



US00D463641S

(12) **United States Design Patent** (10) **Patent No.:** **US D463,641 S**  
**Powell** (45) **Date of Patent:** **\*\* Sep. 24, 2002**

- (54) **STEAM STATION BASE**
- (75) **Inventor:** **Dick Powell, London (GB)**
- (73) **Assignee:** **Calor S.A., Lyons (FR)**
- (\*\*) **Term:** **14 Years**
- (21) **Appl. No.:** **29/145,494**
- (22) **Filed:** **Jul. 25, 2001**
- (30) **Foreign Application Priority Data**  
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- (51) **LOC (7) Cl. .... 07-03**
- (52) **U.S. Cl. .... D32/71; D32/73**
- (58) **Field of Search .... D32/68, 71, 73;**  
**38/75, 77.5, 77.6, 77.7, 79, 96, 141, 142;**  
**219/245-247, 259; 248/117.1, 117.2, 117.3;**  
**392/394, 403, 404**

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**CLAIM**

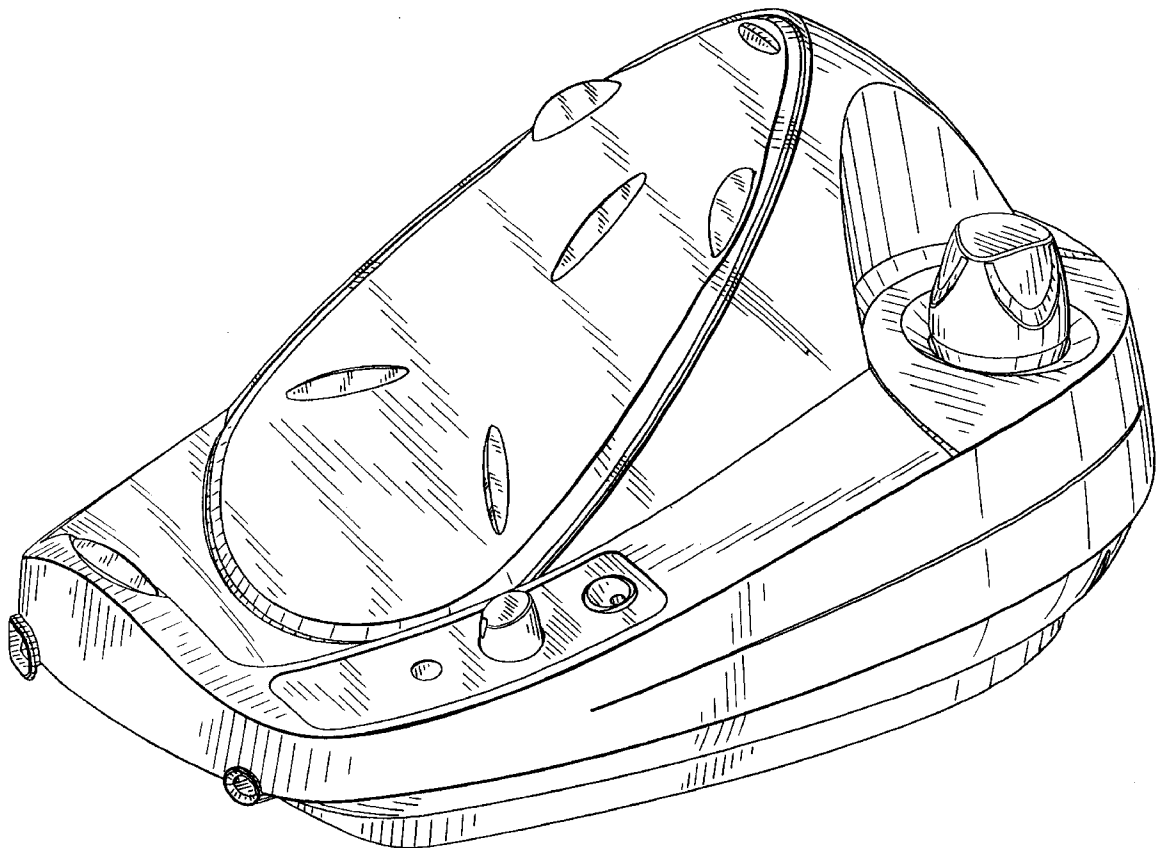
(57) The ornamental design for a steam station base, as shown and described.

