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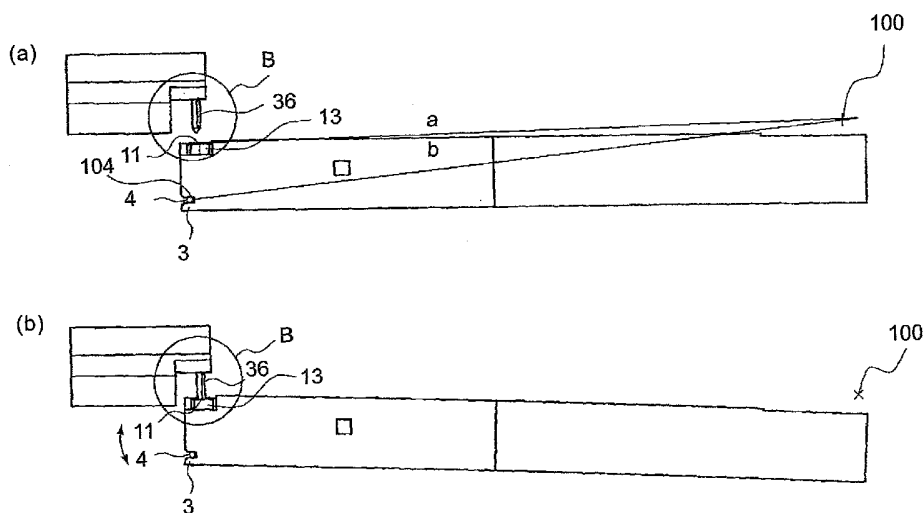
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(54) Title: INK CARTRIDGE



(57) Abstract: An ink cartridge (10) which is detachably mountable to an ink cartridge mounting portion (35) of a recording device (30), the recording device having an ink jet recording head (33) which is provided with a head side connecting portion (36) which functions upon intermittent ink filling, the ink cartridge being provided with a cartridge side connecting portion (11) which is connectable with the head side connecting portion, and the ink cartridge being capable of containing ink to be supplied through the cartridge side connecting portion, the ink cartridge includes a power receiving portion (3), wherein an intermittent connection between the head side connecting portion and the cartridge side connecting portion is effected using rotation, the receiving portion being effective to receive power for the rotation; wherein the power receiving portion and the cartridge side connecting portion are disposed in a region adjacent one end portion (10a) of the ink cartridge.

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## DESCRIPTION

## INK CARTRIDGE

## [TECHNICAL FIELD]

5           The present invention relates to an ink cartridge.

## [BACKGROUND ART]

          A serial type ink jet recording apparatus has long been known. It comprises: an ink jet head which  
10 records by ejecting ink; and a replaceable ink cartridge which stores recording ink. The ink jet head and ink cartridge are mounted on the carriage of the recording apparatus. The recording apparatus records by shuttling the carriage in a manner to scan  
15 recording medium, in the direction perpendicular to the direction in which recording medium is discharged. This recording method makes it possible to replace the ink cartridge without replacing the ink jet head, which is rather expensive. Therefore, it reduces  
20 recording cost.

          This recording method, however, has its own problem. That is, in the case of this recording method, as the ink jet head is reciprocally moved across the surface of the recording medium, the ink  
25 cartridge is also reciprocally moved along with the ink jet head. Therefore, the recording apparatus is required to large enough to afford an internal space

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in which the carriage holding both the ink jet head and ink cartridge can be shuttled. This makes it difficult to reduce the size of an ink jet recording apparatus. Further, if a large ink cartridge is  
5 employed, not only must the carriage driving portion of the recording apparatus be increased in size in order to stabilize the speed at which the carriage is shuttled, but also, the ranges necessary to accelerate or decelerate the carriage must be increased in  
10 length. In other words, the employment of this recording method contradicts the effort to reduce the size of a recording apparatus.

As a solution to the above described problem, there have been proposed a few ink jet recording  
15 apparatuses in which the ink cartridge is not mounted on the carriage. For example, there has been proposed a recording apparatus in which a large ink cartridge is positioned away from the carriage, and its head is connected to the ink cartridge with the use of a tube.  
20 There has been also proposed a recording apparatus in which its head is intermittently supplied with ink, that is, it is supplied as necessary; more specifically, the ink cartridge and ink jet head are directly connected to each other to supply the ink jet  
25 head with ink, only as the amount of the ink remaining in the ink jet head falls below a predetermined value (this type of recording apparatus hereinafter may be

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referred to as pit-in type, for convenience).

Referring to Figure 13, as an example of the pit-in type recording apparatus, there is a recording apparatus structured so that as the carriage 1012 reaches the pit, the entirety of the connective portion 1010 is pulled out of the ink cartridge and moved to be connected to the head (Japanese Laid-open Patent Application (corresponding to U.S. Patent No. 6030073)).

10           In the case of the tube type recording apparatus in accordance with the prior art, the recording apparatus requires a mechanism and/or space for preventing the tube from being critically bent. Further, a larger motor is necessary to provide the force for moving the combination of the carriage and the tube, that is, the combination of the weights of the carriage and tube, inclusive of the ink therein. Thus, it is difficult to reduce the size of an ink jet recording apparatus.

20           On the other hand, in the case of the pit-in type recording apparatus, the connective portion of an ink cartridge must be precisely moved so that the connective portion of the ink cartridge and the counterpart of the head remain parallel to each other while they are moved relative to each other. This complicates the mechanism for driving the connective portions. Further, the connective portions must be

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made rigid enough to prevent the connective portions from deforming due to the load to which they are subjected when they are connected to each other. These requirements makes it difficult to reduce the  
5 size of the pit-in type recording apparatus. Moreover, if the pit-in type ink jet recording apparatus reduces in the accuracy with which the connective portion of an ink cartridge is moved relative to the ink jet head of the recording  
10 apparatus main assembly so that it remains parallel to the counterpart of the recording head the apparatus, it reduces in the reliability in terms of the connection between its ink jet head and an ink container; in other words, ink leaks from the joint  
15 and/or air is suctioned into the ink supply line, causing thereby the ink jet head to be insufficiently supplied with ink. Further, the pit-in type ink jet recording apparatus requires a relatively large amount of mechanical force to drive the complicated mechanism  
20 for moving the connective portions, being therefore relatively large in electrical power consumption, which in turn makes it difficult to operate the pit-in type recording apparatus for a long time using only the internal power source; in reality, the pit-in type  
25 ink jet recording apparatus requires an external power supply. This makes it difficult to provide a small and light portable ink jet recording apparatus.

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## [DESCRIPTION OF THE INVENTION]

The primary object of the present invention is to provide an ink cartridge which makes it possible to substantially reduce an ink jet recording apparatus in size and weight.

According to an aspect of the present invention, there is provided an ink cartridge which is detachably mountable to an ink cartridge mounting portion of a recording device, said recording device having an ink jet recording head which is provided with a head side connecting portion which functions upon intermittent ink filling, said ink cartridge being provided with a cartridge side connecting portion which is connectable with the head side connecting portion, and said ink cartridge being capable of containing ink to be supplied through said cartridge side connecting portion, said ink cartridge comprising a power receiving portion, wherein an intermittent connection between said head side connecting portion and said cartridge side connecting portion is effected using rotation, said receiving portion being effective to receive power for the rotation; wherein said power receiving portion and said cartridge side connecting portion are disposed in a region adjacent one end portion of said ink cartridge.

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According to another aspect of the present invention, there is provided an ink cartridge which is detachably mountable to an ink cartridge mounting portion of a recording device, said recording device  
5 having an ink jet recording head which is provided with a head side connecting portion which functions upon intermittent ink filling, said ink cartridge being provided with a cartridge side connecting portion which is connectable with the head side  
10 connecting portion, and said ink cartridge being capable of containing ink to be supplied through said cartridge side connecting portion, said ink cartridge includes ink accommodation members for independently accommodating three different color inks for color  
15 recording, wherein said ink accommodation members are in fluid communication with said cartridge side connecting portion; a collecting portion for collecting inks which have not been used for recording, said collecting portion having an ink  
20 absorbing member; an elastic seal member provided at said cartridge side connecting portion; and a power receiving portion, wherein an intermittent connection between said head side connecting portion and said cartridge side connecting portion is effected using  
25 rotation, said receiving portion being effective to receive power for the rotation; wherein said power receiving portion and said cartridge side connecting



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portion are disposed in a region adjacent one end portion of said ink cartridge.

As described above, according to the present invention, the ink cartridge is provided with a rotational force receiving portion for receiving the rotational force transmitted to the ink cartridge from the main assembly of an ink jet recording apparatus, and the tubes connected to the recording head of the ink jet recording apparatus are inserted into the connective holes of the connective portion of the ink container, by the rotation of the ink cartridge caused by the rotational force received by the rotational force receiving portion of the ink cartridge. In other words, the ink cartridge in accordance with the present invention can be connected to the recording head through the rotational movement of the ink cartridge. Therefore, it is substantially smaller in the distance the ink cartridge must be moved for the connection, and the amount of the force necessary for the connection, compared to an ink jet recording apparatus in which the connection is made by vertically moving the ink cartridge while keeping the surface of the connective portion parallel to the counterpart of the ink jet head.

These and other objects, features, and advantages of the present invention will become more apparent upon consideration of the following

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description of the preferred embodiments of the present invention, taken in conjunction with the accompanying drawings.

5 [BRIEF DESCRIPTION OF THE DRAWINGS]

Figure 1(a) is an external perspective view of the ink jet recording apparatus in the first embodiment of the present invention, and Figure 1(b) is an internal perspective view of the same, showing  
10 the internal structure thereof.

Figure 2 is a schematic perspective view of the ink cartridge chamber and ink jet head, in the first embodiment of the present invention.

Figure 3(a) is an external perspective view  
15 of the ink cartridge in the first embodiment of the present invention, and Figure 3(b) is an enlarged perspective view of the rotational force transmitting portion of the ink cartridge compartment, and its adjacencies.

20 Figure 4(a) is a perspective view of the ink cartridge ready to be inserted into the ink cartridge chamber; Figure 4(b) is a perspective view of the ink cartridge, as seen from the side having a groove; and Figure 4(c) is a top plan view of the ink cartridge.

25 Figure 5(a) is a perspective view of the combination of the ink cartridge, and the ink cartridge compartment in which the ink cartridge is

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present, and Figure 5(b) is a front view of the same.

Figure 6(a) is a perspective view of the combination of the ink cartridge, and the ink jet head, the cylindrical hollow needles of which are ready to be inserted into the holes of the connective portion of the ink cartridge, and Figure 6(b) is a perspective view of the combination of the ink cartridge, and the ink jet head, the cylindrical hollow needles of which have been inserted into the holes of the connective portion of the ink cartridge.

Figure 7(a) is a side view of the combination of the ink cartridge, and the ink jet head, the cylindrical hollow needles of which are ready to be inserted into the holes of the joint portion of the ink cartridge, and Figure 7(b) is a side view of the combination of the ink cartridge, and the ink jet head, the cylindrical hollow needles of which have been inserted into the holes of the joint portion of the ink cartridge.

Figures 8(a) and 8(b) are enlargements of the connective portions of the combinations in Figures 7(a) and 7(b).

Figures 9(a) and 9(b) are enlarged perspective views of the rotational force receiving portion of the ink cartridge and its adjacencies, in the second embodiment of the present invention.

Figure 10 is an enlarged perspective view of

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the portion of the ink cartridge compartment, provided with a rotational force transmitting portion made up of a pair of projections in the form of a claw.

