



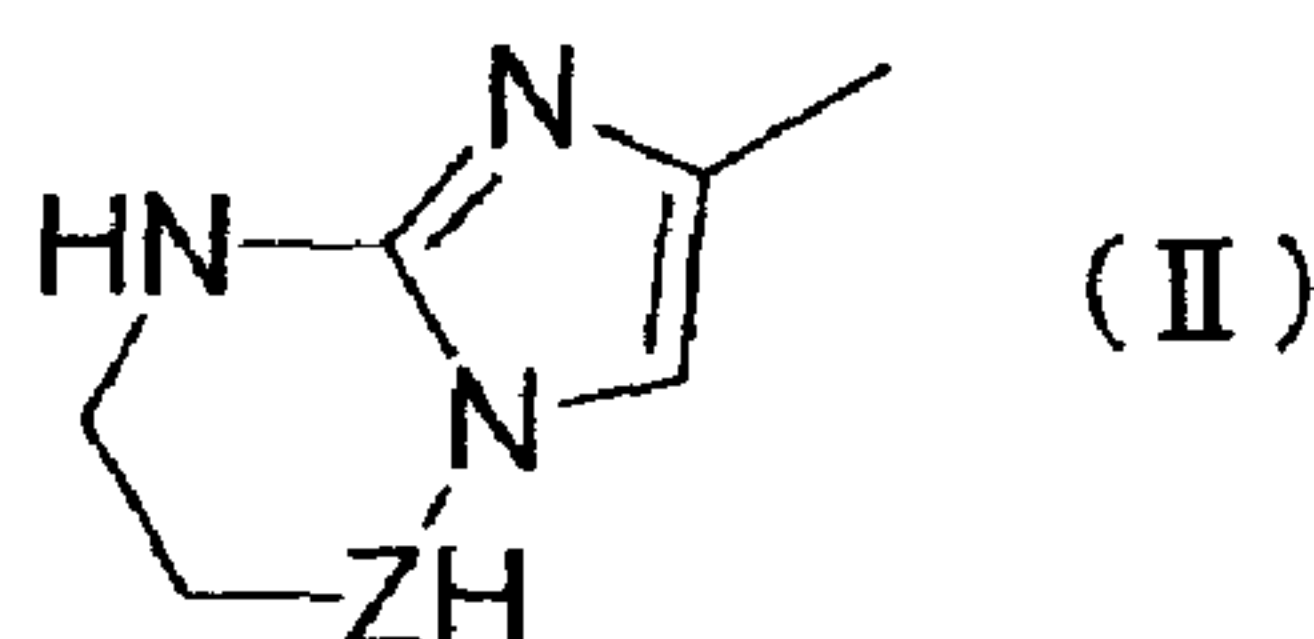
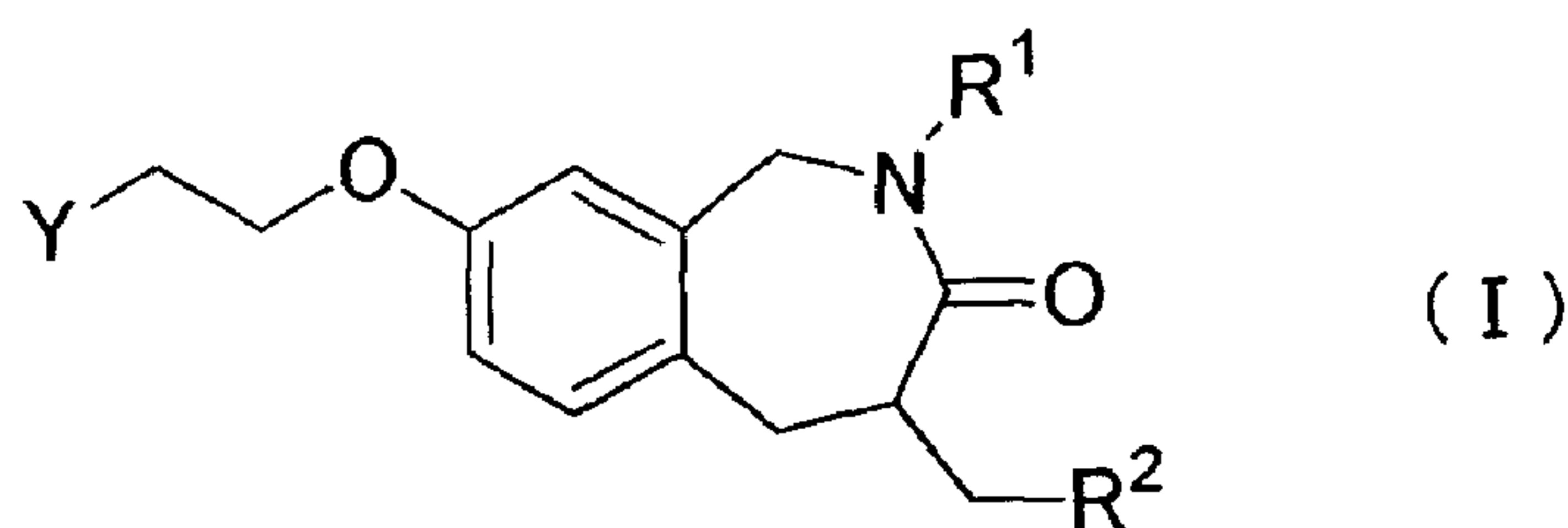
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(72) Inventeurs/Inventors:
SUZUKI, NAOTO, JP;
TSUZAKI, YASUNORI, JP;
YOSHIMURA, KIMIHIKO, JP;
HAGIHARA, MASAHIKO, JP;
WADA, YUKINORI, JP;

(54) Titre : COMPOSE DE BENZAZEPINONE

(54) Title: BENZAZEPINONE COMPOUND



(57) Abrégé/Abstract:

The present invention relates to a benzazepinone compound represented by the following formula (I): (see formula I) wherein R¹ represents a C₁-C₆ alkyl group or halogeno C₁-C₆ alkyl group, R² represents a carboxyl group which may be protected, and Y represents a group represented by the formula (II): (see formula II) wherein Z represents CH or a nitrogen atom, or a pharmaceutically acceptable salt thereof.

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(72) Inventeurs(suite)/Inventors(continued): MARUYAMA, MASAO, JP; FUJII, NOBUYOSHI, JP; AGA, YASUHIRO, JP

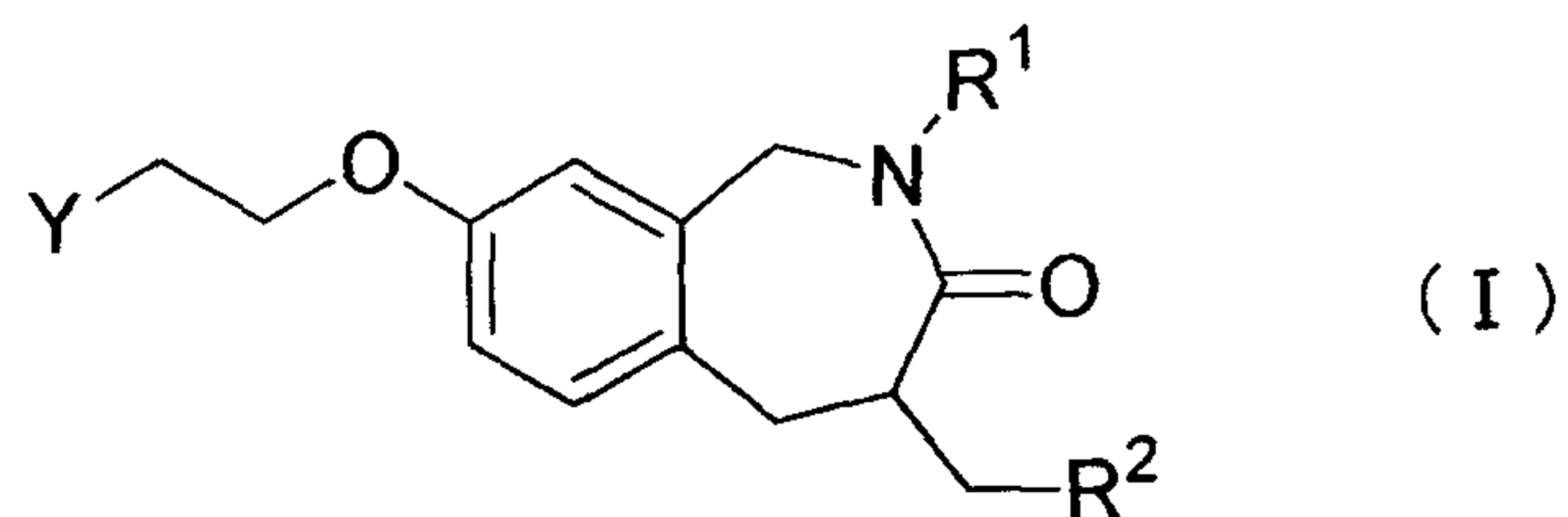
(73) Propriétaires(suite)/Owners(continued):UBE INDUSTRIES, LTD., JP

(74) Agent: MARKS & CLERK

ABSTRACT

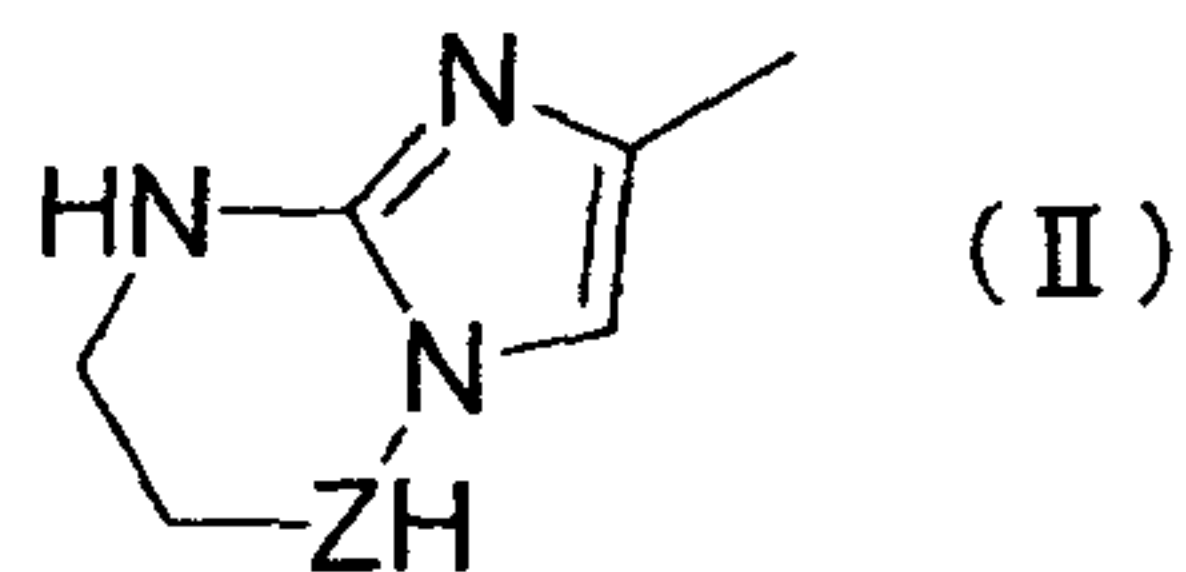
The present invention relates to a benzazepinone compound represented by the following formula (I):

5 [Formula 1]



wherein R¹ represents a C₁-C₆ alkyl group or halogeno C₁-C₆ alkyl group, R² represents a carboxyl group which may be protected, and Y represents a group represented by the formula (II):

10 [Formula 2]



wherein Z represents CH or a nitrogen atom,
or a pharmaceutically acceptable salt thereof.

SPECIFICATION

BENZAEPINONE COMPOUND

5 TECHNICAL FIELD

[0001]

The present invention relates to a novel benzazepinone compound and a pharmaceutically acceptable salt thereof useful as a medicine. More specifically, the benzazepinone compound according to the present invention is an antagonist of an αv integrin receptor (in particular, $\alpha v\beta 3$, $\alpha v\beta 5$ and $\alpha v\beta 6$), so that it is useful as a therapeutic agent and/or a prophylactic agent of a disease to which an αv integrin receptor relates, for example, osteoporosis, vascular restenosis, neovascularization, atherosclerosis, inflammatory arthritis, rheumatoid arthritis, cancer, metastatic tumor growth and fibrosis, and other diseases to which an αv integrin receptor relates.

15 BACKGROUND ART

[0002]

Integrin is a transmembrane glycoprotein complex of a heterodimer which intermediates cell adhesion and signal transduction process, and comprises an α -subunit and a β -subunit. Relative affinity and specificity for ligand binding are determined by various combination of various α -subunits and β -subunits.

Integrin $\alpha v\beta 3$ and $\alpha v\beta 5$ are expressed in many cell types, and have been shown to intermediate not only osteoclast adhesion to bone matrix, but also some biologically related processes such as migration, adhesion or proliferation, etc. of vascular smooth muscle cell, tumor cell and endothelial cell, etc. In particular, it has been suggested that it plays a role in various kinds of states and disease states including tumor metastasis, growth of solid tumors (neoplasia), osteoporosis, Paget's disease, humoral hypercalcemia of malignancy, osteopenia, angiogenesis including tumor angiogenesis, arthritis including rheumatoid arthritis, psoriasis and migration of smooth muscle cell (for example, restenosis, arteriosclerosis).

Integrin $\alpha v\beta 6$ plays an important part in physiological process and diseases (for example, inflammation, wound healing and tumor) to which epithelial cell relates. In particular, it has been known that the expression of it is increased in lung, skin, kidney, liver, uterus, etc., at the time of sexual cycles or tissue damage due to inflammation, and considered to relate to inflammation, fibrosis, etc. of these internal organs through control of inflammatory cell or cytokine such as TGF- β , etc.

With regard to tumor and fibrosis, not only integrin $\alpha v\beta 6$, but also integrin

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$\alpha\text{v}\beta 3$ relates thereto, so that to inhibit both of the integrins can be considered to be useful for suppression of tumor and fibrosis. (see Non-Patent Literature 1 to 3)

Heretofore, benzazepinone compounds similar to the compounds of the present invention have been disclosed, and it has been known that these compounds have
 5 integrin $\alpha\text{v}\beta 3$ and $\alpha\text{v}\beta 5$ inhibitory activity (see Patent Literatures 1 to 8). However, it cannot be said that sufficient effects can be obtained in the points of medicinal efficacy, pharmacokinetics, etc. Also, it has not been specifically disclosed that these compounds have integrin $\alpha\text{v}\beta 6$ inhibitory activity.

Accordingly, it has been desired to develop non-peptide series low molecular
 10 weight compound having further excellent αv integrin receptor antagonistic activity in efficacy, pharmacodynamic characteristics and pharmacokinetic characteristics such as oral bioavailability and duration, etc. Moreover, in either of the above-mentioned literatures, there is no concrete disclosure about a benzazepinone compound having an imidazole ring structure which is ring-fused to a side chain of the benzazepine ring
 15 according to the compound of the present invention.

[0003]

[Non-Patent Literature 1] J.S. Munger et al. "A Mechanism for Regulating Pulmonary Inflammation and Fibrosis: The Integrin $\alpha\text{v}\beta 6$ Binds and Activates Latent TGF $\beta 1$." Cell, volume 96(3), pp. 319-328 (1999)

20 [Non-Patent Literature 2] S.L. Goodman et al. "Nanomolar Small Molecule Inhibitors for $\alpha\text{v}\beta 6$, $\alpha\text{v}\beta 5$, and $\alpha\text{v}\beta 3$ Integrins." J. Med. Chem., volume 45(5), pp. 1045-1051 (2002)

[Non-Patent Literature 3] J. Azare et al. "Constitutively Activated Stat3 Induces Tumorigenesis and Enhances Cell Motility of Prostate Epithelial Cells through Integrin $\beta 6$." Mol. Cell. Biol., volume 27(12), pp. 4444-4453 (2007)

25 [Patent Literature 1] WO 96/00574A

[Patent Literature 2] WO 96/00730A

[Patent Literature 3] WO 98/14192A

[Patent Literature 4] WO 98/15278A

[Patent Literature 5] WO 99/06049A

30 [Patent Literature 6] WO 99/15170A

[Patent Literature 7] WO 99/15178A

[Patent Literature 8] WO 02/90325A

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DISCLOSURE OF THE INVENTION

[0004]

The present inventors have earnestly studied on the synthesis of a compound(s) having an α_v integrin receptor ($\alpha_v\beta_3$, $\alpha_v\beta_5$ and $\alpha_v\beta_6$) antagonistic activity and its
5 pharmacological action, and as a result, they have found that a novel benzazepinone compound has a potent α_v integrin receptor antagonistic activity, and has excellent oral absorbability and duration of the effect, whereby the present invention has been

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accomplished. Accordingly, the present invention is to provide a novel benzazepinone compound having a potent α_v integrin receptor antagonistic activity, and excellent oral absorbability and duration of the effect, and a pharmaceutically acceptable salt thereof.

5 [0005]

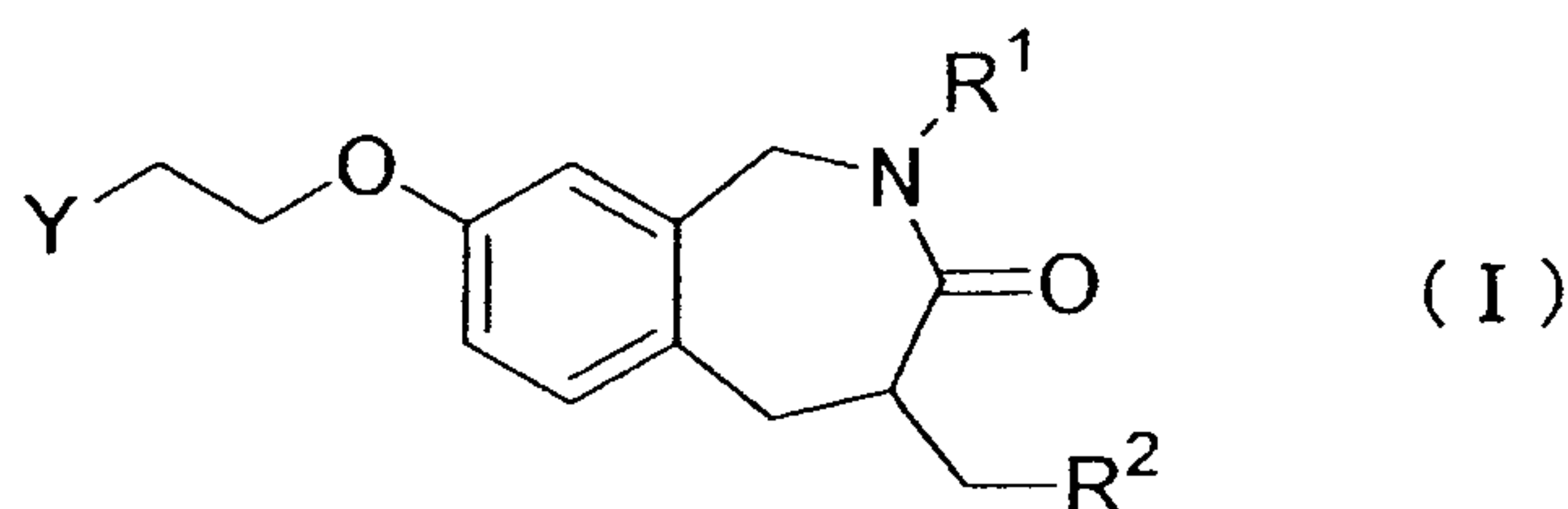
The present inventors have studied intensively on a benzazepinone compound, and as a result, they have found that a series of benzazepinone compounds having at the 8-position of a benzazepinone ring an ethoxy group substituted by a specific heteroaryl group, i.e., a series of benzazepinone compounds in which the heteroaryl group has a
 10 5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl group or 1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl group has a potent α_v integrin receptor (particularly, $\alpha_v\beta_3$, $\alpha_v\beta_5$ and $\alpha_v\beta_6$) antagonistic activity, and has excellent oral absorbability and duration of the effect, whereby they have accomplished the present invention.

[0006]

15 The "benzazepinone compound" in the present invention means
 (1) a compound represented by the following formula (I):

[0007]

[Formula 1]

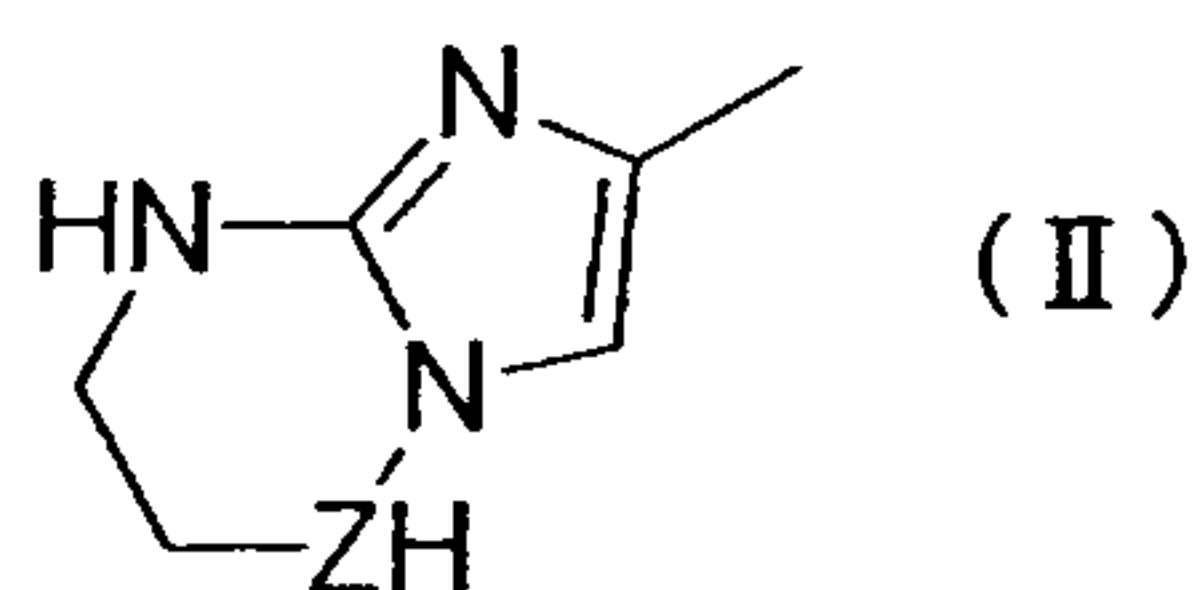


20 [0008]

wherein R^1 represents a C_1 - C_6 alkyl group or a halogeno C_1 - C_6 alkyl group, R^2 represents a carboxyl group which may be protected, Y represents the formula (II):

[0009]

[Formula 2]



25

[0010]

wherein Z represents CH or a nitrogen atom,
 or a pharmaceutically acceptable salt thereof.