**DESCRIPTION**

FIG. 1 is a perspective view of a steam station base in accordance with the present design;  
 FIG. 2 is a right side view thereof;  
 FIG. 3 is a left side view thereof;  
 FIG. 4 is a front view thereof;  
 FIG. 5 is a rear view thereof;  
 FIG. 6 is top plan view thereof; and,  
 FIG. 7 is a bottom plan view thereof.

**1 Claim, 7 Drawing Sheets**

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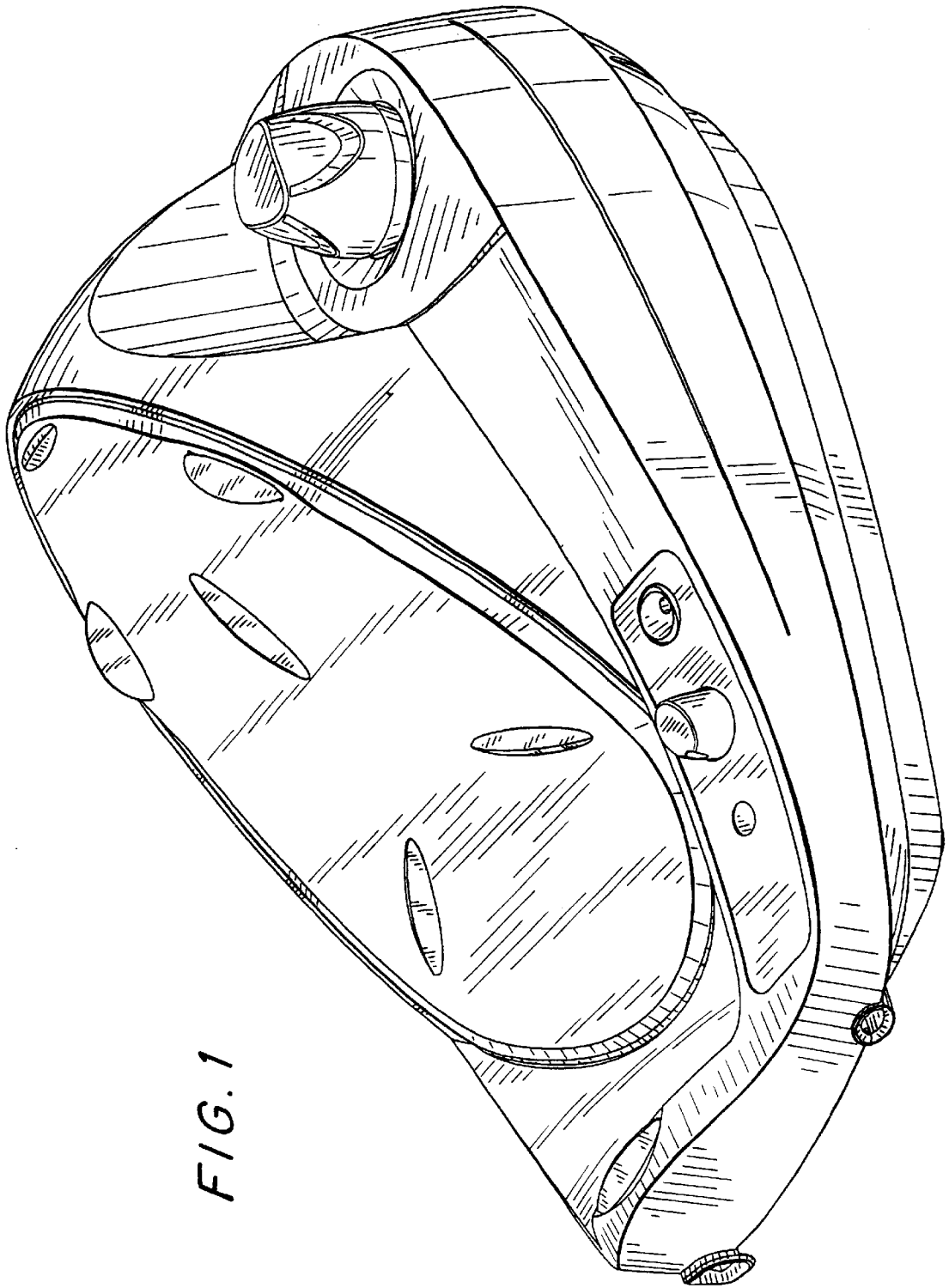


