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**Lung**

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(54) **PHASE CHANGE MEMORY CELL HAVING INTERFACE STRUCTURES WITH ESSENTIALLY EQUAL THERMAL IMPEDANCES AND MANUFACTURING METHODS**

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(58) **Field of Classification Search** ..... 365/163, 365/148, 185.19, 63, 51, 211; 257/2-5  
See application file for complete search history.

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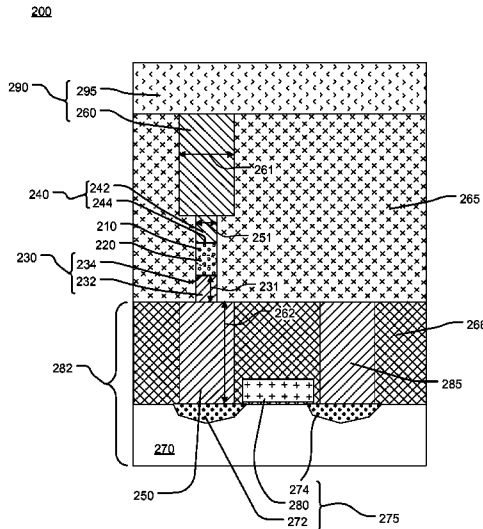
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(57) **ABSTRACT**

A memory device as described herein includes a memory member contacting first and second interface structures. The first interface structure electrically and thermally couples the memory member to access circuitry and has a first thermal impedance therebetween. The second interface structure electrically and thermally couples the memory member to a bit line structure and has a second thermal impedance therebetween. The first and second thermal impedances are essentially equal such that applying a reset pulse results in a phase transition of an active region of the memory member spaced away from both the first and second interface structures.

**20 Claims, 11 Drawing Sheets**



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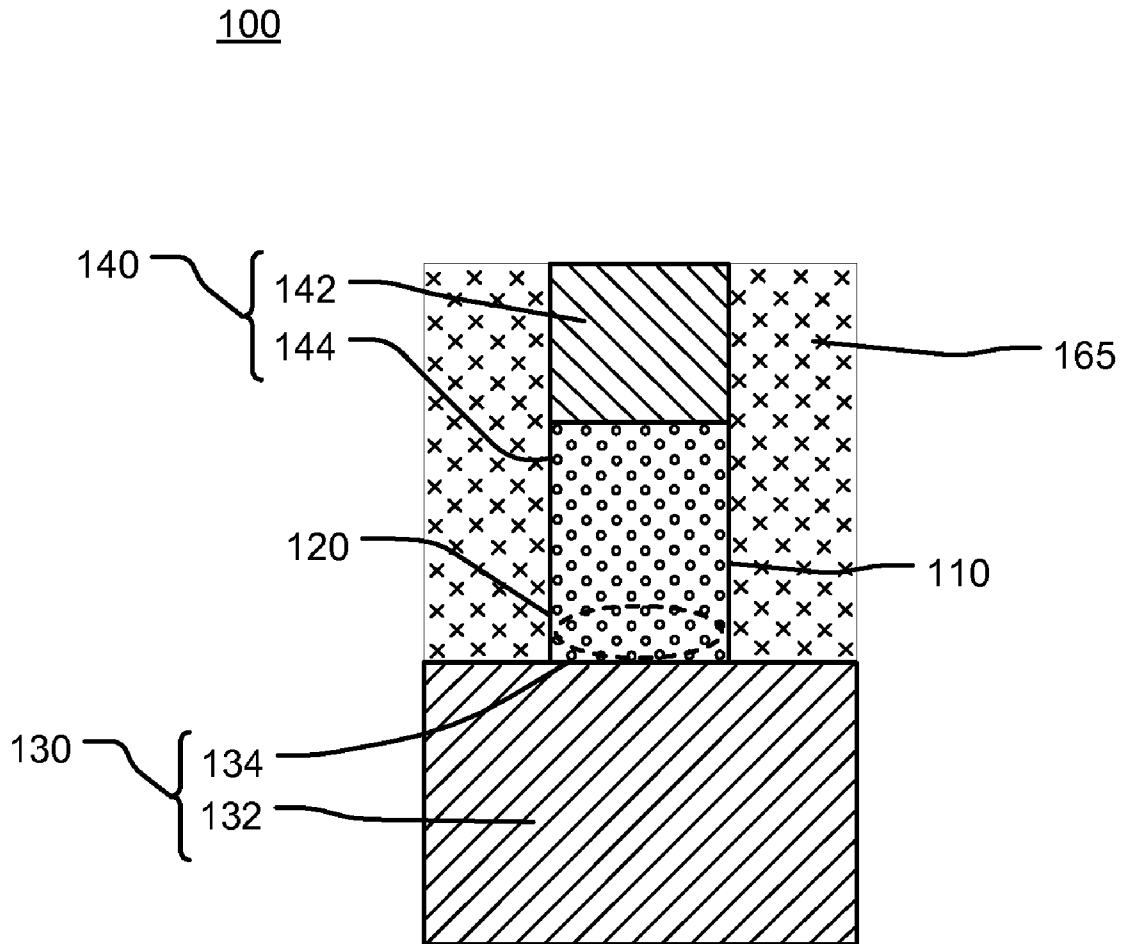
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**Fig. 1**  
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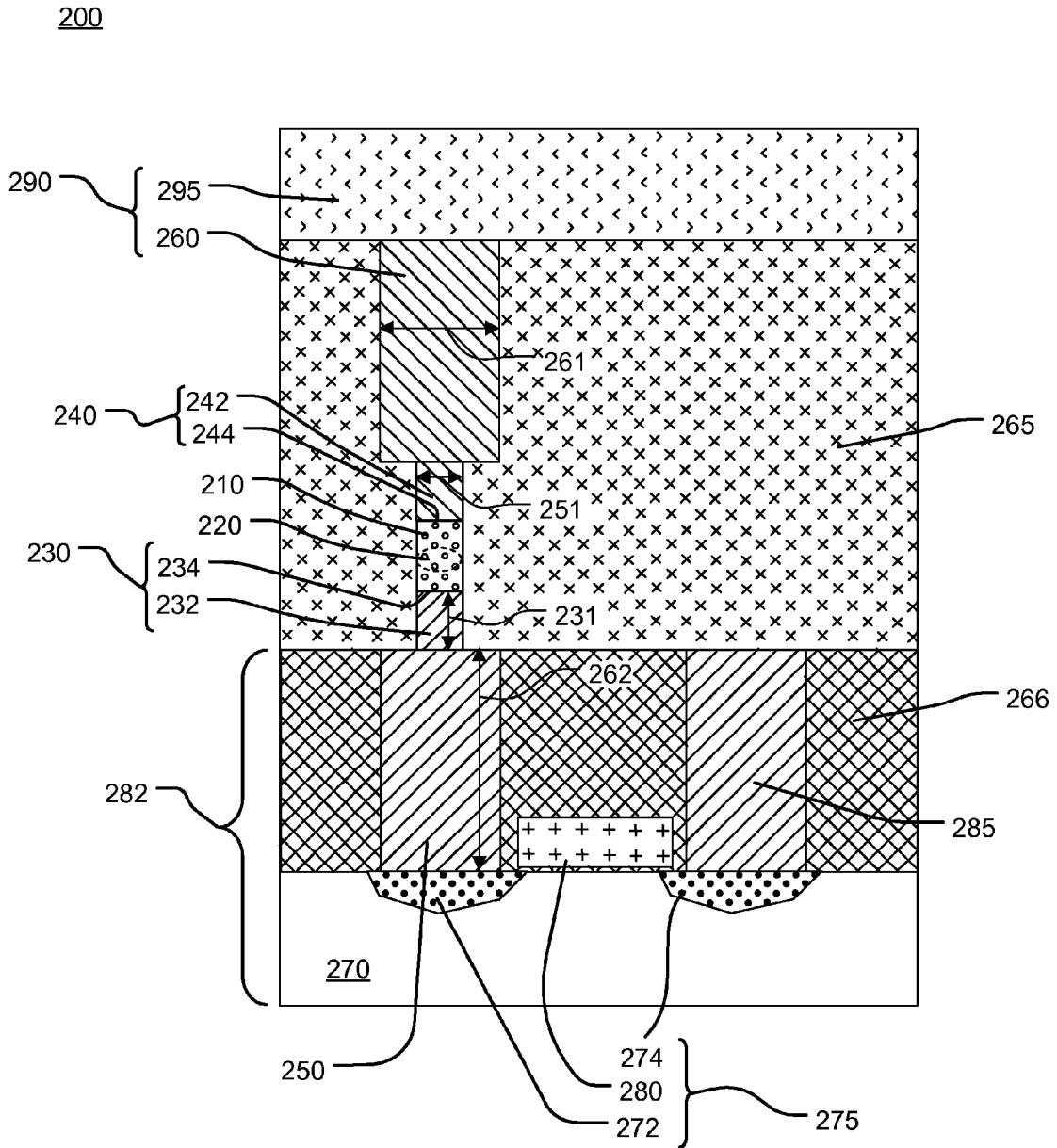
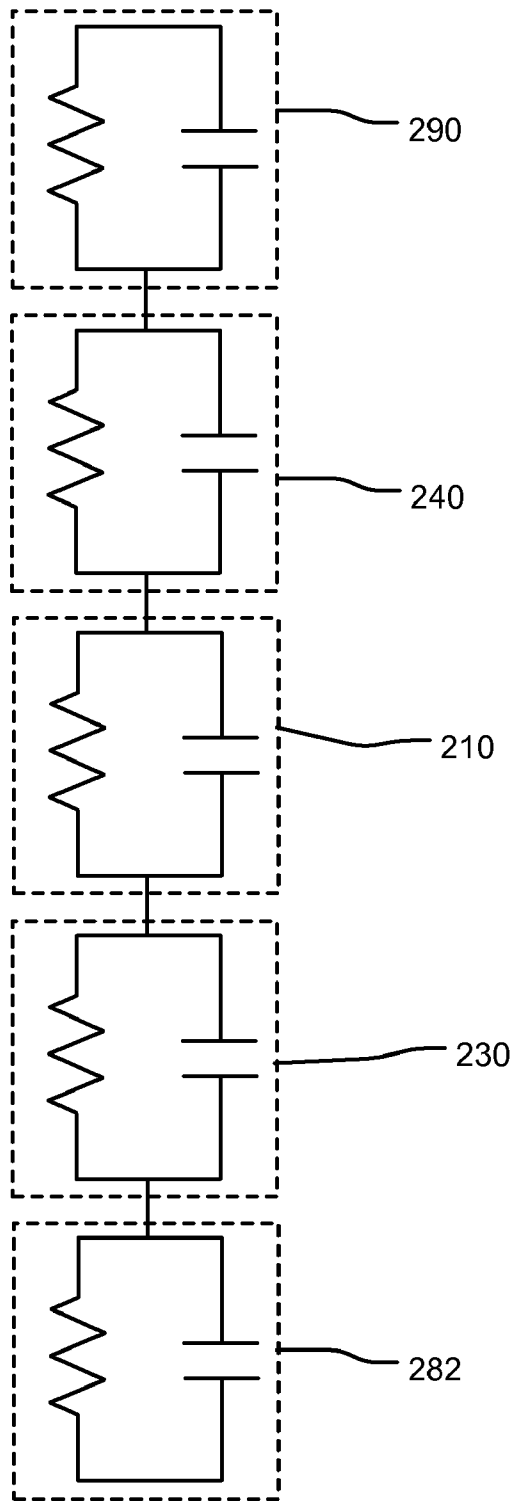


