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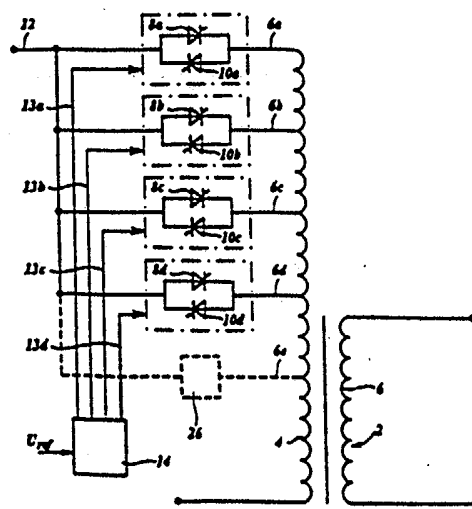
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54 Titre: Method and device for continuous adjustment and regulation of a transformer turns ratio, and transformer provided with such a device.

57 Abrégé:

In a method and a device for continuously adjusting, within a certain adjustment range, the turns ratio between the primary (4) winding and the secondary (6) winding of a power transformer (2) provided with at least one regulating winding, a first tap (6a, 6b, 6c, 6d) is switched on during a portion of a cycle of the alternating voltage of the transformer (2) and a second tap (6b, 6c, 6d, 6a) is switched on during another portion of the cycle of the alternating voltage. For this purpose, the device comprises electronic switches (8a, 8b, 8c, 8d, 10a, 10b, 10c, 10d) in the form of thyristors or transistors.



**57** Abrégé (suite):

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**73** Titulaires (suite):

Method and device for continuous adjustment and regulation of a transformer turns ratio, and transformer provided with such a device.

The invention relates to a method and a device for adjusting, within a certain adjustment range, the turns ratio between the primary and the secondary winding of a power transformer having at least one regulating winding  
5 provided with taps.

In networks for the distribution of electrical power, use is made of network parts having different voltage levels which are generally mutually coupled by means of transformers whose turns ratio between the voltage  
10 at the primary side and the voltage at the secondary side can be regulated or is adjustable in steps within certain limits as a result of equipping at least one of the windings of the transformer with taps which can be selected by means of a switching device.

15 Depending on the desired transformer application, this may involve regulation or adjustment of the turns ratio in one or more steps under load by means of on-load tap-changers or a semipermanent adjustment of the turns ratio in one or more steps in the switched-off state of the  
20 transformer by means of tap selectors. Regulation or adjustment of the turns ratio of the transformers in the distribution network is necessary to be able to guarantee a certain voltage level within fixed limits in the case of divergent load situations both of a short-term and a long-  
25 term nature at the distribution points associated with the consumers of the electrical power.

From measurements and calculations it has been found that, with the present transformer regulating and adjusting facilities, the voltage variation in urban  
30 networks is approximately 7% of the rated voltage, while in rural networks there is a voltage variation of approximately 14%. In addition, the average voltage over all the distribution points is found to be 2% to 4% higher than the rated value. As a result, unnecessary losses

occur in the transformers, and the consumers have on average an unduly high consumption.

Viewed from the generating end to the distribution end, the cause of the voltage variation in the distribution networks is the cumulative effects of voltage losses over the medium-voltage network, the low-voltage transformer and the low-voltage network, in which connection the stepped regulation of the medium-voltage transformer and a current influencing system which cannot be accurately adjusted play a part. In addition, unequally loaded cable phases or decentralized energy generation give rise to voltage differences in the network.

The object of the invention is to provide, in a simple and cheap manner, in the first place, a method of the type mentioned in the preamble, with which method the adjustment of the voltage in the distribution networks can take place appreciably more accurately and rapidly than in the prior art and, in addition, under load. For this purpose, the method according to the invention is characterized in that, to obtain a transformer turns ratio which is essentially continuously adjustable within the adjustment range, a first tap is switched on during a portion of a cycle of the alternating voltage of the transformer and a second tap is switched on during another portion of a cycle of the alternating voltage. Thus, during one cycle of the alternating voltage, two taps are separately in operation and the current flows through one of the taps in accordance with the times for which the respective taps are switched on. It should be pointed out that said times of switching-on may also be (virtually) equal to zero.

With the improved voltage regulating facilities under load which are obtained as a result of this method, the turns ratio of a transformer provided with taps can be adjusted accurately and very rapidly in such a way that the rated voltage approximately prevails, particularly at the distribution points of the distribution network. As a result, the transformers will be capable of being operated

without increased voltage compared with the regulating facilities hitherto usual; this therefore results in an average voltage reduction of 2% to 4% compared with the present situation. The zero-load losses of a transformer will consequently be approximately 5% to 9.5% lower, depending on the voltage-dependence of the zero-load losses of the transformer.

At the distribution point of the electrical power, the voltage reduction results in an energy saving which, on the basis of measurements in a Dutch distribution network and of the EPRI Report EL-3591 entitled "The Effects of Reduced Voltage on the Operation and Efficiency of Electric Systems", Volume 1, Project 1419-1, June 1984, is approximately 1.8% for 2% average voltage reduction, and approximately 3.6% for 4% average voltage reduction. Appreciable savings are therefore to be achieved both for the operator of the distribution network of which the transformers form part and for the consumers of the electrical power.

