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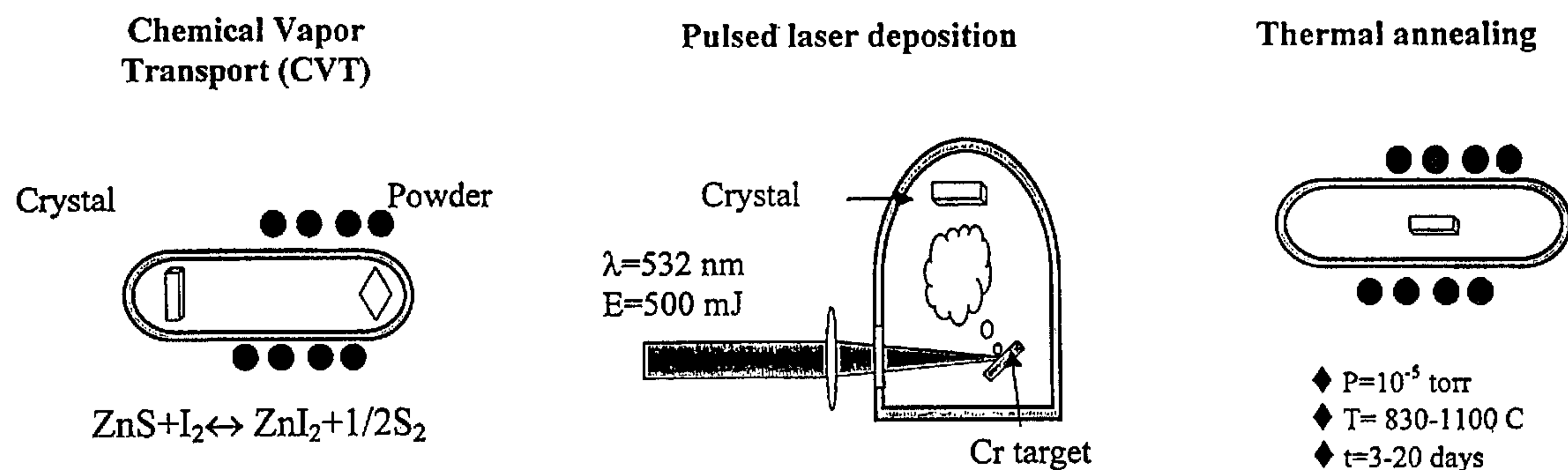
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(54) Titre : LASER A MICROCIRCUIT FONCTIONNANT DANS L'INFRAROUGE MOYEN: LASER ZNS:CR²⁺ AVEC
MILIEU D'ABSORPTION SATURABLE

(54) Title: MID-IR MICROCHIP LASER: ZNS:CR²⁺ LASER WITH SATURABLE ABSORBER MATERIAL



(57) **Abrégé/Abstract:**

A laser includes a substrate formed of a II-VI semiconductor material, grooves formed at an input end of the substrate and input fibers that engaged to the grooves to receive multiple input optical beams of pump light. The laser further includes optical waveguides formed in the substrate that are respectively coupled to the input fibers, where one waveguide corresponds to one input fiber, and where the optical waveguides extend to an output end of the substrate to form multiple output optical ports. Additionally, the laser includes a laser gain region doped with transitional metal ions in the substrate that overlap with the optical waveguides near the output optical ports, where the laser gain region absorbs the pump light to produce laser gain at multiple laser wavelengths within a broadband luminescence spectral range different from the pump wavelength to generate laser light at the multiple laser wavelengths. The laser further includes a tapered grating formed in the laser gain region to have different grating pitches at the different optical waveguides so that the tapered grating selects different laser wavelengths in the different optical waveguides, respectively, to cause laser output of the different selected laser wavelengths at the output optical ports.

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A laser includes a substrate formed of a II-VI semiconductor material, grooves formed at an input end of the substrate and input fibers that engaged to the grooves to receive multiple input optical beams of pump light. The laser further includes optical waveguides formed in the substrate that are respectively coupled to the input fibers, where one waveguide corresponds to one input fiber, and where the optical waveguides extend to an output end of the substrate to form multiple output optical ports. Additionally, the laser includes a laser gain region doped with transitional metal ions in the substrate that overlap with the optical waveguides near the output optical ports, where the laser gain region absorbs the pump light to produce laser gain at multiple laser wavelengths within a broadband luminescence spectral range different from the pump wavelength to generate laser light at the multiple laser wavelengths. The laser further includes a tapered grating formed in the laser gain region to have different grating pitches at the different optical waveguides so that the tapered grating selects different laser wavelengths in the different optical waveguides, respectively, to cause laser output of the different selected laser wavelengths at the output optical ports.

This application is a divisional of Canadian Patent Application No.2,461,096 filed September 19, 2002.

**MID-IR MICROCHIP LASER: ZnS:Cr^{2+} LASER WITH SATURABLE
ABSORBER MATERIAL**

5 **Mid-IR Microchip Laser And Method for Producing Microchip Laser Medium**

[0001] This patent application claims priority from provisional patent application no. 60/323,551 filed September 20, 2001.

TECHNICAL FIELD

10 [0002] The present invention relates to the field of Quantum Electronics, and more particularly to the elemental basis of laser technology, and can be used to develop tunable mid-infrared (mid-IR) solid state lasers.

15 [0003] Primarily, the invention can be used in cases where monochromatic laser emissions tunable in the middle-infrared spectral region are required for solving problems in various fields of science and technology, such as laser spectroscopy, trace gas analysis, photo chemistry, photo biology, medicine, and wavelength specific military applications, among others.

20 [0004] There is a growing demand for affordable mid-infrared sources for use in a variety of applications including atmospheric sensing (global wind sensing and low altitude wind shear detection), eye-safe medical laser sources for non-invasive medical diagnostics, eye-safe laser radar and remote sensing of atmospheric constituents, optical communication, and numerous military applications such as target designation, obstacle avoidance and infrared counter measures. These applications rely on the existence of "spectroscopic fingerprints" of numerous organic molecules in the mid-IR range.

[0005] Recent research advances have spurred considerable effort in the development of practical mid-IR sources. This work has included direct generation in semiconductors using InAsSbP/InAsSb/InAs,¹ and quantum cascade lasers². Mid-IR wavelengths have also been generated using nonlinearities in Optical Parametric Oscillators³ and difference frequency generators.^{4,5} All of these approaches yield tunable sources in the mid-IR and all suffer some fundamental problems that limit their use as robust low cost mid-IR source. Furthermore, to date, all of these sources have limited output powers that preclude their use in higher power applications such as remote sensing.

[0006] In contrast to the relatively large body of work using the approaches described above, there has been relatively little investigation of the potential for direct oscillation from divalent transitional metal ions (TM^{2+}) placed in the asymmetric (T_d) lattice sites of the wide bandgap binary and mixed ternary II-VI semiconductor crystals. The lack of work on direct emission of chromium doped (or other transitional metal doped) sources in the mid-IR has one primary cause. Long wavelength TM emissions are quenched by multi-photon processes in conventional laser host media such as oxide and fluoride crystals, resulting in extremely low room-temperature quantum efficiency of fluorescence.

[0007] Recently, mid-IR laser activity near 2-4 μm was reported for Cr:ZnS^{6,7,8,9,10}, Cr:ZnSe^{6,7,11,12,13,14,15,16,17,18}, Cr: $\text{Cd}_{1-x}\text{Mn}_x\text{Te}$ ¹⁹, Cr:CdSe²⁰, and Fe^{2+} :ZnSe²¹ crystals. These TM doped II-VI compounds have a wide bandgap and possess several important features that distinguish them from other oxide and fluoride laser crystals. First is the existence of chemically stable divalent TM dopant ions, which substitute Zn^{2+} or Cd^{2+} host ions, with no need for charge compensation. An additional feature of the II-VI compounds is their

tendency to crystallize in tetrahedrally coordinated structures. As opposed to the typical octahedral coordination at the dopant site, tetrahedral coordination gives smaller crystal field splitting, placing the dopant transitions further into the IR. Finally, a key feature of these materials is a poor phonon spectrum that makes them transparent in a wide spectral region, decreases the efficiency of non-radiative decay and gives promise to a high yield of fluorescence at room temperature.

[0008] In terms of merit for high average power applications, it is known that some of chalcogenides (e.g. ZnS and ZnSe) feature excellent thermo-mechanical properties, having thermal shock resistance values comparable to and coefficient of thermal conductivity better than such thermo-mechanically robust materials as YAG crystals. Given the attractive thermo-mechanical, spectroscopic properties of TM^{2+} , and nice overlap of the Cr^{2+} absorption and emission Er and Tm fiber lasers as well as of strained layer InGaAsP/InP and, theoretically, InGaNaS/GaAs diode lasers, directly fiber or diode-pumped wide band semiconductor crystals doped with TM ions can be considered as very promising and effective systems for medicine, remote sensing, trace gas analysis, and high power wavelength specific military applications.

[0009] The studies of TM^{2+} doped II-VI materials showed that in terms of spectroscopic and laser characteristics these media are very close mid-IR analogues of the titanium-doped sapphire (Ti-S). It is anticipated that, similarly to the Ti-S laser, TM^{2+} doped chalcogenides will be lasing in the near future with a great variety of possible regimes of oscillations, but with an additional significant advantage of being directly pumpable with radiation of InGaAsP or InGaNaS diode arrays.

[00010] During the last 2-7 years several groups, including the inventors, have actively explored analogues TM^{2+} crystal hosts for tunable lasing in CW, free-running long pulse, Q-switched and mode-locked regimes of operation. So far the most impressive results – room temperature operation, >60% lasing efficiency, 3.7 W of output power, more than
5 1000 nm range of tunability – have been obtained using $\text{Cr}^{2+}:\text{ZnSe}$ crystals. Based on these results, it appears that Cr doped ZnS and ZnSe crystals possess a unique combination of technological, thermo-mechanical, spectroscopic, and laser characteristics that make them potentially low cost, affordable mid-IR laser sources.

[00011] However, in these spectroscopic and laser studies of $\text{TM}^{2+}:\text{II-VI}$ materials
10 there was no indication that microchip lasers and chip-scaled integrated lasers could be designed on the basis of TM doped II-VI hosts. Microchip lasing requires several specific factors in addition to standard factors required for any laser media. These additional factors are high optical density and high gain of thin layers (usually < 1-2 mm) of active material, which is translated into high cross sections of absorption and emission, combined with a
15 high doping levels of active ions at which there is still no concentration quenching of fluorescence and no degradation of the optical quality of the host material.

[00012] Also unknown in the prior art is a design of “spatially dispersive” cavities for realization of flexible laser modules easily reprogrammable from monochromatic to ultrabroadband and multiline regimes of operation.

20 [00013] U.S. Patents No. 5,461,635 and 6,236,666 taught the approach of superbroadband (SBL) or multiwavelength system ^{22,23,24,25} based on spatial separation of different wavelengths in a single laser cavity. The optical components of the cavity maintain

distinct gain channels in the active zone of semiconductor chip, reduce cross talk, suppress mode competition, and force each channel to lase at a specific stabilized wavelength. By designing this cavity structure appropriately, the system creates its own microcavities each lasing at different wavelengths across the complete gain spectrum of the active material. The system is ideal from the point of view of control of laser wavelengths generated in a common laser cavity and allows the obtaining of very small and controllable wavelength spacing. This approach allows the construction of a laser that emits a plurality of narrow spectral lines that can be easily tailored to any pre-assigned spectral composition within the amplification spectrum of the gain medium. This approach has been demonstrated for the emission of thirty lines in laboratory conditions and the stability and line width measurements are extremely promising. Conventional tunable laser systems used for remote sensing are appropriate only for single element analysis. Proposed simple, flexible and easily reprogrammable laser modules open new opportunities for simultaneous multi-element gas tracing analysis. It appears that TM doped II-VI hosts and, specifically, chromium doped ZnS and ZnSe crystals featuring broad amplification spectra are ideal active media for superbroadband and multiline lasing.

[00014] Finally, the prior art has not taught utilization of acousto-optic, electro-optic, photorefractive and birefringent properties of II-VI crystals in one integrated microchip system combining active medium, acousto- or electro-optic modulator, filter, other passive components of the cavity such as waveguide grating, or birefringent filter.

SUMMARY OF THE INVENTION

[00015] The present invention contemplates a new class of middle-infrared microchip lasers based on transitional metal ($TM^{2+}=Ti, V, Cr, Mn, Fe, Co, Ni, \text{ and } Cu$) doped binary II-VI crystals having formula MeZ , where Me being $Zn, Cd, Ca, Mg, Sr, Ba, Hg, Pb$ and Z being S, Se, Te, O and their mixtures as well as mixed ternary chalcogenide matrixes having formula MeX_2Z_4 with X being Ga, In, Al . A particular embodiment of this invention is microchip laser based on Cr^{2+} doped $ZnS, ZnSe, CdS, \text{ and } CdSe$ crystals. The microchip laser is the most compact and simplest diode or fiber laser pumped solid state laser with a typical dimension of $0.5-1 \text{ mm}^3$. The main advantages of the proposed microchip lasers will be the ability to be fabricated with collective fabrication processes allowing low cost mass production with good reproducibility and reliability as well as simplicity, allowing its utilization without any optical alignment and maintenance.

[00016] The following steps are germane to the practice of the invention. Growing (Chemical, Physical Vapor Transport or other methods) or purchasing II-VI host crystal materials from commercial vendors followed by cutting them into polished wafers of thickness $0.1-3 \text{ mm}$.

[00017] Introducing transitional metal (e.g. Cr) thin film of controllable thickness on the crystal facets at the stage after crystal growing by means of pulse laser deposition, plasma sputtering, cathode arc deposition, or other methods,

[00018] Thermal annealing of the crystals under simultaneous action of electric field for effective thermal diffusion of the dopant into the crystal volume with a temperature and

exposition time providing highest concentration of the dopant in the volume without degrading laser performance due to scattering and concentration quenching,

[00019] Polishing microchip facets,

[00020] formation of microchip laser by means of direct deposition of mirrors on flat
5 and parallel polished facets of a thin TM:II-VI wafer.

[00021] The microchip laser thus fabricated can utilize direct diode or fiber laser pumping with a level of power density providing formation of positive lens and corresponding cavity stabilization as well as threshold population inversion in the laser material.

10 [00022] The present invention by taking advantage of acousto-optic, electro-optic, photorefractive and birefringent properties of II-VI crystals also contemplates an integrated microchip system combining active medium, acousto- or electro-optic modulator, filter, other passive components of the cavity such as waveguide grating, or birefringent filter.

[00023] The present invention further contemplates microchip lasers integrated into
15 "spatially dispersive" cavities for realization of flexible laser modules easily reprogrammable from monochromatic to ultrabroadband and multiline regimes of operation.

[00024] The advantages of the present invention will be further appreciated from the drawings and from the detailed description provided below.

DESCRIPTION OF THE DRAWINGS

20 [00025] The herein described features of the present invention, as well as others which will become apparent, are attained and can be understood in more detail by reference to the following description and appended drawings, which form a part of this specification.

It is to be noted, however, that the appended drawings illustrate only exemplary embodiments of the invention and therefore not be considered limiting of its scope, for the invention may admit other equally effective embodiments.

[00026] FIG. 1 is a flow chart of an embodiment of a three-stage method for
5 producing transitional method doped wafer according to the present invention that will be further diced into numerous microchip active elements.

[00027] FIG. 2 is a graph of room temperature absorption and emission spectra of $\text{Cr}^{2+}:\text{ZnS}$ (A) and $\text{Cr}^{2+}:\text{ZnSe}$ (C) crystals prepared according to the invention, measured at 300K, and plotted in cross-sectional units, and corresponding emission lifetime temperature
10 dependences (B, D).

