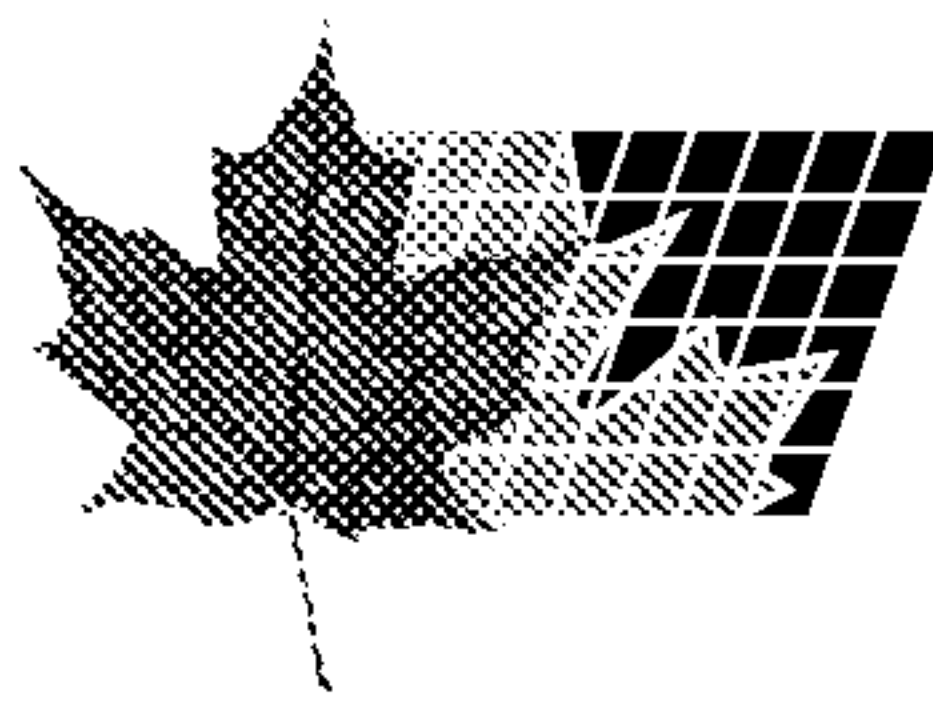
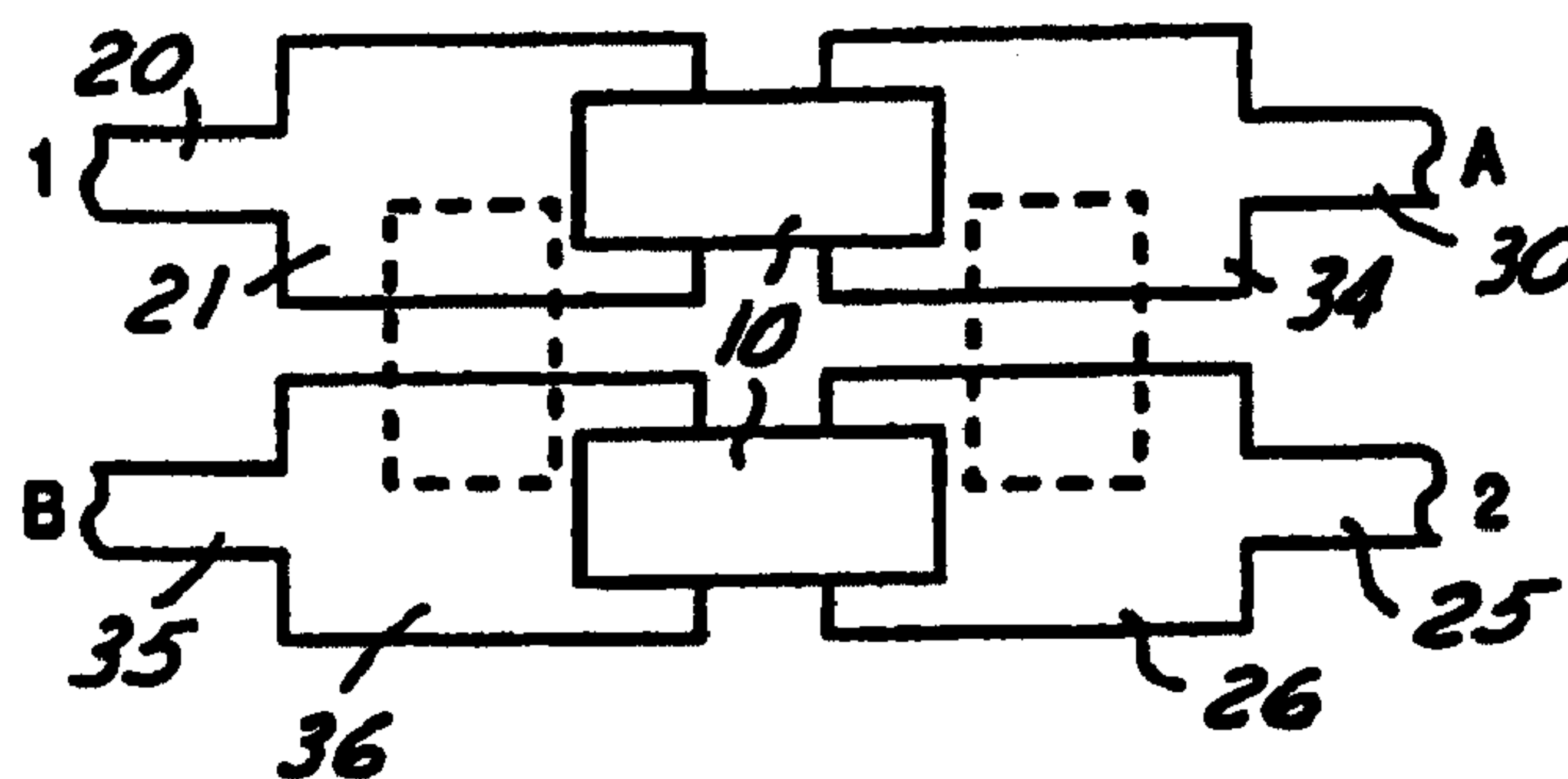




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(51) Int.Cl.⁶ H05K 1/00, H05K 1/11
(30) 1997/03/31 (08/829,293) US
(54) **PROCEDE D'AGENCEMENT DE PLOTS SIGNAL ET
DESTINATION A PLUSIEURS COMBINAISONS DE
CONNEXIONS SIGNAL/DESTINATION**
(54) **METHOD OF ARRANGING SIGNAL AND DESTINATION PADS
TO PROVIDE MULTIPLE SIGNAL/DESIGNATION
CONNECTION COMBINATIONS**



(57) L'invention concerne un ensemble circuit électronique comportant un agencement de plots signal (21, 26) et destination (31, 36, 37) à plusieurs signaux qui donnent plusieurs combinaisons de connexions signal/destination. Une réalisation de l'invention comprend n plots signal (21, 26) et n plots destination (31, 36), n étant un nombre supérieur à un. Les plots signal (21, 26) et les plots destination (31, 36) sont disposés sur un substrat (50) en matrice polygonale à alternance plot signal/plot destination. Selon une réalisation préférée, l'ensemble polygonal a la forme d'un polygone orthogonal.

(57) The invention provides an electronic circuit assembly having an arrangement of signal (21, 26) and destination (31, 36, 37) pads for two or more signals which provides multiple signal/destination connection combinations. One embodiment of the present invention comprises n signal pads (21, 26) and n destination pads (31, 36), where n is a number greater than one. The signal pads (21, 26) and destination pads (31, 36) are arranged on a substrate (50) in a polygonal array in an alternating signal pad/destination pad pattern. In a preferred embodiment, the polygonal array has the shape of a right polygon.

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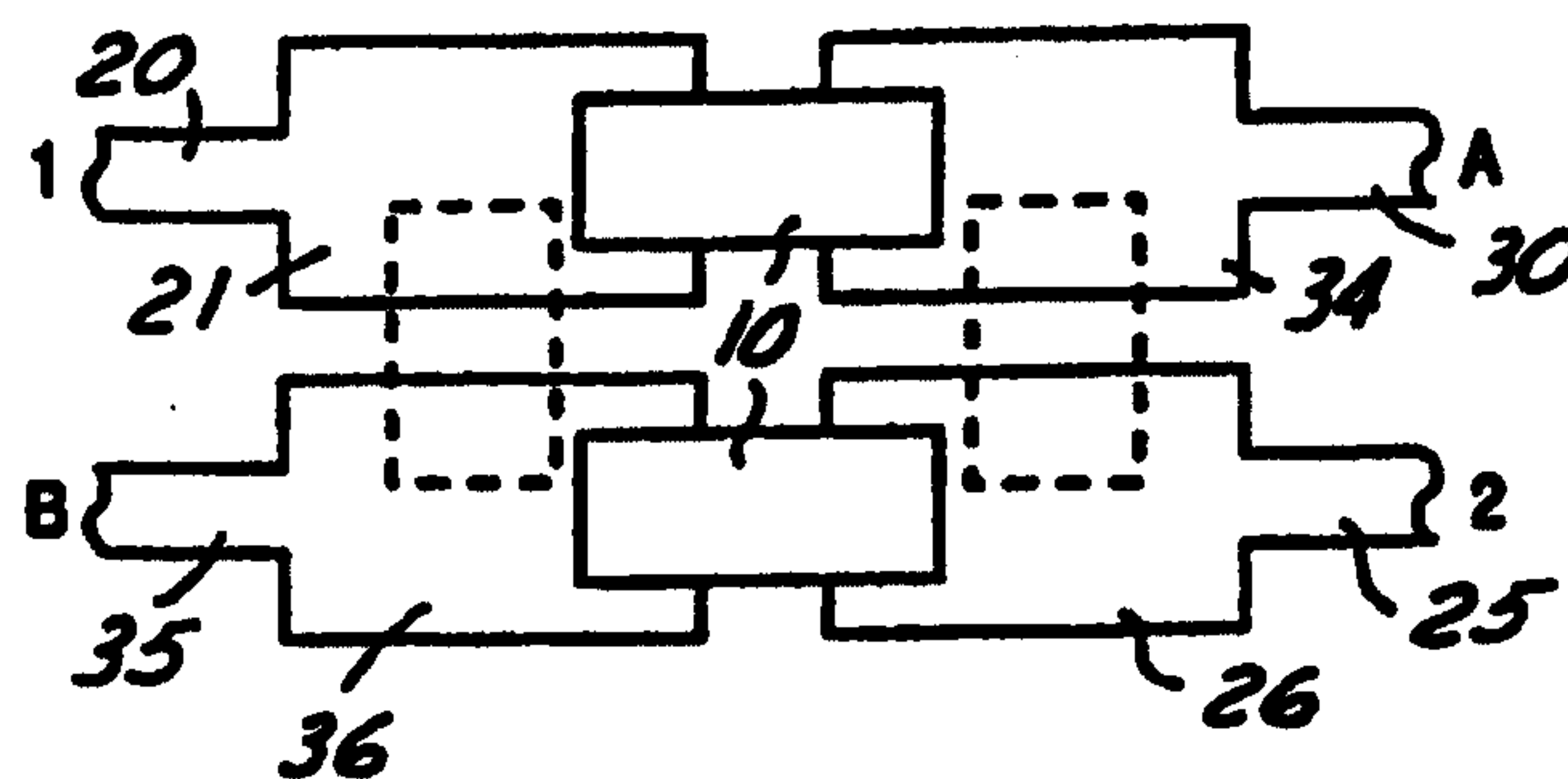
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(54) Title: METHOD OF ARRANGING SIGNAL AND DESTINATION PADS TO PROVIDE MULTIPLE SIGNAL/DESIGNATION CONNECTION COMBINATIONS

(57) Abstract

The invention provides an electronic circuit assembly having an arrangement of signal (21, 26) and destination (31, 36, 37) pads for two or more signals which provides multiple signal/destination connection combinations. One embodiment of the present invention comprises n signal pads (21, 26) and n destination pads (31, 36), where n is a number greater than one. The signal pads (21, 26) and destination pads (31, 36) are arranged on a substrate (50) in a polygonal array in an alternating signal pad/destination pad pattern. In a preferred embodiment, the polygonal array has the shape of a right polygon.



