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(54) Title: FLOW STRUCTURE FOR AN INK SUPPLY IN A LIQUID ELECTROPHOTOGRAPHIC DEVELOPER UNIT

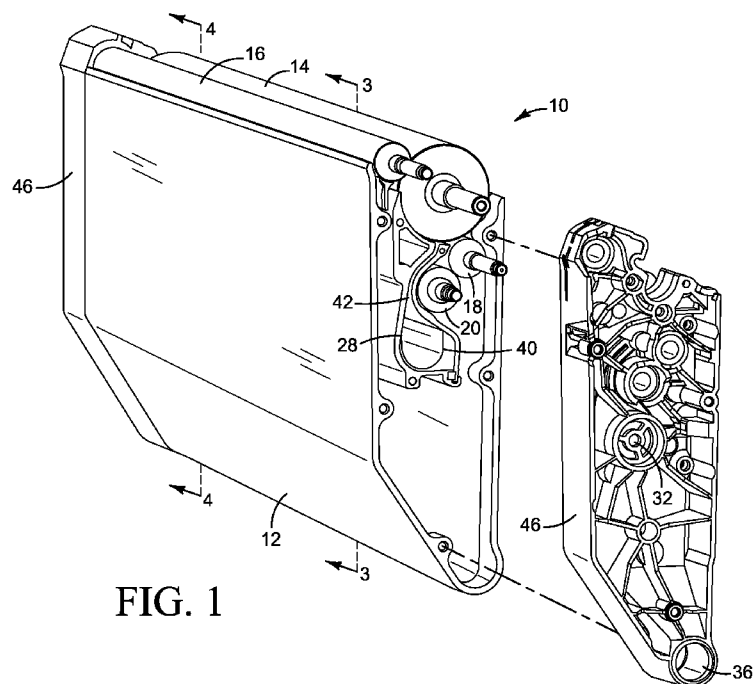


FIG. 1

(57) Abstract: In one example, a flow structure for an ink supply in a liquid electrophotographic developer unit includes an elongated basin having a volume that shrinks progressively from an upstream part of the basin to a downstream part of the basin such that a rate of shrinkage increases towards the downstream part.



FLOW STRUCTURE FOR AN INK SUPPLY IN A LIQUID ELECTROPHOTOGRAPHIC DEVELOPER UNIT

BACKGROUND

[0001] Liquid electrophotographic (LEP) printing uses a special kind of ink to form images on paper and other print substrates. LEP ink usually includes charged polymer particles dispersed in a carrier liquid. The polymer particles are sometimes referred to as toner particles and, accordingly, LEP ink is sometimes called liquid toner. An LEP printing process involves placing an electrostatic pattern of the desired printed image on a photoconductor and developing the image by presenting a thin layer of LEP ink to the charged photoconductor. The ink may be presented to the photoconductor with a roller that is commonly referred to as a “developer roller.” Charged toner particles in the ink adhere to the pattern of the desired image on the photoconductor. The ink image is transferred from the photoconductor to a print substrate, for example through a heated intermediate transfer member that evaporates much of the carrier liquid to dry the ink film before it is transferred to the print substrate.

DRAWINGS

[0002] Fig. 1 is an isometric illustrating a developer unit for a liquid electrophotographic printer implementing one example of a new ink flow structure. One of the end caps is exploded in Fig. 1 to reveal the ink flow structure.

[0003] Fig. 2 is a detail of the example ink flow structure shown in Fig. 1.

[0004] Figs. 3 and 4 are example sections taken along the lines 3-3 and 4-4 in Fig. 1.

[0005] Figs. 5 and 6 are isometrics illustrating one example of a basin for a developer unit ink flow structure such as the one shown in Figs. 1-4.

[0006] Fig. 7 and 8 are elevation views of the example basin shown in Figs. 5 and 6.

[0007] Figs. 9 and 10 are lengthwise sections of the example basin shown in Figs. 5-8.

[0008] Fig. 11 is an elevation of the example basin shown in Figs. 5-8.

[0009] Figs. 12-15 are crosswise sections of the example basin shown in Figs. 5-8.

[0010] Fig. 16 is a lengthwise section illustrating an example of a basin for a developer unit ink flow structure.

[0011] Fig. 17 is a graph illustrating a curved bottom for the example basin shown in Fig. 16.

[0012] The same part numbers designate the same or similar parts throughout the figures. The figures are not necessarily to scale.

DESCRIPTION

[0013] In liquid electrophotographic printing, a thin film of LEP ink is applied to a developer roller and then presented to a photoconductor at a nip between the developer roller and the photoconductor. Ink is pumped through an inlet into an elongated supply chamber in the developer unit. Ink flows up out of the chamber through a narrow winding channel that extends along the full length of the supply to chamber to the developer roller. The flow of ink can stagnate near the end of the supply chamber opposite the inlet. Ink sludge tends to accumulate in stagnant areas, inhibiting or even blocking ink flow to the developer roller. A new flow structure has been developed to help streamline the flow of ink through the supply chamber, to reduce stagnation and, thus, the accumulation of ink sludge.

[0014] In one example, the bottom of the supply chamber curves up from the inlet end to the downstream end to progressively shrink the volume of the chamber from a larger volume at the inlet end to a smaller volume at the closed end. In one implementation, the curve is parabolic with the focus of the parabola near the downstream end so that the shrinkage accelerates toward the downstream end of the chamber where the risk of stagnation is greater. Testing shows that the progressively shrinking volume along with the parabolic shape of the bottom streamlines the flow of ink through the chamber, inhibiting stagnation and allowing the ink to flow up into the channel more uniformly along the full length of the supply chamber.

[0015] These and other examples shown in the figures and described below illustrate but do not limit the scope of the patent, which is defined in the Claims following this Description.

[0016] Fig. 1 is an isometric illustrating a developer unit 10 for a liquid electrophotographic printer, implementing one example of a new ink flow structure. One of the end caps is exploded in Fig. 1 to reveal the ink flow structure. Fig. 2 is a detail of the example ink flow structure shown in Fig. 1. Figs. 3 and 4 are example sections of developer unit 10 taken along the lines 3-3 and 4-4 in Fig. 1. A developer unit for an LEP printer is commonly referred to as a “binary ink developer” or a “BID.” An LEP printer may include multiple BIDs, one for each color ink for example.

[0017] Referring to Figs. 1-4, in this example developer unit 10 includes a housing 12 housing a developer roller 14, a squeegee roller 16, a cleaner roller 18, and a sponge roller 20. Developer roller 14 is exposed outside housing 12 to present a film 22 of LEP ink 24 to a photoconductor 26. LEP ink 24 is pumped into a flow structure 28, for example from an external reservoir 30, through an inlet 32. Also, excess ink 24 may be reclaimed and collected in a local return chamber 34 and returned to reservoir 30 through an outlet 36.

