	0x0007	0x0000	0x0000
0	0	FF	0X0000	0X29	0X0000	0X0	0x0007	0x0000	0x0000
0	0	FE	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	FE	0X0000	0X30	0X0000	0X0	0x0007	0x0000	0x0000
0	0	0	0X0000	0xFF	0X0000	0X0	0x0000	0x0080	0x0000
0	0	0	0X0000	0xFF	0X0000	0X0	0x0000	0x0000	0x0000
0	0	FF	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	BF	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	BF	0X0000	0X00	0X0000	0X0	0x0007	0x0000	0x0000
0	0	FF	0X0000	0X31	0X0000	0X0	0x0007	0x0000	0x0000

10A1

10B2

FIG. 10B1

500

STATE ORDER	STATE DESCRIPTION	ENERGIZED (VALUES ONLY)	EP	FIRST MOTOR	SECOND MOTOR	SP	SENSOR SELECT
30	"RV" RESET VALVES TO OFF (USED INSTEAD OF "RE" DURING "BD" IN HYPERTERMINAL)		80FF	80FF	80FF	80FF	0000
31	DUMMY		80FF	80FF	80FF	80FF	0000
32	"HS" STANDBY POSITION FOR CP AND SP	CBV3	80FE	80FF	80FF	80FE	0000
33	PLACE ROLLER ON TUBE (CP AND SP 45 DEG)	CBV3	8601	80FF	80FF	8601	0000
34	DUMMY		80FF	80FF	80FF	80FF	0000
35	"EB" END CONSTANT VELOCITY SP MOVE		80FF	80FF	80FF	80FF	0000
36	DUMMY		80FF	80FF	80FF	80FF	0000

10B2

500

FIG. 10B2

SENSOR STATE	SENSOR MASK	MOTOR TEST	SM TEST	TOSM	TVALUE	TFUNC	END CTRL	BRAN CTRL	DEST
0	0	FF	0X0000	0X00	0X0000	0X0	0X0007	0X0000	0X0000
0	0	FF	0X0000	0X30	0X0000	0X0	0X0007	0X0000	0X0000
0	0	FF	0X0000	0X00	0X0000	0X0	0X0007	0X0000	0X0000
0	0	BE	0X0000	0X00	0X0000	0X0	0X0007	0X0000	0X0000
0	0	FF	0X0000	0X21	0X0000	0X0	0X0007	0X0000	0X0000
0	0	FF	0X0000	0X34	0X0000	0X0	0X0007	0X0000	0X0000
0	0	FF	0X0000	0X34	0X0000	0X0	0X0007	0X0000	0X0000

10B1

FIG. 11A1

600

602      604      606      608      610      612      614      616      618

STATE ORDER	STATE DESCRIPTION	DBR	DAND	SM	CM	CI	CD	RC
0	RESET IN GENERAL	0X00000000	0XFFFFFFF	0X80FF	0X80FF	0X80FF	0X80FF	0X0000
1	START M1; START HC	0X00000000	0XFFFFFFF	0X80FD	0X0000	0X80FF	0X80FF	0X0000
2	END HC	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
3	START HR	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
4	END HR	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
5	START IIS; BRANCH IF UPSTREAM NOT READY	0X00000000	0XFFFFFFF	0X0000	0X0000	0X00900	0X0000	0X0000
6	BRANCH IF BUFFER FULL	0X00000000	0XFFFFFFF	0X0000	0X0000	0X0000	0X0000	0X0000
7	SIGNAL OK TO SEND RACK; WAIT FOR COMPLETE SIGNAL (READY)	0X00000010	0XFFFFFFF	0X0000	0X0000	0X80FF	0X0000	0X0000
8	DELAY 200 MS	0X00000000	0XFFFFFFF	0X0000	0X0000	0X0000	0X0000	0X0000
9	UNISIGNAL OK TO SEND RACK; FEED IN 2 SEC	0X00000000	0XFFFFFFF	0X0000	0X0000	0X00900	0X0000	0X0000
10	END IIS	0X00000000	0XFFFFFFF	0X0000	0X0000	0X80FF	0X0000	0X0000
11	WAIT IF NO OTHER RACK	0X00000000	0XFFFFFFF	0X0000	0X0000	0X0000	0X0000	0X0000
12	RUN RACK IN	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X00900	0X00900	0X0000
13	EXTRA SECOND TO MAKE FLUSH. READ RACK ID FOR TRANSMISSION	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X00900	0X00900	0X0000
14	STOP CONVEYOR; CHECK IF ROOM AT OUTPUT SIDE	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
15	MOVE RACK IN	0X00000000	0XFFFFFFF	0X8040	0X0000	0X80FF	0X80FF	0X0000
16	GOY RACK	0X00000000	0XFFFFFFF	0X0000	0X0000	0X0000	0X0000	0X0000
17	INO RACK	0X00000000	0XFFFFFFF	0X0000	0X0000	0X0000	0X0000	0X0000
18	END M1; END I12	0X00000000	0XFFFFFFF	0X0000	0X0000	0X0000	0X0000	0X0000
19	START M1E; MOVE TO NEXT TUBE POSITION	0X00000000	0XFFFFFFF	0X8000	0X0000	0X80FF	0X80FF	0X0000
20	COMPLETE THE MOVE AND GET TUBE NUMBER	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
21	STABILIZE BEFORE READING TUBE DETECTOR	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
22	STORE TUBE DETECTOR VALUE; BRANCH TO SCAN IF TUBE PRESENT	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
23	UNCONDITIONAL BRANCH TO ENDMM	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
24	SCAN BARCODE	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
25	END MM; SEND COMPLETION TO MC	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
26	START LH	0X00000000	0XFFFFFFF	0X8041	0X0000	0X80FF	0X80FF	0X0000
27		0X00000000	0XFFFFFFF	0X8004	0X0000	0X80FF	0X80FF	0X0000
28		0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X00900	0X0000
29		0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X00900	0X0000
30	END ER; SEND COMPLETION TO MC	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
31	BEGIN BC	0X00000000	0XFFFFFFF	0X0000	0X0000	0X0000	0X0000	0X0000
32		0X00000000	0XFFFFFFF	0X0000	0X0000	0X0000	0X0000	0X0000
33	END BC	0X00000000	0XFFFFFFF	0X0000	0X0000	0X0000	0X0000	0X0000
34	BEGIN CR; RUN INFED CONVEYOR IN REVERSE	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X0100	0X80FF	0X0000
35	HOME SAMPLE CARRIER WHILE DISCHARGE RUNS	0X00000000	0XFFFFFFF	0X80FD	0X80FD	0X80FF	0X00900	0X0000
36	MOVE SAMPLE LEVER TO EJECT POSITION	0X00000000	0XFFFFFFF	0X8044	0X0000	0X80FF	0X0000	0X0000
37	HOME SAMPLE LEVER	0X00000000	0XFFFFFFF	0X80FD	0X0000	0X80FF	0X0000	0X0000