Figures 11(a) and 11(b) are top plan view and  
5 perspective views, respectively, of the ink cartridge, in the third embodiment of the present invention, the cartridge positioning recess of which is positioned so that the distance from the rotational axis of the ink cartridge compartment to the recess becomes equal to  
10 the distance from the rotational axis to the referential surface.

Figures 12(a) and 12(b) are perspective views, different in viewing angle, of the ink cartridge, the cartridge positioning recess of which  
15 is a part of the diagonal wall of the ink cartridge.

Figure 13 is an external perspective view of a typical pit-in type ink jet recording apparatus in accordance with the prior art.

20 [BEST MODE FOR CARRING OUT THE INVENTION]

Next, the preferred embodiments of the present invention will be described with reference to the appended drawings.

(Embodiment 1)

25 Figure 1(a) is an external perspective view of the ink jet recording apparatus in this embodiment, and Figure 1(b) is an internal perspective view of the

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same, showing the internal structure thereof. Figure 2(a) is a schematic perspective view of the ink cartridge compartment in which an ink cartridge is mounted, and an ink jet head, and Figure 2(b) is an enlarged perspective view of the rotational force transmitting portion of the ink cartridge compartment, and its adjacencies. Figure 3(a) is an external perspective view of the ink cartridge, and the ink cartridge compartment in which the ink cartridge is present, and Figure 3(b) is an enlarged perspective view of the rotational driving force transmitting portion of the ink cartridge compartment, and its adjacencies.

The ink jet recording apparatus 30 shown in Figure 1 employs a sheet feeder cassette 31, which is removably mountable in the back side of the ink jet recording apparatus 30, and in which a plurality of sheets of recording paper P to be fed into the main assembly of the recording apparatus are stored in layers. The front wall of the ink jet recording apparatus 30 is provided with a recording paper outlet 32, through which the recording paper P is discharged after the recording of an image on the recording paper P. A desired image is recorded by the ink ejected from the ink jet head 33 on the recording paper P fed into the recording apparatus main assembly, while the ink jet head 33 is shuttled in the direction

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intersectional to the recording paper conveyance  
direction. Ink is ejected from the ink jet head; the  
liquid in each of the nozzles of the ink jet head is  
pushed out of the nozzle by thermal energy generated  
5 by a heat generating element, or vibratory energy  
generated by a piezoelectric element (unshown).

The ink cartridge 10 in which the ink used  
for recording is stored is replaceable through the ink  
cartridge replacement hole 34 of the one of the side  
10 walls of the recording apparatus. More specifically,  
it is inserted into the ink cartridge compartment 35  
in the recording apparatus main assembly, in the  
direction indicated by an arrow mark A in Figure 1(a)  
through the ink cartridge replacement hole 34. After  
15 the insertion of the ink cartridge 10 into the  
recording apparatus main assembly, it is directly  
below the area through the recording paper P is  
conveyed.

Referring to Figure 2(a), the ink jet head  
20 comprises: an ink ejecting portion (unshown) through  
which ink is ejected; and an ink chamber in which the  
ink to be supplied to the ink ejecting portion is  
stored. The ink chamber is provided with three sub-  
chambers in which inks Y (yellow), M (magenta), and C  
25 (cyan) are stored one for one. Each sub-chamber is  
connected to the three cylindrical hollow needles 36,  
one for one, which extend straight downward from the

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bottom wall of the ink jet head 20, being aligned in the direction perpendicular to the ink cartridge insertion direction. Each of these three needles 36 in this embodiment is 0.5 mm in external diameter and 0.32 mm in internal diameter. The ink jet head 20 is also provided with a positioning needle 37, which also extends downward from the bottom wall of the ink jet head 20. The method used in this embodiment to supply the ink jet head 20 with ink is the so-called pit-in method, that is, an ink supplying method in which the cylindrical hollow needles 36 of the ink jet head 33 are inserted into the connective holes 11 (Figure 13) of the ink cartridge 10 to supply the ink chambers of the ink jet head 33 with the ink in the ink cartridge 10 as necessary. Thus, when inserting the cylindrical hollow needles 36 of the ink jet head 33 into the connective holes 11, the cylindrical hollow needles 36 must be precisely aligned with the connective holes 11. This is why the ink jet head 33 is provided with the positioning needle 37, which is for precisely aligning them. The positioning needle 37 in this embodiment is between the needle 36 for the ink Y and the needle 36 for the ink M. The details of the method used in this embodiment to supply the ink jet head 33 with ink will be described later.

The ink cartridge 10 shown in Figure 3(a) contains three ink pouches (unshown), which are for

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storing the ink Y, ink M, and ink C, one for one. The three ink pouches are vertically stacked. They are formed by thermally welding two pieces of film, which are 32 mm in width, 130 mm in length, and 0.1 mm in thickness, being therefore capable of deforming as the ink therein is drawn out. When they are full of ink, they are 3 mm thick. The ink jet recording apparatus is designed to periodically carry out the ejection performance recovery operation. Thus, each ink pouch is filled with 4 milliliters of ink, which is the total of the ink necessary to output 50 prints and the ink necessary for the recovery operations.

Also referring to Figure 3(a), the top wall of the ink cartridge 10 is provided with a hole, through which an ink absorbing member is exposed. In other words, the top portion of the ink cartridge 10 constitutes an ink recovery portion for recovering the ink ejected toward slightly outside the edges of the recording medium during the actual recording operation, that is, the ink which does not literally contribute to image formation.

Next, referring to Figure 3(b), the ink cartridge 10 is provided with a 0.7 mm thick connective portion 13, which is formed of butyl rubber. The connective portion 13 is located at the top of one of the lengthwise ends of the ink cartridge 10. It has the aforementioned three connective holes



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11 into which the cylindrical hollow needles, also  
aforementioned, for supplying the ink jet head 33 with  
ink, are inserted. The connective portion 13 is also  
provided with a positioning hole 12 into which the  
5   aforementioned positioning needle 37 is inserted. The  
three connective holes 11 and positioning holes 37 are  
aligned virtually in a straight line in the direction  
perpendicular to the lengthwise direction of the ink  
cartridge 10.

10           The pressure which the hollow cylindrical  
hollow needles 36 generate in the connective portion  
13 as they are put through the connective holes 11  
mostly turns into the internal stress of the  
connective portion 13 formed of butyl rubber. In  
15   other words, as the needles 36 are put through the  
connective holes 11, the connective portion 13 formed  
of butyl rubber is more or less damaged by the needles  
36. Thus, by minimizing this damage, it is possible  
to raise the reliability of the joint, that is, to  
20   prevent the joint from allowing ink to leak therefrom.  
In order to accomplish this objective, the connective  
holes 11 in this embodiment are provided with a  
plurality of 0.5 mm long slits. With the provision of  
these slits, the pressure necessary to be applied per  
25   needle to put three needles 36 through the connective  
holes 11 was reduced to 1.3 N from 11 N necessary to  
be applied when the holes 11 are not provided with the

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slits. Although in this embodiment, the cylindrical hollow needles 36 are employed to reduce the cost of the recording medium main assembly, the employment of such needles as the cylindrical hollow needles 36 in this embodiment is not mandatory. In other words, they may be replaced with needles having an ink drawing hole in the side wall, away from the needle tip; for example, needles which are 0.2 mm in tip SR, 0.3 mm in taper length, and the ink drawing hole of which is 1.0 mm away from the tip. The employment of such needles can further reduce the amount of mechanical load which applies to the connective portion 13 during the insertion of the needles 36. The connective portion 13 is positioned at the leading end of the ink cartridge 10, in terms of the ink cartridge insertion direction, so that its surface, at which the connective holes 11 are open, becomes roughly perpendicular to the direction in which the cylindrical hollow needles 36 are inserted into the ink cartridge or removed therefrom.

As for the insertion of the cylindrical hollow needles 36 into the connective holes 11, as the ink cartridge 10 is rotated about the rotational axis 100, which will be described later, the needles 36 are inserted into the holes 11. Thus, the connective holes 11 are aligned so that their openings align in the direction parallel to the rotational axis 100, in

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order to assure that the connection between the needle 36 for one ink and corresponding connective hole 11 will not differ in reliability from the connection between the needle 36 for another ink and corresponding connective hole. The surface of the connective portion 13, at which the connective holes 11 are open, is tilted by an angle of  $\theta 1$  relative to the direction in which the ink cartridge 10 is inserted into the ink cartridge compartment 35 (Figure 8(a)). This angle  $\theta 1$  is made equal to the angle  $\theta 2$  by which the ink cartridge 10 is rotated (Figure 8(b)), for the following reason. That is, with the angle  $\theta 1$  being equal to the angle  $\theta 2$ , as the ink cartridge 10 is rotated about the rotational axis 100, the axial line of each cylindrical hollow needle 36 becomes perpendicular to the surface of the ink cartridge 10, at which the needle 36 open, at the moment the needle 36 begins to enter the corresponding connective hole 11. Therefore, the force necessary to further rotate the ink cartridge 10 to put the cylindrical hollow needles 36 through the connective holes 11 is smaller, and therefore, the mechanical force required of the recording apparatus main assembly is smaller. In this embodiment, the tilt angle  $\theta 1 =$  rotational angle  $\theta 2 = 1.25^\circ$ .

Figure 4(a) is a perspective view of the ink cartridge and ink cartridge compartment, prior to the

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insertion of the ink cartridge into the ink cartridge compartment, and Figure 4(b) is a perspective view of the ink cartridge, as seen from the direction of the first side wall side, that is, the side wall having a groove. Figure 4(c) is a top plan view of the ink cartridge. Figure 5(a) is a perspective view of the ink cartridge and ink cartridge compartment, after the insertion of the ink cartridge into the ink cartridge compartment, and Figure 5(b) is a plan view of the ink cartridge, as seen from the direction of the connective portion.

The ink cartridge 10 is provided with a pair of rotational force receiving portions 3, which are located on the front end 10c where the connective portion 13 is located, that is, the opposite end of the ink cartridge 13 from the rotational axis 100. More specifically, one of the rotational force receiving portion 3 is located at the corner at which the front edge of the first side wall 10a, and the front edge of the bottom wall, of the ink cartridge 10 meet, and the other is located at the corner at which the front edge of the second side wall 10b, and the front edges of the bottom wall, of the ink cartridge 10 meet. Each rotational force receiving portion 3 is provided with a notch 3a, which faces the direction in which the ink cartridge 10 is inserted into the ink cartridge compartment 35 (direction indicated by arrow

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mark A). It is also provided with first and second rotational force catching surfaces 3b and 3c, which are parallel to each other. The rotational force receiving portions 3 are for receiving the force transmitted thereto from the rotational force transmitting portion 4 of the ink cartridge compartment 35 in order to make the cylindrical hollow needles 36 of the ink jet head 33 move relative to the connective holes 11 in the direction to enter the connective holes 11, or come out of them. Thus, in order to keep the surface of the ink cartridge 10 having the connective holes 11 parallel to the surface of the ink jet head from which the needles 36 and positioning needle 37 project, the first and second rotational force catching surfaces 3b and 3c are made parallel to each other. Incidentally, for the following reason, the first and second rotational force catching surfaces 3b and 3c have only to be made roughly parallel to the normal line relative to the line tangential to the arc a given point of the ink cartridge 10 forms as the ink cartridge 10 is rotated about the rotational axis 100. That is, the force applied from the rotational transmitting portion 4 to the ink cartridge 10 acts in the direction parallel to the line tangential to the arc which a given point on the ink cartridge 10 forms as the ink cartridge 10 is rotated about the axial line 100. Thus, all that is

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necessary is for the first and second rotational force catching surfaces 3b and 3c to be perpendicular to the direction in which the ink cartridge 10 is rotated.