[0018] Developer roller 14 rotates on an axis 38 that extends lengthwise along unit 10. Ink flow structure 28 extends lengthwise under developer roller 14 parallel to axis 38 to supply ink to roller 14 along substantially the full length of the roller. Flow structure 28 includes a basin 40 and a channel 42. In operation, according to one example, ink is pumped into basin 40 and up through channel 42 to the electrically charged developer roller 14. A thin layer of ink is applied electrically to the surface of a rotating developer roller 14. Squeegee roller 16 rotates along developer roller 14 to squeegee excess carrier liquid from the ink on roller 14 while charged particles in the ink continue to adhere to developer roller 14.

[0019] The now more concentrated ink film 22 on developer roller 14 is presented to photoconductor 26 where some of the ink is transferred in the pattern of a latent electrostatic image on the photoconductor as the desired ink image 44. A charged cleaner roller 18 rotates along developer roller 14 to

electrically remove residual ink from roller 14. In this example, cleaner roller 18 is scrubbed with a “sponge” roller 20 that is rotated against cleaner roller 18. Some of the ink residue may be absorbed into sponge roller 20 and some may fall away. Excess carrier liquid and ink drains to return chamber 34 where it can be recycled to reservoir 30.

[0020] Developer unit 10 includes end caps 46 attached to housing 12 to support each roller 14-20 on its respective shaft. In the example shown, end caps 46 close the upstream end 48 and the downstream end 50 of ink flow structure 28 (except at inlet 32). In other examples, ends 48, 50 may be closed by end pieces integral to the flow structure or end pieces attached to the flow structure distinct from the end caps. Flow structure 28 thus defines an internal chamber 52 with an inlet 32 at one end of basin 40 through which ink may enter the chamber, and an outlet 54 along the length of channel 42 through which ink may leave the chamber. Ink enters chamber 52 through inlet 32 and flows into and along basin 40, then up through channel 42 and out outlet 54 at the urging of a pressure difference between inlet 32 and outlet 54.

[0021] In the example shown, channel 42 forms a narrow winding flow path from basin 40 to developer roller 14 to increase the flow rate of ink out of basin 40 into and through channel 42 to outlet 54 at the desired location on developer roller 14. Channel 42 may be made of metal or another suitably conductive material to function as an electrode along the interface with developer roller 14 to help form ink film 22 on roller 14. Basin 40 may be made of plastic or another suitably non-conductive material to help repel sludge and reduce cost. In this example, channel 42 is formed by two discrete parts 56, 58 and basin 40 is formed as an insert fitted into channel parts 56, 58. Other suitable materials and configurations for basin 40 and channel 42 in flow structure 28 are possible. For example, it may be desirable in some applications to form basin and 40 and channel 42 together as an integral unit, rather than as separate parts.

[0022] The volume of basin 40 shrinks from a larger volume at upstream end 48 at ink inlet 32 to a smaller volume at downstream end 50, as best seen by comparing the crosswise sections of basin 40 in Figs. 3 and 4. As described below with reference to Figs. 5-15, a basin 40 with a parabolic or other suitably

curved bottom that shrinks the volume of the basin progressively from the upstream end to the downstream end has been shown to streamline the flow of ink to inhibit stagnation, allowing ink to flow up into channel 42 more uniformly along the full length of supply chamber 52.

[0023] Figs. 5-15 illustrate one example of a basin 40 such as might be used in a developer unit 10 shown in Figs. 1-4. Referring to Figs. 5-15, basin 40 may be characterized as having a body 60, a bottom 62, and sidewalls 64. In this example, basin 40 includes a key 66 that protrudes from body 60 to fit into a mating keyway on the developer unit to properly locate and secure basin 40 as an insert, for example into electrode channel parts 56, 58 shown in Figs. 1-4. Basin bottom 62 curves up lengthwise from upstream, inlet end 48 to downstream end 50 along a curve 68, as best seen in the lengthwise sections of Figs. 9 and 10. Basin bottom 62 also curves crosswise between sidewalls 64 along a curve 70, as best seen in the elevation of Fig. 11 and the crosswise sections of Figs. 12-15.

[0024] A basin bottom 62 curving up from inlet end 48 lengthwise shrinks the volume of basin 40 progressively from end 48 to end 50, with the shrinkage accelerating toward end 50. In one example, lengthwise curve 68 is parabolic. In this example, as best seen in Figs. 9 and 10, curve 68 forms relatively narrow parabolas to slope less steeply away from end 50 to maintain a suitable vertical profile over the length of flow structure 28 that fits within the space constraints of developer unit 10 (Figs. 1-4). In one example, crosswise curve 70 is circular, with a radius R , as best seen in Figs. 11-15. A circular crosswise curve 70 enables the lengthwise curve 68 to change uniformly moving away from the middle of the crosswise curve in each direction up toward sidewalls 64 and helps maintain a uniform flow rate toward channel 42.

[0025] In the example shown in Figs. 16 and 17, lengthwise curve 68 includes a shorter flat, straight part 72 near the inlet to basin 40, a longer, less steeply sloped parabolic part 74 through the middle of basin 40 and a shorter, more steeply sloped parabolic part 76 at downstream end 50 of basin 40. The length and relative slope of each part 72-76 is illustrated in the graph of Fig. 17 for an example basin 40. Testing shows that this type of composite basin curve

68 streamlines the flow of ink along basin 40 and up into channel 42 (Figs. 1-3) and reduces stagnation at the downstream end 50 of basin 40.

[0026] As noted above, the examples shown in the figures and described herein illustrate but do not limit the scope of the patent, which is defined in the following Claims.

[0027] "A", "an" and "the" used in the claims means one or more.

CLAIMS

1. A flow structure for an ink supply in a liquid electrophotographic developer unit, the structure comprising an elongated basin having a volume that shrinks progressively from an upstream part of the basin to a downstream part of the basin such that a rate of shrinkage increases towards the downstream part.

2. The structure of Claim 1, where a bottom of the basin is curved along a lengthwise section.

3. The structure of Claim 2, where the bottom of the basin is parabolic along the lengthwise section.

4. The structure of Claim 2, where the bottom of the basin is curved across a crosswise section.

5. The structure of Claim 4, where the bottom of the basin is circular across the crosswise section.

6. A flow structure for an ink supply in a liquid electrophotographic developer unit, the structure comprising an elongated basin having a parabolic bottom to shrink the volume of the basin from a larger volume at an upstream part of the basin to a smaller volume at a downstream part of the basin.

