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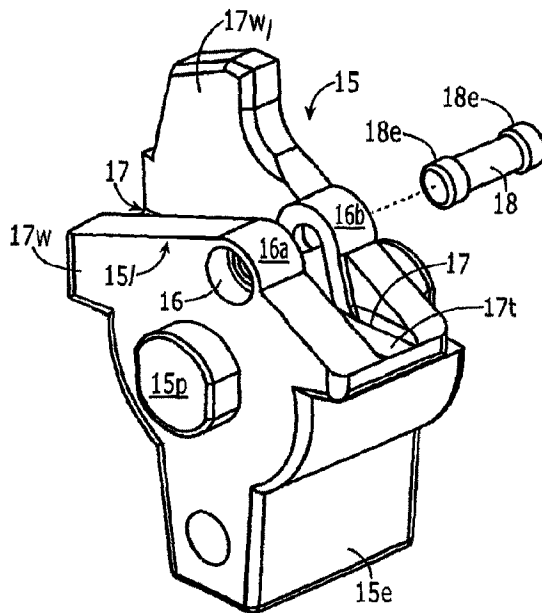
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(54) Titre : DISJONCTEURS DOTES DE TIGES PORTEUSES A POIGNEE

(54) Title: CIRCUIT BREAKERS WITH HANDLE BEARING PINS



(57) Abrégé/Abstract:

Embodiments of the invention relate to circuit breakers. Some embodiments relate to a circuit breaker that includes a housing, a pivotable handle held by the housing, and an aim held in the housing in communication with the handle. The circuit breaker includes at least one pin held by the handle such that a longitudinal axis of the at least one pin is parallel to and offset from a pivot axis of the pivotable handle and a moveable contact arm comprising a first end portion engaging the at least one pin and configured to move responsive to a force applied to the first end portion of the aim by the pivotable handle through the at least one pin. In various embodiments, the at least one pin allows the aim to rotate to "OFF", "ON" and "TRIP" positions, typically about 90 degrees of rotation.



CIRCUIT BREAKERS WITH HANDLE BEARING PINS

Abstract

Embodiments of the invention relate to circuit breakers. Some embodiments relate to a circuit breaker that includes a housing, a pivotable handle held by the housing, and an arm held in the housing in communication with the handle. The circuit breaker includes at least one pin held by the handle such that a longitudinal axis of the at least one pin is parallel to and offset from a pivot axis of the pivotable handle and a moveable contact arm comprising a first end portion engaging the at least one pin and configured to move responsive to a force applied to the first end portion of the arm by the pivotable handle through the at least one pin. In various embodiments, the at least one pin allows the arm to rotate to "OFF", "ON" and "TRIP" positions, typically about 90 degrees of rotation.

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CIRCUIT BREAKERS WITH HANDLE BEARING PINS

Field of the Invention

[0001] The present invention relates to circuit breakers.

Background of the Invention

[0002] Circuit breakers are one of a variety of overcurrent protection devices used for circuit protection and isolation. The circuit breaker provides electrical protection whenever an electric abnormality occurs. In a typical circuit breaker, current enters the system from a power line and passes through a line conductor to a stationary contact fixed on the line conductor, then to a movable contact. The movable contact is fixedly attached to a pivoting arm. As long as the stationary and movable contacts are in physical contact, current passes from the stationary contact to the movable contact and out of the circuit breaker to down-stream electrical devices.

[0003] In the event of an overcurrent condition (e.g., a short circuit), extremely high electromagnetic forces can be generated. The electromagnetic forces repel the movable contact away from the stationary contact. Because the movable contact is fixedly attached to the rotating arm, the arm pivots and physically separates the stationary and movable contacts, thus tripping the circuit. Upon separation of the contacts and blowing open the circuit, an arcing condition occurs. The breaker's trip unit will trip the breaker which will cause the contacts to separate.

[0004] In the past, as shown in **Figure 1**, circuit breakers have used handle bearings that cooperate with the moving arm **25**. The handle **15** pivots and the arm **25** rotates between "OFF", "ON" and "TRIP" positions. During endurance testing per UL 489, the arm **25** is rapidly repetitively moved through its operative positions. The moving arm **25** may wear into the handle or the handle may undesirably degrade, e.g., exhibit blistering due to one or more of heat, friction and/or forces from the arm.

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Summary of Embodiments of the Invention

[0005] Embodiments of the present invention are directed to circuit breakers with new and inventive handle bearing configurations.

[0006] Embodiments of the invention are directed to circuit breakers. The circuit breakers include a housing, a pivotable handle held by the housing, and an arm held in the housing in communication with the handle. The circuit breaker includes at least one pin held by the handle such that a longitudinal axis of the at least one pin is parallel to and offset from a pivot axis of the pivotable handle and a moveable contact arm comprising a first end portion engaging the at least one pin and configured to move responsive to a force applied to the first end portion of the arm by the pivotable handle through the at least one pin.

[0007] The first end portion can be held in an arm receiving channel in the handle and an opposing second end portion can have an electrical movable contact. The circuit breaker can also have a stationary electrical contact held in the housing and at least one pin held by the pivotable handle and residing in the housing so that the first end portion of the arm moves against the at least one pin as the arm and handle move between ON and OFF positions in the housing.

[0008] The circuit breaker can also have a TRIP operative position. The first end portion of the arm can move against the at least one pin as the arm and handle move between the ON and OFF positions and the TRIP position.

[0009] The at least one pin can provide the only contact between the arm and the handle.

[0010] The at least one pin can be a single pin, and the first end portion of the arm can move back and forth under the pin while in continuous abutting contact with the pin.

[0011] The at least one pin can be a single pin. The pivotable handle can have a pivot attachment with an axially extending centerline (pivot axis). The pin can have an axially extending centerline. The pin centerline can be offset from the pivot axis (attachment centerline of the handle).

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[0012] The pin centerline can be below and laterally offset from the pivot axis of the handle.

[0013] The first end portion of the arm can have a curvilinear pin channel that slidably holds the at least one pin.

[0014] The at least one pin can be a single pin. The first end portion of the arm can have an arcuate pin channel that holds the pin.

[0015] The pin can be non-rotatably mounted to the handle.

[0016] The at least one pin can be metallic.

[0017] The upper end portion of the arm has a width and wherein the arm receiving channel of the handle can have a width that is about the same as the arm width (e.g., a bit oversize such as .01 inches to about 0.1 inches to receive the arm but not allow substantial side to side movement to provide alignment with other cooperating components).

[0018] The pin can have a length that is between about 0.115 inches and about 0.328 inches, in some embodiments.

[0019] The at least one pin can be a single pin that is held in a pin aperture in the handle to span across the arm receiving channel.

[0020] The pin aperture can have a first shoulder on one side of the arm receiving channel and a blind channel residing across from the shoulder on an opposing side of the arm receiving channel. The pin extends through the shoulder, across the arm receiving channel and into the blind channel.

[0021] The circuit breaker can be configured so the arm has an elongate concave shape with the upper end portion having a tip end. The arm receiving channel can extend across an entire bottom portion of the handle and can have a tip end that allows the tip end of the arm to retract and extend therefrom. The pin can be held closer to the tip end of the arm receiving channel.

[0022] Other embodiments are directed to handle bearing assemblies for a circuit breaker.

[0023] The assemblies can include a pivotable handle for a circuit breaker configured to rotate between ON and OFF positions, the handle having an inner portion comprising an arm receiving channel and at least one pin extending across the arm

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receiving channel, the at least one pin configured to cooperate with an arm providing a movable contact for the circuit breaker.

[0024] The arm receiving channel can extend across an entire bottom portion of the handle and have a tip end that allows a tip end of an arm to slidably retract and extend therefrom. The at least one pin can be held closer to the tip end of the arm receiving channel. The at least one pin can provide the only contact between the arm and the handle.

[0025] The at least one pin can be a single pin. The pivotable handle can have a pivot attachment joint with an axially extending centerline (pivot axis). The pin can have an axially extending centerline and the pin centerline can be offset from the pivot axis of the handle.

[0026] The pin centerline can be laterally and longitudinally offset from the pivot axis of the handle.

[0027] The at least one pin can be a single pin. The first end portion of the arm can have an arcuate pin channel that holds the pin and the pin can be non-rotatably mounted to the handle.

[0028] The at least one pin can be a single pin that is held in a pin aperture in the handle to span across the arm receiving channel. The pin aperture can extend through a first shoulder on one side of the arm receiving channel and a blind channel residing across from the shoulder on an opposing side of the arm receiving channel. The pin can extend through the shoulder, across the arm receiving channel and into the blind channel.

[0029] The handle bearing configurations can be configured to withstand the UL 489 (standard BR2125) endurance test requirements, e.g., 10,000 repetitions of handle movement through the operative positions, without failure and/or undue degradation.

[0030] Further features, advantages and details of the present invention will be appreciated by those of ordinary skill in the art from a reading of the figures and the detailed description of the preferred embodiments that follow, such description being merely illustrative of the present invention.

[0031] It is noted that aspects of the invention described with respect to one embodiment, may be incorporated in a different embodiment although not specifically described relative thereto. That is, all embodiments and/or features of any embodiment

can be combined in any way and/or combination. Applicant reserves the right to change any originally filed claim or file any new claim accordingly, including the right to be able to amend any originally filed claim to depend from and/or incorporate any feature of any other claim although not originally claimed in that manner. These and other objects and/or aspects of the present invention are explained in detail in the specification set forth below.

Brief Description of the Drawings

[0032] **Figure 1** is a side partial cutaway view of an exemplary prior art circuit breaker.

[0033] **Figure 2A** is a front partial cutaway view of an exemplary circuit breaker with the handle in an exemplary "OFF" position according to embodiments of the present invention.

[0034] **Figure 2B** is a front partial cutaway view of the circuit breaker shown in **Figure 2A** illustrating the handle in an "ON" position according to embodiments of the present invention.

[0035] **Figure 2C** is a front partial cutaway view of the circuit breaker shown in **Figure 2A** illustrating the handle in a "TRIP" position according to embodiments of the present invention.

[0036] **Figure 3A** is a front perspective view of an exemplary circuit breaker with the handle in an exemplary "OFF" position according to embodiments of the present invention.

[0037] **Figure 3B** is a front perspective view of the circuit breaker shown in **Figure 3A** illustrating the handle in an "ON" position according to embodiments of the present invention.

[0038] **Figure 3C** is a front perspective view of the circuit breaker shown in **Figure 3A** illustrating the handle in a "TRIP" position according to embodiments of the present invention.

[0039] **Figures 4A and 4B** are front perspective views of the circuit breaker shown in **Figure 3A** illustrated without the handle according to embodiments of the present invention.

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[0040] **Figure 5A** is an enlarged exploded top perspective view of a handle and pin assembly for a circuit breaker according to embodiments of the present invention.

[0041] **Figure 5B** is an enlarged exploded bottom perspective view (with the handle orientation shown upside down from the view of **Figure 5A**) according to embodiments of the present invention.

[0042] **Figure 6A** is an enlarged exploded top perspective view of a handle and pin assembly for a circuit breaker according to embodiments of the present invention.

[0043] **Figure 6B** is an enlarged exploded bottom perspective view (with the handle orientation shown upside down from the view of **Figure 6A**) according to embodiments of the present invention.

[0044] **Figures 7A and 7B** are enlarged exploded bottom perspective views illustrating alternate pin and/or pin channel configurations according to embodiments of the present invention.

[0045] **Figure 8A** is an exploded side perspective view of another handle and pin configuration according to embodiments of the present invention.

[0046] **Figure 8B** is a front view of the handle and pin (assembled) shown in **Figure 8A**.

Detailed Description of Embodiments of the Invention

[0047] The present invention now will be described more fully hereinafter with reference to the accompanying drawings, in which illustrative embodiments of the invention are shown. Like numbers refer to like elements and different embodiments of like elements can be designated using a different number of superscript indicator apostrophes (e.g., **40**, **40'**, **40''**, **40'''**).

[0048] In the drawings, the relative sizes of regions or features may be exaggerated for clarity. This invention may, however, be embodied in many different forms and should not be construed as limited to the embodiments set forth herein; rather, these embodiments are provided so that this disclosure will be thorough and complete, and will fully convey the scope of the invention to those skilled in the art.

[0049] It will be understood that, although the terms first, second, etc. may be used herein to describe various elements, components, regions, layers and/or sections,

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these elements, components, regions, layers and/or sections should not be limited by these terms. These terms are only used to distinguish one element, component, region, layer or section from another region, layer or section. Thus, a first element, component, region, layer or section discussed below could be termed a second element, component, region, layer or section without departing from the teachings of the present invention.

[0050] Spatially relative terms, such as "beneath", "below", "bottom", "lower", "above", "upper" and the like, may be used herein for ease of description to describe one element or feature's relationship to another element(s) or feature(s) as illustrated in the figures. It will be understood that the spatially relative terms are intended to encompass different orientations of the device in use or operation in addition to the orientation depicted in the figures. For example, if the device in the figures is turned over, elements described as "below" or "beneath" other elements or features would then be oriented "above" the other elements or features. Thus, the exemplary term "below" can encompass orientations of above, below and behind. The device may be otherwise oriented (rotated 90° or at other orientations) and the spatially relative descriptors used herein interpreted accordingly.