[00028] FIG. 3 is a graph of room temperature absorption and emission spectra of $\text{Cr}^{2+}:\text{CdS}$ (A) and $\text{Cr}^{2+}:\text{CdSe}$ (C) crystals prepared according to the invention, measured at 300K, and plotted in cross-sectional units, and corresponding emission lifetime temperature dependences (B, D).

15 [00029] FIG. 4 is a graph of saturation of ground state absorption in $\text{Cr}^{2+}:\text{ZnS}$ crystal. Solid curve is a result of calculation with Frantz-Nodvic equation.

[00030] FIG. 5 is a block-diagram of experimental nonselective hemispherical cavity used for $\text{Cr}^{2+}:\text{ZnS}$ gain switched lasing.

[00031] FIG. 6 is a graph of output-input energies of $\text{Cr}^{2+}:\text{ZnS}$ gain switched laser in
20 hemispherical cavity with 10% output coupler. The measured slope efficiency is 9.5%.

[00032] FIG. 7 is a block-diagram of experimental selective hemispherical cavity with CaF_2 prism dispersive element used for $\text{Cr}^{2+}:\text{ZnS}$ tunable gain switched lasing.

[00033] FIG. 8 is a graph of $\text{Cr}^{2+}:\text{ZnS}$ tuning curve with CaF_2 prism selector. The tuning is limited by the coatings of available cavity optics. Currently tunability from 2050 to 2800 nm is achieved.

[00034] FIG. 9 is a block diagram of experimental set-up for $\text{Cr}^{2+}:\text{ZnS}$ CW lasing under Er fiber laser excitation in external hemispherical cavity.

[00035] FIG. 10 is a graph of output-input characteristics of the $\text{Cr}^{2+}:\text{ZnS}$ continuous wave laser in hemispherical cavity under 1.55 μm Er-fiber laser pumping with different output couplers; (●) $T=20\%$, and (■) $T=2\%$ correspond to minimum threshold adjustment; (▲) $T=2\%$ - adjustment to maximum output power.

[00036] FIG. 11 is a block diagram of $\text{Cr}^{2+}:\text{ZnS}$ and $\text{Cr}^{2+}:\text{ZnSe}$ gain switched microchip lasers with mirrors deposited on the crystal facets.

[00037] FIG. 12 is a graph of output-input energies for gain switched ZnSe microchip laser with no mirrors deposited on the crystal facets. (▲ and ● represent different excitation spots on the crystal).

[00038] FIG. 13 is a block diagram of experimental set-up for $\text{Cr}^{2+}:\text{ZnS}$ and $\text{Cr}^{2+}:\text{ZnSe}$ CW lasing under Er fiber laser excitation in microchip configuration.

[00039] FIG. 14 is a graph of output-input characteristics of the $\text{Cr}^{2+}:\text{ZnS}$ and $\text{Cr}^{2+}:\text{ZnSe}$ continuous wave microchip lasers under 1.55 μm Er-fiber laser pumping.

[00040] FIG. 15 is a graph of output-input curve of the optimized $\text{Cr}^{2+}:\text{ZnS}$ continuous wave microchip laser under 1.55 μm Er-fiber laser pumping.

[00041] FIG. 16 is a graph of the mode structure of the microchip lasers (A) and coupled cavity (B) microchip lasers (with external etalons) for $\text{Cr}^{2+}:\text{ZnS}$ and $\text{Cr}^{2+}:\text{ZnSe}$ crystals.

[00042] FIG. 17 is a block diagram of experimental set-up for microchip output beam divergence measurements combined with a graph of spatial distribution of the output radiation of $\text{Cr}^{2+}:\text{ZnS}$ (red) and $\text{Cr}^{2+}:\text{ZnSe}$ (green) lasers at a distance of $L=330$ mm from the output laser surfaces.

[00043] FIG. 18 is a block diagram of "spatially dispersive" cavity made from stand alone components for realization of flexible laser module easily reprogrammable from monochromatic to ultrabroadband and multiline regimes of operation.

[00044] FIG. 19 is a block diagram of a chip scale integrated multiline TM:II-VI laser.

BEST MODE OF THE INVENTION

[00045] In the preferred embodiment, the $\text{Cr}^{2+}:\text{ZnS}$ crystals are prepared by a three-stage method according to a flow chart depicted in Fig. 1. At the first stage, undoped single crystals are synthesized by a chemical transport reaction from gas phase using an iodine gas transport scheme, preferably in a quartz tube 20mm in diameter and 200mm in length placed in a two heating zone furnace. Powder obtained by a joint ignition of initial components serves as raw material. Temperatures in the zones of raw material and crystallization are approximately 1200°C and 1100°C respectively. I_2 concentration is in the range of 2-5 mg/cm^3 . High optical quality unoriented ingots, preferably $\text{Ø}2\text{cm}^3$, are cut and ground to slabs of 5x5x3 mm size.

[00046] At the second stage and third stages, introduction of chromium (or other transitional metal) into the crystalline host is performed by thermal diffusion (third stage) from a then film deposited, preferably, by the pulse laser deposition method (second stage). Plasma sputtering or other thin-film deposition methods could also be used. Thermal annealing can be carried out in sealed ampoules under a pressure of, preferably, approximately 10^{-5} torr and temperature of approximately 830° to approximately 1100°C over 3 to 20 days. In some cases to provide more effective thermo-diffusion it was performed under simultaneous action of electric field of 1-30kV/cm magnitude with positive terminal being applied to Cr film and negative – to the Ag electrode deposited on the opposite surface of the wafer. Polished samples of 1-3 mm thickness and up to 5 mm aperture can then be produced.

[00047] The room-temperature absorption and fluorescence spectra of the studied $\text{Cr}^{2+}:\text{ZnS}$ and $\text{Cr}^{2+}:\text{ZnSe}$ crystals are given in cross section units in Fig. 2A and 2C, respectively. The absorption spectra were measured using a (Shimadzu UV-VIS-NIR-3101PC) spectrophotometer. The fluorescence spectra were measured using an (Acton Research ARC-300i) spectrometer and a liquid nitrogen cooled (EGG Judson J10D-M204-R04M-60) InSb detector coupled to amplifier (Perry PA050). This InSb detector-amplifier combination featured a temporal resolution of $0.4\ \mu\text{s}$. The fluorescence spectra were corrected with respect to the spectral sensitivity of the recording system using a tungsten halogen calibration lamp (Oriel 9-2050). As an excitation source we used CW Erbium doped fiber laser (IPG Photonics, ELD-2), modulated at 800 Hz. It is noteworthy that $\text{Cr}^{2+}:\text{ZnSe}$ crystals did not exhibit any polarization dependence of the absorption and the difference due

to the polarization dependence of the absorption and fluorescence spectra for Cr:ZnS did not exceed 10% at room temperature. This allowed us to treat the studied crystal in the first approximation as optically isotropic.

[00048] The luminescence kinetics of the crystals were measured at 1950, 2100, 2400, and 2600 nm across a broad temperature range using D₂ and H₂ Raman-shifted Nd:YAG laser excitation at 1560 and 1907 nm. Within the 0.4 μs accuracy of measurements there was no difference in the lifetime of luminescence for different wavelengths of excitation and registration. Fig.2B shows that the emission lifetime drops only slightly for ZnS, i.e. from 5.7 to 4.3 ns, between 14 and 300°K and is practically unchanged for ZnSe (Fig. 2D). This shows that quenching is not important below 300°K.

[00049] The spontaneous-emission cross-sections $\sigma_{em}(\lambda)$ (Fig. 2A and 2C) were obtained from fluorescence intensity signal $I(\lambda)$ using the Fuchtbauer-Ladenburg equation:

$$\sigma_{em}(\lambda) = \frac{\lambda^5 I_\lambda(\lambda) A}{8\pi n^2 c \int I_\lambda(\lambda) d\lambda}, \quad (1)$$

where A is the spontaneous emission probability from the upper laser level, and n is the index of refraction.

[00050] To derive the absorption cross-section magnitude from the "absorption spectrum, one needs to know the Cr²⁺ concentration. Unfortunately, the absolute dopant concentration is neither uniform nor accurately known in the case of diffusion doping. We therefore used the reciprocity method for the broadband transition:

$$\sigma_a(\lambda) = \sigma_{em}(\lambda) \frac{g_2}{g_1} \exp\left(\frac{hc/\lambda - E_{ZFL}}{kT}\right) \quad (2)$$

[00051] in conjunction with measured absorption spectra to calculate the absorption cross-section in Fig. 2A,C, making use of the known ground and upper level degeneracies $g_1=3$ and $g_2=2$, respectively. Here E_{ZFL} is the energy of the zero phonon line of the corresponding transition, k is the Boltzmann constant, and T is the temperature. We also
 5 assumed that the Jahn- Teller splitting of both upper and lower levels can be neglected, as it is less or comparable to kT at room temperature. Our value for the peak absorption cross-section of $\sigma_a=1.6 \times 10^{-18} \text{ cm}^2$ at $\lambda=1690 \text{ nm}$ for $\text{Cr}^{2+}:\text{ZnS}$ agrees reasonably well with the value of $\sigma_a=1.0 \times 10^{-18} \text{ cm}^2$ known in the prior art and obtained using the absorption coefficient and the known concentration of Cr^{2+} .

10 [00052] Similar graphs of room temperature absorption and emission spectra of $\text{Cr}^{2+}:\text{CdS}$ (A) and $\text{Cr}^{2+}:\text{CdSe}$ (C) crystals prepared according to the invention, measured at 300K, and plotted in cross-sectional units, and corresponding emission lifetime temperature dependences (B, D) are displayed in Fig. 3.

[00053] One of the important potential applications of TM:II-VI crystals is the
 15 passive Q-switching of the resonators of solid state lasers (e.g. $\text{Cr}^{2+}:\text{ZnS}$ crystals for passive Q-switching of Er:glass lasers). Experiments on saturation of $\text{Cr}^{2+}:\text{ZnS}$ absorption were performed under $1.56 \mu\text{m}$ excitation. The radiation of a D₂-Raman-shifted YAG:Nd laser with a pulse duration of 5ns and pulse energy of up to 20 mJ and repetition rate of 10Hz was used. Saturation experiments utilized a 2.5mm thick $\text{Cr}^{2+}:\text{ZnS}$ crystal with initial
 20 transmission of $T=0.43$ at $1.56 \mu\text{m}$. The pump radiation was focused on the sample by a 26.5 cm lens and the dependence of the crystal transmission as a function of pumping energy density was measured by means of the sample Z-scanning. Spatial energy

distributions of the pump radiation were determined by a standard knife-edge method. The effective radius of the pumping beam was measured at the 0.5 level of maximum pump intensity of radiation.

[00054] As one can see from Fig. 4, the active absorption changes more than 1.4
 5 times under increasing of pump energy fluence from $W=0.8 \times 10^{18}$ to 6.7×10^{18} photon/cm². Since the pump pulse duration (5 ns) is much shorter than the relaxation time of Cr²⁺: ZnS saturable absorber (4.5 μ s) the saturation behavior was analyzed in terms of energy fluence with a modified Frantz-Nodvik equation for a four level slow absorber. According to this equation the crystal transmission depends on pump energy fluence, " W ", and absorption
 10 cross section as follows:

$$T = \frac{1}{z} \ln(1 + T_0(e^z - 1)), \quad (3)$$

where $z=W \sigma_{ab}$, T_0 -initial crystal transmission at $W=0$, and σ_{abs} -absorption cross section (cm²). Equation (3) was solved numerically, and from the best fit to the experimental results (Fig. 4, solid line), the value of $\sigma_{abs}(\lambda=1.56 \mu\text{m})$ was estimated to be 0.7×10^{18} cm². Taking
 15 into account the ratio of absorption at 1.56 μ m and in the maximum of absorption band ($\lambda=1.7 \mu\text{m}$, see Fig. 2) the peak absorption cross section was determined to be 1.4×10^{18} cm², which is in a very good agreement with the value of cross section estimated in the current study from spectroscopic measurements.

[00055] The Cr²⁺ concentration in the crystal was 3.5×10^{18} cm⁻³. This satisfactory
 20 agreement of σ_{abs} values determined from spectroscopic and saturation measurements indicates negligible excited state absorption losses for Cr²⁺:ZnS at 1.56 μ m and the

wavelength of Er: glass laser oscillation ($1.54 \mu\text{m}$). Hence, $\text{Cr}^{2+}:\text{ZnS}$ crystals feature a relatively high cross section of absorption $0.7 \times 10^{-18} \text{ cm}^2$ at $1.56 \mu\text{m}$ compared with $7 \times 10^{-21} \text{ cm}^2$ for Er: glass. This value is practically two times larger than $0.27 \times 10^{-18} \text{ cm}^2$ cross section value for $\text{Cr}^{2+}:\text{ZnSe}$ known in the prior art and in conjunction with negligible excited state absorption losses reveal possible application of $\text{Cr}^{2+}:\text{ZnS}$ crystals as a promising saturable absorber for resonators of Er: glass lasers. In addition to this it is advantageous to utilize for solid state laser Q switching and mode-locking $\text{Cr}^{2+}:\text{ZnS}$ crystals with dichroic mirrors deposited on their faces. These mirrors are supposed to be transparent at the wavelength of solid state laser (e.g. Er-glass laser) oscillation and reflective in the region of $\text{Cr}^{2+}:\text{ZnS}$ lasing. In this coupled cavity configuration $\text{Cr}^{2+}:\text{ZnS}$ element will serve simultaneously as passive Q-switch or mode-locker, as a load for solid state laser, and as an active element. Due to stimulated processes in $\text{Cr}^{2+}:\text{ZnS}$ one can expect that the effective time of depopulation of $\text{Cr}^{2+}:\text{ZnS}$ excited levels will be much faster than for regular arrangement without coupled cavity. It will result in a shorter pulsed duration in a Q-switch regime and even possibility of mode-locked operation.

[00056] A block-diagram of experimental nonselective hemispherical cavity used for $\text{Cr}^{2+}:\text{ZnS}$ gain switched lasing is depicted in Fig. 5. Laser experiments were performed using the $1.5607 \mu\text{m}$ output from a D_2 Raman cell pumped in the backscattering geometry by the $1.064 \mu\text{m}$ radiation of a Nd:YAG laser. An optical diode was placed before the Raman cell to prevent possible damage of Nd:YAG laser optics by amplified backscattered $1.06 \mu\text{m}$ radiation. Pump pulses from the Raman cell had pulse duration of 5 ns at FWHM; output energy reached 100 mJ and was continuously attenuated by a combination of a half-wave

plate and a Glan prism. Amplitude stability of the pump pulses was about 5%. The hemispherical cavity consisted of the input mirror deposited on the facet of the ZnS crystal and output mirror with 20 cm radius of curvature. Output mirrors had either 10-20% transmission in the spectral region $2.05\text{--}2.5\text{ }\mu\text{m}$, or 20-30% transmission in the spectral region $1.95\text{--}2.5\text{ }\mu\text{m}$. Both mirrors had their peak reflectivity at $2.360\text{ }\mu\text{m}$. Length of the cavity was 18.5 cm. Pump radiation was focused on the crystal with a 26.5 cm lens placed 22.5 cm before the crystal providing a good match for the pump caustics and the cavity mode size ($200\text{ }\mu\text{m}$). Low doped samples ($3\text{--}4\text{ cm}^{-1}$ at $1.7\text{ }\mu\text{m}$) of 1.7mm thickness were utilized. The second facet of the crystal was anti-reflection (AR) coated in the lasing region and was fully reflective at the wavelength of pumping, providing a double pass pumping scheme. A Ge filter was used to separate residual pump light from the $\text{Cr}^{2+}:\text{ZnS}$ laser beam.