7. An ink flow structure for a liquid electrophotographic developer unit, comprising:

a basin having a bottom extending lengthwise along a curve from a first, inlet end of the basin to a second end of the basin opposite the first end; and

a channel having a first, broader part opening into the basin and converging to a second, narrower part away from the basin.

8. The structure of Claim 7, where the broader part of the channel extends straight along a length of the basin and the narrower part of the channel winds laterally away from the basin.

9. An ink developer unit for a liquid electrophotographic printer, comprising:

a developer roller rotatable about a lengthwise axis;

an ink flow structure extending lengthwise parallel to the axis, the supply structure defining an ink flow path that includes:

a basin extending lengthwise along a bottom part of the structure from a first end through which ink may enter the basin to a second end opposite the first end; and

a channel extending lengthwise along a top part of the structure and communicating with the basin to form an uninterrupted ink flow path from the basin to the developer roller; and where

a bottom of the basin extends lengthwise along a first curve such that a volume of the basin shrinks from the first end to the second end.

10. The unit of Claim 9, where the bottom of the basin curves up from a lower part near the first end to a higher part at the second end.

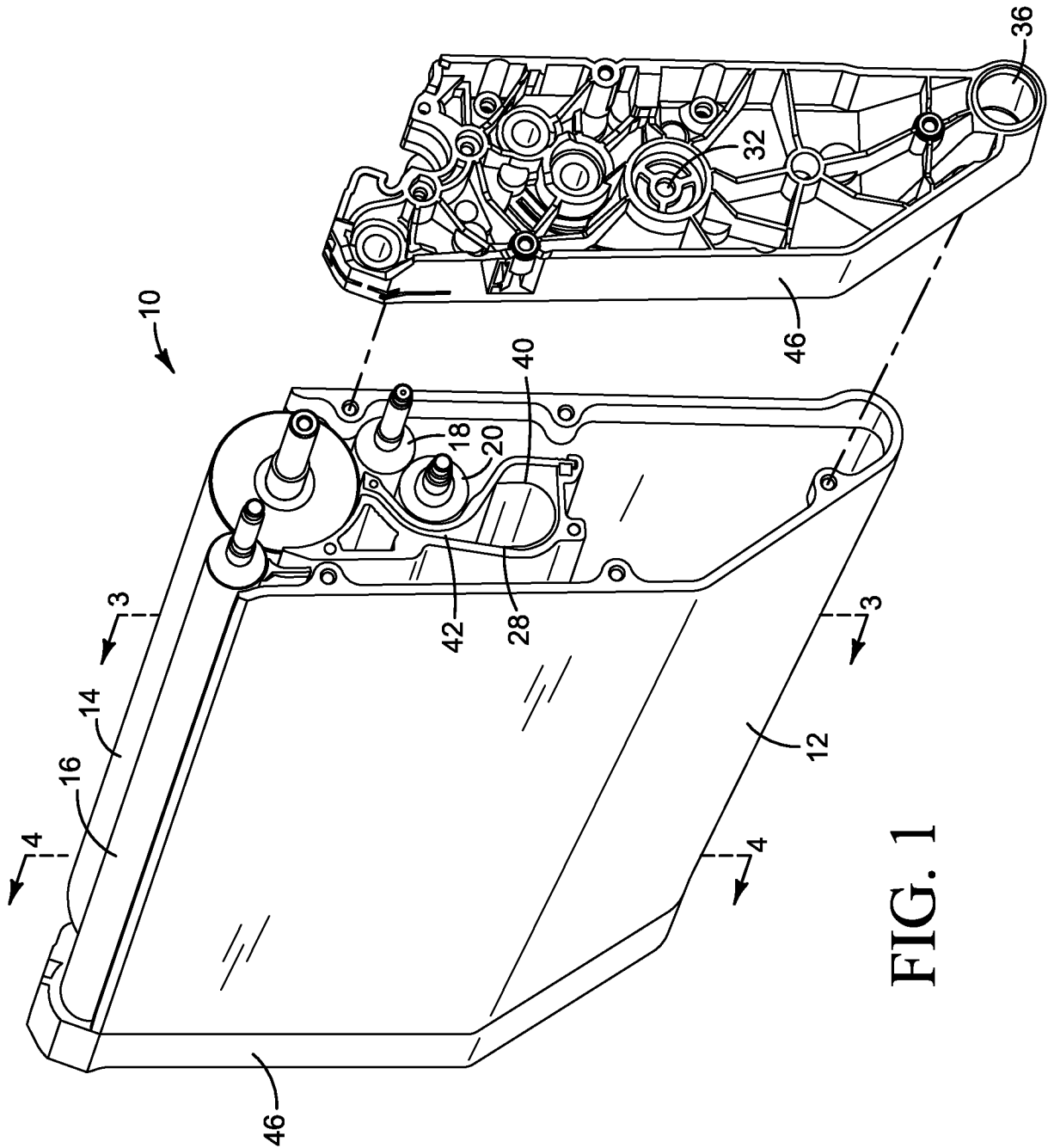
11. The developer of Claim 10, where the first curve is a parabola.

12. The developer of Claim 9, where the bottom of the basin extends crosswise around a second curve different from the first curve.

13. The developer of Claim 13, where the second curve is circular.

14. The developer of Claim 9, where the curved part of the basin and the channel are formed by discrete parts of the supply structure.

15. The developer of Claim 15, where the curved part of the basin is formed by a non-conductive part of the supply structure and the channel is formed by a conductive part of the supply structure.