[0051] The term "about" refers to numbers in a range of +/-20% of the noted value.

[0052] As used herein, the singular forms "a", "an" and "the" are intended to include the plural forms as well, unless expressly stated otherwise. It will be further understood that the terms "includes," "comprises," "including" and/or "comprising," when used in this specification, specify the presence of stated features, integers, steps, operations, elements, and/or components, but do not preclude the presence or addition of one or more other features, integers, steps, operations, elements, components, and/or groups thereof. It will be understood that when an element is referred to as being "connected" or "coupled" to another element, it can be directly connected or coupled to the other element or intervening elements may be present. As used herein, the term "and/or" includes any and all combinations of one or more of the associated listed items.

[0053] The term "non-ferromagnetic" means that the noted component is substantially free of ferromagnetic materials so as to be suitable for use in the arc chamber (non-disruptive to the magnetic circuit) as will be known to those of skill in the

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art.

[0054] Unless otherwise defined, all terms (including technical and scientific terms) used herein have the same meaning as commonly understood by one of ordinary skill in the art to which this invention belongs. It will be further understood that terms, such as those defined in commonly used dictionaries, should be interpreted as having a meaning that is consistent with their meaning in the context of this specification and the relevant art and will not be interpreted in an idealized or overly formal sense unless expressly so defined herein.

[0055] The term "self-retaining" with respect to a handle bearing pin means that the pin engages a handle to lock into an axial and non-rotatable position and requires no other retention component.

[0056] The handle can be associated with a disconnect operator (e.g., an operating handle) connected to an assembly for opening and closing separable main contacts in a circuit breaker or for turning power ON and OFF using a switch associated with a fuse. The circuit breaker can be for a motor starter unit or feeder unit, for example.

[0057] Turning now to the figures, **Figures 2A-2C and 3A-3C** illustrate an exemplary circuit breaker **10** with a housing **10h** and handle bearing pin **18** that cooperates with an end portion of an arm **25**. **Figures 2A and 3A** illustrate an exemplary handle **15** and arm **25** orientation in an OFF position. **Figures 2B, 3B** illustrate an exemplary orientation in an ON position. **Figures 2C, 3C** illustrate an exemplary orientation in a TRIP position. Typically the circuit breaker **10** is oriented so that the face **F** of the housing **10h** is vertical and facing outward so that a user can access the handle **15**.

[0058] The pin **18** can be held by and/or in the handle **15** so that a longitudinal axis of the pin **18** is parallel to and offset from a pivot axis of the pivotable handle **15**, which can provide a suitable torque lever arm.

[0059] It is noted that not all circuit breakers **10** require a TRIP position (e.g., fused switches), so in some embodiments, the arm **25** and handle **15** can include only two operative positions, ON, OFF, rather than the noted ON, OFF and TRIP positions.

[0060] As is well known, in the housing **10h**, the circuit breaker **10** includes at least one arc chamber **20** having at least one arc chute **30** with arc plates **31** (**Figure 3A**),

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a mechanism assembly **10m** with the rotating arm **25** with a contact **Cm** (*e.g.*, a moving contact attached to the "contact arm") and a stationary contact **Cs** proximate a line terminal **L**. The arm **25** is conductive. The arm **25** arm is conductive, typically non-ferromagnetic metal such as, but not limited to, copper. The arc plates **31** can be stacked and are typically configured as closely spaced plates **31** as shown.

[0061] As shown in **Figure 4A**, the at least one pin **18** faces an end portion of the arm **25e** (shown as the upper end in this orientation). The handle **15** can be pivotably attached **15p** to the circuit breaker housing (directly or indirectly) **10h** at a location above the pin **18** so as to be able to pivot/rotate between the operative positions. The handle **15** can include an external portion **15e** which can comprise a user actuator or input such as a lever, thumb or finger wheel or other suitable configuration. The handle pivot **15p** is typically attached directly or indirectly to the housing **10h**. While shown as a single pin **18**, more than one pin may be used. If so, the pins **18** may be placed side-by-side or one above another (not shown).

[0062] The handle **15** can have an internal portion **15i** with an arm receiving channel **17** that remains inside the housing **10h** (**Figure 3A**). The pin **18** can be held by the internal portion of the handle **15i** so as to extend across the arm receiving channel **17**. The arm receiving channel **17** has a width direction **W** (**Figure 5A**) that corresponds to a width direction of the arm **25** (**Figure 4A**) to receive the first (shown as the upper) end portion of the arm **25e**. Where used, the handle arm-receiving channel **17** extends in a primary lengthwise direction that is orthogonal to the pin **18**.

[0063] The pin **18** can provide the only direct moving contact between the handle **15** and arm **25**.

[0064] **Figures 4A** and **4B** show the circuit breaker **10** with the handle **15** removed to illustrate a handle window **10w** in the housing **10h** and an exemplary configuration of the pin **18**. In the orientation of the circuit breaker shown, the pin **18** is proximate to, but above the arm **25**. The pin **18** typically contacts the end portion **25e** of the arm that is opposite the movable contact **Cm** and provides a bearing surface for the handle/arm interface. The pin **18** can reside in the arm channel **26** so as to extend laterally across the end portion of the arm **25e** in the arm thickness or width **W** direction. The arm channel **26** can be configured as a depression, well, groove or other channel

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configuration. The arm channel **26** can be curvilinear. The pin **18** can be configured to directly contact the arm channel **26** and remain in contact with the arm channel through the movement of the arm **25** as it pivots or travels between the operative positions.

[0065] Still referring to **Figures 4A** and **4B**, the channel **26** can be arcuate or have an arcuate segment. The channel **26** can have a radius of curvature that corresponds to a radius of the outer wall of the pin **18**. The arm channel **26** can have a center that is positioned and configured to be concentric with an axially extending centerline of the pin **18**. In some particular embodiments, the radius of curvature and/or outer pin radius can be between about 0.034 to about 0.045 inches. In some particular embodiments, the arm channel **26** can have a lateral width **W** that is typically between about 0.95 inches to about 0.165 inches. The arm channel **26** can be open in a direction facing the pin **18** (shown facing upward) to be able to slidably receive the pin **18**.

[0066] Referring again to **Figures 2A-2C**, **3A-3C** and **Figure 4A**, the circuit breaker **10** can also include one or more of a magnet **35**, a load collar **38**, a load terminal **39**, a bimetal member **40**, an armature **45**, a shunt bracket **47**, a spring clip **50**, a cradle **55** and frame **57**. The circuit breaker **10** can have alternate configurations and components.

[0067] **Figure 4B** also schematically illustrates a shunt **60** attached to the arm **25** and shunt bracket **47**. The shunt **60** can be resilient and/or flexible. **Figure 4B** also schematically illustrates a mechanism spring **65** which is part of the operator mechanism **10m**, as is well known to those of skill in the art.

[0068] A respective circuit breaker **10** can have a plurality of respective pairs of handles **15** and arms **25** as is also well known in the art.

[0069] **Figures 3A-3B** illustrate that the handle **15** can have a laterally extending aperture **16** that holds the pin **18** and a channel **17** between sidewalls **17w** of a lower portion of the handle **15** that receive the upper end portion of the arm **25**.

[0070] As discussed above, the handle **15** can have an internal portion **15i** with channel **17** (**Figure 3A**) to slidably receive the end portion of the arm **25e**. The pin **18** can extend across the channel **17** at an inner end portion of the channel **17** proximate thereby allowing the pin **18** to form the handle bearing contact surface for the arm **25**.

[0071] **Figures 3A-3C** also illustrate exemplary handle and arm positions for different operative positions, OFF, ON and TRIP. The movements can be over a desired

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angulation, typically between about 45 degrees to about 90 degrees, more typically about 90 degrees between the OFF and ON positions with the TRIP position between the OFF and ON. In the ON position, the arm 25 places the moveable contact **Cm** in abutting contact with the stationary contact **Cs** (**Figure 3B**). In the OFF position, the arm 25 rotates to move the moveable contact **Cm** away from the stationary contact **Cs** (**Figure 3A**). In the TRIP position, the arm 25 also positions the moveable contact **Cm** away from the stationary contact **Cs** (**Figure 3C**), typically a distance greater than the spaced apart distance of the two contacts **Cs**, **Cm** in the "OFF" position. The upper end of the arm 25e is able to move relative to the handle 15 in the arm receiving channel 17 of the handle while the pin 18 remains in the arm channel 26 (**Figure 4A**). Stated differently, the arm channel 26 cooperates with the pin 18 so that the end portion of the arm 25e rocks back and forth across the pin 18 as the handle 15 moves through different operative positions. Compare the position of the upper end of the arm 25e with the handle channel 17 in **Figures 3A-3C**.

[0072] The handle 15 with the pin 18 can be provided as a handle bearing assembly/subassembly.

[0073] With the circuit breaker oriented with the handle 15 extending upward as shown, the arm 25 can be configured to have an elongate concave shape with the upper end portion 25e having a tip end 25t. The arm receiving channel 17 can extend across an entire bottom portion of the handle 15 and can have an open tip end 17t (**Figure 5B, 6A**) that allows the tip end of the arm 25t to move relative thereto so as to retract (**Figure 2B**) and extend (**Figure 2A**) therefrom. The pin 18 can be held closer to the tip end of the arm receiving channel 17t (**Figure 5B, 6A**) relative to the other end of the channel.

[0074] The circuit breaker 10 can be configured to provide a stop 10s proximate the window 10w and extending inwardly to contact a handle ledge 19 that extends above the arm channel 17 when the handle 15 is in the ON position (**Figure 3B**).

[0075] **Figures 5A and 5B** illustrate a greatly enlarged view of an exemplary handle 15 and exemplary pin 18. The pin 18 is sized and configured to be received in the pin aperture 16. The pin aperture 16 can have an axially extending centerline that is offset a distance **D** from the axially extending centerline of the pivot attachment 15p of the handle 15. In some particular embodiments, the distance **D** can be between about

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0.09 inches to about 0.200 inches. In some particular embodiments, the distance **D** can be between about 0.091 inches to about 0.097 inches, such as about 0.094 inches. The pin **18** is typically not centered, residing closer to the left side of the handle than the right side of the handle in the orientation shown in **Figures 2A** and **5A**, for example.

[0076] The handle arm channel **17** can have sidewalls **17w** on both sides, one of which can be longer than the other, **17wl**. The longer channel **17wl** can extend down a distance that is between about 1.5X to about 10 times the length of the shorter sidewall, typically between about 2X to about 5X, such as about 3X.

[0077] The arm receiving channel **17** can extend across an entire diameter of a bottom portion of the handle as shown in **Figure 5B**. The pin **18** can be configured to reside closer one side of the handle **15** under and offset from the handle pivot **15p**. The handle **15** can include attachment segments (e.g., bosses or shoulders) **16a**, **16b** that provide the pin aperture **16** and reside on opposing sides of the channel **17** to allow the pin **18** to extend therethrough and across the channel **17**, when attached to the handle **15**. The pin **18** may include end portions **18e** that have a larger size so as to hold the pin in position. Of course, other lock and/or securing configurations may be used including frictional engagement, cotter pins, nuts, clamps, or adhesives.

[0078] **Figures 6A** and **6B** illustrate another exemplary pin **18'** and handle **15'** configuration. In this embodiment, the pin **18'** can be held by a pin aperture **16** with a blind side **16c**. Thus, the handle **15** has one shoulder **16a** on one side of the channel **17** and a blind channel **16c** on the other side that cooperate to hold the pin **18'**. This configuration may be described as a "drop" pin handle. The pin **18'** can only be inserted in one direction. The end of the pin may be tapered **18t**. In position, a shorter portion of the length of the pin **18'** may reside in the blind side **16c** relative to the open pin aperture on the other side **16a**. Again, the pin aperture **16** may be offset from the pivot **15p** a distance **D** and/or angle α as noted above. The pin **18'** may be assembled or attached in any suitable manner, such as, but not limited to, those describe above.

[0079] **Figures 7A** and **7B** illustrate exemplary outer surface features **18s** that the pin **18''** can include to facilitate secure, preferably non-rotatable, attachment to the handle **15**. Non-rotatable attachments, e.g., allowing the arm **25** to rock over the pin **18**, **18'**, **18''** while preventing or inhibiting the pin **18** from rotating in the handle **15**, can inhibit undue

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wear. These or other features can be used for the pin **18'** as shown in **Figures 5A/5B**. **Figure 7A** illustrates an outer surface with increased friction **18f** relative to a smooth outer surface, such as a knurled or embossed surface. **Figure 7B** illustrates the pin **18''** can include at least one shaped segment **18s** such as a key, channel or flat surface that can matably attach to a protrusion or key **16p** in the wall of the pin aperture **16**. Although shown as a single channel and corresponding protrusion, a plurality of circumferentially spaced apart features may be used.

