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(54) Title: UNDIFFERENTIATED STEM CELL CULTURE SYSTEMS

(57) Abstract: The present disclosure provides methods for maintaining and propagating undifferentiated pluripotent stem cells (SC) in suspension. The methods comprise culturing such SC in a non-adherent culture dish under conditions comprising a basic serum free medium and one or more of a basic medium, a serum replacement, an extra cellular matrix component and a factor supporting expansion of said SC. A specific and preferred culture condition comprise supplementing Neurobasal™ medium with KO serum replacement (KOSR). These conditions allowed for large scale and long term propagation of undifferentiated pluripotent SC. The culture system comprising suspended undifferentiated pluripotent SC were found to have many applications including in methods for directed as well as spontaneous differentiation of the SC into somatic cells. Also disclosed herein is a method of deriving SC, preferably human embryonic SC from human embryos via the formation of cell clusters.

UNDIFFERENTIATED STEM CELL CULTURE SYSTEMS

5 FIELD OF THE INVENTION

This invention relates to stem cells (SC), and particularly to methods and systems for handling and propagating human embryonic stem cells (hESC).

LIST OF RELATED ART

10 The following is a list of references which are considered to be pertinent for describing the state of the art in the field of the invention.

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10 BACKGROUND OF THE INVENTION

Stem cells are immature, unspecialized cells that renew themselves for long periods through cell division. Under certain conditions, they can differentiate into mature, functional cells. Human embryonic stem cells (hESC) are derived from early surplus human blastocysts¹. Human ES cells are unique stem cells since they can self-renew infinitely in culture, and since they have a remarkable potential to develop into extraembryonic lineages as well as all somatic cells and tissues of the human body¹.

Given the unique properties of hESC, they are expected to have far-reaching applications in the areas of basic scientific research, pharmacology, and regenerative medicine. Human ES cell lines can provide a powerful *in vitro* model for the study of the molecular and cellular biology of early human development, for functional genomics, drug screening, and discovery. They may serve for toxicology and teratogenicity high throughput screening. Since hESC can self-renew indefinitely and can differentiate into any cell type, they can serve as a renewable, unlimited donor source of functionally mature differentiated cells or tissues for transplantation therapy. In addition, transplanted genetically-modified hESC can serve as vectors to carry and express genes in target organs in the course of gene therapy.

While the promise of hESC for basic scientific research pharmacology and regenerative medicine is remarkable, the exploitation of hESC for most applications depends upon further development. Improved control of the growth of undifferentiated hESC, the development of bulk feeder-free cultures of undifferentiated cells, the

- 4 -

development of animal-free culture systems, and the development of methods and tools which direct the differentiation and generate pure cultures of mature functional cells of a specific type are required.

At present, a few culture systems are most commonly used to propagate undifferentiated hESC¹⁻³. In the initial culture system that was developed, undifferentiated hESC are cultured in serum-containing medium as colonies, upon a layer of fibroblast feeder cells (of mouse¹ or human origin^{4, 10}). It is possible to remove all animal products from this culture system and replace them with those from a human source⁵. It was found that in this system the cells are propagated as clumps on a small scale, which does not allow efficient cloning².

An alternative culture system for use in the proliferation of undifferentiated growth of hESC comprises a culture matrix comprising extracellular matrix (ECM) that may be prepared from feeder cells or other sources and a conditioned medium being preconditioned by feeder cells. The suggested leading cells in the feeder cells include primary mouse embryonic fibroblasts (PMEF), a mouse embryonic fibroblast cell line (MEF), murine foetal fibroblasts (MFF), human embryonic fibroblasts (HEF), human foetal muscle (HFM), human foetal skin cells (HFS), human adult skin cells, human foreskin fibroblasts (HFF)⁹, human adult Fallopian tubal epithelial cells (HAFT), or human marrow stromal cells (HMSC).

Another alternative culture system that was developed and used extensively is a serum-free system that includes the knockout (KO) medium supplemented with knockout serum replacement (KOSR) and FGF2. This system allows cloning of undifferentiated hESC, although at a low efficiency². Undifferentiated cells are cultured as flat colonies and may be propagated mechanically as small clusters or single cells (by using trypsin⁶).

Knockout serum replacement (KOSR) (Gibco) is a chemically defined, serum-free culture medium supplement used as a substitute for animal-based serum in KO-DMEM-based culture systems (KO-DMEM e.g. of catalog no. 10829-018 Gibco 1998/1999) for propagating stem cells. KOSR can efficiently promote the growth and maintenance of undifferentiated embryonic stem cells and therefore may replace the

- 5 -

supplementation with fetal bovine serum (FBS)⁽²¹⁾, KO-DMEM may replace traditional DMEM in either FBS- or KOSR-supplemented cultures⁽²¹⁾.

Undifferentiated propagation of adherent colonies of hESCs may be accomplished with a KO serum-free culture system without the use of feeders by plating and growing the colonies on extracellular matrices (ECM) within a feeder-conditioned KO-DMEM medium supplemented with KOSR and FGF2³. Furthermore, it has been suggested that feeder conditioning may be replaced by substituting the medium with high concentrations of FGF2 and noggin¹¹. Alternatively, feeder conditioning was replaced by transforming growth factor β 1 and human LIF (in addition to FGF2) and growing the cells on human fibronectin⁷, or by serum-free media supplemented with soluble factors including FGF2, activin A, transforming growth factor β 1 (TGF β 1), pipercolic acid, GABA, LiCl and culturing the cells on ECM components⁽¹⁶⁾. In another recent publication, undifferentiated propagation of hESC colonies, in the absence of feeders, was reported with a chemically defined medium without serum replacer, supplemented with activin or nodal plus FGF2¹². In general, a key limitation of hESC culture systems is that they do not allow the propagation of pure populations of undifferentiated stem cells and their use typically involves some level of background differentiation. The stem cells most commonly follow a default pathway of differentiation into an epithelial cell type that grows either as a monolayer of flat squamous cells or form cystic structures. Most probably, this form of differentiation represents differentiation of hESC into extraembryonic endoderm⁸.

In these adherent culture systems of colonies, the hESCs are most commonly passaged (mechanically and/or by using enzymatic digestion) and re-plated as clusters, on a small scale. These culture systems are labor-intensive, highly variable, may contain undefined factors, and do not provide steady-state operating conditions. Most importantly, they do not typically allow for large scale production of standardized homogenous undifferentiated hESCs needed for the aforementioned uses.

Suspension culture bioreactors offer several advantages over the conventional use of static monolayer cultures. These systems facilitate the large-scale expansion of the cells in a homogeneous culture environment, thus decreasing the risk of culture variability. They are also less labor-intensive to operate and offer the possibility of

- 6 -

computer control and monitoring of the culture conditions. Although bioreactors have been used to expand neural stem cells⁽¹⁷⁾, mouse ES cells⁽¹⁸⁾ and differentiating hESCs within embryoid bodies (EBs)(20), only recently some progress has been made towards the development of protocols for the feeder-free expansion of undifferentiated hESCs in suspension systems¹³.

A major obstacle in developing systems for culturing hESCs in suspension bioreactors was recently overcome. Until recently it was only possible to grow undifferentiated hESCs as flat cultures. Culturing clusters of hESCs in suspension induces their differentiation within EBs and is most commonly used to induce differentiation. Surprisingly, and against the accepted concept that hESCs in suspension undergo differentiation, it was recently demonstrated that hESCs may be propagated, in the pluripotent, undifferentiated state, as clusters in suspension using Neurobasal™ medium as the basic medium of the culture system⁽¹³⁾, which is supplemented with N2. Neurobasal™ medium is a basal medium especially formulated for growth of neuronal cells, and supplemented with either serum (e.g., FBS) or B27 or N2 serum replacement²³.

SUMMARY OF THE INVENTION

It has been envisaged that when providing a culture system where SC are cultured in a non-adherent culture dish, with one or more of a basic serum free medium, a serum replacement, an extra cellular matrix component and a factor supporting expansion of said SC, such conditions allow maintenance and expansion of the SC in an undifferentiated pluripotent state.

The present disclosure is based on the finding that supplementing Neurobasal™ (Catalog no. 21103-049, Gibco 1998/1999) medium with KO serum replacement (KOSR, Catalog No. 10828 Gibco 1998/1999) allowed for the significant expansion of undifferentiated and pluripotent stem cells cultivated in a suspension. Previously, it was shown that undifferentiated and pluripotent stem cells cultivated as suspended cells (i.e. in a suspension) may be expanded in a culture medium supplemented with N2 (WO 2006/070370).

- 7 -

In a specific preferred aspect it has been surprisingly found that when using KOSR (instead of with N2) a significant increased level of expansion of undifferentiated and pluripotent stem cells cultivated in a suspension is exhibited (at least double of that obtained with N2). These findings were unexpected as KOSR is typically used in the art for inducing differentiation of stem cells in clusters.

Specifically, the results provided hereinbelow show that after 3 weeks the total number of undifferentiated and pluripotent human embryonic stem cells (hESCs) propagated in NeurobasalTM-KOSR (NBSR) medium reached a population of approximately double that of NeurobasalTM-N2 (NBN2)-cultured hESCs.

Further, it was surprisingly found that the NBSR medium could effectively support long-term cultivation of undifferentiated pluripotent hESCs. The specific, non-limiting examples provided hereinbelow show that the percentage of hESCs expressing markers of pluripotent stem cells (SSEA4, TRA1-60, and TRA1-81) was high (> 95%) and stable after 3.5 weeks, 6.5 weeks as well as after 20 weeks of suspension culture.

Furthermore, it was surprisingly found that NBSR medium supplemented with Nutridoma-CS (Catalog no. 11363743001 Roche 2006) did not require the addition of laminin for culturing undifferentiated hESCs in suspension for up to 6 weeks and only minimal concentrations of laminin (at most 10ng/ml) for longer culture periods (above 6 weeks and even up to 20 weeks).

Thus, in accordance with its broadest aspect, there is provided by the present disclosure a method of expanding in suspension SCs in an undifferentiated pluripotent state, the method comprises preparing a culture system comprising a basic medium; a serum replacement, factors that promote the maintenance of pluripotency, non adherent culture dishes, and extracellular matrix component, the combination of which supports expansion of SC in an undifferentiated state, and suspended therein, undifferentiated SC; and incubating said SC for a period of time allowing the cells to expand, the expanded cells being maintained in an undifferentiated pluripotent state.

A preferred embodiment of this aspect concerns a method of expanding in suspension SCs in an undifferentiated pluripotent state, the method comprises preparing a culture system comprising one or more of a basic medium; and knock out serum replacement (KOSR) or an acceptable variation or alternative thereof, and suspended

- 8 -

therein, undifferentiated pluripotent SC; and incubating the SC for a period of time allowing the cells to expand, the expanded cells being maintained in said pluripotent undifferentiated state.

Further in accordance with its broadest aspect, there is disclosed herein, a
5 culture system comprising a suspension of SC in an undifferentiated pluripotent state suspended in a basic medium supplemented with one or more of a serum replacement, a factor that supports maintenance of pluripotency, a non adherent culture dish, and an extracellular matrix component, the combination elements supporting expansion of said SC in an undifferentiated pluripotent state.

10 A preferred embodiment of this aspect concerns a culture system comprising stem cells in an undifferentiated pluripotent state suspended in a basic medium supplemented with KOSR, the culture system allowing expansion of said cells while maintaining their undifferentiated, pluripotent state.

In accordance with a preferred embodiment of the aspects disclosed
15 hereinabove, the serum replacement is knockout™ serum replacement (KOSR). In accordance with another preferred embodiment of this aspect, the basic medium is Neurobasal™.

In accordance with a third aspect, there is provided the use of KOSR (or an acceptable alternative thereof) in combination with a basic medium for the preparation
20 of a culture system for maintaining in suspension undifferentiated pluripotent SCs.

In accordance with a fourth aspect, there is provided a use of the suspension of the undifferentiated pluripotent SC obtainable by the method disclosed herein in a method of directing differentiation of SCs into a selected population of somatic cells from a culture system of SCs in suspension, the method comprising:

- 25 (a) providing a suspension of undifferentiated SCs obtainable by the method disclosed herein; and
(b) incubating the undifferentiated pluripotent SCs in a culture system that supports directed differentiation of SCs into a selected fate of somatic cells.

In accordance with one embodiment, the selected population of somatic cells
30 consists essentially of neural precursor cells or neural stem cells. In accordance with

another embodiment the selected population of somatic cells consists essentially of neuronal cells including, but not limited thereto, dopaminergic, gabaergic or glutamatergic cells. Culture systems which support directed differentiation of SC's into a specifically desirable type of somatic cell, such as neural precursor cells or dopaminergic neuronal cells are well known in the art.

In connection with above directed differentiation method of SC, there is also provided the use of undifferentiated SC expandable in suspension obtainable by the method disclosed herein for the preparation of a composition comprising a selected SC-derived population of somatic cells.

In accordance with a fifth aspect, there is provided a use of the suspension of the undifferentiated pluripotent SC disclosed herein in a method of promoting spontaneous differentiation of SCs into somatic cells, the method comprising:

- (a) providing a suspension of undifferentiated SCs obtainable by the method disclosed herein;
- (b) incubating said undifferentiated SCs in culture system that support spontaneous differentiation of SCs into the somatic cells.

The somatic cells in accordance with this aspect may comprise cells from the three embryonic germ layers: ectoderm; mesoderm; and endoderm. Thus, the method of the invention for promoting spontaneous differentiation of somatic cells so as to provide a population of somatic cells comprising a single cell type as well as a mixture of ectodermal, mesodermal and/or endodermal cells.

Culture systems which support spontaneous differentiation of SC's into somatic cells are well known in the art. It is noted that for directed as well as spontaneous differentiation, a preferred basic medium is KO DMEM.

Finally, in accordance with a sixth aspect, there is disclosed a method for deriving stem cells from human embryos in suspension the method comprising:

- providing *in vitro* fertilized embryos;
- culturing said embryos to a blastocyte stage;
- isolating from said blastocyte inner cell mass (ICM);
- culturing said ICM in suspension within a feeder free culture system comprising a non-adherent culture dish, a basic media, serum replacement, at

- 10 -

least one soluble factor that promote the maintenance of pluripotent stem cells and at least one extra cellular matrix component until clusters are formed capable of propagating ;

wherein said clusters and cells within them exhibit morphological characteristics
5 of clusters of undifferentiated hESC when cultured in suspension.

Morphological characteristics of clusters of undifferentiated hESC when cultured in suspension may be recognized as compacted clusters of uniformly small packed relatively transparent cells which do not form cystic structures.

BRIEF DESCRIPTION OF THE DRAWINGS

10 In order to understand the invention and to show how it may be carried out in practice, a preferred embodiment will now be described, by way of non-limiting example only, with reference to the accompanying drawings, in which:

Figure 1: is a bar graph showing the number of stem cells in a suspension culture system comprising Neurobasal™ (NB) medium as the basic medium
15 supplemented with KOSR (NBSR) or with N2 (NBN2); Cell counts were performed 3 weeks after transfer of equal number of clusters of undifferentiated hESCs into suspension culture within the two media compositions.

Figure 2: is a dark field micrograph of undifferentiated hESCs in a suspension cultures in NB medium supplemented with KOSR;

20 **Figures 3A-3E:** are FACS analysis images of hESC clusters that were cultured 3 weeks in suspension and dissociated into single cells and showing that >90% of the cells expressed markers of pluripotency SSEA-4 (**Fig. 3A**), TRA1-60 (**Fig. 3B**), TRA1-81 (**Fig. 3C**) and, but not a marker of early neural differentiation, PSA-NCAM (**Fig. 3D**). Summary of two independent experiments are presented in the bar graph
25 histograms (**Fig. 3E**);

Figure 4A-4B are phase contrast image (**Fig. 4A**) and fluorescence image (**Fig. 4B**) of colonies of undifferentiated hESCs developed after plating clusters that were cultivated in suspension and then replated on feeders with typical morphology

- 11 -

(Fig. 4A), and with cells within the adherent colonies expressing alkaline phosphatase (Fig. 4B).

5 **Figure 5:** is a bar graph showing that supplementation of NB with Nutridoma-CS, FGF2, activin A, ECM components and neutrophins promote long term propagation of undifferentiated hESC clusters in suspension, as exhibited in corresponding FACS analysis that showed that the percentage of hESCs expressing SSEA-4, TRA1-60, and TRA1-81 was high (>95%) and stable after 3.5 and 6.5 weeks of suspension culture.

