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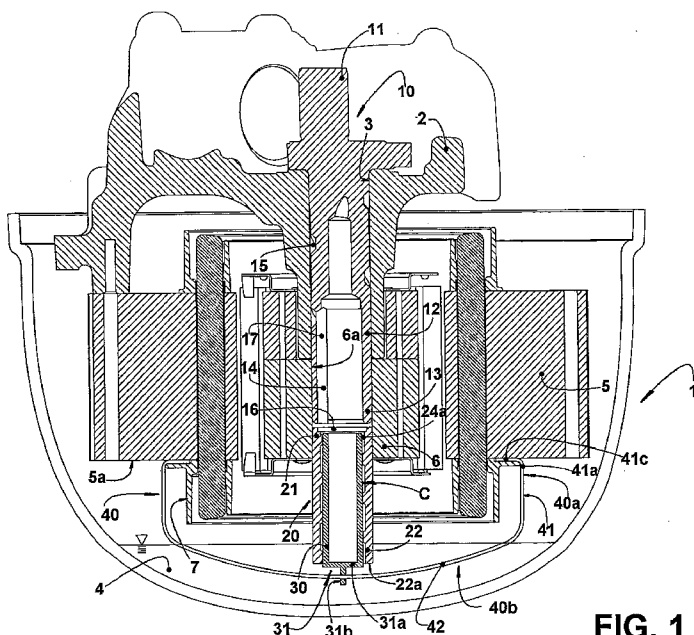


FIG. 1

(57) Abstract: The refrigeration compressor comprises a cylinder block (2) carrying a crankshaft (10) and a stator (5) of an electric motor, whose rotor (6) is mounted to the crankshaft (10); and an oil pump presenting: a tubular sleeve (20) affixed to the crankshaft (10) or to the rotor (6) and having a pump body (30) internal to the tubular sleeve (20) and carried by the cylinder block (2) or by the stator (5). A fixation rod (40) is superiorly articulated to the cylinder block (2) or to the stator (5) and has a lower portion (40b) angularly and freely displaced orthogonally to the articulation axis and around which the lower end portion (31) of the pump body (30) is axially retained and slidably mounted, orthogonally and coplanar to the rotation axis of the rotor (6). The tubular sleeve (20) is provided with an upper tubular portion (21) having a circumferential groove (25), which fits and retains, rotationally and axially, a tubular metallic connector (50) telescopically mounted and retained to the rotor (6) or to the crankshaft (10).

MOUNTING ARRANGEMENT FOR AN OIL PUMP IN A REFRIGERATION  
COMPRESSOR

Field of the Invention

The present invention refers to a mounting arrangement  
5 for an oil pump and to an oil pump for a refrigeration  
compressor of the type which comprises, in the interior  
of a hermetic shell, a motor which carries a crankshaft  
having an upper end designed to drive the refrigerant  
gas pumping mechanism of the compressor, and a lower end  
10 carrying an oil pump immersed in a lubricant oil  
contained in an oil reservoir defined in the interior of  
the shell.

Background of the Invention

An important factor for the correct operation of most  
15 refrigeration compressors is the adequate lubrication of  
the components thereof which have a relative movement  
therebetween. The lubrication is obtained by pumping the  
lubricant oil provided in an oil reservoir defined in  
the interior of a generally hermetic shell of said  
20 compressors, in a lower portion of said shell. The oil  
is pumped until reaching the parts with relative  
movement of the compressor, wherefrom said oil returns,  
for example, by gravity, to the oil reservoir.

In some known constructions, the compressor comprises a  
25 generally vertical crankshaft carrying a lubricant oil  
pump, which conducts said oil to the compressor parts to  
be lubricated, using the rotation of said crankshaft. In  
these constructions, the oil is pumped from the oil  
reservoir by centrifugation and mechanical dragging.

30 In these constructions, the crankshaft presents a  
portion of its extension provided, externally  
(WO2005/047699) or internally (WO96/29516), with helical  
grooves which conduct the lubricant oil from the oil  
reservoir to the relatively moving parts of the  
35 compressor provided away from the oil reservoir.

In WO2005/047699, a tubular sleeve is provided around  
part of the crankshaft which presents the helical

grooves, said tubular sleeve being attached to the compressor shell or to the stator.

WO96/29516 presents a solution in which the crankshaft has part of its extension defining a conduct inside  
5 which is mounted, with a radial gap, a pump body, said solution presenting one of the parts of inner wall of the tubular shaft and outer wall of the pump body provided with helical grooves.

There are known some prior art solutions for oil pumping  
10 in variable speed compressors. In these constructions (WO93/22557, US6450785, JP2005-337158), the crankshaft inferiorly carries a pump body provided with surface channels and internally disposed in a tubular sleeve, one of the parts defined by the pump body and the  
15 tubular sleeve being rotatively stationary in relation to the other part, so as to provide the dragging effect on the oil being drawn by centrifugal force, resulting from the rotation of the motor.

