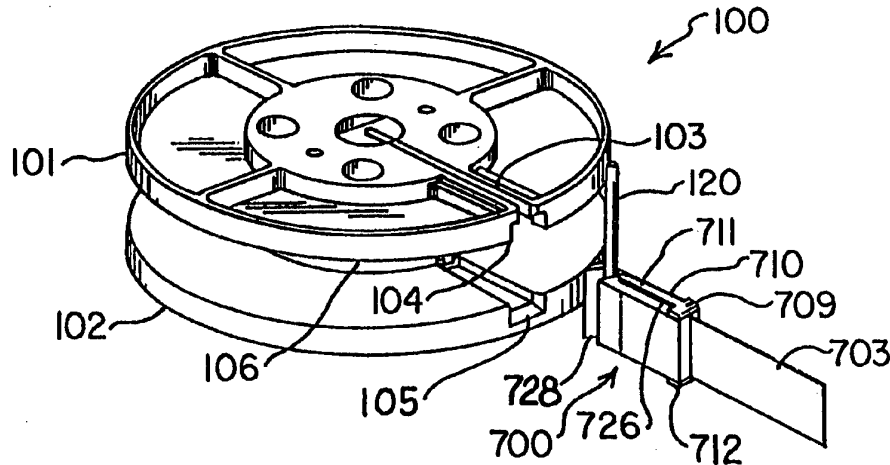




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification ⁶ : G11B 23/107, 23/037</p>	<p>A1</p>	<p>(11) International Publication Number: WO 95/18448 (43) International Publication Date: 6 July 1995 (06.07.95)</p>
<p>(21) International Application Number: PCT/US94/14474 (22) International Filing Date: 15 December 1994 (15.12.94) (30) Priority Data: 08/176,109 30 December 1993 (30.12.93) US (71) Applicant: MINNESOTA MINING AND MANUFACTURING COMPANY [US/US]; P.O. Box 33427, St. Paul, MN 55133-3427 (US). (72) Inventors: RAMBOSEK, George, Phillip; 18105 Furuby Road, Shafer, MN 55074 (US). KONSHAK, Michael, Vaughn; 1944 Quail Circle, Louisville, CO 80027 (US). HOGE, David, Thomas; 8865 Jellison Court, Westminster, CO 80021 (US). (74) Agents: DUFT, Donald, M. et al.; Duft, Graziano & Forest, P.C., Suite 140, 1790-30th Street, Boulder, CO 80301-1018 (US).</p>	<p>(81) Designated States: CH, JP, KR, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).</p> <p>Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>	

(54) Title: TAKE-UP REEL FOR MAGNETIC TAPE CARTRIDGE LEADER BLOCK



(57) Abstract

The take-up reel (100) is used in conjunction with a leader block (700) that securely fastens the magnetic tape (703) in the leader block (700) such that the magnetic tape (703) exits an aperture at one end of the leader block (700). The take-up reel (100) accepts this leader block (700) and completely seats it in an aperture (107) contained in the take-up reel hub (106) to ensure that no segment of the leader block (700) protrudes from the take-up reel hub (106). The top and bottom plates (101, 102) of the take-up reel (100) include guide slots (104, 105) to automatically position and align the leader block (700) that is transported by the tape threading arm from the magnetic tape cartridge.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgystan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CN	China	LU	Luxembourg	TD	Chad
CS	Czechoslovakia	LV	Latvia	TG	Togo
CZ	Czech Republic	MC	Monaco	TJ	Tajikistan
DE	Germany	MD	Republic of Moldova	TT	Trinidad and Tobago
DK	Denmark	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	US	United States of America
FI	Finland	MN	Mongolia	UZ	Uzbekistan
FR	France			VN	Viet Nam
GA	Gabon				

TAKE-UP REEL FOR MAGNETIC TAPE CARTRIDGE LEADER BLOCK

FIELD OF THE INVENTION

This invention relates to magnetic tape drives and, in particular,
5 to a take-up reel for use with a single reel magnetic tape cartridge
having a leader block attached to the magnetic tape.

PROBLEM

It is a problem in the field of tape drives to provide a take-up reel
that securely and simply seats the leader block, used to enable
10 withdrawal of the magnetic tape from the magnetic tape cartridge, such
that none of the leader block protrudes past the circumference of the
hub of the take-up reel. Existing leader blocks are oriented such that
the magnetic tape exits from a side of the leader block. The side exit
of the tape from the leader block places a strain on the magnetic tape
15 and can interfere with the fit between the leader block and the take-up
reel. When such a leader block is fully inserted into the take-up reel,
the leader block forms a part of the circumference of the take-up reel
hub and thus the magnetic tape winding surface. Any misalignment of
the magnetic tape with the leader block or a failure to properly seat the
20 leader block in the take-up reel results in a non-uniform tape winding
surface, which causes undesirable impressions in the magnetic tape as
it is wrapped on the take-up reel. In addition, special leader block
docking mechanisms must be employed in order to smoothly seat the
leader block in the take-up reel.