10 **Figure 6:** is a bar graph showing that supplementation of NB Nutridoma-CS however, without laminin also promotes long term propagation of undifferentiated hESC clusters in suspension, as exhibited by the expression of the different markers (% positive cells) in the presence or absence of laminin (+LAM and -LAM, respectively) and after 3.5 and 6.5 weeks of suspension culture.

15 **Figure 7:** is a bar graph showing the number of cells after long term suspension culture in NBSR supplemented with Nutridoma-CS being increased after 6.5 weeks in the absence (-LAM) as compared to the presence (+LAM) of laminin supplementation.

20 **Figures 8A-8C:** are phase contrast image (Fig. 8A), indirect immunofluorescence staining image (Fig. 8B) and image of nuclei counterstaining with DAPI (Fig. 8C) showing cells with morphological characteristics of neurons emanating from the clusters after induction in DMEM/F12 supplemented with B27, noggin and FGF2 for 2-3 weeks and culturing for a week on laminin coated slides.

25 **Figure 9:** is an immuno-fluorescent image showing that hESCs that were propagated in suspension could give rise to midbrain dopaminergic neurons co-expressing TH (light gray) and EN-1 (dark gray); The arrow shows a cell which co-expresses EN-1 and TH, after plating the hESCs on laminin coated slides and culturing in the presence of FGF8 and SHH for 2 weeks.

Figure 10: is an immuno-fluorescent image showing that hESCs that were propagated in suspension could give rise to mesodermal cells expressing human muscle actin (hMA).

30 **Figure 11:** is an immunofluorescent image showing that hESCs that were propagated in suspension could give rise to endodermal cells expressing Sox17.

- 12 -

Figure 12: is a bar graph showing that NB with Nutridoma-CS, FGF2, activin A, ECM components and neutrophins promotes long-term propagation of clusters of undifferentiated hESCs in suspension, as exhibited in corresponding FACS analysis, which showed that the percentage of hESCs expressing TRA1-60 and TRA1-81 was high and stable after 7 and 10 weeks of suspension culture.

Figures 13A-13C: are images of histological sections of teratoma tumors that developed after inoculation of hESCs, cultivated in suspension for 7 weeks, into the testes of NOD/SCID mice. Differentiated progeny representing the three embryonic germ layers, mesoderm (Fig. 13A), ectoderm (Fig. 13B) and endoderm (Fig. 13C) are illustrated.

Figure 14: is a dark field micrograph of undifferentiated hESCs in a suspension after 7 weeks cultures in NB medium supplemented with KOSR.

Figures 15 is a bar graph histograms of four independent experiments showing a FACS analysis of hESC clusters that were cultured 7 weeks in suspension in the presence of Nutridoma™ supplement and dissociated into single cells showing that >90% of the cells expressed markers of pluripotency SSEA-4, TRA1-60, TRA1-81 but not a marker of early neural differentiation, PSA-NCAM;

Figure 16 is RT-PCR analysis showing that hESC clusters that were cultured 7 weeks in suspension express markers of pluripotency OCT-4, Nanog, Rex-1, and TERT, but not a marker of early differentiation FGF-5.

Figures 17A-17E are indirect immuno-fluorescence staining images and images of nuclei counterstained with DAPI (**Figs. 17A-17B, 17D-17E**) showing cells expressing markers of neural precursors (**Fig 17A; nestin, Pax6**), neural stem/radial glia cells (**Fig 17B; 3CB2**) and subtypes of neurons including dopaminergic (**Fig. 17C: β-III tubulin and tyrosine hydroxylase (TH)**), gabaergic (**Fig. 17D: GABA**) and glutamergic (**Fig: 17E: glutamate**) after induction in DMEM/F12 supplemented with B27, noggin and FGF2 for 4 weeks and culturing for a week on laminin coated slides.

Figure 18 is a bar graph histograms showing a FACS analysis of hESC clusters that were cultured 20 weeks in suspension and dissociated into single cells showing that

- 13 -

>95% of the cells expressed the markers of pluripotency SSEA-4, SSEA-3, TRA1-60 and TRA1-81 but not the marker of early neural differentiation, PSA-NCAM;

Figures 19A-19B is a dark field micrographs of clusters of stem cells derived in the suspension culture system from the ICM of a human in vitro fertilized blastocyst and expanded in the same suspension culture conditions for 6 weeks with Fig. 19B being a magnification of the marked section in Fig. 19A demonstrating the typical morphological characteristics of undifferentiated hESC clusters when cultured in suspension being compacted clusters of uniformly small packed relatively transparent cells which do not form cystic structures.

10 DETAILED DESCRIPTION OF EXEMPLARY EMBODIMENTS

The present disclosure provides a detailed description of culture systems for handling suspensions of stem cells, preferably human embryonic stem cells in an undifferentiated state. It should be noted that in addition to the culture systems discussed in detailed hereinbelow, also encompassed herein are uses of specific components described with reference to the culture system in the preparation of such stem cell cultures, as well as to methods of use of the culture system in handling stem cell cultures and methods of preparing cultured cells.

As used in the specification and claims, the forms "*a*", "*an*" and "*the*" include singular as well as plural references unless the context clearly dictates otherwise. For example, the term "*a stem cell*" includes one or more stem cells, and the term "*stem cells*" includes one stem cell as well as more than one stem cell.

As used herein, the term "*or*" means one or a combination of two or more of the listed choices.

Further, as used herein, the term "*comprising*" is intended to mean that the methods and culture systems includes the recited elements, but does not exclude others. Similarly, "*consisting essentially of*" is used to define methods and systems that include the recited elements but exclude other elements that may have an essential significance on the functionality of the culture systems of the inventions. For example, a culture system consisting essentially of a basic medium and medium supplements will not include or will include only insignificant amounts (amounts that will have an

- 14 -

insignificant effect on the propagation of cells in the culture system) of other substances that have an effect on cells in a culture. Also, a system consisting essentially of the elements as defined herein would not exclude trace contaminants. "**Consisting of**" shall mean excluding more than trace amounts of other elements. Embodiments defined by
5 each of these transition terms are within the scope of this invention.

Further, all numerical values, e.g., concentration or dose or ranges thereof, are approximations which are varied (+) or (-) by up to 20%, at times by up to 10%, from the stated values. It is to be understood, even if not always explicitly stated that all numerical designations are preceded by the term "**about**". It also is to be understood,
10 although not always explicitly stated, that the reagents described herein are merely exemplary and that equivalents of such are known in the art.

GLOSSARY

In the following description and claims use will be made, at times, with a variety of terms, and the meaning of such terms as they should be construed in accordance with
15 the invention is as follows:

"**Stem cells**", as used herein, refers to cells which under suitable conditions are capable of differentiating into other cell types having a particular, specialized function (i.e., "**fully differentiated**" cells) while under other suitable conditions are capable of self renewing and remaining in an undifferentiated pluripotential state as detailed
20 below. A "**cell**" as used herein refers to a single cell as well as to a population of (i.e. more than one) cells. The population may be a pure population comprising one cell type. Alternatively, the population may comprise more than one cell type. The stem cells are preferably, embryonic stem (ES) cells obtained from the embryonic tissue formed after fertilization, parthenogenetic activation or somatic cell nuclear transfer
25 (e.g., blastomer/s from cleavage stage embryo or morula, blastocyst), or embryonic germ (EG) cells obtained from the genital tissue of a fetus any time during gestation, preferably before 10 weeks of gestation, or induced pluripotent stem cells.

"**Embryonic stem cell**" and "**Pluripotent embryonic stem cell**", as used herein, refer to a cell which can give rise to many differentiated cell types in an embryo or an
30 adult, including the germ cells (sperm and eggs). This cell type is also referred to as an "ES" cell.

- 15 -

"**Cell culture**" or "**Cultured cell**", as used herein, refer to cells or tissues that are maintained, cultured, cultivated or grown in an artificial, *in vitro* environment. Included within this term are continuous cell lines (e.g. with an immortal phenotype), primary cell cultures, finite cell lines (e.g., non-transformed cells), and any other cell population
5 maintained *in vitro*. In this connection, a *primary cell* is a cell which is directly obtained from a tissue or organ of an animal, including a human, in the absence of culture. Typically, though not necessarily, a primary cell is capable of undergoing ten or fewer passages *in vitro* before senescence and/or cessation of proliferation.

"**Undifferentiated pluripotential ES cells**", "**Pluripotent SC**", and "**ESC**", as
10 used herein, refer to precursor cells that have the ability to form any adult cell. Such cells are true cell lines in that they: (i) are capable of indefinite proliferation *in vitro* in an undifferentiated state; and (ii) are capable of differentiation to derivatives of all three embryonic germ layers (endoderm, mesoderm, and ectoderm) even after prolonged culture. Human ES cells (hES cells) are derived from fertilized embryos that are less
15 than one week old (in the cleavage or blastocyte stage) or produced by artificial means (such as by nuclear transfer) that have equivalent characteristics.

"**Undifferentiated**", as used herein, refers to cultured cells when a substantial proportion (at least 20%, and possibly over 50% or 80%) of the cells and their derivatives in the population display morphological characteristics of undifferentiated
20 cells, distinguishing them from differentiated cells of embryo or adult origin. Cells are recognized as proliferating in an undifferentiated state when they go through at least 1 population doubling during a cultivation period of at least 3 weeks, while retaining at least about 50%, or the same proportion of cells bearing characteristic markers or morphological characteristics of undifferentiated cells after said cultivation period.

"**Maintenance**" means continued survival of a cell or population of cells, at
25 times, with an increase in numbers of cells. "**Proliferation**", "**propagation**", "**expansion**" and "**growth**", which may be used interchangeably with each other, refer to such an increase in cell number. According to one embodiment, this term refers to a continuous survival of the cells for at least 6 weeks, preferably for at least 10 weeks.

"**Cell suspension**" as used herein, refers to a culture of cells in which the
30 majority of the cells freely float in the medium, typically a culture medium (system),

- 16 -

and the cells floating as single cells, as cell clusters and/or as cell aggregates. In other words, the cells survive and propagate in the medium without being attached to a solid or semi solid substrate.

"*Culture system*", as used herein, refers to culture conditions for supporting the maintenance and propagation of SCs or somatic cells derived therefrom, as well as, under selected conditions, for supporting derivation and propagation of embryos-derived clusters into hESC. The term denotes a combination of elements, at minimum including a basic medium (a cell culture medium usually comprising a defined base solution, which includes salts, sugars and amino acids) and a serum replacement supplement. The culture system may further comprise other elements such as, without being limited thereto, an extracellular matrix (ECM) component, additional serum or serum replacements, a culture (nutrient) medium and other exogenously added factors, which together provide suitable conditions that support SC growth. In the relevant context, the term "*culture system*" also encompasses the cells cultured therein.

The term "*suspension supporting culture system*" denotes culture conditions, as explained above, which supports expansion of SC in an undifferentiated pluripotent state, while the SC are in suspension as well as which support derivation of embryos derived clusters suspension into hESC and expansion of the latter. The suspension supporting culture system comprises at minimum a basic medium (a cell culture medium usually comprising a defined base solution, which includes salts, sugars and amino acids) and a serum replacement supplement (with respect to maintenance and expansion in suspension of the SC, the most preferable SR is knock out serum replacement (KOSR)). The culture system may further comprise other elements such as, without being limited thereto, one or more of an extracellular matrix (ECM) component, additional serum or serum replacements, a culture (nutrient) medium and other exogenously added factors, which together provide suitable conditions that support SC growth. The conditions provided by the suspension supporting culture system are such that SC can proceed through the cell cycle, grow and divide while maintaining the morphology of undifferentiated SC. Preferably, the conditions are such which enable growth of human stem cells, preferably, human embryonic stem cells (hESC). Further, the suspension supporting culture system provides conditions that permit the SC to stably proliferate in the culture system for at least 6 weeks, 10 weeks and even 20

- 17 -

weeks. It is intended that the definition encompass outgrowth as well as maintenance media.

The term "***differentiation inducing culture system***" denotes a culture system, as explained above, which directs differentiation of suspension derived SC into a somatic cells. The meaning of "differentiation inducing culture system" should be read in
5 conjugation with the meaning of the term "***culture systems that supports differentiation into selected population of somatic cells***".

"***Large scale***", as used herein with regard to cell cultivation and expansion, refers to the cultivation of SC under conditions which permit at least the doubling of
10 cells after 4 weeks. The term may be used to denote cultures of both undifferentiated pluripotent stem cells and cultures of differentiated cells derived from stem cells (either by directed differentiation or by spontaneous differentiation).

"***Long term***" as used herein with regard to cell cultivation and expansion, refers to the cultivation of SC for at least 6 weeks, preferably, for at least 10 weeks and more
15 preferably, for at least 20 weeks.

"***Laminin-free culture system***" refers to any culture system which has not been supplemented with laminin or laminin equivalent which being capable of providing culture conditions for the maintenance and/or expansion of stem cells. A minimal amount of laminin denotes not more than 10ng/ml of laminin or laminin equivalent.

"***Cell marker***", as used herein, refers to is any phenotypic feature of a cell that can be used to characterize it or discriminate it from other cell types. A marker may be a protein (including secreted, cell surface, or internal proteins; either synthesized or taken up by the cell); a nucleic acid (such as an mRNA, or enzymatically active nucleic acid molecule) or a polysaccharide. Included are determinants of any such cell components
20 that are detectable by antibody, lectin, probe or nucleic acid amplification reaction that are specific for the cell type of interest. The markers can also be identified by a biochemical or enzyme assay that depends on the function of the gene product. Associated with each marker is the gene that encodes the transcript, and the events that lead to marker expression. A marker is said to be preferentially expressed in an
25 undifferentiated or differentiated cell population, if it is expressed at a level that is at least 5 times higher (in terms of total gene product measured in an antibody or PCR
30

- 18 -

assay) or 5 times more frequently (in terms of positive cells in the population). Markers that are expressed 10, 100, or 10,000 times higher or more frequently are increasingly more preferred.

5 *"Culture systems that supports differentiation into selected population of somatic cells"*, as used herein, refers to a variety of culture systems known in the art to promote specific differentiation to a specifically desired population of somatic cells. For example, a culture system that supports the directed differentiation of SCs into neural precursor cells may comprise a basic medium supplemented by FGF2 and/or noggin, as described, for example by Itsykson, P., et al.¹⁴. Further, for example, a culture system
10 that supports the directed differentiation into dopaminergic neuronal cells will initially comprise the same conditions supporting differentiation into neural precursor cells, the latter directed into dopaminergic neuronal cells by the supplementation of the medium with at least one of sonic hedgehog (SHH), fibroblast growth factor (FGF), or a member of the Wnt family¹⁵.

15 *"Culture conditions/systems that support spontaneous differentiation into somatic cells"*, as used herein, refers to any culture conditions that promoted spontaneous nonspecific differentiation of stem cells to a mixture of somatic cells from any of the three embryonic germ layers: ectoderm; mesoderm; and endoderm. The medium in such culture conditions will typically be without components known to be
20 required for the maintenance of SCs in an undifferentiated (pluripotent) state. Such components typically include soluble factors typically added to media for maintenance of undifferentiated SCs. An example of a medium that supports spontaneous differentiation of SCs into somatic cells comprises a basic medium of DMEM supplemented by FCS 20%, as described by Reubinoff et al.¹.

25 In its broadest sense, the present disclosure concerns culture systems and methods for the maintenance and preferably propagation of undifferentiated, pluripotent stem cells (SCs) suspended in a culture system comprising basic medium and a serum replacement that supports expansion of the suspended SC in an undifferentiated pluripotent state. The culture system provided herein has been found to be especially
30 suitable for large scale and long term maintenance of undifferentiated stem cells.

- 19 -

This culture system is referred to herein by the term "*suspension-supporting culture system*". A preferred embodiment encompasses a suspension-supporting culture system comprising a basic medium and knockout serum replacement (KOSR). As indicated above, it was surprisingly found that the combination of KOSR with a basic medium provided conditions suitable for the expansion of pluripotent SCs. The SCs were maintained in an undifferentiated state for a long period, i.e. of at least 6 weeks, preferably, for at least 10 weeks, more preferably, for at least 20 weeks.

