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(54) **EXERCISE APPARATUS**

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See application file for complete search history.

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(*) Notice: Subject to any disclaimer, the term of this
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U.S.C. 154(b) by 232 days.

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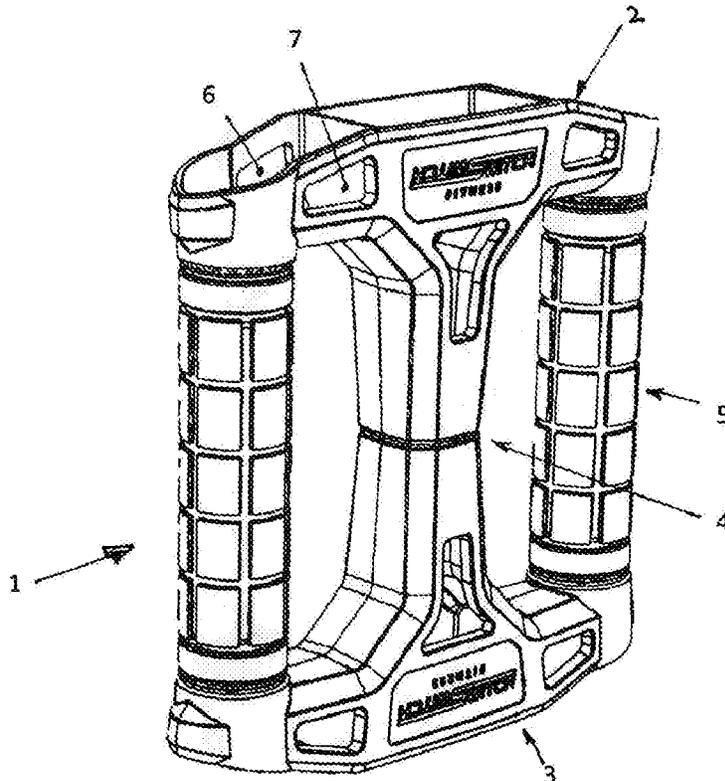
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(57) **ABSTRACT**

A portable exercise apparatus in the shape of a square having
a handle at either side, which handles are arranged rotatable
on spindles such that the user can impart movement on said
apparatus without changing his/her grip.

