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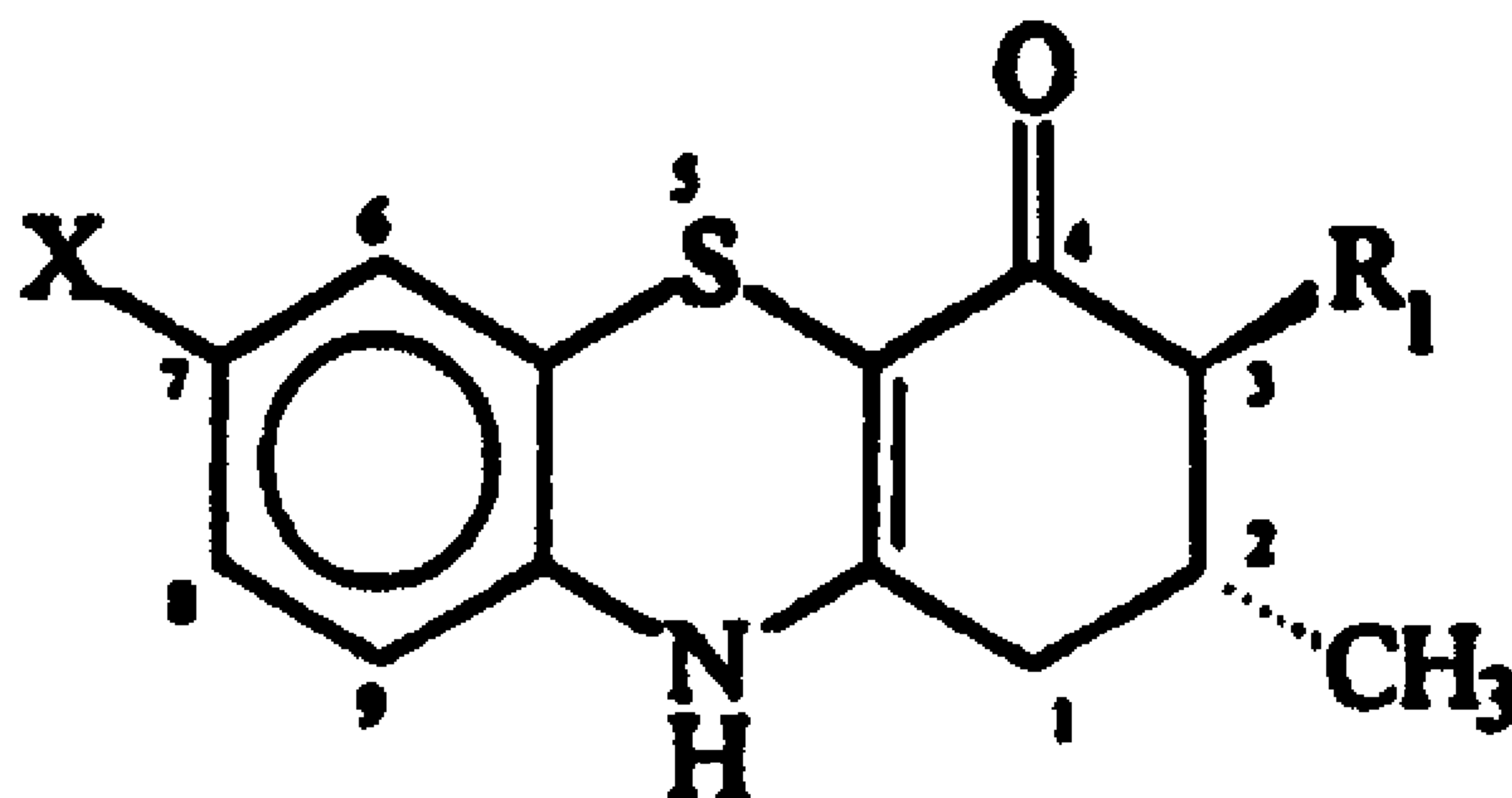
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(54) **DERIVES DE 3-CARBOYLKOXY-2,3-DIHYDRO-1H-PHENOTHIAZIN-4[10H]-ONE**

(54) **3-CARBOALKOXY-2,3-DIHYDRO-1H-PHENOTHIAZIN-4[10H]-ONE DERIVATIVES**



(I)

(57) L'invention concerne des phénothiazines représentées par la formule (I), dans laquelle  $R_1$  est H ou -COOR, R étant sélectionné dans un groupe formé de groupes alkyle ramifiés ou non ramifiés comprenant de 1 à 4 atomes de carbone, et X étant sélectionné dans un groupe formé de H, de groupes alkyle ramifiés ou non ramifiés comprenant de 1 à 4 atomes de carbone, et de l'halogène, ainsi que des sels pharmaceutiquement acceptables de ces phénothiazines. Les phénothiazines préférées sont celles dans lesquelles X est l'hydrogène, chloro, bromo ou méthyle,  $R_1$  est COOR, et R est le méthyle, éthyle ou t-butyle.

(57) Phenothiazines of formula (I) where  $R_1$  is H or -COOR, where R is selected from the group consisting of branched or unbranched alkyl groups containing from 1 to 4 carbon atoms, and where X is selected from H, branched or unbranched alkyl groups containing from 1 to 4 carbons, and halogen, and pharmaceutically acceptable salts thereof. Particularly preferred phenothiazines are those wherein X is hydrogen, chloro, bromo or methyl,  $R_1$  is COOR, and R is methyl, ethyl or t-butyl.



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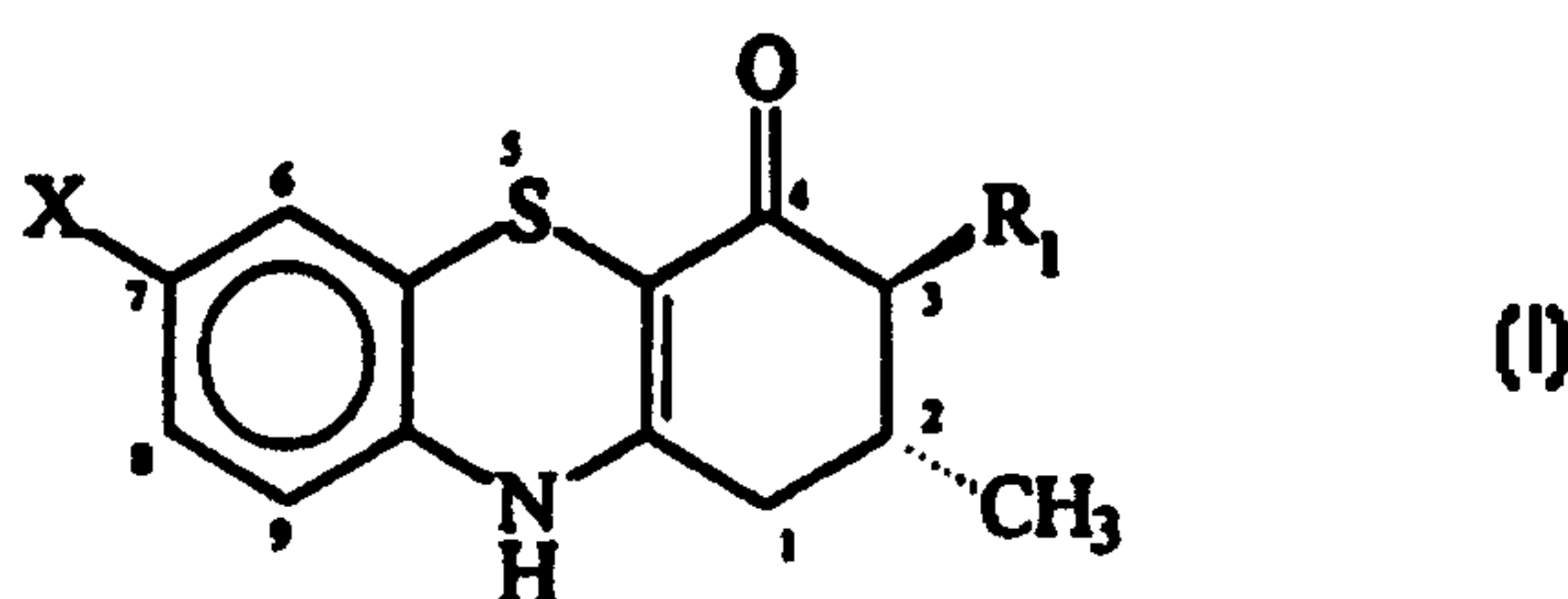
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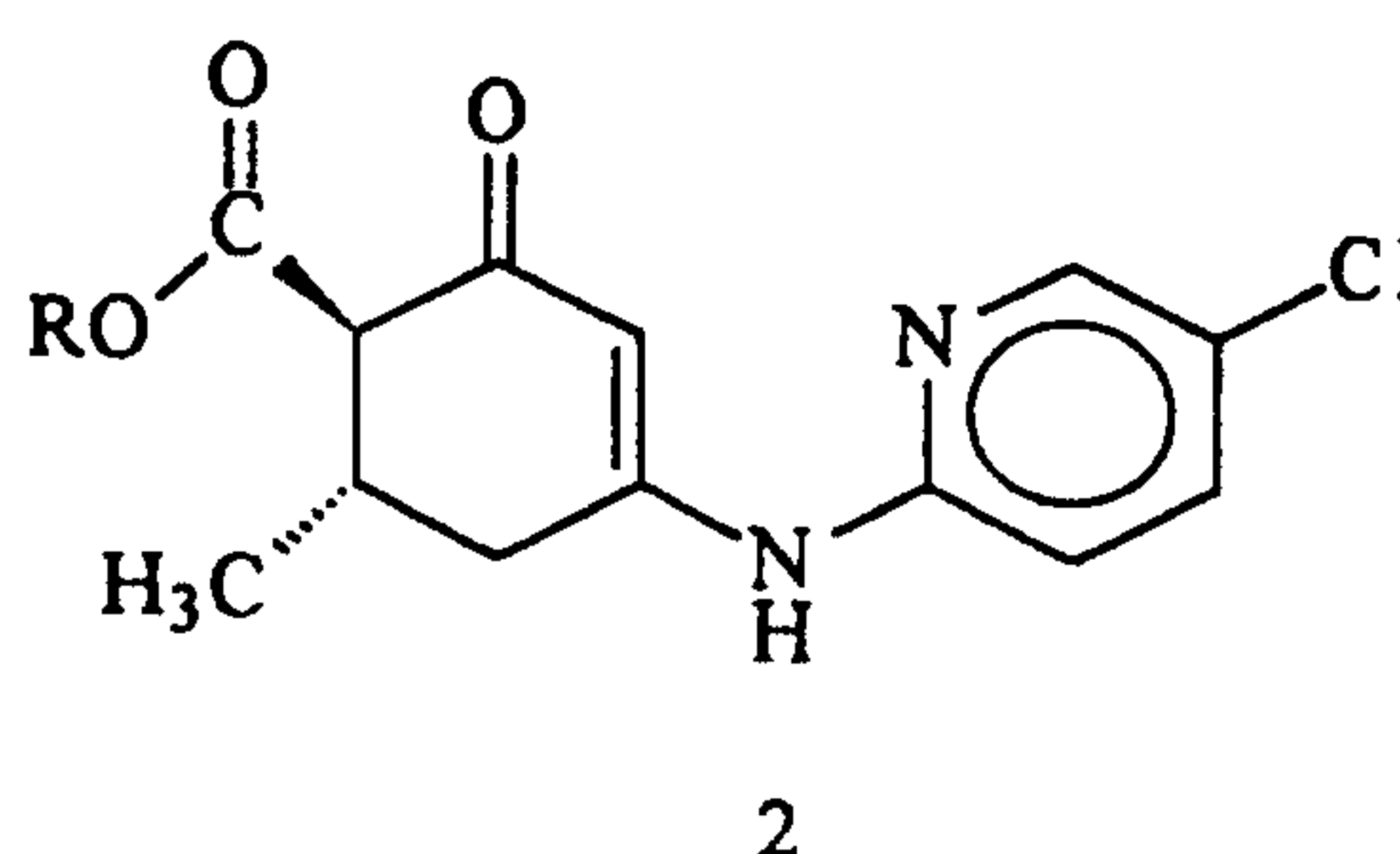
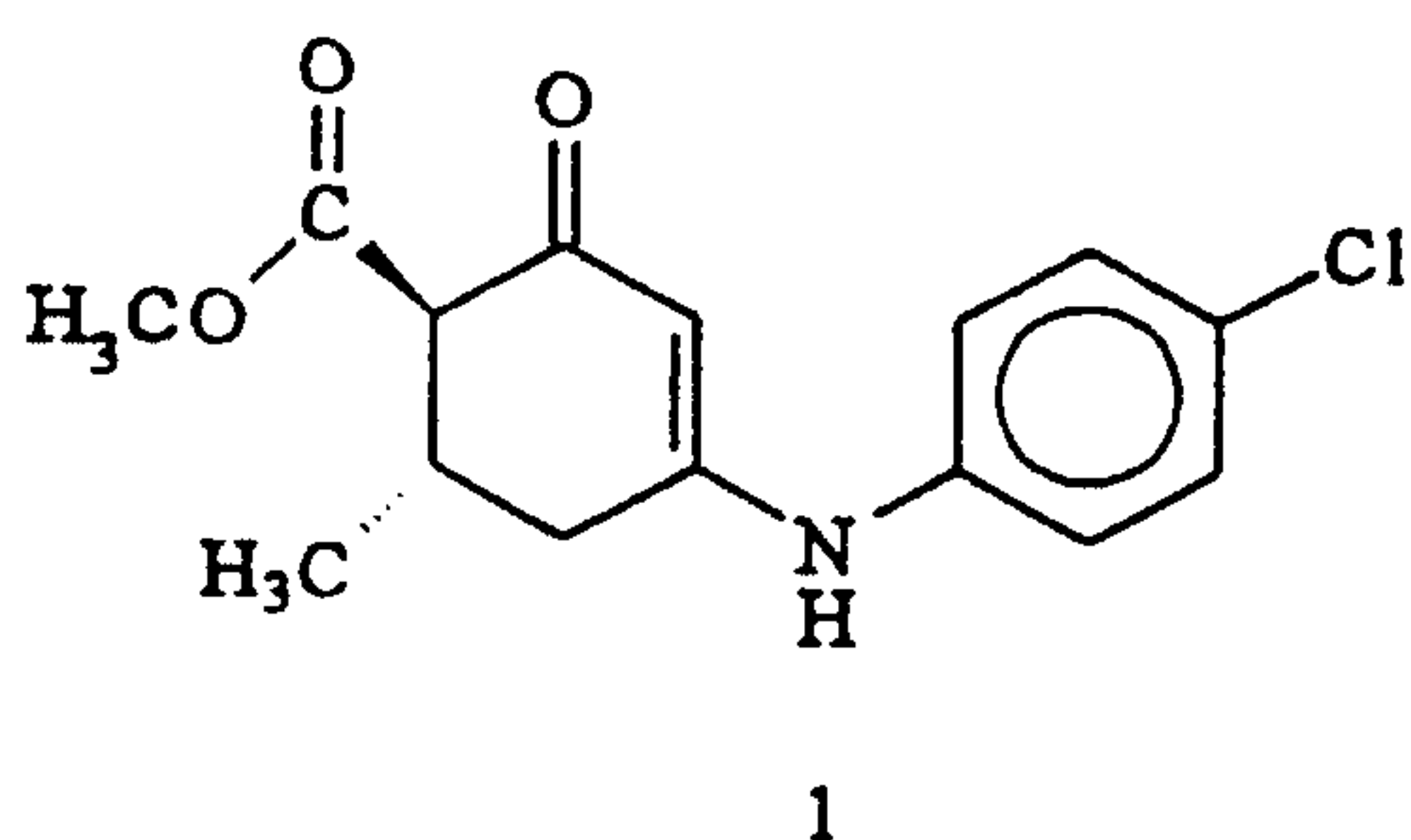
## (57) Abstract

Phenothiazines of formula (I) where R<sub>1</sub> is H or -COOR, where R is selected from the group consisting of branched or unbranched alkyl groups containing from 1 to 4 carbon atoms, and where X is selected from H, branched or unbranched alkyl groups containing from 1 to 4 carbons, and halogen, and pharmaceutically acceptable salts thereof. Particularly preferred phenothiazines are those wherein X is hydrogen, chloro, bromo or methyl, R<sub>1</sub> is COOR, and R is methyl, ethyl or t-butyl.

