(19) World Intellectual Property Organization International Bureau





(43) International Publication Date 29 December 2005 (29.12.2005)

(10) International Publication Number WO 2005/123232 A3

(51) International Patent Classification: B01D 65/02 (2006.01) **B01D 61/10** (2006.01) C02F 1/44 (2006.01)

(21) International Application Number:

PCT/IL2005/000514

19 May 2005 (19.05.2005) (22) International Filing Date:

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:

60/580,915 21 June 2004 (21.06.2004)

(71) Applicant (for all designated States except US): MEM-BRANE RECOVERY LTD [IL/IL]; 93/27 Bossem Street, 67654 Tel Aviv (IL).

(72) Inventor; and

(75) Inventor/Applicant (for US only): LIBERMAN, Igal [IL/IL]; 102/27 Lod Street, 67654 Tel Aviv (IL).

(74) Agent: REINHOLD COHN AND PARTNERS; P.O. Box 4060, 61040 Tel Aviv (IL).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM,

AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

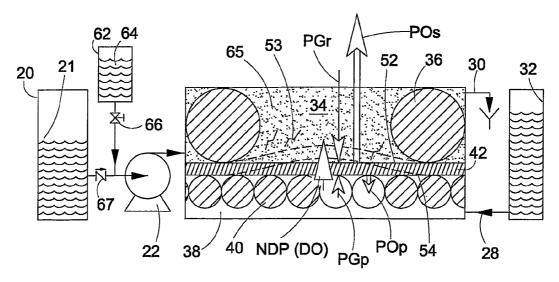
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments
- (88) Date of publication of the international search report: 2 February 2006

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: RO MEMBRANE CLEANING METHOD



(57) Abstract: Direct-osmosis (DO) method for cleaning a semi-permeable membrane in a RO separation module, the membrane having a feed side with foulant located thereon, and an opposite permeate side. A normal RO separation process in the same module includes: feeding, under gauge pressure PGr, raw saline solution having osmotic pressure POr to the membrane feed side; collecting permeate (solvent) having osmotic pressure POp from the permeate side, under gauge pressure PGp; and removing residual brine from the membrane feed side. The method comprises feeding to the feed side of the membrane, for a predetermined injection time, super saline solution having osmotic pressure POs > POr, such that backward flow of permeate towards the feed side of the membrane is provided so as to lift the foulant from the feed side.





International Application No PCT/IL2005/000514

a. classification of subject matter B01D65/02 C02F1/44

B01D61/10

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

 $\frac{\text{Minimum documentation searched (classification system followed by classification symbols)}{801D} \quad \frac{\text{C02F}}{\text{C02F}}$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

C. DOCUM	ENTS CONSIDERED TO BE RELEVANT	
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 3 827 976 A (STANA R,US ET AL) 6 August 1974 (1974-08-06) abstract column 1, lines 28-67 column 2, lines 21-46 column 3, lines 1-12,51-57 example 1 column 4, lines 1-7	1,7, 14-16
A	EP 0 768 112 A (CHRIST AG) 16 April 1997 (1997-04-16) cited in the application abstract column 1, lines 1-8,28,29,38-40 column 2, lines 52-24 column 3, lines 5-10,26-33 column 4, lines 40-44 claims 1-5	1,5,7,9, 16-19
	-/	
X Furt	ner documents are listed in the continuation of box C. Patent family members are listed.	d in annex.

	-/
X Further documents are listed in the continuation of box C.	Y Patent family members are listed in annex.
"A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family
Date of the actual completion of the international search 22 September 2005	Date of mailing of the international search report
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Lançon, E

