



(72) BULGAJEWSKI, EDWARD, US

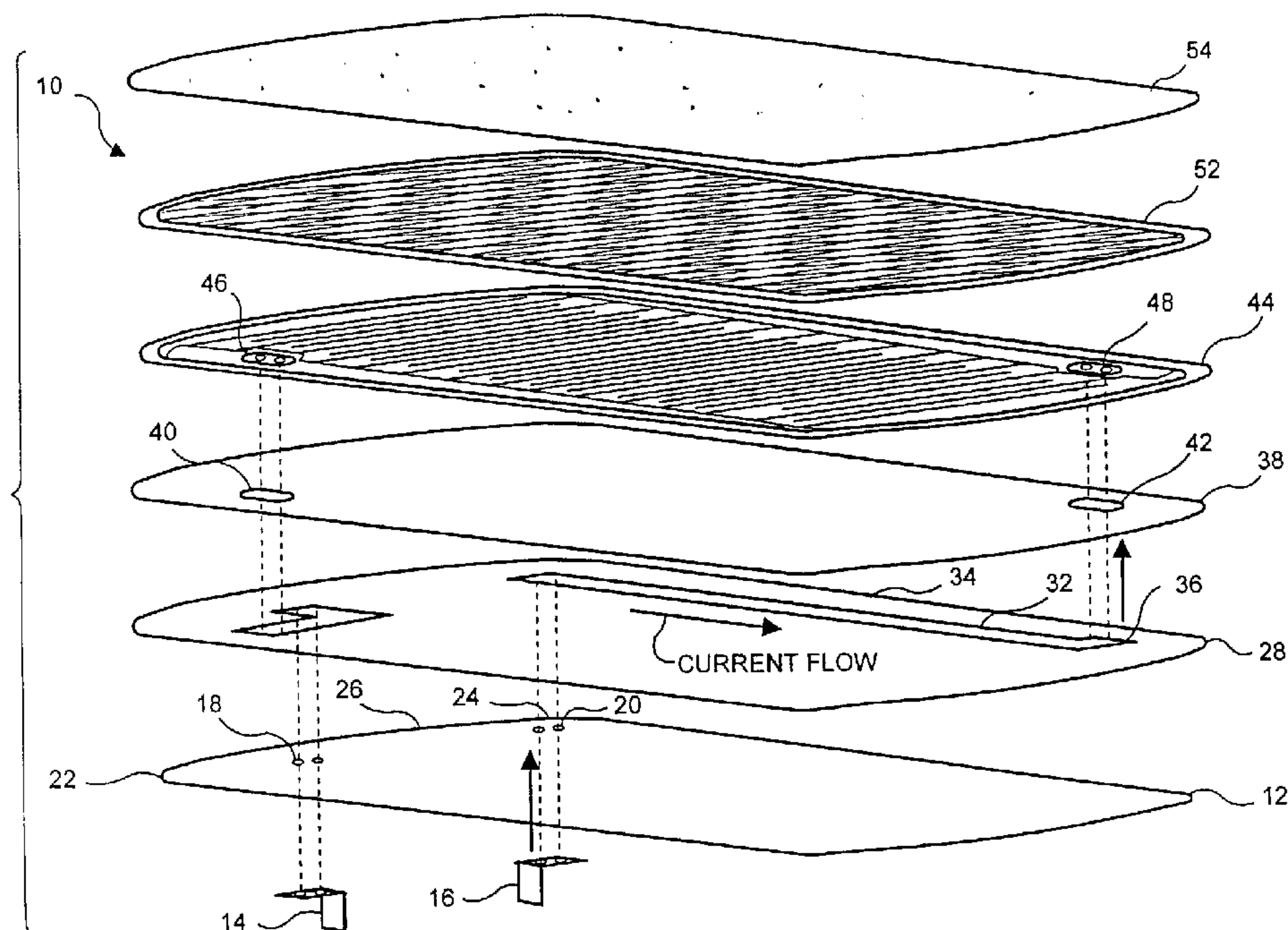
(71) ILLINOIS TOOL WORKS INC., US

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(30) 1999/03/29 (09/281,099) US