FIG. 1

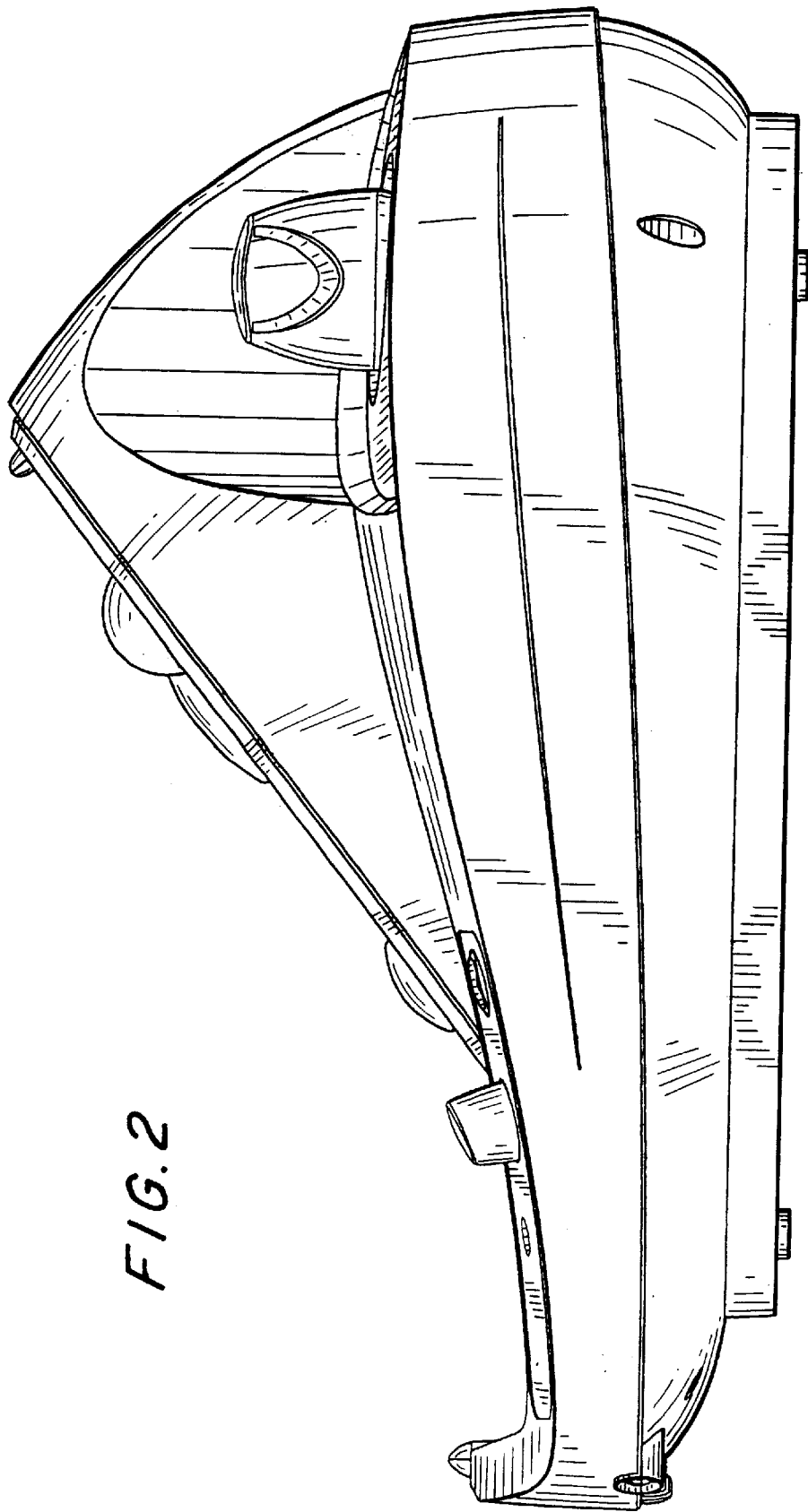