Solution WO93/22557 presents the pump body externally  
20 provided with helical grooves and affixed to the crankshaft so as to rotate therewith, the tubular sleeve being attached to the electric motor stator by a fixation rod, said tubular sleeve being mounted around the pump body with a radial gap.

25 Such solution allows friction wear to occur between the parts of pump body and tubular sleeve, as well as mechanical losses, as a result of the rigid fixation between said tubular sleeve and the stator and of practically inevitable misalignments between the pump  
30 body and the tubular sleeve.

Documents US6450785 and JP2005-337158 each presents a solution in which the pump body provided with helical grooves in its outer surface is inferiorly affixed to the electric motor stator through a fixation rod with a  
35 U-shaped profile, and the tubular sleeve is affixed to the crankshaft of the compressor so as to rotate therewith. Each of these solutions present a

construction in which the fixation rod is rigidly affixed to the electric motor stator (or to a motor protector inferiorly affixed in said stator), allowing only a certain angular movement of the pump body around  
5 axes contained in the lower fixation plane of the pump body to the fixation rod, said plane being orthogonal to the crankshaft of the compressor. Thus, the fixation rod can be elastically deformed to allow the pump body to incline so as to accommodate itself in the interior of  
10 the tubular sleeve. However, as the pump body is not free to be displaced, in its entirety, in directions orthogonal to the crankshaft, as a function of the rigid fixation of the fixation rod to the motor, it is not capable of compensating for construction or mounting  
15 misalignments, in order to occupy a position in which its axis is concentric or parallel to the axis of the tubular sleeve.

Although reducing wear and friction losses, these known prior art solutions still lead to a certain efficiency  
20 loss, particularly considering the inevitable dimensional deviations during manufacture and assembly.

The Brazilian co-pending patent document PI0604908-7 (WO2008/052297) presents the pump body freely displaceable in the interior of the tubular sleeve, in  
25 radial directions orthogonal to the crankshaft and rotatively locked in relation to the rotor, the supporting means of said pump body being a rigid rod having the first portion loosely fitted in a radial housing provided in the lower end portion of the pump  
30 body, so as to support the latter. Thus, the dimensional deviations of both the pump body and the tubular sleeve are absorbed by said pump body freely moving through the gap between the lower radial housing of the pump body and the rigid rod.

35 While said prior art solution PI0604908-7 minimizes the effects of the dimensional deviations regarding wear and friction losses, it introduces the collateral effect of

providing intermittent contacts between the components defined by the pump body and supporting rod. The contact between the surfaces, upon high rotation speeds of the mechanism, generates an undesirable noise in the  
5 operation of the compressor.

Besides the issues regarding the free displacement of the pump body inside the tubular sleeve, in radial directions orthogonal to the crankshaft, with a rotative locking in relation to the pump rotor, the prior art  
10 solutions for the oil pump of a refrigeration compressor present a deficient fixation of the pump part (pump body or tubular sleeve) to the crankshaft or rotor, when said pump part is made of a non-metallic material. In the known solutions having a tubular sleeve or a pump body  
15 (EP0728946) in a material different from that of the crankshaft or rotor, particularly a non-metallic material, such as plastic, there occurs with time a degradation in the quality of the fixation obtained, since the operational conditions of the compressor, such  
20 as heating, affect the degree of interference between the parts affixed to each other. In case the tubular sleeve or the pump body is made of plastic, this material will present deformation when submitted to heating upon operation of the compressor, causing loss  
25 of said interference and consequent loosening of the fixation initially obtained.

#### Objects of the Invention

It is an object of the present invention to provide a mounting arrangement for an oil pump in a refrigeration  
30 compressor, which allows the pump body of said oil pump to be concentrically mounted inside the tubular sleeve of said oil pump, with freedom to move in radial directions orthogonal to the crankshaft, with a rotative locking in relation to the pump rotor and without  
35 allowing generation of undesirable noises, upon operation of the compressor at high rotation speeds, by intermittent contacts between the pump body and the

supporting or fixation rod.

Another object of the present invention is to provide an arrangement which comprises an oil pump such as cited above, presenting a non-metallic tubular sleeve which  
5 can be securely attached to any of the metallic parts of the compressor defined by the rotor and crankshaft.

It is a further object of the present invention to provide an arrangement such as cited above, which guarantees an adequate lubrication of the compressor  
10 parts with relative movement, even in low rotation speeds.

Another object of the present solution is to provide an arrangement such as cited above, whose construction minimizes the problems regarding wear and the increase  
15 in the energy consumption of the parts of said oil pump, due to loss of concentricity and friction between said parts, and which presents a low noise at high rotation speeds.

It is a further object of the present invention to provide an arrangement such as cited above, which allows  
20 a construction with high precision and easy to be mounted.

It is also another object of the present invention to provide an arrangement such as cited above, which  
25 presents a reduced cost and an easy construction.