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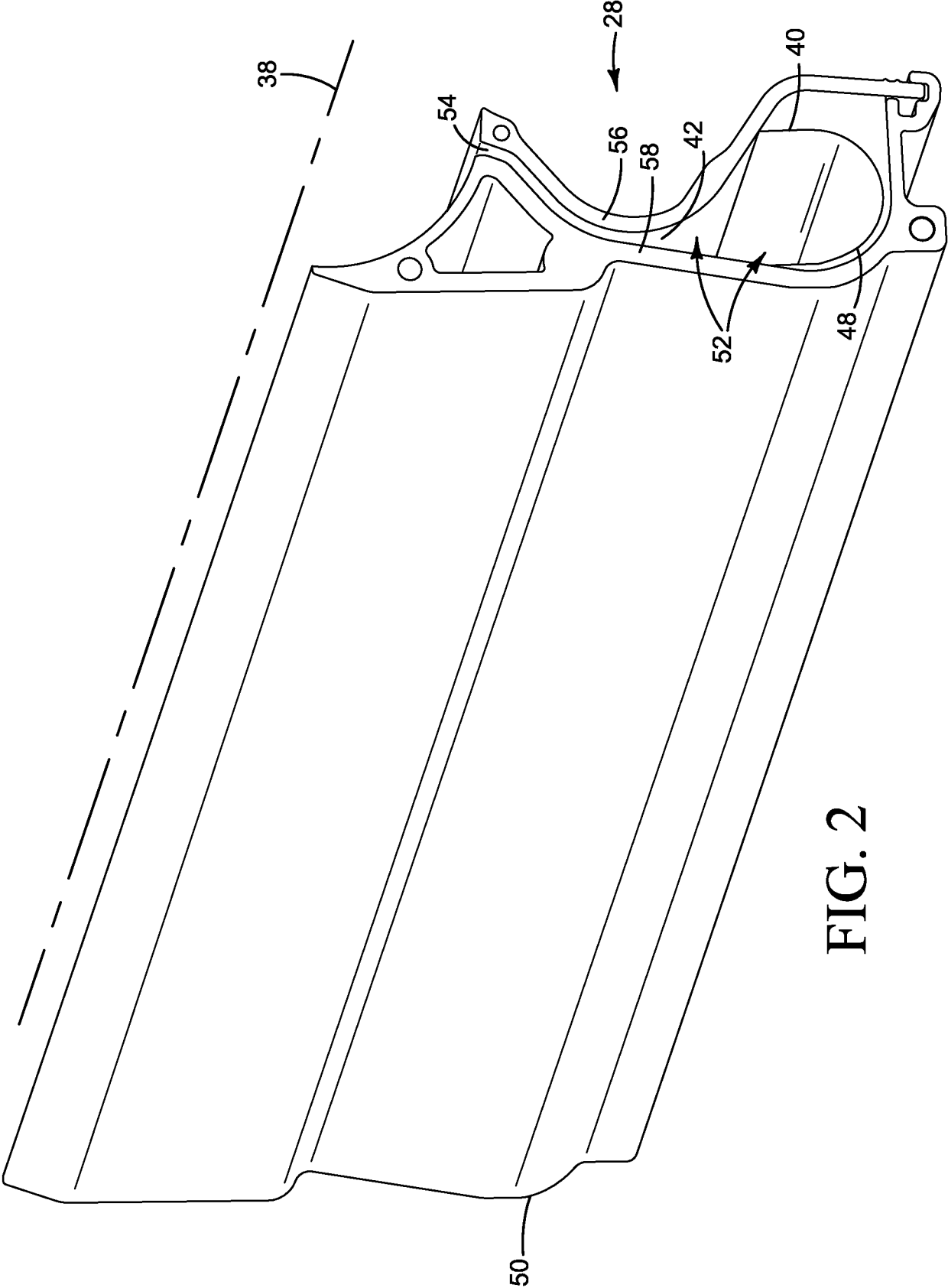


