COMMUNICATIONS EQUIPMENT HOUSINGS, ASSEMBLIES, AND RELATED ALIGNMENT FEATURES AND METHODS

Inventors: Cho A. Blackwell, Jr., North Richland Hills, TX (US); Terry D. Cox, Keller, TX (US)

Assignee: Corning Cable Systems LLC, Hickory, NC (US)

Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 312 days.

Appl. No.: 12/751,884
Filed: Mar. 31, 2010

Prior Publication Data
US 2011/0188220 A1 Aug. 4, 2011

Related U.S. Application Data
Provisional application No. 61/301,495, filed on Feb. 4, 2010, provisional application No. 61/301,488, filed on Feb. 4, 2010, provisional application No. 61/316,584, filed on Mar. 23, 2010, provisional application No. 61/316,591, filed on Mar. 23, 2010.

Int. Cl.
H05K 7/02 (2006.01)
H05K 7/04 (2006.01)

U.S. Cl.
USPC .................. 361/810; 361/748; 361/720

Field of Classification Search
USPC .................. 361/720, 741, 748, 760, 807, 810; 439/98, 378, 579, 916; 343/702, 906

See application file for complete search history.

References Cited

U.S. PATENT DOCUMENTS
620,013 A 2/1899 Barnes
2,614,685 A 10/1952 Miller
3,175,873 A 3/1965 Blomquist et al.
3,212,192 A 10/1965 Bachmann et al.
3,568,263 A 3/1971 Meehan

FOREIGN PATENT DOCUMENTS
CA 2029592 A1 5/1992
CA 2186314 A1 4/1997

OTHER PUBLICATIONS

Primary Examiner — Hung S Bui

ABSTRACT
Communications system housings, assemblies, and related alignment features and methods are disclosed. In certain embodiments, communications cards and related assemblies and methods that include one or more alignment features are disclosed. In certain embodiments, at least one digital connector disposed in the communications card is configured to engage at least one complementary digital connector to align at least one RF connector also disposed in the communications card with at least one complementary RF connector. In other embodiments, printed circuit board (PCB) assemblies are disclosed that include a moveable standoff to provide an alignment feature. In other embodiments, distributed antenna systems and assemblies that include one or more alignment features are disclosed. In certain embodiments, an enclosure is provided that includes a midplane support configured to support a midplane interface card in a datum plane for establishing at least one connection to at least one distributed antenna system component.

30 Claims, 42 Drawing Sheets
7,315,681 B2 1/2008 Kewitsch
7,354,975 B2 2/2008 Yataki et al.
7,330,625 B2 2/2008 Barth
7,330,626 B2 2/2008 Kowalczyk et al.
7,331,718 B2 2/2008 Yataki et al.
7,373,071 B2 5/2008 Douglass et al.
7,373,521 B2 5/2008 Bolster et al.
7,376,523 B2 5/2008 Zimmers
7,397,996 B2 7/2008 Herzog et al.
7,409,813 B2 7/2008 Zimmell
7,409,137 B2 8/2008 Barnes
7,418,182 B2 8/2008 Kramptomitch
7,437,049 B2 10/2008 Kramptomitch
7,439,453 B2 10/2008 Murano
7,544,113 B2 11/2008 Francis
7,460,758 B2 12/2008 Xin
7,463,810 B2 12/2008 Bayazit et al.
7,463,811 B2 12/2008 Trebesch et al.
7,469,090 B2 12/2008 Ferris et al.
7,471,867 B2 12/2008 Vogel et al.
7,496,269 B1 2/2009 Lee
7,536,075 B2 5/2009 Zimmer
7,565,051 B2 7/2009 Vongseeng
7,570,860 B1 8/2009 Smrha et al.
7,577,331 B2 8/2009 Laurisch et al.
7,609,967 B2 10/2009 Hochbaum et al.
7,641,398 B2 1/2010 O'Riordan et al.
7,668,430 B2 2/2010 McClellan et al.
7,676,135 B2 3/2010 Chen
7,715,125 B2 5/2010 Willey
7,756,382 B2 7/2010 Saravancos et al.
7,764,858 B2 7/2010 Bayazit et al.
### FOREIGN PATENT DOCUMENTS

<table>
<thead>
<tr>
<th>Country</th>
<th>Number</th>
<th>Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>CH</td>
<td>688705 A</td>
<td>5/1998</td>
</tr>
<tr>
<td>CN</td>
<td>101801162 A</td>
<td>8/2010</td>
</tr>
<tr>
<td>DE</td>
<td>8711970 U</td>
<td>10/1987</td>
</tr>
<tr>
<td>DE</td>
<td>3726718 A</td>
<td>2/1989</td>
</tr>
<tr>
<td>DE</td>
<td>3726719 A</td>
<td>2/1989</td>
</tr>
<tr>
<td>DE</td>
<td>4231181 C</td>
<td>8/1993</td>
</tr>
<tr>
<td>DE</td>
<td>10338848 A</td>
<td>3/2005</td>
</tr>
<tr>
<td>DE</td>
<td>200205009932 U1</td>
<td>11/2005</td>
</tr>
<tr>
<td>EP</td>
<td>0904070 A</td>
<td>9/1999</td>
</tr>
<tr>
<td>EP</td>
<td>0904525 A</td>
<td>10/1999</td>
</tr>
<tr>
<td>FR</td>
<td>1968362 A</td>
<td>9/2008</td>
</tr>
<tr>
<td>GB</td>
<td>2378378 A</td>
<td>8/1978</td>
</tr>
<tr>
<td>GB</td>
<td>2241591 A</td>
<td>9/1991</td>
</tr>
<tr>
<td>GB</td>
<td>2277812 A</td>
<td>11/1994</td>
</tr>
<tr>
<td>JP</td>
<td>3172806 A</td>
<td>7/1991</td>
</tr>
<tr>
<td>JP</td>
<td>5045541 A</td>
<td>2/1993</td>
</tr>
<tr>
<td>JP</td>
<td>7308011 A</td>
<td>11/1995</td>
</tr>
<tr>
<td>JP</td>
<td>8248235 A</td>
<td>9/1996</td>
</tr>
<tr>
<td>JP</td>
<td>8248237 A</td>
<td>9/1996</td>
</tr>
<tr>
<td>JP</td>
<td>3487946 A</td>
<td>10/1996</td>
</tr>
<tr>
<td>JP</td>
<td>8254620 A</td>
<td>10/1996</td>
</tr>
<tr>
<td>JP</td>
<td>3279474 A</td>
<td>10/1997</td>
</tr>
<tr>
<td>JP</td>
<td>9258033 A</td>
<td>10/1997</td>
</tr>
<tr>
<td>JP</td>
<td>9258055 A</td>
<td>10/1997</td>
</tr>
<tr>
<td>JP</td>
<td>11023858 A</td>
<td>1/1999</td>
</tr>
<tr>
<td>JP</td>
<td>2001248131 A</td>
<td>9/2000</td>
</tr>
<tr>
<td>JP</td>
<td>2001133836 A</td>
<td>5/2001</td>
</tr>
<tr>
<td>JP</td>
<td>2001154030 A</td>
<td>6/2001</td>
</tr>
<tr>
<td>JP</td>
<td>2001159714 A</td>
<td>6/2001</td>
</tr>
<tr>
<td>JP</td>
<td>2002305389 A</td>
<td>10/2002</td>
</tr>
<tr>
<td>JP</td>
<td>2002290054 A</td>
<td>10/2003</td>
</tr>
<tr>
<td>JP</td>
<td>2003215353 A</td>
<td>7/2003</td>
</tr>
<tr>
<td>JP</td>
<td>2003344701 A</td>
<td>12/2003</td>
</tr>
<tr>
<td>JP</td>
<td>2004144808 A</td>
<td>5/2004</td>
</tr>
<tr>
<td>JP</td>
<td>2004514931 A</td>
<td>5/2004</td>
</tr>
<tr>
<td>JP</td>
<td>2004246147 A</td>
<td>9/2004</td>
</tr>
<tr>
<td>JP</td>
<td>2004361652 A</td>
<td>12/2004</td>
</tr>
</tbody>
</table>

### OTHER PUBLICATIONS

References Cited

OTHER PUBLICATIONS


Examiner’s Answer to Appeal Brief for U.S. Appl. No. 11/320,062 mailed Dec. 8, 2011, 8 pages.


OTHER PUBLICATIONS

European Search Report for patent application 10790017.7 mailed Nov. 8, 2012, 7 pages.
References Cited

OTHER PUBLICATIONS


Final Office Action for U.S. Appl. No. 12/953,039 mailed May 1, 2013, 8 pages.


* cited by examiner
COMMUNICATIONS EQUIPMENT HOUSINGS, ASSEMBLIES, AND RELATED ALIGNMENT FEATURES AND METHODS

RELATED APPLICATIONS

This application is related to U.S. Provisional Patent Application Ser. No. 61/301,495 filed Feb. 4, 2010 entitled “Modular Distributed Antenna System Equipment Housings, Assemblies, And Related Alignment Feature,” which is incorporated herein by reference in its entirety.