11B1

11A2

FIG. 11A2

600

620	622	624	626	628	630	632	634	636	638	640
SENSEL	STST	SMSK	MTST	SMTST	TOSM	TVAL	TFNC	ENDCTL	BRNCTL	BEST
0X0000	0X00	0X00	0X00	0X0000	0XFF	0X0000	0X00	0X0000	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000
0X0030	0X04	0X04	0XFF	0X0000	0	0X000A	0X42	0X0000	0X0101	12
0X0230	0X00	0X04	0XFF	0X0000	0	0X0000	0X00	0X0001	0X0101	12
0X0030	0X00	0X04	0XFF	0X0000	0	0X0000	0X00	0X0001	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0	0X000B	0X42	0X0000	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0	0X000C	0X42	0X0000	0X0000	0X0000
0X0030	0X04	0X04	0XFF	0X0000	0	0X0000	0X00	0X0006	0X0001	5
0X0040	0X1F	0X1F	0XFF	0X0000	0	0X0000	0X42	0X0001	0X0000	0X0000
0X0040	0X1F	0X1F	0X00	0X0000	0	0X000E	0X43	0X0007	0X0000	17
0X0040	0X00	0X1F	0X00	0X0000	0	0X000F	0X42	0X0006	0X0000	0X0000
0X0230	0X01	0X01	0XFF	0X0000	0	0X0000	0X00	0X0006	0X0001	17
0X0000	0X00	0X00	0XFF	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0X00	0X0000	0X31	0X0010	0X43	0X0000	0X0101	18
0X0000	0X00	0X00	0XFF	0X0000	0X39	0X0011	0X42	0X0101	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0	0X0000	0X00	0X0000	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000
0X0000	0X00	0X1F	0X00	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0X00	0X0000	0	0X0012	0X42	0X0007	0X0000	0X0000
0X1040	0X05	0X48	0X00	0X0000	0	0X0000	0X00	0X0202	0X0001	24
0X0000	0X00	0X00	0X00	0X0000	0	0X0000	0X00	0X0000	0X0202	25
0X4000	0X00	0X1F	0X00	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0X32	0X0000	0X00	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000
0X0230	0X02	0X02	0X00	0X0000	0	0X0013	0X43	0X0007	0X0000	30
0X0000	0X00	0X00	0X00	0X0000	0	0X0014	0X42	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0X33	0X0000	0X00	0X0007	0X0000	0X0000
0X4000	0X00	0X1F	0X00	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0X00	0X0000	0X44	0X0015	0X42	0X0000	0X0000	0X0000
0X0000	0X00	0X00	0X00	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0X00	0X0000	0X30	0X0016	0X02	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0	0X0000	0X00	0X0007	0X0000	0X0000

11A1      11B2

FIG. 11B1

STATE ORDER	STATE DESCRIPTION	DOR	DAND	SM	CM	CF	CO	RC
38	RUN CARRIER OUTPUT BUFFER MOTOR UNTIL SENSOR NOT BLOCKED OR UNTIL TIME OUT	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X0000	0X0000
39	RUN CO A LITTLE LONGER	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X0000	0X0000
40	END CR	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
41	BEGIN IC (IS CLEAR); IF OUTPUT SENSOR NOT BLOCKED BRANCH TO "IS CLEAR = TRUE"	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
42	RUN CARRIER OUTPUT BUFFER MOTOR UNTIL SENSOR NOT BLOCKED OR UNTIL TIME OUT. IF TIMEOUT BRANCH TO "IS CLEAR = FALSE"	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X0900	0X0000
43	RUN CO A LITTLE LONGER	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X0900	0X0000
44	IS CLEAR = TRUE; SEND "1"; BRANCH TO END IS	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
45	IS CLEAR = FALSE; SEND "1"	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
46	END IS	0X00000000	0XFFFFFFF	0X80FF	0X0000	0X80FF	0X80FF	0X0000
47	BEGIN WR	0X00000000	0XFFFFFFF	0X0000	0X0000	0X0000	0X0000	0X0000
48		0X00000000	0XFFFFFFF	0X0000	0X0000	0X0000	0X0000	0X0000
49	END WR	0X00000000	0XFFFFFFF	0X0000	0X0000	0X0000	0X0000	0X0000
50	BEGIN ZZ	0X00000000	0XFFFFFFF	0X0000	0X0000	0X0000	0X0000	0X0000
51	END ZZ	0X00000000	0XFFFFFFF	0X0000	0X0000	0X0000	0X0000	0X0000

11B2



FIG. 11B2

SENSEL	STST	SMSK	MTST	SMTST	TOSM	TVAL	TFNC	ENDCTL	BRNCTL	BEST
0X0230	0X00	0X01	0X00	0X0000	0	0X0017	0X42	0X0001	0X0000	0X0000
0X0000	0X00	0X00	0X00	0X0000	0	0X0018	0X42	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0X00	0X0000	0X33	0X0000	0X00	0X0101	0X0000	0X0000
0X0230	0X00	0X01	0X00	0X0000	0X30	0X0000	0X00	0X0101	0X0001	44
0X0230	0X00	0X01	0X00	0X0000	0	0X0019	0X43	0X0001	0X0000	45
0X0000	0X00	0X00	0X00	0X0000	0	0X001A	0X42	0X0007	0X0000	0X0000
0X0000	0X00	0X00	0X00	0X0000	0X54	0X0000	0X00	0X0000	0X0101	46
0X0000	0X00	0X00	0X00	0X0000	0X46	0X0000	0X00	0X0101	0X0000	0X0000
0X0000	0X00	0X00	0X00	0X0000		0X0000	0X00	0X0101	0X0000	0X0000
0X0030	0X04	0X04	0XFF	0X0000	0	0X0000	0X00	0X0001	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0X52	0X001B	0X42	0X0000	0X0000	0X0000
0X0000	0X00	0X00	0XFF	0X0000	0	0X0000	0X00	0X0000	0X0000	0X0000
0X0000	0X00	0X00	0X00	0X0000	0XFF	0X0000	0X00	0X0000	0X0000	0X0000
0X0000	0X00	0X00	0X00	0X0000	0XFF	0X0000	0X00	0X0000	0X0000	0X0000

11B1

## MULTI-LEVEL CONTROLLER SYSTEM

### RELATED APPLICATIONS

**[0001]** This application is a divisional of U.S. patent application Ser. No. 11/950,311, filed on Dec. 4, 2007, which is a divisional of 10/716,842, filed Nov. 18, 2003, which claims the benefit, under 35 USC §119(e), of U.S. Provisional Application No. 60/427,445 and U.S. Provisional Application No. 60/427,527, which are incorporated by reference herein.

### FIELD OF THE INVENTION

**[0002]** The present invention relates generally to a state machine architecture and more specifically to a method and system for analyzing particles in a dilute fluid sample.

### BACKGROUND OF THE INVENTION

**[0003]** Most processes consist of several process segments that fit together in a physically and temporally consistent manner. For example, a fluid control and imaging system, such as a urinalysis system, includes process segments for receiving a sample, aspirating the sample, and injecting the sample into a fluidics system where images are taken as the sample flows in a proper manner. To produce meaningful data, the sample receptacle, the aspirator, the valves, the pumps, and the optical components have to be in the proper positions at the proper times, and various fluids have to be released at the right time. Typically, these process segments are controlled on a real time basis by a single processor according to instructions in software or firmware. The instructions usually entail responding to various inputs by considering “hard-coded” branching conditions. This type of “hard-coded” branching takes the form of a “case statement” in which each case corresponds to a state and a relatively complicated “if” statement determines the response to inputs when in the given state.

