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## [54] GOLF CLUB HEAD WITH TUNING AND VIBRATION CONTROL MEANS

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[73] Assignee: **Karsten Manufacturing Corp.**, Phoenix, Ariz.

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[51] Int. Cl.<sup>6</sup> ..... **A63B 53/04**

[52] U.S. Cl. .... **473/332; 473/350**

[58] Field of Search ..... 473/332, 324, 473/341, 349, 350; D21/214, 220; 273/167 R

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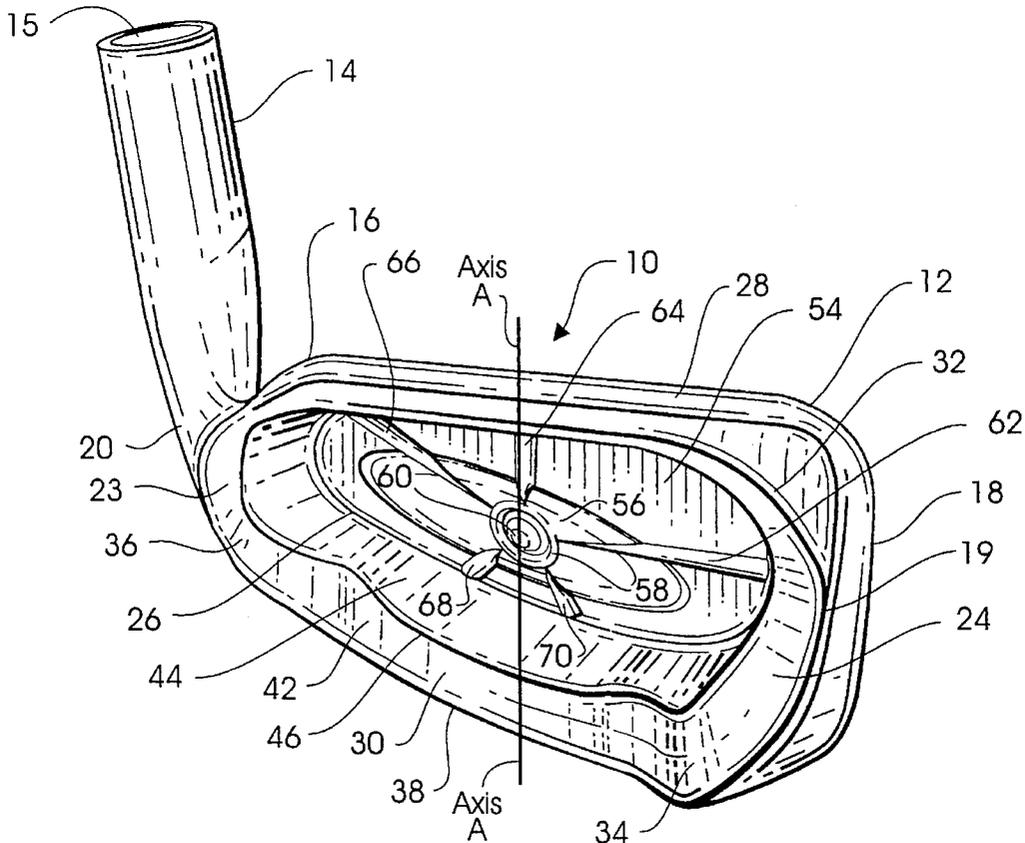
Primary Examiner—Mark S. Graham

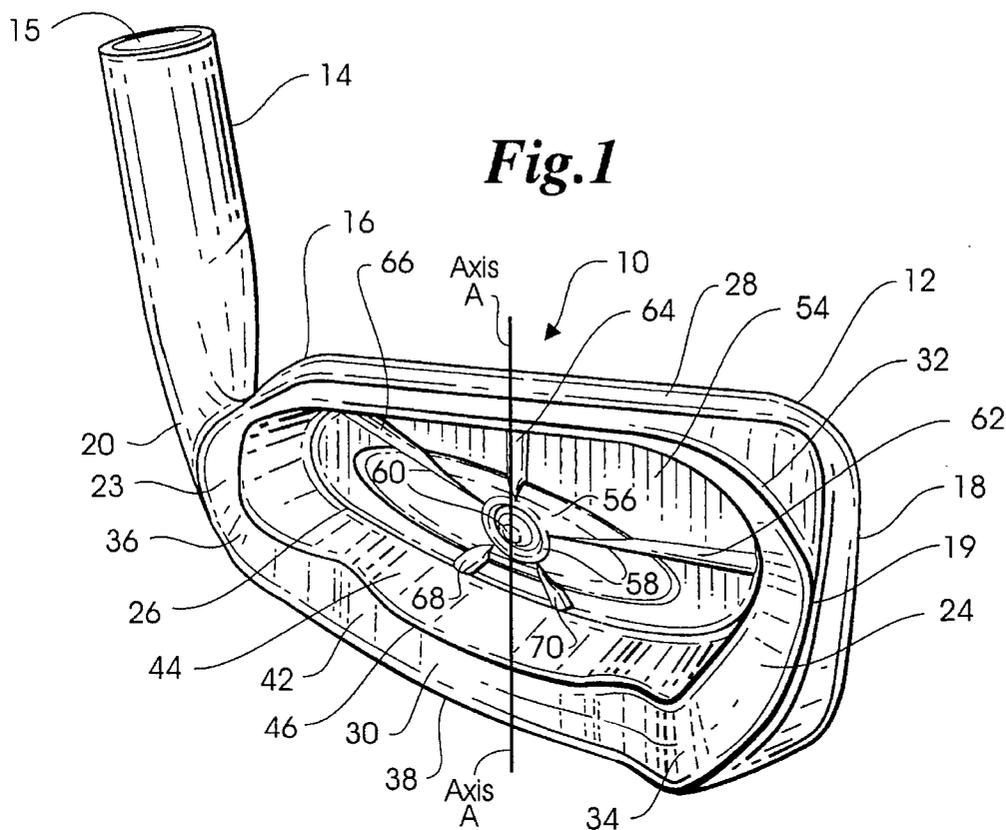
Attorney, Agent, or Firm—Darrell F. Marquette; Herbert E. Haynes, Jr.