FIG. 2

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**Fig. 3**

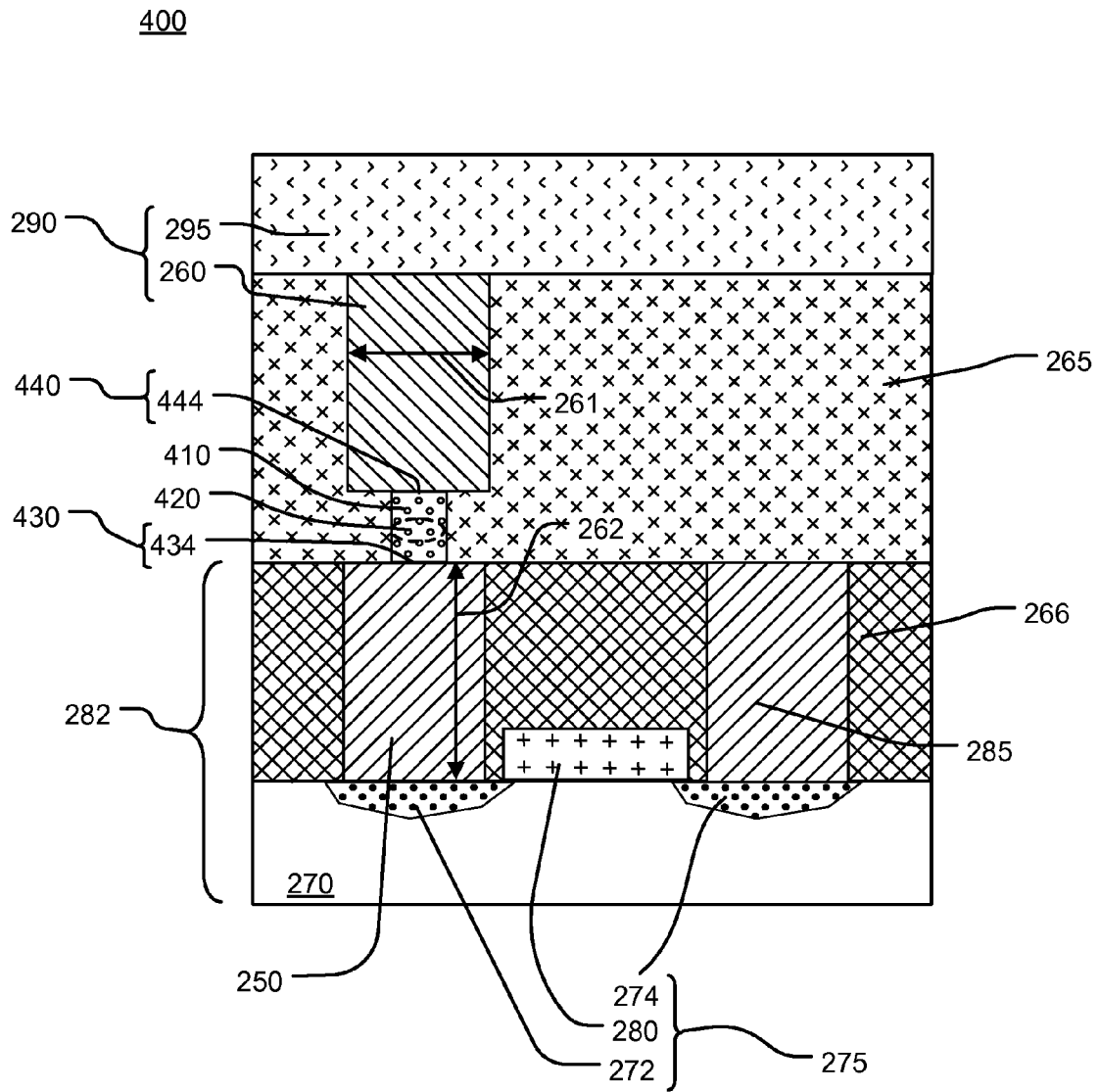


FIG. 4

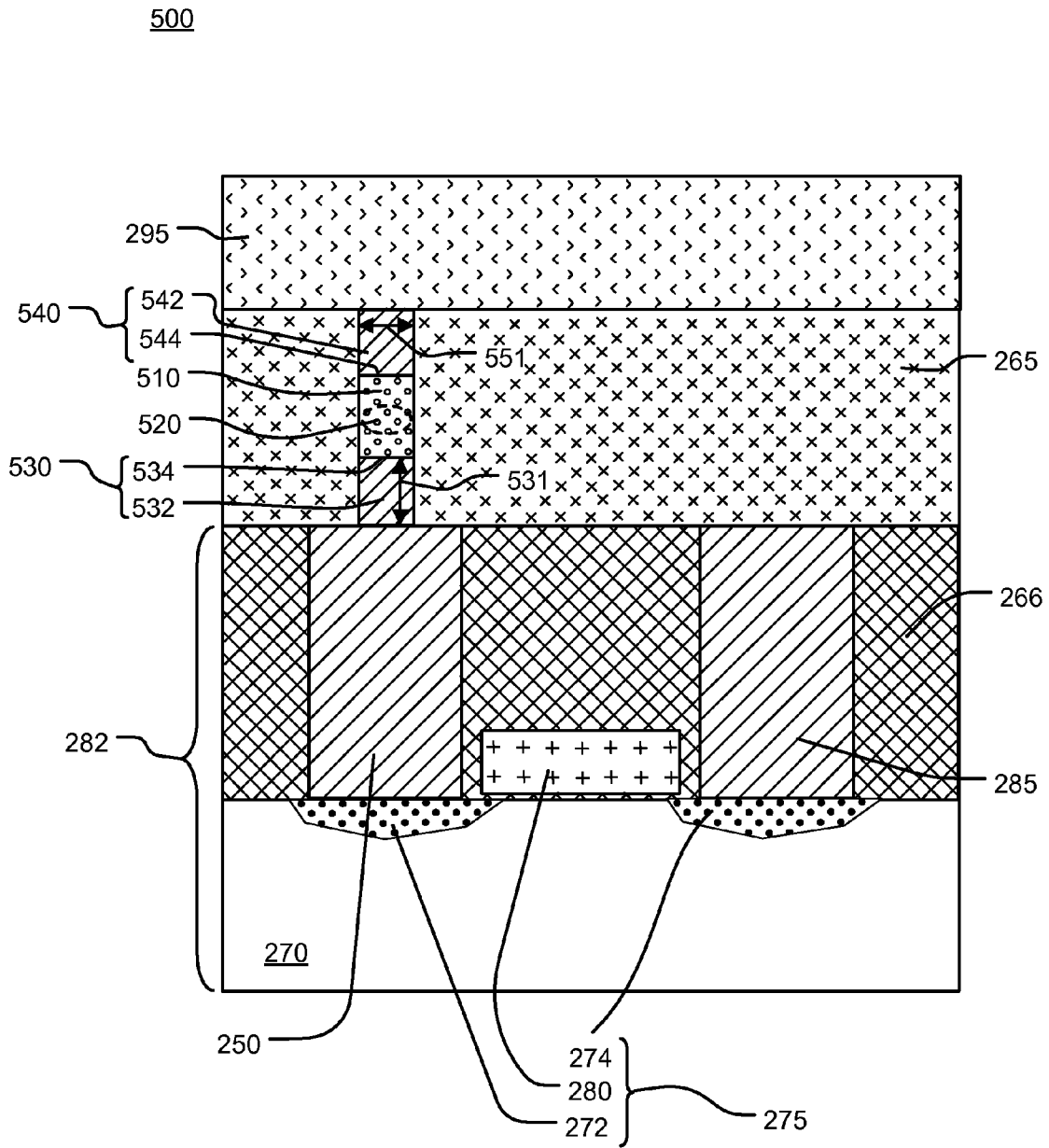


FIG. 5

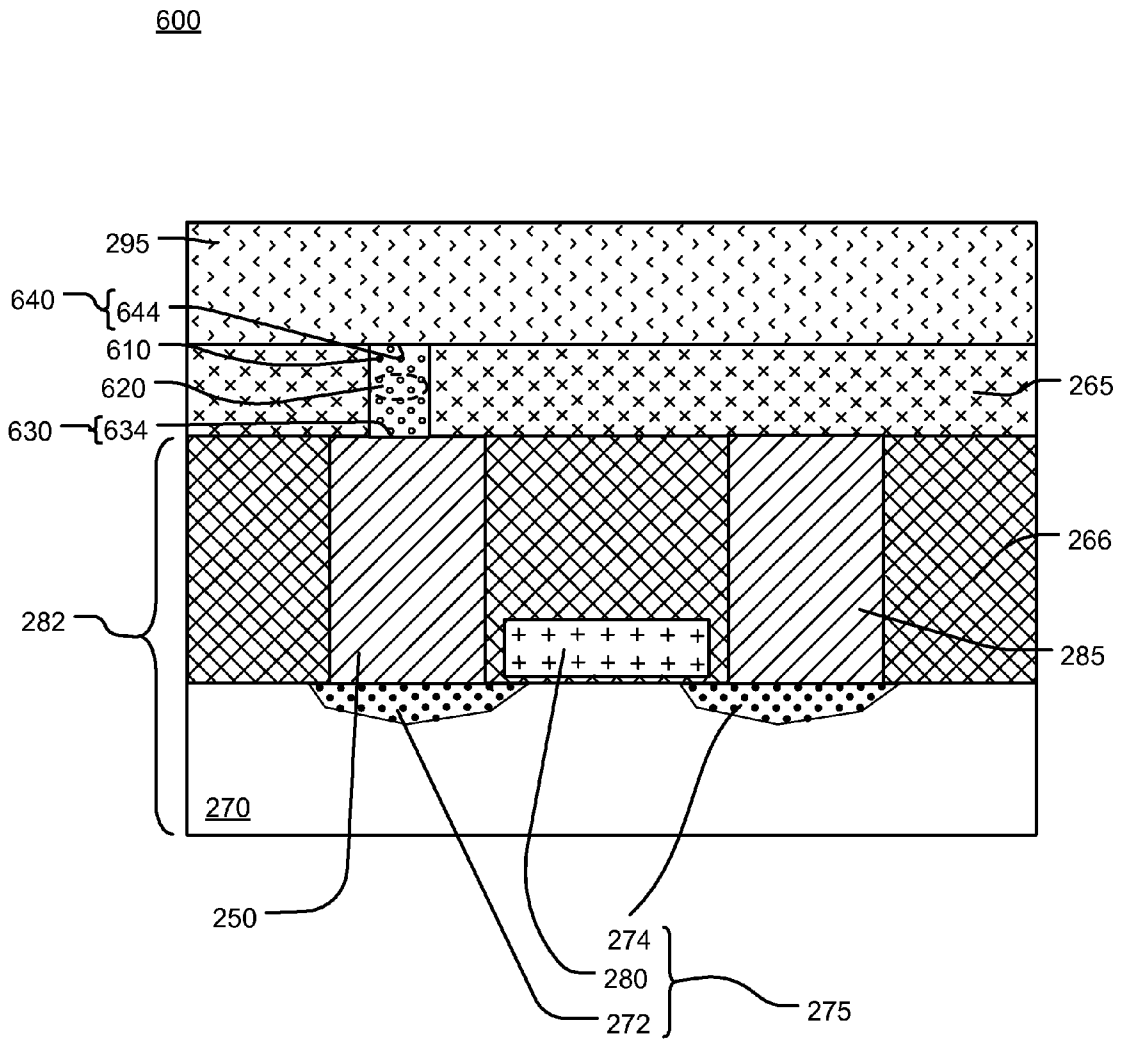


FIG. 6

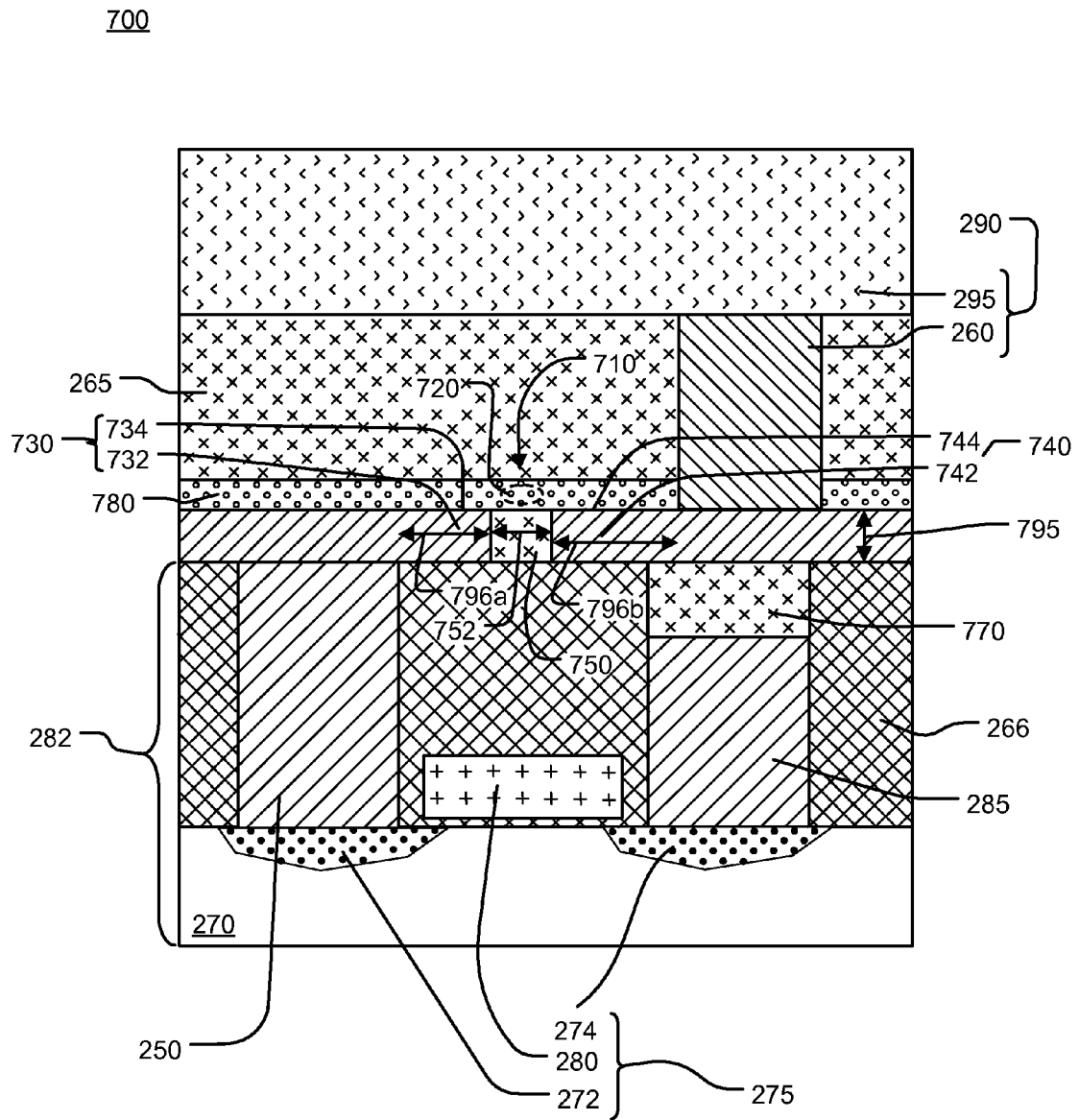


FIG. 7

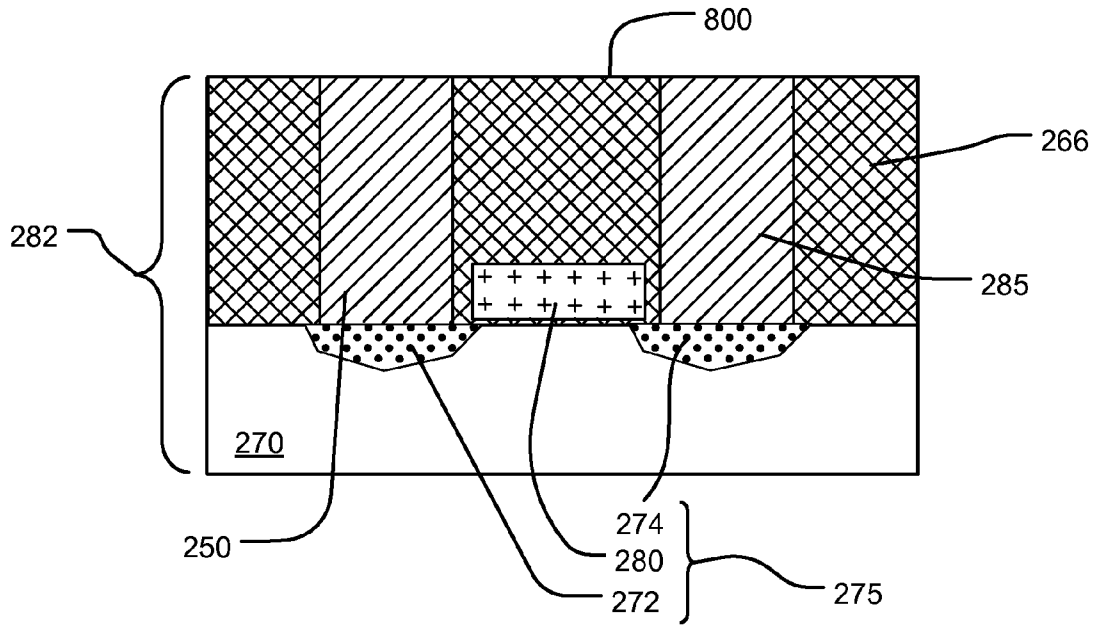


FIG. 8

