



(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:
02.12.2020 Bulletin 2020/49

(51) Int Cl.:
F03D 7/02 (2006.01) F03D 7/04 (2006.01)

(21) Application number: **19177617.8**

(22) Date of filing: **31.05.2019**

(84) Designated Contracting States:
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR
Designated Extension States:
BA ME
Designated Validation States:
KH MA MD TN

(72) Inventors:
• **HOVGAARD, Tobias Gybel**
8680 Ry (DK)
• **ZINCK, Kasper**
8762 Flemming (DK)

(74) Representative: **Vestas Patents Department**
Hedeager 42
8200 Aarhus N (DK)

(71) Applicant: **VESTAS WIND SYSTEMS A/S**
8200 Aarhus N (DK)

(54) **CONTROLLING FLAP LOADING ON A WIND TURBINE BLADE BASED ON PREDICTED FLAP LOADING**

(57) The present invention provides a method of controlling loading on a wind turbine blade in the flap-wise direction. The method includes defining a system model that has a description of flap loading on the blade, and predicting flap loading on the blade over a prediction horizon using the system model. The method includes determining a dynamic flap loading limit based on predicted flap loading and a measured flap loading, and defining a constraint to limit flap loading on the blade based on the

dynamic flap loading limit. The method includes using the predicted flap loading in a cost or performance function, and optimising the cost function subject to the constraint to determine pitch for the blade to control flap loading on the blade. Advantageously, the dynamic limit varies based on discrepancies between predicted and measured flap loading to allow for adaptive back-off from extreme loads prior to such loads building up or being exceeded.

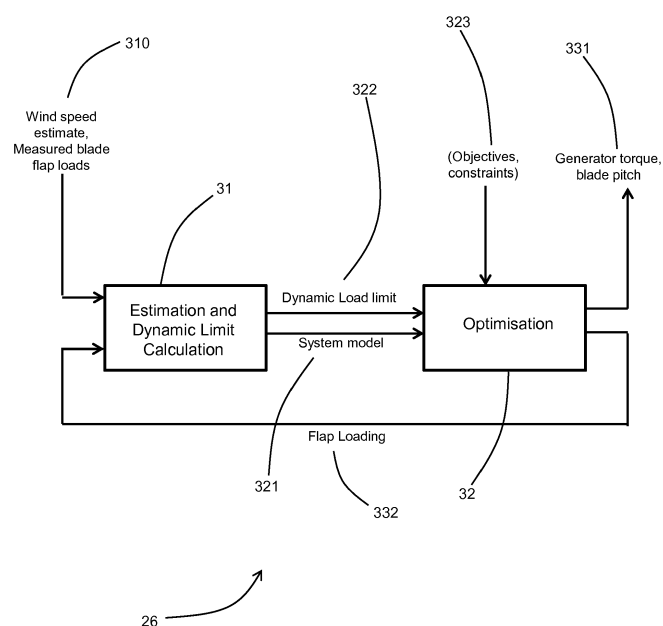


FIG. 3

Description

FIELD OF THE INVENTION

5 **[0001]** The present invention generally relates to controlling flap loading on a wind turbine blade based on predicted flap loading.

BACKGROUND

10 **[0002]** Wind turbine control technology is used for optimisation of power and minimisation of loads. Many different loads act on a wind turbine, such as aerodynamic, gravity, centrifugal and inertial loads. Changes in the loads experienced by a wind turbine may be caused by wind conditions in the vicinity of the wind turbine, e.g. wind shear or turbulence, or may be caused by changing operation of the wind turbine, e.g. grid loss.

15 **[0003]** The blades of a wind turbine experience flap-wise blade root fatigue and extreme loads, i.e. loading in the flap-wise direction of the blades. Such flap loading is predominantly caused by aerodynamic loads. Excessive flap loading can reduce the lifespan of a wind turbine blade or even cause failure of the blade.

[0004] It is known to control pitch of a wind turbine blade in order to alleviate flap loading. In one known method, a standard deviation of measured flap loads on a wind turbine blade is determined, and the wind turbine is controlled to schedule a back off on thrust force in dependence on the standard deviation. In particular, thrust force is related to flap-wise blade root fatigue loads, and thrust force is controlled by pitching the blades. Specifically, flap loading may be alleviated by pitching out the blades.

[0005] In such a method, the absolute flap loading on the blade is not being considered and, as such, the wind turbine may be controlled to back off on thrust force, i.e. pitch out, even when the flap loading is not at a maximum design loading of the blade. This results in an unnecessary loss in power generation.

25 **[0006]** Furthermore, it is noted that even if a wind turbine was controlled based on absolute measured flap loading relative to a maximum design loading then it would not be possible to allow the measured flap loading to approach the maximum because: there are uncertainties in the measured values; and, the blades cannot be pitched out quickly enough to effectively limit the flap loading if the reaction is only activated once a critical blade load starts building up.

[0007] It is against this background to which the present invention is set.

SUMMARY OF THE INVENTION

[0008] According to an aspect of the present invention there is provided a method of controlling flap loading on a wind turbine blade. The method may comprise defining a system model comprising a description of flap loading on the blade.
35 The method may comprise predicting flap loading on the blade over a prediction horizon using the system model. The method may comprise determining a dynamic flap loading limit based on predicted flap loading and a measured flap loading, and defining a constraint to limit flap loading on the blade based on the dynamic flap loading limit. In particular, the constraint may be defined such that flap loading on the blade is less than or equal to the dynamic flap loading limit. The method may comprise using the predicted flap loading in a cost function, and optimising the cost function subject
40 to the constraint to determine at least one control output to control flap loading on the blade.