### [57] ABSTRACT

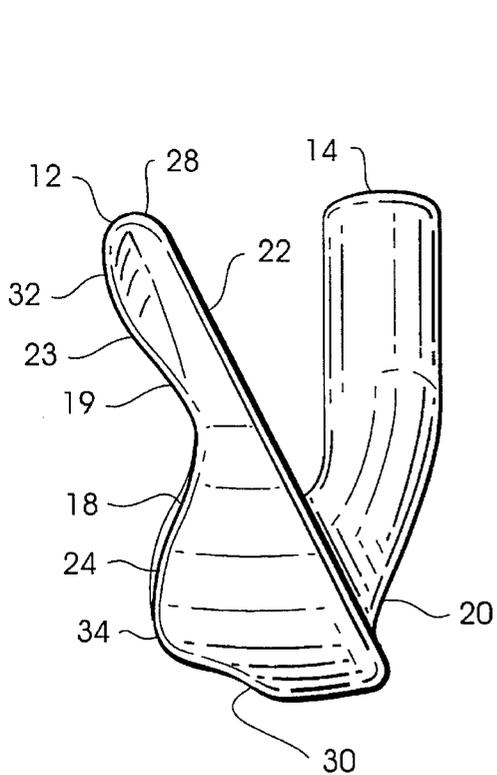
A golf club head includes a heel end, a toe end, a front face arranged to impact a golf ball, and a back face disposed rearwardly of the front face. A perimeter weighting element protrudes rearwardly away from the front face and defines a cavity in the back face. The perimeter weighting element includes a top rail and a sole. A plurality of ribs are disposed in the cavity for eliminating undesirable vibrations in the golf club head when the front face impacts a golf ball and for attenuating other vibrations in the golf club head. Each of the ribs extends generally radially relative to the cavity from an inner end to an outer end that merges with the perimeter weighting element. An elliptically shaped geometric region is formed in a bottom surface of the cavity for assisting the plurality of ribs in eliminating the undesirable vibrations and in attenuating the other vibrations.