FIG. 2

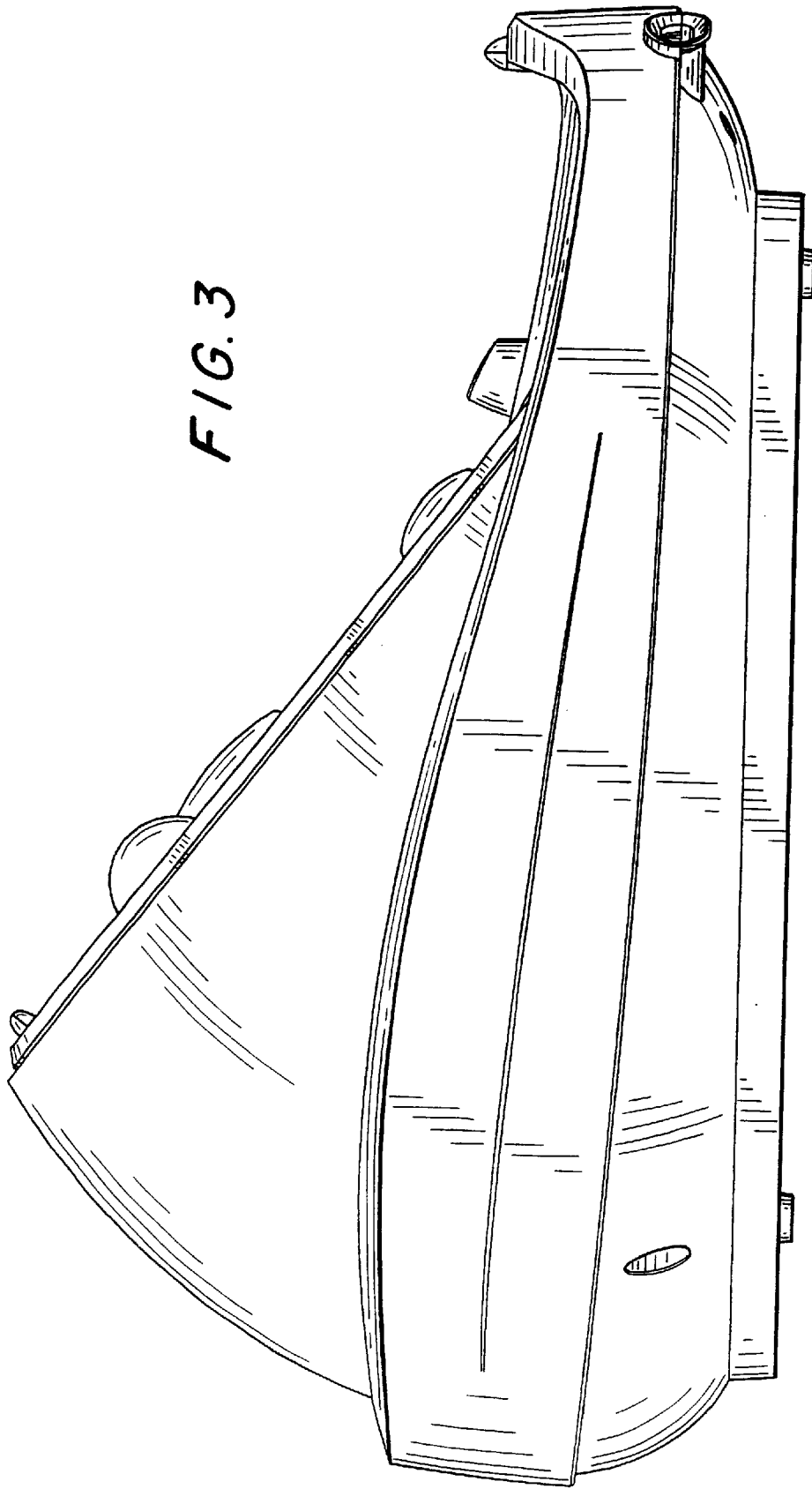