[0080] As shown in **Figures 8A** and **8B**, the reverse can also be used, e.g., the pin **18''** can have the projection **18p** and the handle pin aperture **16** can have a wall with the shaped receiving slot **16s**. In the embodiment shown, the protrusion **18p** extends less than a major length of the overall length of the pin **18''** and, when inserted in the handle **15**, typically faces the outer end of the pin receiving channel **16** in the handle **15**. The pin projection **18p** can radially extend a distance of between about 0.02 inches to about 0.05 inches from the primary pin body **18b**. The pin body **18b** can have a diameter of between about 0.06 inches and about 0.075 inches, in some embodiments. The pin slot **16s** can be oriented to along a line **L** that intersects the centerline of the pin **18** and the centerline of the pivot of the handle **15p**. The line **L** can be offset from vertical by an angle α that is typically between about 10-60 degrees, more typically between about 10-30 degrees, such as about 10 degrees, about 11 degrees, about 12 degrees, about 13 degrees, about 14 degrees, about 15 degrees, about 16 degrees, about 17 degrees, about 17.5 degrees, about 18 degrees, about 19 degrees, about 20 degrees, about 21 degrees, about 22 degrees, about 23 degrees, about 24 degrees, about 25 degrees and about 30 degrees. The pin slot **16s** can be formed in the shoulder **16a** (**Figure 6A**) to hold the projection **18p**, with the opposing circular end of the pin **18''** held in the blind channel **16c** (**Figure 6A**) across the open space for the arm channel **17**. Of course, an open pin channel such as that provided by shoulder **16b** in **Figure 5B** may be used.

[0081] In some embodiments, the line **L** can be drawn through the axially extending centerline of the pin **18**, **18'**, **18''** and the center of the pivot axis **15p** with the angles of the line **L** being α as described above for the pin slot **16s** in **Figures 8A/8B**, whether the pin slot configuration is used or not. Thus, in some embodiments, the line **L** can be offset from vertical by the angle α that is typically between about 10-60 degrees,

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more typically between about 10-30 degrees, such as about 10 degrees, about 11 degrees, about 12 degrees, about 13 degrees, about 14 degrees, about 15 degrees, about 16 degrees, about 17 degrees, about 17.5 degrees, about 18 degrees, about 19 degrees, about 20 degrees, about 21 degrees, about 22 degrees, about 23 degrees, about 24 degrees, about 25 degrees and about 30 degrees.

[0082] The pin 18, 18', 18'' can be configured as a free floating or loose pin and is not required to be non-rotatable, in some embodiments.

[0083] Combinations of the pin configurations or other surface features may also be used, alone or with adhesives or other securing or locking configurations.

[0084] The at least one pin 18, 18', 18'' may be electrically conductive or electrically non-conductive. The at least one pin 18, 18', 18'' may comprise a metallic material or other suitable wear-resistant, sufficiently durable material. The at least one pin 18, 18', 18'' may comprise a ceramic or fiber and/or glass reinforced resin. The at least one pin 18, 18', 18'' may comprise a sufficiently rigid polymeric material. The at least one pin 18, 18', 18'' may be a monolithic unitary member or comprise matable members or more than one material or a primary substrate with a coating, for example. The at least one pin 18, 18', 18'' can be non-ferromagnetic.

[0085] The pin 18, 18', 18'' can have a length L that is between about 0.115 inches and about 0.328 inches, in some embodiments. The channel 17 can have a width W that is greater than the length of the pin 18, 18', 18'', typically between about 1.1X to about 1.25X, a width W that is about the same length of the pin 18, 18', 18'' or a width W that is less than a length of the pin 18, 18', 18''. If the pin 18, 18', 18'' has a length that is less than a width of the channel 17, the length L is sufficient to extend across the channel 17 to engage a sidewall 17w on each side.

[0086] The pin 18, 18' may be held by the handle 15 in other configurations, e.g., without requiring or outside of a channel 17.

[0087] The handle 15 can be a monolithic molded polymeric member. The at least one pin 18, 18', 18'', typically a single pin, can be any suitable material and can be selected to provide the durability and performance criteria associated with UL 489 endurance testing. The pin 18, 18', 18'' can be attached to the handle 15 in any suitable manner. The pin 18, 18', 18'' can be inserted into a pre-formed pin aperture 16. The pin

18, 18', 18" may be overmolded into the handle **15** without requiring a pre-formed pin aperture **16**. The pin **18, 18', 18"** may be ultrasonically welded and/or inserted into the handle **15**. The pin **18, 18', 18"** may be punched, pressed or otherwise physically inserted into the aperture **16**.

[0088] In some embodiments, the circuit breakers **10** can be DC circuit breakers, AC circuit breakers, or both AC and DC circuit breakers.

[0089] The circuit breakers **10** can be rated for voltages between about 1 V to about 5000 volts (V) DC and/or may have current ratings from about 15 to about 2,500 Amperes (A). The circuit breakers **10** may be high-rated miniature circuit breakers, e.g., above about 70A in a compact package. However, it is contemplated that the circuit breakers **10** and components thereof can be used for any voltage, current ranges and are not limited to any particular application as the circuit breakers can be used for a broad range of different uses.

[0090] The circuit breakers **10** can be a bi-directional direct current (DC) molded case circuit breaker (MCCB). *See, e.g.*, US Patent Nos. 5,131,504 and 8,222,983. The DC MCCBs can be suitable for many uses such as data center, photovoltaic, and electric vehicles applications.

[0091] As is known to those of skill in the art, Eaton Corporation has introduced a line of molded case circuit breakers (MCCBs) designed for commercial and utility scale photovoltaic (PV) systems. Used in solar combiner and inverter applications, Eaton PVGuard™ circuit breakers are rated up to 600 amp at 1000 Vdc and can meet or exceed industry standards such as UL 489B, which requires rigorous testing to verify circuit protection that meets the specific requirements of PV systems. However, it is contemplated that the circuit breakers **10** can be used for various applications with corresponding voltage capacity/rating. In some particular embodiments, the circuit breaker **10** can be a high-rating miniature circuit breaker.

[0092] The circuit breaker **10** may be particularly suitable for the BR circuit breakers with a thermal-magnetic trip curve that avoids nuisance tripping on mild overloads while reacting almost instantaneously to severe short-circuit conditions, such as the BRX circuit breaker from Eaton Corporation, Cleveland, OH.

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[0093] The handle bearing configuration provided by the pin 18, 18', 18'' can remove a plastic wear point of the prior art configuration and reduce wear, eliminate or reduce wear and heat (friction induced) relative to the design shown in **Figure 1**. The pin 18, 18', 18'' may have detectable wear of only about 0.001 inches after endurance testing carried out under UL 489 (BR2125) for at least 3000 repetitions, typically after about 10,000 repetitions/operations.

[0094] The foregoing is illustrative of the present invention and is not to be construed as limiting thereof. Although a few exemplary embodiments of this invention have been described, those skilled in the art will readily appreciate that many modifications are possible in the exemplary embodiments without materially departing from the novel teachings and advantages of this invention. Accordingly, all such modifications are intended to be included within the scope of this invention. Therefore, it is to be understood that the foregoing is illustrative of the present invention and is not to be construed as limited to the specific embodiments disclosed, and that modifications to the disclosed embodiments, as well as other embodiments, are intended to be included within the scope of the invention.

That which is claimed:

1. A circuit breaker comprising:
a housing;
a pivotable handle held by the housing;
at least one pin held by the handle such that a longitudinal axis of the at least one pin is parallel to and offset from a pivot axis of the pivotable handle; and
a moveable contact arm comprising a first end portion with a width and a laterally extending recess that is open in a direction facing the handle and that extends across the width of the first end portion of the contact arm and receives and contacts the at least one pin and provides a bearing surface for a handle/contact arm interface across the width of the first end portion of the moveable contact arm, wherein the contact arm is configured to move responsive to a force applied to the first end portion of the moveable contact arm by the pivotable handle through the at least one pin, wherein the at least one pin has an axially extending centerline that is offset from a pivot axis of the handle, wherein the handle has laterally spaced apart inwardly extending first and second sidewalls, one on each side of an arm receiving channel of the handle, and wherein the first sidewall has a segment with a length that is 1.5 to 5 times longer than the second sidewall.
2. The circuit breaker of claim 1, wherein the moveable contact arm has a second end portion opposing the first end portion, wherein the arm receiving channel in the handle has a length direction that is orthogonal to the at least one pin, with a pivot of the handle above the arm receiving channel and residing between opposing longitudinally spaced apart ends of the arm receiving channel and the second end portion comprises an electrical movable contact, the circuit breaker further comprising a stationary electrical contact held in the housing so as to selectively electrically engage the movable contact, and wherein the first end portion of the contact arm abuts and moves against the at least one pin that spans across a segment of the arm receiving channel as the contact arm and handle move between ON and OFF positions in the housing.
3. The circuit breaker of claim 1, wherein the circuit breaker has a TRIP operative position, wherein an exposed curved surface of the laterally extending recess of the first end portion of the

arm moves against the at least one pin as the arm and handle move between the ON and OFF positions and the TRIP position, and wherein the laterally extending recess has a radius of curvature that corresponds to a radius of the at least one pin.

4. The circuit breaker of claim 1, wherein the at least one pin is a single pin that is physically secured only to the handle that provides the only direct moving contact between the arm and the handle.

5. The circuit breaker of claim 1, wherein the at least one pin is a single pin that has a length that is greater than the width of the first end portion of the contact arm, and wherein, with the circuit breaker oriented with the handle extending upward, the recess of the first end portion of the arm moves back and forth under the pin in the arm receiving channel while in continuous abutting contact with the pin.

6. The circuit breaker of claim 5, wherein the pin has an axially extending centerline that is longitudinally and laterally offset from the pivot axis of the handle, wherein the pin abuts the recess in the first end portion of the contact arm, wherein the pin is metallic and has an outer wall with a radius that is between 0.034 inches and about 0.045 inches, and wherein the handle is a molded polymeric body and the pin is unaffixed to the moveable contact arm.

7. The circuit breaker of claim 1, wherein the at least one pin resides in the laterally extending recess and is not affixed to the contact arm.

8. The circuit breaker of claim 1, wherein the at least one pin is a single pin, and wherein the recess in the moveable contact arm is arcuate with an open surface in a direction facing the pin.

9. The circuit breaker of claim 1, wherein the at least one pin is non-rotatably mounted to the handle.

10. The circuit breaker of claim 1, wherein the at least one pin is a single pin that is metallic, wherein the arm receiving channel has a length direction that is orthogonal to the laterally extending recess of the moveable contact arm, the arm receiving channel having a width that is about the same as the width of the upper end portion of the moveable contact arm, wherein the pin spans across the arm receiving channel and is held by laterally spaced apart and opposing shoulders of the handle to expose a medial segment of the pin that is longer than segments held by the laterally spaced apart shoulders, and wherein the medial segment of the pin resides in the recess of the moveable contact arm.

11. The circuit breaker of claim 1, wherein the at least one pin has a length that is between about 0.115 inches and about 0.328 inches and a body with an outer radius that is between about 0.06 inches and about 0.075 inches, and wherein the pin has a head that is recessed a distance in an aperture of the handle.

12. The circuit breaker of claim 2, wherein the at least one pin is a single pin that is only physically secured to the handle to span across the arm receiving channel.

13. The circuit breaker of claim 12, wherein the at least one pin is a single pin, wherein the pin aperture extends through a shoulder on one side of the arm receiving channel and a blind channel residing across from the shoulder on an opposing side of the arm receiving channel, and wherein, in position, the pin extends through the shoulder, across the arm receiving channel and into the blind channel.

14. The circuit breaker of claim 12, wherein the contact arm has an elongate concave shape with the upper end portion having a tip end, wherein the arm receiving channel extends across an entire bottom portion of the handle and has an open tip end that allows a tip end of the contact arm to retract and extend therefrom, wherein the pin resides closer to the tip end of the arm receiving channel relative to a longitudinally spaced apart opposing end of the arm receiving channel, and wherein the pivot of the handle resides between the open tip end of the arm receiving channel and the opposing end of the arm receiving channel.

15. A handle bearing assembly for a circuit breaker, comprising:

a pivotable handle for a circuit breaker configured to rotate between ON and OFF positions, the handle having a lower portion comprising an arm receiving channel and at least one pin extending across the arm receiving channel, with the pin orthogonal to the arm receiving channel, the at least one pin configured to directly contact and cooperate with an arm providing a movable contact for the circuit breaker to define a bearing surface for a handle/contact arm interface,

wherein the at least one pin is a single pin, wherein the pivotable handle has a pivot axis, wherein the pin has an axially extending centerline, wherein the pin centerline is offset from the pivot axis of the handle, wherein the handle has laterally spaced apart inwardly extending sidewalls, one on each side of the arm receiving channel, and wherein one of the sidewalls has a segment with a length that is 1.5 to 5 times longer than the other.