16 Claims, 7 Drawing Sheets

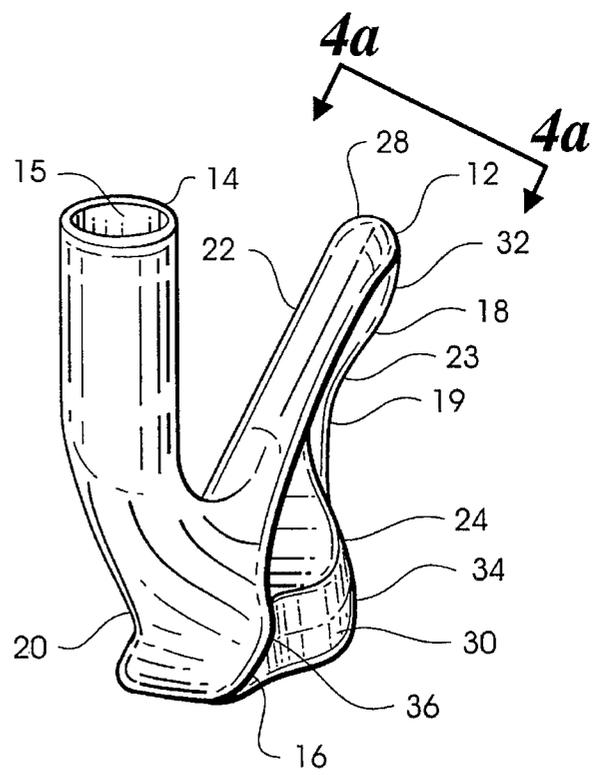




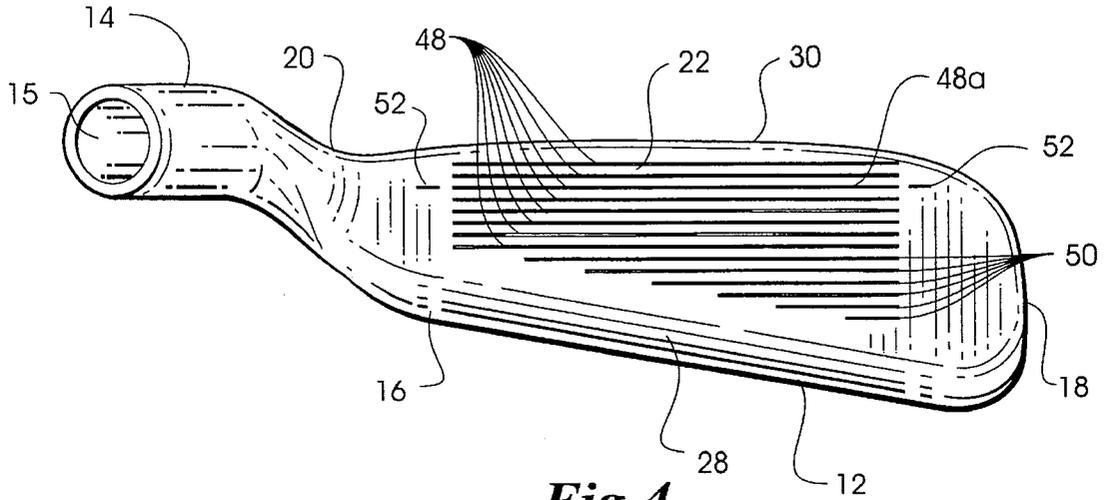
**Fig. 1**



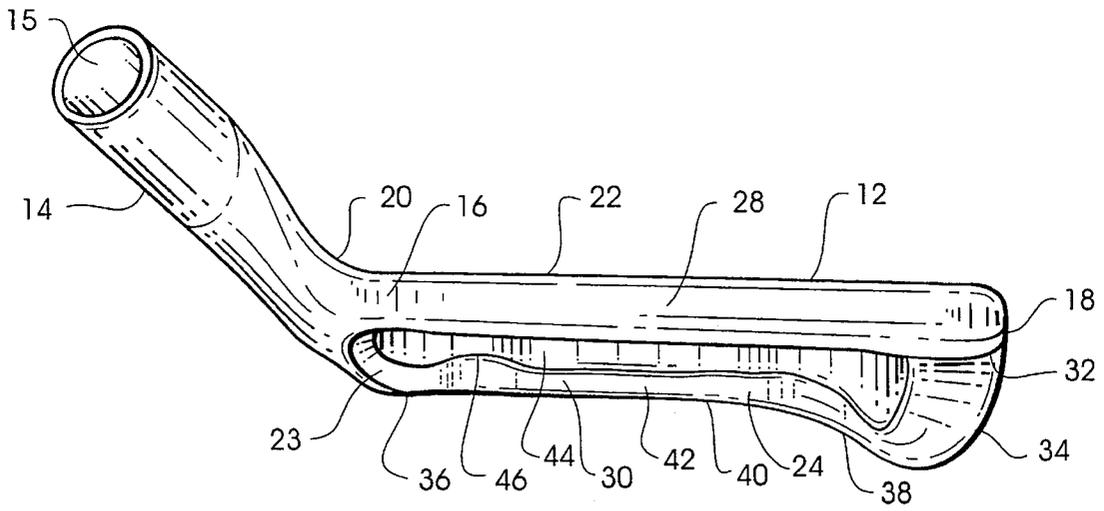
**Fig. 2**



**Fig. 3**



**Fig. 4**



**Fig. 4a**

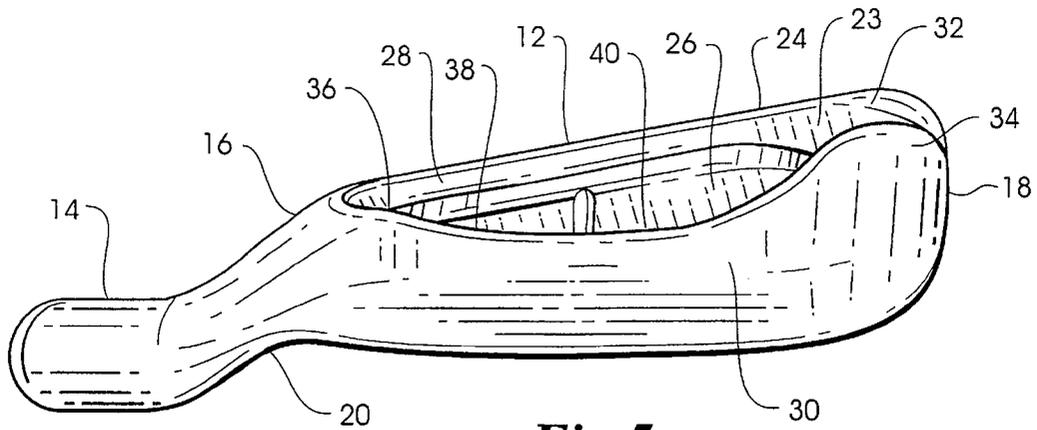