(54) **APPAREIL DE CHAUFFAGE AVEC ELEMENT A
COEFFICIENT DE TEMPERATURE POSITIF ET SYSTEME A
BUS**

(54) **HEATER WITH PTC ELEMENT AND BUSS SYSTEM**



(57) The heater is formed from a substrate layer, a feeder buss layer, a dielectric layer, a PTF (polymer thick film) conductor or main buss layer, a PTC (positive temperature coefficient) thermistor layer and an external laminated adhesive layer. All of the layers are substantially coextensive. The feeder buss layer, dielectric layer, main buss layer and PTC thermistor layers are preferably screen printed or otherwise selectively applied. The feeder buss layer includes first and second external electrical terminals formed on a single side thereof, and a buss for providing electrical communication from the first terminal to a connector diagonally removed from the second terminal. The connector and the second terminal provide electrical communication to diagonally opposed corners of the PTF conductor or main buss layer thereby providing relatively uniform current path distances through the thermistor layer.

HEATER WITH PTC ELEMENT AND BUSS SYSTEM

ABSTRACT OF THE DISCLOSURE

The heater is formed from a substrate layer, a feeder buss layer, a dielectric layer, a PTF (polymer thick film) conductor or main buss layer, a PTC (positive temperature coefficient) thermistor layer and an external laminated adhesive layer. All of the layers are substantially coextensive. The feeder buss layer, dielectric layer, main buss layer and PTC thermistor layers are preferably screen printed or otherwise selectively applied. The feeder buss layer includes first and second external electrical terminals formed on a single side thereof, and a buss for providing electrical communication from the first terminal to a connector diagonally removed from the second terminal. The connector and the second terminal provide electrical communication to diagonally opposed corners of the PTF conductor or main buss layer thereby providing relatively uniform current path distances through the thermistor layer.

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HEATER WITH PTC ELEMENT AND BUSS SYSTEMBACKGROUND OF THE INVENTIONField of the Invention

This invention pertains to a heater pad with a PTC (positive temperature coefficient) element and a buss system to equalize the current path distances.

Description of the Prior Art

In the prior art, PTC (positive temperature coefficient) heaters, such as those disclosed in U.S. Patent Nos. 4,857,711 and 4,931,627 to Watts, have a resistance which increases in response to increasing temperatures. This fundamentally reduces thermal energy output in view of a substantially constant voltage applied across this resistance, thereby tending to prevent overheating, and is therefore useful in applications with varying ambient temperatures, such as automotive mirror defrosting. Users in several applications desire a heater with both terminals across a single face of the heater in order to simplify electrical connections and to accommodate standard electrical circuitry. However, such a configuration often results in uneven resistance through the various electrical paths thereby resulting in uneven heating across the heating surface, increased current draw, and

increased buss width requirements.

OBJECTS AND SUMMARY OF THE INVENTION

It is therefore an object of this invention to provide a heater with PTC (positive temperature coefficient) characteristics which has relatively uniform heating characteristics across its heating surface.

It is therefore a still further object of this invention to provide heater with PTC characteristics which has relatively uniform resistance through the various electrical paths of its heating surface.

It is therefore a still further object of this invention to provide a heater with PTC characteristics which has a reduced current draw.

It is therefore a still further object of this invention to provide a heater with PTC characteristics which has reduced requirements with respect to main buss width.

It is therefore a still further object of this invention to provide a heater with PTC characteristics which has electrical terminals across a single face in order to accommodate standard electrical connections.

