(19) World Intellectual Property Organization International Bureau





(43) International Publication Date 27 April 2006 (27.04.2006)

(10) International Publication Number WO 2006/044475 A3

(51) International Patent Classification: G02F 1/1335 (2006.01) G02F 1/13357 (2006.01)

(21) International Application Number:

PCT/US2005/036698

(22) International Filing Date: 14 October 2005 (14.10.2005)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:

10/966,610 15 October 2004 (15.10.2004) US 11/244,666 6 October 2005 (06.10.2005) US

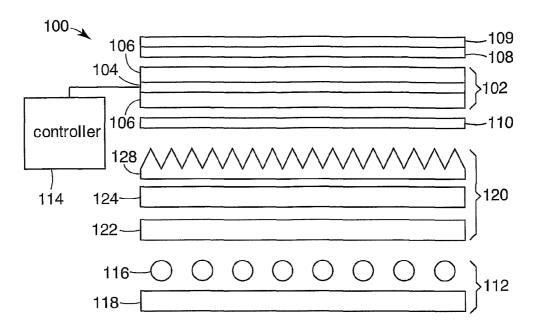
(71) Applicant (for all designated States except US): 3M IN-**NOVATIVE PROPERTIES COMPANY [US/US]; 3M** Center, Post Office Box 33427, Saint Paul, MN 55133-3427 (US).

(72) Inventors: KO, Byung-soo; 3M Korea, 27-3 Yoido-dong, Yongdungpo-ku, Seoul 150-010 (KR). GEHLSEN, Mark, D.; 3M Center, Post Office Box 33427, Saint Paul, MN 55133-3427 (US). CHEN, Chingwen; 6F No. 95 Dunhaas Road, Sec. 2, Taipei, 10682 (TW). EMMONS, Robert, M.; 3M Center, Post Office Box 33427, Saint Paul, MN 55133-3427 (US). LAUMER, James, W.; 3M Center, Post Office Box 33427, Saint Paul, MN 55133-3427 (US). KIM, Ji-Hyung; 3M Korea, 27-3 Yoido-dong, Yongdungpo-ku, Seoul 150-010 (KR). LEE, Ji-Hwa; 3M Korea, 27-3 Yoido-dong, Yongdungpo-ku, Seoul 150-010 (KR). SEO, Kang-il; 3M Korea, 27-3, Yoido-dong, Yongdungpo-ku, Seoul 150-010 (KR). FABICK, Ryan, T.; 3M Center, Post Office Box 33427, Saint Paul, MN 55133-3427 (US). RIVARD, Linda, M.; 3M Center, Post Office Box 33427, Saint Paul, MN 55133-3427 (US). EP-**STEIN, Kenneth, A.**; 3M Center, Post Office Box 33427, Saint Paul, MN 55133-3427 (US). KIM, Chideuk; 3M Korea, 27-3, Yoido-dong, Yongdungpo-ku, Seoul 150-010 (KR). PARK, Youngsoo; 3M Korea, 27-3, Yoido-dong, Yongdungpo-ku, Seoul 150-010 (KR). KIM, Sang-dae; 27-3, Yoido, Youngdungpo, Seoul 150-010 (KR).

- (74) Agents: BUCKINGHAM, Stephen, W. et al.; 3M Center, Office of Intellectual Property Counsel, Post Office Box 33427, Saint Paul, MN 55133-3427 (US).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,

[Continued on next page]

(54) Title: LIQUID CRYSTAL DISPLAYS WITH LAMINATED DIFFUSER PLATES



(57) Abstract: In a liquid crystal display (LCD), for example an LCD monitor or an LCD-TV, a number of light management films (120), including a diffuser layer (122), lie between the light source (112) and the LCD panel (102) to provide bright, uniform illumination. In some embodiments, the diffuser layer is attached to the lower side of the LCD panel. In other embodiments, it is formed as a layer on a substrate of a material such as glass, or is attached to the front surface of the light source. Some, or all, of the light management layers may be attached together as a laminated stack of films. In some embodiments, the diffuser layer is formed with a recessed region on one side and another optical film positioned within the recessed region.