Fig. 5

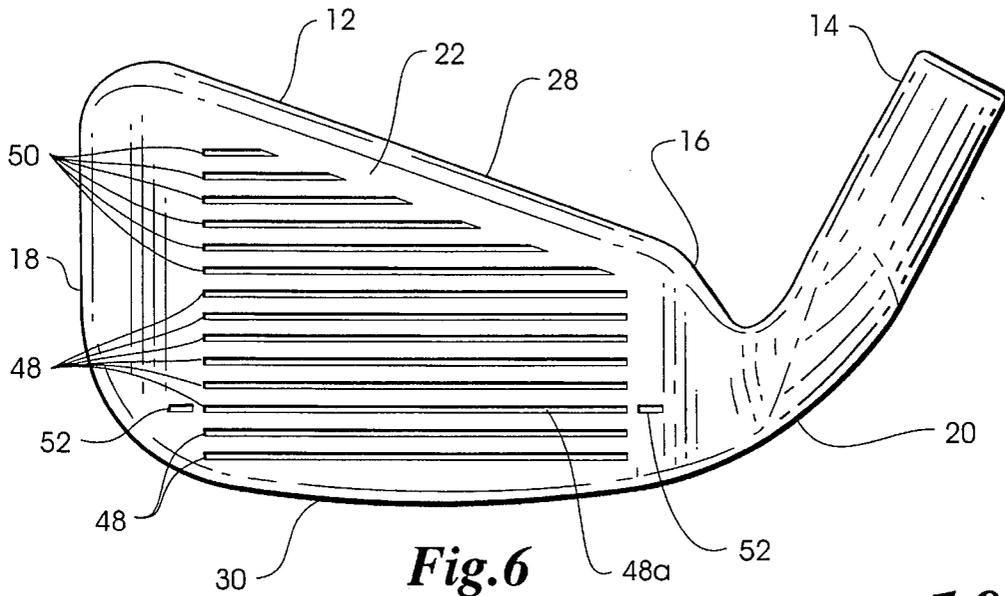


Fig. 6

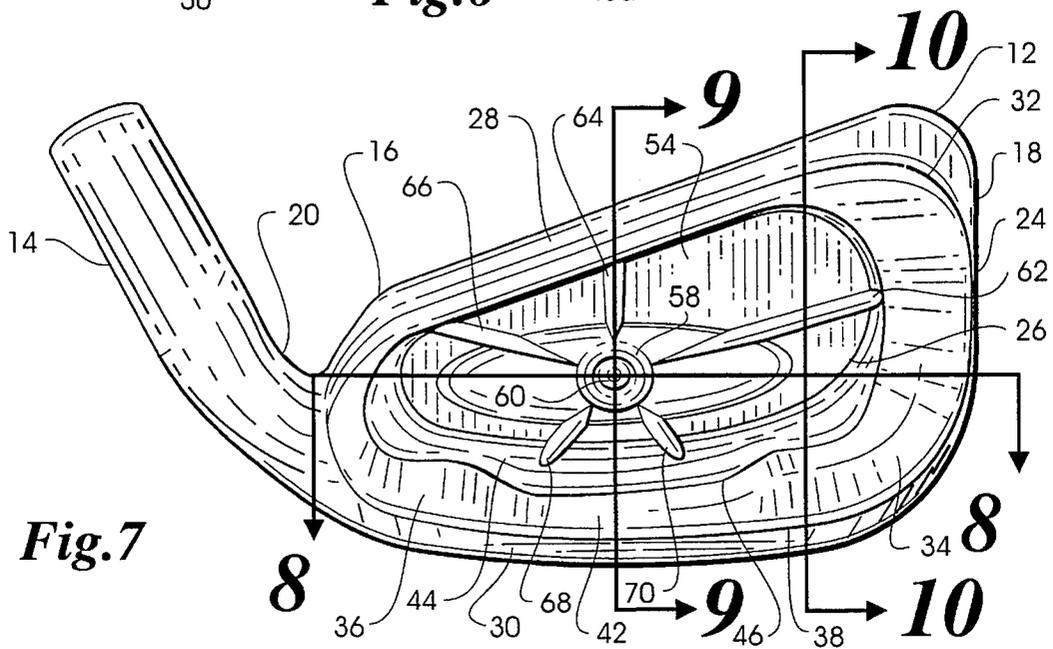
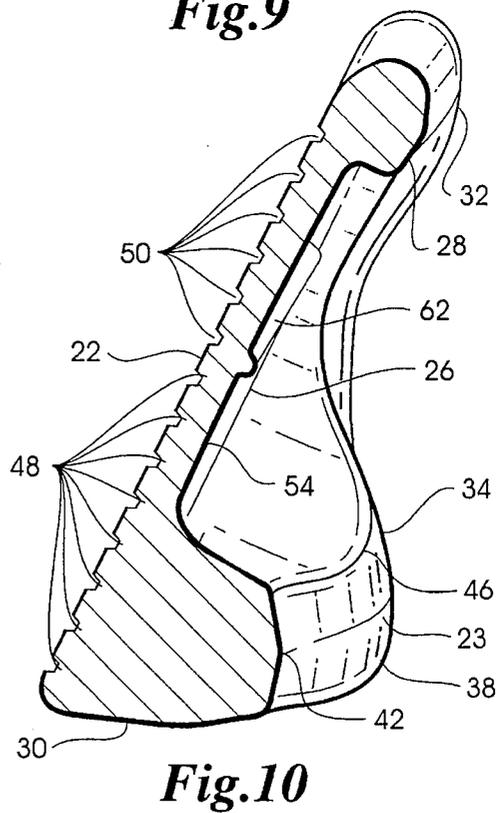
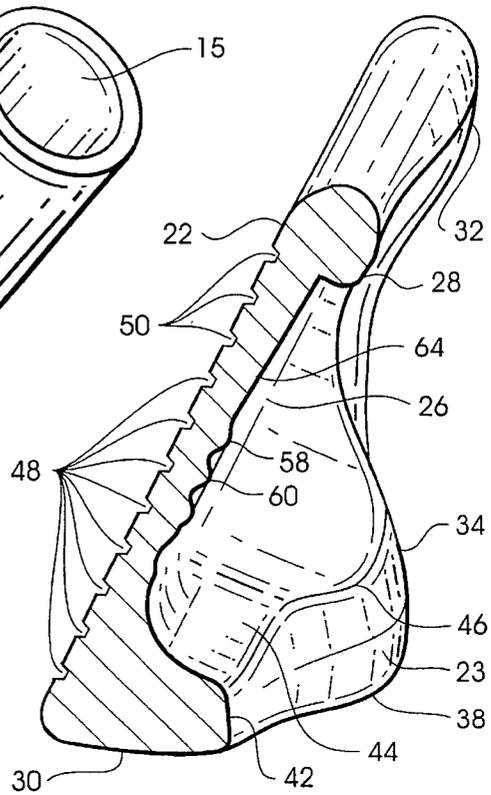
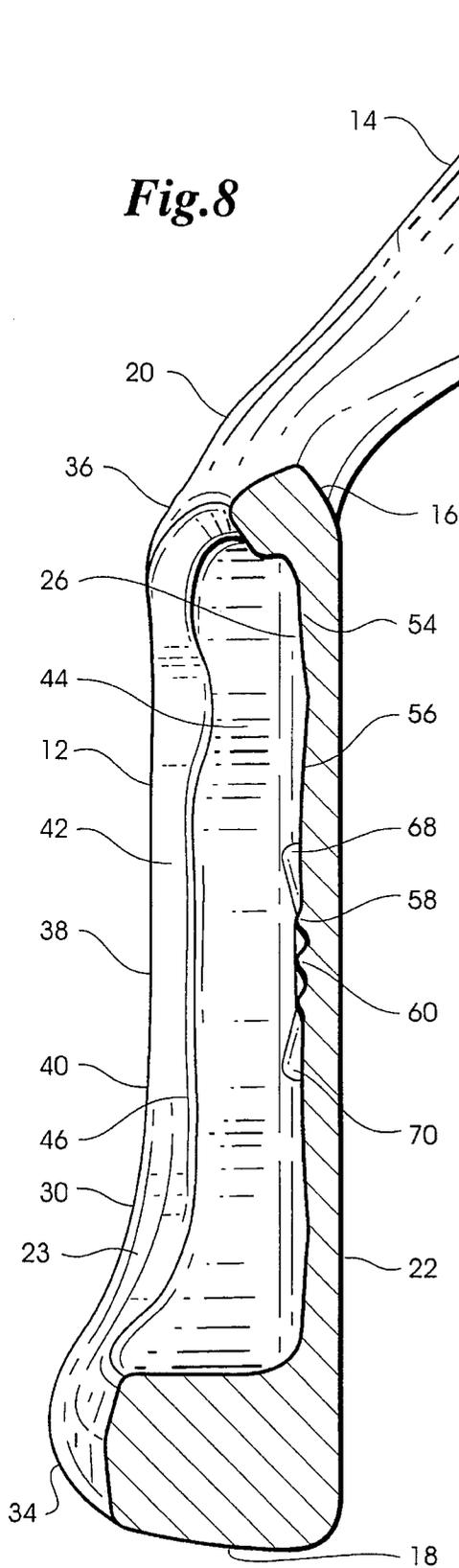


