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(54) Title: A PROCESS FOR THE PREPARATION OF A HEAT RESISTANT NON-BITTER WATER-SOLUBLE PEPTIDE PRODUCT, THE PRODUCT PRODUCED BY THE PROCESS, AND NUTRIENTS, REFRESHMENTS AND DIETETICS COMPRISING THE PRODUCT (57) Abstract A non-bitter, heat resistant easily water-soluble peptide product is produced from whey protein materials by eliminating therefrom casein and by enzymatically hydrolyzing the casein-free whey proteins and separating the hydrolyzate by ultrafiltration through a membrane with a cut-off value not exceeding 20,000 Dalton. Dietetic, nutrient or refreshment items contain the peptide product.			

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A Process for the Preparation of a Heat Resistant Non-Bitter Water-Soluble Peptide Product, the Product Produced by the Process, and Nutrients, Refreshments and Dietetics Comprising the Product.

This invention relates to a method of preparing a heat resistant, non-bitter easily water-soluble peptide product from whey protein materials.

The peptide products prepared by the method according to the invention are capable of being used as protein supplements and protein substitutes in nutrients and refreshments and as a constituent of dietetics.

During recent years there has been an increasing interest in preparing peptide products for such purposes and these products must have a neutral taste, be non-bitter, easily soluble in water and heat resistant. Whey proteins possess a very desirable content of essential amino acids and are inexpensive and easily available in large quantities, and methods of preparing peptide products for the above mentioned purposes from whey proteins therefore present a particularly commercial interest.

Various such methods have been proposed.

US patent No. 4,107,334 discloses a method of preparing a soluble peptide product according to which whey protein is subjected to heat treatment until 50% of the protein has precipitated. The precipitated whey protein, called lactalbumin, is subjected to mild proteolytic, enzymatic hydrolysis resulting in a hydrolyzate, in which the major part of the proteins is cleft into soluble peptides. The hydrolyzate is then treated by heat for deactivating the used proteinase. The use of said heat treatment both with respect to preparing lactalbumin and with respect to deactivating the proteinase

entails, however, the loss of important sulphurous amino acids, the generation of undesired flavours and in the presence of lactose the formation of Maillard-reaction products that are frequently allergenic (see e.g. Otani, 5 H. and Tokitz, F. 1982, Japan J. Zootechn. Sci. Vol. 53, page 344, and Matsuda, T et al 1985, J. Food Sci. Vol. 50, page 618).

US patent No. 4,293,571 likewise discloses a method of preparing a peptide product from for instance 10 whey protein by an enzymatic hydrolysis followed by a heat treatment. The peptide product obtained after ultrafiltration suffers from the same drawbacks as mentioned in connection with the above mentioned heat-treated product.

15 European patent applications Nos 0065663 and 0022019 relate to methods of preparing peptide products consisting substantially of small peptides including up to 5 amino acid residues and which are intended to be used in special diets for patients with reduced or lacking 20 ability to digest and/or absorb proteins containing food, by enzymatic hydrolysis of whey protein. Thus, European patent application No. 0065663 relates to a peptide product containing at least 50 % by weight of a combination of amino acids, di-peptides and tri-peptides 25 and not more than 25 % by weight of polypeptides containing 10 or more amino acids, while patent No. 0022019 relates to a peptide product in which an amount of at least 50 % of the peptides contains from 2 to 5 amino acid residues and the portion of free amino acids is 30 less than 15%.

When subjected to hydrolysis, most proteins have a tendency to produce peptides with a bitter taste and the bitterness is strongest as far as short-chained peptides are concerned containing less than 10 amino acids, 35 in particular 4 to 8 amino acids. Peptide products having a high content of peptides with less than 10 ami-

no acids may therefore have a very bitter flavour. In view of the fact that hydrophobic amino acids are bitter while various of the polar amino acids have a saline taste, a large content of free amino acids will likewise
5 give rise to problems as to flavour. Moreover, a large content of free amino acids results in a product having a high osmolarity which impedes the absorption of liquid from such a product.

In view of the above the products disclosed in
10 European patent applications Nos 0065663 and 0022019 have a very limited field of application, viz. for preparations of special diets for patients suffering from gastric and intestinal malfunction.

Various methods of eliminating the bitter flavour
15 have been suggested. Bitter peptides are generally hydrophobic and this may be utilized for selectively removing the bitter peptides by extraction with organic solvents or by adsorption to activated carbon, glass fibres or other hydrophobic material.