In addition, the deviations from the rated voltage over an arbitrary period of time decrease.

Furthermore, large indirect savings are possible for the distribution company in management and in the network configuration of the medium-voltage and low-voltage network.

With regard to voltage regulation in stations, voltage problems in networks can be solved and managed with differently loaded medium-voltage phases.

With regard to network configuration, it is found that medium-voltage networks can be operated over a much greater distance because transformer power supply can take place independent from the voltage drop of the medium-voltage part of the network. As a result, savings are possible on network configurations at voltage levels of 150 kV, 50 kV, 25 kV and 10 kV.

Cable cross sections can also be reduced since the voltage drop is no longer critical as a design criterion for the network; only the transport capacity is then still

a design criterion.

In connection with the feedback of energy, savings can be achieved in that separate transformers are no longer necessary for supplying and receiving power since the  
5 voltage can be regulated with the method according to the invention regardless of the direction of the power.

Finally it should be pointed out that, in the case of parallel operation of transformers, power distribution can be adjusted very well by the voltage regulation  
10 regardless of a difference in the short-circuit impedance of the transformers working in parallel.

Preferably, the switching between the first and second tap in the method according to the invention takes place in pulse-width modulation. As a result, a good  
15 compensation for harmonic voltages can be obtained. The harmonic currents and voltages generated have frequencies which are exclusively odd multiples of the basic frequency (usually: 50 or 60 Hz). If the frequency of the pulse-width modulation is at least an order of magnitude higher  
20 than the frequency of the alternating voltage or of the harmonic voltage or current to be compensated for, a corrected voltage or current is obtained whose fundamental frequency is equal to the basic frequency of the alternating voltage. In addition, as a result of varying  
25 the pulse width, a voltage is obtained which can be easily regulated and whose value is essentially proportional to the ratio of the time periods for which the first and second taps are switched on.

In another preferred embodiment, the switching  
30 between the first and second tap in the method according to the invention takes place with the aid of phase control, i.e. the switching-on of a tap at a particular phase angle, also termed phase-angle control. The voltage level of the regulating winding varies with the choice of phase angle.  
35 If unidirectionally conducting switches are used, the switching-off of a phase takes place by natural commutation at the instant the current passes through zero.

The next object of the invention is to provide a

device of the type mentioned in the introduction for achieving the abovementioned objects. For this purpose, said device is characterized by: a number of electronic switches which are provided with a first and a second  
5 terminal, and which can be made to conduct unidirectionally or bidirectionally with the aid of control signals, the first terminals being each adapted to be connected to a tap of the regulating winding and whose second terminals are adapted to be connected to the first or the second terminal  
10 of at least one other switch; and a control device for supplying the control signals to the switches in such a way that, to obtain a transformer turns ratio which is essentially continuously adjustable within the adjustment range, a first tap is switched on during a portion of a  
15 cycle of the alternating voltage of the transformer and a second tap is switched on during another portion of the cycle of the alternating voltage, the ratio of the time periods in which the first and second taps are switched on being dependent on the value of a transformer turns-ratio  
20 control signal fed to the control device. Such a switching device replaces the conventional, mechanically operated on-load tap-changer or tap selector and enables the operator of the associated transformer to adjust the transformer turns ratio rapidly, accurately and essentially  
25 continuously.

With the method and the switching device according to the invention, a number of novel control facilities have come within reach, such as:

- compensation for harmonic voltages. Assuming that  
30 the regulating winding of the transformer is on the primary side, the switching device according to the invention can be controlled in such a way that a harmonic voltage distortion on the primary side is not present on the secondary side, with the result that the secondary voltage  
35 has essentially a sinusoidal shape;

- compensation for harmonic currents. Assuming, again, that the regulating winding of the transformer is on the primary side, a switching device according to the

invention can be controlled in such a way that, using one or more capacitors, harmonic currents on the primary side can be compensated for, and this results in an essentially sinusoidal primary network current. It should be pointed  
5 out that the compensation for harmonic currents cannot take place simultaneously with the compensation for harmonic voltages;

- correction for asymmetrical voltages. If the phase voltages at the primary side are asymmetrical in the case  
10 of a multiphase transformer, this asymmetry can be corrected by controlling the switching device according to the invention differently for the separate phases and independently of the other phases;

- remote control. Normally speaking, the regulation  
15 of the transformer turns ratio takes place by generating a control signal in a closed-loop control system, the reference for a voltage to be regulated being generated internally. Such a voltage reference can, however, also be generated externally and remotely fed to the switching  
20 device;

- parallel connection of transformers. Voltage differences between parallel-connected transformers can be eliminated with the aid of a suitable control. A master/slave control can, for example, be used for this  
25 purpose, a master control system controlling the voltage of a transformer and generating a current adjustment for a slave control system of another transformer.

Preferably, the control device of the switching device is adapted to switch on the first and second tap  
30 with the aid of pulse-width modulation.

For this purpose, the switches each advantageously comprise a parallel circuit of two transistors connected in series opposition and two diodes connected in series  
35 opposition, the connection point between the diodes being connected to the connection point between the transistors. In a practical embodiment, the said connecting point is connected to the emitters of the transistors and to the anodes of the diodes, and the transistors are of the IGBT

type.

In another preferred embodiment, the control device of the switching device is adapted for switching between the first and second tap with the aid of phase control, in which case the switches may comprise thyristors connected in antiparallel fashion with natural commutation.