These and other objects are attained by providing a heater with a feeder buss layer formed on a polyester substrate. The feeder buss layer includes conducting portions which provide electrical communication from the terminals through conducting conduits in two diagonally opposed corners in an adjacent dielectric layer. The conducting conduits are further in

electrical communication with diagonally opposed corners of an adjacent main buss layer (otherwise known as a PTC conductor layer). The main buss layer provides current to the adjacent PTC thermistor layer. An adhesive layer may be formed adjacent to the PTC thermistor layer to provide electrical insulation and to provide the ability to fasten the heater to an adjacent surface, such as an automotive mirror.

BRIEF DESCRIPTION OF THE DRAWINGS

Further objects and advantages of the invention will become apparent from the following description and claims, and from the accompanying drawings, wherein:

Figure 1 is an exploded view of the heater of the present invention.

Figure 2 is a plan view of the heater of the present invention.

Figure 3 is a plan view of the feeder buss layer of the heater of the present invention.

Figure 4 is a plan view of the main buss or PTF conductor layer of the heater of the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring now to the drawings in detail wherein like numerals indicate like elements throughout the various views, one sees that Figure 1 is an exploded view of heater 10 of the present invention. As shown in Figure 2, heater 10 is illustrated in a generally rectangular shape with rounded corners, as may be provided to defrost an automotive rear view mirror. However, other shapes are appropriate for other applications.

Polyester substrate 12 provides a support for the subsequent layers of the heater as well as electrical insulation. Polyester substrate 12, as well as all other layers described hereinafter, are preferably of generally the same shape and size as the heater 10 and are generally coextensive therewith. Positive and negative electrical terminals 14, 16 pass through terminal eyelets 18, 20, respectively, formed inwardly adjacent from corners 22, 24 of side 26 of polyester substrate 12. Electrical terminals 14, 16 being formed along a single side of heater 10 provides for simplified connection to an external voltage source (not shown).

Selectively printed feeder buss layer 28 is adjacent to polyester substrate 12. Printed feeder buss layer 28 is preferably screen printed, but those skilled in the art will recognize that other printing methods are acceptable. Feeder buss layer 28 is formed of a conducting portion 30, in electrical communication with positive terminal 14. Feeder buss layer 28 further includes conducting buss 32 formed inwardly adjacent from side 34 of layer 28 (also see Figure 3). Conducting buss 32 provides electrical

communication between negative terminal 16 and extended terminal portion 36. Extended terminal portion 36 is formed at a corner diagonally opposite from conducting portion 30 and positive terminal 14.

Printed dielectric layer 38 is adjacent to feeder buss layer 28 and includes apertures 40, 42 at diagonally opposed corners thereof, through which conducting portion 30 (in electrical communication with positive terminal 14) and extended terminal portion 36 (in electrical communication with negative terminal 16) of feeder buss layer 28 pass, respectively. Printed dielectric layer 28 is preferably screen printed, but those skilled in the art will recognize that other printing methods are acceptable.

PTF (polymer thick film) conductor (or printed silver main buss, by screen printing or other method) layer 44 is adjacent to dielectric layer 38. PTF conductor layer 44 includes, at diagonally opposite corners, positive terminal 46 in electrical communication with conducting portion 30 of feeder buss layer 28 and negative terminal 48 in electrical communication with extended terminal portion 36 of feeder buss layer 28. PTF conductor layer 44 includes parallel conducting elements 50 (see Figure 4) in electrical communication with positive terminal 46 via buss 56, alternating with (and parallel to) parallel conducting elements 51 in electrical communication with negative terminal 48 via buss 55 for providing electrical communication to PTC thermistor layer 52 which is adjacent thereto. Parallel conducting elements 50 are in electrical communication with parallel conducting elements 51

substantially only through PTC thermistor layer 52. PTC thermistor layer 52 includes the thermal heating via the resistance with positive temperature coefficient characteristics (that is, increased resistance in response to increased temperature, thereby fundamentally providing reduced thermal heating when a substantially constant voltage is applied). PTC thermistor layer 52 is preferably screen printed, but those skilled in the art will recognize that other printing methods are acceptable. By applying the voltage between positive and negative terminals 46 and 48 at diagonally opposed corners of PTF conductor layer 44, the current path distances across PTF conductor layer 44 are substantially equalized (see the paths illustrated by arrows on Figure 4) thereby resulting in more spatially uniform heat production across PTC thermistor layer 52, reduced current draw, and reduced width requirements for busses 55, 56.

