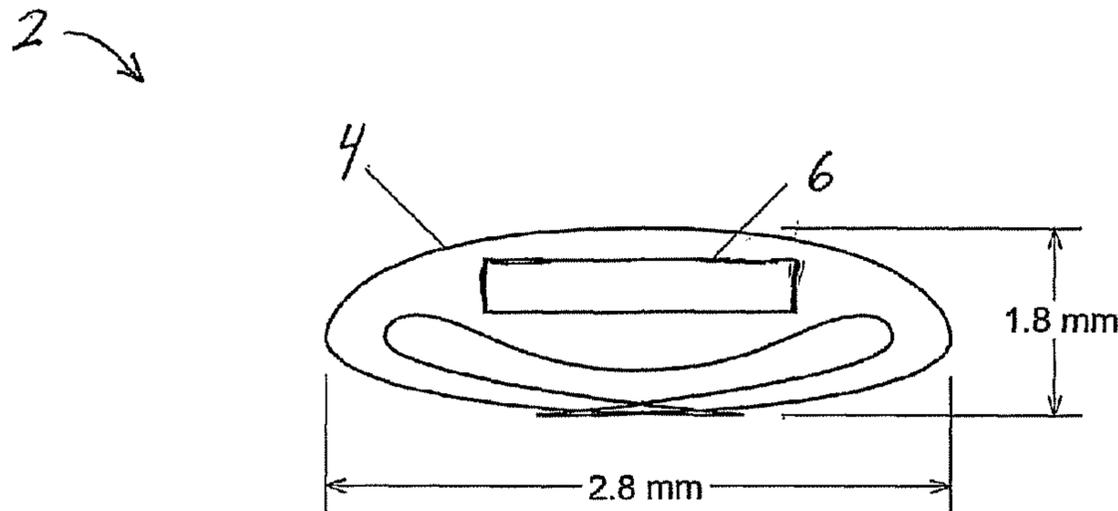




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 (54) Title: FLEXIBLE ELECTRO-ACTIVE LENS



(57) **Abrégé/Abstract:**

A lens including a flexible refractive optic having a fixed refractive index, an electro- active element embedded within the flexible refractive optic, wherein the electro-active element has an alterable refractive index, and a controller electrically connected to the electro-active element wherein when power is applied thereto the refractive index of the electro-active element is altered.

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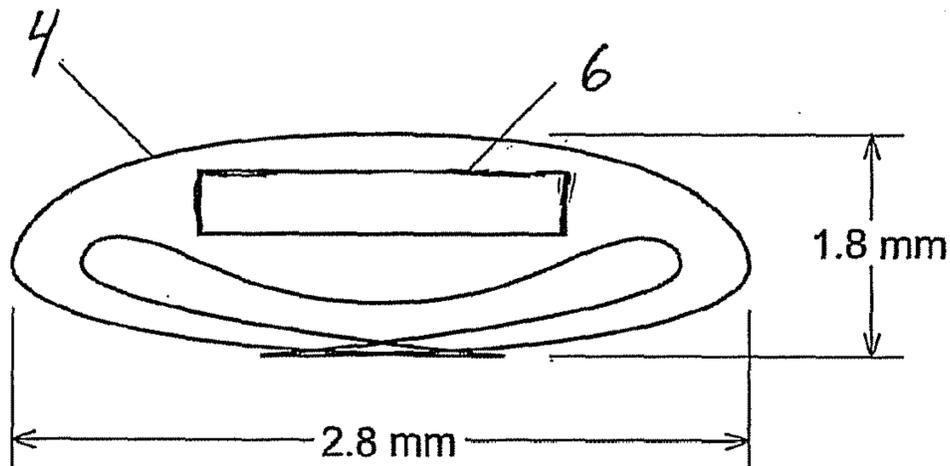
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(57) Abstract: A lens including a flexible refractive optic having a fixed refractive index, an electro-active element embedded within the flexible refractive optic, wherein the electro-active element has an alterable refractive index, and a controller electrically connected to the electro-active element wherein when power is applied thereto the refractive index of the electro-active element is altered.

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FLEXIBLE ELECTRO-ACTIVE LENS**Inventors**

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Related Application Data

[0001] The present invention claims priority from US Provisional Application number 60/881,514 filed, January 22, 2007, titled, "Advanced Dynamic Electro-Active Intra-Ocular Lens"; and is related to U.S. Publication No. US 2006/0095128-A1, Published May 4, 2006; U.S. Provisional Application No. 60/636,490, filed December 17, 2004; U.S. Provisional Application No. 60/623,947, filed November 2, 2004; U.S. Provisional Application No. 60/659,431, filed March 9, 2005; U.S. Provisional Application No. 60/669,403, filed April 8, 2005; and U.S. Provisional Application No. 60/960,607, filed October 5, 2007.

Background of the Invention

[0002] Intraocular lenses (IOLs) may be used within the surface of an eye for restoring vision function, for example, via implant for patients of cataract surgery. IOLs include monofocal lenses, which provide a single focus or single optical power, multifocal lenses, which provide multiple focus or optical power, and accommodating lenses, which adjust the focus of a lens.

[0003] The IOL may be inserted in a folded state through a small 3mm or less incision of the eye. A syringe-like device having a piston may be used to help apply and position the IOL into the capsular bag which previously housed the removed natural crystalline lens. Once in the eye, the IOL maybe unfolded to its natural state. When the incision size for inserting an IOL into the eye is larger than 2 – 3mm undesired astigmatic changes of the cornea occur. Therefore ophthalmologists prefer to use the smallest incision possible for inserting an IOL into the eye. Therefore this makes a flexible and foldable IOL practically a necessity.

[0004] Corneal inlays, corneal on-lays and single vision and bifocal contact lenses are also used to correct vision of the patient. In many cases these are worn to correct for the patients distance and near vision needs. Each of these is a very thin optic and requires curvature when applied on or in the eye.

[0005] Presently all known electro-active elements within an electro-active lens are made of rigid materials. In a certain previous embodiment of the inventors with regards to an electro-active contact lens an electro-active element is housed within a flexible outer host material. However, the electro-active element is rigid and therefore may add some thickness to the contact lens.

Summary of the Invention

[0006] Embodiments of the invention provide a flexible electro-active lens including a flexible refractive optic having a fixed refractive index, an electro-active element embedded within the flexible refractive optic, wherein the electro-active element has an alterable refractive index, and a controller electrically connected to the electro-active element wherein when power is applied thereto the refractive index of the electro-active element is altered. The flexible electro-active lens may include one or more intraocular lenses, intraocular optics, spectacle lenses, contact lenses, corneal onlays, corneal inlays, and inter-ocular lenses.

Description of the Drawings

[0007] A specific embodiment of the present invention will be described with reference to the following drawings, wherein:

[0008] FIG. 1 shows a flexible electro-active lens **2** in a folded state having a flexible housing and an rigid electro-active element in accordance with an embodiment of the invention;

[0009] FIG. 2A shows a flexible electro-active lens **2** in a folded state having a flexible housing and a flexible electro-active element in accordance with an embodiment of the invention;

[0010] FIG. 2B shows an electro-active lens **2** in an unfolded state having a rigid housing and a flexible electro-active element in accordance with an embodiment of the invention;

[0011] FIG. 3A and FIG. 3B show an expanded and collapsed view, respectively, of a flexible electro-active lens **2** in an unfolded state having a surface relief diffractive pattern and a liquid crystal layer in accordance with an embodiment of the invention;

[0012] FIG. 4A shows the flexible electro-active lens 2 in a folded state having a plurality of electro-active elements in accordance with an embodiment of the invention;

[0013] FIG. 4B shows the plurality of electro-active elements of FIG. 4A in accordance with an embodiment of the invention;

[0014] FIG. 5A, FIG. 5B, FIG. 5C, and FIG. 5D, each show a front view of the flexible electro-active lens 2 having an electro-active element, in accordance with an embodiment of the invention;

[0015] FIG. 6 shows encyclorotation of the eyes;

[0016] FIG. 7A and FIG. 7B each show a front view of the flexible electro-active lens 2 having an axis A and a cross sectional view of the flexible electro-active lens 2 taken at the axis A, in accordance with an embodiment of the invention; and

[0017] FIG. 8A, FIG. 8B, and FIG. 8C, each show the placement of the electro-active lens 2 in an eye having different pupil size, in accordance with an embodiment of the invention.

[0018] The method and apparatus of the present invention will be better understood by reference to the following detailed description of specific embodiments and the attached figures which exemplify such embodiments.

Detailed Description of Specific Embodiments

[0019] The following preferred embodiments as exemplified by the drawings is illustrative of the invention and is not intended to limit the invention as encompassed by the claims of this application.

[0020] A flexible electro-active lens 2 is illustrated in FIG. 1, FIG. 2A, FIG. 2B, FIG. 3A, FIG. 3B, FIG. 4A, FIG. 4B, FIG. 5A, FIG. 5B, FIG. 5C, FIG. 5D, FIG. 7A, and FIG. 7B according to different embodiments of the present invention. Although the electro-active lens is described, embodiments of the invention may be used as other lenses including, for example, intraocular lenses, spectacle lenses, contact lenses, corneal onlays, corneal inlays, and inter-ocular lenses.

[0021] The electro-active element (e.g., described in reference to FIG. 1, FIG. 2A, FIG. 2B, FIG. 4A, FIG. 4B, FIG. 5A, FIG. 5B, FIG. 5C, FIG. 5D, FIG. 7A, and FIG. 7B), the liquid crystal layer (e.g., described in reference to FIG. 4A and FIG. 4B), and a pixilated

element may all be used to describe materials having optical properties that may be altered by electrical control. Although the alterable properties described herein typically include refractive index and optical power, embodiments of the invention may include electro-active lens **2** having other alterable properties, such as for example, prismatic power, tinting, and opacity. The properties of the materials may be controlled electrically and/or optically.