The suspension-supporting culture system disclosed herein allows the SCs to expand in the form of free floating undifferentiated pluripotent SCs, free floating clusters of pluripotent undifferentiated SCs or free floating aggregates of undifferentiated pluripotent SCs.

SCs can be obtained using well-known cell-culture methods. For example, pluripotent stem cells may be obtained by inducing reprogramming of somatic cells (induced pluripotent stem cells; iPC) as described herein. Further, hESC can be isolated from human blastocysts, morulas, cleavage stage embryos or blastomeres. Human blastocysts are typically obtained from human preimplantation embryos, from in vitro fertilized (IVF) oocytes, parthenogenetically activated oocytes or following somatic cell nuclear transfer. Alternatively, a single cell human embryo can be expanded to the cleavage stage, morula or blastocyst stage. For the isolation of human ES cells from blastocysts, most commonly the zona pellucida is removed from the blastocyst. The whole blastocysts may be used to derive stem cells or alternatively, the inner cell mass (ICM) is isolated by immunosurgery, in which the trophoblast cells are lysed and removed from the intact ICM by gentle pipetting. The ICM may be isolated by any alternative method including mechanical methods or with the assistance of laser [Turetsky T, Aizenman E, Gil Y, Weinberg N, Shufaro Y, Revel A, Laufer N, Simon A, Abeliovich D, Reubinoff BE. Laser-assisted derivation of human embryonic stem cell lines from IVF embryos after preimplantation genetic diagnosis. Hum Reprod. 2008 Jan;23(1):46-53.]. The ICM, blastomeres or whole intact blastocyte is then plated in a tissue culture flask containing the appropriate medium which enables its outgrowth. Following 9 to 15 days, the outgrowth is dissociated into clumps either by a mechanical dissociation or by an enzymatic degradation and the cells are then re-plated on a fresh tissue culture medium. Colonies demonstrating undifferentiated morphology are

- 20 -

individually selected by micropipette, mechanically dissociated into clumps, and replated. Resulting ES cells are then routinely split every 1-2 weeks. For further details on methods of preparation human ES cells see Thomson et al. [U.S. Pat. No. 5,843,780; Science **282**:1145, 1998; Curr. Top. Dev. Biol. **38**:133, 1998; Proc. Natl. Acad. Sci. USA **92**: 7844, 1995]; as well as Bongso et al. [Hum Reprod **4**: 706, 1989]; Gardner et al. [Fertil. Steril. **69**:84, 1998]; and Klimanskaya et al. [Nature. 446: 342, 2007].

Commercially available SCs can also be used in accordance with the invention. hESCs can be purchased from the NIH human embryonic stem cells registry. Non-limiting examples of commercially available embryonic stem cell lines are BG01, BG02, BG03, BG04, CY12, CY30, CY92, CY10, TE03 and TE32.

Pluripotent SCs present at their surface, or express, biological markers which are used to identify pluripotent SCs as well as to verify that the cells in the culture are maintained in an undifferentiated state [Thomson JA et al. Embryonic Stem Cell Lines Derived from Human Blastocysts *Science* 282(5391):1145 – 1147 (1998)]. A non-limiting list of such cell markers comprise stage-specific embryonic antigens such as SSEA-3 and SSEA-4; antibodies to specific extracellular matrix molecule which are synthesized by undifferentiated pluripotent SC, such as TRA-1-60, TRA-1-81, and GCTM-2; elevated expression of alkaline phosphatase, which is associated with undifferentiated pluripotent SCs; and transcription factors unique to pluripotent SCs and which are essential for establishment and maintenance of undifferentiated SCs, such as OCT-4, Nanog and Genesis [Carpenter, M.K., Rosler, E., Rao, M.S., Characterization and Differentiation of Human Embryonic Stem Cells. *Cloning and Stem Cells* **5**, 79-88, 2003].

Generally, the basic medium may be any basic medium known in the art for culturing cells, in particular, stem cells. In a preferred embodiment the basic medium is selected from Neurobasal™ [Cat. No. 21103-049 Gibco 1998/1999], Cellgro Stem Cell Growth Medium [Cat No. 2001 CellGenix Germany 2005] , KO-DMEM [Cat. No, 10829-018 Gibco 1998/1999] and X-Vivo 10 [Cat. No. 04-380Q Lonza Switzerland 2007]. Most preferably the present invention makes use of Neurobasal™ as the basic medium (i.e. the basic media consists essentially of Neurobasal™). Neurobasal™ is known in the art of cell cultures [Brewer GJ. Serum-free B27/Neurobasal medium

- 21 -

supports differential growth of neurons from the striatum, substantia nigra, septum, cerebral cortex, *J Neurosci Res.* 42(5):674-83, (1995)] and is commercially available [Gibco, Invitrogen cell culture, USA].

The suspension-supporting culture system, e.g. Neurobasal™ supplemented
5 with KOSR, may be further supplemented by other components known to be used in culture systems, comprising, without being limited thereto, a member of FGF family. In accordance with one embodiment, the FGF member is, without being limited thereto, FGF2.

The suspension-supporting culture system may be further supplemented by an
10 extracellular matrix (ECM) component. In accordance with one embodiment, the ECM is selected from, without being limited thereto, fibronectin, laminin and gelatin.

The suspension-supporting culture system may be further supplemented by an antibacterial agent. The antibacterial agent may be selected from, without being limited thereto, penicillin and streptomycin.

15 The suspension-supporting culture system may be further supplemented by non-essential amino acids (NEAA).

In addition, the suspension-supporting culture system may be further supplemented by a TGFβ superfamily factor. The TGFβ superfamily factor may be, without being limited thereto, activin A.

20 The suspension-supporting culture system may be further supplemented by a neurotrophin. Neurotrophins are known to play a role in assisting to promote the survival of SCs in culture. In accordance with an embodiment of the invention, the neurotrophin is selected from, without being limited thereto, BDNF, NT3, NT4.

The suspension-supporting culture system may be further supplemented by
25 nicotinamide (NA). It is noted that NA may assist in preventing the differentiation of cells into extraembryonic lineages, maintaining them as undifferentiated cells, assist in promoting the cells' survival and proliferation (WO 03/104444).

The suspension-supporting culture system may be further supplemented by a
30 bone morphogenic protein (BMP) antagonist. It is noted that under culture conditions that support undifferentiated proliferation of hESCs noggin (a BMP antagonist)

- 22 -

prevents extraembryonic background differentiation of hESCs. While under conditions that promote differentiation, noggin is known to prevent the differentiation to non-neural lineages, favoring the differentiation to a neural fate. The BMP antagonist may be selected from, without being limited thereto, noggin, chordin, or gremlin.

5 Further, the suspension-supporting culture system may be supplemented by a serum free medium supplement. The serum free medium supplement may be selected from, without being limited thereto, Nutridoma-CS or TCHTM [Catalog No. 3001, Protide Pharmaceuticals]. In accordance with a preferred embodiment, the suspension-supporting culture system is supplemented by Nutridoma-CS.

10 In accordance with one preferred embodiment, the method disclosed herein makes use of the suspension-supporting culture system for the expansion, in a suspension, of embryonic SCs. A further preferred embodiment disclosed herein encompasses the expansion in a suspension of human SCs (hESC).

A further preferred embodiment concerns the method disclosed herein making
15 use of suspension-supporting culture system for the expansion, in an undifferentiated state, of pluripotent hESCs. Most preferably, the suspension-supporting culture system is used for the expansion of hESCs. To this end, the suspension-supporting culture system comprises NeurobasalTM and KOSR, the suspension-supporting culture system permits expansion of the cells in an undifferentiated pluripotent state. Most preferably,
20 the suspension-supporting culture system comprises a basic medium consisting of NeurobasalTM and further comprising KOSR.

The results presented hereinbelow also show that the suspension-supporting culture system may be free of laminin or include minimal amount of laminin (not more than 10ng/ml). Laminin has been shown in culture to stimulate neurite outgrowth,
25 promote cell attachment, chemotaxis, and cell differentiation. It has now been found that when supplementing the basic media with a serum free medium supplement, e.g. Nutridoma CS, not only there is no need to add laminin but also, an increase number of cells was observed after a long term (six weeks) of cultivation in suspension, as compared to the number of cells outgrown in the presence of laminin. For longer culture
30 periods, a minimal concentration (reduced by 1000 times; namely, not more

- 23 -

than 10ng/ml was sufficient for propagation and expansion of the cells for at least 20 weeks.

The suspension-supporting culture system is preferably suitable for long term expansion of the SCs suspended therein. In accordance with one embodiment, long term
5 refers to at least six weeks of cultivation and cell expansion. In accordance with another embodiment, long term refers to a period of at least 10 weeks. In accordance with yet another embodiment, long term refers to a period of at least 20 weeks. During this term, the SCs exhibit cell markers which confirm that the SCs are essentially maintained in an undifferentiated pluripotent state.

10 It should be well appreciated by those versed in the art that the suspension-supporting culture system with which the SCs are maintained for a long period of time in an undifferentiated, pluripotent state, may be of significant benefit for large scale propagation of SCs in bioreactors. As well appreciated by those versed in the art, it is advantageous to provide conditions that allow for large scale production of standardized
15 homogeneous undifferentiated hESCs. The advantages of suspension culture bioreactors were also described above, in particular for large scale expansion.

A preferred embodiment disclosed herein concerns a method of expanding SCs in an undifferentiated pluripotent state, the method comprising incubating undifferentiated pluripotent SCs in suspension within a culture system comprising basic
20 medium and knockout serum replacement (KOSR). Preferably, the method comprises incubating undifferentiated SCs in suspension within a culture system comprising basic medium consisting of NeurobasalTM and further comprising knockout serum replacement (KOSR).

The methods disclosed herein also comprise the step of obtaining SCs from SC
25 colonies cultivated on a feeder layer or in a feeder free adherent culture system. The SCs may be obtained by dissociation of the cells from the culture system, e.g. by the aid of suitable agents (e.g. collagenase IV), trituration and transferring the dissociated SCs into the culture system of the invention to form a suspension of SCs, the latter being in the form of free floating cells, free floating clusters of cells or free floating aggregates
30 of cells.

- 24 -

The methods may also comprise one or more steps of media refreshment (i.e. the replacement of at least 50% of the culture system). It is appreciated that by conducting said media refreshment, dead cells and their fragments are gradually removed. Culture media may be refreshed at least every 2-3 days, and most preferably at least every 2
5 days. The media refreshment may include the replacement of a portion of the basic media only, as well as the replacement of a portion of the basic media including one or more of its components as described above. Further, it is appreciated that the methods may comprise different media replacements, e.g. at times only the replacement of the basic medium, and at other time points, the replacement of the basic medium
10 comprising one or more of the supplements.

It is also appreciated that as a result of cells expansion, the SCs may proliferate into large clusters. Thus, the methods disclosed herein may also comprise one or more SCs manipulations so as to disaggregate the big clusters of cells resulting from their overgrowth. According to one embodiment, the overgrowth of the cells in clusters is
15 prevented by trituration. The essentially disaggregated cells may then be transferred to suitable tissue culture carriers (e.g. dishes, culture tubes, culture bioreactors, etc.) for continued expansion. Overgrowth of clusters may be prevented by other means such as chopping the clusters or the use of increased shearing forces of bioreactor systems or any other method known in the art.

20 It has been found that the undifferentiated and pluripotent SCs obtained using the suspension-supporting culture system disclosed herein may be, at any stage of expansion, induced to differentiate into a variety of somatic cells from the three embryonic major lineages; endoderm, ectoderm and mesoderm. For differentiation induction, the undifferentiated and pluripotent SCs are transferred to a culture system
25 supporting differentiation. Such culture system is referred to herein by the term "*differentiation inducing culture system*".

Thus, in accordance with another aspect, there are provided the use of undifferentiated pluripotent SC in suspension in methods for directing differentiation of SCs from suspension culture systems into a selected population of somatic cells, the
30 method comprising:

- 25 -

(a) providing a suspension of undifferentiated SCs comprising a basic medium and a serum replacement supporting SC in suspension, preferably KOSR; and

(b) culturing the SC in a differentiation inducing culture system that supports directed differentiation of SCs into the selected population of somatic cells,
5 namely, a dedicated differentiation inducing culture system.

In other words, there is disclosed herein the use of the undifferentiated and pluripotent SC expandable in suspension for the preparation of a composition comprising a selected SC-derived population of somatic cells.

Depending on the specific media composition of the differentiation inducing
10 culture system, the nature of the SC-derived population may be a priori determined. In other words, the undifferentiated and pluripotent SCs obtained from the suspension-supporting culture system of the SC may be induced to differentiate into a specific and pre-selected fate. To this end, the undifferentiated and pluripotent SCs are cultivated in a culture system (the cells with the differentiation inducing culture media) that directs
15 differentiation to a specifically desired population of somatic cells, thereby providing a population of cells highly enriched for a specific cell type or a pure population of cells of a single type. A variety of single type somatic cell populations may be derived from undifferentiated and pluripotent SCs and those versed in the art will know how to select the medium components and establish the desired differentiation inducing culture
20 system which directs the specific differentiation of the latter to the desired population of somatic cells.

For example, directing differentiation of undifferentiated and pluripotent SCs to neural precursor cells or neural stem cells may be obtained by cultivating the SCs in a differentiation inducing culture system comprising DMEM/F12 medium (Gibco)
25 supplemented with B27 (1%, Gibco) (DMEM/F12/B27 medium), FGF-2 (20 ng/ml) and noggin (750 ng/m, R&D Systems, Inc., Minneapolis, MN) as exemplified hereinbelow and also by Itsykson, P., et al.⁽¹⁴⁾ or by Reubinoff et al.⁽²⁴⁾.

Further, for example, directing differentiation of SCs to midbrain dopaminergic neuronal cells may be obtained by first by inducing differentiation into neural precursor
30 cells, such as described above, followed by cultivation of the neural precursor cells in a basic medium, such as DMEM/F12/B27 medium supplemented with at least one of

- 26 -

fibroblast growth factor, preferably fibroblast growth factor 8 (FGF8) and sonic hedgehog (SHH), a member of the Wnt family, preferably Wnt 1, as exemplified below and also described by Yan, Y. et al.¹⁵. Co-culture with cells that promote midbrain differentiation such as the PA6 stromal cells, or midbrain astrocytes may be also used.

5 The resulting cells may be further differentiated into midbrain dopaminergic neurons in the presence of one or more of a member of the Wnt family, such as, Wnt5a, at least one or more of an FGF, such as FGF20, and any one of dibutyl cyclic AMP (dbCAMP), glial cell derived neurotrophic factor (GDNF), transforming growth factor β 3 (TGF β 3), ascorbic acid, Neurotrophin 3 and 4 (NT3 and NT4).

10 The undifferentiated and pluripotent SC may be directed to differentiate into any other sub-type of peripheral or central nervous system neurons or glia cells including, without being limited thereto, gabaergic and glutamaergic nerons, first by inducing differentiation into neural precursor cells, such as described above, followed by cultivation of the neural precursor cells in a basic medium, such as DMEM/F12/B27
15 medium supplemented with differentiation inducing factors and survival promoting factors such as ascorbic acid, NT3 and NT4

In accordance with another aspect disclosed herein, the undifferentiated and pluripotent SCs obtained from the suspension-supporting culture system may be induced for spontaneous non-specific differentiation of somatic cells.

20 Thus, there is also provided herein the use of undifferentiated and pluripotent SC in expandable in suspension in a method for promoting spontaneous differentiation of SCs into somatic cells, the method comprising:

(a) providing a suspension of undifferentiated SCs in a culture system comprising a basic medium and a serum replacement that supports expansion of said SC
25 in a suspension, preferably knockout serum replacement (KOSR);

(b) incubating said SCs in culture system that support spontaneous differentiation of SCs into the somatic cells.

The spontaneous differentiation of SCs into the somatic cells may be achieved, for example, by the use of a culture system that is free of soluble factors and/or ECM
30 components typically used for maintaining SCs in undifferentiated state, the exclusion

- 27 -

of soluble factors and/or ECM components from the culture system is known to promote spontaneous differentiation of SCs, as also described by Itsykson, P., et al.⁽¹⁴⁾ Reubinoff et al [*Nat Biotechnol* **18**, 399-404 (2000)]. A culture system that is free of soluble factors and/or ECM components is referred to herein by the term "*spontaneous differentiation inducing culture system*".