Laminated adhesive layer 54 is adjacent to PTC thermistor layer 52. Laminated adhesive layer 54 provides electrical insulation and further provides a method of attachment to the surface being heated, such as the rear surface of an automotive exterior rear view mirror.

The resulting circuit is formed from the voltage source (not shown) through negative terminal 16, across buss 32 to extended terminal portion 36 and negative terminal 48 of PTF conductor layer 44 to parallel conducting elements 51, through PTC thermistor layer 52, through parallel conducting elements 50, to positive terminal 46 of PTC conductor layer 44, to conducting portion 30, to positive

terminal 14 and back to the voltage source (not shown).

A variation of this embodiment is to provide the feeder buss layer 28 and dielectric layer 38 or laminated adhesive layer 54 on the opposite side of the polyester substrate 12 while using terminal eyelets 18, 20 (as appropriately relocated) as through apertures to connect the feeder buss layer 28 to the PTF conductor and PTC thermistor layers 44, 52.

To use heater 10, the installer attaches heater 10 to a surface to be heated and further provides a voltage source to terminals 14 and 16. The attachment of heater 10 can be performed using adhesive layer 54 or similar methods.

Thus the several aforementioned objects and advantages are most effectively attained. Although a single preferred embodiment of the invention has been disclosed and described in detail herein, it should be understood that this invention is in no sense limited thereby and its scope is to be determined by that of the appended claims.

CLAIMSWhat is Claimed is:

1. A heater including:

a substrate layer;

a buss layer including a first terminal and a second terminal formed adjacent to a single side of said buss layer, and a buss for providing electrical communication from said first terminal to a connector portion, said connector portion being formed on said buss layer at a distance from said second terminal greater than a distance between said first terminal and said second terminal;

a selective conducting layer having a third terminal in communication with first conducting strips and a fourth terminal in communication with second conducting strips, said third terminal being in electric communication with said second terminal, said fourth terminal being in electrical communication with said connector portion; and

a thermistor layer providing electrical communication between said first conducting strips and said second conducting strips.

2. The heater of Claim 1 wherein said substrate layer, said buss layer, said selective conducting layer and said thermistor layer are substantially coextensive.

3. The heater of Claim 2 wherein said thermistor layer has an increased resistance in response to increased temperature.

4. The heater of Claim 3 wherein the heater is substantially rectangular and said connector portion is diagonally opposite from said second terminal.
5. The heater of Claim 4 further including a dielectric layer between said buss layer and said selective conducting layer.
6. The heater of Claim 5 wherein said dielectric layer includes passageways through which said third terminal is in electric communication with said second terminal and said fourth terminal is in electrical communication with said connector portion.
7. The heater of Claim 6 wherein said first conducting strips are parallel to each other, said second conducting strips are parallel to each other and are parallel to said first conducting strips, and said first conducting strips alternate with said second conducting strips on said selective conducting layer.
8. The heater of Claim 7 wherein said first conducting strips are substantially free of electrical connection with said second conducting strips except through said thermistor layer.
9. The heater of Claim 8 wherein said buss layer, said dielectric layer, said selective conducting layer and said thermistor layer are screen printed.
10. The heater of Claim 9 further including an adhesive layer on an exterior surface thereof.

11. The heater of Claim 10 wherein said substrate layer is polyester and includes eyelets through which said first terminal and said second terminal pass to said buss layer.