FIG. 3

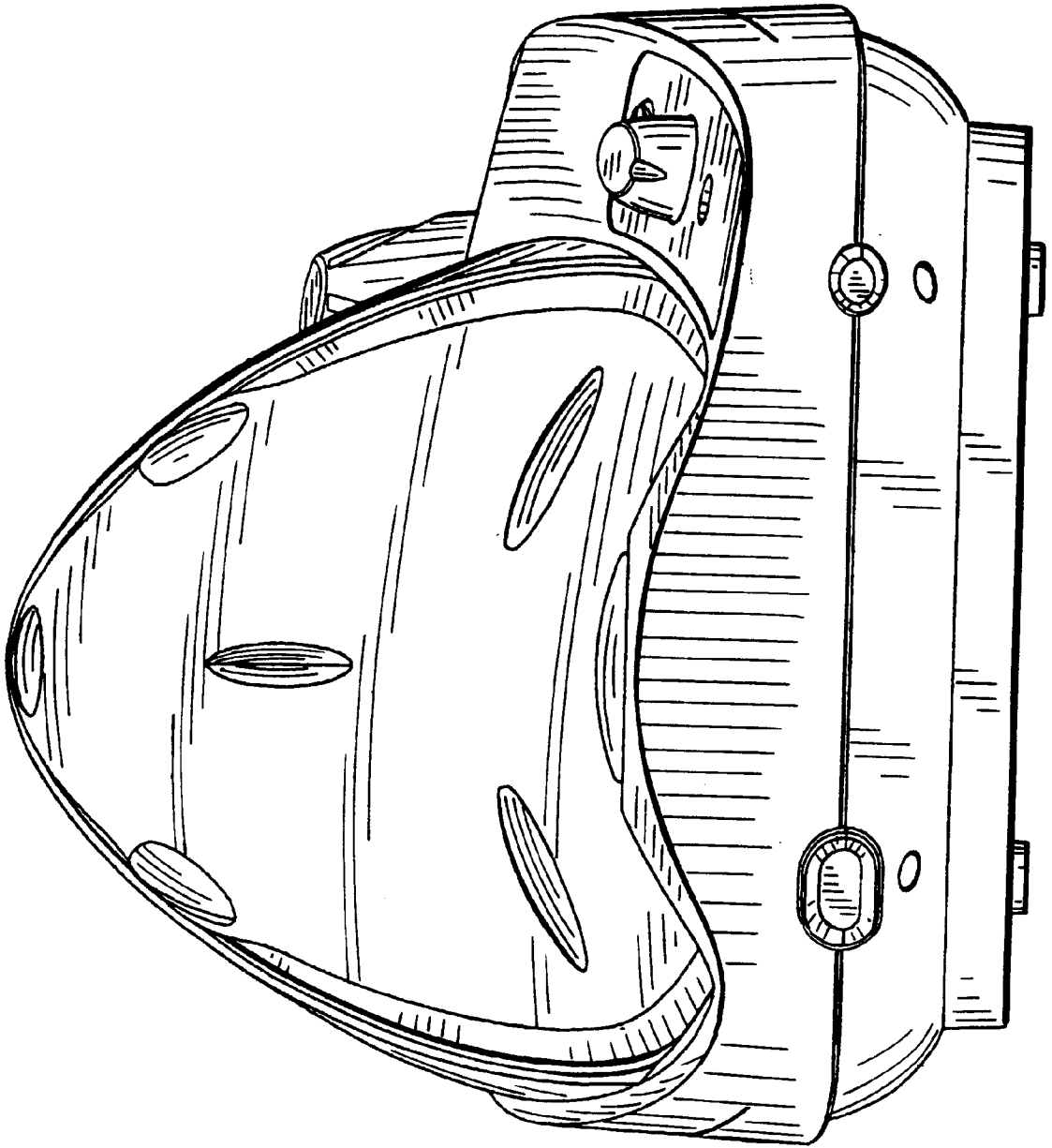