**METHOD OF ARRANGING SIGNAL AND DESTINATION PADS TO PROVIDE
MULTIPLE SIGNAL/DESTINATION CONNECTION COMBINATIONS**

The present invention relates generally to electronic
5 circuits. More particularly, the present invention relates
to a method of arranging signal and destination pads in
electronic circuits to provide multiple signal/destination
connection configurations.

10 In electronic circuits, components are attached to a
substrate and the inputs and outputs of the components are
interconnected by wires or, more typically, circuit traces.
Circuit traces electrically connect an output terminal, or
signal origination, of one component to an input terminal,
15 or signal destination, of another component. An individual
circuit trace may consist of a single path having only one
origination and one destination, or it may be branched so as
to have multiple originations and/or destinations. In
either case, each end of a circuit trace usually terminates
20 in a pad, to which a component input or output terminal is
attached.

When a circuit is designed, it is generally laid out
such that each of the components may be oriented in only one
way on the circuit substrate. However, it may sometimes be
25 desired to lay out a circuit such that one or more
components may be oriented in more than one way, so that
more than one configuration of signal/destination
connections can be made using a single circuit trace layout.
This idea is illustrated in FIG. 1. Here, a signal circuit
30 trace 20 having two signal pads 21/22, and two destination
circuit traces 30/35 each having one destination pad 31/36,
respectively, have been laid out on a substrate 50. The
signal trace 20 is attached at one end to an output terminal

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(signal origination) of an electronic component, while the destination traces 30/35 are each attached to an input terminal (signal destination) of another component. Although these components and their terminals are not shown, the signal originations are denoted by single-digit reference numerals 1, 2, 3, and so forth, and the signal destinations are denoted by reference letters A, B, C, and so forth.

Once the circuit traces 20/30/35 have been laid out on the substrate 50 as shown in FIG. 1, the circuit can then be populated with components. At this point, the substrate populator has the option of attaching a jumper 10 (1) between signal pad 21 and destination pad 31, thereby connecting signal 1 with destination A, or (2) between signal pad 22 and destination pad 36 (as indicated by the dashed outline of a jumper 10), thereby connecting signal 1 with destination B. In either combination, a unique circuit is produced. Thus it can be seen that a single circuit trace arrangement may be populated with jumpers 10 in more than one way so as to provide more than one signal/destination connection combination (hereinafter referred to as an "SDCC"). This means that rather than producing two separate circuit trace arrangements -- e.g., two unpopulated printed circuit boards (PCBs) -- which have similar layouts except for a few signal/destination connections, it is possible to use the foregoing multiconfigurable pad arrangement to produce only one such circuit trace/PCB which has the possibility of producing either of two SDCCs. In short, one circuit/PCB using the foregoing pad arrangement can take the place of two separate but similarly laid out circuits/PCBs.

FIG. 1 illustrates a prior art attempt at providing more than one SDCC for one signal origination 1 and two

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potential destinations A/B. This arrangement offers two possible SDCCs: 1A (i.e., signal 1 to destination A) and 1B. FIG. 2 illustrates the prior art case for two signals 1/2 and two destinations A/B, which also provides two possible connection combinations: 1A/2B and 1B/2A. FIG. 3 illustrates an arrangement of three signals 1/2/3 and three destinations A/B/C, which once again offers two possible connection combinations: 1A/2B/3C and 1B/2C/3A.

Several things should become apparent from the arrangements presented in FIGS. 1-3. First, the layout of the signals and destinations may be re-arranged in many different ways to achieve the same result. For example, FIG. 4 illustrates one of the many ways in which the three signals 1/2/3 and three destinations A/B/C of FIG. 3 may be re-arranged to produce the same two possible SDCCs as FIG. 3. Second, the signals and destinations may be arranged so as to present different sets of two SDCCs. To illustrate this, note that with three signals and three destinations, 3-factorial, or six, SDCCs are possible in all:

<u>I</u>	<u>II</u>	<u>III</u>	<u>IV</u>	<u>V</u>	<u>VI</u>
1A	1A	1B	1B	1C	1C
2B	2C	2A	2C	2A	2B
3C	3B	3C	3A	3B	3A

25

(This assumes, of course, that each signal is connected to one and only one unique destination, and vice versa.) However, although three inputs and three outputs can be arranged in six different SDCCs, only two may be provided for according to the foregoing pad arrangement without adding additional pads. FIG. 5 illustrates one way of arranging the same three signals 1/2/3 and destination pads A/B/C to provide two different SDCCs: 1B/2A/3C and 1C/2A/3B.

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Third, it should become apparent that the number of signals does not have to equal the number of destinations. For example, FIG. 1 presents the case of one signal 1 and two destinations A/B. Fourth, note that an arrangement having n signals and at least n destinations requires the use of $4n$ pads. Thus, in FIG. 1 where $n = 1$, four pads are required. In FIG. 2 where

$n = 2$, eight pads are needed, and in FIGS. 3-5 where $n = 3$, twelve pads are needed.

Furthermore, several assumptions underlie the prior art arrangements shown in FIGS. 1-5. First, each signal origination and each signal destination may have multiple pads, but each signal must ultimately connect with one and only one signal destination, regardless of which particular pads are jumpered together; likewise, each signal destination must ultimately connect with one and only one signal origination. Second, each signal pad may be connected to no more than one destination pad, and vice versa. Third, each signal or destination pad can have no more than one jumper attached to it. Fourth, jumpers may not cross one another.

Another prior art approach which is an improvement upon the aforementioned one signal-two destination arrangement of FIG. 1, and which also relies upon the assumptions discussed above, is illustrated in FIG. 6. This approach differs from the one pictured in FIG. 1 in that (1) the two signal pads 21/22 and their associated branches have been combined to form only one signal pad 23 and one branch, and (2) the signal pad 23 has been interposed between the two destination pads 31/36. This combination and interposition allows a jumper 10 to be placed either between signal 1 and destination A, as shown in FIG. 6, or between signal 1 and destination B, as represented by the dashed outline. Thus,

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this improved approach allows the same connection combinations as allowed by FIG. 1, but with the added benefit of requiring only three pads rather than four, thereby taking up less space on the substrate 50.

5 Although the foregoing prior art approaches are effective ways of arranging signal and destination pads so as to provide multiple SDCCs, they nonetheless suffer some serious drawbacks. First, the methods illustrated in FIGS. 1-5 take up a lot of space on the substrate. Second, these
10 methods provide an undesirable dangling signal trace for each signal in either of the two possible connection combinations. For example, when the jumpers are positioned as shown in FIG. 2, signal pads 22 and 27 and their associated branches form dangling signal traces for signals
15 1 and 2, respectively. Likewise, when the alternate, dashed-line connections are made in FIG. 2, pads 21 and 26 and their associated branches form dangling traces. (The arrangements shown in FIGS. 3-5 also leave a dangling trace for each signal 1/2/3.) These dangling traces may act as
20 unwanted RF transmitters or receivers, thus interfering with the electrical function of elements within the circuit or with other circuits and equipment in the surrounding environment. As for the approach shown in FIG. 6, dangling traces have been eliminated and the number of pads reduced,
25 but its application has been limited to cases involving only one signal and two possible destinations.

It is desirable, therefore, to provide a way of arranging signal and destination pads on a substrate for multiple (i.e., two or more) signals and an equal or greater
30 number of destinations so as to provide multiple SDCCs while eliminating dangling traces and reducing the overall number of pads required.

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According to a first aspect of the present invention, there is provided an electronic circuit assembly having multiple signal/destination connection combinations, comprising n signal pads and n destination pads, where n is
5 a number greater than one, said signal pads and said destination pads being arranged columns on a substrate in a polygonal array in an alternating signal pad/destination pad pattern.

According to a second aspect of the present invention,
10 there is provided an electronic circuit assembly having multiple signal/destination connection combinations, comprising n signal pads and $n+1$ destination pads, where n is a number greater than one, said signal pads and said destination pads being arranged on a substrate in a linear
15 array, wherein a first endmost pad of said array is a first destination pad, a next closest pad in said array is a first signal pad, a next closest pad in said array is a second destination pad, and so forth in an alternating signal pad/destination pad pattern, wherein a second endmost pad in
20 said array is a last destination pad.

According to a third aspect of the present invention, there is provided an electronic circuit assembly having multiple signal/destination connection combinations, comprising a first circuit trace having first and second
25 destination pads thereon, a second circuit trace having third and fourth destination pads thereon, a first signal pad positioned so as to be connectable by a jumper to either of said first and third destination pads, and a second signal pad positioned so as to be connectable by a jumper to
30 either of said second and fourth destination pads, wherein said destination pads and said signal pads are arranged on a substrate.

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It is an advantage that the number of pads required to provide multiple SDCCs for two or more signals in the embodiments of the present invention is significantly reduced as compared to the prior art.

5 It is a further advantage that the embodiments of the present invention provide multiple SDCCs for two or more signals while completely eliminating dangling signal traces.

Another advantage is the provision of a higher number of possible SDCCs for each arrangement of two or more
10 signals as compared to the prior art.

Yet another advantage is that the applicability to a wide range of applications, including printed circuit boards, microelectronics, and integrated circuit applications.

15 The invention will now be described further, by way of example, with reference to the accompanying drawings, in which:

FIG. 1 is a top plan view of a circuit portion having one signal and two destinations according to the prior art;

20 FIG. 2 is a top plan view of a circuit portion having two signals and two destinations according to the prior art;

FIG. 3 is a top plan view of a circuit portion having three signals and three destinations according to the prior art;

25 FIG. 4 is a top plan view of an alternative version of a circuit portion having three signals and three destinations according to the prior art;

FIG. 5 is a top plan view of another alternative version of a circuit portion having three signals and three
30 destinations according to the prior art;

FIG. 6 is a top plan view of a circuit portion having one signal and two destinations according to an improvement within the prior art;

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FIGS. 7-8 are top plan views of circuit portions according to a first embodiment of the present invention having, respectively, 2 signals/2 destinations and 3 signals/3 destinations;

5 FIGS. 9-10 are top plan views of circuit portions according to a second embodiment of the present invention having, respectively, 2 signals/2 destinations and 3 signals/3 destinations;

10 FIGS. 11-12 are top plan views of alternative versions of the embodiment shown in FIG. 10;

FIGS. 13-14 are top plan views of circuit portions according to a third embodiment of the present invention having, respectively, 2 signals/2 destinations and 3 signals/3 destinations;

15 FIGS. 15-16 are top plan views of circuit portions according to a third embodiment of the present invention having 4 signals/4 destinations; and

FIG. 17 is a top plan view of a circuit portion according to a fourth embodiment of the present invention
20 having 2 signals/2 destinations.

Referring now to the drawings, FIG. 7 shows a first embodiment of the present invention, comprising n signal pads and $n+1$ destination pads, where n is a number greater
25 than one. FIG. 7 illustrates the case where $n = 2$. Signals 1 and 2 are carried by circuit traces 20 and 25, respectively, which terminate in signal pads 21 and 26, respectively. Signal destinations A and B are connected to circuit traces 30 and 35, respectively, which terminate in
30 destination pads 31 and 36/37, respectively. The signal pads 21/26 and destination pads 31/36/37 are arranged on a substrate 50 in a linear array, wherein a first endmost pad of the array is a first destination pad 36, a next closest

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pad in the array is a first signal pad 21, a next closest pad in the array is a second destination pad 31, and so forth in an alternating signal pad/destination pad pattern, wherein a second endmost pad in the array is a last
5 destination pad 37.

The foregoing example illustrates one way in which the respective pads of two signals 1/2 and two destinations A/B may be arranged according to a first embodiment of the present invention. However, other specific arrangements are
10 possible using these same signals 1/2 and destinations A/B. For example, the positioning of signals 1 and 2 may be reversed, such that signal 1 is carried by trace 25 and signal 2 is carried by trace 20, and/or destinations A and B may be reversed such that destination A is connected to
15 trace 35 and destination B is connected to trace 30. Thus, what is important is the arrangement and pattern of the signal and destination pads, rather than the order or arrangement of the respective signals and destinations to which the pads are connected. For example, in the present
20 embodiment it is important that the first endmost pad in the array be a first destination pad (as opposed to a signal pad), not that it be connected by a circuit trace to any particular destination.