20 US patent No. 4,075,195 discloses a method involving adsorption to a phenol-substituted resin.

However, said methods suffer from the drawbacks that they imply the loss of certain essential, hydrophobic amino acids and that the adsorbents used must be
25 regenerated by large quantities of organic solvents.

GB patent No. 1,338,936 discloses a method according to which the bitter peptides are cleft by using exopeptidases. However, said cleavage results in the formation of peptide products having a high content of
30 free amino acids which is undesired as mentioned in the above.

As it appears from the above the prior peptide products obtained by enzymatic hydrolysis of whey protein suffer from drawbacks as to flavour and/or composition of amino acids.
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It is therefore the object of the invention to provide a method of preparing a heat resistant, non-

bitter, easily water-soluble peptide product by enzymatic hydrolysis of whey protein and which does not suffer from the above drawbacks.

It has now surprisingly proved that hydrolysis of
5 a whey protein material from which the casein has been eliminated by one or more proteinases results in the formation of a peptide product without bitter flavour.

Accordingly, said object is fulfilled by a method which according to the invention is characterized by the
10 following steps:

- a) eliminating the casein from the whey protein material,
- b) hydrolyzing the casein-free whey protein material obtained according to a) with at least one prote-
15 inase,
- c) ultrafiltrating the hydrolysate obtained by b) through a membrane having a cut-off value not exceeding 20,000 Dalton, then collecting the filtrate,

20 and subsequently, if desired, concentrating and/or drying the filtrate.

The casein containing whey protein material used as starting material may be any whey material containing whey protein (defined in this application as the pro-
25 teins available in whey, apart from casein), (the liquid phase after the precipitation of the caseins either in connection with cheese-production or industrial casein-production), such as sweet whey or sour whey, whey concentrates and whey proteinic concentrates obtained by
30 ultrafiltration or heat denaturation (lactalbumin) thereof.

The residual casein content of whey typically constitutes about 30% (on a dry basis) of the total protein content of the material.

35 The casein which in aqueous phase is present as suspended complexes may in an embodiment of the method

according to the invention be eliminated from the whey protein by filtering off the casein particles on a membrane having such a pore size that the casein particles are retained while the whey proteins pass through the filter.

It has moreover proved that the casein can be eliminated from a non-heat-treated whey in a more preferred embodiment of the method according to the invention by adjusting the pH-value thereof substantially to the isoelectrical point of the casein, i.e. 4.5 till 5.0 by the addition of acid and simultaneous addition of CaCl_2 , following which the mixture was left for at least one hour at 30°C to 50°C, preferably at 40°C. The casein thus precipitated may easily be separated by filtration or centrifugation. Centrifugation, e.g. on a Westfalia separator, is preferred in case of larger portions. As acid is for instance used HCl.

The quantity of CaCl_2 added is preferably in the range between 1 and 25 g/100 l. In this embodiment it is important that the whey proteins have not been exposed to heat treatment entailing denaturation and thereby precipitation of the whey proteins which will precipitate together with the casein.

It has, moreover, surprisingly been found that the neutral metalloproteinase from *Bacillus subtilis* (Neutrase, Novo Industri A/S, Denmark) has a high activity against caseins but no or only a feeble activity against native as well as heat-denaturated whey proteins. It has thus proved that the casein may be eliminated from the whey protein material by hydrolysis of the casein with the neutral metalloproteinase from *Bacillus subtilis*. The hydrolysis may be effected at pH 4 to 9, preferably at pH 7.5, and at a temperature ranging from 30°C to 60°C, preferably 50°C. The hydrolysis is preferably allowed to complete, i.e. until attaining a degree of hydrolysis of about 4%, relative to the total

amount of proteins. The proportion between the amount used of neutrase and whey protein is not critical, since the quantity of enzymes merely determines how quickly the desired degree of hydrolysis is achieved.

5 The casein cleavage products may be eliminated by ultrafiltration or centrifugation. If the whey proteins have precipitated due to heat treatment, the casein cleavage products may be eliminated by ultrafiltration through a membrane having a pore size allowing them
10 to pass, or as the supernatant by centrifugation. If the whey proteins only have been subjected to mild or to no heat treatment and therefore are substantially present as native proteins, the casein may be eliminated by ultrafiltration on the membrane having a cut-off value not
15 exceeding 20,000.