[0009] The dynamic flap loading limit may be an adjustment to a maximum design limit of the blade.

[0010] The adjustment may include a term dependent on the difference between the measured and predicted flap loading.

45 **[0011]** The difference between the measured and predicted flap loading may be scaled in the adjustment by a decaying function of time.

[0012] The adjustment may include a term dependent on a rate of change of the difference between the measured and predicted flap loading.

[0013] In some embodiments, determining the adjustment comprises application of a low-pass filter.

50 **[0014]** The constraint may be a slack constraint defining that flap loading on the blade is less than or equal to a sum of the dynamic flap loading limit and a non-negative slack variable. Optimising the cost function may comprise determining a value of the slack variable.

[0015] The slack variable may be penalised in the cost function by a penalty parameter.

[0016] The measured flap loading may be based on sensor output data received from one or more flap loading sensors of the blade.

55 **[0017]** The sensor output data may be received from a plurality of flap loading sensors. The measured flap loading may be determined to be a maximum value of the received sensor output data.

[0018] The system model may describe flap loading on the blade as a function of thrust force. In some embodiments, predicting flap loading on the blade comprises predicting thrust force over the prediction horizon.

[0019] The at least one control output may comprise controlling pitch of the blade.

[0020] The system model description of flap loading on the blade may comprise a quasi-static function describing bending moment of the blade.

5 **[0021]** According to another aspect of the present invention there is provided a non-transitory, computer-readable storage medium storing instructions thereon that when executed by a processor causes the processor to perform the method described above.

[0022] According to another aspect of the invention there is provided a controller for controlling flap loading on a wind turbine blade. The controller may be configured to define a system model comprising a description of flap loading on the blade. The controller may be configured to predict flap loading on the blade over a prediction horizon using the system model. The controller may be configured to determine a dynamic flap loading limit based on predicted flap loading and a measured flap loading, and define a constraint to limit flap loading on the blade based on the dynamic flap loading limit. In particular, the constraint may be defined such that flap loading on the blade is less than or equal to the dynamic flap loading limit. The controller may be configured to use the predicted flap loading in a cost function, and optimise the cost function subject to the constraint to determine at least one control output to control flap loading on the blade.

15 **[0023]** According to another aspect of the present invention there is provided a wind turbine comprising a controller as described above.

BRIEF DESCRIPTION OF THE DRAWINGS

20 **[0024]** One or more embodiments of the invention will now be described by way of example with reference to the accompanying drawings, in which:

Figure 1 is a schematic diagram of a wind turbine according to an example of the invention;

25 Figure 2 shows a controller of the wind turbine of Figure 1, and an actuator system of the wind turbine to be controlled by the controller;

Figure 3 shows component parts of the controller of Figure 2, in particular an estimator unit and a model predictive control unit according to an example of the invention; and,

30 Figure 4 summaries the method steps executed by the controller of Figure 2 according to an example of the invention.

DETAILED DESCRIPTION

35 **[0025]** Figure 1 shows a wind turbine 10 in which an example of the invention may be incorporated. The wind turbine 10 comprises a tower 12 supporting a nacelle 14 to which a rotor 16 is mounted. The rotor 16 comprises a plurality of wind turbine blades 18 that extend radially from a hub 20. In this example, the rotor 16 comprises three blades 18 and a single rotor 16, although other configurations including any suitable number of blades and rotors are possible.

[0026] Shown within each blade 18 are a number of blade load sensors 181, in particular three sensors 181 in each of the three blades 18 in the present example. Any suitable number of blade load sensors may be used. The blade load sensors 181 are arranged to measure flap loading on the blades 18. The sensing element may be a fibre optic strain gauge, a resistive strain gauge, or any other appropriate detector. A rotor wind speed detector 182 is also shown - again, this measurement may be performed in several ways as the skilled person will appreciate, one being through LIDAR as the skilled person will appreciate from the literature of wind turbine design and control.

45 **[0027]** Figure 2 shows a wind turbine control system 22 in accordance with an example of the invention which may be implemented in the wind turbine 10 of Figure 1. Here, the control system 22 includes an actuator system 24 that is controlled by a control unit or controller 26. In this particular example, the actuator system 24 may be, or may comprise, a pitch system for controlling pitch of one or more of the wind turbine blades 18 which may include a hydraulic actuator 28 arranged to adjust blade pitch in a known manner. The actual position of the actuator 28 is controllable by an actuator position control unit 30 which provides a positioning command signal to the hydraulic actuator 28. The controller 26 and actuator system 24 may be replicated for each of the blades 18 of the wind turbine 10 so that the position of each blade 18 may be controlled independently.

55 **[0028]** The pitch system of the wind turbine 10 is just one example of a wind turbine system that may be controlled. The controller 26 may also be used to control other wind turbine systems and/or components. For instance, the actuator system 24 may be an electric or hydraulic yaw drive for the nacelle 14 of the wind turbine 10 to provide rotational position control of the nacelle 14 with respect to the tower 12. Another example would be a converter control system where the actuator system 24 may be a power converter of the generation system of the wind turbine 10 that converts AC power delivered by the generator to a variable-frequency AC power output via a DC link in a process known as 'full power

conversion'. The skilled person would appreciate that the principle of the invention described herein could be applied to any wind turbine system or component that requires high speed real time control.