[0011]

In the benzazepinone compound represented by the formula (I) of the present invention, it is preferably

- (2) the compound described in (1) wherein R^1 is a C_1 - C_4 alkyl group, fluoro C_1 - C_4 alkyl group or chloro C_1 - C_4 alkyl group,
- 5 (3) the compound described in (1) wherein R^1 is an ethyl group, propyl group, isopropyl group, butyl group, isobutyl group, sec-butyl group, difluoromethyl group, trifluoromethyl group, 2-fluoroethyl group, 2,2-difluoroethyl group, 2,2,2-trifluoroethyl group or 2,2,2-trichloroethyl group,
- (4) the compound described in (1) wherein R^1 is an ethyl group, difluoromethyl group, 10 trifluoromethyl group, 2-fluoroethyl group, 2,2-difluoroethyl group or 2,2,2-trifluoroethyl group,
- (5) the compound described in (1) wherein R^1 is an ethyl group, trifluoromethyl group or 2,2,2-trifluoroethyl group,
- (6) the compound described in (1) wherein R^2 is a carboxyl group which may be 15 protected by a C_1 - C_{12} alkyl group, C_7 - C_{18} aralkyl group, C_1 - C_2 alkyl group substituted by C_2 - C_5 alkanoyloxy group, C_1 - C_2 alkyl group substituted by (C_1 - C_4 alkoxy)carbonyloxy group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group, (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group or (5-phenyl-2-oxo-1,3-dioxolen-4-yl)methyl group,
- 20 (7) the compound described in (1) wherein R^2 is a carboxyl group which may be protected by a methyl group, ethyl group, propyl group, isopropyl group, 1-ethylpropyl group, butyl group, isobutyl group, sec-butyl group, tert-butyl group, 3,3-dimethylbutyl group, pentyl group, isopentyl group, neopentyl group, tert-pentyl group, 1-methylbutyl group, hexyl group, 1-methylpentyl group, 2-methylpentyl group, 3-methylpentyl 25 group, 1-ethylbutyl group, 2-ethylbutyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, dodecyl group, benzyl group, phenethyl group, phenylpropyl group, phenylbutyl group, phenylpentyl group, phenylhexyl group, phenylheptyl group, phenyloctyl group, phenylnonyl group, phenyldecyl group, phenylundecyl group, phenyldodecyl group, acetoxymethyl group, 1-acetoxyethyl group, pivaloyloxymethyl group, 1-pivaloyloxyethyl group, ethoxycarbonyloxymethyl group, 1-ethoxycarbonyloxyethyl group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group, 30
- (8) the compound described in (1) wherein R^2 is a carboxyl group which may be protected by a methyl group, ethyl group, propyl group, isopropyl group, 1-ethylpropyl 35 group, butyl group, 3,3-dimethylbutyl group, pentyl group, hexyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, dodecyl group, benzyl group,

phenethyl group, phenylpropyl group, phenylbutyl group, phenylpentyl group, phenylhexyl group, phenylheptyl group, phenyloctyl group, phenylnonyl group, phenyldecyl group, phenylundecyl group, phenyldodecyl group, acetoxymethyl group, pivaloyloxymethyl group, 1-pivaloyloxyethyl group, N,N-dimethylaminocarbonyl-methyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group.

(9) the compound described in (1) wherein R^2 is a carboxyl group which may be protected by an ethyl group, propyl group, isopropyl group, butyl group, pentyl group, hexyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, benzyl group, 2-phenethyl group, 3-phenylpropyl group, 4-phenylbutyl group, 5-phenylpentyl group, 6-phenylhexyl group, 7-phenylheptyl group, 8-phenyloctyl group, 9-phenylnonyl group, 10-phenyldecyl group, pivaloyloxymethyl group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group.

[0012]

Also, in the above-mentioned groups of (2)-(5), (6)-(9), a larger number shows more preferred compounds, and compounds obtained by electing R^1 from the groups (2)-(5), and electing R^2 from the groups (6)-(9), or, these are optionally combined are preferred compounds.

For example, there may be mentioned

(10) the benzazepinone compound described in (1) wherein R^1 is a C_1 - C_4 alkyl group, fluoro C_1 - C_4 alkyl group or chloro C_1 - C_4 alkyl group,

R^2 is a carboxyl group which may be protected by a C_1 - C_{12} alkyl group, C_7 - C_{18} aralkyl group, C_1 - C_2 alkyl group substituted by C_2 - C_5 alkanoyloxy group, C_1 - C_2 alkyl group substituted by (C_1 - C_4 alkoxy)carbonyloxy group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group, (5-methyl-2-oxo-1,3-dioxolen-4-yl)-methyl group or (5-phenyl-2-oxo-1,3-dioxolen-4-yl)methyl group, and Y is the formula (II),

(11) the benzazepinone compound described in (1) wherein R^1 is an ethyl group, propyl group, isopropyl group, butyl group, isobutyl group, sec-butyl group, difluoromethyl group, trifluoromethyl group, 2-fluoroethyl group, 2,2-difluoroethyl group, 2,2,2-trifluoroethyl group or 2,2,2-trichloroethyl group,

R^2 is a carboxyl group which may be protected by a methyl group, ethyl group, propyl group, isopropyl group, 1-ethylpropyl group, butyl group, isobutyl group, sec-butyl group, tert-butyl group, 3,3-dimethylbutyl group, pentyl group, isopentyl group, neopentyl group, tert-pentyl group, 1-methylbutyl group, hexyl group, 1-methylpentyl

group, 2-methylpentyl group, 3-methylpentyl group, 1-ethylbutyl group, 2-ethylbutyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, dodecyl group, benzyl group, phenethyl group, phenylpropyl group, phenylbutyl group, phenylpentyl group, phenylhexyl group, phenylheptyl group, phenyloctyl group, phenylnonyl group, phenyldecyl group, phenylundecyl group, phenyldodecyl group, acetoxymethyl group, 1-acetoxyethyl group, pivaloyloxymethyl group, 1-pivaloyloxyethyl group, ethoxycarbonyloxymethyl group, 1-ethoxycarbonyloxyethyl group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group,

and Y is the formula (II),

(12) the benzazepinone compound described in (1) wherein R^1 is an ethyl group, difluoromethyl group, trifluoromethyl group, 2-fluoroethyl group, 2,2-difluoroethyl group or 2,2,2-trifluoroethyl group,

R^2 is a carboxyl group which may be protected by a methyl group, ethyl group, propyl group, isopropyl group, 1-ethylpropyl group, butyl group, 3,3-dimethylbutyl group, pentyl group, hexyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, dodecyl group, benzyl group, phenethyl group, phenylpropyl group, phenylbutyl group, phenylpentyl group, phenylhexyl group, phenylheptyl group, phenyloctyl group, phenylnonyl group, phenyldecyl group, phenylundecyl group, phenyldodecyl group, acetoxymethyl group, pivaloyloxymethyl group, 1-pivaloyloxyethyl group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group,

and Y is the formula (II),

(13) the benzazepinone compound described in (1) wherein R^1 is an ethyl group, trifluoromethyl group or 2,2,2-trifluoroethyl group,

R^2 is a carboxyl group which may be protected by an ethyl group, propyl group, isopropyl group, butyl group, pentyl group, hexyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, benzyl group, 2-phenethyl group, 3-phenylpropyl group, 4-phenylbutyl group, 5-phenylpentyl group, 6-phenylhexyl group, 7-phenylheptyl group, 8-phenyloctyl group, 9-phenylnonyl group, 10-phenyldecyl group, pivaloyloxymethyl group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group,

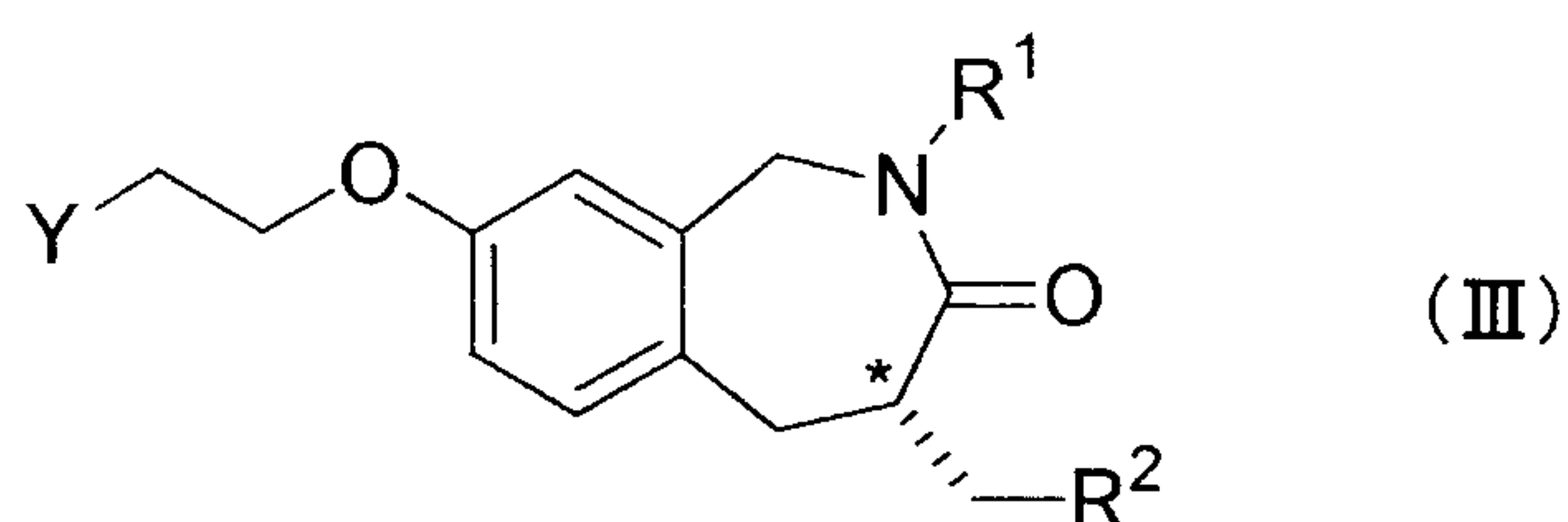
and Y is the formula (II).

[0013]

In the present invention, the benzazepinone compound represented by the formula (I) or a pharmaceutically acceptable salt thereof is preferably a benzazepinone

compound represented by the following formula (III):

[Formula 3]



wherein the carbon atom to which * is attached has a steric configuration (S), and R¹, R²
 5 and Y have the same meanings as defined above,
 or a pharmaceutically acceptable salt thereof.

[0014]

In the present invention, as preferred compounds having the formula (I), there
 may be mentioned,

- 10 2-ethyl-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2,3,4,5-
 tetrahydro-1H-2-benzazepin-4-acetic acid,
 3-oxo-2-propyl-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2,3,4,5-
 tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-isopropyl-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-
 15 2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-butyl-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2,3,4,5-
 tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-isobutyl-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2,3,4,5-
 tetrahydro-1H-2-benzazepin-4-acetic acid,
 20 2-(sec-butyl)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-
 2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-difluoromethyl-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-
 2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-trifluoromethyl-
 25 2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-(2-fluoroethyl)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-
 2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-(2,2-difluoroethyl)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)-
 ethoxy]-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 30 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoro-
 ethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trichloro-

- ethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-ethyl-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2,3,4,5-
 tetrahydro-1H-2-benzazepin-4-acetic acid,
 3-oxo-2-propyl-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-
 5 2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-isopropyl-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-
 2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-butyl-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2,3,4,5-
 tetrahydro-1H-2-benzazepin-4-acetic acid,
 10 2-isobutyl-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-
 2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-(sec-butyl)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-
 2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-difluoromethyl-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)-
 15 ethoxy]-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-trifluoro-
 methyl-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-(2-fluoroethyl)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)-
 ethoxy]-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 20 2-(2,2-difluoroethyl)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-
 yl)ethoxy]-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-
 trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid, or
 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-
 25 trichloroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 or a compound in which the carboxyl group thereof is protected by a protective group
 (said protective group is a C₁-C₁₂ alkyl group, C₇-C₁₈ aralkyl group, C₁-C₂ alkyl group
 substituted by C₂-C₅ alkanoyloxy group, C₁-C₂ alkyl group substituted by (C₁-C₄
 alkoxy)carbonyloxy group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-
 30 yl)ethyl group, (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group or (5-phenyl-2-oxo-
 1,3-dioxolen-4-yl)methyl group.),
 [0015]
 more preferably
 2-ethyl-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2,3,4,5-
 35 tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-difluoromethyl-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-

- 2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-trifluoromethyl-
 2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-(2-fluoroethyl)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-
 5 2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-(2,2-difluoroethyl)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)-
 ethoxy]-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoro-
 ethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 10 2-ethyl-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2,3,4,5-
 tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-difluoromethyl-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)-
 ethoxy]-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-trifluoro-
 15 methyl-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-(2-fluoroethyl)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)-
 ethoxy]-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-(2,2-difluoroethyl)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-
 yl)ethoxy]-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid, or
 20 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-tri-
 fluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 or a compound in which the carboxyl group thereof is protected by a protective group
 (said protective group is a methyl group, ethyl group, propyl group, isopropyl group, 1-
 ethylpropyl group, butyl group, isobutyl group, sec-butyl group, tert-butyl group, 3,3-
 25 dimethylbutyl group, pentyl group, isopentyl group, neopentyl group, tert-pentyl group,
 1-methylbutyl group, hexyl group, 1-methylpentyl group, 2-methylpentyl group, 3-
 methylpentyl group, 1-ethylbutyl group, 2-ethylbutyl group, heptyl group, octyl group,
 nonyl group, decyl group, undecyl group, dodecyl group, benzyl group, phenethyl
 group, phenylpropyl group, phenylbutyl group, phenylpentyl group, phenylhexyl group,
 30 phenylheptyl group, phenyloctyl group, phenylnonyl group, phenyldecyl group,
 phenylundecyl group, phenyldodecyl group, acetoxymethyl group, 1-acetoxyethyl
 group, pivaloyloxymethyl group, 1-pivaloyloxyethyl group, ethoxycarbonyloxymethyl
 group, 1-ethoxycarbonyloxyethyl group, N,N-dimethylaminocarbonylmethyl group, 2-
 (morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group.),
 35 [0016]
 further more preferably

- 2-ethyl-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 (4S)-2-ethyl-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 5 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-trifluoromethyl-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-trifluoromethyl-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 10 (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 2-ethyl-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 15 (4S)-2-ethyl-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-trifluoromethyl-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-trifluoromethyl-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 20 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid, or
 (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 25 or a compound in which the carboxyl group thereof is protected by a protective group (said protective group is a methyl group, ethyl group, propyl group, isopropyl group, 1-ethylpropyl group, butyl group, 3,3-dimethylbutyl group, pentyl group, hexyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, dodecyl group, benzyl group, phenethyl group, phenylpropyl group, phenylbutyl group, phenylpentyl group, phenylhexyl group, phenylheptyl group, phenyloctyl group, phenylnonyl group, phenyldecyl group, phenylundecyl group, phenyldodecyl group, acetoxymethyl group, pivaloyloxymethyl group, 1-pivaloyloxyethyl group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group.),
 30 [0017]
 particularly preferably

- 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
 5 ethyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 ethyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 propyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 10 propyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 isopropyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 15 isopropyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 heptyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 heptyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 20 undecyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 undecyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 25 benzyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 benzyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 (10-phenyl)decyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 30 (10-phenyl)decyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 pivaloyloxymethyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
 35 pivaloyloxymethyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

- (N,N-dimethylaminocarbonyl)methyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]-pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- (N,N-dimethylaminocarbonyl)methyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- [2-(morpholin-4-yl)]ethyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- [2-(morpholin-4-yl)]ethyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
- (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,
- ethyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- ethyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- propyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- propyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- isopropyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- isopropyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- heptyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- heptyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

undecyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
undecyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
5 benzyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
benzyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
(10-phenyl)decyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)-
10 ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
(10-phenyl)decyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
pivaloyloxymethyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)-
ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
15 pivaloyloxymethyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
(N,N-dimethylaminocarbonyl)methyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
20 (N,N-dimethylaminocarbonyl)methyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
[2-(morpholin-4-yl)]ethyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
25 [2-(morpholin-4-yl)]ethyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
(5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate, or
30 (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate.

EFFECTS OF THE INVENTION

35 [0018]

The benzazepinone compound represented by the formula (I) or a pharmaceu-

- 14 -

tically acceptable salt thereof of the present invention has excellent characteristics in the points of solubility, oral absorbability, concentration in blood, metabolic stability, tissue distribution, bioavailability (bioavailability; BA), *in vitro* activity, *in vivo* activity, rapidness in appearing medicinal effects, duration of medicinal effects, physical

5 stability, drug-drug interaction, toxicity, etc., and further, it shows excellent α_v integrin receptor (particularly, $\alpha_v\beta_3$, $\alpha_v\beta_5$ and $\alpha_v\beta_6$) antagonistic activity. Thus, according to the present invention, it is useful as a prophylactic and therapeutic agent of diseases to which α_v integrin receptor (particularly, $\alpha_v\beta_3$, $\alpha_v\beta_5$ and $\alpha_v\beta_6$) relates (for example, osteoporosis, vascular restenosis, arteriosclerosis, dissecting aneurysm, transient

10 ischemic attack, apoplectic stroke, angina pectoris, atherosclerosis, inflammatory arthritis, rheumatoid arthritis, osteoarthritis, psoriasis, ulcerative colitis, Crohn's disease, cancer, metastatic tumor growth, connective tissue overgrowth in organs, fibrosis (in particular, pulmonary fibrosis, cystic fibrosis, skin fibrosis, liver fibrosis, cirrhosis, urethrofibrosis, kidney fibrosis, cardiac fibrosis, infantile endocardial fibrosis,

15 pancreatic fibrosis, obstacle keratinization of skin, scleroderma, multiple sclerosis, sarcoma, wound healing)).

BRIEF EXPLANATION OF THE DRAWING

[0019]

20 [Fig. 1] It is a graph showing an amount of FITC-dextran extracted from a removed Matrigel™ in Matrigel™ angiogenesis test of a control group, Vehicle group and a group to which a compound to be tested is administered.

BEST MODE TO CARRY OUT THE INVENTION

25 [0020]

In the compound represented by the above-mentioned formula (I), as the "C₁-C₆ alkyl group" shown by R¹, there may be mentioned, for example, a straight or branched C₁-C₆ alkyl group such as a methyl group, ethyl group, propyl group, isopropyl group, butyl group, isobutyl group, sec-butyl group, tert-butyl group, pentyl

30 group, isopentyl group, neopentyl group, tert-pentyl group, 1-ethylpropyl group, 1-methylbutyl group, 2-methylbutyl group, 1,2-dimethylpropyl group, hexyl group, 1-methylpentyl group, 2-methylpentyl group, 3-methylpentyl group, 4-methylpentyl group, 1-ethylbutyl group, 2-ethylbutyl group, 1,1-dimethylbutyl group, 2,2-dimethylbutyl group, 3,3-dimethylbutyl group, 1,2-dimethylbutyl group, 1,3-dimethylbutyl

35 group or 2,3-dimethylbutyl group, preferably a C₁-C₄ alkyl group, more preferably an ethyl group, propyl group, isopropyl group, butyl group, isobutyl group or sec-butyl

group, particularly preferably an ethyl group.

[0021]

The "halogeno" portion of the "halogeno C₁-C₆ alkyl group" shown by R¹ means a halogen atom, and such a halogen atom may be mentioned, for example, a
 5 fluorine atom, chlorine atom, bromine atom or iodine atom, preferably a fluorine atom, chlorine atom or bromine atom, more preferably a fluorine atom or chlorine atom, particularly preferably a fluorine atom.

[0022]

As the "halogeno C₁-C₆ alkyl group" shown by R¹, there may be mentioned,
 10 for example, the above-mentioned "C₁-C₆ alkyl group" substituted by the above-mentioned 1 or 2 or more halogen atoms such as a fluoromethyl group, chloromethyl group, bromomethyl group, iodomethyl group, difluoromethyl group, dichloromethyl group, dibromomethyl group, diiodomethyl group, trifluoromethyl group, trichloromethyl group, 1-fluoroethyl group, 2-fluoroethyl group, 2-chloroethyl group, 2-bromoethyl group, 2,2-difluoroethyl group, 2,2,2-trifluoroethyl group, pentafluoroethyl group, 2,2-dichloroethyl group, 2,2,2-trichloroethyl group, 1-fluoropropyl group, 2-fluoropropyl group, 3-fluoropropyl group, 3,3,3-trifluoropropyl group, perfluoropropyl group, 1-fluoromethylethyl group, 1-difluoromethylethyl group, 1-trifluoromethylethyl group, 1-fluoro-1-methylethyl group, 4-fluorobutyl group, perfluorobutyl group, 5-fluoropentyl group, perfluoropentyl group, 6-fluorohexyl group or perfluorohexyl group, preferably a fluoro C₁-C₄ alkyl group or chloro C₁-C₄ alkyl group, more preferably a difluoromethyl group, trifluoromethyl group, 2-fluoroethyl group, 2,2-difluoroethyl group, 2,2,2-trifluoroethyl group or 2,2,2-trichloroethyl group, particularly preferably a trifluoromethyl group or 2,2,2-trifluoroethyl group.

25 [0023]

R¹ is preferably a C₁-C₄ alkyl group, fluoro C₁-C₄ alkyl group or chloro C₁-C₄ alkyl group, more preferably an ethyl group, propyl group, isopropyl group, butyl group, isobutyl group, sec-butyl group, difluoromethyl group, trifluoromethyl group, 2-fluoroethyl group, 2,2-difluoroethyl group, 2,2,2-trifluoroethyl group or 2,2,2-trichloroethyl group, more further preferably an ethyl group, difluoromethyl group, trifluoromethyl group, 2-fluoroethyl group, 2,2-difluoroethyl group or 2,2,2-trifluoroethyl group, particularly preferably an ethyl group, trifluoromethyl group or 2,2,2-trifluoroethyl group.