In accordance with the above method for "*spontaneous differentiation*" of suspension cultured SC, the undifferentiated pluripotent SCs (in suspension) are firstly induced to form embryoid bodies (EBs) by transferring and culturing the clusters in KO DMEM, supplemented with fetal bovine serum in the absence of soluble factors and extracellular matrices. The said EBs are then disaggregated and further plated and cultured in the same medium of the EBs. It is noted that the production of a mixture of non-specific somatic cells was evident by expression of human muscle actin, indicating the presence of mesodermal cells in the cell culture; or by expression of Sox-17, indicating the presence of endodermal cells in the cell culture.

Methods other than spontaneous differentiation within EBs may be used to derive somatic cells, for example differentiation in flat culture; and other culture systems may be used to promote differentiation towards specific cell types such as those described by D'Amour KA et al. [D'Amour KA Production of pancreatic hormone-expressing endocrine cells from human embryonic stem cells. *Nat Biotechnol.* 2006 Nov; 24(11):1392-401] or by Yao S. et al. [Yao S, Long-term self-renewal and directed differentiation of human embryonic stem cells in chemically defined conditions. *PNAS* 2006; 103: 6907-6912]^(26,27).

It is noted that the undifferentiated pluripotent SCs maintained in suspension, as disclosed herein, may also be used for the production of Teratoma tumors. This may be achieved by injection of the pluripotent SCs into an animal. As may be appreciated, the formation of teratoma tumors evidences that the formed cells are pluripotent cells.

As indicated above, the suspension-supporting culture system is especially suitable for large scale production of SCs. Thus, it should be appreciated that the methods disclosed herein for the production of specific as well as non-specific somatic cells, making use of the SCs produced using the culture system of the invention, are also suitable for large scale production of such somatic cells. In other words, the present

- 28 -

disclosure provides methods for the large scale production of SCs as well as for the large scale production of somatic cells derived therefrom (either by spontaneous or directed differentiation).

Finally, there is disclosed herein a method for deriving stem cells in suspension
5 from human embryos the method comprising:

- (a) providing in vitro fertilized embryos;
- (b) culturing said embryos to a blastocyte stage;
- (c) isolating from said blastocyte inner cell mass (ICM);
- (d) culturing said ICM in suspension within a feeder free culture system
10 comprising a non-adherent culture dish, and one or more of a basic media, serum a replacement, an extra cellular matrix and a soluble factor that promote the maintenance of pluripotent stem cells until clusters are formed;
- (e) allowing said clusters to propagate and expand;

said clusters and cells within them exhibiting morphological characteristics of
15 clusters of undifferentiated pluripotent hESC when cultured in suspension.

A specific morphological characteristic comprises compacted clusters of uniformly small packed, relatively transparent cells, which do not form cystic structures.

Further, a morphological characteristic of hESCs may comprise, without being
20 limited thereto, expression of genes SSEA4, TRA1-60, TRA1-81, OCT-4, nanog, Rex-1, and TERT (markers of pluripotency).

In addition, a morphological characteristic of hESCs may comprise non-expression of the genes PSA-NCAM (marker for neural cell); FGF-5 (related to early ectodermal differentiation neural precursors); PAX-6 and nestin; 3CB2 (markers for
25 radial glia / neural stem) β -III tubulin and tyrosine hydroxylase (TH), (markers for dopaminergic), GABA (marker for gabaergic) and glutamate (marker for glutamergic); and engrailed-1 (the co-expression of which with TH being a marker for midbrain dopaminergic neurons).

- 29 -

It is appreciated that certain features disclosed herein, which are, for clarity, described in the context of separate embodiments, may also be provided in combination in a single embodiment. Conversely, various features of the present disclosure, which are, for brevity, described in the context of a single embodiment, may also be provided
5 separately or in any suitable sub-combination.

Although the present disclosure has been described in conjunction with specific embodiments thereof, it is evident that many alternatives, modifications and variations will be apparent to those skilled in the art.

All publications, patents and patent applications mentioned in this specification
10 are herein incorporated in their entirety by reference into the specification.

The invention will now be described with reference to the following non-limiting examples.

SOME EXEMPLARY EMBODIMENTS

Materials and methods

15 Human feeders and preparation of feeder layers

Foreskin cells from an established line were used as feeders as previously described (Banin E, Obolensky A, Idelson M, Hemo I, Reinhardt E, Pikarsky E, Ben-Hur T, Reubinoff B. Retinal incorporation and differentiation of neural precursors derived from human embryonic stem cells. *Stem Cells* 2006; 24(2): 246-57). Briefly,
20 the foreskin fibroblasts were cultured in DMEM (Gibco, Gaithersburg, MD) supplemented with 10% Fetal Calf Serum (FCS) (Biological Industries, Beit Haemek, Israel). They were passaged by trypsin (Gibco) digestion. For the preparation of feeder layers 3×10^5 cells were plated per well of a six well plate (Corning, NY, USA), precoated with 0.1% gelatin (Sigma, St. Louis, MO). Mitotic inactivation of the feeders
25 was carried out prior to plating by incubating them 2.5 hours with Mitomycin-C $5 \mu\text{g/ml}$ (Kyowa, Tokyo).

hESC culture system

hESCs were cultured on the human feeder layers in KO medium (KOM) consisting of 85% KO-DMEM, 15% KOSR, 1 mM glutamine, 0.1 mM β -

- 30 -

mercaptoethanol, 1% nonessential amino acids, 50 units/ml penicillin, 50 µg/ml streptomycin, (Gibco, Gaithersburg, MD) and 4 ng/ml FGF-2 (R&D Systems, Inc., Minneapolis, MN). hESCs were weekly passaged with Ca/Mg⁺⁺-free PBS supplemented with 0.05% EDTA (Biological Industries, Beit Haemek, Israel) or type IV collagenase
5 (1mg/ml; Gibco) and plated onto fresh feeder layer.

Suspension culture of hESC

hESC colonies that were cultivated on human feeders in the KO culture system described above and in WO 2006/070370, the entire contents of which is specifically incorporated herein by reference, were firstly dissociated with the aid of collagenase IV
10 (1 mg/ml, 2-3 hours at 37°). Cell dissociation was promoted by agitation of the culture plate. The cell clusters obtained were resuspended in fresh *NBSR* medium (Neurobasal™, 14% KOSR, glutamine 2 mM, 50 units/ml penicillin, 50 µg/ml streptomycin, 1% nonessential amino acids; Gibco), or where indicated in fresh *NBN2* medium (Neurobasal™, N2 supplement 1:100, glutamine 2 mM, 50 units/ml penicillin,
15 50 µg/ml streptomycin) and transferred to non-adherent culture dishes (Cell Seed HydroCell). Both media were supplemented with FGF-2 20 ng/ml, activin 25 ng/ml, fibronectin and laminin 5 µg/ml each, gelatin 0.001%, and BDNF, NT3 and NT4, 10 ng/ml each.

When indicated, cell clusters were resuspended in NBSR medium supplemented
20 with 1x Nutridoma-CS (Roche, Germany Cat. No. 1363743; 2007), FGF-2 20 ng/ml, activin 25-50 ng/ml, fibronectin 5 µg/ml, and gelatin 0.001%, with and without laminin 5 µg/ml.

The suspension was either strained through 30-50 micron mesh to remove big clumps, or triturated by pipetting to disaggregate big clumps and transferred into tissue
25 culture dishes (Costar®, Corning Inc., Corning, NY) at a density of ~0.7-1.2 x 10⁶ cells/ml. Dead cells and their fragments were gradually removed during media refreshment every two days. The cells proliferated as free-floating tiny transparent clusters of 20-50 cells. Aggregation and overgrowth of clusters was prevented by trituration with a 1000 µl pipettor tip as required.

Characterization of hESC grown in suspension by FACS Analysis

For characterization of the cells within the small free-floating aggregates, hESCs were dissociated with a solution of 2.25mM EDTA with 0.06% trypsin, for 7-10 min at 37°, followed by gentle trituration, to obtain a single-cell suspension solution.

5 The hESC were then washed with FACS media consisting of PBS supplemented with 1% BSA and 0.05% sodium azide. The single-cell suspension was stained with anti-SSEA4 (1:100, mouse monoclonal IgG3, Developmental Studies Hybridoma Bank (DHSB), Iowa City, IA), anti-Tra-1-60 (1:100, monoclonal mouse IgM, Chemicon International), anti-Tra-1-81 (1:100, monoclonal mouse IgM, Chemicon International),
10 anti-SSEA3 (1:100, monoclonal rat IgM, Chemicon International) and anti-PSA-NCAM (1:100, monoclonal mouse IgM, Chemicon International). Control hESCs were stained with their respective isotype control antibodies. Primary antibodies were detected using fluorescein isothiocyanate (FITC)-labeled goat anti-mouse Ig (1:100, Dako) or Alexa Fluor-labeled goat anti-rat IgM (1:100, Invitrogen). Propidium iodide (PI) was added
15 (final concentration of 4 µg/ml) for better gating of viable cells. FACS analysis was performed using the FACSCalibur system (Becton-Dickinson, San Jose, CA).

Replating and monolayer culture of hESCs cultivated in suspension

Floating aggregates of hESCs were triturated with a 1000µl pipettor tip. Tiny clusters that were obtained were plated on fresh feeders and cultured in KO DMEM
20 medium supplemented with, 14% KOSR, glutamine 2 mM, 50 units/ml penicillin, 50 µg/ml streptomycin, 1% nonessential amino acids; Gibco) supplemented with 4 ng/ml FGF2. After 1 week, colonies with typical morphological characteristics of the colonies of undifferentiated hESCs, developed on the feeders. These colonies could be passaged routinely as described before. Alkaline phosphatase activity of the cells within the
25 plated colonies was demonstrated using the Alkaline Phosphatase Substrate kit I by Vector Laboratories (Burlingame, CA) according to the manufacturer's instructions.

EB formation

The clusters of undifferentiated hESCs were transferred and cultured for 3-4 weeks in DMEM (Gibco), supplemented with 20% FBS (Biological Industries, Beit
30 Haemek), 1mM L-glutamine, 0.1 mM β-mercaptoethanol, 1% non-essential amino acid

- 32 -

stock, 50 units/ml penicillin, 50µg/ml streptomycin (all from Gibco Invitrogen Corporation products, USA).

Induction of somatic differentiation and immunohistochemistry

Clusters of undifferentiated hESCs were transferred and cultured for 2-3 weeks
5 in suspension within bacteriological dishes precoated with 0.1% low melting
temperature agarose in DMEM/F12 medium (Gibco) supplemented with B27 (1%,
Gibco) (DMEM/F12/B27 medium), FGF-2 (20 ng/ml) and noggin (750 ng/m, R&D
Systems, Inc., Minneapolis, MN).

Clumps of neural precursors were triturated to small clusters and plated on poly-
10 D-lysine (30–70 kDa, 10 µg/ml; Sigma, St. Louis, MO) and laminin-coated (4 µg/ml;
Sigma) glass coverslips and cultured for an additional week with DMEM/F12/B27
medium in the absence of growth factors.

In addition, to promote differentiation to midbrain dopaminergic neurons,
clumps of neural precursors were triturated to small clusters and plated on poly-D-
15 lysine and laminin-coated glass coverslips (as above) and cultured for 2 weeks with
DMEM/F12/B27 medium supplemented with FGF8 and SHH.

EBs were dissociated with the aid of trypsin (0.025%, 3mM EDTA in PBS)
digestion, and plated on poly-D-lysine and laminin pre-coated glass coverslips (as
above) and cultured for additional 1-2 weeks in the culture medium used for induction
20 of differentiation of EBs.

Differentiated cells within the outgrowth were fixed with 4% paraformaldehyde
for 20 minutes at room temperature. Cell membranes were permeabilized with 0.2%
Triton X100 (Sigma) in PBS for 5 minutes for immunostaining with anti-intracellular
marker antibodies. Neural precursors were incubated with the following primary
25 antibodies: anti-β-III-tubulin (mouse monoclonal IgG2b, 1:2000, Sigma), anti-rabbit
TH (1:200, Pel Freeze), and anti-mouse EN-1 (1:100, Developmental Studies
Hybridoma Bank (DHSB), Iowa City, IA). Mesodermal differentiation within EBs'
outgrowth was detected with the antibody against human muscle actin (1:50, DAKO).
Endodermal differentiation within EBs' outgrowth was detected with the antibody
30 against Sox-17 (1:50, R&D Systems Inc.). Primary antibody localization was performed

- 33 -

by using fluorescein isothiocyanate (FITC)-conjugated goat anti-rabbit immunoglobulins (Dako, 1:20-50), or goat anti-mouse immunoglobulin conjugated with Cy3 (1:500 Jackson ImmunoResearch Laboratories).

Teratoma formation in NOD/SCID mice

5 Clumps of hESCs that were propagated for 7 weeks in suspension were injected into the testis of six weeks old NOD/SCID mice (Harlan, Jerusalem, IL) (30-40 clumps per testis). Eight to twelve weeks later, the resulting tumors were removed, embedded in paraffin and sections were stained with H&E.

Stem cells derivation

10 The inner cell mass (ICM) of preimplantation genetic diagnosed in vitro fertilized 5 blastocysts was isolated by a laser-assisted system [Turetsky T, Aizenman E, Gil Y, Weinberg N, Shufaro Y, Revel A, Laufer N, Simon A, Abeliovich D, Reubinoff BE. Laser-assisted derivation of human embryonic stem cell lines from IVF embryos after preimplantation genetic diagnosis. Hum Reprod. 2008 Jan;23(1):46-53].
15] and transferred to the suspension-supporting culture conditions as disclosed above (Neurobasal™, 14% KOSR, 1x Nutridoma-CS, glutamine 2 mM, 50 units/ml penicillin, 50 µg/ml streptomycin, 1% nonessential amino acids; FGF-2 20 ng/ml, activin 25 ng/ml, laminin 10 ng/ml, gelatin 0.001%, and BDNF, NT3 and NT4, 10 ng/ml each. The ICM was cultured within this medium in nonadherent culture dishes. Rock inhibitor
20 (Sigma) was added to the culture medium during the first two days.. The cells from one of the ICMs proliferated leading to an increase in the size of the cluster and generating new clusters. The clusters of cells were passaged by mechanical dissection.

Results

NBSR suspension culture system for the propagation of hESC in bulk

25 To develop suspension cultures, hESC colonies that were cultivated on human feeders in the KO culture system were dissociated with the aid of type IV collagenase. The cells/cell clusters that were obtained were re-suspended within fresh NBSR medium, supplemented with FGFs (FGF-2 20 ng/ml).

Further supplementation of the medium with one or more of the following
30 components increased the survival/proliferation and prevented differentiation of the

- 34 -

cells:

- TGF β superfamily factors (e.g., activin 25-50 ng/ml)
- ECM components (e.g., laminin 5 μ g/ml, fibronectin 5 μ g/ml, gelatin 0.001%)
- 5 - Neurotrophins (e.g., NT4, NT4, BDNF 10ng/ml each)

The cells were transferred to suspension at a density of $\sim 0.7-1.2 \times 10^6$ cells/ml. Dead/fragmented cells were gradually removed during medium refreshment. The cells proliferate as free-floating tiny transparent clusters of 20-50 cells without any morphological signs of differentiation (**Figure 2**). Aggregation and overgrowth of the transparent clusters were prevented by trituration through a 1000 μ l pipette tip as required. The hESCs grown in a suspension comprising NeurobasalTM medium supplemented with KOSR (NBSR) were sub-cultured by mechanical disaggregation.

The cells expressed SSEA4, TRA1-60, and TRA1-81 (markers of pluripotency), and did not express markers of somatic differentiation such as the neural marker PSA-NCAM. Specifically, after 3 weeks of cultivation in suspension under these culture conditions, >90% of the cells expressed SSEA4, TRA1-60, and TRA1-81 but not PSA-NCAM (**Figures 3A-3E**).

When re-plated on human feeders, after 3 and 7 weeks of suspension culture, the cells gave rise to monolayer colonies with the morphology of undifferentiated hESCs (**Figure 4A**). The stem cells within these colonies expressed alkaline phosphatase (a marker used to identify stem cells; **Figure 4B**).

It was concluded that efficient propagation of undifferentiated hESC in suspension is achievable using the unique combination of NeurobasalTM medium as the basic medium of the culture system, supplemented with KOSR (NBSR).