The distance between the first and second rotational  
5 force catching surfaces 3b and 3c of the ink cartridge 10 in this embodiment is 1.3 mm.

The first side wall 10a of the ink cartridge 10 is provided with a groove 15, which extends in the direction parallel to the direction in which the ink  
10 cartridge 10 is inserted into the ink jet recording apparatus 30. When the ink cartridge 10 is inserted into the recording apparatus 30, the rib 35a', with which the first side wall 35a of the ink cartridge compartment 35a, which corresponds in position to the  
15 first side wall 10a of the ink cartridge 10, fits in this groove 15, and guides the ink cartridge 15. In other words, the groove 15 facilitates the insertion of the ink cartridge 10 into the ink cartridge compartment 35. The groove 15 in this embodiment is 3  
20 mm in width and 1 mm in depth.

As the ink cartridge 10 is inserted into the ink cartridge compartment 35, it comes under the pressure which applies to the second side wall 10b thereof from the direction indicated by an arrow mark  
25 D in Figure 4(c). Therefore, during and after the insertion, the ink cartridge 10 is kept in contact with the first side wall 35a of the ink cartridge

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compartment 35 (Figure 5). As for the referential surface for accurately positioning the ink cartridge 10 in terms of the direction indicated by the arrow mark D, the area 10a' of the first surface 10a of the ink cartridge 10, that is, the area next to the rotational force receiving portion 3, is used as the first referential area. The first referential area 10a' is perpendicular to the rotational axis 100. The force which acts in the direction to pressure the ink cartridge 10 in the arrow D direction is caught by the first side wall 35a of the ink cartridge compartment 35, with which the first and second referential areas 10a' and 10a" of the ink cartridge 10 come into contact. The first and second referential areas 101' and 101" are the two hatched areas of the first side wall 10a of the ink cartridge 10, in Figure 10(b).

The second side wall 10b of the ink cartridge 10, which is parallel to the side wall 10b of the ink cartridge 10, is provided with a recess 101 as the ink cartridge positioning portion, into which the ink cartridge positioning portion of the main assembly side of the recording apparatus 30 fit. This recess 101 is located so that it falls within the projection of the groove 15 upon the side wall 10b. The imaginary perpendicular 101a drawn from the recess 101 to the second side wall 10b in the direction perpendicular to the second side wall 10b is parallel

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to the rotational axis 100 of the ink cartridge 10.  
The force for keeping the ink cartridge 10 pressured  
in the aforementioned arrow D direction is applied to  
the bottom surface of this recess 101. The distance  
5 of the recess 101 from the bottom of the ink cartridge  
10 may be the same as those of the first and second  
referential areas 10a' and 10a".

Referring to Figures 2(b), 5(a), and 5(b),  
roughly speaking, the ink cartridge compartment 35 is  
10 made up of: the bottom wall 35d, which supports the  
ink cartridge 10 by the bottom wall 10c of the ink  
cartridge 10; first side wall 35a having the above  
described rib 35a'; the second side wall 35f, that is,  
the wall opposite from the first side wall 35a; and  
15 the platen 35e, which partially covers the top surface  
of the ink cartridge 10, and supports the recording  
paper P. The ink cartridge compartment 35 is also  
provided with a rotational force transmitting portion  
4 in the form of a rod. The rotational force  
20 transmitting portion 4 is located at the lengthwise  
end 35c, which is the opposite end of the compartment  
35 from the lengthwise end 35b from which the ink  
cartridge 10 is inserted into the compartment 35. The  
rotational force transmitting portion 4 extends from  
25 the first side wall 35a of the compartment 35 to the  
second side wall 35b of the compartment 35. The  
portion of the rotational force transmitting portion



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4, which fits in the rotational force receiving portion 3 is 1.3 mm in diameter.

The ink cartridge compartment 35 is also provided with a pair of bearing portions 35h having a through hole 35g through which an unshown shaft is put. The aforementioned rotational axis 100 of the ink cartridge 10 coincides with the axial line of this unshown shaft. The pair of bearing portions 35h are roughly perpendicular to the platen 35e and a surface 35i. The rotational axis 100, that is, the axial line of the unshown shaft, is perpendicular to the first side wall 35a of the ink cartridge compartment 35, and parallel to the axial line 104a of the rotational force transmitting portion 4. The rotational axis 100 is at the diagonally opposite end of the ink cartridge compartment 35 from the axial line 104a of the rotational force transmitting portion 4, in terms of the lengthwise direction of the ink cartridge compartment 35. More specifically, the rotational axis 100 and rotational force receiving portion 3 are positioned, as shown in Figure 7(a), so that their positional relationship satisfies the following inequality:  $a \leq b$  (a is the distance from the rotational axis 100 to the connective portion 13, and b is the distance from the rotational axis 100 to the axial line 104a of the rotational force transmitting portion 4). The rotational force receiving portion 3

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is the point of force application. Therefore, in order to reduce as much as possible the force necessary to rotate the ink cartridge 10, the distance b from the rotational axis 100, that is, the fulcrum, to the rotational force receiving portion 3 is desired to be greater than the distance a from the connective portion 13, that is, the point of action, to the rotational axis 100 as the fulcrum. However, simply making the distance b between the rotational force receiving portion 3 and rotational axis 100 contradicts with the effort to reduce the size of the ink cartridge 10. In this embodiment, therefore, in order to maximize the distance between the fulcrum and point of force application while minimizing the size of the ink cartridge 10, the ink cartridge compartment 35 and ink cartridge 10 are designed so that as the ink cartridge 10 is inserted into the ink cartridge compartment 35, the rotational force transmitting portion 4 and rotational force receiving portion 3 will be positioned diagonally opposite end of the ink cartridge compartment 35 from the rotational axis 100 of the ink cartridge compartment 35 in terms of the ink cartridge insertion direction. In this embodiment,  $a = 140$  mm, and  $b = 146$  mm. Therefore, the mechanical load upon the recording apparatus main assembly in this embodiment is substantially smaller compared to that upon the main assembly of an ink jet

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recording apparatus in accordance with the prior art.

Next, the insertion of the ink cartridge 10 into the ink cartridge compartment 35 will be described.

5           The ink cartridge 10 is inserted into the ink cartridge compartment 35, from the front side 10c having the connective portion 3, through the ink cartridge entrance 35b of the ink cartridge compartment 35. As the ink cartridge 10 is inserted, 10 the rib 35a' of the first side wall 35a of the ink cartridge compartment 35 fits into the groove 15 of the first side wall 10a of the ink cartridge 10, and guides the ink cartridge 10 until the rotational force transmitting portion 4 of the ink cartridge 15 compartment 35 fits into the rotational force receiving portion 3 of the ink cartridge 10, as shown in Figure 5(a) or 5(b).

As the rotational force transmitting portion 4 fits into the rotational force receiving portion 3, 20 the unshown ink cartridge positioning means of the recording apparatus main assembly latches into the aforementioned recess 100 as the ink cartridge positioning means of the ink cartridge 10, and the ink cartridge 10 is subjected to the force applied in the 25 direction indicated by the arrow mark D through the recess 101. As a result, the first and second referential areas 10a' and 10a" of the first side wall

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10a of the ink cartridge 10 are pressed on the first side wall 35a of the ink cartridge compartment 35 by this force.

Through the above described steps, the ink cartridge 10 is accurately and firmly positioned in the ink cartridge compartment 35, assuring that it does not slip out of the ink cartridge compartment 35. Because the ink cartridge 10 and ink cartridge compartment 35 are structured so that the pressure for keeping the ink cartridge 10 against the first side wall 35a of the ink cartridge compartment 35 is applied to a point in the range between the first and second referential areas 10a' and 10a" of the first side wall of the ink cartridge compartment 35, the ink cartridge 10 can be more reliably kept in the ink cartridge compartment 35, improving the positional relationship between the cylindrical hollow needles 36 and connective holes 11, compared to the combination of the ink cartridge and ink cartridge compartment in accordance with the prior art.

The gist of the present invention is the technologies for accurately controlling the positional relationship between the rotational axis 100, and the connective holes 11 of the connective portion 13. As described above, according to the present invention, not only are the connective holes 11 aligned in parallel to the rotational axis 100, but also, the

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first referential area 10a' is made perpendicular to the rotational axis 100. In other words, a surface (first referential area 10a') perpendicular to the rotational axis 100 is used as the referential surface  
5 for accurately positioning the ink cartridge 10. Therefore, the stress which affects the distance from the rotational axis 100 to the connective holes 11 is canceled whether or not the ink cartridge is rotated, and regardless of elapse of time. Therefore, the ink  
10 cartridge 10 is highly accurately positioned. As will be evident from the above description of the first embodiment of the present invention, the present invention can provide technologies highly useful for a recording apparatus equipped with a mechanism for  
15 rotating an ink cartridge to connect it to the ink jet head of the apparatus.

Next, referring to Figures 6 - 8, the insertion of the cylindrical hollow needles of the ink jet head into the connective holes of the ink  
20 cartridge, and removal of the needles therefrom, which occur when the ink jet head of the ink jet recording apparatus in this embodiment is supplied with ink, will be described.

Figure 6(a) is a perspective view of the ink  
25 jet head and ink cartridge, prior to the insertion of the cylindrical hollow needles into the connective holes of the ink cartridge, and Figure 6(b) is a

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perspective view of the ink jet head and ink cartridge, after the insertion of the cylindrical hollow needles into the connective holes of the ink cartridge. Figure 7(a) is a side view of the ink jet head and ink cartridge, prior to the insertion of the cylindrical hollow needles into the connective holes of the ink cartridge, and Figure 7(b) is a side view of the ink jet head and ink cartridge, after the insertion of the cylindrical hollow needles into the connective holes of the ink cartridge. Figures 8(a) and 8(b) are enlargements of the B portions in Figures 7(a) and 7(b), respectively. Figure 7(b) shows the cylindrical hollow needles and connective holes while the needles are inserted into the holes.

The method in this embodiment for supplying the ink jet head of an ink jet recording apparatus with ink is the so-called "pit-in" method as described above. However, the cylindrical hollow needles 36 of the ink jet head 33 are inserted into the connective holes 11 of the ink cartridge 10, or removed therefrom, by rotating the ink cartridge compartment 35 holding the ink cartridge 10 about the rotational axis 100 with the use of the unshown driving force source, instead of vertically moving the ink cartridge 10 in a manner to keep the surface of the ink cartridge having the openings of the connective holes 11, parallel to the counterpart of the ink jet head.

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Referring to Figure 8(a), immediately after the fitting of the rotational force transmitting portion 4 into the rotational force receiving portion 3, that is, immediately before the rotation of the ink cartridge 10 (ink cartridge compartment 35), the surface of the ink cartridge 10, at which the connective holes 11 opens, is angled at  $\theta_1$  relative to the insertion direction of the ink cartridge 10.