- 2 -

SOLUTION

The above-described problems are solved and a technical advance achieved in the field by the take-up reel of present invention that completely seats the leader block as it is received from the magnetic tape cartridge. This take-up reel is used in conjunction with a leader block that orients the magnetic tape to exit the leader block through one end thereof in order to minimize the strain on the magnetic tape and to avoid undesirable impressions on the magnetic tape as it is wrapped on the take-up reel. The take-up reel of the present invention accepts this leader block and completely seats it in an aperture contained therein to ensure that no segment of the leader block protrudes from the outer circumference of the take-up reel hub.

The take-up reel consists of a substantially cylindrical hub having a top and a bottom to which are concentrically attached substantially cylindrical top and bottom plates, respectively. The hub contains an aperture in its side, extending substantially from its top to its bottom, to seat the leader block. The top and bottom plates include guide slots to automatically position and align the leader block as it is transported by a tape threading arm from the magnetic tape cartridge. A threading pin slot is preferably included in the top plate of the take-up reel to accept the tape threading pin of the tape threading arm and guide it and the attached leader block to its final position within the hub. The distal end of the slots in the top and bottom plates of the take-up reel are preferably tapered to account for any misalignment of the leader block, and to funnel the leader block into the slots in the top and bottom plates of the take-up reel. Similarly, the aperture in the hub is preferably tapered to precisely guide the leader block, once it reaches the end of the guide slots in the top and bottom plates, into precise position in the aperture in the hub. The slot in the top plate preferably extends toward the axis of the take-up reel to enable the tape threading arm threading pin to completely pull the leader block within the circumference of the hub. The dimensions of the aperture in the hub

- 3 -

are selected such that no portion of the leader block from which the magnetic tape exits protrudes from the aperture in the hub, and a continuous surface is thus formed with the remainder of the hub to provide a smooth surface on which the magnetic tape is wound.

BRIEF DESCRIPTION OF THE DRAWING

Figure 1 illustrates in perspective view one embodiment of the take-up reel of the present invention;

Figure 2 illustrates in exploded view the take-up reel of Figure 1;

5 Figures 3 and 4 illustrate in perspective views the hub and the bottom plate of the take-up reel of Figure 1 as a leader block is progressively received therein;

 Figures 5 and 6 illustrate top views of the take-up reel of Figure 1 as the leader block is progressively received therein; and

10 Figure 7 illustrates in perspective view a leader block that is desirably used in conjunction with the take-up reel of the present invention.

- 5 -

DETAILED DESCRIPTION

One type of computer system tape transport presently in use makes use of the IBM 3480-type magnetic tape cartridge as the data storage media. The 3480-type magnetic tape cartridge consists of a substantially rectangular exterior housing that contains a single reel of magnetic tape with a leader block affixed to one end of the magnetic tape. The leader block is exposed through an opening in the exterior housing of the magnetic tape cartridge for use by an associated tape drive to retrieve the magnetic tape from the magnetic tape cartridge. A tape threading arm in the tape drive grasps the leader block to extract the magnetic tape through the opening in the one corner of the magnetic tape cartridge and transport the leader block along a tape threading path to be inserted into the take-up reel of the tape drive. The external dimensions and architecture of the 3480-type magnetic tape cartridge are an industry standard, as is the tape threading arm threading pin that is used to grasp the leader block.

Leader Block Body

Figure 7 illustrates an exploded perspective view of the leader block 700 desirably used with the take-up reel 100 (Figure 1) of the present invention. Leader block 700 consists of a body 701 and a cover 702 which function, when interconnected, to sandwich magnetic tape 703 therebetween in order to securely and precisely fasten leader block 700 to magnetic tape 703. It is critical to the reliable operation of the magnetic tape cartridge to have leader block 700 precisely oriented with respect to magnetic tape 703 and securely fastened thereto. Therefore, leader block 700 must be self aligning with reference to magnetic tape 703 as well as securely fastened thereto. This is accomplished without the use of fasteners or the need for a special assembly mechanism by means of the simple snap fit, self aligning design of leader block 700.

- 6 -

Magnetic tape 703 has a first end 704 which extends through an opening in the magnetic tape cartridge to enable the associated tape drive to extract magnetic tape 703 from the magnetic tape cartridge by means of leader block 700. The body 701 in turn has a top 711, a bottom 712, a front 713, a back 714, a first side 715 and a second side 716. The top 711 and bottom 712 of body 701 include a first tape guide projection 721 and a second tape guide projection 722, respectively, which are extensions of top 711 and bottom 712 that protrude over the front 713 of body 701. First tape guide projection 721, front 713 and second tape guide projection 722 in combination form a substantially U-shaped channel open at one end and adapted to receive the first end 704 of magnetic tape 703. The dimensions of the first tape guide projection 721 and the second tape guide projection 722 are such that the U-shaped channel formed therebetween substantially matches the physical dimensions of the first end 704 of magnetic tape 703. Magnetic tape 703 exits first side 715 of leader block 700 substantially at the centerline of first side 715. This allows the tape threading arm to pull leader block 700 in a straight line with magnetic tape 703. The straight line pull of leader block 700 also provides a narrow cross section profile to the tape threading path and permits the use of a narrower tape threading path than presently used.