In a preferred embodiment, the device according to the invention comprises at least one element which ensures that the voltage across, and the current through, the electronic switches do not exceed a certain limit value, so that the electronic switches have to be suitable only for rated voltages and currents. Such an element can, on the one hand, be designed with a first terminal which is adapted to be connected to a tap of the regulating winding of the transformer and with a second terminal which is adapted to be connected to the first or the second terminal of a switch. On the other hand, such an element can be designed with a first terminal which is adapted to be connected to the first terminal of a switch and with a second terminal which is adapted to be connected to the second terminal of a switch.

Examples of the elements concerned are: an impedance, a thyristor, a voltage-dependent resistor and a surge voltage protector. In combination with a suitable control device, provision can be made that, in the event of short-circuiting of the transformer, the short-circuit current runs through the limiting element. The same may apply in the event of the transformer being switched on, under which circumstances currents occur which are a number of times higher than the rated current. Moreover, the switching device according to the invention can be fed by the power transformer itself, for example from the tap which is connected to the limiting element. In that case, the transformer is switched on via the element, after which the switching device is put into operation in the steady-state operating condition of the transformer, so that the switching device does not need a separate power supply.

The invention also relates to a transformer which

is provided with at least one winding with taps and has a switching device as described above.

The invention is explained below in greater detail by reference to the accompanying drawings, wherein:

5           Figure 1 shows a diagram of a transformer, one winding of which is provided with four or five taps which are connected to a switching device according to the invention;

10           Figure 2 shows an alternative for the electronic switch shown in Figure 1;

            Figure 3 shows a diagram of another transformer which has a winding provided with taps;

15           Figure 4 shows yet another transformer which has a winding provided with taps for increasing the in-phase regulating range of the transformer;

            Figure 5 shows yet another transformer which has windings provided with taps in two different phases for in-phase and quadrature regulation of a three-phase transformer;

20           Figure 6 shows a very simplified equivalent diagram of a transformer incorporated in a network;

            Figure 7 shows the transformer output voltage in the case of pulse-width modulation according to Figure 8 in the diagram of Figure 6;

25           Figure 8 shows the associated voltage across a switch in Figure 6;

            Figure 9 illustrates a regulation characteristic in the case of pulse-width modulation;

30           Figure 10 illustrates the current in the non-tapped part of the primary winding of the transformer according to Figure 6 and the current through a tap of said transformer in the case of phase control; and

35           Figure 11 illustrates the voltage on the secondary side and the current through another tap of the transformer according to Figure 6 in the case of phase control.

In the various figures, the same reference numerals relate to the same components or components having the same function.

The description below always assumes a single-phase transformer representation; it will be clear that, in the case of a multiphase transformer, the circuit described and shown will be present in plurality in accordance with the number of phases.

Figure 1 shows a phase of a transformer 2 which comprises a primary winding 4 and a secondary winding 6. It may, for example, be a 400 kVA transformer having a rated primary voltage of 10.5 kV and a secondary voltage of 420 V. The primary winding 4 is provided with taps 6a, 6b, 6c and 6d, which are each connected to a first terminal of a pair of thyristors 8a and 10a, 8b and 10b, 8c and 10c or 8d and 10d, respectively, which are connected in anti-parallel. The other (second) terminals of the pairs of thyristors connected in anti-parallel are mutually interconnected and lead to a terminal 12 of the network. Each pair of thyristors connected in anti-parallel and surrounded by a chain-dot line is individually controlled (symbolically indicated by arrows 13a-13d) with the aid of a control device 14, not described here in greater detail, on the basis of a transformer turns-ratio control signal  $U_{tr}$  fed to the control device 14. Operation of the control device will be described in greater detail below by reference to Figures 6 to 11, inclusive.

The pairs of thyristors connected in anti-parallel according to Figure 1 operate on the basis of natural commutation and are therefore particularly suited to phase control. In the case of pulse-width modulation, a forced commutation has to be possible, for which purpose GTO (Gate Turn-Off) elements, for example, can be used. In the last-mentioned case, it is also possible to use the parallel circuit, shown in Figure 2, of transistors 16 and 18 connected in series opposition and diodes 20 and 22 connected in series opposition, the connection point between the transistors 16 and 18 and the connection point between the diodes 20 and 22 being interconnected.

In Figure 1, that portion of the winding which is provided with taps is situated at one end of the primary

winding 4. In Figure 3, that portion of a winding 4a of a transformer 2a which is provided with taps is, however, situated more centrally in the winding. The switches shown in Figure 3 et seq., such as the switches 24a, 24b, 24c and 5 24d, are shown in very simplified form for the sake of simplicity but comprise, in a real design, controllable semiconductor elements, such as the thyristors in the circuit according to Figure 1 or the transistors and diodes in the circuit according to Figure 2. Again no control 10 devices are shown in Figure 3 et seq. for the sake of clarity.

In both Figure 1 and Figure 3, a tap 6e or 6f, respectively, is shown by dashed lines and is connected to an element 26 or 28, respectively, whose other side 15 (element 26) is connected to the terminal 12 or whose other side (element 28) is connected to the first terminal of the switch 24a, and which element serves to reduce the electrical voltage loading and current loading of the 20 electronic switches, for example while the transformer is being switched on and during short circuits. In such situations, high to very high currents flow which can flow via the element 26 or 28, respectively, as a result of the opening of the switches. The voltage loading of the switches remains sufficiently low due to the element.

