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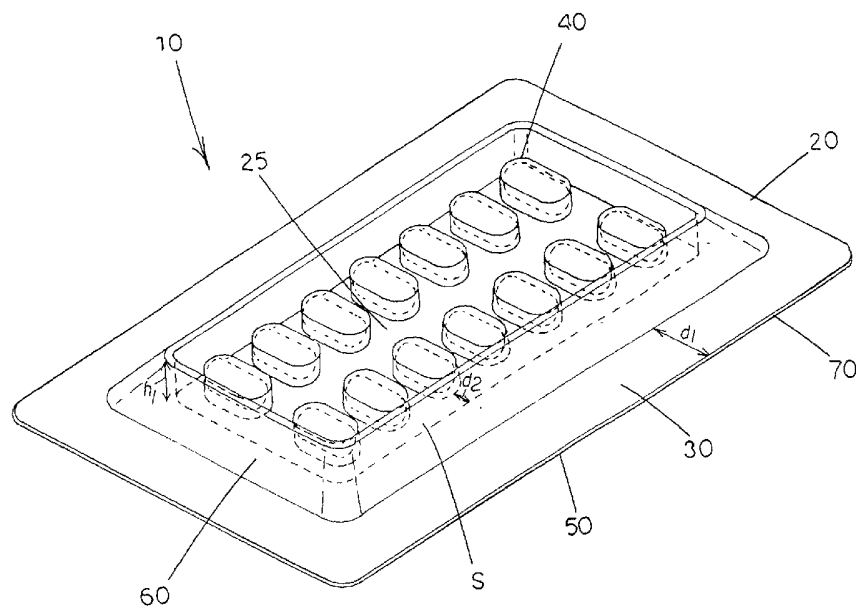
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[Continued on next page]

(54) Title: CHILD RESISTANT BLISTER PACKAGES UTILIZING WALLED STRUCTURES ENCLOSING MEDICAMENT THEREIN



(57) Abstract: A child resistant blister package (10) includes a film (20) having a surface (30) wherein a plurality of cavities (40) are formed therein containing at least one medicament; a cover sheet (50) which overlies the cavities and is bonded to the film; and a wall structure (60) raised above the surface of the film which extends throughout the film forming an interior region enclosing the plurality of cavities.

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US04/16124

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : B65D 83/04

US CL : 206/531, 532, 534, 539

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 206/461-471, 531, 532, 534, 538, 539, 828

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
NONE

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 6,375,956 B1 (HERMELIN et al) 23 April 2002, see Figures 1A, 4, 5, 7A, 7B;	1-6, 9-13, 17-29, 33-36
---	column 6, lines 15-43, column 11, line 39 through column 16, line 7, and column 17,	
Y	lines 22-51.	7, 8, 14-16, 30-32
Y	US 5,172,812 A (WHARTON et al) 22 December 1992, see reference numeral 22;	7, 8
Y	column 1, line 59 through column 2, line 45 and column 3, line 9 through column 4, lines	14-16, 30-32
Y	US 2003/0064381 A1 (FEDER et al) 03 April 2003, see page 98, paragraph [0970].	

☐ Further documents are listed in the continuation of Box C.

☐ See patent family annex.

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27 September 2004 (27.09.2004)

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