[0024]

35 As the protective group for the carboxyl group which may be protected shown by R² in the formula (I), there may be mentioned, for example, a C₁-C₁₂ alkyl group

such as a methyl group, ethyl group, propyl group, isopropyl group, 1-ethylpropyl group, butyl group, isobutyl group, sec-butyl group, tert-butyl group, 3,3-dimethylbutyl group, pentyl group, isopentyl group, neopentyl group, tert-pentyl group, 1-methylbutyl group, hexyl group, 1-methylpentyl group, 2-methylpentyl group, 3-methylpentyl group, 1-ethylbutyl group, 2-ethylbutyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, or dodecyl group; a C₇-C₁₈ aralkyl group such as a benzyl group, phenethyl group, phenylpropyl group, phenylbutyl group, phenylpentyl group, phenylhexyl group, phenylheptyl group, phenyloctyl group, phenylnonyl group, phenyldecyl group, phenylundecyl group, or phenyldodecyl group; a C₁-C₄ alkyl group substituted by a C₂-C₅ alkanoyloxy group such as an acetoxymethyl group, 1-acetoxyethyl group, 1-acetoxypentyl group, 1-acetoxybutyl group, propanoyloxymethyl group, 1-propanoyloxyethyl group, butanoyloxymethyl group, 1-butanoyloxyethyl group, pivaloyloxymethyl group, 1-pivaloyloxyethyl group, 1-pivaloyloxypropyl group or 1-pivaloyloxybutyl group; a C₁-C₄ alkyl group substituted by a (C₁-C₄ alkoxy)carbonyloxy group such as a methoxycarbonyloxymethyl group, 1-methoxycarbonyloxyethyl group, ethoxycarbonyloxymethyl group, 1-ethoxycarbonyloxyethyl group, propoxycarbonyloxymethyl group, 1-propoxycarbonyloxyethyl group, isopropoxycarbonyloxymethyl group, 1-isopropoxycarbonyloxyethyl group, butoxycarbonyloxymethyl group, 1-butoxycarbonyloxyethyl group, tert-butoxycarbonyloxymethyl group or 1-tert-butoxycarbonyloxyethyl group; a N,N-dialkylaminocarbonylalkyl group such as a N,N-dimethylaminocarbonylmethyl group or N,N-diethylaminocarbonylmethyl group; a 2-(N,N-dialkylamino)ethyl group such as a 2-(N,N-dimethylamino)ethyl group or 2-(N,N-diethylamino)ethyl group; an alkyl group substituted by a 5-membered or 6-membered hetero-saturated monocyclic ring containing 1 or 2 hetero atom(s) selected from N, O and S such as 2-(morpholin-4-yl)ethyl group, 2-piperidinoethyl group or 2-(4-methylpiperidino)ethyl group; or a group which can be converted into a carboxyl group by easily deprotected in a living body such as a (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group or (5-phenyl-2-oxo-1,3-dioxolen-4-yl)methyl group, etc.,

preferably a C₁-C₁₂ alkyl group, C₇-C₁₈ aralkyl group, C₁-C₂ alkyl group substituted by C₂-C₅ alkanoyloxy group, C₁-C₂ alkyl group substituted by (C₁-C₄ alkoxy)carbonyloxy group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group, (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group or (5-phenyl-2-oxo-1,3-dioxolen-4-yl)methyl group,

more preferably a methyl group, ethyl group, propyl group, isopropyl group, 1-ethylpropyl group, butyl group, isobutyl group, sec-butyl group, tert-butyl group, 3,3-dimethylbutyl group, pentyl group, isopentyl group, neopentyl group, tert-pentyl group,

1-methylbutyl group, hexyl group, 1-methylpentyl group, 2-methylpentyl group, 3-methylpentyl group, 1-ethylbutyl group, 2-ethylbutyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, dodecyl group, benzyl group, phenethyl group, phenylpropyl group, phenylbutyl group, phenylpentyl group, phenylhexyl group, phenylheptyl group, phenyloctyl group, phenylnonyl group, phenyldecyl group, phenylundecyl group, phenyldodecyl group, acetoxymethyl group, 1-acetoxyethyl group, pivaloyloxymethyl group, 1-pivaloyloxyethyl group, ethoxycarbonyloxymethyl group, 1-ethoxycarbonyloxyethyl group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group,

further more preferably a methyl group, ethyl group, propyl group, isopropyl group, 1-ethylpropyl group, butyl group, 3,3-dimethylbutyl group, pentyl group, hexyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, dodecyl group, benzyl group, phenethyl group, phenylpropyl group, phenylbutyl group, phenylpentyl group, phenylhexyl group, phenylheptyl group, phenyloctyl group, phenylnonyl group, phenyldecyl group, phenylundecyl group, phenyldodecyl group, acetoxymethyl group, pivaloyloxymethyl group, 1-pivaloyloxyethyl group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group,

particularly preferably an ethyl group, propyl group, isopropyl group, butyl group, pentyl group, hexyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, benzyl group, 2-phenethyl group, 3-phenylpropyl group, 4-phenylbutyl group, 5-phenylpentyl group, 6-phenylhexyl group, 7-phenylheptyl group, 8-phenyloctyl group, 9-phenylnonyl group, 10-phenyldecyl group, pivaloyloxymethyl group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group.

[0025]

Z represents CH or a nitrogen atom.

[0026]

Y represents a 5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl group or 1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl group.

[0027]

The compound having the formula (I) of the present invention can be prepared, for example, according to the following methods.

[0028]

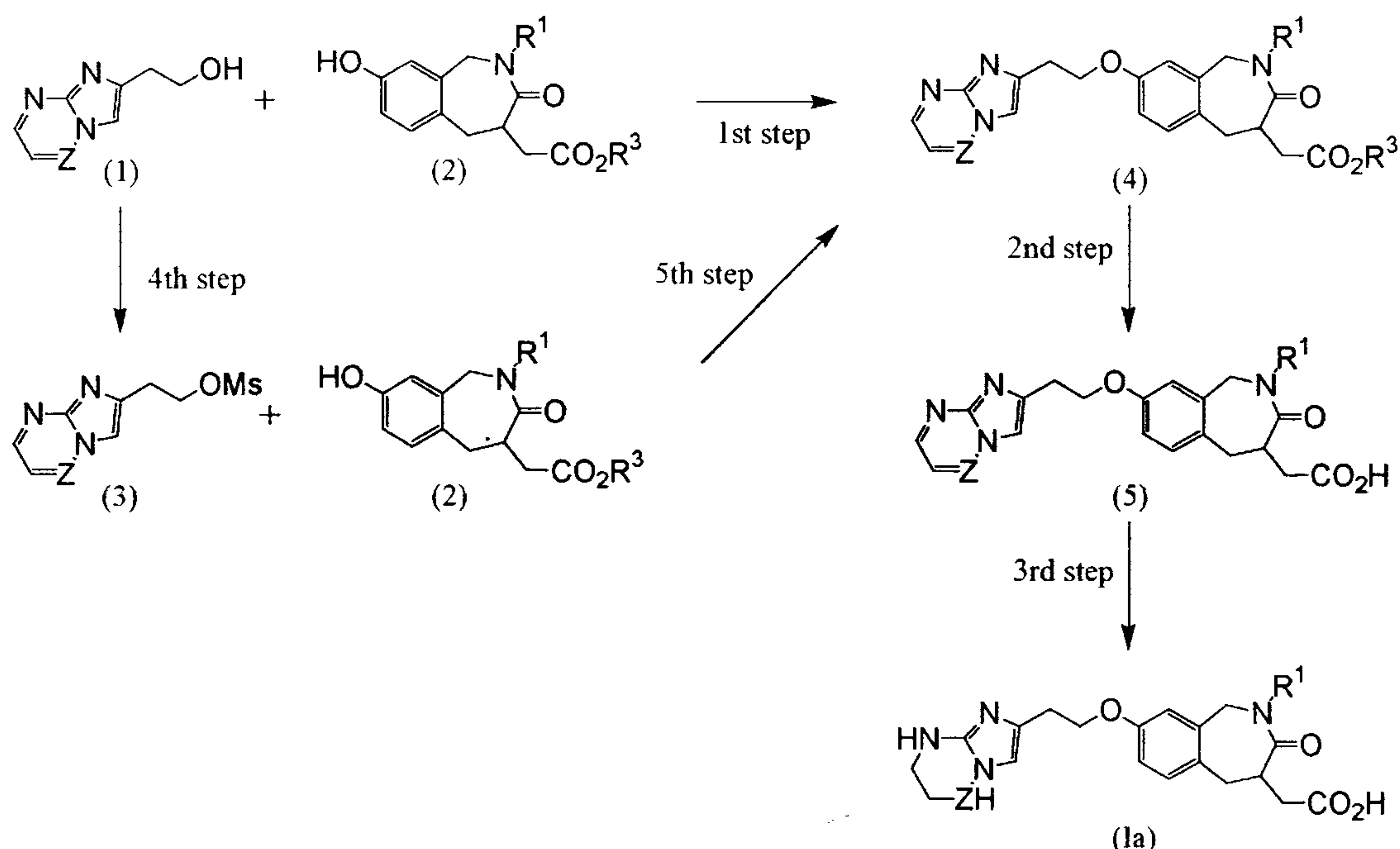
[Method 1]

“Method 1” is a method for generally preparing Compound (Ia) of the present

invention wherein R^2 in the formula (I) is a carboxyl group.

[0029]

[Formula 4]



5 [0030]

wherein R^1 and Z have the same meanings as defined above, R^3 has the same meaning as the protective group for the carboxyl group which may be protected represented by R^2 , and Ms represents a methanesulfonyl group.

[0031]

10 The first step is a step of preparing Compound (4) by reacting Compound (1) and Compound (2) in an organic solvent by using triphenylphosphine and a condensing agent.

Compound (1) can be prepared according to the method described in, for example, WO97/25325A, and Compound (2) can be prepared according to the method
15 described in, for example, WO98/14192A.

An amount of Compound (1) to be used is generally 1 to 10-fold mol, preferably 1 to 3-fold mol, based on the amount of Compound (2).

As the condensing agent to be used, there may be mentioned diethyl azodicarboxylate, diisopropyl azodicarboxylate, N,N,N',N' -tetramethylazodicarboxamide or
20 1,1'-(azodicarbonyl)dipiperidine, etc., preferably diisopropyl azodicarboxylate.

An amount of the triphenylphosphine to be used is generally 1 to 5-fold mol, preferably 1 to 3-fold mol, based on the amount of Compound (2).

An amount of the condensing agent to be used is generally 1 to 5-fold mol,

preferably 1 to 3-fold mol based on the amount of Compound (2).

As the organic solvent to be used, it is not particularly limited so long as it does not inhibit the reaction, and dissolves the starting materials with a certain extent, and there may be mentioned, for example, an ether such as tetrahydrofuran, diethyl ether, diisopropyl ether, ethyleneglycol dimethyl ether, 1,4-dioxane or diglyme, etc.; an aromatic hydrocarbon such as benzene, toluene, xylene, mesitylene or nitrobenzene, etc.; an amide such as N,N-dimethylformamide, N,N-dimethylacetamide, N-methyl-2-pyrrolidone or hexamethylphosphorylamide, etc.; a sulfoxide such as dimethylsulfoxide, etc.; or a mixed solvent thereof, preferably an ether or amide, particularly preferably tetrahydrofuran or N,N-dimethylformamide.

A reaction temperature may vary depending on starting compounds, a reagent or a solvent, etc., and is generally -50°C to 150°C, preferably -20°C to 100°C.

A reaction time may vary depending on the reaction temperature, and is generally 1 hour to 48 hours, preferably 1 hour to 24 hours.

[0032]

The second step is a step of preparing Compound (5) by subjecting Compound (4) to hydrolysis using a base in water, or a mixed solvent of water and an organic solvent.

As the base to be used, there may be mentioned, for example, an inorganic hydroxide such as lithium hydroxide, sodium hydroxide, potassium hydroxide or calcium hydroxide, preferably lithium hydroxide, or sodium hydroxide.

An amount of the base to be used is generally 1 to 100-fold mol, preferably 1 to 50-fold mol based on the amount of Compound (4).

As the solvent to be used, there may be mentioned, for example, water, or a mixed solvent of water and an organic solvent (for example, an alcohol such as methanol, ethanol, propanol, butanol or ethylene glycol, etc.; an ether such as tetrahydrofuran, diethyl ether, diisopropyl ether, 1,4-dioxane or diglyme, etc.; an amide such as N,N-dimethylformamide, N,N-dimethylacetamide or N-methyl-2-pyrrolidone, etc.; or a sulfoxide such as dimethylsulfoxide, etc., or a mixed solvent of these solvents, preferably an alcohol or ether).

A reaction temperature may vary depending on starting compounds, a reagent or a solvent, etc., and is generally -50°C to 150°C, preferably -20°C to 100°C.

A reaction time may vary depending on a reaction temperature, and is generally 1 hour to 24 hours, preferably 1 hour to 12 hours.

[0033]

The third step is a step of preparing Compound (Ia) of the present invention by

carrying out the reaction of Compound (5) in an organic solvent using a reducing agent.

As the reducing agent to be used, there may be mentioned a hydride such as sodium borohydride, lithium borohydride, sodium cyanoborohydride, sodium trimethoxyborohydride or lithium aluminum hydride, etc., or a metal palladium such as
5 palladium-active carbon or palladium black, etc.; or a metal platinum such as platinum-carbon, etc., in an organic solvent containing hydrogen chloride under hydrogen gas atmosphere, preferably sodium borohydride, or palladium-active carbon under hydrogen gas atmosphere.

An amount of the reducing agent to be used is generally 1 to 100-fold mol,
10 preferably 1 to 50-fold mol based on an amount of Compound (5) when a hydride is used, and is generally 0.01 to 10-fold weight, preferably 0.05 to 5-fold weight when a metal palladium or a metal platinum under hydrogen gas atmosphere is used.

As the organic solvent to be used, it is not particularly limited so long as it does not inhibit the reaction, and dissolves the starting materials with a certain extent, and
15 there may be mentioned, for example, an alcohol such as methanol, ethanol, propanol, butanol or ethylene glycol, etc.; an ether such as tetrahydrofuran, diethyl ether, diisopropyl ether, ethyleneglycol dimethyl ether, 1,4-dioxane or diglyme, etc.; or a mixed solvent of these solvents, preferably methanol, ethanol or tetrahydrofuran.

A reaction temperature may vary depending on starting compounds, a reagent
20 or a solvent, etc., and is generally 0°C to 150°C, preferably 0°C to 50°C.

A reaction time may vary depending on a reaction temperature, and is generally 1 hour to 24 hours, preferably 1 hour to 12 hours.

[0034]

The fourth step and the fifth step are other steps for preparing Compound (4).

25 The fourth step is a step of preparing Compound (3) by treating Compound (1) and methanesulfonyl chloride with a base in an organic solvent.

As the base to be used, there may be mentioned, for example, an amine such as triethylamine, pyridine, 1,8-diazabicyclo[5.4.0]-7-undecene or diisopropylethylamine, etc.; an inorganic base such as sodium hydride, potassium hydride, potassium carbonate,
30 sodium carbonate, sodium hydrogen carbonate, potassium hydroxide or sodium hydroxide, etc.; or an organic base such as methyl lithium, butyl lithium, lithium diisopropylamide, lithium bistrimethylsilylamide, sodium bistrimethylsilylamide, sodium methoxide, sodium ethoxide or potassium tert-butoxide, etc., preferably triethylamine. An amount of the base to be used is generally 1 to 100-fold mol,
35 preferably 1 to 50-fold mol based on an amount of Compound (1).

An amount of the methanesulfonyl chloride to be used is generally 1 to 50-fold

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mol, preferably 1 to 10-fold mol based on an amount of Compound (1).

As the organic solvent to be used, it is not particularly limited so long as it does not inhibit the reaction, and dissolves the starting materials with a certain extent, and there may be mentioned, for example, a halogenated hydrocarbon such as dichloro-
5 methane, chloroform or dichloroethane, etc.; an ether such as tetrahydrofuran, diethyl ether, diisopropyl ether, ethyleneglycol dimethyl ether, 1,4-dioxane or diglyme, etc.; or a mixed solvent of these solvents, preferably a halogenated hydrocarbon.

A reaction temperature may vary depending on starting compounds, a reagent or a solvent, etc., and is generally -50°C to 100°C, preferably -20°C to 50°C.

10 A reaction time may vary depending on reaction temperature, and is generally 1 hour to 24 hours, preferably 1 hour to 12 hours.

[0035]

The fifth step is a step of preparing Compound (4) by treating Compound (3) and Compound (2) with a base in an organic solvent.

15 As the base to be used, there may be mentioned, for example, an amine such as triethylamine, pyridine, 1,8-diazabicyclo[5.4.0]-7-undecene or diisopropylethylamine, etc.; an inorganic base such as sodium hydride, potassium hydride, potassium carbonate, sodium carbonate, sodium hydrogen carbonate, potassium hydroxide or sodium hydroxide, etc.; or an organic base such as methyl lithium, butyl lithium, lithium
20 diisopropylamide, lithium bistrimethylsilylamide, sodium bistrimethylsilylamide, sodium methoxide, sodium ethoxide or potassium tert-butoxide, etc., preferably sodium hydride. An amount of the base to be used is generally 1 to 10-fold mol, preferably 1 to 5-fold mol based on an amount of Compound (2).

As the organic solvent to be used, it is not particularly limited so long as it does
25 not inhibit the reaction, and dissolves the starting materials with a certain extent, and there may be mentioned, for example, an ether such as tetrahydrofuran, diethyl ether, diisopropyl ether, 1,4-dioxane or diglyme, etc.; an amide such as N,N-dimethylformamide, N,N-dimethylacetamide or N-methyl-2-pyrrolidone, etc.; a sulfoxide such as dimethylsulfoxide, etc.; or a mixed solvent of these solvents, preferably an ether,
30 particularly preferably tetrahydrofuran.

A reaction temperature may vary depending on starting compounds, a reagent or a solvent, etc., and is generally -50°C to 150°C, preferably -20°C to 100°C.

A reaction time may vary depending on a reaction temperature, and is generally 1 hour to 48 hours, preferably 1 hour to 24 hours.

35 [0036]

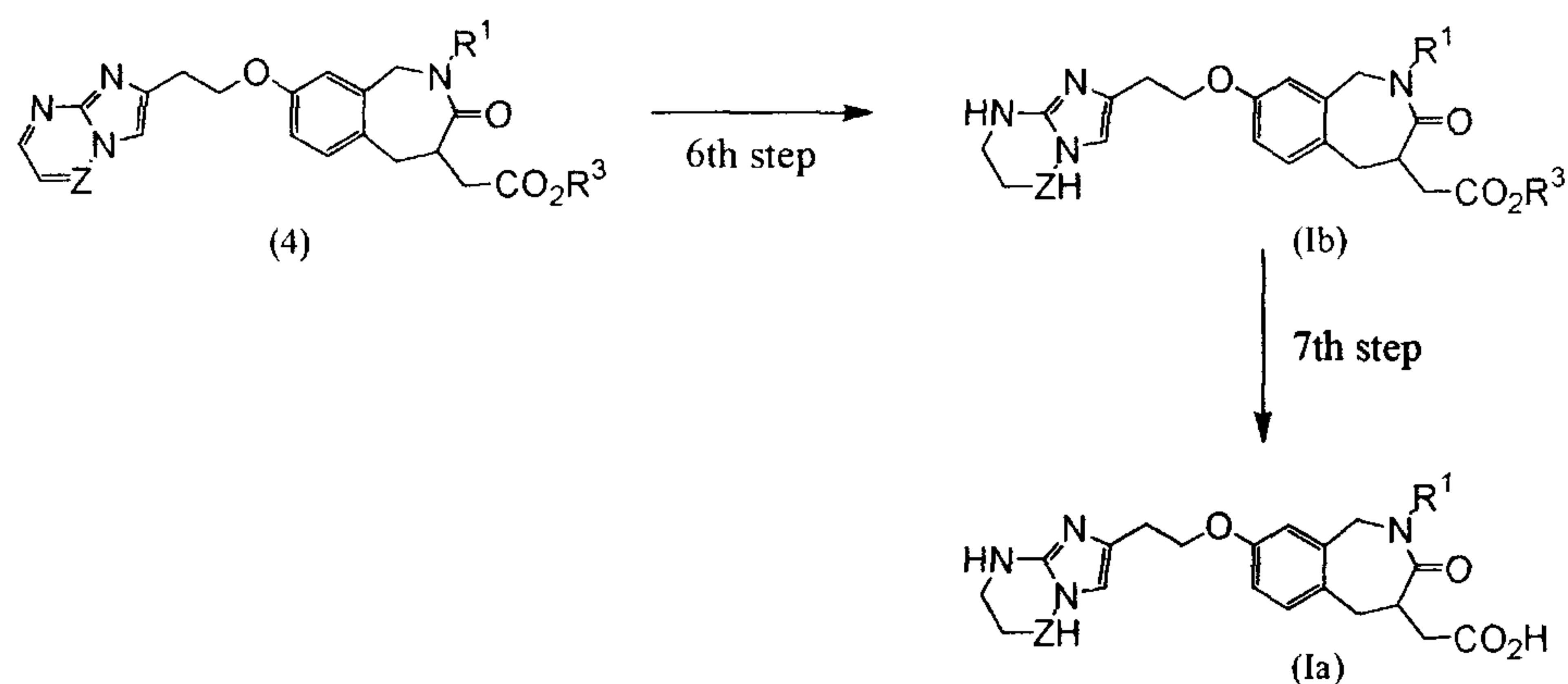
[Method 2]

- 22 -

“Method 2” is another method for preparing Compound (Ib) of the present invention wherein R^2 is a protected carboxyl group in the formula (I) and Compound (Ia) of the present invention wherein R^2 is a carboxyl group in the same.

[0037]

5 [Formula 5]



[0038]

wherein R^1 , R^3 and Z have the same meanings as defined above.

[0039]

10 The sixth step is a step of preparing Compound (Ib) of the present invention by reducing Compound (4) in an organic solvent. The present step can be carried out in the same manner as in the above-mentioned “third step” except for using Compound (4) in place of Compound (5).

[0040]

15 The seventh step is a step of preparing Compound (Ia) of the present invention by hydrolyzing Compound (Ib) using a base in an organic solvent. The present step can be carried out in the same manner as in the above-mentioned “second step” except for using Compound (Ib) in place of Compound (4).

[0041]

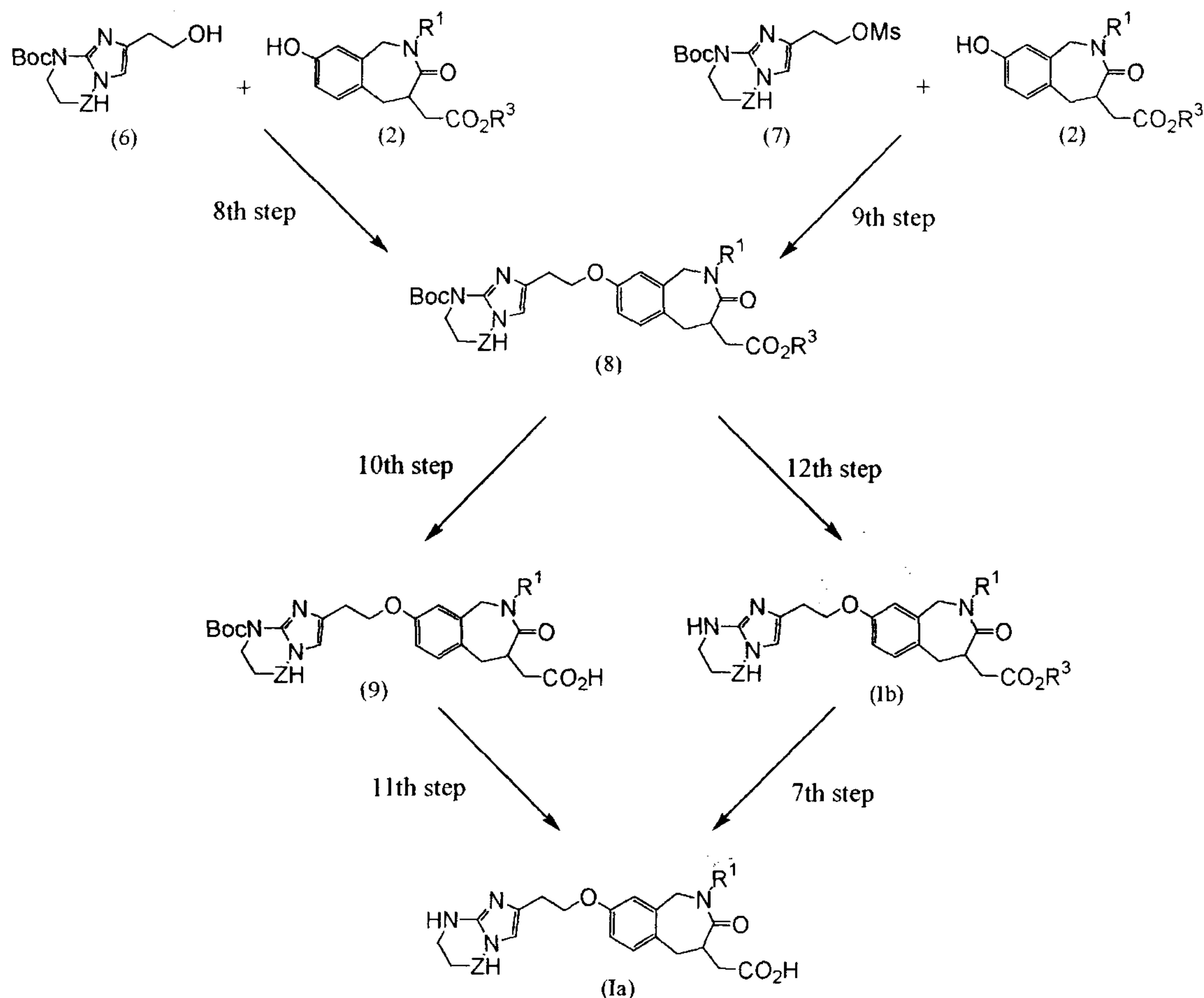
20 [Method 3]

“Method 3” is another method for preparing Compound (Ib) of the present invention wherein R^2 is a protected carboxyl group in the formula (I) and Compound (Ia) of the present invention wherein R^2 is a carboxyl group in the same.