25 An element 26 or 28 may also be connected in parallel with a switch, which is indicated in Fig. 3: for protecting the switch 24a, the connection shown by a dashed line between the element 28 and tap 6f in that case is replaced by a connection shown by a dash-dot line.

30 The switches are only in operation during the normal steady-state condition of the transformer 2 or 2a, respectively, and not during the switching-on or short-circuiting of the transformer. This means that the electrical power supply for the control device for the 35 switches can be obtained from the transformer itself since power is needed only if the transformer is in operation.

The transformer according to Figure 4 has a primary winding 30 which in fact comprises a series circuit of the

windings 4a according to Figure 3 for increasing the voltage in-phase regulating range.

In the transformer circuits according to Figures 1, 3 and 4, there is always a so-called in-phase regulation, i.e. a voltage regulation in one phase. A combination of an in-phase and a quadrature regulation, i.e. a simultaneous regulation of windings on different transformer cores is diagrammatically shown in Figure 5. Transformer 2c according to Figure 5 has a regulating winding 32 of a first phase which is connected in series with a regulating winding 34 of another phase.

Figure 6 shows a transformer 2d having a primary main winding 36 which has a resistance 38 and a primary winding section 40 which has a resistance 42. The primary winding 36, 40 has taps 44a and 44b which are connected to one side of the switches 46a and 46b, respectively. The other sides of the switches 46a, 46b are interconnected and connected to the supply side of a network which is indicated in symbolic form by a voltage source 48 and an inductance 50.

The secondary winding 52, which has a resistance 54, is connected to a load impedance 56, across which there is the output voltage  $u_2$ . The voltage across the switch 46a is shown as  $u_1$ .

In pulse-width modulation, the switch 46b is closed starting from the opened position - and switch 46a is opened starting from the closed position - in a rhythm which can in principle be derived from Figure 8. According to Figure 8, the switch-on time is three to four times as great as the time during which the switch 46a is opened. In the case shown, the frequency of the pulse-width modulation (1 kHz) is twenty times as high as the frequency (50 Hz) of the voltage to be modulated. It is clearly observable in the output voltage  $u_2$  of the transformer 2d according to Figure 7 that the voltage while switch 46a is opened (corresponding to the time period during which switch 46b is closed) is higher than during the remaining time, as a result of which the rms value of the voltage  $u_2$

is between a value which is obtained if switch 46a is permanently closed and a value which is obtained if switch 46b is permanently closed. It will be clear that the voltage  $u_2$  can be continuously varied by continuously varying the pulse width.

If the switch-on factor  $d$  is defined as the ratio of the time during which switch 46b is closed to the switching time of the pulse-width modulation, there is a relationship between the variation in the transformer output voltage  $\Delta u_2$  and the switch-on factor  $d$  as shown in Figure 9. The curve obtained is nonlinear, which is the consequence of the fact that the electronic switches used are not ideal.

For the purpose of Figures 10 and 11 it has been assumed that the switches 46a and 46b in the circuit according to Figure 6 are formed by thyristors connected in anti-parallel, the switch 46a being closed (and switch 46b being opened) at instants in time which correspond to phase angles  $\alpha$  and  $180^\circ + \alpha$ . In Figures 10 and 11, two cycles of current  $i_1$  through the non-tapped portion of the primary winding of the transformer 2d according to Figure 6 are shown on arbitrary vertical scales, and also two cycles of current  $i_1$  through switch 46a, current  $i_1$  through the switch 46b, and the secondary voltage  $u_2$ . It is clearly evident from Figure 10 that at the instants in time which correspond to phase angles  $\alpha$  and  $180^\circ + \alpha$ , the output voltage  $u_2$  decreases in steps and again increases stepwise after the zero-crossing of current  $i_1$  through the tap which is connected to the switch 46a because, at that instant in time, switch 46a is opened and switch 46b is closed. It should be pointed out that for the sake of clarity, the stepwise alterations in the output voltage  $u_2$  are shown in a more pronounced form than they would be in reality on the scale shown. The rms value of the output voltage  $u_2$  can be adjusted continuously within a certain adjustment range by changing the phase angle  $\alpha$ .

Finally, it should be pointed out that it is not necessary in the method and device according to the

invention always to operate switches of two adjacent taps. The switching device can also be designed to switch between the  $n$ th and the  $m$ th taps, where  $n$  and  $m$  are positive natural numbers, the absolute difference between which is greater than 1. Such management may be necessary, for example, if one of the switches of the switching device or the control thereof has become defective, with the result that the defective switch is continuously in the open state, while the transformer has nevertheless to be kept in operation. A desired voltage may in that case be adjusted, for example, by switching between the next higher and next lower tap.