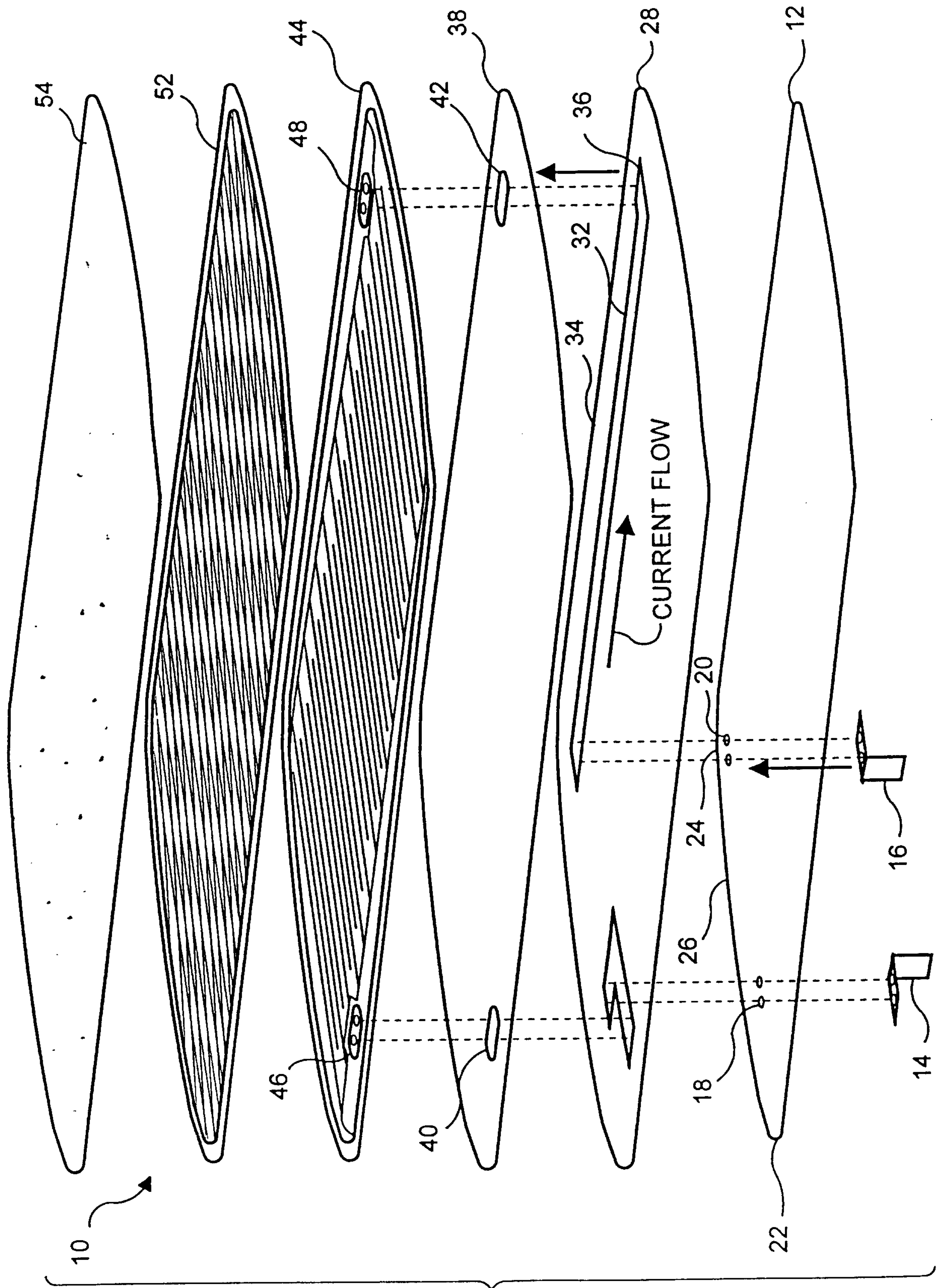