### 3-CARBOALKOXY-2,3-DIHYDRO-1H-PHENOTHIAZIN-4[10H]-ONE DERIVATIVES

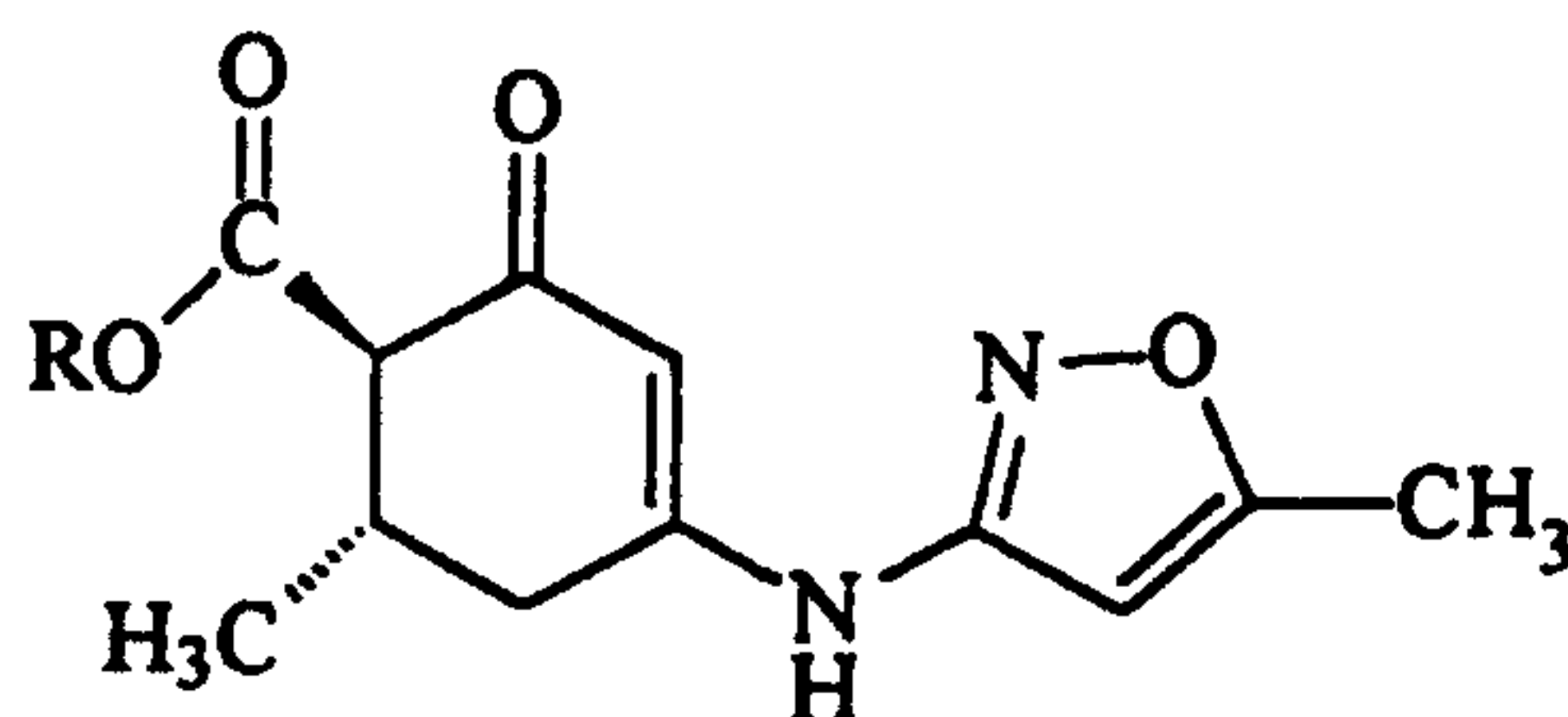
#### BACKGROUND OF THE INVENTION

In an attempt to discover analogs of the prototype anticonvulsant methyl 4-[(4'-chlorophenyl)-amino]-6-methyl-2-oxo-3-cyclohexene-1-carboxylate, **1**, alkyl 4-[(5'-chloro-2'-pyridinyl)amino]-6-methyl-2-oxo-3-cyclohexene-1-carboxylates, **2** [**R**=CH<sub>3</sub>, **(2a)**; **R**=C<sub>2</sub>H<sub>5</sub>, **(2b)**], and alkyl 4-[(5'-methyl)-3'-isoxazolylamino]-6-methyl-2-oxo-3-cyclohexene-1-carboxylates, **3** [**R**=CH<sub>3</sub>, **(3a)**; **R**=C<sub>2</sub>H<sub>5</sub>, **(3b)**; **R**=C(CH<sub>3</sub>)<sub>3</sub>, **(3c)**], have been targeted. Edafiogho, I.O.; Hinko, C.N.; Chang, H.; Moore, J.A.; Mulzac, D.; Nicholson, J.M.; Scott, K.R. Synthesis and anticonvulsant activity of enaminones. *J. Med. Chem.* 1992, 35, 2798-2805. Scott, K.R.; Edafiogho, I.O.; Richardson, E.L.; Farrar, V.A.; Moore, J.A.; Tietz, E.I.; Hinko, C.N.; Chang, H.; El-Assadi, A; Nicholson, J.M. Synthesis and anticonvulsant activity of enaminones. 2. Further structure activity correlations. *J. Med. Chem.* 1993, 36, 1947-1955. U.S. Patent No. 5,580,894.





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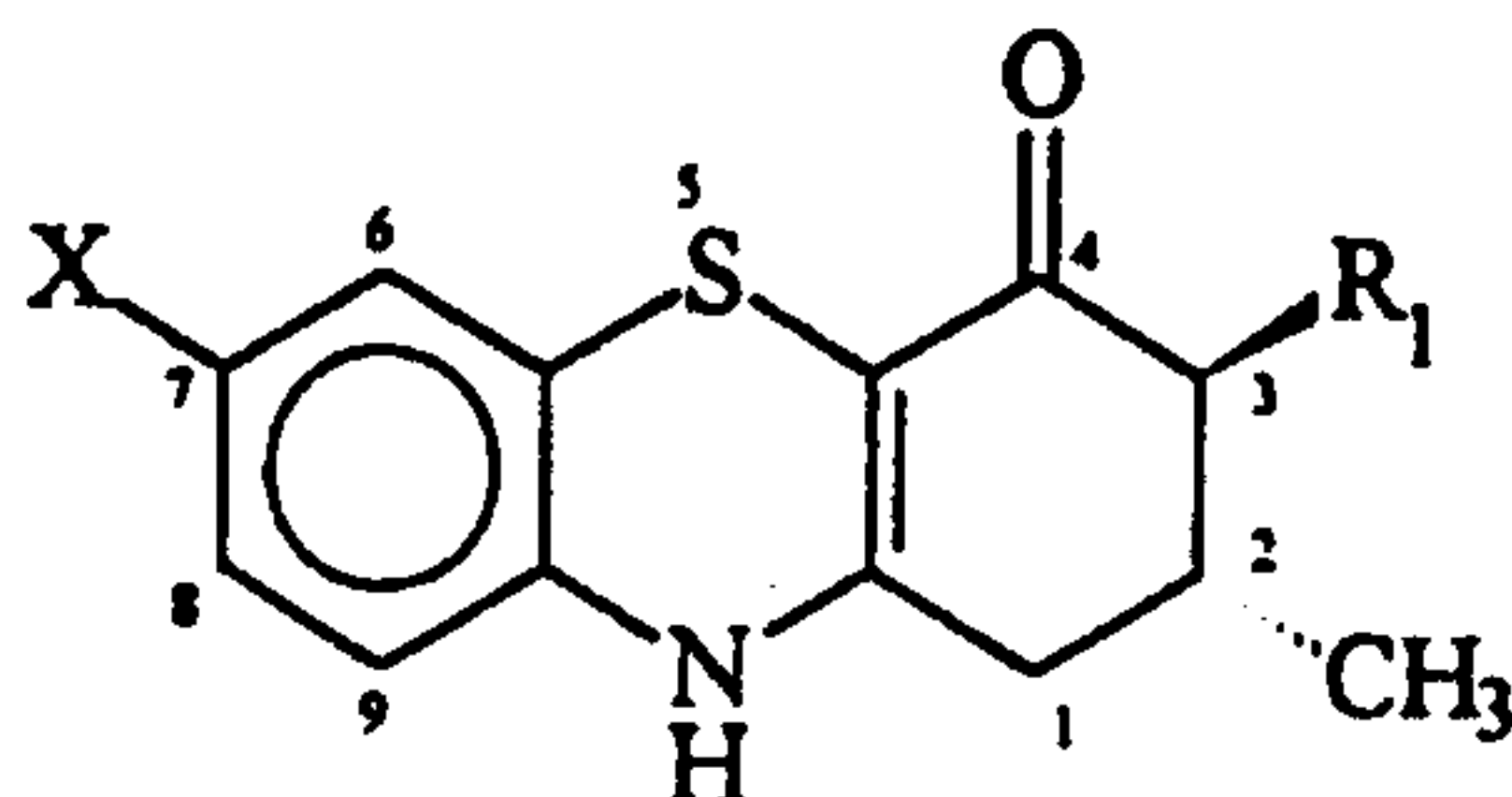
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Moreover, the basic phenothiazine ring system has been shown to be an essential pharmacophore for tranquilizers, anticancer agents, antiinflammatory agents, antihistaminics, anthelminics, local anesthetics, antiseptics, growth inhibitors, and in the treatment of neuropsychiatric disorders. (a) Gupta, R.R. Ed. Phenothiazines and 1,4-benzothiazines. Chemical and biomedical aspects. Elsevier, Amsterdam, The Netherlands, 1988. (b) Benz, G.; Fengler, G.; Meyer, H.; Niemers, E.; Fiedler, V.; Mardin, M.; Mayer, D.; Perzborn, E.; Seuter, F. *et al.* Use of 4H-1,4-benzothiazines in the prevention and therapy of respiratory diseases, inflammations/rheumatism, thromboembolic diseases, ischemias and infarctions, heart rhythm disturbances, arteriosclerosis, and dermatosis, drugs for this purpose, and active substances contained in these drug. *Chem. Abstr.* 1986, 105, 60620y; Ger. Offen. DE 3,426,564. (c) Niemers, E.; Gruetzmann, R.; Mardin, M.; Busse, W.D.; Meyer, H. Annellated 4H-1,4-benzothiazine lipoxygenase inhibitors. *Chem. Abstr.* 1984, 100, 185787k; Ger. Offen. DE 3,229,122. The mechanism for the variety of therapeutic activities is believed to be due to the presence of a fold along the nitrogen-sulfur axis. Gupta, R.R.; Saraswat, V.; Gupta, V.; Rajoria, C.M.; Gupta, A.; Jain, M. Synthesis of 5,6- and 5,7-dichloro-3-methyl-4H-1,4-benzothiazines and their conversion into sulfones. *J. Heterocyclic Chem.* 1993, 30, 803-806. Anticonvulsant activity has been reported for a related series of 2,3-dihydro-3-oxo-5H-pyrido[3,4-b][1,4]benzothiazine-4-carbonitriles. Chorvat, R.J.; Desai, B.N.; Radak, S.E.; Bloss, J.; Hirsch, J.; Tenen, S. Synthesis, benzodiazepine

receptor binding, and anticonvulsant activity of 2,3-dihydro-3-oxo-5H-pyrido- [3,4-b][1,4]benzothiazine-4-carbonitriles. *J. Med. Chem.* 1983, 26, 845-850.

### SUMMARY OF THE INVENTION

5           The present invention is directed to a novel series phenothiazines. In particular the present invention is concerned with phenothiazines of the formula:



where  $R_1$  is H or  $-COOR$ , where R is selected from the group consisting of branched or  
 10   unbranched alkyl groups containing from 1 to 4 carbon atoms, and where X is selected from H, branched or unbranched alkyl groups containing from 1 to 4 carbons, and halogen, and pharmaceutically acceptable salts thereof. Particularly preferred phenothiazines are those wherein X is hydrogen, bromo, chloro or methyl,  $R_1$  is  $COOR$ , and R is methyl, ethyl or t-butyl.

15           According to an embodiment of the present invention, a pharmaceutical composition is provided comprising an effective amount of the above phenothiazines and a pharmaceutically acceptable carrier.

          According to yet another embodiment of the present invention, a method of treating grand mal and partial seizures in a mammal is provided comprising administering  
 20   to the mammal an effective amount of the above phenothiazines.

          The above phenothiazines are advantageous in that they are central nervous system agents having anticonvulsive activity, with particularly exceptional potency against electroshock seizures.

Due to their biological response, the compounds of the present invention are useful to prevent, alleviate, control or study a variety of diseases and undesirable psychological conditions in mammals, including humans, pets, zoological specimens, domestic animals, and laboratory animals, such as monkeys, rabbits, rats and mice. Such diseases and conditions include epilepsy, parkinsonism, Huntington's chorea and Alzheimers disease.

These and other embodiments and the advantages will become readily apparent upon reading the description, examples and claims to follow.

Unless indicated to the contrary, all references cited herein are incorporated by reference in their entireties.

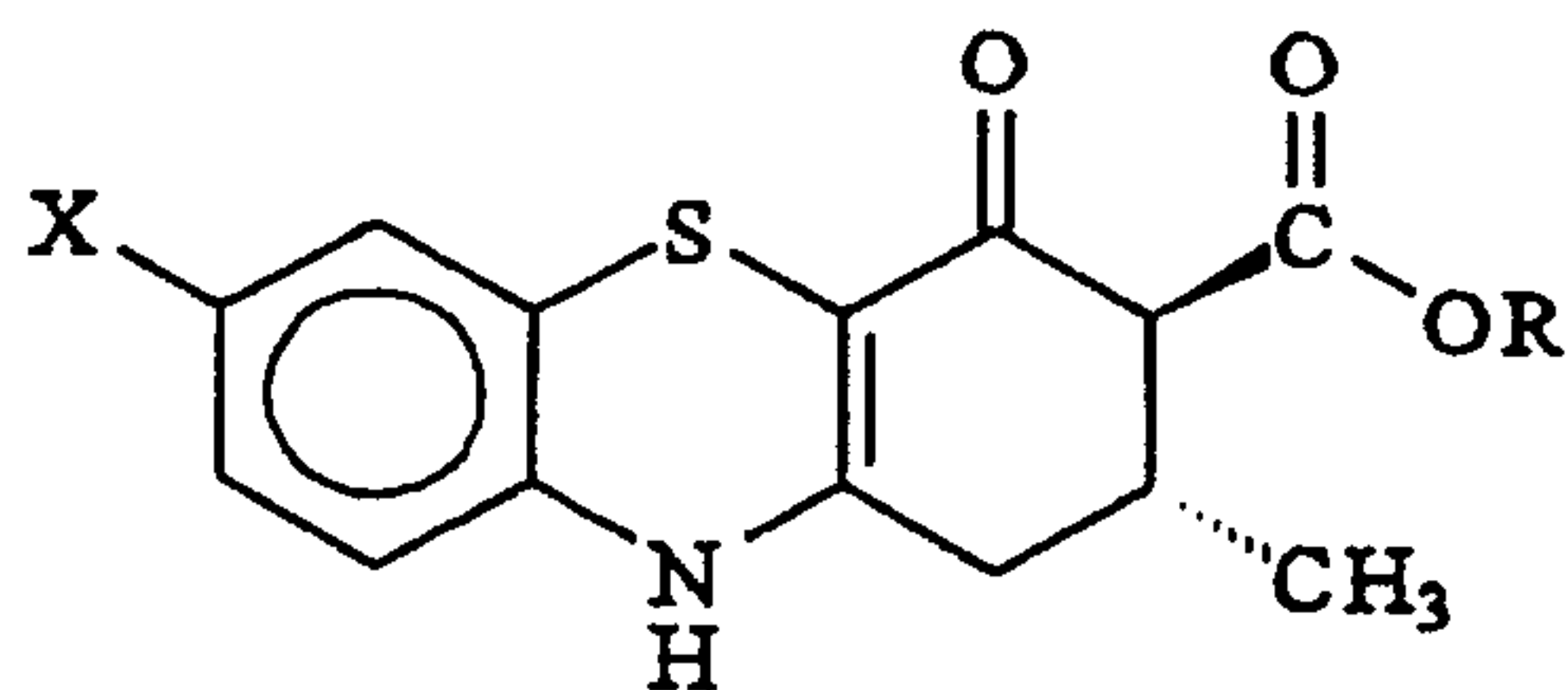
#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 depicts the X-ray structure of compound 4b ( $R=C_2H_5$ ;  $X=H$ ).