This application is also related to U.S. Provisional Patent Application Ser. No. 61/301,488 filed Feb. 4, 2010 entitled “Modular Distributed Antenna System Equipment Housings, Assemblies, And Related Alignment Feature,” which is incorporated herein by reference in its entirety.

This application is also related to U.S. Provisional Patent Application Ser. No. 61/316,584 filed Mar. 23, 2010 entitled “Modular Distributed Antenna System Equipment Housings, Assemblies, And Related Alignment Feature,” which is incorporated herein by reference in its entirety.

This application is also related to U.S. Provisional Patent Application Ser. No. 61/316,591 filed Mar. 23, 2010 entitled “Modular Distributed Antenna System Equipment Housings, Assemblies, And Related Alignment Feature,” which is incorporated herein by reference in its entirety.

This application is also related to U.S. patent application Ser. No. 12/751,895 entitled “Optical Interface Cards, Assemblies, And Related Methods, Suits For Installation and Use In Antenna System Equipment,” which is incorporated herein by reference in its entirety.

SUMMARY OF THE DETAIL DESCRIPTION

Embodiments disclosed in the detailed description include communications equipment housings, assemblies, and related alignment features and methods. The equipment may be distributed antenna equipment. In one embodiment, a communications card is provided. The communications card may be a communications card for an optical fiber-based communications system as a non-limiting example. The communications card in this embodiment comprises a printed circuit board (PCB) having a first end and a second end opposite the first end. At least one radio-frequency (RF) communications component and at least one digital communications component are disposed in the PCB. Further, at least one radio-frequency (RF) connector is provided and disposed at the first end of the PCB and coupled to the at least one RF communications component. At least one digital connector is disposed at the first end of the PCB and coupled to at least one digital communications component. The at least one digital connector is configured to engage at least one complementary digital connector to align the at least one RF connector with at least one complementary RF connector, prior to the at least one RF connector engaging the at least one complementary RF connector.

In another embodiment, a communications assembly is provided. The communications assembly comprises a communications board having a first end and a second end opposite the first end. The communications board includes at least one radio-frequency (RF) connector disposed at the first end of the communications board, and at least one digital connector disposed at the first end of the communications board. The communications assembly further comprises an interface printed circuit board (PCB) card. The at least one digital connector is configured to engage at least one complementary digital connector disposed in the interface PCB card to align the at least one RF connector with at least one complementary RF connector disposed in the interface PCB card, prior to the at least one RF connector engaging the at least one complementary RF connector.

In another embodiment, a method of aligning communications connectors disposed in a communications card is provided. The method includes providing a communications card having a first end and a second end opposite the first end. The method also includes initially engaging at least one digital connector disposed at the first end of the communications
card with at least one complementary digital connector prior to engagement of at least one radio-frequency (RF) connector disposed at the first end of the communications card to align the at least one RF connector with at least one complementary RF connector. The method also includes further engaging the at least one digital connector with the at least one RF connector aligned to the at least one complementary RF connector to further engage the at least one RF connector with the at least one complementary RF connector.

In another embodiment, a printed circuit board (PCB) assembly is provided. The PCB assembly comprises a first PCB including one or more first openings disposed through the first PCB, and wherein the first PCB connects to an assembly. The PCB assembly also comprises a second PCB including one or more second openings disposed through the second PCB, and wherein the second PCB connects to the assembly. A standoff is also provided in the PCB assembly that connects the first PCB to the second PCB, wherein the second PCB connects to the assembly and wherein the standoff allows the first PCB to float with respect to the second PCB to align the first PCB in the assembly prior to the first PCB connecting to the assembly.

In another embodiment, a distributed antenna system assembly is provided that includes at least one first plate including at least one first locating alignment slot. The enclosure also includes at least one second plate connected to the at least one first plate to form an enclosure, wherein the at least one second plate includes at least one second locating alignment slot. A midplane support is also provided and configured to support a midplane interface card in a datum plane for establishing at least one connection to at least one distributed antenna system component. The midplane support includes at least two integral locating tabs for engaging the at least one first locating alignment slot and the at least one second locating alignment slot to align the midplane support in at least two dimensions with respect to the at least one first plate and the at least one second plate. In this manner, when a distributed antenna system component is alignedly attached to the midplane support, the distributed antenna system component is also properly aligned with the enclosure by alignment of the midplane support to the enclosure for aligned connections.

Embodiments disclosed in the detailed description also include modular distributed antenna system equipment housings, assemblies, and related alignment features. In one embodiment, a modular distributed antenna system assembly is disclosed. The assembly includes at least one first plate including at least one first locating alignment slot. The assembly also includes at least one second plate including at least one locating tab. The at least one locating tab engages with the at least one first locating alignment slot to align the at least one first plate in at least two dimensions to the at least one second plate to form an enclosure configured to support at least one distributed antenna system component.

It is to be understood that both the foregoing general description and the following detailed description present embodiments, and are intended to provide an overview or framework for understanding the nature and character of the disclosure. The accompanying drawings are included to provide a further understanding, and are incorporated into and constitute a part of this specification. The drawings illustrate various embodiments, and together with the description serve to explain the principles and operation of the concepts disclosed.

**BRIEF DESCRIPTION OF THE FIGURES**

FIG. 1 is a partially schematic cut-away diagram of an exemplary building and building infrastructure in which a distributed antenna system is employed;

FIG. 2 is an exemplary schematic diagram of an exemplary head-end communications unit ("HEU") deployed in the distributed antenna system in FIG. 1;

FIG. 3 is an exemplary distributed antenna system equipment housing assembly ("assembly") and enclosure configured to support the HEU of FIG. 2;

FIG. 4 is an exemplary optical interface module (OIM) comprised of a pair of optical interface cards (OIC) configured to be installed in the distributed antenna system equipment housing assembly of FIG. 3 as part of the HEU;

FIG. 5 is a front view of the enclosure of FIG. 3 with a midplane interface card of the HEU of FIG. 2 installed therein;

FIG. 6 is a rear side perspective view of the enclosure of FIG. 3 and the midplane interface card of FIG. 5 installed on a midplane support installed therein;

FIG. 7 is a close-up front right side perspective view of the midplane interface card of FIG. 5 installed on a midplane support installed in the enclosure of FIG. 3;

FIG. 8 illustrates a front side of the midplane interface card of FIG. 5 without connectors attached to the midplane interface card;

FIG. 9 illustrates a rear view of the enclosure of FIG. 3 with a downlink base transceiver interface (BTS) card (BIC) being inserted into the enclosure and an uplink BIC fully inserted into the enclosure and connected to the midplane interface card disposed in the enclosure;

FIGS. 10A AND 10B illustrate front and rear perspective views, respectively, of BIC assemblies that can be inserted in the enclosure of FIG. 3 with the BIC disposed in the assemblies connected to the midplane interface card disposed in the enclosure of FIG. 3;

FIG. 11 illustrates a bottom view of the BIC assembly of FIGS. 10A AND 10B;

FIG. 12 illustrates a top view of the BIC assembly of FIGS. 10 AND 10B installed in the enclosure of FIG. 3;

FIG. 13 is a side perspective view of the assembly of FIG. 3 with downlink BIC connectors for the downlink BIC and uplink BIC connectors for the uplink BIC disposed in downlink and uplink BIC connector plates, respectively, which are attached to the front of the enclosure;

FIG. 14 is a front perspective view of the BIC connector plate illustrated in FIG. 13 with BIC connectors disposed therethrough;

FIG. 15 is a rear perspective view of the BIC connector plate with BIC connectors disposed therethrough illustrated in FIG. 14;

FIG. 16 is a rear side perspective view of the enclosure of FIG. 13 illustrating cables connected to the BIC connectors disposed through the BIC connector plates routed through openings in the midplane support to the downlink BIC and uplink BIC disposed in the enclosure;

FIG. 17 is a top view of the enclosure of FIG. 13 illustrating cables connected to the BIC connectors disposed through the BIC connector plates routed through openings in the midplane support to the downlink BIC and uplink BIC disposed in the enclosure;

FIG. 18 is a front exploded perspective view of plates of the enclosure of FIG. 3 that are assembled together in a modular fashion to form the enclosure;

FIGS. 19A AND 19B illustrate top and bottom perspective views of the enclosure of FIG. 3;

FIG. 20 illustrates a close-up view of the engagement of the top plate of the enclosure in FIG. 3 with a side plate and midplane support of the enclosure of FIG. 3;
FIG. 21 illustrates a close-up view of locating tabs disposed in the top plate of the enclosure of FIG. 3 engaged with alignment slots disposed in the side plate of the enclosure of FIG. 3;

FIG. 22 is a side view of the OIM that can be disposed in the enclosure of FIG. 3;

FIG. 23 is another perspective side view of the OIM that can be disposed in the enclosure of FIG. 3;

FIG. 24 is a rear perspective view of the OIM that can be disposed in the enclosure of FIG. 3;

FIG. 25 is a perspective view of an alignment block that secures the OIC to an OIM plate of the OIM of FIGS. 23 and 24;

FIG. 26A is a rear perspective view the OIM of FIGS. 23 and 24 without shields installed;

FIG. 26B is a rear perspective view the OIM of FIGS. 23 and 24 with shield plates installed;