16. The handle bearing assembly of claim 15, wherein the arm receiving channel extends across an entire bottom portion of the handle and has a tip end that allows a tip end of the arm to retract and extend therefrom, wherein the at least one pin is held closer to the tip end of the arm receiving channel than an opposing longitudinally spaced apart end of the arm receiving channel.

17. The handle bearing assembly of claim 15, wherein the at least one pin is a single metallic pin and has a length that is between about 0.115 inches and about 0.328 inches and a radius that is between 0.034 inches and about 0.045 inches, wherein a longitudinally extending centerline of the pin is perpendicular to a face of the housing and resides longitudinally and laterally offset from a pivot axis of the handle, and wherein the pin has detectable wear of 0.001 inches or less after endurance testing carried out under UL 489 (BR2125) for 3000 repetitions.

18. The handle bearing assembly of claim 15, wherein, with the circuit breaker oriented with a front face of the housing being vertical, the first end portion of the arm has a pin channel with a recess which is open in a direction that faces the front face, wherein the handle holds the pin above the recess so that the pin resides in and contacts a curved laterally extending surface of the recess.

19. The handle bearing assembly of claim 15, wherein the at least one pin is a single pin that is held in a pin aperture in the handle with the exposed medial segment spanning across the arm receiving channel, wherein the pin aperture extends through a shoulder on one side of the arm receiving channel and a blind channel residing across from the shoulder on an opposing side of the arm receiving channel, and wherein, in position, the pin extends through the shoulder, across the arm receiving channel and into the blind channel.

20. The circuit breaker of claim 1, wherein the at least one pin is a single pin that comprises end portions with a greater size than a medial portion extending therebetween, and wherein the medial portion has a length that corresponds to the width of the first end portion of the contact arm and the medial portion is longer than each end portion.

21. The handle bearing assembly of claim 15, wherein the at least one pin comprises end portions with a greater size than the medial portion extending therebetween, and wherein the medial portion has a length that corresponds to a width of a first end portion of the arm and the medial portion is longer than each end portion.

22. A circuit breaker comprising:

- a housing;

- a pivotable handle held by the housing;

- at least one pin held by the handle such that a longitudinal axis of the at least one pin is parallel to and offset from a pivot axis of the pivotable handle; and

- a moveable contact arm comprising a first end portion with a width engaging the at least one pin across the width of the first end portion of the moveable contact arm to define a bearing surface for a handle/contact arm interface, wherein the contact arm moves responsive to a force applied to the first end portion of the arm by the pivotable handle through the at least one pin, wherein the pin aperture extends through a shoulder on one side of the arm receiving channel and a blind channel residing across from the shoulder on an opposing side of the arm receiving channel, and wherein, in position, the pin extends through the shoulder, across the arm receiving channel and into the blind channel.

23. The circuit breaker of claim 22, wherein the arm has a second end portion opposing the first end portion, wherein the first end portion of the arm is held in an arm receiving channel in the handle that is orthogonal to the at least one pin held by the housing and the second end portion comprises an electrical movable contact, the circuit breaker further comprising a stationary electrical contact held in the housing so as to selectively electrically engage the movable contact, and wherein the first end portion of the arm moves against the at least one pin that spans across a segment of the arm receiving channel as the arm and handle move between ON and OFF positions in the housing.

24. The circuit breaker of claim 22, wherein the circuit breaker has a TRIP operative position, wherein the first end portion of the arm moves against the at least one pin as the arm and handle move between the ON and OFF positions and the TRIP position, and wherein the first end portion of the contact arm has a laterally extending channel that has a radius of curvature that corresponds to a radius of the pin.

25. The circuit breaker of claim 22, wherein the at least one pin is a single pin in an open channel extending across the width dimension of the first end portion of the contact arm that provides the only direct moving contact between the arm and the handle.

26. The circuit breaker of claim 22, wherein the at least one pin is a single pin with a length and axially spaced apart end portions and an intermediate segment therebetween, wherein the end portions have an outer diameter that is greater than an outer diameter of the intermediate segment, wherein the length is greater than a width of the first portion of the contact arm, and wherein, with the circuit breaker oriented with the handle extending upward, the first end portion of the arm moves back and forth under the pin while in continuous abutting contact with the pin.

27. The circuit breaker of claim 26, wherein the pin centerline is longitudinally and laterally offset from the pivot axis of the handle and abuts an open upwardly facing channel in the first portion of the arm, and wherein the pin has a radius that is between 0.034 inches and about 0.045 inches.

28. The circuit breaker of claim 22, wherein the first end portion of the arm has a curvilinear pin channel that holds the at least one pin.
29. The circuit breaker of claim 22, wherein the at least one pin is a single pin, wherein the first end portion of the arm has an arcuate pin channel with an open surface facing the pin that holds the pin.
30. The circuit breaker of claim 22, wherein the at least one pin is non-rotatably mounted to the handle.
31. The circuit breaker of claim 22, wherein the at least one pin is metallic, wherein the upper end portion of the arm has a width, and wherein the arm receiving channel of the handle has a width that is about the same as the arm width and the pin spans across the arm receiving channel.
32. The circuit breaker of claim 22, wherein either the pin has an outer surface with a longitudinally extending slot that engages a key feature in the handle or the handle has a slot that engages a key feature of the pin.
33. The circuit breaker of claim 22, wherein the at least one pin has an embossed or knurled outer surface.
34. The circuit breaker of claim 23, wherein the at least one pin is a single pin that is held in a pin aperture in the handle to span across the arm receiving channel, and wherein the pin has axially spaced apart end portions with a greater outer diameter than a medial segment thereof.
35. The circuit breaker of claim 22, wherein the arm has an elongate concave shape with the upper end portion having a tip end, wherein the arm receiving channel extends across an entire bottom portion of the handle and has a tip end that allows the tip end of the arm to retract and extend therefrom.
36. A handle bearing assembly for a circuit breaker, comprising:

a pivotable handle for a circuit breaker configured to rotate between ON and OFF positions, the handle having a lower portion comprising an arm receiving channel and at least one pin extending across the arm receiving channel, with the pin orthogonal to the arm receiving channel, the at least one pin configured to directly contact and cooperate with an arm providing a movable contact for the circuit breaker to define a bearing surface for a handle/contact arm interface,

wherein the pin aperture extends through a shoulder on one side of the arm receiving channel and a blind channel residing across from the shoulder on an opposing side of the arm receiving channel, and wherein, in position, the pin extends through the shoulder, across the arm receiving channel and into the blind channel.

37. The handle bearing assembly of claim 36, wherein the arm receiving channel extends across an entire bottom portion of the handle and has a tip end that allows a tip end of the arm to retract and extend therefrom, wherein the at least one pin is held closer to the tip end of the arm receiving channel.

38. The handle bearing assembly of claim 36, wherein the at least one pin is a single pin, wherein the pivotable handle has a pivot axis, wherein the pin has an axially extending centerline, wherein the pin centerline is offset from the pivot axis of the handle, wherein the handle has laterally spaced apart inwardly extending sidewalls, one on each side of the arm receiving channel, and wherein one of the sidewalls has a segment with a length that is 1.5 to 5 times longer than the other.

39. The handle bearing assembly of claim 36, wherein a longitudinally extending centerline of the pin is perpendicular to a face of the housing and resides longitudinally and laterally offset from a pivot axis of the handle, and wherein the at least one pin is a single metallic pin and has a length that is between about 0.115 inches and about 0.328 inches and a radius that is between 0.034 inches and about 0.045 inches.

40. The handle bearing assembly of claim 36, wherein the at least one pin is a single pin, wherein, with the circuit breaker oriented with a front face of the housing being vertical, the first

end portion of the arm has a pin channel that faces the front face and holds the pin, and wherein the pin is non-rotatably mounted to the handle.

41. A circuit breaker comprising:

a housing;

a pivotable handle held by the housing, wherein the handle comprises first and second laterally spaced apart pin channels facing each other across a contact arm receiving channel, the first pin channel extending on one side of the contact arm receiving channel and the second pin channel extending on an opposing side of the contact arm receiving channel;

a pin held by the handle such that a longitudinal axis of the pin is parallel to and offset from a pivot axis of the pivotable handle, wherein the pin has a length with longitudinally opposing first and second end portions, wherein the first and second end portions are enlarged relative to a medial segment of the pin, and wherein, in position, the pin extends from the first pin channel, across the contact arm receiving channel, into the second pin channel; and

a moveable contact arm comprising a first end portion in the contact arm receiving channel of the handle that directly contacts the medial segment of the pin across a width of the first end portion of the moveable contact arm,

wherein the medial segment of the pin is exposed across the contact arm receiving channel and directly contacts and cooperates with the first end portion of the moveable contact arm to define a bearing surface interface between the handle and the contact arm,

wherein the pin is metallic, wherein the medial segment of the pin has a length that is greater than either of the first and second end portions, and wherein the length corresponds to the width of the first end portion of the contact arm.

42. The circuit breaker of claim 41, wherein the pin is statically attached to the handle, and wherein the pin moves with the handle but does not rotate relative to the handle.

43. The circuit breaker of claim 41, wherein the first and second laterally spaced apart pin channels each comprise an outer facing end segment that is enlarged relative to an internal segment thereof.

44. The circuit breaker of claim 41, wherein outer facing end surfaces of the first and second end portions of the pin are recessed in the first and second pin channels, wherein at least one outer surface of the handle comprises an aperture with a diameter greater than a diameter of one or both of the first and second end portions of the pin, and wherein the aperture is aligned with the first and second pin channels.

45. A circuit breaker comprising:

a housing;

a pivotable handle held by the housing, wherein the handle comprises first and second laterally spaced apart pin channels facing each other across a contact arm receiving channel, the first pin channel extending on one side of the contact arm receiving channel and the second pin channel extending on an opposing side of the contact arm receiving channel;

a pin held by the handle such that a longitudinal axis of the pin is parallel to and offset from a pivot axis of the pivotable handle, wherein the pin has a length with longitudinally opposing first and second end portions, wherein the first and second end portions are enlarged relative to a medial segment of the pin, and wherein, in position, the pin extends from the first pin channel, across the contact arm receiving channel, into the second pin channel; and

a moveable contact arm comprising a first end portion in the contact arm receiving channel of the handle that contacts the medial segment of the pin across a width of the first end portion of the moveable contact arm, wherein the medial segment of the pin defines a handle/contact arm bearing interface,

wherein the handle comprises first and second laterally spaced apart shoulders that reside on opposing sides of the contact arm receiving channel and contain or are adjacent the first and second pin channels, and wherein the first shoulder has a greater inwardly extending length than the second shoulder.

46. The circuit breaker of claim 41, wherein the moveable contact arm has a second end portion opposing the first end portion, wherein the contact arm receiving channel in the handle is orthogonal to the pin, wherein the second end portion of the moveable contact arm comprises an electrical contact, wherein the circuit breaker further comprises a stationary electrical contact held in the housing so as to selectively electrically engage the contact of the moveable arm, and

wherein the first end portion of the moveable contact arm moves in the contact arm receiving channel while contacting the pin as the handle moves between ON and OFF positions.

47. The circuit breaker of claim 46, wherein the circuit breaker has a TRIP position, wherein the first end portion of the moveable contact arm contacts the pin as the moveable contact arm and handle move between the ON and OFF positions and the TRIP position.

48. The circuit breaker of claim 41, wherein the first end portion of the moveable contact arm has a laterally extending channel that spans across an entire width of the width of the first end portion of the contact arm and is arcuate and open in a direction facing the handle and that abuts and holds the medial segment of the pin providing the direct contact of the first end portion of the moveable contact arm.

49. The circuit breaker of claim 48, wherein the laterally extending channel of the moveable contact arm has a radius of curvature that corresponds to a radius of the medial segment of the pin.

50. A circuit breaker comprising:

a housing;

a pivotable handle held by the housing, wherein the handle comprises first and second laterally spaced apart pin channels facing each other across a contact arm receiving channel, the first pin channel extending on one side of the contact arm receiving channel and the second pin channel extending on an opposing side of the contact arm receiving channel;

a pin held by the handle such that a longitudinal axis of the pin is parallel to and offset from a pivot axis of the pivotable handle, wherein the pin has a length with longitudinally opposing first and second end portions, wherein the first and second end portions are enlarged relative to a medial segment of the pin, and wherein, in position, the pin extends from the first pin channel, across the contact arm receiving channel, into the second pin channel; and

a moveable contact arm comprising a first end portion in the contact arm receiving channel of the handle that directly contacts the medial segment of the pin across a width of the first end portion of the moveable contact arm,

wherein the medial segment of the pin is exposed across the contact arm receiving channel and directly contacts and cooperates with the first end portion of the moveable contact arm to define a bearing surface interface between the handle and the contact arm,

wherein the length of the pin is greater than the width of the first portion of the moveable contact arm, wherein the medial segment of the pin has a length that is greater than either of the first and second end portions, and wherein, with the circuit breaker oriented with the handle extending upward, the first end portion of the moveable contact arm can move back and forth under the pin while in continuous abutting contact with the pin.