Fig. 7



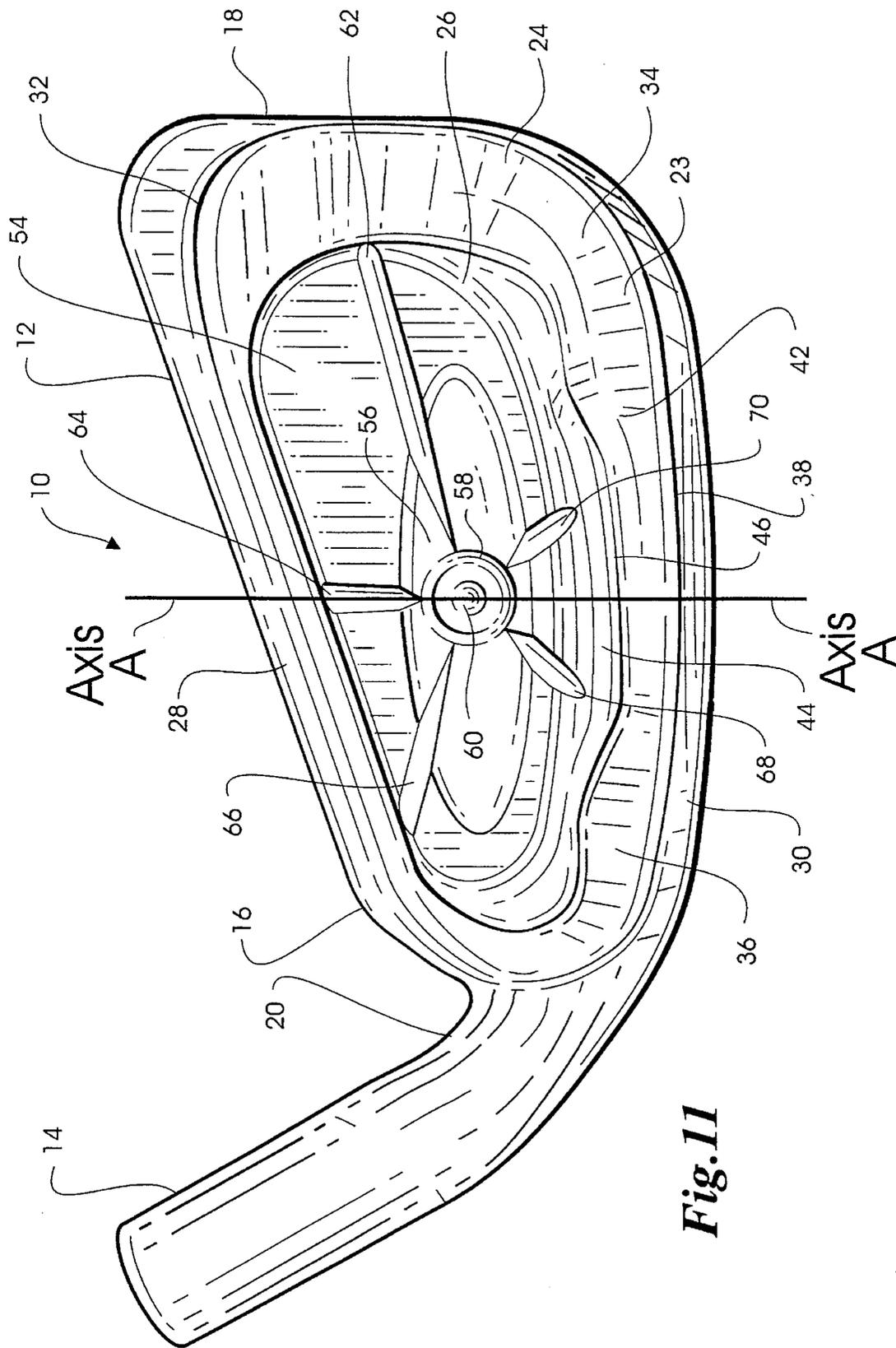


Fig. 11

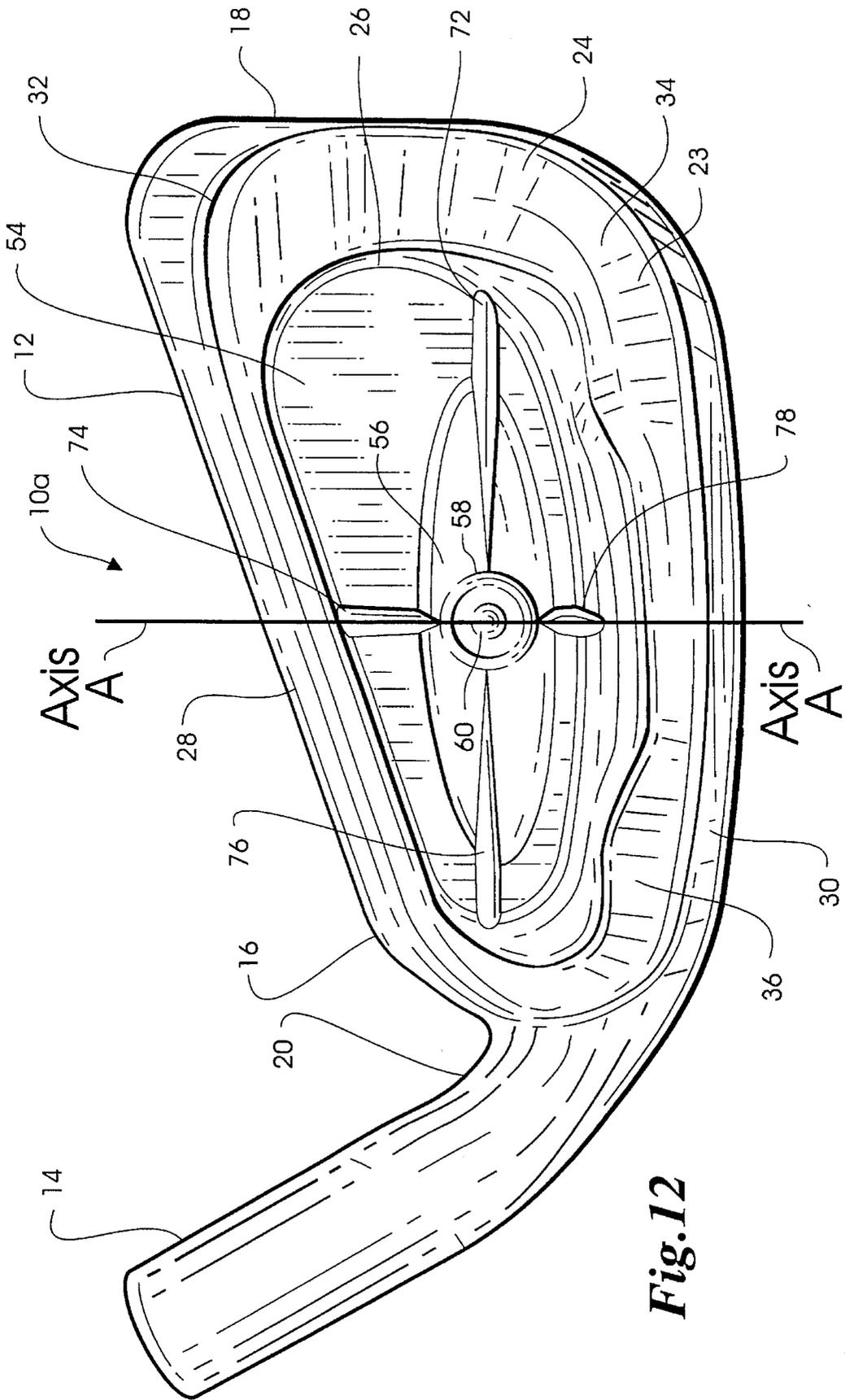
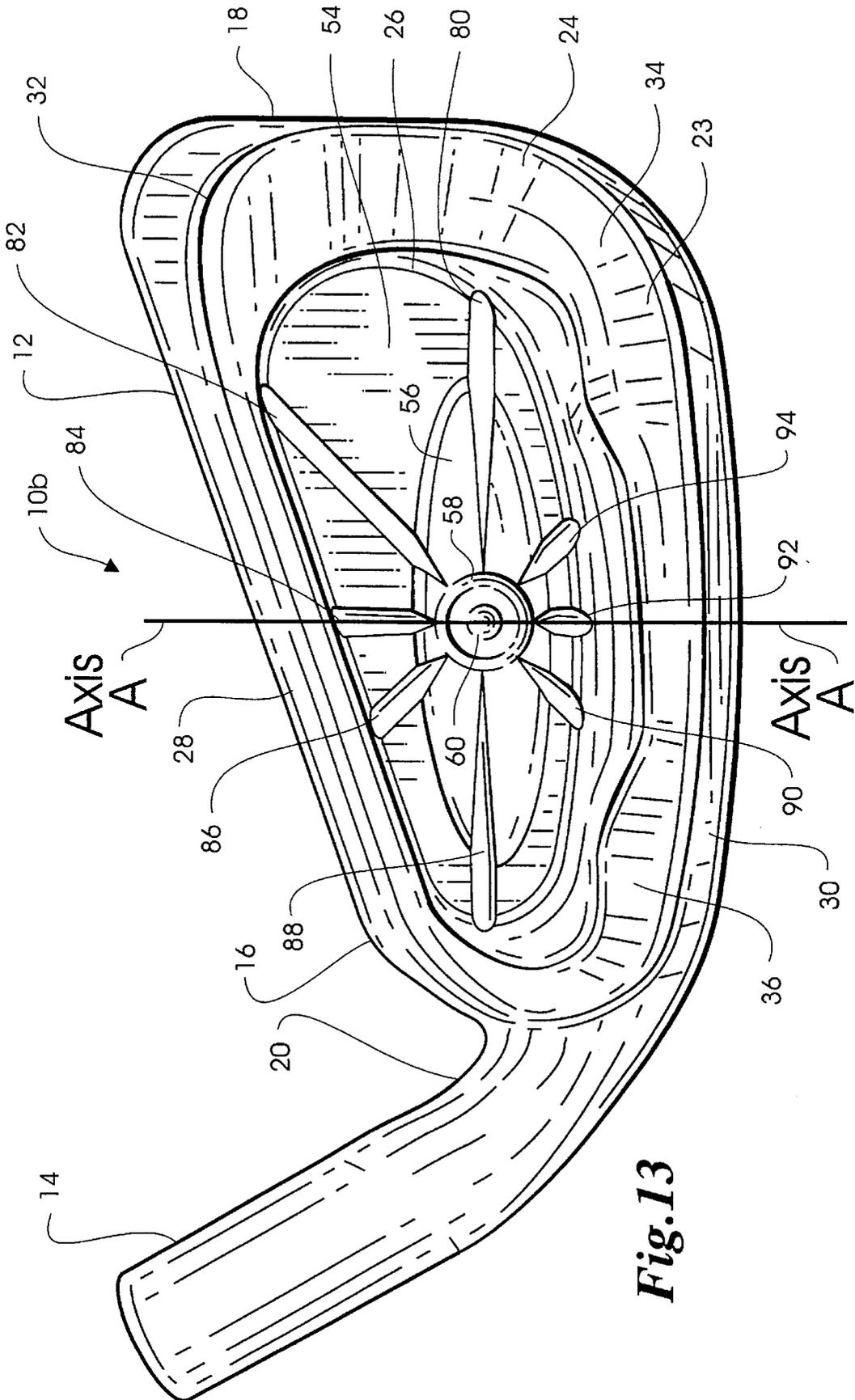