Suspension in NBSR was shown to be more effective than suspension in NBN2 (NeurobasalTM supplemented with N2) for the expansion of hESCs without differentiation. Specifically, after 3 weeks, the total number of cells in each of the cell cultures (NBSR vs. NBN2) was determined using trypan blue to include only live cells and hESCs propagated in NBSR reached a population of approximately double that of NBN2-cultured hESCs (**Figure 1**).

- 35 -

NBSR medium that was supplemented with Nutridoma-CS, FGF-2, activin, ECM components (fibronectin, gelatin and laminin), and neutrophins could effectively support long-term cultivation of undifferentiated hESCs. The percentage of hESCs expressing markers of pluripotent stem cells (SSEA4, TRA1-60, and TRA1-81) was high (> 95%) and stable after 3.5 weeks and 6.5 weeks of suspension culture (**Figure 5**) as well as after 7 and 20 weeks (**Figures 15 and 18**). Moreover, the cells expressed genes of pluripotency such as OCT-4, nanog, Rex-1, and TERT and did not express the gene FGF-5, related to early ectodermal differentiation (**Figure 16**).

Furthermore, NBSR medium supplemented with Nutridoma-CS did not require the addition of laminin. Using the same supplementation as described above, however, with or without laminin showed that the percentage of undifferentiated cells cultured in NBSR/Nutridoma-CS was not significantly different in laminin-positive cultures (+LAM) versus cultures in which laminin was not added (-LAM) (**Figure 6**). All the more and quite surprisingly, in the absence of laminin, an increased number of cells was observed after long-term cultivation (6.5 weeks) in the above described NBSR/Nutridoma-CS culture suspension (**Figure 7**). For longer culture periods, a minimal concentration (reduced by 1000 times; 10ng/ml or less) was sufficient for propagation and expansion for at least 20 weeks.

Induced differentiation of hESCs into somatic cells in vitro

Undifferentiated hESCs that were cultivated in suspension within NBSR gave rise upon differentiation to somatic progeny.

To induce neural differentiation the clusters were transferred and cultured for 2 weeks in DMEM/F12 supplemented with B27 (1%), FGF-2 (20 ng/ml) and noggin (750 ng/ml). These culture conditions had been previously demonstrated to be highly efficient for induction of neural differentiation of hESCs⁽¹⁴⁾. The clusters were then plated on laminin-coated slides and cultured for a week in the same medium in the absence of growth factors. Cells with morphological characteristics of neurons (**Figure 8A**) gradually migrated from the clusters. Immunostaining demonstrated that these cells expressed markers of neural precursors PAX-6 and nestin (**Figure 17A**), neural stem/radial glia cells (**Figure 17B, 3CB2**), and neurons (**Figures 8B and 8C**), including subtypes of neurons such as dopaminergic (**Figure 17C**, β -III tubulin and tyrosine

- 36 -

hydroxylase (TH)), gabaergic (**Figure 17D**, GABA) and glutamaergic (**Figure 17E**, glutamate). When the clusters were plated on laminin coated slides for 2 weeks of differentiation in the presence of FGF8 and SHH (which promote differentiation toward a midbrain dopaminergic neuronal fate), multiple neurons co-expressing enlgraid-1 (EN-1) and tyrosine hydroxylase (TH) were observed (**Figure 9**). The co-expression of these markers is characteristic of midbrain dopaminergic neurons¹⁵. The arrow shows a cell which co-expresses EN-1 and TH. The arrow is hard to see on the B/W figure. On the B/W scale, TH is indicated by light gray, and EN-1 is indicated by darker gray.

To induce mesodermal and endodermal differentiation the clusters were transferred to DMEM supplemented with 20% FBS where they formed embryoid bodies (EBs). After 3-4 weeks of differentiation the EBs were dissociated, plated and cultured for 1-2 weeks on laminin coated coverslips. Immunostaining showed differentiated cells expressing muscle actin (mesoderm; **Figure 10**), and Sox 17 (endoderm; **Figure 11**).

To further demonstrate that the hESCs retained their pluripotent potential after cultivation in suspension, clusters of hESCs that were cultured in suspension for 7 weeks were injected into the testis of NOD/SCID mice. Teratoma tumors were removed after 8 weeks and histological analysis of the tumors demonstrated differentiated progeny of the three embryonic germ layers (**Figures 13A-13C**). Formation of teratoma is a key feature of hESCs and is an important evidence that the cells that grow in suspension are indeed pluripotent cells.

The suspension culture system support derivation of new stem cell lines from human blastocysts

To derive new stem cell lines from human blastocysts, in vitro fertilized embryos that were found in preimplantation genetic diagnosis (PGD) to carry a mutation in BRCA1 and to be affected by neurofibromatosis were donated for research. The donation of abnormal PGD embryos for the derivation of hESCs was approved by the ethical committee at the Hadassah Medical Center as well as the Israeli Ministry of Health National Helsinki Committee for Genetic Research in Humans. The embryos were cultured to the blastocyst stage and the ICMs were isolated with the assistance of laser as previously described [Turetsky T, Aizenman E, Gil Y, Weinberg N, Shufaro Y, Revel A, Laufer N, Simon A, Abeliovich D, Reubinoff BE. Laser-assisted derivation of

- 37 -

- human embryonic stem cell lines from IVF embryos after preimplantation genetic diagnosis. Hum Reprod. 2008 Jan;23(1):46-53]. Five isolated ICMs were transferred and further cultured in the suspension culture system. The cells of one of the ICMs proliferated leading to an increase in the size of the cluster and generating new clusters.
- 5 The clusters of cells were passaged and expanded 6 weeks by mechanical dissection. They had morphological characteristics similar to those of hESCs when cultured in clusters under the same suspension culture conditions being compacted clusters of uniformly small packed relatively transparent cells which do not form cystic structures.

CLAIMS:

1. A method of expanding undifferentiated pluripotent stem cells (SC) in suspension, the method comprises:

- preparing a culture system comprising a non adherent culture dish, a basic medium; a serum replacement, a factor that promote maintenance of pluripotency, an extracellular matrix component and suspended therein said SC; and
- allowing said SC to expand;

whereby the expanded SC are maintained in an undifferentiated, pluripotent state.

2. A method of Claim 2, of expanding stem cells (SCs) in an undifferentiated pluripotent state, the method comprises preparing a culture system comprising a basic medium; a knockoutTM serum replacement (KOSR) and undifferentiated SC suspended therein and incubating said SC for a period of time allowing said cells to expand, the expanded cells being in an undifferentiated pluripotent state.

3. The method of Claim 2, wherein said undifferentiated SCs are derived from SC colonies cultivated on a feeder layer or in a feeder free adherent culture system.

4. The method of Claim 2, wherein the undifferentiated SCs in said suspension are in form of free floating cells, free floating clusters of cells or free floating aggregates of cells.

5. The method of Claim 2, wherein said basic medium is NeurobasalTM.

6. The method of Claim 2, wherein said culture system comprises one or more of the following:

- a member of FGF family;
- a extracellular matrix (ECM) component;
- an antibacterial agent;
- nonessential amino acids;
- a TGF β superfamily factor;
- a neurotrophin;
- nicotinamide (NA);
- a bone morphogenic protein (BMP) antagonist; or
- a serum free medium supplement.

- 39 -

7. The method of Claim 6, wherein said ECM component is selected from fibronectin, laminin and gelatin; said antibacterial agent is selected from penicillin and streptomycin; said TGF β superfamily factor is selected from activin A; said BMP antagonist is selected from noggin, chordin; and said serum free medium supplement is selected from Nutridoma-CS or TCHTM.

8. The method of Claim 1, for large-scale expansion and/or long term cultivation of undifferentiated pluripotent SCs in suspension.

9. The method of Claim 8, for large scale expansion of undifferentiated pluripotent SCs in a bioreactor.

10. A culture system for expansion of stem cells (SCs) comprising a suspension of undifferentiated stem cells within a basic medium and KOSR.

11. The culture system of Claim 10, wherein said suspension of stem cells comprises free floating cells, free floating clusters of cells or free floating aggregates of cells.

12. The culture system of Claim 10, wherein said the basic medium is NeurobasalTM.

13. The culture system of Claim 10, comprising one or more of the following:

- a member of FGF family;
- an extracellular matrix (ECM) component;
- an antibacterial agent;
- non-essential amino acids
- a TGF β superfamily factor;
- a neurotrophin;
- nicotinamide (NA);
- a bone morphogenic protein (BMP) antagonist; or
- a serum free medium supplement.

14. The culture system of Claim 13, wherein said FGF member is FGF-2, ECM component is selected from fibronectin, laminin and gelatin; said antibacterial agent is selected from penicillin and streptomycin; said TGF β superfamily factor is activin A; said BMP antagonist is selected from noggin, chordin, or gremlin, said neurotrophin is selected from BDNF, NT3, NT4; and said a serum free medium supplement is selected from Nutridoma-CS or TCHTM.

- 40 -

15. The culture system of Claim 10, wherein said SCs are embryonic SCs.
16. The culture system of claim 10, wherein said SCs are pluripotent, human embryonic SCs (hESCs).
17. The culture system of Claim 10, being free of laminin or comprising no more than 10ng/ml % laminin.
18. The culture system of Claim 10, permitting large scale expansion of SCs therein in an undifferentiated pluripotent state for a period of at least 6 weeks.
19. Use of KOSR for the preparation of a culture system for the maintenance in suspension of SCs in an undifferentiated pluripotent state.
20. Use of Claim 19, wherein said pluripotent SCs are hESCs.
21. Use of Claim 19, for large scale and/or long term expansion of said SCs in a bioreactor.
22. Use of a suspension of SC in an undifferentiated pluripotent state in a method for directing differentiation of SCs into a selected population of somatic cells from a culture system of SCs in suspension, the method comprising:
 - (a) providing a suspension of undifferentiated SCs obtainable from a culture system comprising a basic medium and knockoutTM serum replacement (KOSR); and
 - (b) incubating said undifferentiated SCs in a culture system that supports directed differentiation of SCs into the selected fate of somatic cells.
23. The method of Claim 22, wherein said SCs are hESC.
24. The method of Claim 22, wherein the SCs are incubated in a culture system that directs differentiation into somatic cells are selected from mesodermal, endodermal or ectodermal cells.
25. The method of Claim 22, wherein said selected population of somatic cells consists essentially of a single population of differentiated somatic cells.
26. The method of Claim 22, wherein said population of somatic cells consists essentially of neural precursor or neural stem cells.
27. The method of Claim 22, wherein the culture system directing differentiation comprises a basic media, FGF2 and/or noggin.
28. The method of Claim 26, wherein said selected population of somatic cells consists essentially of dopaminergic neuronal cells

29. The method of Claim 22, comprising directing differentiation of SCs into neural precursor cells and incubating said neural precursor cells in a culture system supporting differentiation of neural precursor cells into dopaminergic neuronal cells.

30. The method of Claim 29, wherein said culture system supporting differentiation of neural precursor cells into dopaminergic neuronal cells comprises at least one of sonic hedgehog (SHH), a fibroblast growth factor (FGF), or a member of the Wnt family followed by final differentiation in the presence of at least one of FGF, member of the Wnt family and survival factors.

31. Use of a suspension of SC in an undifferentiated pluripotent state in a method for promoting spontaneous differentiation of SCs into somatic cells, the method comprising:

(a) providing a suspension of undifferentiated pluripotent SCs obtainable from a culture system comprising a basic medium and KOSR;

(b) incubating said undifferentiated SCs in culture system that support spontaneous differentiation of SCs into the somatic cells.

32. The method of Claim 31, wherein said somatic cells comprise a mixture or any one of mesodermal cells, ectodermal cells, endodermal cells and combination of same.

33. The method of Claim 31, wherein said culture system that supports spontaneous differentiation of SCs into somatic cells comprises a basic medium of DMEM supplemented by FCS 20%.

34. The use of Claim 31 for large scale differentiation of pluripotent hESCs in a bioreactor.

35. A method of expanding pluripotent stem cells in an undifferentiated state, the method comprising incubating undifferentiated pluripotent SCs in a culture system comprising a non-adherent culture dish, a basic serum free medium, a serum replacement, an extra cellular matrix component and a factor supporting expansion of SC in an undifferentiated state.

36. A cell culture comprising a suspension of pluripotent SC in an undifferentiated state obtainable by the method of Claim 35.

37. Use of undifferentiated pluripotent SC expandable in suspension for the preparation of a composition comprising a selected SC-derived population of somatic cells.

- 42 -

38. A method for deriving cells from a human embryo the cells exhibiting a morphological characteristic of a human embryonic stem cell, the method comprising:

- (a) providing *in vitro* fertilized embryos;
- (b) culturing said embryos to a blastocyte stage;
- (c) isolating from said blastocyte inner cell mass (ICM);
- (d) culturing said ICM in suspension with a feeder free culture system comprising a basic media and a serum replacement until clusters capable of propagating are formed;

wherein said clusters comprise cells exhibiting at least one morphological characteristic of a SC.

Figure 1

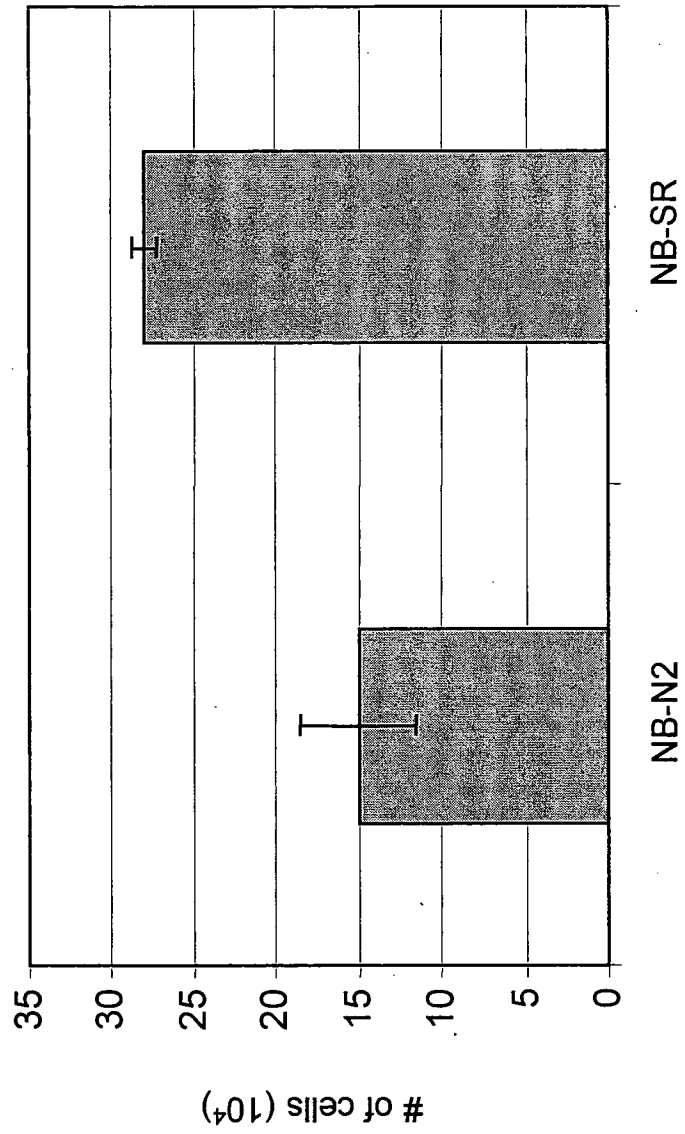
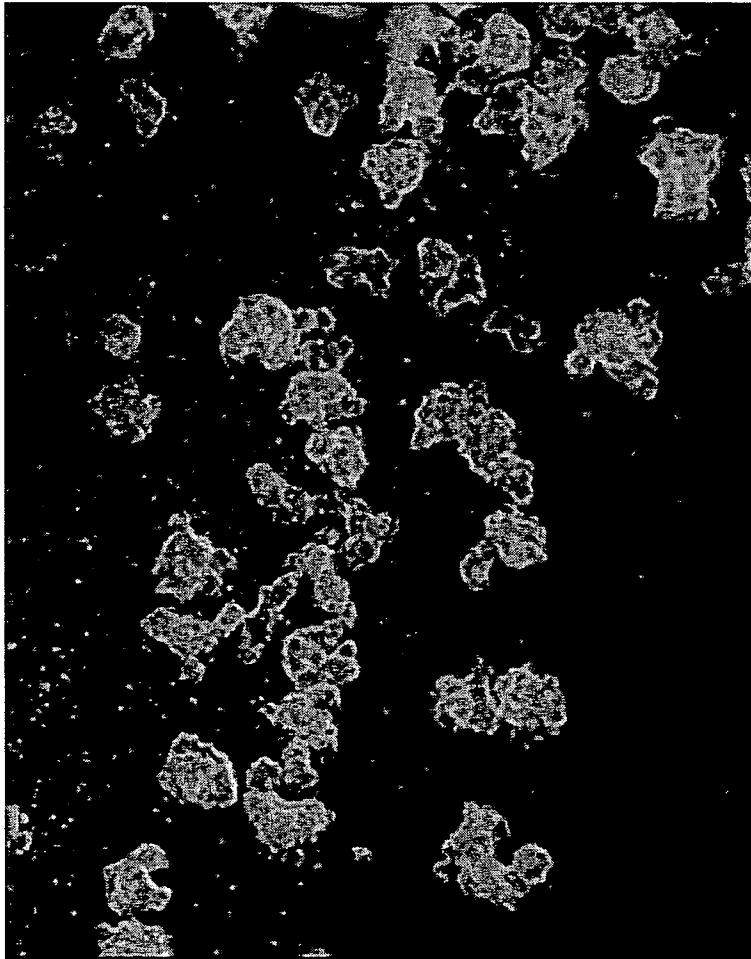