After the fitting of the rotational force transmitting portion 4 into the rotational force receiving portion 3, the ink cartridge compartment 35 is rotated in the arrow B direction shown in Figure 8(b). More specifically, as the first rotational force catching surface 3b of the rotational force receiving portion 3 catches the rotational force from the rotational force transmitting portion 4, the ink cartridge 10 (ink cartridge compartment 35) is upwardly rotated about the rotational axis 100. As the ink cartridge compartment 35 is rotated by the angle of  $\theta_2$ , which equals the above described angle  $\theta_1$ , the axial lines of the cylindrical hollow needles 36 come into contact with the plane of the surface of the ink cartridge 10 having the openings of the connective holes 11, at an angle of  $90^\circ$ . From this point in the rotation of the ink cartridge compartment 35 (ink cartridge 10), the cylindrical hollow needles 36 begins to be actually inserted into the connective

-30-

holes 11. In this embodiment, as the ink cartridge compartment 35 is rotated by the angle of  $\theta_2$ , the connective holes 11 move by 5 mm.

Then, as the ink cartridge compartment 35 is  
5 further rotated, the cylindrical hollow needles 36 are put through the connective holes 11, one for one, making it ready for the ink jet to be supplied with ink. In this state, the ink in each ink pouch is supplied by a predetermined amount to the  
10 corresponding liquid chamber (unshown) in the ink jet head 33 by the negative pressure generated by the pump (unshown) connected to the ink jet head 33.

After the completion of the supply of ink, the ink cartridge compartment 35 is rotated in the  
15 direction indicated by an arrow mark C in Figure 8(b). While the ink cartridge compartment 35 is rotated in this direction, the rotational force from the rotational force transmitting portion 4 is caught by the second rotational force catching surface 3c of the  
20 rotational force receiving portion 3. Therefore, the ink cartridge 10 (ink cartridge compartment 35) is downwardly rotated about the rotational axis 100.

As described above, in this embodiment, the cylindrical hollow needles 36 of the ink jet head 33  
25 are inserted into the connective holes 11 of the ink cartridge 10, or removed therefrom, by rotating the ink cartridge 10 (ink cartridge compartment 35) by



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receiving the rotational force transmitted from the rotational force transmitting portion 4, by the rotational force receiving portion 3. Further, the ink cartridge 10 and ink cartridge compartment 35 are structured so that as the ink cartridge 10 is properly inserted into the ink cartridge compartment 35, the rotational force receiving portion 3 of the ink cartridge 10 is positioned on the diagonally opposite side of the ink cartridge compartment 35 from the rotational axis 100 of the ink cartridge compartment 35, and also, so that at the point in the rotation of the ink cartridge 10 when the cylindrical hollow needles 36 begins to be inserted into the connective hole 11, the axial line of each cylindrical hollow needles 36 becomes perpendicular to the surface of the ink cartridge 10 having the opening of each needles 36. With the provision of the above described structural arrangements, not only is the ink jet recording apparatus in this embodiment substantially smaller, in terms of the distance by which the ink container 10 (ink cartridge compartment 35) is driven, and the force necessary to drive the ink container 10 (ink cartridge compartment 35), than a recording apparatus in which an ink cartridge is moved, while keeping the surface of its connective portion parallel to the counterpart of the ink jet head, to insert the cylindrical hollow needles into the connective holes,

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or remove them out of the holes.

(Embodiment 2)

Next, another structural arrangement, in accordance with the present invention, for the rotational force receiving portion of the ink cartridge will be described.

Figures 9(a) and 9(b) are enlarged perspective views of the rotational force receiving portion of the ink cartridge in this embodiment. The ink cartridge in this embodiment is basically not different in structure from the ink cartridge in the first embodiment, except for the positioning and shape of the rotational force receiving portion. Therefore, the portions of the ink cartridge in this embodiment similar in structure to those in the first embodiment will be not be described in detail, and only the portions different in structure from the counterparts in the first embodiment will be given referential numbers different from those given in the first embodiment.

Referring to Figure 9(a), the rotational force receiving portion 103 of the ink cartridge in this embodiment is located directly below the connective portion 13. For the purpose of making the three sections of the connective portion 13 uniform in the amount of the rotational force they receive from the rotational force transmitting portion 4, the

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dimension L of the first rotational force catching  
portion 103b and the dimension L of the second  
rotational force catching portion 103c, in terms of  
the direction perpendicular to the lengthwise  
5 direction of the ink cartridge 10, are desired to be  
greater than the distance L' between the axial lines  
of the two outward connective holes 11.

In the case of the rotational force receiving  
portion 203 of the ink cartridge shown in Figure 9(b),  
10 the first rotational force catching surface 203b is  
located directly below the connective portion 13 as is  
the rotational force receiving portion 103b shown in  
Figure 9(a), and a pair of second rotational force  
catching surfaces 203c are located at the lengthwise  
15 ends of the rotational force receiving portion 203,  
one for one, as are the second rotational force  
catching surfaces 3c of the rotational force receiving  
portion 3 in the first embodiment.

Incidentally, if the rotational force  
20 transmitting portion is made up of a pair of  
cylindrical projections 104 in the form of a claw as  
shown in Figure 10, unlike the rotational force  
transmitting portion in the first embodiment, which is  
in the form of a rod connecting the first and second  
25 side walls 35a and 35f of the ink cartridge  
compartment 35, the rotational force receiving portion  
3 may be made up of a pair of grooves.

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Further, the portion of the ink cartridge, by which the rotational force from the recording apparatus main assembly is received, does not need to be mechanical. For example, the rotational force transmitting portion and rotational force receiving portion may be held to each other by adhesion with the use of two-sided adhesive tape, for example, or magnetically held to each other with the use of a magnet.

10 (Embodiment 3)

Next, the ink cartridge in this embodiment, which is different in the structure of the ink cartridge positioning portion from the ink cartridges in the preceding embodiments, will be described.

15 In terms of basic structure, the ink cartridge in this embodiment is no different from the ink cartridge in the first embodiment, except for the positioning and shape of the ink cartridge positioning portion. Thus, the portions of the ink cartridge in this embodiment, which are the same in structure as the counterparts in the first embodiment will be not be described in detail, and only the portions of the ink cartridge, which are different in positioning and shape will be given referential symbols different from those in the first embodiment.

25 The recess 201 of the ink cartridge shown in Figures 11(a) and 11(b), into which the ink cartridge

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positioning means of the apparatus main assembly side  
latches, is located a distance of L3 away from the  
rotational axis 100 of the ink cartridge compartment  
35. This distance L3 is equal to the distance L4 from  
5 the rotational axis 100 to the first referential area  
10a' of the first side wall 10a of the ink cartridge  
10. With the recess 201 positioned at the above  
described location, the force to which the recess 201  
is subjected as the ink cartridge 10 is pushed in the  
10 arrow D direction when the ink cartridge positioning  
means of the apparatus main assembly side latches into  
the recess 201, applies to the first referential area  
10a' in the direction perpendicular to the area 10a',  
minimizing the amount of the force which affects the  
15 distance from the rotational axis 100 to the  
connective portion 13.

Further, referring to Figures 12(a) and  
12(b), the lengthwise end of the ink cartridge 10  
having the connective portion 13 may be narrowed to  
20 make diagonal the portion 410b of the second side wall  
410 of the ink cartridge 10, having the recess 401, in  
order to make it easier to insert the ink cartridge 10  
into the ink cartridge compartment 35.

Incidentally, the numerical values,  
25 materials, etc., mentioned in the above descriptions  
of the preferred embodiments of the present invention  
are not intended to limit the scope of the present

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invention.

While the invention has been described with reference to the structures disclosed herein, it is not confined to the details set forth, and this application is intended to cover such modifications or changes as may come within the purposes of the improvements or the scope of the following claims.

[INDUSTRIAL APPLICABILITY]

As described above, according to the present invention, the connection between an ink cartridge and a recording head is made by the rotation of the ink cartridge. Therefore, not only is the ink cartridge in accordance with the present invention substantially smaller in the distance it must be moved to be connected to the recording head, but also, in the amount of the force necessary to move the ink cartridge, being therefore smaller in the amount of electrical power used for supplying the ink jet head with ink, compared to an ink cartridge employed by a recording apparatus in which the connection is made by vertically moving an ink cartridge while keeping the connective portion of the ink cartridge parallel to the counterpart of the ink jet head. Thus, the present invention makes it possible to provide a small and light recording apparatus which can be continuously used for a long time.

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## CLAIMS

1. An ink cartridge which is detachably mountable to an ink cartridge mounting portion of a recording device, said recording device having an ink jet recording head which is provided with a head side connecting portion which functions upon intermittent ink filling, said ink cartridge being provided with a cartridge side connecting portion which is connectable with the head side connecting portion, and said ink cartridge being capable of containing ink to be supplied through said cartridge side connecting portion, said ink cartridge comprising:

a power receiving portion, wherein an intermittent connection between said head side connecting portion and said cartridge side connecting portion is effected using rotation, said receiving portion being effective to receive power for the rotation;

wherein said power receiving portion and said cartridge side connecting portion are disposed in a region adjacent one end portion of said ink cartridge.

2. An ink cartridge according to Claim 1, wherein said power receiving portion is disposed at a bottom side when said ink cartridge is mounted to said recording apparatus, and said cartridge side

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connecting portion is disposed at a top side when said ink cartridge is mounted to said recording apparatus.

3. An ink cartridge according to Claim 1,  
5 wherein said head side connecting portion is provided with a connection tube, corresponding to which said cartridge side connecting portion is provided with an elastic sealing member.

10 4. An ink cartridge according to Claim 1, wherein said ink jet recording head is capable of ejecting a yellow, cyan and magenta inks, and said head side connecting portion has three connection tubes corresponding to the respective inks, wherein  
15 said ink cartridge contains yellow, cyan and magenta inks, and said cartridge side connecting portion has connecting portions for the respective inks.

5. An ink cartridge Claim 1, wherein said ink  
20 cartridge has a collecting portion for collecting inks which have not been used for recording.

6. An ink cartridge Claim 5, wherein said  
collecting portion has an ink absorbing member.

25

7. An ink cartridge which is detachably mountable to an ink cartridge mounting portion of a



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recording device, said recording device having an ink jet recording head which is provided with a head side connecting portion which functions upon intermittent ink filling, said ink cartridge being provided with a cartridge side connecting portion which is connectable with the head side connecting portion, and said ink cartridge being capable of containing ink to be supplied through said cartridge side connecting portion, said ink cartridge comprising:

10           ink accommodation members for independently accommodating three different color inks for color recording, wherein said ink accommodation members are in fluid communication with said cartridge side connecting portion;

15           a collecting portion for collecting inks which have not been used for recording, said collecting portion having an ink absorbing member;

            an elastic seal member provided at said cartridge side connecting portion; and

20           a power receiving portion, wherein an intermittent connection between said head side connecting portion and said cartridge side connecting portion is effected using rotation, said receiving portion being effective to receive power for the rotation;

25

            wherein said power receiving portion and said cartridge side connecting portion are disposed in a

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region adjacent one end portion of said ink cartridge.

8. An ink cartridge Claim 7, wherein said ink accommodation members are in the form of bladders  
5 which are stacked.

9. An ink cartridge Claim 7, wherein said elastic seal member is pressed by an urging member.

10 10. An ink cartridge detachably mountable to a recording device having a recording head for ejecting ink onto a recording material, said ink cartridge comprising:

a casing constituting ink reservoir chambers  
15 which contain inks;

communication tubes in fluid communication with insides of said ink reservoir chambers;

a rotation force receiving portion for receiving a rotation force for rotating said ink  
20 cartridge from said recording device;

connecting portions having holes which are in fluid communication with inside of said casing, wherein communication tubes are inserted into or removed from said holes by rotation about a center of  
25 rotation,

wherein said connecting portion and said rotation force are disposed in a region at one end of

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said ink cartridge.