#### Summary of the Invention

These and other objects of the present invention are achieved by the provision of a mounting arrangement for an oil pump in a refrigeration compressor, which  
30 comprises a shell containing lubricant oil and carrying a cylinder block journalling a crankshaft; an electric motor having a stator affixed to the cylinder block and a rotor mounted around the crankshaft; and an oil pump coupled to the crankshaft and having: a tubular sleeve  
35 having an upper end portion affixed to one of the parts of crankshaft and rotor; and a pump body disposed in the interior of the tubular sleeve and having a lower

portion carried by the assembly defined by the cylinder block and stator, so as to be freely displaced in the interior of the tubular sleeve in radial directions orthogonal to the rotation axis of the rotor and  
5 rotatively locked in relation to the rotor, said arrangement comprising a fixation rod having an upper portion articulated to one of the parts of cylinder block and stator, according to an articulation axis which is orthogonal and coplanar to the rotation axis of  
10 the rotor, and a lower portion angularly and freely displaced according to a direction orthogonal to said articulation axis and around which the lower portion of the pump body is axially retained and slidably mounted, according to a direction orthogonal and coplanar to the  
15 rotation axis of the rotor.

In a particular aspect of the arrangement of the present invention, the fixation rod is U-shaped, having a pair of side legs whose upper ends define the upper portion of the fixation rod and whose lower ends are connected  
20 by a base leg which defines the lower portion of the fixation rod.

In another particular aspect of the present invention, the upper end portion of the tubular sleeve is provided with a circumferential groove, inside which a tubular  
25 metallic connector is fitted and rotatively and axially retained to be then telescopically mounted and retained in one of the parts of rotor and crankshaft.

#### Brief Description of the Drawings

The invention will be described with reference to the  
30 enclosed drawings, given by way of example of embodiments of the invention and in which:

Figure 1 schematically represents a longitudinal sectional view of a refrigeration compressor with a vertical shaft, said compressor presenting a rotor  
35 provided with a central axial hole having a lower extension which is not occupied by the crankshaft and in which interior there is directly attached a metallic

tubular sleeve of an oil pump constructed according to a first embodiment of the invention, partially immersed in the oil of an oil reservoir defined in a lower portion of the shell of said compressor;

5 Figure 1a schematically and partially represents a view such as that of figure 1, for a construction in which a lower extension of the crankshaft projects downwardly from a low-height rotor, in order to attach the tubular sleeve, according to a second embodiment for the oil  
10 pump of the present invention;

Figures 2 and 2a represent, in a simplified form, a side view and a longitudinal sectional view of a first constructive form for the pump body illustrated in figure 1;

15 Figures 3 and 3a represent, in a simplified form, a side view and a longitudinal sectional view of a second constructive form for the pump body, illustrated in figure 1a;

Figure 4 represents, in a somewhat simplified form, an enlarged partial longitudinal sectional view of an articulation region of the fixation rod in the stator  
20 pack of the compressor;

Figure 5 represents an end view of the articulation region of the fixation rod, when taken according to the  
25 direction of arrow V in figure 4, indicating, by continuous arrows, the angular movement of the fixation rod around an articulation shaft;

Figure 6 represents a simplified enlarged partial longitudinal sectional view of a refrigeration  
30 compressor, illustrating a way of attaching a tubular sleeve, in a non-metallic material, to the rotor of the type illustrated in figure 1;

Figure 7 represents a simplified enlarged partial longitudinal sectional view of a refrigeration  
35 compressor, illustrating a way of attaching a tubular sleeve, in a non-metallic material, to the rotor of the type illustrated in figure 1a; and

Figures 8 and 8a represent a plan view and a diametrical sectional view, respectively, of a metallic connector configured to provide the attachment of the non-metallic tubular sleeve of the oil pump to the central axial hole of the rotor illustrated in figure 6.

#### Description of the Illustrated Embodiments

The present invention will be described for a reciprocating hermetic compressor (for example of the type applied to a refrigeration system, such as a small sized or household refrigeration system) presenting a generally hermetic shell 1, housing a cylinder block 2 which defines a cylinder 3 within which actuates a reciprocating piston (not illustrated), in a lower portion of the shell 1 being defined an oil reservoir 4, wherefrom the oil that lubricates the movable parts of the compressor is pumped through an oil pump.

In the construction described herein, the refrigeration compressor is of the type driven by a crankshaft 10 which moves the piston, said crankshaft 10 being journalled in the cylinder block 2 and presenting, superiorly, an eccentric portion 11 and, inferiorly, a tubular end portion 12 in which, from a lower end 13, a vertical inner channel 14 is defined, for example with a cross-

section in the form of a circular segment, which maintains fluid communication with a helical external oil channel 15 provided in the crankshaft 10 and which takes the oil pumped by an oil pump to the compressor parts to be lubricated.

The cylinder block 2 secures a stator 5 of an electric motor including a rotor 6 having a central axial hole 6a through which said rotor 6 is fitted and attached to the crankshaft 10, so as to rotate the latter upon operation of the motor.