FIG. 27 is a close-up rear view of the OIM of FIGS. 23 and 24 showing standoff disposed between two printed circuit boards (PCBs) of the OICs, wherein one of the PCBs is a floating PCB;

FIG. 28 is a cross-sectional side view of the PCBs of the OICs secured to each other via the standoffs of FIG. 27 to provide one of the OIC PCBs as a floating PCB and the other of the OIC PCBs as a fixed PCB;

FIGS. 29A and 29B are perspective views of the floating standoffs in FIG. 27;

FIGS. 29C and 29D are side and top views, respectively, of the standoffs of FIG. 31;

FIG. 30 is a side cross-sectional view of the standoff of FIG. 27;

FIG. 31 is a side cross-sectional view of an alternative standoff that can be employed to secure the OIC PCBs and provide one of the OIC PCBs as a floating PCB;

FIG. 32A and 32B are side cross-sectional views of an alternative standoff that can be employed to secure the OIC PCBs and shield plates and provide one of the OIC PCBs as a floating PCB;

FIG. 33 is a side view of the assembly of FIG. 3 showing an OIC digital connector being connected to a complementary connector disposed in the midplane interface card to align the OIC RF connector to be connected to the complementary RF connector disposed in the midplane interface card;

FIG. 34 is a top perspective view of an OIC disposed in the OIM of FIGS. 26A and 26B illustrating the extension of the OIC PCB of beyond transmitter optical sub-assemblies (TOSAs) and receiver optical sub-assemblies (ROSAs) disposed in the OIC PCB;

FIG. 35 is a front perspective view of the assembly and end view of FIG. 3 with a cooling fan protector plate installed to protect a cooling fan installed in the enclosure;

FIG. 36 is a side cross-sectional view of the enclosure of FIG. 35 illustrating a cooling fan duct disposed behind the cooling fan in the enclosure to direct air drawn into the enclosure by the cooling fan into a lower plenum of the enclosure;

FIG. 37 is an exemplary schematic diagram of air flow drawn into the enclosure by the cooling fan through the enclosure of FIG. 35;

FIG. 38 is another side cross-sectional view of the enclosure of FIG. 35 illustrating the directing of air through openings in a lower plenum plate through OICs installed in the enclosure and through openings disposed in an upper plenum plate in the enclosure;

FIG. 39 is a rear perspective view of the enclosure of FIG. 35 illustrating an air outlet from the upper plenum of the enclosure;
area 30 in the infrastructure 16. Only the ceilings of the floors 22, 24, 26 are shown in FIG. 1 for simplicity of illustration. In this example embodiment, a main cable 32 has a number of different sections that facilitate the placement of a large number of RAUs 20 in the infrastructure 16. Each RAU 20 in turn services its own coverage area in the coverage area 30. The main cable 32 can include, for example, a riser section 34 that carries all of the uplink and downlink optical fiber cables to and from the HEU 14. The main cable 32 can include one or more multi-cable (MC) connectors adapted to connect select downlink and uplink optical fiber cables, along with an electrical power line, to a number of optical fiber cables 36.

In this example embodiment, an interconnect unit 38 is provided for each floor 22, 24, and 26. The interconnect units 38 include an individual passive fiber interconnection of optical fiber cable ports. The optical fiber cables 36 include matching connectors. In this example embodiment, the riser section 34 includes a total of thirty-six (36) downlink and thirty-six (36) uplink optical fibers, with each of the six (6) optical fiber cables 36 carrying six (6) downlink and six (6) uplink optical fibers to service sixty (60) RAUs 20. The number of optical fiber cables 36 can be varied to accommodate different applications, including the addition of second, third, etc. HEUs 14.

According to one aspect, each interconnect unit 38 can provide a low voltage DC current to the electrical conductors in the optical fiber cables 36 for powering the RAUs 20. For example, the interconnect units 38 can include an AC/DC transformer to transform 110V AC power that is readily available in the infrastructure 16. In one embodiment, the transformers supply a relatively low voltage DC current of 48V or less to the optical fiber cables 36. An uninterrupted power supply could be located at the interconnect units 38 and at the HEU 14 to provide operational durability to the distributed antenna system 12. The optical fibers utilized in the optical fiber cables 36 can be selected based upon the type of service required for the system, and single mode and/or multi-mode fibers may be used.

The main cable 32 enables multiple optical fiber cables 36 to be distributed throughout the infrastructure 16 (e.g., fixed to the ceilings or other support surfaces of each floor 22, 24 and 26) to provide the coverage area 30 for the first, second and third floors 22, 24 and 26. In this example embodiment, the HEU 14 is located within the infrastructure 16 (e.g., in a closet or control room), while in another example embodiment, the HEU 14 may be located outside of the building at a remote location. A base transceiver station (BTS) 40, which may be provided by a second party such as a cellular service provider, is connected to the HEU 14, and can be co-located or located remotely from the HEU 14. A BTS is any station or source that provides an input signal to the HEU 14 and can receive a return signal from the HEU 14. In a typical cellular system, for example, a plurality of BTSs are deployed at a plurality of remote locations to provide wireless telephone coverage. Each BTS serves a corresponding cell and when a mobile station enters the cell, the BTS communicates with the mobile station. Each BTS can include at least one radio transceiver for enabling communication with one or more subscriber units operating within the associated cell.

The HEUs 14 are host neutral systems in this embodiment which can provide services for one or more BTSs 40 with the same infrastructure that is not tied to any particular service provider. The HEU 14 is connected to six (6) optical fiber cables 36 in this embodiment.

FIG. 2 is a schematic diagram of the exemplary HEU 14 provided in the distributed antenna system 12 of FIG. 1 to provide further detail. As illustrated therein, the HEU 14 includes a number of exemplary distributed antenna system components. A distributed antenna system component can be any component that supports communication for the distributed antenna system, such as the distributed antenna system 12 of FIG. 1. For example, a head-end controller (HEC) 42 includes that manages the functions of the HEU 14 components and communicates with external devices via interfaces, such as a RS-232 port 44, a Universal Serial Bus (USB) port 46, and an Ethernet port 48, as examples. The HEU 14 can be connected to a plurality of BTSs, transceivers, etc. at BIC connectors 50, 52. BIC connectors 50 are downlink connectors and BIC connectors 52 are uplink connectors. Each downlink BIC connector 50 is connected to a downlink BTS interface card (BIC) 54 located in the HEU 14, and each uplink BIC connector 52 is connected to an uplink BTS interface card (BIC) 56 also located in the HEU 14. The downlink BIC 54 is configured to receive incoming or downlink RF signals from the BTS inputs, as illustrated in FIG. 2, to be communicated to the RAUs 20. The uplink BIC 56 is configured to provide outgoing or uplink RF signals from the RAUs 20 to the BTSs as a return communication path.

The downlink BIC 54 is connected to a midplane interface card 58. The uplink BIC 56 is also connected to the midplane interface card 58. The downlink BIC 54 and uplink BIC 56 can be provided in printed circuit boards (PCBs) that include connectors that can plug directly into the midplane interface card 58. The midplane interface card 58 is also in direct electrical communication with a plurality of optical interface cards (OICs) 60, which are in optical and electrical communication with the RAUs 20 via the optical fiber cables 36. The OICs 60 convert electrical RF signals from the downlink BIC 54 to optical signals, which are then communicated over the optical fiber cable 36 to the RAUs 20. The OICs are in this embodiment support up to three (3) RAUs 20 each.

The OICs 60 can also be provided in a PCB that includes a connector that can plug directly into the midplane interface card 58 to couple the links in the OICs 60 to the midplane interface card 58. In this manner, the exemplary embodiment of the HEU 14 is scalable to support up to thirty-six (36) RAUs 20 since the HEU 14 can support up to twelve (12) OICs. If less than thirty-four (34) RAUs 20 are to be supported by the HEU 14, less than twelve OICs 60 can be included in the HEU 14 and connected into the midplane interface card 58. An OIC is needed for every three (3) RAUs 20 supported by the HEU 14 in this embodiment. OICs 60 can also be added to the HEU 14 and connected to the midplane interface card 58 if additional RAUs 20 are desired to be supported beyond an initial configuration. In this manner, the number of supported RAUs 20 by the HEU 14 is scalable and can be increased or decreased, as needed and in the field, by simply connecting more or less OICs 60 to the midplane interface card 58.

FIG. 3 illustrates an exemplary distributed antenna system housing assembly 70 (referred to as “assembly 70”) that may be employed to provide an HEU, such as the HEU 14 in FIG. 2. An HEU is simply at least one communications component provided in an enclosure or housing. As will be described in more detail below, the assembly 70 is modular. The assembly 70 is configured to be easily assembled in a factory or in the field by a technician. Further, the assembly 70 supports a number of features that allow interface cards to be easily inserted and aligned with respect to the midplane interface card 58 to ensure that proper connections are made with other components of the HEU 14 that form part of the distributed antenna system, such as the distributed antenna system 12 in FIG. 1, for example. As illustrated in FIG. 3, the assembly 70 includes an enclosure 72. The enclosure 72 is comprised of a
bottom plate 74 (see also, FIG. 14B) and side plates 76A, 76B. An internal cavity 80 is formed in the space formed inside the bottom plate 74 and the side plates 76A, 76B when assembled together for locating components of the HEU 14, such as the components illustrated in FIG. 2, for example. A top plate 82 can also be provided and secured to the side plates 76A, 76B, as illustrated in FIG. 6, to protect the internal cavity 80 and protect components of the HEU 14 disposed therein. Note that only two plates can be provided for the enclosure 72, if desired. For example, one plate could be a first plate wherein a second plate is attached to the first plate. The first plate could be any of the bottom plate 74, the side plates 76A, 76B, and top plate 82. Also, the second plate could be any of the bottom plate 74, the side plates 76A, 76B, and top plate 82.