[00057] Room temperature laser operation was realized with a threshold of $170\text{ }\mu\text{J}$ and slope efficiency of 9.5% with respect to the pump energy when output coupler $R_{2.360\text{ }\mu\text{m}}=90\%$ was utilized. The laser had an output linewidth of approximately 90 nm (FWHM), centered at $2.24\text{ }\mu\text{m}$ and maximum output energy reached $100\text{ }\mu\text{J}$. A graph of output-input energies of $\text{Cr}^{2+}:\text{ZnS}$ gain switched laser in hemispherical cavity is depicted in Fig. 6. Further increase of the pump energy resulted in optical damage of the input mirror. The laser performance of the diffusion doped $\text{Cr}^{2+}:\text{ZnS}$ crystals is expected to be improved by optimization of crystal quality, doping technology and optimization of the output coupler.

[00058] With the $R_{2.360\text{ }\mu\text{m}}=80\%$ mirror laser operation was obtained with a threshold of $250\text{ }\mu\text{J}$. This allowed a Findlay-Clay calculation of the losses within the cavity²⁹. With

the crystal length of 1.7 mm and $\sigma_{\text{abs}}=0.8 \times 10^{-18} \text{ cm}^2$ the losses in the cavity were calculated to be 14.7%. It is felt that this can also be improved by the optimization of the crystal preparation techniques.

[00059] In the wavelength tuning experiment, depicted in Fig. 7, a hemispherical
 5 cavity of the length 19.7 cm was utilized. Wavelength tuning was realized using a CaF_2 Brewster prism as the dispersive element placed 5 cm from the output coupler. The focusing lens and crystal remained at the positions that were used in the nonselective cavity. The output coupler was the 20cm, $R_{2.360 \mu\text{m}}=90\%$ mirror that was used in the nonselective
 10 cavity. This arrangement provided a nice match of the cavity waist and pump beam spot ($\sim 200 \mu\text{m}$) in the crystal.

[00060] The pump source was operating at $1.5607 \mu\text{m}$ with the pulse energy of about
 600 μJ and 5 ns pulse duration in a TEM_{00} mode. This pump energy was about three times
 larger than the threshold pump energy level. The $\text{Cr}^{2+}:\text{ZnS}$ laser output was directed
 through a CaF_2 lens to a 0.3 m "SpectraPro" monochromator with a PbS detector for
 15 wavelength measurements. Fig. 8 demonstrates a continuous wavelength tuning that was
 realized over the 2.05-2.40 μm spectral region

[00061] The output of the chromium laser oscillation had a linewidth of
 approximately 30 nm (FWHM). The peak efficiency of the tunable output was centered at
 2.25 μm . The tuning limits were due to coatings of the cavity optics and not the emission
 20 spectrum of $\text{Cr}^{2+}:\text{ZnS}$ crystal. The use of proper broadband coatings could potentially
 increase the tuning range to 1.85-2.7 μm .

[00062] The laser output linewidth could be further narrowed by means of a Littrow or Littman configured grating tuned cavity.

[00063] A block diagram of experimental set-up for $\text{Cr}^{2+}:\text{ZnS}$ CW lasing under Er fiber laser excitation in external hemispherical cavity is depicted in Fig. 9. Pump source was an Erbium Doped Fiber Laser (ELD-2, IPG Photonics). This laser delivers 2W of single mode CW non-polarized radiation at 1550 nm and was equipped with an optical isolator to prevent any possible feedback from the ZnS and ZnSe laser system. The fiber core was 5 μm in diameter. For external non-selective resonator laser experiments, the hemispherical cavity consisted of the flat input mirror and output mirror with 20 cm radius. The input mirror crystal had 99.5% reflectivity in the spectral region from 2.2 to 2.5 μm . The output mirrors had either 2-20% transmission in the spectral region 2.2-2.5 μm , or 20-30% transmission in the spectral region 1.95-2.5 μm . Both output mirrors had their peak reflectivity at 2.360 μm . The antireflection coated chromium doped ZnS crystal with a thickness of 1.1 mm and an absorption coefficient of 5 cm^{-1} at the pump wavelength was utilized. The crystal was mounted on an optical contact to the input flat dichoric mirror made from the YAG crystal for the sake of effective dissipation of heat. The pump radiation of the Er fiber laser was first collimated with a microscope objective in a parallel pencil of light having 1 mm in diameter, and than focused with a second 15 mm focal length objective into the crystal through the input mirror. The output laser parameters were different when the cavity was adjusted to minimum threshold and maximum output power. The output-input dependences for $\text{ZnS}:\text{Cr}^{2+}$ continuous wave lasing under Er fiber pumping for two

different output couplers and for different cavity adjustments to the minimum threshold and maximum output power are depicted in Fig. 10.

[00064] The minimum threshold values were measured to be 100 mW and 200 mW of absorbed pump power for output couplers with 2% and 20% transmission, respectively. An output power of 63 mW near 2370 nm at an absorbed pump power of 0.6W was demonstrated with an output coupler with 2% transmission for maximum output power adjustment. The maximum slope efficiency " η " with respect to the absorbed pump power was 18% in this experiment. The round trip passive losses " L_d " in the cavity were estimated to be of 3.7% from the Findley-Clay analysis. The limiting slope efficiency of studied crystal was estimated to be 51% from a Caird analysis of inverse slope efficiency versus inverse output coupling using equation

$$\frac{1}{\eta} = \frac{1}{\eta_o} \left(1 + \frac{L_d}{T} \right), \quad (4)$$

where η is the slope efficiency, η_o is the limiting slope efficiency, and T is the mirror transmission. This value is close to the quantum defect of 65% for the studied crystal.

[00065] A block diagram of $\text{Cr}^{2+}:\text{ZnS}$ and $\text{Cr}^{2+}:\text{ZnSe}$ gain switched microchip lasers with mirrors deposited on the crystal facets is depicted in Fig. 11. Gain switched microchip laser experiments were performed with Cr^{2+} doped ZnSe and ZnS. The crystal used were 0.5-3mm thick with polished but uncoated parallel faces and had coefficient of absorption of $k \sim 6\text{cm}^{-1}$ at 1.77 μm . Pumping was from the 1.56 μm output of a D_2 Raman shifted Nd:YAG operating at 10Hz with a pulse duration of about 5 ns and 1.5mm beam diameter. Output-input energies for pulsed ZnSe microchip lasing for different lasing spots

are shown in Fig. 12. Threshold input energy was found to be 7mJ. A maximum slope efficiency of 6.5% and maximum output power of 1 mJ were obtained for a microchip without mirrors, when positive feedback was only due to the Fresnel reflections. The spectral range of the free-running laser output was from 2270 to-2290nm.

5 [00066] A block diagram of experimental set-up for $\text{Cr}^{2+}:\text{ZnS}$ and $\text{Cr}^{2+}:\text{ZnSe}$ CW lasing under Er fiber laser excitation in microchip configuration is displayed in Fig. 13. For microchip laser experiments both $\text{Cr}^{2+}:\text{ZnS}$ and $\text{Cr}^{2+}:\text{ZnSe}$ crystals were studied. The crystals were polished flat and parallel (parallelism of $\sim 10''$) to 1.1 and 2.5 mm thickness, respectively. The mirrors were directly deposited on the parallel polished facets of a thin
10 wafer of laser material. Input and output dichroic mirrors had 0.01 and 3.5% transmission over 2300-2500 nm spectral region, respectively, and their transmission at 1550 nm pumping wavelength was 75%. Two different pump arrangements were utilized. The first one was identical to the pump conditions for the $\text{Cr}^{2+}:\text{ZnS}$ CW lasing in hemispherical cavity when the pump radiation of the Er fiber laser was first collimated with a microscope
15 objective in a parallel pencil of light having 1 mm in diameter, and then focused with a second 15 mm focal length objective into the crystal through the input mirror. The second pump arrangement was provided without any additional optics by means of the microchip laser mounting at a close (~ 20 μm) distance from the tip of the pump Er-fiber laser. In both cases the rather large value of the temperature derivative of the refraction index for ZnS and
20 ZnSe crystals (~ 5 times larger than for YAG crystal) played a constructive role by means of creating a strong positive lens and providing effective stabilization of the microchip cavity.

Fig. 14 shows the output power of the $\text{Cr}^{2+}:\text{ZnS}$ and $\text{Cr}^{2+}:\text{ZnSe}$ microchip laser plotted as a function of absorbed pump power.

[00067] In a focused pump beam arrangement a laser threshold of 120 mW and a slope efficiency of 53% with respect to the absorbed pump power were realized for $\text{Cr}^{2+}:\text{ZnS}$ microchip laser. High, close to theoretical limit of 65%, slope efficiency of the microchip laser indicates a good quality of the used crystal. The maximum output power of optimized $\text{Cr}^{2+}:\text{ZnS}$ microchip laser reached 150 mW as demonstrated in Fig. 15.

[00068] In the case of ZnSe microchip lasing in a focused pump beam arrangement a laser threshold of 190 mW and a slope efficiency of 20% with respect to the absorbed pump power were demonstrated. The maximum output power reached 100mW.

[00069] For the second pump arrangement, when the microchip lasers were directly coupled to the fiber tip laser thresholds of 150 mW and 240 mW and slope efficiencies of 36 and 14% with respect to the absorbed pump power were realized for $\text{Cr}^{2+}:\text{ZnS}$ and $\text{Cr}^{2+}:\text{ZnSe}$ microchip lasers, respectively. The maximum output power of the $\text{Cr}^{2+}:\text{ZnS}$ microchip laser was practically unchanged while it dropped for $\text{Cr}^{2+}:\text{ZnSe}$ by a factor of 1.6 in comparison to the focused pump arrangement. This can be explained by the excessive length and corresponding mismatch in the mode size and pump beam profile of the ZnSe microchip.

[00070] The output spectrum in free-running laser operation covered the spectrum range from 2280 to 2360 and from 2480 to 2590 for ZnS and ZnSe microchip lasers, respectively. At maximum pump power the output spectrum of the $\text{Cr}^{2+}:\text{ZnSe}$ laser consisted of more than 100 axial modes with a free spectral range $\Delta\nu=0.8\text{cm}^{-1}$. The typical

output spectra of the microchip lasers are depicted in the "A" traces of Fig 16. Due to a smaller crystal thickness, the free spectral range of the $\text{Cr}^{2+}:\text{ZnS}$ microchip laser was $\Delta\nu=2\text{ cm}^{-1}$ and the output spectrum consisted of about 50 axial modes. We attempted to arrange mode control of the microchip lasers by means of a coupled cavity arrangement, with an additional external mirror. The coupled microchip and mirror produced the spectral structure shown in the "B" traces of Fig 16. In these experiments the number of axial modes decreased to 18-24 modes (each line in Fig. 16B consists of 3 longitudinal modes) for both lasers. This can be further decreased to a single longitudinal mode oscillation in a double cavity configuration using a narrowband output coupler. This experiment demonstrates a feasibility of the microchip single longitudinal mode lasing using a selective output coupler in a combination with the external etalon.

[00071] Fig. 17 displays a block diagram of experimental set-up for microchip output beam divergence measurements combined with a graph of spatial distribution of the output radiation of $\text{Cr}^{2+}:\text{ZnS}$ (red) and $\text{Cr}^{2+}:\text{ZnSe}$ (green) lasers at a distance of $L=330\text{ mm}$ from output laser surfaces. As one can see, a 18 mrad FWHM of the intensity profile was measured for the $\text{Cr}^{2+}:\text{ZnS}$ laser. It is slightly less than that for $\text{Cr}^{2+}:\text{ZnSe}$ laser (25 mrad). Taking thermal effects, that are responsible for cavity stabilization, into account, the divergence difference may be explained by a lower dn/dT in $\text{Cr}^{2+}:\text{ZnS}$ crystal ($+46\times 10^{-6}\text{ K}^{-1}$ in ZnS vs. $+70\times 10^{-6}\text{ K}^{-1}$ in ZnSe).

20 [00072] The proposed approach of superbroadband/multiwavelength (SBML) system is based on spatial separation of different wavelengths in a single laser cavity.

The basic optical scheme of the laser transmitter is shown in Fig.18.

[00073] The laser operates as follows. Emission from the spatially separated channels of the active medium passes through the intracavity lens into the off-axis mode suppression element, aperture A, which together with the spatially filtered pump radiation divides active zone of the gain waveguide into a number of channels and separates from the amplified emission of individual channel only part of it that is spread parallel to the resonator axis. This separated radiation is diffracted on the diffraction grating. The Littrow mount grating works as a retroreflector in the auto-collimating regime in the first order of diffraction and returns part of radiation back to the aperture. The off-axis mode suppression element, aperture, in turn extracts from the diffracted radiation only the radiation of the main laser modes. Secondary laser modes, which diverge from the optical axes, are expelled from the process of generation. Hence, the aperture should simultaneously select the fundamental transverse modes for all existing channels in the cavity. The radiation of the main laser modes, each with a distinct wavelength, is collimated by the focusing lens and directed back to the active medium. As Fig. 18 shows, the optical components of the cavity maintain distinct gain channels in the active zone of active element, reduce cross talk, suppress mode competition, and force each channel to lase at specific stabilized wavelength. This approach allows the construction of the laser that emits a plurality of narrow spectral lines that can be easily tailored to any pre-assigned spectral composition within the amplification spectrum of the gain medium. We believe that TM doped II-VI hosts and, specifically, chromium doped

ZnS and ZnSe crystals featuring broad amplification spectra are ideal active media for superbroadband and multiline lasing.

[00074] There are different schemes that can provide single longitudinal mode operation of II-VI microchip laser coupled to external etalon cavity in combination with narrowband output coupler, fiber grating butt-coupling, external grating, hybridly coupled phase array demultiplexer, and waveguide grating mirror.

[00075] FIG. 19 displays further chip scale integration of multiline TM:II-VI laser. This integrated optical chip is made on II-VI substrate. The chip consists of several sections. The right section has multiple V-grooves etched in II-VI substrate and is provided for connection with fiber lasers or fiber coupled diode lasers. Central section consists of multiple waveguides (e.g. made by ion exchange or ridge technology) and provides delivery of the pump radiation to the active section. The active section consists of multiple II-VI waveguides doped with TM^{2+} and can be further combined with dispersive element such as a tapered grating. Tapered grating, for example, can be provided by exposing active waveguides with UV interference pattern. Utilization of tapered grating provides an autocollimation regime of retroreflection for different wavelengths for each individual active waveguide giving rise to a multifrequency regime of oscillation. Due to electro-optic properties of II-VI materials it is possible to integrate Mach-Zehnder or electro-reflection internal modulator with the active section of the same waveguide (not shown on the Figure). Output multifrequency radiation can be coupled to an output fiber.

[00076] There are many other possible schemes of utilization of acousto-optic, electro-optic, photorefractive and birefringent properties of II-VI crystals in one integrated

microchip system combining active medium, acousto- or electro-optic modulator, filter, other passive components of the cavity.

[00077] While our invention has been disclosed in various forms, this disclosure is not to be construed as limiting the invention solely to these forms, rather the invention is
5 limited solely by the breadth of the claims appended hereto.

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CLAIMS:

1. A laser, comprising:

a substrate formed of a II-VI semiconductor material;

grooves formed at an input end of the substrate;

input fibers engaged to the grooves to receive multiple input optical beams of pump light;

optical waveguides formed in the substrate that are respectively coupled to the input fibers, one waveguide corresponding to one input fiber; the optical waveguides extending to an output end of the substrate to form multiple output optical ports;

a laser gain region doped with transitional metal ions in the substrate overlapping with the optical waveguides near the output optical ports, the laser gain region absorbing the pump light to produce laser gain at multiple laser wavelengths within a broadband luminescence spectral range different from the pump wavelength to generate laser light at the multiple laser wavelengths; and

a tapered grating formed in the laser gain region to have different grating pitches at the different optical waveguides so that the tapered grating selects different laser wavelengths in the different optical waveguides, respectively, to cause laser output of the different selected laser wavelengths at the output optical ports.