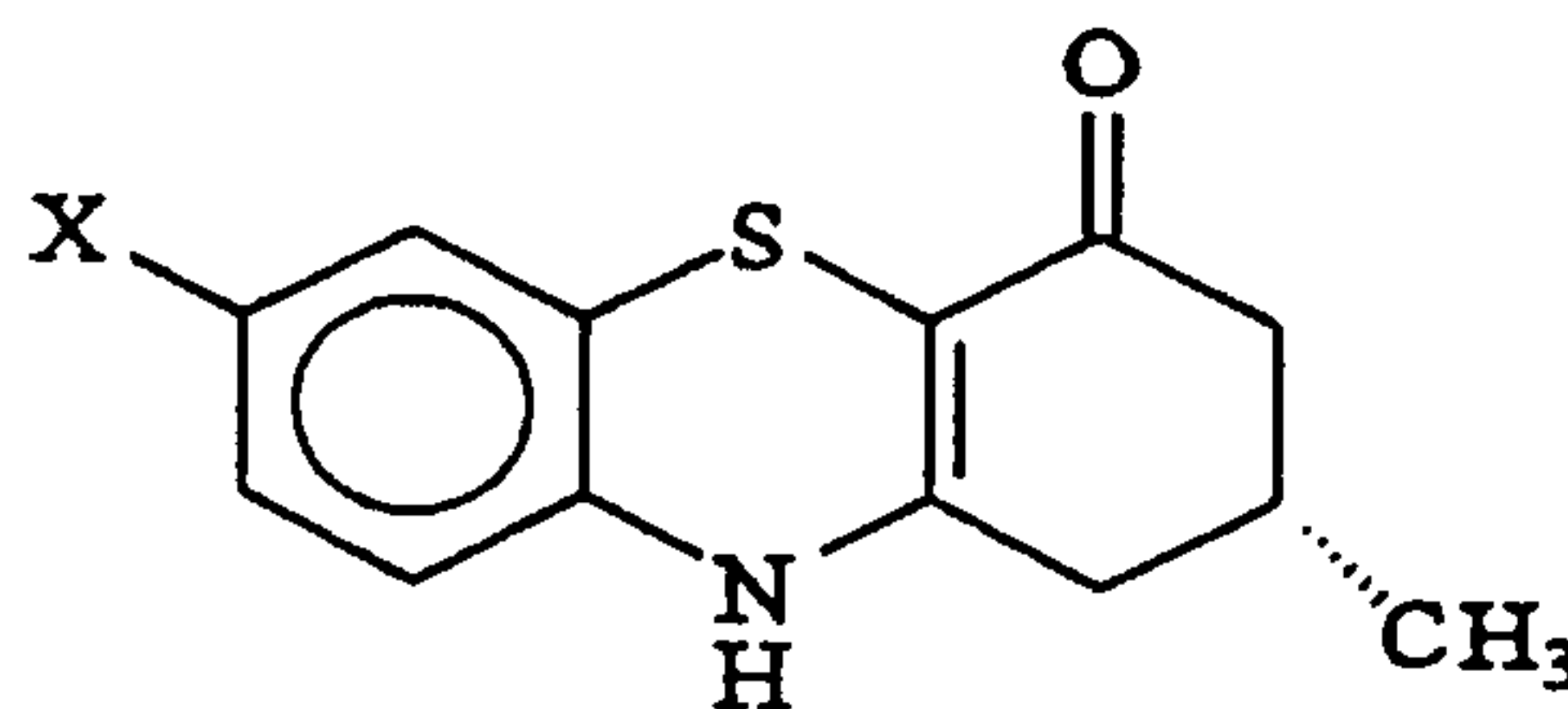
Figure 2 depicts the X-ray structure of compound 4b in a unit cell.

#### DETAILED DESCRIPTION

In considering conformationally restricted analogs of 1, analogs having the two positions b- to the enaminoic nitrogen linked in a tricyclic structure were explored by the present inventors. The present invention is directed to linkage through a sulfur atom. Hence, a novel series of 3-carboalkoxy-2,3-dihydro-1H-phenothiazin-4[10H]-ones (4a-c and 4e-m) as well as the unsubstituted analog, 4d, have been synthesized. These compounds are listed in Table I.



4a-c, e-g



4d



Table I. Physical Properties of Phenothiazines

Compound	R	X	MP, °C	Formula
4a	CH <sub>3</sub>	H	218-221	C <sub>15</sub> H <sub>15</sub> NO <sub>3</sub> S
4b	C <sub>2</sub> H <sub>5</sub>	H	201-202	C <sub>16</sub> H <sub>17</sub> NO <sub>3</sub> S
4c	C(CH <sub>3</sub> ) <sub>3</sub>	H	221-222	C <sub>18</sub> H <sub>21</sub> NO <sub>3</sub> S
4d	H	H	278 <sup>a</sup>	C <sub>13</sub> H <sub>13</sub> NOS
4e	CH <sub>3</sub>	Cl	226-227	C <sub>15</sub> H <sub>14</sub> ClNO <sub>3</sub> S
4f	C <sub>2</sub> H <sub>5</sub>	Cl	229-230	C <sub>16</sub> H <sub>16</sub> ClNO <sub>3</sub> S
4g	C(CH <sub>3</sub> ) <sub>3</sub>	Cl	261-262	C <sub>18</sub> H <sub>20</sub> ClNO <sub>3</sub> S
4h	CH <sub>3</sub>	CH <sub>3</sub>	225 <sup>a</sup>	C <sub>16</sub> H <sub>17</sub> NO <sub>3</sub> S
4i	C <sub>2</sub> H <sub>5</sub>	CH <sub>3</sub>	244 <sup>a</sup>	C <sub>17</sub> H <sub>19</sub> NO <sub>3</sub> S
4j	CH <sub>3</sub>	Br	186-189	C <sub>15</sub> H <sub>14</sub> BrNO <sub>3</sub> S
4k	C <sub>2</sub> H <sub>5</sub>	Br	201-203	C <sub>16</sub> H <sub>16</sub> BrNO <sub>3</sub> S
4l	C(CH <sub>3</sub> ) <sub>3</sub>	Br	191-194	C <sub>18</sub> H <sub>20</sub> BrNO <sub>3</sub> S
4m	H	Br	250 <sup>a</sup>	C <sub>13</sub> H <sub>11</sub> BrNOS

<sup>a</sup> Compound melted with decomposition.

### Synthetic Scheme

Thiazines have been previously synthesized by employing enamines (derived from acetylenic nitriles and esters). Roberts, R.R.; Landor, S.R. 2,3-Dihydro-4H-1,4-thiazines and 5,6-dihydro-3H-furo[3,4-b]-1,4-thiazines from 4-tetrahydropyranyloxyalk-2-

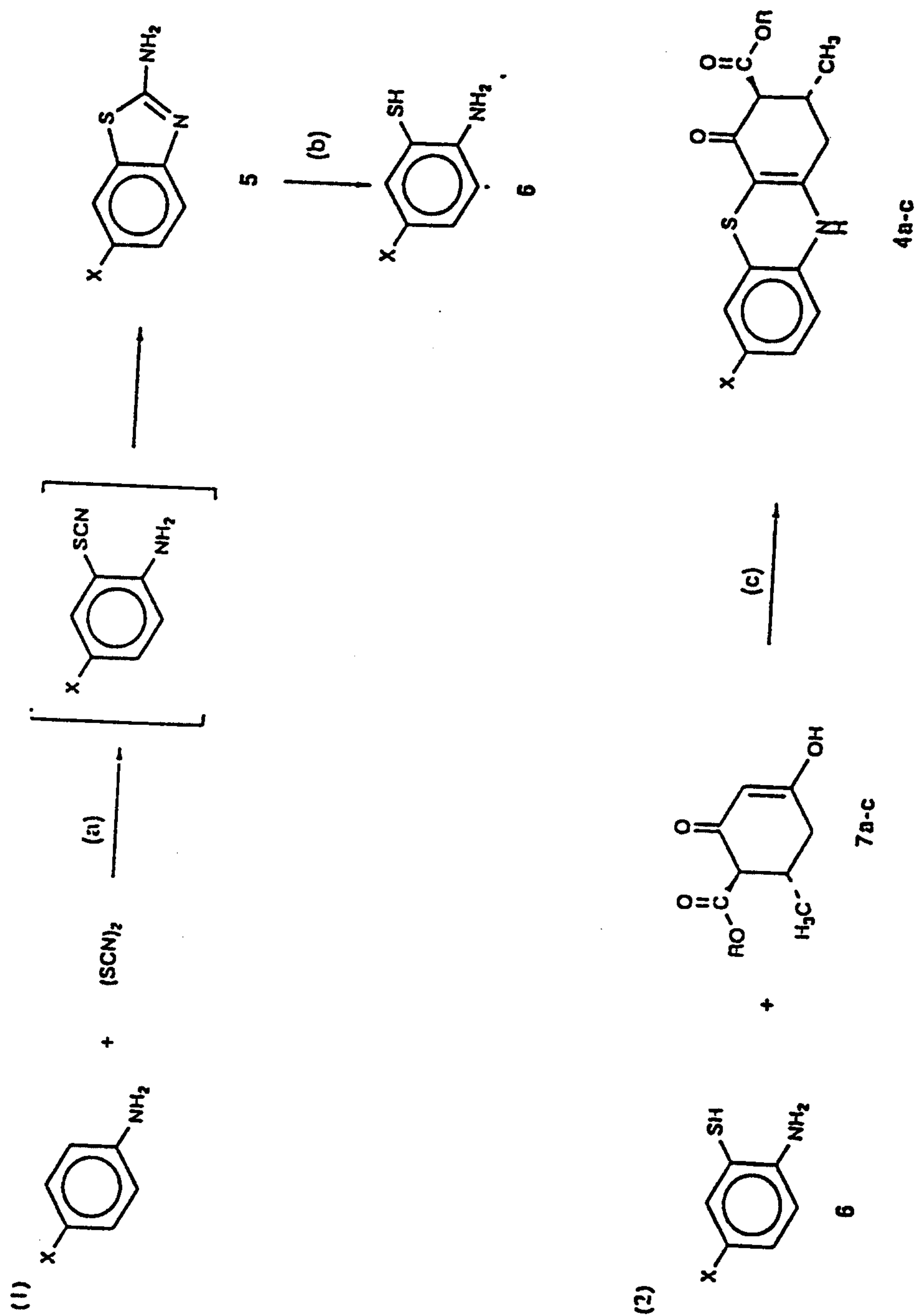
5 ynenitriles. *Tetrahedron Lett.* 1993, 34, 5681-5684. A first scheme for the practice of the present invention is as follows.

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Scheme 1



Conditions:

(a) Br<sub>2</sub>, KSCN, HOAc, 15° C; (b) NaOH, Δ; (c) DMSO, Δ



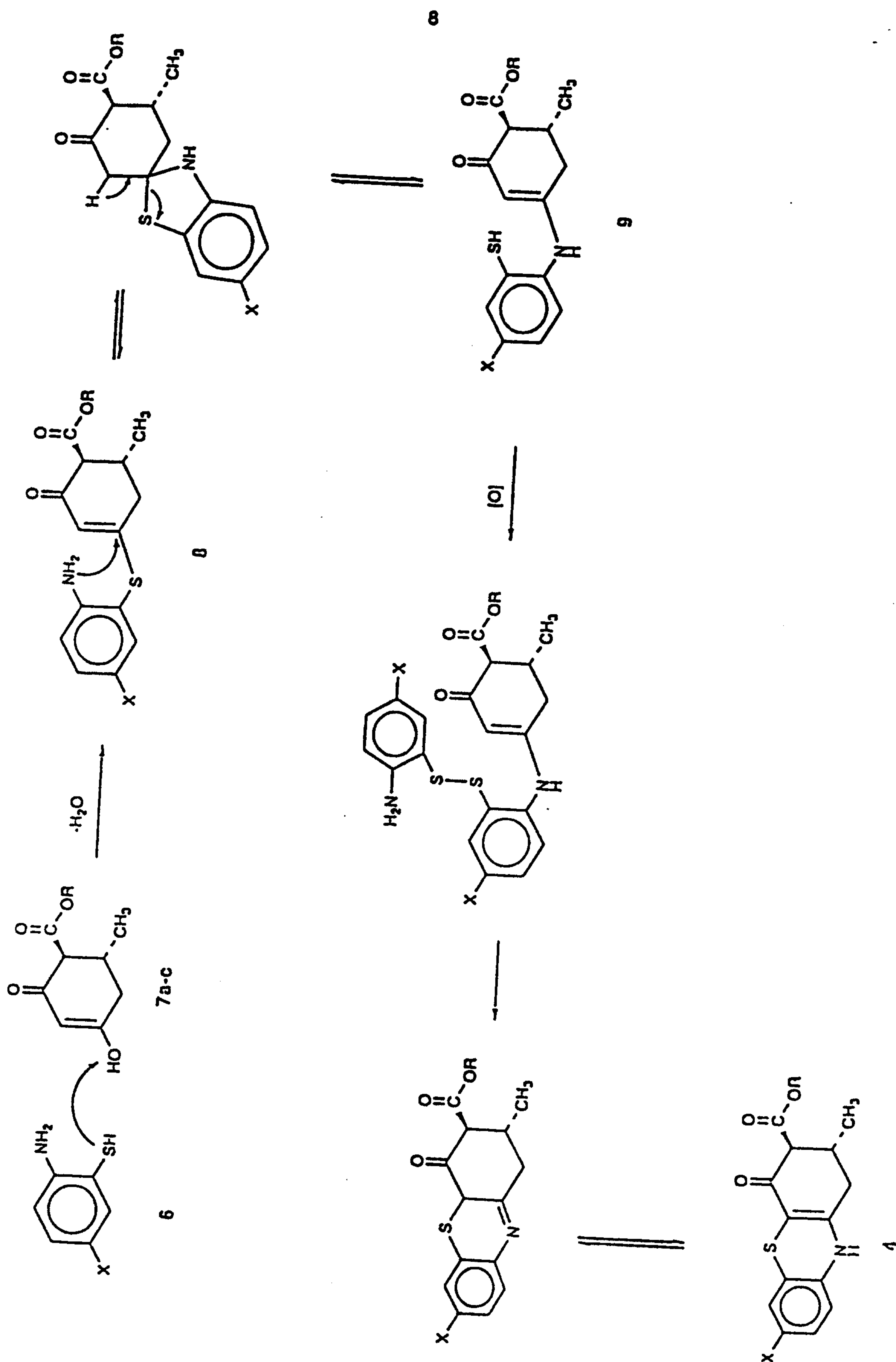
This scheme is believed to follow a classical one-pot reaction of Miyano and co-workers (Miyano, S.; Abe, N.; Sumoto, K. Synthesis of 2,3-dihydro-1H-phenothiazin-4(10H)-ones. *J. Chem. Soc. Chem. Comm.* 1975, 760) involving the condensation and oxidative cyclization of the appropriately substituted 2-aminobenzenethiols, 6, with the  
5 b-dicarbonyl ester, 7 [ $R=CH_3$  (7a);  $R=C_2H_5$  (7b);  $R=C(CH_3)_3$  (7c)] in refluxing DMSO to provide 4a-c and 4e-l in reasonably pure form. The precursor thiol compounds 6 are derived from the base-catalyzed hydrolytic fission of the 6-substituted-2-aminobenzothiazoles, 5, prepared by the action of potassium (or ammonium) thiocyanate and bromine (generating thiocyanogen,  $[(SCN)_2]$ , *in situ*), on p-substituted anilines as  
10 described in the literature. Mital, R.; Jain, S.K. Synthesis of some 5-substituted 2-aminobenzenethiols and the conversion into phenothiazines via Smiles rearrangement. *J. Chem. Soc. (C)* 1969, 2148-2150.

An alternative scheme for the practice of the present invention is presented below.

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Scheme II



In this alternative scheme a salient mechanistic feature for construction of 4a-c and 4e-l involves transformation of the ensulfide 8 to enaminic ketone 9 followed by oxidative ring closure of the latter compound. This mechanism type has been proposed. Roberts, R.R.; Landor, S.R. 2,3-Dihydro-4H-1,4-thiazines and 5,6-dihydro-3H-furo[3,4-b]-1,4-thiazines from 4-tetrahydropyranyloxyalk-2-ynenitriles. *Tetrahedron Lett.* 1993, 34, 5681-5684.