With continuing reference to FIG. 3, the enclosure 72 is configured to support the OICs 60 illustrated in FIG. 2. In this embodiment as illustrated FIG. 4, the OICs 60 are grouped together in pairs to form an optical interface module (OIM) 84. Thus, an OIM 84 is comprised of two (2) OICs 60 that each support up to three (3) RAUs 20 and thus the OIM 84 supports up to six (6) RAUs 20 in this embodiment. As illustrated in FIG. 4, each OIC 60 is provided as a PCB 86 with integrated circuits provided therein to provide electrical signal to optical signal conversions for communication downlinks and vice versa for communication uplinks. An OIM plate 88 is provided to assist in coupling a pair of OICs 60 together to form the OIM 84. As will be discussed in more detail below in this disclosure, the pair of OICs 60 are secured to the OIM plate 88 to form the OIM 84. The OIM plate 88 serves to support the OIC 60 and contribute to the alignment of the OICs 60 for proper insertion into and attachment to the enclosure 72, which in turn assists in providing for a proper and aligned connection of the OICs 60 to the midplane interface card 58, as shown in FIG. 3. In this embodiment, the PCBs 86 are attached to shield plates 95A, 95B that are attached to the OIM plate 88 to provide mechanical, RF, and other electromagnetic interference shielding.

The OICs 60 are also secured together via standoff connectors 89 that contain alignment features to allow self-alignment of the OICs 60 when connected to the midplane interface card 58, as illustrated in FIG. 4 and as will be described in more detail in this disclosure. Connector adapters 90 are disposed in the OIM plate 88 and provide for optical connections of OIC PCBs 86 of the OICs 60. The connector adapters 90 are disposed through openings 92 in the OIM plate 88 to provide external access when the OIM 84 is installed in the enclosure 72. RAUs 20 can be connected to the connector adapters 90 to establish connections to the OICs 60 of the HEU 14, and thus provided as part of the distributed antenna system 12, via the optical fiber cables 36 in FIG. 1 being connected to the connector adapters 90. These adapter connectors 90 may receive any type of fiber optic connector, including but not limited to FC, LC, SC, ST, MTP, and MPO. The OIM 84 is secured to the enclosure 72 via spring-loaded connector screws 85 disposed in the OIM plate 88 that are configured to be inserted into apertures 87 (see FIG. 5) to secure the OIM plate 88 to the enclosure 72, as illustrated in FIG. 3.

To provide flexibility in providing OIMs 84, the HEC 42, and the downlink BIC 54 and uplink BIC 56 in the HEU 14, the enclosure 72 provides for the midplane interface card 58 to be disposed inside the internal cavity 80 extending between the side plates 76A, 76B in a datum plane 81, as illustrated in FIG. 3. As will be discussed in more detail below, alignment features are provided in the midplane interface card 58 and the enclosure 72 such that proper alignment of the midplane interface card 58 with the enclosure 72 is effected when the midplane interface card 58 is inserted in the enclosure 72. Thus, when the OIMs 84, the HEC 42, and the downlink BIC 54 and uplink BIC 56 are properly and fully inserted into the enclosure 72, the alignment between these components and the enclosure 72 effect proper aligned connections between connectors on these components (e.g., connectors 94A) and the midplane interface card 58. Proper connection to the midplane interface card 58 is essential to ensure proper connection to the proper components in the HEU 14 to support communications as part of a distributed antenna system supported by the HEU 14. Aligning these connections is important for proper connection, especially given that the enclosure 72 is modular and tolerances of the enclosure components in the enclosure 72 can vary.

To illustrate the alignment features to properly align the midplane interface card 58 with the enclosure 72, FIG. 5 is provided to illustrate a front view of the enclosure 72 with the midplane interface card 58 installed therein. FIG. 5 illustrates a front view of the midplane interface card 58. FIG. 6 illustrates a rear perspective view of the enclosure 72 with the midplane interface card 58 installed. No HEU 14 components are yet installed in the enclosure 72 in FIG. 5. FIG. 6 illustrates channels 91A that are disposed in the bottom plate 74 of the enclosure 72 to receive bottom portions of the HEC 42 and OIMs 84 to align these components in the X and Y directions of the enclosure 72. Channels 91B (FIG. 14B) are also disposed on the top plate 82 and are aligned with the channels 91A disposed in the bottom plate 74 to receive top portions of the HEC 42 and OIMs 84 to align these components in the X and Y directions. It is important that the midplane interface card 58 be properly aligned with regard to the enclosure 72 in each of the X, Y, and Z directions, as illustrated in FIG. 5, because the midplane interface card 58 includes connectors 94A, 94B, 94C that receive complementary connectors (described in more detail below) from components of the HEU 14 installed in the enclosure 72.

The connectors 94A are disposed in the midplane interface card 58 and designed to accept connections from the HEC 42 and other like cards with a compatible complementary connector, as illustrated in FIG. 3. The connectors 94B are disposed in the midplane interface card 58 and designed accept digital connections from the OICs 60. The RF connectors 94C are disposed in the midplane interface card 58 and designed to accept RF connections from the OIC 60 (see element 195, FIGS. 21 and 22). The enclosure 72 is designed such that alignment of the HEU 14 components is effected with respect to the enclosure 72 when installed in the enclosure 72. Thus, if the connectors 94A, 94B, 94C are not properly aligned with respect to the enclosure 72, components of the HEU 14, by their alignment with the enclosure 72, may not be able to establish proper connections with the midplane interface card 58 and thus will not be connected to the distributed antenna system provided by the HEU 14.

In this regard, as illustrated in FIGS. 5 and 6, a midplane support 100 is installed in the datum plane 81 of the enclosure 72 to align the midplane interface card 58 in the X, Y, and Z directions with regard to the enclosure 72. The midplane support 100 may be a plate formed from the same material as the bottom plate 74, the side plates 76A, 76B, and/or the top plate 82. The midplane support 100 provides a surface to mount the midplane interface card 58 in the enclosure 72. A divider plate 101 is also provided and attached to the midplane support 100, as illustrated in FIG. 6, to separate compartments for the downlink and uplink BICs 54, 56 and a power supply 59 (FIG. 6) to provide power for the HEC 42 and other components of the HEU 14. As will also be
described in more detail below, the modular design of the enclosure 72 is provided such that the midplane support 100 is properly aligned in the datum plane 81 in the X, Y, and Z directions when installed in the enclosure 72. Thus, if alignment features are disposed in the midplane support 100 to allow the midplane interface card 58 to be properly aligned with the midplane support 100, the midplane interface card 58 can be properly aligned with the enclosure 72, and as a result, the connectors of the components of the HEU 14 installed in the enclosure 72 will be properly aligned to the connectors 94A, 94D, 94C disposed in the midplane interface card 58.

As illustrated in FIG. 5, two alignment features 102 are disposed in the midplane support 100 and the midplane interface card 58 to align the midplane interface card 58 in the X, Y, and Z directions with respect to the midplane support 100, and thus the enclosure 72. FIG. 7 illustrates a close-up view of the right-hand side of the midplane interface card 58 installed on the midplane support 100 that also shows one of the alignment features 102. The alignment features 102 in this embodiment are comprised of PCB support guide pins 104 that are configured to be disposed in alignment openings 106, 108 disposed in the midplane interface card 58 and midplane support 100, respectively. FIG. 8 illustrates a front side 109 of the midplane interface card 58 without connectors. The PCB support guide pins 104 are installed and configured to be disposed through the alignment openings 106, 108. Before the PCB support guide pins 104 can be inserted through both alignment openings 106, 108 disposed in the midplane interface card 58 and midplane support 100, the alignment openings 106, 108 are aligned with the PCB support guide pins 104. Thus, by this alignment, the midplane interface card 58 is aligned in the X and Y directions with the midplane support 100. For example, the inner diameter of the openings 106, 108 may be 0.003 inches or less larger than the outer diameter of the PCB support guide pin 104. Also, the tolerances between the center lines in the X direction of the alignment openings 106, 108 may be less than 0.01 inches or 0.005 inches, as examples, to provide an alignment between the alignment openings 106, 108 before the PCB support guide pins 104 can be disposed through both alignment openings 106, 108. Any other tolerances desired can be provided.