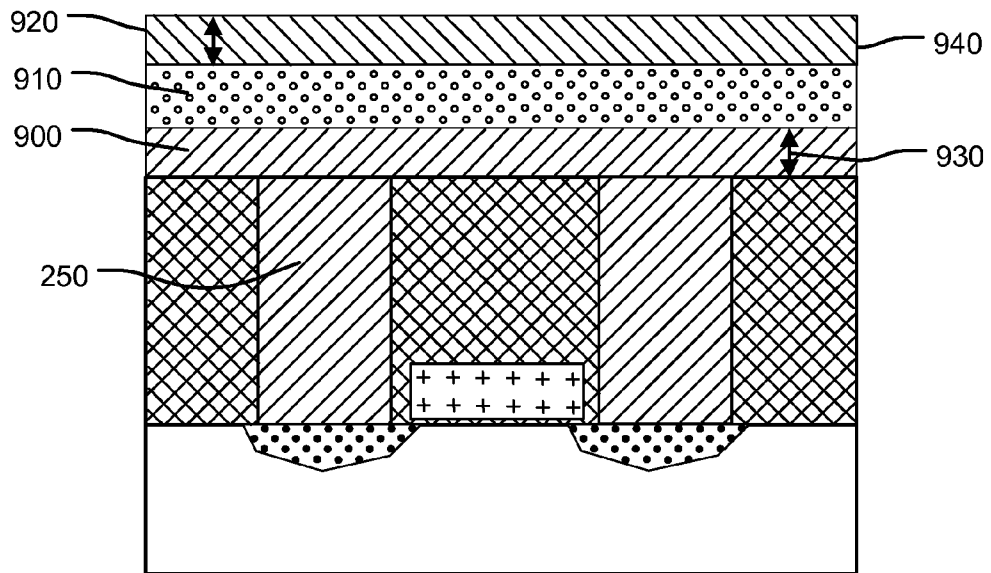


FIG. 9

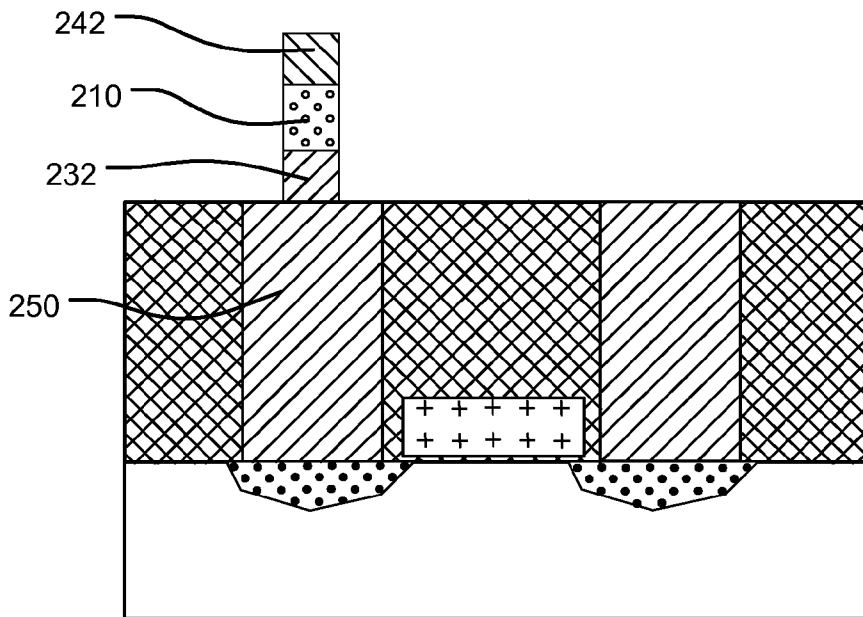


FIG. 10

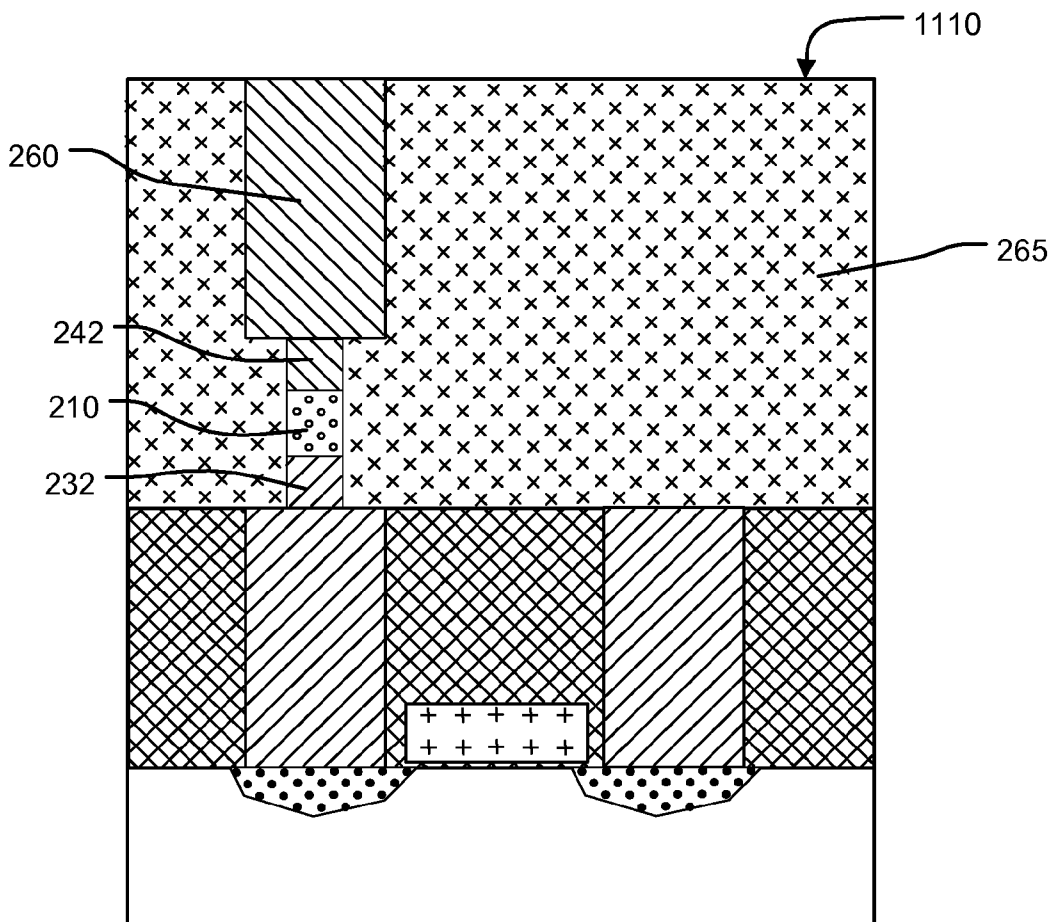


FIG. 11

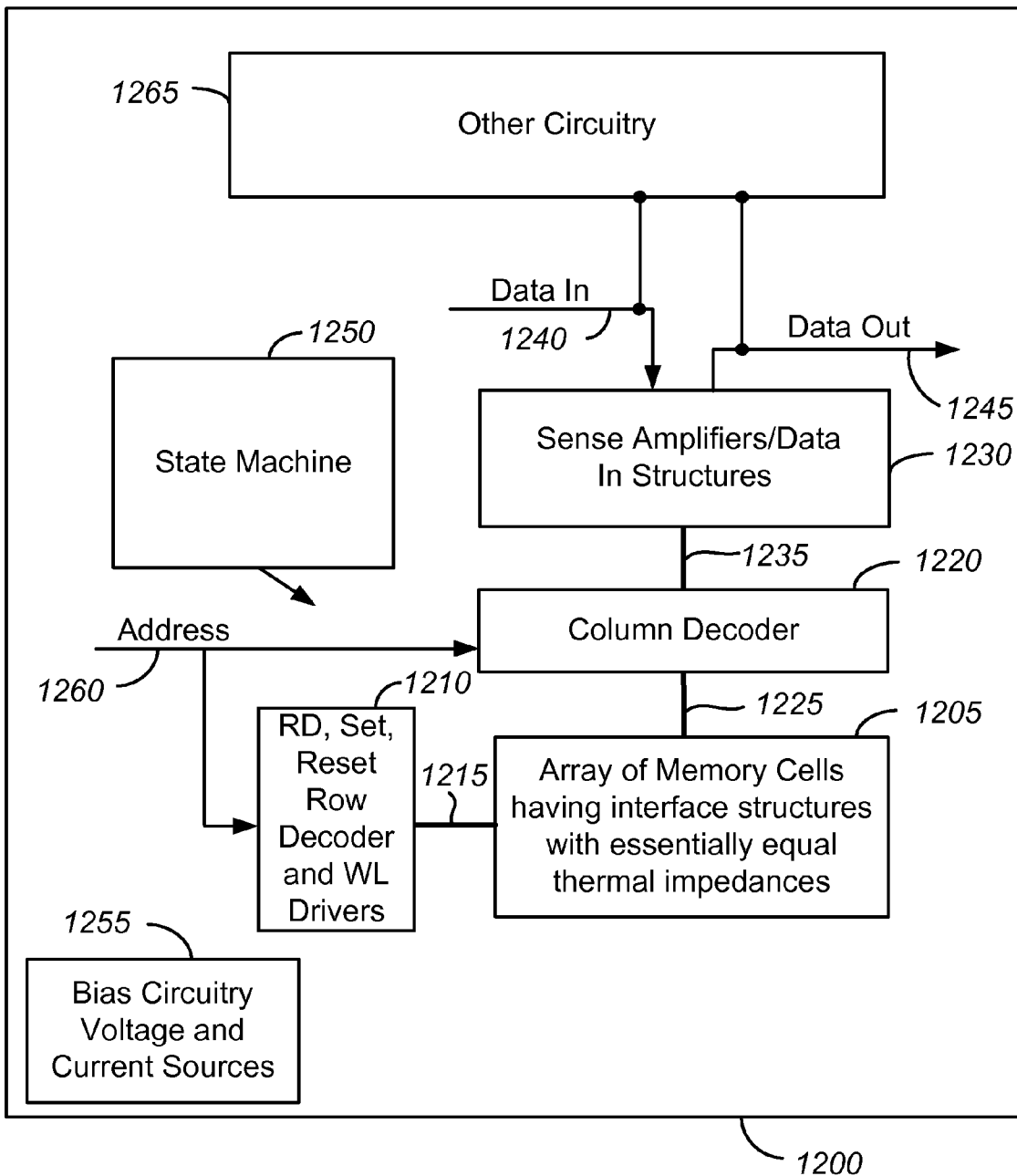


FIG. 12

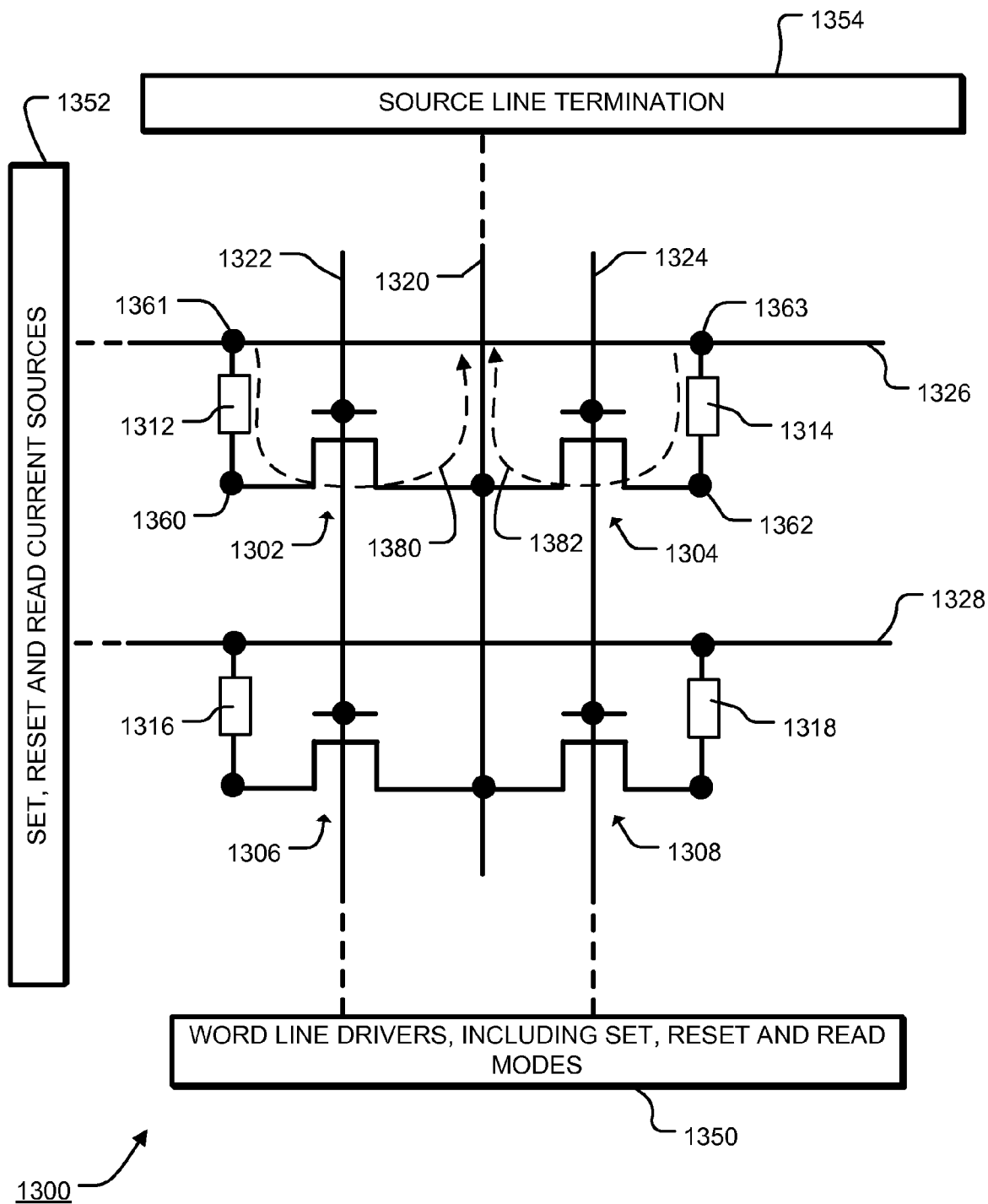


FIG. 13

**PHASE CHANGE MEMORY CELL HAVING  
INTERFACE STRUCTURES WITH  
ESSENTIALLY EQUAL THERMAL  
IMPEDANCES AND MANUFACTURING  
METHODS**

PARTIES TO A JOINT RESEARCH AGREEMENT

International Business Machines Corporation, a New York corporation; Macronix International Corporation, Ltd., a Taiwan R.O.C. corporation, and Infineon Technologies A.G., a German corporation, are parties to a Joint Research Agreement.