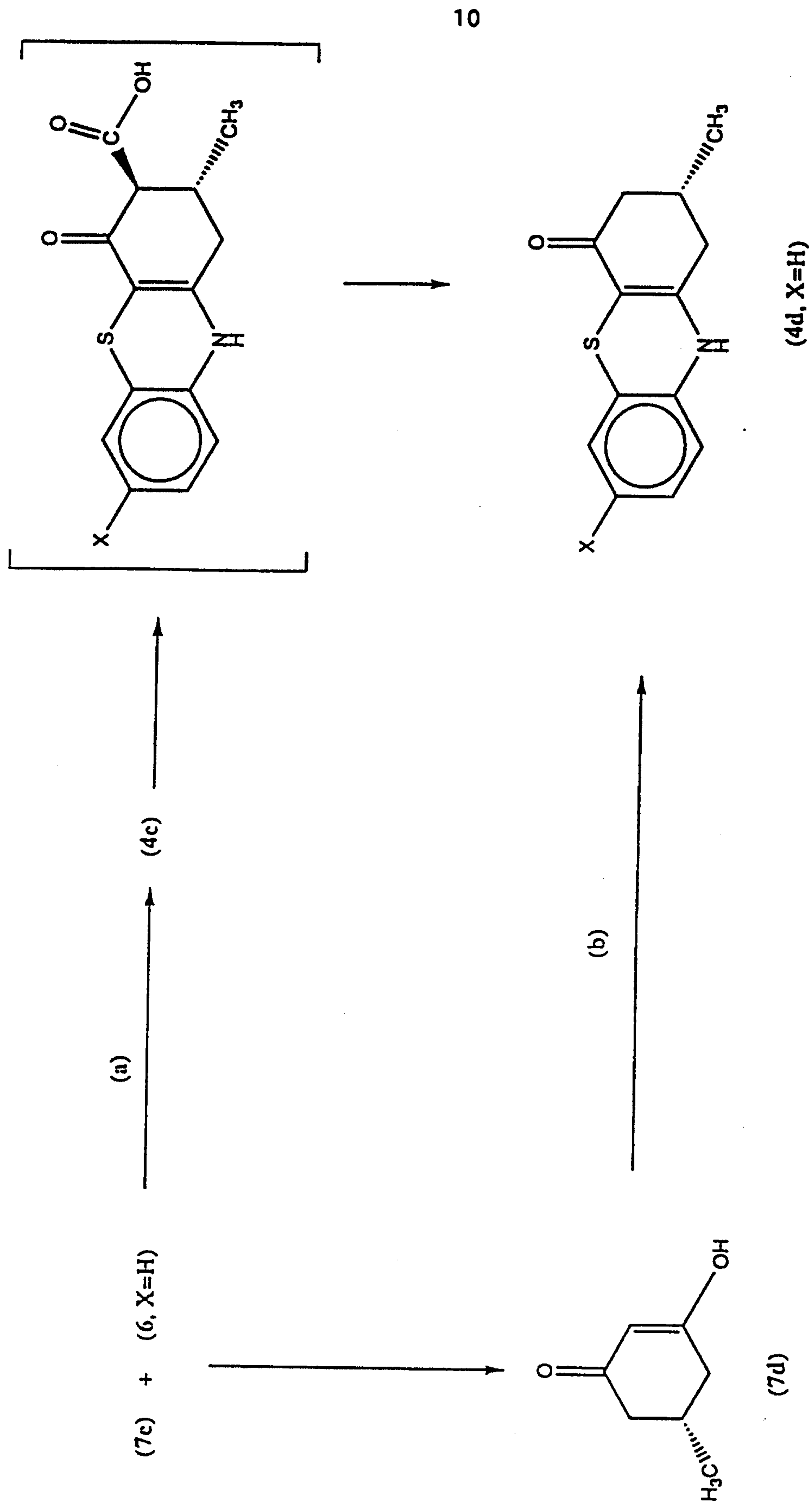
Without wishing to be held to any particular theory, when experimental conditions for the final step are identical for each ester, (i.e., 40 min reflux in DMSO), it is believed that the *ter*-butyl compound 4c (X=H) undergoes thermal decomposition to give 2,3-dihydro-1H-phenothiazin-4[10H]-one, 4d (X=H). Thermal decomposition of the desired phenothiazine 4c (X=H) to butylene and the  $\beta$ -keto acid (4, R=X=H) is suspected, followed by decarboxylation of the latter compound to 4d (X=H). This is substantiated by the formation of the 4c series by employing shorter reflux times in DMSO. Stability studies of the 3-carbo-*ter* butoxy-phenothiazine (4l, X=Br) confirm the lability of the 3-carbo-*ter* butoxy substituent with refluxing DMSO for periods up to 40 min, forming 4m (X=Br). Friary and coworkers have shown that 7c (R=C(CH<sub>3</sub>)<sub>3</sub>) is readily decarboxylated under acid-catalyzed conditions to form 7d ( see Scheme III below). Friary, R.J.; Gilligan, J.M.; Szajewski, R.P.; Falci, K.J.; Franck, R.W. Heterocyclic syntheses via the intramolecular acylation of enamines derived from amino acids. *J. Org. Chem.* 1973, 38, 3487-3490.



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Scheme III



Reaction conditions:

(a) Reflux DMSO; 5-8 min; (b) 6 (X=H), reflux DMSO; 5-8 min.

The compounds of the present invention can be readily provided in the form of pharmaceutically acceptable salts. Suitable pharmaceutically acceptable salts include salts derived from inorganic or organic acids. Typical examples of pharmaceutically acceptable salts include salts derived from inorganic acids such as hydrochloric acid, hydrobromic acid, sulfuric acid, phosphoric acid, nitric acid and the like, and organic acids such as acetic acid, propionic acid, glycolic acid, oxalic acid, pyruvic acid, malic acid, succinic acid, malonic acid, maleic acid, fumaric acid, citric acid, tartaric acid, mandelic acid, cinnamic acid, benzoic acid, p-toluenesulfonic acid, salicylic acid, ethane sulfonic acid, methanesulfonic acid and so forth. The formation of such salts is well within the abilities of those of ordinary skill in the art.

#### Administration

For each utility and indication, the amount of ingredient required will depend upon a number of factors including the severity of the condition to be treated and the identity of the recipient, and will ultimately be at the discretion of the attendant physician or veterinarian. In general however, for each of these utilities and indications, a suitable effective dose will preferably be in the range 0.1 to 250 mg per kilogram bodyweight of recipient per day, more preferably in the range 0.1 to 10 mg per kilogram bodyweight per day.

While it is possible for the active ingredients to be administered alone it is preferable to present them as pharmaceutical formulations. The formulations, both for veterinary and for human use, of the present invention comprise at least one active ingredient, as defined above, together with one or more acceptable carriers thereof and optionally other therapeutic ingredients. The carrier(s) must be "acceptable" in the sense of being compatible with the other ingredients of the formulation and not deleterious to the recipient thereof.

The formulations include those suitable for oral, rectal, nasal, topical (including buccal and sublingual), vaginal or parenteral (including subcutaneous, intramuscular,

intravenous, intradermal, intrathecal and epidural) administration. The formulations may conveniently be presented in unit dosage form and may be prepared by any of the methods well known in the art of pharmacy. Such methods include a step of bringing into association the active ingredient with the carrier which constitutes one or more  
5 accessory ingredients. In general, the formulations are prepared by uniformly and intimately bringing into association the active ingredient with liquid carriers or finely divided solid carriers or both, and then, if necessary, shaping the product into tablet form, for example.

Formulations of the present invention suitable for oral administration may be  
10 presented as discrete units such as capsules, cachets or tablets each containing a predetermined amount of the active ingredient; as a powder or granules; as a solution or a suspension in an aqueous liquid or a non-aqueous liquid; or as a bolus, electuary or paste.

A tablet may be made by compression or molding, optionally with one or more  
15 pharmaceutically acceptable excipients. Compressed tablets may be prepared by compressing in a suitable machine the active ingredient in a free-flowing form such as a powder or granules, optionally mixed with a binder, lubricant, inert diluent, preservative, surface active or dispersing agent. Molded tablets may be made by molding a mixture of the powdered compound moistened with an inert liquid diluent in a suitable machine.  
20 The tablets may optionally be coated or scored and may be formulated so as to provide slow or controlled release of the active ingredient therein.

For topical applications, the formulations are preferably applied as an ointment or cream. When formulated in an ointment, the active ingredients may be employed with either a paraffinic or water-miscible ointment base. Alternatively, the active ingredients  
25 may be formulated in a cream with an oil-in-water cream base.

If desired, the aqueous phase of the cream base may include, for example, at least 30% w/w of a polyhydric alcohol, i.e., an alcohol having two or more hydroxyl groups such as propylene glycol, butane 1,3-diol, mannitol, sorbitol, glycerol and polyethylene glycol and mixtures thereof. The topical formulations may desirably include a compound



which enhances absorption or penetration of the active ingredient through the skin or other affected areas. Examples of such dermal penetration enhancers include dimethylsulfoxide and related analogues.

Formulations suitable for topical administration to the eye also include eye drops  
5 wherein the active ingredient is dissolved (or suspended) in a suitable carrier, especially in aqueous solvent for the active ingredient.

Formulations suitable for topical administration in the mouth include lozenges containing the active ingredient, preferably in a flavored base, usually sucrose and acacia or tragacanth; pastilles comprising the active ingredient in an inert base such as gelatin  
10 and glycerin, or sucrose and acacia; and mouthwashes comprising the active ingredient in a suitable liquid carrier.

Formulations for rectal administration may be presented as a suppository with a suitable base comprising, for example, cocoa butter or a stearate.

Formulations suitable for nasal administration wherein the carrier is a solid  
15 include a coarse powder having a particle size, for example, in the range of from about 20 to about 500 microns, which is administered by rapid inhalation through the nasal passage. Suitable formulations wherein the carrier is a liquid, for administration as, for example, a nasal spray or as nasal drops, include aqueous or oily solutions of the active ingredient.

20 Formulations suitable for vaginal administration may be presented as pessaries, tampons, creams, gels, pastes, foams or spray formulations containing in addition to the active ingredient such carriers as are known in the art to be appropriate.

Formulations suitable for parenteral administration include aqueous and non-aqueous sterile injection solutions which may contain anti-oxidants, buffers, bacteriostats  
25 and solutes which render the formulation isotonic with the blood of the intended recipient; and aqueous and non-aqueous sterile suspensions which may include suspending agents and thickening agents. The formulations may be presented in unit-dose or multi-dose containers, for example, sealed ampoules and vials, and may be stored in a freeze-dried (lyophilized) condition requiring only the addition of the sterile

liquid carrier, for example, water for injection, immediately prior to use.

Extemporaneous injection solutions and suspensions may be prepared from sterile powders, granules and tablets of the kind previously described. Formulations for intramuscular administration are particularly preferred.

5 Preferred unit dosage formulations are those containing a daily dose or daily sub-dose, as herein above recited, or an appropriate fraction thereof, of an active ingredient.

It should be understood that, in addition to the ingredients particularly mentioned above, the formulations of this invention may include other agents conventional in the art having regard to the type of formulation in question. For example, those suitable for oral  
10 administration may include flavoring agents.

The present invention further provides veterinary compositions containing at least one active ingredient as above defined together with a veterinary carrier thereof.

Veterinary carriers are materials useful for the purpose of administering the composition and may be solid, liquid or gaseous materials useful for the purpose of  
15 administering the composition and are otherwise inert or acceptable in the veterinary art and are compatible with the active ingredient. These veterinary compositions may be administered orally, parenterally or by any other desired route.

For oral administration, the compositions can be in the form of a tablet, granule drench, paste, cachet, capsule or feed supplement. Granules may be made by the well  
20 known techniques of wet granulation, precompression or slugging. They can be administered to animals via an inert liquid vehicle so as to form a drench, or in a suspension with water or oil base. Preferably, further accessory ingredients, such as a dispensing agent, are included.

Additional formulation information can be found, for example, in U.S. Patent No.  
25 5,079,252 the disclosure of which is incorporated by reference in its entirety.



### Experimental Section

Melting points are determined on a Thomas-Hoover capillary melting point apparatus and are uncorrected. Results are shown in Table I above. IR spectra are recorded on samples in KBr, as diluted chloroform solutions in matched sodium chloride  
5 cells, or neat with a Perkin-Elmer 1330 spectrophotometer, and are shown in Table II.

Table II. IR Data in KBr Pellets

Compound	N-H	C-N	Ester C=O	C-O	C=O	Aromatic Stretch
4a	3258.9	1200	1735.8	1152.9	1587.2	1514.4
4b	3261.1	1316.7	1738.2	1142.6	1566.9	1513.6
4c	3275.3	1288.1	1726.2	1156.9	1566.4	1511.5
4d	3248.4	1259.4	--	--	1576.8	1515.6
4e	3256.7	1284.3	1743.7	1143.1	1565.5	1513.6
4f	3256.5	1317.5	1737.7	1141.8	1565.5	1510.6
4g	3278.4	1285.3	1723.1	1155.9	1588.3	1565.9
4h	3254	1319.5	1740.2	1147.4	1561.6	1500
4i	3261.3	1318.6	1738.4	1148.1	1562	1516.3

<sup>1</sup>H NMR spectra are recorded on a General Electric QE 300-MHz spectrometer in deuterated solvents using tetramethylsilane as an internal reference. The results are shown in Table III.

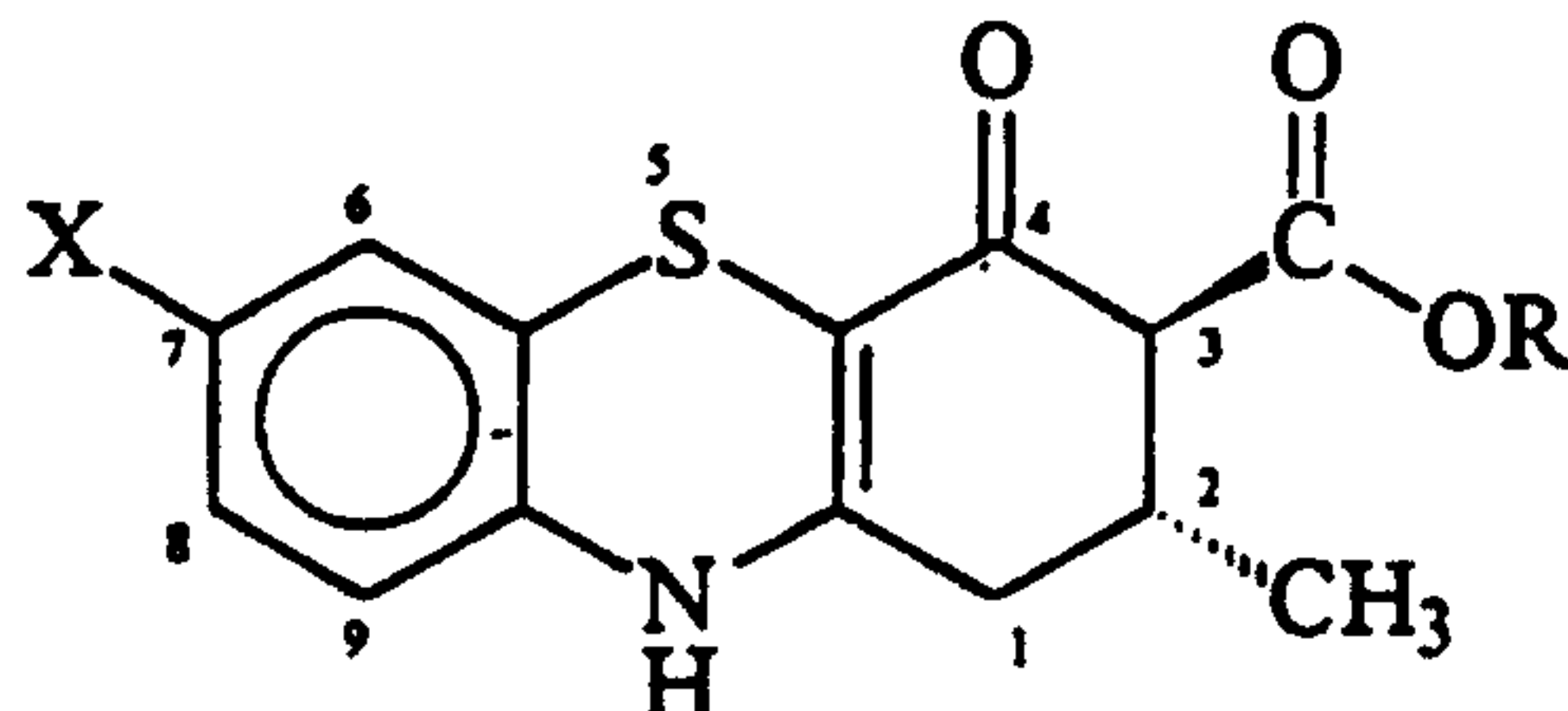


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Table III.  $^1\text{H}$  NMR ( $\text{DMSO}-d_6$ ) correlation table for 2,3-Dihydro-1H-phenothiazin-4(10H)-ones.