Once the PCB support guide pins 104 are inserted into the openings 106, 108, the midplane interface card 58 can be screwed in place to the midplane support 100. In this regard, additional openings 110 are disposed in the midplane interface card 58, as illustrated in FIG. 5. These openings 110 are configured to align with openings 112 disposed in the midplane support 100 when the alignment openings 106, 108 are aligned or substantially aligned. A total of twenty (20) or other number of openings 110, 112 are disposed in the midplane interface card 58 and midplane support 100, as illustrated in FIG. 5. Fasteners 114, such as screws for example, can be disposed through the openings 110, 112 to secure the midplane interface card 58 to the midplane support 100 and to, in turn, align the midplane interface card 58 to the midplane support 100 in the Z direction.

FIG. 8 illustrates the midplane interface card 58 without the fasteners 114 disposed in the openings 110 to further illustrate the openings 110. The fasteners 114 are screwed into self-clinching standoff. For example, the self-clinching standoff may be disposed in the midplane support 100. The height tolerances of the self-clinching standoffs may be between +0.002 and −0.005 inches, as an example. The inner diameter of the openings 110 may be 0.050 inches greater than the outer diameter of the fasteners 114, for example, since openings 110 are not used to provide the alignment provided by PCB support guide pins 104 and openings 106, 108. Further, as illustrated in FIG. 5, openings 115 are disposed in the midplane support 100 to allow cabling to be extended on each side of the midplane interface card 58. The nominal distance in one embodiment between the midplane support 100 and the midplane interface card 58 when installed is 0.121 inches, although any other distances could be provided.

The midplane interface card 58 is also configured to receive direct connections from the downlink BIC 54 and the uplink BIC 56 when installed in the enclosure 72. As illustrated in the rear view of the enclosure 72 in FIG. 9, the downlink BIC 54 and uplink BIC 56 are designed to be inserted through a rear side 116 of the enclosure 72. Referring back to FIG. 8, connector holes 116A, 116B are disposed on the midplane interface card 58 in FIG. 8 show where connectors are provided that are connected to connectors 118 (see FIGS. 10A and 10B) of the downlink BIC 54 and uplink BIC 56 when the downlink BIC 54 and uplink BIC 56 are received are fully inserted into the enclosure 72. The alignment features 102, by being provided between the midplane interface card 58 and the midplane support 100 as previously discussed, also provide proper alignment of the connector holes 116A, 116B to be properly aligned with the connectors 118 in the downlink BIC 54 and uplink BIC 56 when inserted in the enclosure 72.

FIGS. 10A and 10B illustrate a BIC assembly 120 that supports the downlink BIC 54 or the uplink BIC 56 and is configured to be received in the enclosure 72 to connect the downlink BIC 54 or the uplink BIC 56 to the midplane interface card 58. The BIC assembly 120 is the same whether supporting the downlink BIC 54 or the uplink BIC 56; thus, the BIC supported by the BIC assembly 120 in FIGS. 10A and 10B could be either the downlink BIC 54 or the uplink BIC 56. The BIC assembly 120 includes a BIC support plate 122 that is configured to secure the downlink and uplink BICs 54, 56. Standoffs 124 are provided to support a BIC PCB 126 of the downlink and uplink BICs 54, 56 above the BIC support plate 122. A BIC face plate 128 is coupled generally orthogonal to the BIC support plate 122 to secure the downlink and uplink BICs 54, 56 to the enclosure, as illustrated in FIG. 9. Alignment features 130 are provided between the BIC support plate 122 and the BIC face plate 128 to ensure that the BIC PCB 126, and thus its connector 118, are properly aligned in the X and Y directions, as illustrated in FIG. 9, when the downlink and uplink BICs 54, 56 are inserted in the enclosure 72. Thus, the connector 118 will be properly aligned with the enclosure 72 and thus the connector holes 116A, 116B on the midplane interface card 58 to allow a proper connection between the downlink and uplink BICs 54, 56 and the midplane interface card 58. The alignment features 120 will ensure alignment of the BIC PCB 126 as long as the BIC PCB 126 is properly installed on the BIC support plate 122, which will be described in more detail below. As illustrated on the bottom side 127 of the BIC assembly 120 in FIG. 11, the alignment features 130 in this embodiment are protrusions 132 attached to the BIC support plate 122 that are configured to be disposed through openings 134 disposed through the BIC face plate 128, as illustrated in FIG. 10A. The downlink or uplink BIC connectors 50, 52 (see also, FIG. 2), as the case may be, are disposed through the BIC face plate 128 to allow BTS inputs and outputs to be connected to the downlink and uplink BICs 54, 56, external to the enclosure 72 when the downlink and uplink BICs 54, 56 are fully inserted in the enclosure 72.

To provide alignment of the BIC PCB 126 to the BIC support plate 122, alignment features 140 are also disposed in the BIC PCB 126 and the BIC support plate 122, as illustrated
in FIGS. 10A, 10B, 11 and 12. As illustrated therein, PCB support guide pins 142 are disposed through alignment openings 144, 146 disposed in the BIC PCB 126 and BIC support plate 122, respectively, when aligned. The alignment openings 144 and 146 are designed to only be aligned to allow the PCB support guide pin 142 to be disposed therein when the alignment openings 144, 146 are in alignment. For example, the tolerances between the alignment openings 144, 146 may be less than 0.01 inches or less than 0.005 inches, as examples, to ensure an alignment between the alignment openings 144, 146 before the PCB support guide pins 142 can be disposed through both alignment openings 144, 146. Any other tolerances desired can be provided.

FIGS. 9-12 described above provide the BIC connectors 50, 52 disposed through the rear side 116 of the enclosure 70. To establish connections with the BIC connectors 50, 52, connections are established to the BIC connectors 50, 52 in the rear side 116 of the enclosure 72. Alternatively, the enclosure 72 could be designed to allow connections to be established to the downlink BIC 54 and the uplink BIC 76 from the front side of the enclosure 72. In this regard, FIG. 13 is a side perspective view of the assembly 70 of FIG. 3 with the downlink BIC connectors 50 for the downlink BIC and the uplink BIC connectors 52 for the uplink BIC 56 disposed through a front side 147 of the enclosure 72. As illustrated therein, a downlink BIC connector plate 149 containing downlink BIC connectors 50 disposed therein is disposed in the front side 147 of the assembly 70. Similarly, an uplink BIC connector plate 151 containing uplink BIC connectors 52 disposed therein is also disposed in the front side 147 of the assembly 70.

FIGS. 14 and 15 illustrate front and rear perspective views of an exemplary BIC connector plate, which can be BIC connector plate 149 or 151. As illustrated therein, the BIC connectors 50 or 52 are disposed through the BIC connector plate 149 or 151 so that the BIC connectors 50 or 52 can be accessed externally through the front side 147 of the assembly 70. Fasteners 153 are disposed through openings 155 in the BIC connector plates 149 or 151 to fasten the BIC connector plates 149 or 151 to the assembly 70. Channel guides 173 are attached to the BIC connector plates 149 or 151 that are configured to be received in the channels 91A, 91B in the assembly 70 to assist in aligning the BIC connector plates 149 or 151 with the assembly 70 when disposing the BIC connector plates 149 or 151 in the assembly 70. Because the downlink BIC 54 and uplink BIC 56 are disposed in the rear of the assembly 70, as illustrated in FIGS. 9-12, the BIC connectors 50 or 52 are provided in the BIC connector plates 149 or 151 to connect the BIC connectors 50 or 52 to the downlink BIC 54 or uplink BIC 56, as illustrated in FIG. 15 and as will be described below with regard to FIGS. 16 and 17. Further, a BIC ribbon connector 157 is disposed in the BIC connector plates 149 or 151 to connect to the downlink BIC 54 or uplink BIC 56 to carry status signals regarding the downlink BIC 54 or uplink BIC 56 to be displayed on visual indicators 161 disposed on the BIC connector plates 149 or 151.

FIG. 16 is a rear side perspective view of the enclosure 72 illustrating cables 165, 167 connected to the BIC connectors 50, 52 being disposed through an opening 169 in the midplane support 100 and an opening 171 in the divider plate 101. The cables 165, 167 provide connections between the BIC connectors 50, 52 and the BIC ribbon connector 157 so that the BIC connectors 50, 52 can be disposed in the front side 147 of the assembly 70 with the downlink BIC 54 and the uplink BIC 56 disposed in the rear of the assembly 70. FIG. 17 is a top view of the assembly 70 further illustrating the routing of the cables 165, 167 connecting the BIC connectors 50, 52 and BIC ribbon connector 157 through the openings 169, 171 to the downlink BIC 54 and uplink BIC 56.

The enclosure 72 is also provided as a modular design to allow the enclosure to be easily assembled and to effect proper alignment between the various plates and components that form the enclosure 72. For example, FIG. 18 illustrates a front exploded perspective view of the enclosure 72. As illustrated therein, the enclosure 72 is formed from the side plates 76A, 76B being connected to and between the bottom plate 74 and the top plate 82. The midplane support 100 is configured to be disposed in the datum plane 81 (see FIG. 5) of the enclosure 72 when assembled. The divider plate 101 is configured to be attached to the midplane support 100 generally orthogonal to the datum plane 81 to divide compartments for the downlink and uplink BICs 54, 56 and a power module disposed in the HEU 14 on the rear side of the midplane support 100.

