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Declarations under Rule 4.17:

- as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))
- as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))

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[Continued on next page]

(54) Title: PNEUMATIC COMPRESSOR RECIRCULATION VALVE SYSTEM

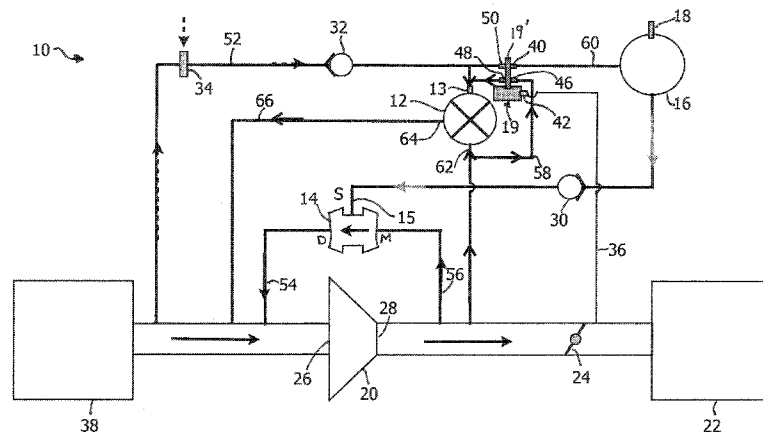


FIG. 1

(57) Abstract: An engine system having a compressor coupled to an engine and supplying air to an intake manifold, a throttle controlling the supply of air from the compressor to the intake manifold, a vacuum reservoir, an aspirator having its motive section in fluid communication with the air intake system upstream of the compressor and its discharge section in fluid communication downstream of the compressor and a suction port in fluid communication with the vacuum reservoir, a compressor recirculation valve having a pneumatic control chamber in fluid communication with downstream air from the compressor and in fluid communication with the vacuum reservoir, a gate valve controlling the fluid communication of the pneumatic control chamber of the compressor recirculation valve with the downstream air and the vacuum reservoir, and a bleed line having a bleed valve in fluid communication with the vacuum reservoir and the pneumatic control chamber of the compressor recirculation valve.

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- *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))*

PNEUMATIC COMPRESSOR RECIRCULATION VALVE SYSTEM

RELATED APPLICATIONS

[0001] This application claims the benefit of U.S. Provisional Application No. 61/834,539, filed June 13, 2013, which is incorporated herein by reference in its entirety.

TECHNICAL FIELD

[0002] This application relates to compressor recirculation valves ("CRV"), more particularly to such valves in a system to control the recirculation of turbocharger compressor outlet air around the compressor and back to the compressor inlet in order to minimize surge.

BACKGROUND

[0003] The advent of affordable natural gas has been embraced by the makers of over the road vehicle engines and they are now adapting their formerly diesel fueled engines to operate with natural gas. This requires some changes, including the addition of a throttle in the intake air stream. When the throttle is closed quickly a condition call surge can be initiated. When a turbocharger is in a state of surge it no longer can effectively compress the intake charge, however it is still absorbing power from the exhaust gas flow. In a throttle closing transient this loss of compression causes the turbocharger to speed up, while simultaneously the flow rate of air into the engine is decreased. In a fraction of a second the exhaust power available to the turbocharger decreases dramatically, slowing the turbocharger back down and in turn increasing the compression pressure.

[0004] This unstable operation can occur for several oscillations, causing the vehicle to vibrate and the torque output by the engine to vary. Thus, there is a need for improved designs to control the turbocharger operation during the transient throttle closing period in a natural gas powered engine.

SUMMARY

[0005] In one aspect, an engine system is disclosed that minimizes surge during boost without an external control system monitoring and activating a CRV and a gate valve, the two valves operate purely on the changes in pressure within the system, thereby forming a

loop that resets itself. This engine system includes a compressor coupled to an engine and supplying air to an intake manifold, a throttle controlling the supply of air from the compressor to the intake manifold, a vacuum reservoir, an aspirator having its motive section in fluid communication downstream of the compressor and its discharge section in fluid communication upstream of the compressor, wherein a suction port of the aspirator is in fluid communication with the vacuum reservoir, a compressor recirculation valve having a pneumatic control chamber in fluid communication with downstream air from the compressor and in fluid communication with the vacuum reservoir, a gate valve controlling the fluid communication of the pneumatic control chamber of the compressor recirculation valve with the downstream air and the vacuum reservoir, and a bleed line having a bleed valve in fluid communication with the vacuum reservoir and the pneumatic control chamber of the compressor recirculation valve.