[0022] Terms such as “rigid”, “hard”, “inflexible”, “inelastic” and/or “not foldable”, may all be used to describe a material or structure adapted for resisting structural or shape changes when a force above a predetermined threshold is applied. Terms such as “bendable”, “soft”, “flexible”, “elastic”, and/or “foldable”, may all be used to describe a material or structure adapted for changing structure or shape when a force above the predetermined threshold is applied. Terms such as “unfolded”, “unfolded state”, “natural”, “flat”, and/or “relaxed”, may all be used to describe a material or structure in a relatively high entropy state (e.g., as shown in FIG. **2B**, FIG. **3A**, FIG. **3B**, FIG. **4B**, FIG. **5A**, FIG. **5B**, FIG. **5C**, FIG. **5D**, FIG. **7A**, and FIG. **7B**). Terms such as “folded”, “folded state”, “curved”, and/or “bended”, may all be used to describe a material or structure in a relatively low entropy state (e.g., as shown in FIG. **1**, FIG. **2A**, and FIG. **4A**).

[0023] FIG. **1** shows a flexible electro-active lens **2** in a folded state having a flexible housing **4** and a rigid electro-active element embedded in the housing. The rigid electro-active element **6** typically does not bend when the electro-active lens is folded. The rigid element may protect elements contained therein from compression, bending due to expansion or contraction of materials, or other forces internal or external to the element. The rigid element may include a rigid encasing and may have elastic components, such as electro-active material. Typically the rigid element may be spaced from the peripheral edge of the electro-active lens to allow the folding thereof.

[0024] FIG. **2A** shows a flexible electro-active lens **2** in a folded state having a flexible housing **4** and a flexible electro-active element **6** embedded in the housing. Since the flexible electro-active element typically does not prevent the electro-active lens from bending, the electro-active element may extend radially further toward the peripheral edge of the electro-active lens where the folding typically occurs. For example, when the electro-active lens is folded, the flexible electro-active element may curve along the

peripheral bend of the folded lens. The flexible electro-active lens may be embedded in a rigid housing for use as a spectacle lens.

[0025] FIG. 2B shows an electro-active lens 2 in an unfolded state having a rigid housing 4 and a flexible electro-active element 6 embedded in the housing. For example, the element may be minimally rigid for protecting elements contained therein from some internal or external forces and/or for biasing the electro-active lens toward the unfolded state. The electro-active element may be less flexible than the electro-active lens.

[0026] In reference to the flexible housing 4 in FIG. 1 and FIG. 2A, , and in reference to the flexible electro-active element 6 in FIG. 2A and FIG. 2B, each of the flexible elements of the electro-active lens 2 may be adapted for moving between a folded state and an unfolded state. Each of the flexible housing and/or the flexible electro-active may be composed of a flexible material, such as, for example, polysulphones, polyetherimides, and/or other thermo-plastic materials. Polysulphones are a class of transparent dielectric polymers that are stable over a wide temperature range (e.g., from -110°C to +150°C) and pH range (e.g., from 2 to 13). Polysulphones are highly resistant to mineral acids, alkali, electrolytes, acids, and bases. Polysulphones are highly resistant to oxidizing agents such as bleaches, which, when for example, the electro-active lens is used as a contact lens, may be applied to the flexible housing for lens cleaning.

[0027] Referring again to FIG. 1, FIG. 2A, and FIG. 2B, the housing may or may not have optical power. A housing with optical power may have a fixed optical power and may be a refractive or diffractive lens (e.g., shown in FIG. 3A and FIG. 3B). For example, a housing without optical power may not focus light.

[0028] The electro-active element 6 may have an alterable refractive index. The electro-active element may be disposed between electrodes (e.g. shown in FIG. 3A, FIG. 3B, FIG. 5C, and FIG. 5D), which may be adapted for applying power to the element. The electro-active lens 2 may include a controller (e.g. shown in FIG. 3A, FIG. 3B, FIG. 5C, and FIG. 5D), which may be electrically connected to the electro-active element, for example, via the electrodes. The controller may be adapted for electrically driving the electrodes for modulating the power applied to the electro-active element. When power is applied to the element, for example, above a predetermined threshold, the refractive

index thereof is altered. The controller may include drive electronics, a power supply such as a rechargeable battery, and other elements for driving the electrodes.

[0029] Referring again to FIG. 2A, the electro-active lens 2 may be a flexible electro-active lens including a flexible housing 4 and a flexible electro-active element 6 embedded in the housing. The flexible housing may have a fixed optical power. The electro-active element may have an optical power adapted for changing within an optical power range of from a minimum optical power to a maximum optical power. Electrodes 10 may be electrically connected to the electro-active element for applying power thereto. When power is applied to the element below a first predetermined threshold, the element may have the minimum optical power. When power is applied to the element above a second predetermined threshold, the element may have the maximum optical power. The fixed optical power may be greater than the maximum optical power. In this way, the fixed optical power may provide the majority of the optical power of the flexible electro-active lens.

[0030] In the present invention, for failsafe operation, when no power is applied (e.g., across the electrodes), the loss in optical power provided by the electro-active element may be minimal. For example, the lens 2 may function as a static lens having a fixed optical power, for example, adapted for correcting at either far, or alternatively at intermediate distance, or alternatively at near distance.

[0031] Referring to FIG. 1, FIG. 2A, FIG. 2B, FIG. 3A, and FIG. 3B, the housing 4 may include an anterior film and a posterior film for containing the electro-active element. For example, each of the films may be approximately 100 microns thick and the electro-active lens may be approximately less than or equal to 500 microns thick. Referring to FIG. 2A and FIG. 3B the electro-active lens may be, for example, approximately less than or equal to 200 microns thick in the unfolded state. The unfolded electro-active lens may be, for example, approximately 9mm wide and the folded electro-active lens may be for example less than or equal to approximately 3mm wide.

[0032] When used as a corneal inlay, the diameter of the electro-active lens should not exceed the diameter of the cornea. In some embodiments of the invention, the outer surface of the housing may be curved to substantially match the curvature of the cornea (when used in a corneal inlay) or the surface of the eye (when used in a contact lens).

[0033] FIG. 1 includes an example of the measures of a folded electro-active lens 2 in two dimensions. The horizontal dimension of a folded electro-active lens is preferable less than or equal to 2.8 mm, although other dimensions may be used.

[0034] Referring to FIG. 4A and FIG. 4B, the electro-active element may include multiple individually activated liquid crystal layers for providing additional optical powers between the minimum and maximum optical powers.

[0035] FIG. 3A and FIG. 3B show an expanded and collapsed view, respectively, of a flexible electro-active lens 2 in an unfolded state having a surface relief diffractive pattern and a liquid crystal layer in accordance with another embodiment of the invention. The electro-active lens may be a flexible lens including a first flexible film 8a having a surface relief diffractive pattern 20 that varies within a depth, d , a second flexible film 8b, a liquid crystal layer 22 having electro-active material 16, electrodes 10, a controller 12, electrical connections 14, and alignment layers 18. The liquid crystal layer may be disposed between the first and second films, which may form a flexible housing 8 for encasing the layer. The films may be composed of, for example, polysulphones, polyetherimides, and/or other flexible materials.

[0036] The electrodes 10 may be electrically connected to the liquid crystal layer for applying power thereto. The controller 12 may be adapted for electrically driving the electrodes for modulating the power applied to the layer. The liquid crystal layer may have an alterable refractive index. When power is applied to the layer, for example, above a predetermined threshold, the refractive index thereof is altered.

[0037] The alignment layers 18 may orient the molecules of electro-active material 16 for providing an initial refractive index of the liquid crystal layer 22 when power below a first predetermined threshold is applied thereto. An electric field having power above a second predetermined threshold may be applied (e.g., across the electrodes) for aligning molecules of electro-active material for altering the refractive index of the liquid crystal layer.

[0038] The refractive index of the first and second films is typically fixed. In one example, the refractive index of the liquid crystal layer may alternate between matching and mismatching the fixed refractive index of the first and second films.

[0039] In FIG. 3A and FIG. 3B, for failsafe operation, when no power is applied (e.g., across the electrodes), the liquid crystal layer may have (by way of example only) a refractive index, n , (e.g., 1.67 and a thickness (e.g., less than 10 μ m) approximately equal to the surface relief diffractive pattern 20 of the film. In this embodiment the material making up the surface relief diffractive also has a 1.67 index. When the refractive index of the liquid crystal layer matches the refractive index of the surface relief diffractive the electro-active lens will have a negligible optical power. When the index of the liquid crystal does not match that of the diffractive material the electro-active lens will have an optical power as that created by the diffractive pattern.

[0040] FIG. 4A shows the flexible electro-active lens 2 in a folded state having a plurality of electro-active layers and FIG. 4B shows the plurality of electro-active elements of FIG. 4A. In FIG. 4A, the electro-active lens may include a flexible housing 4 having a fixed refractive index, a plurality of electro-active elements 6a, 6b, 6c, and 6d embedded therein, for example, arranged in a stacked configuration, and electrodes 10 independently electrically connected to each of the electro-active elements. In FIG. 4B, the electro-active elements 6a, 6b, and 6c may include layers of electro-active material 16 separated by an insulatory material 24, such as, a flexible dielectric film. In FIG. 4A and FIG. 4B the electro-active elements may be rigid, flexible, or less flexible than the housing.

[0041] In FIG. 4A and FIG. 4B each of the electro-active elements may have an alterable refractive index and may be individually activated. Since each electro-active element is insulated from one another it is possible to selectively or in any combination turn on an electro-active element or elements. By doing this it is possible to have an additive combination of optical powers or provide for a single optical power. This allows for the ability to tune the optical power of the lens or optic comprising such an optically stacked multiple layer of electro-active elements post surgical implantation.

[0042] The electro-active elements may be activated in response to a control signal from a source external to the electro-active lens. Referring to FIG. 5A, FIG. 5B, FIG. 5C, and FIG. 5D, the electro-active lens may include a receiver, such as, sensing device and/or a memory metal, for receive control signals from a source external to the lens. The control signals may be used to modulate the power applied to each of the elements for remotely tuning the optical power thereof.