(58) **Field of Classification Search**
CPC A63B 21/0004; A63B 21/00185; A63B

8 Claims, 3 Drawing Sheets



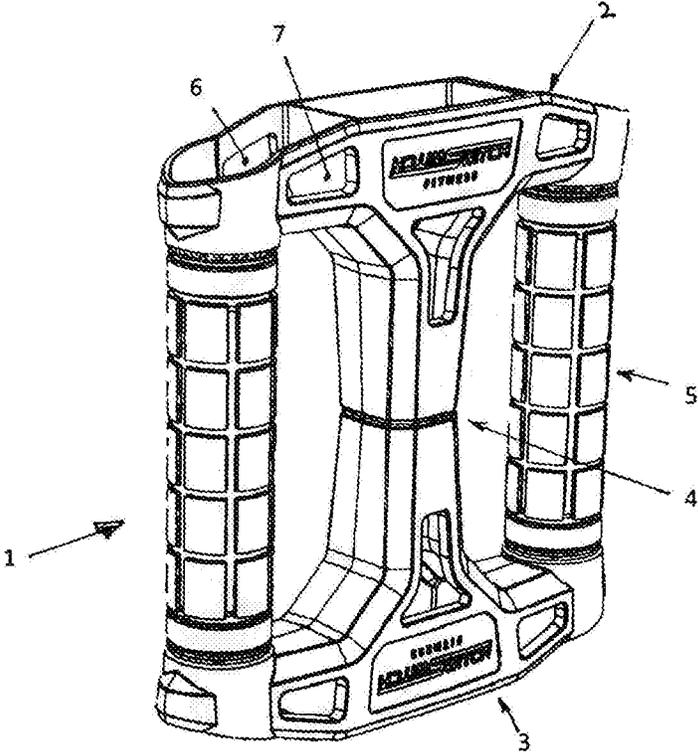


FIGURE 1

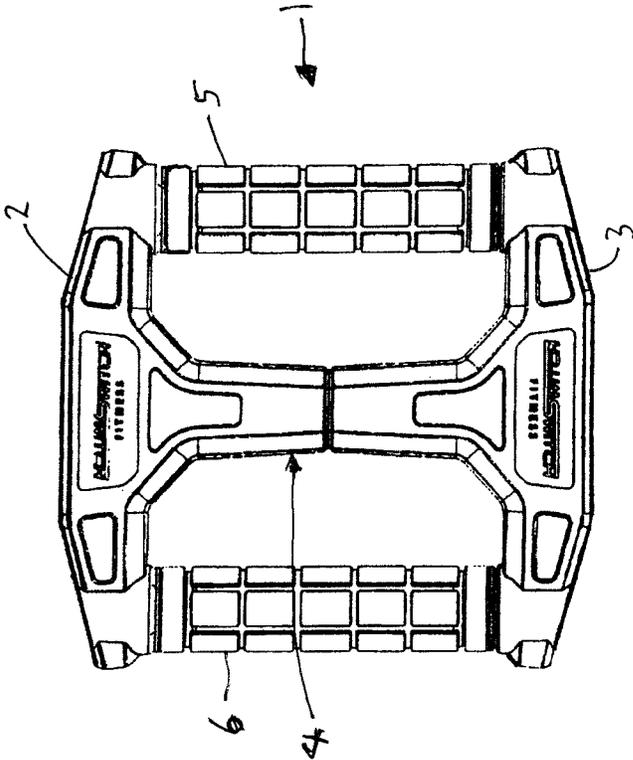
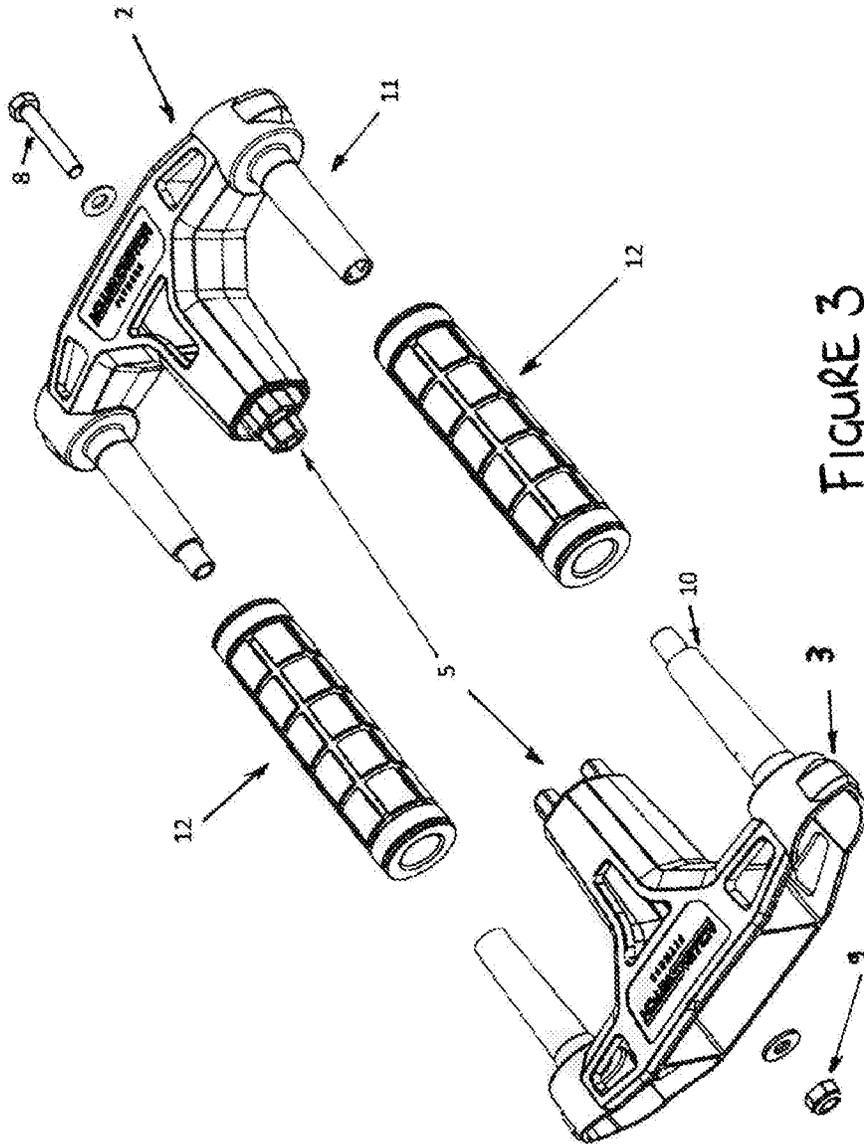