**[0004]** In this type of real time operation, the process segments do not all happen completely simultaneously. For example, although the sample may be received and aspirated at the same time the flow cell is being flushed with a cleaning solution, the aspiration and the flushing take different lengths of time to complete, and therefore do not start and end at the same time. Furthermore, how long each of these processes will take to complete cannot always be predicted accurately because a process may have a random component (e.g., sample concentration will determine the time required to capture a fixed number of images) or a catastrophic unplanned event, such as the aspiration needle getting stuck or the cleansing fluid not being loaded correctly. Since the success of a process depends on each process segment running smoothly, this type of catastrophic unplanned event not only disrupts a process segment but also turns an entire process run into wasted effort if the event is not handled properly. Further, there is extra inefficiency associated with troubleshooting once it is determined that a run was erroneous because it is difficult to know exactly which process segment was in progress at a certain point in time.

**[0005]** In addition to the above disadvantages with a single-processor hard-coded real time controller, there is an additional source of inefficiency stemming from the need for a process engineer to collaborate with a software engineer to adjust the process parameters. While the process engineer understands the process and knows how the components ought to be set, implementation of the process usually

requires a software engineer. Thus, typically, the process engineer has to explain the process and what he wants to accomplish to a programmer, who then revises the code. This process engineer—software engineer communication link not only takes time but also creates more opportunities for error based on miscommunication or misunderstanding.

**[0006]** For the above reasons, a system and method of controlling a process more efficiently is desired.

### SUMMARY OF THE INVENTION

**[0007]** A system includes a controller, at least one system component, and a processor for controlling the controller according to a table. The table includes a first column containing instructions in a first language that is not readable by the controller, and a second column containing corresponding instructions in a second language that is readable by the controller for controlling the system components, wherein the corresponding instructions in the second column are translated versions of the instructions in the first column. The controller controls the at least one system component according to the instructions in the second column.

**[0008]** Other objects and features of the present invention will become apparent by a review of the specification, claims and appended figures.

### BRIEF DESCRIPTION OF THE DRAWINGS AND APPENDICES

**[0009]** FIG. 1 is a flow chart of an exemplary urinalysis process that may be used with the invention;

**[0010]** FIG. 2 is a block diagram showing the main components of an exemplary urinalysis system;

**[0011]** FIG. 3 is a perspective view of an exemplary bench top module analyzer unit that may be used for the invention;

**[0012]** FIG. 4 is a schematic diagram of the analyzer unit;

**[0013]** FIG. 5 is a schematic presentation of the leveled system architecture in accordance with the invention;

**[0014]** FIG. 6 provides an exemplary set of run sequences that the host controller sends to the level-1 controller;

**[0015]** FIG. 7 demonstrates how the level-1 controller executes a run sequence once an activating signal is received from the host controller;

**[0016]** FIGS. 8A-8J (collectively “FIG. 8”) depict exemplary tables that may be used for a level-1 controller in a urinalysis process; and

**[0017]** FIGS. 9A-9C (“FIG. 9”), 10A and 10B (FIG. 10), and 11A and 11B (“FIG. 11”) depict exemplary tables that may be used for level-2 controllers in a urinalysis process.

### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

**[0018]** The invention is particularly applicable to urinalysis processes and it is in this context that the invention will be described. It will be appreciated, however, that the system and method in accordance with the invention has greater utility since the system and method may be used with other types of processes that can be modeled as one or more state machines. The present invention may be incorporated into an in-vitro urinalysis diagnostic device that utilizes the technologies disclosed in U.S. Pat. Nos. 4,338,024 and 4,393,466.

**[0019]** Generally, there are two types of state machines: synchronous state machines and asynchronous state machines. Synchronous state machines carry out segments of a process (or a time-slice of a process) synchronized to the

beat of a clock. Thus, if a process were to be divided into a series of one-minute time slices, the pre-assigned tasks for each of those time slices are triggered at each clock signal. An advantage of a synchronous state machine is its stability, which stems from everything being synchronized to the clock. However, this synchronization can be a limitation of a synchronous state machine because synchronization often does not result in the fastest process runs. Furthermore, choosing the right clock speed can be tricky, for some parts of the process might want a faster clock speed than other parts. If the clock speed is too slow, certain events that start and finish between consecutive clock signals can get missed.

**[0020]** Asynchronous state machines provide a faster solution than the synchronous state machines. Asynchronous state machines, which do not operate to the beat of a clock, usually consist of a block of logic elements whose output is fed back as an input through a delay line. Thus, the output and next state of an asynchronous state machine is determined from a combination of the current state and the current input. The fact that the next state is immediately determined once the current state value transits the delay line allows the process to be run fast if the delay is shortened. However, these asynchronous state machines are not without a disadvantage. Since every change in the input test condition is immediately reflected at the output of the combinatorial logic and starts a new state propagating through the delay element, the asynchronous state machines can be unstable. Background information and details about asynchronous and synchronous state machines may be found in Tindler, Richard F., *Engineering Digital Design* (Academic Press, January 2000).

**[0021]** The invention offers a hybrid-type state machine that has the stability of the synchronous state machine and the speed of the asynchronous state machine but does not suffer the disadvantages of either. This hybrid-type state machine is implemented in the form of a multi-level controller system wherein one or more controllers may be present in each level. If there are multiple controllers in one level, the controllers in the same level behave independently of each other. The behavior of each controller is dictated by a state record formalism, which may be implemented in a spreadsheet/table. The spreadsheet has multiple fields, with each row being a "state record." Some fields test certain conditions, and the "next state" is identified based on the test result. The controller then transitions to the next state and carries out the values/commands of the fields in this next state.

**[0022]** Each controller in the multi-level controller system behaves according to its own spreadsheet. For example, for a system that includes one controller at the first control level and three controllers at the second control level, there would be four spreadsheets. The controller at the first control level issues commands to the three controllers at the second control level, the three controllers execute their tasks according to the commands, and send at least one signal back to the controller at the first control level when their tasks are complete. Although the three controllers do not necessarily finish their tasks at the same time, the controller at the first control level waits to hear back from all three controllers (or however many it needs to hear back from) before moving on to the next state in the spreadsheet for the first control level. Thus, while the three controllers at the second control level execute their tasks independently of each other, the controller at the first control level synchronizes the states to a degree by waiting to hear back from the three controllers before proceeding to the next state.

**[0023]** This hybrid-type state machine is like a synchronous state machine in that the controller at the first control level moves from a current state to a next state when a predetermined set of tasks are accomplished or conditions are met. However, this hybrid-type state machine is not restricted to the beat of a clock like a synchronous state machine. Rather, it can execute a process as fast as its components can execute their discrete tasks. By using faster processors, the hybrid-type state machine can be made to execute a process almost as fast as an asynchronous state machine.

**[0024]** The hybrid-type state machine also has characteristics of an asynchronous state machine. For example, it tests conditions to decide the next step, and as soon as these conditions are met it advances to the next state. However, it does not suffer the instability problem like an asynchronous state machine because the first level synchronizes the process segments at certain points in the process (i.e., at the end of each state), and because of the state record formalism all possible states and state transitions are specified. The state record formalism that is implemented in a spreadsheet with fields specifies all the parameters so that certain points of the process are synchronized.