[0043] Referring again to FIG. 4A and FIG. 4B, the electro-active elements may be stacked and may be individually activated for altering the total optical power of the electro-active lens in any combination of the alterable optical powers of the elements.

[0044] In FIG. 4B the electro-active lens includes electro-active elements 6a, 6b, and 6c that, when activated, have exemplary optical powers of +0.25D or -0.25D, +0.50D or -0.50D, and +2.50D or +1.25D, respectively. For example, the elements may be activated in various combinations for providing a total optical power in a range of from a minimum optical power of +.25D or -.25D by way of example only, by activating only a +0.25D or and a -.25D which ever is needed to a maximum optical power of +4.50D by way of example only, by activating a combination of a +.25D, a +.50D, a +2.50D, and a +1.25D. In this example, the electro-active lens may have optical powers in each increment of .25D (positive or negative) between the minimum and maximum powers. When each of the elements is individually activated in suitable combinations, the element may provide an increment of change in optical power and the total optical power of the electro-active lens may be tuned to desired optical powers. The increment of change in optical power in this example is 0.25D, but in certain other embodiments it is 0.12D. The elements may be adapted for providing correction for near, intermediate, and/or far distance viewing. It may be appreciated that the values used herein are intended for demonstration and different optical powers, increments of change in optical power, and/or numbers of the electro-active elements (e.g., limited in size for fitting the eye) may be used.

[0045] In the present invention, one or more of the elements 6c may be pixilated. The electrodes may apply power to the pixilated elements. By shunting certain electrodes it is possible to provide approximately 50% of the maximum optical power of the elements. In the example above, element 6c may provide a maximum optical power of +2.50D and a 50% reduced optical power of +1.25D.

[0046] One or more of the electro-active elements may comprise a modal element. Modal elements may change optical power when an electrical potential gradient is applied to a variable focus modal lens. Modal elements can create a refractive optic using, for example, liquid crystal.

[0047] Referring again to FIG. 4A and FIG. 4B, the electro-active elements 6a, 6b, 6c, and 6d may include a combination of polymer dispersed liquid crystals and bi-stable

liquid crystals. When sufficient power is applied to each of the elements (e.g., across the electrodes) the bi-stable crystals may be tuned for achieving a desired optical power while the polymer dispersed liquid crystals may be remotely cured or fixed within the element once the desired optical power is set. Curing the crystals may fix the orientation of the molecules for securing the tuned optical power while the electro-active lens is positioned or embedded in the eye. An electro-magnetic signal (e.g., a laser) having an eye-safe wavelength(s) (e.g., 1.5 μ m wavelength) may be used for remotely curing the crystals, for example, using an initiator that is sensitive to the wavelength(s) of the electro-magnetic signal. Polymer dispersed liquid crystals may include, for example, a mixture of a nematic liquid crystal mixture E7 (produced by Merck) and a UV cured optical adhesive NOA65 (produced by Norland Products). In one embodiment, the bi-stable liquid crystal may be remotely tuned and the polymer may be remotely cured using devices positioned external to the eye, while the electro-active lens is embedded within the eye.

[0048] Bi-stable liquid crystal material may be used to reduce the amount of electrical power consumption required over time to power the electro-active lens. Upon application of an appropriate first voltage above a first predetermined threshold, the overall orientation of the each of the individual bi-stable liquid crystals may retain an orientation induced by the first voltage once the voltage is removed. They may be returned to their original state by applying a second voltage below a second predetermined threshold. Bi-stable liquid crystals may include, for example, surface stabilized ferroelectric liquid crystal (SSFLF), which is a smectic liquid crystal. The use of a bi-stable liquid crystal may reduce electrical power consumption, because voltage may be used to just switch the device between its states and typically not to maintain the states of operation.

[0049] FIG. 5A, FIG. 5B, FIG. 5C, and FIG. 5D, each show a front view of a flexible electro-active lens 2 having a flexible electro-active element 6. The flexible electro-active lens includes a flexible film 4 in which the electro-active element is embedded, a power source 26, electrodes 10 and a memory metal material 28. The memory metal material may bias the electro-active lens into its unfolded state. For example, the electro-active lens may be folded for inserting into an incision in the eye. Once the

electro-active lens is released within the eye, the memory metal material may unfold the lens into its unfolded state for operation within the eye.

[0050] Referring to FIG. 5C and FIG. 5D, the electro-active lens may include a controller and/or drive electronics 12 and electrical connections 14.

[0051] The electrodes 10 may be electrically connected to the electro-active element for applying power thereto. Referring to FIG. 3A, at least one of the electrodes may form a relief pattern, conforming to the surface relief diffractive pattern 20 of the first film 8a.

[0052] Referring again to FIG. 5A, FIG. 5B, FIG. 5C, and FIG. 5D, the electrodes may include a plurality of concentric electrode rings. When the electrodes apply electrical power to the electro-active element having such rings, the element may thereby be provided with diffractive optical properties.

[0053] In the present invention, the electrodes may be switched on and off in less than approximately one (1) second. The electrodes may be composed of a conductive or metal material such as aluminum, an optically transparent material, such as, indium tin oxide (ITO), a conductive organic material, such as, poly(3,4-ethylenedioxythiophene) poly(styrenesulfonate) (PEDOT:PSS) and/or carbon nano-tubes. The electrodes may coat and surround the liquid crystal material. The transparent material may include thin traces of metals such as silver or aluminum for increasing conductivity. Power may be applied across the transparent electrodes for altering optical properties of the electro-active lens, as described herein. The thickness of the electrode layer may be, for example, less than 1 μm but is preferably less than 0.1 μm . The controller and/or drive electronics 12, the power source 26, the memory metal material 28, and other electronic components may be connected to the electrodes by the electrical connections 14. The electrical connections may include small wires or traces, which may also be transparent. The electrodes and electrical connections may be flexible.

[0054] Referring to FIG. 5B and FIG. 5D, the electro-active lens may include a kinetic energy 50 electrically connected to the electro-active element for converting the motion of the eye into electrical power for providing the electro-active element with the electrical power. The kinetic energy driver may include a conductor and permanent magnets located within the driver. When the conductor moves relative to a magnetic field produced by the permanent magnets, electrical power is generated. Such drivers are well

known in the art and are typically used for non-battery powered wrist watches. For example, eye movements such as rapid eye movements (REM) may charge the power source 26 (e.g., during sleep and/or wake cycles).

[0055] Referring to FIG. 5A and FIG. 5B, the electro-active lens may include piezo electric film 48 for generating electrical power. The piezo-electric film may be adapted for connecting the electro-active lens to an eye structure. The tension of the piezo-electric film may be changed by the motion of the eye. The film may transduce the change in tension into electrical power. For example, when the piezo-electric film may be attached to the ciliary body, iris, near or on the pupil, and as the pupil dilates and/or constricts the piezo-electric film would be stretched and relaxed, thereby producing electrical power.

[0056] Referring to FIG. 5A and FIG. 5C, the electrical power may be generated using a photovoltaic cell of sensing device 32. The photovoltaic cell converts solar power into electrical power as is known in the art. The photovoltaic cell may be adapted for charging using a 1.5 μm infra-red laser source (not shown), for example, positioned external to the electro-active lens. The laser may, for example, be mounted on a pair of spectacles adapted to recharge the power source when worn by a user.

[0057] In each of these embodiments, the electrical power generated may be stored within the power source 26. The power source may include a battery, such as a thin film battery, which may be rechargeable and/or flexible. The thin film battery may be inductively charged by remote charging. In one embodiment a inductively enabled pillow (not shown) provides the inductive charge while the user of such an electro-active lens is sleeping.

[0058] In one embodiment, the memory metal material 28 may be used for biasing the electro-active lens toward the unfolded state.

[0059] In another embodiment, the memory metal material may be used for receiving control signals from a source external to the electro-active lens. The controller 12 may use the control signals for modulating power applied to the electro-active element. The memory metal material may be electrically connected to the controller and the electro-active element. For example, the memory metal material may function as an antenna, capacitor, inductive coil or the like.

[0060] In another embodiment, the memory metal material may be used for charging the power source **26**. The memory material may form a coil and/or an antenna and may be adapted for inductively charging the power source using electrical power transmitted wirelessly from a device external to the electro-active lens.

[0061] In still another embodiment, the memory metal material may be used for programming and/or reprogramming the controller and/or drive electronics.

[0062] The memory metal material may be composed of, for example, titanium-palladium-nickel, nickel-titanium-copper, Gold-cadmium, Iron-zinc-copper-aluminum, Titanium-niobium-aluminum, hafnium-titanium-nickel, nickel-titanium-copper, gold-cadmium, iron-zinc-copper-aluminum, nickel-titanium, and/or iron-manganese-silicon, or any combination thereof.

[0063] Referring again to FIG. **5A** and FIG. **5C**, the electro-active lens may include a sensing device **32** for detecting sensory information. The sensing device may include for example one or more of the following devices: a photovoltaic or UV sensitive photo cell, a tilt switch, a light sensor, a passive range-finding device, a time-of-flight range finding device, an eye tracker, a view detector which detects where a user may be viewing, an accelerometer, a proximity switch, a physical switch, a manual override control, a capacitive switch which switches when a user touches the nose bridge or the like.

[0064] The sensing device may include two or more photo-detector arrays with a focusing lens placed over each array for measuring distances. A sum of differences algorithm may be used to determine which array has the highest contrast ratio for determining the distance in which an object is placed from the electro-active lens.

[0065] The sensing device may include a range finder for detecting distances for focusing the electro-active lens and/or a solar cell for detecting light ambient and/or incident to the electro-active lens.

[0066] The sensing device may include a micro-electro-mechanical system (MEMS) gyroscope adapted for detecting head tilts or encyclorotation of the eye, an illustration of which is shown in FIG. **6**. In addition, the sensing device may include a timing mechanism may be used in combination with the gyroscope for distinguishing a change in the distance viewed from the effects of bending over or other movements.