After the casein has been eliminated from the whey protein this may be concentrated, preferably by filtration on an ultrafiltration membrane having a cut-off value not exceeding 20,000, for instance until
20 achieving a protein content of 5%. This provides for obtaining separation of lactose, preferably until achieving a lactose content not exceeding 0,1%, and the possibly available salts that may be desirable in order to obtain peptide products free of lactose and with low os-
25 molarity.

The hydrolysis of the obtained casein-free whey protein materials according to step b) of the method may be carried out with any proteinase. The hydrolysis may for instance be effected with more different proteinases
30 sequentially or simultaneously and optionally in more steps with intermediary ultrafiltration. It is preferred to use the following proteinases:

Corolase PP (Porcine pancreaproteinases - Rhom - Federal Republic of Germany),

35 Rhozyme P41 (Aspergillus oryzae proteinase - Génencore - U.S.A.),

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Pronase (Streptomyces griseus proteinase - Sigma),
Alcalase 2.4 L (Bacillus licheniformis proteinase),
Novo Industri A/S - Denmark), or
trypsin (Novo Industri A/S - Denmark).

5 The proportion between the quantities of enzymes
and whey proteins as used is not critical, since it does
not substantially affect the composition or yield of the
peptide product but it is only of material importance as
regards the time it takes to attain a desired degree of
10 hydrolysis.

 The hydrolysis is preferably effected at a pH-
value of about 7.5 and at a temperature of about 50°C.
The hydrolysis is continued, preferably until attaining
a degree of hydrolysis ranging between 8 and 18%, depen-
15 dent on the desired size distribution of the peptides of
the obtained peptide product and on the desired yield.
The degree of hydrolysis may for instance be measured
according to the pH-stat-method (see Adler-Nissen, J.J.
Chem.Tech. Biotechnol. Vol. 32, page 138 to 156).

20 The ultrafiltration according to step c) of the
method is effected as mentioned through a membrane with
a cut-off value not exceeding 20,000 Dalton, thereby se-
parating the peptides formed by the hydrolysis of the
casein-free whey protein materials from the non-hydro-
25 lyzed or insufficiently hydrolyzed whey proteins depo-
sited on the membrane. The proteinases used during the
hydrolysis of the casein-free whey protein material are
also retained by said ultrafiltration.

 According to the method of the invention arbitra-
30 rily available membranes may be used as membranes of ul-
trafiltration, provided they have the determined cut-off
value. It is preferred to make use of membranes general-
ly available on the market and made from highly resist-
ant, synthetic polymers and which may be cleaned on the
35 spot, e.g. with acid or base. Such ultrafiltration mem-
branes are inter alia marketed by DDS-RO-Division, Den-

mark, Rhône-Poulenc, France, Romicon, France, and Alfa-Laval, Sweden. GR61PP-membranes from DDS-RO-Division may for instance be used as membranes with a cut-off value of 20,000.

5 It is particularly preferred to make use of an ultrafiltrating membrane with a cut-off value of about 6,000.

The filtrate achieved by the ultrafiltration may subsequently, if desired, be concentrated and/or dried
10 in order to obtain the peptide product according to the invention.

The peptide product prepared by the method according to the invention is non-bitter in a solution of 3 % by weight in water, has a neutral flavour and pre-
15 sents full solubility at pH 4 to 5 after being heated to 100°C for 10 minutes. The peptide products according to the invention have an maximum content of peptides with less than 6 amino acids of 15%. Due to their low content of free amino acids and small peptides they have, more-
20 over, a low osmolarity.

Owing to their properties the peptide products are fitted for use in dietetics and generally applicable as amino acid sources or as protein substitutes in nutrients and refreshments, as for instance easily metabo-
25 lizable protein supplements for athletes, in sausages, pies, ice cream, chocolate and carbonated beverages, such as beer and fizzwater.

A particular interest is attached to the peptide products prepared by the method according to the inven-
30 tion by subjecting them to ultrafiltration through a membrane having a cut-off value of 6,000 in step c). Said peptide products may be used as protein substitutes in nutrients and refreshments for persons allergic to cow's milk. Said peptide products show no antibody-
35 bonding by immun-electrophoresis or by ELISA (enzyme linked immunosorbent assay) by using commercially avail-

able antibodies against bovine whey proteins or against bovine caseins (Pharmacia, Sweden, and Dako patts, Denmark). Likewise, they do not provoke passive, cutaneous anaphylactic reactions in mice, sensitized by murine antibodies against bovine whey proteins or caseins. Likewise, they do not provoke allergenic reactions by provocation-elimination tests in children suffering from clinical, well-proven allergy to cow's milk.