As shown in FIG. 7, the last destination pad 37 may
25 have a signal destination B in common with that of the first destination pad 36. This arrangement offers two possible SDCCs: 1A/2B and 1B/2A, depending upon how jumpers 10 are positioned. Alternatively, the last destination pad 37 may be connected to a unique destination C (not shown); this
30 would offer possible SDCCs of 1A/2C and 1B/2A. Thus, it should become apparent that for a given n , there may be either n or $n+1$ destinations to which the destination pads are connected, depending, respectively, on whether the last

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destination pad 37 is connected to a repeated destination (e.g., B) or to a unique destination (e.g., C).

FIG. 8 illustrates the case where $n = 3$. As in FIG. 7, note the alternating destination pad/signal pad pattern, which utilises n signal pads 21/26/41 and $n+1$ destination pads 46/31/36/47. It should also be noted that in the present embodiment (1) each signal pad is electrically connected to a unique (non-repeated) signal origination (in order to avoid dangling traces), (2) the arrangement provides two possible SDCCs, and (3) n jumpers are arranged so as to connect each signal pad to only one destination pad and each destination pad to only one signal pad.

FIGS. 7 and 8 illustrate the case where the linear array of signal and destination pads is laid out in a substantially straight line. It should also be noted that the linear array may be laid out in a substantially stair-step-shaped line, giving rise to a second embodiment of the present invention. This is illustrated in FIGS. 9 and 10 for the cases of $n = 2$ and $n = 3$, respectively. The clustered, stair-step arrangement of this embodiment has an advantage over the linear arrangement of the first embodiment in that its length L is generally shorter, albeit its width W is generally wider. Also note that whereas in the first embodiment all of the jumpers 10 are oriented substantially along a straight line in either of the two possible SDCCs, in FIGS. 7 and 8 the jumpers 10 are arranged either all "horizontally" in one SDCC (as pictured in FIGS. 9 and 10) or all "vertically" in the other SDCC (as represented by the dashed jumper outlines).

FIGS. 11 and 12 illustrate alternative examples of pad layouts for the case of $n = 3$ according to the substantially stair-step-shaped linear array of the present embodiment. As in FIG. 10, these two arrangements provide SDCCs of

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1A/2B/3C and 1C/2A/3B, yet all three arrangements are different in layout. This illustrates how the circuit designer has multiple pad configurations at his or her disposal for a given number of signals and destinations, yet
5 with all providing the same possible SDCCs. This allows the circuit designer to lay out the circuit in a way that best utilises substrate real estate.

The pads in FIGS. 9-12 are arranged in a linear array described as being substantially stair-step-shaped. This
10 shape can be seen by drawing a line connecting a first endmost pad to the next adjacent pad, and so on, until a second endmost pad is reached. The resulting shape produced is a line having stair-step-like, orthogonal bends therein. Thus, the substantially stair-step-shaped linear array of
15 the present embodiment includes any linear array of pads having at least one orthogonal bend therein, so long as the array allows jumpers 10 to be placed so as to connect adjacent pads. However, the shape of the array need not have a stair-step (orthogonal bend) at every possible turn.
20 For example, in FIG. 11, note that no bend occurs in the line drawn between pads 31, 26, and 36; likewise, no bend occurs in FIG. 12 among pads 26, 36, and 41.

A third, preferred embodiment is illustrated in FIGS. 13 and 14 for the cases of $n = 2$ and $n = 3$,
25 respectively, and in FIGS. 15 and 16 for the case of $n = 4$. This embodiment comprises n signal pads and n destination pads, where n is a number greater than one. The signal pads and destination pads are arranged on a substrate in a polygonal array in an alternating signal pad/destination pad
30 pattern. As in the first two embodiments, the signal pads and destination pads 31/36 are arranged so as to allow jumper connections between adjacent pads, and each signal pad is electrically connected to a unique signal

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origination. However, unlike the first two embodiments, no two destination pads may be connected to the same destination. Rather, each destination pad is electrically connected to a unique signal destination. Furthermore, 5 whereas the first two embodiments had the advantage over the prior art that only $2n+1$ pads are needed rather than $4n$ pads, the present embodiment has the further advantage that only $2n$ pads are needed, due to its polygonal, alternating pad configuration. Moreover, the present embodiment offers 10 more than two SDCCs for n greater than 2. For example, in FIG. 14 where $n = 3$, the possible SDCCs are: 1A/2B/3C, 1B/2C/3A, and 1C/2B/3A.

The pad array of the present embodiment is described as being polygonal. This polygonal shape can be seen by 15 drawing a line from pad to pad along the entire perimeter of the pad array; the resulting shape is that of a closed polygon. The present embodiment may be used with any polygonal shape; however, the preferred shape is that of a right polygon (i.e., a polygon in which all angles are right 20 angles).

With reference to Figure 14, and additional destination pad 61 may be arranged on the substrate 50 adjacent one 44 of the signal pads.

A fourth embodiment is illustrated in FIG. 17, in which 25 one or more destination circuit traces may have more than one destination pad attached thereto. In this embodiment, a first circuit trace 30 has first and second destination pads 31/32 located thereon, and a second circuit trace 35 has third and fourth destination pads 36/37 located thereon. A 30 first signal pad 21 is positioned so as to be connectable by a jumper 10 to either of the first and third destination pads 31/36, while a second signal pad 26 is positioned so as to be connectable by a jumper 10 to either of the second and

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fourth destination pads 32/37. All of the signal and destination pads are arranged on a substrate 50. In this arrangement, SDCCs of 1A/2B and 1B/2A are possible; however, dangling traces 32 and 37, respectively, are created, making
5 this a generally non-preferred configuration. There are some applications, however, in which the present embodiment may in fact be preferred over the foregoing embodiments. One such application is in wave soldering of PCBs, in which it is desirable that all of the jumpers 10 be oriented or
10 "pointing" in a given direction, as is the case in the present embodiment.

Each jumper 10 used in the foregoing embodiments may be a substantially zero-ohm conductor or any bipolar electronic device such as a resistor, capacitor, or the like. Of
15 course, two or more jumpers 10 may be combined to form a multipolar device capable of simultaneously spanning and interconnecting two or more signal pads and two or more destination pads.

Not every pad need be connected to another. To
20 illustrate, in FIG. 14 a possible SDCC may be 1A/2B/3-, denoting that signal 3's pad 41 is not jumpered to any available destination (i.e., pad 46). Second, it is possible to add signal and/or destination pads to the basic configurations described above in order to provide
25 additional SDCCs (albeit at the expense of substrate space). For example, in FIG. 14, an additional destination pad 61 (drawn in phantom) may be placed adjacent signal pad 41. This additional pad 61 may, for instance, be connected to a repeated destination, such as B, or to an added, unique
30 destination, such as D. In the former case, an additional SDCC of 1A/2C/3B would be provided; in the latter case, four additional SDCCs of 1A/2B/3D, 1A/2C/3D, 1B/2C/3D, and 1C/2B/3D would be provided. Third, it should be noted that

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although the circuit traces connecting pads to their respective signals or destinations have been illustrated as being on a top surface of the substrate, these traces may also be formed within the substrate itself (e.g., using
5 plated through-holes, buried conductors, etc.). And fourth, the "pad" at the end of each circuit trace may have a shape different from that shown in the drawings.

CLAIMS

1. A method of making multiple circuit connections in an electronic circuit assembly having multiple possible connection combinations, the method comprising the steps of:

arranging a plurality of first connection pads (21,26) and a plurality of second connection pads (31,36) in an array on a surface of a substrate (50) such that the first connection pads (21,26) are connectable to the second connection pads (31,36) in different connection combinations and such that the connections do not cross one another and,

connecting the first connection pads (21,26) and the second connection pads (31,36) to respective first (20,25) and second (30,35) circuit traces which extend outwardly of the array on the said surface,

the method being characterised by the steps of;

arranging the first and second connection pads in alternating positions within the array,

connecting each of the plurality of first connection pads (21,26) to a selected one of two neighbouring second connection pads (31,36) in the array, and

connecting each first connection pad (21,26) to a single, individual, respective one of the first circuit traces (20,25).

2. A method as claimed in claim 1, wherein the arrangement of the array is such that the said different connection combinations number at least two.

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3. A method as claimed in claim 1 or 2, wherein the array is arranged as a polygonal array.
4. A method as claimed in claim 3, wherein array is
5 arranged as a polygonal array having a right polygon shape.
5. A method as claimed in claim 3 or 4, wherein the number of the second connection pads (31,36) is one more than
10 the number of first connection pads (21,26).
6. A method as claimed in claim 1 or 2, wherein the array is arranged as a linear array in which the number of the second connection pads (31,36) is one more than the
15 number of the first connection pads (21,26).
7. A method as claimed in any one of the preceding claims in which each of the first plurality of connection pads (21,26) is connected to one only of the second plurality
20 of connection pads (31,36).
8. A method as claimed in claim 1 or 2, wherein one of the second circuit traces (30) is attached to two of the second connection pads (31,32) and another of the second
25 circuit traces (35) is attached to two of the second connection pads (36,37).

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FIG. 1
(PRIOR ART)