[0067] In response to the detection, the sensing device may trigger the activation and/or deactivation of one or more of the aforementioned elements of the electro-active lens, for example, by altering the electrical power applied thereto. The sensing device may be directly or indirectly coupled to the electronics and/or the electrical connections for electrically driving the electrodes. In one embodiment, the sensing device may detect the focusing distance at which a user is viewing and may alter or maintain the optical power of the electro-active element accordingly. In one example, if the sensing device detects that the user is focusing within the near distance range, the optical power of the element may be altered so that the electro-active lens provides correction for near distance viewing.

[0068] In the present invention, the electro-active lens may further include an overriding remote switch (not shown) to manually over-ride and switch optical states of the electro-active lens. For example, the remote switch may activate, deactivate, or set a desired optical power. When the remote switch is activated, a remote switch signal may be sent to the electro-active lens via an antenna formed from the memory metal material **28**.

[0069] Referring again to FIG. **5C** and FIG. **5D**, the electro-active lens may include openings **34** for allowing nutrient and cellular waste products produced by the body to pass through the electro-active lens. The openings may be semi-permeable membranes that allow the passing of materials therethrough based on the size of the material molecules. The openings and/or pores may be drilled, machined, or stamped. Typically, the openings and pores may be located at non-electrical or otherwise non-critical areas of the electro-active lens such as near the pupillary axis where the electrodes do not extend or apply power. Such openings are well known in the art with regards to non-electro-active corneal inlays.

[0070] FIG. **7A** and FIG. **7B** each show a front view of the flexible electro-active lens **2** having an axis **A** and a cross sectional view **AA** of the flexible electro-active lens **2** taken at the axis **A**. The electro-active lens includes a flexible film **4** and an electro-active element **6** embedded in the film. FIG. **7A** includes an envelope **36**, disposed between the flexible film and the electro-active element. Thus, the element is surrounded by the envelope, which is in turn surrounded by the flexible housing. The envelope may

be a water repellent, protective barrier composed of, for example, hydrophilic acrylic material. In one embodiment, the flexible housing may be composed of, for example, silicone or a hydrophobic acrylic material. Typically, hydrophilic acrylic materials have relatively low indices of refraction and are moderately rigid. Typically, hydrophobic acrylic materials have relatively higher indices of refraction and are flexible.

[0071] The housing **4** may be composed of a semi-permeable membrane. The housing may be coated with materials that are bio-compatible with anatomical objects in the eye. Bio-compatible materials may include, for example, polyvinylidene fluoride or non-hydrogel microporous perflouroether. The housing may optionally be coated with a sealer to prevent or retard the leaching of materials from the electro-active lens. The flexible housing **4** may be a semi-permeable substance. The liquid crystal electro-active element and the associated electronics may be hermetically sealed for preventing leaching out into the eye over time.

[0072] Referring again to FIG. **5A** and FIG. **5B**, the electro-active lens may include haptics **30** for stabilizing the lens in a desired location within the eye as is well known in the art. The haptics may also include an antenna and/or recharging loops for receiving control signals from a device external to the electro-active lens.

[0073] The electro-active lens may include intraocular lenses, which may be implanted with the greatest possible centration (an alignment of a center axis of the lens with a center axis or pupillary axis of the eye) to provide the best optical results. In a preferred embodiment of the present invention, the electro-active lens or a capsular bag housing the electro-active lens should be implanted directly behind the pupil with the greatest possible centration. The haptics **30** may be used to center the electro-active lens inside of the capsular bag. Alternately, the haptics may be attached directly to the eye, for example, the ciliary muscle, extending outside of the capsular bag. Because of anatomical asymmetry in the eye, the electro-active lens may be implanted decentral to a pupillary axis. Additional decentration may be found within the capsular bag (e.g., in a misalignment of a center axis of the capsular bag with a center axis of the electro-active lens inserted therein) and with a misaligned pupil (having a curved or misaligned pupillary axis). The eye is typically tolerant of moderate amounts of decentration. Due to anatomical asymmetry, a natural and unaltered eye may have approximately 0.1 or 0.2

mm of decentration. The electro-active lens may preferably accommodate at least 1 mm of decentration

[0074] The electro-active lens may be implanted in an eye already having an existing lens implant for correcting optical dysfunction provided by the existing lens implant (not shown). This technique may be referred to as “piggyback” lens implantation. The electro-active lens may be implanted in front of the existing lens implant (e.g., closer to the exposed surface of the eye), for example, into the posterior chamber in the ciliary sulcus. In other embodiments, the electro-active lens may be implanted behind the existing lens implant (e.g., farther from the exposed surface of the eye). In any of the above embodiments, the electro-active lens may be used in combination with another, for example, fixed crystalline lens. The lens may be positioned in the anterior or posterior chamber of the ciliary sulcus.

[0075] When embodiments described herein are used as a contact lens, the lens may include an attached soft hydrophilic skirt at or near the lens periphery for stabilizing the lens in a desired centered position. The contact lens may further be stabilized by having a weighted orienting region or a truncated attachment surface. The contact lens may be inductively charged by a contact lens case (not shown), for example, when the lens is located in the case. The sensing device **32** of the contact lens (e.g., a photo-detector) may be located in or on the surface of the contact lens or skirt attached, in a location spaced from the pupillary axis to not interfere with the vision of a wearer. In one embodiment, the dimensions fitting parameters and/or components may be customized according to the anatomical needs and/or preferences of a user.

[0076] FIG. **8A**, FIG. **8B**, and FIG. **8C**, each show the placement of the electro-active lens **2** in an eye **38** having different pupil sizes. FIG. **8A** shows a dilated pupil having a relatively large size. FIG. **8B** shows a pupil having a relatively moderate size. FIG. **8C** shows a pupil having a relatively small size. FIG. **8A**, FIG. **8B**, and FIG. **8C**, each show the relative locations of the pupil **40**, the iris **42**, the limbus **44**, and the sclera **46**, in the eye. The electro-active lens may include a flexible housing **4** and an electro-active element **6**. As the size of the pupil decreased, the lens covers an increasing percentage of the pupil **40** or aperture of the eye.

[0077] In any of the above embodiments, liquid crystalline material may be used. Liquid crystals include a state of aggregation that is intermediate between the crystalline solid and the amorphous liquid. Many liquid crystals are composed of rod-like molecules, and classified broadly as: nematic, cholesteric, and smectic.

[0078] The electro-active lens may be used to correct refractive errors of the eye including, presbyopia, myopia, hyperopia, astigmatism, and higher-order aberrations.

[0079] When used herein, near viewing distance may describe distances from 18 inches up to approximately 12 inches from a view point; intermediate viewing distance may describe distances from greater than 18 inches to 29 inches and far viewing distance may describe distances greater than approximately 29 inches from ones face.

[0080] While the invention has been described with respect to a limited number of embodiments, it will be appreciated that many variations, modifications and other applications of the invention may be made. It will be appreciated by persons skilled in the art that the appended claims are intended to cover all such modifications and changes as fall within the scope of the invention.

We claim:

1. An electro-active device, comprising:
 - a refractive optic having a fixed refractive index and configured to be placed within or on a human eye, the refractive optic comprising at least one bendable film at least partially defining a flexible electro-active element embedded within said refractive optic, wherein said flexible electro-active element comprises:
 - a first conductive material disposed on the at least one bendable film;
 - a second conductive material disposed on the at least one bendable film; and
 - a liquid crystal material having an alterable refractive device and disposed between the first conductive material and the second conductive material within a cavity defined by the at least one bendable film.
2. The electro-active device of Claim 1, wherein said flexible electro-active element is less flexible than said refractive optic.
3. The electro-active device of Claim 1, wherein said flexible electro-active element is as flexible as said refractive optic.
4. The electro-active device of Claim 1, wherein said refractive optic comprises at least one of a polysulphone material and a polyetherimide material.
5. The electro-active device of Claim 1, wherein the refractive optic provides a first optical power and the flexible electro-active element provides a second optical power that is lower than the first optical power.
6. The electro-active device of Claim 1, further comprising a photovoltaic cell electrically connected to said flexible electro-active element for providing power thereto.
7. The electro-active device of Claim 1, further comprising a kinetic energy driver electrically connected to said flexible electro-active element for converting the motion of the eye into electrical power for powering said flexible electro-active element.

8. The electro-active device of Claim 1, further comprising a piezoelectric film adapted for connecting the electro-active device to an eye structure, wherein the tension of said piezo-electric film is changed by the motion of the eye for transducing said change in tension into electrical power.
9. The electro-active device of Claim 1, wherein said flexible electro-active element is adapted for remote tuning.
10. The electro-active device of Claim 1, wherein said flexible electro-active element comprises at least one of a dynamic aperture and a diffractive element.
11. The electro-active device of Claim 1, further comprising a photo-detector array configured to determine a distance from an object to the electro-active device.
12. The electro-active device of Claim 11, further comprising a focusing lens disposed over the photo-detector array.
13. The electro-active device of Claim 1, wherein said flexible electro-active element comprises an electro-active material having an alterable refractive index which, in an unaltered state, is approximately equal to the fixed refractive index so to provide failsafe operation of the electro-active device.
14. The electro-active device of Claim 13, wherein, when no power is applied to the flexible electro-active element, the electro-active material is in the unaltered state.
15. The electro-active device of Claim 1, further comprising two or more photodetectors configured for use in determining a distance of an object from the electro-active device.
16. The electro-active device of Claim 1, wherein the electro-active device comprises at least part of at least one of a contact lens, an intraocular lens, and an intraocular optic.
17. The flexible electro-active lens of Claim 1, further comprising concentric ring shaped electrodes electrically connected to said flexible electro-active element.
18. The flexible electro-active lens of Claim 1, further comprising memory metal.