The oil pump is also operatively affixed to one of the parts of crankshaft 10 and rotor 6, so as to rotate therewith, and presents a lower portion immersed in the

lubricant oil contained in the oil reservoir 4, and an upper portion defining a natural extension of the lower portion of the crankshaft 10.

The oil pump comprises a tubular sleeve 20 which is  
5 mounted around a pump body 30, said tubular sleeve 20 having an upper tubular portion 21 affixed to one of the parts of crankshaft 10 and rotor 6, so as to be rotated by rotation of said rotor 6, directly upon movement thereof or by rotation of the crankshaft 10, and a lower  
10 portion 22 having a lower end 22a immersed in the lubricant oil.

The elongated tubular pump body 30 is disposed in the interior of the tubular sleeve 20, so that an outer surface of the pump body 30 maintains a certain radial  
15 gap in relation to an adjacent confronting inner surface of the tubular sleeve 20, said pump body 30 having a lower end portion 31 projecting beyond the lower end 22a of the tubular sleeve 20, so as to be affixed to the assembly defined by the cylinder block 2 and stator 5,  
20 more particularly to the latter.

According to a preferred way of carrying out the present invention, the pump body 30 has its lower end portion 31 comprising a closed lower wall 31a medianly and inferiorly incorporating a flange 31b (figures 2, 2a, 3  
25 and 3a). In this construction, the pump body may or may not present an upper wall, which can be for example opened. In another way of carrying out the present invention, said pump body 30 presents a closed upper wall 32, from which extends a generally diametrical  
30 inner central wall 33 having a lower end portion 33a projecting beyond the tubular body, in order to define the lower portion 31 of the latter.

For any of the solutions discussed herein, the pump body may be solid or internally hollow.

35 In the oil pump constructions illustrated in the drawings, the tubular sleeve 20 presents an inner face 23 which is provided, along at least part of its

longitudinal extension, with at least one helical groove 24 upwardly extending from the lower end 22a and defining, with an adjacent confronting outer surface portion of the pump body 30, lubricant oil ascending channels C which conduct oil from the oil reservoir 4, which oil is pumped by the present oil pump, to the compressor parts with relative movement. The pump body 30 is mounted in the interior of the tubular sleeve 20, so as to move freely therewithin in radial directions orthogonal to the crankshaft 10, but said pump body 30 being rotatively fixed in relation to the rotor 6.

Since the helical groove 24 is provided in the inner face of the tubular sleeve 20 and not in the outer surface of the pump body 30, the oil pump presents an effect of centrifugal force and mechanical dragging superior to that of the prior art oil pump constructions.

In order not to alter the oil flow being upwardly dragged, the oil ascending channels C, defined by the helical grooves 24 produced in the inner face 23 of the tubular sleeve 20, can be dimensioned so that the thickness thereof varies proportionally to the thickness variation of at least one of the parts of tubular sleeve 20 and pump body 30.

The tubular sleeve 20 is coupled to at least one of the parts of crankshaft 10 and rotor 6, so as to be rotatively driven with the part that carries it upon rotation of the rotor 6, said movement being provoked by operation of the electric motor, whilst the pump body 30 remains rotatively fixed. The relative movement between the tubular sleeve 20 and the pump body 30 provokes an upward movement of oil from the oil reservoir 4, by mechanical dragging and centrifugal force.

A first aspect of the present invention relates to the mounting of the pump body 30 in the interior of the tubular sleeve 20, independently of how the latter is constructed, whether in metallic or non-metallic

material and whether affixed to the rotor 6 or to the crankshaft 10.

According to said first aspect of the invention, the mounting arrangement of the pump body 30 comprises a  
5 fixation rod 40, having an upper portion 40a articulated to the assembly defined by the cylinder block 2 and stator 5, according to an articulation axis which is orthogonal and coplanar to the rotation axis of the rotor 6, and a lower portion 40b angularly and freely  
10 displaced according to a direction orthogonal to said articulation axis and around which the lower end portion 31 of the pump body 30 is axially retained and slidably mounted, according to a direction orthogonal and coplanar to the rotation axis of the rotor 6,.

15 In the illustrated constructive form, the fixation rod 40 presents a U shape with a pair of side legs 41, whose upper ends 41a define the upper portion 40a of the fixation rod 40 and whose lower ends 41b are connected through a base leg 42 which defines the lower portion  
20 40b of the fixation rod 40.

Each side leg 41 of the fixation rod 40 has its respective upper end 41a incorporating an articulation shaft portion 41c, the two articulation shaft portions  
25 41c of the illustrated fixation rod 40 being mounted in respective bearings carried by one of the parts of cylinder block 2 and stator 5, according to the articulation axis. In the illustrated construction, each articulation shaft portion 41c is defined by bending the fixation rod 40 at the region of the upper end portion  
30 40a of the latter, in an angle close to  $90^\circ$  in relation to the side leg 41 from which extends a respective articulation shaft portion 41c, said bending being defined, for example, so that the articulation shaft portions 41c are spaced away from each other, but facing  
35 each other.