To further illustrate the modularity and ease in assembly of the enclosure 72, FIGS. 19A and 19B illustrate top and bottom perspective views, respectively, of the enclosure 72 to further illustrate how the side plates 76A, 76B are attached to the top plate 82 and bottom plate 74. In this regard, the top and bottom plates 82, 74 include an alignment feature in the form of locating tabs 150, 152. The locating tabs 150, 152 are integrally formed in the top and bottom plates 74, 82 and are configured to engage with complementary alignment openings or alignment slots 154, 156 integrally disposed in the side plates 76A, 76B. FIGS. 19A and 19B also illustrates a close-up view of the top plate 82 attached to the side plate 7613 and the locating tabs 150 engaged with the alignment slots 154. This allows the top and bottom plates 74, 82 to be attached in proper alignment quickly and easily with the side plates 76A, 76B when assembling the enclosure 72. In the enclosure 72, there are four (4) locating tabs 150, 152 on each side of the top and bottom plates 74, 82, and four (4) complementary alignment slots 154, 156 disposed on each side of the side plates 76A, 76B, although any number of locating tabs and slots desired can be employed. Fasteners can then be employed, if desired to secure the locating tabs 150, 152 within the alignment slots 154, 156 to prevent the enclosure 72 from disassembling, as illustrated in FIG. 20. FIG. 20 also illustrates a close-up view of the top plate 82 attached to the side plate 7613 in this regard.

As illustrated in FIG. 20, the top plate 82 contains rolled or bent up sides 180 that are configured to abut tightly against and a top inside side 182 of the side plate 7613. The same design is provided between the top plate 82 and the side plate 76A, and the bottom plate 74 and the side plates 76A, 76B. An outer width W1 of the top and bottom plates 74, 82, 76A is designed such that the fit inside an inner width W2 of the side plates 76A, 76B, as illustrated in FIG. 19A. Fasteners 184 disposed in openings 186 in the side plates 76A, 76B and openings 188 in the top and bottom plates 82, 74 pull the side plates 76A, 76B and the top and bottom plates 82, 74 close together tightly to provide a tight seal therebetween. Further, as illustrated in FIG. 20, an alignment tab 181 extending from the midplane support 100 is shown and extends into a slot 183 disposed in the top plate 82 to further align the midplane support 100 with the enclosure 72.

FIG. 21 also illustrates alignment features provided in the midplane support 100 that are configured to align the midplane support 100 with the enclosure 72. As illustrated in FIG. 21, the top plate 82 includes integral alignment slots 160 in the datum plane 81 when the top plate 82 is secured to the side plate 7613. The side plate 7613 also includes alignment slots 162 integrally disposed along the datum plane 81 when the side plate 7613 is secured to the top plate 82. The midplane
support 100 includes locating tabs 164 that are disposed through the alignment slots 160, 162 when the midplane support 100 is properly aligned with the enclosure 72 and the top plate 82 and side plate 763 (see also, FIG. 7). In this manner, as previously described, when the midplane interface card 58 is properly aligned with the installed midplane support 100, the midplane interface card 58 is properly aligned with the enclosure 72 and thus any HEU 14 components installed in the enclosure 72. Alignment slots 166 similar to alignment slots 160 are also integrally disposed in the bottom plate 74, as illustrated in FIG. 19B. These alignment slots 166 are also configured to receive locating tabs 168 in the midplane support 100, as illustrated in FIG. 19B, to align the midplane support 100.

Further, as illustrated in FIGS. 19A and 19B, the enclosure 72 is also configured to receive and support removable mounting brackets 170A, 170B to secure the enclosure 72 to an equipment rack. As illustrated therein, the mounting brackets 170A, 170B include folded down components that form tabs 172A, 172B. The side plate 763, 761 include integral alignment slots 174, 176, respectively, that are configured to receive the tabs 172A, 172B. To secure the tabs 172A, 172B to the enclosure 72, fasteners 178A, 178B are disposed through openings 179A, 179B in the tabs 172A, 172B, respectively, and secure to the top plate 82 and bottom plate 74.

Other features are provided to support alignment of components of the HEU 14 and to support proper connection of these components to the midplane interface card 58. For example, one of these components is the OIC 60, as previously discussed. The OIC 60 is illustrated in FIG. 22, wherein fiber routing guides 190 can be disposed on the outside of the PCB 86 of the OIC 60 to assist in routing optical fibers 192 from connector adapters 90 that are configured to connect to optical fibers connected to the RAUs 20 (see FIG. 2). The optical fibers 192 are connected to the electronic components of the OIC 60 to convert the received optical signals from the RAUs 20 into electrical signals to be communicated to the uplink BIC 56 via connector 194 and RF connectors 195 that are connected to the midplane interface card 58 when the OIC 64 is inserted into the enclosure 72, as previously discussed.

As previously discussed, the OIC 60 includes two OICs 60 connected to the OIC plate 88 to be disposed in channels 91A, 91B in the enclosure 72. Also, by providing two OICs 60 per OIC 84, it is important that the connectors 194 are properly aligned and spaced to be compatible with the alignment and spacing of the complementary connectors 94B in the midplane interface card 58 (see FIG. 5). Otherwise, the OICs 60 may not be able to be properly connected to the midplane interface card 58. For example, if the PCBs 86 of the OICs 60 are not both secured in proper alignment to the OIC plate 88, as illustrated in FIG. 23, one or both OICs 60 may not be aligned properly in the Z direction.

In this regard, FIG. 24 illustrates an alignment feature 200 to ensure that the PCBs 86 of the OICs 60 are properly secured and aligned with regard to the OIC plate 88 in the Z direction. As illustrated in FIG. 24 and more particularly in FIG. 25, an alignment block 202 is provided. As illustrated in FIG. 25, the alignment block 202 includes two alignment surfaces 204A, 204B. As illustrated in FIGS. 24 and 25, alignment surface 204A is configured to be disposed against the surface of the PCB 86. Alignment surface 204B is configured to be disposed against a rear surface 206 of the OIC plate 88, as also illustrated in FIG. 24. As illustrated in FIG. 25, guide pin 208 extends from the alignment surface 204A that is configured to be disposed in an opening in the PCB 86 of the OICs 60. An opening 210 disposed in the alignment surface 204A is configured to align with an opening disposed in the PCB 86 wherein a fastener can be disposed therein and engaged with the opening 210 to secure the PCB 86 to the alignment block 202. To align the alignment block 202 to the PCB 86, the guide pin 208 is aligned with an opening in the PCB 86 and inserted therein when aligned.

The alignment surface 204B also contains an opening 212 that is configured to receive a fastener 214 (FIG. 23) disposed through the OIC plate 88 and engage with the opening 212. Some of the fasteners 214 may be configured to also be disposed through openings in the connector adapters 90, as illustrated in FIG. 23, to secure both the connector adapters 90 to the OIC plate 88 and the OIC plate 88 to the OICs 60. In this manner, the OIC plate 88 is secured to the alignment block 202, and the alignment block 202 is aligned and secured to the PCB 86. Thus, the OIC plate 88 is aligned with the PCB 86 of the OIC 60 in the Z direction.

Further, when tolerances are tight, it may be difficult to ensure proper mating of all connectors 194, 94B between the OICs 60 and the midplane interface card 58. For example, as illustrated in FIG. 23, if the spacing between standoffs 196 securing and spacing apart the PCBs 86 of the OICs 60 is not the same as the spacing between connectors 94B in the midplane interface card 58, alignment of the OICs 60 in the X, Y, or Z directions may not be proper, and thus only one or neither OIC 60 may be able to be connected to the midplane interface card 58 and/or without damaging the midplane interface card 58 and/or its connectors 94B.

In this regard, FIG. 26A illustrates a rear perspective view of the OIC 60 of FIGS. 23 and 24 with standoffs 196 provided between the two PCBs 86 of the OICs 60 that allow one PCB 86 to float with regard to the other PCB 86. FIG. 26B illustrates a rear perspective view of the OIC 60 of FIG. 26A within optional shield plates 95A, 95B installed to the PCBs 86 and to the OIC plate 88 to provide mechanical, RF, and other electromagnetic interference shielding. In this regard, tolerances are eased when the OIC 60 are secured to the OIC plate 88 to allow one connector 194 of an OIC 60 to move or float slightly in the X, Y, or Z directions with regard to the other OIC 60, as illustrated in FIGS. 26A and 26B. FIG. 27 illustrates a close-up view of one standoff 196 between two PCBs 86A, 86B of the OIC 60. As will be described in more detail below, the standoff 196 is allowed to float about the top PCB 86A to allow the positioning or orientation of the top PCB 86A to move slightly in the X, Y, or Z directions with regard to the bottom PCB 86B.