[0006] The engine system under boost with the throttle open operates as follows: the aspirator evacuates the vacuum reservoir and the gate valve moves to a first open position placing the pneumatic control chamber of the compressor recirculation bypass valve in fluid communication with the downstream air from the compressor thereby closing the compressor recirculation valve. Then when the throttle closes, the gate valve switches from the first open position to a second open position placing the pneumatic control chamber of the compressor recirculation bypass valve in fluid communication with the vacuum reservoir thereby opening the compressor recirculation valve in response to a vacuum reservoir pressure. In the second open position the vacuum reservoir is in fluid communication with the bleed line and fluid is drawn through the bleed valve thereby dissipating the vacuum reservoir pressure, which enables the compressor recirculation valve to return to a closed position.

[0007] In another aspect, a method for automatically minimizing surge during boost in an engine system is disclosed that implements the engine system described herein. The method includes providing such an engine system and operating the engine under a boost condition, which causes the aspirator to evacuate the vacuum reservoir and the gate valve to move to a first open position placing the pneumatic control chamber of the compressor recirculation bypass valve in fluid communication with the downstream air from the compressor thereby closing the compressor recirculation valve.

BRIEF DESCRIPTION OF THE DRAWINGS

[0008] FIG. 1 is a schematic illustration of a system configuration that includes a pressure boost sensing compressor recirculation valve (CRV).

[0009] FIG. 2 is a cross-sectional view of a snap actuator gate valve taken transverse to the longitudinal axis of the conduit through the gate member, with the valve in a first open position aligned with a first conduit.

[0010] FIG. 3 is a cross-sectional view of the snap actuator gate valve of FIG. 2 with the valve in a second open position aligned with a second conduit.

DETAILED DESCRIPTION

[0011] The following detailed description will illustrate the general principles of the invention, examples of which are additionally illustrated in the accompanying drawings. In the drawings, like reference numbers indicate identical or functionally similar elements.

[0012] As used herein "fluid" means any liquid, suspension, colloid, gas, plasma, or combinations thereof.

[0013] FIG. 1 illustrates at least a portion of an engine system, generally designated as reference number 10, for example, a natural gas engine system, having a CRV 12 controlled by a unique assembly of components within an engine system. The engine system includes a compressor 20 in fluid communication with an engine manifold 22 and having a throttle control 24 disposed in the fluid stream between the manifold 22 and the compressor 20. In embodiments where the boosting device is a turbocharger, compressor 20 may be coupled to, and driven by a turbine (not shown) in the engine exhaust of the engine system 10. The assembly operating the CRV 12 includes an aspirator 14, a vacuum reservoir 16, a vacuum limiting valve 18, and a gate valve 19 controlling fluid communication between the compressor 20 and the CRV 12 and between the vacuum reservoir 16 and the CRV 12 and a bleed line 52 that ties into the system upstream of the compressor 20. The system 10 includes a conduit 36 connecting a control chamber within the gate valve 19 to the fluid stream proximate the manifold 22 in a position between the manifold 22 and the throttle control 24. This can be described as being connected in fluid communication with the manifold 22 downstream of the throttle 24. The system 10 may also include one or more valves such as, but not limited to, check valves 30, 32. Conduit is

not to be construed to mean any specific type of material or connection and should be understood to include tubing, hoses, pipes, and the like whether rigid or flexible.

[0014] The aspirator 14 is one that generates vacuum pressure and is connected in fluid communication between a first end 26 and a second end 28 of a compressor 20 in such a way that when the compressor 20 is generating boost the aspirator 14 is generating vacuum. As seen in FIG. 1, the aspirator 14 is connected in fluid communication downstream of the second end 28 of the compressor 20 such that the compressed air exiting the compressor provides the motive flow **M** into the aspirator 14 via conduit 56 and the discharge flow **D** is discharged upstream of the first end 26 of the compressor 20 via conduit 54. The aspirator 14 may be, but is not limited to, the configurations disclosed in commonly assigned U.S. Patent Application No. 14/294,727, filed June 3, 2014, herein incorporated by reference in its entirety. The suction port 15 of the aspirator 14 is in fluid communication with the vacuum reservoir 16 and may include a first check valve 30 in the fluid stream therebetween to control the evacuation of the vacuum reservoir 16 as a result of the motive flow through the aspirator 14. The vacuum reservoir 16 includes a vacuum limiting valve 18 to limit the amount of reservoir vacuum pressure generated and is connected to the gate valve 19, in particular to its second inlet port 40 by a conduit 60.