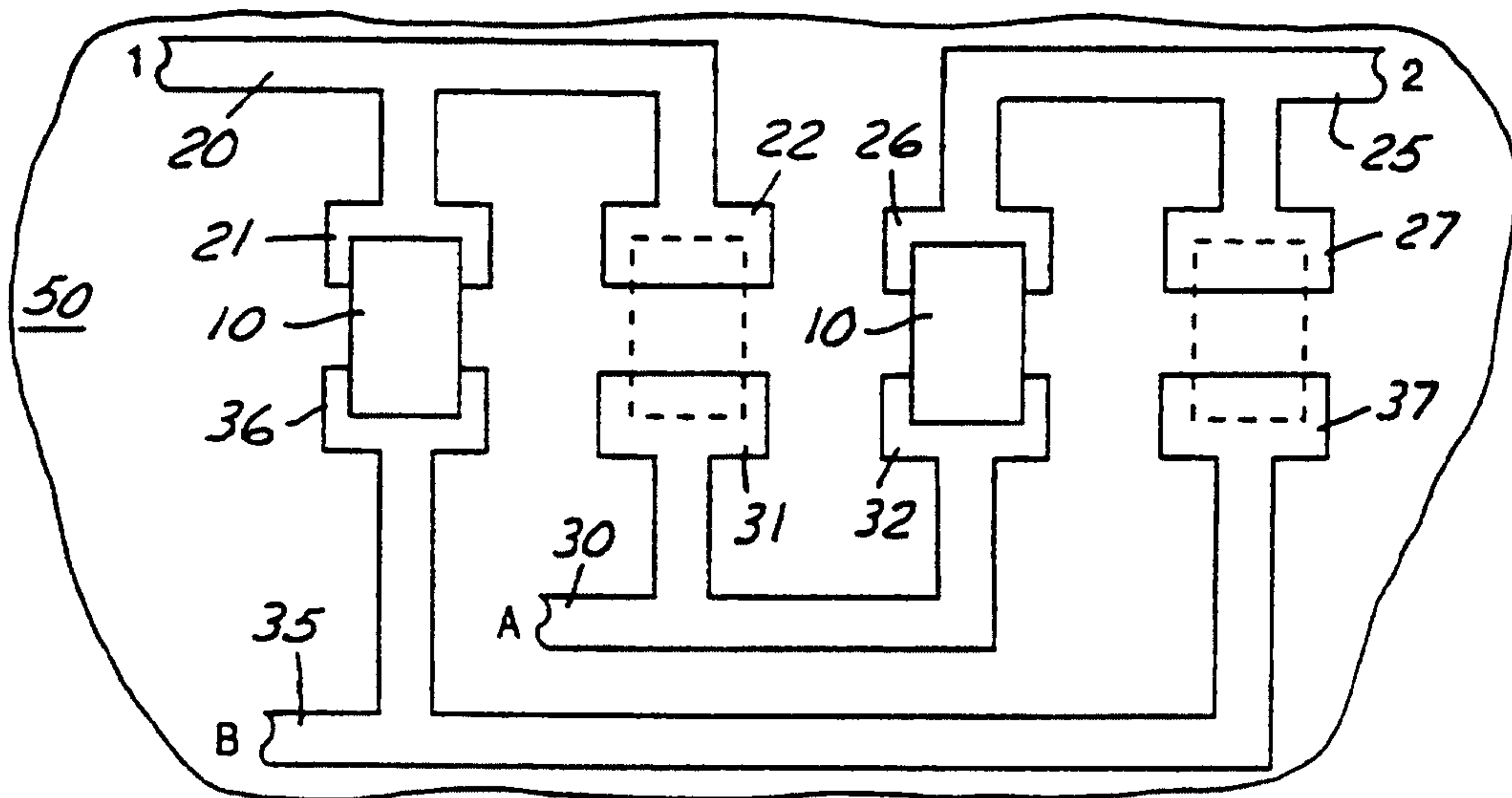
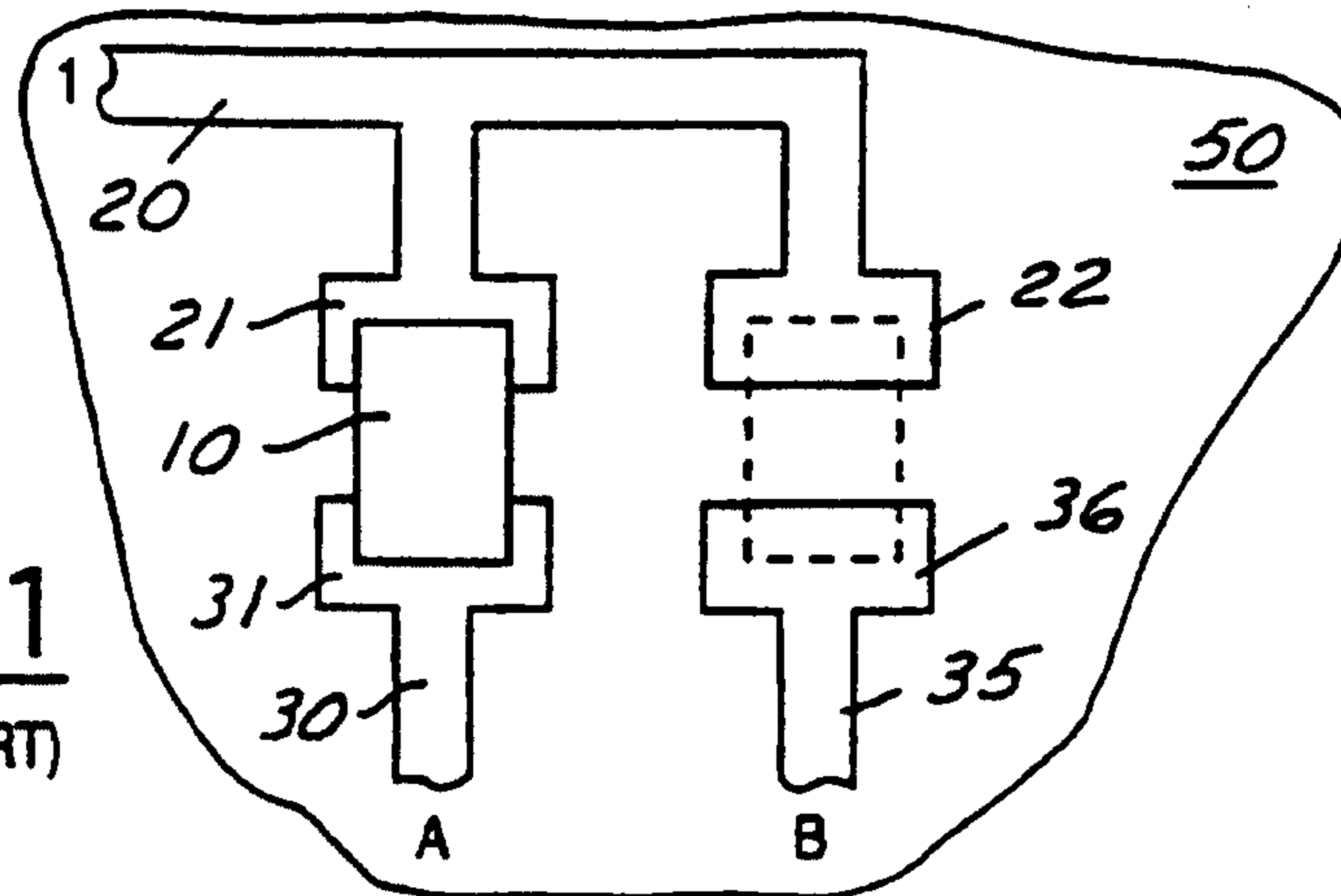


FIG. 2
(PRIOR ART)

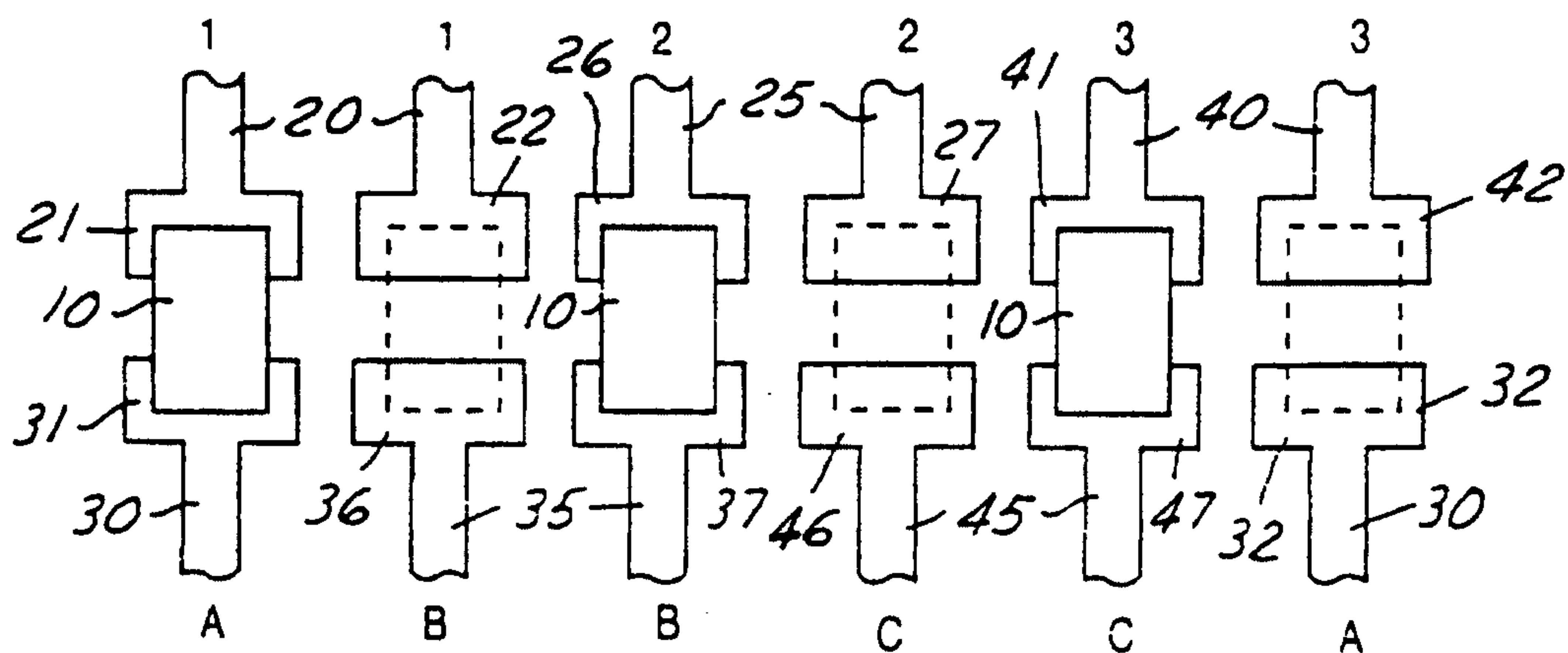


FIG. 3
(PRIOR ART)

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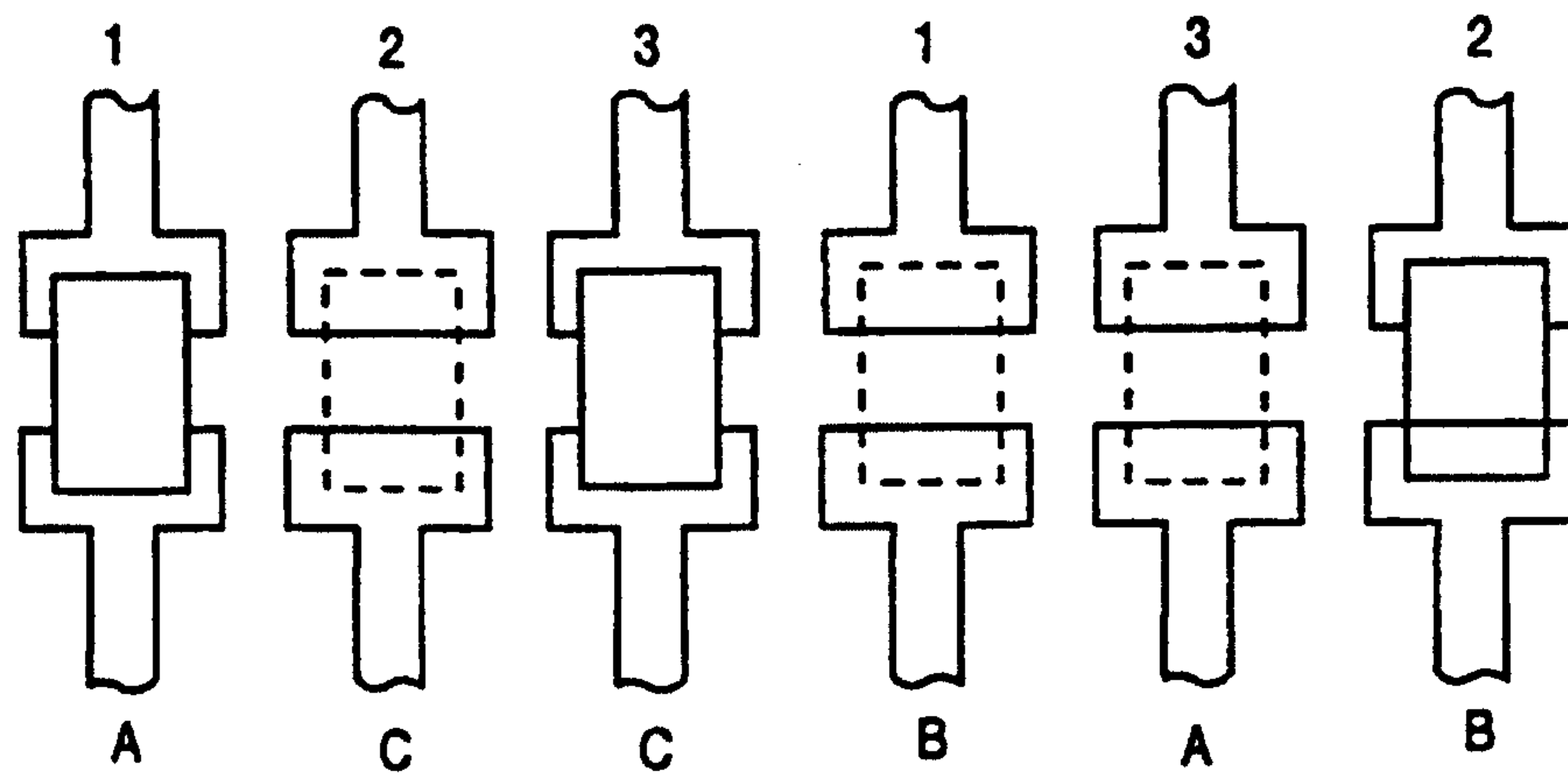


FIG. 4
(PRIOR ART)