Fig. 12



## GOLF CLUB HEAD WITH TUNING AND VIBRATION CONTROL MEANS

### BACKGROUND OF THE INVENTION

This invention relates generally to golf equipment and, in particular, to a golf club head with tuning and vibration control means.

U.S. Pat. No. 5,193,805 to Karsten Solheim discloses a golf club head which is an improvement over prior golf club heads such as disclosed in U.S. Pat. Nos. 4,512,577 and 4,621,813 to Karsten Solheim. The club head disclosed in the Solheim U.S. Pat. No. 5,193,805 patent includes a top rail, a sole, upper heel and toe protuberances adjacent opposite ends of the top rail, and lower heel and toe mass concentrations adjacent opposite ends of the sole. The upper heel and toe protuberances cause the club head to resist tilting movement about a generally horizontal axis, and a notch formed in a trailing edge of the sole increases the relative sizes of the lower heel and toe mass concentrations thus increasing the club head resistance to twisting movement about a generally vertical axis. While the disclosed club heads perform satisfactorily, it is recognized that further improvements are possible.

### SUMMARY OF THE INVENTION

One further improvement is to provide a club head with means for tuning the club head and for controlling vibration in the club head by eliminating undesirable vibrations caused when the club head impacts a golf ball and by attenuating other vibrations in the club head. When a golfer uses a golf club equipped with a tuned and vibration controlled club head, the sound and feel of the club head impacting a golf ball will be more desirable.

The present invention provides a golf club head comprising a body having a heel end, a toe end, a front face arranged for impact with a golf ball, a back face disposed rearwardly of the front face, and a perimeter weighting element protruding rearwardly away from the front face defining a cavity in the back face. The perimeter weighting element includes a top rail and a sole. The top rail extends between the body heel and toe ends along an upper portion of the body, and the sole extends between the body heel and toe ends along a lower portion of the body. A plurality of ribs are disposed in the cavity for eliminating undesirable vibrations in the golf club head caused when the front face impacts a golf ball and for dampening other vibrations in the golf club head. Each of the ribs has an outer end that merges with the perimeter weighting element. A geometric region is formed in a bottom surface of the cavity for assisting said plurality of ribs in eliminating the undesirable vibrations and in attenuating the other vibrations.

In the preferred embodiment of the club head, each rib extends generally radially from an inner end to its outer end, and the plurality of ribs includes five ribs. One of the ribs extends toward the toe end of the body, two of the ribs extend toward the top rail, and two of the ribs extend toward the sole. The body has a center of gravity located within the geometric region, and a ring is formed integrally with and rises above the geometric region. A projection is also formed integrally with and rises above the geometric region. The ring encircles the center of gravity of the body and the projection. The plurality of ribs, the geometric region, the ring, and the projection comprise means for tuning the club head and for controlling vibration in the club head in order

to improve the sound and feel of the club head impacting a golf ball.