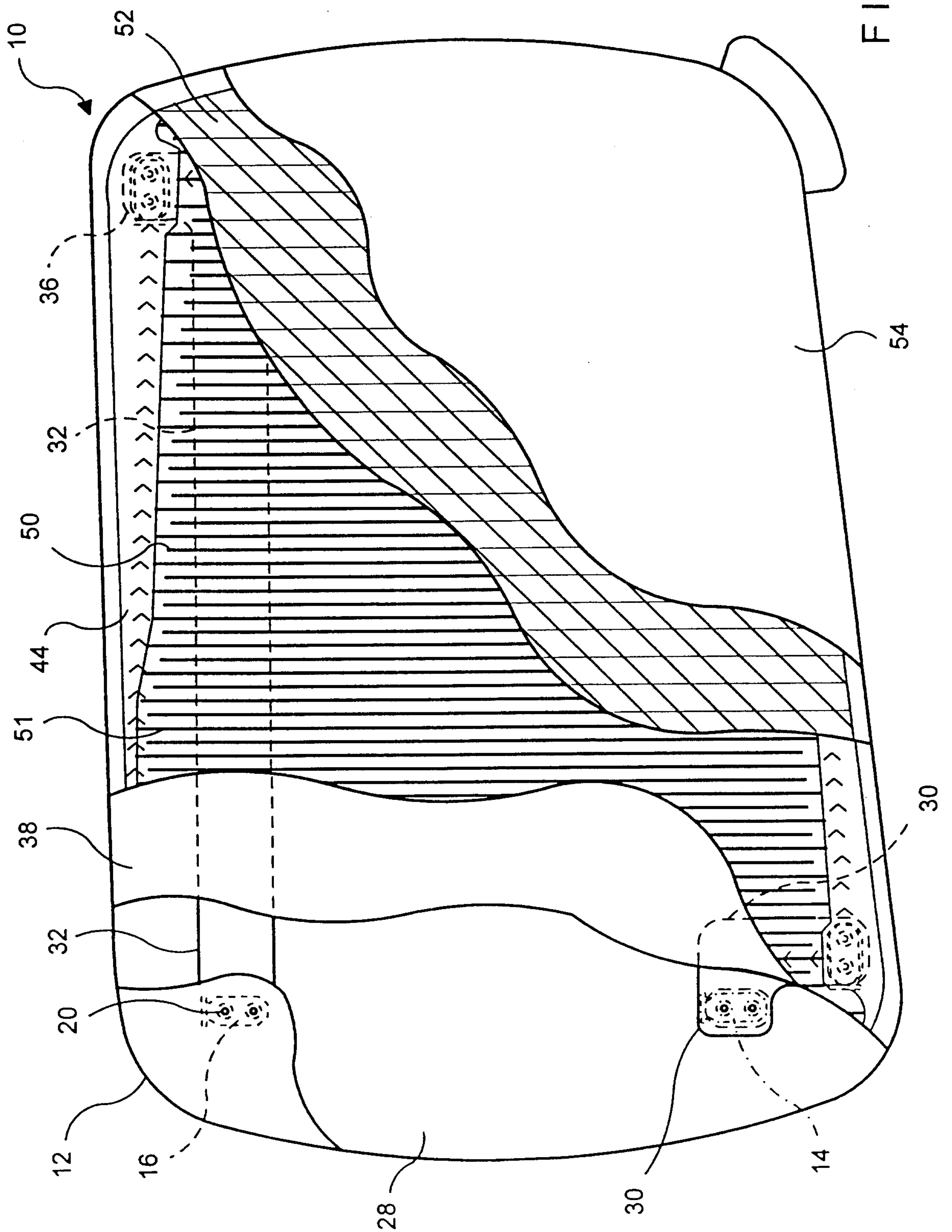