However, it should be understood that the fixation rod 40 defined herein may present other constructive forms,

such as a C shape having only one upper end for articulation of the fixation rod to one of the parts of cylinder block 2 and stator 5. Besides, each upper end 41a of the side leg 41 may present a construction different from that illustrated, but which allows the fixation rod 40 to be articulated to the articulation axis, in an orthogonal and coplanar manner in relation to the rotation axis of the rotor 6. Said articulation shaft portions 41c can be turned outwardly or further present a ball-joint shape, being incorporated, in a single piece, to the remainder of the fixation rod 40 or also affixed to the latter by appropriate means, such as welding, gluing, fitting, screwing, threading, etc.

In a way of carrying out the present invention illustrated in the enclosed drawings, the stator 5 presents a lower end face 5a carrying a motor protector 7, in the form of a lower insulating cover, provided around the windings of the stator 5 turned to the oil reservoir 4, said motor protector 7 being provided with a pair of bearings, each defined by a cradle 7a formed in a flange portion 7b of the motor protector 7 and which rotatively supports a respective articulation shaft portion 41c.

In the illustrated construction, the two cradles 7a are aligned to each other and formed in a face of the motor protector 7 that is turned and adjacent to the lower end face 5a of the stator 5, so that said adjacent lower end face 5a defines an upper portion for each cradle 7a.

As indicated in figure 5, each articulation shaft portion 41c is mounted in a respective cradle 7a, so as to present a rotation movement around its mounting axis, as already defined. This rotation movement causes an oscillating movement of the fixation rod, as indicated in said figure 5 by a pair of lower arrows in opposite directions.

According to the present invention, the lower portion 31 of the pump body 30, defined by the flange 31b or lower

end portion 33a, is provided with a through-hole 34 having its axis orthogonal and coplanar to the rotation axis of the rotor 6 and through which the lower portion 40b of the fixation rod 40 is slidably mounted. In the 5 illustrated constructions, the fixation rod 40 has its base leg 42 mounted through the through-hole 34 with a reduced radial gap, so as to maintain the pump body 30 fixed in radial directions orthogonal to the fixation rod 40 and to allow the pump body 30 to have a 10 determined freedom to slide along the base leg 42 of the fixation rod 40, in a direction orthogonal to that of articulation around the articulation axis.

According to the illustrations in the enclosed figures, the lower end portion 31 presents the through hole 34 15 provided with a gap which is only sufficient for allowing the mounting of the fixation rod 40.

According to the present invention, while a particular construction of fixation rod 40 has been described, it should be understood that said fixation rod may present 20 any profile which guarantees the desired movement, so as to absorb errors of concentricity and assembly of the components. However, the fixation of said fixation rod to the part that carries it should be effected by fixation means which allow the fixation rod to rotate 25 around an axis perpendicular to a plane containing the articulation portions and the crankshaft 10, said fixation means being, for example, handles, pins, etc.

It should be understood that the mounting arrangement of the fixation rod 40 described herein is not limited to 30 the provision of specific oil pump constructions, neither to particular aspects of rotor formation.

In the constructions illustrated in figures 1 and 6, the rotor 6 is provided with a central axial hole 6a having a lower extension not occupied by the crankshaft 10 and 35 inside which is directly fitted and affixed, by mechanical interference, the metallic tubular sleeve 20 of an oil pump.

In the constructions illustrated in figures 1a and 7, a lower extension of the crankshaft 10 projects downwardly from a rotor 6 of low height, to allow fitting and affixing the metallic tubular sleeve 20 thereon, by  
5 mechanical interference.

The mounting arrangement of the pump body 30 which constitutes a first aspect of the present invention does not depend on the constructive form of the rotor 6, on the material of the tubular sleeve 20 or on its fixation  
10 to the rotor or to the crankshaft 10.

The mounting of the pump body 30 in the interior of the tubular sleeve 20 is carried out so that an upper end portion 30a of said pump body 30 is maintained with a certain axial spacing in relation to the lower end 13 of  
15 the tubular end portion 12 of the crankshaft 10, said axial spacing being particularly defined in relation to an adjacent inner wall portion of the crankshaft 10. This axial spacing defines a first passage chamber 16 in the interior of the rotor 6 and to which is opened an  
20 upper end 24a of each helical groove 24 of each lubricant oil ascending channel C, allowing the fluid communication between the lubricant oil of the oil reservoir 4 and said first passage chamber 16. In some constructions, the first passage chamber 16 is also  
25 defined in the interior of the tubular sleeve 20, adjacent to the upper tubular portion 21 of the latter.

In the illustrated constructions, the first passage chamber 16 maintains fluid communication with the vertical inner channel 14 of the crankshaft 10,  
30 conducting the lubricant oil to a second passage chamber 17 defined in the interior of the vertical inner channel 14, said second passage chamber 17 maintaining fluid communication with the external oil channel 15 of the crankshaft 10, conducting lubricant oil to the parts of  
35 the compressor to be lubricated.