19. A flexible electro-active lens comprising:
a flexible housing having a fixed optical power;
a flexible electro-active element embedded in said housing, said flexible electro-active element comprising two or more photo-detectors,
wherein said flexible electro-active element has an optical power adapted for changing within an optical power range of from a minimum optical power to a maximum optical power, wherein said fixed optical power is greater than said maximum optical power, and
wherein the flexible electro-active lens is one of an intraocular lens and an intraocular optic,
wherein said flexible electro-active element comprises an electro-active material having an alterable refractive index which, in an unaltered state, is approximately equal to a refractive index of the flexible housing so as to provide failsafe operation of the flexible electro-active lens.
20. The flexible electro-active lens of Claim 19, further comprising a photovoltaic cell electrically connected to said flexible electro-active element for providing power thereto.
21. The flexible electro-active lens of Claim 19, further comprising a kinetic energy driver electrically connected to said flexible electro-active element for providing power thereto, wherein said kinetic energy driver is adapted for converting the motion of the eye into electrical power.
22. The flexible electro-active lens of Claim 19, further comprising a piezo-electric film electrically connected to said flexible electro-active element for providing power thereto, wherein the tension of said piezo-electric film is changed by the motion of the eye for transducing said change in tension into electrical power.
23. The flexible electro-active lens of Claim 19, further comprising concentric ring shaped electrodes electrically connected to said flexible electro-active element.
24. The flexible electro-active lens of Claim 19, wherein the flexible electro-active element further comprises a flexible film.

25. The flexible electro-active lens of Claim 24, wherein said flexible film comprises at least one of a polysulphone material and a polyetherimide material.
26. The flexible electro-active lens of Claim 19, wherein said flexible housing comprises a refractive optic.
27. The flexible electro-active lens of Claim 19, wherein said flexible electroactive element is less flexible than said flexible housing.
28. The flexible electro-active lens of Claim 19, wherein said flexible electroactive element is as flexible as said flexible housing.
29. The flexible electro-active lens of Claim 19, further comprising memory metal configured to bias the flexible electro-active lens toward an unfolded state.
30. The flexible electro-active lens of Claim 19, wherein the two or more photo-detectors are configured for use in determining a distance of an object from the flexible electro-active lens.
31. A flexible electro-active lens comprising:
 - a flexible housing having a fixed optical power;
 - a flexible electro-active element embedded in the flexible housing and having an optical power adapted for changing within an optical power range of from a minimum optical power to a maximum optical power smaller than the fixed optical power; and
 - at least two photo-detectors embedded in the flexible housing to sense incident light.
32. The flexible electro-active lens of claim 31, wherein the flexible housing comprises a refractive optic.
33. The flexible electro-active lens of claim 31, wherein the flexible electro-active element comprises a flexible film.
34. The flexible electro-active lens of claim 33, wherein the flexible film comprises a dielectric polymer.

35. The flexible electro-active lens of claim 33, wherein the flexible film comprises at least one of polysulphone or polyetherimide.
36. The flexible electro-active lens of claim 31, wherein the flexible electro-active element is less flexible than the flexible housing.
37. The flexible electro-active lens of claim 31, wherein the flexible electro-active element is as flexible as the flexible housing.
38. The flexible electro-active lens of claim 31, wherein the at least two photo-detectors are configured for use in determining a distance of an object from the flexible electro-active lens.
39. The flexible electro-active lens of claim 31, further comprising:
a memory metal material, embedded within the flexible housing, to bias the flexible electro-active lens toward an unfolded state.
40. The flexible electro-active lens of claim 39, wherein the memory metal material is configured as at least one of:
an antenna to receive a controlled signal; and
an inductive coil for inductive charging.
41. The flexible electro-active lens of claim 31, further comprising:
a coil, embedded within the flexible housing, for wirelessly powering the flexible electro-active element and/or the at least two photo-detectors.
42. The flexible electro-active lens of claim 31, further comprising:
a photovoltaic cell, electrically connected to the flexible electro-active element, to provide power to the flexible electro-active element.
43. The flexible electro-active lens of claim 31, further comprising:
a kinetic energy driver, electrically connected to the flexible electro-active element, to convert motion of an eye into electrical power for the flexible electro-active element.
44. The flexible electro-active lens of claim 31, further comprising:

a piezo-electric film, electrically connected to the flexible electro-active element, to convert motion of an eye into electrical power for the flexible electro-active element.

45. The flexible electro-active lens of claim 31, further comprising:

a concentric ring shaped electrode electrically connected to the flexible electro-active element.

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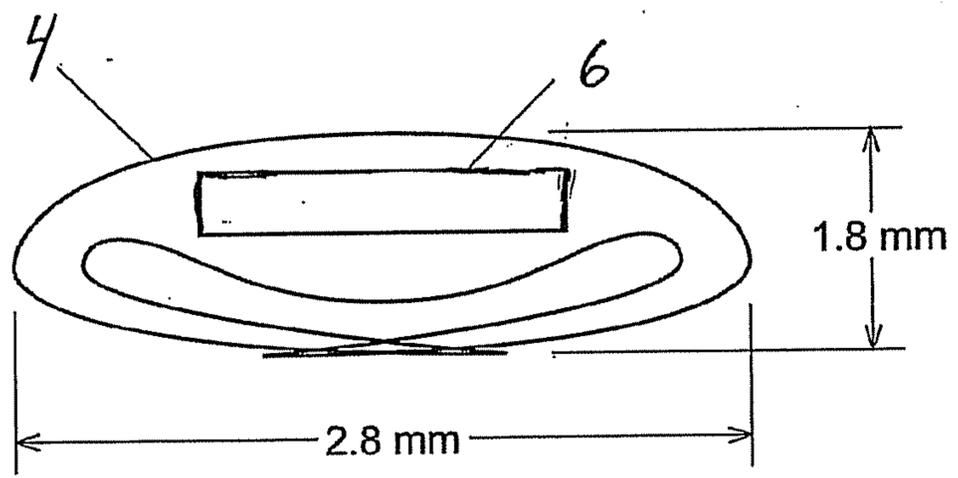