Figure 2



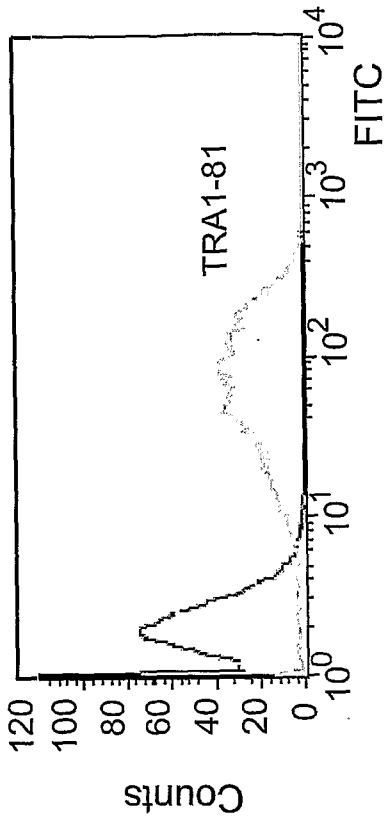


Figure 3B

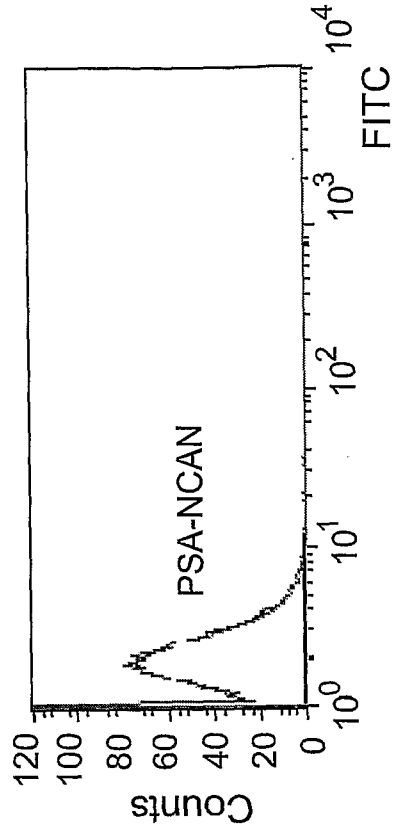


Figure 3D

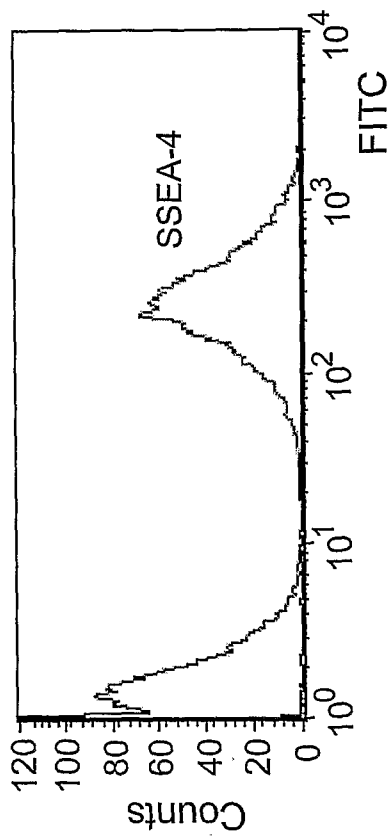


Figure 3A

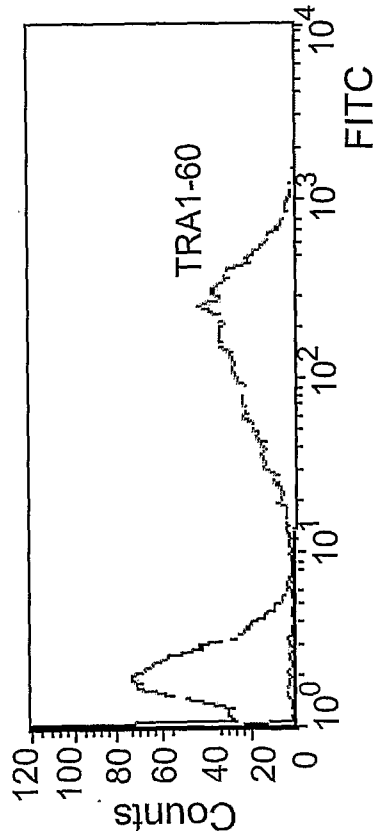


Figure 3C

Figure 3E

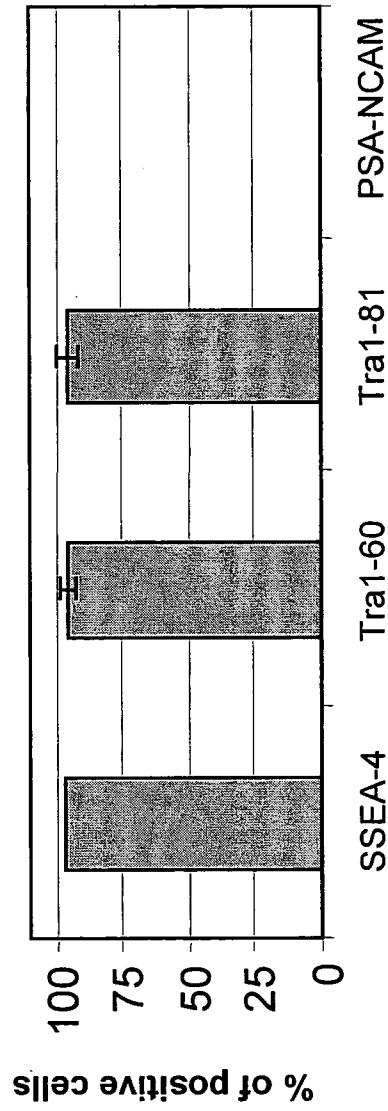


Figure 4B

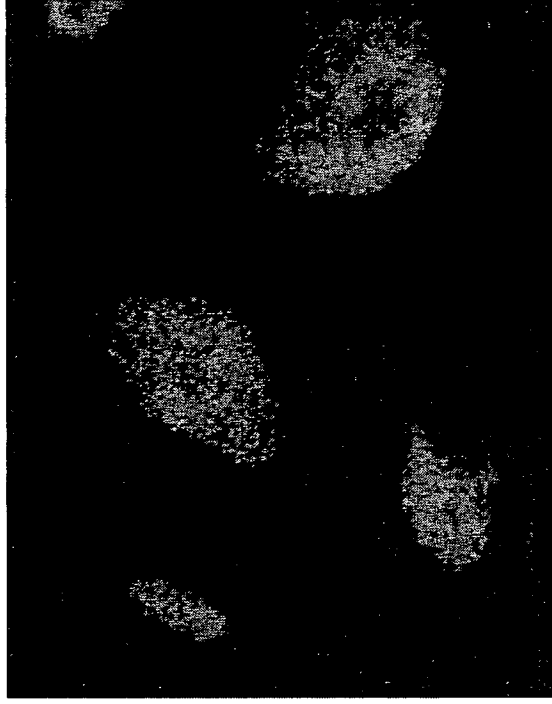


Figure 4A

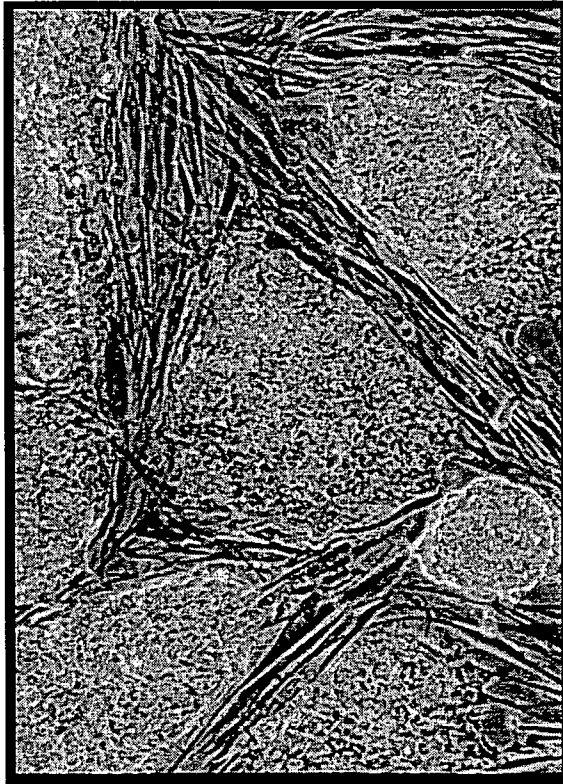