[0029] In one example method of the invention, the pitch of individual blades 18 in the wind turbine 10 may be controlled to alleviate loading in the flap-wise direction of the blades 18. In particular, a description of loading in the flap-wise direction, i.e. flap loading, is included in a system model describing dynamics of the wind turbine 10, and the system model is optimised subject to one or more constraints to determine one or more control outputs, e.g. pitch control, to control the wind turbine 10. Specifically, a dynamic limit on allowable levels of flap loading on the blades 18 is determined as part of the optimisation algorithm, with the wind turbine 10 being controlled to operate in accordance with the determined dynamic flap loading limit. This is described in greater detail below.

[0030] A specific example implementing this approach in the controller 26 is shown schematically in Figure 3. Two functional elements are shown - an estimation and dynamic limit calculation unit 31 (or, simply, an estimator unit 31) and a model predictive control unit or optimisation unit 32. Both of these units may be provided by suitable software running on any suitable computing substrate using conventional or customer processors and memory. The estimator unit 31 and the optimisation unit 32 may use a common computing substrate (for example, they may run on the same server) or separate substrates, or one or both may themselves be distributed between multiple computing devices.

[0031] In the described example, the estimator unit 31 receives as inputs a wind speed estimate and the measured flap loads 310 on the blades 18 from the blade load sensors 181. A loading on the blades 18 in the flap-wise direction 332 derived as an output from the optimisation unit 32 as a predicted trajectory over the prediction horizon is also fed back to the estimator unit 31. The outputs from the estimator unit 31 are the system model 321 including the description of blade flap loading and over a prediction horizon together with the determined dynamic flap load limit 322, as discussed below. The outputs from the estimator unit 31 are fed into the optimisation unit 32 as inputs. The optimisation unit 32 provides generator torque and blade pitch control 331 for the wind turbine according to an optimisation result determined subject to a number of objectives and constraints 323.

[0032] The dynamic flap load limit is now described in more detail. In the optimisation problem, a constraint is added that limits the allowable flap loading that may be experienced by the blades 18 before an increased possibility of fatigue or failure sets in. In the described example, the optimisation problem includes the constraint

$$\kappa \cdot \hat{F}_t \leq \text{FlapLoadLimit} + \xi_{flap}$$

where *FlapLoadLimit* is the dynamic flap load limit that is to be determined as part of the optimisation problem. κ is a turbine-dependent constant that relates a thrust force on the rotor 20 to a flap-wise blade root bending moment. This may be regarded as a measure of the effective length of the blades 18. $\xi_{flap} \geq 0$ is a slack variable that is also determined as part of the optimisation problem. By 'slack variable' is generally meant a variable that is added to an inequality constraint in an optimisation problem to maintain the feasibility of the optimisation problem. This may be regarded as ensuring that a solution to the optimisation problem that satisfies the constraint may always be found irrespective of inputs. The constraint in this instance may be referred to as a soft constraint. The above constraint may be regarded as being the quasi-static bending moment of the blades 18 being limited by a temporally-dependent maximum threshold blade flap loading (plus some slack, if needed).

[0033] As mentioned above, the slack variable ξ_{flap} acts to ensure that the optimisation problem is always feasible. For example, if the measured or estimated bending moment at a particular instant is greater than the limit that it is desired to impose, then adding the slack variable to the inequality ensures that the optimiser 32 can still find a solution instead of returning an error. In particular, the addition of the slack variable allows for (temporary) violation of the inequality constraint; however, such violations are penalised by minimising the slack variable in the cost function to be optimised. In the described example, this is achieved in the cost function by adding the term

$$\eta_{flap} \xi_{flap}$$

where η_{flap} is a penalty parameter or tuning parameter. η_{flap} can be tuned as desired; for example, a lower penalty on the slack variable allows for a greater violation of the above inequality or constraint for a short time, whereas a larger penalty on the slack variable causes a more rapid reaction in the control of the wind turbine 10 when the constraint is, or is close to being, violated.

[0034] The dynamic flap load limit *FlapLoadLimit* to be used in the above constraint is itself calculated in the estimation unit 31. In particular, the flap load limit is dynamic, i.e. time-dependent, to address the issue that preventative actions that are available in order to guard against extreme flap loads on the blades, e.g. pitching the blades 18 out of the wind to relieve some thrust force, often cannot be implemented quickly enough. This is because effective flap load limiting is

often not possible if the reaction is only activated or implemented once an extreme or critical load is exceeded or starts building up. For example, this would be equivalent to the parameter *FlapLoadLimit* being equal to the actual or maximum design load in the flap-wise direction of the blades 18. As such, an adaptive back-off from the design load is built in to the parameter *FlapLoadLimit*.

[0035] In the described example, the parameter *FlapLoadLimit* is defined as

FlapLoadLimit

$$= LP \left(FlapLoad_{max} - BladeLoadMarginGain * m * z(t) - BladeLoadMarginDiffGain * \frac{dm}{dt} \right)$$

[0036] *FlapLoad_{max}* is a maximum design limit of the blades 18, i.e. a parameter set to the blade root design load. *BladeLoadMarginGain* and *BladeLoadMarginDiffGain* are tuning parameters for added safety. *LP* is the application of a low-pass filter to the produced signal which, in the described example, is 0.5 seconds; however, any suitable filter may be used. *m* is a margin that is determined based on the measured flap loads from the sensors 181 and a predicted flap load from the optimization unit 32, and *dm/dt* is the rate of change of this margin. *z(t)* is a decaying function of time to include some memory into the dynamic limit. A method of determining *m*, *dm/dt* and *z(t)* is outlined below.