KG, KM, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

- as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))
- as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

(88) Date of publication of the international search report: 19 October 2006

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Intermonal application No PCT/US2005/036698

A. CLASSI INV.	GO2F1/1335 GO2F1/13357				
According to	o International Patent Classification (IPC) or to both national classific	cation and IPC			
B. FIELDS	SEARCHED				
Minimum de GO2F	ocumentation searched (classification system followed by classificat	ion symbols)			
Documenta	tion searched other than minimum documentation to the extent that	such documents are included in the fields sea	rched		
	data base consulted during the international search (name of data batternal, WPI Data, PAJ, INSPEC	ase and, where practical, search terms used)	·		
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where appropriate, of the re	elevant passages	Relevant to claim No.		
X	WO 03/102642 A (3M INNOVATIVE PR COMPANY) 11 December 2003 (2003- cited in the application		1-10, 16-22, 75,76, 92,93		
Y A	page 19 - page 20; figures 14A-1	4C	11-15 94-120		
		-/			
·					
X Furt	ther documents are listed in the continuation of Box C.	X See patent family annex.			
* Special	categories of cited documents :	*T* later document published after the interr or priority date and not in conflict with the	ne application but		
consider "E" earlier filling of "L" document	dered to be of particular relevance document but published on or after the international date ent which may throw doubts on priority claim(s) or	cited to understand the principle or theory underlying the invention 'X' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone			
citatio "O" docum other	i is cited to establish the publication date of another on or other special reason (as specified) nent referring to an oral disclosure, use, exhibition or means lent published prior to the international filing date but	"Y" document of particular relevance; the cla cannot be considered to involve an inve document is combined with one or mon ments, such combination being obvious in the art.	entive step when the e other such docu-		
later t	than the priority date claimed	*&* document member of the same patent fa	<u> </u>		
	actual completion of the international search	Date of mailing of the international search 30/08/2006	си героп		
	l6 August 2006				
Name and	mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk	Authorized officer			
	Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Lord, R			

5

Intermenal application No
PCT/US2005/036698

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 99/56158 A (MINNESOTA MINING AND MANUFACTURING COMPANY) 4 November 1999 (1999-11-04) cited in the application	43-46, 48,52-58
X	page 20, line 21 - line 26; figure 15 page 19, line 1 - line 22; figure 16	59,61, 63-69, 72-74, 77,78, 80,82-91
Y		47, 49-51, 60,62, 70,71, 75,76, 79,81
Υ	US 2003/147042 A1 (KAWAMOTO IKUO ET AL) 7 August 2003 (2003-08-07) paragraph [0014]; figure 1	11-15, 47, 49-51, 60,62, 70,71, 75,76, 79,81
Y	US 6 359 670 B1 (BROER DIRK J ET AL) 19 March 2002 (2002-03-19)	11-15, 47, 49-51, 60,62, 70,71, 75,76, 79,81
	column 5, line 64 - column 6, line 15; figure 1	,,,,,,
A	WO 2004/074909 A (SAMSUNG ELECTRONICS CO. LTD; LEE, JEONG-HWAN; HAN, BYUNG-WOONG) 2 September 2004 (2004-09-02) cited in the application paragraph [0031] - paragraph [0034]; figure 1	1-5,43, 61-63, 75-78, 80,92,93
Α	US 2002/149712 A1 (KITAMURA TAKESHI ET AL) 17 October 2002 (2002-10-17) paragraph [0035] - paragraph [0037]; figure 1	1,43,59, 75,77,92
A	EP 0 881 510 A (NITTO DENKO CORPORATION) 2 December 1998 (1998-12-02) page 9, line 22 - line 37; figure 4	1,43,59, 75,77,92
X	US 2002/167629 A1 (BLANCHARD RANDALL D) 14 November 2002 (2002-11-14) paragraphs [0032], [0033]; figure 3	23-42
	-/	