2. The laser as in claim 1, comprising:

output fibers that are coupled to the output optical ports, respectively, to output laser beams at the different selected laser wavelengths from the laser.

3. The laser as in claim 1, wherein the input fibers are terminal

ends of fiber lasers that produce the pump light.

4. The laser as in claim 1, wherein the input fibers are coupled to diode lasers that produce the pump light.

5. The laser as in claim 1, wherein the laser gain region doped with transitional metal ions has a structure that is selected from MeX_2Z_4 and MeZ , wherein Me is selected from the group consisting of Zn, Cd, Ca, Mg, Sr, Ba, Hg, or Pb; Z is selected from S, Se, Te, or O; and X being selected from Ga, In, or Al.

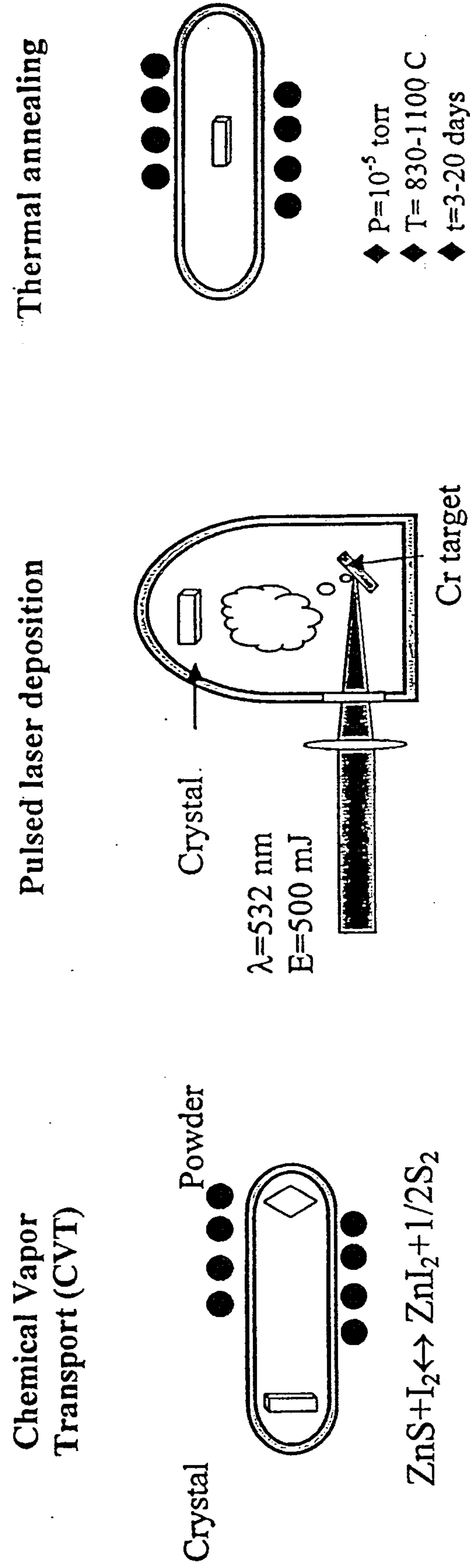


FIG.1

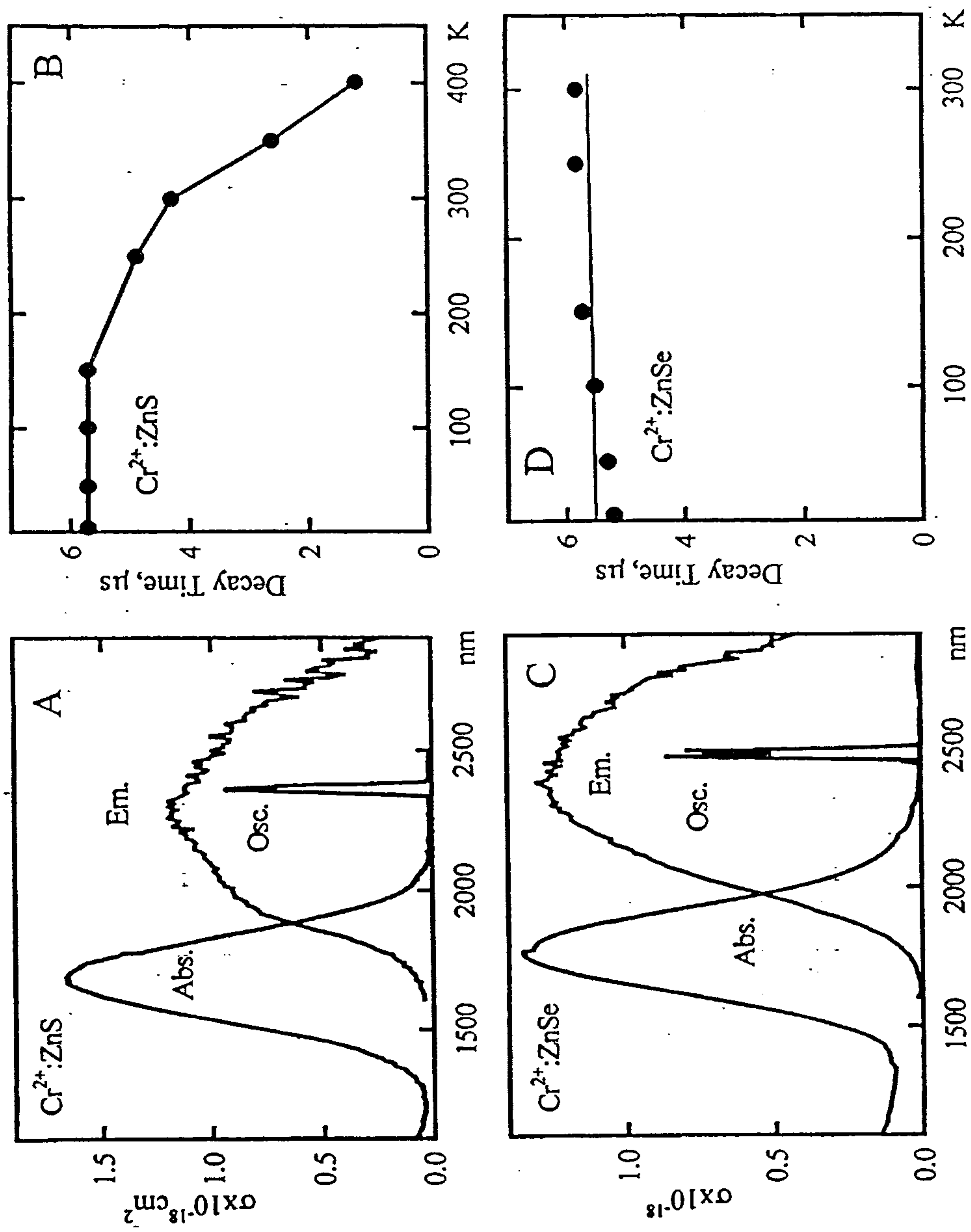


FIG. 2

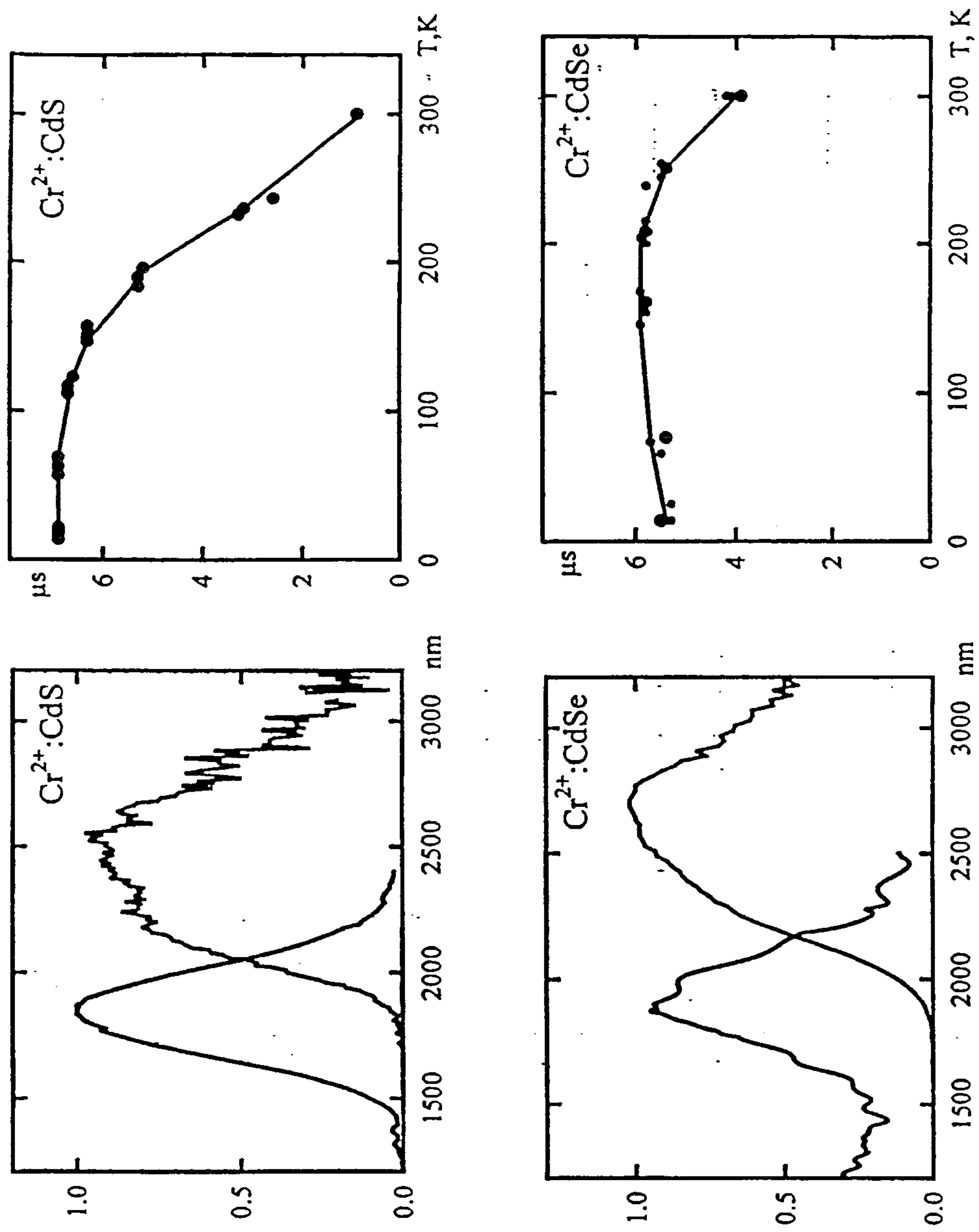
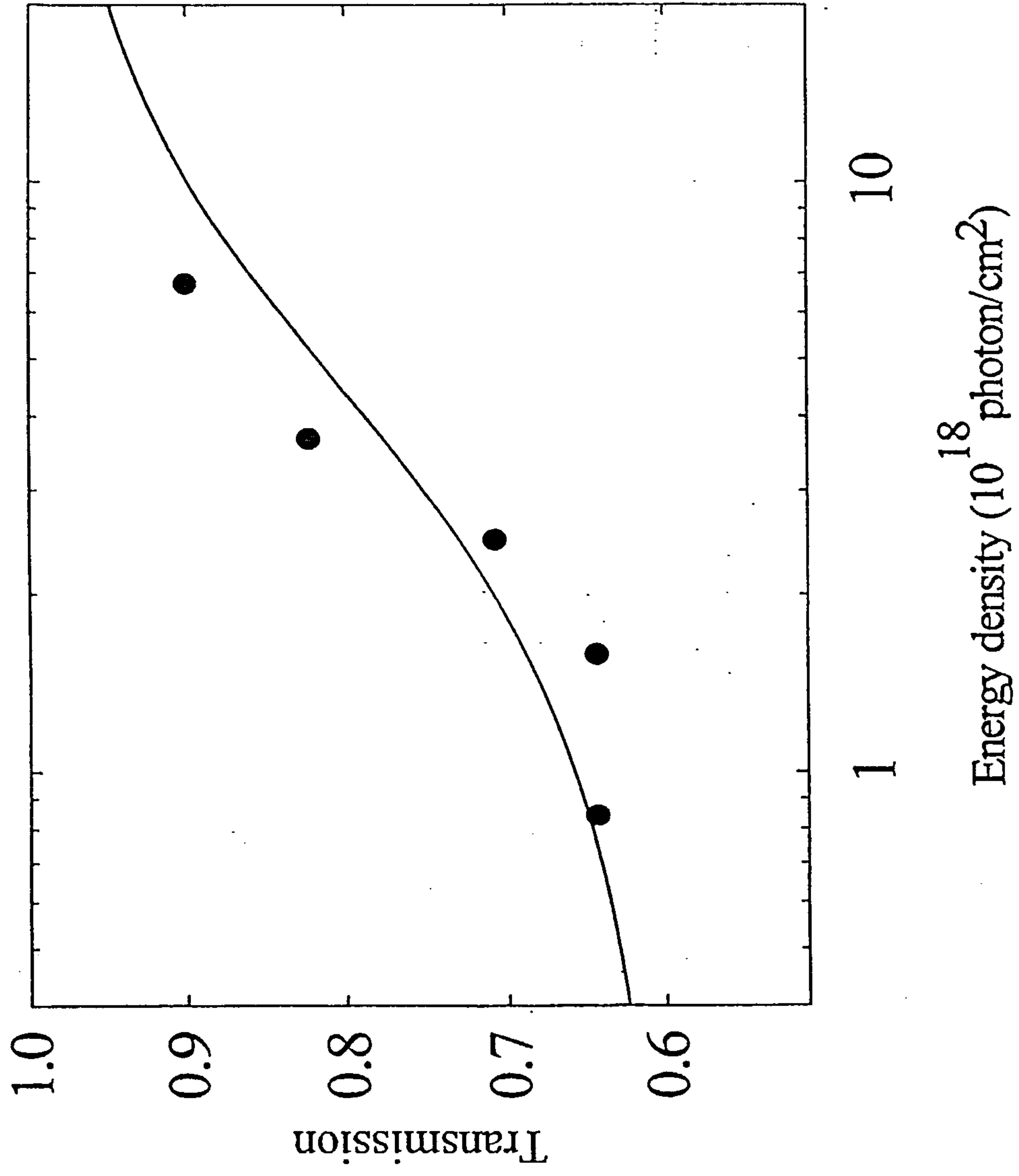