[0015] The CRV 12 has a pneumatic control chamber and a spring (not shown) in a configuration similar to that in FIGS. 2 and 3, but may include a gate valve, a poppet valve, a butterfly valve, or other known valve constructions to open and close the bypass 66. In FIG. 1, the CRV 12 includes an inlet port 62 and an outlet port 64 in fluid communication with one another when the valve portion of the CRV 12 is in an open position, which allows compressed air to flow through the bypass 66 back to the upstream side of the compressor 20. The movement of the valve portion of the CRV 12 is controlled by the spring and pressures introduced or removed from the pneumatic control chamber. The control port 13 of the pneumatic control chamber is in fluid communication with downstream air from the compressor and in fluid communication with the vacuum reservoir 16. However, these two are controlled by the gate valve 19.

[0016] The gate valve 19 includes a pneumatic control chamber 103 (see FIGS. 2 and 3) having a control port 42 (FIG. 1) connected to intake manifold pressure downstream of the throttle by conduit 36. Conduit 36 may be referred to as a pressure "sensing" line because when the pressure decreases in conduit 36, in particular once the throttle closes, the

decrease in pressure is "sensed" and automatically the gate valve 19 switches from a first open position 140 (FIG. 2) to a second open position 142 (FIG. 3).

[0017] Referring again to FIG. 1, the gate portion 19' of the gate valve 19 includes a first inlet port 46 extending therefrom and a first outlet port 48 extending therefrom in opposite directions and aligned for fluid communication with one another. The fluid communication therebetween is controlled by the gate valve 19. The gate valve 19 includes a gate mechanism movable to allow fluid to flow from the first inlet port 46 to the second outlet port 48. This may include aligning a passageway 129 in FIG. 2 in the gate mechanism with the first inlet port 46 or moving the gate mechanism such that it does not block or obstruct the first inlet port 46. The gate portion 19' also includes a second inlet port 40 extending therefrom and a second outlet port 50 extending therefrom in opposite directions and aligned for fluid communication with one another. The fluid communication therebetween is controlled by the gate valve 19 in a similar manner to that just described for the first inlet port 46.

[0018] Gate valve 19 also includes a closing mechanism or actuator 104 (see FIGS. 2 and 3) to control the flow of fluid from the first inlet port 46 to the first outlet port 48 and from the second inlet port 40 to the second outlet port 50. In FIG. 1, the first outlet port 48 is in fluid communication with the control port 13 of the pneumatic control chamber of the CRV 12. Thus, when the valve mechanism 120 is in the first open position 140 depicted in FIG. 2, compressed air is in fluid communication with the pneumatic control chamber of the CRV 12. As depicted in FIG. 1, the second outlet port 50 is also in fluid communication with the control port 13 of the pneumatic control chamber of the CRV 12. Thus, when the valve mechanism 120 is in the second open position 142 depicted in FIG. 3, the vacuum canister 16 is in fluid communication with the control port 13 of the pneumatic control chamber of the CRV 12 and can reduce the pressure in the pneumatic control chamber. Accordingly, both the first outlet port 48 and the second outlet port 50 are connected to control port 13 and hence the pneumatic control chamber of the CRV 12 for fluid communication therewith to affect the opening and closing of the valve portion thereof.

[0019] Referring to FIG. 1, the bleed line 52 with its bleed valve 34 has a first junction with the fluid stream flowing from the first outlet port 48 and the second outlet port 50 of the gate valve 19 to the control port 13 of the CRV 12 and a second junction with the air

induction system 38. The bleed line 52 includes the second check valve 32 disposed between the first junction and the bleed valve 34.