FIG. 4

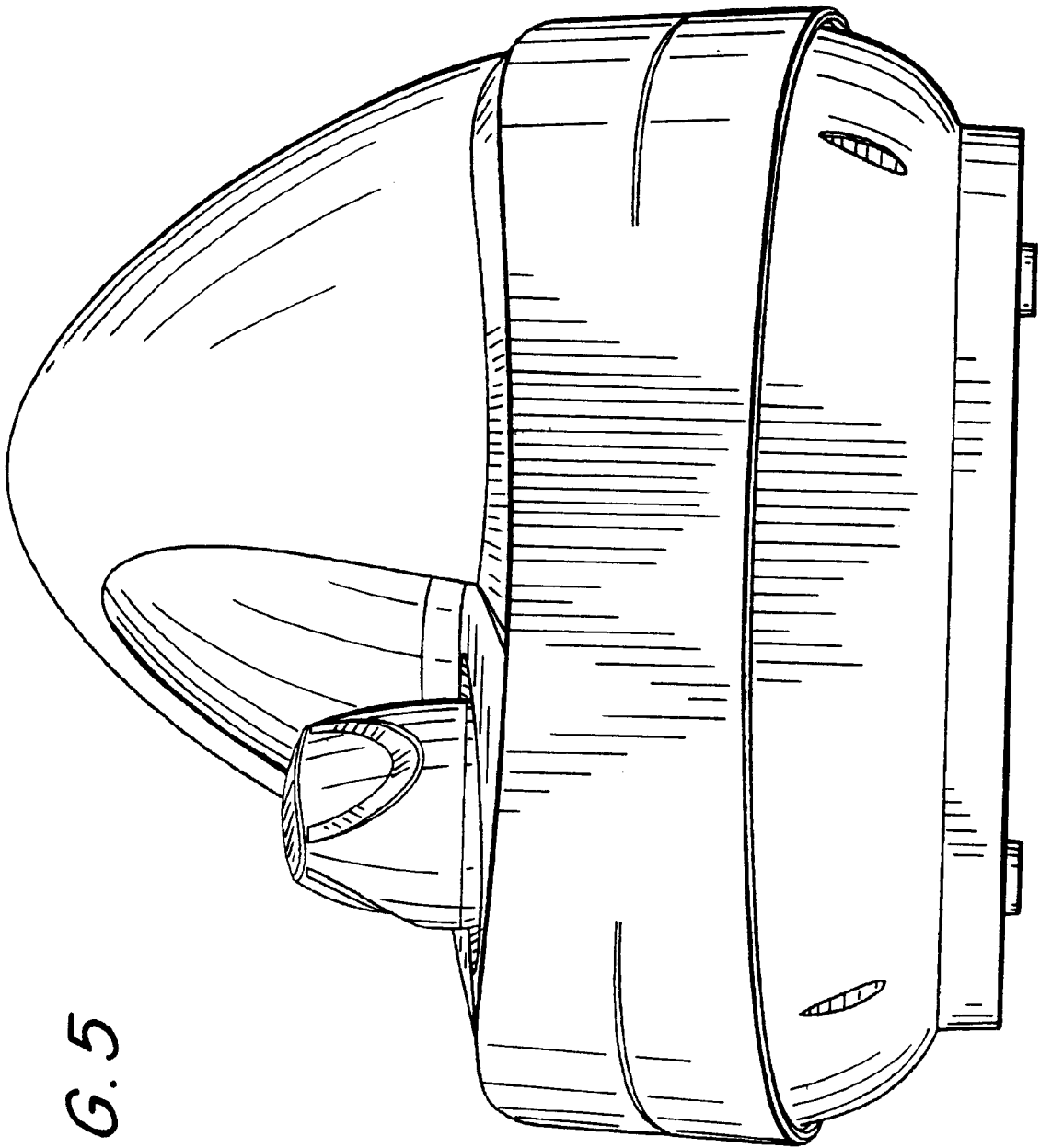