Additional Leader Block Features

Leader block 700 also includes a tape threading arm socket 728 located at the second side 716 thereof, which tape threading arm socket 728 is adapted to receive a tape threading arm pin. The tape threading arm socket 728 comprises a substantially semi-cylindrical socket extending from the top 711 of body 701 towards bottom 712 of body 701.

Also included in leader block 700 is a pair of guide projections 709 which function to align leader block 700 with the aperture 107 in

- 7 -

hub 106 of the take-up reel 100. Guide projections 709 are located on the top 711 and bottom 712 of body 701 and extend a substantial distance along the length of body 701. As the leader block 700 is guided into position to take-up reel 100, the second side 716 of leader
5 block 700 reaches the guide slots 104, 105 in the take-up reel 100, causing guide projections 709 encounter the edges of guide slots 104, 105 to guide the second side 716 of leader block 700 in a radial direction to aperture 107 in order to enable leader block 700 to seat in the aperture 107 in the take-up reel 100.

10 Second end 744 of cover 702 is recessed approximately the thickness of magnetic tape 703 from first side 715 of body 701. When the leader block 701 is inserted into the take-up reel 100 of the tape drive, the first side 715 (which may be curved in shape) of leader block 700 forms a part of the outer circumference of the take-up reel and first
15 side 715 is part of the magnetic tape winding surface. Guide projections 709 precisely determine the location of first side 715 in the take-up reel by mating with corresponding notches in the take-up reel 100. The magnetic tape 703 is wrapped first over second end 744 of cover 702 and thence around the take-up reel. When one complete
20 wrap of tape is taken, first side 715 and second end 744 of cover 702 (with one thickness of magnetic tape 703 wrapped over second end 744) form a smooth surface to prevent subsequent wraps of magnetic tape 703 on the take-up reel from having impressions thereon caused by the leader block 700 protruding from the take-up reel 100.

25 Take-up Reel Architecture

Figure 1 illustrates a perspective view of the spool-shaped take-up reel 100 of the present invention, which comprises a substantially cylindrical-shaped hub 106 having a top and bottom to which is affixed a substantially cylindrical top plate 101 and bottom plate 102,
30 respectively, to form the rims of the spool. The combination of the top plate 101, bottom plate 102 and cylindrical hub 106 implements a take-

- 8 -

up reel 100 on whose hub 106 the magnetic tape 703 is wound by the action of the take-up reel motor (not shown) in the magnetic tape drive. In order to accommodate the leader block 700 disclosed in Figure 7, the architecture of the take-up reel 100 differs from that of conventional
5 take-up reels and provides an improved magnetic tape wrap capability. In particular, Figure 2 illustrates an exploded view of the take-up reel 100 to illustrate the provision of an aperture 107 in the hub 106 that is used to receive the leader block 700 as it is retrieved from the magnetic tape cartridge by the tape threading arm (not shown).

10 The alignment of the leader block 700 with this aperture 107 is provided by the use of guide slots 104, 105 formed in the interior surfaces of the top plate 101 and the bottom plate 102 of the take-up reel 100. These guide slots 104, 105 serve as leader block alignment guides to engage the leader block 700 and precisely position it for
15 insertion into the aperture 107 of the hub 106. The leader block 700 illustrated in Figure 7 and in Figures 1-6 includes guide projections 709 located on the top side 711 and bottom side 712 thereof, which guide projections 709 include an extended segment 726 to align with the guide slots 104, 105 in the interior surfaces of the top plate 101 and
20 bottom plate 102 of the take-up reel 100. The ends of these guide projections 709 located distal from the magnetic tape aperture on the leader block 700 are shaped in a curvilinear manner to provide a self-compensating capability for the alignment of the leader block 700 with the guide slots 104, 105.

25 The end of the guide slots 104, 105 in the top 101 and bottom 102 plates of the take-up reel 100 are tapered to compensate for any potential misalignment of the front end of the guide projections 709 on the leader block 700 and the guide slots 104, 105 in the top 101 and bottom 102 plates of the take-up reel 100. Thus, the tapered end of
30 guide slots 104, 105 function as a funnel to capture the extended portion 726 of guide projections 709 located on the top 711 and bottom 712 of the leader block 700 and, as the leader block 700 is moved by

the threading pin 120 of the tape threading arm towards the axis 108 of the take-up reel 100, into a more precise position with respect to the aperture 107 in the hub 106 of the take-up reel 100. The guide projections 709 on the top 711 and bottom 712 of the leader block 700
5 can include a shoulder at one end thereof to limit the range of travel of the leader block 700 into the aperture 107 in the hub 106 of the take-up reel 100. Thus, the funneling effect of the guide slots 104, 105 in the top 101 and bottom 102 plates of the take-up reel 100 function to constrain the lateral movement of the leader block 700 from side to side
10 in the aperture 107,