Fig. 1

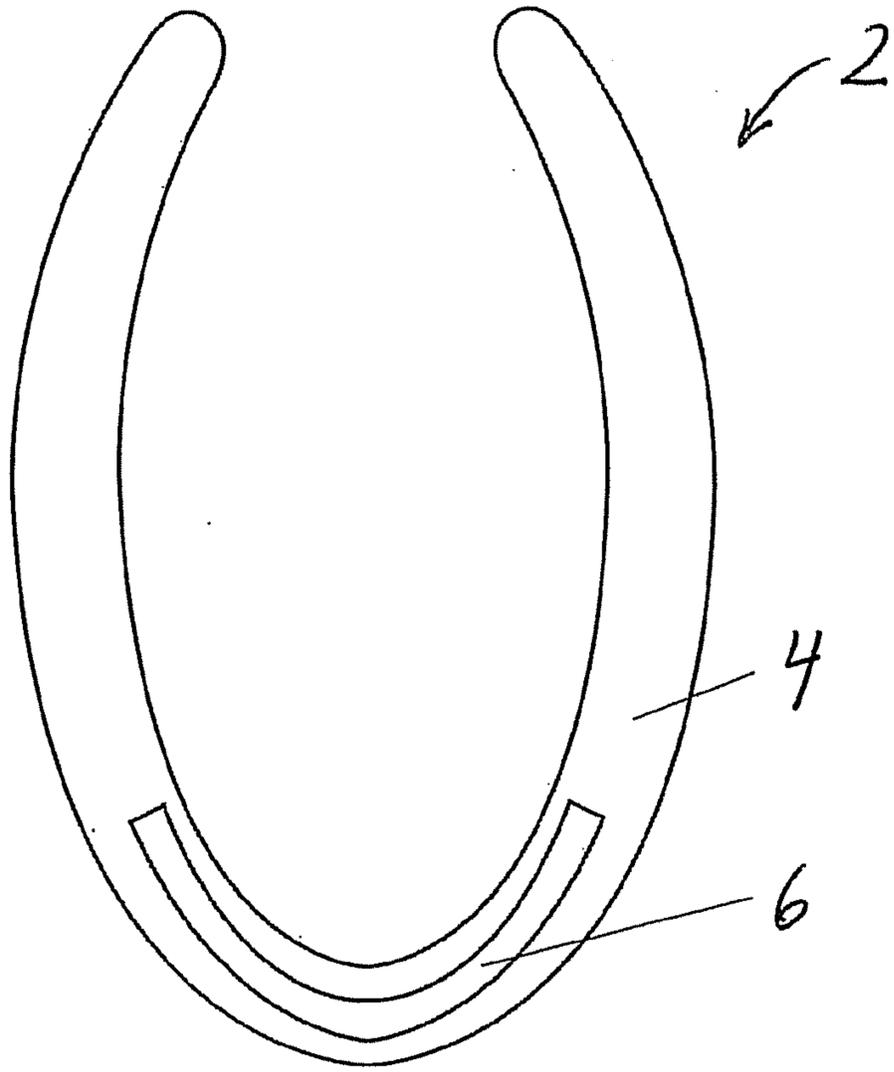


Fig. 2A

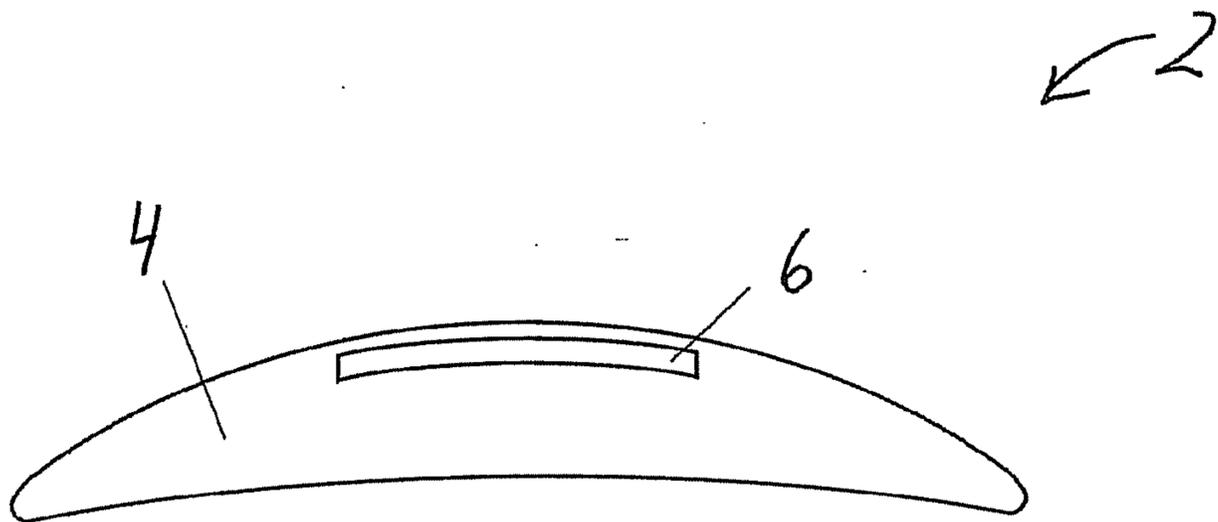


Fig. 2B

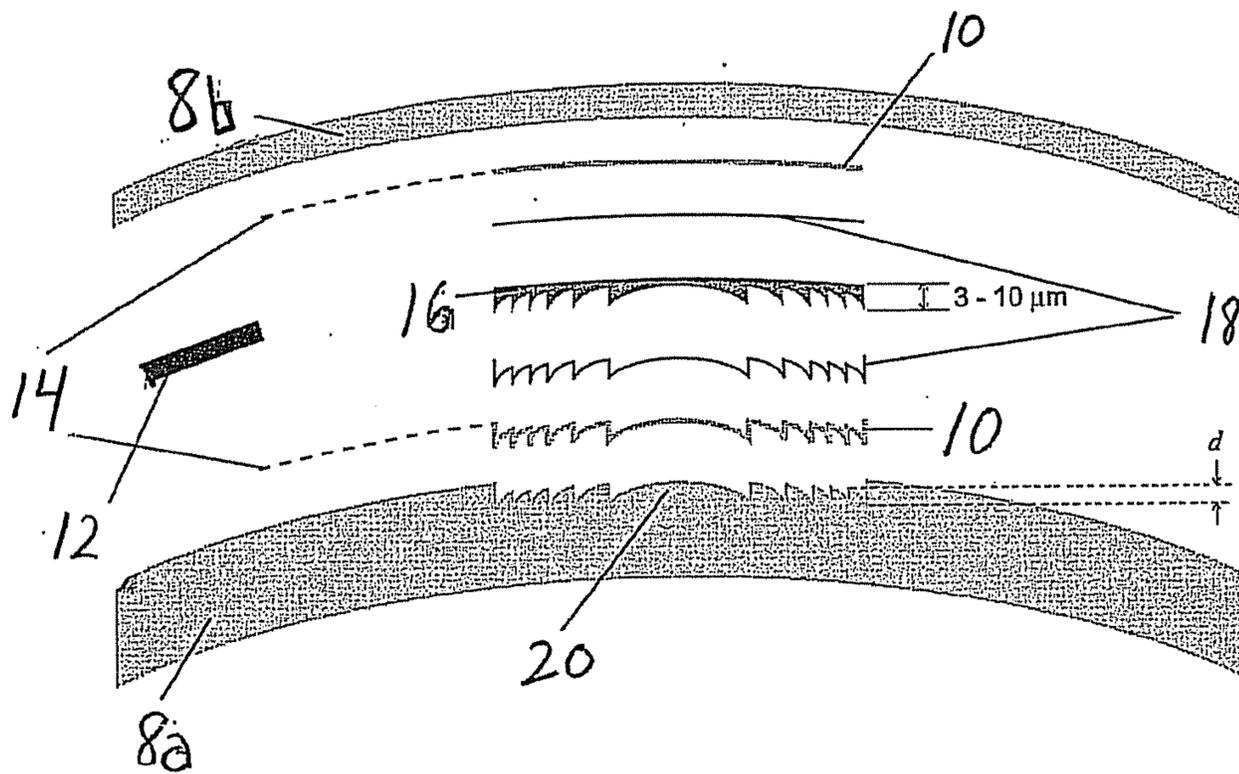


Fig. 3A

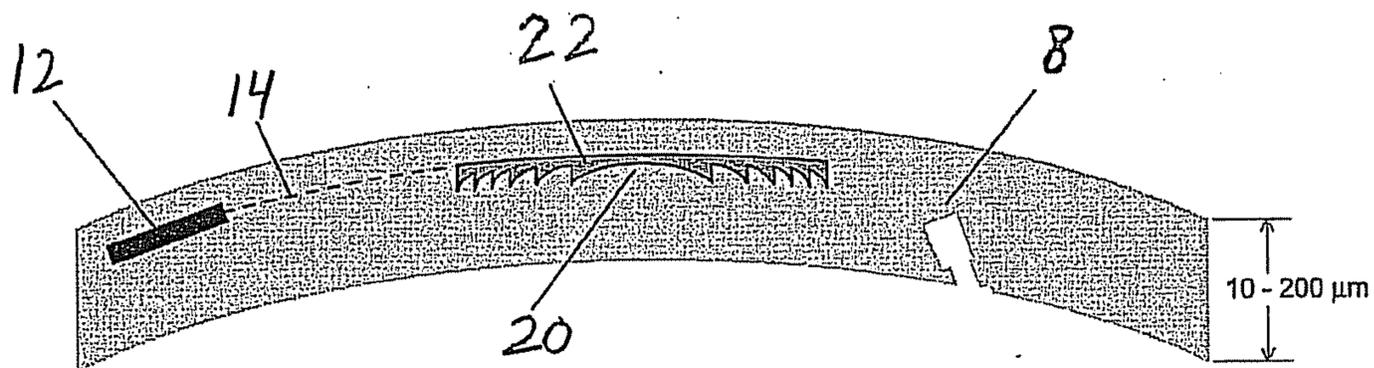


Fig. 3B