51. The circuit breaker of claim 41, wherein the pin has an axially extending centerline that is longitudinally and laterally offset from the pivot axis of the handle and abuts an arcuate surface in a substrate of the first end portion of the moveable contact arm defining a laterally extending open channel in the first end portion of the moveable contact arm to hold and provide the direct contact of the medial segment of the pin with the first end portion of the moveable contact arm, and wherein the pin has a radius that is between about 0.034 inches and about 0.045 inches.

52. The circuit breaker of claim 41, wherein the first end portion of the moveable contact arm has a curvilinear pin channel that is open in a direction facing the handle and that directly contacts the medial segment of the pin.

53. The circuit breaker of claim 41, wherein the first end portion of the moveable contact arm has an arcuate pin channel with an open laterally extending surface facing the pin that holds the pin, and wherein the pin is non-rotatably mounted to the handle.

54. A circuit breaker comprising:

a housing;

a pivotable handle held by the housing, wherein the handle comprises first and second laterally spaced apart pin channels facing each other across a contact arm receiving channel, the first pin channel extending on one side of the contact arm receiving channel and the second pin channel extending on an opposing side of the contact arm receiving channel;

a pin held by the handle such that a longitudinal axis of the pin is parallel to and offset from a pivot axis of the pivotable handle, wherein the pin has a length with longitudinally opposing first and second end portions, wherein the first and second end portions are enlarged relative to a medial segment of the pin, and wherein, in position, the pin extends from the first pin channel, across the contact arm receiving channel, into the second pin channel; and

a moveable contact arm comprising a first end portion in the contact arm receiving channel of the handle that directly contacts the medial segment of the pin across a width of the first end portion of the moveable contact arm,

wherein the medial segment of the pin is exposed across the contact arm receiving channel and directly contacts and cooperates with the first end portion of the moveable contact arm to define a bearing surface interface between the handle and the contact arm,

wherein the medial segment has a length that is greater than either of the first and second end portions, wherein the pin is metallic, wherein the handle is polymeric, wherein the longitudinal axis of the pin is perpendicular to a long side of the housing and resides longitudinally and laterally offset from the pivot axis of the handle, wherein the length of the pin is between about 0.115 inches and about 0.328 inches, and wherein the medial segment of the pin has a radius that is between about 0.034 inches and about 0.045 inches.

55. The circuit breaker of claim 41, wherein either the pin has an outer surface with a longitudinally extending slot that engages a key feature in the handle or the handle has a slot that engages a key feature of the pin.

56. The circuit breaker of claim 41, wherein the pin has an embossed or knurled outer surface.

57. The circuit breaker of claim 41, wherein the first end portion of the movable contact arm comprises a tip end, wherein the contact arm receiving channel extends across an entire bottom portion of the handle in a direction orthogonal to the first and second pin channels and has a tip end that allows the tip end of the moveable contact arm to retract and extend therefrom.

58. A circuit breaker comprising:

a housing;

a pivotable handle held by the housing, wherein the handle comprises first and second laterally spaced apart pin channels facing each other across a contact arm receiving channel, the first pin channel extending on one side of the contact arm receiving channel and the second pin channel extending on an opposing side of the contact arm receiving channel;

a pin held by the handle such that a longitudinal axis of the pin is parallel to and offset from a pivot axis of the pivotable handle, wherein the pin has a length with longitudinally opposing first and second end portions, wherein the first and second end portions are enlarged relative to a medial segment of the pin, and wherein, in position, the pin extends from the first pin channel, across the contact arm receiving channel, into the second pin channel; and

a moveable contact arm comprising a first end portion in the contact arm receiving channel of the handle that contacts the medial segment of the pin across a width of the first end portion of the moveable contact arm, wherein the medial segment of the pin defines a handle/contact arm bearing interface,

wherein the handle has laterally spaced apart inwardly extending sidewalls, one on each side of the contact arm receiving channel, and wherein one of the sidewalls has a segment with a length that is 1.5 to 5 times longer than the other of the sidewalls.

59. A circuit breaker comprising:

a housing;

a handle held by the housing, wherein the handle comprises first and second pin channels that are laterally spaced apart and face each other across a contact arm receiving channel, the first pin channel extending on one side of the contact arm receiving channel and the second pin channel extending on an opposing side of the contact arm receiving channel, wherein the first and second pin channels each comprise an outer facing end segment;

a pin moldably attached to the handle such that a longitudinal axis of the pin is parallel to and offset from a pivot axis of the handle, wherein the pin has a length with longitudinally opposing first and second end portions, wherein the first and second end portions are enlarged relative to a medial segment of the pin, and wherein, in position, the pin extends from the first pin channel, across the contact arm receiving channel, into the second pin channel; and

a moveable contact arm comprising a first end portion in the contact arm receiving channel of the handle that contacts the medial segment of the pin across a width of the first end portion of the moveable contact arm, wherein the medial segment of the pin directly abuts the first end portion of the moveable contact arm and defines a handle/contact arm bearing interface.

60. The circuit breaker of claim 59, wherein the medial segment of the pin has a length that is greater than either of the first and second end portions, wherein the first end portion of the moveable contact arm is sized and configured to reside entirely within the contact arm receiving channel, and wherein an entire width of the width of the first end portion of the moveable contact arm directly abuts the medial segment of the pin.

61. The circuit breaker of claim 59, wherein the outer facing end segments have a diameter that is greater than a diameter of the first and second pin channels.

62. The circuit breaker of claim 59, wherein the pin is metallic, wherein the medial segment of the pin has a length that is greater than a length of either of the first and second end portions, and wherein the length of the medial segment of the pin corresponds to the width of the first end portion of the contact arm.

63. The circuit breaker of claim 59, wherein the pin is statically attached to the handle, and wherein the pin moves with the handle but does not rotate relative to the handle.

64. The circuit breaker of claim 59, wherein outer facing end surfaces of the first and second end portions of the pin are recessed in the outer facing end segment of the first and second pin channels, respectively.

65. The circuit breaker of claim 59, wherein the handle comprises first and second laterally spaced apart shoulders that reside on opposing sides of the contact arm receiving channel, and wherein the first shoulder has a greater inwardly extending length than the second shoulder.

66. The circuit breaker of claim 59, wherein the moveable contact arm has a second end portion opposing the first end portion, wherein the contact arm receiving channel in the handle is orthogonal to the pin, wherein the second end portion of the moveable contact arm comprises an electrical contact, wherein the circuit breaker further comprises a stationary electrical contact held in the housing so as to selectively electrically engage the contact of the moveable arm, and wherein the first end portion of the moveable contact arm moves in the contact arm receiving channel while contacting the pin as the handle moves between ON and OFF positions.

67. The circuit breaker of claim 66, wherein the circuit breaker has a TRIP position, wherein the first end portion of the moveable contact arm contacts the pin as the moveable contact arm and handle move between the ON and OFF positions and the TRIP position.

68. The circuit breaker of claim 59, wherein the first end portion of the moveable contact arm has a laterally extending channel that spans across an entire width of the width of the first end portion of the contact arm and is arcuate and open in a direction facing the handle and that abuts and holds the medial segment of the pin providing the direct contact of the first end portion of the moveable contact arm.

69. The circuit breaker of claim 68, wherein the laterally extending channel of the moveable contact arm has a radius of curvature that corresponds to a radius of the medial segment of the pin.

70. The circuit breaker of claim 59, wherein the pin has an axially extending centerline that is longitudinally and laterally offset from the pivot axis of the handle and abuts an arcuate surface in a substrate of the first end portion of the moveable contact arm defining a laterally extending open channel in the first end portion of the moveable contact arm to hold and provide the direct contact of the medial segment of the pin with the first end portion of the moveable contact arm, and wherein the pin is cylindrical with a radius that is between about 0.034 inches and about 0.045 inches.

71. The circuit breaker of claim 59, wherein the first end portion of the moveable contact arm has an arcuate pin channel with an open laterally extending surface facing the pin that holds the pin, and wherein the pin is non-rotatably mounted to the handle.

72. The circuit breaker of claim 59, wherein either the pin has an outer surface with a longitudinally extending slot that engages a key feature in the handle or the handle has a slot that engages a key feature of the pin.

73. The circuit breaker of claim 59, wherein the pin has an embossed or knurled outer surface.

74. A circuit breaker comprising:

a housing;

a handle held by the housing, wherein the handle comprises first and second pin channels that are laterally spaced apart and face each other across a contact arm receiving channel, the first pin channel extending on one side of the contact arm receiving channel and the second pin channel extending on an opposing side of the contact arm receiving channel, wherein the first and second pin channels each comprise an outer facing end segment;

a pin coupled to the handle such that a longitudinal axis of the pin is parallel to and offset from a pivot axis of the handle, wherein the pin has a length with longitudinally opposing first and second end portions, wherein the first and second end portions are enlarged relative to a medial segment of the pin, and wherein, in position, the pin extends from the first pin channel, across the contact arm receiving channel, into the second pin channel; and

a moveable contact arm comprising a first end portion in the contact arm receiving channel of the handle that contacts the medial segment of the pin across a width of the first end portion of the moveable contact arm, wherein the medial segment of the pin directly abuts the first end portion of the moveable contact arm and defines a handle/contact arm bearing interface.

75. The circuit breaker of claim 74, wherein the pin is metallic and is non-rotatably mounted to the handle.

76. The circuit breaker of claim 74, wherein the medial segment of the pin has a length that is greater than either of the first and second end portions, wherein the first end portion of the moveable contact arm is sized and configured to reside entirely within the contact arm receiving channel, and wherein an entire width of the width of the first end portion of the moveable contact arm directly abuts the medial segment of the pin.

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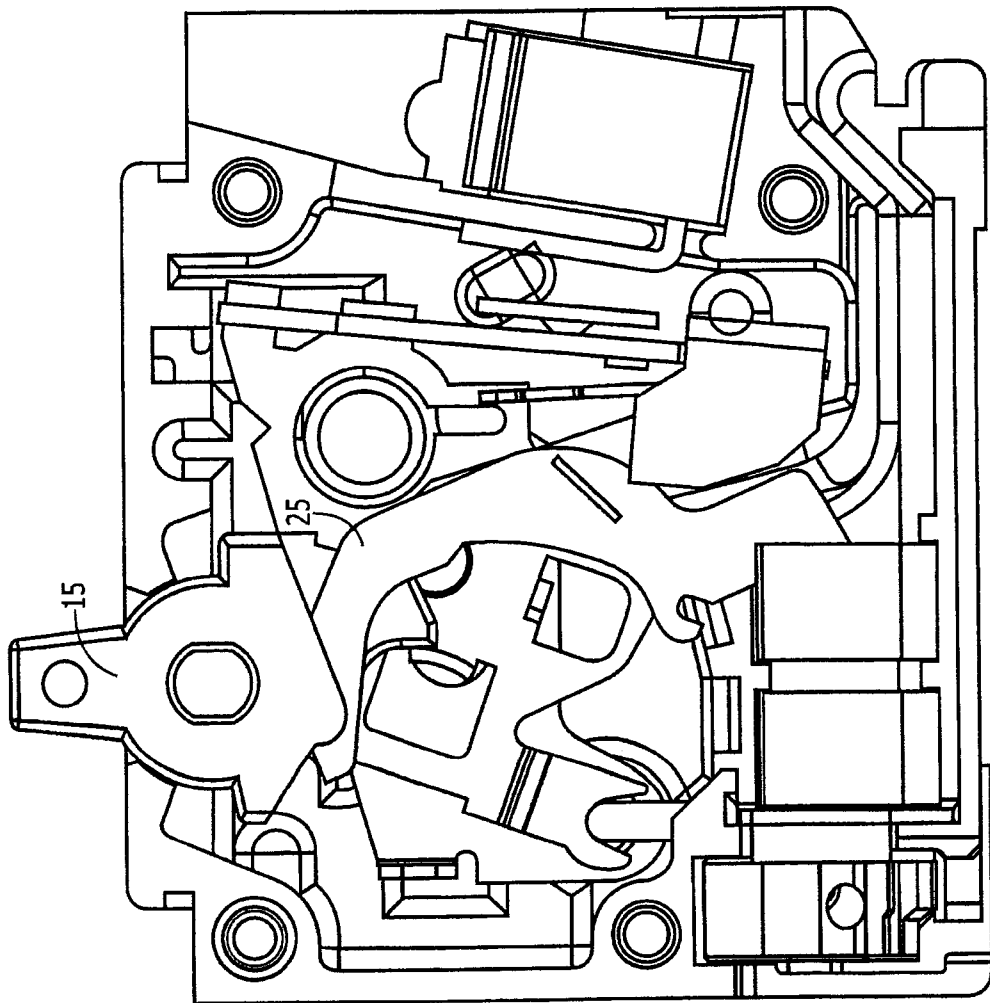


Figure 1
(PRIOR ART)