		4a	4b	4c	4e	4f	4g
		R=CH <sub>3</sub>	R=C <sub>2</sub> H <sub>5</sub>	R=C(CH <sub>3</sub> ) <sub>3</sub>	R=CH <sub>3</sub>	R=C <sub>2</sub> H <sub>5</sub>	R=(CH <sub>3</sub> ) <sub>3</sub> C
		X=H	X=H	X=H	X=Cl	X=Cl	X=Cl
C <sub>2</sub> -CH <sub>3</sub>	d	0.93 J=5.19	0.93 J=5.13	0.95 J=5.27	0.94 J=5.80	0.93 J=5.79	0.94 J=5.37
C <sub>2</sub> -CH and C <sub>1</sub> -CH <sub>2</sub>	m	2.32	2.31	2.29	2.30	2.30	2.27
C <sub>3</sub> -CH	d	3.18 J=11.22	3.14 J=11.81	2.97 J=11.06	3.19 J=11.37	3.15 J=11.1	2.97 J=11.21
C <sub>9</sub> -CH	d	6.57 J=7.80	6.56 J=7.76	6.56 J=8.16	6.54 J=8.30	≈ 6.5 J=8.3	6.56 J=8.40
N <sub>10</sub> -H	s	9.17	9.16	9.08	9.26	9.25	9.08
Aromatic	m	6.76	6.76	6.75	6.54	6.88	6.87
R		CH <sub>3</sub> s	CH <sub>3</sub> t, 1.19 CH <sub>2</sub> q, 4.13	(CH <sub>3</sub> ) <sub>3</sub> C s, 1.41	CH <sub>3</sub> s	CH <sub>3</sub> t, 1.19 CH <sub>2</sub> q, 4.13	(CH <sub>3</sub> ) <sub>3</sub> C s, 1.41

Table III. (Continued)

		4h	4i
		R=CH <sub>3</sub>	R=C <sub>2</sub> H <sub>5</sub>
		X=CH <sub>3</sub>	X=CH <sub>3</sub>
C <sub>2</sub> -CH <sub>3</sub>	d	0.94 J=5.34	0.93 J=5.13
C <sub>2</sub> -CH and C <sub>1</sub> -CH <sub>2</sub>	m	2.3	2.31
C <sub>3</sub> -CH	d	3.19 J=11.21	3.14 J=11.81
C <sub>9</sub> -CH	d	6.49 J=7.95	6.56 J=7.76
N <sub>10</sub> -H	s	9.07	9.16
Aromatic	m	6.7	6.76
R	s	CH <sub>3</sub> s	CH <sub>3</sub> t, 1.19 CH <sub>2</sub> q, 4.13

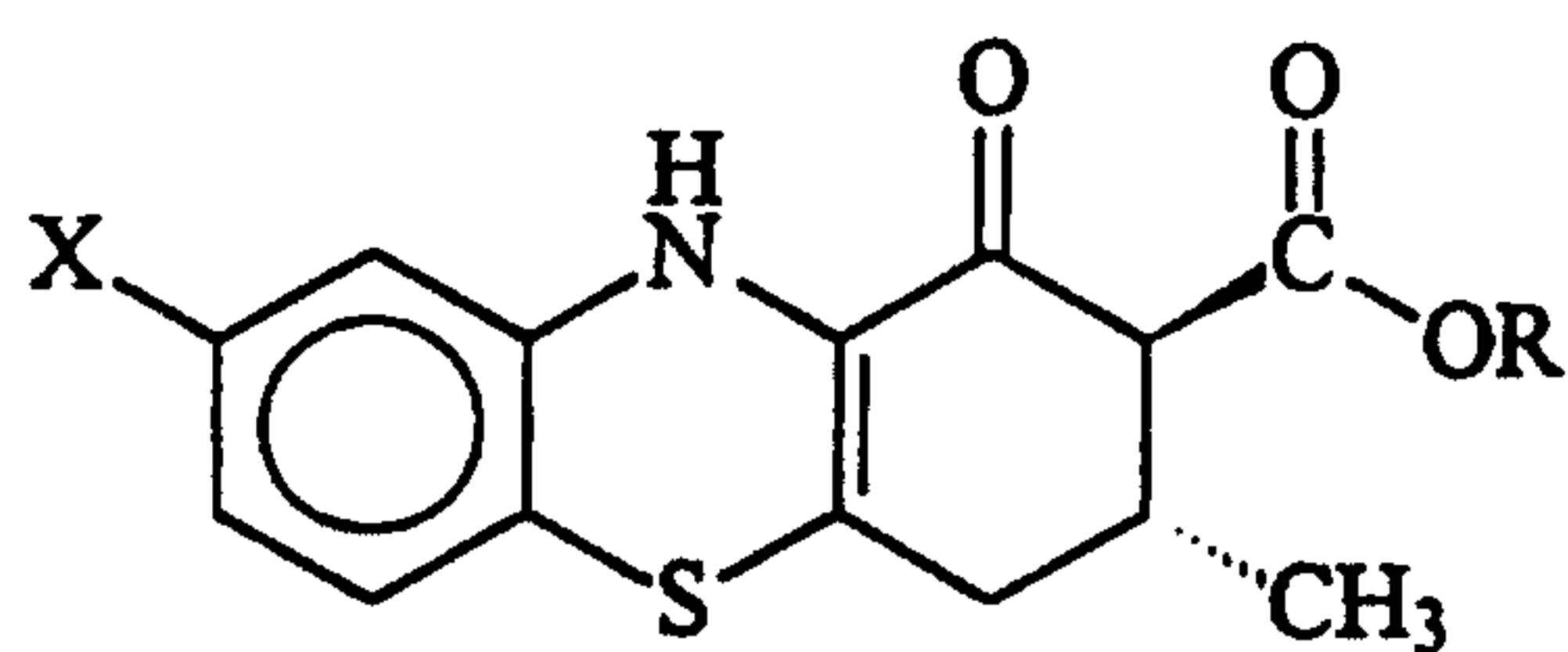
The stereochemistry about the C<sub>2</sub>-C<sub>3</sub> bond of the phenothiazines 4a-c and 4e-i is confirmed by the <sup>1</sup>H-NMR spectroscopy which indicates the presence of a methine doublet at *ca.* d 3.1 with J<sub>H-H</sub> 11 Hz. Hydrogens at C<sub>1,2</sub> coincide as a 3H multiplet at d 2.3.

- 5 Assignments to the H<sub>8,9</sub> aromatic hydrogens are unambiguously made by noting the weak meta-coupling (J=3.0 Hz) of H<sub>6,8</sub>. To distinguish between isomeric forms 4 and 5a, a Nuclear Overhauser difference experiment is performed. The configuration of the sulfur atom with respect to the carbonyl carbons is confirmed. In addition, 2D correlation of these and other signals, allowed for <sup>13</sup>C assignments.

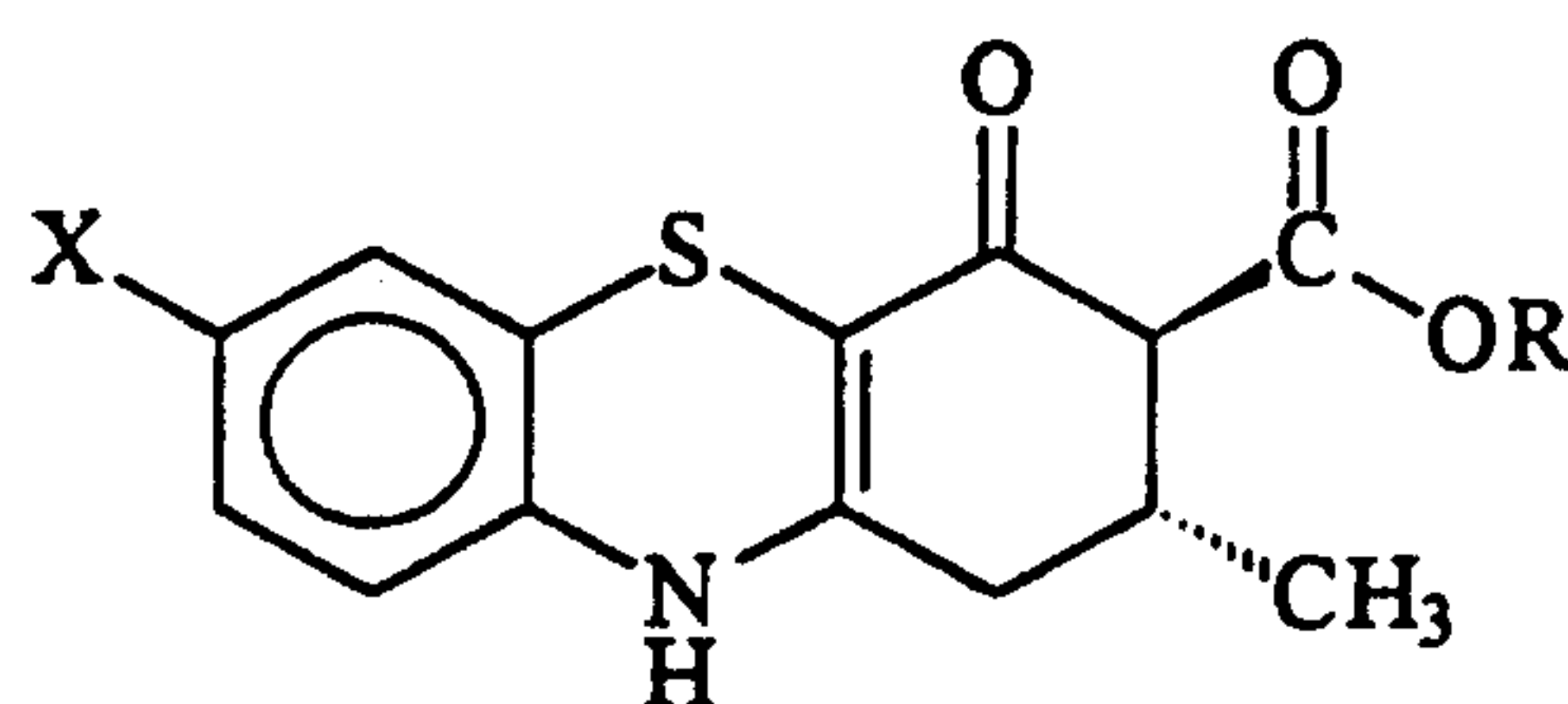
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5a



4a-c, e-g

$^{13}\text{C}$  NMR data are recorded on a General Electric QE 300-mHz spectrometer in deuterated solvents using tetramethylsilane as an internal reference and are shown in Table IV.



Table IV.  $^{13}\text{C}$  NMR (DMSO- $d_6$ ) Correlation Table for 2,3-Dihydro-1H-phenothiazin-4(10H)-ones.

Atom	4a	4b	4c	4e	4f	4g
	R=CH <sub>3</sub>	R=C <sub>2</sub> H <sub>5</sub>	R=C(CH <sub>3</sub> ) <sub>3</sub>	R=CH <sub>3</sub>	R=C <sub>2</sub> H <sub>5</sub>	R=C(CH <sub>3</sub> ) <sub>3</sub>
	X=H	X=H	X=H	X=Cl	X=Cl	X=Cl
C <sub>2</sub> -CH <sub>3</sub>	18.71	18.59	18.18	18.64	18.52	18.42
C <sub>2</sub> -CH	30.41	30.39	30.41	30.33	30.33	30.37
C <sub>1</sub> -CH <sub>2</sub>	34.25	34.24	34.23	34.16	34.15	34.15
C <sub>3</sub> -CH	59.51	59.53	60.35	59.41	59.41	60.26
C <sub>4a</sub> -C-S	96.55	96.60	96.73	96.26	96.29	96.41
CH	115.92	115.85	115.74	116.99	116.93	116.84
C	119.58	119.57	119.54	122.31	122.27	122.27
CH	124.83	124.75	124.61	-	-	-
CH	126.36	126.31	126.24	125.53	125.51	125.48
CH	126.88	126.82	126.74	126.50	126.47	126.41
C	-	-	-	128.11	128.05	127.95
C	136.00	136.02	136.11	135.07	135.07	135.18
C	155.78	155.63	155.31	155.56	155.46	155.16
C	170.50	169.92	169.09	170.34	169.78	168.90
C	184.07	184.12	184.50	184.13	184.22	184.67
COOR	51.53	13.97	27.59	51.52	13.94	27.58
	CH <sub>3</sub>	CH <sub>3</sub>	CH <sub>3</sub>	CH <sub>3</sub>	CH <sub>3</sub>	CH <sub>3</sub>
		60.12	80.15		60.09	80.22
		CH <sub>2</sub>	C		CH <sub>2</sub>	C

Table IV. (Continued)

Atom	4h	4i
	R=MR	R=ET
	X=Me	X=Me
C <sub>2</sub> -CH <sub>3</sub>	18.62	18.61
C <sub>2</sub> -CH	30.3	30.39
C <sub>1</sub> -CH <sub>2</sub>	34.18	34.24
C <sub>3</sub> CH	59.43	59.51
C <sub>4a</sub> -C-S	96.1	96.16
CH	115.72	115.79
C	119.38	119.43
CH	-	-
CH	126.6	126.67
CH	126.99	127.07
C	133.22	133.26
C	134.01	134.07
C	155.35	155.38
C	170.39	169.99
C	183.66	183.88
COOR	51.36 CH <sub>3</sub>	13.98 CH <sub>3</sub> 60.05 CH <sub>2</sub>

Elemental analyses (C, H, N, S and halogen) are performed. The results are shown in Table V, where analyses are indicated only by the symbols of the elements.

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Table V. Analytical results

Compound	Empirical Formula	M.W.	Calcd.	Found
4a	$C_{15}H_{15}NO_3S$	289.31	%C 62.27 %H 5.24 %N 4.84 %S 11.06	%C 62.13 %H 5.35 %N 5.01 %S 11.21
4b	$C_{16}H_{17}NO_3S$	303.34	%C 63.35 %H 5.66 %N 4.62 %S 10.55	%C 62.93 %H 5.63 %N 4.56 %S 10.56
4c	$C_{18}H_{21}NO_3S$	331.40	%C 65.23 %H 6.40 %N 4.23 %S 9.66	%C 65.19 %H 6.44 %N 4.37 %S 9.70
4d*	$C_{13}H_{13}NOS$	231.27	%C 67.51 %H 5.68 %N 6.06 %S 13.84	%C 67.90 %H 5.18 %N 6.11 %S 14.01
4e	$C_{13}H_{14}ClNO_3S$	323.75	%C 55.64 %H 4.37 %Cl 10.95 %N 4.33 %S 9.88	%C 55.50 %H 4.24 %Cl 10.92 %N 4.38 %S 9.86
4f	$C_{16}H_{16}ClNO_3S$	337.78	%C 56.89 %H 4.78 %Cl 10.49 %N 4.15 %S 9.47	%C 56.63 %H 4.68 %Cl 10.53 %N 4.38 %S 9.45



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4g	$C_{18}H_{20}ClNO_3S$	365.84	%C 59.09 %H 5.52 %Cl 9.69 %N 3.83 %S 8.75	%C 58.80 %H 5.49 %Cl 9.47 %N 3.59 %S 8.77
4h	$C_{16}H_{17}NO_3S$	303.34	%C 63.35 %H 5.66 %N 4.62 %S 10.55	%C 63.29 %H 5.69 %N 4.68 %S 10.88
4g	$C_{17}H_{19}NO_3S$	317.37	%C 64.33 %H 6.05 %N 4.41 %S 10.08	%C 64.10 %H 5.83 %N 4.61 %S 10.18
4h	$C_{16}H_{17}NO_3S$	303.34	%C 63.35 %H 5.66 %N 4.62 %S 10.55	%C 63.29 %H 5.83 %N 4.61 %S 10.18
4i	$C_{17}H_{19}NO_3S$	317.37	%C 64.33 %H 6.05 %N 4.41 %S 10.08	%C 64.10 %H 5.83 %N 4.61 %S 10.18
4j*	$C_{15}H_{14}BrNO_3S$	368.20	%C 48.93 %H 3.84 %Br 21.70 %N 3.80 %S 8.69	%C 49.52 %H 3.92 %Br 20.83 %N 4.16 %S 10.63

4k*	C <sub>16</sub> H <sub>16</sub> BrNO <sub>3</sub> S	382.23	%C 50.27 %H 4.23 %Br 20.90 %N 3.67 %S 8.37	%C 49.17 %H 3.92 %Br 20.54 %N 4.16 %S 10.39
4l**	C <sub>18</sub> H <sub>20</sub> BrNO <sub>3</sub> S	410.29	%C 52.69 %H 4.92 %Br 19.47 %N 3.41 %S 7.80	%C 52.11; 52.44; %H 5.01; 5.11; %Br 19.00; 19.26; %N 3.42; 3.42 %S 8.17; 7.79
4m*	C <sub>13</sub> H <sub>11</sub> BrNOS	310.16	%C 50.34 %H 3.91 %Br 25.76 %N 4.52 %S 10.32	%C 50.86 %H 3.96 %Br 25.71 %N 4.40 %S 10.47

\* Analytical results differ from theoretical value by  $> \pm 0.40\%$ . \* result of a second analysis.

Crystallographic data were also obtained for compound 4b. These data, along with structure refinement are found in Table VIa below. Bond lengths (Å) and angles (°) for compound 4b are found in Table VIb below. Atomic coordinates [ $\times 10^4$ ] and equivalent isotropic displacement parameters [ $\text{\AA}^2 \times 10^3$ ] are given in Table VIc, where  $U(\text{eq})$  is defined as

one-third of the orthogonalized  $U_{ij}$  tensor. Anisotropic displacement parameter [ $\text{\AA}^2 \times 10^3$ ] for compound **4b** are presented in Table IVd to follow. The anisotropic displacement factor exponent takes the form:  $-2\pi^2 [ (ha^*)^2 U_{11} + \dots + 2hka^*b^* U_{12} ]$ . Hydrogen coordinates ( $\times 10^4$ ) and isotropic displacement parameter ( $\text{\AA}^2 \times 10^3$ ) for compound **4b** are shown in Table VIe.

The X-ray crystal structures determined for compound **4b**, alone and within a unit cell, are shown in Figure 1 and 2, respectively.



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TABLE VIa.