FIG. 2

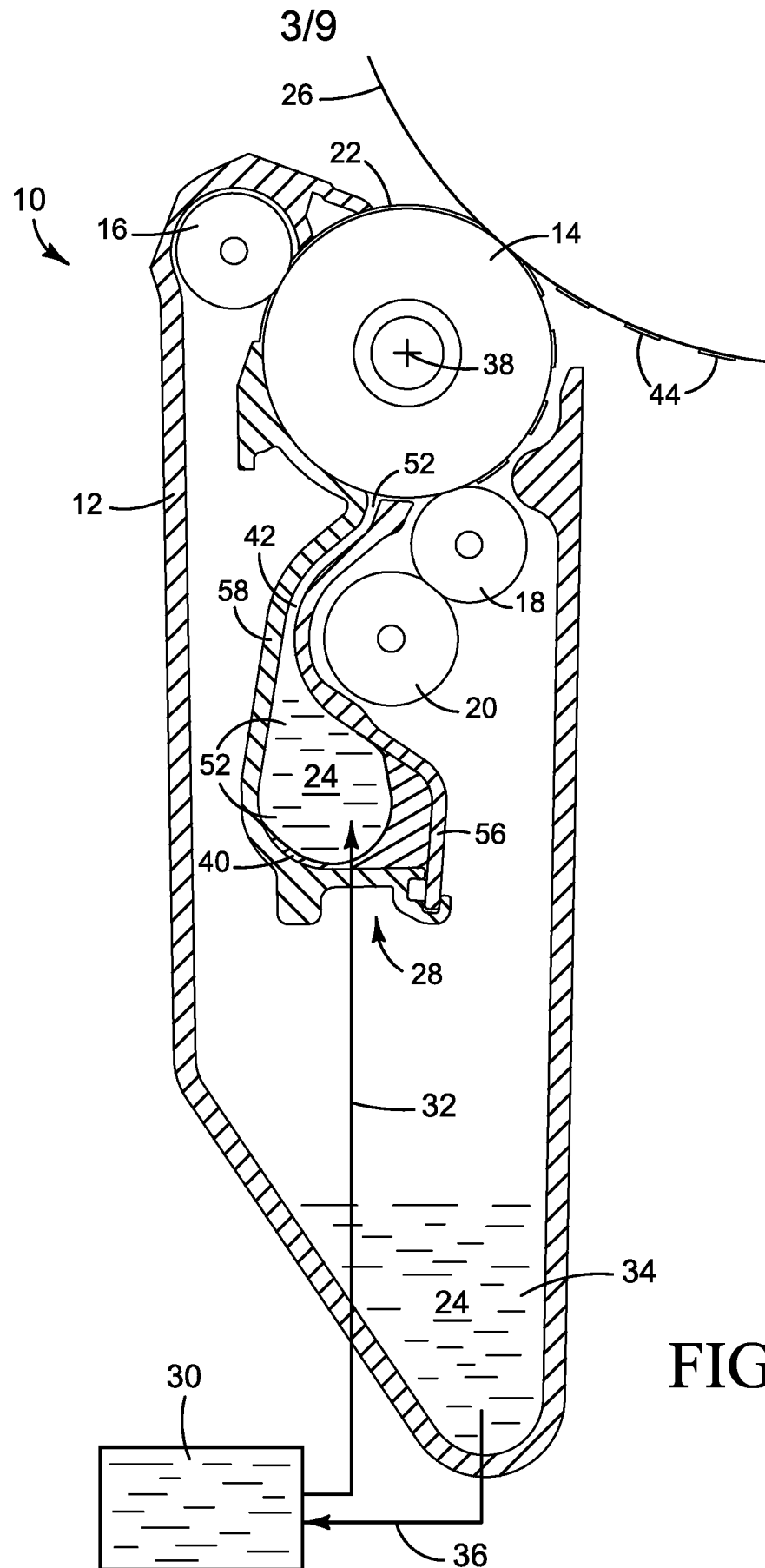


FIG. 3

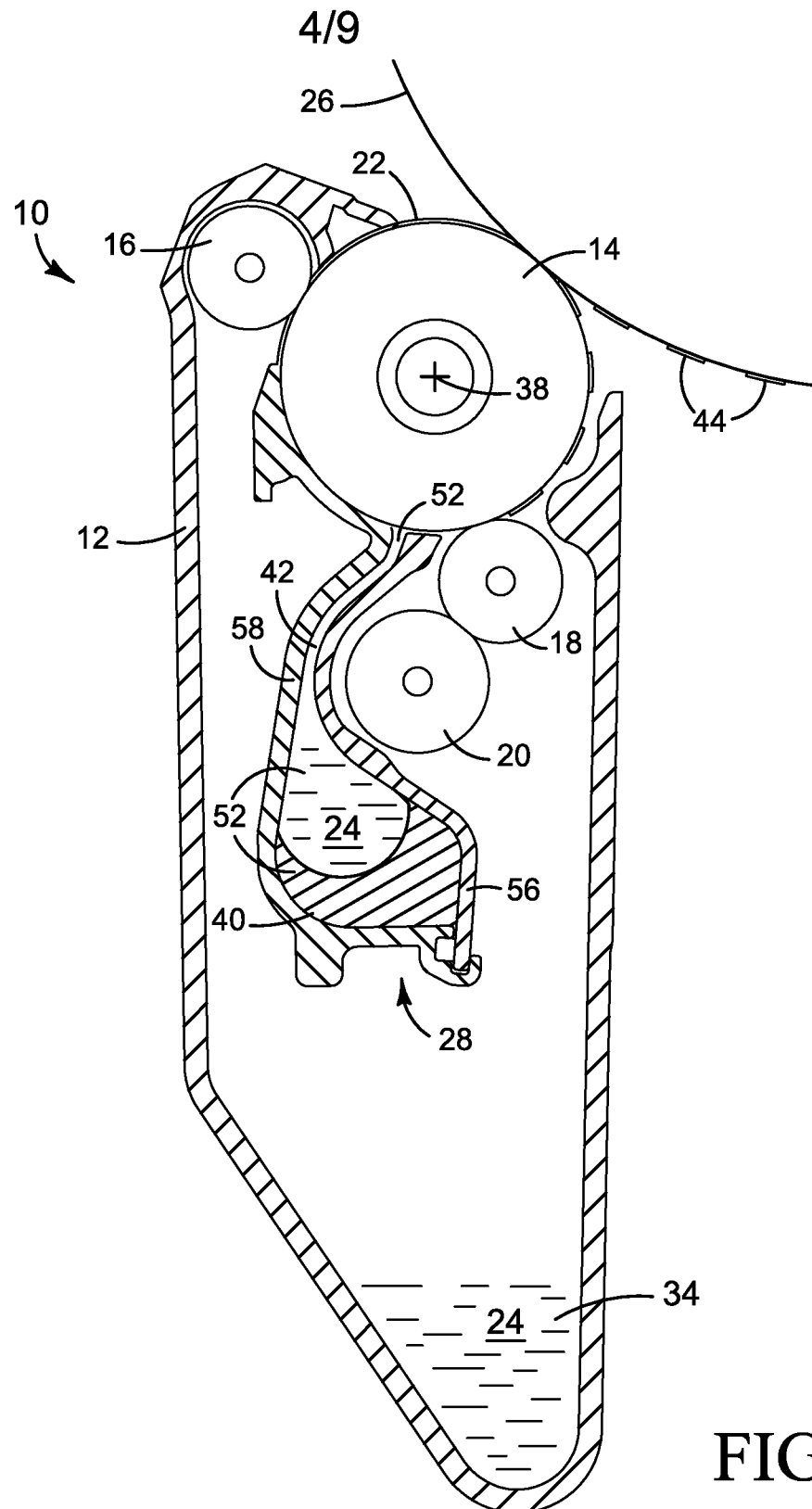


FIG. 4

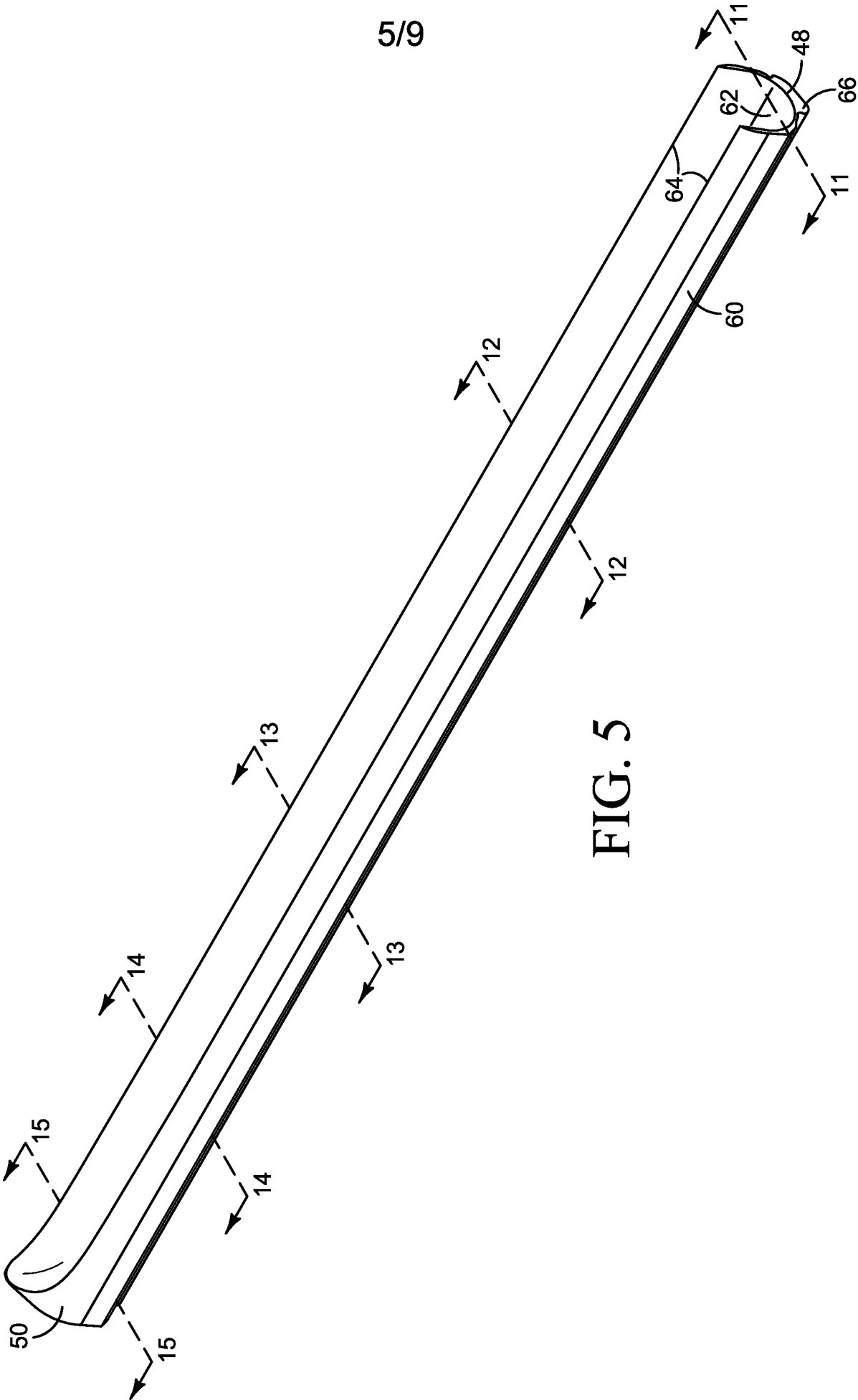