[0020] Referring now to FIGS. 2 and 3, the gate valve 19, in one embodiment, may be a snap actuator gate valve 100. The snap actuator gate valve 100 includes a container portion 130 and a cap 132 sealingly connected to the container portion 130 and defining an internal chamber 103 and having a control port 42 (FIG. 1) in fluid communication with the chamber 103. Housed within the chamber 103 is an actuator 104 that includes a piston 110 having a stem 114 connectable to a valve mechanism 120. The stem 114 has a proximal end 152 (which may be referred to herein as the coupling end) proximate to the valve mechanism 120 and a distal end 154 removed from the valve mechanism 120 (labeled in FIG. 2). The valve mechanism 120, in this embodiment, includes a pocket 126 enclosing the gate member 128, which has a passage 129 therethrough. The pocket 126 is connected to a first conduit 58 by the first inlet port 46 and to a second conduit 60 by the second inlet port 40 and opposite the first conduit 58 is connected to the control port 13 of the CRV 12 and opposite the second conduit 60 is connected to the bleed line 52 and the control port 13 of the CRV 12.

[0021] Still referring to FIGS. 2-3, the gate member 128 is connected to the piston 110 by a rail system 160 providing sliding movement of the gate member 128 in the direction of and in response to fluid flow thereby forming a seal against the pocket 126. The rail system 160 includes a guide rail 162 near the proximal end 152 of stem 114. The guide rail 162 includes raceway grooves 164 on opposing sides thereof. The gate member 128 includes a slider 166 shaped and configured to fit over the guide rail 162 and conform to the raceway grooves 164.

[0022] The actuator 104 controls the opening and closing of the valve mechanism 120, in particular the gate member 128 by the movement of the piston 110. As seen in FIGS. 2 and 3, the piston 110 is movable between a first open position 140 (FIG. 2) where the gate is aligned with the first conduit 58 and a second open position 142 (FIG. 3) where the gate closes the first conduit 58 and opens the second conduit 60. The valve mechanism 120 may start in either position or may be elongated, and the first and second conduits 58, 60 spaced apart further relative to one another, to also provide for a closed position for both the first and the second conduits 58, 60 at the same time.

[0023] The piston 110 at least partially includes a magnetically-attractable material 111 (or is made of such material) such that the piston 110 is attractable to a first magnet 116 and a second magnet 118. A spring 112 is seated against the piston 110 to bias the piston 110 generally into the first open position 140 (FIG. 2) and the first magnet 116 is positioned to assist the spring 112 in maintaining the piston 110 in the first open position 140. The second magnet 118 is positioned to maintain the piston 110 in the second open position 142 (FIG. 3), when the piston 110 moves thereto. The piston 110 may also include a sealing member 134 about its outer periphery as a lip seal against the interior surface of chamber 103. The outer periphery of the piston 110 may include an annular groove 136 in which to seat the sealing member 134. In one embodiment, the sealing member 134 may be an O-ring, a V-ring, or an X-ring. Alternately, the sealing member 134 may be any other annular seal made of sealing material for sealing engagement against another member.

[0024] The stem 114 of the piston may also extend therefrom opposite the valve mechanism, and, as seen in FIGS. 2-3, be received in a guide channel 146 within the cap 132. The cap 132 may also include a seat 148 for the spring 112. These features of the cap 132 provide alignment to the actuator and prevent twisting and/or buckling of the spring and piston.

[0025] The actuator 104 may include a first bumper 138 positioned to reduce noise between the piston 110 and the housing 102 when arriving in the starting position 140 and a second bumper 139 positioned to reduce noise between the piston 110 and the housing 102 when arriving in the secondary position 142. The first bumper 138 may also be positioned to seal the opening 150 between the housing 102 and the valve mechanism 120 (see FIGS. 2 and 4). In one embodiment, opening 150 may be defined by a generally frustoconical surface. The first and second bumpers 138, 139 may be seated in annular grooves within the housing 102 or on a component of the piston 110, such as the stem 114.

[0026] In operation, the actuator 104 moves the piston 110 by the introduction of fluid into or the removal of fluid from the chamber 103 via the control port 42 and by the assistance of the magnets 116, 118 and the spring 112. The piston 110 is seated in the first open position 140 (FIG. 2) and remains in this position held there by the spring force and the magnetic force of the first magnet 116 until a threshold force is applied to the piston 110 that overcomes the spring force and magnetic force of the first magnet. Once this