A stop mechanism is built into the leader block 700 (guide projections 709) to precisely determine the radial location of the leader block 700 in the aperture 107. The guide projections 709 are positioned on the leader block 700 such that the end of the leader
15 block 700 that contains the aperture through which the magnetic tape 703 exits the leader block 700 is placed to be at a radial distance from the axis of the take-up reel 100 that is identical to the radial distance of the exterior circumference of the hub 106 from the axis of the take-up reel 100. Once the leader block 700 is seated in the aperture 107, its
20 one side 715 substantially aligns with the exterior surface of the hub 106 of the take-up reel 100 to form a substantially continuous and smooth uninterrupted surface on which the magnetic tape 703 is wound. Due to the fact that the magnetic tape 703 exits an aperture in the end of the leader block 700 that forms a segment of this continuous
25 uninterrupted hub surface, there are no projections or interruptions in the smooth wrapping of the magnetic tape 703 around the exterior surface of the hub 106. The provision of this smooth substantially continuous surface on which the magnetic tape is wound minimizes the possibility that the magnetic tape can be deformed, torn or otherwise
30 damaged during the tape winding and unwinding process.

Additional Views

- 10 -

5 Figures 3-6 illustrate additional views of take-up reel 100 with leader block 700 in various positions in progressively traversing the length of the guide slots 104, 105. In particular, Figures 3 and 5 illustrate perspective and top views, respectively, of leader block 700 positioned at aperture 107 in hub 106 while Figures 4 and 6 illustrate perspective and top views, respectively of leader block 700 seated within aperture 107. As can be seen from these figures, aperture 107 includes shoulder 109 that engages guide projections 709 on leader block 700 to precisely determine the extent of radial travel of leader
10 block 700 in guide slots 104, 105. Therefore, threading pin 120 is not the leader block final position determining element since it simply draws leader block 700 toward axially located pivot point 108 until the motion of leader block 700 is terminated by guide projections 709 encountering shoulder 109 of hub 106.

15 It is expressly understood that the claimed invention is not to be limited to the description of the preferred embodiment but encompasses other modifications and alterations within the scope and spirit of the inventive concept.

I CLAIM:

1. A take-up reel apparatus for a tape drive comprising:
a hub having a substantially cylindrical shape, and having a
first end and a second end;

5 a first plate having a substantially cylindrical shape, and
having a top surface and a bottom surface, wherein said bottom
surface of said first plate is connected to said first end of said hub
to render said hub and said first plate cylindrically concentric;

10 a second plate having a substantially cylindrical shape, and
having a top surface and a bottom surface, wherein said top surface
of said second plate is connected to said second end of said hub
to render said hub and said second plate cylindrically concentric;

wherein said hub includes an aperture formed in its cylindrical
surface extending substantially from said first end to said second
end thereof;

15 said first plate having a guide channel formed in its bottom
surface extending radially outward from said aperture to an edge of
said first plate; and

20 said second plate having a guide channel formed in its top
surface extending radially outward from said aperture to an edge of
said second plate and coaxial with said guide channel in said first
plate.

2. The take-up reel of claim 1 wherein said aperture is of
dimensions to receive a leader block that is attached to one end of
a magnetic tape that is to be wound on said take-up reel.

3. The take-up reel of claim 2 wherein a tape threading
arm threading pin engages said leader block to place said leader
block into said aperture, said first plate further comprises:

5 threading pin slot formed in said guide channel and extending
through said first plate from said bottom surface to said top surface

- 12 -

to enable said threading pin to transport said leader block radially from said edge of said first plate to said aperture.

5 4. The take-up reel of claim 3 wherein said guide channels on said bottom surface of said first plate and on said top surface of said second plate extend substantially to a center pivot point of said first plate and said second plate and said threading pin slot extends substantially to said center pivot point of said first plate.

5. The take-up reel of claim 2 wherein said guide channel of said first plate is tapered, narrowing in width along its length toward said hub, to compensate for misalignment of said leader block with said guide slot.

6. The take-up reel of claim 2 wherein said aperture is tapered, narrowing in width along its length toward the axis of said hub, to compensate for misalignment of said leader block with said aperture.

7. The take-up reel of claim 2 wherein said aperture is of dimensions to engage a stop projection on said leader block to precisely position said leader block in said aperture.

5 8. The take-up reel of claim 7 wherein a side of said leader block, when said leader block is seated in said aperture as regulated by said stop projection, forms a substantially continuous surface with said cylindrical surface of said hub to provide an uninterrupted cylindrical surface on which to wrap said magnetic tape.

- 13 -

9. The take-up reel of claim 2 wherein said guide channel on said bottom of said first plate and on said top of said second plate are of dimensions to match mating projections on a top side and a bottom side, respectively of said leader block.

10. A take-up reel for receiving a leader block attached to one end of a magnetic tape, comprising:

a spool, having a substantially cylindrical hub and first and second substantially cylindrical rims, on which said magnetic tape is wound;

an aperture formed in a side of said hub to receive said leader block; and

guide channels formed in the surfaces of said first and second rims that face each other, extending radially outward from said aperture to an edge of said first and second rims to guide said leader block from said edge to said aperture.

11. The take-up reel of claim 10 wherein a tape threading arm threading pin engages said leader block to place said leader block into said aperture, said first rim further comprises:

threading pin slot formed in said guide channel and extending through said first rim to enable said threading pin to transport said leader block radially from said edge of said first rim to said aperture.