FIG. 5

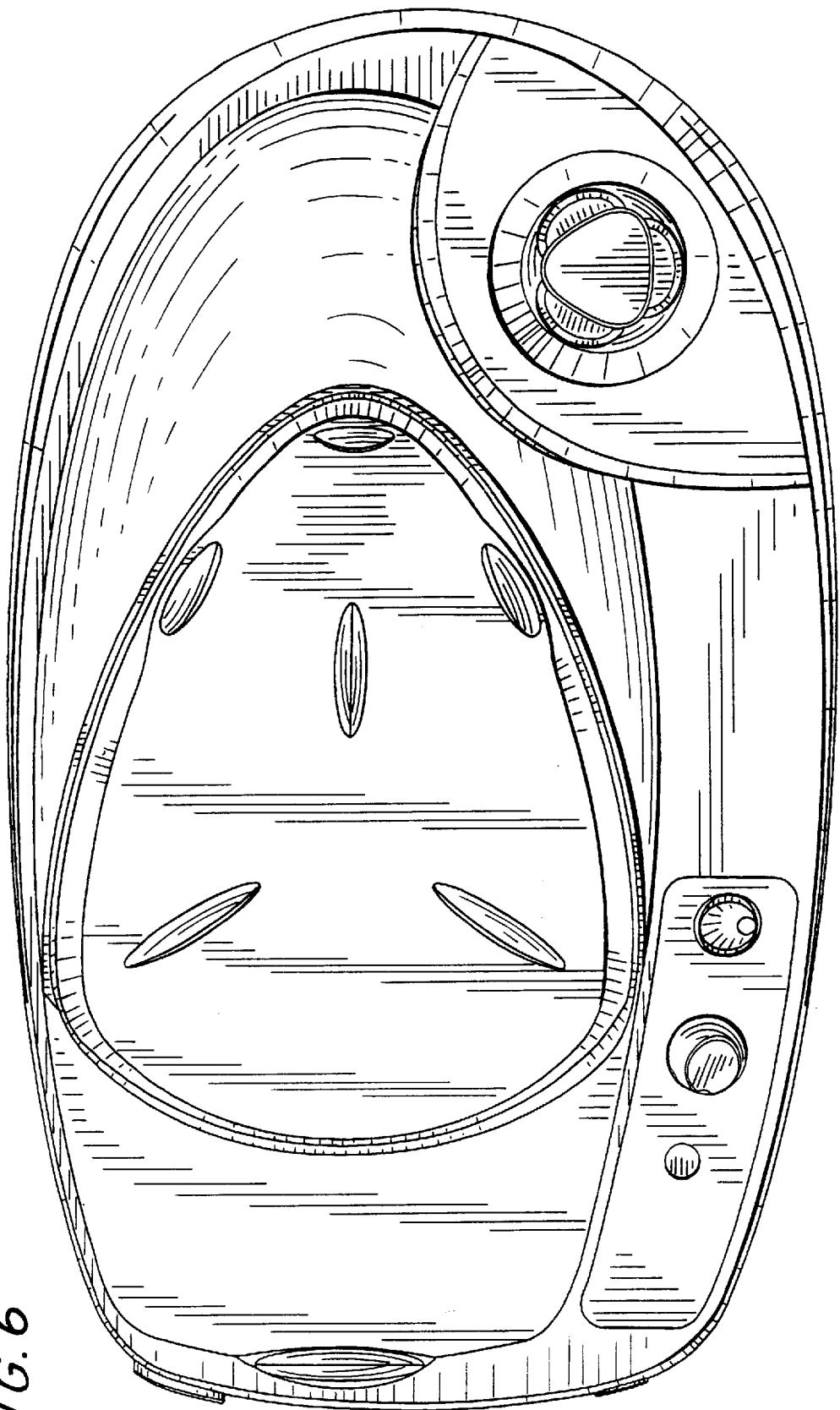


FIG. 6