FIG. 28 is a side cross-sectional view of the top and bottom PCBs 86A, 86B of the OIC 60 mounted to each other with the standoff 196, as illustrated in FIGS. 26A and 26B and 28, further illustrates the floating top PCB 86A. In this regard, the standoff 196 is comprised of a body 199. The body 199 of the standoff 196 is also illustrated in the perspective, side and top view of the standoff in FIGS. 29A-29C, respectively. The body 199 includes a first collar 220 at a first end 222 of the body 199 of an outer diameter OD1, than is smaller than an outer diameter OD2 of a second collar 224 located at a second end 226 of the body 199, as illustrated in FIG. 28-30. The first and second collars 220, 224 are configured to be received within openings 228, 230 of the top and bottom PCBs 86A, 86B, as illustrated in FIG. 28. The first end 222 and second end 226 of the body 199 contains shoulders 232, 234 that limit the amount of disposition of the first and second collars 220, 224 through the openings 228, 230 in the top and bottom PCBs 86A, 86B.

As illustrated in FIG. 28, the second collar 224 is designed so the outer diameter OD2 includes a tight tolerance with
the inner diameter of the opening 230. In this manner, the second collar 224 will not float within the opening 230. Further, a height H2 of the second collar 224 (see FIG. 29C) is less than a width W2 of the PCB 86A and opening 230 disposed therein, as illustrated in FIG. 28. This allows a head 236 of a fastener 238 to be secured directly onto the outer surface 239 of the bottom PCB 863 when disposed through a threaded shaft 240 of the body 199 to firmly secure the standoff 196 to the bottom PCB 863. Because of the outer diameter OD3 and height H3 provided for the second collar 224 of the standoff 196, the bottom PCB 86B does not float.

However, to allow the top PCB 86A to float, the outer diameter OD1 and height H1 of the first collar 220 is different from that of the second collar 224. In this regard, as illustrated in FIGS. 28-29C and 30, the outer diameter OD1 of the first collar 220 is smaller than the inner diameter of the opening 228. A gap G is formed therewithin to allow the first collar 220 to move slightly with respect to the opening 228 when disposed therein. Further, the height H1 of the first collar 220 is taller than the width W1 of the top PCB 86C, as illustrated in FIG. 28. Thus when a fastener 244 is disposed within the threaded shaft 240 and tightened, a head 244 of the fastener 242 will rest against a top surface 246 of the first collar 220. Because the first collar 220 extends in a plane about a top surface 248 of the top PCB 86A, the head 244 of the fastener 242 does not contact the top surface 248 of the PCB 86A. Thus, when the fastener 242 is tightened, a friction fit is not provided between the head 244 and the top surface 248 of the PCB 86A, allowing the top PCB 86A to float with respect to the standoff 196 and the bottom PCB 863.

FIG. 31 illustrates an alternative standoff 196 that is the same as the standoff 196, but the thread shaft does not extend all the way through the body 199 like the standoff 196 in FIG. 30. Instead, the thread shafts 240A, 240B are separated. The standoff 196 can still be employed to provide the floating PCB 86 features discussed above. Also note that the standoffs 196, 196’ configured to allow a PCB to float can also be provided for the standoffs 196, 196’ provided to install any other components of the HEU 14, including but not limited to the downlink BIC 54 and the uplink BIC 56. Further, the design of the bodies 199, 199’ may include a hexagonal outer surface over the entire length of the bodies 199, 199’.

FIGS. 32A and 32B are side cross-sectional views of an alternative standoff 250 that can be employed to secure the OIC PCBs 86 and provide one of the OIC PCBs 86 as a floating PCB. The alternative standoff 250 may be employed to secure the OIC PCBs 86 when the shield plates 95A, 95B are installed, as illustrated in FIG. 26B. In this regard, one standoff 252 is configured to be disposed within another standoff 254. The first standoff 252 contains a thread shaft 256 that is configured to receive a fastener to secure a shield plate 95 to the standoff 252 and the OIM 84. The standoff 252 contains a threaded member 255 that is configured to be secured to a threaded shaft 257 disposed in the standoff 254. The standoff 254 contains a collar 258 similar to the collar 220, as described above in FIGS. 28-29B, that surrounds the threaded shaft 257 and is configured to be received inside an opening of an OIC PCB 86 having a greater inner diameter than the outer diameter OD of the collar 258. This allows an OIC PCB 86 disposed on the collar 258 to float with respect to another OIC PCB 86 secured to a thread shaft 260 of the standoff 254. The standoff 254 has a collar 262 having an outer diameter OD3 that is configured to be received in an opening in an OIC PCB 86 that does not allow float.

Another alignment feature provided by the embodiments disclosed herein is alignment assistance provided by the digital connectors disposed in the midplane interface card 58 that accept digital connections from the OICs 60, the downlink BIC 54, and the uplink BIC 56. As previously discussed and illustrated, digital connectors, including connectors 94B, disposed in the midplane interface card 58 receive complementary digital connectors 194 from the OICs 60, the downlink BIC 54, and the uplink BIC 56 when inserted into the enclosure 72. The OICs 60, the downlink BIC 54, and the uplink BIC 56 are designed such that their digital connections are first made to corresponding digital connectors disposed in the midplane interface card 58 when inserted into the enclosure 72 before their RF connections are made to RF connectors disposed on the midplane interface card 58. In this manner, these digital connections assist in aligning the OICs 60, the downlink BIC 54, and the uplink BIC 56 in the X and Y directions with regard to the midplane interface card 58.

In this regard, FIG. 33 illustrates a side view of the assembly 70 showing a digital connector 194 from an OIC 60 being connected to a complementary connector 94B disposed in the midplane interface card 58. As illustrated herein, the digital connector 194 disposed in the OIC 60 is designed such that the digital connector 194 makes a connection with the complementary connector 94B in the midplane interface card 58 before an RF connector 195 disposed in the OIC 60 makes a connection with the complementary RF connector 94C disposed in the midplane interface card 58. In this regard, when the digital connector 194 begins to connect with the complementary connector 94B, the digital connector 194 aligns with the complementary connector 94B. The end of the RF connector 195 in the OIC 60 is still a distance D away from the complementary RF connector 94C. In one non-limiting embodiment, the distance D may be 0.084 inches. Because the digital connectors 194 on the OICs 60 are in a fixed relationship to the RF connectors 195 provided therein this embodiment, alignment of the digital connectors 194 also provides alignment of the RF connectors 195 on the OICs 60 to the complementary RF connectors 94C disposed in the midplane interface card 58 as well. Thus, as the digital connector 194 is fully inserted in the complementary connector 94B, the RF connector 195 will be aligned with the complementary RF connector 94C when disposed therein. Alignment of the RF connector 195 may be important to ensure efficient transfer of RF signals. This feature may also be beneficial if the RF connections require greater precision in alignment than the digital connections. The same alignment feature can be provided for the downlink BIC 54 and uplink BIC 56.

As previously discussed and illustrated in FIG. 4, the OIM plate 88 provides support for the connectors 90 and for attaching the OICs 60 to the OIM plate 88 to provide alignment of the OICs 60 when inserted into the enclosure 72. An OIM plate 88 is provided to assist in coupling a pair of OICs 60 together to form the OIM 84. The OIM plate 88 serves to support the OICs 60 and contributes to the alignment of the OICs 60 for proper insertion into and attachment to the enclosure 72, which in turn assists in providing a proper and aligned connection of the OICs 60 to the midplane interface card 58. In this regard, as illustrated in FIG. 34, one feature that can be provided in the OIM 84 to allow the OIM plate 88 to be provided in embodiments disclosed herein is to provide an OIC PCB 86 that extends beyond receiver optical sub-assemblies (ROSA) and transmitter optical sub-assemblies (TOSA) provided in the OIC 60.

As illustrated in FIG. 34, a top perspective view of the OIM 84 is provided illustrating the extension of OIC PCBs 86 beyond transmitter optical sub-assemblies (TOSAs) 262 and receiver optical sub-assemblies (ROSA) 260. The TOSAs 262 and ROSAs 260 are connected via optical fibers 263, 265.
to the connectors 90 that extend through the OIM plate 88 to allow connections to be made thereto. By extending the OIC PCBs beyond the TOSAs 262 and ROSAs 260, the OIM plate 88 can be secured to the OIC PCBs 86 without interfering with the TOSAs 262 and ROSAs 260. In this embodiment, the TOSAs 262 and ROSAs 260 are mounted or positioned on an end of a PCB to transmit and/or receive optical signals interfaced with electrical signal components disposed in the OIC PCB 86. Mounting or positioning of TOSAs 262 and ROSAs 260 on the end of a PCB may limit the length of exposed, unshielded wire extensions between the TOSAs 262 and ROSAs 260 and printed traces on the PCB. This provides for signal integrity of the signals after conversion to electrical signals.

Thus, a sufficient space is provided to allow for the TOSAs 262 and ROSAs 260 to extend beyond an end of a PCB. In this regard, openings 264, 266 are disposed in the OIC PCB 86 in this embodiment. The openings 264, 266 allow the TOSAs 262 and ROSAs 260 to be disposed in the OIC PCB 86 without the TOSAs 262 and ROSAs 260 extending beyond an end 268 of the OIC PCB 86 where the OIM plate 88 is disposed. Thus, the openings 264, 266 allow the TOSAs 262 and ROSAs 260 to be disposed at an end 270 of the PCB where the openings 264, 266 start, but not at the end 268 of the OIC PCB 86 where the OIM plate 88 is located. In this manner, space is provided for the TOSAs 262 and ROSAs 260 such that they do not interfere with or prevent the OIM plate 88 from being disposed at the end 268 of the OIC PCB 86.