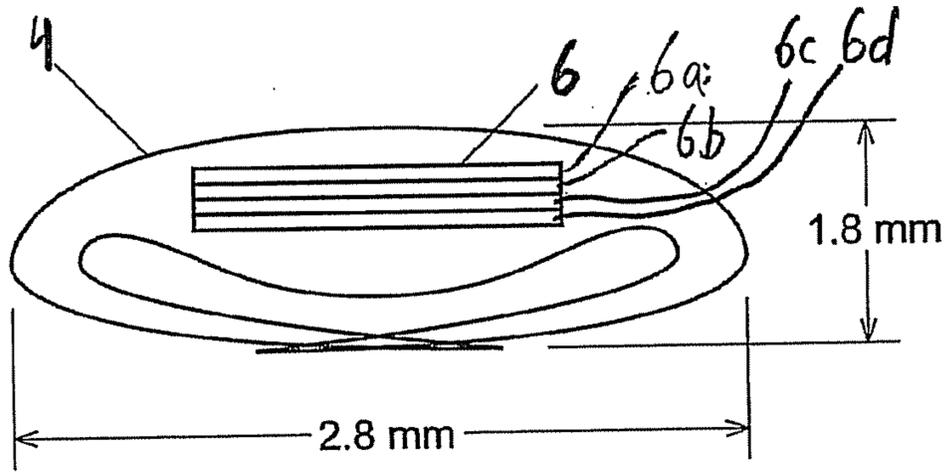


Fig. 4A

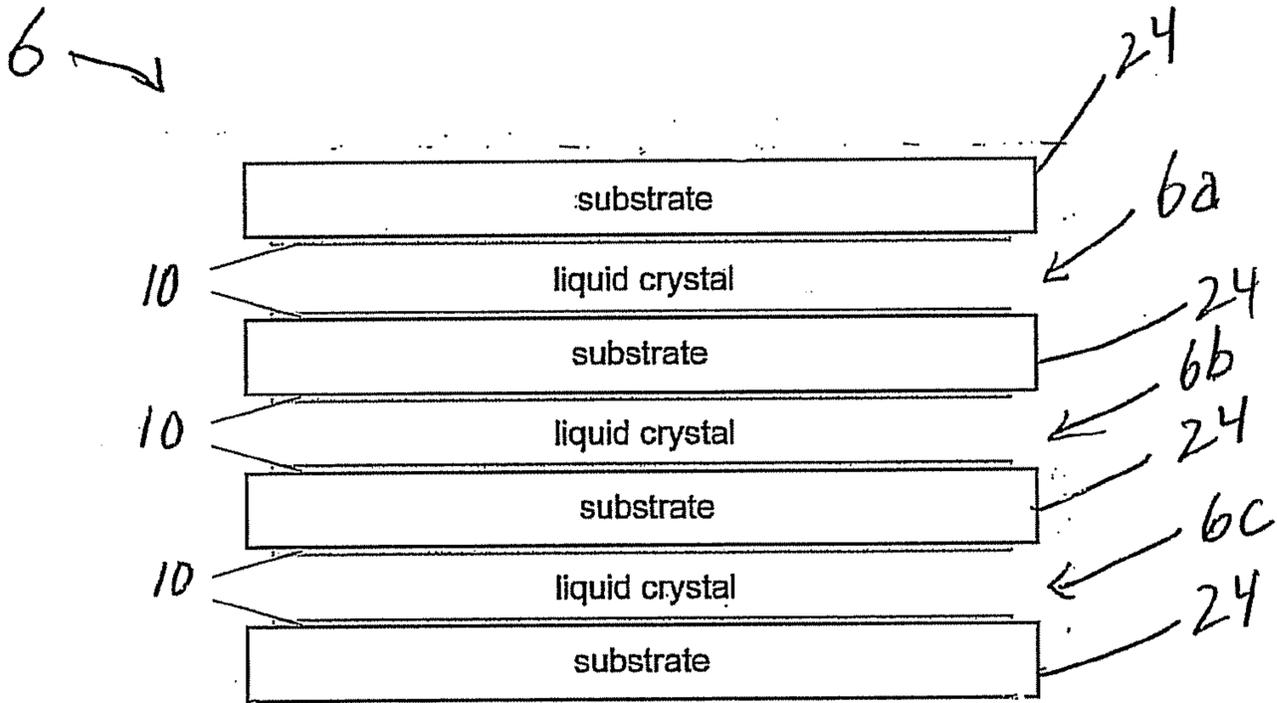


Fig. 4B

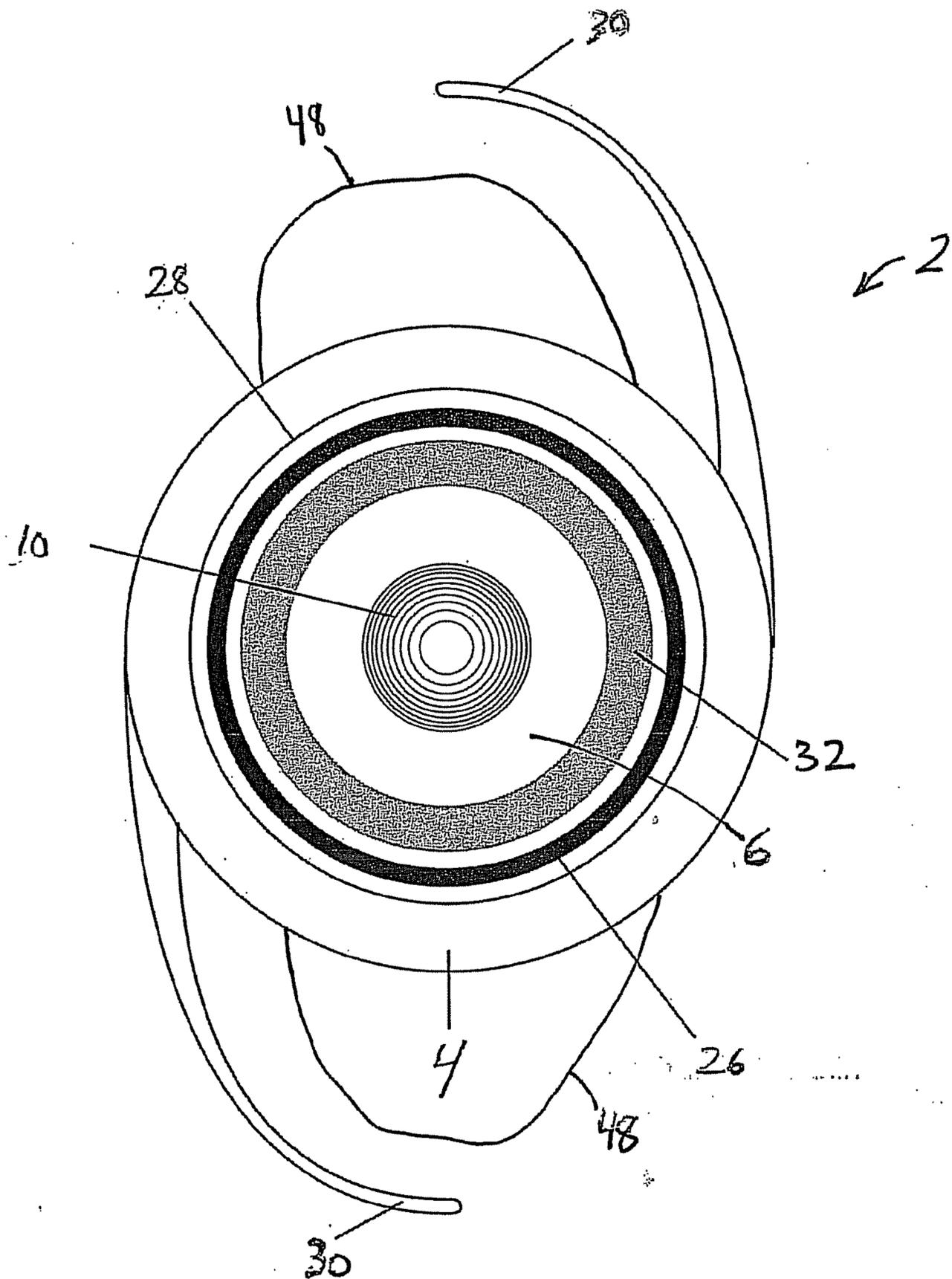


Fig. 5A

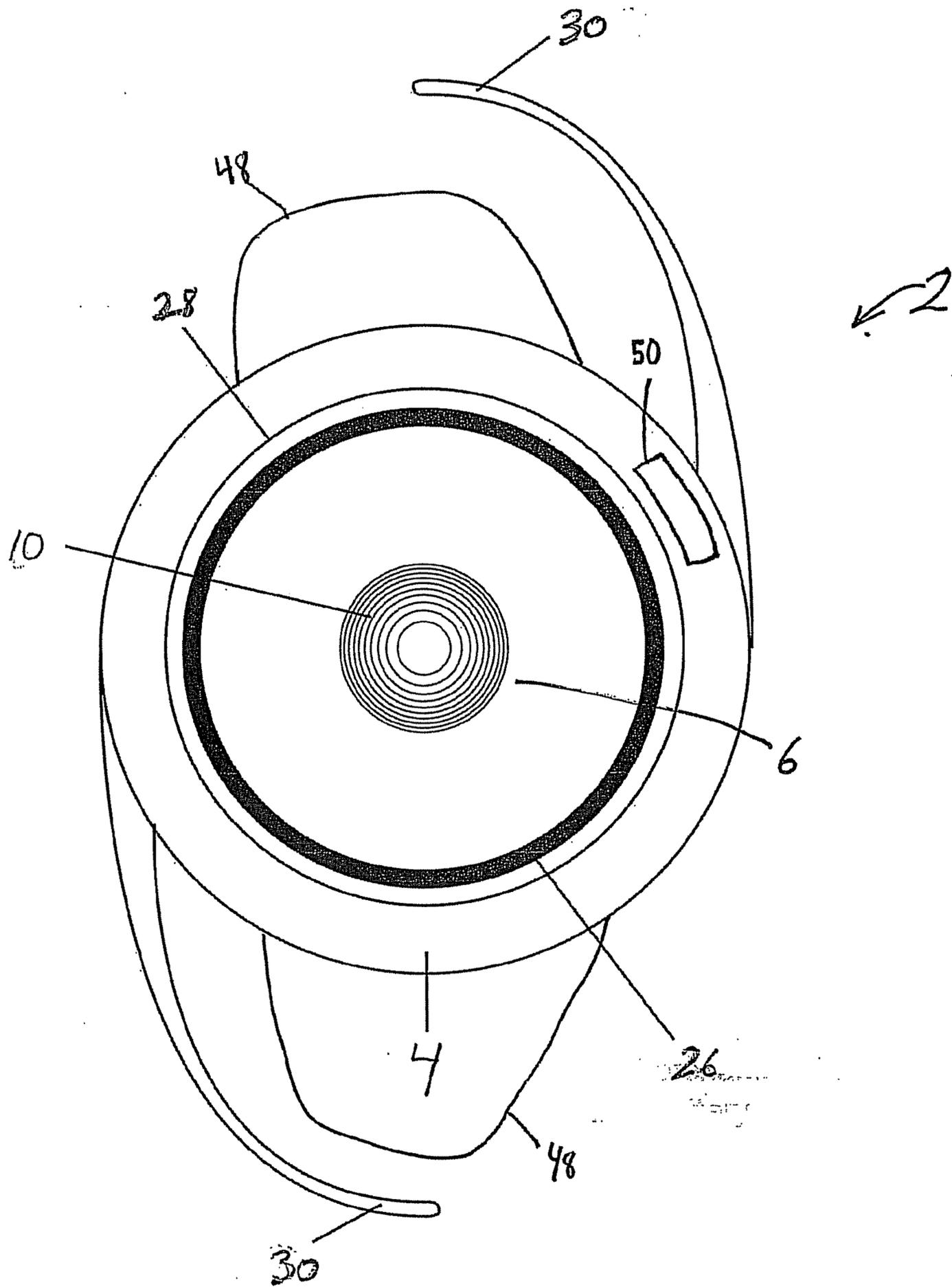


Fig. 5B

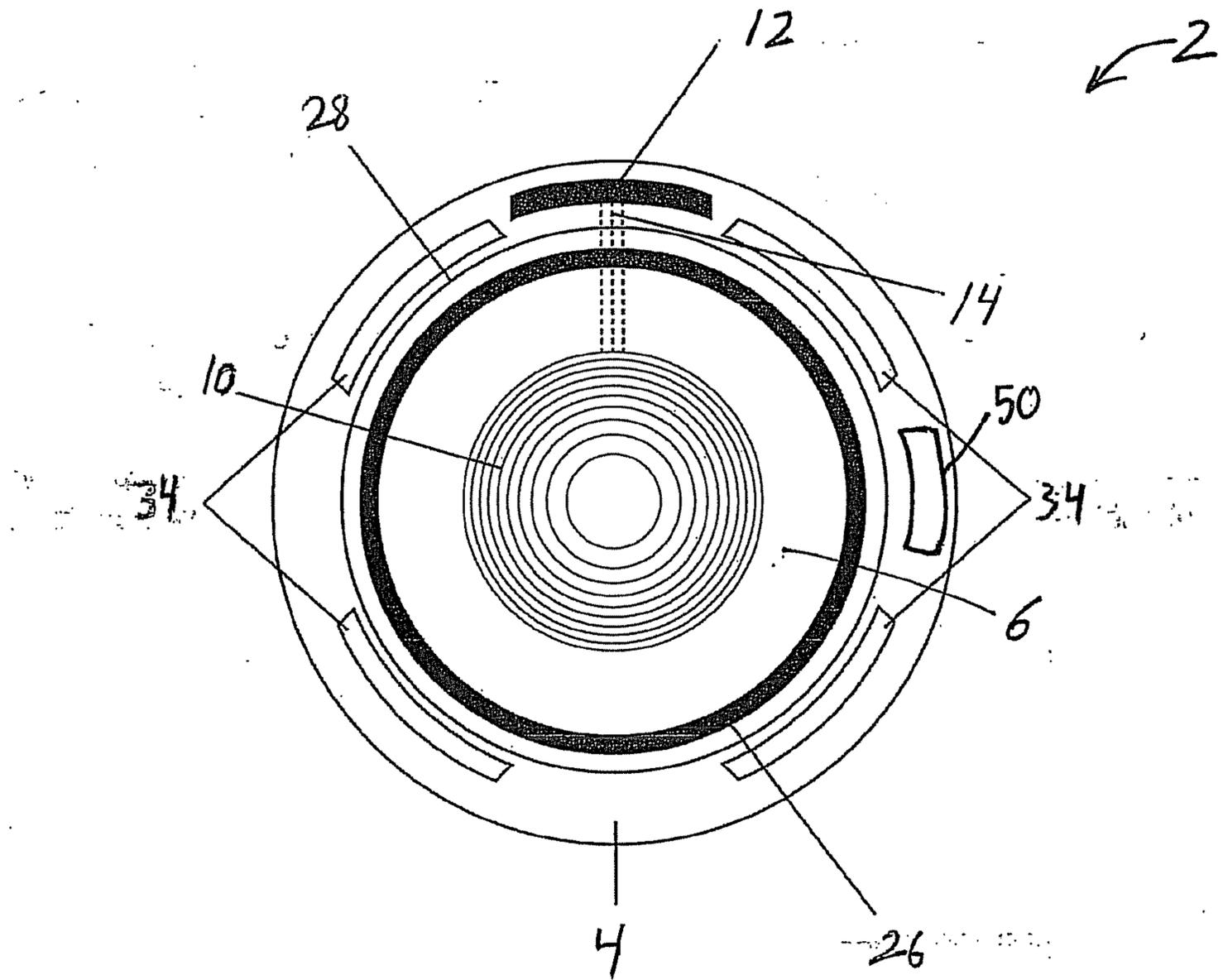