Intermenal application No PCT/US2005/036698

	tion). DOCUMENTS CONSIDERED TO BE RELEVANT		
ategory*	Citation of document, with indication, where appropriate, of the relevant passages		Relevant to claim No.
A	US 2001/033349 A1 (HONDA MASARU ET AL) 25 October 2001 (2001-10-25) paragraph [0042] - paragraph [0045]; figure 1	23-42	
A	WO 2004/008236 A (SHARP KABUSHIKI KAISHA; SHIMIZU, MASAKI) 22 January 2004 (2004-01-22) paragraph [0030]; figure 3	94,112	
P,A	-& EP 1 553 440 A (SHARP KABUSHIKI KAISHA) 13 July 2005 (2005-07-13)		
A	US 2004/067338 A1 (KAMINSKY CHERYL J ET AL) 8 April 2004 (2004-04-08) paragraphs [0004], [0025]		94,112
			·
			1



Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
2. Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
see additional sheet
1. As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark on Protest
No protest accompanied the payment of additional search fees.

International Application No. PCT/US2005 /036698

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-22, 43-93

LCD with light source, LC panel and light management layers including diffuser, one of these layers being formed on either a substrate, the backlight or the back of the LC panel

2. claims: 23-42

LCD with light source, LC panel and light management layers including diffuser and brightness enhancing layer, the transmission of the diffuser beign greater than 75%

3. claims: 94-120

Light management layers comprising a first layer with a recess and a second layer in the recess

Information on patent family members

Intercept application No PCT/US2005/036698

	atent document I in search report		Publication date		Patent family member(s)		Publication date
MU	03102642	Α.	11-12-2003	AU	2003221696	A1	19-12-2003
WO	03102042	-	11 12 2003	CN	1656395		17-08-2005
				EP	1508062		23-02-2005
				JP	2005527864		15-09-2005
				TW	231392	В	21-04-2005
				US	2003223216	A1	04-12-2003
				US	2006083478		20-04-2006
							20-04-2000
WO	9956158	Α	04-11-1999	ΑU	9580898	Α	16-11-1999
				CA	2329189	A1	04-11-1999
				DE	69819936		24-12-2003
				DE	69819936		02-09-2004
				EP	1073918		07-02-2001
				JP	2002513165		08-05-2002
				US	6801276	B1	05-10-2004
US	2003147042	A1	07-08-2003	JP	2001174633	Α	29-06-2001
US		B1	19-03-2002	 CN	1228167	Α	 08-09-1999
- •	- · -			WO	9854616		03-12-1998
			r	JP	2000515265		14-11-2000
						' 	
WO	2004074909	Α	02-09-2004	CN	1717614	Α	04-01-2006
US	2002149712	A1	17-10-2002	NON	E 		
EP	0881510	Α	02-12-1998	DE	69829332	D1	21-04-2005
				DE	69829332		21-07-2005
				JP	3552084		11-08-2004
				JP	11044816		16-02-1999
				KR	19980087393		05-12-1998
				TW	494258	В	11-07-2002
				US	6016177	Α	18-01-2000
LLS	2002167629	A1	14-11-2002	AU	2002305515	A1	28-04-2003
			II LOOL	EP	1393121		03-03-2004
				WO	03034134		24-04-2003
US 	2001033349	A1	25-10-2001	TW	509803	B	11-11-2002
WO	2004008236	Α	22-01-2004	AU	2003244204		02-02-2004
				CN	1643437		20-07-2005
			v	EP	1553440		13-07-2005
				JΡ	3620840		16-02-2005
				JP	2004053749		19-02-2004
				US	2005140843 		30-06-2005
ΕP	1553440	Α	13-07-2005	AU	2003244204		02-02-2004
				CN	1643437	Α	20-07-2005
				WO	2004008236		22-01-2004
				JP	3620840	R2	16-02-2005
				JP	2004053749		19-02-2004
				US	2005140843		30-06-2005
	,	A1	08-04-2004	JP	2004133452		30-04-2004