[0037] As indicated in Figure 3, the predicted collective flap loading as determined in the optimisation module 32, i.e. by the model predictive control (MPC) algorithm, is input into the estimation unit 31 and referred to as *MPC_FlapLoad*. Also as indicated in Figure 3, the flap loading as measured by the blade load sensors 181 is input to the estimation unit 181. In the described example, there are three load sensors 181 on each blade 18 and the maximum of the three received sensor values is used in the determination of the dynamic flap load limit and referred to as *MaxMeasuredFlapLoad*. In other examples, the measured flap loading may be determined in a different manner based on the received data from the flap loading sensors 181, e.g. an average value.

[0038] Initially, i.e. at *t* = 0, *m* = 0 and *z* = 0. If

$$MaxMeasuredFlapLoad - MPC_FlapLoad \geq m * z(t)$$

then

$$m = \min \left(FlapLoad_{max}, (MaxMeasuredFlapLoad - MPC_FlapLoad) \right)$$

$$t = 1$$

else *t* is set to be equal to *t* + *T_s*, where *T_s* is the sampling time, and *m* is maintained at its previous value.

[0039] After this determination *z* is updated according to

$$z(t) = \frac{\exp\left(-\frac{t}{k}\right)}{\exp\left(-\frac{1}{k}\right)}$$

[0040] This process is then repeated as a loop with the updated values of the parameters and measured or estimated parameters.

[0041] It is seen that *z(t)* is an exponentially-decaying function that equals one at *t* = 1. The factors of *k* in the decaying function are so-called 'forgetting' factors that may be chosen to be any suitable value.

[0042] The above calculations may be expressed in words as meaning that, at each time sample, if the positive difference between the current maximum of the measured flap loads and the current collective flap load predicted by the MPC algorithm is greater than the previous maximum difference between these two values scaled by the decaying function *z(t)*, then *t* is initialised to one and the margin *m* is set to be the current difference between the measured and predicted flap loads. However, if the positive difference between the current measured and predicted flap loads does

not exceed the previous difference, then t is increased by the sampling time T_s . As the value of t increases, it becomes more likely that the positive difference between the current measured and predicted flap loads will be greater than $m * z(t)$ (as $z(t) \rightarrow 0$ as $t \rightarrow \infty$), which in turn means that it is more likely that the current difference becomes the new or updated value of the margin m . Using the determined values of m , z , and, in turn, dm/dt , the dynamic flap load limit $FlapLoadLimit$ is calculated as defined above. The dynamic flap load limit $FlapLoadLimit$ may furthermore be limited from below by a minimum flap load parameter $MinFlapLimit$.

[0043] It is seen above that the dynamic flap loading limit may be regarded as an adjustment to the maximum design limit $FlapLoad_{max}$ of the blades 18. In particular, the adjustment includes a term dependent on the difference between the measured and predicted flap loading, i.e. dependent on $m = MaxMeasuredFlapLoad - MPC_FlapLoad$. In the described embodiment, the term including the difference between the measured and predicted flap loading is scaled in the adjustment by the decaying function of time $z(t)$. Furthermore, the adjustment also includes a term dependent on a rate of change of the difference between the measured and predicted flap loading, i.e. dm/dt .

[0044] Figure 4 outlines the steps of a method 40 performed by the controller 26 to maintain or maximize power output of the wind turbine 10 while alleviating flap loading on the blades 18. At step 410 the system model describing dynamics of one or more components of the wind turbine 10 is defined. In particular, the system model includes a description of flap loading on one or more of the blades 18. The system model may include dynamics such as tower vibrations, tilt and/or yaw loading, and tower clearance control, as well as generated power output of the turbine 10.

[0045] At step 420, the controller 26 uses the defined system model to predict trajectories of one or more variables of the model over a prediction horizon based on received input values for each of a finite number of time steps from a current time step. In particular, the input values include the measured flap loads and a wind speed estimate 310 and also predicted flap loading 332 from a previous solve of the optimisation problem. Specifically, flap loading on one or more of the blades 18 is predicted over the prediction horizon in the estimation unit 31 for an optimal trajectory over time. In the described example, the system model describes flap loading on the blades 18 as a function of thrust force. The thrust force is determined from the received wind speed estimate and the thrust force is predicted over the prediction horizon. The predicted flap loading on the blades 18 over the prediction horizon is then determined from the predicted thrust force on the wind turbine 10 over the prediction horizon.

[0046] At step 430, the controller 26 determines the dynamic flap loading limit based on predicted flap loading 332 and measured flap loading 310 in the estimation unit 31 as described above. Note that as the dynamic limit is based on predicted blade loading then the dynamic limit is also a predicted dynamic limit in the estimation unit 31 along a number of possible trajectories over the prediction horizon that needs to be optimised as part of the solution to the optimisation problem. The predicted system model 321 and predicted dynamic flap load limit 322 are input into the optimisation unit 32. The optimisation unit also receives the various objectives and constraints on which the optimisation is to be based. In particular, the controller 26 defines a constraint to limit flap loading on the blade 18 based on the dynamic flap loading limit. Specifically, the constraint is the inequality described above in which the quasi-static blade bending moment is limited to the determined dynamic flap loading limit. In practice, the quasi-static blade bending moment is constrained to be less than or equal to the determined dynamic flap loading limit plus some slack. Including a description of blade flap loading in a system model could add complexity to the system model which makes it difficult to be processed by an MPC algorithm. Often, MPC algorithms perform convex optimisations and can be computationally expensive. A quasi-static model for blade loading allows for inclusion of flap-wise loading dynamics in the system model without adding complexity that could render the MPC algorithm computationally infeasible. The model is in particular a function of system operating point and control actions.