FIG. 1



Subscribed and sworn to
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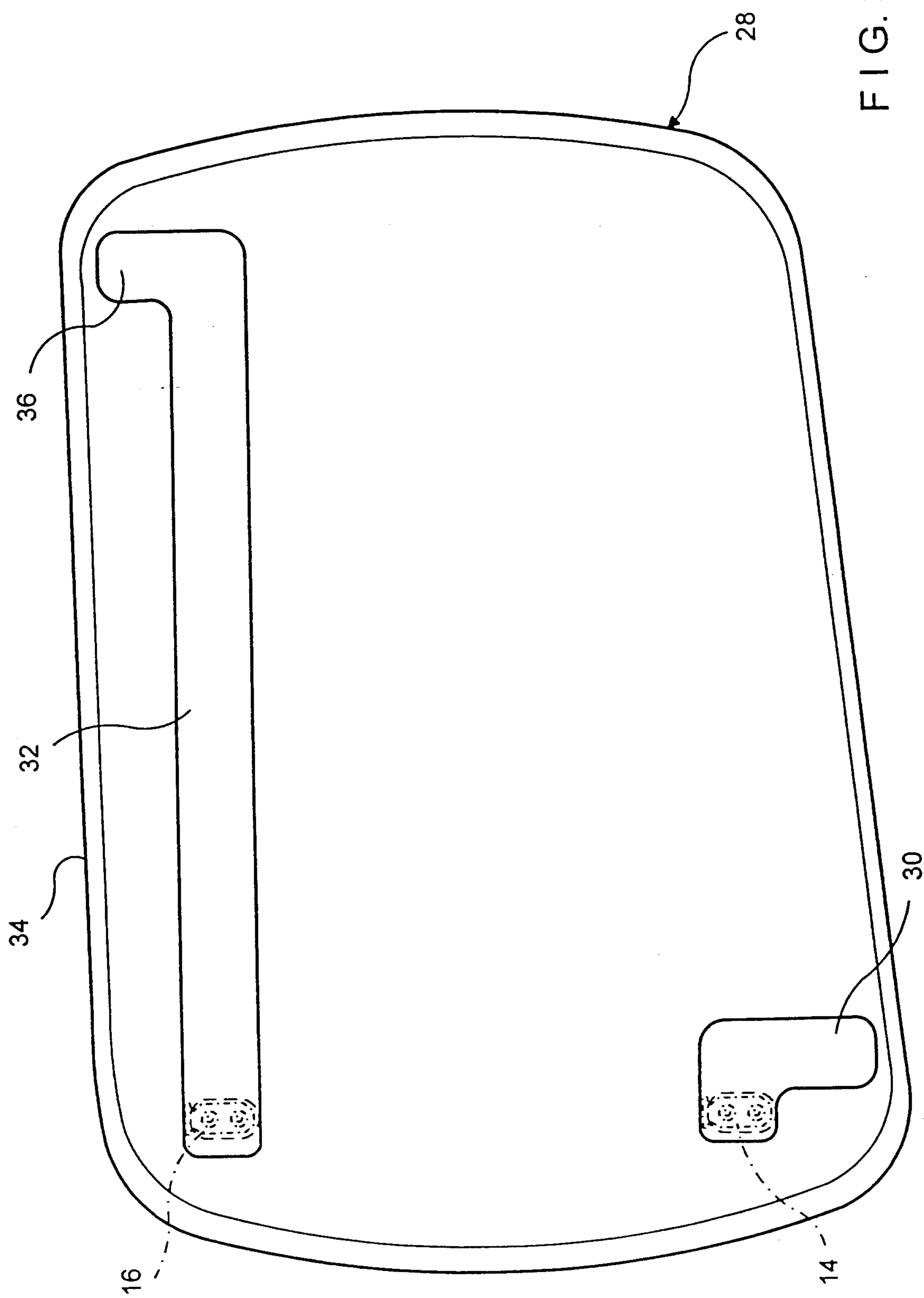