threshold force is reached, the piston 110 will move the full length of its travel to its second open position 142 (FIG. 3) with the assistance of the magnetic force of the second magnet, which thereafter maintains the piston 110 in the secondary position 142. The movement of the piston 110 through its full length of travel is a quick, nearly instantaneous movement substantially without pause therebetween, i.e., there is no lag or floating of the piston between the starting position 140 and the secondary position 142, which may be described as a "snap" movement of the piston. This "snap," which without bumpers is an audible sound, is a result of the magnetic attraction of the second magnet 118 for the piston 110, which acts to quickly move the piston to the second open position 142. The second magnet 118 thereafter holds or maintains the piston 110 in the second open position 142 until a lower threshold force is reached, at which point the piston moves back to the first open position 140 by again moving the full length of its travel as a snap-type movement. The snap actuator gate valve 100 may also include other features disclosed in commonly assigned U.S. Patent Application No. 14/154,268, filed January 1, 2014 and herein incorporated by reference in its entirety.

[0027] In operation there are three states to consider: (1) steady state with boost, (2) the throttle closing state, and (3) steady state with no boost. When the engine is under boost the boost pressure causes two things to occur: (a) the gate valve 19 moves the valve to a position where fluid communication is allowed between the first inlet port 46 and the first outlet port 48, thereby providing fluid communication between the second end 28 of the compressor 20 and the control port 13 and the pneumatic control chamber of the CRV 12; and (b) the aspirator 14 generates vacuum which evacuates the vacuum reservoir 16. Occurrence (a) enables compressor outlet pressure, exiting the compressor 20, to act on the actuator inside the CRV 12 and thereby move the actuator to a closed valve position where it remains until this pressure inside the pneumatic control chamber is removed or overcome.

[0028] In the throttle closing state (i.e., when throttle 24 is closed), the intake manifold pressure reduces and decreases the pressure in the pressure "sensing" line, conduit 36. This decrease in pressure in turn causes the gate valve 19 to move, switching its fluid communication from the first outlet port 48 to the second outlet port 50. The second inlet port 40, as mentioned above, is connected to the vacuum reservoir 16 for fluid communication therebetween. This evacuates the pressure from the pneumatic control

chamber of the CRV 12, which in turn opens the valve portion of the CRV 12 to short circuit the compressor flow from its second end 28 (outlet) back to its first end 26 (inlet) through bypass 66. Once the vacuum reservoir 16 is in open fluid communication with the CRV 12 fluid begins to be drawn (flow) through the second check valve 32 from the bleed valve 34 and from the air induction system (including being drawn away from the first end 26 (inlet) of the compressor 20), causing the canister vacuum to dissipate and thereby moving the actuator with the CRV 12 to a closed position, which shuts the bypass the CRV 12 had created.

[0029] At state "(3)", steady state with no boost state, the CRV returns to the closed position, due to the leakage of air through bleed line 52 filling the vacuum reservoir 16. Here, the gate valve 19 remains in the first second open position 142.

[0030] The above described engine system automatically minimizes surge during boost. Here, no external control system is required to monitor and activate the CRV or the gate valve, they operate purely on the changes in pressure within the system, thereby forming a loop that resets itself.

[0031] Having described the invention in detail and by reference to preferred embodiments thereof, it will be apparent that modifications and variations are possible without departing from the scope of the invention which is defined in the appended claims.

What is claimed:

1. An engine system comprising:

a compressor coupled to an engine and supplying air to an intake manifold;

a throttle controlling the supply of air from the compressor to the intake manifold;

a vacuum reservoir;

an aspirator having its motive section in fluid communication downstream of the compressor and its discharge section in fluid communication upstream of the compressor, wherein a suction port of the aspirator is in fluid communication with the vacuum reservoir;

a compressor recirculation valve having a pneumatic control chamber in fluid communication with downstream air from the compressor and in fluid communication with the vacuum reservoir;

a gate valve controlling the fluid communication of the pneumatic control chamber of the compressor recirculation valve with the downstream air and the vacuum reservoir; and

a bleed line having a bleed valve in fluid communication with the vacuum reservoir and the pneumatic control chamber of the compressor recirculation valve.

2. The engine system of claim 1, wherein the compressor is a portion of a turbocharger coupled to the engine.

3. The engine system of claim 1, wherein the vacuum reservoir includes a vacuum limiting valve.

4. The engine system of claim 1, further comprising a check valve between the suction port of the aspirator and the vacuum reservoir.

5. The engine system of claim 1, wherein the gate valve includes a pneumatic control chamber in fluid communication with air entering the intake manifold upstream of the throttle.