[0047] At step 440, the optimisation problem is solved in the optimisation unit 32 using the system model and subject to the objectives and constraints, predicted or otherwise. In particular, the predicted system behaviour, including the predicted flap loading, is used in a cost function, which is then optimised subject to the constraints, including the dynamic flap load limit constraint, to determine at least one control output 331 to control flap loading on one or more of the blades 18. In particular, the blade pitch may be controlled to relieve some thrust force by pitching the blades 18 out of the wind if back-off from the dynamic flap loading limit is needed. Specifically, the optimisation problem is solved according to an MPC algorithm to determine the optimal trajectories for each of the system variables and control outputs over the prediction horizon for controlling the wind turbine to operate according to the optimal trajectories are determined. Typically, in an MPC approach only the control outputs corresponding to the first time step along the prediction horizon are then implemented by the controller 26. Steps 420, 430 and 440 are then repeated to determine the control outputs to be implemented at the next time step.

[0048] Embodiments of the invention are advantageous in that by including a model of blade loading in the flap-wise direction in a predictive wind turbine control approach, a prediction of blade flap loading may be determined and used to guard against actual flap-wise loading of the blades approaching or exceeding a threshold, e.g. a design load limit of the blades, in advance of such loading occurring, specifically by implementing an adaptive back-off load limit. Such a method can therefore be used to guard against critical fatigue and extreme loads building up in the flap-wise direction.

[0049] Embodiments of the invention are advantageous in that by including a dynamic limit on blade flap loading in

the predictive control algorithm, uncertainties in measured blade flap loads may be better managed, in particular discrepancies between measured and predicted flap loads. The measured loads may be averaged for robustness in dealing with wake conditions and wind fluctuations, and as such the maximum flap loads may not be captured in sensor data. A larger discrepancy between measured and predicted flap loads may therefore occur and may be accounted for in the dynamic limit by reducing the limit and encouraging back-off in thrust force to reduce loads sooner than would otherwise occur.

[0050] Embodiments of the invention are advantageous in that including a dynamic limit on blade flap loading in the predictive control algorithm allows for greater or sufficient reaction time to control the wind turbine, e.g. control blade pitch, to guard against a blade design loading limit being exceeded. In particular, by taking into account the difference between measured and predicted flap loading, and/or a rate of change of this difference, a better idea of if and when the design limit will be exceeded will be known and allow for better and earlier proactive control of the blade pitch to avoid such a case.

[0051] Many modifications may be made to the above-described embodiments without departing from the scope of the present invention as defined in the accompanying claims.

[0052] In the above described embodiment, a particular expression for determining the dynamic flap loading limit is provided in which a time-dependent adjustment from a maximum design loading of the blades is calculated, in particular where the adjustment comprises terms dependent on the difference between measured and predicted flap loading and on a rate of change of this difference. In different embodiments, the dynamic flap loading limit may be of any suitable form, e.g. the adjustment may include different and/or additional terms to the example described above.

[0053] In the above-described embodiment, an MPC-based approach is used to determine control outputs by which to control the wind turbine; however, in different embodiments, other suitable predictive control methods may be used.

[0054] In the above-described embodiment, the system model description of flap loading on the blade is a quasi-static function describing bending moment of the blades; however, in different embodiments a different description of flap loading may be used, e.g. a beam model. Indeed, any suitable dynamic model description of flap loading with a dynamic blade response may be used.

Claims

1. A method (40) of controlling flap loading on a wind turbine blade (18), the method (40) comprising:
 - defining (410) a system model comprising a description of flap loading on the blade (18);
 - predicting (420) flap loading on the blade (18) over a prediction horizon using the system model;
 - determining (430) a dynamic flap loading limit based on predicted flap loading (332) and a measured flap loading (310), and defining a constraint to limit flap loading on the blade (18) based on the dynamic flap loading limit; and,
 - using (440) the predicted flap loading in a cost function, and optimising the cost function subject to the constraint to determine at least one control output (331) to control flap loading on the blade (18).
2. A method (40) according to Claim 1, wherein the dynamic flap loading limit is an adjustment to a maximum design limit of the blade (18).
3. A method (40) according to Claim 2, wherein the adjustment includes a term dependent on the difference between the measured and predicted flap loading (310, 332).
4. A method (40) according to Claim 3, wherein the difference between the measured and predicted flap loading (310, 332) is scaled in the adjustment by a decaying function of time.
5. A method (40) according to any of Claims 2 to 4, wherein the adjustment includes a term dependent on a rate of change of the difference between the measured and predicted flap loading (310, 332).
6. A method (40) according to any previous claim, wherein determining the adjustment comprises application of a low-pass filter.
7. A method (40) according to any previous claim, wherein the constraint is a slack constraint defining that flap loading on the blade (18) is less than or equal to a sum of the dynamic flap loading limit and a non-negative slack variable, and wherein optimising the cost function comprises determining a value of the slack variable.
8. A method (40) according to Claim 7, wherein the slack variable is penalised in the cost function by a penalty parameter.

9. A method (40) according to any previous claim, wherein the measured flap loading (310) is based on sensor output data received from one or more flap loading sensors (181) of the blade (18).

