(19) World Intellectual Property Organization International Bureau





(43) International Publication Date 16 November 2006 (16.11.2006)

(10) International Publication Number WO 2006/121607 A3

(51) International Patent Classification: *G02B 13/14* (2006.01) *B29D 11/00* (2006.01)

(21) International Application Number:

PCT/US2006/015675

(22) International Filing Date: 26 April 2006 (26.04.2006)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:

60/679,349 10 May 2005 (10.05.2005) US

(71) Applicant (for all designated States except US): WTP OP-TICS, INC. [US/US]; 129 Arena Terrace, Concord, Massachusetts 01742 (US).

(72) Inventor; and

- (75) Inventor/Applicant (for US only): PLUMMER, William T. [US/US]; 129 Arena Terrace, Concord, Massachusetts 01742 (US).
- (74) Agent: CAUFIELD, Francis J.; 6 Apollo Circle, Lexington, Massachusetts 02421-7025 (US).

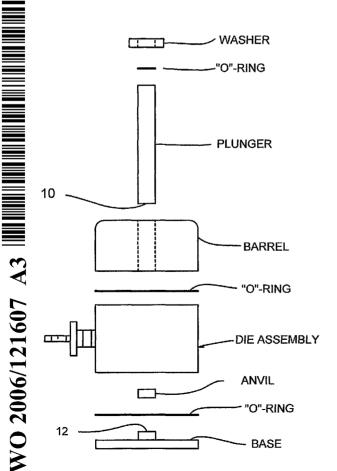
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

with international search report

[Continued on next page]

(54) Title: SOLID STATE METHOD AND APPARATUS FOR MAKING LENSES AND LENS COMPONENTS



(57) Abstract: A solid state, compression method for fabricating lenses, lens blanks, and lens components from materials ground into fine powders having mechanical properties the make them capable of being formed into cohesive monolithic masses that are low in scattering. The fine powders may be admixtures of host matrix materials and others which, when combined, provide preferred optical properties such as index and dispersion. Parts possessing transmission from within the range from the ultraviolet to the infrared are possible. The method is particularly suited to low temperature formation of aspheric lenses transmissive in the near and far IR.

(88) Date of publication of the international search report:
4 January 2007

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US06/15675

A. CLAS	SIFICATION OF SUBJECT MATTER G02B 13/14(2006.01);B29D 11/00(2006.01)		
1.0.	3022 10,11(20010-1,2212-1200(
USPC: 264/1.32;359/356			
According to International Patent Classification (IPC) or to both national classification and IPC			
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols)			
U.S.: 264/1.1, 1.32, 2.2; 2.7; 359/350, 355, 356			
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched			
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)			
C. DOCUMENTS CONSIDERED TO BE RELEVANT			
Category *	Citation of document, with indication, where ap	oppropriate, of the relevant passages	Relevant to claim No.
Y	US 4,013,796 A (SWINEHART et al) 22 March 197		1-54
Y	col. 5, lines 6-43 US 3,794,704 A (STRONG) 26 February 1974 (26.02.1974), col. 3, lines 31-63 and col. 4,		1-54
	lines 34-47		
Further	documents are listed in the continuation of Box C.	See patent family annex.	
* S	pecial categories of cited documents:	"T" later document published after the inte date and not in conflict with the applic	
	defining the general state of the art which is not considered to be of relevance	principle or theory underlying the inve	ntion
"E" earlier ap	plication or patent published on or after the international filing date	"X" document of particular relevance; the considered novel or cannot be considered when the document is taken alone	
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)		"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined	
"O" document	referring to an oral disclosure, use, exhibition or other means	with one or more other such document obvious to a person skilled in the art	s, such combination being
"P" document published prior to the international filing date but later than the priority date claimed		"&" document member of the same patent family	
*		Date of mailing of the international search report 1 0 0	
08 September 2006 (08.09.2006) Name and mailing address of the ISA/US		Authorized officer	/
Mail Stop PCT, Attn: ISA/US Commissioner for Patents		Mathieu D. Vargot	an Proctor
P.O. Box 1450 Alexandria, Virginia 22313-1450		Telephone No. 571 272-1700	ralegal Specialist
	. (571) 273-3201		W