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to high density memory devices based on programmable resistive memory materials, including phase change materials like chalcogenides and others, and to methods for manufacturing such devices.

2. Description of Related Art

Phase change based memory materials are widely used in read-write optical disks. These materials have at least two solid phases, including for example a generally amorphous solid phase and a generally crystalline solid phase. Laser pulses are used in read-write optical disks to switch between phases and to read the optical properties of the material after the phase change.

Phase change based memory materials, like chalcogenide based materials and similar materials, also can be caused to change phase by application of electrical current at levels suitable for implementation in integrated circuits. The generally amorphous state is characterized by higher resistivity than the generally crystalline state, which can be readily sensed to indicate data. Thus, phase change materials can be characterized as a type of programmable resistive memory material. These properties have generated interest in using phase change material and other programmable resistive memory material to form nonvolatile memory circuits, which can be read and written with random access.

The change from the amorphous to the crystalline state is generally a lower current operation. The change from crystalline to amorphous, referred to as reset herein, is generally a higher current operation, which includes a short high current density pulse to melt or breakdown the crystalline structure, after which the phase change material cools quickly, quenching the phase change process and allowing at least a portion of the phase change structure to stabilize in the amorphous state. It is desirable to minimize the magnitude of the reset current used to cause the transition of the phase change material from a crystalline state to an amorphous state. The memory cells using phase change material include an "active region" in the bulk of the phase change material of the cell in which the actual phase transitions are located. Techniques are applied to make the active region small, so that the amount of current needed to induce the phase change is reduced. Also, techniques are used to thermally isolate the active region in the phase change cell so that the resistive heating needed to induce the phase change is confined to the active region.

The magnitude of the reset current needed for reset can also be reduced by reducing the size of the phase change material element in the cell and/or the contact area between electrodes and the phase change material, such that higher current densities are achieved with small absolute current values through the phase change material element.

One direction of development has been toward forming small pores in an integrated circuit structure, and using small quantities of programmable resistive material to fill the small pores. Patents illustrating development toward small pores include: Ovshinsky, "Multibit Single Cell Memory Element Having Tapered Contact," U.S. Pat. No. 5,687,112, issued Nov. 11, 1997; Zahorik et al., "Method of Making Chalcogenide [sic] Memory Device," U.S. Pat. No. 5,789,277, issued Aug. 4, 1998; Doan et al., "Controllable Ovonic Phase-Change Semiconductor Memory Device and Methods of Fabricating the Same," U.S. Pat. No. 6,150,253, issued Nov. 21, 2000.

Another technology developed by the assignee of the present application is referred to as a phase change bridge cell, in which a very small patch of memory material is formed as a bridge across a thin film insulating member located between electrodes. The phase change bridge is easily integrated with logic and other types of circuitry on integrated circuits. See, U.S. application Ser. No. 11/155,067, filed 17 Jun. 2005, entitled "Thin Film Fuse Phase Change RAM and Manufacturing Method," by Lung et al., incorporated by reference as if fully set forth herein, which application was owned at the time of invention and is currently owned by the same assignee.

Yet another approach to controlling the size of the active area in a phase change cell is to devise very small electrodes for delivering current to a body of phase change material. This small electrode structure induces phase change in the phase change material in a small area like the head of a mushroom, at the location of the contact. See, U.S. Pat. No. 6,429,064, issued Aug. 6, 2002, to Wicker, "Reduced Contact Areas of Sidewall Conductor;" U.S. Pat. No. 6,462,353, issued Oct. 8, 2002, to Gilgen, "Method for Fabricating a Small Area of Contact Between Electrodes;" U.S. Pat. No. 6,501,111, issued Dec. 31, 2002, to Lowrey, "Three-Dimensional (3D) Programmable Device;" U.S. Pat. No. 6,563,156, issued Jul. 1, 2003, to Harshfield, "Memory Elements and Methods for Making Same."

One approach to the heat flow problem is seen in U.S. Pat. No. 6,815,704, entitled "Self Aligned Air-Gap Thermal Insulation for Nano-scale Insulated Chalcogenide Electronics (NICE) RAM", in which an attempt is made to isolate the memory cell using gaps or voids on the sides of the phase change material. It has also been proposed to use thermally insulating materials to improve the confinement of heat to the active region.

Also, approaches to improving thermal isolation include forming the phase change element in a way that tends to isolate the active region from the electrodes, as shown for example in U.S. patent application Ser. No. 11/348,848, filed 7 Feb. 2006, entitled "I-Shaped Phase Change Memory Cell" by Chen et al., incorporated by reference as if fully set forth herein, which application was owned at the time of invention and is currently owned by the same assignee.

FIG. 1 illustrates a cross-sectional view of a portion of a prior art memory cell **100** including a memory member **110** comprising memory material having an active region **120** adjacent to a first interface structure **130**. The memory member **110** makes electrical and thermal contact with the first interface structure **130**, and also makes electrical and thermal contact with the second interface structure **140**. The memory member **110** is surrounded by a dielectric **165** that acts to provide some thermal isolation to the memory member **110**.

First interface structure **130** comprises a first conductive member **132** and a contact area **134** where the material of the first conductive member **132** contacts the memory material of the memory member **110**. The first interface structure **130** is

also electrically and thermally coupled to access circuitry (not shown) including an isolation device such as a transistor or a diode. The first interface structure **130** has a thermal impedance between the memory member **110** and the access circuitry.

Second interface structure **140** comprises a second conductive member **142** and a contact area **144** where the material of the second conductive member **142** contacts the memory material of the memory member **110**. The second interface structure **140** is also electrically and thermally coupled to a bit line structure (not shown) including a bit line. The second interface structure **140** has a thermal impedance between the memory member **110** and the bit line structure.

In operation, bias circuitry (See, for example, bias circuitry voltage and current sources **1255** of FIG. **12**) applying voltages to the isolation device and the bit line can induce current to flow from the first interface structure **130** to the second interface structure **140**, or vice-versa, via the memory member **110**. As current passes between the first and second interface structures **130**, **140** and through the memory member **110**, a portion of memory member **110** called the active region **120** heats up more quickly than the remainder of the memory member **110**.

During reset the memory cell **100** is subject to a reset pulse having a pulse length of time, the reset pulse applied by the bias circuitry to transform the active region **120** of the memory member **110** to an amorphous phase. This reset pulse is a relatively high energy pulse, sufficient to raise the temperature of at least the active region **120** above the transition (crystallization) temperature  $T_x$  of the memory material and also above the melting temperature  $T_m$  of the memory material, thus placing at least the active region **120** in a liquid state. The reset pulse is then terminated, resulting in a relatively quick quenching time as the active region **120** quickly cools from melting temperature  $T_m$  to below transition temperature  $T_x$  such that the active region **120** stabilizes in an amorphous phase.

In FIG. **1** the active region **120** of the memory member **110** occurs adjacent to the first interface structure **130** because of a significant difference in the thermal impedances of the first and second interface structures **130**, **140**. A significant thermal impedance difference can cause, for example, heat transfer from the memory member **110** through the first interface structure **130** during quenching that is much greater than heat transfer from the memory member **110** through the second interface structure **140**. This can result in the portion of the memory member **110** nearest the first interface structure **130** undergoing cooling at a faster rate than the rest of the memory member **110**, such that the active region **120** is adjacent the first interface structure **130**.

Since the phase change of the active region **120** occurs as a result of heating and because the interfaces between the memory element **110** and the first and second interface structures **130**, **140** are generally weak points, an interface adjacent to the active region **120** will undergo high temperatures that can increase the risk of failure of the interface. Therefore, issues can arise with the reliability of the memory cell **100** if the active region **120** is adjacent to an interface structure **130**, **140**.

Also, due to the high thermal conductivity of the interface structures **130**, **140**, if the active region **120** is adjacent to an interface structure **130**, **140** a significant amount of heat will be drawn away from the active region **120**, resulting in the need for a larger amount of power to induce the desired phase change in the active region **120**. However, if the active region **120** is spaced away from the first and second interface structures **130**, **140**, the remaining portions of the memory element

**110** can provide some thermal isolation to the active region **120** and thus reduce the amount of power needed to induce a phase change.

It is desirable therefore to provide a memory cell structure having an active region spaced away from the first and second interface structures to improve reliability and a reduce the amount of power needed for reset, as well as methods for manufacturing such devices.

#### SUMMARY OF THE INVENTION

A memory device described herein includes access circuitry having a thermal impedance, and a bit line structure also having a thermal impedance. The memory device further includes a memory member comprising memory material contacting a first interface structure, the first interface structure electrically and thermally couples the memory member to the access circuitry and has a thermal impedance therebetween. A second interface structures also contacts the memory member, the second interface structure electrically and thermally couples the memory member to the bit line structure and has a thermal impedance therebetween. Bias circuitry is also included for applying a reset pulse to the access circuitry and to the bit line structure. The thermal impedances of the access circuitry and of the bit line structure are such that the temperature of each remain relatively constant compared to the temperature change of an active region of the memory member during the reset pulse. The thermal impedances of the first and second interface structures are essentially equal such that applying the reset pulse results in a phase transition of an active region of the memory member spaced away from both the first and second interface structures. In some embodiments the active region of the memory element is a significant distance away from the first and second interface structures. For example, the active region may occur essentially in the center of the memory element.

In one embodiment the first interface structure comprises a first conductive member having a first shape, and the second interface structure comprises a second conductive member having a second shape. The second shape is a mirror image of the first shape and the first conductive member consists essentially of the same materials as the second conductive member. As used herein, a shape is a mirror image if its parts are arranged as to present a reversal of the arrangement in another essentially similar thing. Mirror image shapes and using essentially the same materials for the first and second interface structures can result in the active region of the memory element being spaced a significant distance away from both of the interface structures, and may result in the active region being essentially in the center of the memory element.

A method for manufacturing a memory device described herein includes forming access circuitry having a thermal impedance, forming a bit line structure having a thermal impedance, and forming a memory member comprising a memory material. The method further includes forming a first interface structure contacting the memory member, the first interface structure electrically and thermally coupling the memory member to the access circuitry and having a first thermal impedance therebetween. A second interface structure contacting the memory member is formed, the second interface structure electrically and thermally coupling the memory member to the bit line structure and having a second thermal impedance therebetween. Bias circuitry formed for applying a reset pulse to the access circuitry and to the bit line structure, the reset pulse having a second thermal impedance therebetween. The thermal impedances of the access circuitry and of the bit line structure are such that the temperature of

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each remain relatively constant compared to the temperature change of an active region of the memory member during the reset pulse. The thermal impedances of the first and second interface structures are essentially equal such that applying the reset pulse results in a phase transition of an active region of the memory member spaced away from both the first and second interface structures.

Structures and methods of the present invention are disclosed in the detailed description below. This summary does not purport to define the invention. The invention is defined by the claims. These and other embodiments, features, aspects, and advantages of the invention will become better understood with reference to the following description, appended claims and accompanying drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 illustrates a cross-sectional view of a portion of a prior art memory cell.