CLAIMS

1. Method for adjusting, within a certain adjustment range, the turns ratio between the primary (4) and the secondary (6) winding of a power transformer (2; 2a; 2b; 2c; 2d) having at least one regulating winding provided with taps (6a, 6b, 6c, 6d), characterized in that, to obtain a transformer turns ratio which is essentially continuously adjustable within the adjustment range, a first tap (6a, 6b, 6c, 6d) is switched on during a portion of a cycle of the alternating voltage of the transformer (2; 2a; 2b; 2c; 2d) and a second tap (6b, 6c, 6d, 6a) is switched on during another portion of the cycle of the alternating voltage.
2. Method according to claim 1, characterized in that the switching between the first and second tap (6a, 6b, 6c, 6d) takes place in pulse-width modulation.
3. Method according to claim 2, characterized in that the frequency of the pulse-width modulation is at least an order of magnitude higher than the frequency of the alternating voltage.
4. Method according to claim 1, characterized in that the switching between the first and second tap (6a, 6b, 6c, 6d) takes place with the aid of phase control.
5. Method according to one of claims 1-4, characterized in that the switching takes place if the transformer (2; 2a; 2b; 2c; 2d) is essentially in its steady-state operating condition, and in that no tap is switched on if the transformer (2; 2a; 2b; 2c; 2d) is essentially outside its steady-state operating condition.
6. Switching device for adjusting, within a certain adjustment range, the turns ratio between the primary (4) and the secondary winding (6) of a power transformer (2; 2a; 2b; 2c; 2d) having at least one regulating winding provided with taps (6a, 6b, 6c, 6d), characterized by:
  - a number of electronic switches (8a, 8b, 8c, 8d, 10a, 10b, 10c, 10d; 16, 18; 24a, 24b, 24c, 24d; 46a, 46b) which are provided with a first and a second terminal, and which can be made to conduct unidirectionally or

bidirectionally with the aid of control signals (13a, 13b, 13c, 13d), whose first terminals are each adapted to be connected to a tap (6a, 6b, 6c, 6d) of the regulating winding and whose second terminals are adapted to be  
5 connected to the first or the second terminal of at least one other switch (8a, 8b, 8c, 8d, 10a, 10b, 10c, 10d; 16, 18; 24a, 24b, 24c, 24d; 46a, 46b); and

a control device (14) for supplying the control signals (13a, 13b, 13c, 13d) to the switches (8a, 8b, 8c,  
10 8d, 10a, 10b, 10c, 10d; 16, 18; 24a, 24b, 24c, 24d; 46a, 46b) in such a way that, to obtain a transformer turns ratio which is essentially continuously adjustable within the adjustment range, a first tap (6a, 6b, 6c, 6d) is  
15 switched on during a portion of a cycle of the alternating voltage of the transformer (2; 2a; 2b; 2c; 2d) and a second tap (6b, 6c, 6d, 6a) is switched on during another portion of the cycle of the alternating voltage, the ratio of the time periods in which the first and second taps (6a, 6b, 6c, 6d) are switched on being dependent on the value of a  
20 transformer turns-ratio control signal fed to the control device (14).

7. Switching device according to claim 6, characterized in that the control device (14) is adapted to switch between the first and second tap (6a, 6b, 6c, 6d)  
25 with the aid of pulse-width modulation.

8. Switching device according to claim 6 or 7, characterized in that the switches each comprise a parallel circuit of two transistors (16, 18) connected in series  
30 opposition and two diodes (20, 22) connected in series opposition, the connection point between the diodes (20, 22) being connected to the connection point between the transistors (16, 18).

9. Switching device according to claim 8, characterized in that the transistors (16, 18) are of the  
35 IGBT type.

10. Switching device according to claim 6, characterized in that the control device (14) is adapted to switch between the first and second tap (6a, 6b, 6c, 6d)

with the aid of phase control.

11. Switching device according to claim 10, characterized in that the switches comprise thyristors (8a, 8b, 8c, 8d, 10a, 10b, 10c, 10d) connected in anti-parallel.  
5
12. Switching device according to any of claims 6-11, characterized by at least one element (26; 28) for limiting the voltage across, and the current through, the electronic switches (8a, 8b, 8c, 8d, 10a, 10b, 10c, 10d; 16, 18; 24a, 10 24b, 24c, 24d) in such a way that a certain voltage or current limit value, respectively, is not exceeded, which at least one element (26; 28) has a first terminal which is adapted to be connected to a tap (6e; 6f) of the regulating winding of the transformer (2; 2a) and has a second 15 terminal which is intended to be connected to the first or the second terminal of a switch (8a, 8b, 8c, 8d, 10a, 10b, 10c, 10d; 16, 18; 24a, 24b, 24c, 24d).
13. Switching device according to any of claims 6-11, characterized by at least one element (28) for limiting the 20 voltage across, and the current through, the electronic switches (24a) in such a way that a certain voltage or current limit value, respectively, is not exceeded, which at least one element (28) has a first terminal which is adapted to be connected to the first terminal of a switch 25 (24a) and has a second terminal which is adapted to be connected to the second terminal of the switch (24a).
14. Switching device according to claim 12 or 13, characterized in that the element (26, 28; 27) is formed by an impedance, a thyristor, a voltage-dependent resistor or 30 a surge voltage protector.
15. Switching device according to any of claims 6-14, characterized in that it is adapted to be fed by the transformer (2; 2a; 2b; 2c; 2d).
16. Transformer (2; 2a; 2b; 2c; 2d) provided with at 35 least one regulating winding having taps (6a, 6b, 6c, 6d), and provided with a switching device according to any of claims 6-15.