[0042]

25 [Formula 6]

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[0043]

wherein R¹, R³, Z and Ms have the same meanings as defined above, and Boc represents a tert-butoxycarbonyl group.

5 [0044]

The eighth step is a step of preparing Compound (8) by condensing Compound (6) and Compound (2) in an organic solvent. The present step can be carried out in the same manner as in the above-mentioned "first step" except for using Compound (6) in place of Compound (1). Compound (6) can be prepared by the below mentioned

10 "Method 5".

[0045]

The ninth step is a step of preparing Compound (8) by treating Compound (7) and Compound (2) with a base in an organic solvent. The present step can be carried out in the same manner as in the above-mentioned "fifth step" except for using

15 Compound (7) in place of Compound (3). Compound (7) can be prepared by the below mentioned "Method 5".

[0046]

The tenth step is a step of preparing Compound (9) from Compound (8) in

water, or in a mixed solvent of water and an organic solvent. The present step can be carried out in the same manner as in the above-mentioned "second step" except for using Compound (8) in place of Compound (4).

[0047]

5 The eleventh step is a step of preparing Compound (Ia) of the present invention by treating Compound (9) with an acid in an organic solvent.

As the acid to be used, there may be mentioned, for example, an inorganic acid such as hydrochloric acid, hydrobromic acid, hydroiodic acid, sulfuric acid or nitric acid, etc.; an aliphatic carboxylic acid such as formic acid, acetic acid, propionic acid or
10 butyric acid, etc.; or an organic sulfonic acid such as methanesulfonic acid, benzene-sulfonic acid, p-toluenesulfonic acid, naphthalenesulfonic acid or camphorsulfonic acid, etc., preferably an inorganic acid or an aliphatic carboxylic acid. An amount of the acid to be used is generally 1 to 100-fold mol, preferably 1 to 50-fold mol based on an amount of Compound (9).

15 As the organic solvent to be used, it is not particularly limited so long as it does not inhibit the reaction, and dissolves the starting materials with a certain extent, and there may be mentioned, for example, an alcohol such as methanol, ethanol, propanol, butanol or ethylene glycol, etc.; an ether such as tetrahydrofuran, diethyl ether, diisopropyl ether, 1,4-dioxane or diglyme, etc.; an amide such as N,N-dimethylform-
20 amide, N,N-dimethylacetamide or N-methyl-2-pyrrolidone, etc.; a sulfoxide such as dimethylsulfoxide, etc.; or a mixed solvent of these solvents, preferably an alcohol.

A reaction temperature may vary depending on starting compounds, a reagent or a solvent, etc., and is generally 0°C to 150°C, preferably 0°C to 100°C.

A reaction time may vary depending on a reaction temperature, and is generally
25 1 hour to 72 hours, preferably 1 hour to 48 hours.

The present step may be carried out under an inert gas atmosphere. As the inert gas to be used, there may be mentioned, for example, nitrogen, helium, or argon, etc.

[0048]

30 The twelfth step is a step of preparing Compound (Ib) of the present invention by treating Compound (8) with an acid in an organic solvent. The present step can be carried out in the same manner as in the above-mentioned "eleventh step" except for using Compound (8) in place of Compound (9).

[0049]

35 By using Compound (Ib) of the present invention obtained in the twelfth step, Compound (Ia) of the present invention can be prepared through the above-mentioned

“seventh step”.

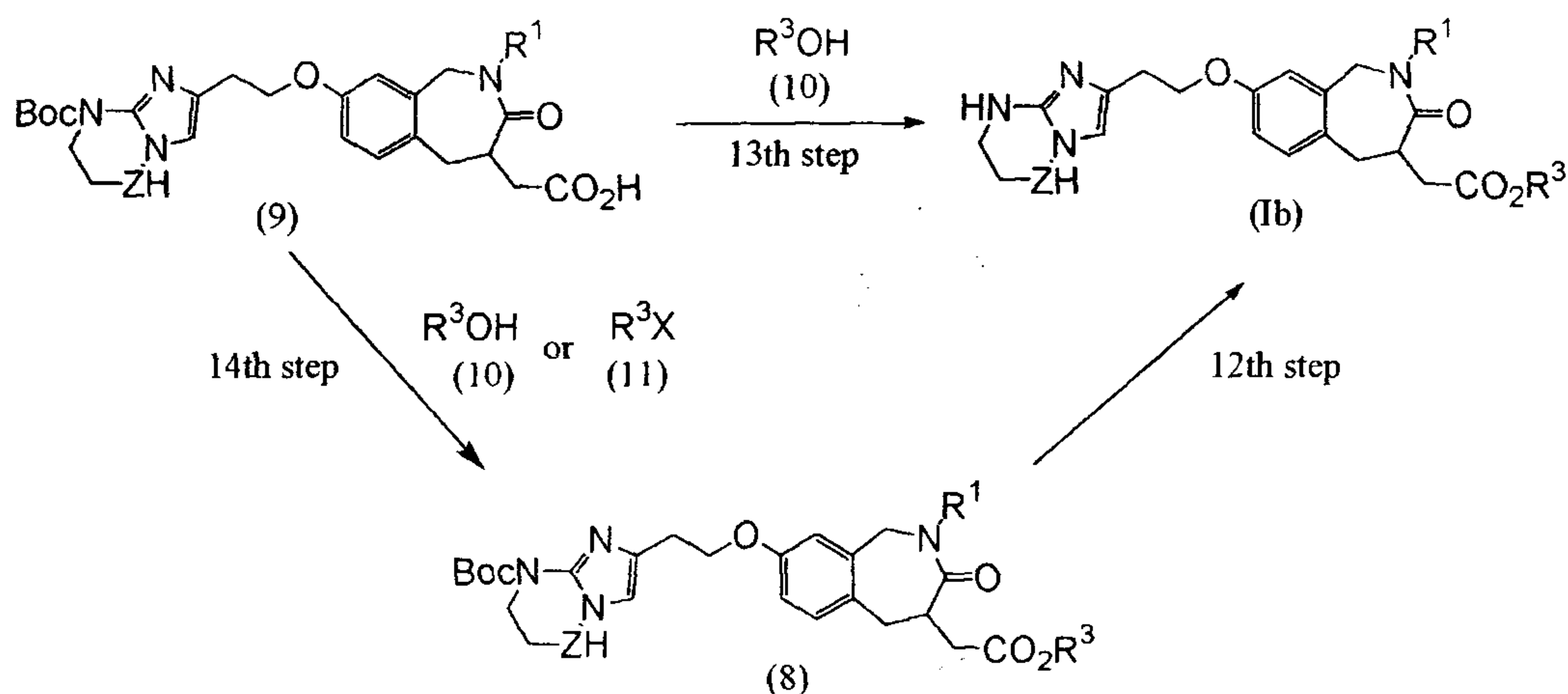
[0050]

[Method 4]

“Method 4” is another method for preparing Compound (Ib) of the present invention wherein R^2 is a protected carboxyl group in the formula (I).

[0051]

[Formula 7]



[0052]

wherein R^1 , R^3 , Z and Boc have the same meanings as defined above, and X represents a chlorine atom, bromine atom, or iodine atom.

[0053]

The thirteenth step is a step of preparing Compound (Ib) by treating Compound (9) and Compound (10) with an acid without solvent or in an organic solvent.

Compound (10) is conventionally known, or can be prepared according to the conventionally known method using the conventionally known compound.

An amount of Compound (10) to be used is generally 1 to 50-fold mol, preferably 1 to 10-fold mol based on an amount of Compound (9), and it may be used with a larger excess amount as a solvent.

As the acid to be used, there may be mentioned an inorganic acid such as hydrochloric acid, hydrobromic acid, hydroiodic acid, sulfuric acid or nitric acid, etc.; or an organic sulfonic acid such as methanesulfonic acid, benzenesulfonic acid, p-toluenesulfonic acid, naphthalenesulfonic acid or camphorsulfonic acid, etc., preferably an inorganic acid. An amount of the acid to be used is generally 1 to 100-fold mol, preferably 1 to 50-fold mol based on an amount of Compound (9).

As the organic solvent to be used, it is not particularly limited so long as it does not inhibit the reaction, and dissolves the starting materials with a certain extent, and

there may be mentioned, for example, an ether such as tetrahydrofuran, diethyl ether, diisopropyl ether, 1,4-dioxane or diglyme, etc.; an amide such as N,N-dimethylformamide, N,N-dimethylacetamide or N-methyl-2-pyrrolidone, etc.; a sulfoxide such as dimethylsulfoxide, etc.; or a mixed solvent of these solvents, preferably an ether.

5 A reaction temperature may vary depending on starting compounds, a reagent or a solvent, etc., and is generally 0°C to 150°C, preferably 0°C to 100°C.

A reaction time may vary depending on a reaction temperature, and is generally 1 hour to 24 hours, preferably 1 hour to 12 hours.

The present step may be carried out under an inert gas atmosphere. As the
10 inert gas to be used, there may be mentioned, for example, nitrogen, helium, or argon, etc.

[0054]

The fourteenth step is a step of preparing Compound (8) by reacting Compound (9) with Compound (10) or Compound (11) in an organic solvent.

15 Compound (11) is conventionally known, or can be prepared according to the conventionally known method.

When Compound (10) is to be used, the reaction is carried out by using a condensing agent and an additive in an organic solvent, and when Compound (11) is to be used, it can be reacted by using a base in an organic solvent.

20 When it is to be reacted with Compound (10), as the condensing agent to be used, there may be mentioned dicyclohexylcarbodiimide, diisopropylcarbodiimide, carbonyldiimidazole, N,N'-dicyclohexylcarbodiimide, 1-ethyl-3-(3-dimethylamino-propyl)carbodiimide hydrochloride, 1-[bis(dimethylamino)methylene]-1H-benzotriazolium-3-oxidehexafluorophosphate, etc., preferably 1-ethyl-3-(3-dimethylamino-propyl)carbodiimide hydrochloride or 1-[bis(dimethylamino)methylene]-1H-benzo-
25 triazolium-3-oxidehexafluorophosphate. An amount of the condensing agent to be used is generally 1 to 10-fold mol, preferably 1 to 3-fold mol based on an amount of Compound (9).

As the additive, there may be mentioned 1-hydroxybenzotriazole or 4-
30 dimethylaminopyridine. An amount of the additive to be used is generally 0.01 to 10-fold mol, preferably 0.1 to 3-fold mol based on an amount of Compound (9).

An amount of Compound (10) to be used is generally 1 to 50-fold mol, preferably 1 to 10-fold mol based on an amount of Compound (9).

As the organic solvent to be used, it is not particularly limited so long as it does
35 not inhibit the reaction, and dissolves the starting materials with a certain extent, and there may be mentioned, for example, a halogenated hydrocarbon such as dichloro-

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methane, chloroform or dichloroethane, etc.; an ether such as tetrahydrofuran, diethyl ether, diisopropyl ether, ethyleneglycol dimethyl ether, 1,4-dioxane or diglyme, etc.; an amide such as N,N-dimethylformamide, N,N-dimethylacetamide or N-methyl-2-pyrrolidone, etc.; a sulfoxide such as dimethylsulfoxide, etc.; or a mixed solvent of
5 these solvents, preferably a halogenated hydrocarbon, an ether, or an amide, more preferably dichloromethane, tetrahydrofuran or N,N-dimethylformamide.

A reaction temperature may vary depending on starting compounds, a reagent or a solvent, etc., and is generally 0°C to 150°C, preferably 0°C to 100°C.

A reaction time may vary depending on a reaction temperature, and is generally
10 1 hour to 24 hours, preferably 1 hour to 12 hours.

The present reaction may be carried out under an inert gas atmosphere. As the inert gas to be used, there may be mentioned, for example, nitrogen, helium, or argon, etc.

When Compound (11) is to be used, as the base to be used, there may be
15 mentioned, for example, an amine such as triethylamine, pyridine, 1,8-diazabicyclo-[5.4.0]-7-undecene or diisopropylethylamine, etc.; an inorganic base such as sodium hydride, potassium hydride, potassium carbonate, sodium carbonate, sodium hydrogen carbonate, potassium hydroxide or sodium hydroxide, etc.; or an organic base such as methyl lithium, butyl lithium, lithium diisopropylamide, lithium bistrimethylsilylamide,
20 sodium bistrimethylsilylamide, sodium methoxide, sodium ethoxide or potassium tert-butoxide, etc., preferably an inorganic base, more preferably potassium carbonate. An amount of the base to be used is generally 1 to 10-fold mol, preferably 1 to 5-fold mol based on an amount of Compound (9).

An amount of Compound (11) to be used is generally 1 to 10-fold mol,
25 preferably 1 to 5-fold mol based on an amount of Compound (9).

As the organic solvent to be used, it is not particularly limited so long as it does not inhibit the reaction, and dissolves the starting materials with a certain extent, and there may be mentioned, for example, a halogenated hydrocarbon such as dichloromethane, chloroform or dichloroethane, etc.; an ether such as tetrahydrofuran, diethyl
30 ether, diisopropyl ether, ethyleneglycol dimethyl ether, 1,4-dioxane or diglyme, etc.; an alcohol such as methanol, ethanol, propanol, butanol or ethylene glycol, etc.; an amide such as N,N-dimethylformamide, N,N-dimethylacetamide or N-methyl-2-pyrrolidone, etc.; a sulfoxide such as dimethylsulfoxide, etc.; a nitrile such as acetonitrile, etc.; or a mixed solvent of these solvents, preferably a halogenated hydrocarbon, an amide or a
35 nitrile, more preferably N,N-dimethylformamide.

A reaction temperature may vary depending on starting compounds, a reagent

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or a solvent, etc., and is generally 0°C to 150°C, preferably 0°C to 100°C.

A reaction time may vary depending on a reaction temperature, and is generally 1 hour to 48 hours, preferably 1 hour to 24 hours.

The present reaction may be carried out under an inert gas atmosphere. As the inert gas to be used, there may be mentioned, for example, nitrogen, helium, or argon, etc.

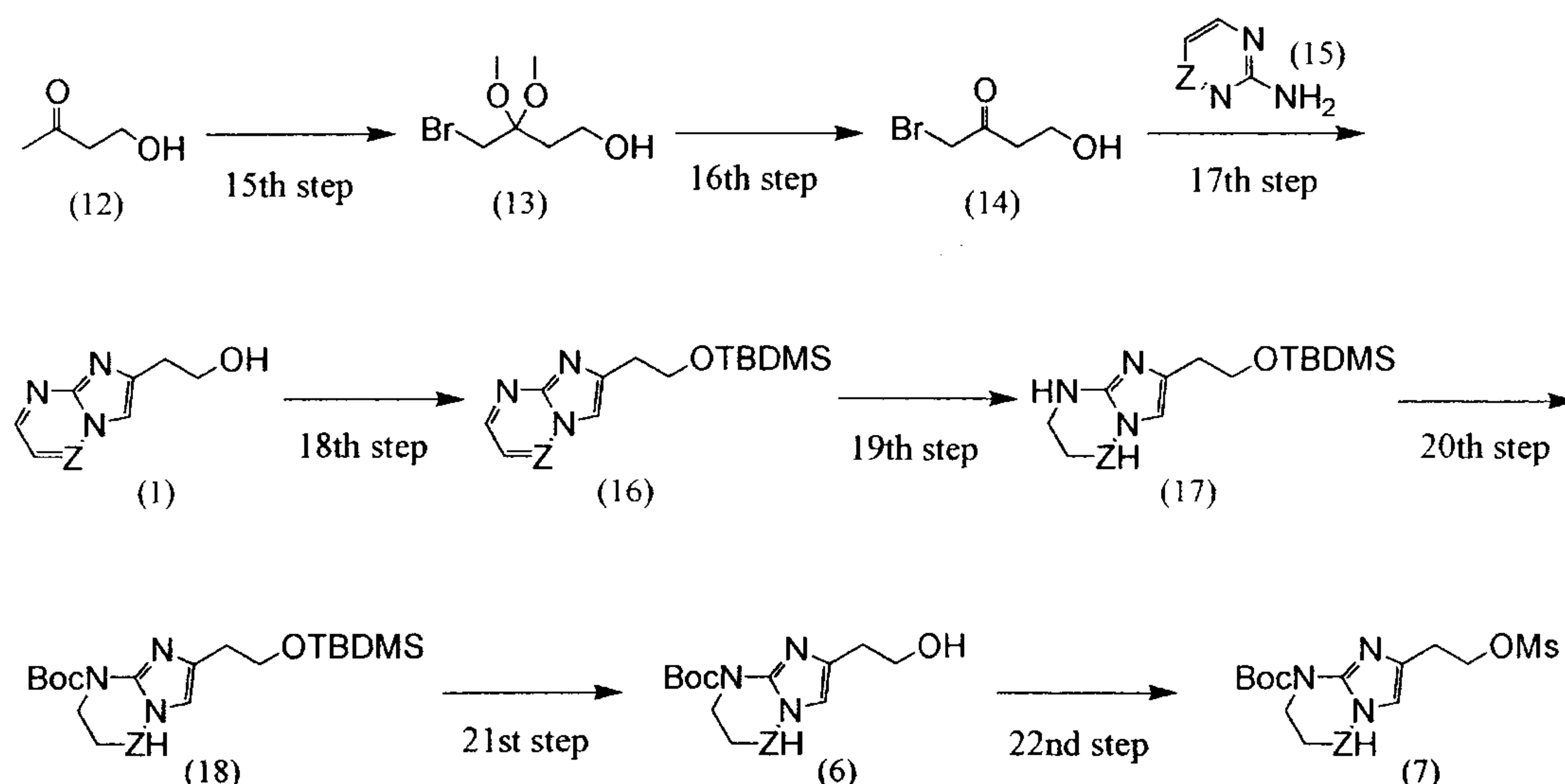
[0055]

[Method 5]

“Method 5” is a method for preparing Compound (1) in “Method 1”, and Compound (6) and Compound (7) in “Method 3”.

[0056]

[Formula 8]



[0057]

wherein Z, Boc, and Ms have the same meanings as defined above, and TBDMS represents a tert-butyldimethylsilyl group.

[0058]

The fifteenth step is a step of preparing Compound (13) by reacting Compound (12) with a brominating agent in methanol.

As the brominating agent to be used, there may be mentioned, for example, bromine, hydrogen bromide or tetrabutyl ammonium tribromide, etc., preferably bromine. An amount of the brominating agent to be used is generally 1 to 10-fold mol, preferably 1 to 5-fold mol based on an amount of Compound (12).

A reaction temperature may vary depending on starting compounds, a reagent or a solvent, etc., and is generally -50°C to 150°C, preferably -20°C to 100°C.

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A reaction time may vary depending on a reaction temperature, and is generally 1 hour to 48 hours, preferably 1 hour to 24 hours.

[0059]

5 The sixteenth step is a step of preparing Compound (14) by treating Compound (13) with an acid in an organic solvent.

As the acid to be used, there may be mentioned, for example, an inorganic acid such as hydrochloric acid, hydrobromic acid, hydroiodic acid, sulfuric acid or nitric acid, etc.; or an organic sulfonic acid such as methanesulfonic acid, benzenesulfonic acid, p-toluenesulfonic acid, naphthalenesulfonic acid or camphorsulfonic acid, etc.,
10 preferably an inorganic acid, particularly preferably sulfuric acid. An amount of the acid to be used is generally 1 to 50-fold mol, preferably 1 to 20-fold mol based on an amount of Compound (13).

As the organic solvent to be used, it is not particularly limited so long as it does not inhibit the reaction, and dissolves the starting materials with a certain extent, and
15 there may be mentioned, for example, an alcohol such as methanol, ethanol, propanol, butanol or ethylene glycol, etc.; an ether such as tetrahydrofuran, diethyl ether, diisopropyl ether, 1,4-dioxane or diglyme, etc.; an amide such as N,N-dimethylformamide, N,N-dimethylacetamide or N-methyl-2-pyrrolidone, etc.; a sulfoxide such as dimethylsulfoxide, etc.; or a mixed solvent of these solvents, preferably an alcohol.

20 A reaction temperature may vary depending on starting compounds, a reagent or a solvent, etc., and is generally 0°C to 150°C, preferably 0°C to 100°C.

A reaction time may vary depending on a reaction temperature, and is generally 1 hour to 72 hours, preferably 1 hour to 48 hours.

[0060]

25 The seventeenth step is a step of preparing Compound (1) by condensing Compound (14) and Compound (15) in an organic solvent.

Compound (15) is conventionally known, or can be prepared according to the conventionally known method using the conventionally known compound. An amount of Compound (15) to be used is generally 1 to 10-fold mol, preferably 1 to 5-fold mol
30 based on an amount of Compound (14).

As the organic solvent to be used, it is not particularly limited so long as it does not inhibit the reaction, and dissolves the starting materials with a certain extent, and there may be mentioned, for example, an alcohol such as methanol, ethanol, propanol, butanol or ethylene glycol, etc.; an ether such as tetrahydrofuran, diethyl ether,
35 diisopropyl ether, 1,4-dioxane or diglyme, etc.; an amide such as N,N-dimethylformamide, N,N-dimethylacetamide or N-methyl-2-pyrrolidone, etc.; a sulfoxide such as

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dimethylsulfoxide, etc.; or a mixed solvent of these solvents, preferably an alcohol.

A reaction temperature may vary depending on starting compounds, a reagent or a solvent, etc., and is generally 0°C to 150°C, preferably 0°C to 100°C.

A reaction time may vary depending on a reaction temperature, and is generally
5 1 hour to 48 hours, preferably 1 hour to 24 hours.

[0061]

The eighteenth step is a step of preparing Compound (16) by treating Compound (1) with an imidazole and tert-butyldimethylsilyl chloride in an organic solvent.

10 An amount of the imidazole to be used is generally 1 to 50-fold mol, preferably 1 to 10-fold mol based on an amount of Compound (1).

An amount of tert-butyldimethylsilyl chloride to be used is generally 1 to 50-fold mol, preferably 1 to 10-fold mol based on an amount of Compound (1).

As the organic solvent to be used, it is not particularly limited so long as it does
15 not inhibit the reaction, and dissolves the starting materials with a certain extent, and there may be mentioned, for example, a halogenated hydrocarbon such as dichloromethane, chloroform or dichloroethane, etc.; an ether such as tetrahydrofuran, diethyl ether, diisopropyl ether, ethyleneglycol dimethyl ether, 1,4-dioxane or diglyme, etc.; an amide such as N,N-dimethylformamide, N,N-dimethylacetamide or N-methyl-2-
20 pyrrolidone, etc.; a sulfoxide such as dimethylsulfoxide, etc.; or a mixed solvent of these solvents, preferably an amide.

A reaction temperature may vary depending on starting compounds, a reagent or a solvent, etc., and is generally 0°C to 100°C, preferably 0°C to 50°C.