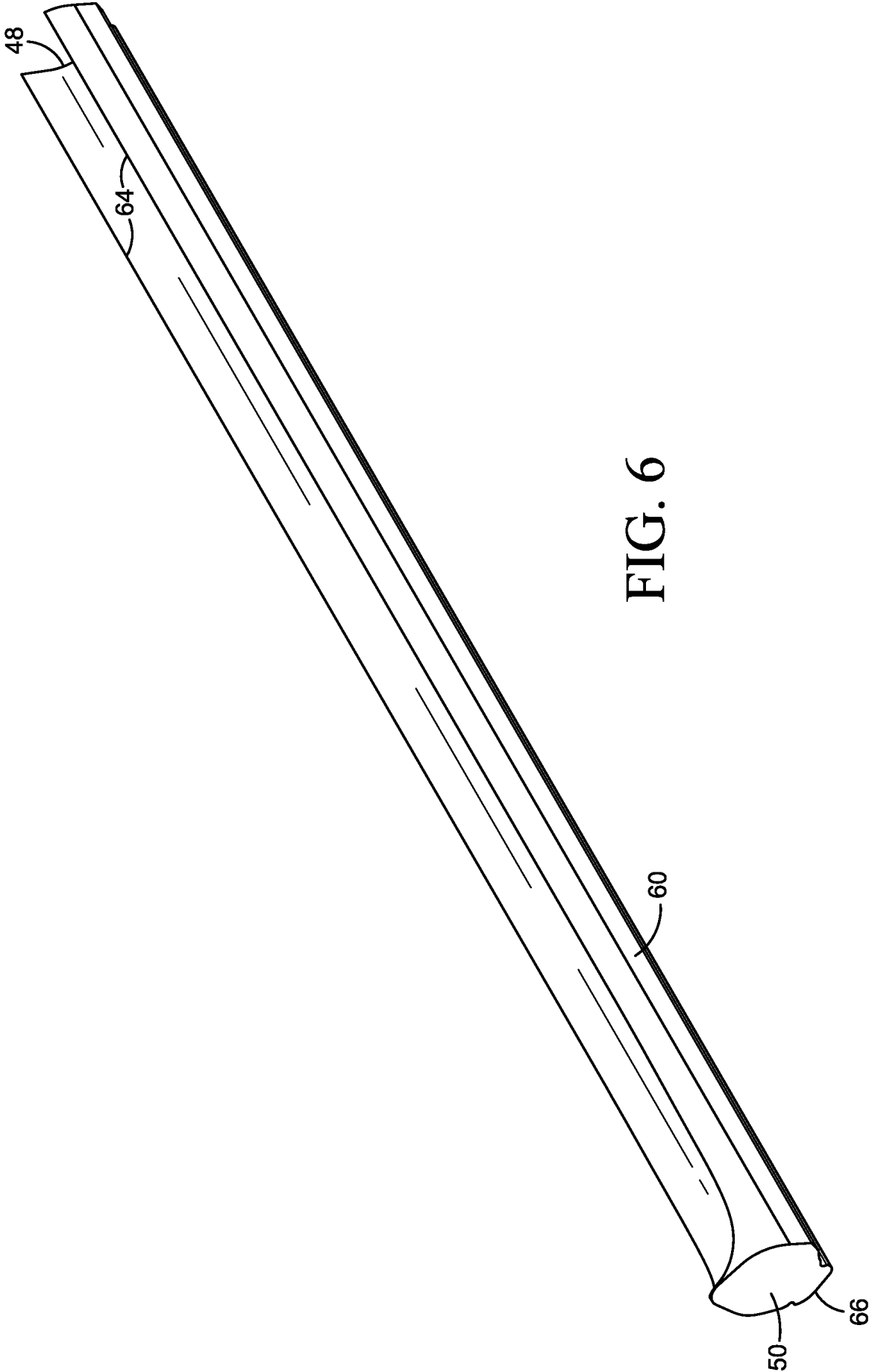


FIG. 5

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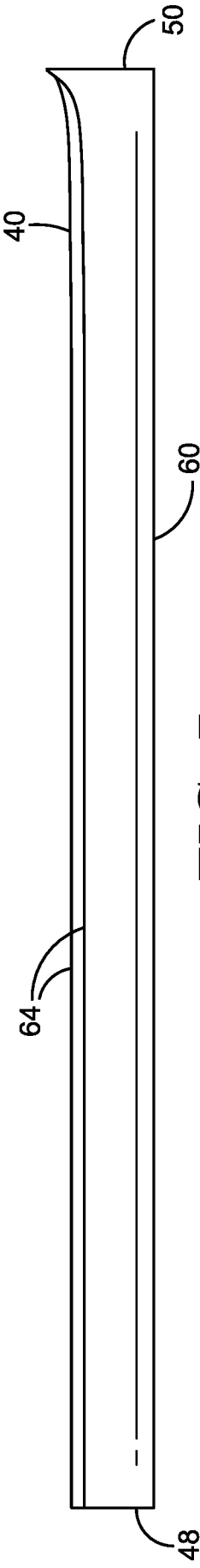