**[0025]** Another advantage of this multi-level controller architecture is that the syntax at every level except the lowest level can be made the same, drastically simplifying the programming process. At each level in this multi-level controller system, the controller only "knows" and cares about what is in its spreadsheet; it does not know about all the details happening at the levels above or below its own level. For example, a three-leveled system may include 1) a high control level that executes run sequences, and 2) a middle control level that executes the states in each of the run sequences and issues commands to 3) a low control level that controls motors, actuators, and valves according to commands in the states. In this system, the high control level only knows to send a run sequence command to the middle control level, and to move to the next run sequence state once it hears back from all the controllers in the middle control level that it needs to hear back from. The high control level is unaware of all the details of the states in the middle control level, the existence of low control levels below the middle level, the function of the low control level and each of the valves and the motors, etc. Likewise, the middle control level only knows to send out certain commands to the low control level in response to a command from the high control level, and to determine the next state when it hears back from the low control level.

**[0026]** A benefit of using the spreadsheet is that if a process engineer's terminology (e.g., motor #2 on/off, test sensor #12, valve #3 on/off) is used in the fields of the spreadsheet, the process engineer can adjust the settings of a process run without getting help from a programmer. By inputting values into the fields of the spreadsheet(s), the process engineer can specify states and run sequences for each level by himself. The spreadsheet allows the process to be broken down into process engineering terminology by receiving the input parameters from the process engineer in the language of his preference, and converting these input parameters into a machine-usable code. The converted code may be resented in a section of the spreadsheet, such as a separate set of column(s).

**[0027]** As used herein, a "state" refers to a process segment that is associated with the controllers and the components of the system being in a certain position/setting or performing a specific task. The "task" can be instructions to do something

active, such as opening a valve, or instructions to do something passive, like waiting. A row in the spreadsheets of FIGS. 8, 9, 10, and 11, for example, represents a state. A “state record” is a collection of the field values or parameters in a row of the spreadsheets in FIGS. 8, 9, 10, and 11. “Parameters” refer to values in a table. A state may be indexed by a “state index” or a “state order.” The fields in a state record represent/specify the outputs from the controller when in the given state, along with the tests and conditions that these tests must satisfy to end the state. For example, if a level-1 controller is to issue first level commands to three controllers at a second control level, the level-1 controller will obtain the specific command for each of these level-2 controllers from the respective fields in its state record. These first level commands may identify the run sequence to be executed by each level-2 controller. In this case, each level-2 controller executes the second level states in the identified run sequence. As used herein, controllers in the first control level are referred to as “level-1 controllers,” controllers in the second control level are referred to as “level-2 controllers,” etc. Also, as used herein, “first level commands” refer to commands issued by a level-1 controller, “second level commands” refer to commands issued by a level-2 controller, etc. “Execution” of states means to move through the states in an appropriate order, taking appropriate actions in each state.

**[0028]** Multiple states make up a “run sequence.” Typically, a run sequence has a specific set of states arranged in a specific order to achieve a specified function, such as sample aspiration or moving a specimen rack from point A to point B. Often, multiple state run sequences at the second control level corresponds to a single state in the first control level.

**[0029]** “Motors,” as used herein, includes both motors that actually move mechanical parts and motors that drive pumps, etc. “Components,” as used herein, refer to all physical portions of a system other than a controller. “Commands” are signals traveling from a controller at a higher level to a controller at a lower level, and “status reports” are signals traveling from a controller at a lower level to a controller at a higher level.

**[0030]** Now, the invention will be further described in reference to the Figures.

**[0031]** FIG. 1 is a flow chart of an exemplary urinalysis process 10 that may be implemented with the invention. The analysis process 10 begins when a urine sample is received (stage 12) by a sampling system. The received sample is mixed and aspirated into the system and introduced into a fluidics system (step 14). Elements in the flow microscope stain and mix the sample (step 16), then pass it through a flow cell (step 18) where images are taken. A host controller oversees the taking of the images. An imaging computer receives the data from the flow cell (step 20), processes them as needed (step 22), and displays the data (step 24).

**[0032]** FIG. 2 is a block diagram showing the main components of an exemplary urinalysis system 30. The urinalysis system 30 includes a sampler 32 and a microscopy analyzer unit 34, both of which feed information to a computer 36. A communication link 37 connects the microscopy analyzer unit 34 to the computer 36, which is also connected to a Laboratory Information System (LIS) 38. A specimen rack 40 that carries test tubes of samples travels between the sampler 32 and the microscopy analyzer unit 34. In some embodiments, an automatic rack transfer mechanism transfers the

specimen rack 40 from the sampler 32 to the microscopy analyzer unit 34. In other embodiments, the transfer is done manually.

**[0033]** FIG. 3 is a perspective view of an exemplary bench top module microscopy analyzer unit 34 that may be used for the invention. The microscopy analyzer unit 34 aspirates samples, collects images from urine samples using digital image capture of analyte images presented in a flow microscope, and performs image processing to isolate individual particles. The microscopy analyzer unit 34 has its own power supply, processor, and controllers, a barcode reader to identify samples, motors to drive the mechanical components of the system, fluidics systems to pipette samples from the test tubes, and a communication link 37 to the computer 36 (see FIG. 2). On the outside, the microscopy analyzer unit 34 includes a platform 42 onto which the specimen rack 40 is placed, and some buttons, e.g., a start button 44. The specimen rack 40 is loaded on a measurement side 44 of the platform 42. Multiple (e.g., five) racks may be loaded at the same time. An input conveyor (CI) moves the rack away from the user and toward a wall 48, where the samples are aspirated by a pipette system (not shown). As each sample is aspirated, a shifter arm incrementally moves the rack toward a return side 46, placing the next sample test tube under the pipette. When all the test tubes are sampled, an output conveyor (CO) near the return side 46 moves the rack forward, away from the wall 48. Where multiple racks are placed on the platform 42, the rack that was at the very back (i.e., near the wall 48) on the measurement side 44 will end up at the front (i.e., away from the wall 48) on the return side.

**[0034]** FIG. 4 is a schematic diagram of the microscopy analyzer unit 34. The nine connectors 50 along the left hand side of the figure are connected to a level-1 controller 52 (HLC) and a level-2 controller 54 that is controlled by the level-1 controller. In the embodiment shown in FIG. 4, the level-2 controller includes a first level-2 controller 54a (also called the specimen presentation assembly (SPA) controller), a second level-2 controller 54b (also called the fluid block assembly (FBA) controller), a third level-2 controller 54c (also called the specimen transport mechanism (STM) controller), and a fourth level-2 controller 54d (also called the optical Block Assembly (OBA) controller). Each of the level-2 controllers controls certain system components.

**[0035]** The first level-2 controller 54a controls the aspirator process by sending signals to pipette motors 60, 62, an evacuation pump 64, a sheath pump 67, and some of the valves 68. A pipetting station controlled by the first level-2 controller 54a is located near the front of the microscopy analyzer unit 34. The pipetter, controlled by the pipette motors 60, 62, mixes the sample and aspirates a predetermined amount of the sample. The sample is mixed in its tube, a sampling probe descends to the tube bottom and expels a pulse of air to assure uniform mixing of sediment before being processed by the microscopy analyzer unit 34. After the mixing, the sample is drawn by vacuum into a flowcell through a series of tubes that allow stain to be introduced into and mixed with the urine.