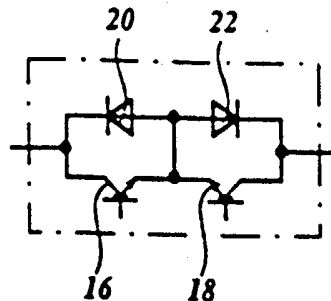
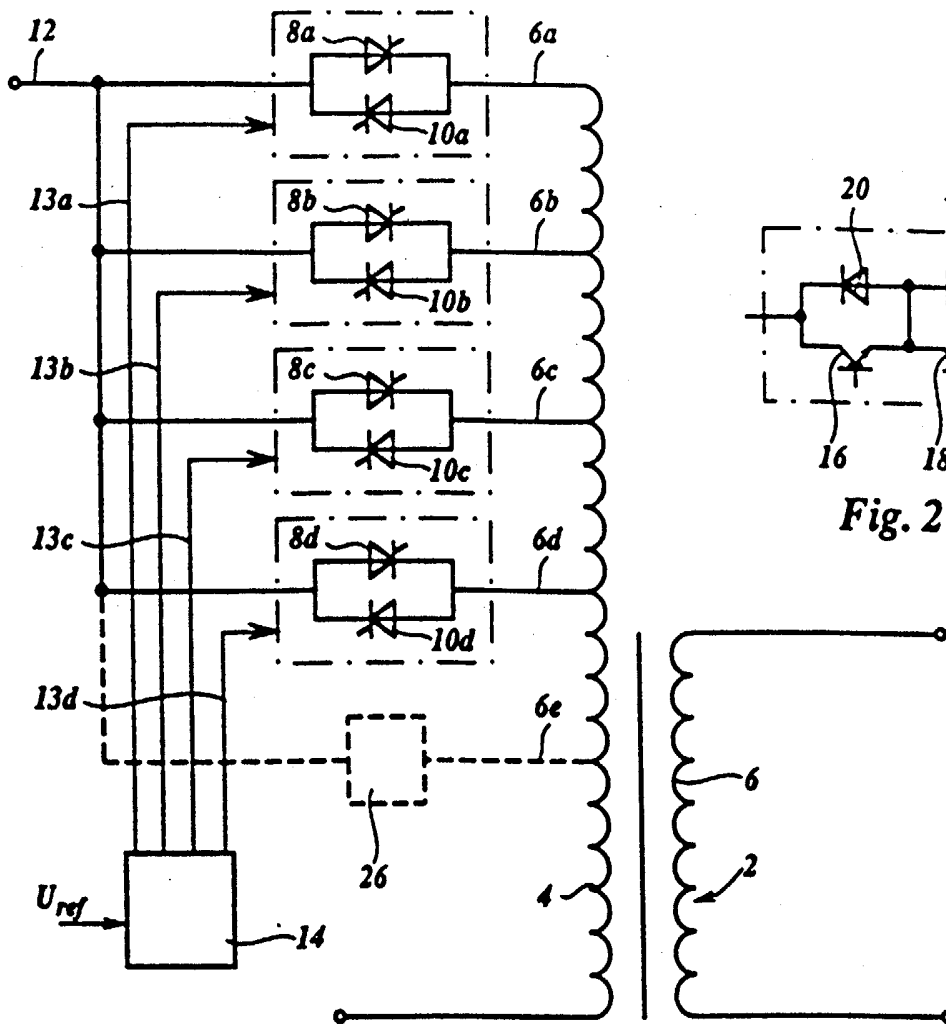