The method according to the invention is illustrated in detail by the following examples.

EXAMPLE 1

Preparing peptide products from fresh cheese whey by hydrolysis with *Bacillus licheniformis* proteinase (Alcalase 2,4 L, Novo Industri A/S, Denmark).

20 g $\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$ was added to 200 liters of fresh cheese whey, and the cheese whey was adjusted to pH 4.6 with 2 N HCl. The cheese whey was then left under stirring for 60 minutes at 40°C and for further 60 minutes at 40°C without stirring. By this treatment the casein precipitated, and the clear whey which was carefully drawn off was further clarified by filtration through a sterile cloth. The whey thus obtained was, practically, free of casein and had a protein content of 0,52%, while the cheese whey prior to the isoelectrical precipitation of casein had a protein content of 0,79 % by weight measured according to the Kjeldahl-method. The casein-free whey was subsequently concentrated and made free of lactose by ultrafiltration and diafiltration on GR61PP-membranes by use of a LAB 20 ultrafiltration module from DDS-RO Division, Denmark. The obtained whey protein concentrate free of casein and lactose (15 liters having a protein content of 5 % by weight) was heated to 50°C and adjusted to pH 7.5 with 4.0 N NaOH. The hydrolysis was then started by adding Alcalase 2.4 L (5.0 ml); and the hydrolysis was continued until attain-

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ing a degree of hydrolysis of 12%, measured according to the pH-stat-method, keeping the pH-value constant at 7.5 by continuous titration with 4.0 N NaOH. The obtained peptides were separated from non-hydrolyzed whey proteins and proteinases by ultrafiltration on GR61PP-membranes allowing the peptides to pass. The peptide containing permeate thus obtained from the ultrafiltration was concentrated by freeze drying and resuspension in deionized water. The yield of peptides in the peptide product was 72% of the protein content of the whey protein concentrate. A 10% solution of the peptide product proved to be completely soluble at pH 4.0 to 5.0, even when heated to 100°C for 10 minutes. A 3% solution of the peptide product had a neutral taste. Column-chromatographic examinations of the molecular weight distribution of the peptides in the peptide product by gel filtration on Biogel P-6 (Biorad-Labs, France) discovered that about 17 % by weight of the peptides had a molecular weight exceeding 6000, 15% by weight of the peptides had a molecular weight ranging between 4000 and 6000, 59% by weight of the peptides had a molecular weight ranging between 1000 and 4000 and 9 % by weight of the peptides had a molecular weight below 1000.

EXAMPLE 2

Preparing peptide products from fresh cheese whey by hydrolysis with pancreaproteinases (Corolase PP, Rhom Chemie, Federal Republic of Germany).

A casein-free and lactose-free whey protein concentrate (15 l with a protein content of 5 % by weight) was prepared from fresh cheese whey as specified in Example 1.

The whey protein concentrate free of casein and of lactose was subjected to hydrolysis at 50°C and at pH 8.0 by adding 3.0 g of Corolase PP, and the hydrolysis was continued until attaining a hydrolysis degree of about 10%. A peptide containing permeate was prepared by

ultrafiltration on GR61PP-membranes, and a freeze dried peptide product was obtained as set out in Example 1.

The yield of peptides in the peptide product was 49% of the protein amount of the whey protein concentrate. The peptide product was stable at pH 4.5 and at 100°C for 10 minutes and presented in a 3% solution a neutral flavour.

EXAMPLE 3

10 Preparing peptide products from fresh cheese whey by hydrolysis with porcine trypsin (Novo Industri A/S, Denmark).

A casein-free and lactose-free whey protein concentrate was prepared as outlined in Example 1 and subjected to hydrolysis as specified in Example 2. The yield of peptides in the peptide product obtained by ultrafiltration on GR61PP-membranes was 42% of the protein content of the whey protein concentrate. A 10% solution of the peptide product was stable at pH 4.5, even after 20 being heated to 100°C for 10 minutes. The peptide product presented in a 3% solution of deionised water a neutral flavour.

EXAMPLE 4

25 Preparing peptide products from fresh cheese whey by hydrolysis with *Aspergillus oryzae* proteinase (Rhzyme P41, Genencor, U.S.A.).