FIG. 3

**FIG. 4**

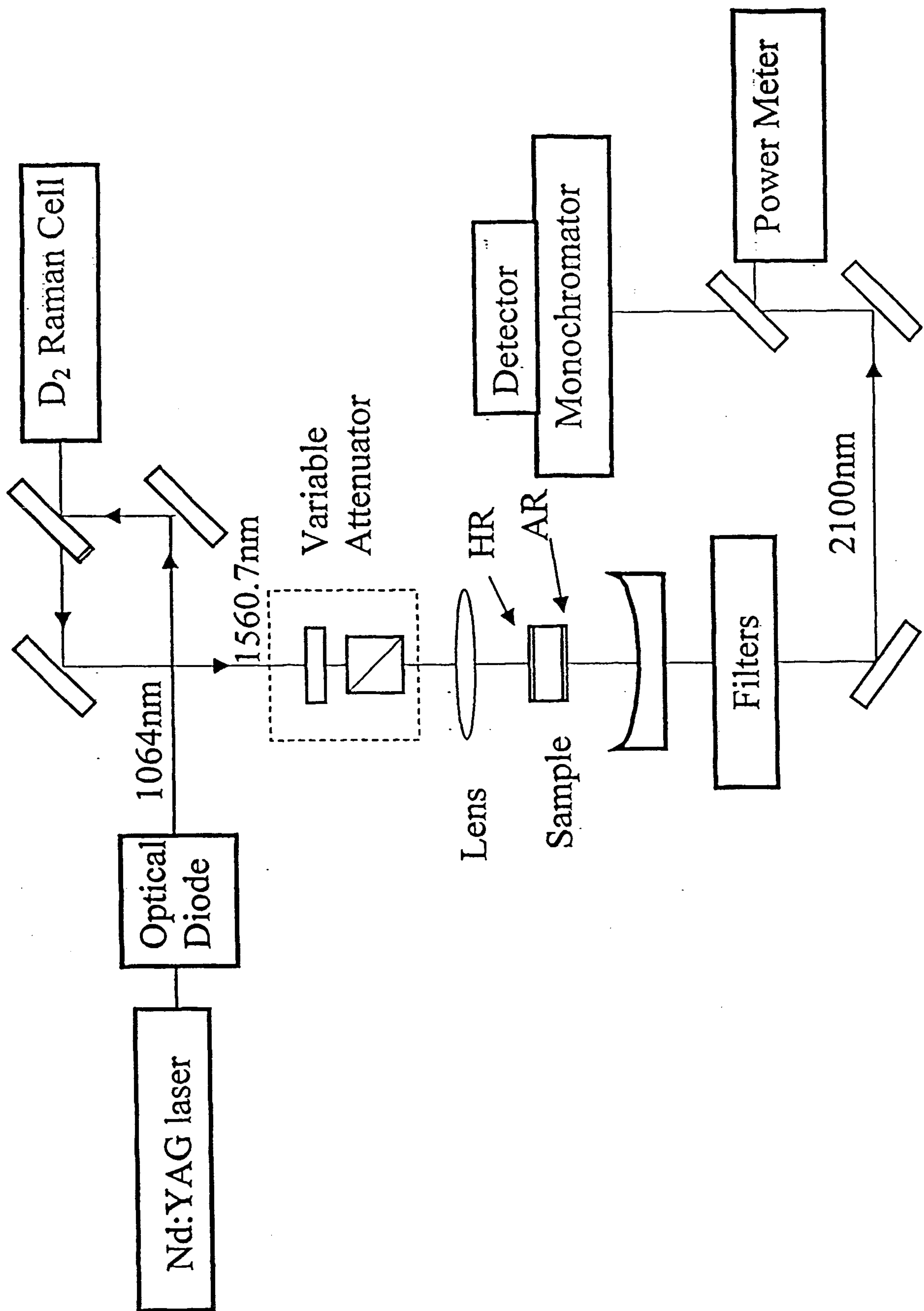


FIG. 5

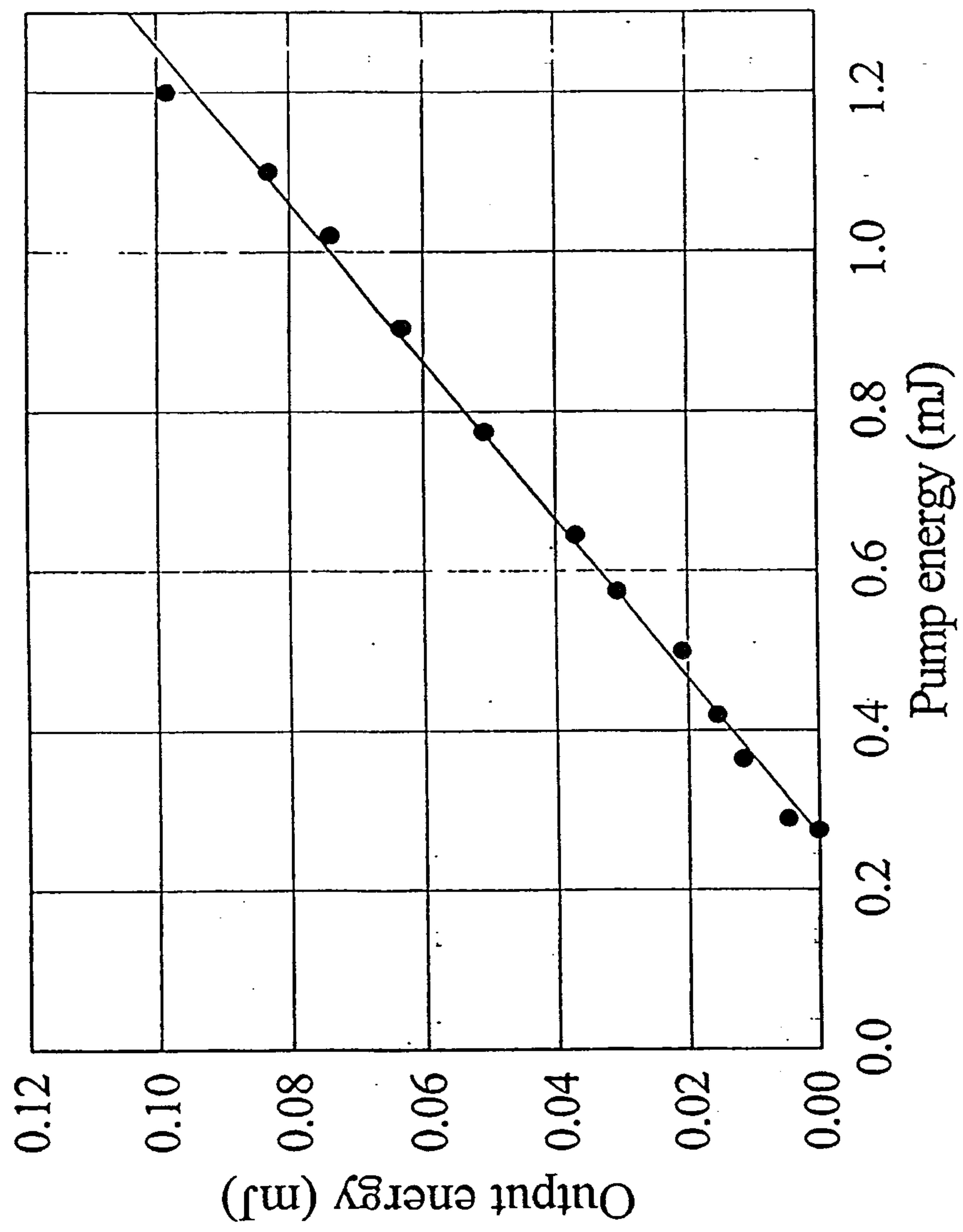
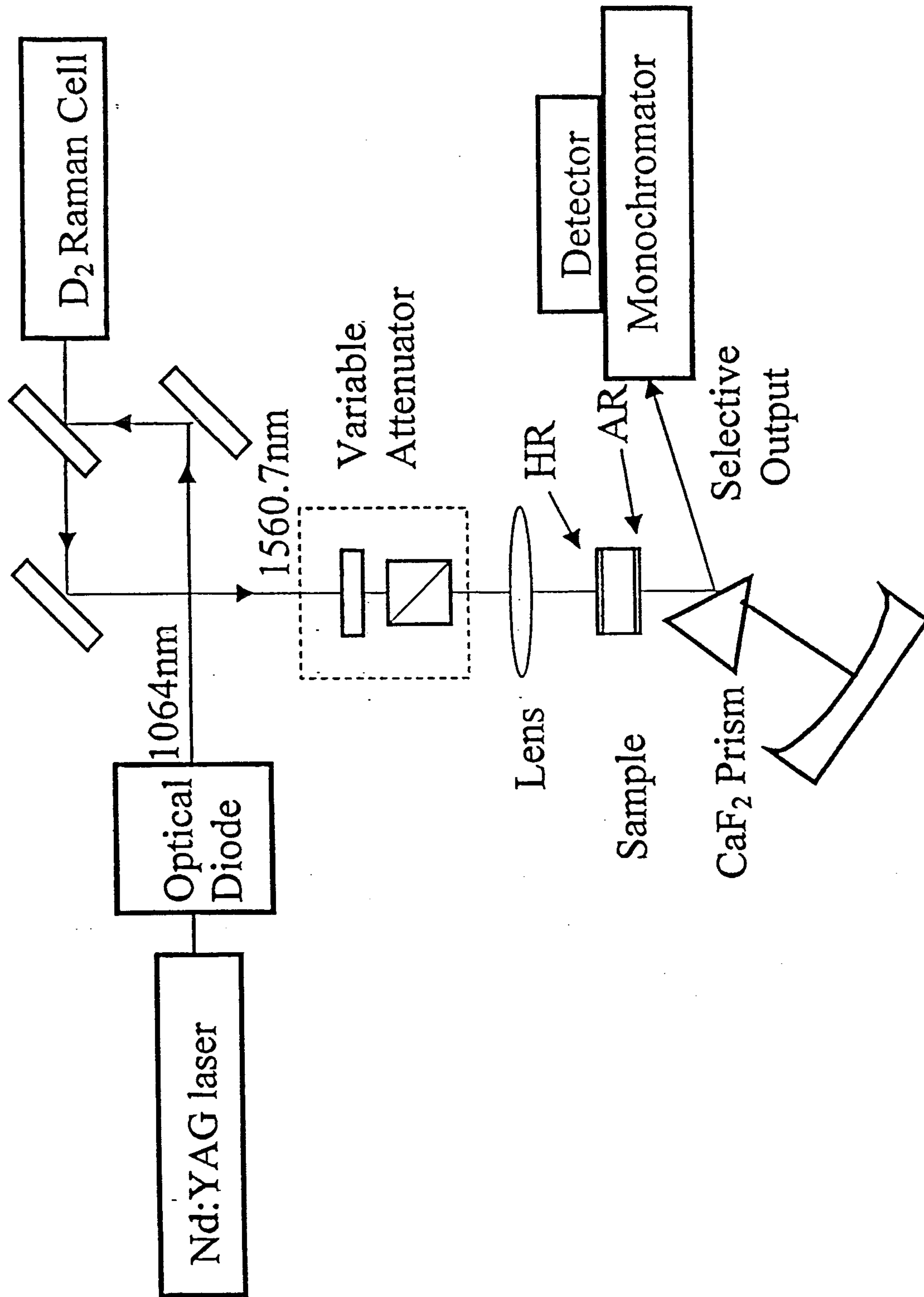
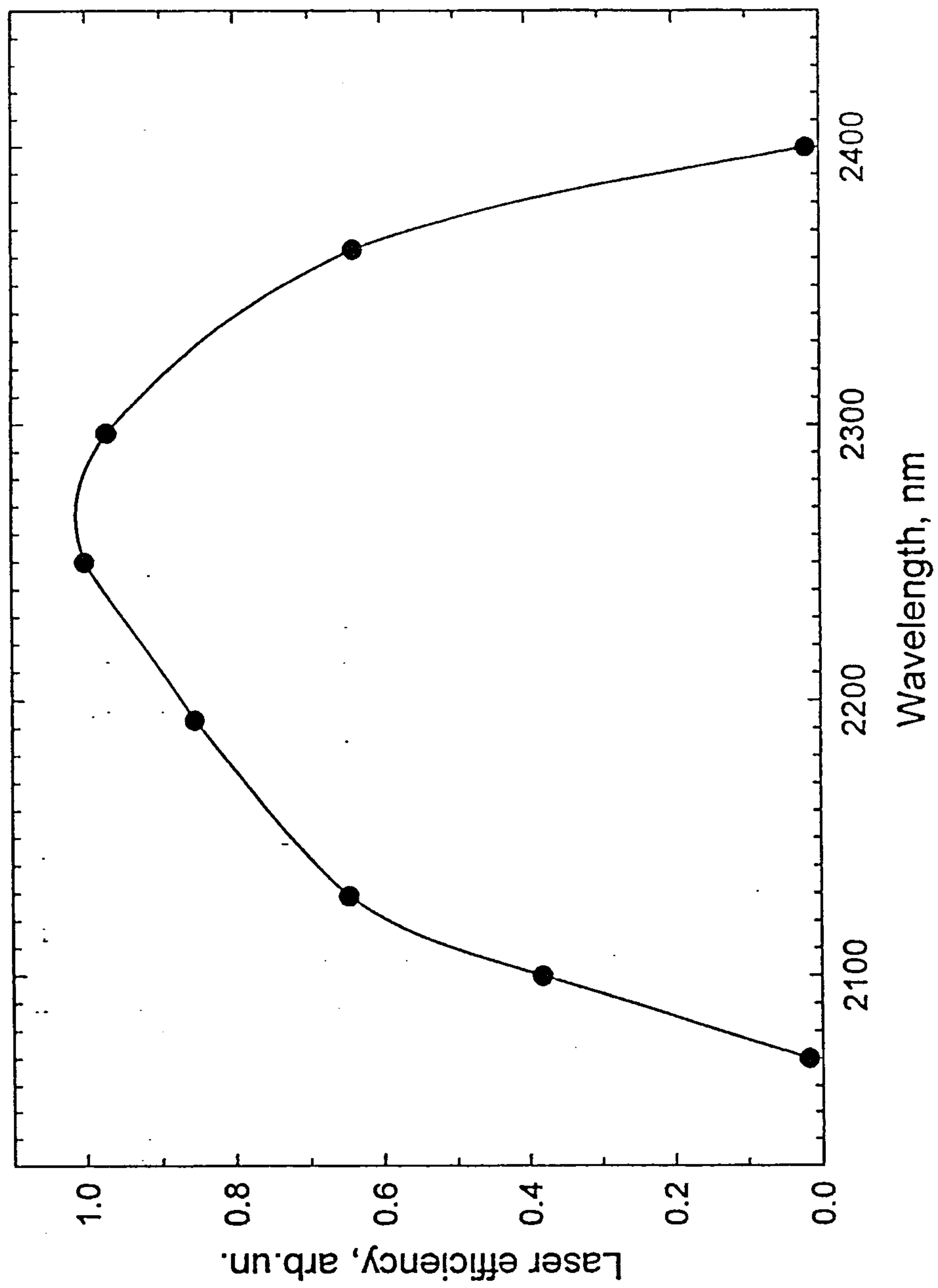