12. The take-up reel of claim 10 wherein said guide channels extend substantially to a center pivot point of said spool and said threading pin slot extends substantially to said center pivot point of said spool.

13. The take-up reel of claim 10 wherein said guide channel of said first rim is tapered, narrowing in width along its

- 14 -

length toward said hub, to compensate for misalignment of said leader block with said guide slot.

14. The take-up reel of claim 10 wherein said aperture is tapered, narrowing in width along its length toward the axis of said hub, to compensate for misalignment of said leader block with said aperture.

15. The take-up reel of claim 10 wherein said aperture is of dimensions to engage a stop projection on said leader block to precisely position said leader block in said aperture.

16. The take-up reel of claim 15 wherein a side of said leader block, when said leader block is seated in said aperture as regulated by said stop projection, forms a substantially continuous surface with said side of said hub to provide an uninterrupted cylindrical surface on which to wrap said magnetic tape.

5

17. The take-up reel of claim 10 wherein said guide channel on said first rim and on said second rim are of dimensions to match mating projections on a top side and a bottom side, respectively of said leader block.

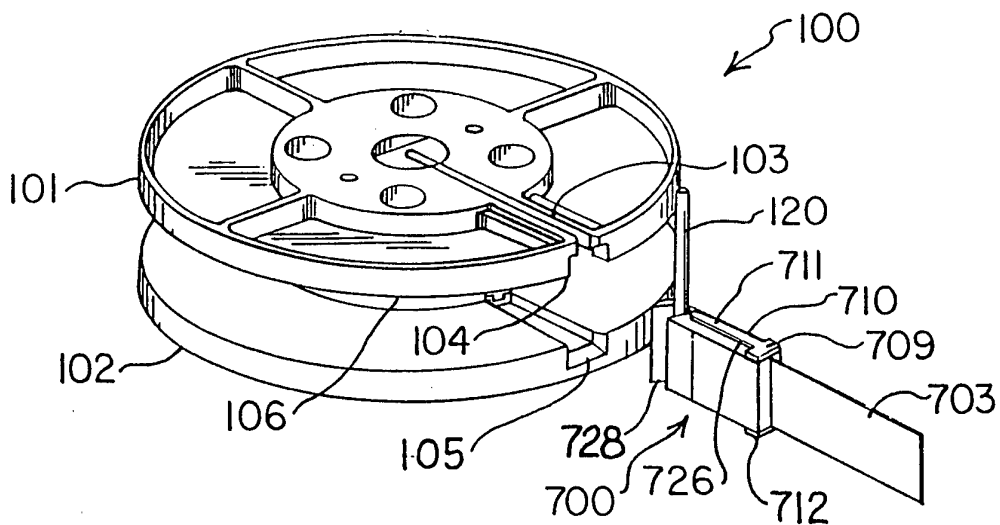


FIG. 1.