5 10. A method (40) according to Claim 9, wherein the sensor output data is received from a plurality of flap loading sensors (181), and wherein the measured flap loading is determined to be a maximum value of the received sensor output data.

10 11. A method (40) according to any previous claim, wherein the system model describes flap loading on the blade (18) as a function of thrust force, and wherein predicting flap loading on the blade (18) comprises predicting thrust force over the prediction horizon.

12. A method (40) according to any previous claim, wherein the at least one control output (331) comprises controlling pitch of the blade (18).

15 13. A method (40) according to any previous claim, wherein the system model description of flap loading on the blade (18) comprises a quasi-static function describing bending moment of the blade (18).

14. A controller (26) for controlling flap loading on a wind turbine blade (18), the controller (26) being configured to:

20 define a system model comprising a description of flap loading on the blade (18);
predict flap loading on the blade (18) over a prediction horizon using the system model;
determine a dynamic flap loading limit based on predicted flap loading and a measured flap loading (310), and
define a constraint to limit flap loading on the blade (18) based on the dynamic flap loading limit; and,
use the predicted flap loading in a cost function, and optimise the cost function subject to the constraint to
25 determine at least one control output (331) to control flap loading on the blade (18).

15. A wind turbine (10) comprising a controller (26) according to Claim 14.

30

35

40

45

50

55

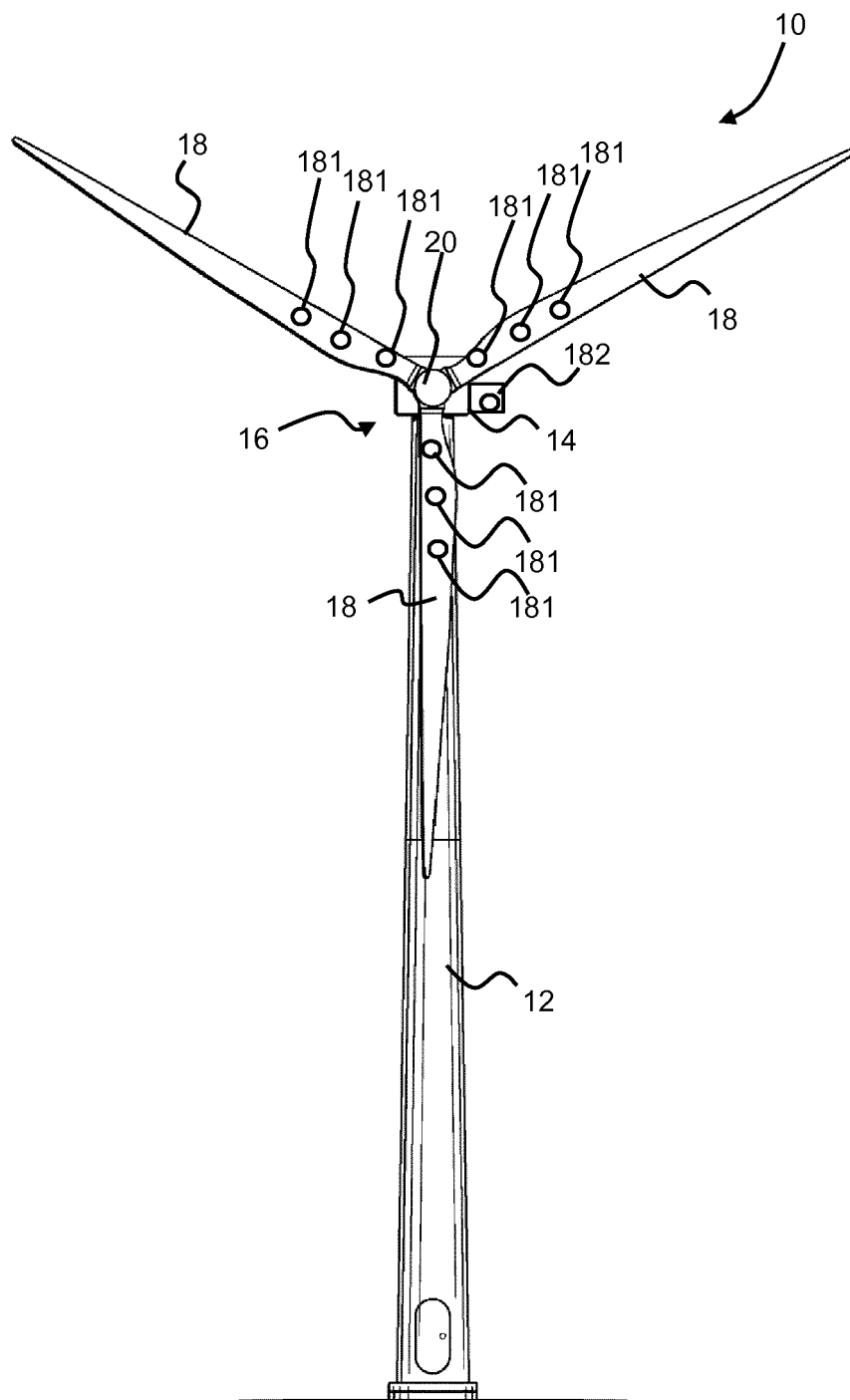


FIG. 1

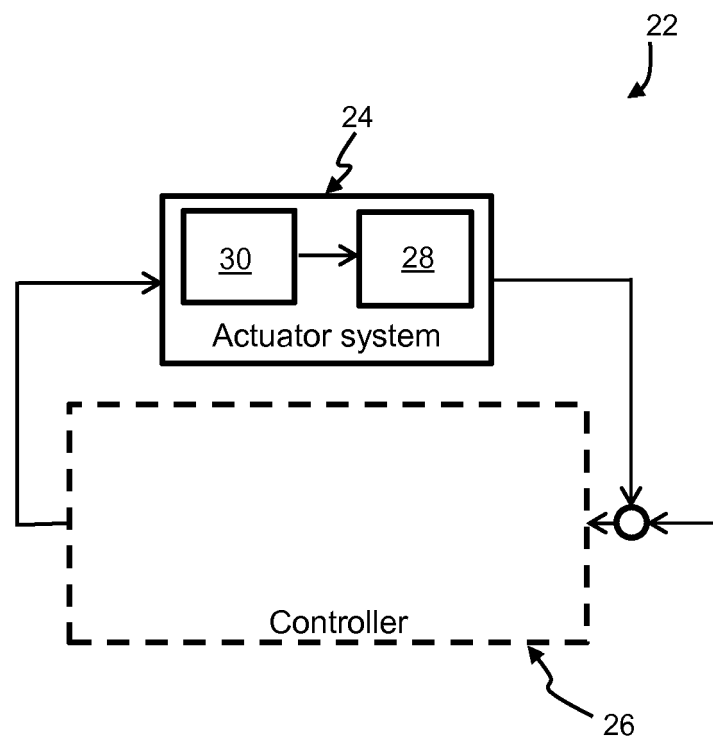


FIG. 2

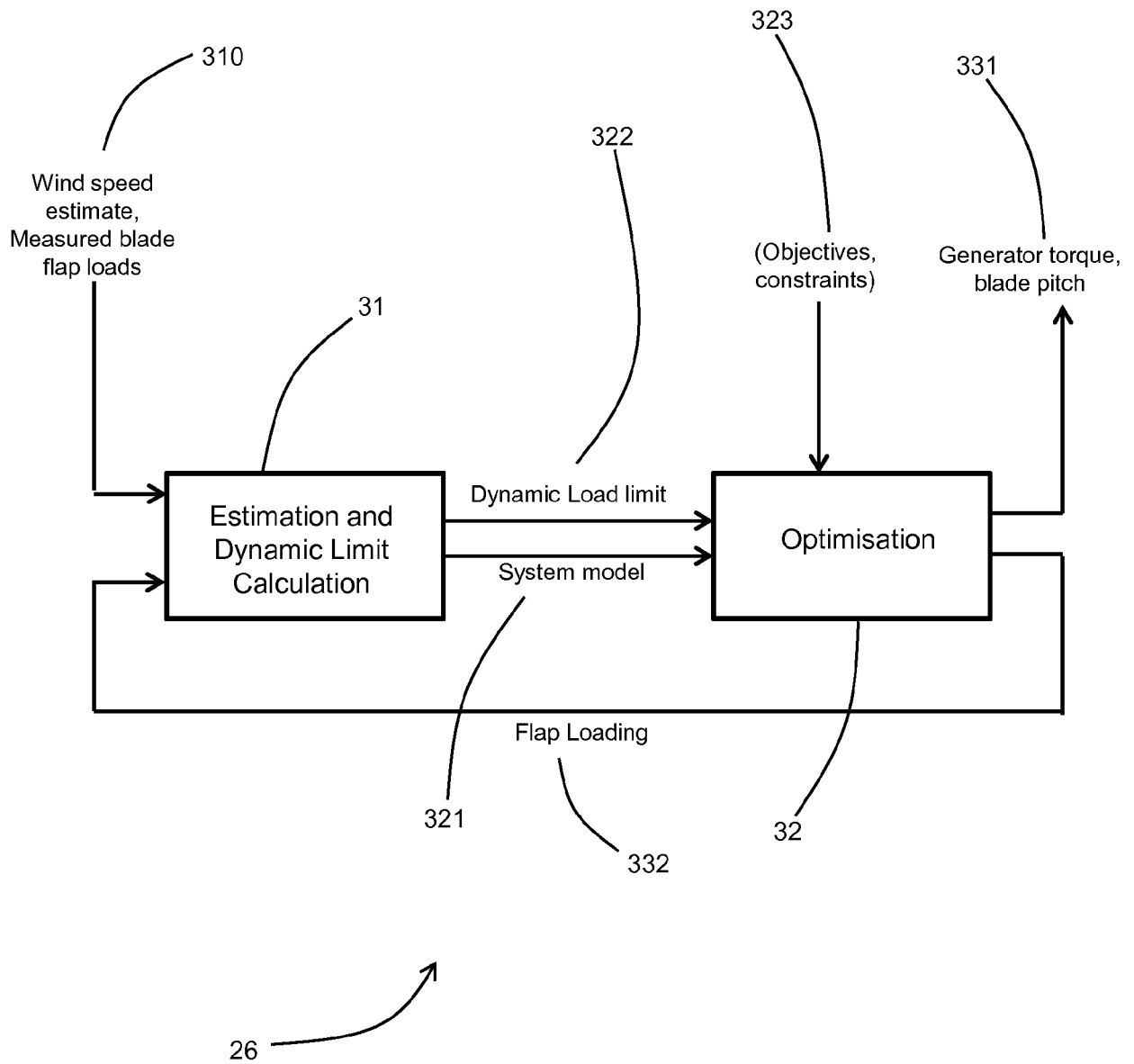


FIG. 3

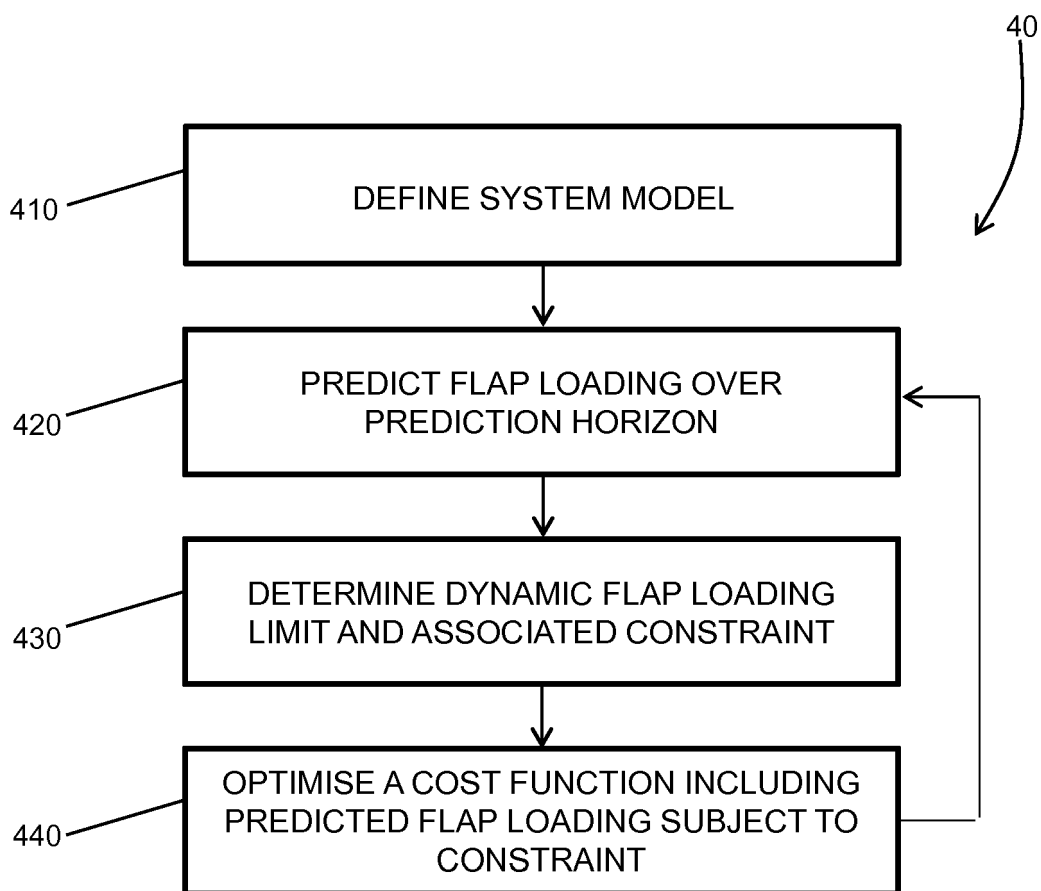


FIG. 4



EUROPEAN SEARCH REPORT

Application Number
EP 19 17 7617

5

10

15

20

25

30

35

40

45

50

55

2

EPO FORM 1503 03.82 (P04C01)

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	WO 2018/184645 A1 (VESTAS WIND SYS AS [DK]) 11 October 2018 (2018-10-11)	1-5,9-15	INV.
Y	* page 7, line 22 - page 16, line 28 *	6-8	F03D7/02
	* figures *		F03D7/04
Y	----- WO 2015/051801 A1 (VESTAS WIND SYS AS [DK]) 16 April 2015 (2015-04-16)	6	
	* page 10, lines 26-28 *		
	* figures *		
Y	----- US 2018/340515 A1 (HUYN NAM [US] ET AL) 29 November 2018 (2018-11-29)	7,8	
	* paragraphs [0064] - [0065] *		
	* figures *		