FIG. 7

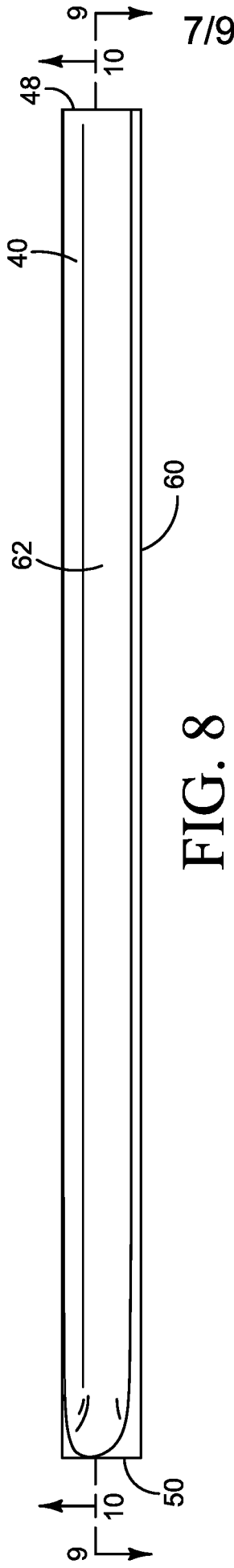


FIG. 8

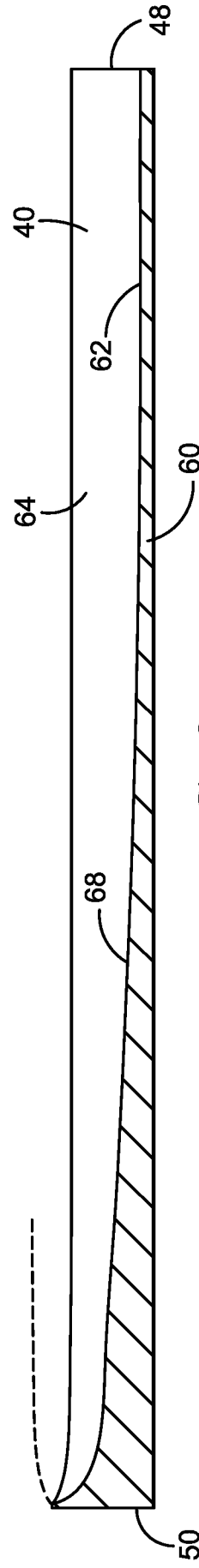


FIG. 9

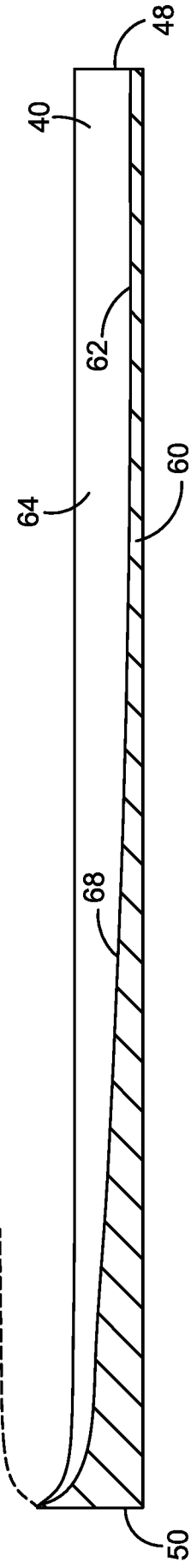


FIG. 10

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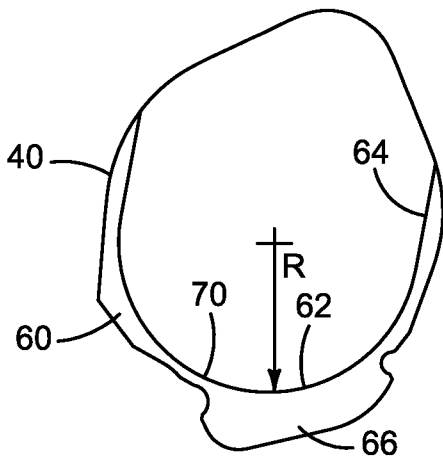


