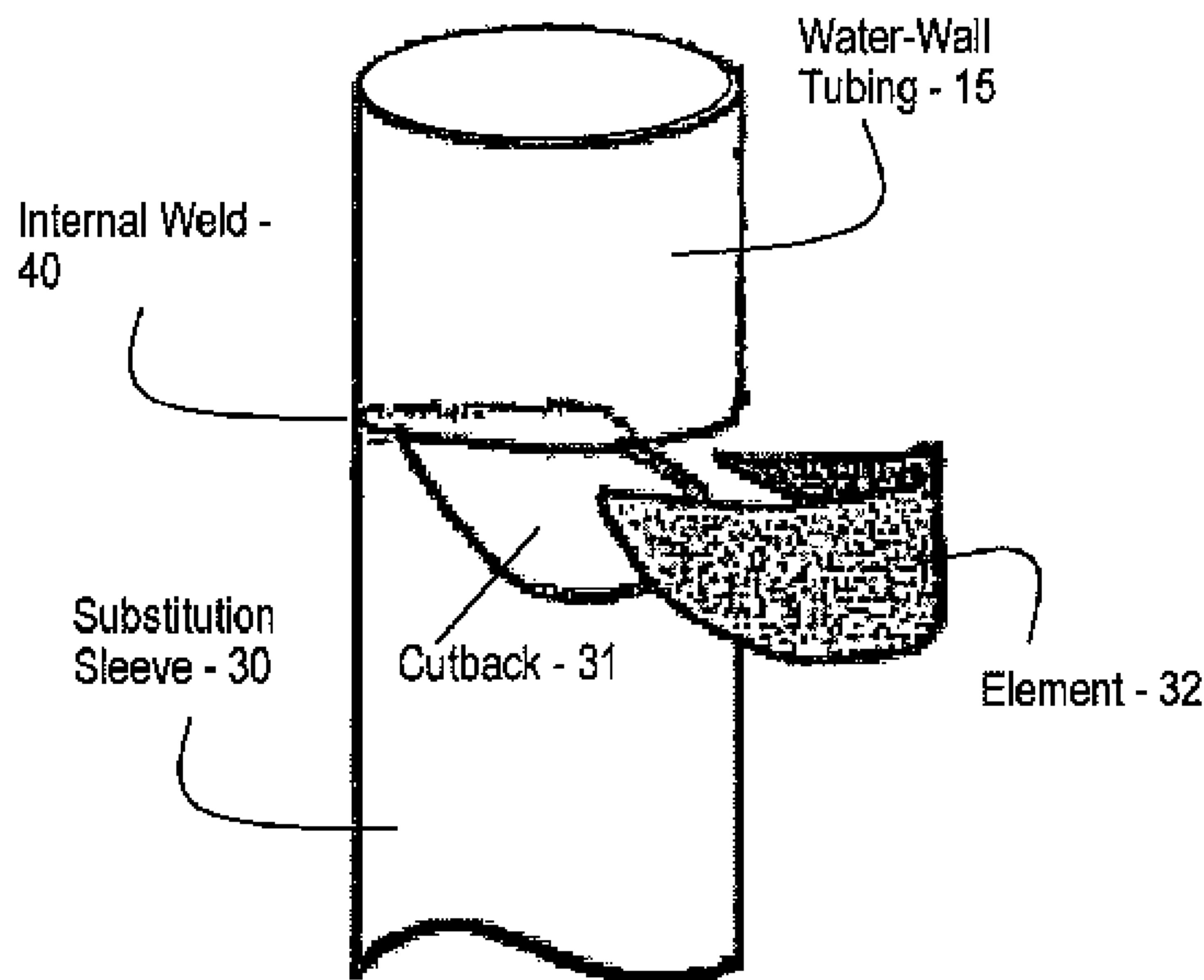




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(54) Titre : PROCEDE DE SOUDAGE DE REPARATION POUR TUYAUTERIE D'EAU FORMANT MUR
(54) Title: REPAIR WELDING METHOD FOR WATERWALL TUBES



(57) Abrégé/Abstract:

A method for performing repair to a length of water-wall tubing (15) calls for aligning a substitution sleeve (30) in the length, welding an upper internal portion (40) and a lower internal portion of the sleeve to the water-wall tubing (15); placing an upper (32) and a lower element into a respective cutback (31) of the sleeve; and welding an upper (50) external portion and a lower external portion of the sleeve to the respective elements and the water-wall tubing (15) to repair the sleeve.

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