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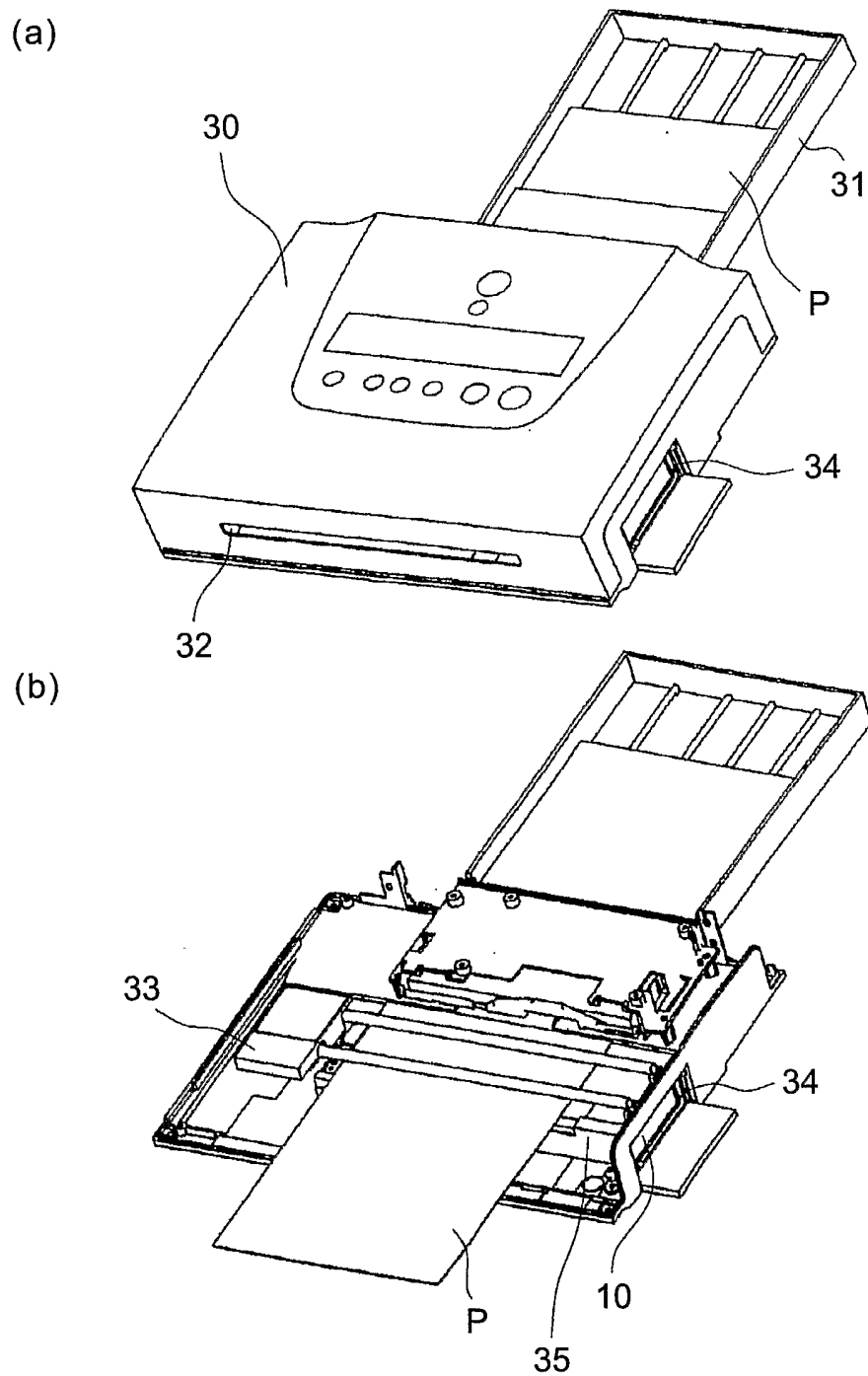
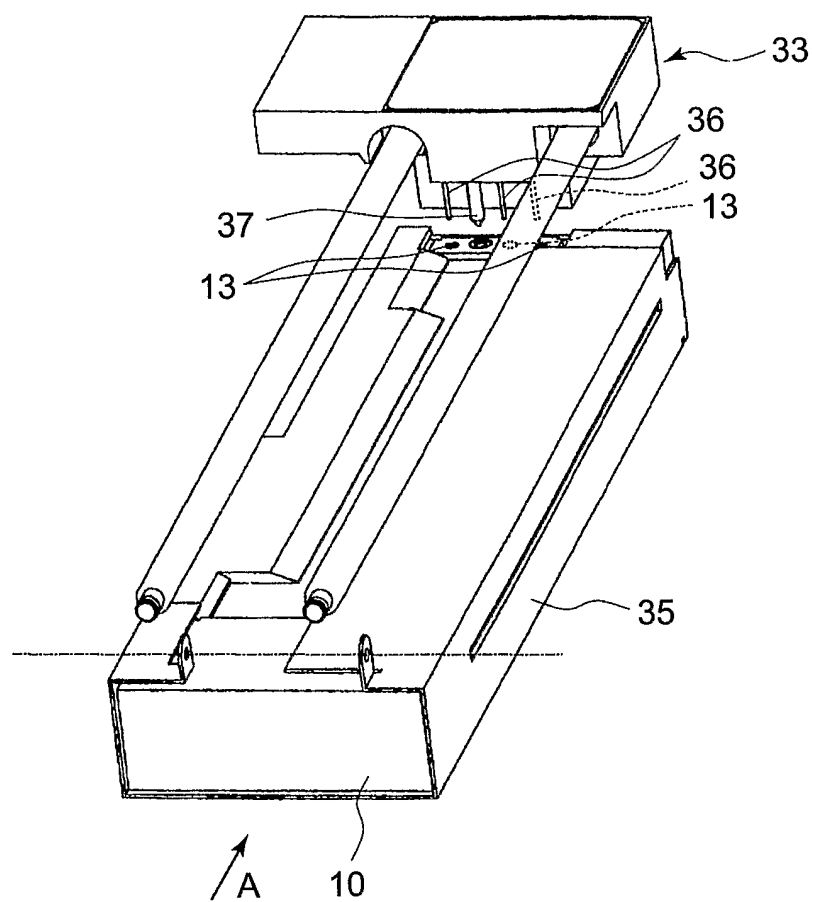


FIG. 1

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(a)



(b)

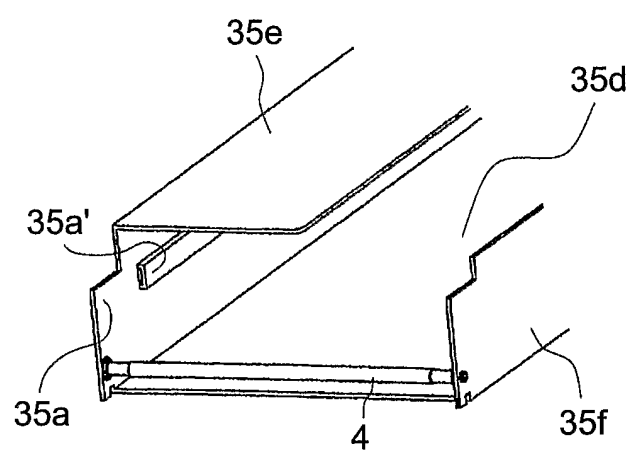
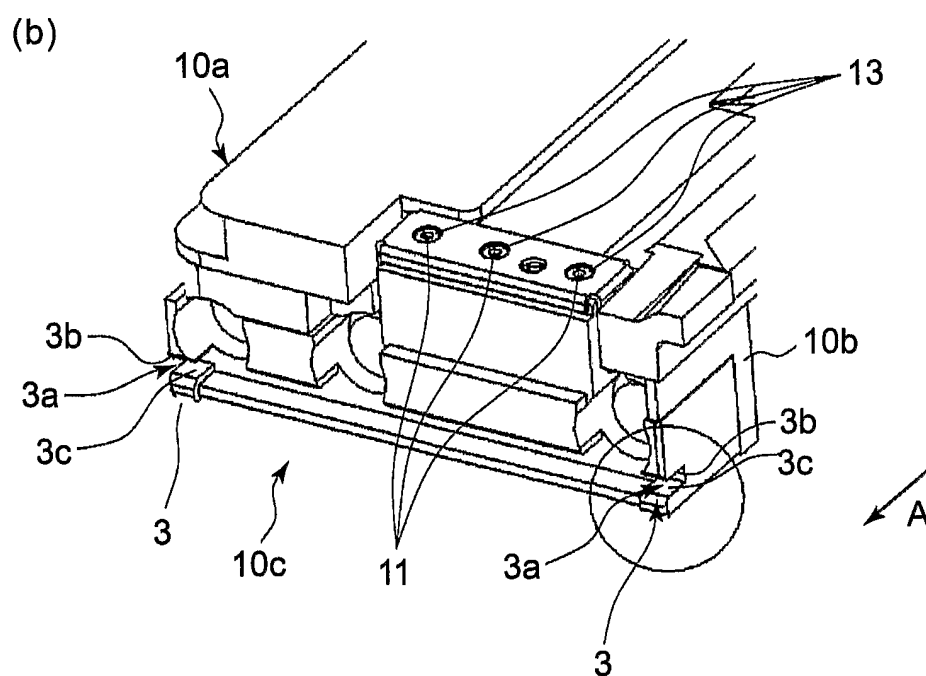
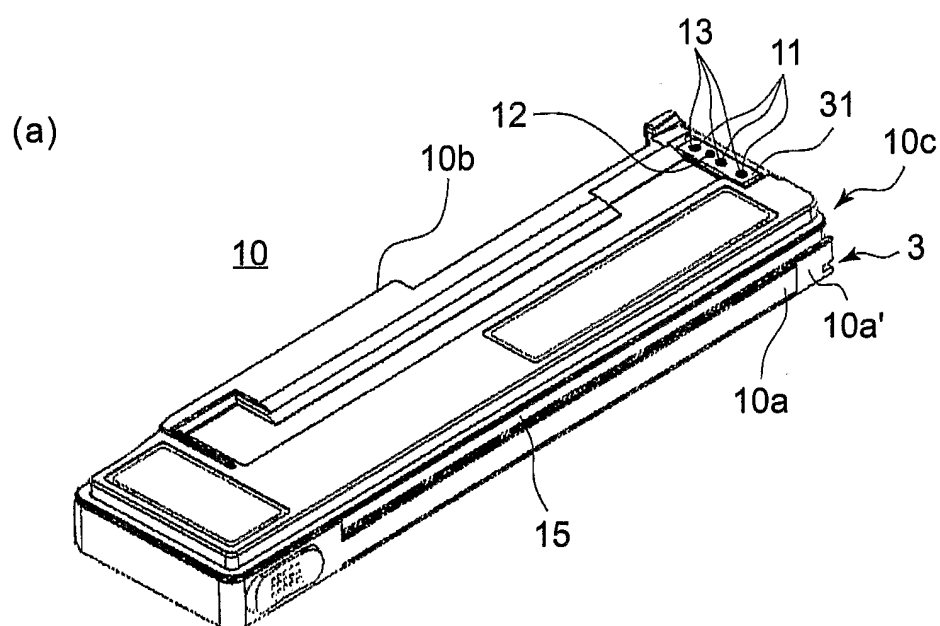