6. The engine system of claim 1, further comprising a check valve between the bleed valve and the gate valve; wherein the bleed line is in fluid communication with the air induction system upstream of the compressor.
7. The engine system of claim 1, wherein, under boost with the throttle open, the aspirator evacuates the vacuum reservoir and the gate valve moves to a first open position placing the pneumatic control chamber of the compressor recirculation bypass valve in fluid communication with the downstream air from the compressor thereby closing the compressor recirculation valve.
8. The engine system of claim 7, wherein, when the throttle closes, the gate valve switches from the first open position to a second open position placing the pneumatic control chamber of the compressor recirculation bypass valve in fluid communication with the vacuum reservoir thereby opening the compressor recirculation valve in response to a vacuum reservoir pressure.
9. The engine system of claim 8, wherein in the second open position the vacuum reservoir is in fluid communication with the bleed line and fluid is drawn through the bleed valve thereby dissipating the vacuum reservoir pressure, which enables the compressor recirculation valve to return to a closed position.
10. The engine system of claim 9, wherein the bleed line is in fluid communication with the air induction system upstream of the compressor and fluid is drawn from the first end of the compressor while being drawn through the bleed valve.
11. The engine system of claim 1, wherein the engine is a natural gas engine.
12. A method for automatically minimizing surge during boost in an engine system, the system comprising:
 - providing the engine system of claim 1;
 - operating the engine under a boost condition;

wherein the aspirator evacuates the vacuum reservoir and the gate valve moves to a first open position placing the pneumatic control chamber of the compressor recirculation bypass valve in fluid communication with the downstream air from the compressor thereby closing the compressor recirculation valve.

13. The method of claim 12, further comprising closing the throttle; wherein the gate valve switches from the first open position to a second open position placing the pneumatic control chamber of the compressor recirculation bypass valve in fluid communication with the vacuum reservoir thereby opening the compressor recirculation valve in response to a vacuum reservoir pressure.

14. The method of claim 13, wherein, with the gate valve in the second open position, the vacuum reservoir is in fluid communication with the bleed line and fluid is drawn through the bleed valve thereby dissipating the vacuum reservoir pressure, which enables the compressor recirculation valve to return to a closed position.

15. The method of claim 14, wherein the bleed line is in fluid communication with the air induction system upstream of the compressor and fluid is drawn from the first end of the compressor simultaneously with fluid drawn through the bleed valve.