A	----- EP 3 436 693 A1 (VESTAS WIND SYS AS [DK]) 6 February 2019 (2019-02-06)	1-15	
	* abstract *		
	* figures *		
A	----- WO 2013/044925 A1 (VESTAS WIND SYS AS [DK]) 4 April 2013 (2013-04-04)	1-15	TECHNICAL FIELDS SEARCHED (IPC)
	* abstract *		F03D
	* figures *		

The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
The Hague		4 November 2019	Rini, Pietro
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 19 17 7617

5

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

04-11-2019

10

15

20

25

30

35

40

45

50

55

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 2018184645 A1	11-10-2018	NONE	
WO 2015051801 A1	16-04-2015	DK 3055557 T3 EP 3055557 A1 US 2016252075 A1 WO 2015051801 A1	28-10-2019 17-08-2016 01-09-2016 16-04-2015
US 2018340515 A1	29-11-2018	CN 108930632 A EP 3406894 A1 JP 2018200043 A SG 10201801978Q A TW 201901590 A US 2018340515 A1	04-12-2018 28-11-2018 20-12-2018 28-12-2018 01-01-2019 29-11-2018
EP 3436693 A1	06-02-2019	CN 109072875 A EP 3436693 A1 US 2019113022 A1 WO 2017167343 A1	21-12-2018 06-02-2019 18-04-2019 05-10-2017
WO 2013044925 A1	04-04-2013	CN 103946540 A EP 2766600 A1 ES 2661255 T3 US 2014248123 A1 WO 2013044925 A1	23-07-2014 20-08-2014 28-03-2018 04-09-2014 04-04-2013