In the oil pump constructions in which the tubular sleeve 20 is fixed in relation to the rotor, at least

the tubular sleeve 20, which maintains permanent contact with one of the parts of crankshaft 10 (figure 1a) and rotor 6 (figure 1), is generally provided in a metallic material, such as the one that forms the part to which  
5 said tubular sleeve 20 is affixed. In these cases, in which all the involved parts are metallic, the mounting of the tubular sleeve 20 to the crankshaft 10 or to the rotor 6 occurs, for example, by mechanical interference, gluing, etc.

10 However, it is also possible for the tubular sleeve 20 (and, for example, also the pump body 30) to be provided in a non-metallic material, such as plastic. The construction of the parts of the tubular sleeve 20 and/or of pump body 30 in plastic material facilitates  
15 the manufacture of these components. Moreover, the manufacture in plastic material also minimizes the transfer of heat from both the rotor 6 and crankshaft 10 to the oil being pumped, due to the low thermal conductivity of said material.

20 However, the fixation of the tubular sleeve 20, in plastic material, to any of the parts of crankshaft 10 or to the rotor 6 presents the drawbacks already cited. In another aspect of the present invention regarding the mounting of the tubular sleeve 20 constructed in a non-  
25 metallic material to the rotor 6 or crankshaft 10, the tubular sleeve 20 has its upper tubular portion 21 externally provided with a circumferential groove 25, inside which is fitted and rotatively and axially retained a tubular metallic connector 50, to be  
30 telescopically mounted and retained in one of the parts of rotor 6 and crankshaft 10. This other constructive aspect of the present invention is illustrated in the constructions of figures 5 and 7.

The tubular metallic connector 50 is mounted and  
35 retained to the respective part of crankshaft 10 and rotor 6 by any appropriate means, such as by mechanical interference, gluing, etc.

The fitting of at least part of the tubular metallic connector 50 to the circumferential groove 25 guarantees the axial locking of said tubular metallic connector 50 to the tubular sleeve 20. The rotational locking between  
5 said parts can be achieved by any adequate means, such as by interference, gluing, etc.

According to a way of carrying out the present invention, the tubular metallic connector 50 incorporates retaining elements, such as inner radial  
10 projections 51 (or also key slots), provided so as to be embedded in the plastic material of the tubular sleeve 20, in order to provide the rotational locking between said parts.

The fitting and retention of the tubular metallic  
15 connector 50 to the circumferential groove 25 of the tubular sleeve 20 may occur by elastic deformation of at least one of the parts of tubular metallic connector 50 and tubular sleeve 20. In a way of carrying out such fitting, the tubular sleeve 20 in plastic material is  
20 molded so as to surround at least part of the tubular metallic connector 50, which thus remains securely attached to the upper portion of said tubular sleeve 20. In this construction, the tubular metallic connector 50 presents an annular cross-section without interruption.

25 In another constructive possibility (not illustrated), the tubular metallic connector 50 presents body portions fixable to each other and to be affixed around the tubular sleeve 20 of the oil pump, in the region of the circumferential groove 25, in order to facilitate  
30 mounting said tubular metallic connector 50 to the tubular sleeve 20. In an embodiment of this construction, the tubular metallic connector 50 is split and elastically deformed so as to be fitted around the  
35 tubular sleeve 20 in the region of the circumferential groove 25 thereof. The tubular metallic connector 50, after fitted in said circumferential groove 25, is closed to present a continuous side surface.

In the illustrated construction in figure 6, the tubular metallic connector 50 is completely fitted in the circumferential groove 25 and disposed inferiorly to the upper tubular portion 21 of the tubular sleeve 20. This construction is applied when the tubular sleeve 20 is mounted to the rotor 6, fitted in the central axial hole 6a of the latter. In this construction in which the central axial hole 6a of the rotor 6 has a lower extension not occupied by the crankshaft 10, the tubular metallic connector 50 presents an outer circumferential face 52 radially projecting beyond the contour of the tubular sleeve 20 and telescopically fitted and retained in the interior of the lower extension of the central axial hole 6a of the rotor 6.

In the illustrated construction in figure 7, in which the crankshaft 10 presents a lower end portion 10a axially projecting downwardly and outwardly from the rotor 6, which in this construction presents a small axial extension, the tubular metallic connector 50 incorporates a tubular axial extension 53, projecting beyond the upper portion 21 of the tubular sleeve 20 and having an inner circumferential face 54 telescopically fitted and retained around the lower end portion 10a of the crankshaft 10.

For any of the constructive forms presented above, the tubular sleeve 20 and the pump body 30 can present a constant circular cross-section along the respective longitudinal extension (figures 1 and 2), or the parts of tubular sleeve 20 and pump body 30 can present a circular cross-section, but with a conical profile in their confronting surfaces (figures 5 to 7). In this last construction, the wall thickness of said tubular sleeve 20 ranges from a reduced thickness, adjacent to its lower end 22a, in which the inner diameter of said tubular sleeve 20 is the largest of this construction, to a greater wall thickness in the region of an upper end 21a of the upper tubular portion 21 of the tubular

sleeve 20, in which the inner diameter of said tubular sleeve 20 is the smallest of this construction. The variations of wall thickness and inner diameter of the tubular sleeve 20 are calculated so that they do not  
5 affect the pumping efficiency of the present oil pump.