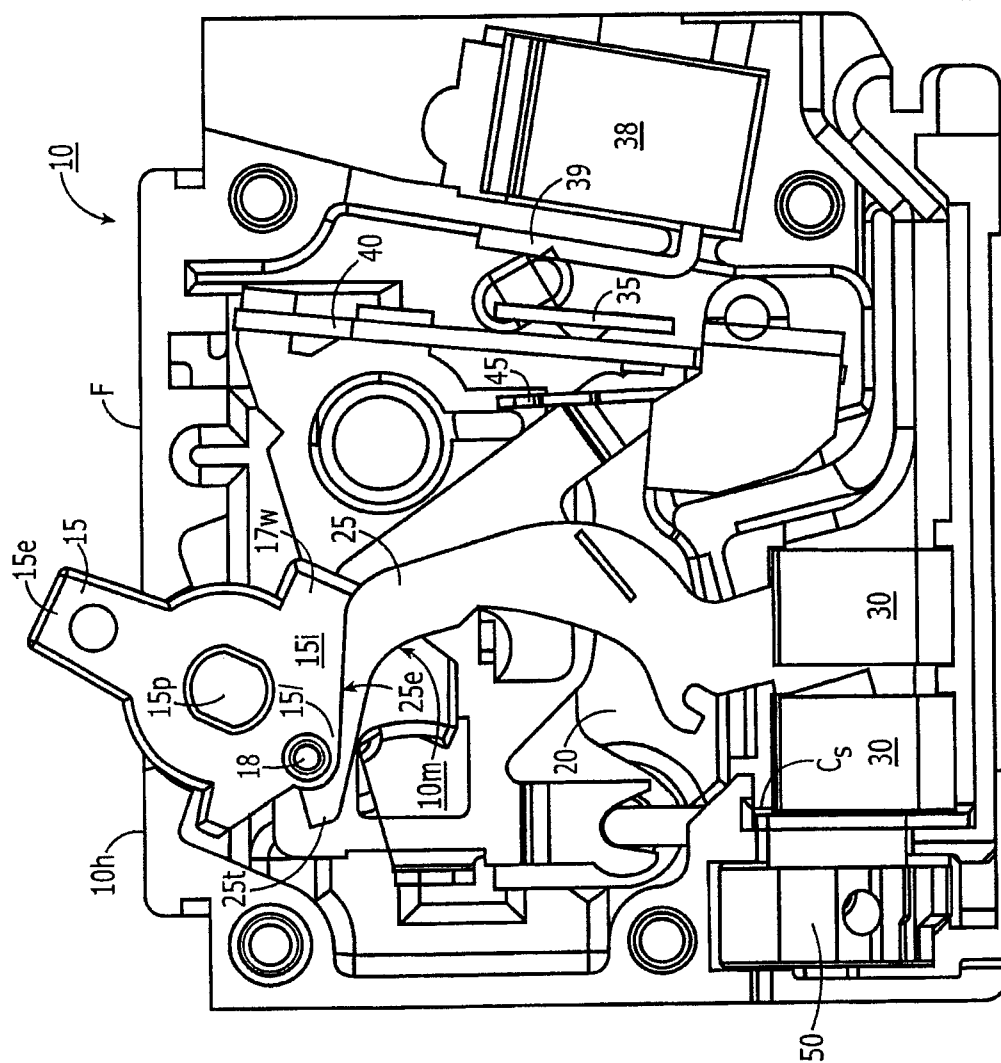


Figure 2A

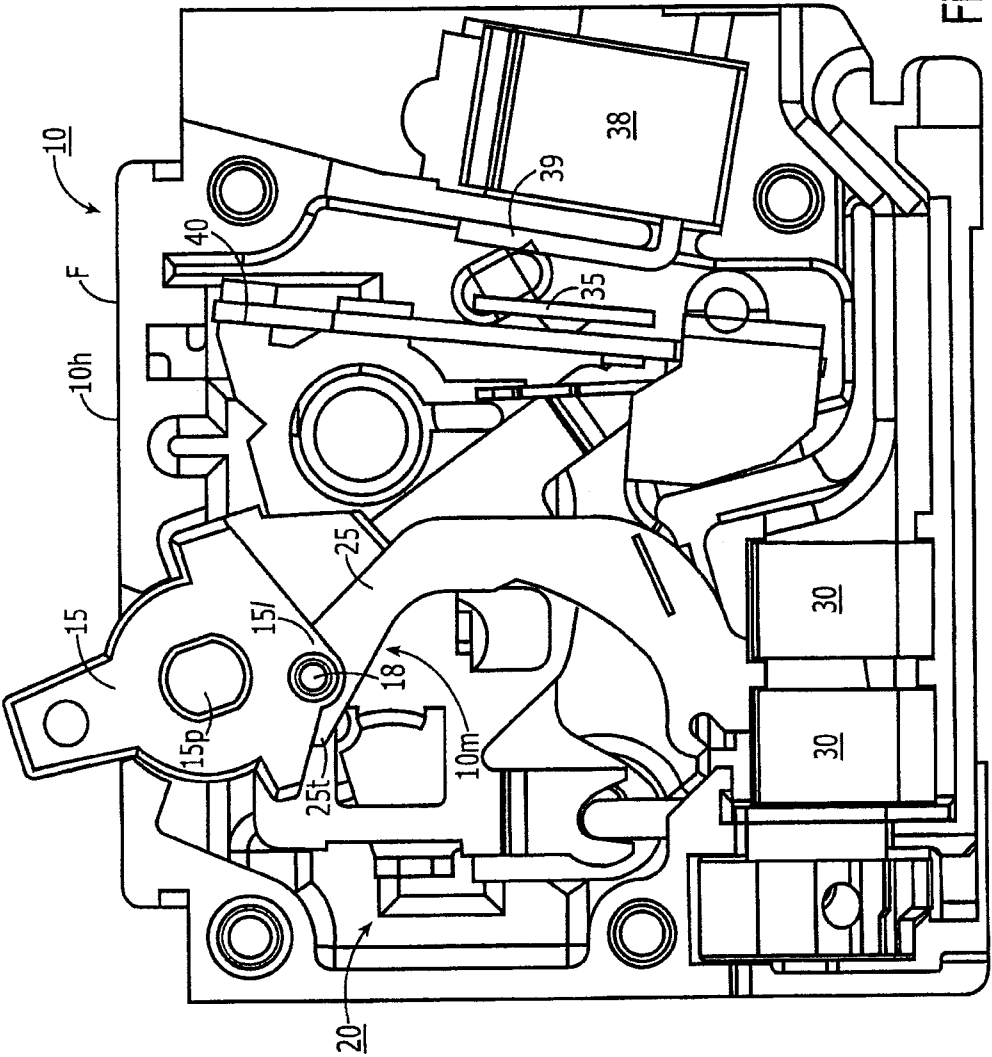


Figure 2B

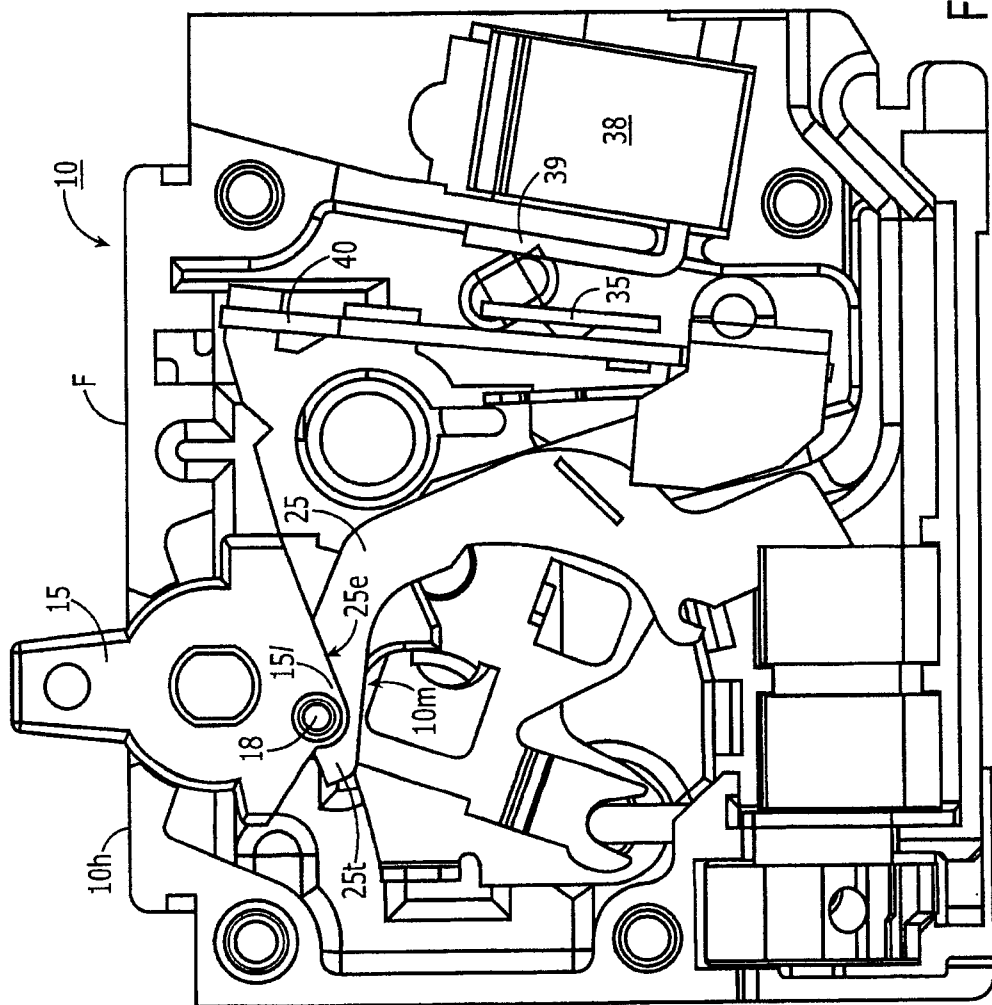


Figure 2C

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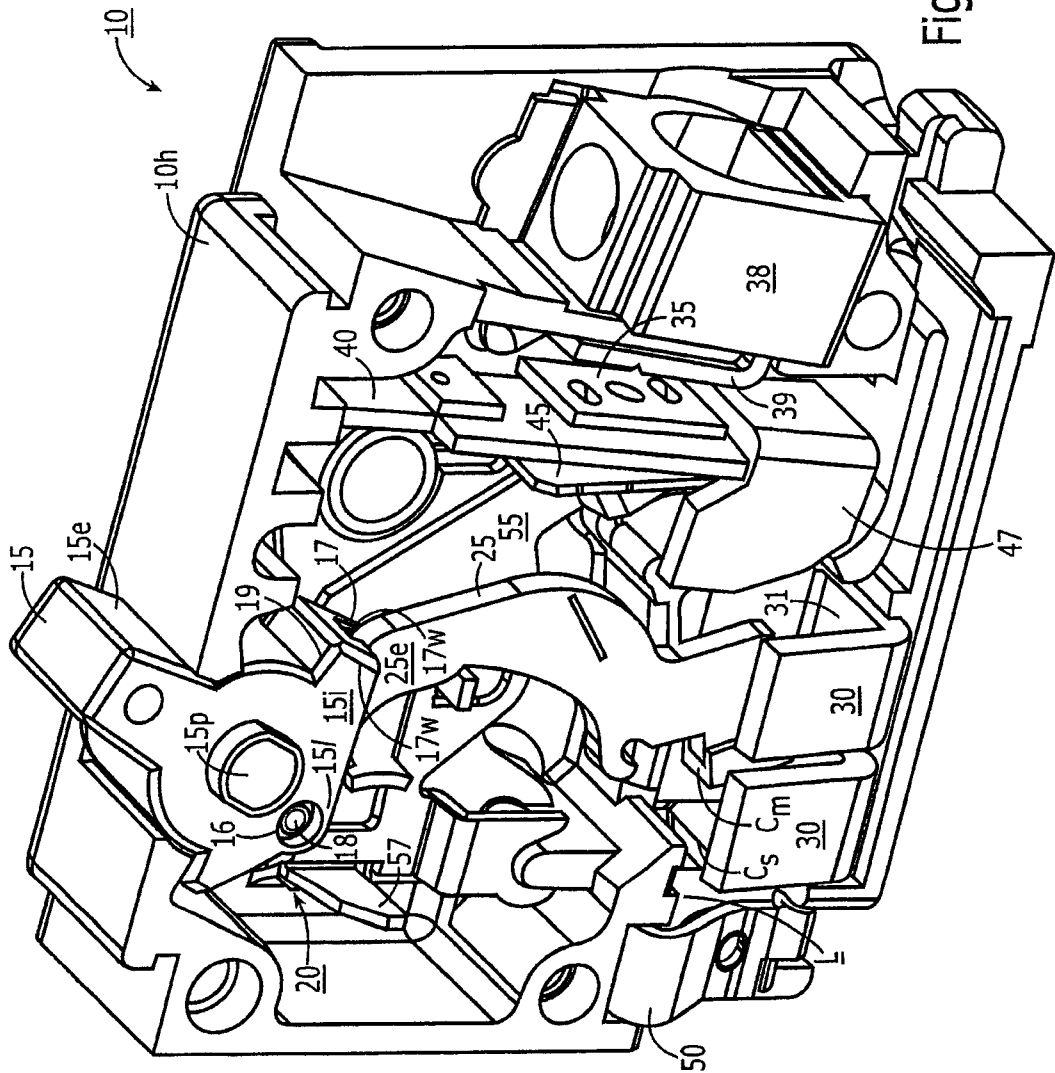