FIG. 2 illustrates a cross-sectional view of an embodiment of a memory cell including a memory member having an active region spaced away from both a first interface structure and a second interface structure.

FIG. 3 is a simplified equivalent thermal circuit diagram of the memory cell illustrated in FIG. 2.

FIG. 4 illustrates a cross-sectional view of a second embodiment of a memory cell.

FIG. 5 illustrates a cross-sectional view of a portion of third embodiment of a memory cell.

FIG. 6 illustrates a cross-sectional view of a portion of a fourth embodiment of a memory cell.

FIG. 7 illustrates a cross-sectional view of a portion of a fifth embodiment of a memory cell.

FIGS. 8-11 illustrate cross-sectional views of steps in a manufacturing process for manufacturing memory cells described herein.

FIG. 12 is a simplified block diagram of an integrated circuit including an array of memory cells as described herein.

FIG. 13 is a schematic illustration of a memory array which can be implemented using memory cells described herein.

#### DETAILED DESCRIPTION

A detailed description is provided with reference to FIGS. 2-13.

FIG. 2 illustrates a cross-sectional view of an embodiment of a memory cell 200 including a memory member 210 comprising memory material having an active region 220 spaced away from both a first interface structure 230 and a second interface structure 240. The memory member 210 makes electrical and thermal contact with the first interface structure 230, and also makes electrical and thermal contact with the second interface structure 240. The memory member 210 is surrounded by a dielectric 265 that acts to provide some thermal isolation to the memory member 210 and to the first and second interface structures 230, 240. The memory member 210 is cylindrical with a cross-section that is circular, oval, square, or other shape.

First interface structure 230 comprises a first conductive member 232 and a contact area 234 where the material of the first conductive member 232 contacts the memory material of the memory member 210. The first interface structure 230 is also electrically and thermally coupled to access circuitry 282 including conductive plug 250 and isolation device 275. The first conductive member 232 is also cylindrical with a cross-section matching that of the memory member 210.

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The isolation device 275 includes a word line 280 as the gate, doped regions 272, 274 in substrate 270 as drain and source regions respectively, and a source line 285 contacting the doped region 274. The conductive plug 250 contacts the doped region 272 of access device 275 and extends through dielectric layer 266 to contact first conductive member 232.

Second interface structure 240 comprises a second conductive member 242 and a contact area 244 where the material of the second conductive member 242 contacts the memory material of the memory member 210. The second interface structure 240 is also electrically and thermally coupled to bit line structure 290 including conductive plug 260 and bit line 295. The conductive plug 260 contacts the bit line 295 and the second conductive member 242. The second conductive member 242 is also cylindrical with a cross-section matching that of the memory member 210.

The word line 280 and the source line 285 extend in parallel in a direction perpendicular to the cross-section illustrated in FIG. 2, and bit line 295 extends in a direction parallel to the cross-section illustrated in FIG. 2.

During reset of the memory cell 200, bias circuitry (See, for example, bias circuitry voltage and current sources 1255 of FIG. 12) applies a reset pulse having a pulse length of time to the access circuitry 282 and the bit line structure 290, the reset pulse inducing current to flow from the first interface structure 230 to the second interface structure 240, or vice-versa, via the memory member 210. As the current passes through the first and second interface structures 230, 240 and the memory member 210, the active region 220 heats up more quickly than the remainder of the memory member 210. The reset pulse is sufficient to raise the temperature of at least the active region 220 above the transition (crystallization) temperature  $T_x$  of the memory material and also above the melting temperature  $T_m$  of the memory material, thus placing the active region 220 in a liquid state. The reset pulse is then terminated, resulting in the active region 220 cooling from melting temperature  $T_m$  to below transition temperature  $T_x$  such that the active region 220 stabilizes in an amorphous phase. As is described in more detail below with reference to FIG. 3, the thermal impedance of the first interface structure 230 between the memory member 210 and the access circuitry 282, and the thermal impedance of the second interface structure 240 between the memory member 210 and the bit line structure 290, effect the location of the active region 220 of the memory member 210.

FIG. 3 is a simplified equivalent thermal circuit diagram of the memory cell 200 illustrated in FIG. 2. As illustrated in FIG. 3, the memory member 210, the first interface structure 230, the second interface structure 240, the access circuitry 282, and the bit line structure 290 are each represented by a thermal impedance including a thermal resistance in parallel with a thermal capacitance.

Thermal resistance as used herein is a measure of an element's ability to prevent heat from flowing through it. Thermal capacitance as used herein is a measure of an element's capability of accumulating heat. The thermal resistance and capacitance of an element each depend upon many variables including material properties, shape of the element, and the size and quality of contacts that permit heat flow between the element and adjacent elements.

The access circuitry 282 and the bit line structure 290 have thermal impedances including relatively large thermal capacitances such that the temperature of the access circuitry 282 and the temperature of the bit line structure 290 remain relatively constant compared to the temperature change of the active region 220 of the memory member 210 during reset.

Because of the relatively constant temperatures of the access circuitry **282** and the bit line structure **290** during reset, the thermal impedances of the first and second interface structures **230, 240** effect how the memory member **210** heats up and cools down during reset, thereby determining the location of the active region **220** relative to the first and second interface structures **230, 240**. When the thermal impedances of the first and second interface structures **230, 240** are essentially equal the active region **220** will be spaced away from both the first and second interface structures **230, 240**.

Referring back to FIG. 2, the thermal impedances of the first and second interface structures **230, 240** are essentially equal because the first and second interface structures **230, 240** are substantially symmetrical structures (mirror-images) including having the same material for the first and second conductive members **232, 242**, substantially the same widths **251** for the first and second conductive members **232, 242**, substantially the same thicknesses **231** for the first and second conductive members **232, 242**, and substantially the same contact areas **234, 244**. Additionally, plugs **250, 260** preferably have substantially the same widths **261** and are made of the same material so that the contact area and the quality of the contact between the plugs **250, 260** and the first and second interface structures **230, 240** are essentially the same.

It will be understood that a wide variety of materials can be utilized in implementation of the first and conductive members **232, 242** and plugs **250, 260**, including metals such as aluminum, titanium nitride, and tungsten based materials as well as non-metal conductive material such as doped polysilicon. The first and second conductive members **232, 242** in the illustrated embodiment are preferably TiN or TaN, and the plugs **250, 260** are preferably formed from a refractory metal such as tungsten W. Alternatively, the first and second conductive members **232, 242** and plugs **250, 260** may comprise TiAlN or TaAlN, or comprise, for further examples, one or more elements selected from the group consisting of Ti, W, Mo, Al, Ta, Cu, Pt, Ir, La, Ni, N, O and Ru and combinations thereof. It is preferred that all or part of the first and second conductive members **230, 240** in contact with the memory member **210** comprise a material selected for compatibility with the memory material of the memory member **210**. TiN may be preferred because it makes a good contact with GST (discussed below) as a memory material, it is a common material used in semiconductor manufacturing, and it provides a good diffusion barrier at the higher temperatures at which GST transitions, typically in the 600-700 degree Celsius range.

Embodiments of the memory cell **200** include phase change based memory materials, including chalcogenide based materials and other materials, for the memory member **210**. Chalcogens include any of the four elements oxygen (O), sulfur (S), selenium (Se), and tellurium (Te), forming part of group VI of the periodic table. Chalcogenides comprise compounds of a chalcogen with a more electropositive element or radical. Chalcogenide alloys comprise combinations of chalcogenides with other materials such as transition metals. A chalcogenide alloy usually contains one or more elements from column six of the periodic table of elements, such as germanium (Ge) and tin (Sn). Often, chalcogenide alloys include combinations including one or more of antimony (Sb), gallium (Ga), indium (In), and silver (Ag). Many phase change based memory materials have been described in technical literature, including alloys of: Ga/Sb, In/Sb, In/Se, Sb/Te, Ge/Te, Ge/Sb/Te, In/Sb/Te, Ga/Se/Te, Sn/Sb/Te, In/Sb/Ge, Ag/In/Sb/Te, Ge/Sn/Sb/Te, Ge/Sb/Se/Te and Te/Ge/Sb/S. In the family of Ge/Sb/Te alloys, a wide range of

alloy compositions may be workable. The compositions can be characterized as  $\text{Te}_a\text{Ge}_b\text{Sb}_{100-(a+b)}$ .

Chalcogenides and other phase change materials are doped with impurities in some embodiments to modify conductivity, transition temperature, melting temperature, and other properties of memory elements using the doped chalcogenides. Representative impurities used for doping chalcogenides include nitrogen, silicon, oxygen, silicon dioxide, silicon nitride, copper, silver, gold, aluminum, aluminum oxide, tantalum, tantalum oxide, tantalum nitride, titanium and titanium oxide. See, for example U.S. Pat. No. 6,800,504, and U.S. Patent Application Publication No. US 2005/0029502.

One researcher has described the most useful alloys as having an average concentration of Te in the deposited materials well below 70%, typically below about 60% and ranged in general from as low as about 23% up to about 58% Te and most preferably about 48% to 58% Te. Concentrations of Ge were above about 5% and ranged from a low of about 8% to about 30% average in the material, remaining generally below 50%. Most preferably, concentrations of Ge ranged from about 8% to about 40%. The remainder of the principal constituent elements in this composition was Sb. These percentages are atomic percentages that total 100% of the atoms of the constituent elements. (Ovshinsky '112 patent, cols 10-11.) Particular alloys evaluated by another researcher include  $\text{Ge}_2\text{Sb}_2\text{Te}_5$ ,  $\text{GeSb}_2\text{Te}_4$  and  $\text{GeSb}_4\text{Te}_7$ . (Noboru Yamada, "Potential of Ge—Sb—Te Phase-Change Optical Disks for High-Data-Rate Recording", SPIE v.3109, pp. 28-37 (1997).) More generally, a transition metal such as chromium (Cr), iron (Fe), nickel (Ni), niobium (Nb), palladium (Pd), platinum (Pt) and mixtures or alloys thereof may be combined with Ge/Sb/Te to form a phase change alloy that has programmable resistive properties. Specific examples of memory materials that may be useful are given in Ovshinsky '112 at columns 11-13, which examples are hereby incorporated by reference.

Phase change alloys are capable of being switched between a first structural state in which the material is in a generally amorphous solid phase, and a second structural state in which the material is in a generally crystalline solid phase in its local order in the active channel region of the cell. The term amorphous is used to refer to a relatively less ordered structure, more disordered than a single crystal, which has the detectable characteristics such as higher electrical resistivity than the crystalline phase. The term crystalline is used to refer to a relatively more ordered structure, more ordered than in an amorphous structure, which has detectable characteristics such as lower electrical resistivity than the amorphous phase. Typically, phase change materials may be electrically switched between different detectable states of local order across the spectrum between completely amorphous and completely crystalline states. Other material characteristics affected by the change between amorphous and crystalline phases include atomic order, free electron density and activation energy. The material may be switched either into different solid phases or into mixtures of two or more solid phases, providing a gray scale between completely amorphous and completely crystalline states. The electrical properties in the material may vary accordingly.