Fig. 2

Fig. 1

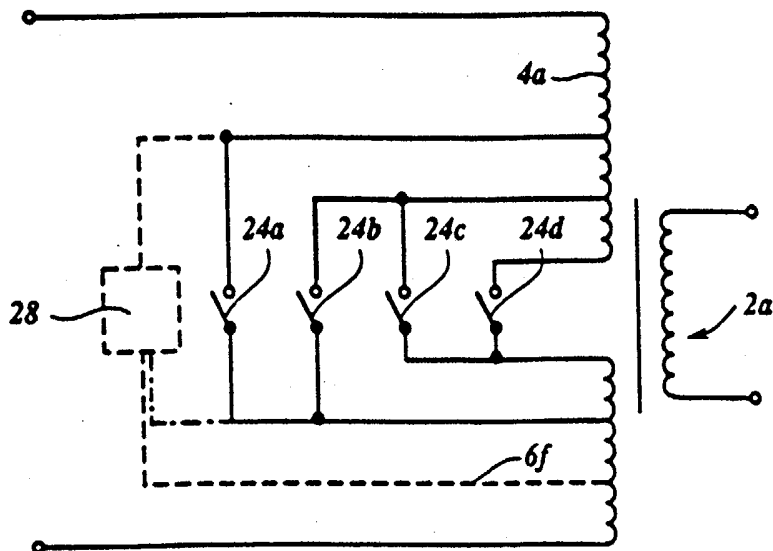


Fig. 3

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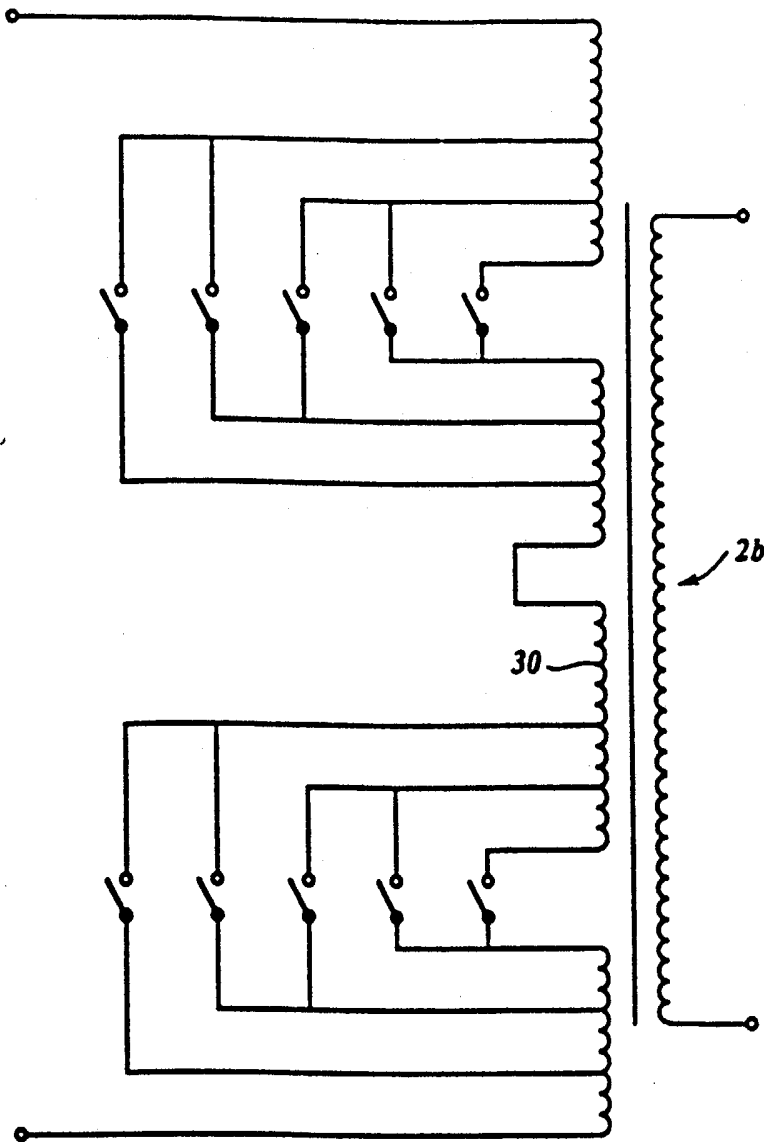