The construction with a constant circular cross-section has the advantage of providing a better performance for the oil pumping, although presenting more difficulty in obtaining the components when they are made in plastic  
10 material. The construction in a conical profile has the advantage of making easier to produce the component parts of the present oil pump when they are made in plastic material.

In a complementary form, a pump body 30 of conical  
15 construction presents a conical profile having a larger diameter adjacent to its lower end portion 31 and a smaller diameter adjacent to an upper end portion 30a of the pump body 30, opposite to said lower end portion 31, the diameter variation of said pump body 30 being  
20 gradual and continuous, as it occurs with the variation of the inner diameter of the tubular sleeve 20. It should be noted that the present solution further allows a stepped variation in at least one of the parts of inner diameter of the tubular sleeve 20 and outer  
25 diameter of the pump body 30, without impairing the pumping efficiency of the present pump.

While the concept presented herein has been described mainly considering the oil pump construction as illustrated, it should be understood that this  
30 particular construction does not restrict the applicability or scope of the present invention. The intention is to protect the principle and not the specific application or constructive form.

It should be understood that for any of the possible  
35 options for constructing and mounting the tubular sleeve 20 to the rotor and/or to the crankshaft 10, as well as for the construction of the tubular metallic connector

50, the oil pump of the present invention presents its pump body affixed to one of the parts of cylinder block 2 and stator 3 by means of a fixation rod 40, as cited above and which, for example, presents the construction 5 described and illustrated herein, which should not be considered as limitative of the concept disclosed herein.

CLAIMS

1. A mounting arrangement for an oil pump in a refrigeration compressor which comprises a shell (1) containing lubricant oil and carrying a cylinder block  
5 (2) journalling a crankshaft (10); an electric motor having a stator (5) affixed to the cylinder block (20) and a rotor (6) mounted around the crankshaft (10); and an oil pump coupled to the crankshaft and having: a tubular sleeve (20) having an upper tubular portion (21)  
10 affixed to one of the parts of crankshaft (10) and rotor (6); and a pump body (30) disposed in the interior of the tubular sleeve (20) and having a lower end portion (31) carried by the assembly defined by the cylinder block (2) and stator (5), so as to be freely displaced in the  
15 interior of the tubular sleeve (20) in radial directions orthogonal to the rotation axis of the rotor (6) and rotatively locked in relation to the rotor (6), characterized in that it comprises a fixation rod (40) having an upper portion (40a) articulated to one of the  
20 parts of cylinder block (2) and stator (5), according to an articulation axis which is orthogonal and coplanar to the rotation axis of the rotor (6), and a lower portion (40b) angularly and freely displaced according to a direction orthogonal to said articulation axis and around  
25 which a lower end portion (31) do pump body (30) is axially retained and slidably mounted, according to a direction orthogonal and coplanar to the rotation axis of the rotor (6).

2. The arrangement, as set forth in claim 1,  
30 characterized in that the fixation rod (40) presents a U-shape having a pair of side legs (41), whose upper ends (41a) define the upper portion (40a) of the fixation rod (40) and whose lower ends (41b) are connected by a base leg (42) which defines the lower portion (40b) of the  
35 fixation rod (40).

3. The arrangement, as set forth in claim 2,  
characterized in that the side legs (41) of the fixation

rod (40) have their upper ends (41a) each incorporating an articulation shaft portion (41c), the two articulation shaft portions (41c) being mounted in respective bearings carried by one of the parts of cylinder block (2) and stator (5), according to the articulation axis.

4. The arrangement, as set forth in claim 1, characterized in that the stator (5) presents a lower end face (5a) carrying a motor protector (7) and the bearings being each defined by a cradle (7a) formed in the motor protector (7).

5. The arrangement, as set forth in claim 4, characterized in that the two cradles (7a) are formed in a face of the motor protector (7) that is turned and adjacent to the lower end face (5a) of the stator (5).

6. The arrangement, as set forth in any of claims 1 to 5, characterized in that the lower portion (31) of the pump body (30) is provided with a through-hole (34) having the axis orthogonal and coplanar to the rotation axis of the rotor (6) and through which the lower portion (40b) of the fixation rod (40) is slidably mounted.

7. The arrangement, as set forth in any of claims 1 to 6, characterized in that the upper tubular portion (21) of the tubular sleeve (20) is provided with a circumferential groove (25) inside which is fitted and rotatively and axially retained a tubular metallic connector (50) to be telescopically mounted and retained in one of the parts of rotor (6) and crankshaft (10).