A reaction time may vary depending on a reaction temperature, and is generally
25 1 hour to 24 hours, preferably 1 hour to 12 hours.

[0062]

The nineteenth step is a step of preparing Compound (17) by treating Compound (16) with a reducing agent in an organic solvent. The present step can be carried out in the same manner as in the above-mentioned "third step" except for using
30 Compound (16) in place of Compound (5).

[0063]

The twentieth step is a step of preparing Compound (18) by treating Compound (17) with di-tert-butyl dicarbonate and 4-dimethylaminopyridine in the presence of a base in an organic solvent.

35 As the base to be used, there may be mentioned, for example, an amine such as triethylamine, pyridine, 1,8-diazabicyclo[5.4.0]-7-undecene or diisopropylethylamine,

etc.; an inorganic base such as sodium hydride, potassium hydride, potassium carbonate, sodium carbonate, sodium hydrogen carbonate, potassium hydroxide or sodium hydroxide, etc.; or an organic base such as methyl lithium, butyl lithium, lithium diisopropylamide, lithium bistrimethylsilylamide, sodium bistrimethylsilylamide, sodium methoxide, sodium ethoxide or potassium-tert-butoxide, etc., preferably an amine. An amount of the base to be used is generally 1 to 10-fold mol, preferably 1 to 5-fold mol based on an amount of Compound (17).

An amount of di-tert-butyl dicarbonate to be used is generally 1 to 50-fold mol, preferably 1 to 10-fold mol based on an amount of Compound (17).

10 An amount of 4-dimethylaminopyridine to be used is generally 0.1 to 5-fold mol, preferably 0.1 to 1-fold mol based on an amount of Compound (17).

As the organic solvent to be used, it is not particularly limited so long as it does not inhibit the reaction, and dissolves the starting materials with a certain extent, and there may be mentioned, for example, a halogenated hydrocarbon such as dichloromethane, chloroform or dichloroethane, etc.; an ether such as tetrahydrofuran, diethyl ether, diisopropyl ether, ethyleneglycol dimethyl ether, 1,4-dioxane or diglyme, etc.; or a mixed solvent of these solvents, preferably a halogenated hydrocarbon.

A reaction temperature may vary depending on starting compounds, a reagent or a solvent, etc., and is generally 0°C to 100°C, preferably 0°C to 50°C.

20 A reaction time may vary depending on a reaction temperature, and is generally 1 hour to 48 hours, preferably 1 hour to 24 hours.

[0064]

The twenty-first step is a step of preparing Compound (6) by treating Compound (18) with an acid in an organic solvent.

25 As the acid to be used, there may be mentioned, for example, an inorganic acid such as hydrochloric acid, hydrobromic acid, hydroiodic acid, sulfuric acid or nitric acid, etc.; or an organic sulfonic acid such as methanesulfonic acid, benzenesulfonic acid, p-toluenesulfonic acid, naphthalenesulfonic acid or camphorsulfonic acid, etc., preferably an organic sulfonic acid, particularly preferably p-toluenesulfonic acid. An amount of the acid to be used is generally 1 to 10-fold mol, preferably 1 to 5-fold mol based on an amount of Compound (18).

35 As the organic solvent to be used, it is not particularly limited so long as it does not inhibit the reaction, and dissolves the starting materials with a certain extent, and there may be mentioned, for example, an alcohol such as methanol, ethanol, propanol, butanol or ethylene glycol, etc.; an ether such as tetrahydrofuran, diethyl ether, diisopropyl ether, 1,4-dioxane or diglyme, etc.; an amide such as N,N-dimethylform-

amide, N,N-dimethylacetamide or N-methyl-2-pyrrolidone, etc.; a sulfoxide such as dimethylsulfoxide, etc.; or a mixed solvent of these solvents, preferably an alcohol.

A reaction temperature may vary depending on starting compounds, a reagent or a solvent, etc., and is generally 0°C to 100°C, preferably 0°C to 50°C.

5 A reaction time may vary depending on a reaction temperature, and is generally 1 hour to 24 hours, preferably 1 hour to 12 hours.

[0065]

The twenty-second step is a step of preparing Compound (7) by treating Compound (6) with methanesulfonyl chloride in the presence of a base in an organic
10 solvent. The present step can be carried out in the same manner as in the above-mentioned "fourth step" except for using Compound (6) in place of Compound (1).

[0066]

Compound (III) of the present invention can be prepared in the same manner as in Compound (I) of the present invention in accordance with the method described in
15 the above-mentioned "Method 1" to "Method 3" using an optical isomer ((S)-isomer) (see WO 98/14192A or WO 2004/089890A) of Compound (2) in place of using a racemic mixture thereof. Also, Compound (III) of the present invention which is a desired optical isomer can be prepared by optically resolving the racemic mixture compound of Compound (I) of the present invention, or optically resolving its
20 preparation intermediates (for example, Compounds (4), (5), (8) and (9)) and derived therefrom. As a method of optical resolution, it can be carried out by optionally selecting a usual method, for example, a column chromatography method using an optical resolution column, a preferential crystallization method, and a method of resolving with a diastereomer salt.

25 [0067]

The desired compound formed by the above-mentioned respective reactions can be obtained from a reaction mixture according to the conventional manner. For example, it can be obtained by optionally neutralizing the reaction mixture, and when insoluble materials exist, after removing them by filtration, adding an organic solvent
30 which does not miscible with water such as ethyl acetate, etc., after washing with water, separating an organic layer containing the desired compound, drying over a desiccant such as anhydrous magnesium sulfate, etc., and then removing a solvent.

The obtained desired compound can be separated and purified, if necessary, by a conventional method, for example, recrystallization; reprecipitation; or usually
35 employed methods for separation and purification of an organic compound (for example, adsorption column chromatography method using a carrier such as silica gel,

alumina, etc.; ion exchange chromatography method; or normal phase-reverse phase column chromatography method using silica gel or alkylated silica gel (preferably it is a high performance liquid chromatography.)) in an optional combination, eluting with an appropriate eluent.

5 [0068]

The benzazepinone compound represented by the formula (I) of the present invention can exist as a hydrate or a solvate, and they are also included in the present invention.

[0069]

10 Compound (I) of the present invention can be converted into a pharmaceutically acceptable addition salt according to the conventional manner, depending on necessity, and it can be directly separated as an addition salt from the reaction mixture.

As the pharmaceutically acceptable addition salt, there may be mentioned, for example, an inorganic acid addition salt such as hydrochloride, hydrobromide, 15 hydroiodide, nitrate, sulfate or phosphate, etc.; or an organic acid addition salt such as acetate, trifluoroacetate, benzoate, oxalate, malonate, succinate, maleate, fumarate, tartrate, citrate, methanesulfonate, ethanesulfonate, trifluoromethanesulfonate, benzenesulfonate, p-toluenesulfonic acid, glutamate or aspartate, etc., preferably hydrochloride or trifluoroacetate.

20 [0070]

Since the compound represented by the formula (I) of the present invention is a potent antagonist of an α_v integrin receptor (particularly, $\alpha_v\beta_3$, $\alpha_v\beta_5$ and $\alpha_v\beta_6$), so that it is useful as a therapeutic agent and/or a prophylactic agent of a disease to which an α_v integrin receptor relates, for example, osteoporosis, vascular restenosis, angiogenesis, 25 atherosclerosis, inflammatory arthritis, rheumatoid arthritis, cancer, metastatic tumor growth and fibrosis, and other diseases to which an α_v integrin receptor relates.

[0071]

When Compound (I) or a pharmaceutically acceptable salt thereof of the present invention is to be used as a therapeutic agent or a prophylactic agent of the 30 above-mentioned diseases, it can be administered orally as such (as a starting powder itself) or by mixing with a suitable pharmaceutically acceptable excipient, diluent, etc., in the form of a tablet, capsule, granule, powder or syrup, etc., or non-orally administered by an injection or suppository, etc. (preferably orally).

[0072]

35 These preparations can be prepared by using an additive such as an excipient (for example, a sugar derivative such as lactose, sucrose, glucose, mannitol or sorbitol,

etc.; a starch derivative such as corn starch, potato starch, α -starch, dextrin or carboxymethyl starch, etc.; a cellulose derivative such as crystalline cellulose, low-substitution degree hydroxypropyl cellulose, hydroxypropylmethyl cellulose, carboxymethyl cellulose, calcium carboxymethyl cellulose or internally cross-linked sodium carboxymethyl cellulose, etc.; Gum Arabic; dextran; pulluran; a silicate derivative such as light silicic anhydride, synthetic aluminum silicate, calcium silicate or magnesium metasilicate aluminate, etc.; a phosphate derivative such as calcium hydrogen phosphate, etc.; a carbonate derivative such as calcium carbonate, etc.; or a sulfate derivative such as calcium sulfate, etc.), a binder (for example, the above-mentioned excipient; gelatin; polyvinylpyrrolidone; or polyethylene glycol, etc.), a disintegrant (for example, the above-mentioned excipient; a chemically modified starch or cellulose derivative such as croscarmellose sodium or carboxymethyl starch, etc.; or cross-linked polyvinylpyrrolidone, etc.), a lubricant (for example, talc; stearic acid; a stearic acid metal salt such as calcium stearate or magnesium stearate, etc.; colloidal silica; wax such as bee gum, candelilla wax, etc.; boric acid; glycol; D,L-leucine; a carboxylic acid such as fumaric acid or adipic acid, etc.; a sodium carboxylate such as sodium benzoate, etc.; a sulfate such as sodium sulfate, etc.; a lauryl sulfate such as sodium lauryl sulfate or magnesium lauryl sulfate, etc.; a sulfate such as sodium sulfate, etc.; a silicic acid such as silicic anhydride, silicic acid hydrate, etc.; or a starch derivative in the above-mentioned excipient, etc.), a stabilizer (for example, a paraoxybenzoic acid ester such as methylparaben or propylparaben, etc.); an alcohol such as chlorobutanol, benzyl alcohol or phenylethyl alcohol, etc.; benzalkonium chloride; a phenol such as phenol or cresol, etc.; thimerosal; acetic anhydride; or sorbic acid), a corrigent (for example, a conventionally used sweetening, souring, or flavoring agent, etc.), a diluent (for example, water, ethanol, propylene glycol, ethoxidized isostearyl alcohol or polyoxyethylene sorbitan fatty acid ester, etc.), a solvent for injection (for example, water, ethanol or glycerine, etc.), etc., in the conventional manner.

[0073]

A dose of Compound (I) or a pharmaceutically acceptable salt thereof of the present invention may vary depending on symptom, an age, a body weight, etc., of a patient, and in the case of an oral administration, each can be administered with a lower limit of 0.01 mg/Kg (preferably 0.05 mg/Kg), and an upper limit of 500 mg/Kg (preferably 50 mg/Kg) per one time, and in the case of a non-oral administration, each can be administered with a lower limit of 0.001 mg/Kg (preferably 0.005 mg/Kg), and an upper limit of 50 mg/Kg (preferably 5 mg/Kg) per one time, with 1 to 6 times per day per an adult depending on symptom.

EXAMPLES

[0074]

In the following, the present invention is explained in more detail by referring to Example, Reference example, and Test example, but the scope of the present invention is not limited by these.

[0075]

Example 1

Ethyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

[0076]

1-(a) 1-Bromo-4-hydroxy-2-butanone

To 1.9L of a methanol solution containing 169 g (1.92 mol) of 4-hydroxy-2-butanone was added dropwise 300 g (1.88 mol) of bromine at -5°C over 30 minutes. After completion of the dropwise addition, the mixture was gradually elevated to room temperature, and stirred for 2 hours. Subsequently, 3.84 L (3.84 mol) of 2N sulfuric acid was added to the mixture at 0°C, and the resulting mixture was stirred at 10°C for 3.5 hours, and further at room temperature for 22 hours.

After completion of the reaction, 325 g of sodium chloride was added to the reaction mixture, and the mixture was extracted with 5.4 L of a chloroform:methanol=2:1 (V/V) mixed solution. Moreover, the aqueous layer was extracted 4 times with 1.7 L of a chloroform:methanol=9:1 (V/V) mixed solution. The combined organic layers were washed with saturated aqueous sodium hydrogen carbonate solution, and then with a saturated aqueous sodium chloride solution, and concentrated under reduced pressure to obtain 215 g (pure content 176 g) of the title compound as a pale brown oily product. (Yield 55%)

Mass spectrum (CI, m/z): 167 (M⁺).

¹H-NMR spectrum (CDCl₃, δ ppm): 2.14 (t, J=6.4Hz, 1H), 2.93 (t, J=5.5Hz, 2H), 3.89-3.95 (m, 4H).

[0077]

1-(b) 2-(Imidazo[1,2-a]pyrimidin-2-yl)ethanol

To 4.4L of an ethanol solution containing 420 g (pure content 351 g, 2.10 mol) of 1-bromo-4-hydroxy-2-butanone obtained in the same reaction as in Example 1-(a) was added 210 g (2.21 mol) of 2-aminopyrimidine, and the mixture was refluxed for 20 hours.

After completion of the reaction, to the reaction mixture was added 3L of a

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supernatant of an aqueous solution obtained by adding 392 g (2.84 mol) of potassium carbonate and 565 g of sodium chloride to 4L of water, and then, the resultant mixture was extracted with 7L of chloroform. Moreover, the aqueous layer was extracted 3 times with 3L of a mixed solution comprising chloroform:methanol=3:1 (V/V). After drying the combined organic layers over anhydrous sodium sulfate, it was concentrated under reduced pressure. The obtained residue was applied to silica gel column chromatography (eluent; ethyl acetate→ethyl acetate:ethanol:28% aqueous ammonia: water=70:25: 2.5:2.5 (V/V/V/V)), and the separated fractions containing the desired product were concentrated under reduced pressure to obtain 104 g of the title compound as pale brown solid. (Yield 30%)

Mass spectrum (CI, m/z): 164 ($M^+ + 1$).

^1H -NMR spectrum (DMSO- d_6 , δ ppm): 2.86 (td, $J_1=6.8\text{Hz}$, $J_2=0.5\text{Hz}$, 2H), 3.74 (t, $J=6.8\text{Hz}$, 2H), 4.68 (s, 1H), 7.00 (dd, $J_1=6.7\text{Hz}$, $J_2=4.2\text{Hz}$, 1H), 7.71 (s, 1H), 8.46 (dd, $J_1=4.2\text{Hz}$, $J_2=2.0\text{Hz}$, 1H), 8.90 (dd, $J_1=6.7\text{Hz}$, $J_2=2.0\text{Hz}$, 1H).

[0078]

1-(c) Ethyl 8-[2-(imidazo[1,2-a]pyrimidin-2-yl)ethoxy]-3-oxo-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate

To 55 mL of a tetrahydrofuran solution containing 0.39 g (2.40 mmol) of 2-(imidazo[1,2-a]pyrimidin-2-yl)ethanol obtained in Example 1-(b) were added 0.69 g (2.00 mmol) of ethyl 8-hydroxy-3-oxo-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate (see WO 98/14192 A) and 0.74 g (2.80 mmol) of triphenylphosphine, and the mixture was stirred under ice-cooling. Then, 2.6 mL of a tetrahydrofuran solution containing 0.53 g (2.60 mmol) of diisopropyl azodicarboxylate was added dropwise to the mixture over 3 minutes, the mixture was gradually elevated to room temperature, and stirred for 14 hours.

After completion of the reaction, the reaction mixture was concentrated under reduced pressure, the residue was applied to silica gel column chromatography (eluent; chloroform:tetrahydrofuran:methanol=18:1:1 (V/V/V)). The separated fractions containing the desired product were concentrated under reduced pressure to obtain 0.31 g of the title compound as a colorless oily product. (Yield 32%)

Mass spectrum (CI, m/z): 491 ($M^+ + 1$).

^1H -NMR spectrum (CDCl_3 , δ ppm): 1.26 (t, $J=7.1\text{Hz}$, 3H), 2.44 (dd, $J_1=16.8\text{Hz}$, $J_2=5.4\text{Hz}$, 1H), 2.83-3.03 (m, 3H), 3.30 (t, $J=6.6\text{Hz}$, 2H), 3.75-3.92 (m, 1H), 3.92-4.03 (m, 1H), 3.96 (d, $J=16.6\text{Hz}$, 1H), 4.10-4.21 (m, 1H), 4.16 (q, $J=7.1\text{Hz}$, 2H), 4.39 (td, $J_1=6.6\text{Hz}$, $J_2=1.3\text{Hz}$, 2H), 5.32 (d, $J=16.6\text{Hz}$, 1H), 6.65 (d, $J=2.7\text{Hz}$, 1H), 6.80-6.85 (m, 2H), 7.01 (d, $J=8.5\text{Hz}$, 1H), 7.43 (s, 1H), 8.36 (dd, $J_1=6.7\text{Hz}$, $J_2=2.1\text{Hz}$, 1H), 8.51 (dd,

$J_1=4.0\text{Hz}$, $J_2=2.1\text{Hz}$, 1H).

[0079]

1-(d) Ethyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

5 To 11 mL of an ethanol solution containing 0.28 g (0.57 mmol) of ethyl 8-[2-(imidazo[1,2-a]pyrimidin-2-yl)ethoxy]-3-oxo-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate obtained in Example 1-(c) were added 5.5 mL of 3.2M hydrogen chloride/ethanol solution and 0.14 g of 10% palladium carbon, and the mixture was stirred under hydrogen atmosphere at room temperature for 1 hour.

10 After completion of the reaction, the reaction mixture was filtered with Celite (Trade name), the residue was washed with ethanol and the obtained filtrate was concentrated under reduced pressure to obtain 0.28 g of the title compound as pale yellow foam. (Yield 93%)

Mass spectrum (FAB, m/z): 495 ($M^+ + 1$).

15 ^1H -NMR spectrum (DMSO- d_6 , δ ppm): 1.17 (t, $J=7.1\text{Hz}$, 3H), 1.96-2.00 (m, 2H), 2.63-2.76 (m, 2H), 2.89 (t, $J=6.3\text{Hz}$, 2H), 3.01 (dd, $J_1=17.0\text{Hz}$, $J_2=4.0\text{Hz}$, 1H), 3.78-3.89 (m, 1H), 3.87 (t, $J=5.7\text{Hz}$, 2H), 4.04 (q, $J=7.1\text{Hz}$, 2H), 4.11-4.29 (m, 5H), 5.31 (d, $J=16.4\text{Hz}$, 1H), 6.80-6.85 (m, 3H), 7.04 (d, $J=9.3\text{Hz}$, 1H), 8.23 (brs, 1H), 12.29 (brs, 1H).

20 [0080]

Example 2

3-Oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid trifluoroacetate

25 In 2 mL of a mixed solution comprising methanol: tetrahydrofuran=1:1 was dissolved 0.054 g (0.10 mmol) of ethyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride obtained in Example 1-(d), 0.2 mL of water and 0.3 mL of 1N sodium hydroxide aqueous solution were added to the solution under ice-cooling, and the mixture was stirred at room temperature for 2 hours.

30 After completion of the reaction, 0.025 mL of acetic acid was added to the reaction mixture, and the mixture was concentrated under reduced pressure. The obtained residue was purified by solid phase extraction (cartridge; Sep-Pak C18 (5 g/20 mL (manufactured by Waters Co.), eluent; 0.05% trifluoroacetic acid aqueous solution→acetonitrile:0.05% trifluoroacetic acid aqueous solution=3:7 (V/V)) to obtain 35 31.6 mg of the title compound as pale yellow foam. (Yield 54%)

Mass spectrum (FAB, m/z): 467 ($M^+ + 1$).

¹H-NMR spectrum (DMSO-d₆, δ ppm): 1.96-2.00 (m, 2H), 2.40 (dd, J₁=17.2Hz, J₂=5.1Hz, 1H), 2.62-2.72 (m, 2H), 2.89 (t, J=6.2Hz, 2H), 3.01 (dd, J₁=17.2Hz, J₂=3.8Hz, 1H), 3.73-3.78 (m, 1H), 3.87 (t, J=5.7Hz, 2H), 4.03-4.30 (m, 5H), 5.32 (d, J=16.1Hz, 1H), 6.57-6.84 (m, 3H), 7.04 (d, J=8.3Hz, 1H), 8.18 (brs, 1H), 12.16 (brs, 2H).

[0081]

Example 3

3-Oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid trifluoroacetate
[0082]

3-(a) 2-(Imidazo[1,2-b][1,2,4]triazin-6-yl)ethanol

To 40 mL of an ethanol solution containing 1.92 g (20.0 mmol) of 3-amino-1,2,4-triazine was added 3.67 g (22.0 mmol) of 1-bromo-4-hydroxy-2-butanone obtained in Example 1-(a), and the mixture was refluxed for 2 hours.

After completion of the reaction, the reaction mixture was concentrated under reduced pressure, to the obtained residue was added 200 mL of a mixed solution comprising chloroform:methanol=9:1 (V/V), and insoluble materials were filtered off. The filtrate was successively washed with water and a saturated aqueous sodium chloride solution, dried over anhydrous sodium sulfate, and concentrated under reduced pressure. The obtained residue was applied to silica gel column chromatography (eluent; chloroform:methanol=30:1→9:1 (V/V)), and the separated fractions containing the desired product were concentrated under reduced pressure to obtain 0.24 g of the title compound as yellow solid. (Yield 7%)

Mass spectrum (CI, m/z): 165 (M⁺+1).

¹H-NMR spectrum (CDCl₃, δ ppm): 3.13 (td, J₁=5.5Hz, J₂=0.5Hz, 2H), 4.09 (t, J=5.5Hz, 2H), 7.85 (s, 1H), 8.33 (d, J=1.9Hz, 1H), 8.40 (d, J=1.9Hz, 1H).

[0083]

3-(b) Ethyl 8-[2-(imidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-3-oxo-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate

To 50 mL of a tetrahydrofuran solution containing 0.81 g (4.94 mmol) of 2-(imidazo[1,2-b][1,2,4]triazin-6-yl)ethanol obtained in the same reaction as in Example 3-(a) were added 1.66 g (4.80 mmol) of ethyl 8-hydroxy-3-oxo-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate (see WO 98/14192A) and 1.76 g (6.71 mmol) of triphenylphosphine, and the mixture was stirred under ice-cooling. Then, 9 mL of a tetrahydrofuran solution containing 1.26 g (6.23 mmol) of diisopropyl azodicarboxylate was added dropwise to the mixture over 45 minutes, the mixture was

gradually elevated to room temperature, and stirred for 12 hours.

After completion of the reaction, the reaction mixture was concentrated under reduced pressure, and the residue was applied to silica gel column chromatography (eluent; chloroform:tetrahydrofuran=9:1 (V/V)). The separated fractions containing the desired product were concentrated under reduced pressure to obtain 0.77 g of the title compound as yellow foam. (Yield 33%)

Mass spectrum (CI, m/z): 492 ($M^+ + 1$).

^1H -NMR spectrum (CDCl_3 , δ ppm): 1.26 (t, $J=7.2\text{Hz}$, 3H), 2.44 (dd, $J_1=16.8\text{Hz}$, $J_2=5.4\text{Hz}$, 1H), 2.83-3.05 (m, 3H), 3.35-3.39 (m, 2H), 3.78-3.88 (m, 1H), 3.91-4.02 (m, 2H), 4.10-4.24 (m, 1H), 4.16 (q, $J=7.2\text{Hz}$, 2H), 4.37-4.44 (m, 2H), 5.32 (d, $J=16.8\text{Hz}$, 1H), 6.65 (d, $J=2.7\text{Hz}$, 1H), 6.82 (dd, $J_1=8.5\text{Hz}$, $J_2=2.7\text{Hz}$, 1H), 7.02 (d, $J=8.5\text{Hz}$, 1H), 7.90 (s, 1H), 8.31 (d, $J=2.0\text{Hz}$, 1H), 8.40 (d, $J=2.0\text{Hz}$, 1H).