Fig. 4

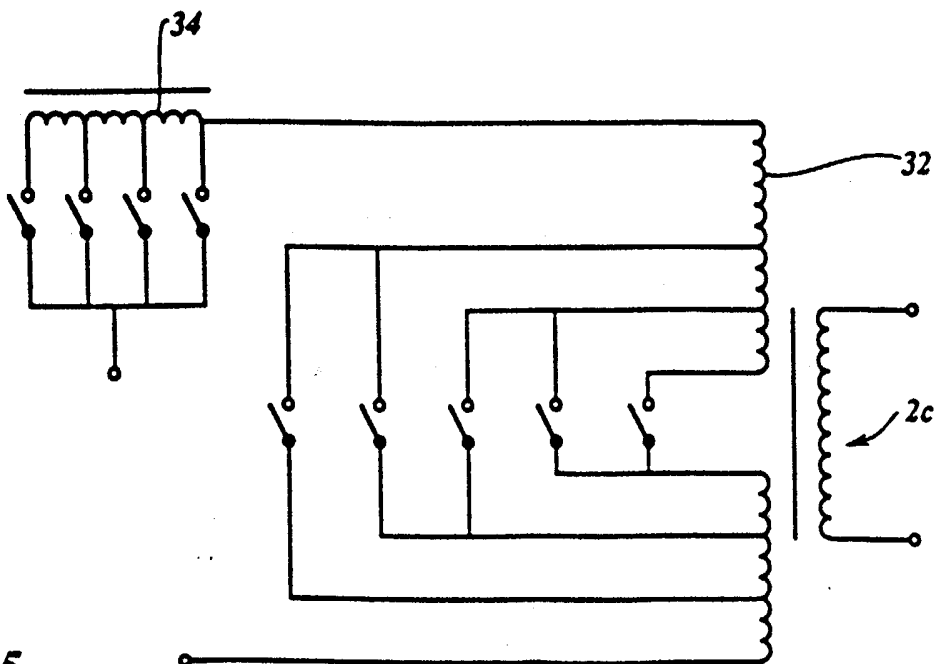


Fig. 5

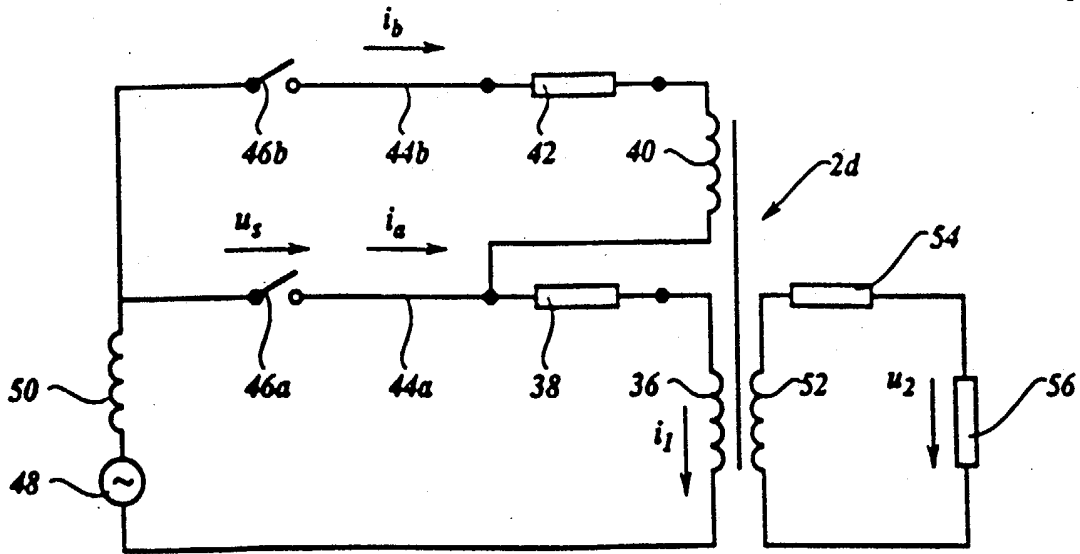


Fig. 6

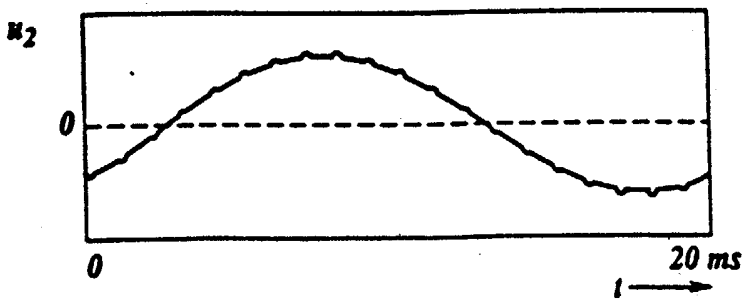


Fig. 7

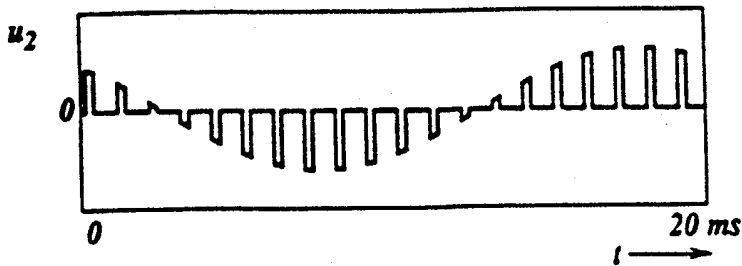


Fig. 8

010658

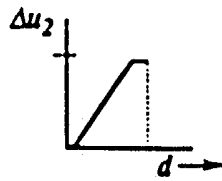


Fig. 9

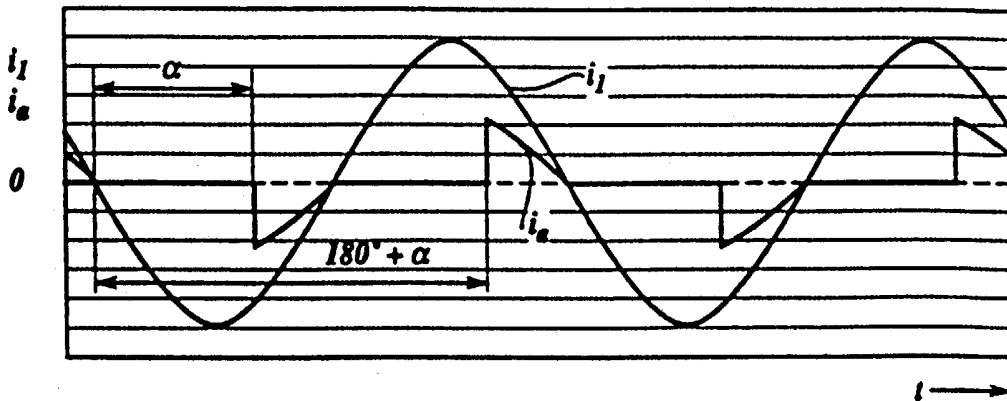


Fig. 10

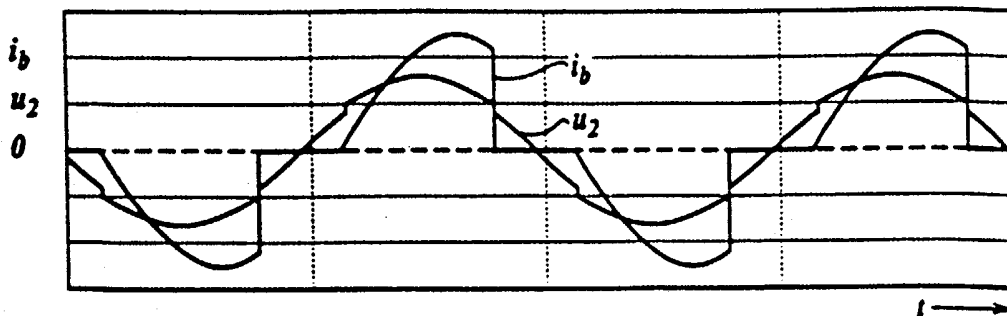


Fig. 11