Identification code	mll	
Empirical formula	$\text{CH}_{16}\text{H}_{17}\text{NO}_3\text{S}$	
Formula weight	303.37	
Temperature	293(2) K	
Wavelength	0.71073 Å	
Crystal system	Orthorhombic	
Space group	$\text{Pca}2_1$	
Unit cell dimensions	$a = 13.257(4) \text{ Å}$	$\alpha = 90^\circ$
	$b = 10.439(3) \text{ Å}$	$\beta = 90^\circ$
	$c = 10.875(3) \text{ Å}$	$\gamma = 90^\circ$
Volume	1505.0 (8) Å <sup>3</sup>	
Z	4	
Density (calculated)	1.339 Mg/m <sup>3</sup>	
Absorption coefficient	0.224 mm <sup>-1</sup>	
F(000)	640	
Crystal size	0.13 x 0.52 x 0.26 mm	
$\theta$ range for data collection	3.07 to 24.99°	
Index ranges	$0 \leq h \leq 15, -12 \leq k \leq 0, 0 \leq M \leq 12$	
Reflections collected	1399	
Independent reflection	1399 ( $R_{\text{int}} = 0.0000$ )	

(CONTINUED)

TABLE VIa. (continued)

Refinement method	Full-matrix least-square on F <sup>2</sup>
Data / restraints / parameter	1399 / 1 / 211
Goodness-of-fit on F <sup>2</sup>	1.067
Final R indices [I > 2 $\sigma$ (I)]	R1 = 0.0576, wR2 = 0.1177
R indices (all data)	R1 = 0.1026, wR2 = 0.1419
Absolute structure parameter	-0.1(2)
Largest diff. peak and hole	0.284 and -0.208 eÅ <sup>-3</sup>

Table VIb.

S(1)-C(1)	1.772(7)	S(1)-C(12)	1.780(7)
O(1)-C(2)	1.240(7)	O(31)-C(31)	1.217(11)
O(32)-C(31)	1.289(11)	O(32)-C(32)	1.475(10)
N(1)-C(6)	1.355(9)	N(1)-C(7)	1.396(9)
C(1)-C(6)	1.365(8)	C(1)-C(2)	1.417(10)
C(2)-C(3)	1.534(11)	C(3)-C(4)	1.480(11)
C(3)-C(31)	1.505(11)	C(32)-C(33)	1.460(14)
C(4)-C(5)	1.489(11)	C(4)-C(41)	1.521(11)
C(5)-C(6)	1.508(10)	C(7)-C(8)	1.385(10)
C(7)-C(12)	1.418(9)	C(8)-C(9)	1.378(12)
C(9)-C(10)	1.368(13)	C(10)-C(11)	1.393(12)
C(11)-C(12)	1.373(11)		
C(1)-S(1)-C(12)	100.6(3)	C(31)-O(32)-C(32)	117.7(9)
C(6)-N(1)-C(7)	126.9(6)	C(5)-C(1)-C(2)	121.6(7)
C(6)-C(1)-S(1)	125.3(6)	C(2)-C(1)-S(1)	113.1(5)
O(1)-C(2)-C(1)	122.3(7)	O(1)-C(2)-C(3)	119.5(7)
C(1)-C(2)-C(3)	117.9(6)	C(4)-C(3)-C(31)	114.0(8)
C(4)-C(3)-C(2)	112.9(7)	C(31)-C(3)-C(2)	110.4(7)
O(31)-C(31)-O(32)	124.1(8)	O(31)-C(31)-C(3)	122.4(9)
O(32)-C(31)-C(3)	113.5(9)	C(33)-C(32)-O(32)	110.5(9)
C(3)-C(4)-C(5)	113.0(8)	C(3)-C(4)-C(41)	112.6(7)
C(5)-C(4)-C(41)	111.9(7)	C(4)-C(5)-C(6)	113.0(6)
N(1)-C(6)-C(1)	122.0(7)	N(1)-C(6)-C(5)	115.8(6)
C(1)-C(6)-C(5)	122.1(7)	C(8)-C(7)-N(1)	119.3(6)
C(8)-C(7)-C(12)	118.9(7)	N(1)-C(7)-C(12)	121.8(7)
C(9)-C(8)-C(7)	120.7(8)	C(10)-C(9)-C(8)	120.4(9)
C(9)-C(10)-C(11)	119.9(9)	C(12)-C(11)-C(10)	120.6(7)
C(11)-C(12)-C(7)	119.4(7)	C(11)-C(12)-S(1)	118.3(5)
C(7)-C(12)-S(1)	122.3(6)		

Summetry transformations used to generate equivalent atoms:



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Table VIc.

	x	y	z	U(eq)
S(1)	1126(1)	605(2)	5(2)	56(1)
O(1)	303(3)	-1214(6)	1659(6)	80(2)
O(31)	977(5)	-4045(7)	2390(7)	98(2)
O(32)	747(4)	-3053(6)	4167(7)	81(2)
N(1)	3451(5)	429(7)	430(6)	53(2)
C(1)	1843(5)	-404(7)	983(6)	43(2)
C(2)	1237(5)	-1213(8)	1723(7)	55(2)
C(3)	1762(6)	-2013(9)	2718(10)	68(2)
C(31)	1116(6)	-3139(8)	3074(10)	64(2)
C(32)	145(9)	-4139(10)	4628(12)	101(4)
C(33)	782(12)	-5035(12)	5305(11)	116(4)
C(4)	2811(5)	-2358(9)	2391(9)	66(3)
C(41)	3337(6)	-3115(10)	3399(9)	72(3)
C(5)	3421(5)	-1237(9)	1986(7)	54(2)
C(6)	2869(4)	-386(7)	1091(7)	44(2)
C(7)	3139(5)	1222(7)	-532(6)	44(2)
C(8)	3857(6)	1854(8)	-1230(8)	61(2)
C(9)	3574(7)	2654(9)	-2177(10)	72(2)
C(10)	2578(8)	2792(8)	-2479(10)	73(2)
C(11)	1844(6)	2126(8)	-1822(7)	56(2)
C(12)	2107(5)	1366(7)	-842(7)	49(2)

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Table VIId.

	U11	U22	U33	U23	U13	U12
S(1)	49(1)	63(1)	56(1)	9(1)	-5(1)	3(1)
O(1)	46(3)	103(4)	91(4)	35(4)	-5(3)	0(3)
O(31)	118(5)	82(5)	92(5)	-10(4)	-19(4)	-8(4)
O(32)	91(4)	69(4)	84(5)	3(4)	13(4)	-14(3)
N(1)	44(3)	49(5)	66(5)	12(3)	-5(3)	-4(3)
C(1)	49(3)	43(5)	35(4)	-2(4)	-6(3)	3(3)
C(2)	56(4)	58(4)	52(5)	5(4)	-6(4)	5(4)
C(3)	65(4)	68(6)	70(6)	16(6)	-6(4)	-2(5)
C(31)	67(5)	48(6)	78(7)	5(5)	-10(6)	-1(4)
C(32)	108(7)	86(8)	108(10)	28(7)	25(7)	-23(7)
C(33)	185(12)	86(8)	78(9)	9(7)	-8(9)	-50(9)
C(4)	63(5)	55(6)	80(7)	8(6)	-14(5)	0(4)
C(41)	67(5)	73(7)	77(7)	10(6)	-15(5)	11(5)
C(5)	51(4)	58(5)	52(5)	-8(4)	-1(4)	6(4)
C(6)	53(4)	34(4)	44(4)	-13(4)	0(3)	1(3)
C(7)	57(4)	36(4)	40(4)	-1(4)	-4(3)	2(3)
C(8)	60(4)	51(5)	71(6)	8(5)	3(4)	-11(4)
C(9)	86(6)	70(6)	59(5)	14(6)	13(5)	-16(5)
C(10)	87(5)	58(5)	73(6)	20(6)	-16(5)	9(6)
C(11)	61(4)	55(5)	53(5)	6(5)	-3(4)	-2(4)
C(12)	58(4)	44(5)	45(5)	-4(4)	-2(3)	-5(3)

Table VIe.

	x	y	z	U(eq)
H(1N)	3990(57)	568(78)	546(86)	75(31)
H(3A)	1806(6)	-1465(9)	3448(10)	81
H(32A)	-385(9)	-3823(10)	5163(12)	122(40)
H(32B)	-170(9)	-4578(10)	3942(12)	206(79)
H(33A)	404(20)	-5794(28)	5492(51)	105(35)
H(33B)	1005(39)	-4642(25)	6056(30)	78(27)
H(33C)	1357(29)	-5258(49)	4813(26)	326(127)
H(4A)	2766(5)	-2931(9)	1679(9)	112(39)
H(41A)	2882(16)	-3745(38)	3724(37)	119(41)
H(41B)	3541(38)	-2543(13)	4045(26)	88(31)
H(41C)	3921(26)	-3534(45)	3065(15)	134(46)
H(5A)	4037(5)	-1542(9)	1604(7)	87(28)
H(5B)	3609(5)	-736(9)	2702(7)	59(21)
H(8A)	4538(6)	1737(8)	-1058(8)	68(23)
H(9A)	4063(7)	3103(9)	-2613(10)	183(61)
H(10A)	2391(8)	3330(8)	-3121(10)	117(36)
H(11A)	1170(6)	2196(8)	-2049(7)	67(25)



### Synthesis

*ter* Butyl 6-methyl-2,4-dioxocyclohexane carboxylate, methyl 6-methyl-2,4-dioxo-cyclohexane carboxylate, ethyl 6-methyl-2,4-dioxocyclohexane carboxylate, 5-chloro-2-aminobenzenethiol, 5-methyl-2-aminobenzenethiol, and 5-bromo-2-aminobenzenethiol are prepared by literature methods. Friary, R.J.; Gilligan, J.M.; Szajewski, R.P.; Falci, K.J.; Franck, R.W. Heterocyclic syntheses via the intramolecular acylation of enamines derived from amino acids. *J. Org. Chem.* 1973, 38, 3487-3490. Edafiogho, I.O.; Hinko, C.N.; Chang, H.; Moore, J.A.; Mulzac, D.; Nicholson, J.M.; Scott, K.R. Synthesis and anticonvulsant activity of enaminones. *J. Med. Chem.* 1992, 35, 2798-2805. Spencer, T.A.; Newton, M.D.; Baldwin, S.W. Condensation of diethyl malonate with methyl vinyl ketone. *J. Org. Chem.* 1964, 29, 787-789. Mital, R.; Jain, S.K. Synthesis of some 5-substituted 2-aminobenzenethiols and the conversion into phenothiazines via Smiles rearrangement. *J. Chem. Soc. (C)* 1969, 2148-2150. 2-Aminothiophenol, sodium, ethyl crotonate, methyl acetoacetate, ethyl acetoacetate, *tert* butyl acetoacetate, potassium thiocyanate, 4-chloroaniline, p-toluidine, and bromine are obtained from Aldrich Chemical Company and used without purification.

### **Methyl 6-methyl-2,4-dioxo-cyclohexane carboxylate (7a).**

li To a freshly prepared solution of sodium (17.78 g, 0.77 gram-atom) in methanol (220 mL) is added methyl acetoacetate 89.66 g (0.77 mole) and the mixture is stirred on an ice bath 15 min after the addition. Ethyl crotonate (100 mL of a 96% product  $\approx$  88.13 g (100%; 0.77 mole) is added dropwise and the mixture is stirred at room temperature for an additional 30 min. After refluxing (2 h), methyl 6-methyl-2,4-dioxo-cyclohexane carboxylate enolate, which separates, is filtered, and the solid residue is dissolved in a minimum amount of cold water. The aqueous solution acidified with sulfuric acid (500 mL of a 2 M solution), the precipitate extracted with dichloromethane (4 x 300 mL) and the organic phase dried over sodium sulfate. The residue is evaporated and the residue recrystallized from toluene to give the title

compound: yield, 37 g, 40%, mp 122-123°C. The mother liquor from the reaction is evaporated to dryness, dissolved in cold water and extracted with dichloromethane (after acidification with the same 2 M sulfuric acid used previously). After evaporation and recrystallization from toluene, the mp is identical to the original  
5 crop. Total yield: 47 g; 51%.

**Ethyl 6-methyl-2, 4-dioxocyclohexane carboxylate (7b).**

The same procedure used above is modified using an equivalent amount of anhydrous ethanol as the solvent and ethyl acetoacetate; yield 93.4 g (47%); mp 89-91°C (from ethyl acetate: petroleum ether, bp 54°C).

10 ***tert* Butyl 6-methyl-2, 4-dioxocyclohexane carboxylate (7c).**

The same procedure used above is modified using an equivalent amount of anhydrous ethanol as the solvent and *tert* butyl acetoacetate; yield 90.2g (44%); mp 145-146°C (lit. mp 130-131.5°) from acetone: water.

**5-Chloro-2-aminobenzenethiol (6, X=C1).**

15 Potassium thiocyanate (38.8 g, 0.40 mole) and 4-chloroaniline (50.9 g, 0.40 mole) are dissolved in 300 mL of glacial acetic acid. The solution is cooled below 10°C in an ice bath and while stirring, bromine (10 mL, 0.40 mole) in glacial acetic acid (50 mL) is added dropwise over one hour with the temperature maintained below 10° C with external cooling. Stirring is continued for an additional 30  
20 minutes. The reaction mixture is stirred at room temperature for 16 hours. The hydrobromide salt of 2-amino-6-chlorobenzothiazole 5 (X=C1) is washed with hexane (2 x 25 mL). The salt is dissolved in warm water (300 mL) and the product precipitated by addition of dilute (10%) sodium hydroxide. The crude product is filtered and recrystallized from ethanol (mp 198-200° C, yield 16.47 g, 63.3%). A  
25 mixture of 2-amino-6-chlorobenzothiazole 5 (15 g, 0.08 mole), potassium hydroxide (75 g, 1.34 mole), and water (150mL) is heated with stirring under reflux over nitrogen for 8 hours. The vigorous reaction subsides slowly. The mixture is then diluted with water (20 mL) and filtered. To the filtrate is added 5N acetic acid with



vigorous stirring and cooling until it is just acid to pH paper. The yellow crystals are filtered, washed with cold water and recrystallized from absolute ethanol and decolorized with neutral Norit. Yield of 5-chloro-2-aminobenzenethiol (6, X=Cl); 40%; mp 108-110° C (lit 110° C).

**5 5-Methyl-2-aminobenzenethiol (6, X=CH<sub>3</sub>).**

The same procedure is repeated with p-toluidine to yield 2-amino-6-methylbenzothiazole 5 (X=CH<sub>3</sub>) 12.47 g (87.4 %); mp 128-130°C from methanol. 5-Methyl-2-aminobenzenethiol (6, X=CH<sub>3</sub>) is prepared in 38% yield by potassium hydroxide catalyzed hydrolysis for 8 hours; mp 112-113°C (lit. 113-115° C) from  
10 absolute ethanol.

**5-Bromo-2-aminobenzenethiol (6, X=Br).**

The same procedure was repeated with p-bromoaniline to yield 2-amino-6-bromobenzothiazole 5 (X=Br) 21.47 g (94.4%); mp 213-214°C from methanol. 5-Bromo-2-aminobenzenethiol (6, X=Br) was prepared in 38% yield by the potassium  
15 hydroxide catalyzed hydrolysis for 8 hours; mp 112-113°C (lit. 113-115°C) from absolute ethanol.

**3-Carbomethoxy-2-methyl-2,3-dihydro-1H-phenothiazin-4[10H] -one (4a, R=H).**

A mixture of methyl 6-methyl-2,4-dioxocyclohexane-1-carboxylate, 7a (5.52 g, 30 mmole) and 2-aminothiophenol, 6 (X=H, 3.75 g, 30 mmole), in DMSO (10  
20 mL) is placed in a preheated heating mantle. The reaction mixture is stirred and refluxed for 0.5 h. Upon cooling, the reaction mixture forms a solid. The crystals are filtered and the remaining mother liquid is poured into cold water, whereupon further precipitation occurs. Each precipitate is separately recrystallized twice from MeOH and proves to be identical. An analytical sample of 4a, (R=H), mp 218-221° C occurs  
25 as light orange crystals; yield: 1.47 g (55.0%).



**3-Carbethoxy-2-methyl-2,3-dihydro-1H-phenothiazin-4[10H]-one (4b, R=H).**

A mixture of ethyl 6-methyl-2,4-dioxocyclohexane-1-carboxylate, **7b** (5.94 g, 30 mmole) and 2-aminothiophenol, **6** (X=H, 3.75 g, 30 mmole) in DMSO (10 mL) is placed in a preheated heating mantle. The reaction mixture is stirred and refluxed for 0.5 h. Upon cooling, the reaction mixture forms a solid. The crystals are filtered and the remaining mother liquid is poured into cold water, whereupon further precipitation occurs. Each precipitate is separately recrystallized twice from EtOH and proves to be identical. An analytical sample of **4b**, (R=H), mp 201-202° C occurs as light orange crystals; yield: 1.80 g (30.8%).

10 **3-Carbo-*ter*-butoxy-2-methyl-2,3-dihydro-1H-phenothiazin-4[10H]-one (4c, R=H).**

A mixture of *ter* butyl 6-methyl-2,4-dioxocyclohexane-1-carboxylate, **7c** (3.10 g, 14 mmole) and 2-aminothiophenol, **6** (X=H, 1.72 g, 14 mmole) in DMSO (10 mL) is placed in a preheated heating mantle. The reaction mixture is stirred and refluxed for 10 min. Upon cooling, the reaction mixture forms a solid. The crystals are filtered and the remaining mother liquid is poured into cold water, whereupon further precipitation occurs. Each precipitate is separately recrystallized twice from MeOH and proves to be identical. An analytical sample of **4c**, (R=H), mp 221-222° C occurs as light orange crystals; yield: 2.10 g (48.6%).