[0084]

3-(c) 8-[2-(Imidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-3-oxo-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid

To 1 mL of an ethanol solution containing 49.2 mg (0.100 mmol) of ethyl 8-[2-(imidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-3-oxo-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate obtained in Example 3-(b) was added 200 μL (200 μmol) of 1N sodium hydroxide aqueous solution, and the mixture was stirred at room temperature for 20 hours.

After completion of the reaction, 1 mL of a saturated aqueous ammonium chloride solution was added to the reaction mixture, and the mixture was extracted with 30 mL of a mixed solution comprising chloroform:methanol=9:1 (V/V). After drying the organic layer over anhydrous sodium sulfate, it was concentrated under reduced pressure. The obtained residue was applied to silica gel column chromatography (eluent; chloroform:methanol=25:1 (V/V)→chloroform:methanol:acetic acid=25:1:0.1 (V/V/V)), and the separated fractions containing the desired product were concentrated under reduced pressure to obtain 28.7 mg of the title compound as pale yellow solid. (Yield 62%)

Mass spectrum (CI, m/z): 464 ($M^+ + 1$).

^1H -NMR spectrum ($\text{DMSO}-d_6$, δ ppm): 2.36 (dd, $J_1=16.8\text{Hz}$, $J_2=5.1\text{Hz}$, 1H), 2.59-2.73 (m, 2H), 2.97-3.03 (m, 1H), 3.24 (t, $J=6.6\text{Hz}$, 2H), 3.71-3.82 (m, 1H), 4.13-4.25 (m, 3H), 4.35 (t, $J=6.6\text{Hz}$, 2H), 5.30 (d, $J=16.8\text{Hz}$, 1H), 6.81-6.85 (m, 2H), 7.01-7.04 (m, 1H), 8.27 (s, 1H), 8.53 (d, $J=2.0\text{Hz}$, 1H), 8.63 (d, $J=2.0\text{Hz}$, 1H).

[0085]

3-(d) 3-Oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-

trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid trifluoroacetate

To 1.7 mL of an ethanol solution containing 26.4 mg (0.057 mmol) of 8-[2-(imidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-3-oxo-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid obtained in Example 3-(c) was added 3.5 mg (0.093 mmol) of sodium borohydride, the mixture was stirred at room temperature for 1 hour, 2.5 mg (0.066 mmol) of sodium borohydride was further added to the same, and the resulting mixture was stirred at the same temperature for 1 hour.

After completion of the reaction, the reaction mixture was concentrated under reduced pressure, and the residue was purified by high performance liquid chromatography (column; TSK-GEL ODS-80Ts (20mm×250mm (available from TOSOH CORPORATION), eluent; acetonitrile:water:trifluoroacetic acid =300:700:1 (V/V/V), flow rate; 20 mL/min) to obtain 8.9 mg of the title compound as white foam. (Yield 27%)

Mass spectrum (CI, m/z): 468 ($M^+ + 1$).

¹H-NMR spectrum (CD₃CN, δ ppm): 2.45 (dd, $J_1=16.8\text{Hz}$, $J_2=4.8\text{Hz}$, 1H), 2.72-2.82 (m, 2H), 2.87-2.92 (m, 2H), 2.99-3.06 (m, 1H), 3.18-3.25 (m, 2H), 3.37-3.41 (m, 2H), 3.74-3.85 (m, 1H), 4.01-4.22 (m, 5H), 5.30 (d, $J=16.8\text{Hz}$, 1H), 6.50 (s, 1H), 6.80-6.85 (m, 2H), 7.04 (d, $J=8.5\text{Hz}$, 1H), 8.96 (s, 1H), 13.62 (brs, 1H).

[0086]

Example 4

(4S)-3-Oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid

[0087]

4-(a) 2-(2-tert-Butyldimethylsilyloxyethyl)-imidazo[1,2-a]pyrimidine

To 300 mL of a dimethylformamide solution containing 60.0 g (368 mmol) of 2-(imidazo[1,2-a]pyrimidin-2-yl)ethanol obtained in Example 1-(b) were added 61.0g (405 mmol) of tert-butyldimethylsilyl chloride and 55.1 g (810 mmol) of imidazole at room temperature, and the resulting mixture was stirred at the same temperature for 12 hours.

After completion of the reaction, the reaction mixture was poured into 500 mL of a saturated aqueous sodium hydrogen carbonate solution, and extracted twice with 800 mL of toluene. The combined organic layers were washed with a saturated aqueous sodium chloride solution, dried over anhydrous magnesium sulfate, and concentrated under reduced pressure to obtain 70.3 g of the title compound as pale brown solid. (Yield 69%)

Mass spectrum (CI, m/z): 278 ($M^+ + 1$).

¹H-NMR spectrum (CDCl₃, δ ppm): 0.03 (s, 6H), 0.88 (s, 9H), 3.05 (td, J₁=6.8Hz, J₂=0.6Hz, 2H), 4.01 (t, 2H), 6.81 (dd, J₁=6.6Hz, J₂=4.2Hz, 1H), 7.39 (s, 1H), 8.36 (dd, J₁=6.6Hz, J₂=2.0Hz, 1H), 8.49 (dd, J₁=4.2Hz, J₂=2.0Hz, 1H).

[0088]

- 5 4-(b) tert-Butyl 2-(2-tert-butyldimethylsilyloxyethyl)-6,7-dihydro-5H-imidazo[1,2-a]-pyrimidine-8-carboxylate

To 650 mL of a methanol solution containing 60.0 g (216 mmol) of 2-(2-tert-butyldimethylsilyloxyethyl)-imidazo[1,2-a]pyrimidine obtained in Example 4-(a) was added 20.5 g (542 mmol) of sodium borohydride at room temperature, and the resulting
10 mixture was stirred at the same temperature for 5 hours.

After completion of the reaction, the reaction mixture was concentrated under reduced pressure to a volume of 350 mL, and poured into 500 mL of water. The mixture was extracted twice with 500 mL of ethyl acetate, and the extracts were dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The
15 obtained residue was dissolved in 350 mL of dichloromethane, then, 35.6 mL (256 mmol) of triethylamine, 2.60 g (21.3 mmol) of 4-dimethylaminopyridine and 55.9 g (256 mmol) of di-tert-butyl dicarbonate were added to the mixture at room temperature, and the resulting mixture was stirred at the same temperature for 2 hours. After completion of the reaction, the reaction mixture was concentrated under reduced
20 pressure, the residue was poured into 500 mL of a saturated aqueous sodium hydrogen carbonate solution, and extracted twice with 500 mL of ethyl acetate. The combined organic layers were washed with a saturated aqueous sodium chloride solution, dried over anhydrous magnesium sulfate, and concentrated under reduced pressure to obtain 80.2 g of the title compound as yellow oil. (Yield 97%)

- 25 Mass spectrum (CI, m/z): 381 (M⁺).

¹H-NMR spectrum (CDCl₃, δ ppm): 0.04 (s, 6H), 0.89 (s, 9H), 1.54 (s, 9H), 2.03-2.11 (m, 2H), 2.78 (td, J₁=7.2Hz, J₂=0.7Hz, 2H), 3.80-3.90 (m, 6H), 6.43 (s, 1H).

[0089]

- 30 4-(c) tert-Butyl 2-(2-hydroxyethyl)-6,7-dihydro-5H-imidazo[1,2-a]pyrimidine-8-carboxylate

To 150 mL of a methanol solution containing 80.2 g (210 mmol) of tert-butyl 2-[2-(tert-butyldimethylsilyloxy)ethyl]-6,7-dihydro-5H-imidazo[1,2-a]pyrimidine-8-carboxylate obtained in Example 4-(b) was added 47.9 g (252 mmol) of p-toluene-sulfonic acid monohydrate at room temperature, and the resulting mixture was stirred at
35 the same temperature for 3.5 hours.

After completion of the reaction, the reaction mixture was poured into 500 mL

of a saturated aqueous sodium hydrogen carbonate solution, and the mixture was extracted eight times with 300 mL of ethyl acetate, and then, twice with 200 mL of a mixed solution comprising chloroform/methanol=4:1 (V/V). After drying the combined organic layers over anhydrous sodium sulfate, it was concentrated under reduced pressure to obtain 58.0 g of the title compound as yellow solid. (Yield: quantitative)

Mass spectrum (CI, m/z): 267 (M^+).

^1H -NMR spectrum (CDCl_3 , δ ppm): 1.56 (s, 9H), 2.08-2.16 (m, 2H), 2.36 (s, 1H), 2.72 (td, $J_1=5.4\text{Hz}$, $J_2=0.7\text{Hz}$, 2H), 3.84-3.93 (m, 6H), 6.44 (s, 1H).

10 [0090]

4-(d) tert-Butyl 2-(2-methanesulfonyloxyethyl)-6,7-dihydro-5H-imidazo[1,2-a]-pyrimidine-8-carboxylate

To 150 mL of a dichloromethane solution containing 20.0 g (74.8 mmol) of tert-butyl 2-(2-hydroxyethyl)-6,7-dihydro-5H-imidazo[1,2-a]pyrimidine-8-carboxylate obtained in Example 4-(c) were added 11.5 mL (82.3 mmol) of triethylamine and 6.37 mL (82.3 mmol) of methanesulfonyl chloride at room temperature, and the resulting mixture was stirred at the same temperature for 2 hours.

After completion of the reaction, the reaction mixture was poured into 500 mL of a saturated aqueous sodium hydrogen carbonate solution, and the mixture was extracted twice with 300 mL of ethyl acetate. The combined organic layers were dried over anhydrous magnesium sulfate and concentrated under reduced pressure to obtain 20.6 g of the title compound as brown oil. (Yield 80%)

Mass spectrum (CI, m/z): 345 (M^+).

^1H -NMR spectrum (CDCl_3 , δ ppm): 1.55 (s, 9H), 2.06-2.14 (m, 2H), 2.97 (s, 3H), 3.01 (td, $J_1=6.7\text{Hz}$, $J_2=0.5\text{Hz}$, 2H), 3.82-3.86 (m, 2H), 3.91 (t, $J=6.2\text{Hz}$, 2H), 4.48 (t, $J=6.7\text{Hz}$, 2H), 6.52 (s, 1H).

[0091]

4-(e) Ethyl (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]-pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate

To 40 mL of a tetrahydrofuran solution containing 3.87 g (11.2 mmol) of ethyl (4S)-8-hydroxy-3-oxo-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate (see WO 2004/089890A) was added 469 mg (11.7 mmol) of sodium hydride (mineral oil 60% dispersed material) at room temperature, and the resulting mixture was stirred for 30 minutes. Then, 10 mL of a tetrahydrofuran solution containing 3.54 g (10.2 mmol) of tert-butyl 2-(2-methanesulfonyloxyethyl)-6,7-dihydro-5H-imidazo[1,2-

a]pyrimidine-8-carboxylate obtained in Example 4-(d) was added to the mixture at room temperature, and the resulting mixture was stirred at the same temperature for 20 hours.

After completion of the reaction, the reaction mixture was poured into 200 mL of water, and the mixture was extracted twice with 100 mL of ethyl acetate. The combined organic layers were dried over anhydrous magnesium sulfate, and concentrated under reduced pressure. The obtained residue was applied to silica gel column chromatography (eluent; ethyl acetate→chloroform:methanol=14:1 (V/V)), and the separated fractions containing the desired product were concentrated under reduced pressure to obtain 4.60 g of the title compound as pale brown foam. (Yield 76%)

Mass spectrum (CI, m/z): 595 ($M^+ + 1$).

^1H -NMR spectrum (CDCl_3 , δ ppm): 1.27 (t, $J=7.2\text{Hz}$, 3H), 1.54 (s, 9H), 2.05-2.13 (m, 2H), 2.44 (dd, $J_1=16.8\text{Hz}$, $J_2=5.6\text{Hz}$, 1H), 2.87-3.05 (m, 5H), 3.82-3.99 (m, 7H), 4.11-4.24 (m, 5H), 5.33 (d, $J=16.8\text{Hz}$, 1H), 6.50 (s, 1H), 6.64 (d, $J=2.4\text{Hz}$, 1H), 6.80 (dd, $J_1=8.5\text{Hz}$, $J_2=2.7\text{Hz}$, 1H), 7.00 (d, $J=8.5\text{Hz}$, 1H).

[0092]

4-(f) Ethyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

To 8 mL of a tetrahydrofuran solution containing 4.60 g (7.74 mmol) of ethyl (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate obtained in Example 4-(e) were added 8 mL of acetic acid and 24 mL of water, the resulting mixture was stirred at 70°C for 7 hours.

After completion of the reaction, the reaction mixture was concentrated under reduced pressure, and the residue was applied to silica gel column chromatography (eluent; chloroform:methanol:acetic acid=90:10:3 (V/V/V)). The separated fractions containing the desired product were concentrated under reduced pressure, the obtained oil was dissolved in 4 mL of ethanol, and after adding 8.6 mL of 2.7N hydrogen chloride/ethanol solution, the mixture was concentrated under reduced pressure to obtain 3.10 g of the title compound as pale yellow foam. (Yield 75%)

Mass spectrum (FAB, m/z): 495 ($M^+ + 1$).

^1H -NMR spectrum ($\text{DMSO}-d_6$, δ ppm): 1.17 (t, $J=7.1\text{Hz}$, 3H), 1.94-2.02 (m, 2H), 2.63-2.76 (m, 2H), 2.89 (t, $J=6.2\text{Hz}$, 2H), 3.01 (dd, $J_1=17.5\text{Hz}$, $J_2=3.9\text{Hz}$, 1H), 3.78-3.89 (m, 3H), 4.04 (q, $J=7.1\text{Hz}$, 2H), 4.11-4.29 (m, 5H), 5.32 (d, $J=16.6\text{Hz}$, 1H), 6.81-6.85 (m, 3H), 7.05 (d, $J=9.3\text{Hz}$, 1H), 8.23 (brs, 1H), 12.28 (brs, 1H).

[0093]

4-(g) (4S)-3-Oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-

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(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid

In 1.0 mL of a mixed solution comprising tetrahydrofuran/ethanol=1:1 (V/V) was dissolved 100 mg (0.188 mmol) of ethyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride obtained in Example 4-(f), 1.13 mL (1.13 mmol) of 1N sodium hydroxide aqueous solution was added to the solution, and the resulting mixture was stirred at 0°C for 10 hours.

After completion of the reaction, 75 μ L (1.32 mmol) of acetic acid was added to the reaction mixture, an inorganic salt was removed by Sep-Pak (tradename), and then, it was concentrated under reduced pressure. The obtained residue was applied to silica gel column chromatography (eluent; chloroform:methanol:acetic acid=90:10:6 (V/V/V)), and the separated fractions containing the desired product were concentrated under reduced pressure to obtain 67.2 mg of the title compound as white solid. (Yield 77%)

Mass spectrum (FAB, m/z): 467 (M^+ +1).

¹H-NMR spectrum (CDCl₃, δ ppm): 2.06-2.12 (m, 3H), 2.41 (dd, $J_1=15.5$ Hz, $J_2=8.2$ Hz, 1H), 2.78-2.95 (m, 4H), 3.10 (dd, $J_1=17.6$ Hz, $J_2=4.4$ Hz, 1H), 3.44 (t, $J=5.4$ Hz, 2H), 3.74-3.85 (m, 5H), 4.13-4.27 (m, 3H), 5.16 (d, $J=16.6$ Hz, 1H), 6.20 (s, 1H), 6.54 (d, $J=2.4$ Hz, 1H), 6.76 (dd, $J_1=8.5$ Hz, $J_2=2.7$ Hz, 1H), 6.86 (d, $J=8.5$ Hz, 1H).

[0094]

Example 5

Propyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride 5-(a) (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid

In 20 mL of a methyl tert-butyl ether solution was dissolved 7.00 g (11.8 mmol) of ethyl (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate obtained in the same manner as in Example 4-(e), 10 mL of purified water and 1.04 g (24.8 mmol) of lithium hydroxide monohydrate were added to the solution and the resulting mixture was stirred at 50°C for 3 hours.

After completion of the reaction, 100 mL of purified water and 50 mL of methyl tert-butyl ether were added to the reaction mixture, and the aqueous layer was separated. To the obtained aqueous layer was added 1N hydrogen chloride aqueous solution to adjust a pH thereof to 5.0, and the mixture was extracted with 500 mL of a

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mixed solution comprising chloroform:methanol=8:2 (V/V). The organic layer was washed with a saturated aqueous sodium chloride solution, dried over anhydrous sodium sulfate, and concentrated under reduced pressure to obtain 7.25 g of the title compound as pale yellow foam. (Yield: quantitative)

5 Mass spectrum (FAB, m/z): 567 (M^+ +1).

^1H -NMR spectrum (DMSO- d_6 , δ ppm): 1.47 (s, 9H), 1.97-2.04 (m, 2H), 2.39 (dd, $J_1=16.8\text{Hz}$, $J_2=4.9\text{Hz}$, 1H), 2.61-2.72 (m, 2H), 2.85 (t, $J=6.7\text{Hz}$, 2H), 3.00 (dd, $J_1=17.6\text{Hz}$, $J_2=3.7\text{Hz}$, 1H), 3.72-3.92 (m, 5H), 4.10-4.28 (m, 5H), 5.30 (d, $J=16.6\text{Hz}$, 1H), 6.75-6.83 (m, 3H), 7.01-7.05 (m, 1H), 12.15 (brs, 1H).

10 [0095]

5-(b) Propyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

703 mg (1.24 mmol) of (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid obtained in Example 5-(a) and 1.86 mL (24.8 mmol) of 1-propyl alcohol were mixed, 12.4 mL (49.6 mmol) of 4N hydrogen chloride/1,4-dioxane solution was added to the mixture, and the resulting mixture was stirred under nitrogen gas atmosphere at 45°C for 4.5 hours.

20 After completion of the reaction, the reaction mixture was concentrated under reduced pressure, the residue was applied to silica gel column chromatography (eluent; ethyl acetate→chloroform:methanol=19:1 (V/V)), and the separated fractions containing the desired product were concentrated under reduced pressure to obtain 533 mg of the title compound as pale yellow foam. (Yield 79%)

Mass spectrum (FAB, m/z): 509 (M^+ +1)

25 ^1H -NMR spectrum (DMSO- d_6 , δ ppm): 0.88 (t, $J=7.4\text{Hz}$, 3H), 1.51-1.63 (m, 2H), 1.94-2.01 (m, 2H), 2.63-2.77 (m, 2H), 2.89 (t, $J=6.2\text{Hz}$, 2H), 3.01 (dd, $J_1=17.8\text{Hz}$, $J_2=4.2\text{Hz}$, 1H), 3.79-3.89 (m, 3H), 3.96 (t, $J=6.6\text{Hz}$, 2H), 4.10-4.29 (m, 5H), 5.31 (d, $J=16.4\text{Hz}$, 1H), 6.80-6.85 (m, 3H), 7.04 (d, $J=9.3\text{Hz}$, 1H), 8.18 (brs, 1H), 12.24 (brs, 1H).

[0096]

30 Example 6

Isopropyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

640 mg (1.13 mmol) of (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid obtained in Example 5-(a) and 2.00 mL (26.1 mmol) of 2-propyl alcohol were mixed, 11.3 mL (45.2 mmol) of 4N hydrogen

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chloride/1,4-dioxane solution was added to the mixture, and the resulting mixture was stirred under nitrogen gas atmosphere at 45°C for 4.5 hours.

After completion of the reaction, the reaction mixture was concentrated under reduced pressure, the residue was applied to silica gel column chromatography (eluent; 5 chloroform:methanol=19:1 (V/V)), and the separated fractions containing the desired product were concentrated under reduced pressure to obtain 424 mg of the title compound as pale yellow foam. (Yield 69%)

Mass spectrum (FAB, m/z): 509 ($M^+ + 1$)

¹H-NMR spectrum (DMSO-d₆, δ ppm): 1.16 (d, J=6.2Hz, 3H), 1.17 (d, J=6.2Hz, 3H), 1.94-2.01 (m, 2H), 2.63-2.72 (m, 2H), 2.89 (t, J=6.3, 2H), 3.00 (dd, J₁=17.7Hz, J₂=4.0Hz, 1H), 3.76-3.89 (m, 3H), 4.11-4.26 (m, 5H), 4.86 (septet, J=6.2Hz, 1H), 5.31 (d, J=16.4Hz, 1H), 6.80-6.85 (m, 3H), 7.04 (d, J=9.3Hz, 1H), 8.19 (brs, 1H), 12.26 (brs, 1H).

[0097]

15 Example 7

Heptyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

70.0 mg (0.124 mmol) of (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid obtained in Example 5-(a) and 88 μL (0.62 mmol) of heptyl alcohol were mixed, 1.55 mL (6.20 mmol) of 4N hydrogen chloride/1,4-dioxane solution was added to the mixture, and the resulting mixture was stirred under nitrogen gas atmosphere at 50°C for 4 hours.

After completion of the reaction, the reaction mixture was concentrated under reduced pressure, the residue was applied to silica gel column chromatography (eluent; 25 ethyl acetate→chloroform:methanol=14:1 (V/V)), and the separated fractions containing the desired product were concentrated under reduced pressure to obtain 58.2 mg of the title compound as pale yellow foam. (Yield 78%)

Mass spectrum (FAB, m/z): 565 ($M^+ + 1$).

30 ¹H-NMR spectrum (DMSO-d₆, δ ppm): 0.86 (t, J=6.8Hz, 3H), 1.24-1.28 (m, 8H), 1.52-1.57 (m, 2H), 1.94-2.01 (m, 2H), 2.63-2.76 (m, 2H), 2.89 (t, J=6.2Hz, 2H), 3.01 (dd, J₁=17.1Hz, J₂=3.9Hz, 1H), 3.77-3.89 (m, 3H), 3.99 (t, J=6.6Hz, 2H), 4.11-4.28 (m, 5H), 5.31 (d, J=16.4Hz, 1H), 6.80-6.85 (m, 3H), 7.04 (d, J=9.3Hz, 1H), 8.25 (brs, 1H), 12.33 (brs, 1H).

35 [0098]

Example 8

Undecyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

704 mg (1.24 mmol) of (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid obtained in Example 5-(a) and 1.30 mL (6.26 mmol) of 1-undecyl alcohol were mixed, 12.4 mL (49.6 mmol) of 4N hydrogen chloride/1,4-dioxane solution was added to the mixture, and the resulting mixture was stirred under nitrogen gas atmosphere at 45°C for 4 hours.

After completion of the reaction, the reaction mixture was concentrated under reduced pressure, the residue was applied to silica gel column chromatography (eluent; ethyl acetate→chloroform:methanol=19:1 (V/V)), and the separated fractions containing the desired product were concentrated under reduced pressure to obtain 527 mg of the title compound as pale yellow foam. (Yield 65%)

Mass spectrum (FAB, m/z): 621 (M^+ +1)

¹H-NMR spectrum (DMSO-d₆, δ ppm): 0.85 (t, J=6.7Hz, 3H), 1.21-1.31 (m, 16H), 1.50-1.58 (m, 2H), 1.94-2.02 (m, 2H), 2.63-2.76 (m, 2H), 2.89 (t, J=6.3Hz, 2H), 3.01 (dd, J₁=17.3Hz, J₂=3.7Hz, 1H), 3.78-3.89 (m, 3H), 3.99 (t, J=6.5Hz, 2H), 4.11-4.28 (m, 5H), 5.31 (d, J=16.6Hz, 1H), 6.80-6.85 (m, 3H), 7.04 (d, J=9.5Hz, 1H), 8.22 (brs, 1H), 12.29 (brs, 1H).