### DESCRIPTION OF THE DRAWINGS

FIG. 1 is a perspective view of a golf club head according to the preferred embodiment of the present invention;

FIG. 2 is a toe end view of the golf club head of FIG. 1;

FIG. 3 is a heel end view of the golf club head of FIG. 1;

FIG. 4 is a top view of the golf club head of FIG. 1;

FIG. 4a is a view of the golf club head of FIG. 1 taken along lines 4—4 in FIG. 3;

FIG. 5 is a bottom view of the golf club head of FIG. 1;

FIG. 6 is a front elevational view of the golf club head of FIG. 1;

FIG. 7 is a rear elevational view of the golf club head of FIG. 1;

FIG. 8 is an enlarged cross-sectional view taken along lines 8—8 in FIG. 7;

FIG. 9 is an enlarged cross-sectional view taken along lines 9—9 in FIG. 7;

FIG. 10 is an enlarged cross-sectional view taken along lines 10—10 in FIG. 7;

FIG. 11 is an enlarged rear elevational view of the golf club head of FIG. 1; and

FIGS. 12 and 13 are enlarged rear elevational views of golf club heads according to alternative embodiments of the present invention.

### DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring to FIGS. 1—7, a golf club head 10 according to the preferred embodiment of the present invention includes a body 12 and a hosel 14 with a cylindrical bore 15 for receiving a golf club shaft (not shown). Although the club head 10 is shown as a five-iron, it could be any iron-type club head from a one-iron to a wedge. The body 12 has a heel end 16 and a toe end 18 that are spaced apart. The hosel 14 is adjacent the heel end 16 of the body 12 and includes a neck 20 which has a reduced thickness as described in U.S. Pat. No. 4,512,577 to Karsten Solheim. The body 12 and the hosel 14 are preferably cast from suitable metal such as beryllium copper or stainless steel. A front face 22 arranged for impact with a golf ball (not shown) is provided on the body 12 and extends between the body heel and toe ends 16, 18 along a frontal portion of the body 12. Disposed rearwardly of the front face 22 is a back face 23.

A perimeter weighting element 24 protrudes rearwardly away from the front face 22 and defines a cavity 26 in the back face 23. The perimeter weighting member 24 includes a top rail 28 and a sole 30. The cavity 26 is defined at its upper extremity by the top rail 28 and at its lower extremity by the sole 30. The top rail 28 extends between the body heel and toe ends 16, 18 along an upper portion of the body 12, and the sole 30 extends between the body heel and toe ends 16, 18 along a lower portion of the body 12. The perimeter weighting element 24 also includes an upper toe weight 32 adjacent a toe end of the top rail 28, a lower toe weight 34 adjacent a toe end of the sole 30, and a lower heel weight 36 adjacent a heel end of the sole 30. The toe end 18 of the body 12 has a back edge 19 that is indented toward the front face 22 between the top rail 28 and the sole 30 separating the upper toe weight 32 from the lower toe weight 34.

The upper and lower toe weights **32, 34** and the lower heel weight **36** provide the club head **10** with resistance to twisting movement about a vertical axis A through the body **12** as a result of the front face **22** impacting a golf ball near the heel end **16** or the toe end **18** of the body **12**. The sole **30** has a lower trailing edge **38** that includes an indentation **40** between the lower heel and toe weights **34, 36** as described in U.S. Pat. No. 4,621,813 to Karsten Solheim. Located adjacent the lower trailing edge **38** of the sole **30** is a lower backsurface **42** of the perimeter weighting element **24**. This lower backsurface **42** preferably slopes upwardly and inwardly from the trailing edge **38** toward the front face **22**. The lower backsurface **42** merges with a lower inner-surface **44** of the perimeter weighting element **24** along an upper trailing edge **46** of the sole **30**. The indentation **40** and the sloping orientation of the lower backsurface **42** serve to redistribute material in the body **12** in a manner that increases the relative sizes of the lower heel and toe weights **34, 36** thereby increasing the resistance of the club head **10** to the above-mentioned twisting movement.

As seen in FIGS. 4 and 6, the front face **22** of the body **12** has a plurality of eight grooves **48** of equal length and a plurality of six grooves **50** of varying length formed therein. A pair of shortened grooves **52** (approximately  $\frac{1}{8}$  inch long) are provided in the front face **22** adjacent opposite ends of the groove that is designated **48a**. These shortened grooves **52** serve as visual indicators preferably aligned with the groove **48a** and preferably filled with a contrasting color of paint so that they are highly visible. When the club head **10** is placed at "address" behind a golf ball, the grooves or visual indicators **52** are utilized by a golfer in a manner to position the club head **10** so that the grooves **48** and **50** lie perpendicular (i.e. square) to an intended target line. If the visual indicators **52** are utilized in this manner, the club head **10** will not be inadvertently positioned with the front face **22** "open" or "closed".

It will be understood that the visual indicators **52** must be aligned with the opposite ends of the same groove **48** or **50** in order for the club head **10** to be properly positioned at "address". In club heads such as a wedge (not shown) where the front face **22** is disposed at a higher loft angle than in the club head **10**, the visual indicators **52** would be aligned with a groove that is below the groove **48a** in order to be more visible. In club heads such as a one-iron (not shown) where the front face **22** is disposed at a lower loft angle than in the club head **10**, the visual indicators **52** would be aligned with a groove that is above the groove **48a** so that they are more visible.

Referring to FIG. 11, the cavity **26** defined by the perimeter weighting element **24** has a bottom surface **54**. Formed in the bottom surface **54** is an elliptically shaped geometric region **56**, and formed integrally with and rising above the region **56** are a ring **58** and a projection **60**. The ring **58** encircles the center of gravity of the club head **10** and the projection **60**. Disposed in the cavity **26** is a plurality of five ribs **62, 64, 66, 68** and **70**. Each of the ribs **62-70** extends generally radially relative to the cavity **26** from an inner end proximate the ring **58** to an outer end that merges with the perimeter weighting element **24**. The rib **62** extends toward the toe end **18** of the body **12**. The ribs **64** and **66** extend toward the top rail **28**, and the ribs **68** and **70** extend toward the sole **30**. As shown in FIG. 10, the ribs **62-70** each have an arch shaped cross-section.

Referring to FIGS. 12 and 13, golf club heads according to alternative embodiments of the present invention are designated **10a** and **10b** with certain features as described in reference to the golf club head **10** shown in FIGS. 1-11. For

example, the club heads **10a** and **10b** include a body **12**, a hosel **14**, a heel end **16**, a toe end **18**, a perimeter weighting element **24**, a cavity **26**, a top rail **28**, a sole **30**, an upper toe weight **32**, a lower toe weight **34**, and a lower heel weight **36**.