A casein-free and lactose-free whey protein concentrate (15 l with a protein content of 5 % by weight) 30 was prepared as specified in Example 1 and subjected to hydrolysis at 50°C and at pH 7.5 by the addition of 15 g Rhzyme P41. The hydrolysis was continued until obtaining a hydrolysis degree of about 8%. A peptide product was obtained as permeate by ultrafiltration on GR61PP- 35 membranes, and the yield of peptides in the peptide product was 39% of the protein content of the whey protein

concentrate. The peptide product was stable in an acid medium as the products prepared by Examples 1 to 3 and presented an acceptable, neutral taste.

Column-chromatographic examinations of the molecular weight distribution of the peptides on Biogel P-6 discovered that the major portion of the peptides (60%) had a molecular weight ranging between 1500 and 2500, while less than 10% had a molecular weight higher than 6000 and lower than 1000, respectively.

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EXAMPLE 5

Preparing 100 kg peptide product from fresh cheese whey by hydrolysis with Alcalase 2.4 L and ultra-filtration on GR61PP-membranes.

15 Alcalase 2.4 L was used because this proteinase according to Examples 1 to 4 proved to give the maximum yield.

4500 g $\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$ was added to 45,000 liters of fresh cheese whey, and the cheese whey was adjusted to 20 pH 4.6 with concentrated HCl. When left for 5 hours the casein precipitated at 40°C, following which it was eliminated by centrifugation on a Westfalia separator (6500 rpm). A quantity of 35,000 liters of clear whey (protein content 0.56 % by weight) was collected, concentrated 25 and made free of lactose by ultrafiltration and diafiltration on GR61PP-membranes. The whey protein concentrate free of casein and lactose was collected and the protein content was adjusted to 5 % by weight. An amount of 3000 liters of whey protein concentrate (pH 7.5) was 30 then subjected to hydrolysis at 50°C with 1.0 liter of Alcalase 2.4 L until attaining a degree of hydrolysis of 12%.

In this Example the pH-value was kept constant at 7.5 by continuous titration with a mixture of $\text{Ca}(\text{OH})_2$, 35 $\text{Mg}(\text{OH})_2$, KOH and NaOH which was equivalent to 4.0 N NaOH as far as base strength is concerned. Said base mixture

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was used in order to limit the addition of sodium and at the same time to add a content of calcium, magnesium and potassium to the peptide preparation. After finished hydrolysis the hydrolyzate was subjected to ultrafiltration on GR61PP-membranes, and the peptide containing permeate was evaporated under vacuum and freeze dried. The peptide product thus obtained was closely equivalent to the product obtained according to Example 1. Due to the vast dead volume of the production plant in this example, the yield of peptides in the peptide product only was 57% of the protein amount of the whey protein concentrate.

EXAMPLE 6

Preparing peptide products from fresh cheese whey for use in nutrients for persons allergic to cow's milk.

A casein-free and lactose-free whey protein concentrate was prepared from cheese whey as outlined in Example 1 and subjected to hydrolysis with Alcalase 2.4 L as specified in Example 1, with Corolase PP as in Example 2, or with Rhozyme P41 as set out in Example 4. Contrary to Examples 1 to 4, the peptides obtained in this Example were separated from non-hydrolyzed whey protein and proteinases by ultrafiltration on membranes having a cut-off value of 6000 (GR81PP-membranes, DDS-RO Division, Denmark). None of the obtained peptide products presented antibody-binding at immunoelectrophoresis or ELISA, and non of the peptide products was able to provoke Passive Cutane Anaphylaxis reactions in sensitized mice. Table I shows the yield of peptides, % by weight of the amount of proteins of the cheese whey and the molecular weight proportion of peptides of said three peptide products.

TABLE 1

	Proteinase as Used	Yield of Peptides	Molecular Weight of Peptides		
			3000-6000	1000-3000	<1000
5	Alcalase 2,4 1	44%	20%	64%	16%
	Corolase PP	38%	33%	47%	20%
	Rhozyme P41	39%	18%	76%	6%

As it appears from Table 1 the yield of peptides
 10 of the three peptide products was low in comparison with
 the yield in Example 1 to 4. The low yield was due to
 the fact that the GR81PP-membranes are impermeable to
 peptides having a molecular weight exceeding 6000 and
 have a slight permeability to peptides having a mole-
 15 cular weight exceeding about 4000.

EXAMPLE 7

Preparing peptide products from fresh cheese whey
 for use in food products for persons allergic to cow's
 20 milk by making use of combinations of different prote-
 inases.