**[0036]** The second level-2 controller 54b controls the flow cell by sending signals to a cannula pump 70, the sheath pump 67, and some of the valves 68. In the particular embodiment, the valves 68 are controlled by both the first and the second level-2 controllers 54a and 54b. The fluidics components are composed of a stain container (not shown), a sheath container (not shown), and three pumps 64, 67, and 70 that aspirate and circulate the sample, the stain, sheath fluid, and a cleaner

(e.g., IRISolv) into the fluid block and the flow cell. The pumps **64**, **67**, and **70** may be peristaltic pumps or displacement pumps.

[0037] The third level-2 controller **54c** sends signals to components that function to transport the specimen rack **40**, by sending signals to various arms that move the rack along a path. More specifically, the third level-2 controller **54c** sends signals to a front arm stepper motor **76a**, a rear arm stepper motor **76b**, one or more DC motors **78**, to move the specimen rack **40**. Sampling from the tubes on the sample platform **42** (shown in FIG. 3) is performed by a pump-driven fluidic subsystem. Any suitable pump, including a displacement pump of the type described in U.S. Pat. No. 7,150,607, may be used to drive the sampling process.

[0038] The third level-2 controller **54c** interfaces a barcode reader **90**. The barcode reader **90** scans the barcode label on a sample tube and keeps the identification information stored locally. Eventually, the barcode reader **90** sends the scanned identification information to the Laboratory Information System (LIS) **38** via the computer **36**.

[0039] The fourth level-2 controller **58** controls the optical components of the flow microscope, which may include motorized positioners **86** within a microscope (not shown) to adjust the position of a flow cell. In the embodiments in which the microscopy analyzer unit **34** utilizes the strobe illumination, the strobe flashes at a high speed, synchronized with the CCD camera **84**. The CCD camera **84**, which is controlled by the host controller, captures the image during the strobe flash. The level-1 controller indirectly controls the strobe bulb **82**. The microscope typically includes components such as diffusion filters, lenses, and other optical elements to focus the light in a desired manner. In the embodiment shown, some of these components are controlled by the fourth level-2 controller **54d**.

[0040] After the images are taken, the waste pump **94** discards the fluids into a waste line that leads to the waste chamber. A waste well liquid level sensor assembly **73** detects the liquid level in the waste chamber.

[0041] FIG. 5 is a schematic presentation of the leveled system architecture **100** in accordance with the invention. Unlike in a conventional system, which executes real time operation using a single processor, the leveled system architecture **100** includes multiple levels of processors and/or controllers that control each other and ultimately the system components. For example, the host level controller **56** includes a host processor, the level-1 controller **52** includes the master controller, the level-2 controller **54** includes four controllers **54a**, **54b**, **54c**, and **54d**, and the level-3 controller includes one or more controllers that interface between the level-2 controllers and the system components. The motors, pumps, and the valves are controlled by the level-3 controllers, which are programmed in C and typically are not changeable like the state records, which a process engineer accesses to control the operations of the second and the level-2 controllers **52**, **54**.

[0042] In the embodiment shown, the host level controller **56** includes an Analysis Processor (AP) **56a** and a Sediment Module Host (SMH) **56b**. The SMH **56b** directly controls the level-1 controller **52**. The user interface, however, is implemented in the AP **56a**. Thus, from the user's perspective, there are two paths for controlling the system: 1) push buttons on the microscopy analyzer unit **34** (see FIG. 3), or 2) enter commands using the user interface (e.g., a GUI) in the AP **56a**. The two paths allow the user to control different aspects

of the system. The invention is not limited to the particular configuration of the host level controller **56** shown in FIG. 5.

[0043] In this multi-level system architecture **100**, the "higher" levels send commands to the "lower levels," which perform certain functions according to the commands and return at least one status report to the "higher" levels that issued the commands. For example, the level-1 controller **56** sends first level commands to the level-2 controller **52**, and the level-2 controller **52** sends second level commands to the level-3 controller **54** in accordance with the first level commands from the level-1 controller **56**. The level-3 controller **54** performs its functions according to the second level commands from the level-2 controller **52**, and returns a status report to the level-2 controller **52** when the functions are completed. The level-2 controller **52** waits to receive all the status reports it expects to receive and, when this happens, sends a status report to the level-1 controller **56** to inform the level-1 controller that the level-2 controller **52** completed its functions. "Completion," as used herein, can mean either a successful completion of the prescribed task(s) or a passage of a prescribed amount of time.

[0044] This leveled system architecture **100** may be used with the urinalysis process **10** described above, although its utility is not so limited. Although not shown in FIGS. 8, 9, 10, and 11, each of the spreadsheets contains a column with a header file generated by the spreadsheet for programming the controller. The header file usually takes the form of a hexadecimal file containing the state record information, and becomes loaded into an EEPROM associated with each of the microcontrollers that implement the level-1 controllers **52** and the level-2 controllers **54**. In this way, the process engineer, who does not have to be a programmer, can input field values into the spreadsheet(s), which will automatically generate the code interpreted by the controllers. By entering or modifying values in the spreadsheets for the level-1 controller **52** and the level-2 controller **54**, the process engineer can modify the process parameters without relying on a programmer.

[0045] FIG. 6 provides an exemplary set of run sequences that the host controller **56** sends to the level-1 controller **52**. In the embodiment shown, each run sequence is identified by a two-letter code  $L_1L_2$  **600**. For each run sequence, there is a beginning state **602**, an end state **604**, and a general description **606** of what is done in the particular run sequence. For example, in run sequence RH, which is carried out in states **1** through **14**, the level-2 controllers **54** are reset. In run sequence **16**, which is carried out in states **15** through **99**, the system resumes running racks. There is no limitation to the order in which the run sequences are executed, and not all the run sequences need to be executed during a process. Also, some states may be executed in multiple run sequences. For example, Run Sequence PI for "Irisolve Clean," which includes states **350-366**, is part of Run Sequence WA for "wash with bleach" (states **356-392**). The Sediment Module Host PC portion of the host controller **56** will send signals for Run Sequence PI or Run Sequence WA depending on what the process engineer wants done.

[0046] FIG. 7 is a state machine record interpreter that demonstrates how the level-1 controller **52** and each other level except the lowest level controller executes a run sequence once an activating signal is received from the host controller **56** (or the next higher level controller). Initially, upon activation, the level-1 controller **52** is reset (stage **700**) and is in an idle state (stage **702**). At this point, the current

state is the state identified in the “beginning state” column in FIG. 6. After the functions of the first state are completed, the controller proceeds to the subsequent stage in the sequence and adjusts the state number (stage 704) so that a state that was “the next state” in the previous state is now “the current state.” The controller waits for the subsequent stage to be completed (stage 706), then moves on to the next stage as shown by an arrow 708. After repeating stages 704 and 706 until there is no next state in the sequence, at which point the run sequence is completed and the level-1 controller 52 returns to the idle state in stage 702.