Phase change alloys can be changed from one phase state to another by application of electrical pulses. It has been observed that a shorter, higher amplitude pulse tends to change the phase change material to a generally amorphous state. A longer, lower amplitude pulse tends to change the phase change material to a generally crystalline state. The energy in a shorter, higher amplitude pulse is high enough to allow for bonds of the crystalline structure to be broken and

short enough to prevent the atoms from realigning into a crystalline state. Appropriate profiles for pulses can be determined empirically or by modeling, and specifically adapted to a particular phase change alloy. In following sections of the disclosure, the phase change material is referred to as GST, and it will be understood that other types of phase change materials can be used. A material useful for implementation of a PCRAM described herein is  $\text{Ge}_2\text{Sb}_2\text{Te}_5$ .

Representative chalcogenide material can be characterized as follows:  $\text{Ge}_x\text{Sb}_y\text{Te}_z$ , where  $x:y:z=2:2:5$ . Other compositions can be used with  $x: 0\sim 5$ ;  $y: 0\sim 5$ ;  $z: 0\sim 10$ .  $\text{GeSbTe}$  with doping, such as N—, Si—, Ti—, P—, As— or other element doping may also be used. These materials can be formed by PVD sputtering or magnetron-sputtering method with reactive gases of Ar,  $\text{N}_2$ , and/or He, etc and chalcogenide at the pressure of 1 mtorr–100 mtorr. The deposition is usually done at room temperature. A collimator with an aspect ratio of 1~5 can be used to improve the fill-in performance. To improve the fill-in performance, the DC bias of several tens to several hundreds of volts is also used. Also, the combination of DC bias and the collimator can be used simultaneously. The post deposition annealing treatment with vacuum or  $\text{N}_2$  ambient is sometimes needed to improve the crystallize state of chalcogenide material. The annealing temperature typically ranges 100° C. to 400° C. with an anneal time of less than 30 minutes.

The thickness of chalcogenide material depends on the design of cell structure. In general, a chalcogenide material with thickness of higher than 8 nm can have a phase change characterization so that the material exhibits at least two stable resistance states.

FIG. 4 illustrates a cross-sectional view of a second embodiment of a memory cell 400 including a memory member 410 comprising memory material having an active region 420 spaced away from both a first interface structure 430 and a second interface structure 440. The memory member 410 is cylindrical with a cross-section that is circular, oval, square, or other shape. FIG. 4 is similar to the embodiment illustrated in FIG. 2 with the first and second conductive elements 232, 242 omitted.

The first interface structure 430 comprises a contact area 434 where the material of conductive plug 250 contacts the memory material of memory member 410. The second interface structure 440 comprises a contact area 444 where material of the plug 260 contacts the memory material of memory member 410. The plugs 250, 260 comprise the same material so that the contact quality of the contact areas 434, 444 are substantially the same. Additionally, plugs 250, 260 are preferably symmetrical structures (mirror-images) including having the same widths 261 and thicknesses 262.

The first interface structure 430 has a thermal impedance between the memory member 410 and the access circuitry 282, and the second interface structure 440 has a thermal impedance between the memory member 410 and the bit line structure 290. These thermal impedances are essentially equal because the contact areas 434, 444 are substantially the same and the contact quality of the contact areas 634, 644 are substantially the same.

FIG. 5 illustrates a cross-sectional view of a third embodiment of a memory cell 500 including memory member 510 comprising memory material having an active region 520 spaced away from both a first interface structure 530 and a second interface structure 540. The memory member 510 is cylindrical with a cross-section that is circular, oval, square, or other shape. FIG. 5 is similar to the embodiment illustrated in FIG. 2 with the plug 260 omitted.

First interface structure 530 comprises a first conductive member 532 and a contact area 534 where material of the first

conductive member 532 contacts the memory material of the memory member 510. The first conductive member 532 is also cylindrical with a cross-section matching that of the memory member 510.

Second interface structure 540 comprises a second conductive member 542 and a contact area 544 where the material of the second conductive member 542 contacts the memory material of the memory member 510. The second conductive member 542 is also cylindrical with a cross-section matching that of the memory member 510.

The first interface structure 530 has a thermal impedance between the memory member 510 and the access circuitry 282, and the second interface structure 540 has a thermal impedance between the memory member 510 the bit line 295. These thermal impedances are essentially equal because the first and second interface structures 530, 540 are substantially symmetrical structures (mirror-images) including having the same material for the first and second conductive members 532, 542, substantially the same widths 551 for the first and second conductive members 532, 542, substantially the same thicknesses 531 for the first and second conductive members 532, 542, and substantially the same contact areas 234, 244.

FIG. 6 illustrates a cross-sectional view of a fourth embodiment of a memory cell 600 including memory member 610 comprising memory material having an active region 620 spaced away from both a first interface structure 630 and a second interface structure 640. The memory member 610 is cylindrical with a cross-section that is circular, oval, square, or other shape. FIG. 6 is similar to the embodiment illustrated in FIG. 5 with the first and second conductive elements 532, 542 omitted.

The first interface structure 630 comprises a contact area 634 where the material of conductive plug 250 contacts the memory material of memory member 610. The second interface structure 640 comprises a contact area 644 where the material of bit line 295 contacts the memory material of memory member 610. The surface of bit line 295 and the surface of the plug 250 preferably comprise the same material, thus the contact quality of the contact areas 634, 644 are substantially the same.

The first interface structure 630 has a thermal impedance between the memory member 610 and the access circuitry 282, and the second interface structure 640 has a thermal impedance between the memory member 610 and the bit line 295. These thermal impedances are essentially equal because the contact areas 634, 644 are substantially the same and the contact quality of the contact areas 634, 644 are substantially the same. Although the thermal impedance of the bit line 295 may be different than that of the access circuitry 282, each have relatively large thermal capacitances such that the temperature of the access circuitry 282 and the temperature of the bit line 295 remain relatively constant compared to the temperature change of the active region 620 of the memory member 610 during reset. Thus, the active region 620 of the memory member 610 will be spaced away from both the first and second interface structures 630, 640.

FIG. 7 illustrates a cross-sectional view of a fifth embodiment of a memory cell 700 including memory member 710 comprising memory material having an active region 720 spaced away from both a first interface structure 730 and a second interface structure 740. The first and second interface structures 730, 740 are separated by a dielectric spacer 750 having a width 752. The memory member 710 comprising a portion of a memory material layer 780 extends across the dielectric spacer 750 and contacts the first and second interface structures 730, 740. The memory member 710 defines an electrical current path between the first and second interface

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structure 730, 740 having a path length defined by the width 752 of the dielectric spacer 750.

The first interface structure 730 comprises a first conductive member 732 and a contact area 734 where material of the first conductive member 732 contacts memory material of the memory member 710. The second interface structure 740 comprises a second conductive member 742 and a contact area 744 where material of the second conductive member 742 contacts memory material of the memory member 710.

As can be seen in FIG. 7, the contact area between the memory layer 780 and the first conductive member 732 is different than the contact area between the memory layer 780 and the second conductive member 742. However, as explained below, this difference is not significant in determining the location of the active region 720.

In operation electrical current flows between plug 250 and plug 260 via the first and second conductive members 732, 742 and through the memory layer 780. Because the thermal and electrical conductivity of the first and second conductive members 732, 742 is greater than that of the memory layer 780, heat flow and electrical current in the memory layer 780 will be concentrated in the portion of the memory layer 780 extending across the dielectric spacer 750 and in the portions of the memory layer 780 overlying the regions of the first and second conductive members 732, 742 adjacent the dielectric spacer. Thus the contact areas 734, 744 are essentially the same for the purposes of heat flow and electrical conduction. In other words, the extra size of the contact area 734 does not significantly affect the thermal impedance of the interface structures 730.

Dielectric 770 thermally and electrically separates the source line 285 from the second conductive member 742.

The first interface structure 730 has a thermal impedance between the memory member 710 and the access circuitry 282, and the second interface structure 740 has a thermal impedance between the memory member 710 and the bit line structure 260. These thermal impedances are essentially equal because the first and second interface structures 730, 740 are essentially symmetrical structures including having the same material for the first and second conductive members 732, 742, substantially the same thicknesses 795 for the first and second conductive members, and substantially the same contact areas 734, 744. The plugs 250, 260 also respectively contact first and second conductive members 732, 742 at close to equal distances 796a, 796b from the dielectric spacer 750, thereby helping to ensure that the first and second conductive members 732, 742 have essentially equal thermal impedances. Additionally, plugs 250, 260 preferably have the same widths and are made of the same material so that the contact areas and the quality of the contact regions between the plugs 250, 260 and the first and second interface structures 730, 740 are the same. Because the thermal and electrical conductivity of the first and second conductive members 732, 742 is greater than that of the memory layer 780, the location of the active region 710 is insensitive to small differences in the distances 796a, 796b.

FIGS. 8-11 illustrate cross-sectional views of an embodiment of a manufacturing process, the process resulting in the memory cell illustrated in FIG. 2.

FIG. 8 illustrates a first step in the process comprising providing access circuitry 282 having a top surface 800.

Next, a multi-layer structure is formed on the top surface 800 of FIG. 8, the multi-layer structure comprising a first conductive layer 900, a memory material layer 910, and a second conductive layer 920, resulting in the structure illus-

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trated in FIG. 9. The first and second conductive layers 900, 920 comprise the same material, such as TiN, and have the same thicknesses 930, 940.

Next, etching is performed on the multi-layer structure illustrated in FIG. 9, thereby forming a first conductive member 232 comprising material from the first conductive layer 900 on the plug 250, a phase change member 210 comprising material from the memory material layer 910, and a second conductive member 242 comprising material from the second conductive layer 920, resulting in the structure illustrated in FIG. 10. The etching can be performed, for example, by patterning a pillar of photoresist on the second conductive layer (See ref. no. 920, FIG. 9), using the pillar of photoresist as an etch mask, and then removing the photoresist.

Next, dielectric fill layer 265 is formed on the structure illustrated in FIG. 10 and plug 260 is formed in electrical and thermal contact with the second conductive member 242 and extending to the top surface 1110 of the dielectric layer 265, resulting in the structure illustrated in FIG. 11.

Next a bit line 295 is formed on the top surface 1110 of the dielectric layer 265, resulting in the memory cell 200 illustrated in FIG. 2.

FIG. 12 is a simplified block diagram of an integrated circuit in accordance with an embodiment. The integrated circuit 1200 includes a memory array 1205 implemented using memory cells as described herein having interface structures with essentially equal thermal impedances. A row decoder 1210 having read, set and reset modes is coupled to a plurality of word lines 1215 arranged along rows in the memory array 1205. A column decoder 1220 is coupled to a plurality of bit lines 1225 arranged along columns in the memory array 1205 for reading, setting and resetting memory cells in the memory array 1205. Addresses are supplied on bus 1260 to column decoder 1220 and row decoder 1210. Sense amplifiers and data-in structures in block 1230, including current sources for the read, set and reset modes, are coupled to the column decoder 1220 via data bus 1235. Data is supplied via the data-in line 1240 from input/output ports on the integrated circuit 1200 or from other data sources internal or external to the integrated circuit 1200, to the data-in structures in block 1230. In the illustrated embodiment, other circuitry 1265 is included on the integrated circuit 1200, such as a general purpose processor or special purpose application circuitry, or a combination of modules providing system-on-a-chip functionality supported by the phase change memory cell array. Data is supplied via the data-out line 1245 from the sense amplifiers in block 1230 to input/output ports on the integrated circuit 1200, or to other data destinations internal or external to the integrated circuit 1200.