A casein-free and lactose-free whey protein con-
 centrate was prepared as outlined in Example 1. The whey
 concentrate was subjected to hydrolysis with combina-
 25 tions of Alcalase 2.4 L, Corolase PP and Rhozyme P41,
 each individual hydrolysis being carried out with two of
 said proteinases simultaneously. Each hydrolysis was
 continued until the process had practically completed
 corresponding to a degree of hydrolysis ranging between
 30 12 and 17% in dependence on the used combination of pro-
 teinases. The peptide products were obtained by ultra-
 filtration on GR81PP-membranes as outlined in Example 6.
 The combination of Alcalase 2.4 L (6.5 ml/kg of whey
 protein) and Rhozyme P41 (20 g/kg of whey protein)
 35 proved to give a particularly appropriate peptide pro-
 duct, both with respect to the obtained high yield of

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peptides in the peptide product (74 % by weight) and with respect to the advantageous molecular weight distribution of peptides in the peptide preparation, in which the major portion of the peptides (about 70%) had a molecular weight ranging between 1500 and 3000, and less than 15% had a molecular weight below 1000.

EXAMPLE 8

Preparing 135 kg peptide product from fresh cheese whey hydrolyzed with a mixture of Alcalase 2.4 L and Rhozyme P41 for use in nutrients for persons allergic to cow's milk.

Alcalase 2.4 L and Rhozyme P41 were preferred because this combination according to Example 7 resulted in the most appropriate peptide product.

4000 liters of a casein-free and lactose-free whey protein concentrate with a protein content of 5 % by weight was prepared as specified in Example 5. The whey protein concentrate was heated to 50°C and adjusted to pH 7.5 with a base mixture consisting of $Mg(OH)_2$, $Ca(OH)_2$, KOH and NaOH. The hydrolysis was started by the addition of 1300 ml of Alcalase 2.4 L and 4.0 kg of Rhozyme P41 slurried in 20 liters of water. The pH-value was kept constant by means of a base mixture as outlined in Example 5, and the hydrolysis was continued until attaining a degree of hydrolysis of 16 to 17%. The peptides were subsequently separated from non-hydrolyzed whey protein and proteinases by ultrafiltration on GR81PP-membranes (membrane area 35 m²). The yield of peptides in the peptide amounted to about 60% of the protein content of the whey protein concentrate and the peptide product was equal to the corresponding product prepared according to Example 7. The obtained peptide product was for a 2-month period of experiment given as daily peptide supplement (10 g the day) to 10 children at the age of 0 to 7 years with a clinically, well

proven allergy to cow's milk and the children concerned showed no sign of allergic reactions.

EXAMPLE 9

5 Preparing peptide products from commercial whey protein concentrate.

 Whey protein concentrates produced from cheese whey according to a method consisting of ultrafiltration and diafiltration, strong heat treatment, vacuum evapo-
10 ration and spray drying are commercially available from various companies. The whey protein concentrate applied in this case (Lacprodan-80 from Denmark Protein A/S, Denmark) showed a protein content of about 80%, of which about 30 to 40 % by weight was casein, and a lactose
15 content of 10 to 12%. The whey proteins are denaturated and therefore insoluble when mixing the powder in water. On the contrary, a stable slurry is obtained. By the hydrolysis of Lacprodan-80 with Alcalase 2.4 L (the degree of hydrolysis = 12%) in a control experiment a peptide
20 product with an extremely bitter flavour was obtained.

 The casein contained in Lacprodan-80 was eliminated by hydrolysis with *Bacillus subtilis* proteinase (Neutrase, Novo Industri A/S, Denmark):

 A quantity of 10 liters of a suspension of
25 Lacprodan-80 having a protein content of 5% was heated to 50°C and adjusted to a pH-value of 7.5 with 4.0 NaOH. The hydrolysis of the casein was started by the addition of 10 ml of Neutrase. The pH-value was kept constant by continuous titration with 4.0 N NaOH, and the hydrolysis
30 was continued until the process was completed corresponding to a degree of hydrolysis of about 4% of all peptide bondings of the protein in Lacprodan-80. The casein cleavage products and lactose were then eliminated by ultrafiltration and diafiltration on GR81PP-mem-
35 branes. The yield of the peptides of the permeate was 28% which agreed well with the casein content in