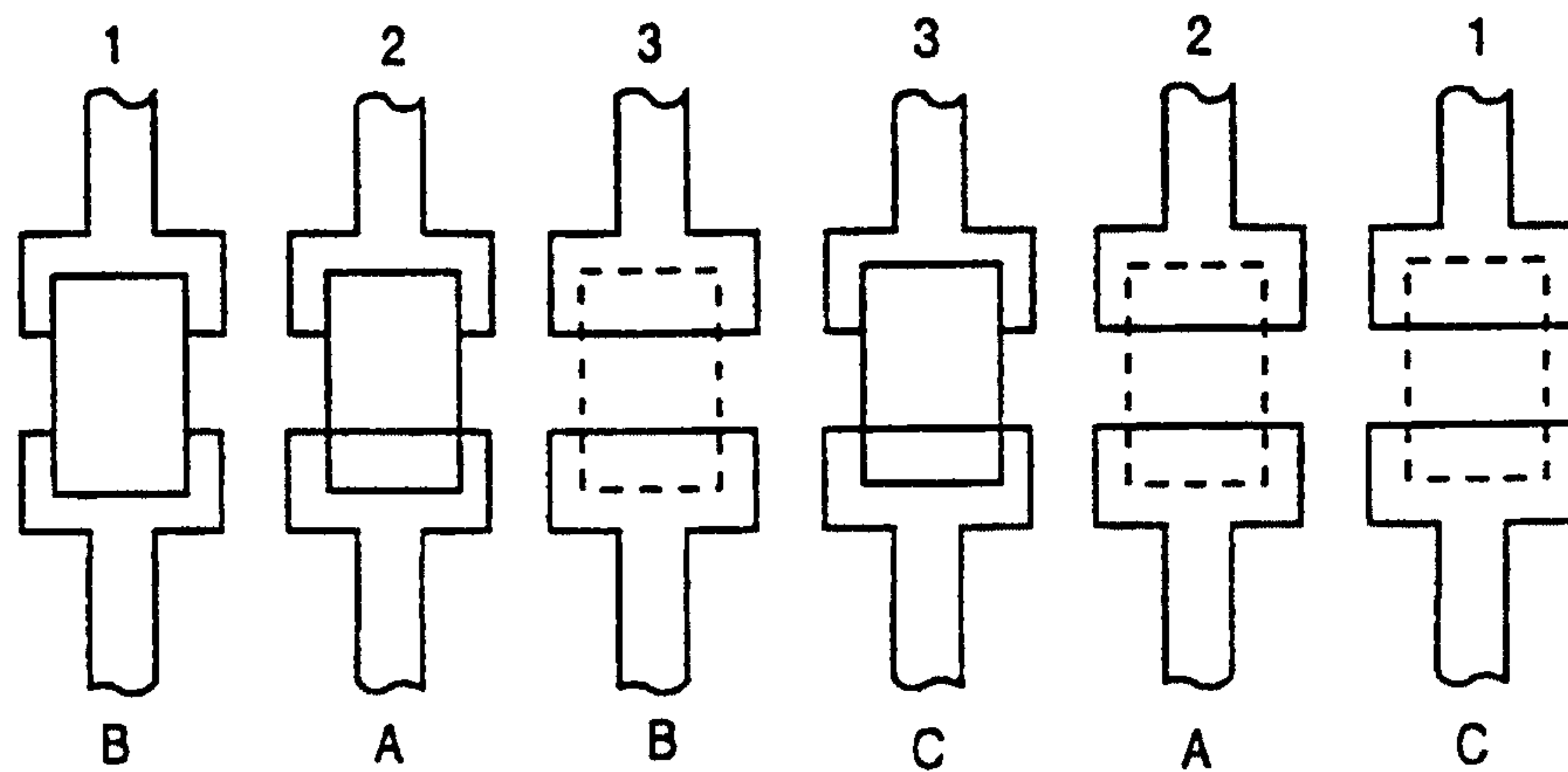


FIG. 5
(PRIOR ART)