Figure 3A

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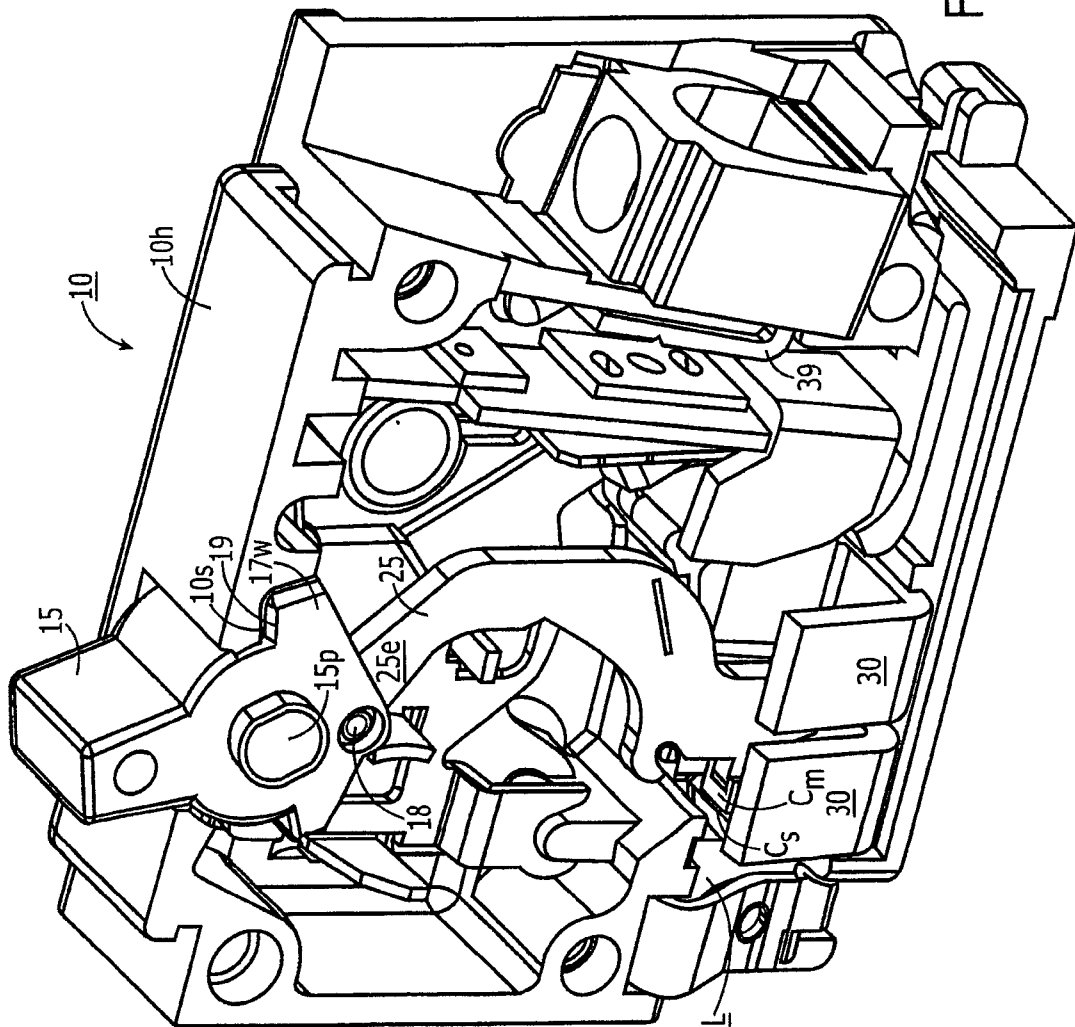


Figure 3B

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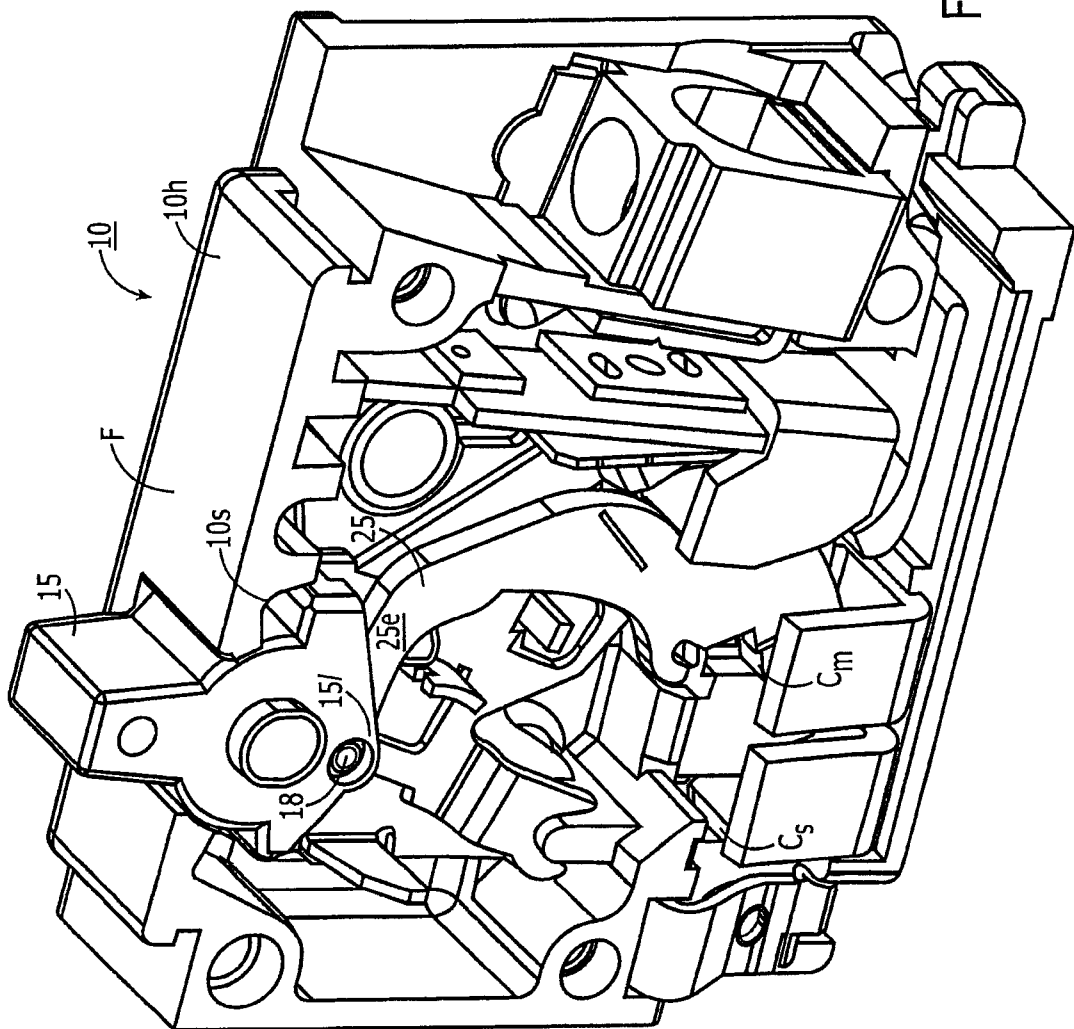