Lacprodan-80. The proteins retained in the retentate now constituted the casein-free and lactose-free whey protein concentrate in which denaturated whey proteins were still occurring as an aqueous slurry. Retentates produced according to this method were subsequently subjected to hydrolysis either solely with Alcalase 2.4 L as outlined in Example 1 or with Alcalase 2.4 L together with Rhozyme P41 as specified in Example 7. The hydrolyzates were then ultrafiltrated on GR61PP-membranes (as in Example 1) or on GR81PP-membranes (as in Example 7). The peptide products thus prepared were, as regards lack in bitterness, yield of peptides and molecular weight distribution, substantially similar to the peptide products produced from fresh cheese whey according to Example 1 and Example 7. The peptide products according to Example 9, however, had a faint, burnt taste possibly caused by the heat treatment of Lacprodan-80 in connection with the preparation of said product.

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EXAMPLE 10

Preparing peptide products from Lactalbumin.

Lactalbumin consisting of caseins and heat-denaturated whey proteins was prepared from 100 liters of fresh cheese whey according to the following method which corresponds in principle to industrial preparation of lactalbumin:

Cheese whey was adjusted to pH 4.6 with 2 N HCl and heated to 90°C for 30 minutes. A slurry of casein and heat-denaturated whey protein, constituting together lactalbumin, was collected by centrifugation and resuspended in water so that its protein content attained 5%. By a control experiment a sample of lactalbumin was subjected to hydrolysis with Alcalase 2.4L, thereby providing a peptide product having an extremely bitter taste. The caseins contained in lactalbumin thus prepared was subjected to hydrolysis with Neutrase as set

out in Example 9. The ultrafiltration carried out after the Neutrase-hydrolysis resulted in a permeate with a yield of peptides of about 32% of the total protein amount of lactalbumin.

- 5 The casein-free and lactose-free lactalbumin thus prepared was subjected to hydrolysis either solely with Alcalase 2.4L or with Alcalase 2.4 L together with Rhozyme P41 and the peptide products were obtained as outlined in Example 9. The obtained peptide products free
10 of bitter taste corresponded closely with the peptide products obtained according to Example 9.

PATENT CLAIMS

1. A method of preparing a heat resistant, non-bitter, easily water-soluble peptide product from a whey protein material containing casein, characterized by the following steps:

- 5 a) eliminating the casein from the whey protein material,
b) hydrolyzing the casein-free whey protein material obtained according to a) with at least one protease,
10 c) ultrafiltrating the hydrolysate obtained by b) through a membrane having a cut-off value not exceeding 20,000 Dalton, then collecting the filtrate,

and subsequently, if desired, concentrating and/or drying the filtrate.

2. A method as claimed in claim 1, characterized in that the casein is eliminated from non-heat-treated whey in step a) by separating the casein particles on a filter with such size of pores that the casein particles
20 are retained while the whey proteins pass the filter, preferably a pore size of about 0.2 μ .

3. A method as claimed in claim 1, characterized in that the casein is eliminated from non-heat-treated whey in step a) by adjusting the pH-value at 4.5 to 5.0
25 by the addition of acid and by simultaneous addition of CaCl_2 in an amount ranging between 1 and 25 g/100 liters, leaving the mixture for at least one hour at 30 to 50°C and separating the caseins thus precipitated.

4. A method as claimed in claim 1, characterized
30 in that the casein is eliminated from the whey protein material in step a) by hydrolyzing the casein with the neutral metalloproteinase from *Bacillus subtilis*, preferably until attaining a degree of hydrolysis of about 4%, based on the total protein amount and by separating
35 the casein cleavage products.

5. A method as claimed in claim 4, characterized in that the hydrolysis of the casein is effected at a pH-value ranging between 4 and 9 and at a temperature between 30°C and 60°C.

5 6. A method as claimed in claim 4, characterized in that lactalbumin is used as whey protein material and that prior to the hydrolysis in step b) the casein decomposing products are separated by centrifugation.

7. A method as claimed in claim 4, characterized
10 in that prior to the hydrolysis in step b) the casein cleavage products are separated by ultrafiltration on a membrane having a cut-off value not exceeding about 20,000 Dalton.

8. A method as claimed in any of claims 1 to 7,
15 characterized by concentrating the casein-free whey protein material obtained in step a), and/or separating lactose, preferably by diafiltration on an ultrafiltration membrane having a cut-off value of about 20.000 or less, before subjecting it to hydrolysis.

20 9. A method as claimed in any of claims 1 to 8, characterized in that the casein-free whey protein is hydrolyzed to a degree of hydrolysis ranging between 8 and 18%.