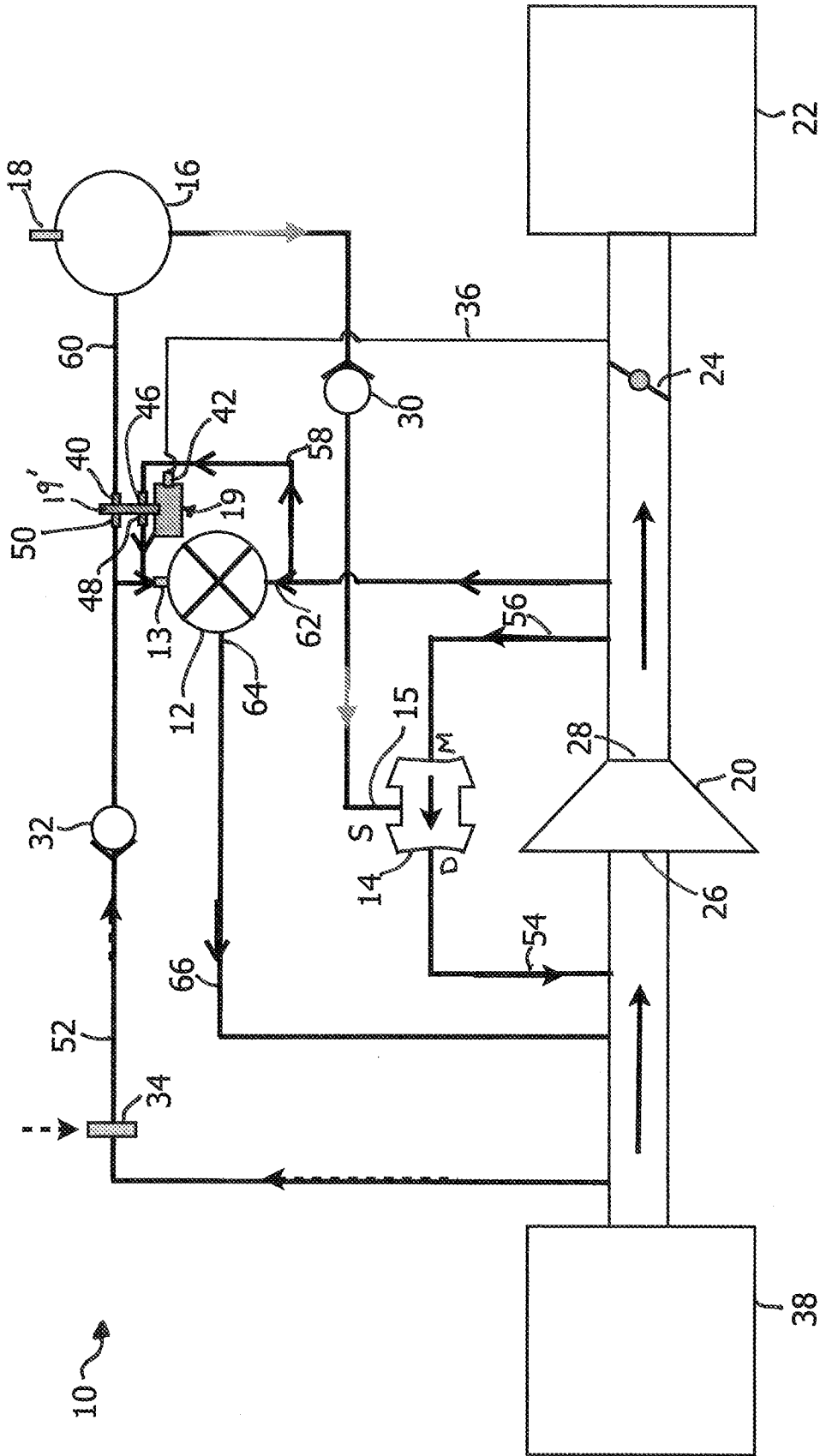


FIG. 1

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US14/42309

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - F02B 37/12 (2014.01)

CPC - F02M 25/0707, 25/074, 25/0776

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8) Classification(s): F02B 37/00; 37/12; F02D 9/02; F04B 23/02, 23/08 (2014.01)

CPC Classification(s): F02M 25/0707, 25/074, 25/0776, 25/0778

USPC Classification(s): 60/601, 602, 603; 123/399, 568.11, 568.29; 417/55, 86, 89

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

MicroPatent (US-G, US-A, EP-A, EP-B, WO, JP-bib, DE-C,B, DE-A, DE-T, DE-U, GB-A, FR-A); ProQuest (Derwent, INSPEC, NTIS,

PASCAL, Current Contents Search, Dissertation Abstract Online, Inside Conference); IEEE/IEEEXplore; Google/Google Scholar;

Keywords: Engine*, Motor*, Gas*1engine*, Natural*1gas*, Compressor*, Air*1intake, Manifold*, Throttle*, Control*, Choke*, Vacuum*,

Aspirator*, Remov*1liquid*, Remov*1fluid*, Fluid*1communication*, Flow*, Fluent*, Compressor*1valve*, Valve*, pneumatic*, bleed*1line

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 2012/0024267 A1 (PURSIFULL, RD et al.) February 2, 2012; figure 1, 14; paragraph [0020], [0022], [0031], [0032], [0040], [0061], [0062], [0064], [0074]	1-15
A	US 4,336,688 A (DELLIS, figure 1; column 1, lines 30-40 and lines 60-68; column 2, lines 1-5, column 3, lines 1-10 and 65-68, column 4, lines 1-10 and lines 55-68, and lines 20-35, column 5, lines 1-10	1-15
A	US 2004/0159291 A1 (SCHMIED, W) August 19, 2004; figure 63, paragraph [0173], [0175]	1-15
A	US 2012/0237367 A1 (CUNNINGHAM, RW et al.) September 20, 2012; entire document	1-15
A	US 2012/0237367 A1 (CUNNINGHAM RW) Sep. 20, 2012; entire document	1-15

 Further documents are listed in the continuation of Box C.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

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"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

27 September 2014 (27.09.2014)

Date of mailing of the international search report

29 OCT 2014

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