FIG. 6

**FIG. 7**

**FIG. 8**

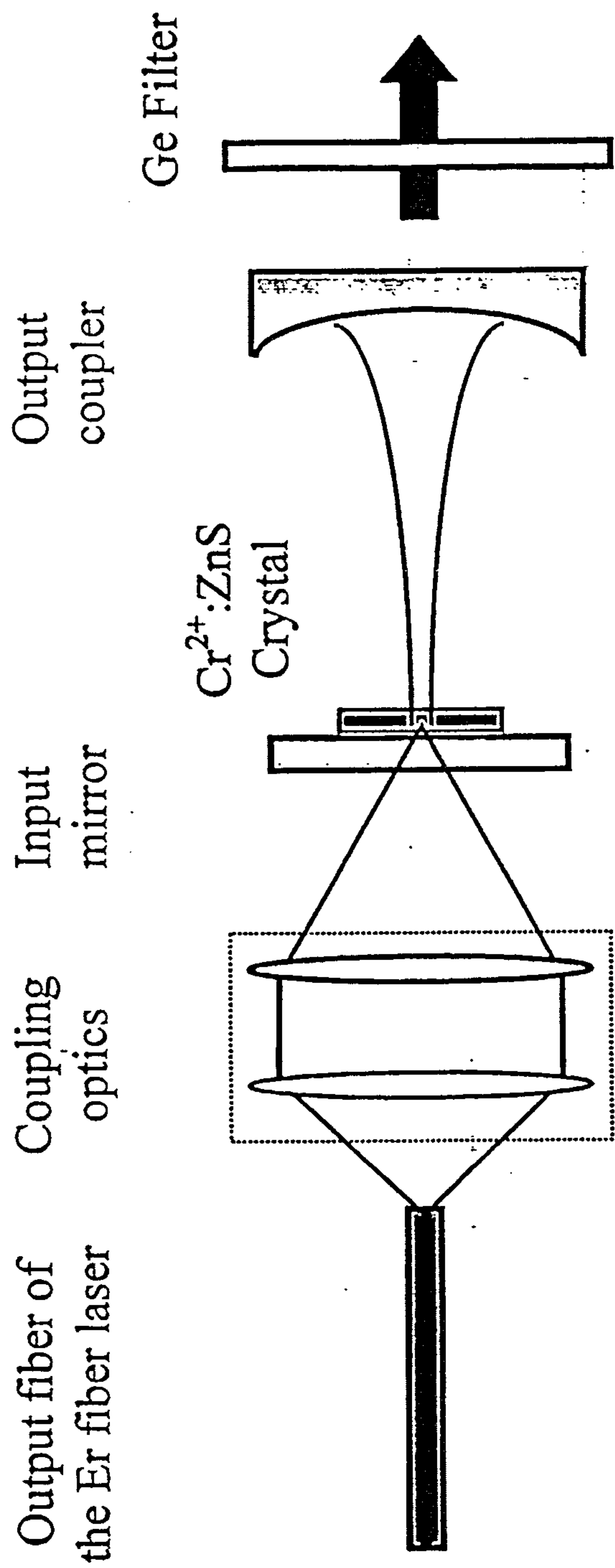


FIG. 9

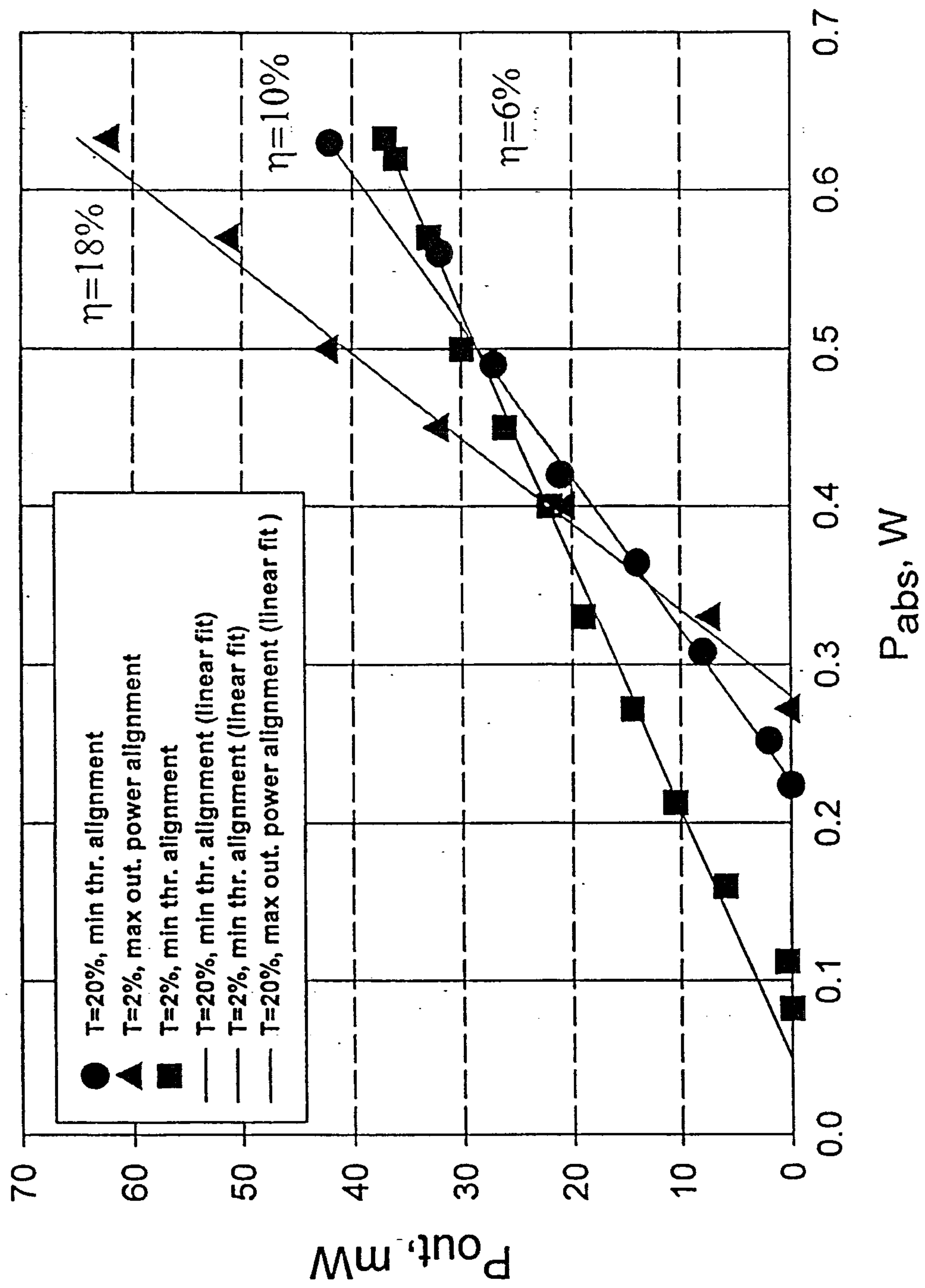


FIG. 10

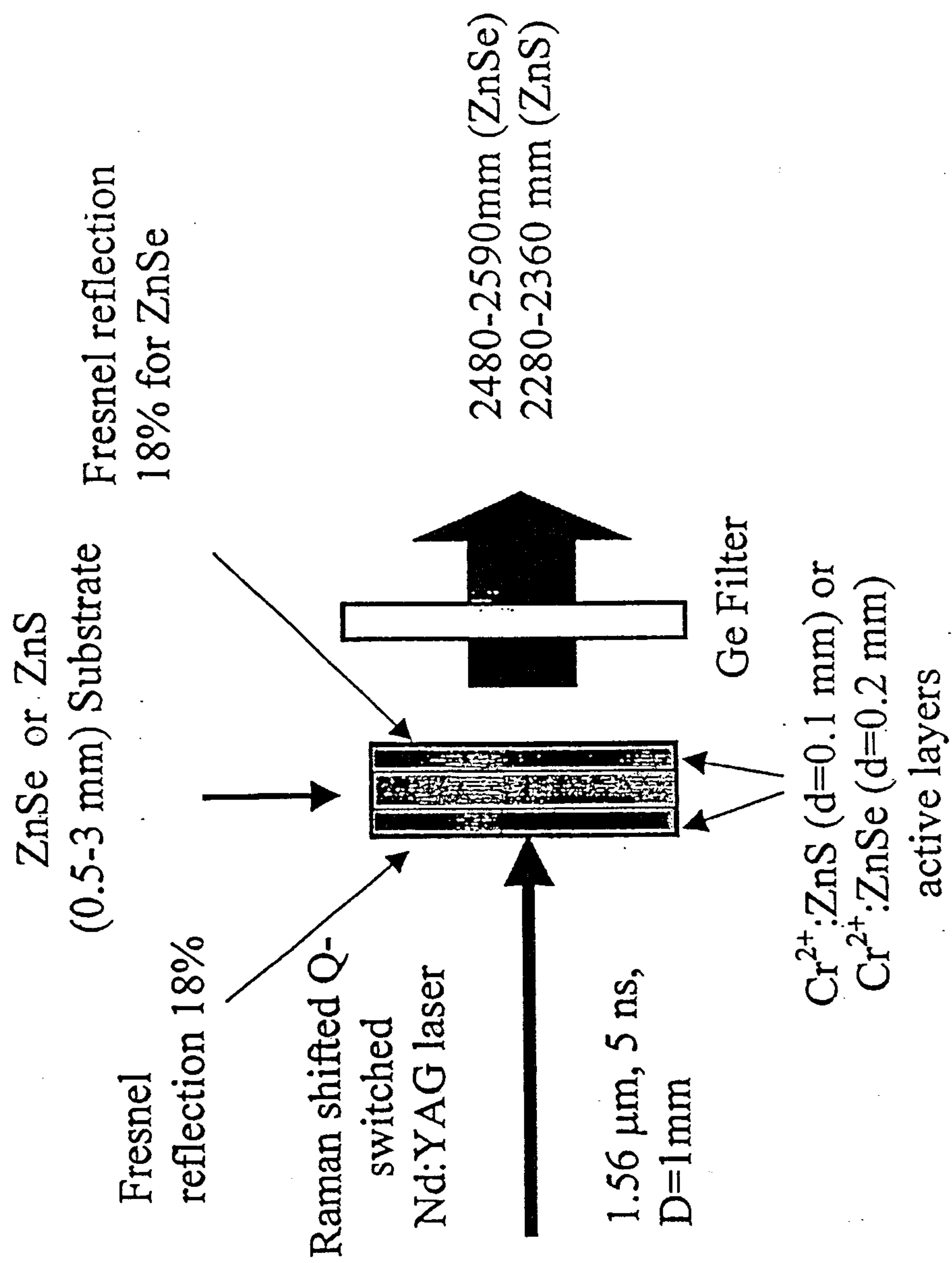


FIG. 11

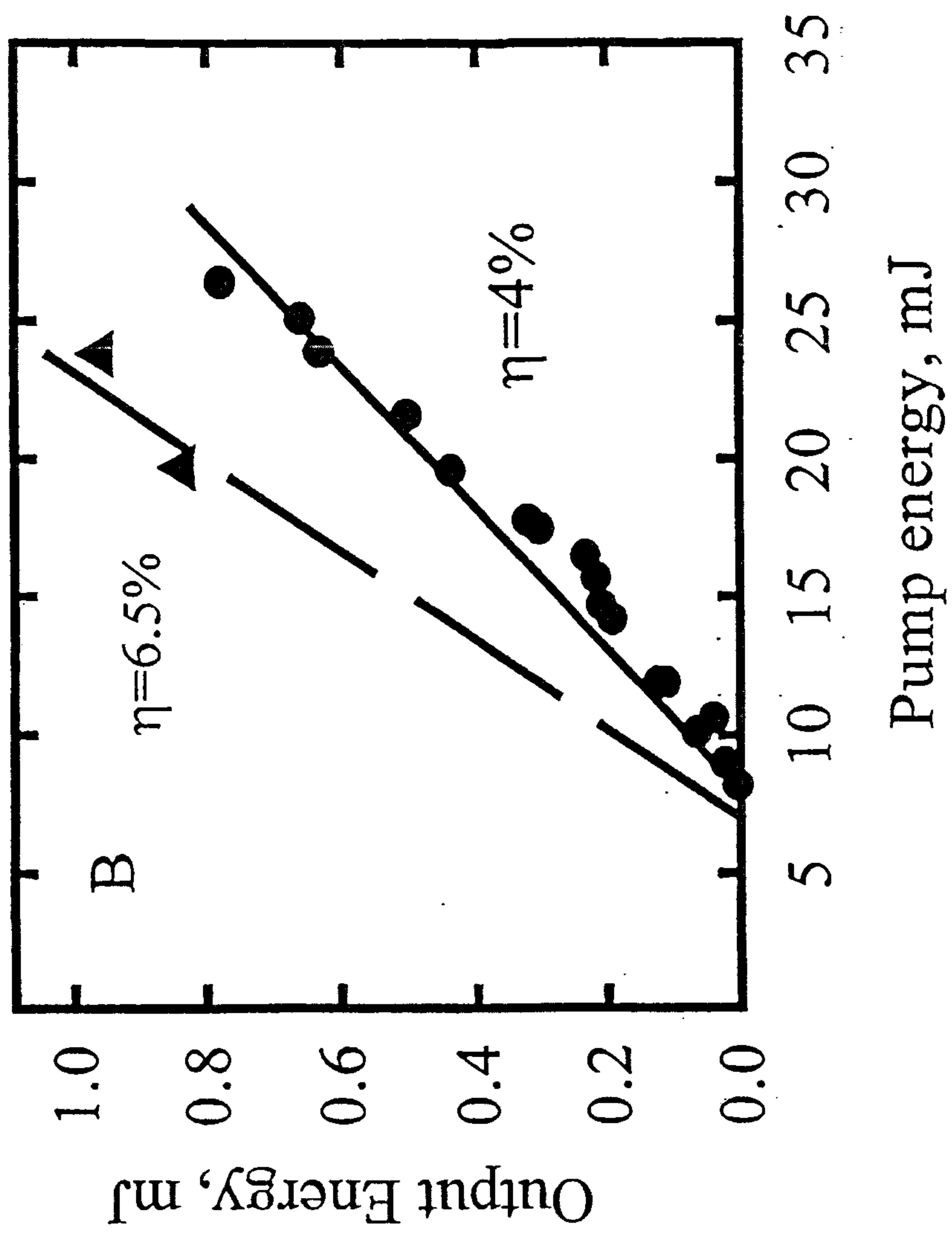


FIG. 12

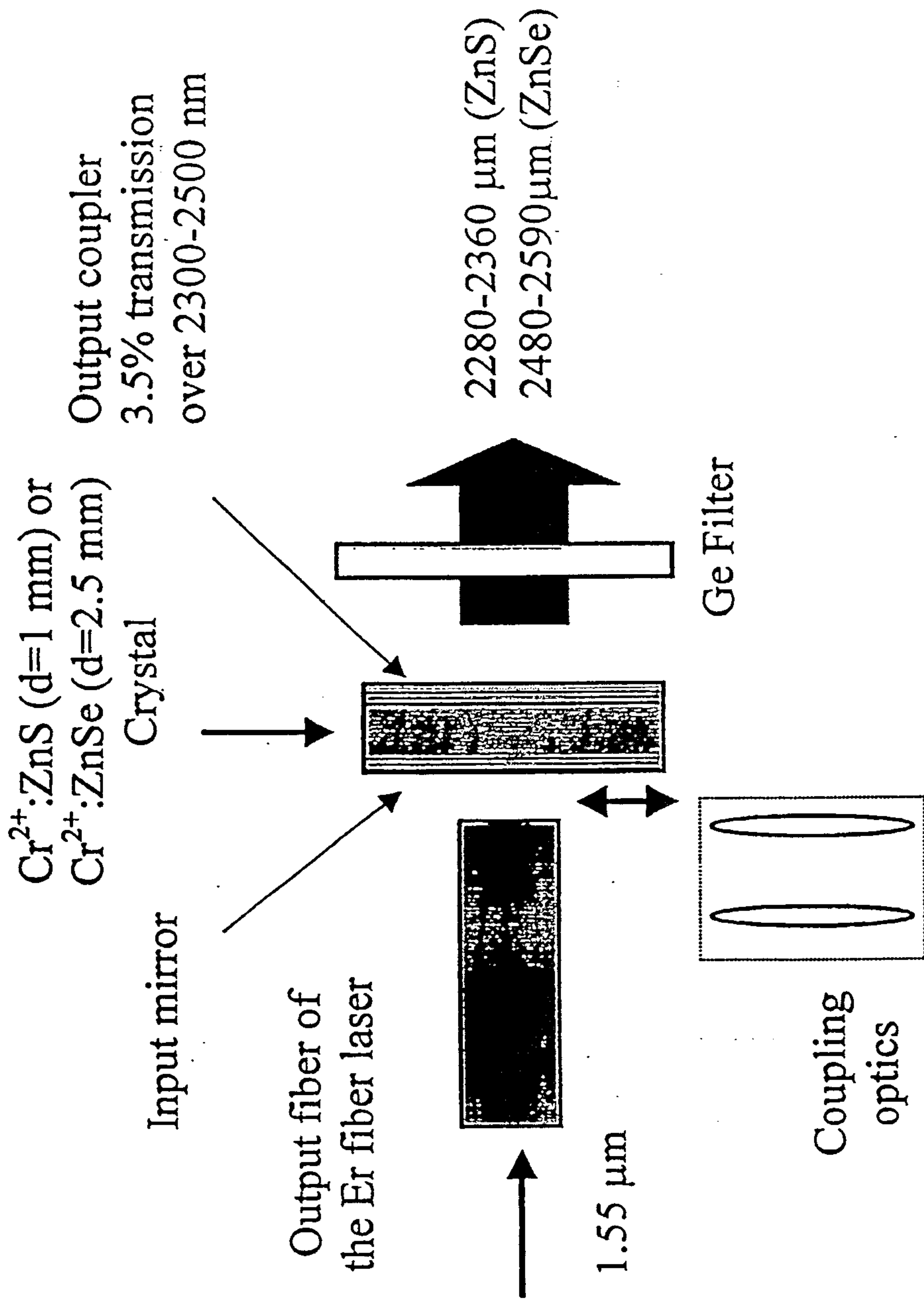