10. A method as claimed in any of claims 1 to 9,
25 characterized by using as proteinase Porcine pancrea-proteinase, Aspergillus oryzae proteinase, Streptomyces griseus proteinase or trypsin.

11. A method as claimed in any of the preceding
30 claims, characterized in that the ultrafiltration in step c) is carried out by means of a membrane with a cut-off value of about 6000 Dalton.

12. A heat-resistant, non-bitter, neutrally tasting peptide product, characterized in that it is pre-
35 pared by the method according to any of claims 1 to 11, and that it has a content of peptides including less than 6 amino acid residues not exceeding 15 % by weight.

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13. Dietetic, food product or refreshment item,
characterized in that it includes a product according to
claim 12.

AMENDED CLAIMS

[received by the International Bureau on 30 April 1987 (30.04.87);
original claim 10 amended; other claims unchanged (1 page)]

5. A method as claimed in claim 4, characterized in that the hydrolysis of the casein is effected at a pH-value ranging between 4 and 9 and at a temperature between 30°C and 60°C.
- 5 6. A method as claimed in claim 4, characterized in that lactalbumin is used as whey protein material and that prior to the hydrolysis in step b) the casein decomposing products are separated by centrifugation.
7. A method as claimed in claim 4, characterized
10 in that prior to the hydrolysis in step b) the casein cleavage products are separated by ultrafiltration on a membrane having a cut-off value not exceeding about 20,000 Dalton.
8. A method as claimed in any of claims 1 to 7,
15 characterized by concentrating the casein-free whey protein material obtained in step a), and/or separating lactose, preferably by diafiltration on an ultrafiltration membrane having a cut-off value of about 20.000 or less, before subjecting it to hydrolysis.
- 20 9. A method as claimed in any of claims 1 to 8, characterized in that the casein-free whey protein is hydrolyzed to a degree of hydrolysis ranging between 8 and 18%.
10. A method as claimed in any of claims 1 to 9,
25 characterized by using as proteinase Porcine pancrea-proteinase, Aspergillus oryzae proteinase, Streptomyces griseus proteinase, Bacillus licheniformis proteinase or trypsin.
11. A method as claimed in any of the preceding
30 claims, characterized in that the ultrafiltration in step c) is carried out by means of a membrane with a cut-off value of about 6000 Dalton.
12. A heat-resistant, non-bitter, neutrally tasting peptide product, characterized in that it is prepared by the method according to any of claims 1 to 11,
35 and that it has a content of peptides including less than 6 amino acid residues not exceeding 15 % by weight.

INTERNATIONAL SEARCH REPORT

International Application No PCT/DK86/00123

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) *		
According to International Patent Classification (IPC) or to both National Classification and IPC		
A 23 J 1/20, 3/00		
II. FIELDS SEARCHED		
Minimum Documentation Searched *		
Classification System	Classification Symbols	
IPC	A 23 J 1/20, 3/00; A 23 C 21/00, /02, /06; C 12 P 21/00	
IPC 1	A 23 1 1/42	
US C1	426:7, 41, 42	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched *		
SE, NO, DK, FI classes as above		
III. DOCUMENTS CONSIDERED TO BE RELEVANT *		
Category *	Citation of Document, ** with indication, where appropriate, of the relevant passages **	Relevant to Claim No. **
A	EP, A2, 0 033 694 (DISTRIVAL S.A.) 12 August 1981 See claims 1-2, 11-13.	1-13
A	EP, A1, 0 065 663 (MILES LABORATORIES INC.) 1 December 1982 See page 3, lines 21-25, page 4, lines 23-29, page 1, lines 4-8.	1-13
A	EP, A1, 0 022 019 (INSTITUT NATIONAL DE LA RECHERCHE AGRONOMIQUE INRA) 7 January 1981 See lcaims 1, 4, 20.	1-13
A	US, A, 4 293 571 (SOCIETE D'ASSISTANCE TECHNIQUE POUR PRODUITS NESTLE S.A.) 6 October 1981 See claims 1-3, 7-10.	1-13
A	US, A, 4 107 334 (PFIZER INC.) 15 August 1978 See example 2.	1-13
* Special categories of cited documents: ** "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "G" document member of the same patent family		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
1987-02-26	1987-03-03	
International Searching Authority	Signature of Authorized Officer	
Swedish Patent Office	Inga-Karin Petersson	