A controller implemented in this example using bias arrangement state machine 1250 controls the bias circuitry voltage and current sources 1255 for the application of bias arrangements including read, set, reset and verify voltages and or currents for the word lines and bit lines, and controls the word line/source line operation using an access control process. The controller can be implemented using special-purpose logic circuitry as known in the art. In alternative embodiments, the controller comprises a general-purpose processor, which may be implemented on the same integrated circuit, which executes a computer program to control the operations of the device. In yet other embodiments, a combination of special-purpose logic circuitry and a general-purpose processor may be utilized for implementation of the controller.

FIG. 13 is a schematic illustration of a memory array 1300, which can be implemented using memory cells as described herein. Four memory cells 1302, 1304, 1306, and 1308 hav-

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ing respective memory elements **1312**, **1314**, **1316**, and **1318** are illustrated in FIG. **13**, representing a small section of an array that can include millions of memory cells.

In the schematic illustration of FIG. **13**, common source line **1320** and word lines **1322**, **1324** are arranged generally parallel in the y-direction. Bit lines **1326**, **1328** are arranged generally parallel in the x-direction. Thus, a y-decoder and a word line driver **1350**, having set, reset, and read modes, are coupled to the word lines **1322**, **1324**. Bit line current sources **1352** for set, reset, and read modes, a decoder and sense amplifiers (not shown) are coupled to the bit lines **1326**, **1328**. The common source line **1320** is coupled to the source line termination circuit **1354**, such as a ground terminal. The source line termination circuit **1354** may include bias circuitry such as voltage sources and current sources, and decoding circuits for applying bias arrangements, other than ground, to the source lines in some embodiments.

The common source line **1320** is coupled to the source terminals of memory cells **1302**, **1304**, **1306**, and **1308**. The word line **1322** is coupled to the gate terminals of memory cells **1302**, **1306**. The word line **1324** is coupled to the gate terminals of memory cells **1304**, **1308**.

Memory cells **1302**, **1304** including respective memory elements **1312**, **1314** are representative. The drain of memory cell **1302** is coupled to the first interface structure **1360** for memory element **1312**, which in turn is coupled to the second interface structure **1361**. Likewise, the drain of memory cell **1304** is coupled to the first interface structure **1362** for memory element **1314**, which in turn is coupled to the second interface structure **1363**. The second interface structures **1361**, **1363** are coupled to bit line **1326**. In operation, current sources **1352** operate in a lower current read mode, one or more intermediate current set modes, and a higher current reset mode. During the higher current reset mode, a current path **1380** through the selected memory cell (e.g. memory cell **1302** including memory element **1312**) is established by applying a voltage and current to the bit line **1326**, and voltages on the word line **1322** and source line **1320** sufficient to turn on the access transistor to memory cell **1302**, so that the current flows through the source line **1320**.

Likewise, during the lower current read mode, a current path **1382** through the selected memory cell (see the memory cell **1304** including memory element **1314**) is established by applying a voltage and current to the bit line **1326**, and voltages on the word line **1324** and source line **1320** sufficient to turn on the access transistor of memory cell **1304** and provide for current flow to the source line **1320**.

During set mode, used for one or more intermediate current levels, an access transistor is enabled, as just described with respect to the read mode.

The invention has been described with reference to specific exemplary embodiments. Various modifications, adaptations, and changes may be made without departing from the spirit and scope of the invention. Accordingly, the specification and drawings are to be regarded as illustrative of the principles of this invention rather than restrictive, the invention is defined by the following appended claims.

Any and all patents, patent applications and printed publications referred to above are hereby incorporated by reference.

What is claimed is:

1. A memory device comprising:
  - access circuitry comprising an isolation device, the access circuitry having a thermal impedance;
  - a bit line structure comprising a bit line, the bit line structure having a thermal impedance;

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a memory member comprising a memory material having at least two solid phases;

a first interface structure coupling the memory member to the access circuitry and having a first thermal impedance;

a second interface structure coupling the memory member to the bit line structure and having a second thermal impedance; and

bias circuitry for applying a reset pulse to the access circuitry and to the bit line structure, the reset pulse having a pulse length;

wherein the thermal impedance of the access circuitry and the thermal impedance of the bit line structure are such that the temperature of the access circuitry and the temperature of the bit line structure remain relatively constant during the pulse length of the reset pulse, and the first and second thermal impedances are essentially equal such that applying the reset pulse results in a phase transition of an active region of the memory member spaced away from both the first and second interface structures.

2. The device of claim **1**, wherein the access circuitry further comprises a conductive plug coupling the memory member to the access circuitry such that the first interface structure comprises a first contact area between the conductive plug and the memory member, and wherein the bit line contacts the memory member such that the second interface structure comprises a second contact area between the bit line and the memory member, the first and second contact areas being substantially the same.

3. The device of claim **1**, wherein the access circuitry further comprises a first conductive plug coupling the memory member to the access circuitry such that the first interface structure comprises a first contact area between the first conductive plug and the memory member, and wherein the bit line structure further comprises a second conductive plug coupling the memory member to the bit line structure such that the second interface structure comprises a second contact area between the second conductive plug and the memory member, the first and second contact areas being substantially the same.

4. The device of claim **1**, wherein the first interface structure comprises a first conductive member contacting the memory member and a contact area between the first conductive member and the memory member, and wherein the second interface structure comprises a second conductive member contacting the memory member and a contact area between the second conductive member and the memory member, the first and second interface structures being substantially symmetrical structures.

5. The device of claim **4**, wherein the access circuitry further comprises a first conductive plug contacting the first conductive member, and wherein the bit line contacts the second conductive member.

6. The device of claim **4**, wherein the access circuitry further comprises a first conductive plug contacting the first conductive member, and wherein the bit line structure further comprises a second conductive plug contacting the second conductive member.

7. The device of claim **6**, further comprising a dielectric spacer having a width between the first and second interface structures, wherein the memory member extends across the dielectric spacer to contact the first and second interface structures, thereby defining an inter-electrode path between the first and second interface structures having a path length defined by the width of the dielectric spacer.

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8. The device of claim 1, wherein the at least two solid phases include a generally amorphous phase and a generally crystalline phase.

9. The device of claim 1, wherein the memory material comprises a combination of two or more materials from the group of Ge, Sb, Te, Se, In, Ti, Ga, Bi, Sn, Cu, Pd, Pb, Ag, S, Si, O, P, As, N, and Au.

10. The device of claim 4, wherein each of the first and second conductive members comprise an element chosen from a group consisting of Ti, W, Mo, Al, Ta, Cu, Pt, Ir, La, Ni, N, O, and Ru and combinations thereof.

11. A method for manufacturing a memory device, the method comprising:

forming access circuitry comprising forming an isolation device, the access circuitry having a thermal impedance; forming a bit line structure comprising forming a bit line, the bit line structure having a thermal impedance;

forming a memory member comprising a memory material having at least two solid phases;

forming a first interface structure contacting the memory member, the first interface structure coupling the memory member to the access circuitry and having a first thermal impedance;

forming a second interface structure contacting the memory member, the second interface structure coupling the memory member to the bit line structure and having a second thermal impedance; and

forming bias circuitry for applying a reset pulse to the access circuitry and to the bit line structure, the reset pulse having a pulse length;

wherein the thermal impedance of the access circuitry and the thermal impedance of the bit line structure are such that the temperature of the access circuitry and the temperature of the bit line structure remain relatively constant during the pulse length of the reset pulse, and the first and second thermal impedances are essentially equal such that applying the reset pulse results in a phase transition of an active region of the memory member spaced away from both the first and second interface structures.

12. The method of claim 11, wherein the forming the access circuitry step further comprises forming a conductive plug contacting the memory member such that the first interface structure comprises a first contact area between the conductive plug and the memory member, and wherein forming the bit line structure step comprises forming the bit line in contact with the memory member such that the second interface structure comprises a second contact area between the bit line and the memory member, the first and second contact areas being substantially the same.

13. The method of claim 11, wherein the forming the access circuitry step further comprises forming a first conductive plug contacting the memory member such that the first interface structure comprises a first contact area between the first conductive plug and the memory member, and wherein the forming the bit line structure step further comprises forming a second conductive plug contacting the memory member such that the second interface structure comprises a second contact area between the second conductive plug and the memory member, the first and second contact areas being substantially the same.

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14. The method of claim 11, wherein the forming the first interface structure step comprises forming a first conductive member contacting the memory member, thereby forming a contact area between the first conductive member and the memory member, and wherein the forming the second interface structure step comprises forming a second conductive member contacting the memory member, thereby forming a contact area between the second conductive member and the memory member, the first and second interface structures being substantially symmetrical structures.

15. The method of claim 14, wherein the forming the access circuitry step further comprises forming a first conductive plug contacting the first conductive member, and wherein the forming the bit line structure step comprises forming the bit line contacting the second conductive member.

16. The method of claim 14, wherein the forming the access circuitry step further comprises forming a first conductive plug contacting the first conductive member, and wherein the forming the bit line structure step further comprises forming a second conductive plug contacting the second conductive member.

17. The method of claim 16, further comprising forming a dielectric spacer having a width between the first and second interface structures, wherein forming the memory member step comprises forming the memory member extending across the dielectric spacer such that the memory member contacts the first and second interface structures, thereby defining an inter-electrode path between the first and second interface structures having a path length defined by the width of the dielectric spacer.

18. The method of claim 11, wherein the memory material comprises a combination of two or more materials from the group consisting of Ge, Sb, Te, Se, In, Ti, Ga, Bi, Sn, Cu, Pd, Pb, Ag, S, Si, O, P, As, N and Au.

19. The method of claim 14, wherein each of the first and second conductive members comprise an element chosen from a group consisting of Ti, W, Mo, Al, Ta, Cu, Pt, Ir, La, Ni, N, and O and Ru and combinations thereof.

20. A memory device comprising:  
access circuitry comprising an isolation device;  
a bit line structure comprising a bit line;  
a memory member comprising a memory material having at least two solid phases;  
a first interface structure coupling the memory member to the access circuitry, the first interface structure comprising a first conductive member having a first shape;  
a second interface structure coupling the memory member to the bit line structure, the second interface structure comprising a second conductive member having a second shape, wherein the second shape is a mirror image of the first shape and the first conductive member consists of the same materials as the second conductive member; and

bias circuitry for applying a reset pulse to the access circuitry and to the bit line structure, such that applying the reset pulse results in a phase transition of an active region of the memory member spaced away from both the first and second interface structures.

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