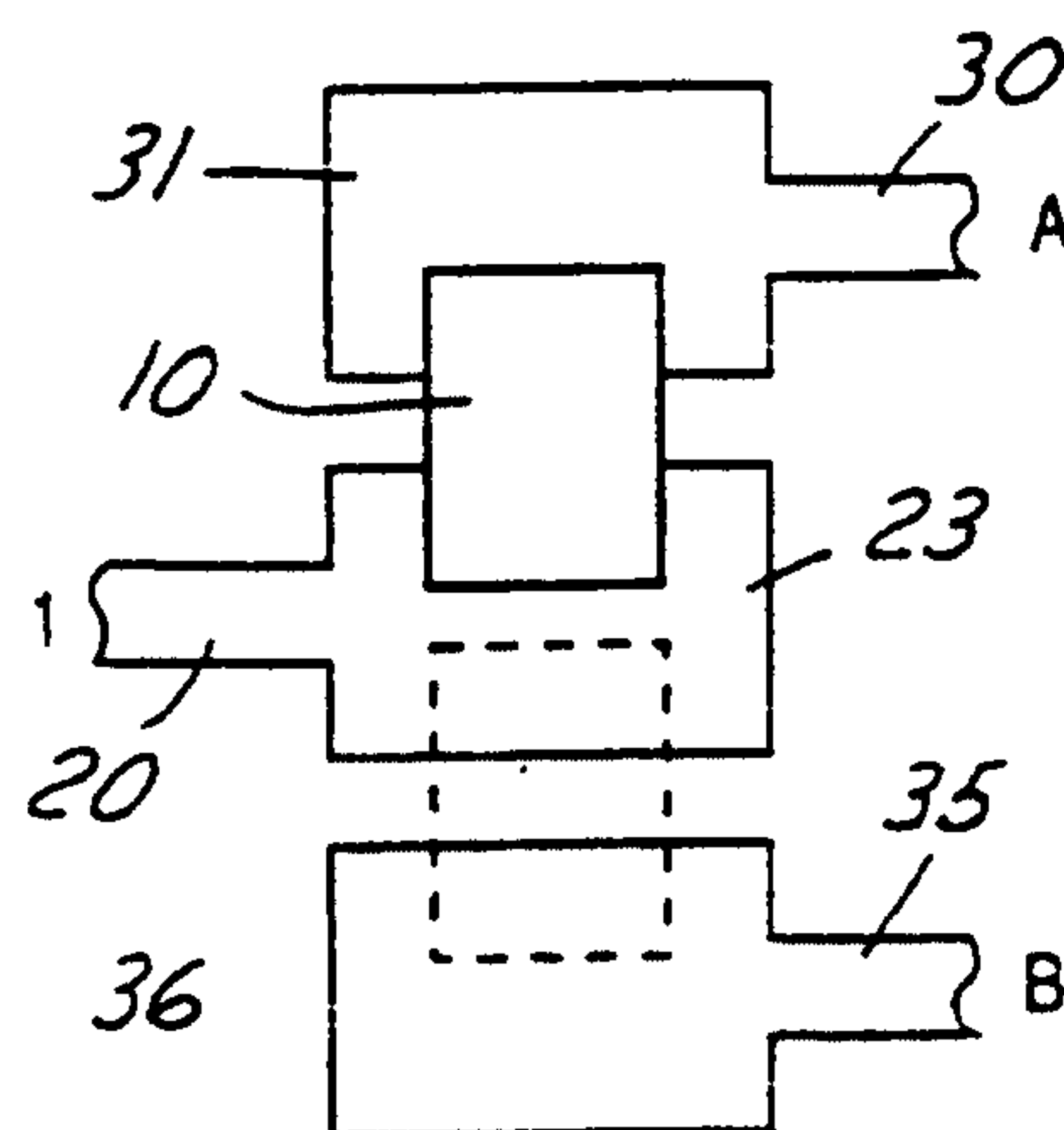
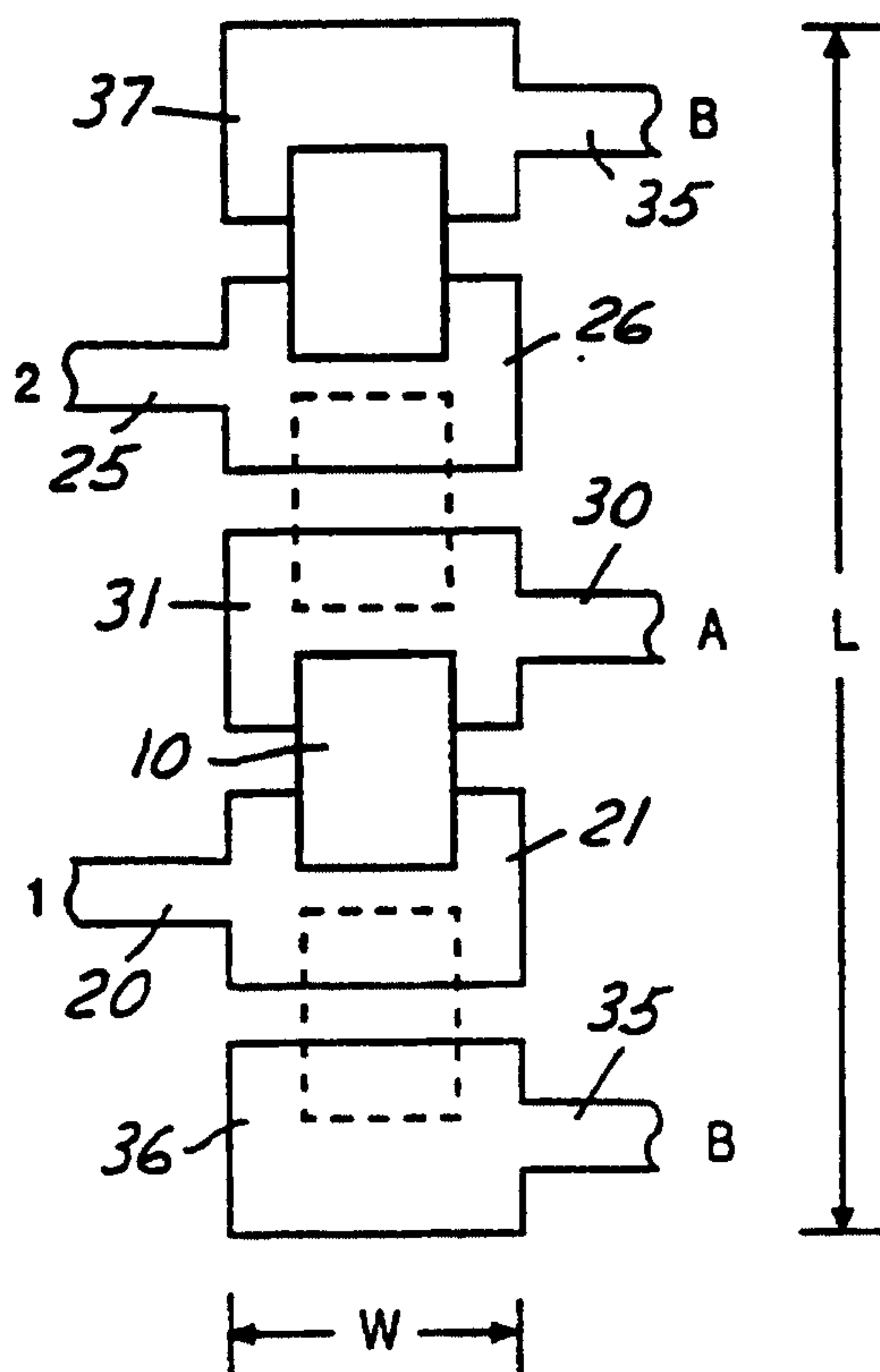
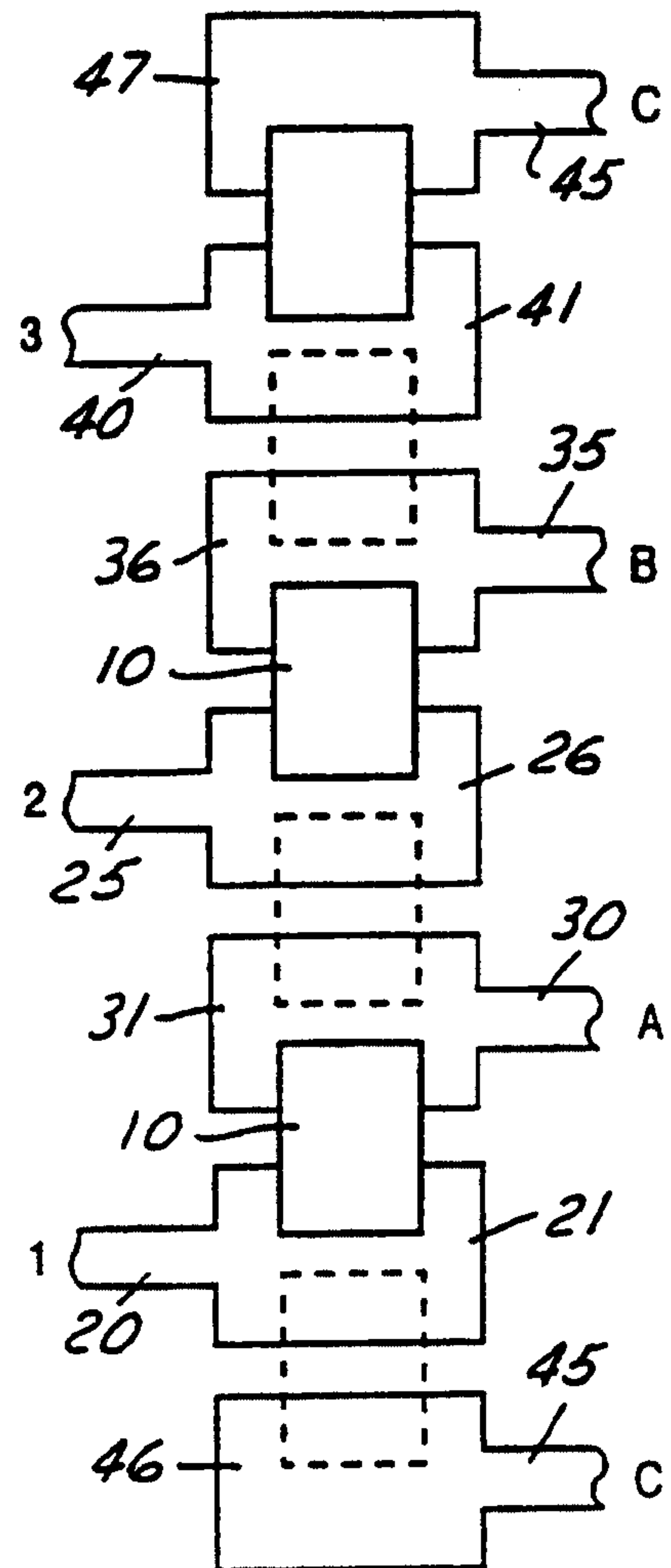
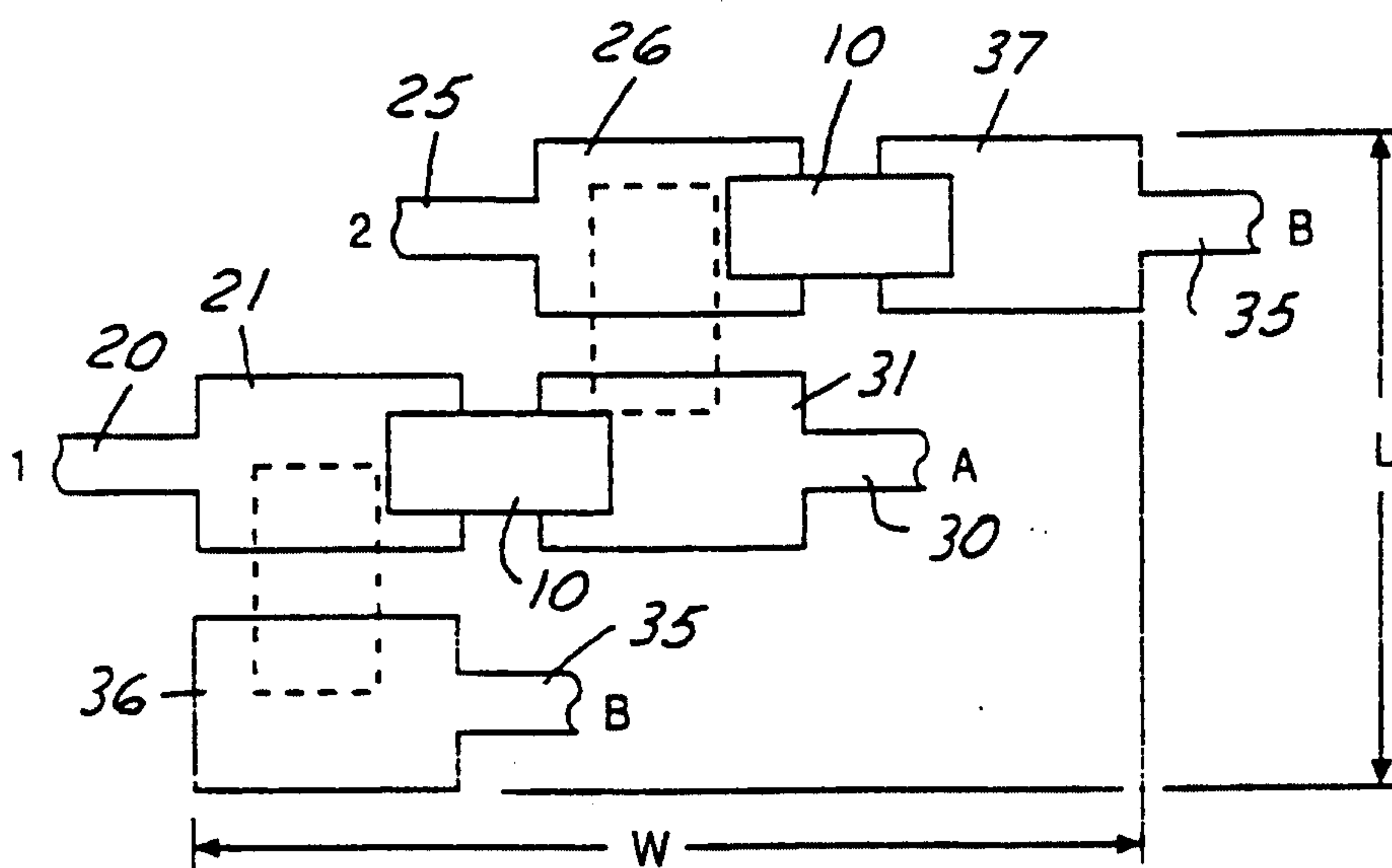
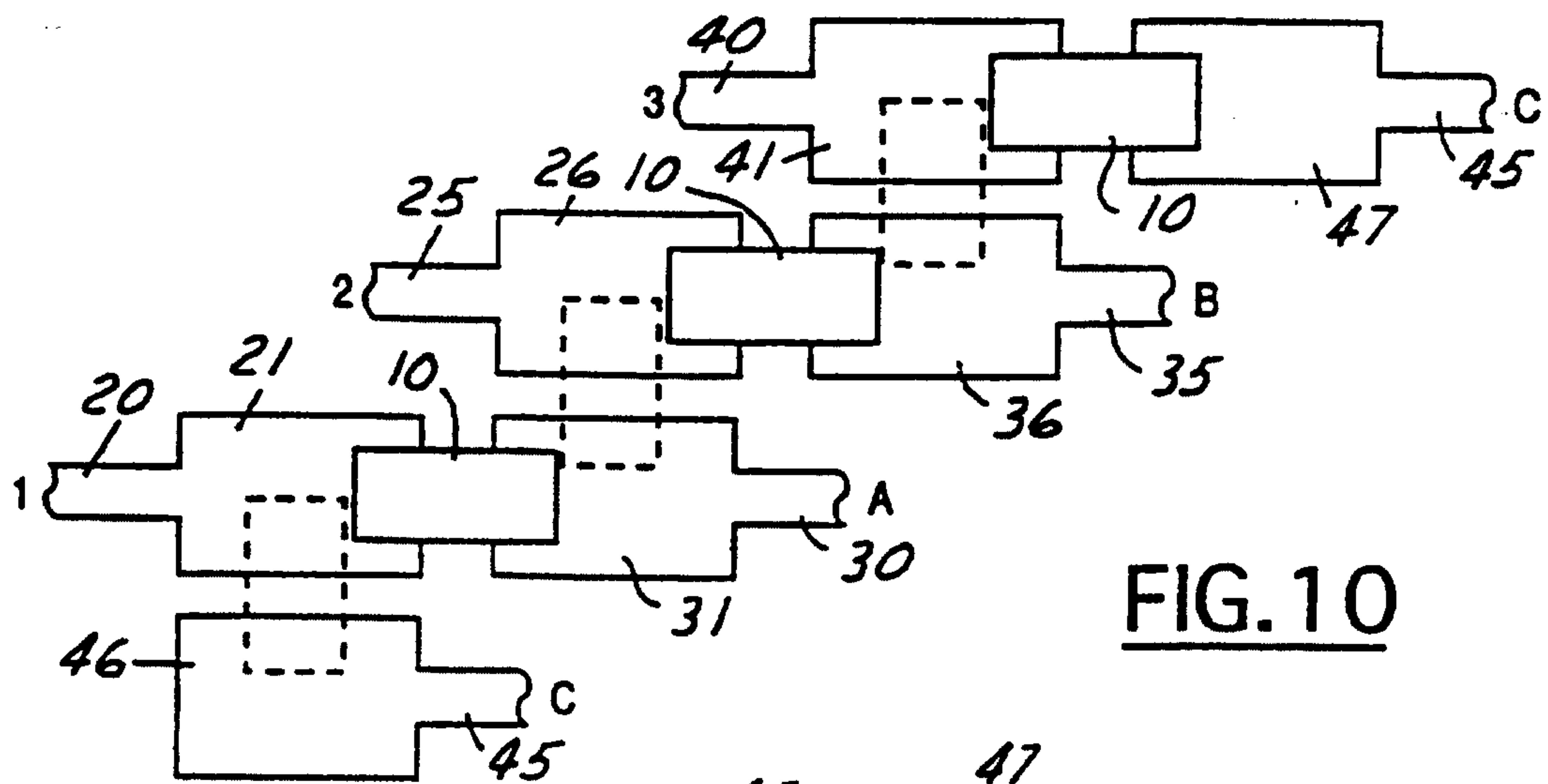
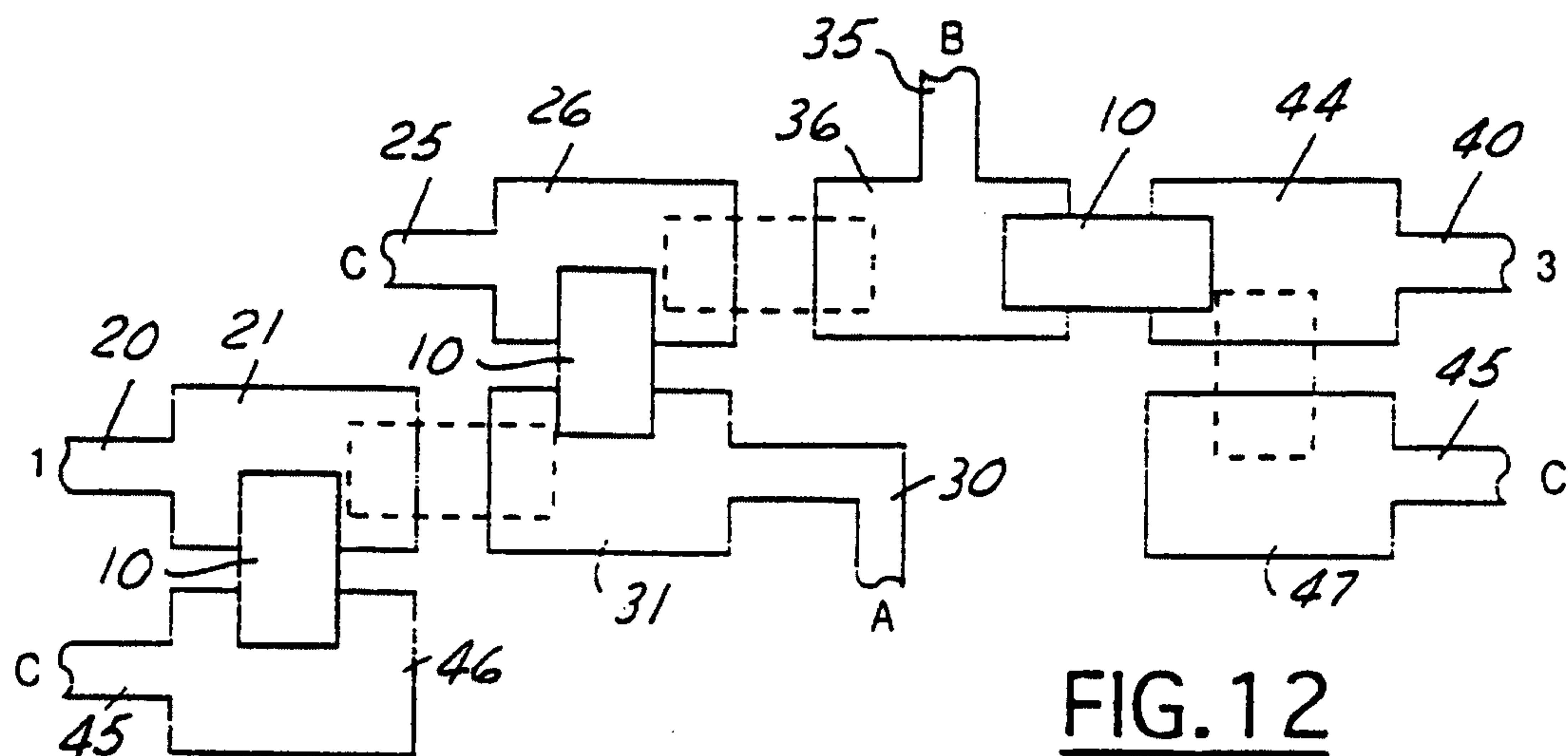
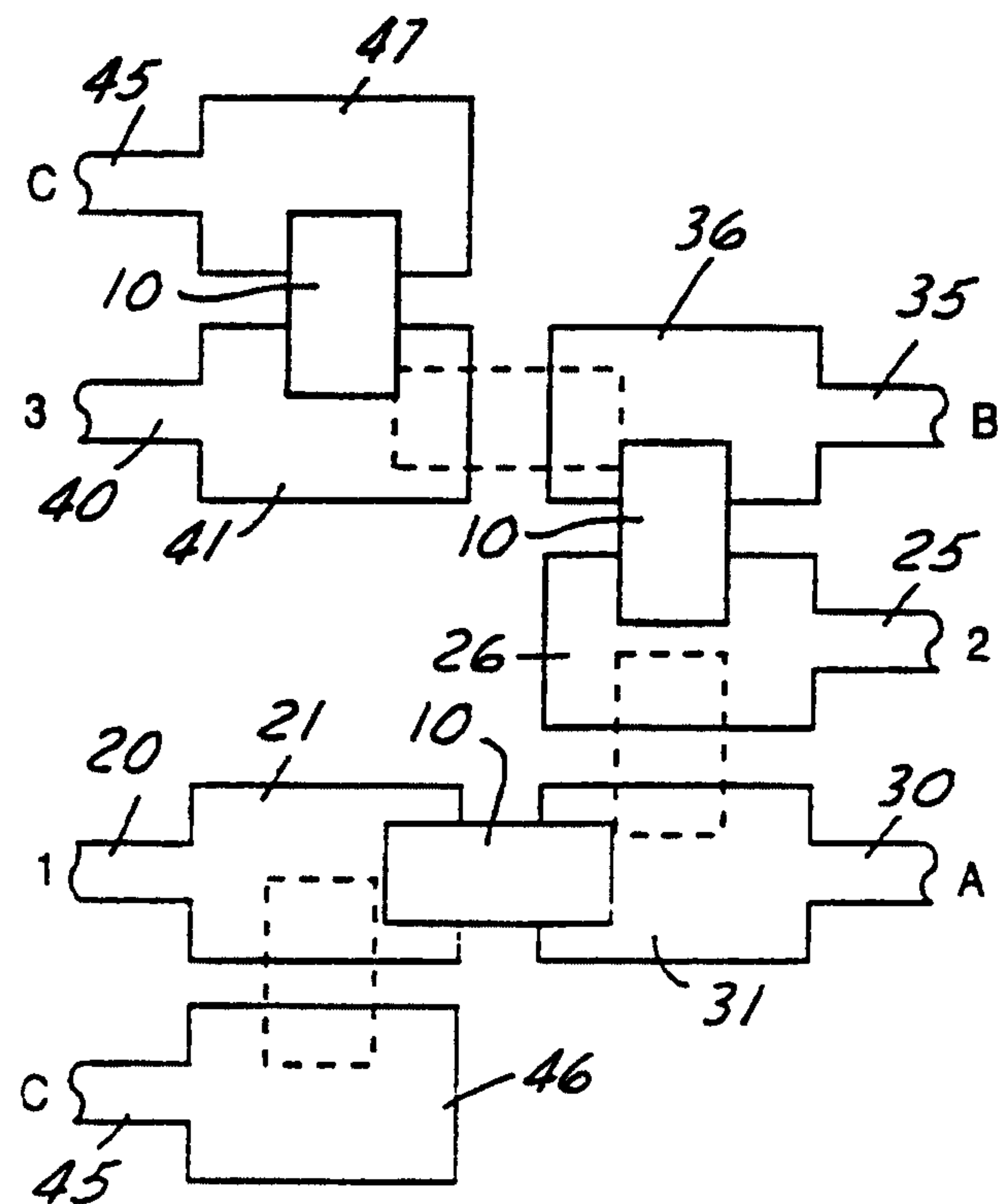