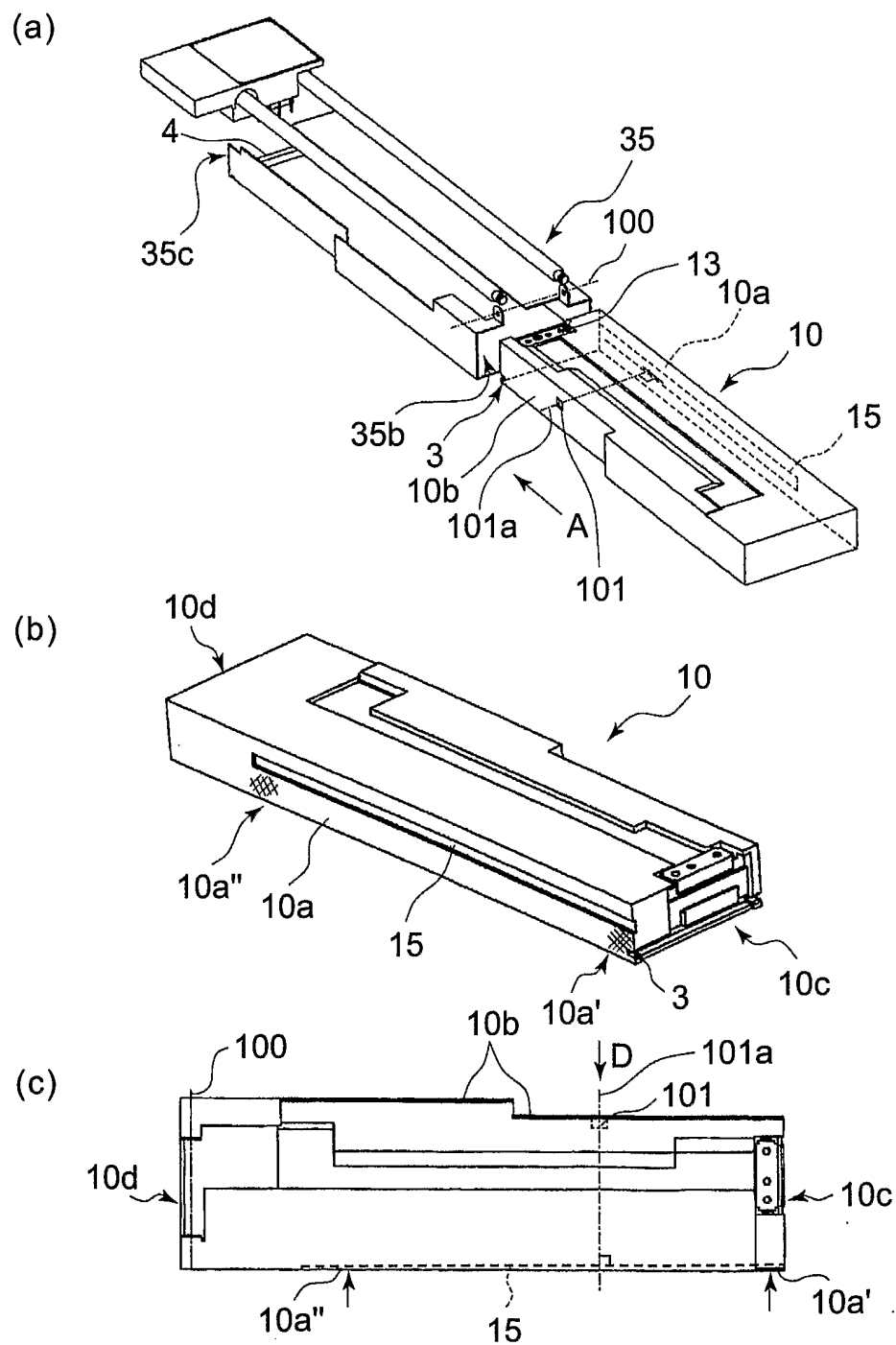
FIG.2

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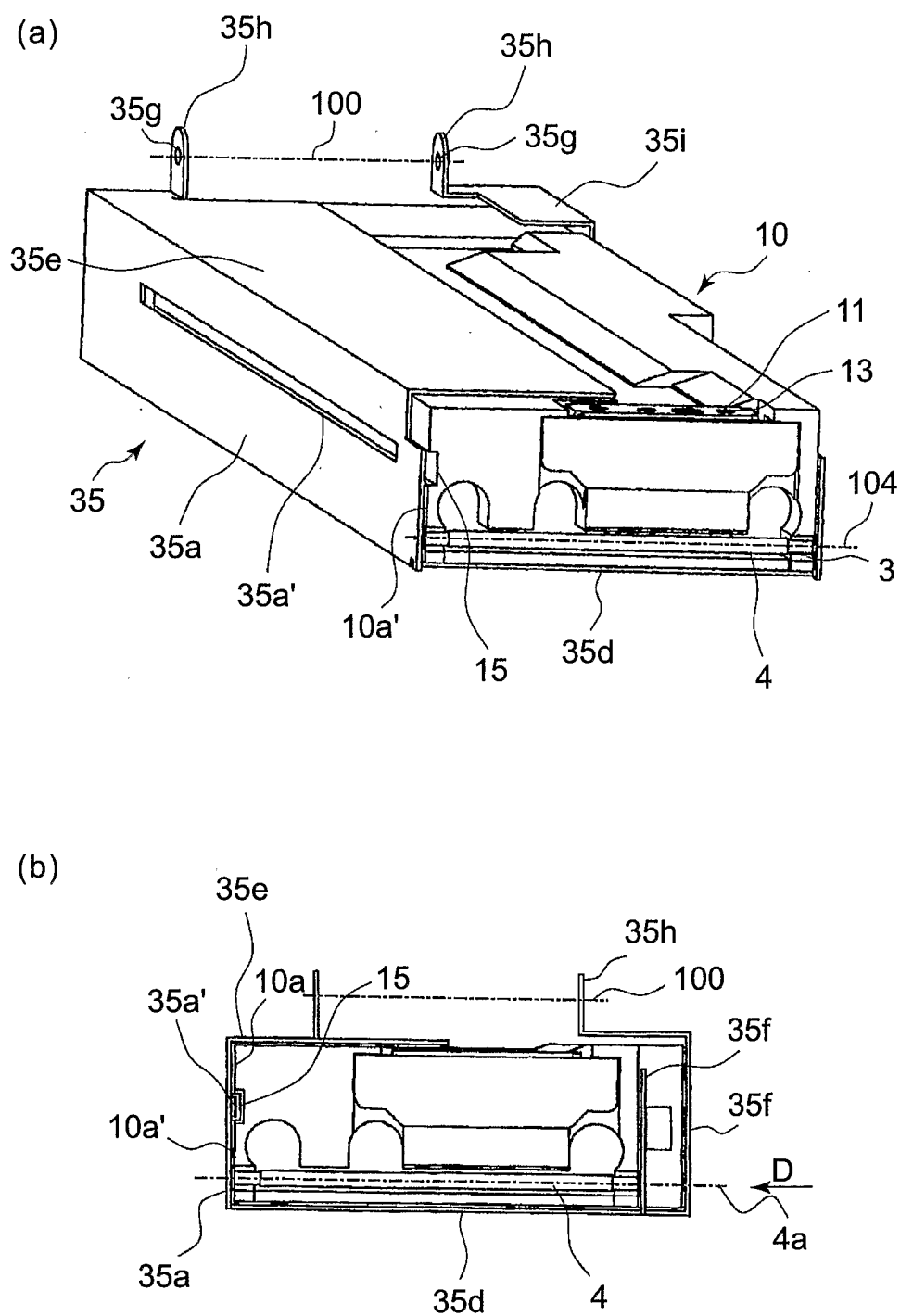


**FIG. 3**

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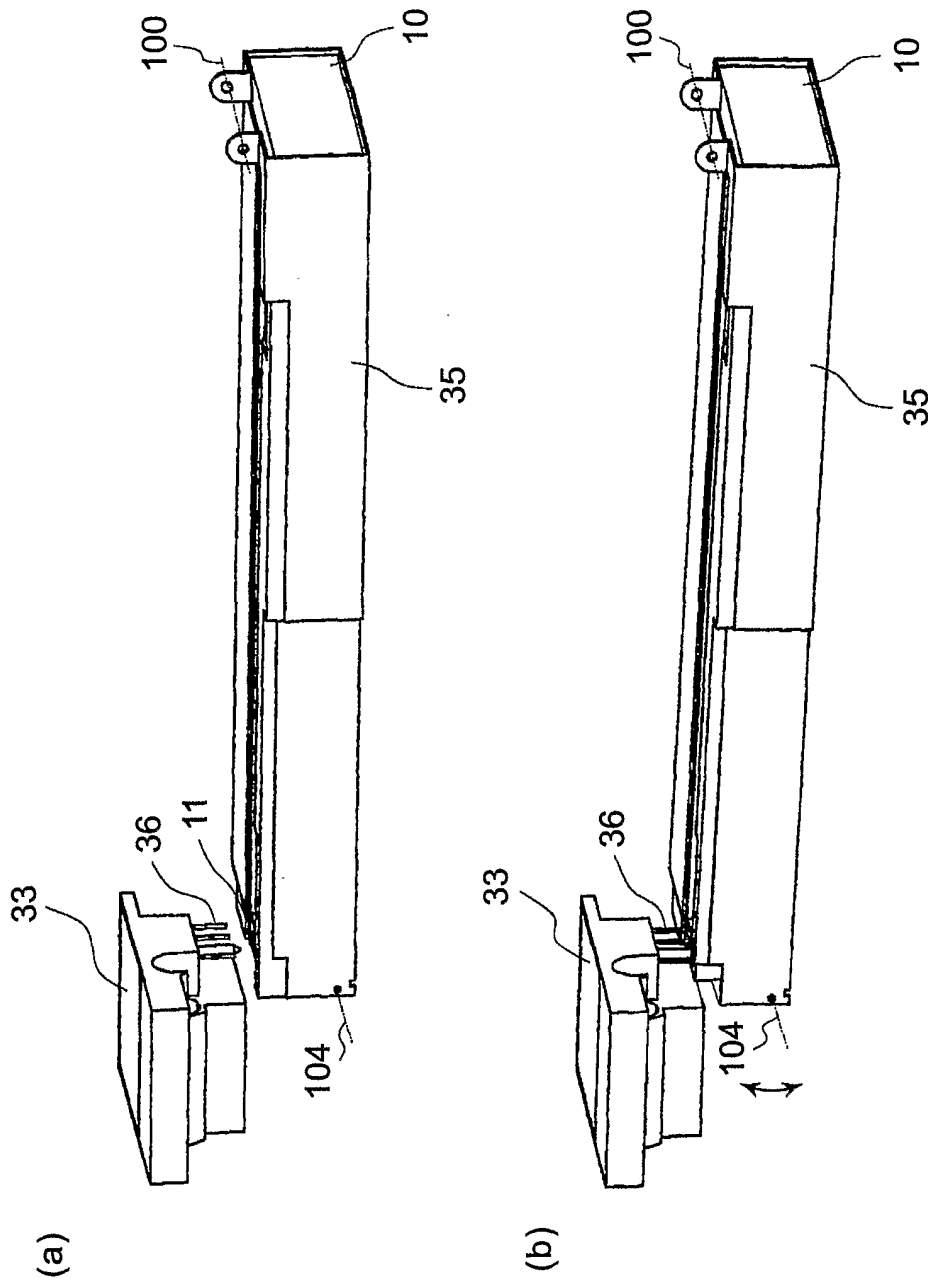