[0047] FIGS. 8, 9, 10, and 11 depict exemplary tables that may be used to implement the urinalysis process 10. The table in FIG. 8 is a level-1 controller state record table 300, which dictates the behavior of the level-1 controller 52. The tables in FIGS. 8, 9, and 10 are level-2 controller state record tables that dictate the behavior of the level-2 controller 54. The tables are arranged so that a state is represented by each row and a signal is represented by each column. In the tables, “SM” refers to the controller or processor at an adjacent higher level. For example, SM from the perspective of a level-1 controller 52 would be the host controller 56, and SM from the perspective of a level-2 controller 54 would be the level-1 controller 52.

[0048] FIG. 8 is an exemplary level-1 controller state record table 300. The state record table 300 is in the form of a spreadsheet with columns indicating different fields and rows indicating different states. The level-1 controller 52 moves from a current state to a next state until the run sequence has been completed. A state index 302 shows a numerical designation for a state that is described in a description column 304. For each state, there are commands 306 that the level-1 controller 52 issues to the level-2 controller 54. In response to the commands 306a, 306b, 306c, and 306d, the level-2 controllers 54a, 54b, 54c, and 54d perform certain functions and return status reports 308a, 308b, 308c, and 308d to the level-1 controller 52. The level-2 controllers 54 execute their functions independently and asynchronously with respect to one another. Since the level-2 controllers 54 may take different lengths of time to complete their respective functions, they will each return their respective status reports to the level-1 controller 52 at different points in time. The level-1 controller 52 does not send a command to execute the next state until all the expected status reports have been returned. There is no restriction to the number of status reports that the level-1 controller 52 needs to receive before moving on to the next state. Values in the status report fields 308 can be changed by a process engineer, and in table 300, “0X00” means no status report is needed.

[0049] In addition to the fields 306, 308 that pertain to communicating with the level-2 controllers 54, the level-1 controller state record table 300 contains field parameters pertaining to communicating with the host controller 56. SMTest 310 refers to a signal that the level-1 controller 52 receives from the host controller 56. A particular value of the SMTest 310 stands for a two-letter code, which is interpreted differently depending on the state of the level-1 controller at the time the two-letter code is received. For example, if the level-1 controller is idle at the time a particular code is received, the level-1 controller will interpret the code as a run sequence shown in FIG. 6. Thus, it will execute the run sequence after accessing the table of FIG. 6 to identify the run sequence. It also sends a signal ToSM 312 to the host controller to inform the host controller that the run sequence is in

progress. Some time later, the host controller will issue another two-letter code to stop the run sequence, for example because all the necessary data have been collected. This time, since the level-1 controller is running at the time the two-letter code is received, the level-1 controller checks to see if the received two-letter code matches the value in the SMTest 310 field. If the value matches the value in the SMTest 310, the level-1 controller will end the state. The level-1 controller will then send a signal ToSM 312 to indicate that the run sequence has ended.

[0050] Tvalue 314 and Tfunc 316 together determine how long a state lasts. More specifically, Tvalue 314 indicates a time frame in some predetermined temporal unit and Tfunc 316 indicates how the time frame indicated in the Tvalue 314 is to be used (e.g., as the maximum run time). If a state is not completed within the time frame defined by Tvalue 314 and Tfunc 316, an error message may be generated to alert the user that an unexpected event happened in this state.

[0051] Sens 318, STst 320, and SMsk 322 pertain to determining the sensor state. There are a number of sensors in the microscopy analyzer unit 34 for measuring or detecting a parameter, and Sens 318 identifies the sensor that is relevant to a particular state. STst 320 identifies the status of the sensor (e.g., on or off). SMsk 322 provides a reference value that is compared against the STst value to determine a course of action. The STst value having a certain relationship with respect to the reference value is herein referred to as a “condition” for taking the subsequent step toward completion.

[0052] The signal from the host controller (SMTest 310), the statuses 308 of the third level controllers, and the status of the sensor (STst 320) relative to SMsk 322 determine the next state. If these values indicate that no branching is to occur, the current state ends and the next consecutive-numbered state index in the current run sequence becomes activated. If the current state ends at the end of a run sequence, a ToSM 312 signal is sent to the host controller 56 to indicate that a run sequence has been completed. The level-1 controller 52 will then remain idle until the host controller 56 issues another SMTest signal, activating a new run sequence. If SMTest 310, the level-2 controller statuses 308, and the sensor status STst 320 indicate that the current state is to branch, thereby satisfying the “predefined condition” for branching, Dest 328 points to the state to branch to and Bran 326 triggers the branching.

[0053] As mentioned above, a process engineer is able to adjust at least some of the parameter values in table 300 because they are parameters that make sense when the system is considered from the perspective of a process engineer. For example, the process engineer may adjust the Tvalue 314 so that a state waits for a longer or shorter period of time before generating an error signal, or adjust values in commands 306 so that a certain valve is open, not closed. The system includes a user interface through which the process engineer can adjust “calibration” values in separate tables (not just the level-1 controller table). These calibration values may be used to control time intervals, motor operation or as threshold settings for sensor readouts.

[0054] The controllers in the urinalysis system 30 convert the parameters input by the process engineer to generate the machine-readable values in column 330. Although a programmer is initially needed to program this conversion method, the programmer does not need to be involved each time a parameter is adjusted.

[0055] When the level-2 controllers **54a**, **54b**, **54c**, and **54d** receive commands **306** from the level-1 controller **52**, each of the level-2 controllers **54** starts a function in accordance with the received command. As mentioned above, the spreadsheets for the level-2 controllers **54a**, **54b**, **54c**, and **54d** have substantially the same syntax as the spreadsheet for the level-1 controller. This similarity extends not only to the fields in the spreadsheets but also to the mode of communication with the adjacent levels. For example, in the same way that the level-1 controller's interpretation of a code from the adjacent higher level depends on the state of the level-1 controller at the time the code is received, the level-2 controller interprets an input differently depending on whether it is in an idle state or an active state when the code is received.

[0056] FIG. 9 illustrates what the first level-2 controller **54a** does upon receiving a command from the level-1 controller **52**. A first level-2 controller state record table **400** contains the commands to be sent to the valves **68**, the pipette motors **60**, **62**, an evacuation pump **64**, and the sheath pump **67** (see FIG. 4) in columns labeled Energized Valves **406**, First Motor **410**, Second Motor **412**, EP **408**, and SP **414**, respectively. The positions of the valves and pumps are indexed by a state order **402**, each of which has a description **404**. The "SP" here is a dummy field that is not used in the particular embodiment, as indicated by a constant value in all the states.

[0057] The first level-2 controller **54a** uses a pressure sensor to measure the pressure inside the air storage. This air is used to mix the specimen, for example by air-blasting. Sensor Select **416** identifies the sensor, Sensor State **418** indicates the status of the selected sensor, and Sensor Mask **420** contains a reference value. MotorTest **422**, which detects the status of the motor, is one of the factors considered to determine what to do next. A motor may be in one of a few states, the exact number depending on the motor type. For example, a motor may be 1) running and not where it is supposed to be, 2) running and where it is supposed to be, or 3) stopped where it is supposed to be. The value in the MotorTest **422** indicates which of the three states the motor is in.