Figure 3C

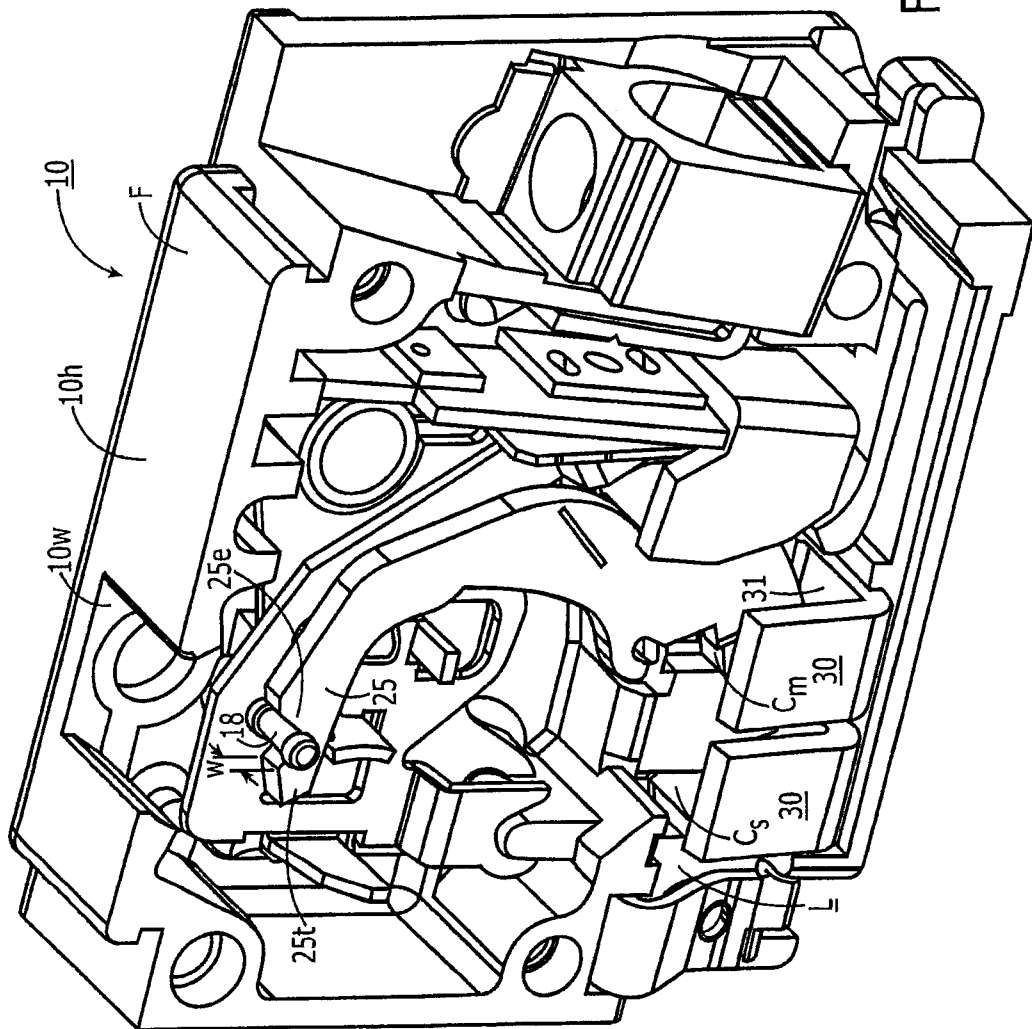


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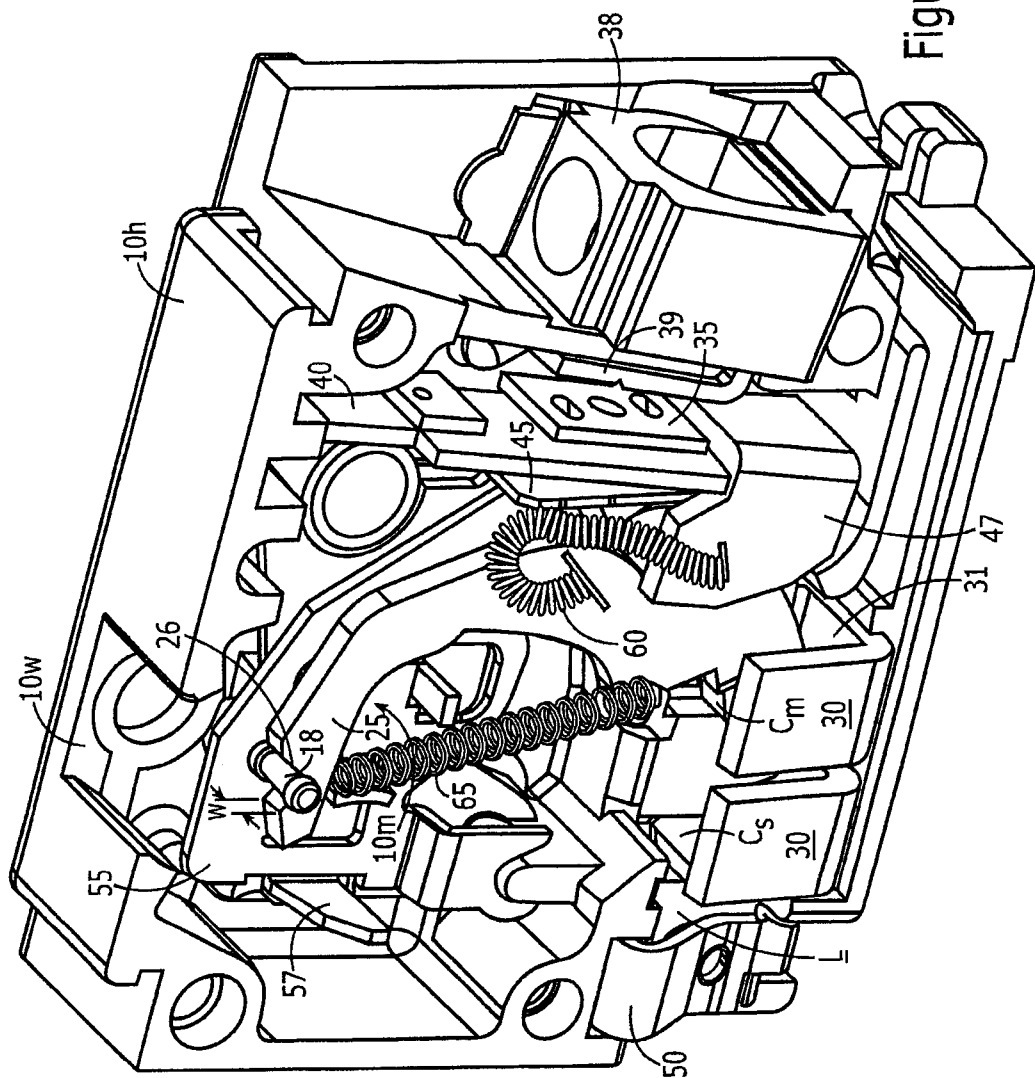
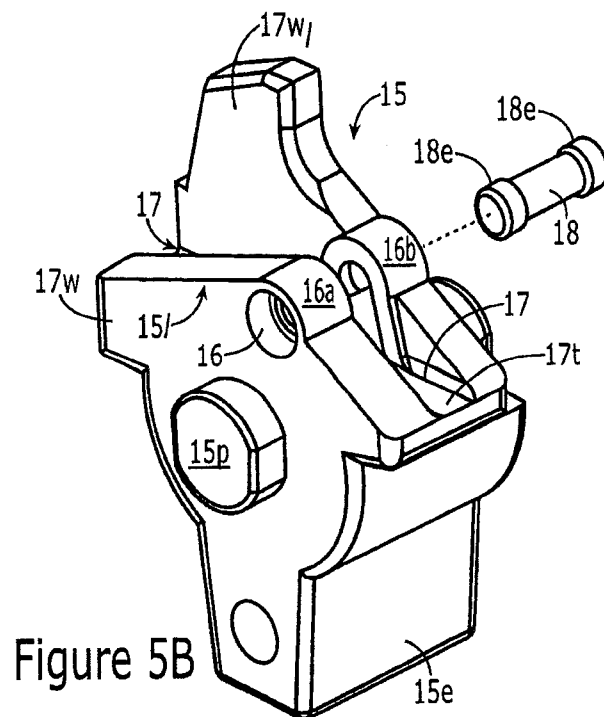
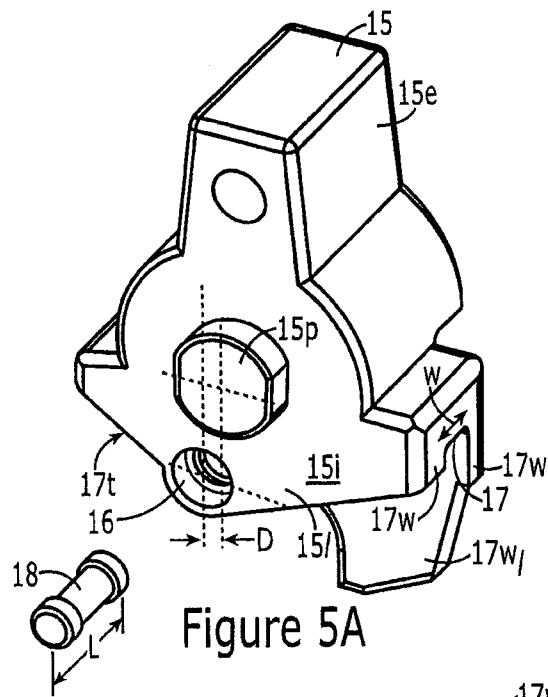


Figure 4B

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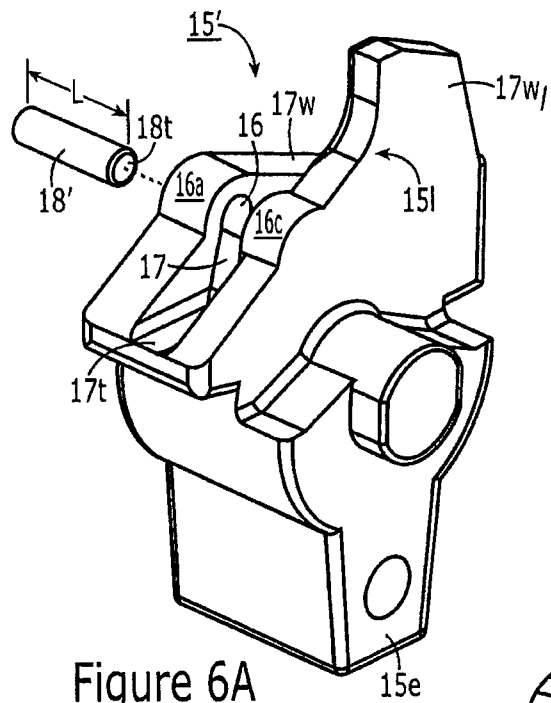


Figure 6A

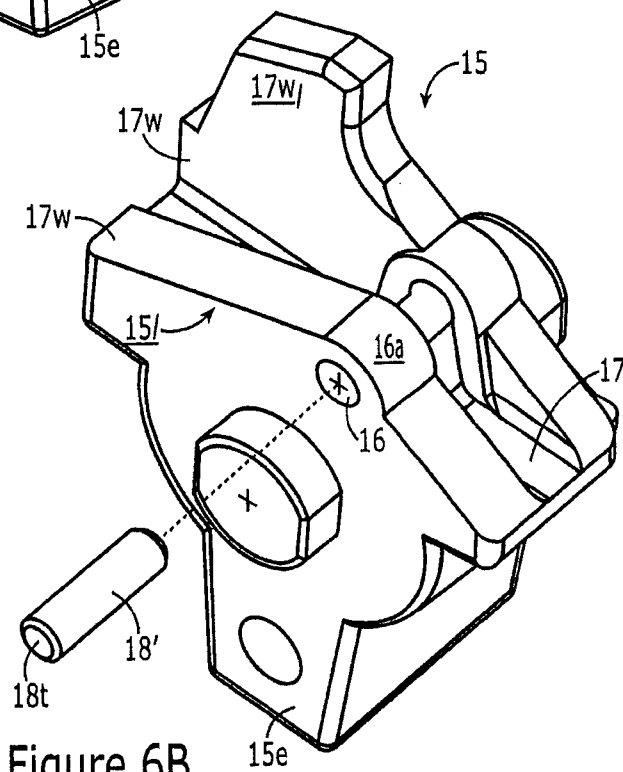


Figure 6B

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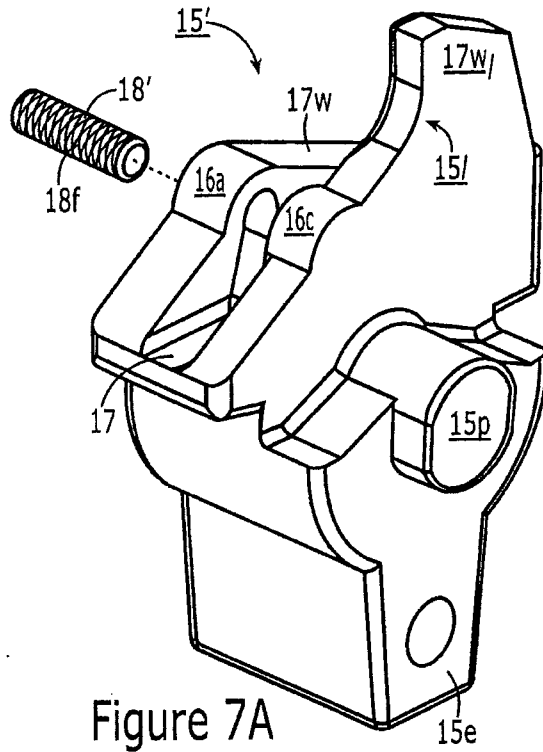


Figure 7A

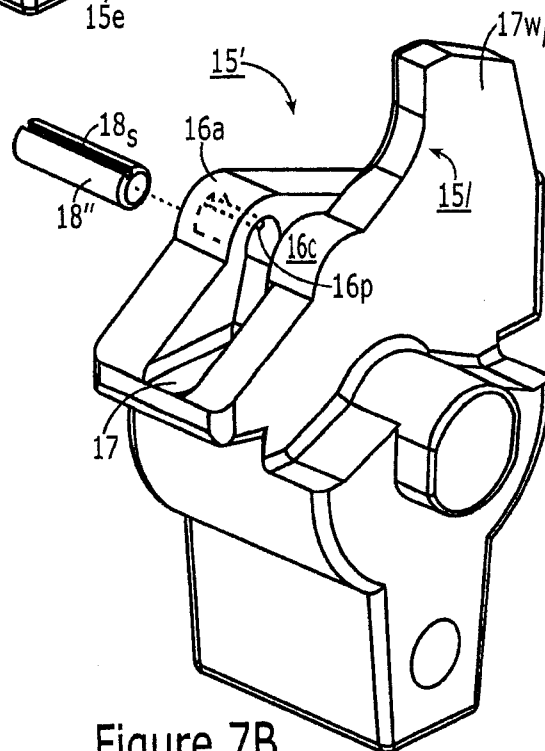


Figure 7B

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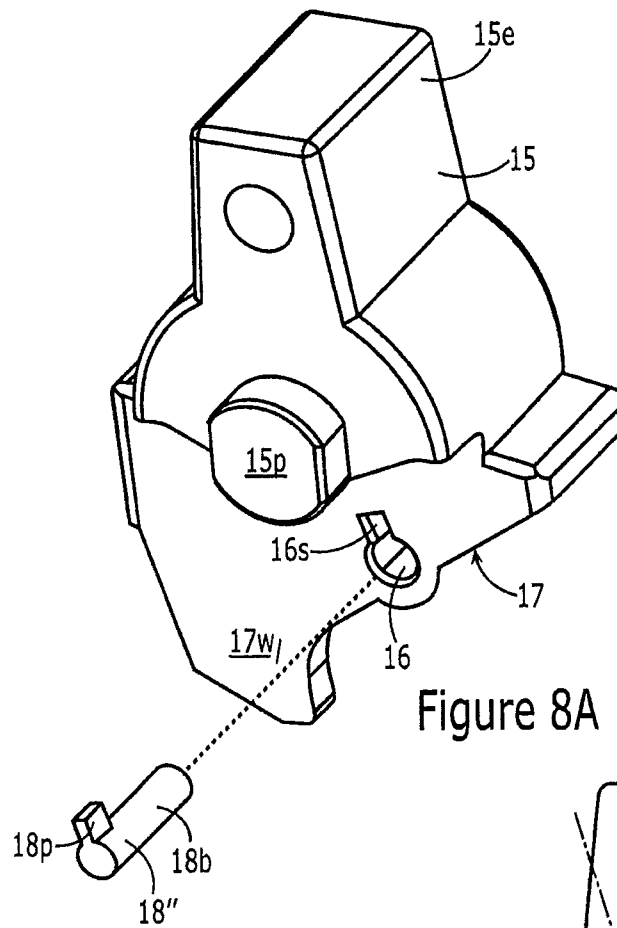


Figure 8A

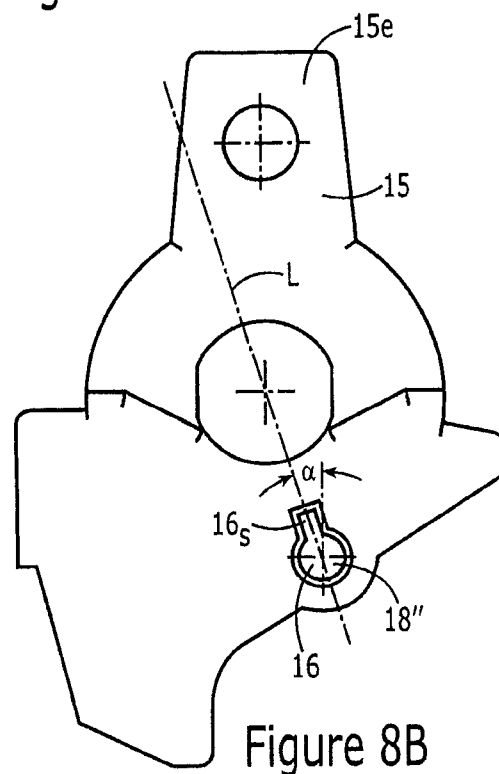


Figure 8B