FIG. 6

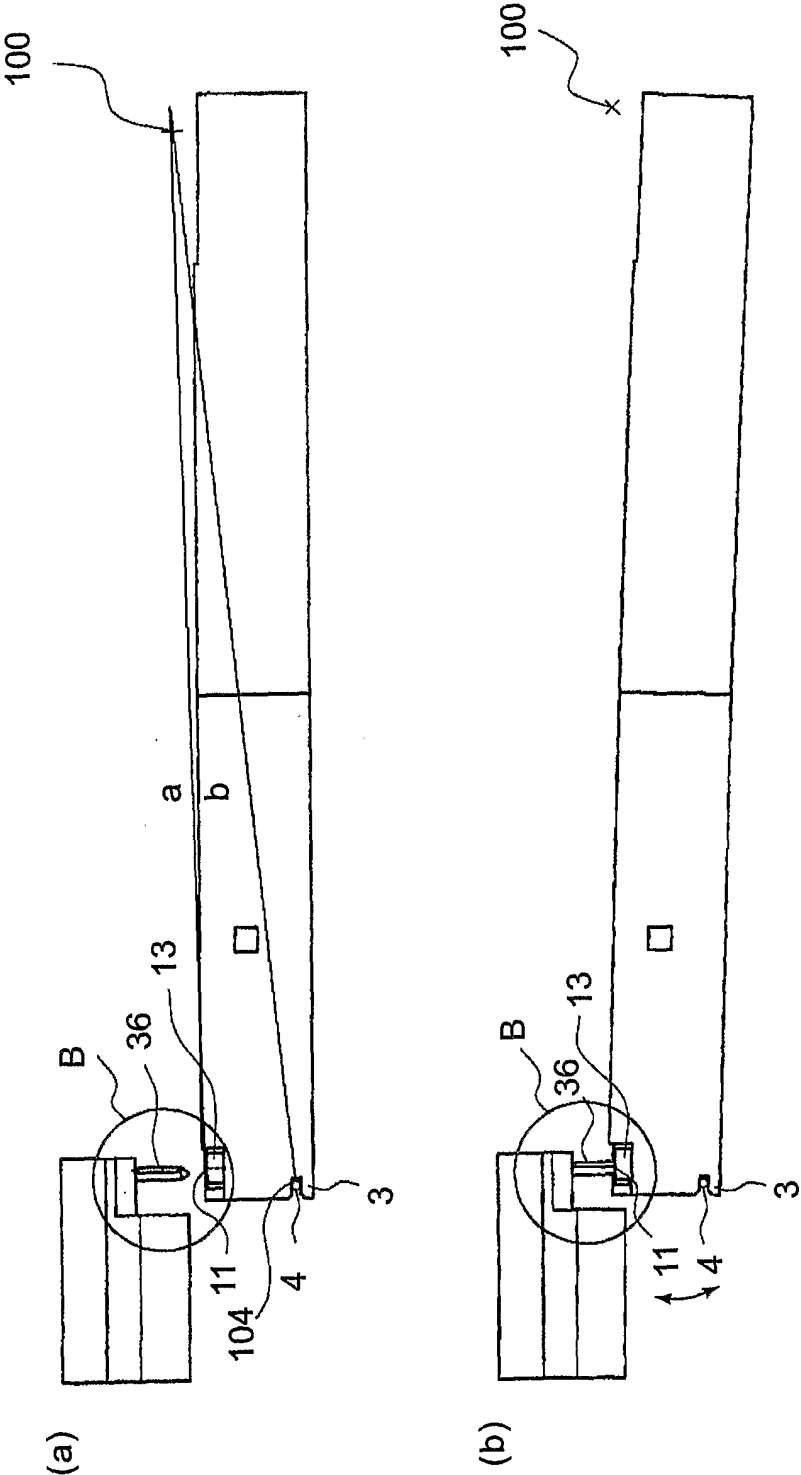
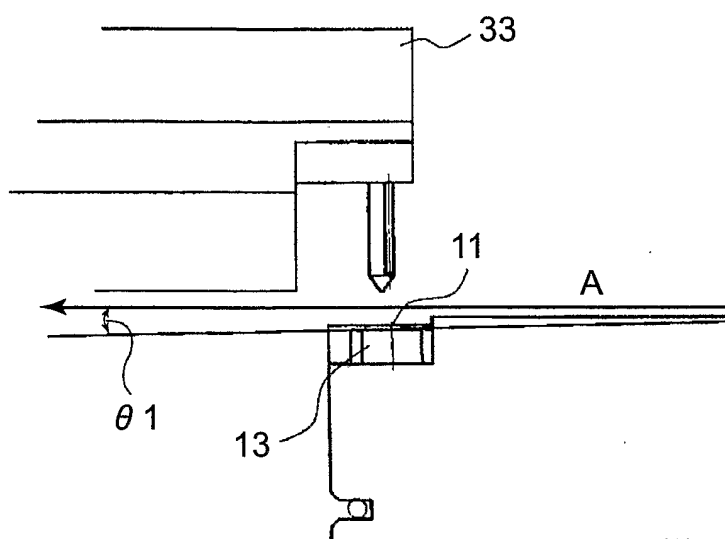


FIG. 7

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(a)



(b)

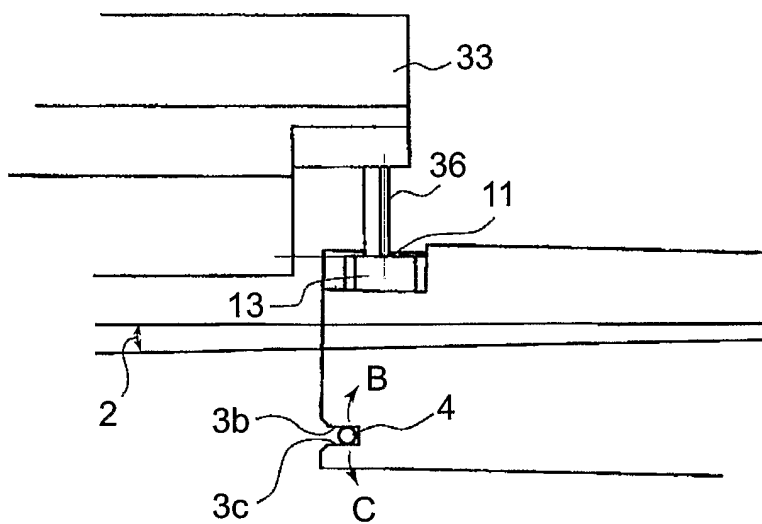
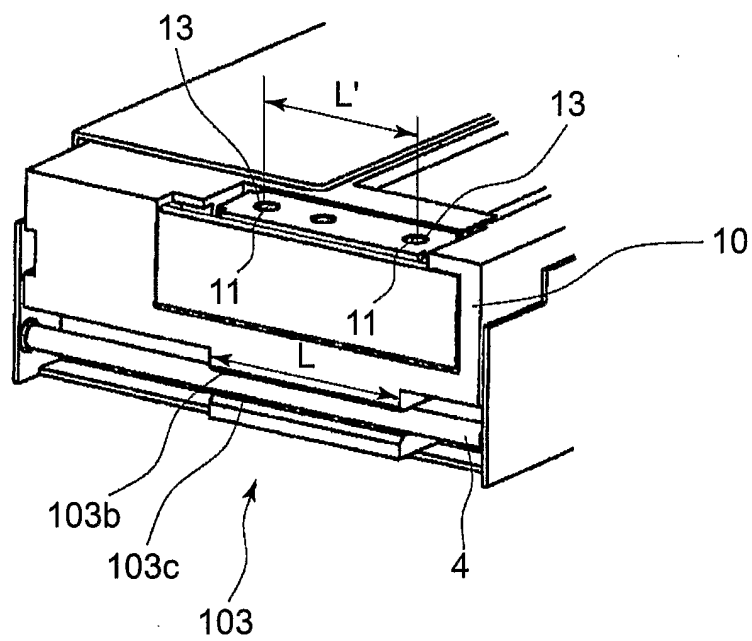


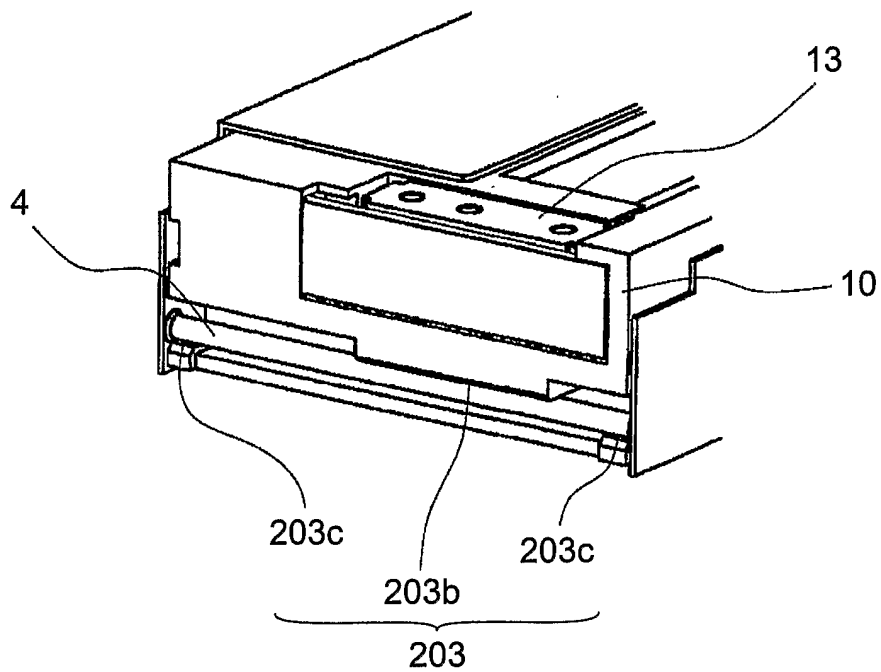
FIG.8

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(a)



(b)

**FIG. 9**

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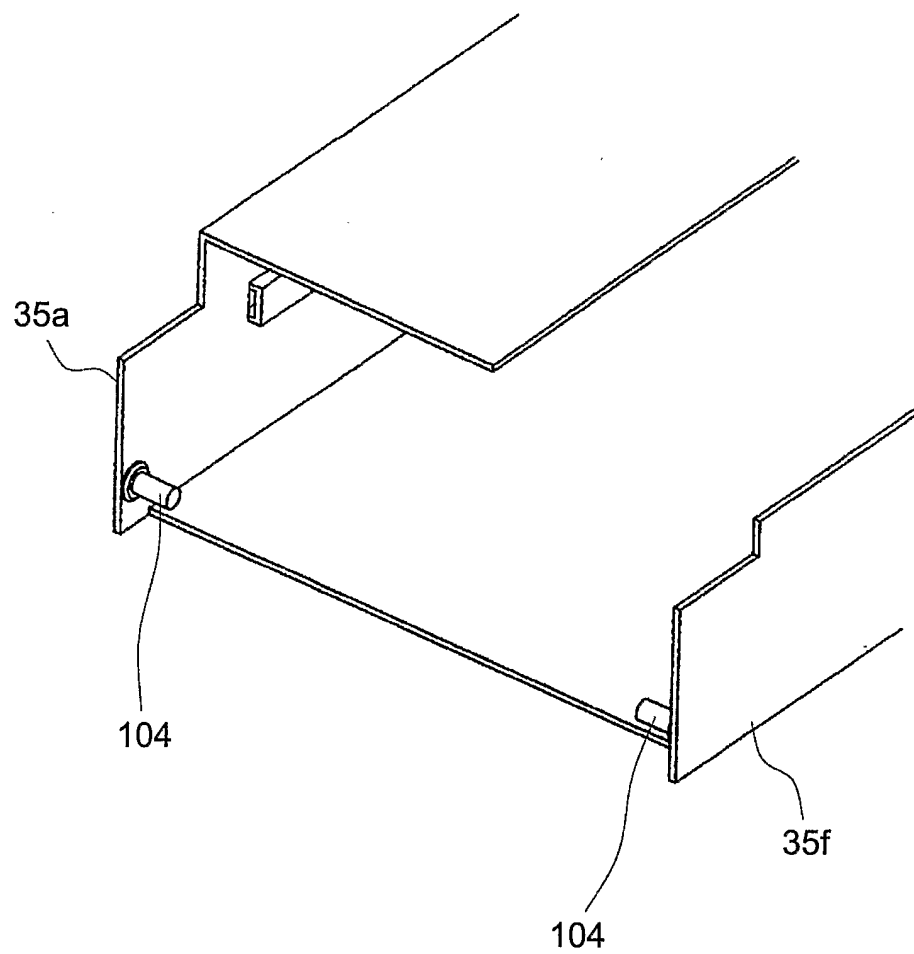