FIG. 13

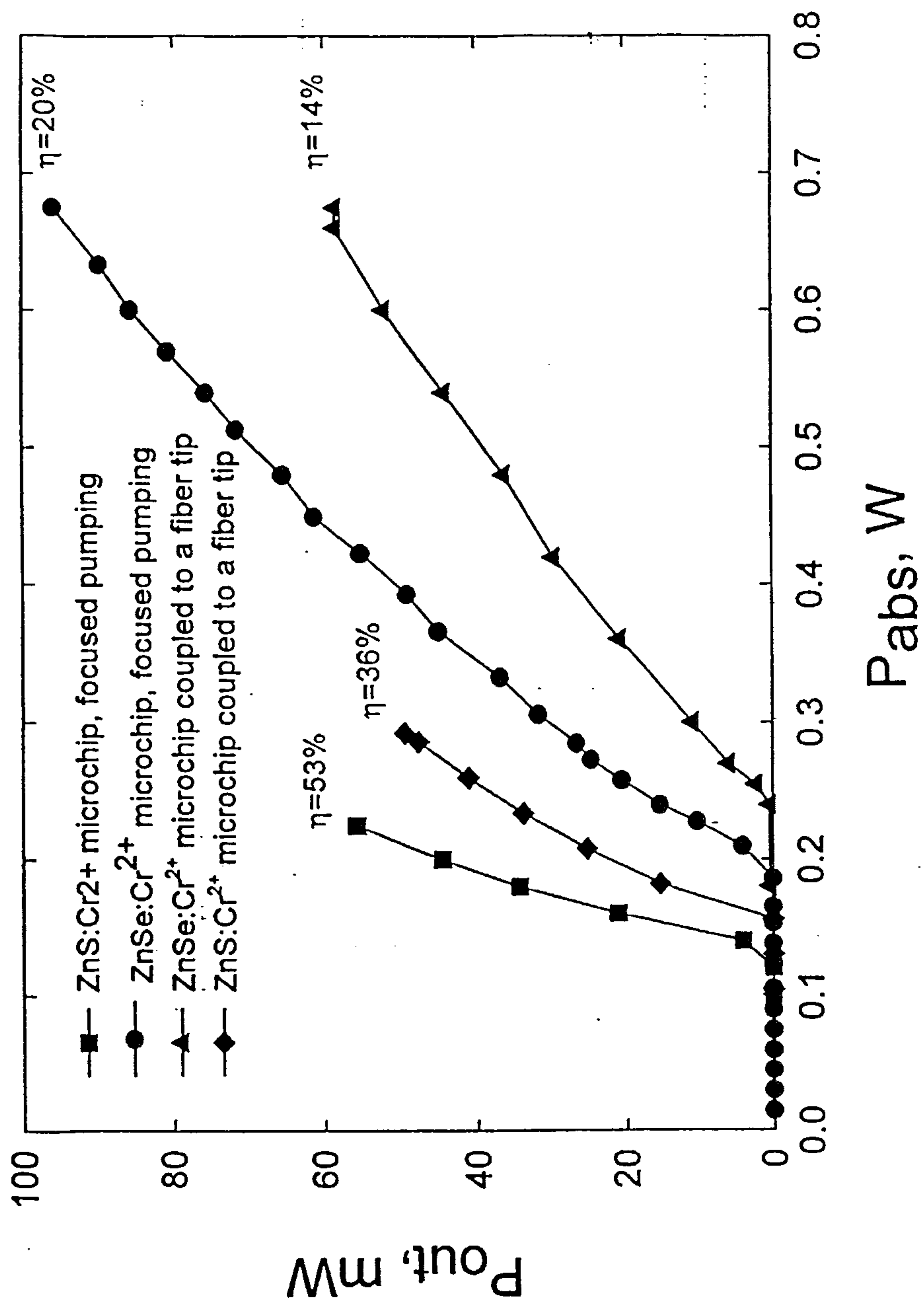


FIG. 14

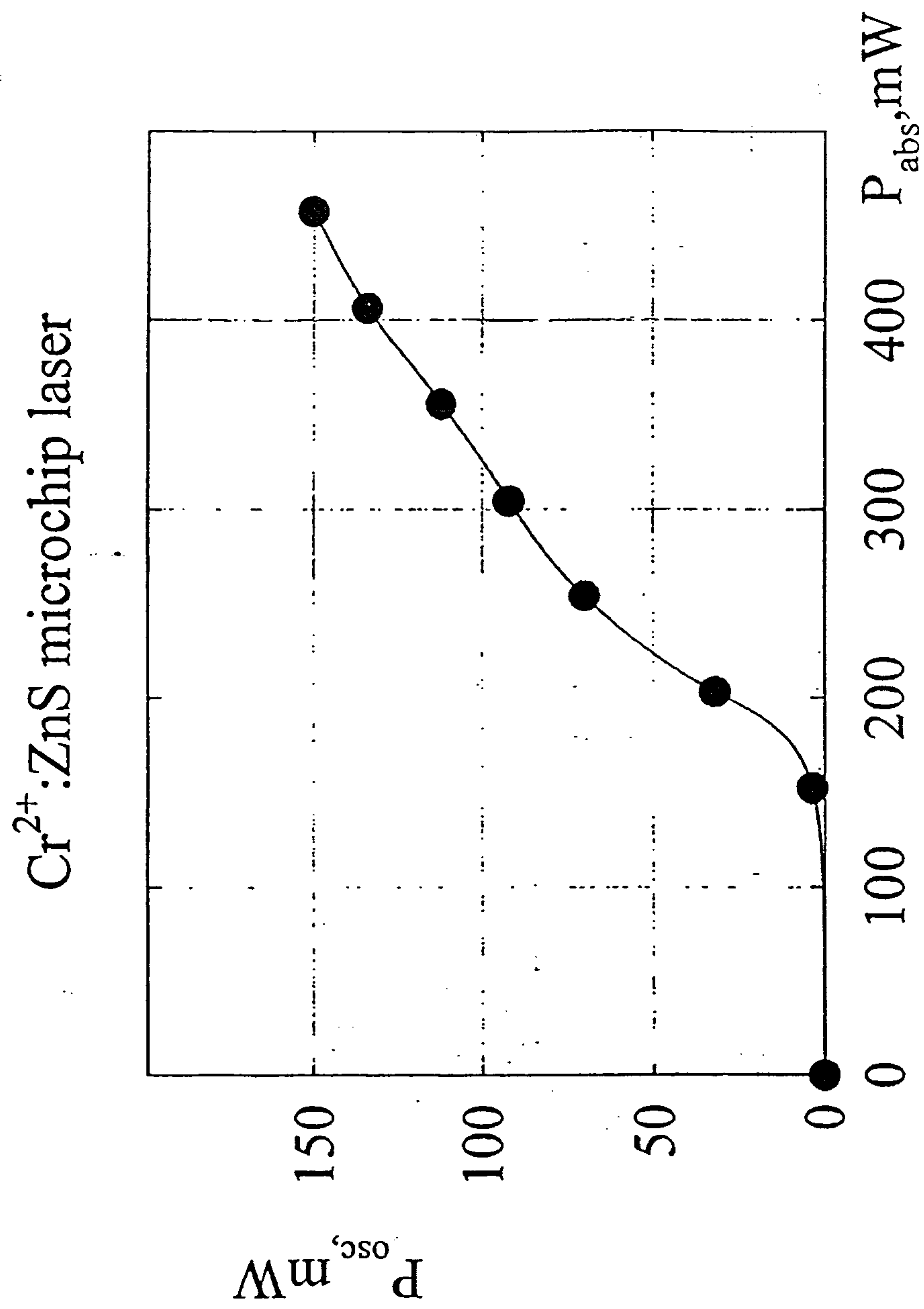


FIG. 15

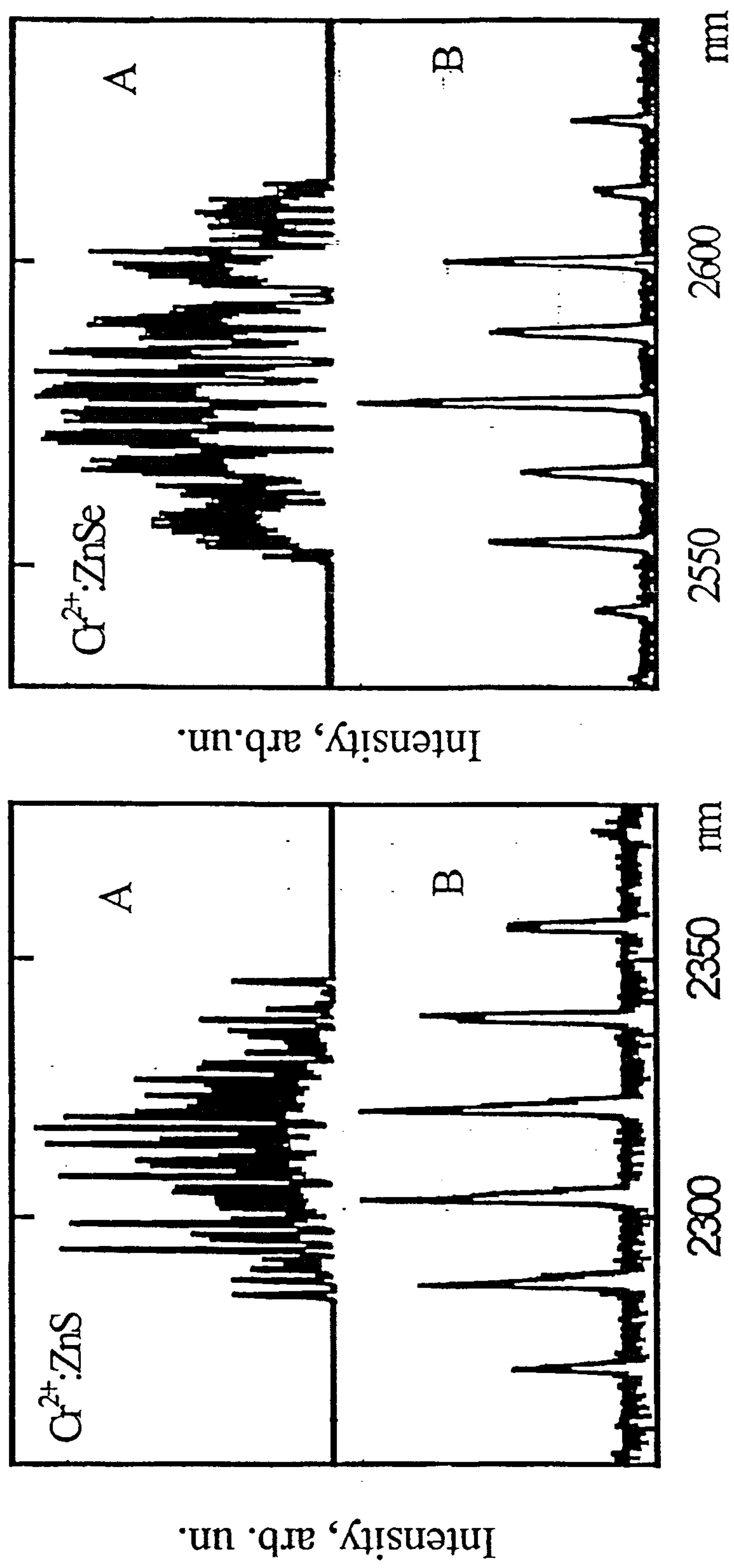


FIG. 16

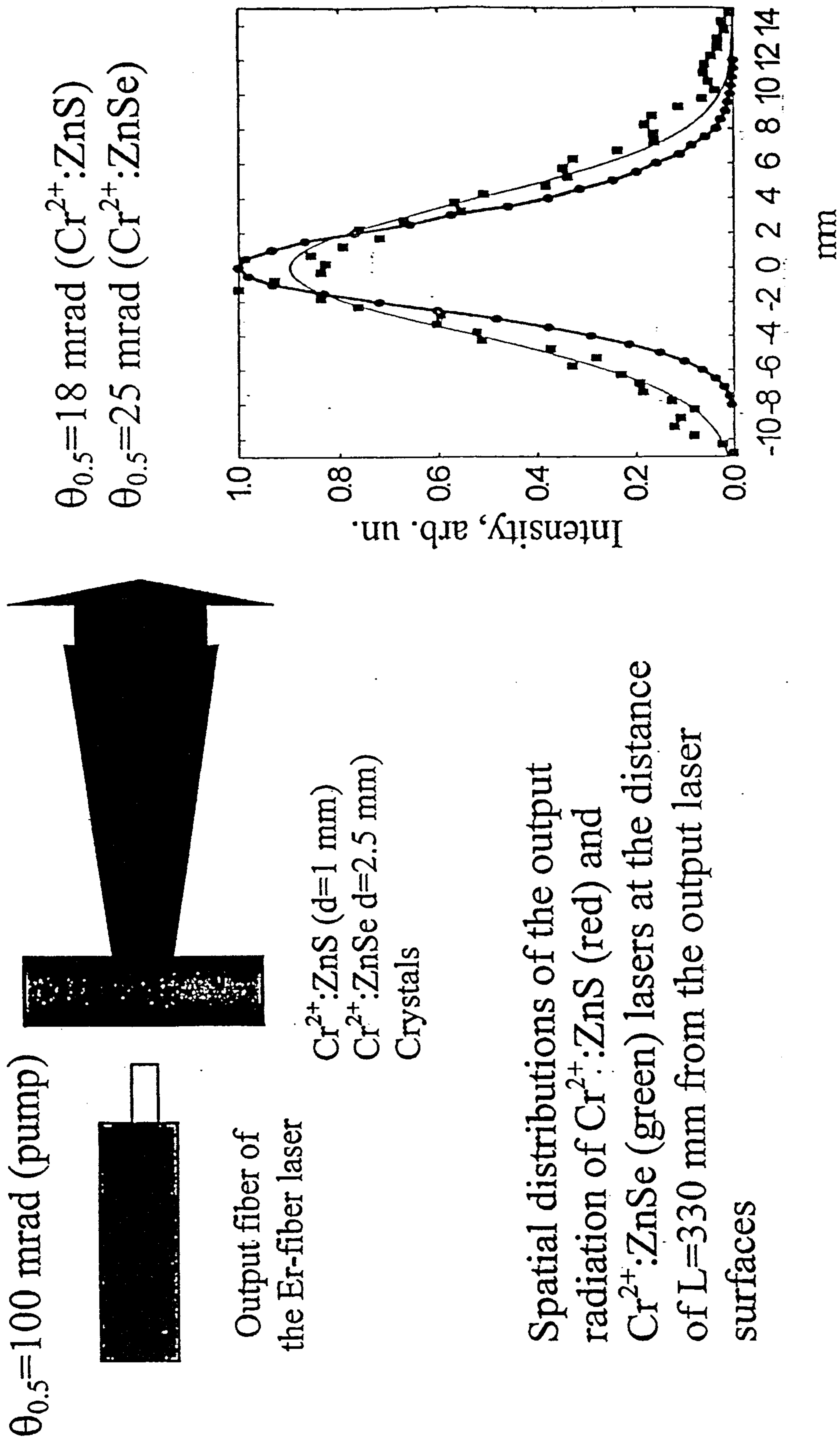


FIG. 17

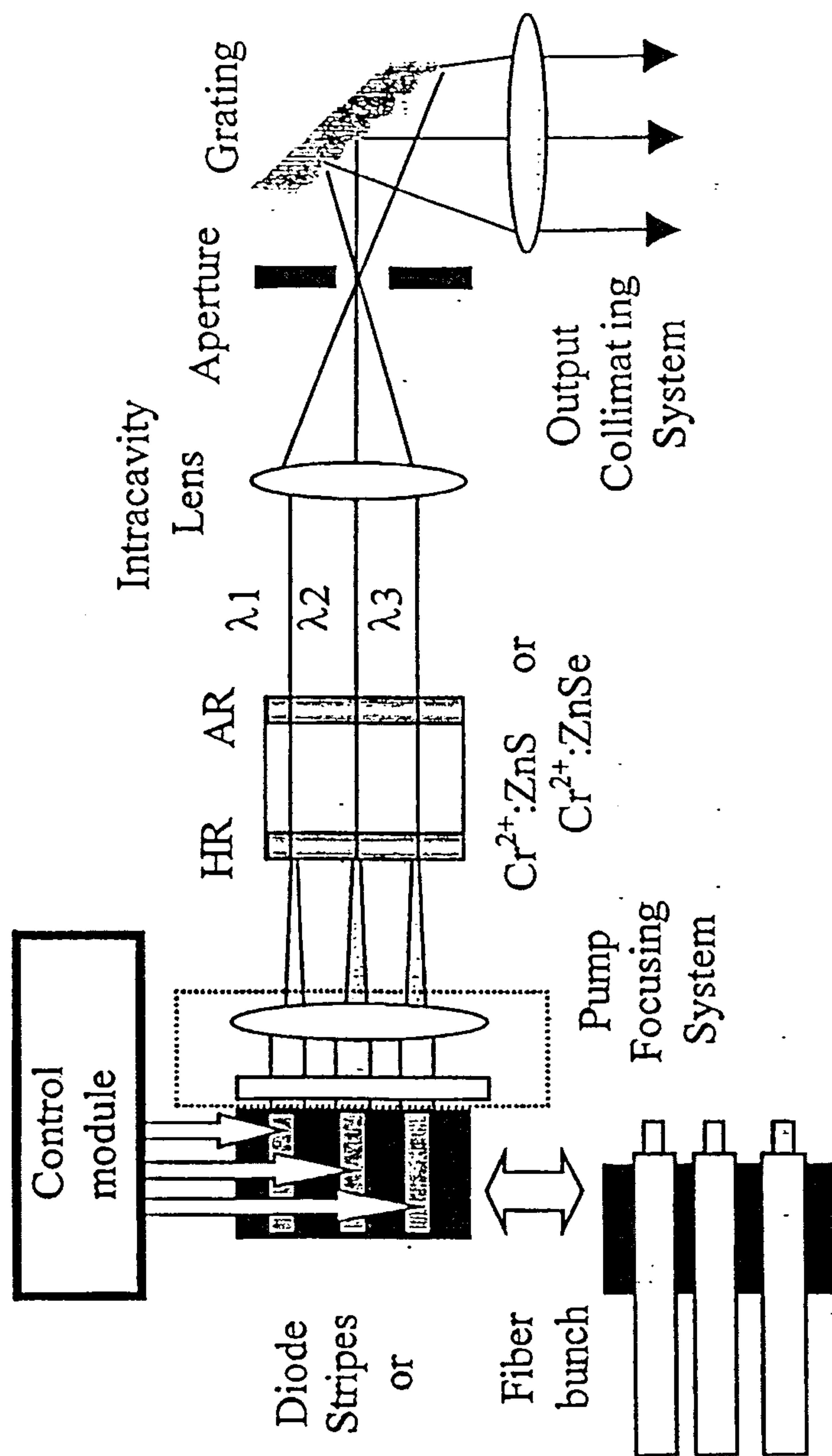


FIG. 18