FIG. 3

Shirley W. Whitworth
PATENT AGENT

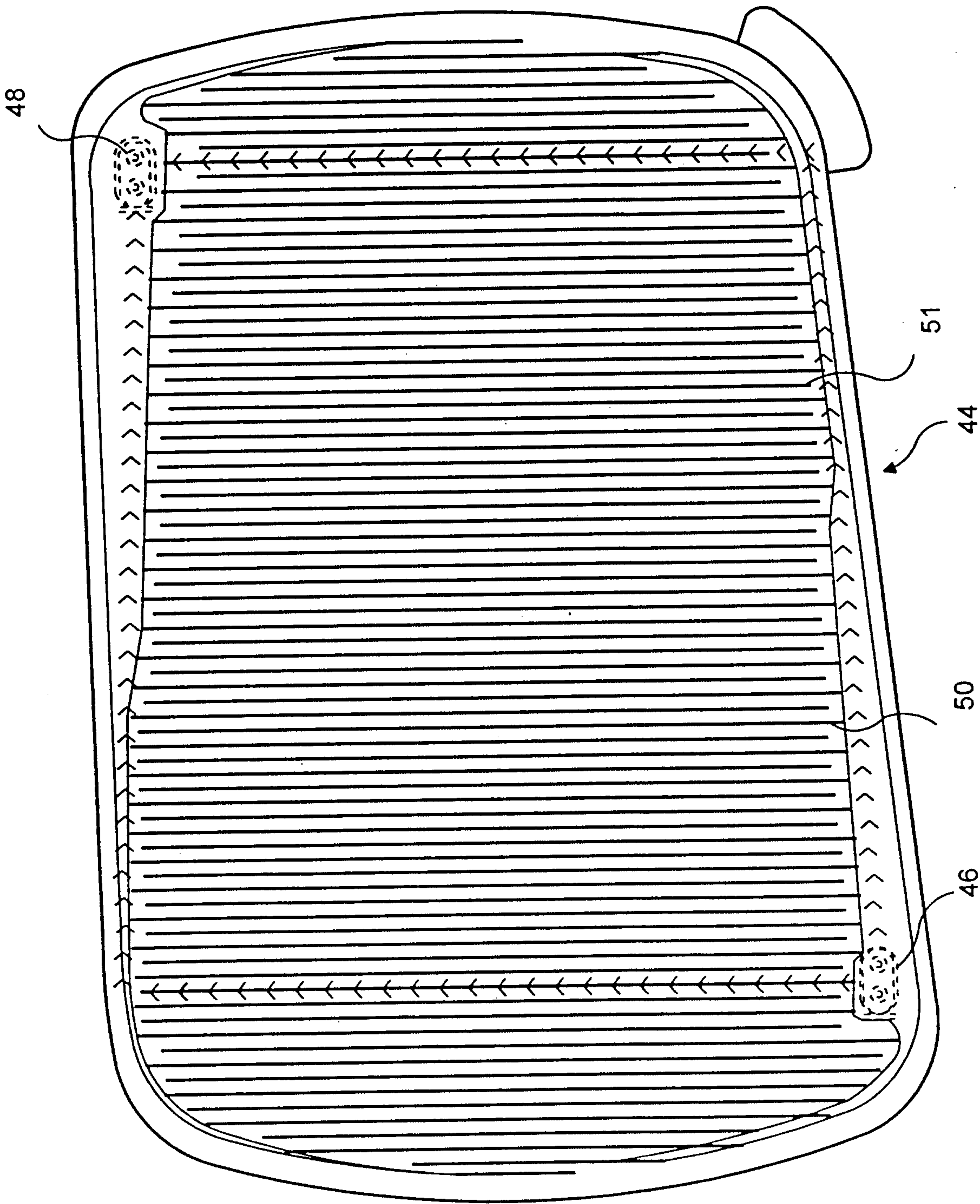


FIG. 4

Shirley M. Knight
PATENT AGENT