[0058] Unlike the level-1 controller **52**, the first level-2 controller **54a** does not test for specific messages from a higher-level controller, which in this case would be the level-1 controller **52**. Thus, SM Test **424** is set at a value **0X0000**. However, the statuses of the valves and motors are reported to the level-1 controller, as indicated by non-zero values in ToSM **426**. Tvalue **428** indicates a time out value associated with each respective state and Tfunc **430** indicates how the time out value is to be used. Based on the value in MotorTest **422** (i.e., whether they satisfy the predefined condition with respect to the reference value), Tvalue **428**, and Tfunc **430**, the first level-2 controller determines whether the state is to end or not. If the state is to end, the value in the column labeled End Ctrl **432** indicates how the particular state is to end. If the state is to branch, a Bran Ctrl **434** triggers the branching and a Dest **436** points the state or the run sequence to branch to.

[0059] FIG. 10 depicts a second level-2 controller table **500** that may be used to direct the second level-2 controller **54b** to execute certain functions. The second level-2 controller table **500** is indexed by a state order **502**, each of which has a State Description **504**. The second level-2 controller table **500** is similar to the first level-2 controller table **400** (see FIG. 4 above) in that it controls valves **68**. In addition, it controls the sheath pump **67** and the cannula pump **70**. MotorTest **522** detects the status of the sheath pump **67** and the cannula pump

**70**. Energized Valve **506** identifies the fluid block valves that are to be energized. Command columns **509** include a CP **508**, which indicates a signal to be sent to the cannula pump, and an SP **514**, which indicates a signal to be sent to the sheath pump. Dummy Motor **510** and Dummy Motor **512** are unused in the embodiment shown, as indicated by a constant value **80FF** in both columns. The Dummy Motor fields may be used if more motors are added to the system. Likewise, the columns relating to sensor selection, such as Sensor Select **516**, Sensor State **518**, and Sensor Mask **520** are unused in the embodiment shown because the second level-2 controller does not use a sensor. The unused fields may be used if a component, such as a sensor, is used with the second level-2 controller **54**. The motor states are tested and the status codes are compared to the test value in Motor Test **522**. There is a two-way communication from the second level-2 controller **54b**, the level-1 controller **52**, as shown by the signals in ToSM **526**. There is no signal transmitted from the level-1 controller **52** to the second level-2 controller **54b**, however, as indicated by the constant value **0X0000** in SMTest **524**.

[0060] Tvalue **528** indicates a time out value associated with each respective state and Tfunc **530** indicates how the time out value is to be used. If the current state does not end because the predefined conditions in EndCtrl are not satisfied before the amount of time indicated by the time out value expires, an error signal may be generated. Depending on whether values of Motor Test **522**, Tvalue **528**, and Tfunc **530** satisfy this predefined condition or not, the state will either end or branch. The value in the column labeled End Ctrl **532** indicates the conditions to be satisfied for the particular state to end. If the state is to branch, a Bran Ctrl **534** indicates a condition or manner of branching and a Dest **536** points the state or the run sequence to branch to. In state **24**, Dest=**0**, indicating that the next state is an idle state (state order **0**).

[0061] FIG. 11 depicts a third level-2 controller state record table **600** for the third level-2 controller **54c**, which controls the specimen rack **42** (see FIG. 3). The third level-2 controller state record table **600** is indexed by state order **602** and a description **604**. As described above in FIG. 3, there are at least two conveyors in the system: an input conveyor (CI) and an output conveyor (CO). CI pushes the specimen rack toward the wall **48** of the microscopy analyzer unit **34** (see FIG. 3). The rack then shifts sideways incrementally to allow sampling of the different test tubes. A shifter arm (SM), controlled by the stepper motor **76a** in FIG. 4, shifts the specimen rack **40** from the CI to the CO along this path, stopping to allow each tube to be sampled. Then, the CO moves the specimen rack from the position where CI left it and brings the specimen rack to the front, so that CI and the CO together take the specimen rack on a U-shaped path. A repositioning arm (CM) controlled by the stepper motor **76b** (in FIG. 4) could be used to send a command **612** to move the rack from the finishing end of the U to the beginning end of the U so that the CI is able to move the specimen rack again. SM **610**, CM **612**, CI **614**, and CO **616** show signals to be sent to the respective arms in each state. In the exemplary table **600**, the columns for **606** and Dand **608**, and RC **618** are dummy columns, as indicated by a constant value. These dummy columns may get used if additional components are incorporated into the system.

[0062] A few sensors are used by the third level-2 controller **54c**. SenSel **620** identifies a sensor to be tested in each state, Stst **622** indicates the status of the sensor as determined by the test, and SMtst **624** indicates a reference value that is used for testing the status of the sensor. Mtst **626** is the encoded status

of motors **76a, b**, or **78a, b** (see FIG. 4). SMst **628** is unused, indicating that the level-1 controller **52** is not tested. Signals in ToSM **630** are sent to the level-1 controller **52** when certain conditions are fulfilled.

[0063] Tvalue **632** indicates a time out value associated with each respective state index and Tfunc **634** indicates how the time out value is to be used. Depending on whether the values of SM **610**, CM **612**, CI **614**, CO **616**, and Mst **626** satisfy the predefined condition or not, the current state will either end or branch. If the state is to end, the value in the column labeled End Ctrl **636** indicates how the particular state is to end. If the state is to branch, a Bran Ctrl **638** triggers branching and a Dest **640** points the state or the run sequence to branch to.

#### EXAMPLE

[0064] This example illustrates how the multi-level controllers interact with each other to complete a run sequence. Specifically, this example illustrates how the level-1 controller resets the level-2 controllers and has them execute run sequences that prepare the system for processing samples (i.e., execute the first run sequence shown in FIG. 6). As shown in FIG. 6, the run sequence RH entails state indices **1-14** of the level-1 controller state record table **300**. During this process, the sheath bottle is filled with a sheath fluid, the pipette position is initialized, and the STM initializes the position of rack motion levers and clears the input and output conveyor. In the first state of this reset process (i.e., FIG. 8, state index=1), the level-1 controller **52** sends a reset signal (RE) to each of the four high level controllers. The four level-2 controllers **54** reset themselves in response to the reset signal, and send back a status report (0XFF). After receiving all four status reports, the level-1 controller **52** sends the signals associated with state index **2**. In state index **2**, the level-1 controller **52** sends a signal "S1" to the first level-2 controller **54a**. The first level-2 controller **54a**, which will then start state **61** of the state record table **400**, fills the sheath bottle. Since the value "0X0000" indicates that no signal is sent, no signal is sent to the second, third, and fourth level-2 controllers in state index **2**. When the sheath bottle starts to get filled, the first level-2 controller **54a** returns a completion status "0X32," as shown in the ToSM column of table **400** and the SPAtat column of table **300**. The value 0x0002 in the End column **324** indicates that state index **2** will end as soon as the "0x32" status is returned from first level-2 controller **54a**.

[0065] State index **3**, which has a timeout value **314** of 0x0005 and a Tfunc **316** of 0x42, says to stop filling the sheath bottle when the time out value **314** is reached. The Sens **318** value of 0x0033, STst value of 0x01, and SMsk value of 0x01 indicate that if the sensor identified by 0x0033 reaches a state 0x01, the sheath bottle is full. The End column **324** has a value 0x8383, which means that the state is to end when either the sheath bottle is full or the timeout value **314** is reached. When the current state ends, the level-1 controller proceeds to state index **4**, whereby an S0 signal is sent to the first level-2 controller **54a** to turn off the filling. Upon receiving the signal S0, the first level-2 controller **54a** turns off the sheath pump and sends the signal 0X33 to the level-1 controller **52**, which then ends the current state.