It may also be desired to provide a cooling system for the assembly 70. The components installed in the assembly 70, including the downlink BIC 54, the uplink BIC 56, the HEC 42, and the OICs 60 generate heat. Performance of these components may be affected if the temperature due to the generated heat from the components is not kept below a threshold temperature. In this regard, Figs. 35 and 36 illustrate the assembly 70 and enclosure 72 of Fig. 3 with an optional cooling fan 280 installed therein to provide cooling of components installed in the enclosure 72. View of the cooling fan 280 is obscured by a cooling fan protector plate 282 in front perspective view of the assembly 70 in Fig. 35; however, Fig. 36 illustrates a side cross-sectional view of the assembly 70 and enclosure 72 showing the cooling fan 280 installed in the enclosure 72 behind the cooling fan protector plate 282 attached to the enclosure 72. In this embodiment, cooling is provided by the cooling fan 280 taking air into the enclosure 72 through openings 284 disposed in the cooling fan protector plate 282 and drawing the air across the components in the enclosure 72, as will be described in more detail below. The air may be pushed through the rear of the enclosure 72 through an air outlet, as illustrated in Fig. 36.

For example, the cooling fan 280 may be rated to direct air at a flow rate of sixty (60) cubic feet per minute (CFM) or any other rating desired.

With continuing reference to Fig. 36, a lower plenum 286 and an upper plenum 288 is provided in the enclosure 72. The lower plenum 286 is provided to direct air pulled in the enclosure 72 by the cooling fan 280 initially to the bottom of the enclosure 72 to allow the air to then be directed upward through OICs 60 installed in the enclosure 72 and to the upper plenum 288 to be directed to the rear and outside of the enclosure 72. Passing air across the OICs 60 cools the OICs 60. This air flow design is further illustrated in the air flow diagram of FIG. 37. In this regard, with reference to FIG. 36, a fan duct 290 is provided behind the cooling fan 280 to direct air drawn into the enclosure 72 by the cooling fan 280. A plate 292 is installed in the fan duct 290 to direct air flow down from the fan duct 290 into the lower plenum 286. The air from the lower plenum 286 passes through openings disposed in a lower plenum plate 294 and then passes through the openings disposed between OICs 60 wherein the air then passes through openings 296 disposed in an upper plenum plate 298, as illustrated in FIG. 38. In this manner, air is directed across the OICs 60 to provide cooling of the OICs 60. Air then entering into the upper plenum 288 is free to exit from the enclosure 72, as illustrated in FIG. 36. The upper plenum 288 is open to the outside of the enclosure 72 through the rear of the enclosure 72, as illustrated in FIGS. 36 and 37 and in FIG. 39.

Further, as illustrated in FIGS. 40 and 41, openings 300 and 302 allow for the upper plenum 288 to be disposed in the enclosure 72, as shown in FIG. 39. These openings 300, 302 allow for the upper air flowing into the enclosure 72 from the cooling fan 280 to be drawn from the lower plenum 286 into the downlink BIC 54 and then into the uplink BIC 56 via openings 302. Air can then be directed from the uplink BIC 56 through openings 300 and into the upper plenum 288 outside of the enclosure 72.

Further, as illustrated in FIGS. 36, 39, and 41 an optional second cooling fan 301 is provided below the upper plenum plate 298. In this manner, some of the air from the enclosure 72 is drawn through the power supply 59 by the second cooling fan 301 to provide cooling of the power supply 59. For example, the second cooling fan 301 may be rated to direct air at a flow rate of thirteen (13) cubic feet per minute (CFM) or any other rating desired.

Many modifications and other embodiments set forth herein will come to mind to one skilled in the art to which the embodiments pertain having the benefit of the teachings presented in the foregoing descriptions and the associated drawings. Therefore, it is to be understood that the description and claims are not to be limited to the specific embodiments disclosed and that modifications and other embodiments are intended to be included within the scope of the appended claims. For example, the embodiments disclosed herein can be employed for any type of distributed antenna system, whether such includes optical fiber or not.

It is intended that the embodiments cover the modifications and variations of the embodiments provided they come within the scope of the appended claims and their equivalents. Although specific terms are employed herein, they are used in a generic and descriptive sense only and not for purposes of limitation.
2. The communications card of claim 1, wherein the at least one RF connector extends a first distance beyond the first end of the PCB.

3. The communications card of claim 2, wherein the at least one digital connector extends a second distance greater than the first distance beyond the first end of the PCB.

4. The communications card of claim 3, wherein the difference between the first distance and the second distance is less than 0.1 inches.

5. The communications card of claim 3, wherein: the at least one complementary RF connector extends a third distance beyond a first end of a second PCB; and the at least one complementary digital connector extends a fourth distance at least as great as the third distance beyond the first end of the second PCB; and the difference between the first distance and the second distance is greater than the difference between the third distance and the fourth distance such that at least one digital connector is configured to engage at least one complementary digital connector prior to the at least one RF connector engaging the at least one complementary RF connector.

6. The communications card of claim 5, wherein the third distance and fourth distance are equal.

7. The communications card of claim 1, wherein the at least one complementary digital connector is disposed in a second PCB.

8. The communications card of claim 1, wherein the at least one complementary digital connector is disposed in a second PCB.

9. The communications card of claim 1, wherein the at least one digital connector is blind-mated with the at least one complementary RF connector.

10. The communications card of claim 1, wherein the at least one digital connector is blind-mated with the at least one complementary RF connector.

11. The communications card of claim 1, wherein: the at least one RF connector extends a first distance beyond the first end of the PCB; the at least one digital connector extends a second distance beyond the first end of the PCB; the at least one complementary RF connector extends a third distance beyond a first end of a second PCB; the at least one complementary digital connector extends a fourth distance at least as great as the third distance beyond the first end of the second PCB; and the sum of the first distance and the third distance is greater than the sum of the second distance and the fourth distance.

12. The communications card of claim 1, wherein: the at least one RF connector extends a first distance beyond the first end of the PCB; the at least one digital connector extends a second distance beyond the first end of the PCB; the at least one complementary RF connector extends a third distance beyond a first end of a second PCB; the at least one complementary digital connector extends a fourth distance at least as great as the third distance beyond the first end of the second PCB; and the sum of the first distance and the third distance is greater than the sum of the second distance and the fourth distance.

15. A communications assembly, comprising: a communications board having a first end and a second end opposite the first end, and further comprising: at least one radio-frequency (RF) connector disposed at the first end of the communications board; at least one digital connector disposed at the first end of the communications board; and an interface printed circuit board (PCB) card; wherein the at least one digital connector is configured to engage at least one complementary digital connector disposed in the interface PCB card to align the at least one RF connector with at least one complementary RF connector disposed in the interface PCB card, prior to the at least one RF connector engaging the at least one complementary RF connector.

16. The communications assembly of claim 15, wherein the at least one RF connector extends a first distance beyond the first end of the communications board.

17. The communications assembly of claim 16, wherein the at least one digital connector extends a second distance greater than the first distance beyond the first end of the communications board.

18. The communications assembly of claim 17, wherein the difference between the first distance and the second distance is less than 0.1 inches.

19. The communications assembly of claim 15, wherein the interface PCB card is comprised of a midplane interface card.

20. The communications assembly of claim 19, wherein the midplane interface card is mounted to a midplane support mounted in a housing configured to support the midplane interface card in a datum plane of the housing.

21. The communications assembly of claim 20, further comprising at least one alignment feature disposed in the midplane support configured to engage the midplane interface card to align the midplane interface card with the midplane support in at least two dimensions of the housing.

22. The communications assembly of claim 21, wherein the at least one alignment feature is comprised of at least two alignment openings disposed in the midplane support each configured to receive an alignment pin.

23. The communications assembly of claim 15 provided in an antenna equipment housing.

24. A method of aligning communication connectors disposed in a communications card, comprising: providing a communications card having a first end and a second end opposite the first end; initially engaging at least one digital connector disposed at the first end of the communications card with at least one complementary digital connector prior to engagement of at least one radio-frequency (RF) connector disposed at the first end of the communications card to align the at least one RF connector with at least one complementary RF connector; and further engaging the at least one digital connector with the at least one RF connector aligned to the at least one complementary RF connector to further engage the at least one RF connector with the at least one complementary RF connector.

25. The method of claim 24, wherein the at least one RF connector extends a first distance beyond the first end of the communications card.

26. The method of claim 25, wherein the at least one digital connector extends a second distance greater than the first distance beyond from the first end of the communications card.

27. The method of claim 24, wherein the at least one complementary digital connector and the at least one complementary RF connector are disposed in a midplane interface card.

28. The method of claim 27, further comprising mounting the midplane interface card to a midplane support mounted in a housing configured to support the midplane interface card in a datum plane of the housing.
29. The method of claim 28, further comprising aligning the midplane interface card with the midplane support to align the communications card with the midplane support and the housing when the at least one digital connector is engaged with the at least one complementary digital connector disposed in the midplane interface card.

30. The method of claim 24, further comprising sliding the communications card into a housing.