[0099]

Example 9

(10-Phenyl)decyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

984 mg (1.74 mmol) of (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid obtained in Example 5-(a) and 2.12 g (8.68 mmol) of 10-phenyl-1-decyl alcohol were mixed, 17.4 mL (69.6 mmol) of 4N hydrogen chloride/1,4-dioxane solution was added to the mixture, and the resulting mixture was stirred under nitrogen gas atmosphere at 50°C for 4 hours.

After completion of the reaction, the reaction mixture was concentrated under reduced pressure, the residue was applied to silica gel column chromatography (eluent; ethyl acetate→chloroform:methanol=19:1 (V/V)), and the separated fractions containing the desired product were concentrated under reduced pressure to obtain 815 mg of the title compound as pale yellow foam. (Yield 65%)

Mass spectrum (FAB, m/z): 683 (M^+ +1)

¹H-NMR spectrum (DMSO-d₆, δ ppm): 1.25-1.59 (m, 16H), 1.94-2.01 (m, 2H), 2.63-2.76 (m, 2H), 2.89 (t, J=6.2Hz, 2H), 3.00 (dd, J₁=17.6Hz, J₂=3.9Hz, 1H), 3.78-3.89 (m, 3H), 3.98 (t, J=6.6Hz, 2H), 4.10-4.28 (m, 5H), 5.31 (d, J=16.4Hz, 1H), 6.80-6.85 (m, 3H), 7.04 (d, J=9.3Hz, 1H), 7.13-7.29 (m, 5H), 8.21 (brs, 1H), 12.23 (brs, 1H).

5 [0100]

Example 10

[2-(Morpholin-4-yl)]ethyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

10 [0101]

10-(a) [2-(Morpholin-4-yl)]ethyl (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate

To 1 mL of a dichloromethane solution containing 77.4 mg (0.137 mmol) of (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid obtained in Example 5-(a) were added 33 μL (0.27 mmol) of N-(2-hydroxyethyl)-morpholine, 1.7 mg (0.014 mmol) of 4-dimethylaminopyridine and 53.0 mg (0.276 mmol) of 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride, and the resulting mixture was stirred under argon gas atmosphere at room temperature for 16 hours.

After completion of the reaction, 3 mL of dichloromethane was poured into the reaction mixture, the mixture was washed with a saturated aqueous ammonium chloride solution, a saturated aqueous sodium hydrogen carbonate solution and a saturated aqueous sodium chloride solution, dried over anhydrous magnesium sulfate, and concentrated under reduced pressure to obtain 71.7 mg of the title compound as pale yellow foam. (Yield 77%)

Mass spectrum (FAB, m/z): 680 (M⁺+1)

¹H-NMR spectrum (DMSO-d₆, δ ppm): 1.45 (s, 9H), 1.94-2.02 (m, 2H), 2.38-2.41 (m, 4H), 2.63-2.83 (m, 4H), 3.02 (dd, J₁=17.2Hz, J₂=4.3Hz, 1H), 3.52-3.55 (m, 4H), 3.70-3.90 (m, 5H), 4.09-4.26 (m, 7H), 5.29 (d, J=16.4Hz, 1H), 6.71 (s, 1H), 6.78-6.82 (m, 2H), 7.01 (d, J=9.3Hz, 1H).

[0102]

10-(b) [2-(Morpholin-4-yl)]ethyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

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To 1 mL of a dichloromethane solution containing 71.7 mg (0.105 mmol) of [2-(morpholin-4-yl)]ethyl (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate obtained in Example 10-(a) was added 2.00 mL (8.00 mmol) of 4N hydrogen chloride/ 1,4-dioxane solution, and the resulting mixture was stirred under nitrogen gas atmosphere at room temperature for 12 hours.

After completion of the reaction, the reaction mixture was concentrated under reduced pressure, the residue was applied to silica gel column chromatography (eluent; ethyl acetate→chloroform:methanol=8:1(V/V)), and the separated fractions containing the desired product were concentrated under reduced pressure to obtain 55.1 mg of the title compound as pale yellow foam. (Yield 80%)

Mass spectrum (FAB, m/z): 580 ($M^+ + 1$)

^1H -NMR spectrum (DMSO- d_6 , δ ppm): 1.94-2.01 (m, 2H), 2.56-2.82 (m, 3H), 2.89 (t, $J=6.1\text{Hz}$, 2H), 3.04 (dd, $J_1=17.5\text{Hz}$, $J_2=4.3\text{Hz}$, 1H), 3.75-3.96 (m, 7H), 4.11-4.41 (m, 7H), 5.38 (d, $J=16.6\text{Hz}$, 1H), 6.80-6.86 (m, 3H), 7.05 (d, $J=9.0\text{Hz}$, 1H), 8.26 (brs, 1H), 11.31 (brs, 1H), 12.35 (brs, 1H).

[0103]

Example 11

(5-Methyl-2-oxo-1,3-dioxolen-4-yl)methyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

[0104]

11-(a) (5-Methyl-2-oxo-1,3-dioxolen-4-yl)methyl (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate

To 1.0 mL of a dimethylformamide solution containing 113 mg (0.200 mmol) of (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid obtained in Example 5-(a) was added 21 mg (0.25 mmol) of sodium hydrogen carbonate, and the mixture was stirred under argon gas atmosphere and ice-cooling. Then, 29.7 mg (0.200 mmol) of 4-chloromethyl-5-methyl-1,3-dioxol-2-one was added to the mixture, and the resulting mixture was stirred at the same temperature for 2.5 hours. After elevating to room temperature, 55.3 mg (0.400 mmol) of potassium carbonate was added to the mixture, and the resulting mixture was stirred at room

- 49a -

temperature for 6 hours. 7.4 mg (0.050 mmol) of 4-chloromethyl-5-methyl-1,3-dioxol-2-one was further added to the mixture, and the resulting mixture was stirred at room temperature for 15.5 hours.

5 After completion of the reaction, the reaction mixture was poured into 10 mL of water, and extracted with 30 mL of ethyl acetate. The organic layer was washed with a saturated aqueous sodium chloride solution, dried over anhydrous magnesium sulfate, and then, it was concentrated under reduced pressure. The obtained residue

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was applied to silica gel column chromatography (eluent; chloroform: methanol=39:1→25:1(V/V)), and the separated fractions containing the desired product were concentrated under reduced pressure to obtain 116 mg of the title compound as brown oil. (Yield 86%)

5 Mass spectrum (FAB, m/z): 679 (M^+ +1).

^1H -NMR spectrum (CDCl_3 , δ ppm): 1.54 (s, 9H), 2.05-2.13 (m, 2H), 2.16 (s, 3H), 2.49 (dd, $J_1=17.0\text{Hz}$, $J_2=4.8\text{Hz}$, 1H), 2.84-3.06 (m, 5H), 3.78-4.00 (m, 7H), 4.15-4.29 (m, 3H), 4.81 (d, $J=13.8\text{Hz}$, 1H), 4.91 (d, $J=13.8\text{Hz}$, 1H), 5.31 (d, $J=16.4\text{Hz}$, 1H), 6.50 (s, 1H), 6.64 (d, $J=2.7\text{Hz}$, 1H), 6.81 (dd, $J_1=8.4\text{Hz}$, $J_2=2.7\text{Hz}$, 1H), 7.00 (d, $J=8.6\text{Hz}$, 1H).

10 [0105]

11-(b) (5-Methyl-2-oxo-[1,3]dioxolen-4-yl)methyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

To 3 mL of a dichloromethane solution containing 107 mg (0.158 mmol) of (5-methyl-2-oxo-[1,3]dioxolen-4-yl)methyl (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate obtained in Example 11-(a) was added 593 μL (2.37 mmol) of 4N hydrogen chloride/1,4-dioxane solution, and the resulting mixture was stirred under argon gas atmosphere at room temperature for 23 hours. 319 μL (1.28 mmol) of 4N hydrogen chloride/1,4-dioxane solution was further added, and the resulting mixture was stirred for 20 hours.

After completion of the reaction, the reaction mixture was concentrated under reduced pressure, and the residue was applied to silica gel column chromatography (eluent; chloroform:methanol=19:1→9:1 (V/V)). Oil obtained by concentrating the separated fractions containing the desired product under reduced pressure was dissolved in 5 mL of dichloromethane, 49 μL (0.20 mmol) of 4N hydrogen chloride/1,4-dioxane solution was added to the same, and the mixture was concentrated under reduced pressure to obtain 57.4 mg of the title compound as white foam. (Yield 59%)

Mass spectrum (FAB, m/z): 579 (M^+ +1).

30 ^1H -NMR spectrum ($\text{DMSO}-d_6$, δ ppm): 1.94-2.01 (m, 2H), 2.15 (s, 3H), 2.54-2.80 (m, 3H), 2.89 (t, $J=6.1\text{Hz}$, 2H), 3.01 (dd, $J_1=17.2\text{Hz}$, $J_2=3.5\text{Hz}$, 1H), 3.81-3.89 (m, 3H), 4.10-4.29 (m, 5H), 4.91 (d, $J=14.2\text{Hz}$, 1H), 4.98 (d, $J=14.2\text{Hz}$, 1H), 5.32 (d, $J=16.4\text{Hz}$, 1H), 6.80-6.85 (m, 3H), 7.04 (d, $J=8.8\text{Hz}$, 1H), 8.17 (brs, 1H), 12.19 (brs, 1H).

[0106]

35 Example 12

(N,N-Dimethylaminocarbonyl)methyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-

a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

[0107]

12-(a) (N,N-Dimethylaminocarbonyl)methyl (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate

To 1 mL of a dimethylformamide solution containing 113 mg (0.200 mmol) of (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid obtained in Example 5-(a) was added 55.3 mg (0.400 mmol) of potassium carbonate, and the resulting mixture was stirred under argon gas atmosphere at room temperature. Then, 26 μ L (0.25 mmol) of 2-chloro-N,N-dimethylacetamide was added to the mixture, and the resulting mixture was stirred at the same temperature for 8 hours.

After completion of the reaction, the reaction mixture was poured into 10 mL of water, and extracted with 30 mL of ethyl acetate. The organic layer was washed with a saturated aqueous sodium chloride solution, dried over anhydrous magnesium sulfate, and concentrated under reduced pressure. The obtained residue was applied to silica gel column chromatography (eluent; chloroform:methanol=40:1 $\rightarrow$ 19:1 (V/V)), and the separated fractions containing the desired product were concentrated under reduced pressure to obtain 131 mg of the title compound as yellow oil. (Yield: quantitative)

Mass spectrum (FAB, m/z): 652 (M^+ +1).

^{1} H-NMR spectrum ($CDCl_3$, δ ppm): 1.54 (s, 9H), 2.05-2.13 (m, 2H), 2.64 (dd, $J_1=17.0$ Hz, $J_2=5.5$ Hz, 1H), 2.84-3.17 (m, 11H), 3.82-3.98 (m, 7H), 4.15-4.26 (m, 3H), 4.64 (d, $J=14.4$ Hz, 1H), 4.85 (d, $J=14.4$ Hz, 1H), 5.31 (d, $J=16.1$ Hz, 1H), 6.49 (s, 1H), 6.63 (d, $J=2.7$ Hz, 1H), 6.80 (dd, $J_1=8.5$ Hz, $J_2=2.7$ Hz, 1H), 7.02 (d, $J=8.5$ Hz, 1H).

[0108]

12-(b) (N,N-Dimethylaminocarbonyl)methyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

To 4 mL of a dichloromethane solution containing 125 mg (0.192 mmol) of (N,N-dimethylaminocarbonyl)methyl (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate obtained in Example 12-(a) was added 864 μ L (3.46 mmol) of 4N hydrogen chloride/1,4-dioxane solution, and the resulting mixture was stirred under under argon gas atmosphere at room temperature for 19.5 hours.

After completion of the reaction, the reaction mixture was concentrated under reduced pressure, and the residue was applied to silica gel column chromatography (eluent; chloroform:methanol=19:1→9:1(V/V)). The separated fractions containing the desired product were concentrated under reduced pressure to obtain 50.2 mg of the title compound as white foam. (Yield 44%)

Mass spectrum (FAB, m/z): 552 ($M^+ + 1$).

^1H -NMR spectrum (DMSO- d_6 , δ ppm): 1.93-2.01 (m, 2H), 2.55 (dd, $J_1=16.8\text{Hz}$, $J_2=5.9\text{Hz}$, 1H), 2.66-2.92 (m, 10H), 3.12 (dd, $J_1=17.1\text{Hz}$, $J_2=3.9\text{Hz}$, 1H), 3.76-3.88 (m, 3H), 4.10-4.31 (m, 5H), 4.70 (d, $J=14.6\text{Hz}$, 1H), 4.81 (d, $J=14.6\text{Hz}$, 1H), 5.30 (d, $J=16.1\text{Hz}$, 1H), 6.76-6.85 (m, 3H), 7.05 (d, $J=8.1\text{Hz}$, 1H), 7.97 (brs, 1H).

[0109]

Example 13

Pivaloyloxymethyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate hydrochloride

[0110]

13-(a) Pivaloyloxymethyl (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate

To 5 mL of an acetone solution containing 900 mg (1.59 mmol) of (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid obtained in Example 5-(a) were added 0.66 mL (4.8 mmol) of triethylamine and 0.69 mL (4.8 mmol) of pivaloyloxymethyl chloride, and the resulting mixture was stirred at room temperature for 6 hours.

After completion of the reaction, the reaction mixture was poured into 50 ml of water, and extracted three times with 20 mL of ethyl acetate. The combined organic layers were dried over anhydrous magnesium sulfate, and the residue was applied to silica gel column chromatography (eluent; ethyl acetate→chloroform:methanol=13:1 (V/V)). The separated fractions containing the desired product were concentrated under reduced pressure to obtain 570 mg of the title compound as colorless foam. (Yield 53%)

Mass spectrum (FAB, m/z): 681 ($M^+ + 1$).

^1H -NMR spectrum (DMSO- d_6 , δ ppm): 1.14 (s, 9H), 1.45 (s, 9H), 1.94-2.01 (m, 2H), 2.58 (dd, $J_1=16.8\text{Hz}$, $J_2=4.9\text{Hz}$, 1H), 2.70-2.82 (m, 4H), 3.01 (dd, $J_1=17.6\text{Hz}$, $J_2=3.9\text{Hz}$, 1H), 3.69-3.73 (m, 2H), 3.80-3.90 (m, 3H), 4.10-4.23 (m, 5H), 5.30 (d, $J=16.4\text{Hz}$, 1H),

5.69 (s, 2H), 6.70 (s, 1H), 6.78-6.82 (m, 2H), 7.00 (d, J=9.3Hz, 1H).

[0111]

13-(b) Pivaloyloxymethyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate
5 hydrochloride

To 2 mL of a tetrahydrofuran solution containing 550 mg (0.808 mmol) of pivaloyloxymethyl (4S)-3-oxo-8-[2-(8-tert-butoxycarbonyl-5,6,7,8-tetrahydroimidazo-[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate obtained in Example 13-(a) were added 2 mL of acetic acid and 2 mL
10 of water, and the resulting mixture was stirred at 50°C for 19 hours.

After completion of the reaction, the reaction mixture was concentrated under reduced pressure, and the residue was applied to silica gel column chromatography (eluent; chloroform:methanol=14:1→9:1 (V/V)). Oil obtained by concentrating the separated fractions containing the desired product under reduced pressure was dissolved
15 in 1.0 mL (4.0 mmol) of 4N hydrogen chloride/1,4-dioxane solution, and then, concentrated under reduced pressure to obtain 341 mg of the title compound as pale yellow foam. (Yield 68%)

Mass spectrum (FAB, m/z): 581 (M⁺+1).

¹H-NMR spectrum (DMSO-d₆, δ ppm) 1.14 (s, 9H), 1.93-2.01 (m, 2H), 2.58 (dd, J₁=16.9Hz, J₂=4.8Hz, 1H), 2.65-2.81 (m, 2H), 2.89 (t, J=6.2Hz, 2H), 3.02 (dd, J₁=17.3Hz, J₂=3.9Hz, 1H), 3.80-3.89 (m, 3H), 4.11-4.32 (m, 5H), 5.31 (d, J=16.4Hz, 1H), 5.69 (s, 2H), 6.80-6.85 (m, 3H), 7.03 (d, J=9.3Hz, 1H), 8.24 (brs, 1H), 12.32 (brs, 1H).
20

[0112]

25 Test example 1

αvβ3 protein binding test

The experiment was carried out by partially modifying the method of Davis et al. (Proc. Natl. Acad. Sci., 96 (16), 9269 (1999)).

By using Echistatin (available from SIGMA Corporation), Fluorescein Amine
30 Labeling Kit for Peptides and Proteins (available from Panvera Corporation, P2058) and Gel Filtration of Proteins Kit (P2101, available from Panvera Corporation), fluorescein isothiocyanate (hereinafter abbreviated as FITC)-Echistatin was prepared. Then, into 137 μL of Tris buffer (10 mM Tris base, 1 mM CaCl₂, 1 mM MgCl₂, 1 mM MnCl₂, pH 7.4), 1 μL of 200 nM FITC-Echistatin (final concentration: 1 nM) and 2 μL of 100
35 mg/mL bovine serum albumin (hereinafter abbreviated as BSA; available from SIGMA Corporation) (final concentration: 1 mg/mL) were mixed. To the mixture was added

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10 μL of a compound to be tested, then, 50 μL of 4nM $\alpha\text{v}\beta 3$ (CC1019, available from CHEMICON) (final concentration: 1nM), and the mixture was incubated at 37°C for 30 minutes. Binding of Echistatin and $\alpha\text{v}\beta 3$ protein was evaluated by measuring fluorescent polarization by BEACON2000™ (available from Panvera Corporation). A

5 concentration (IC_{50} value) of the compound to be tested necessary for inhibiting 50% of binding of Echistatin and $\alpha\text{v}\beta 3$ protein was calculated by using EXSAS (available from Arm Systex Co., Ltd.). The test results are shown in Table 1.

[0113]

[Table 1]

10

Table 1

Test compound Example No.	$\alpha\text{v}\beta 3$ protein inhibition IC_{50} value (nM)
Example 2	1.2
Example 3	1.3
Example 4	0.6
Compound A	7.1

[0114]

15 Among the compounds to be tested, Compound A is 8-[2-[6-(methylamino)-pyridin-2-yl]-1-ethoxy]-3-oxo-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid which is a racemic mixture of the compound of Example 40 mentioned in WO 98/14192A, and is a control compound having an $\alpha\text{v}\beta 3$ inhibitory activity.

20 In the present test, the compound of the present invention showed excellent $\alpha\text{v}\beta 3$ inhibitory activity as compared with that of the control compound.

[0115]

Test example 2

Cell adhesion test of $\alpha\text{v}\beta 3$ expressed cell

25 The experiment was carried out by partially modifying the method of Juliano et al. (Exp. Cell Res., 225(1), 132 (1996)).

30 Human vitronectin (available from CHEMICON) was adjusted to 10 $\mu\text{g}/\text{mL}$ with phosphate buffered physiological saline (hereinafter abbreviated as PBS). This was applied onto the 96-well plate (MS9586F, available from SUMIRON) with 100 $\mu\text{L}/\text{well}$, coating was carried out at room temperature for 1 hour, and the coating solution was removed and the plate was dried. Thereafter, blocking treatment was

- 55 -

carried out with 1.0% BSA dissolved in Dulbecco's Modified Eagle Medium (hereinafter abbreviated as DMEM) for 1 hour, washed with PBS, and the resulting material was used for the adhesion test as a coating plate. HUVEC (human umbilical endothelial cells) (available from Clonetics Corp.) cultured in endothelial cell basal medium EBM2 (available from Clonetics Corp.) containing EGM-2 SingleQuot Kit suppl. & growth factors EGM2 (available from Clonetics Corp.) and 10% fetal bovine serum (hereinafter abbreviated as FBS) were detached by using trypsin-ethylenediamine tetraacetic acid, washed by using PBS and recovered, and then, suspended in 50% human serum-containing DMEM to prepare cell suspension of HUVEC. 50% human serum-containing DMEM solutions containing HUVEC and a compound to be tested were each added to human vitronectin coating plates each in an amount of 50 μ L/well to start the adhesion test.

The adhesion test was carried out in a 5% carbonic acid gas incubator (37°C) for 1 hour. After completion of the adhesion test, the supernatant was removed by aspiration, and the plate was washed with PBS. Crystal violet staining was carried out, and the number of stained cells was measured. A concentration (IC₅₀ value) of the compound to be tested necessary for inhibiting 50% of binding to human vitronectin was calculated by using EXSAS (available from Arm Systex Co., Ltd.). The test results are shown in Table 2.

[0116]
[Table 2]

Table 2

Test compound Example No.	α v β 3 expressed cells adhesion inhibiting IC ₅₀ value (nM)
Example 2	61
Compound A	161

[0117]

In the present test, the compound of the present invention showed excellent α v β 3 expression cells adhesion inhibitory activity as compared with that of the control compound.

[0118]

Test example 3

Cell adhesion test of α v β 6 expressed cell

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The experiment was carried out by partially modifying the method of Goodman et al. (J. Med. Chem., 45, 1045 (2002)).

Human fibronectin (available from CHEMICON) was adjusted to 100 µg/mL with PBS. This was applied on the 96-well plate (MS9586F, available from SUMIRON) with 100 µL/well, coating was carried out at room temperature for 1 hour, and the coating solution was removed and dried. Thereafter, a blocking treatment was carried out with 1.0% BSA dissolved in DMEM for 1 hour, and washed with PBS, and this was used as a coating plate in the adhesion test. HT-29 cells (available from Dainippon Sumitomo Pharma Co., Ltd.) cultured in McCoy's 5A medium containing 10% FBS were detached by using trypsin-ethylenediamine tetraacetic acid, washed with PBS and recovered. Then, the cells were suspended in DMEM to prepare a HT-29 cells suspension. DMEM solution containing the HT-29 cells and a compound to be tested were each added to human fibronectin coating plates each in an amount of 50 µL/well to start the adhesion test.

The adhesion test was carried out in a 5% carbonic acid gas incubator (37°C) for 2 hours. After completion of the adhesion test, the supernatant was removed by aspiration, and the plates were washed with PBS. Then, Crystal violet staining was carried out, and the number of cells was measured. A concentration (IC₅₀ value) of the compound to be tested necessary for inhibiting 50% of binding to human fibronectin was calculated by using EXSAST™ (available from Arm Systex Co., Ltd.). The test results are shown in Table 3.

[0119]

[Table 3]

Table 3

Test compound Example No.	αvβ6 expressed cells adhesion inhibiting IC ₅₀ value (nM)
Example 2	441
Example 4	296
Compound A	>100000

[0120]

In the present test, the compounds of the present invention showed excellent αvβ6 expressed cells adhesion inhibitory activity as compared with the control compound.