[0066] In state index **5**, the level-1 controller **52** waits for the first level-2 controller **54a** to send a signal 0XFF indicating that the sheath pump is turned off and it is now idle.

[0067] After the sheath pump is filled, the sheath's level is tested in state index **6**. The sheath level is tested by identifying

the low sensor selected by 0X0032 in column **318**, and comparing it against the calibration table value selected by SMsk value 0x80. If the comparison indicates that the sheath level is low, the process branches to state index **8** according to the Bran **32** and the Dest **8**. In state index **8**, it is tested whether the sheath is empty. If the sheath sensor 0X0032 in column **318** indicates that the sheath is empty when compared against the calibration table value selected by SMsk value of 0x40, the Bran **326** value and the Dest value **328** direct the level-1 controller to branch to state index **10**. In state index **10**, the level-1 controller sends a message 0x21 to the host processor to let the host processor know that the sheath is empty. Then, the level-1 controller branches to state index **100**, which starts the rack clearing process.

[0068] Referring back to state index **6**, if the sensor selected by 0X0032 does not indicate that the sheath level is low, no branching occurs and the next state would be state index **7**. In state index **7**, the level-1 controller **52** reports that the sheath level is okay to the host processor by sending a ToSM message 0x1F. Then, the level-1 controller **52** executes state index **11**.

[0069] In state index **11**, the level-1 controller **52** sends the commands PH, HS, and CR to the first level-2 controller **54a**, the second level-2 controller **54b**, and the third level-2 controller **54c**, respectively. No signal is sent to the fourth level-2 controller (the OBA controller) because optical bench initialization is not required in the reset run sequence. The first level-2 controller, upon receiving the PH command, starts to lift the pipetter and send the pipetter to a back sensor and eventually to a waste well by executing states **4-9** in table **400**. In states **4** and **5**, signals are sent to the horizontal motor to move the pipette arm to the back sensor. In state **6**, a signal is sent to the motor to rotate the pipetter out to the waste well. Then, air pressure is checked in state **7** by using a sensor **10B0** to compare against a reference sensor mask value. If the pressure is at an acceptable level already, the SPA controller **36b** branches to state **9**, where a message 0x12 is sent to the level-1 controller to inform that the pressure level is acceptable. If the pressure is not at an acceptable level, the first level-2 controller **54a** sets valves and activates the air pump to recharge the pressure to the acceptable level in state **8** before sending the signal to the level-1 controller in state **9**.

[0070] The second level-2 controller **54b**, upon receiving the HS command, activates the valve CBV3 and sends the signal 80FE to the cannula pump **70** and the sheath pump **67** (see FIG. 4) to put them in standby positions in state **32**. The pump roller is then placed on the tube in state **33**. Then, a status report signal 0X21 is sent to the level-1 controller **52** in state **34**.

[0071] The third level-2 controller **54c**, upon receiving the CR command, runs the infeed conveyor in reverse by sending a signal 0X80FF to the SM, 0X0100 to the CI, and 0X880FF to the CO. This is done for a time period defined by Tval=0X0016 and Tfunc=0X02. After this predefined time period, a signal 0x30 is sent to the level-1 controller and state **34** ends.

[0072] Referring back to table **300**, an FBAtat value of 0x21 is received in state **11**. A Tvalue of 0x0009 and a Tfunc value of 0x44 set a time frame by which the FBAtat value must be returned. The End value 0x005F indicates that if the FBAtat value of 0x21 is not received by the end of the designated time frame, an error signal is generated; if the FBAtat value is received in time, the level-1 controller moves on to state **12**.



[0073] In state index 12, the level-1 controller 52 waits to receive a SPAtat value of 0xFF and moves on to state 13 when it does. In state 13, the level-1 controller waits to receive an STMstat value of 0xFF, and moves on to state 14 when it does. In the run sequence Reset High (RH), no signal is exchanged between the level-1 controller and the OBA controller. In state 14, the Reset High run sequence ends.

[0074] With the leveled controller architecture 100 (see FIG. 5) of the invention, each level-2 controller 54 operates independently of each other. However, because the level-1 controller 52 does not proceed to the next state until all the expected status reports have been received from the high level controllers, the level-1 controller synchronizes the high level controllers at certain “check points” in the process. If not all the expected status reports are received within a designated time frame (e.g., Tvalue), an error signal is generated and, optionally, the process halts. Having this “check point” system at the end of each state prevents the entire process run from being tainted with an error. Furthermore, the “check point” system facilitates troubleshooting by allowing the process engineer to know exactly in which state the error occurred.

[0075] While the foregoing has been with reference to a particular embodiment of the invention, it will be appreciated by those skilled in the art that changes in this embodiment may be made without departing from the principles and spirit of the invention, the scope of which is defined by the appended claims.

[0076] For example, it is within the scope of the invention to allow the higher control levels to control a lower control level or the system components “directly” or “indirectly.” If the control is “direct,” there is no intervening level between the level that is doing the controlling and the level that is being controlled. For example, a level-1 controller usually directly controls a level-2 controller. In contrast, if the control is “indirect,” there are one or more intervening levels between the level that is doing the controlling and the level that is being controlled. For example, in a three-level control system, the first control level may be designed so that it is able to control either the second control level or the third control level, depending on the situation.

[0077] In the embodiment including multiple lower level controllers, a command issued by a higher level controller is meant for, or “targeted to,” one or more of the specific lower level controllers. In some embodiments, the higher level controller sends a command only to the targeted lower level controllers. In these embodiments, the lower level controllers that are not targeted do not receive the command. In other embodiments, the higher level controller “broadcasts” a com-

mand to many of the lower level controllers and let recipient lower level controllers determine whether the command applies to them. If a lower level controller determines that the command is not applicable, it will ignore the command.

[0078] Depending on the embodiment, controllers in the same control level are allowed limited or full communication with each other. Sometimes, the communication is limited to inter-level communication between a higher level controller and a lower level controller. A person of ordinary skill in the art will appreciate that numerous variations are possible.

What is claimed is:

1. A system comprising:

a controller;

at least one system component; and

a processor for controlling the controller according to a table, the table comprising:

a first column containing instructions in a first language that is not readable by the controller; and

a second column containing corresponding instructions in a second language that is readable by the controller for controlling the system components, wherein the corresponding instructions in the second column are translated versions of the instructions in the first column;

wherein the controller controls the at least one system component according to the instructions in the second column.

2. The system of claim 1, further comprising:

a user interface configured to input the instructions in the first column.

3. The system of claim 1, wherein the processor is configured to translate the instructions in the first column to the corresponding instructions in the second column.

4. The system of claim 1, further comprising:

a user interface configured to modify at least one of the instructions in the first column, wherein the processor is configured to translate the modified at least one of the instructions to the second language for replacing the corresponding instructions in the second column.

5. The system of claim 1, wherein the table further comprises:

a third column of status reports to send to the processor or a higher level controller;

a fourth column of tests for checking whether a predefined condition is fulfilled; and

a fifth column defining a course of action if the predefined condition is fulfilled.

\* \* \* \* \*