20 **7-Chloro-3-carbomethoxy-2-methyl-2,3-dihydro-1H-phenothiazin-4[10H]-one (4e, R=Cl).** A mixture of methyl 6-methyl-2,4-dioxocyclohexane-1-carboxylate, **7a** (2.53 g, 13.7 mmole) and 5-chloro-2-aminobenzenethiol, **6** (X=Cl, 2.20 g, 13.7 mmole), in DMSO (10 mL) is placed in a preheated heating mantle. The reaction mixture is stirred and refluxed for 0.5 h. Upon cooling, the reaction mixture forms a solid. The crystals are filtered and the remaining mother liquid is poured into cold water, whereupon further precipitation occurs. Each precipitate is separately recrystallized twice from MeOH and proves to be identical. An analytical sample of **4e**, (R=Cl), mp 226-227° C occurs as light orange crystals; yield: 1.70 g (36.7%).

**7-Chloro-3-carbethoxy-2-methyl-2,3-dihydro-1H-phenothiazin-4 [10H] -one (4f, R=Cl).**

A mixture of ethyl 6-methyl-2,4-dioxocyclohexane-1-carboxylate, **7b** (2.6 g, 13.1 mmole) and 5-chloro-2-aminobenzenethiol, **6** (X=Cl, 2.0 g, 13.1 mmole) in DMSO (10 mL) is placed in a preheated heating mantle. The reaction mixture is stirred and refluxed for 0.5 h. Upon cooling, the reaction mixture forms a solid. The crystals are filtered and the remaining mother liquid is poured into cold water, whereupon further precipitation occurs. Each precipitate is separately recrystallized twice from EtOH and proves to be identical. An analytical sample of **4f**, (R=Cl), mp 229-230° C occurs as light orange crystals; yield: 2.05 g (49.4%).

**7-Chloro-3-carbo-*ter*-butoxy-2-methyl-2,3-dihydro-1H-phenothiazin-4[10H]-one (4g, R=Cl).** A mixture of *ter* butyl 6-methyl-2,4-dioxocyclohexane-1-carboxylate, **7c** (1.42 g, 6.3 mmole) and 5-chloro-2-aminobenzenethiol, **6** (X=Cl, 1.00 g, 6.3 mmole) in DMSO (10 mL) is placed in a preheated heating mantle. The reaction mixture is stirred and refluxed for 10 min. Upon cooling, the reaction mixture forms a solid. The crystals are filtered and the remaining mother liquid is poured into cold water, whereupon further precipitation occurs. Each precipitate is separately recrystallized twice from MeOH and proves to be identical. An analytical sample of **4g**, (R=Cl), mp 261-262° C occurs as light orange crystals; yield: 1.12 g (50.9%).

**3-Carbomethoxy-2,7-dimethyl-2,3-dihydro-1H-phenothiazin-4[10H]-one (4h, R=Me).**

A mixture of methyl 6-methyl-2,4-dioxocyclohexane-1-carboxylate, **7a** (0.83 g, 4.5 mmole) and 5-methyl-2-aminobenzenethiol, **6** (X=Me, 0.83 g, 4.5 mmole) in DMSO (10 mL) is placed in a preheated heating mantle. The reaction mixture is stirred and refluxed for 0.5 h. Upon cooling, the reaction mixture forms a solid. The crystals are filtered and the remaining mother liquid is poured into cold water, whereupon further precipitation occurs. Each precipitate is separately recrystallized twice from MeOH and proves to be identical. An analytical sample of **4h**, (R=Me), mp 225° C occurs as light orange crystals; yield: 0.39 g (21.7%).



**3-Carbethoxy-2,7-dimethyl-2,3-dihydro-1H-phenothiazin-4[10H]-one (4i, R=Me).**

A mixture of ethyl 6-methyl-2,4-dioxocyclohexane-1-carboxylate, **7b** (1.43 g, 7.2 mmole) and 5-methyl-2-aminobenzenethiol, **6** (X=Me, 1.0 g, 7.2 mmole) in  
5 DMSO (10 mL) is placed in a preheated heating mantle. The reaction mixture is stirred and refluxed for 0.5 h. Upon cooling, the reaction mixture forms a solid. The crystals are filtered and the remaining mother liquid is poured into cold water, whereupon further precipitation occurs. Each precipitate is separately recrystallized twice from EtOH and proves to be identical. An analytical sample of **4i**, (R=Me), mp  
10 224° C occurs as light orange crystals; yield: 0.50 (21.9%).

**2-Methyl-2,3-dihydro-1H-phenothiazin-4[10H] -one (4d, R=H).**

A mixture of *ter* butyl 6-methyl-2,4-dioxocyclohexane-1-carboxylate, **7c** (3.09 g, 13.7 mmole) and 2-aminothiophenol, **6** (X=H, 1.71 g, 13.7 mmole) in  
15 DMSO (10 mL) is placed in a preheated heating mantle. The reaction mixture is stirred and refluxed for 0.5 h. Upon cooling, the reaction mixture forms a solid. The crystals are filtered and the remaining mother liquid is poured into cold water, whereupon further precipitation occurs. Each precipitate was separately recrystallized twice from MeOH and proves to be identical. An analytical sample of **4d**, (R=H), mp  
278° C occurs as light orange crystals; yield: 0.46 g (15.4%).

**7-Bromo-3-carbomethoxy-2-methyl-2,3-dihydro-1H-phenothiazin-4[10H]-one (4j, R=Br)**

A mixture of methyl 6-methyl-2,4-dioxocyclohexane-1-carboxylate, **7a** (1.43 g, 7.7 mmole) and 5-bromo-2-aminobenzenethiol, **6** (X=Br, 1.44 g, 7.7 mmole) in  
25 DMSO (10 mL) is placed in a preheated heating mantle. The reaction mixture is stirred and refluxed for 0.5 h. Upon cooling, the reaction mixture forms a solid. The crystals are filtered and the remaining mother liquid is poured into cold water, whereupon further precipitation occurs. Each precipitate is separately recrystallized twice from MeOH and proves to be identical. An analytical sample of **4j**, (R=Br), mp 186-189° C occurs as light orange crystals; 0.14 g (13.9%).

**7-Bromo-3-carbethoxy-2-methyl-2,3-dihydro-1H-phenothiazin-4[10H]-one (4k, R=Br)**

A mixture of ethyl 6-methyl-2,4-dioxocyclohexane-1-carboxylate, **7b** (5.94 g, 30 mmole) and 5-bromo-2-aminobenzenethiol, **6** (X=Br, 5.8 g, 30 mmole) in DMSO (10 mL) is placed in a preheated heating mantle. The reaction mixture is stirred and refluxed for 0.5 h. Upon cooling, the reaction mixture forms a solid. The crystals are filtered and the remaining mother liquid is poured into cold water, whereupon further precipitation occurs. Each precipitate is separately recrystallized twice from MeOH and proves to be identical. An analytical sample of **4k**, (R=Br), mp 201-203°C occurs as light orange crystals; 2.24 g (56.7%).

**7-Bromo-3-carbo-*ter*-butoxy-2-methyl-2,3-dihydro-1H-phenothiazin-4[10H]-one (4l, R=Br)**

A mixture of *ter* butyl 6-methyl-2,4-dioxocyclohexane-1-carboxylate, **7c** (1.42 g, 6.3 mmole) and 5-bromo-2-aminobenzenethiol, **6** (X=Br, 1.0 g, 4.5 mmole) in DMSO (10 mL) is placed in a preheated heating mantle. The reaction mixture is stirred and heated at 155°C for 10 minutes. Upon cooling, the reaction mixture forms a solid. The crystals are filtered and the remaining mother liquid is poured into cold water, whereupon further precipitation occurs. Each precipitate is separately recrystallized twice from MeOH and proves to be identical. An analytical sample of **4l**, R=Br, mp 191-194°C occurs as light orange crystals; 1.99 g (77%).

**7-Bromo-2-methyl-2,3-dihydro-1H-phenothiazin-4[10H]-one(4m, R=Br)**

A mixture of 7-bromo-3-carbo-*ter*-butoxy-2-methyl-2,3-dihydro-1H-phenothiazin-4[10H]-one (**4l** R=Br, 3.09 g, 13.7 mmole) in DMSO (10 mL) is placed in a preheated heating mantle. The reaction mixture is stirred and refluxed for 3 h. Upon cooling, the reaction mixture forms a solid. The crystals are filtered and the remaining mother liquid is poured into cold water, whereupon further precipitation occurs. Each precipitate is separately recrystallized twice from MeOH and proves to be identical. An analytical sample of **4m**, (R=Br), mp 250° (dec.) occurs as light orange crystals, 2.67 g (63.2%).



### Pharmacology

Initial evaluations for anticonvulsant activity include phases I, VIA and VIB test procedures. These tests are performed intraperitoneally in male Carworth Farms No. 1 (CF1) mice, weighing 18-25 g (Phase I) or orally in male Sprague-Dawley rats, weighing 100-150 g (Phases VIA and VIB). The evaluation is based on three tests: maximal electroshock (MES), subcutaneous (scMet), and the rotorod test for neurological toxicity (Tox). (a) Anticonvulsant Screening Project, Antiepileptic Drug Development Program, National Institutes of Health, DHEW Publ (NIH)(U.S.) 1978, NIH 78-1093. (b) Porter, R.J.; Cereghino, J.J.; Gladding, G.D.; Hessie, B.J.; Kupferberg, H.J.; Scoville, B.; White, B.G. Antiepileptic drug development program. *Cleveland Clin. Q.* 1984, 51, 293-305. (c) Krall, R.L.; Penry, J.K.; White, B.G.; Kupferberg, H.J.; Swinyard, E.A. Antiepileptic drug development: II. Anticonvulsant drug screening. *Epilepsia* 1978, 19, 400-428. In the MES test, maximal electroshock seizures are elicited with a 60-cycle alternating current of 50 mA intensity (5-7 times that necessary to elicit minimal electroshock seizures) delivered via corneal electrodes for 0.2 seconds. A drop of 0.9% saline is placed on the eye prior to application of the electrodes in order to prevent the death of the animal. Abolition of the hind limb tonic extension component of the seizure is defined as protection and results are expressed as the number of animals protected/ the number of animals tested.

In the sc MET test, eighty-five mg/kg of pentylenetetrazol, which induces seizures in more than 95% of mice, is administered as a 0.5% solution subcutaneously in the posterior midline. The animal is observed for 30 minutes. Failure to observe even a threshold seizure (a single episode of clonic spasms of at least 5 seconds duration) is defined as protection and the results are expressed as the number of animals protected/ the number of animals tested.

The rotorod test is used to evaluate neurotoxicity. The animal is placed on a 1 inch diameter knurled plastic rod rotating at 6 rpm. Normal mice can remain on a rod rotating at this speed indefinitely. Neurologic toxicity is defined as the failure of the animal to remain on the rod for 1 minute and the results are expressed as the number of animals exhibiting toxicity/the number of animals tested.

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In phase I, compounds are suspended in 0.5% aqueous methylcellulose and are administered intraperitoneally at three dosage levels (30, 100, and 300 mg/kg) with anticonvulsant activity and motor impairment noted 30 min and 4 h (and in some cases 2 h and 6 h) after administration. Results of the Phase I testing are shown in

5 Table VII.

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Table VII. Anticonvulsant Screening Project (ASP) - Phase I Test Results in Mice (ip).

Compound	Clog P <sup>a</sup>	Dose, mg/kg	scMet, <sup>b</sup> 30 min	scMet, <sup>b</sup> 4 h	MES, <sup>c</sup> 30 min	MES, <sup>c</sup> 4 h	Tox, <sup>d</sup> 30 min	Tox, <sup>d</sup> 4 h
4a	2.32	30	0/1	0/1	0/1	0/1	0/4	0/2
		100	0/1	0/1	3/3	1/3	0/8	0/4
		300	0/1	0/1	1/1	1/1	1/4	0/2
4b	2.85	10	0/1	0/1	0/1	0/1	0/4	0/2
		30	0/1	0/1	1/3	0/3	0/8	0/4
		100	0/1	0/1	1/1	0/1	0/4	0/2
4c	3.56	30	0/1	0/1	0/1	0/4	0/4	0/2
		100 <sup>e</sup>	0/1	0/1	0/3	1/3	0/8	0/4
		300	0/1	0/1	0/1	1/1	0/4	0/2
4d	2.46	30	0/1	0/1	0/1	0/1	0/4	0/2
		100	0/1	0/1	0/3	0/3	0/8	0/4
		300	0/1	0/1	0/1	0/1	0/4	0/2

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Table VII. (Continued).

Compound	Clog P <sup>a</sup>	Dose, mg/kg	scMet, <sup>b</sup> 30 min	scMet, <sup>b</sup> 4 h	MES, <sup>c</sup> 30 min	MES, <sup>c</sup> 4 h	Tox, <sup>d</sup> 30 min	Tox, <sup>d</sup> 4 h
4e	3.39	30	0/1	0/1	0/1	0/1	0/4	0/2
		100	0/1	0/1	0/3	2/3	0/8	0/4
		300	0/1	0/1	0/1	1/1	0/4	0/2
4f	3.92	30	0/1	0/1	0/1	0/1	0/4	0/2
		100	0/1	0/1	2/3	1/3	0/8	0/4
		300	0/1	2/5	1/1	1/1	0/4	0/2
4g	4.63	30	0/1	0/1	0/1	0/1	0/4	0/2
		100	0/1	0/1	0/3	1/3	0/8	0/4
		300	0/1	0/1	0/1	1/1	0/4	0/2
4h	2.82	30	0/1	0/1	0/1	0/1	0/4	0/2
		100 <sup>f</sup>	0/1	0/1	0/3	1/3	0/8	0/4
		300	0/1	nd	1/1	1/1	0/3	0/1



Table VII. (Continued).

Compound	Clog P <sup>a</sup>	Dose, mg/kg	scMet, <sup>b</sup> 30 min	scMet, <sup>b</sup> 4 h	MES, <sup>c</sup> 30 min	MES, <sup>c</sup> 4 h	Tox, <sup>d</sup> 30 min	Tox, <sup>d</sup> 4 h
4i	3.35	30	0/1	0/1	2/4	0/1	0/4	0/2
		100	0/1	0/1	1/3	0/3	0/8	0/4
		300	0/1	0/1	1/1	1/1	0/4	0/2
4j	3.18	10	0/1 <sup>e</sup>	0/1 <sup>h</sup>	0/1	0/1	0/4	0/2
		30	0/1 <sup>e</sup>	0/1	1/3	0/3	0/8	0/4
		100	0/1	0/1	1/1	0/1	0/4	0/2
4k	3.70	10	0/1	0/1	0/1	0/1	0/4	0/2
		30	0/1	0/1	0/3	0/3	0/8	0/4
		100	0/1	0/1	0/1	0/1	0/4	0/2
		300	0/1	0/1	3/3	3/3	0/8	0/4
4l	4.22	3	nd	nd	0/4	nd	nd	nd
		10	nd	nd	0/4	nd	0/4	nd
		30	0/1	0/1	1/1	0/1	0/4	0/2
		100	0/1	0/1	3/3	2/3	0/8	0/4
		300	1/3	0/1	1/1	1/1	0/4	0/2

<sup>a</sup>ClogP Program; version 1.0.3., BioByte Corp. Claremont, CA 91711. <sup>b</sup>Subcutaneous pentylenetetrazol test (number of animals protected/number of animals tested). <sup>c</sup>Maximal electroshock test (number of animals protected/number of animals tested). <sup>d</sup>Rotorod toxicity (number of animals exhibiting toxicity/number of animals tested). <sup>e</sup>At 2 h, 1/3 MES animals protected, 1/3 toxic; at 6 h, 0/3 MES animals protected, 0/3 toxic. <sup>f</sup>At 0.25h, 2/3 MES animals protected. <sup>g</sup>Continuous seizure activity. <sup>h</sup>Death following continuous seizure, nd=not determined.

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To differentiate the results between different rodent species, **4b** (X=H), as well as **4a** (R=H), **4e** (R=Cl), **4f** (R=Cl) and **4i** (R=CH<sub>3</sub>) are subsequently evaluated for oral (po) activity in the rat (Phase VIA or VIB). Data are shown in Table VIII.

Table VIII. Oral Rat Data.

Compound	Evaluation <sup>a</sup>	Time, h	Dose, mg/kg	MES <sup>b</sup>	Dose, mg/kg	Tox <sup>c</sup>	ED <sub>50</sub>	TD <sub>50</sub>
<b>1</b>	Phase VIB	0.25	10 (6) <sup>d</sup>	3/4		nd	5.8	>380
		0.50		4/4 (3/4) <sup>d</sup>		nd		
		1.00		4/4 (2/4) <sup>d</sup>		nd		
		2.00		4/4 (1/4) <sup>d</sup>		nd		
		4.00		3/4		nd		
<b>4a</b>	Phase VIA	0.25	30	0/4	30	0/4	nd	nd
		0.50		1/4		0/4		
		1.00		2/4		0/4		
		2.00		1/4		0/4		
		4.00		2/4		0/4		

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Table VIII. (Continued).