8. The arrangement, as set forth in claim 7, in which the rotor (6) is provided with a central axial hole (6a) having a lower extension not occupied by the crankshaft (10), characterized in that the tubular metallic connector (50) presents an outer circumferential face (52) radially projecting beyond the contour of the tubular sleeve (20) and which is telescopically fitted and retained in the interior of the lower extension of the central axial hole (6a) of the rotor (6).

9. The arrangement, as set forth in claim 7, in which the

crankshaft (10) presents a lower end portion (10a) axially projecting downwardly and outwardly from the rotor (6), characterized in that the tubular metallic connector (50) incorporates a tubular axial extension (53) projecting beyond the upper tubular portion (21) of the tubular sleeve (20) and having an inner circumferential face (53) telescopically fitted and retained around the lower end portion (10a) of the crankshaft (10).

10 10. The arrangement, as set forth in any of claims 8 or 9, characterized in that the tubular metallic connector (50) is mounted and retained, by interference, to the respective part of crankshaft (10) and rotor (6).

11. The arrangement, as set forth in any of claims 1 to 15 10, characterized in that the tubular sleeve (20) is in plastic material and the tubular metallic connector (50) presents an uninterrupted annular cross-section.

12. The arrangement, as set forth in claim 11, characterized in that the tubular metallic connector (50) 20 incorporates inner radial projections (51) embedded in the plastic material of the tubular sleeve (20), in order to provide the rotational locking between said parts.

13. A mounting arrangement for an oil pump in a refrigeration compressor which comprises a shell (1) 25 containing lubricant oil and carrying a cylinder block (2) journalling a crankshaft (10); an electric motor having a stator (5) affixed to the cylinder block (2) and a rotor (6) mounted around the crankshaft (10); and an oil pump coupled to the crankshaft (10) and having: a 30 tubular sleeve (20) having an upper tubular portion (21) affixed to one of the parts of crankshaft (10) and rotor (6); and a pump body (30) disposed in the interior of the tubular sleeve (20) and having a lower end portion (31) carried by the assembly defined by the cylinder block (2) 35 and stator (5), so as to be freely displaced in the interior of the tubular sleeve (20) in radial directions orthogonal to the rotation axis of the rotor (6) and

rotatively locked in relation to the rotor (6),  
characterized in that the upper tubular portion (21) of  
the tubular sleeve (20) is provided with a  
circumferential groove (25) inside which a tubular  
5 metallic connector (50) is fitted and rotatively and  
axially retained, to be telescopically mounted and  
retained in one of the parts of rotor (6) and crankshaft  
(10).

14. The arrangement, as set forth in claim 13, in which  
10 the rotor is provided with a central axial hole (6a)  
having a lower extension not occupied by the crankshaft  
(10), characterized in that the tubular metallic  
connector (50) presents an outer circumferential face  
(52) radially projecting beyond the contour of the  
15 tubular sleeve (20) and which is telescopically fitted  
and retained in the interior of the lower extension of  
the central axial hole (6a) of the rotor (6).

15. The arrangement, as set forth in claim 13, in which  
the crankshaft (10) presents a lower end portion (10a)  
20 axially projecting downwardly and outwardly from the  
rotor (6), characterized in that the tubular metallic  
connector (50) incorporates a tubular axial extension  
(54) projecting beyond the upper tubular portion (21) of  
the tubular sleeve (20) and having an inner  
25 circumferential face (53) telescopically fitted and  
retained around the lower end portion (10a) of the  
crankshaft (10).

16. The arrangement, as set forth in any of claims 14 or  
15, characterized in that the tubular metallic connector  
30 (50) is mounted and retained, by interference, to the  
respective part of crankshaft (10) and rotor (6).

17. The arrangement, as set forth in any of claims 13 to  
16, characterized in that the tubular sleeve (20) is in  
plastic material and the tubular metallic connector (50)  
35 presents an uninterrupted annular cross-section.

18. The arrangement, as set forth in claim 17,  
characterized in that the tubular metallic connector (50)

incorporates inner radial projections (51) embedded in the plastic material of the tubular sleeve (20), in order to provide the rotational locking between said parts.



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## INTERNATIONAL SEARCH REPORT

International application No

PCT/BR2009/000335

**A. CLASSIFICATION OF SUBJECT MATTER**

INV. F04B39/02

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

F04B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 1 605 163 A (MATSUSHITA ELECTRIC IND CO LTD [JP]) 14 December 2005 (2005-12-14)	1-6
A	the whole document paragraphs [0018] - [0028], [0041] - [0043], [0051] - [0058], [0242] - [0251], [0259] figures 1-8, 23-25	7, 13
X	WO 00/01949 A (ZANUSSI ELETTROMECC [IT]; DELLBY FREDRIK [SE]; ZONTA CARLO [IT]) 13 January 2000 (2000-01-13) cited in the application	1-7, 9-13, 15-18
A	the whole document page 4, line 12 - page 6, line 30 figures 1-3	8, 14

 Further documents are listed in the continuation of Box C.

 See patent family annex.

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Information on patent family members

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