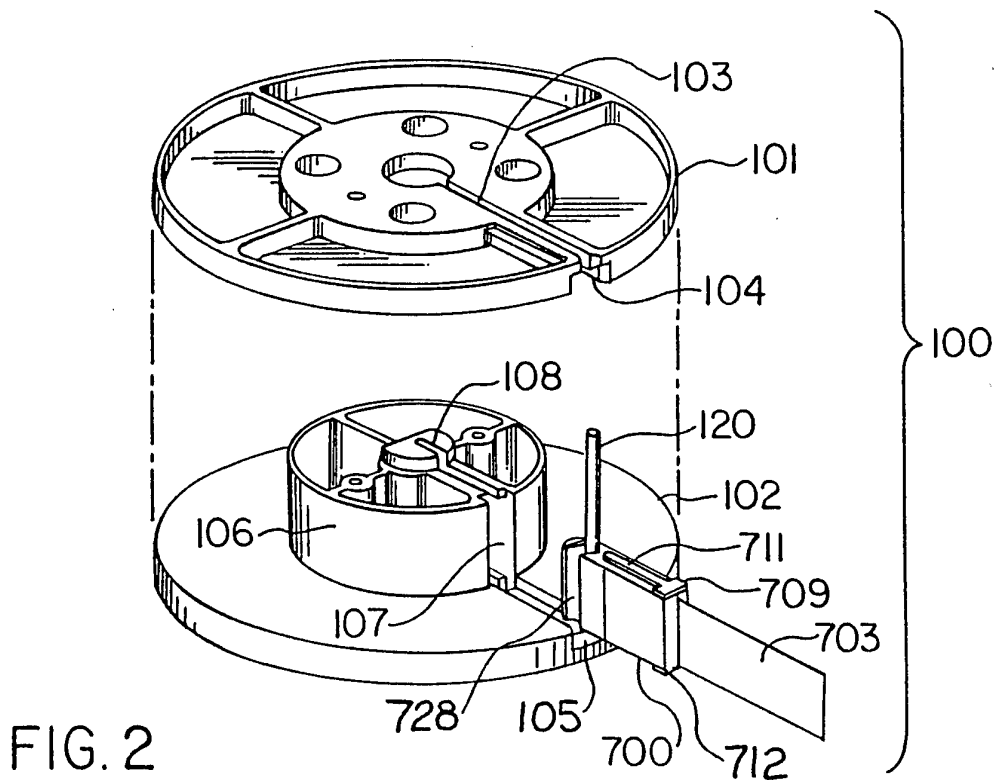


FIG. 2

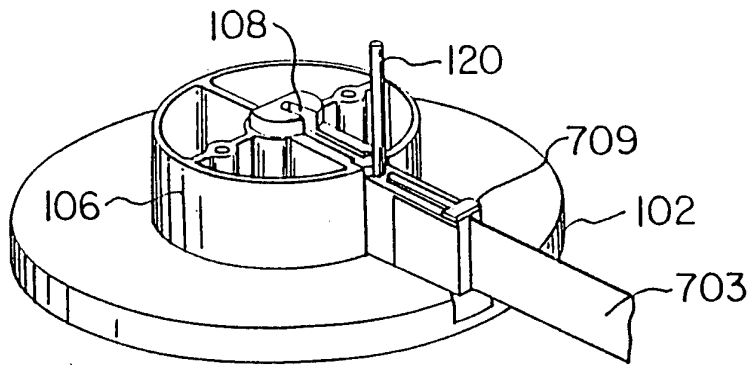


FIG. 3

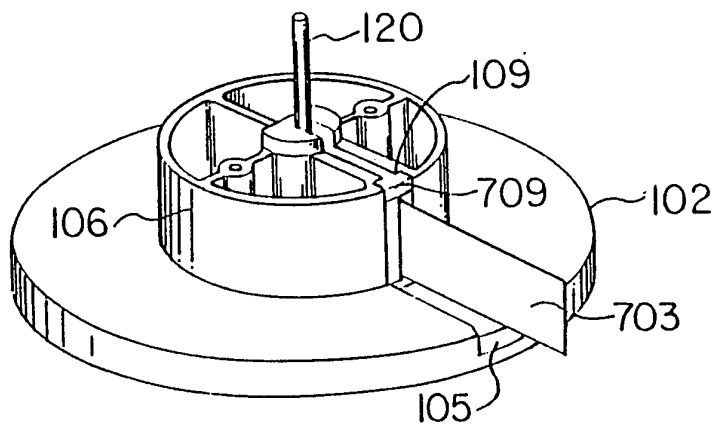


FIG. 4

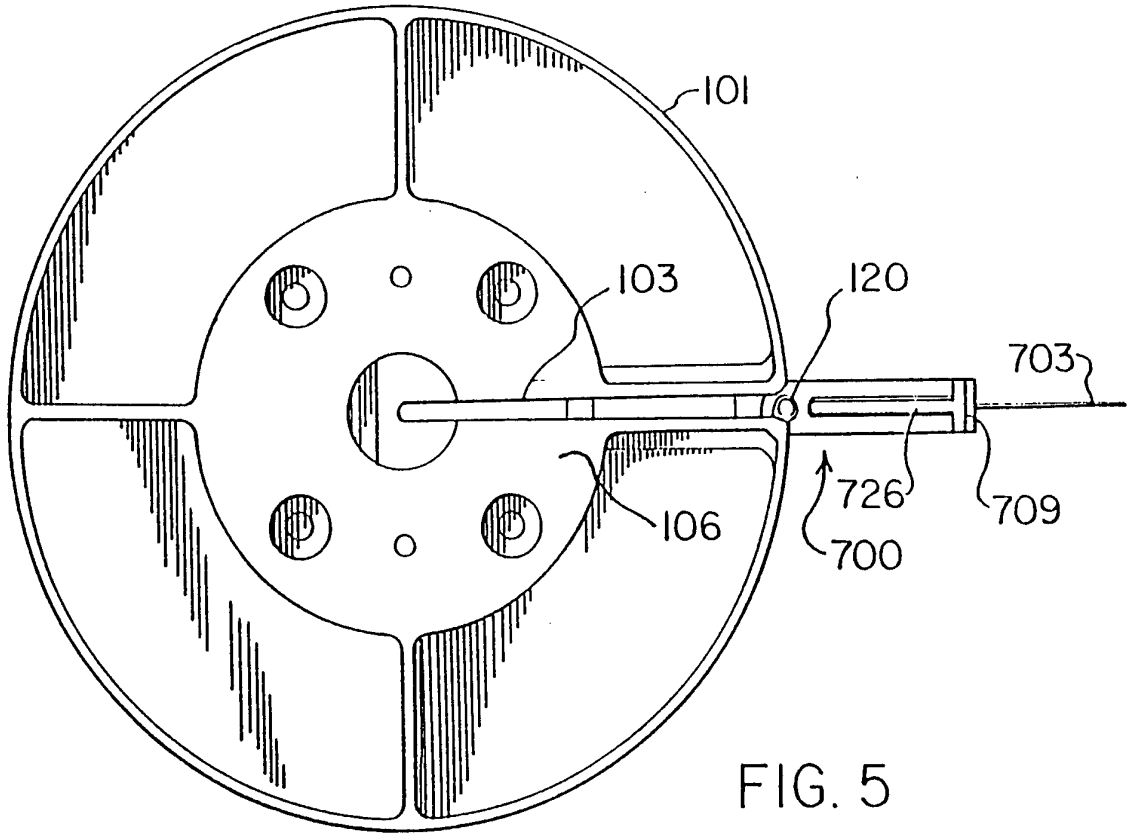


FIG. 5

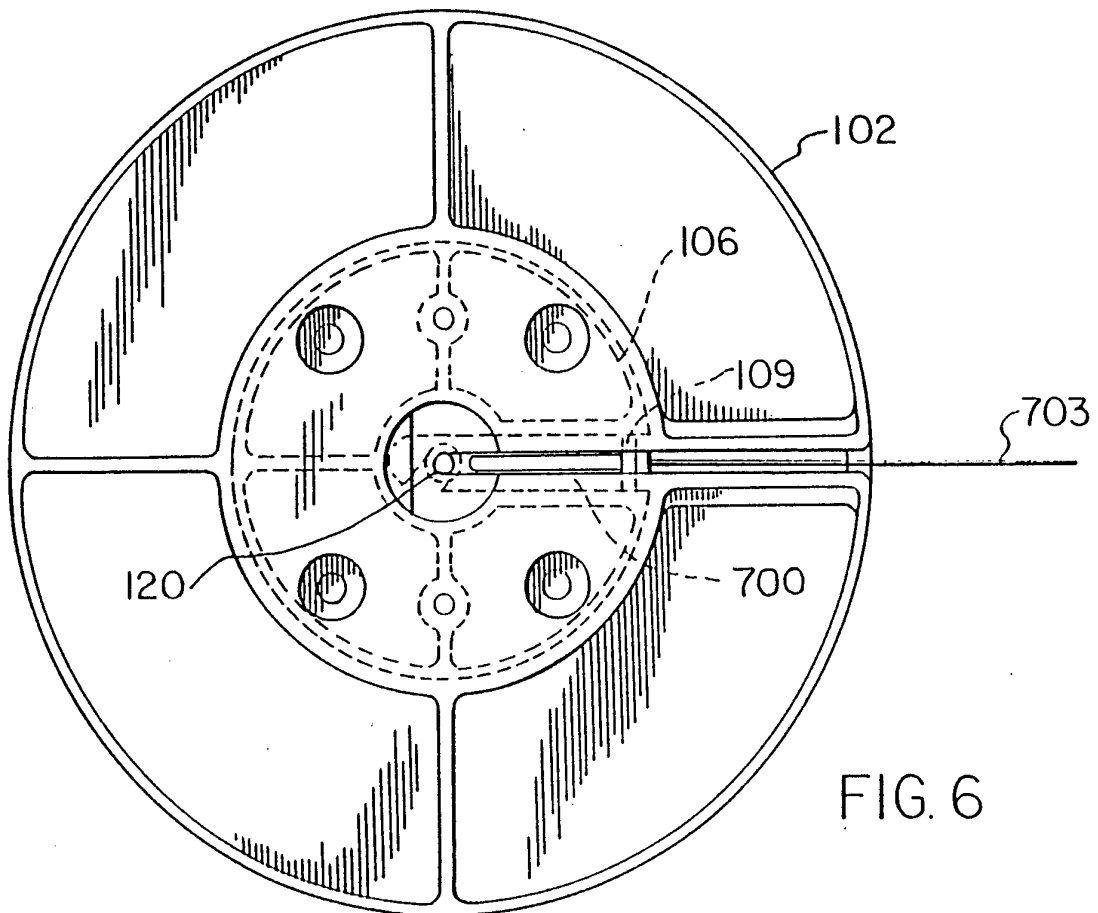


FIG. 6

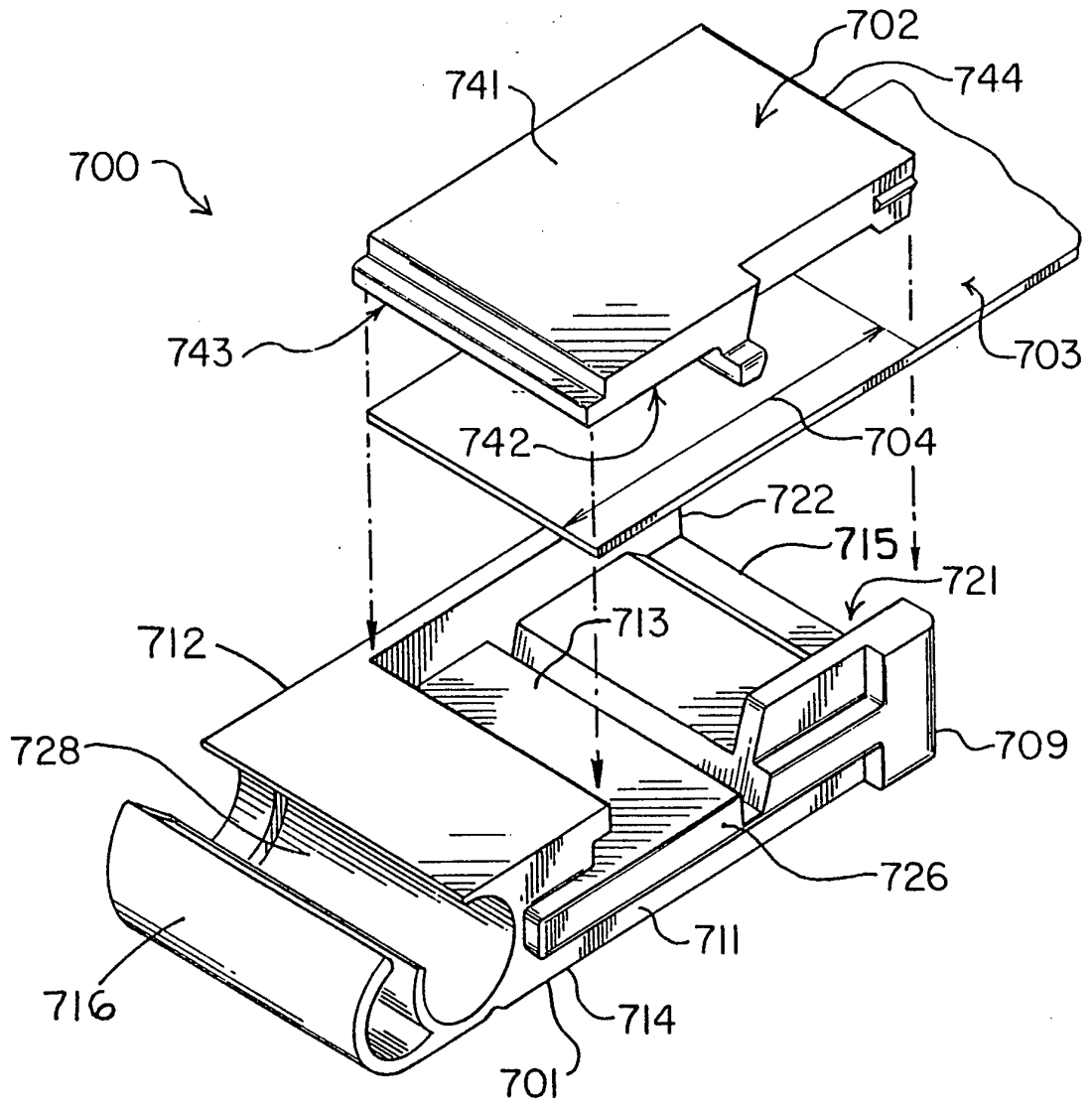


FIG. 7

INTERNATIONAL SEARCH REPORT

Int ional Application No
PCT/US 94/14474

A. CLASSIFICATION OF SUBJECT MATTER IPC 6 G11B23/107 G11B23/037		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols) IPC 6 G11B		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practical, search terms used)		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO,A,93 16474 (MINNESOTA MINING AND MANUFACTURING COMPANY) 19 August 1993 see page 12, line 15 - line 36; figure 2 ---	1, 10
A	WO,A,92 21127 (STORAGE TECHNOLOGY CORPORATION) 26 November 1992 see page 12, line 23 - page 13, line 25; figures 3,4 ---	1
A	US,A,4 709 873 (SMITH ET AL.) 1 December 1987 see column 5, line 15 - column 6, line 31; figure 1 ---	1