In the club head **10a** shown in FIG. 12, four radially extending ribs **72, 74, 76** and **78** are disposed in the cavity **26**. Each of the ribs **72-78** extends from an inner end that is proximate the ring **58** to an outer end that merges with the perimeter weighting element **24**. The rib **72** extends toward the toe end **18** of the body **12**, the rib **74** extends toward the top rail **28**, the rib **76** extends toward the heel end **16** of the body **12**, and the rib **78** extends toward the sole **30**. The ribs **72-78** are spaced 90 degrees apart with the ribs **74** and **78** arranged parallel the vertical axis A of the body **12**.

In the club head **10b** shown in FIG. 13, eight radially extending ribs **80, 82, 84, 86, 88, 90, 92** and **94** are disposed in the cavity **26**. Each of the ribs **80-94** extends from an inner end that is proximate the ring **58** to an outer end that merges with the perimeter weighting element **24**. The rib **80** extends toward the toe end **18** of the body **12**, the ribs **82, 84, 86** extend toward the top rail **28**, the rib **88** extends toward the heel end **16** of the body **12**, and the ribs **90, 92, 94** extend toward the sole **30**. The ribs **80-94** are spaced 45 degrees apart with the ribs **84** and **92** arranged parallel to the vertical axis A of the body **12**.

If the front face **22** of the club head **10** impacts a golf ball at the center of gravity of the body **12** (i.e. near the projection **60**), no undesirable vibrations are produced. However, if the front face **22** impacts a golf ball near the body heel end **16** or the body toe end **18**, undesirable vibrations are eliminated by the ribs **62-70** and by the geometric region **56** and the ring **58**. Other vibrations are attenuated by the ribs **62-70**, the geometric region **56** and the ring **58**. The ribs **62-70** account for about 85% of the total vibration elimination and attenuation while the geometric region **56** and the ring **58** account for about 15% of the vibration control. The ribs **62-70**, the geometric region **56**, the ring **58**, and the projection **60** comprise means for tuning the club head **10** and for controlling vibration in the club head **10**. Although the tuning and vibration control means has been described in reference to an iron-type club head such as the club head **10**, it may also be used in wood-type club heads and putters.

In the present invention, vibration elimination refers to reduction of vibrations to a level where they are not perceptible, and vibration attenuation refers to reduction of vibrations to a lower level where they may still be perceptible.

Alternatively, the geometric region **56** may take the form of shapes other than an ellipse such as a diamond, a cloverleaf, a hexagon or a circle. Also, the ribs **62-70, 72-78** and **80-94** may be connected to the perimeter weighting element **24** by mechanical means rather than being integrally formed with the perimeter weighting element **24**.

What is claimed is:

1. A golf club head comprising:

a body having a heel end, a toe end, a front face arranged for impact with a golf ball, a back face disposed rearwardly of said front face, and a perimeter weighting element protruding rearwardly away from said front face defining a cavity in said back face, said cavity having a bottom surface;

said perimeter weighting element including a top rail and a sole, said top rail extending between said body heel and toe ends along an upper portion of said body, and

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said sole extending between said body heel and toe ends along a lower portion of said body;

a plurality of ribs disposed in said cavity for eliminating undesirable vibrations in the club head caused when said front face impacts a golf ball and for attenuating other vibrations in the club head, each of said ribs having an outer end that merges with said perimeter weighting element;

a geometric region formed in said bottom surface of said cavity for assisting said plurality of ribs in eliminating said undesirable vibrations and in attenuating said other vibrations, said body having a center of gravity located within said geometric region; and

a ring formed integrally with and rising above said geometric region, said ring encircling said center of gravity.

2. The golf club head of claim 1, wherein each of said ribs extends generally radially relative to said cavity from an inner end to said outer end thereof.

3. The golf club head of claim 2, wherein said plurality of ribs is comprised of five ribs, one of said ribs extends toward said toe end of said body, two of said ribs extend toward said top rail, and two of said ribs extend toward said sole.

4. The golf club head of claim 3, wherein one of said two ribs that extend toward said top rail is parallel to a vertical axis through said body.

5. The golf club head of claim 2, wherein said plurality of ribs is comprised of four ribs, one of said ribs extends toward said toe end of said body, one of said ribs extends toward said top rail, one of said ribs extends toward said heel end of said body, and one of said ribs extends toward said sole.

6. The golf club head of claim 5, wherein said one rib that extends toward said top rail and said one rib that extends toward said sole both are parallel to a vertical axis through said body.

7. The golf club head of claim 2, wherein said plurality of ribs is comprised of eight ribs, one of said ribs extends toward said toe end of said body, three of said ribs extend toward said top rail, one of said ribs extends toward said heel end of said body, and three of said ribs extend toward said sole.

8. The golf club head of claim 7, wherein one of the three ribs that extend toward said top rail and one of the three ribs that extend toward said sole both are parallel to a vertical axis through said body.

9. The golf club head of claim 1, wherein said perimeter weighting element comprises an upper toe weight adjacent

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a toe end of said top rail, a lower toe weight adjacent a toe end of said sole, and a lower heel weight adjacent a heel end of said sole.

10. The golf club head of claim 1, wherein each of said ribs has a generally arch-shaped cross-section.

11. The golf club head of claim 1, wherein said body has a center of gravity located within said geometric region.

12. The golf club head of claim 1, further comprising a projection formed integrally with and rising above said geometric region, said projection being encircled by said ring.

13. The golf club head of claim 12, wherein said plurality of ribs, said geometric region, said ring, and said projection comprise means for tuning the club head and for controlling vibration in the club head.

14. The golf club head of claim 1, wherein said geometric region is an elliptically shaped region.

15. The golf club head of claim 1, further comprising a hosel adjacent said heel end of said body.

16. A golf club head comprising:

a body having a heel end, a toe end, a front face arranged for impact with a golf ball, a back face disposed rearwardly of said front face, and a perimeter weighting element protruding rearwardly away from said front face defining a cavity in said back face, said cavity having a bottom surface;

said perimeter weighting element including a top rail and a sole, said top rail extending between said body heel and toe ends along an upper portion of said body, and said sole extending between said body heel and toe ends along a lower portion of said body;

means for tuning the club head and for controlling vibration in the club head, said tuning and vibration controlling means including a plurality of ribs disposed in said cavity and a geometric region formed in said bottom surface of said cavity for eliminating undesirable vibrations in the club head caused when said front face impacts a golf ball and for attenuating other vibrations in the club head; and

said tuning and vibration controlling means further including a ring and a projection formed on said geometric region, and wherein said ring encircles said projection.

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