International Application No
PCT/IL2005/000514

		FC1/112003/0 00 314
	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	<u> </u>
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P,A	WO 2004/062774 A (I.D.E. TECHNOLOGIES LTD; LIBERMAN, BORIS) 29 July 2004 (2004-07-29) cited in the application the whole document	1-22
A	US 3 853 756 A (STANA R,US) 10 December 1974 (1974-12-10) abstract the whole document	1,7,9, 16-19
A	PATENT ABSTRACTS OF JAPAN vol. 013, no. 362 (C-625), 14 August 1989 (1989-08-14) & JP 01 119306 A (MITSUBISHI HEAVY IND LTD), 11 May 1989 (1989-05-11) abstract & DATABASE WPI Section Ch, Week 198925 Derwent Publications Ltd., London, GB; Class D15, AN 1989-181840 & JP 01 119306 A (MITSUBISHI HEAVY IND CO LTD) 11 May 1989 (1989-05-11) abstract	1,7,9,
A	PATENT ABSTRACTS OF JAPAN vol. 1999, no. 11, 30 September 1999 (1999-09-30) & JP 11 169688 A (NITTO DENKO CORP), 29 June 1999 (1999-06-29) abstract & DATABASE WPI Section Ch, Week 199936 Derwent Publications Ltd., London, GB; Class D15, AN 1999-423078 & JP 11 169688 A (NITTO DENKO CORP) 29 June 1999 (1999-06-29) abstract	1,7,9,
A .	JP 51 051153 A (EBARA INFUIRUKO KK) 6 May 1976 (1976-05-06) abstract & DATABASE WPI Section Ch, Week 197625 Derwent Publications Ltd., London, GB; Class D15, AN 1976-46882X & JP 51 051153 A (EBARA INFILCO KK) 6 May 1976 (1976-05-06) abstract	1-22
A	EP 0 899 238 A (HAGER + ELSAESSER GMBH; ONDEO INDUSTRIAL SOLUTIONS GMBH) 3 March 1999 (1999-03-03) abstract paragraphs [0006], [0011], [0012], [0017]	1-22

International Application No
PCT/I L2005/000514

 	DOCUMENTS CONCIDENTS TO BE DELEVANT	PCT/IL200	5/000514
.(Continu ategory °	ation) DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages		Relevant to claim No.
4	PATENT ABSTRACTS OF JAPAN vol. 2000, no. 06, 22 September 2000 (2000-09-22) & JP 2000 079328 A (NITTO DENKO CORP), 21 March 2000 (2000-03-21) cited in the application abstract & DATABASE WPI Section Ch, Week 200025 Derwent Publications Ltd., London, GB; Class D15, AN 2000-286170 & JP 2000 079328 A (NITTO DENKO CORP) 21 March 2000 (2000-03-21) abstract		1-22
	·		

International application No. PCT/IL2005/000514

INTERNATIONAL SEARCH REPORT

Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
see additional sheet
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. X No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: 1-22
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-22

Direct-Osmosis (DO) method for cleaning a semi-permeable membrane in a RO separation module wherein said direct osmosis method of membrane cleaning comprises feeding a super saline solution having osmotic pressure POs > POr instead of the raw saline solution.

2. claims: 23-41

Direct-Osmosis (DO) method for cleaning a semi-permeable membrane said method including exposing a portion of its permeate side to a weak solution of low osmotic pressure POp and a corresponding portion its feed side to a super saline solution of high osmotic pressure POs > POp, withdrawing a stream of said super saline soluton wherein said method includes displacement of said membrane. Further this invention relates to a system adapted for carrying out said method.

Information on patent family members

International Application No PCT/IL2005/000514

Patent document cited in search report		Publication date		Patent family member(s)		Publication date
US 3827976	Α	06-08-1974	NONE			
EP 0768112	Α	16-04-1997	ни	9602832	A2	30-06-1997
WO 2004062774	Α	29-07-2004	ΙL	2003283788 157581 2004134521	A	10-08-2004 31-08-2004 15-07-2004
US 3853756	Α	10-12-1974	NONE			·
JP 01119306	Α	11-05-1989	NONE			
JP 11169688	Α	29-06-1999	NONE			
JP 51051153	Α	06-05-1976	JP JP	968481 53046382	-	31-08-1979 13-12-1978
EP 0899238	Α	03-03-1999	AT	289982	T	15-03-2005
JP 2000079328	Α	21-03-2000	NONE			