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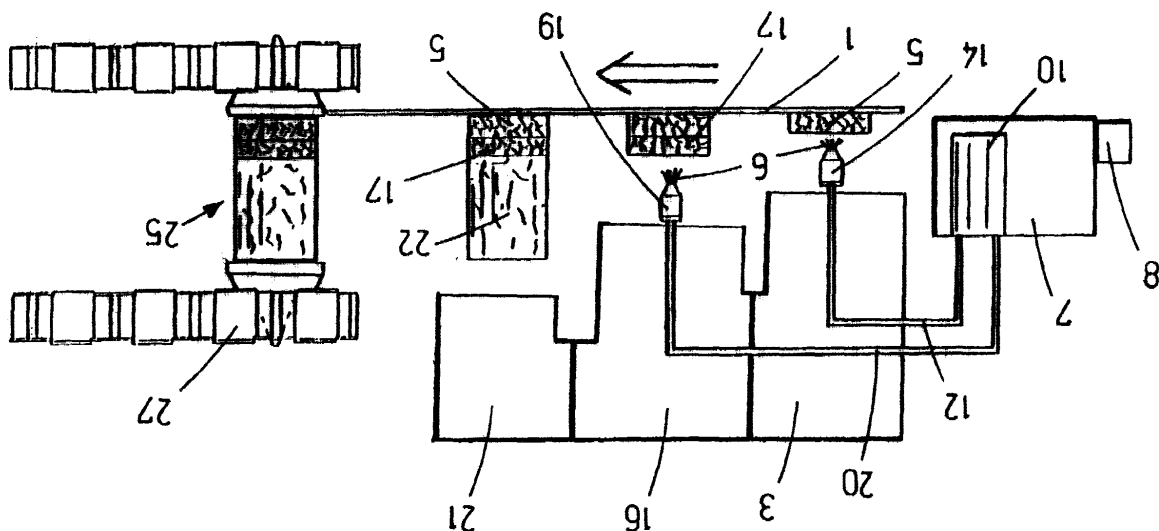
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(54) **A method for manufacturing corks and a device for carrying out the method**

(57) Method and device for manufacturing corks (25), specifically corks with the greater part of the body made of a cork mix (22) and at least one end section made of natural cork (5), in which a solid disk of natural cork (5), with a pre-established diameter, is placed on the manufacturing device; hot glue (6) is released onto one surface of the disk (5); a cylindrical body (22) made

of cork mix is placed on the above-mentioned surface of the disk, the diameter of the cylindrical body corresponds to the diameter of the disk (5) and it is of a length suitable for the formation of the cork; the disk is axially compressed against the cylindrical body, and/or vice versa, for a length of time sufficient to ensure that the glue is set.





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EUROPEAN SEARCH REPORT

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| DOCUMENTS CONSIDERED TO BE RELEVANT | | | |
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| Category | Citation of document with indication, where appropriate, of relevant passages | Relevant to claim | CLASSIFICATION OF THE APPLICATION (InCl.6) |
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| Place of search | | Date of completion of the search | Examiner |
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| CATEGORY OF CITED DOCUMENTS | | | |
| X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document | | T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document | |

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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