Figure 5

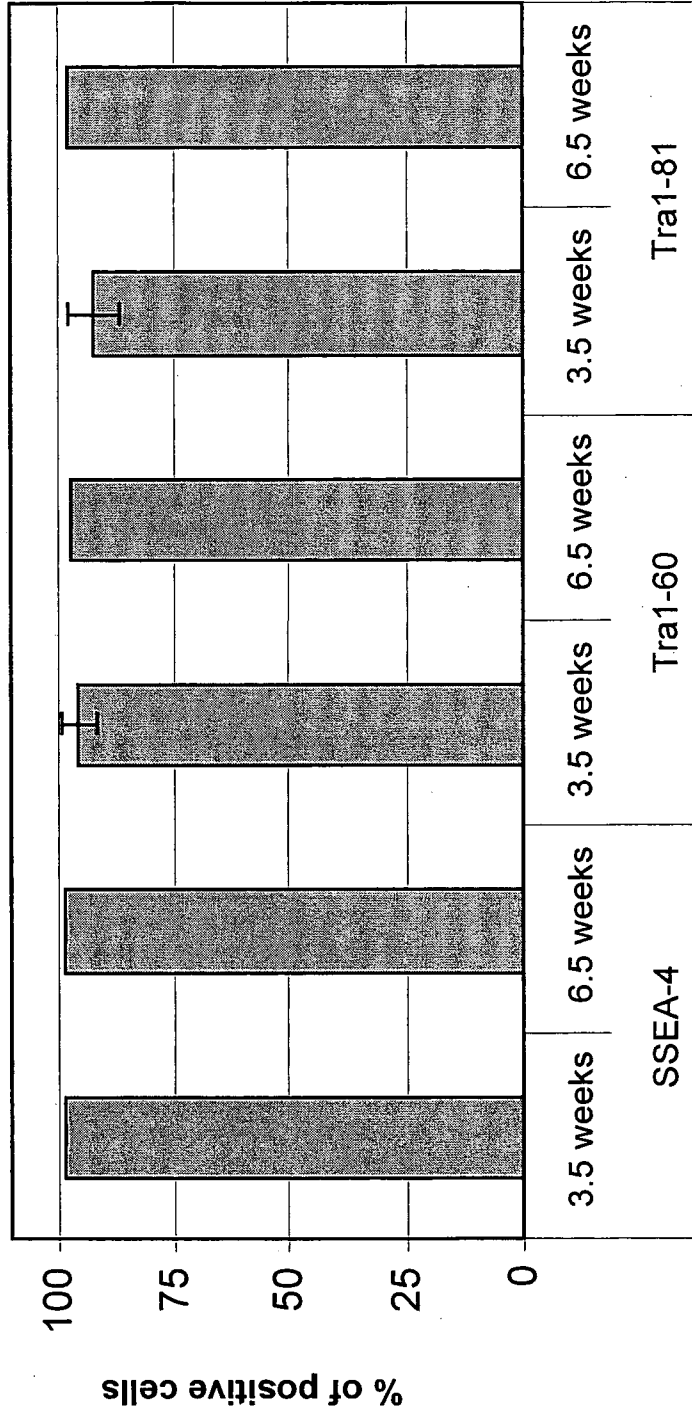


Figure 6

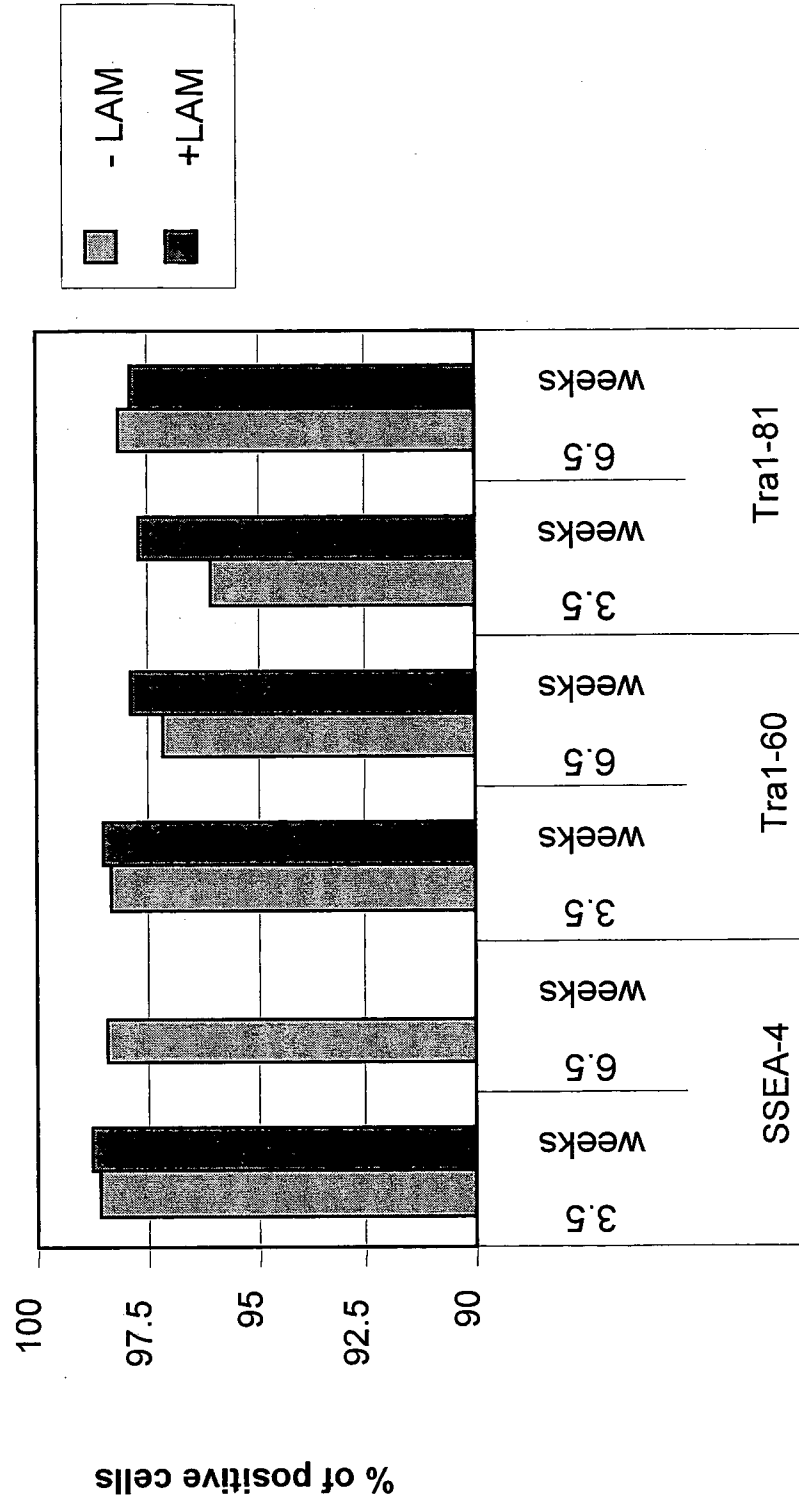


Figure 7

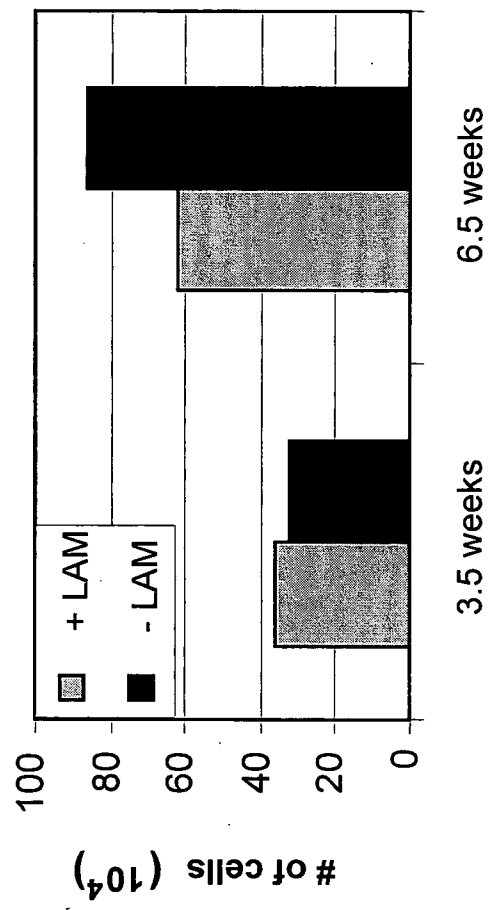
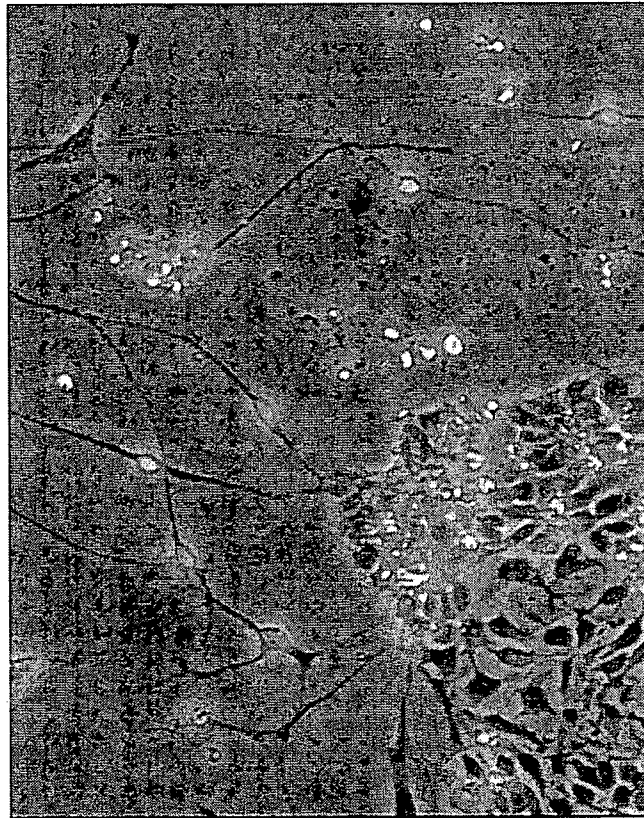


Figure 8A



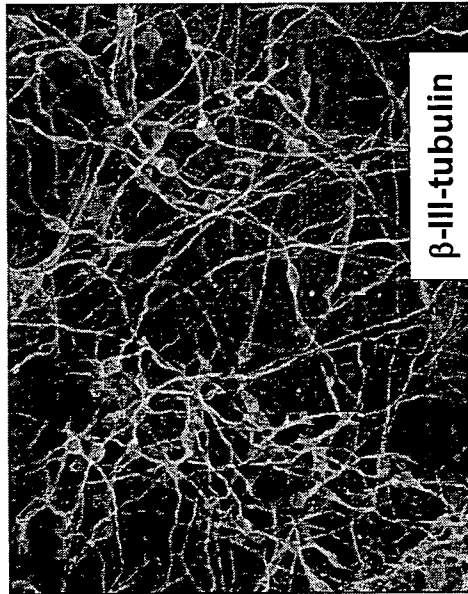


Figure 8B

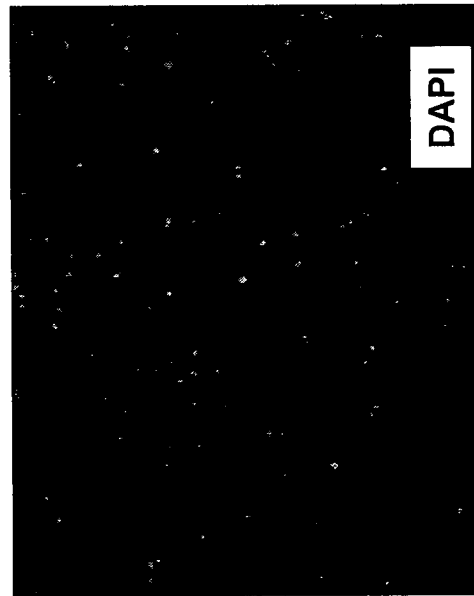
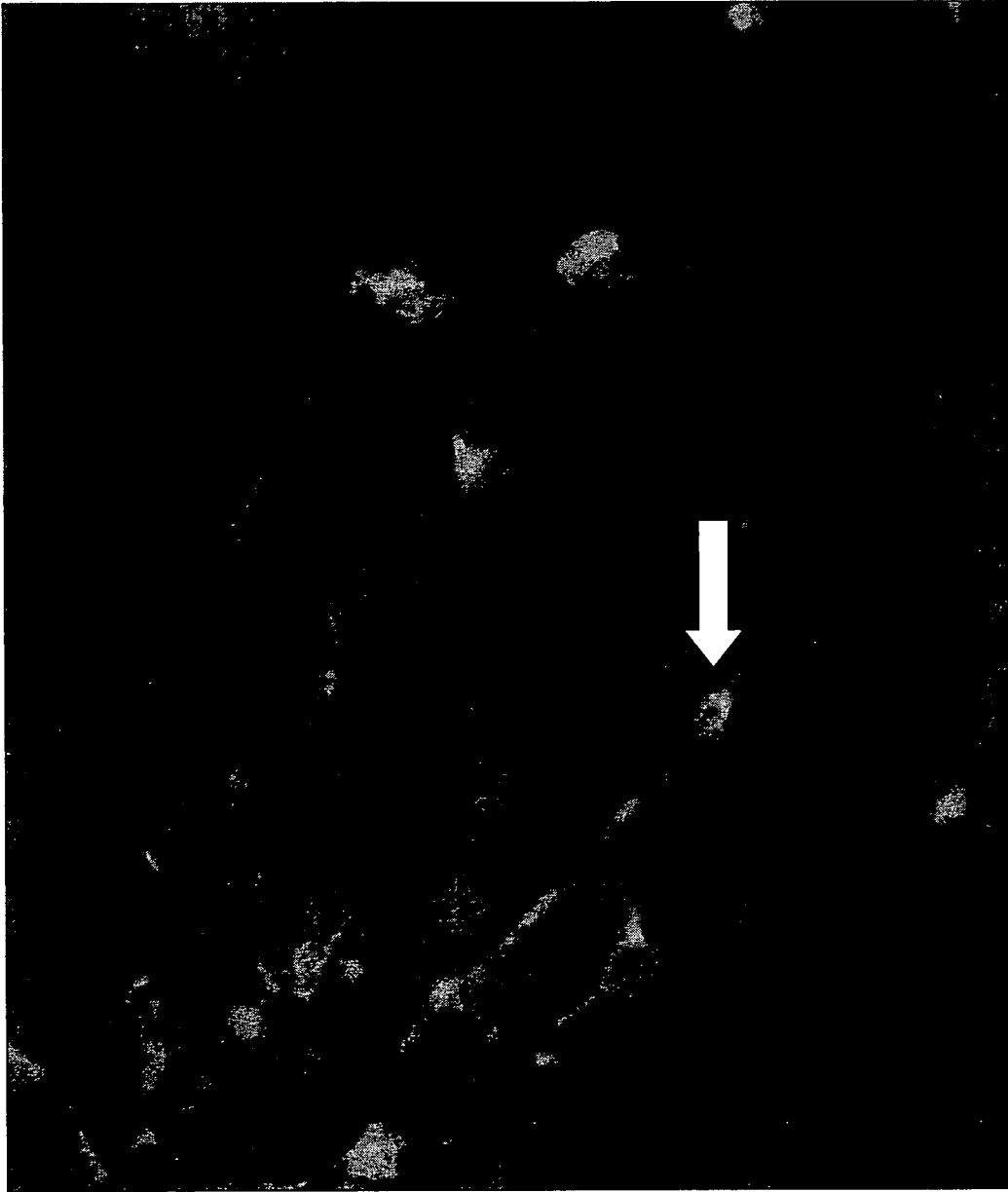