FIG. 6
(PRIOR ART)

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FIG. 7FIG. 8FIG. 9

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FIG. 10FIG. 11FIG. 12

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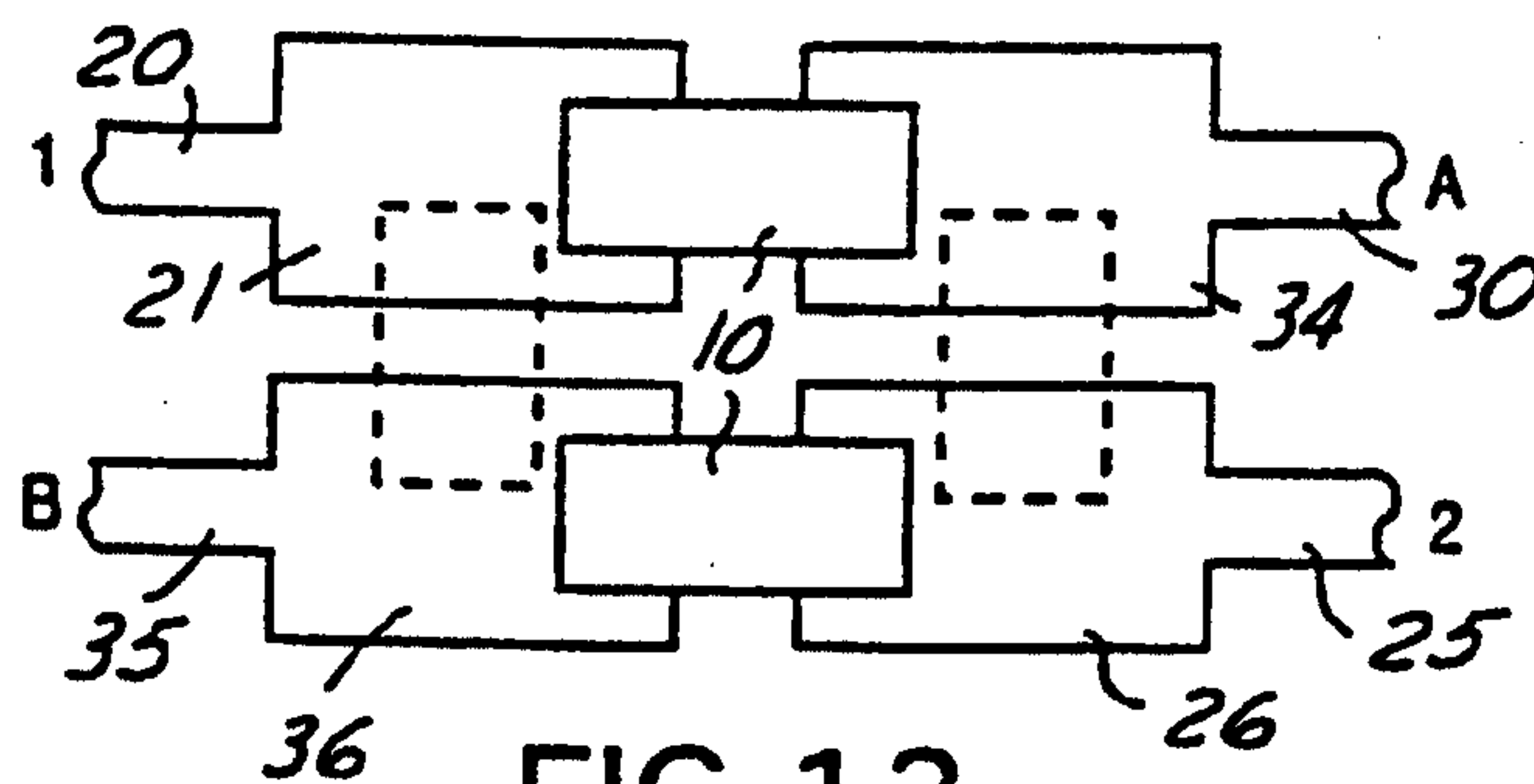