Integrated active optical chip made on II-VI substrate

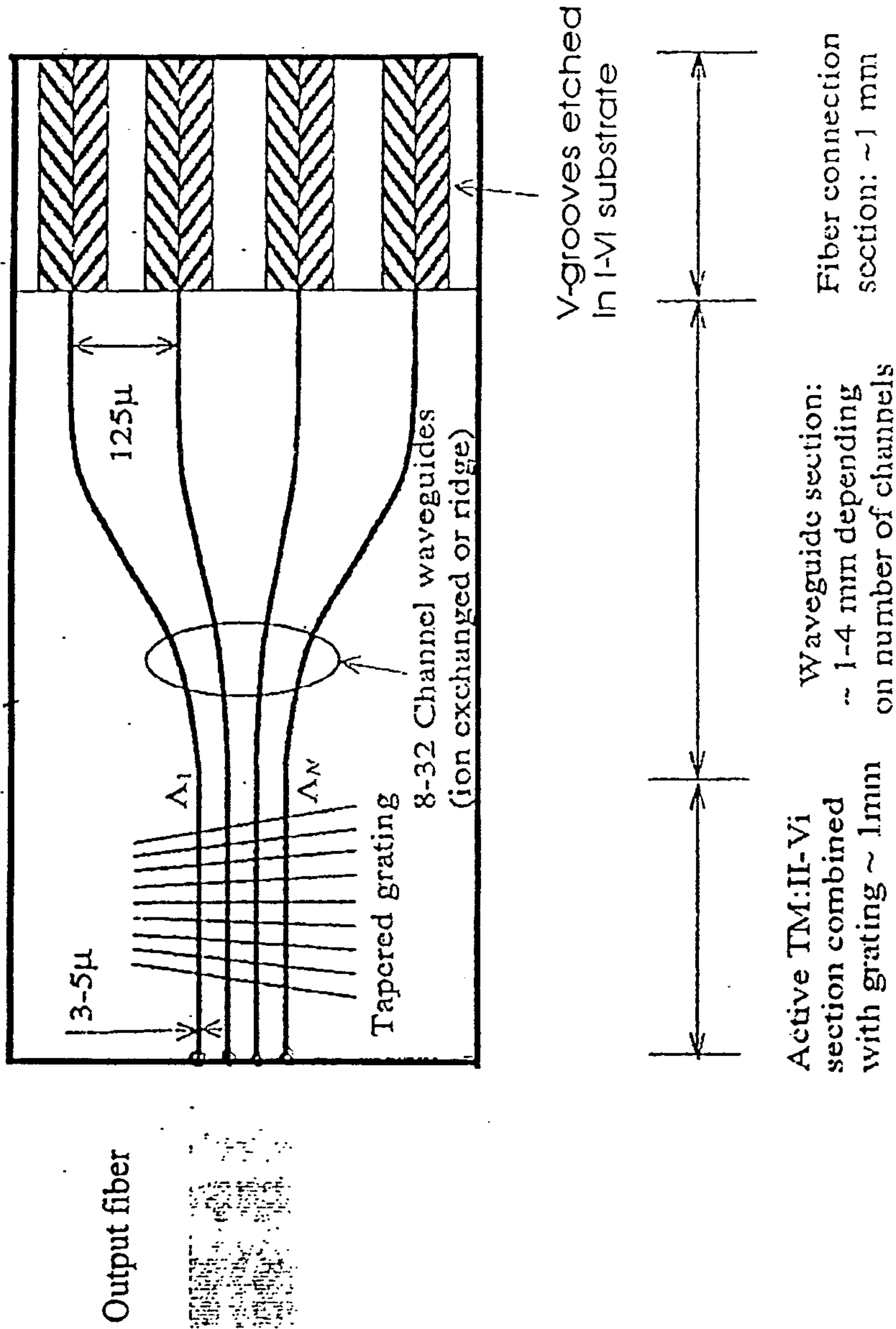
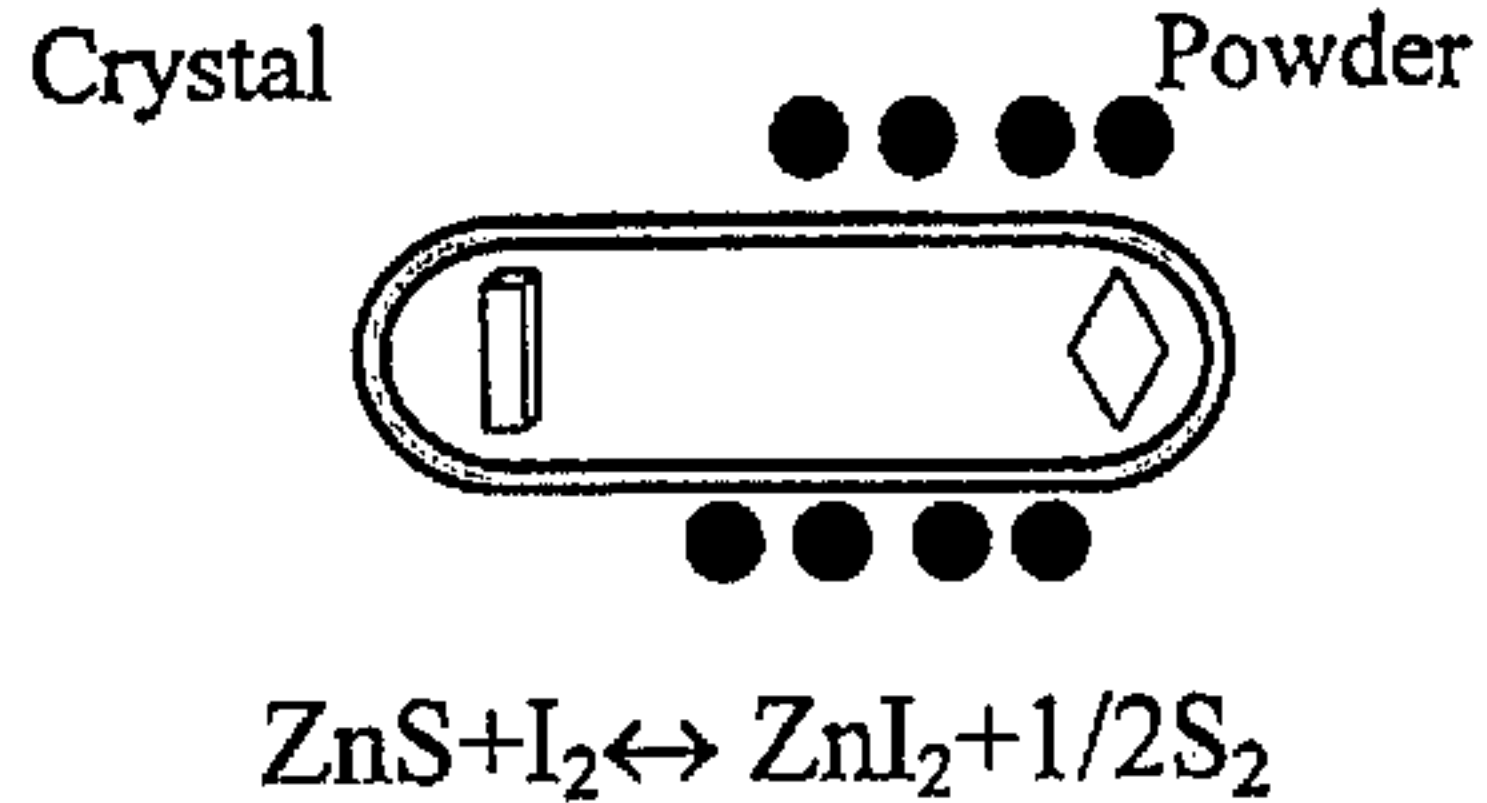
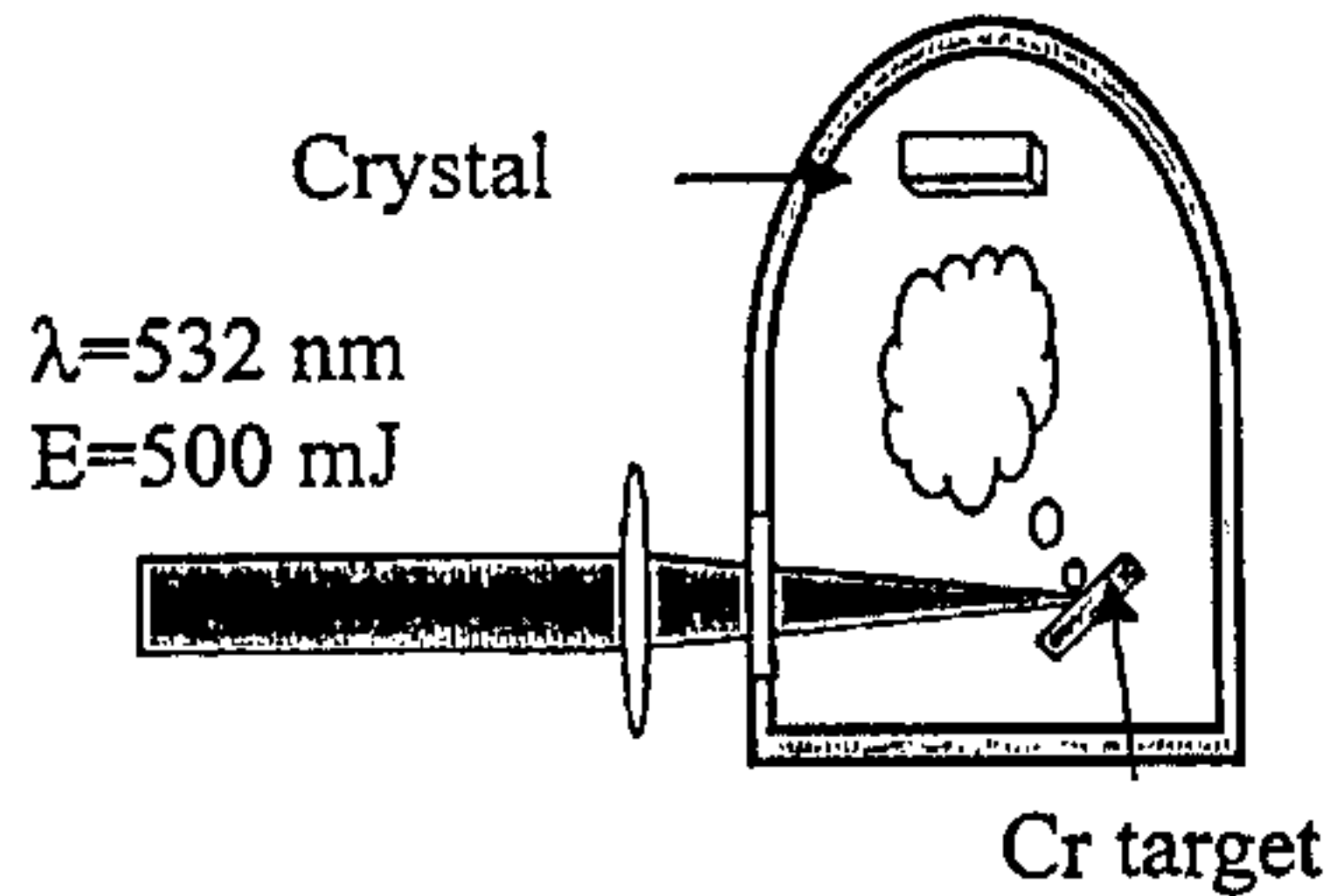


FIG. 19

Chemical Vapor Transport (CVT)



Pulsed laser deposition



Thermal annealing