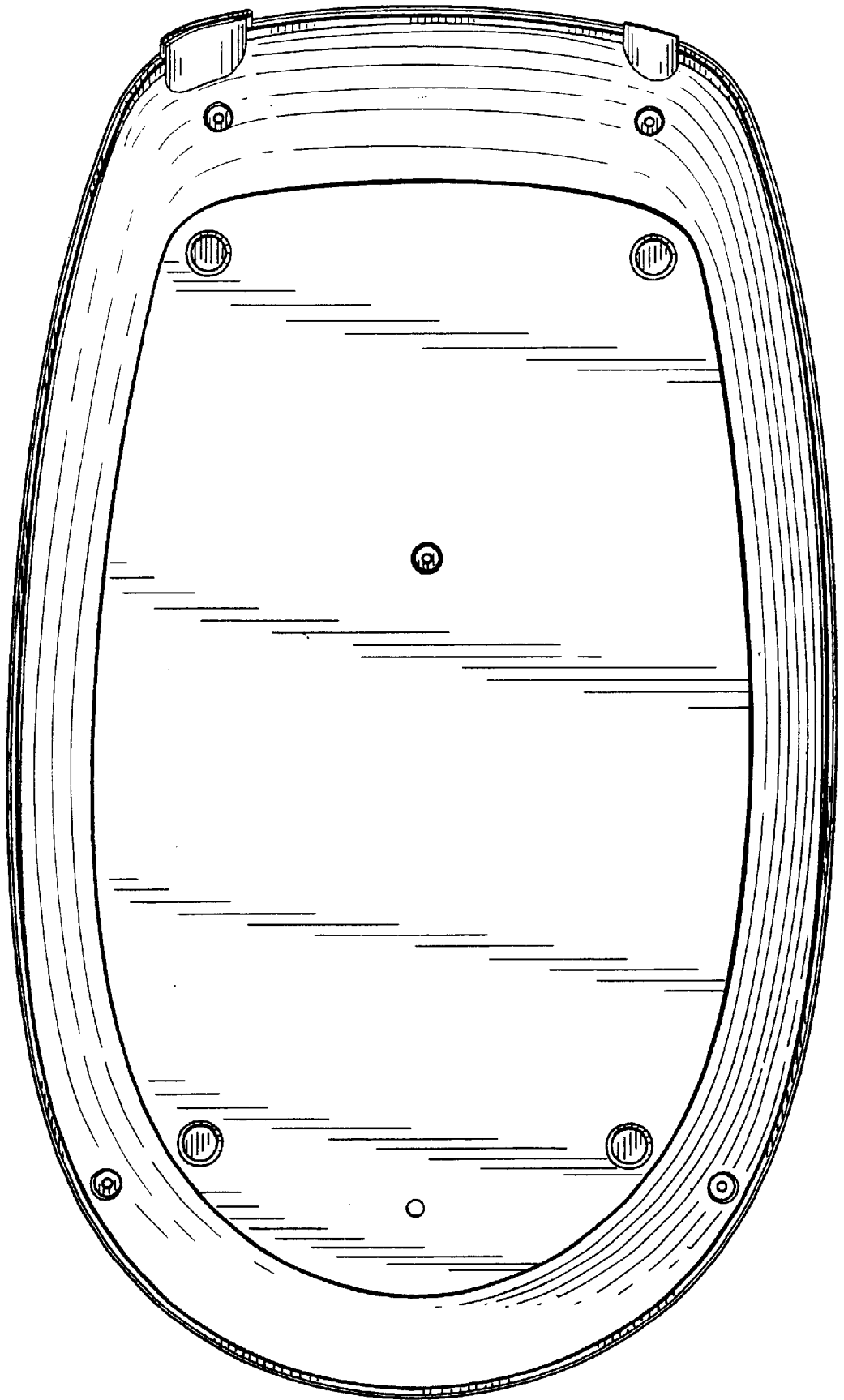


FIG. 7