FIG. 13

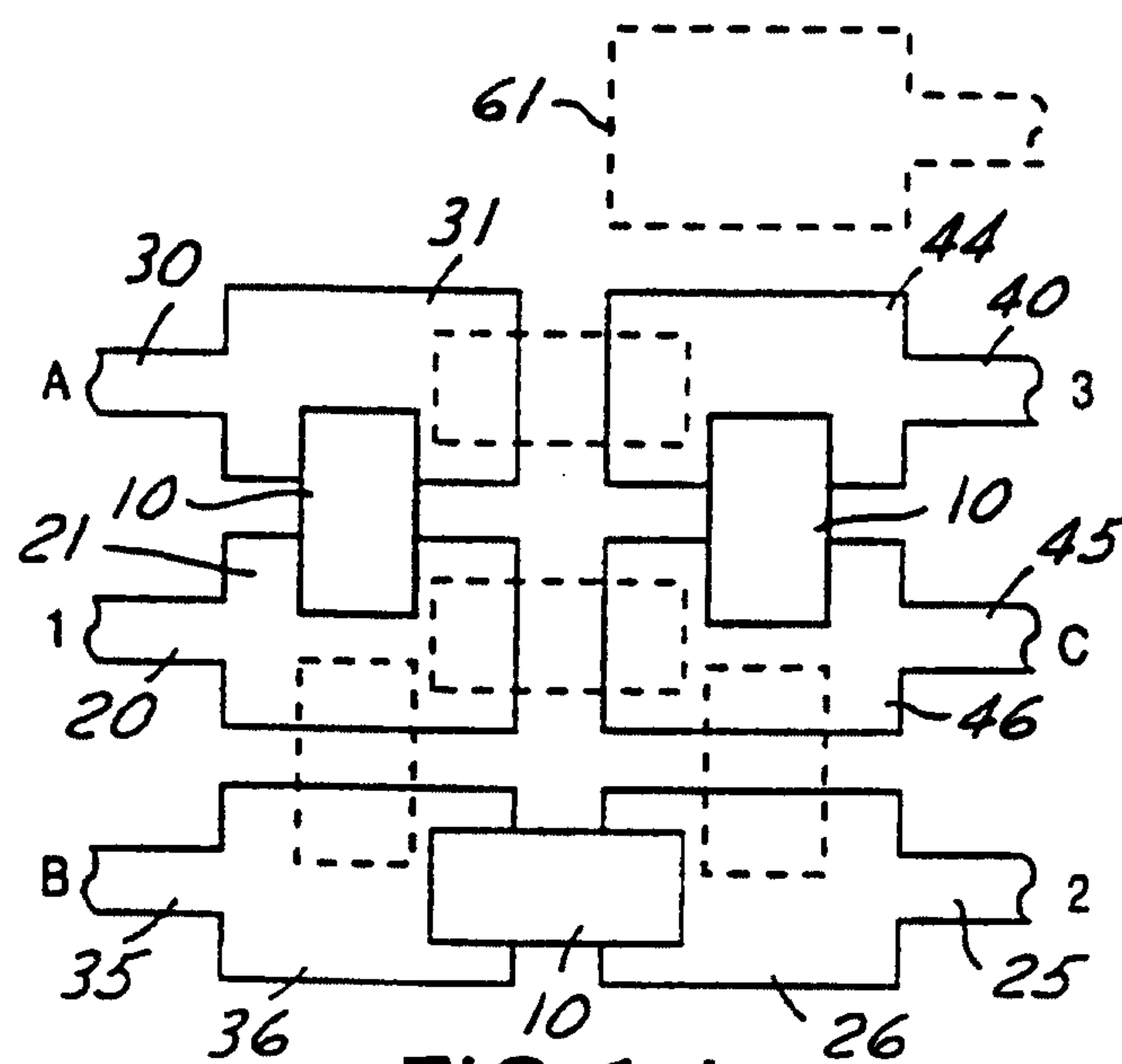


FIG. 14

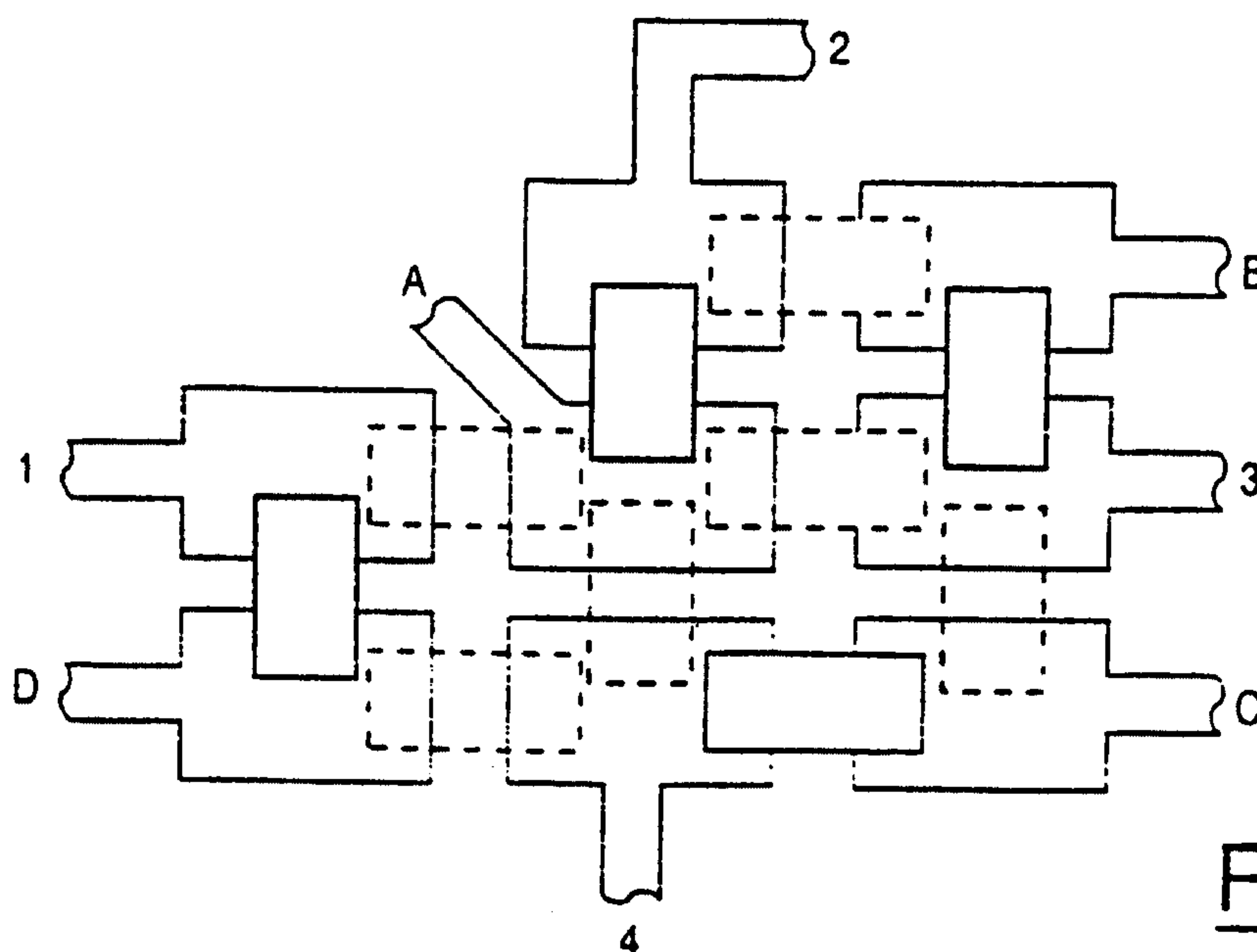
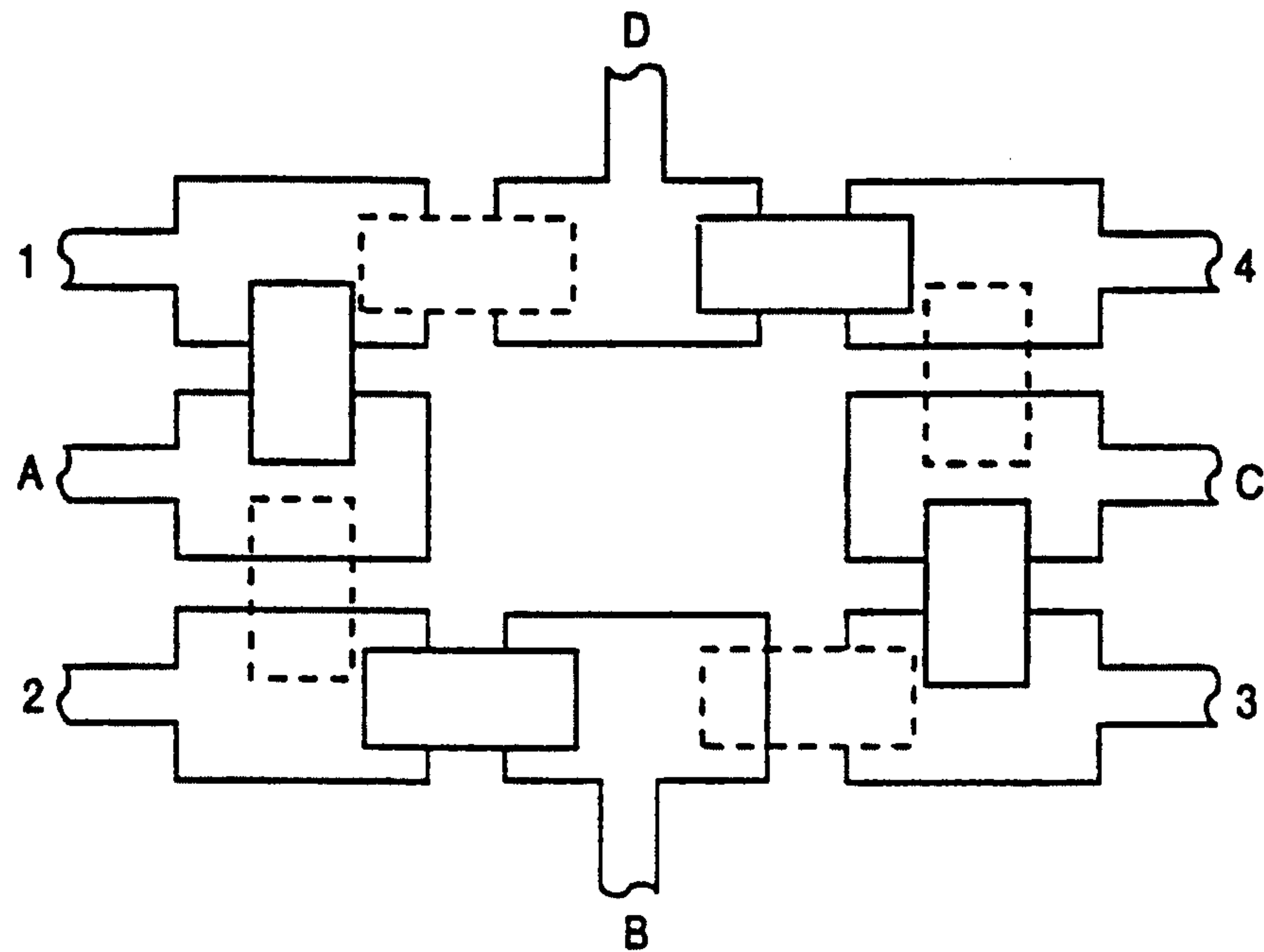
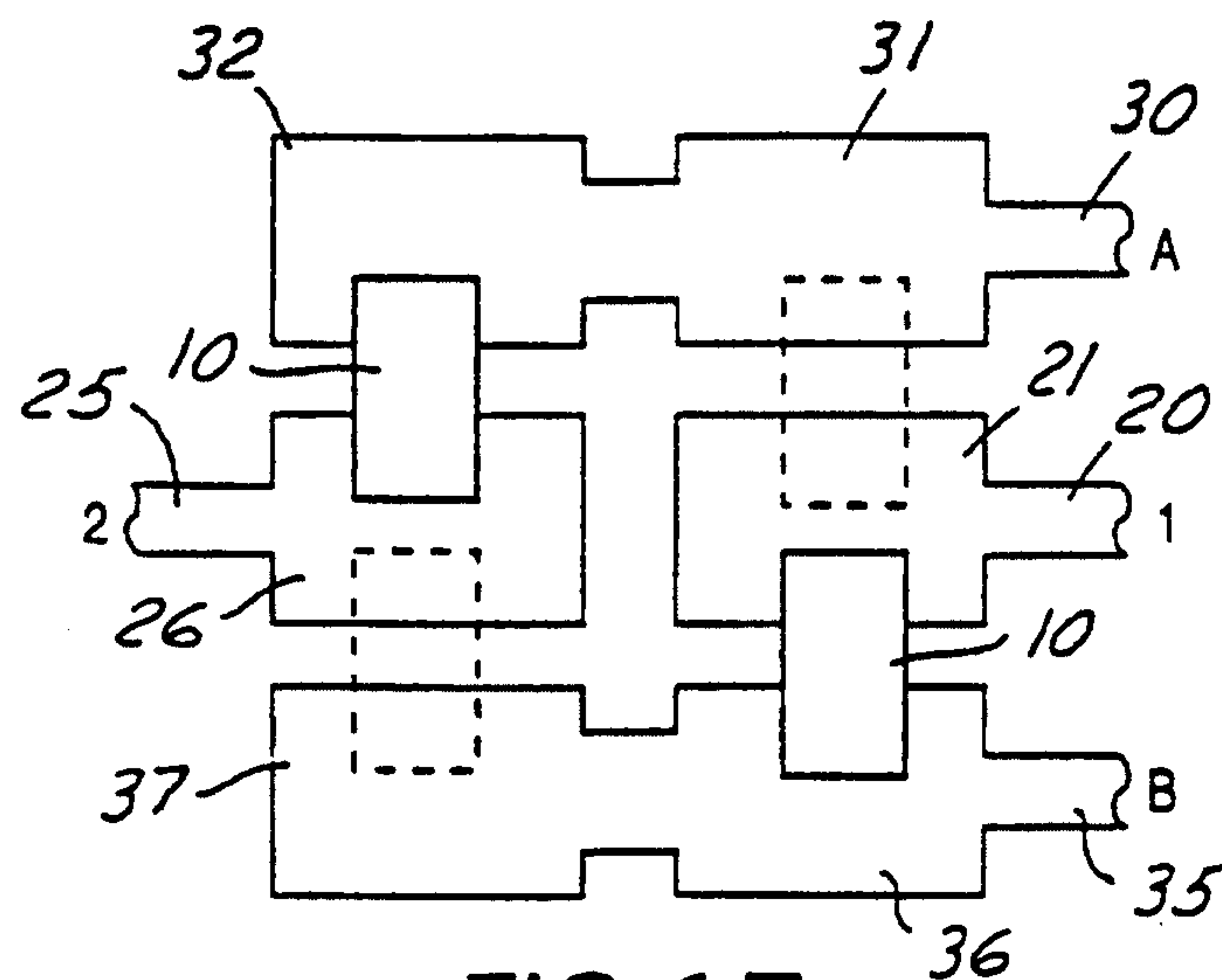


FIG. 15

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FIG. 16FIG. 17