Figure 8C

Figure 9



TH/EN1

Figure 10

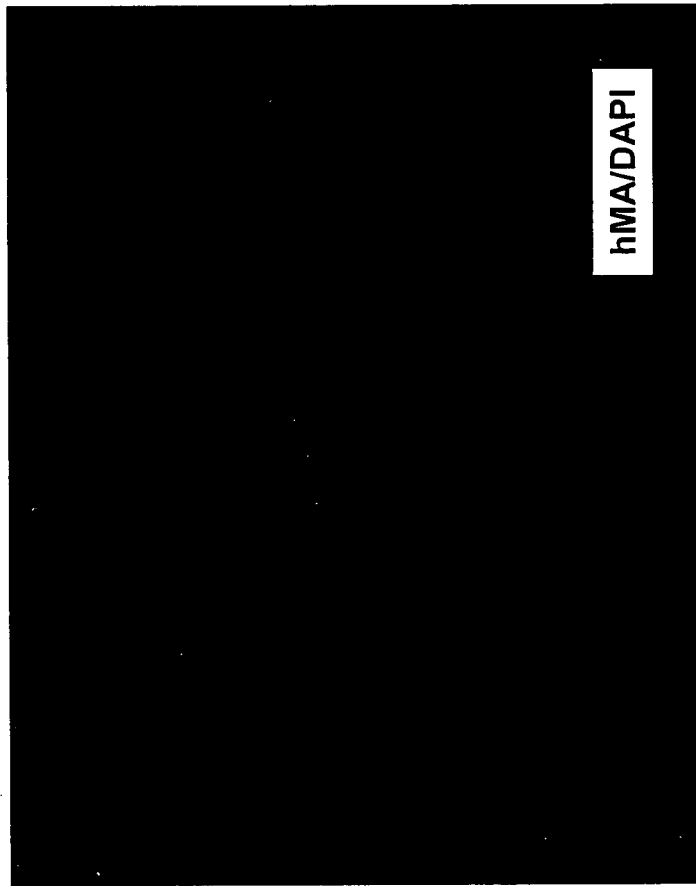


Figure 11

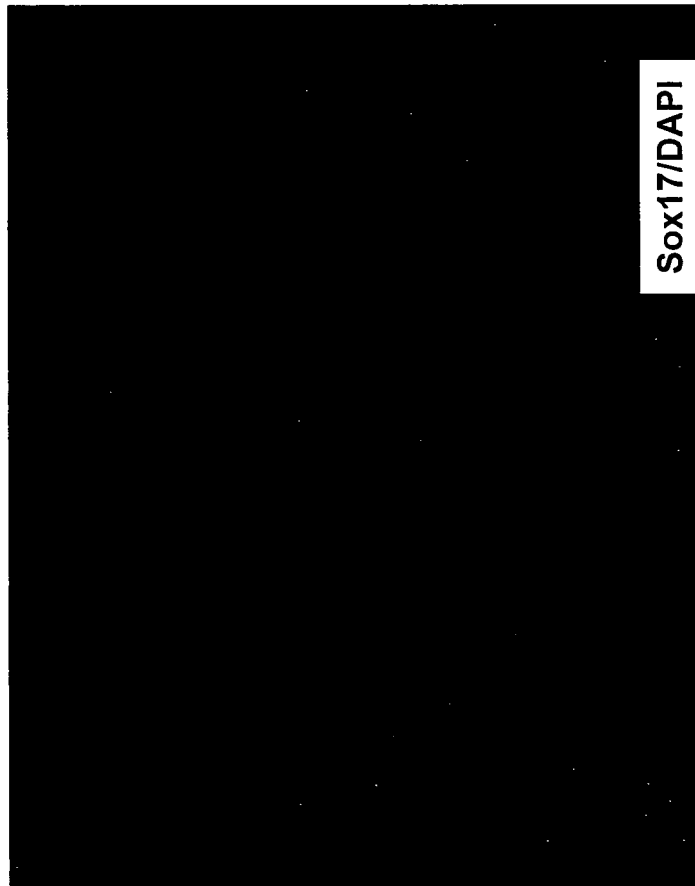


Figure 12

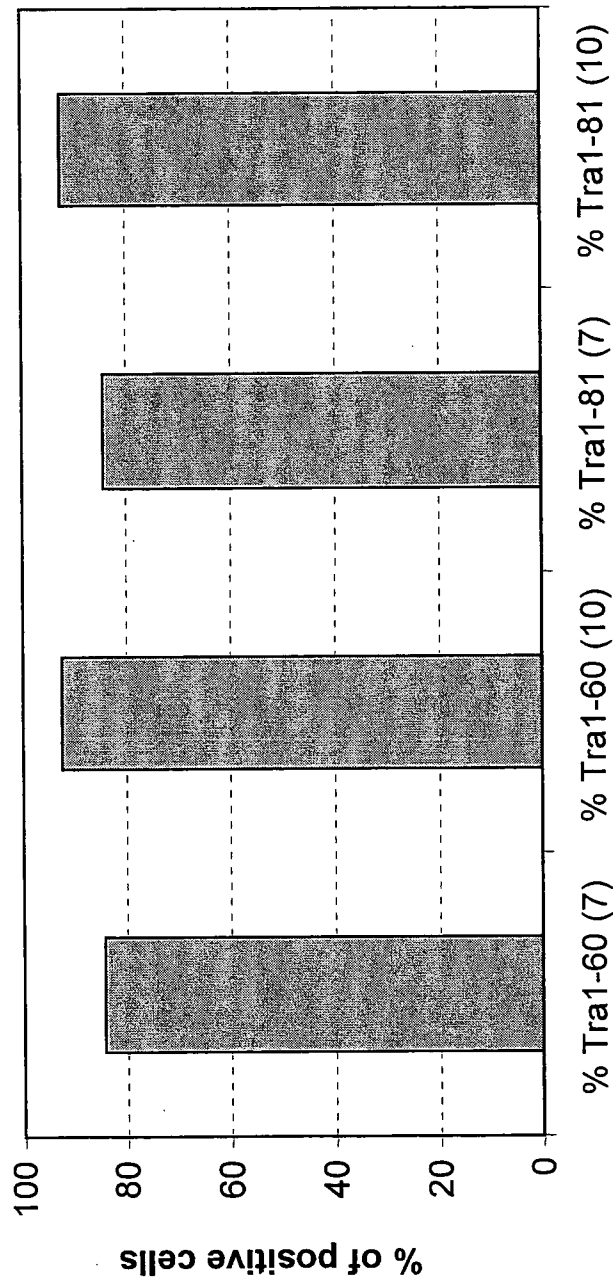


Figure 13C
endoderm

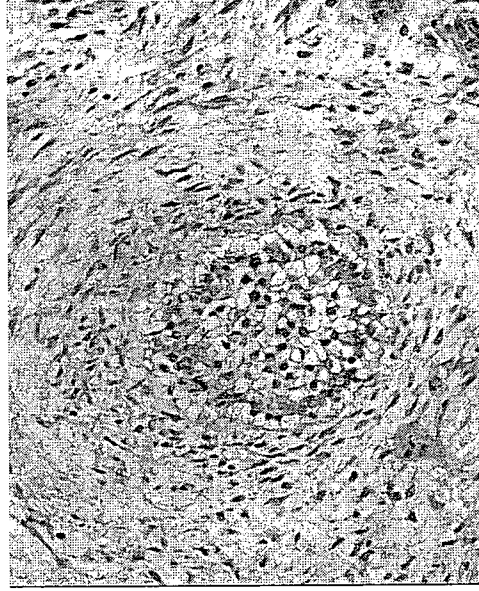


Figure 13B
ectoderm

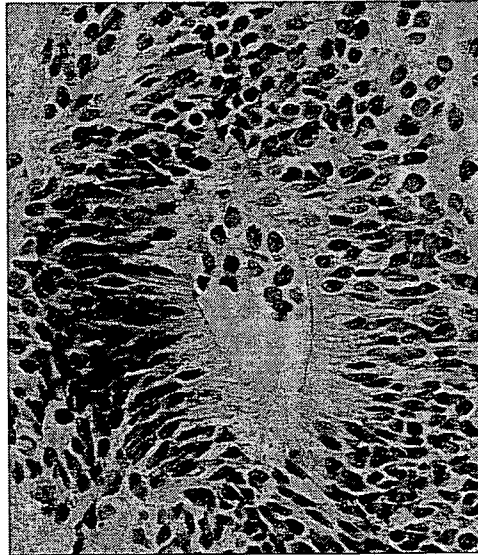


Figure 13A
mesoderm

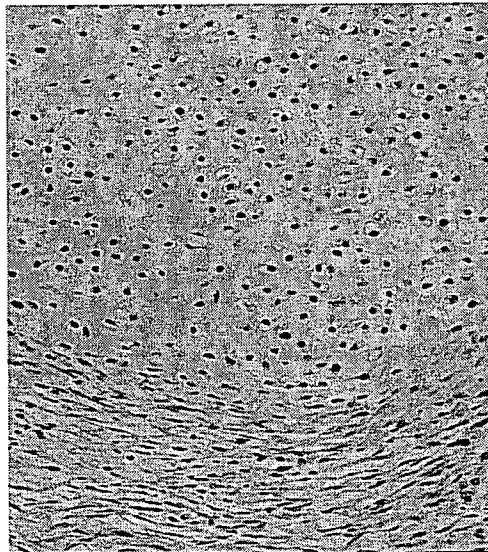


Figure 14

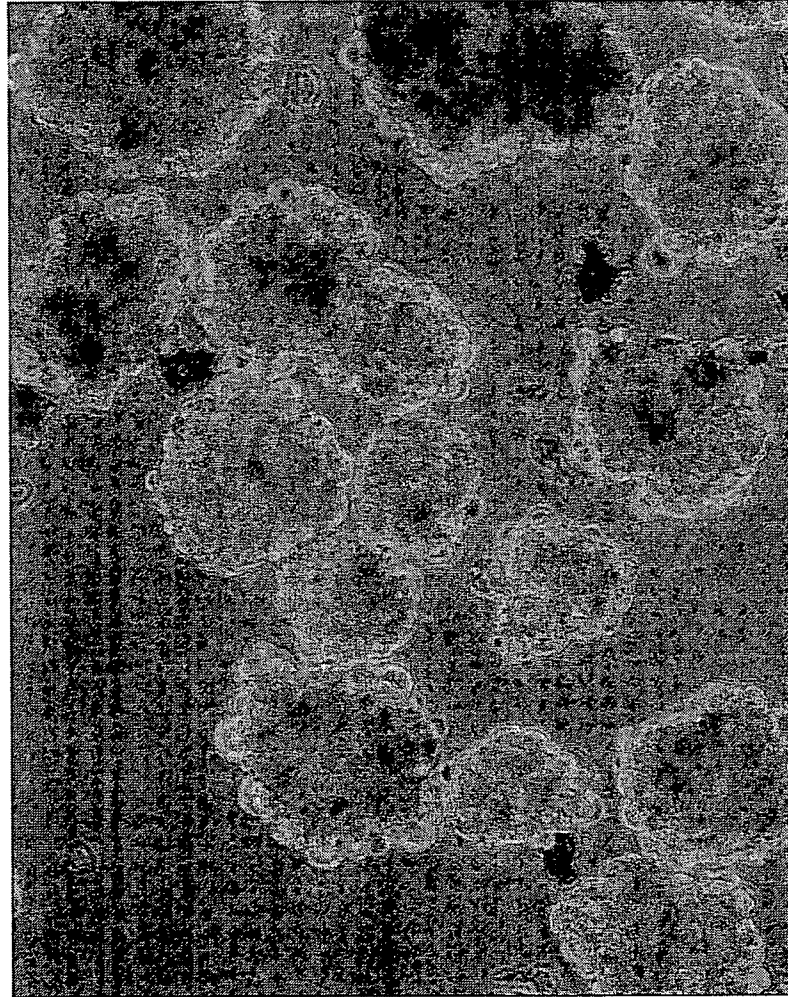


Figure 15

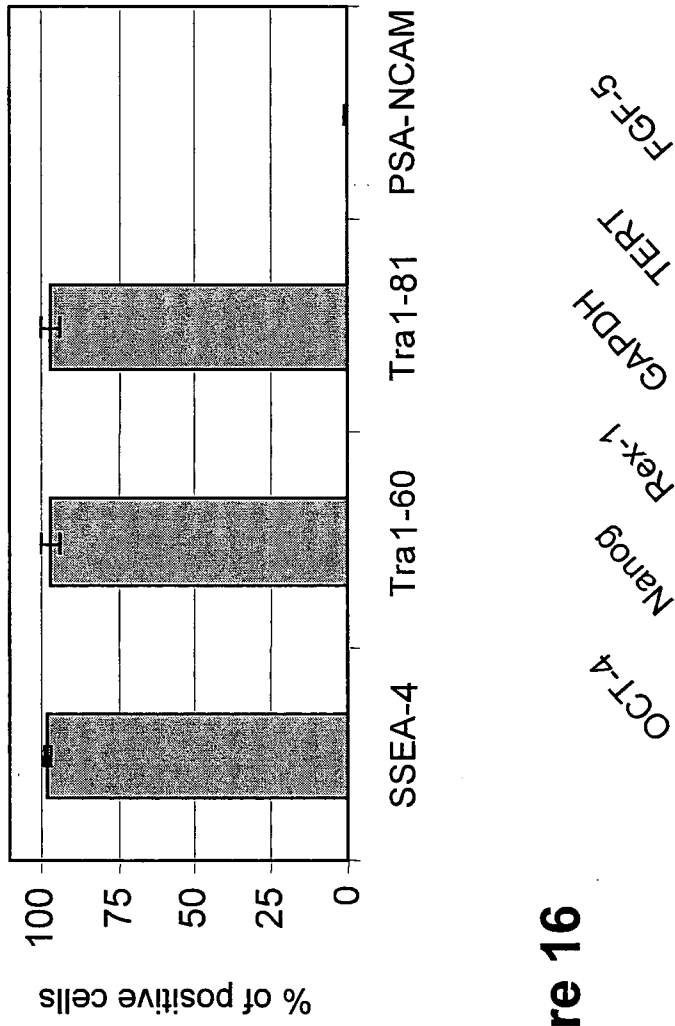


Figure 16

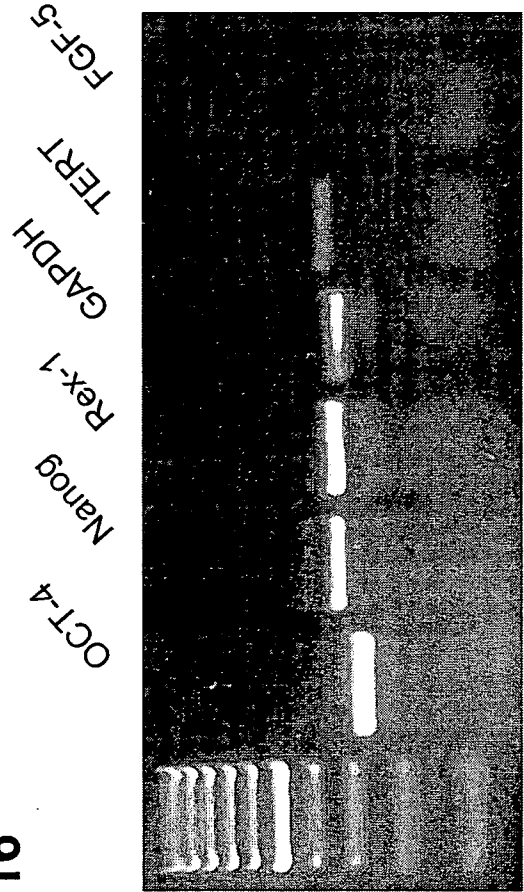
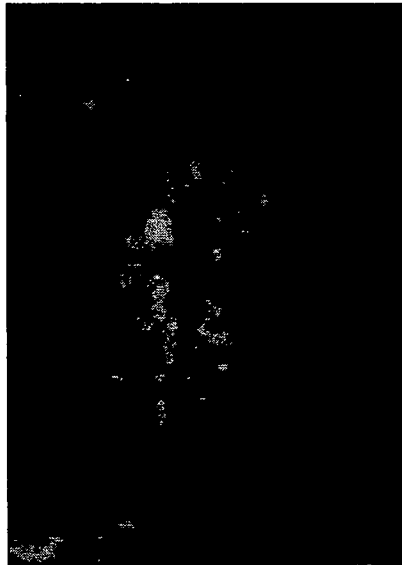


Figure 17B



3CB2/DAPI

Figure 17A



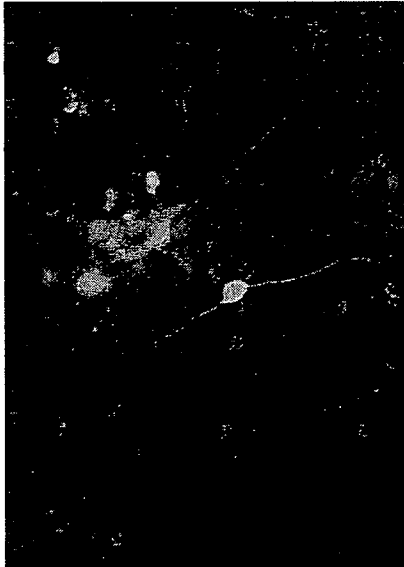
DAPI/nestin/PAX6

Figure 17C



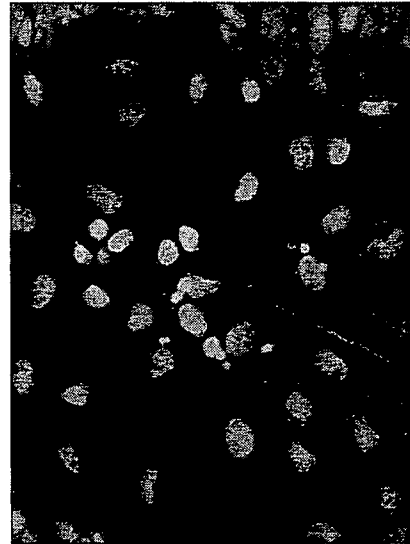
TH/βIIIITub

Figure 17D



GABA/DAPI

Figure 17E



DAPI/Glu

Figure 18

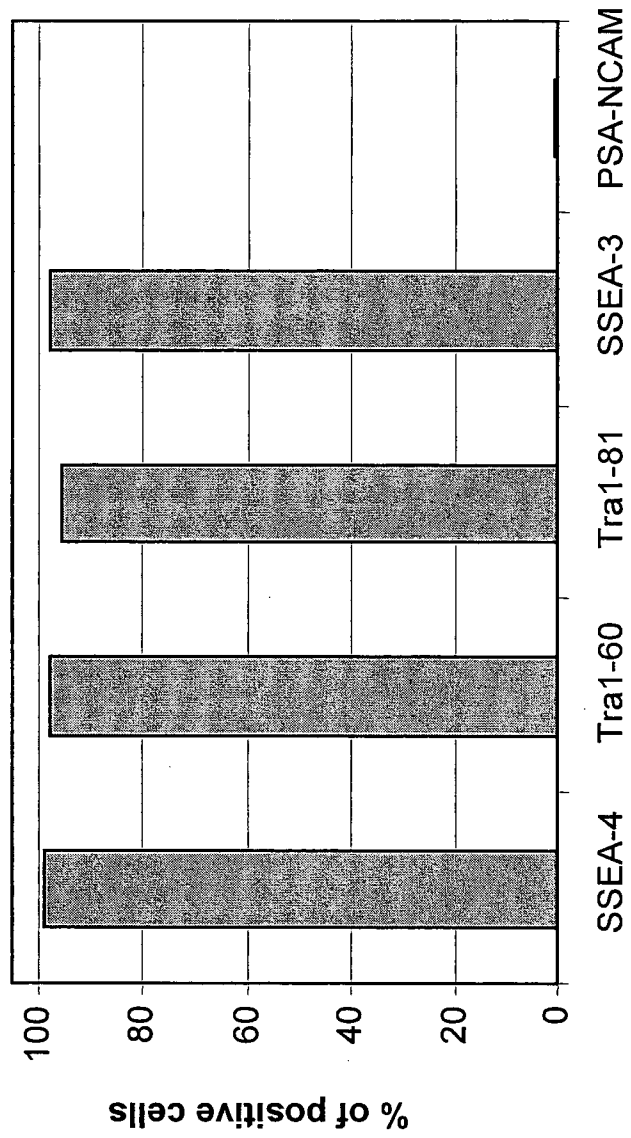


Figure 19B

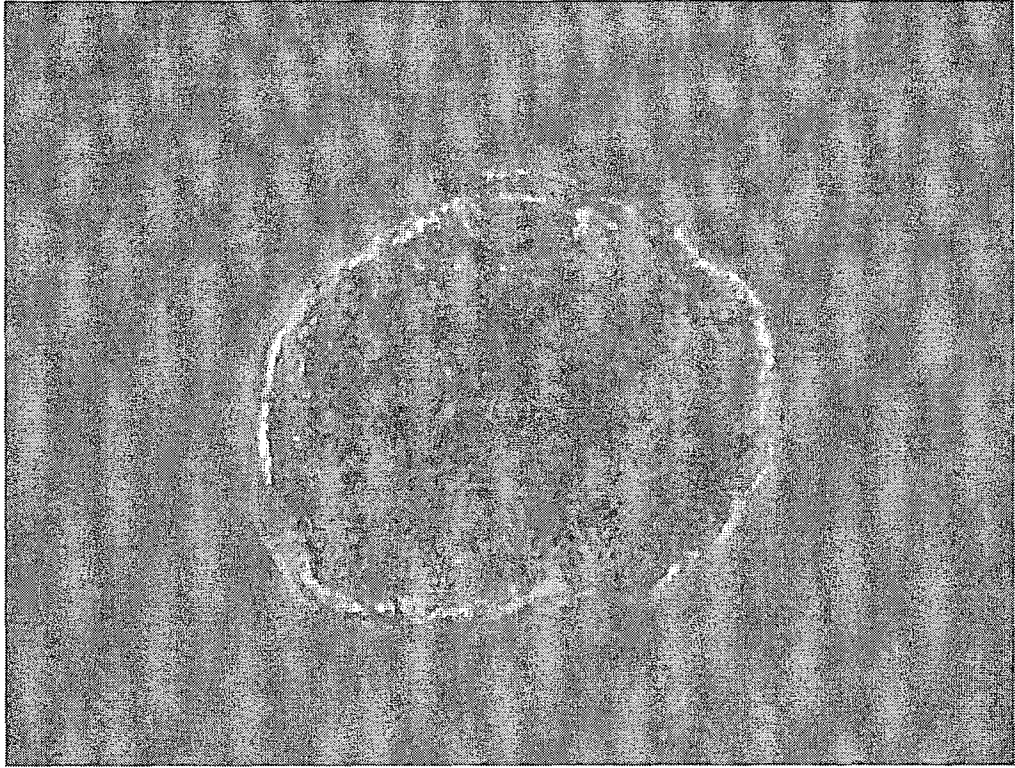


Figure 19A