FIGURE 2



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EXERCISE APPARATUS

PRIORITY

This application claims priority to GB No. 2008827.4
filed 10 Jun. 2020.

FIELD OF THE INVENTION

The invention relates to exercise apparatus and more
particularly to hand-held exercise apparatus.

BACKGROUND OF THE INVENTION

There is a veritable myriad of exercise apparatus of all
shapes and sizes. The vast majorities of them are large,
cumbersome and take up a lot of space.

In modern living most people's homes are not of sufficient
size for such machinery to be installed without sooner or
later getting in the way of ordinary living.

The inventors have taken this to heart and designed an
exercise apparatus which is small, lightweight and fits into
the average satchel. It has no clumsy moving parts nor does
it need maintenance.

It is virtually indestructible and can be used in the smallest
of places. It is molded in glass filled nylon and the handles
are made from thermoplastic elastomers. The main body is
rigid and the handles are elastic to the grip, to improve
grip-strength.

The inventive apparatus is compact, it measures 180 mm
by 180 mm and has a thickness of 35 mm. Naturally, there
will be larger versions available for people with extra-large
hands. These versions may be up to 250 mm square and
fractionally thicker.

However, the dimensions cited here above, do not form
part of the invention and are only mentioned for illustrative
purposes. Neither should the drawings to be used to deter-
mine anything other than the general appearance of the
apparatus.

The apparatus is designed to strengthen upper body
muscles such as biceps, triceps, shoulders and forearms.
Chest and neck muscles are also addressed in these exercises
through easy routines.

The apparatus comprises essentially a square, consisting
of three vertical and two horizontal struts. The terms vertical
and horizontal refer to their orientation when the apparatus
is held ready for use.

The two outer vertical struts are covered with a rotatable
sleeve each. These sleeves are molded from a thermoplastic
elastomer, providing the user with a comfortable feeling of
softness on their outside, but still keeping shape as to not
interfere with the rotatable nature of the grip.

The horizontal struts are connecting pieces, holding the
three vertical struts in a rigidly fixed position relative to each
other. They are hollow to save material and to make the
whole apparatus lighter but still rigid.

The main body is molded in two parts to be fitted together
after the handles are slipped over the halve struts, also
referred to as spindles.

The outer struts comprise fittings which allow precise
connections between the two halves of the apparatus. The
central strut is hollow and provides for a connecting screw
to be slid in from above or below which is secured by a
threaded nut at its open end.

The apparatus is meant to be used by being held in both
hands, one outer strut in each hand. The exercises are simple
but very effective.

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As an example, one exercise could consist of holding the
apparatus as described above, the user moves one hand away
from his/her body and simultaneously pulls the other hand
towards the body, in a sort of push-pull motion.

The rotating handles allow that to be done without the
user needing to change grip, hence keeping a firm concen-
trated pressure, thus exercising upper arm and shoulder
muscles.

These movements can be accompanied by a twisting
motion thus also achieving lower arm exercises.

In this way, upper-body exercises may be performed in a
relatively small area without any cumbersome piece of
machinery which would clutter up space in a house or
gymnasium, where other things may also need to be done.