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[0121]

Test example 4

Matrigel angiogenesis test

Under ice-cooling, a liquid state Matrigel (available from BD Biosciences) was
5 mixed with bFGF (basic fibroblast growth factor; available from PEPRO TECH) so as
to have a final concentration of 4 µg/mL. To C57BL mice (Male, 8-weeks old,
supplied from Charles River Laboratories Japan Inc.) which had been grouped (1 group:
5 mice) depending on their weights were subcutaneously injected to the right and left
two portions of their abdomen each 0.5 mL of Matrigel under Fluothane inhalation
10 anesthesia. After confirming that there was no disorder in mice, administration of a
compound to be tested was started. The compound to be tested was dissolved in
distilled water for injection, and administered orally with an administration liquid
volume of 10 mL/kg in a dose of 10 mg/kg, 30 mg/kg and 100 mg/kg twice a day for 4
days. To control group (bFGF non-treated Matrigel injected, Non-administered group
15 of the compound to be tested) and Vehicle group (bFGF treated Matrigel injected, Non-
administered group of the compound to be tested), distilled water for injection was
administered in the same manner. At the next day of the final administration, FITC-
dextran (available from SIGMA Corporation) dissolved in physiological saline in an
amount of 40 mg/mL was administered to mice under Fluothane inhalation anesthesia
20 from common jugular vein of mouse in a dose of 5 mL/kg. After 20 minutes, Matrigel
was excised from the mouse, and a weight of the excised Matrigel was measured.
Then, it was crushed with 1 mL of physiological saline containing 0.5% BSA using a
tissue cell crushing device (FastPrep™ FP100A Instrument, available from Qbiogene Inc.)
and the supernatant was recovered. An amount of FITC-dextran contained in the
25 supernatant was measured by a fluorescent plate reader (Spectra Fluor, available from
TEKAN Co.). An amount of FITC-dextran extracted from the extracted Matrigel was
made a blood amount in newly formed blood vessel and an inhibitory effect on
angiogenesis was evaluated. As the compound to be tested, the compound of Example
1 of the present invention was used. The test results are shown in Fig. 1.

30 In the present test, the compound of the present invention showed excellent
activity to inhibit angiogenesis.

UTILIZABILITY IN INDUSTRY

[0122]

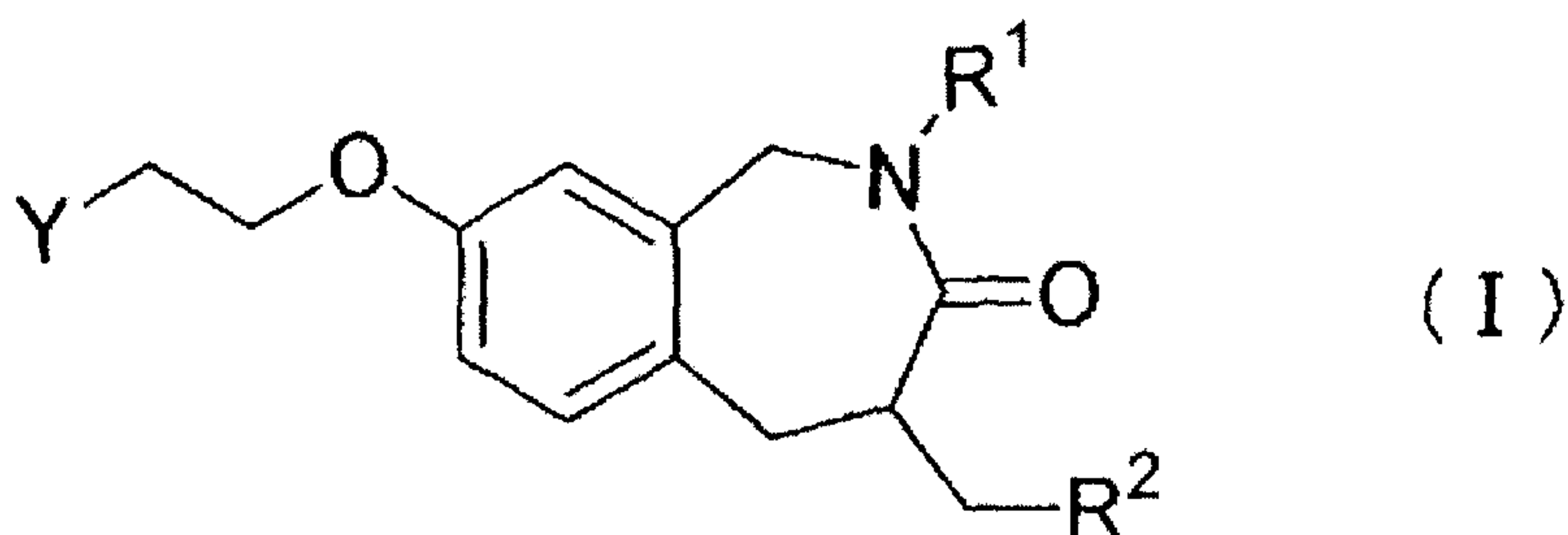
35 The benzazepinone compound represented by the formula (1) or a pharma-
ceutically acceptable salt thereof of the present invention shows excellent α v integrin

receptor (particularly $\alpha v\beta 3$, $\alpha v\beta 5$ and $\alpha v\beta 6$) antagonistic activity, and has excellent characteristics as a medical compound in oral absorbability or duration of the effect, etc., so that as a medicine, it is preferably useful as a medicine for treatment or prophylaxis of diseases to which αv integrin receptor relates (for example, osteoporosis, vascular restenosis, arteriosclerosis, dissecting aneurysm, transient ischemic attack, apoplectic stroke, angina pectoris, atherosclerosis, inflammatory arthritis, rheumatoid arthritis, osteoarthritis, psoriasis, ulcerative colitis, Crohn's disease, cancer, metastatic tumor growth, connective tissue overgrowth at organs, fibrosis (in particular, pulmonary fibrosis, cystic fibrosis, skin fibrosis, liver fibrosis, cirrhosis, urethrofibrosis, kidney fibrosis, cardiac fibrosis, infantile endocardial fibrosis, pancreatic fibrosis, obstacle keratinization of skin, scleroderma, multiple sclerosis, sarcoma, wound healing).

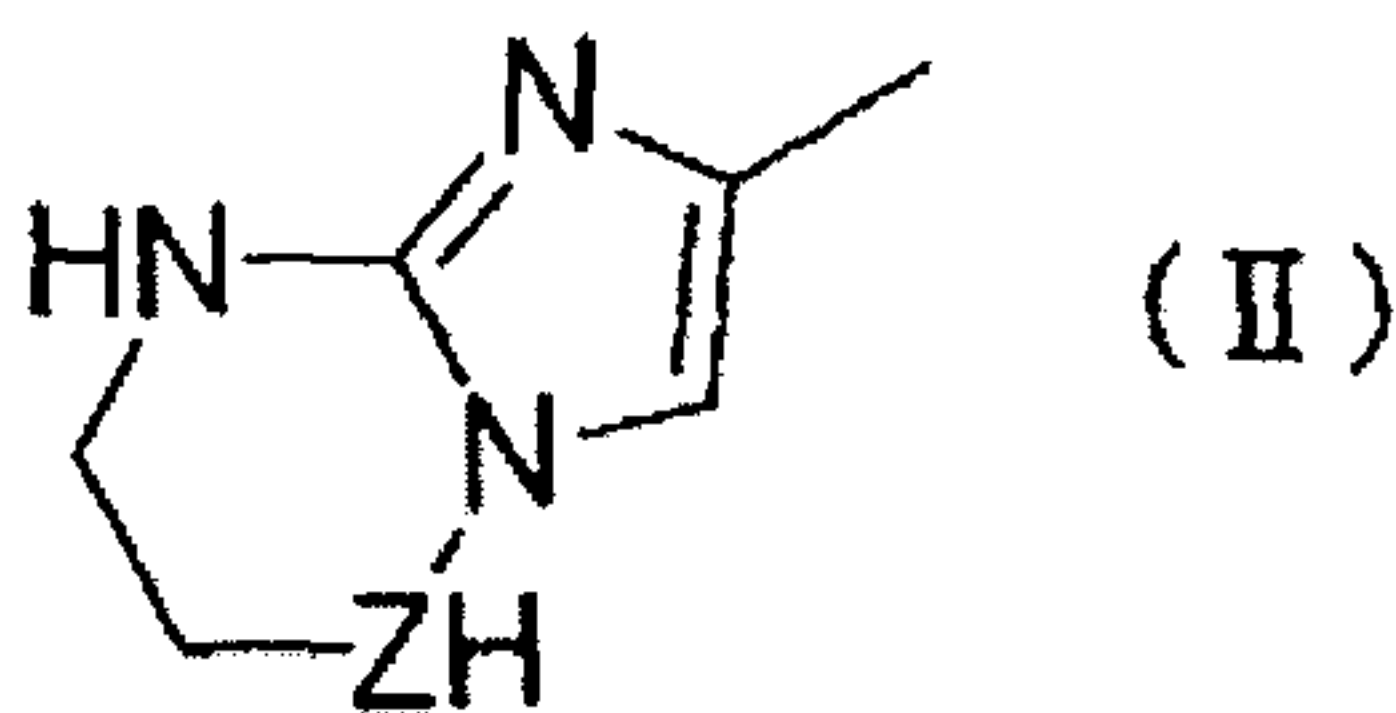
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The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

1. A benzazepinone compound represented by the following structural formula (I):



wherein R¹ represents a C₁-C₆ alkyl group or a halogeno C₁-C₆ alkyl group, R² represents a carboxyl group which is optionally protected by a C₁-C₁₂ alkyl group, C₇-C₁₈ aralkyl group, C₁-C₂ alkyl group substituted by a C₂-C₅ alkanoyloxy group, C₁-C₂ alkyl group substituted by a (C₁-C₄ alkoxy)carbonyloxy group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group, (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group or (5-phenyl-2-oxo-1,3-dioxolen-4-yl)methyl group, and Y represents the formula (II):



wherein Z represents CH or a nitrogen atom,
or a pharmaceutically acceptable salt thereof.

2. The benzazepinone compound or a pharmaceutically acceptable salt thereof according to Claim 1, wherein R¹ is a C₁-C₄ alkyl group, fluoro C₁-C₄ alkyl group or chloro C₁-C₄ alkyl group.
3. The benzazepinone compound or a pharmaceutically acceptable salt thereof according to Claim 1, wherein R¹ is an ethyl group, propyl group, isopropyl group, butyl group, isobutyl group, sec-butyl group, difluoromethyl group, trifluoromethyl group, 2-fluoroethyl group, 2,2-difluoroethyl group, 2,2,2-trifluoroethyl group or 2,2,2-trichloroethyl group.

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4. The benzazepinone compound or a pharmaceutically acceptable salt thereof according to Claim 1, wherein R¹ is an ethyl group, difluoromethyl group, trifluoromethyl group, 2-fluoroethyl group, 2,2-difluoroethyl group or 2,2,2-trifluoroethyl group.

5. The benzazepinone compound or a pharmaceutically acceptable salt thereof according to Claim 1, wherein R¹ is an ethyl group, trifluoromethyl group or 2,2,2-trifluoroethyl group.

6. The benzazepinone compound or a pharmaceutically acceptable salt thereof according to any one of Claims 1 to 5, wherein R² is a carboxyl group which may be protected by a methyl group, ethyl group, propyl group, isopropyl group, 1-ethylpropyl group, butyl group, isobutyl group, sec-butyl group, tert-butyl group, 3,3-dimethylbutyl group, pentyl group, isopentyl group, neopentyl group, tert-pentyl group, 1-methylbutyl group, hexyl group, 1-methylpentyl group, 2-methylpentyl group, 3-methylpentyl group, 1-ethylbutyl group, 2-ethylbutyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, dodecyl group, benzyl group, phenethyl group, phenylpropyl group, phenylbutyl group, phenylpentyl group, phenylhexyl group, phenylheptyl group, phenyloctyl group, phenylnonyl group, phenyldecyl group, phenylundecyl group, phenyldodecyl group, acetoxymethyl group, 1-acetoxyethyl group, pivaloyloxymethyl group, 1-pivaloyloxyethyl group, ethoxycarbonyloxymethyl group, 1-ethoxycarbonyloxyethyl group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group.

7. The benzazepinone compound or a pharmaceutically acceptable salt thereof according to any one of Claims 1 to 5, wherein R² is a carboxyl group which may be protected by a methyl group, ethyl group, propyl group, isopropyl group, 1-ethylpropyl group, butyl group, 3,3-dimethylbutyl group, pentyl group, hexyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, dodecyl group, benzyl group, phenethyl group, phenylpropyl group, phenylbutyl group, phenylpentyl group, phenylhexyl group, phenylheptyl group, phenyloctyl group, phenylnonyl group, phenyldecyl group, phenylundecyl group, phenyldodecyl group, acetoxymethyl group, pivaloyloxymethyl group, 1-pivaloyloxyethyl group, N,N-dimethylaminocarbonylmethyl

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group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group.

8. The benzazepinone compound or a pharmaceutically acceptable salt thereof according to any one of Claims 1 to 5, wherein R^2 is a carboxyl group which may be protected by an ethyl group, propyl group, isopropyl group, butyl group, pentyl group, hexyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, benzyl group, 2-phenethyl group, 3-phenylpropyl group, 4-phenylbutyl group, 5-phenylpentyl group, 6-phenylhexyl group, 7-phenylheptyl group, 8-phenyloctyl group, 9-phenylnonyl group, 10-phenyldecyl group, pivaloyloxymethyl group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group.

9. The benzazepinone compound or a pharmaceutically acceptable salt thereof according to Claim 1, wherein

R^1 is a C_1 - C_4 alkyl group, fluoro C_1 - C_4 alkyl group or chloro C_1 - C_4 alkyl group,

R^2 is a carboxyl group which may be protected by a C_1 - C_{12} alkyl group, C_7 - C_{18} aralkyl group, C_1 - C_2 alkyl group substituted by a C_2 - C_5 alkanoyloxy group, C_1 - C_2 alkyl group substituted by a (C_1 - C_4 alkoxy)carbonyloxy group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group, (5-methyl-2-oxo-1,3-dioxolen-4-yl)-methyl group or (5-phenyl-2-oxo-1,3-dioxolen-4-yl)methyl group, and

Y is the formula (II).

10. The benzazepinone compound or a pharmaceutically acceptable salt thereof according to Claim 1, wherein

R^1 is an ethyl group, propyl group, isopropyl group, butyl group, isobutyl group, sec-butyl group, difluoromethyl group, trifluoromethyl group, 2-fluoroethyl group, 2,2-difluoroethyl group, 2,2,2-trifluoroethyl group or 2,2,2-trichloroethyl group,

R^2 is a carboxyl group which may be protected by a methyl group, ethyl group, propyl group, isopropyl group, 1-ethylpropyl group, butyl group, isobutyl group, sec-butyl group, tert-butyl group, 3,3-dimethylbutyl group, pentyl group, isopentyl group, neopentyl group, tert-pentyl group, 1-methylbutyl group, hexyl group, 1-methylpentyl group, 2-methylpentyl group, 3-methylpentyl group, 1-ethylbutyl group, 2-ethylbutyl

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group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, dodecyl group, benzyl group, phenethyl group, phenylpropyl group, phenylbutyl group, phenylpentyl group, phenylhexyl group, phenylheptyl group, phenyloctyl group, phenylnonyl group, phenyldecyl group, phenylundecyl group, phenyldodecyl group, acetoxymethyl group, 1-acetoxyethyl group, pivaloyloxymethyl group, 1-pivaloyloxyethyl group, ethoxycarbonyloxymethyl group, 1-ethoxycarbonyloxyethyl group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group, and

Y is the formula (II).

11. The benzazepinone compound or a pharmaceutically acceptable salt thereof according to Claim 1, wherein

R¹ is an ethyl group, difluoromethyl group, trifluoromethyl group, 2-fluoro-ethyl group, 2,2-difluoroethyl group or 2,2,2-trifluoroethyl group,

R² is a carboxyl group which may be protected by a methyl group, ethyl group, propyl group, isopropyl group, 1-ethylpropyl group, butyl group, 3,3-dimethylbutyl group, pentyl group, hexyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, dodecyl group, benzyl group, phenethyl group, phenylpropyl group, phenylbutyl group, phenylpentyl group, phenylhexyl group, phenylheptyl group, phenyloctyl group, phenylnonyl group, phenyldecyl group, phenylundecyl group, phenyldodecyl group, acetoxymethyl group, pivaloyloxymethyl group, 1-pivaloyloxyethyl group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group, and

Y is the formula (II).

12. The benzazepinone compound or a pharmaceutically acceptable salt thereof according to Claim 1, wherein

R¹ is an ethyl group, trifluoromethyl group or 2,2,2-trifluoroethyl group,

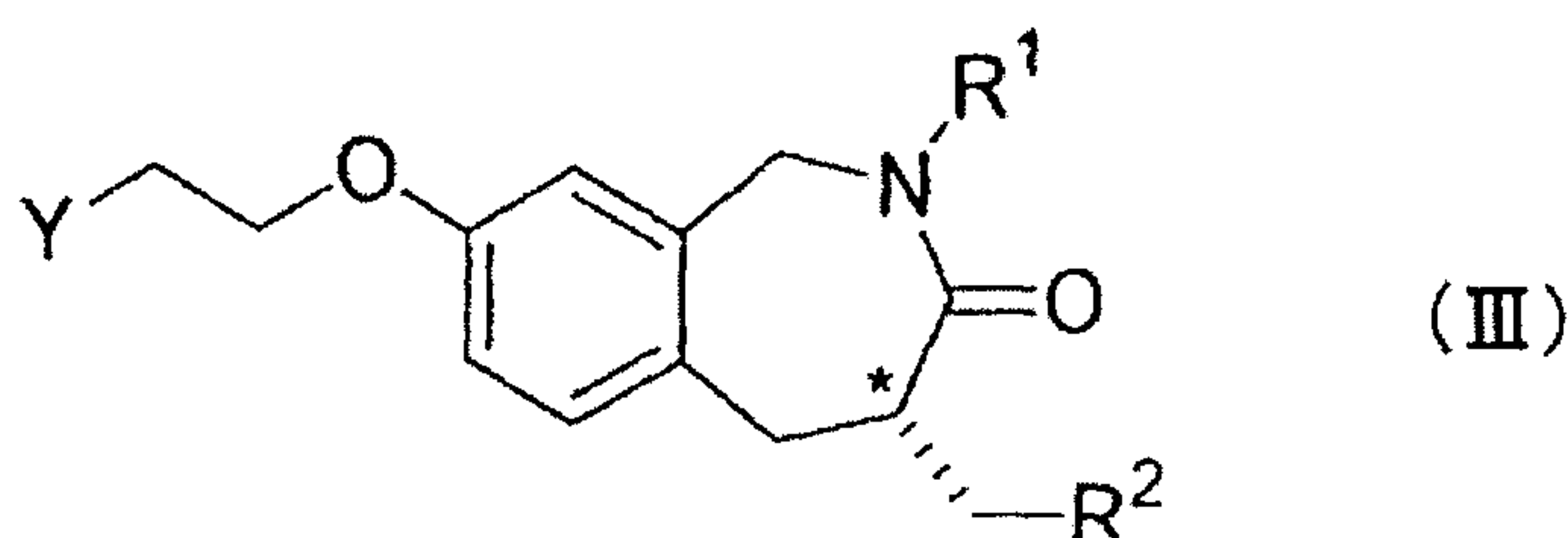
R² is a carboxyl group which may be protected by an ethyl group, propyl group, isopropyl group, butyl group, pentyl group, hexyl group, heptyl group, octyl group, nonyl group, decyl group, undecyl group, benzyl group, 2-phenethyl group, 3-phenylpropyl group, 4-phenylbutyl group, 5-phenylpentyl group, 6-phenylhexyl group, 7-phenylheptyl group, 8-phenyloctyl group, 9-phenylnonyl group, 10-phenyldecyl group,

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pivaloyloxymethyl group, N,N-dimethylaminocarbonylmethyl group, 2-(morpholin-4-yl)ethyl group or (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl group, and

Y is the formula (II).

13. The benzazepinone compound or a pharmaceutically acceptable salt thereof according to Claim 1, wherein the benzazepinone compound represented by the formula (I) is represented by the following formula (III):



wherein the carbon atom to which * is attached has (S)-configuration, and R¹, R² and Y have the same meanings as defined above.

14. The benzazepinone compound or a pharmaceutically acceptable salt thereof as defined in any one of Claims 2 to 12, wherein the benzazepinone compound is represented by the formula (III) as defined in claim 13.

15. The benzazepinone compound or a pharmaceutically acceptable salt thereof according to Claim 1, wherein the benzazepinone compound is

3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,

(4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,

ethyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

ethyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

propyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

propyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

isopropyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

- isopropyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- heptyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- 5 heptyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- undecyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- undecyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- 10 benzyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- benzyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- 15 (10-phenyl)decyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- (10-phenyl)decyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- pivaloyloxymethyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- 20 pivaloyloxymethyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- (N,N-dimethylaminocarbonyl)methyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- 25 (N,N-dimethylaminocarbonyl)methyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- 30 [2-(morpholin-4-yl)]ethyl 3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- [2-(morpholin-4-yl)]ethyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,
- 35 acetate,
- (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl 3-oxo-8-[2-(5,6,7,8-tetrahydro-

imidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

(5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl (4S)-3-oxo-8-[2-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrimidin-2-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,

(4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetic acid,

ethyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

ethyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

propyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

propyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

isopropyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

isopropyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

heptyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

heptyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

undecyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

undecyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

benzyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

benzyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

(10-phenyl)decyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

(10-phenyl)decyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]

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triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

pivaloyloxymethyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

pivaloyloxymethyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

(N,N-dimethylaminocarbonyl)methyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

(N,N-dimethylaminocarbonyl)methyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

[2-(morpholin-4-yl)]ethyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

[2-(morpholin-4-yl)]ethyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate,

(5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl 3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate, or

(5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl (4S)-3-oxo-8-[2-(1,2,3,4-tetrahydroimidazo[1,2-b][1,2,4]triazin-6-yl)ethoxy]-2-(2,2,2-trifluoroethyl)-2,3,4,5-tetrahydro-1H-2-benzazepin-4-acetate.

16. A pharmaceutical composition which comprises a benzazepinone compound as defined in any one of Claims 1 to 15 or a pharmaceutically acceptable salt thereof together with a pharmaceutically acceptable diluent or carrier.

17. The pharmaceutical composition according to Claim 16, wherein the pharmaceutical composition is a composition for prevention or treatment of a disease to which an α_v integrin receptor relates, wherein the disease is osteoporosis, vascular restenosis, arteriosclerosis, dissecting aneurysm, transient ischemic attack, apoplectic

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stroke, angina pectoris, atherosclerosis, inflammatory arthritis, rheumatoid arthritis, osteoarthritis, psoriasis, ulcerative colitis, Crohn's disease, cancer, metastatic tumor growth, connective tissue overgrowth in an organ, or fibrosis.

18. Use of a benzazepinone compound as defined in any one of Claims 1 to 15 or a pharmaceutically acceptable salt thereof, in the manufacture of a medicament for prevention or treatment of a disease to which an α_v integrin receptor relates, wherein the disease is osteoporosis, vascular restenosis, arteriosclerosis, dissecting aneurysm, transient ischemic attack, apoplectic stroke, angina pectoris, atherosclerosis, inflammatory arthritis, rheumatoid arthritis, osteoarthritis, psoriasis, ulcerative colitis, Crohn's disease, cancer, metastatic tumor growth, connective tissue overgrowth in an organ, or fibrosis.

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DRAWINGS

[Fig. 1]