Fig. 5D

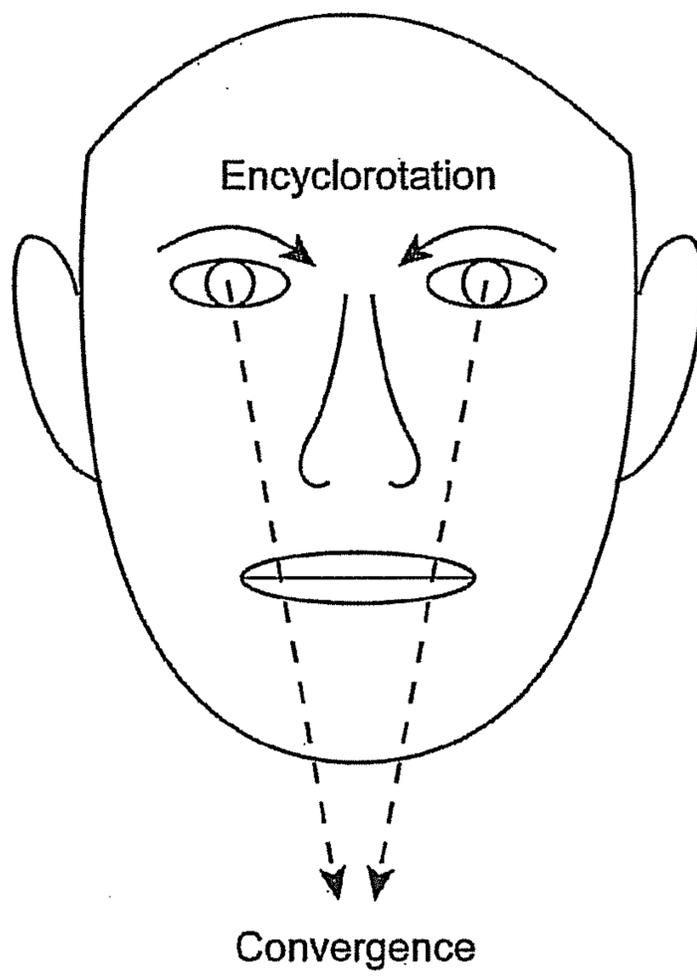


Fig. 6

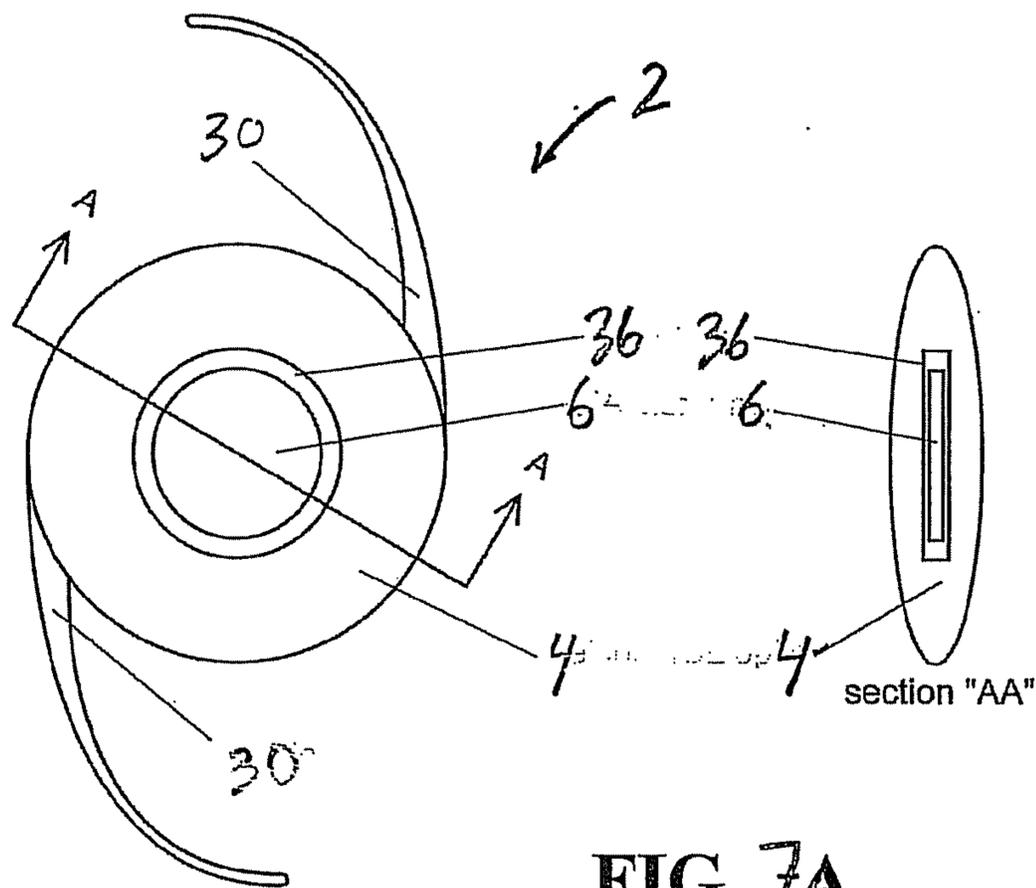


FIG. 7A

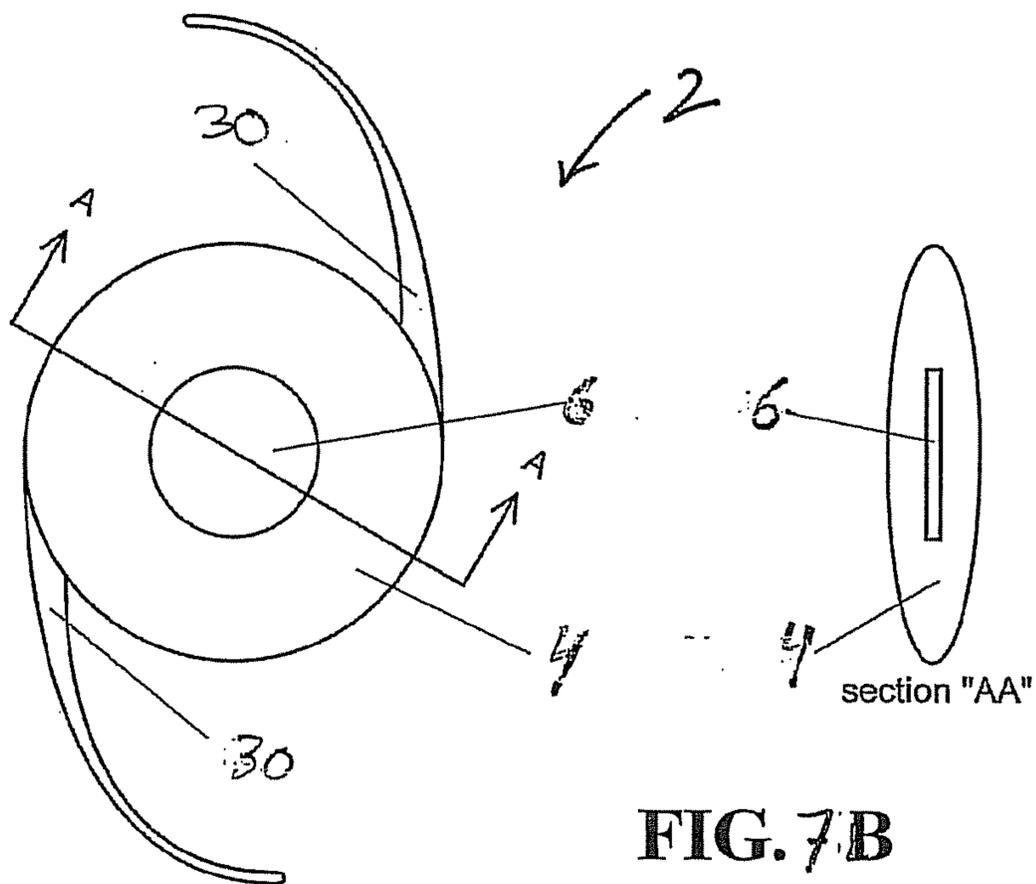


FIG. 7B

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