Compound	Evaluation <sup>a</sup>	Time, h	Dose, mg/kg	MES <sup>b</sup>	Dose, mg/kg	Tox <sup>c</sup>	ED <sub>50</sub>	TD <sub>50</sub>
<b>4b</b>	Phase VIB	0.25	30	3/4	30	0/4	13.4; 47.2 <sup>d</sup>	nd; > 500 <sup>d</sup>
		0.50		1/4		1/2		
		1.00		2/4		0/4		
		2.00		0/4		0/4		
		4.00		4/4		0/4		
<b>4e</b>	Phase VIA	0.25	30	0/4	30	0/4	nd	nd
		0.50		0/4		0/4		
		1.00		3/4		0/4		
		2.00		3/4		0/4		
		4.00		2/4		0/4		

Table VIII.(Continued).

Compound	Evaluation <sup>a</sup>	Time, h	Dose, mg/kg	MES <sup>b</sup>	Dose, mg/kg	Tox <sup>c</sup>	ED <sub>50</sub>	TD <sub>50</sub>
<b>4f</b>	Phase VIA	0.25	30	0/4	30	0/4	nd	nd
		0.50		1/4		0/4		
		1.00		3/4		0/4		
		2.00		3/4		0/4		
		4.00		3/4		0/4		
<b>4i</b>	Phase VIA	0.25	30	0/4	30	0/4	nd	nd
		0.50		2/4		0/4		
		1.00		3/4		0/4		
		2.00		1/4		0/4		
		4.00		0/4		0/4		
<b>4j</b>	Phase VIA	0.25	30	2/4	30	0/4		
		0.50		3/4		0/4		
		1.00		1/2		0/2		
<b>4l</b>	Phase VIA	0.25	30	2/4	30	0/4		
		0.50		2/4		0/4		
		1.00		4/4		0/4		
		2.00		4/4		0/4		
		4.00		4/4		0/4		

<sup>a</sup>For details see Experimental Section. <sup>b</sup>Maximal electroshock test. <sup>c</sup>Rotorod toxicity. <sup>d</sup>Results of a repeat test. nd=not determined.



Note, that quantitation of the effectiveness of 4b proves difficult. A first measured  $ED_{50}$  of 13.9 mg/kg is contrasted with a second measured  $ED_{50}$  of 47.2 mg/kg and a  $TD_{50} > 500$  mg/kg, indicating a protective index ( $TD_{50}/ED_{50}$ )  $> 10.6$ . This disparity in  $ED_{50}$  results is most probably due to solubility difficulties, as these compounds are  
5 highly water-insoluble.

A TTE test is performed on the phase I inactive phenothiazine 4d (R=H).  
Piredda, S.G.; Woodhead, J.H.; Swinyard, E.A. Effect of stimulus intensity on the profile of anticonvulsant activity of phenytoin, ethosuximide and valproate. *J. Pharmacol. Exp. Ther.* 1985, 232, 741-745. The TTE test is a clinically nonselective,  
10 electroconvulsive seizure model that identifies compounds that raise seizure threshold as well as those that prevent seizure spread. In addition, this test can identify certain compounds that are inactive by both the MES and the scMet tests. The TTE test is similar to the MES screen but uses a lower level of electrical current. The lower current makes the TTE test more sensitive, but less discriminate than the MES  
15 screen. This ability makes the model attractive because it allows for the identification of compounds that may have been omitted by the standard identification screen. If a compound is found to possess significant activity in the TTE test while remaining inactive in the MES rescreen, it becomes a candidate for more advanced testing. These TTE active compounds may represent compounds acting by novel  
20 mechanisms.

Twenty mice are pretreated with 100 mg/kg of the test compound. At several time intervals (15 min, 30 min, 1 h, 2 h and 4 h) post treatment with the test compound, four mice at each time point are challenged with 12.5 mA of electrical current for 0.2 sec via corneal electrodes. This stimulation produces a TTE seizure  
25 in the animals. For each time interval, results are expressed as a ratio of the number of animals protected over the number of animals tested. Results for 4d are shown in Table IX.

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Table IX. Threshold Tonic Extension (TTE)<sup>a</sup> test and MES confirmation: Mice ip for 4d.

Dose, mg/kg	Time, h	TTE Result <sup>b</sup>	MES confirmation <sup>b</sup>
100	0.25	1/4	0/4
		(2/4) <sup>c</sup>	(1/4) <sup>c</sup>
	0.50	3/4	3/4
		(2/4) <sup>c</sup>	(1/4) <sup>c</sup>
	1.00	1/4	1/4
		(0/4) <sup>c</sup>	nd
	2.00	3/4	0/4
		(0/4) <sup>c</sup>	nd
	4.00	0/4	nd
		(0/4) <sup>c</sup>	nd
	6.00	nd	nd
		(1/4) <sup>c</sup>	nd

<sup>a</sup>See reference 12. <sup>b</sup>Number of animals protected/number of animals tested. <sup>c</sup>Results of a repeat test. nd=not determined.

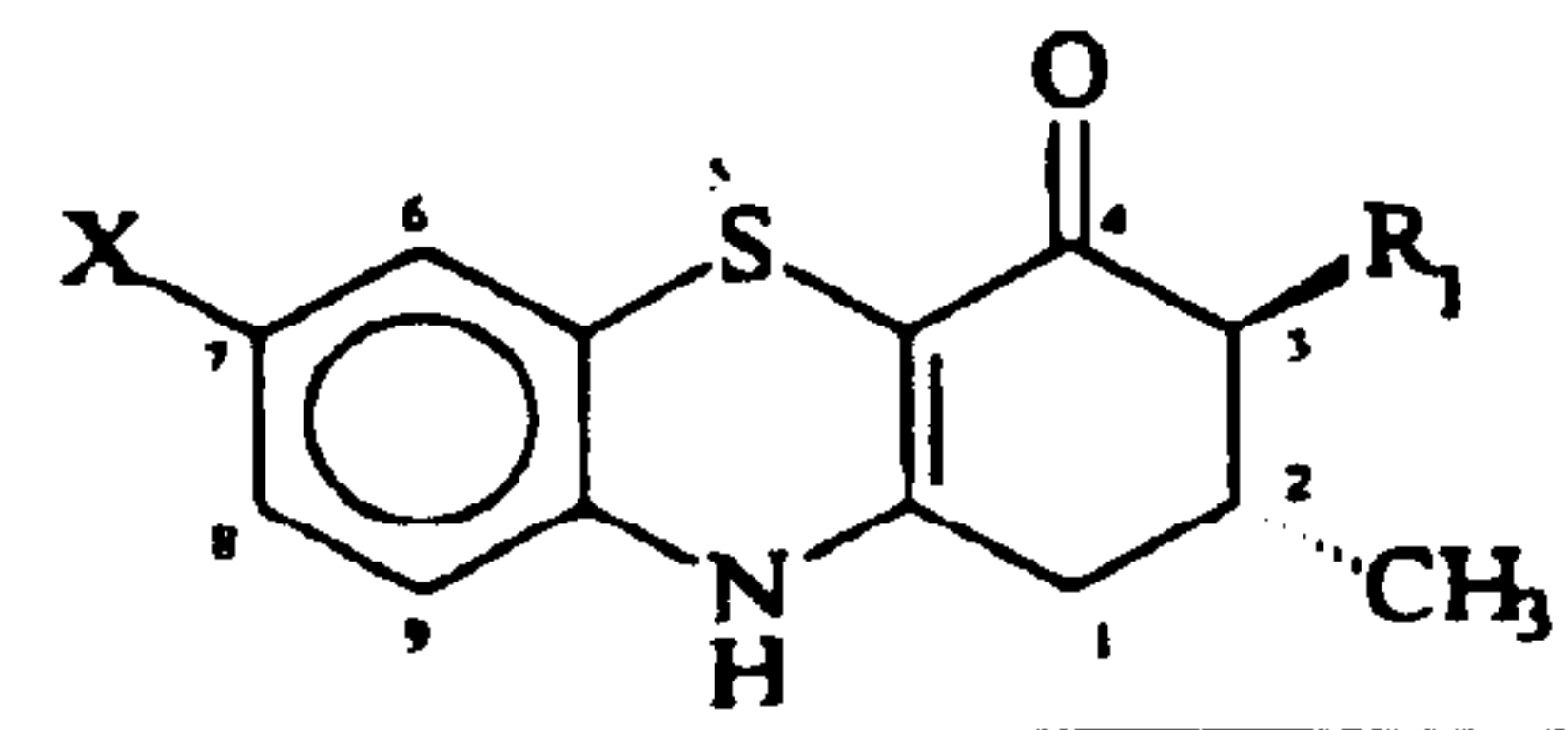
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16. A method of treating grand mal and partial seizures in a mammal comprising administering to said mammal an effective amount of the

phenothiazine of the formula:



and pharmaceutically acceptable salts thereof, where  $R_1$  is H or  $-COOR$ , where R is selected from the group consisting of branched or unbranched alkyl groups containing from 1 to 4 carbon atoms, and where X is selected from H, branched or unbranched alkyl groups containing from 1 to 4 carbons, and halogen.

17. The method of claim 16 where X is H,  $R_1$  is COOR, and R is methyl.

18. The method of claim 16 where X is H,  $R_1$  is COOR, and R is ethyl.

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19. The method of claim 16 where X is Cl, R<sub>1</sub> is COOR, and R is methyl.
20. The method of claim 16 where X is Cl, R<sub>1</sub> is COOR, and R is ethyl.
21. The method of claim 16 where X is methyl, R<sub>1</sub> is COOR, and R is ethyl.
22. The method of claim 16 where X is Br, R<sub>1</sub> is COOR, and R is methyl.
23. The method of claim 16 where X is Br, R<sub>1</sub> is COOR, and R is ethyl.
24. The method of claim 16 where X is Br, R<sub>1</sub> is COOR, and R is *ter* butyl.
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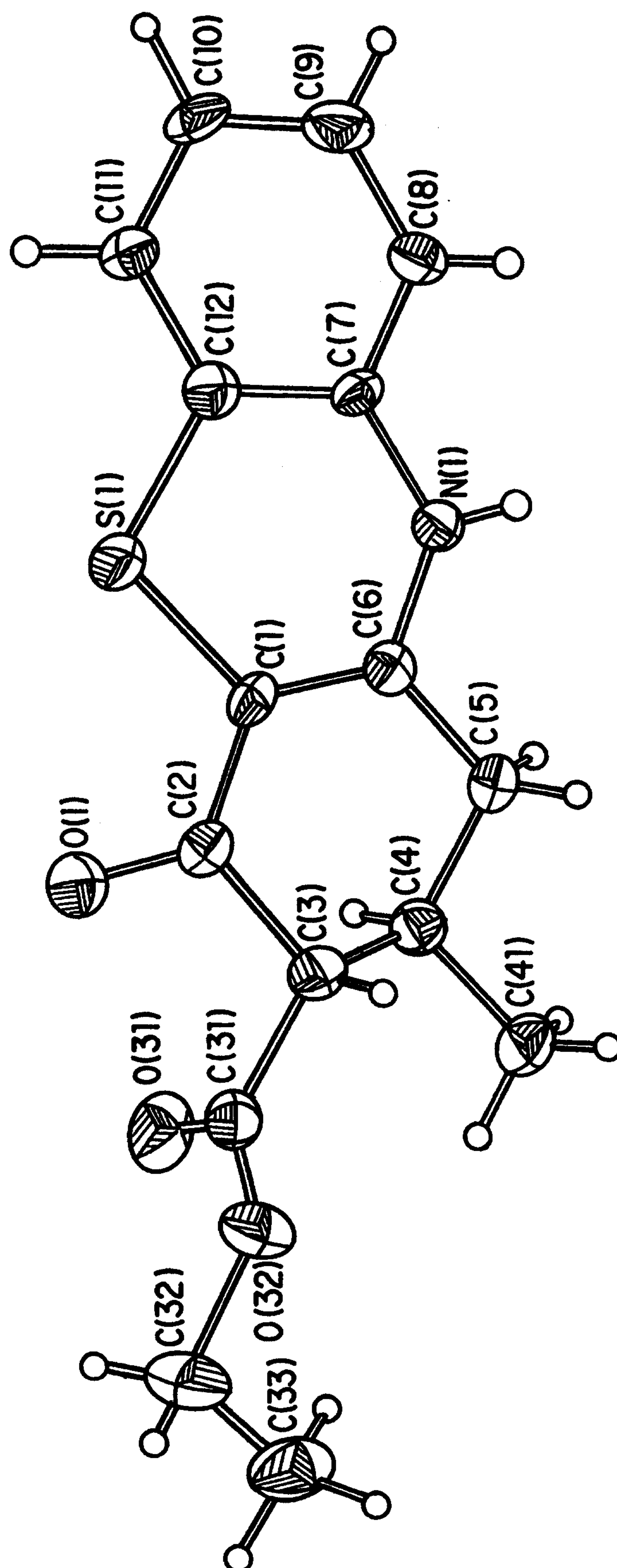


FIG. 1

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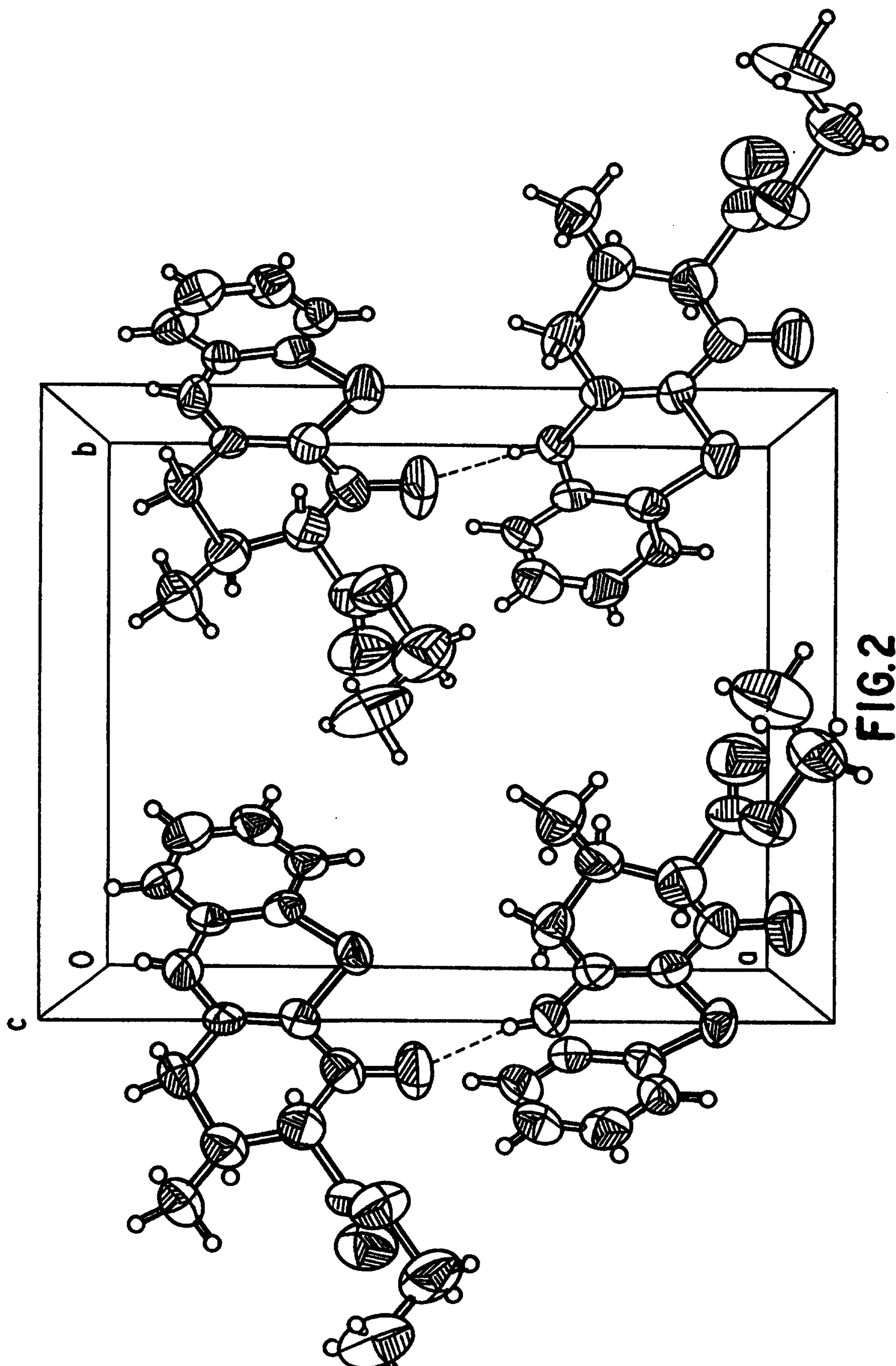


FIG.2