STATEMENT OF THE INVENTION

An exercise apparatus comprising a rigid hard plastic
frame consisting of three first parallel struts, arranged
orthogonally to two second struts, one at each end of said
three first struts, all five struts being arranged in one and the
same plane, whereby said two second struts connect said
three first orthogonal struts to form a square and wherein the
outer two first struts consist of a rigid spindle and an elastic
sleeve, which sleeve rotates on said spindle, such that, when
in use, said sleeves serve as hand holds by means of which
the apparatus is to be held and manipulated.

BRIEF DESCRIPTION OF THE DRAWINGS

In the drawings, which illustrate a preferred embodiment
of the invention:

FIG. 1 shows the "switch fitness mate" apparatus in
perspective view;

FIG. 2 shows the front elevation view of the apparatus;
and

FIG. 3 shows an exploded view of the apparatus before
assembly.

DETAILED DESCRIPTION OF THE
PREFERRED EMBODIMENT

On the perspective view, FIG. 1, the whole apparatus (1)
is shown. At (2) and (3) the top and bottom connecting struts
are indicated. It can be seen clearly that they are hollow, with
cut-outs for weight reduction on the top and front (6) and
rear (7) and the same for the bottom one.

The centre strut is partially hollow. At the point where the
two halves meet (4) is a more solid section on both halves
of the apparatus, which only has a through hole wide enough
for a connection screw (8) to pass through and connect to a
threaded nut (9) to form a solid connection between the two
parts. This is illustrated in more detail on FIG. 3.

FIG. 2 shows the apparatus in elevation, side view and
top/bottom view. These views show clearly the cut-outs in
the frame which ensure the weight of the whole apparatus
remains relatively low.

The exercises are not meant to be influenced by the weight
of the apparatus. The apparatus is designed to help shape the
exercises and make them repeatable to a fine degree, thus
ensuring the even and efficient training of the relevant
muscles.

As stated above, FIG. 3 shows an exploded view of the
apparatus before final assembly

The two outer vertical struts (10) and (11) also come in
two halves each. Before they are assembled, handle sleeves
(12) are slipped over their spindles.

When the whole is assembled, the spindles meet, the ends of which engage with each other, leaving sufficient play for the handle sleeves (12) to freely rotate on said spindles.

Said handle sleeves (12) show a profile on their surface to assure a good and secure grip for the user during the various exercises.

These sleeves (12) can be formed in two parts, the inner part being rigid enough to prevent any deformations interfering with their rotation on their spindles and an outer part which carries said grip enhancing profile.

Alternatively, the rigidity of said sleeves may be gauged as to give a comfortable grip but not deform sufficiently to interfere with the rotation of said handles.

What is claimed is:

1. An exercise apparatus comprising a rigid plastic frame comprising three first parallel struts, arranged orthogonally to two second struts, one at each end of said three first struts, all five struts being arranged in one and the same plane, whereby said two second struts connect said three first struts and wherein two outer struts of the three first struts each comprises a rigid spindle and an elastic sleeve, which sleeve rotates on said spindle, such that, when in use, said sleeves serve as hand holds by means of which the apparatus is to be held and manipulated.

2. The exercise apparatus according to claim 1 wherein said rigid frame is molded in two halves from glass filled nylon or any material with similar properties.

3. The exercise apparatus according to claim 2 wherein said two outer struts are molded as part of said two halves and, upon assembly of said apparatus, each half of said two outer struts meets its opposite half to form a spindle, each of which carries one of said rotating sleeves.

4. The exercise apparatus according to claim 3 wherein a middle strut of the three first struts is formed in two halves which are, upon assembly, connected by a connecting screw which passes through said middle strut to engage with a threaded nut, thus holding the apparatus firmly together.

5. The exercise apparatus according to claim 1 wherein said elastic sleeves are molded from a thermoplastic elastomer or any material of similar properties.

6. The exercise apparatus according to claim 1 wherein said elastic sleeves have a profiled surface to ensure a secure grip for the user.

7. The exercise apparatus according to claim 1 wherein said two second struts are hollow and comprise cut-outs in their front and rear walls for weight reduction purposes.

8. The exercise apparatus according to claim 1 wherein said two second struts connect to the three first struts to form a square.

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