FIG. 10

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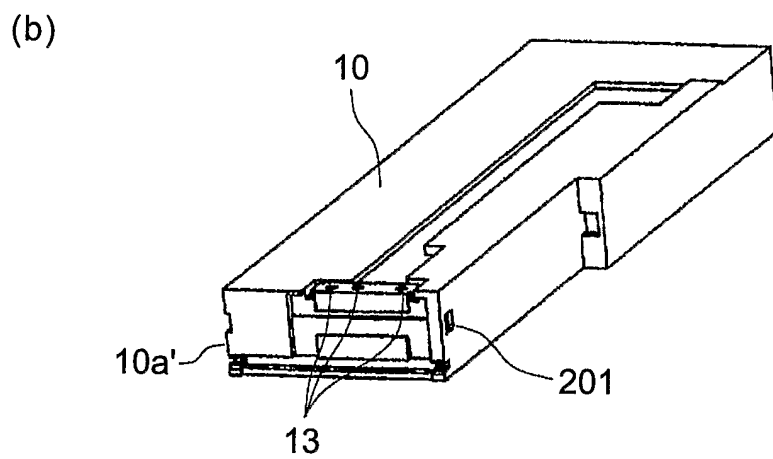
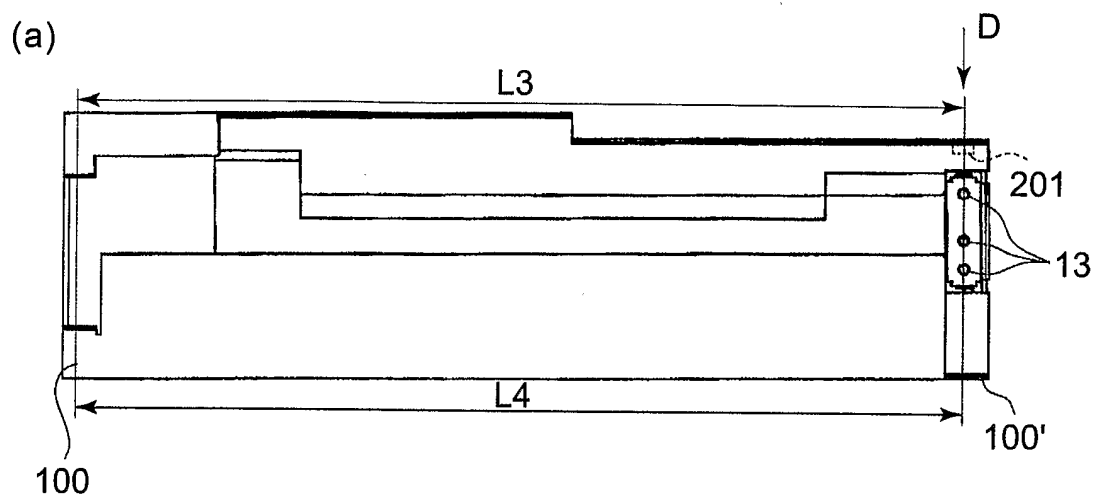
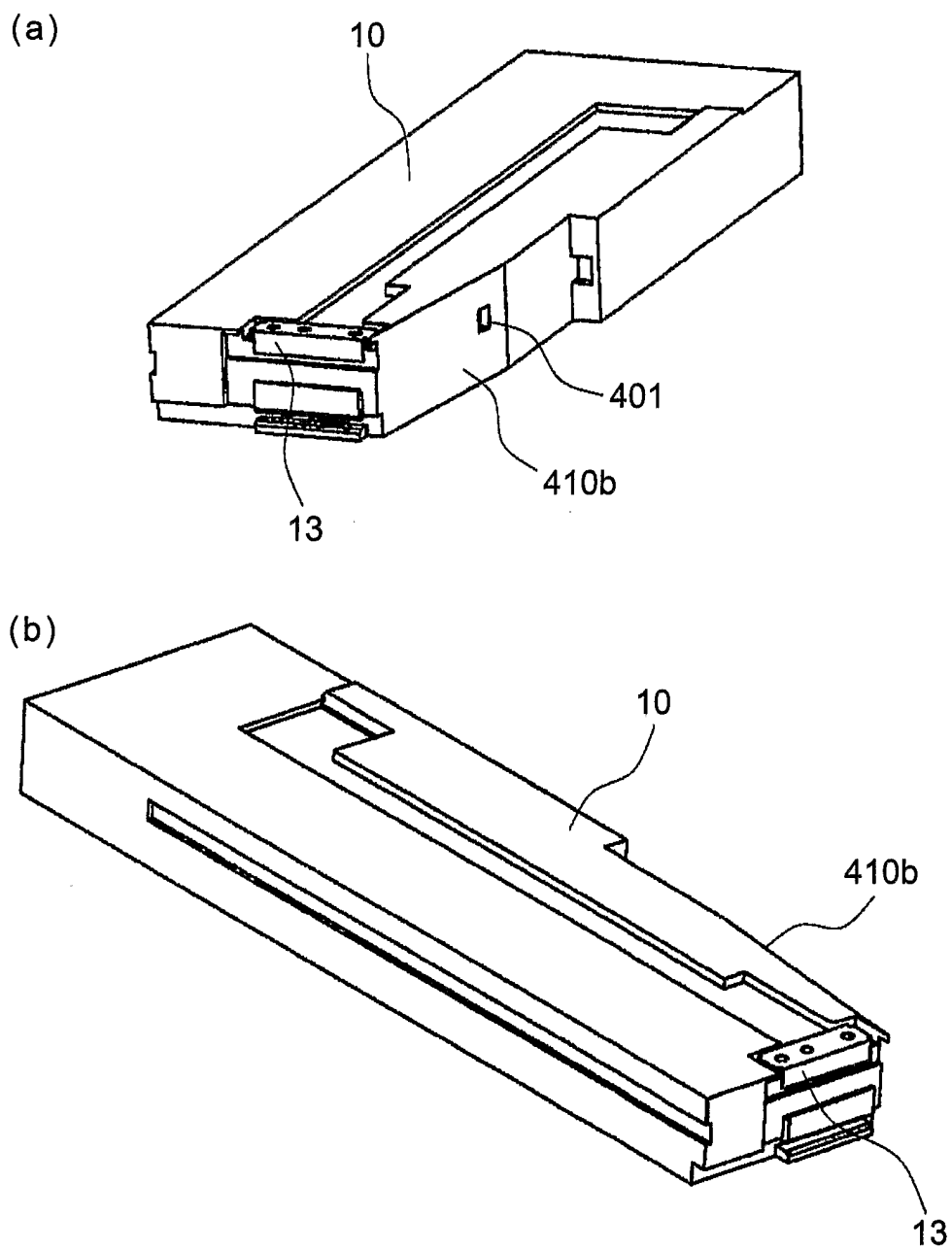


FIG. 11

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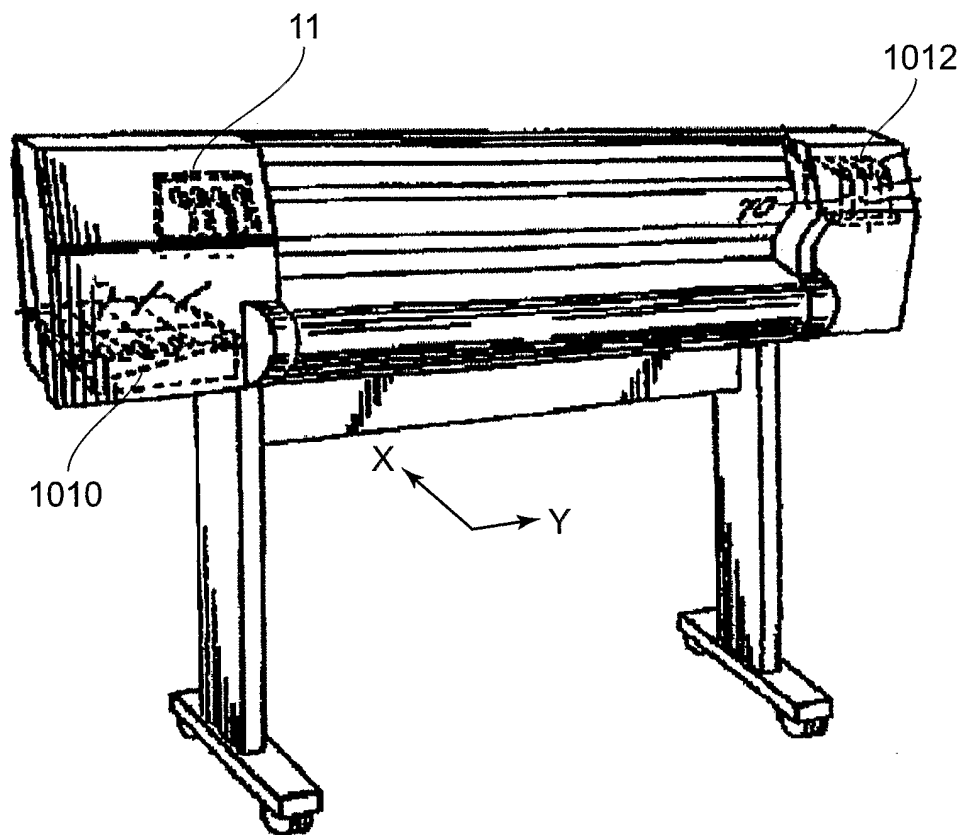


FIG. 13



## INTERNATIONAL SEARCH REPORT

 International Application No  
 PCT/JP2004/005893

 A. CLASSIFICATION OF SUBJECT MATTER  
 IPC 7 B41J2/175

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

 Minimum documentation searched (classification system followed by classification symbols)  
 IPC 7 B41J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

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Y	EP 1 186 422 A (CANON KK) 13 March 2002 (2002-03-13) paragraphs '0041!-'0044!; figures 4,15	3,5-10
A	EP 0 967 083 A (CANON KK) 29 December 1999 (1999-12-29) paragraphs '0030!-'0055!; figures 1,2	1-10
A	US 5 933 172 A (PARK JIN-HO ET AL) 3 August 1999 (1999-08-03) column 3, line 37 -column 5, line 14; figures 3,4A,4B	1-10
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Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

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Date of the actual completion of the international search

24 August 2004

Date of mailing of the international search report

03/09/2004

Name and mailing address of the ISA

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## INTERNATIONAL SEARCH REPORT

International Application No

PCT/JP2004/005893

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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