A	EP,A,0 090 086 (INTERNATIONAL BUSINESS MACHINES CORPORATION) 5 October 1983 see page 8, paragraph 2 ---	1
-/--		
<input checked="" type="checkbox"/> Further documents are listed in the continuation of box C.		
<input checked="" type="checkbox"/> Patent family members are listed in annex.		
* Special categories of cited documents :		
"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention	
"E" earlier document but published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone	
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.	
"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family	
"P" document published prior to the international filing date but later than the priority date claimed		
Date of the actual completion of the international search <p style="text-align: center;">4 April 1995</p>	Date of mailing of the international search report <p style="text-align: center;">26. 04. 95</p>	
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+ 31-70) 340-3016	Authorized officer <p style="text-align: center;">Ressenaar, J-P</p>	

INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 94/14474

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US,A,3 648 944 (FUJIWARA ET AL.) 14 March 1972 see the whole document -----	1

1

INTERNATIONAL SEARCH REPORT

Information on patent family members

Int ional Application No PCT/US 94/14474
--

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO-A-9316474	19-08-93	US-A- 5303875	19-04-94
		CN-A- 1076299	15-09-93
		EP-A- 0627115	07-12-94
		US-A- 5261626	16-11-93
WO-A-9221127	26-11-92	US-A- 5202809	13-04-93
		AU-B- 654723	17-11-94
		AU-A- 1977792	30-12-92
		CA-A- 2102909	14-11-92
		EP-A- 0585361	09-03-94
		JP-T- 6507511	25-08-94
US-A-4709873	01-12-87	NONE	
EP-A-90086	05-10-83	US-A- 4426047	17-01-84
		CA-A- 1180444	01-01-85
		JP-C- 1502496	28-06-89
		JP-A- 58171773	08-10-83
		JP-B- 63053633	25-10-88
US-A-3648944	14-03-72	NONE	