FIG. 11

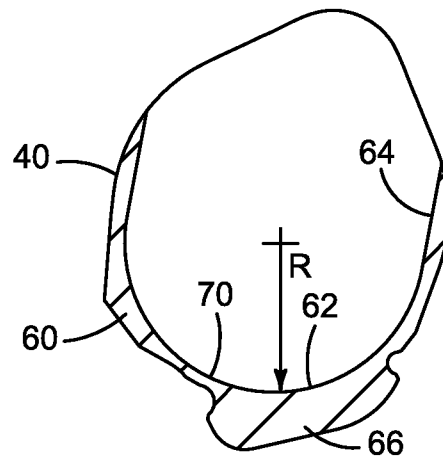


FIG. 12

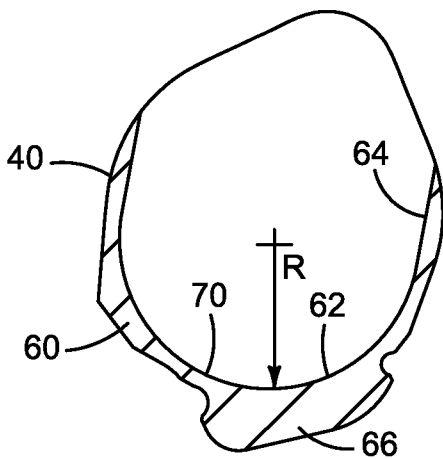


FIG. 13

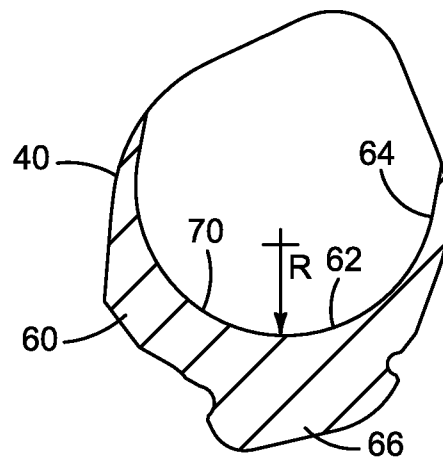


FIG. 14

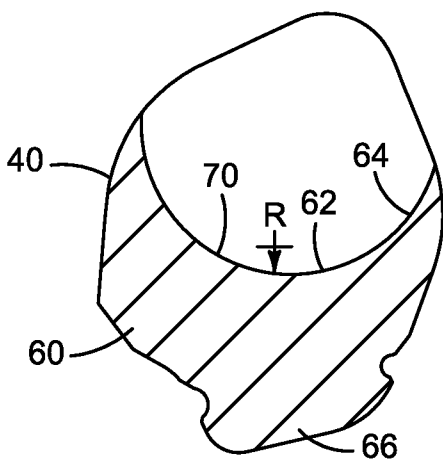


FIG. 15

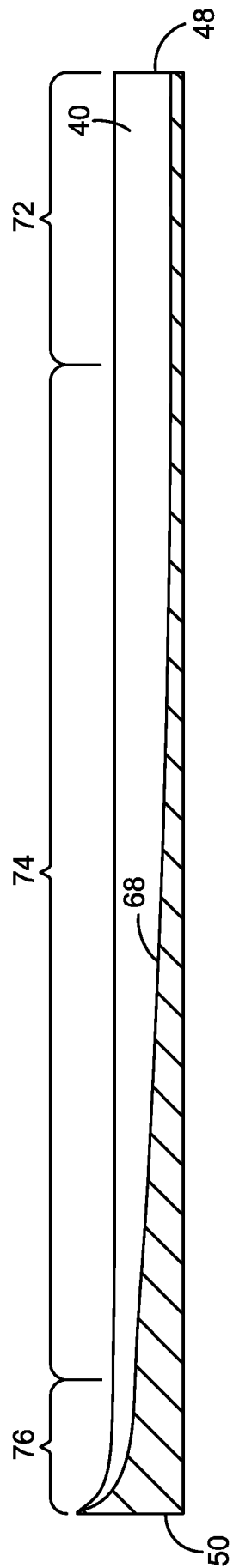


FIG. 16

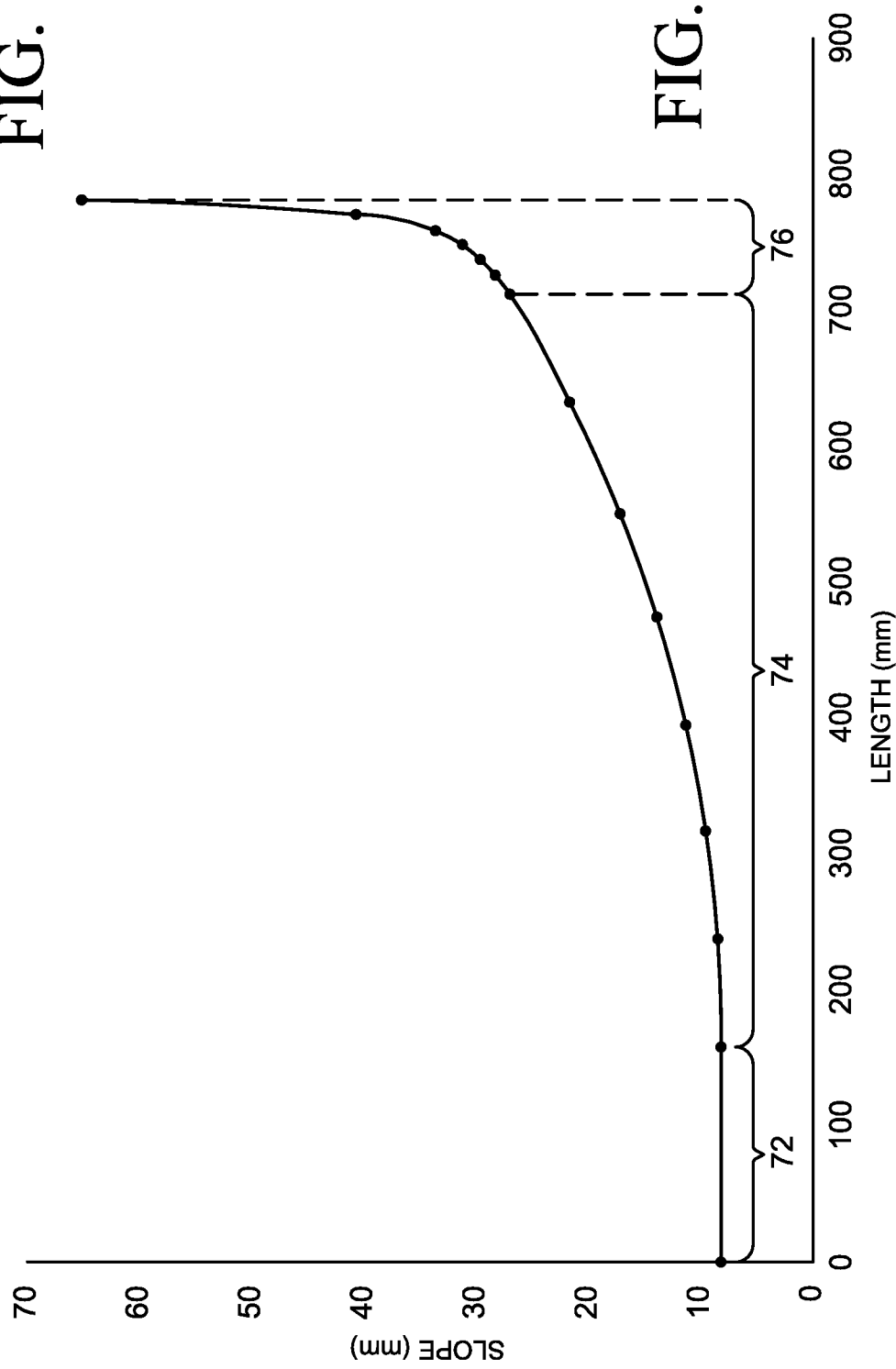


FIG. 17

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2017/059760

A. CLASSIFICATION OF SUBJECT MATTER
INV. G03G15/10
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
G03G

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	CN 201 974 641 U (WANJUN WU) 14 September 2011 (2011-09-14) claim 1; figure 1	1-5
A	----- US 2011/249989 A1 (LEVINTANT ORAN [IL] ET AL) 13 October 2011 (2011-10-13) figures 1,2 paragraph [0009] paragraph [0010] -----	1-5



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

9 January 2018

Date of mailing of the international search report

19/03/2018

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
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Authorized officer

Thieme, Markus

INTERNATIONAL SEARCH REPORT

International application No.
PCT/EP2017/059760

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fees, this Authority did not invite payment of additional fees.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☒ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

1-5

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- ☐ The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- ☐ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-5

Flow structure for an ink supply. Special technical feature: Elongated basin having a volume that shrinks progressively such that a rate of shrinkage increases towards the downstream part. Corresponding technical problem and achieved technical effect: How to achieve a uniform flow of ink.

2. claim: 6

Flow structure for an ink supply. Special technical feature: Elongated basin having a parabolic bottom. Corresponding technical problem and achieved technical effect: How to easily manufacture the structure.

3. claims: 7, 8

Ink flow structure. Special technical feature: Basin having bottom extending lengthwise along a curve from a first to a second inlet end. Corresponding technical problem and achieved technical effect: Reduce accumulation of ink sludge.

4. claims: 9-15

Ink developer unit. Special technical feature: Volume of the basin shrinks from the first end to the second end. Corresponding technical problem and achieved technical effect: Avoid an uneven image.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/EP2017/059760

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
CN 201974641	U	14-09-2011	NONE	

US 2011249989	A1	13-10-2011	NONE	
