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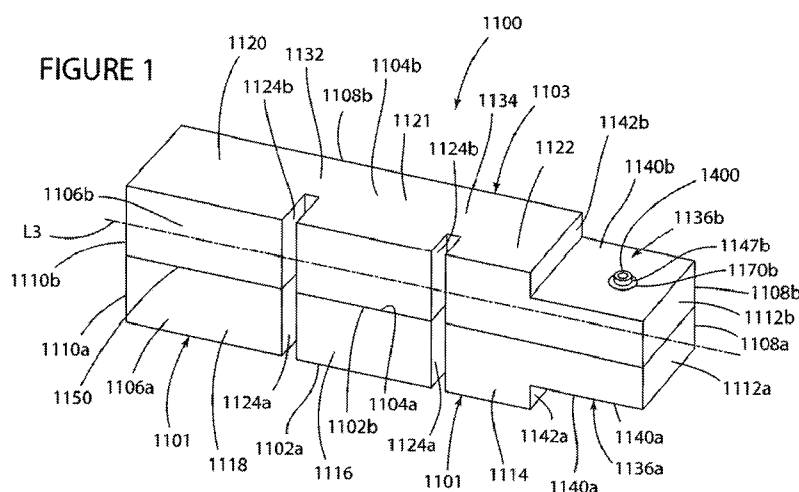
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(54) Title: DIELECTRIC WAVEGUIDE FILTER WITH DIRECT COUPLING AND ALTERNATIVE CROSS-COUPLING



(57) Abstract: A dielectric waveguide filter comprising a block of dielectric material covered with an exterior layer of conductive material. A plurality of stacked resonators are defined in the block of dielectric material by one or more slots in the block of dielectric material and an interior layer of conductive material that separates the stacked resonators. First and second RF signal transmission windows in the interior layer of conductive material provide for both direct and cross-coupling RF signal transmission between the stacked resonators. In one embodiment, the waveguide filter is comprised of separate blocks of dielectric material each covered with an exterior layer of conductive material, each including one or more slots defining a plurality of resonators, and coupled together in a stacked relationship.



## **DIELECTRIC WAVEGUIDE FILTER WITH DIRECT COUPLING AND ALTERNATIVE CROSS-COUPLING**

### **Cross-Reference to Related and Co-Pending Applications**

5           This application claims the benefit of the filing date and disclosure of U.S. Provisional Application Serial No. 61/730,615 filed on November 28, 2012, the contents of which are entirely incorporated herein by reference as are all of references cited therein.

10           This application also claims the benefit of the filing date and disclosure of, and is a continuation-in-part of, U.S. Application Serial No. 13/103,712 filed on May 9, 2011 and titled "Dielectric Waveguide Filter with Structure and Method for Adjusting Bandwidth", U.S. Application Serial No. 13/373,862 filed on December 3, 2011 and titled "Dielectric Waveguide Filter with Direct Coupling and Alternative Cross-Coupling", and U.S. Application No. 13/564,822 filed on August 2, 2012 and titled "Tuned Dielectric Waveguide Filter and Method of Tuning", the  
15           contents of which are also entirely incorporated herein by reference as are all of the references cited therein.

### **Field of the Invention**

20           The invention relates generally to dielectric waveguide filters and, more specifically, to a dielectric waveguide filter with direct coupling and alternative cross-coupling.

### **Background of the Invention**

25           This invention is related to a dielectric waveguide filter of the type disclosed in U.S. Patent No. 5,926,079 to Heine et al. in which a plurality of resonators are spaced longitudinally along the length of a monoblock and in which a plurality of slots/notches are spaced longitudinally along the length of the monoblock and define a plurality of bridges between the plurality of resonators  
30           which provide a direct inductive/capacitive coupling between the plurality of resonators.

The attenuation characteristics of a waveguide filter of the type disclosed in U.S. Patent No. 5,926,079 to Heine et al. can be increased through the incorporation of zeros in the form of additional resonators located at one or both ends of the waveguide filter. A disadvantage associated with the incorporation of additional resonators, however, is that it also increases the length of the filter which, in some applications, may not be desirable or possible due to, for example, space limitations on a customer's motherboard.

The attenuation characteristics of a filter can also be increased by both direct and cross-coupling the resonators as disclosed in, for example, U.S. Patent No. 7,714,680 to Vangala et al. which discloses a monoblock filter with both inductive direct coupling and quadruplet cross-coupling of resonators created in part by respective metallization patterns which are defined on the top surface of the filter and extend between selected ones of the resonator through-holes to provide the disclosed direct and cross-coupling of the resonators.

Direct and cross-coupling of the type disclosed in U.S. Patent No. 7,714,680 to Vangala et al. and comprised of top surface of metallization patterns is not applicable in waveguide filters of the type disclosed in U.S. Patent No. 5,926,079 to Heine et al. which includes only slots and no top surface metallization patterns.

The present invention is thus directed to a dielectric waveguide filter with both direct and optional cross-coupled resonators which allow for an increase in the attenuation characteristics of the waveguide filter without an increase in the length of the waveguide filter or the use of metallization patterns on the top surface of the filter.

### **Summary of the Invention**

The present invention is directed to a dielectric waveguide filter comprising a block of dielectric material including a plurality of exterior surfaces covered with an exterior layer of conductive material, a plurality of stacked resonators defined in the block of dielectric material by one or more slots extending into the block of dielectric material and an interior layer of conductive

material that separates the plurality of stacked resonators, at least a first RF signal input/output electrode defined on the block of dielectric material, and a first RF signal transmission window defined in the interior layer of conductive material and defining a direct path for the transmission of an RF signal between  
5 the plurality of stacked resonators.

In one embodiment, first and second slots extend into one or more of the exterior surfaces of the block of dielectric material and separate the block of dielectric material into at least first and second stacked resonators and third and fourth stacked resonators, the first RF signal transmission window being defined  
10 in the interior layer of conductive material between the first and second stacked resonators and a second RF signal transmission window is defined in the interior layer of conductive material and defines an indirect path for the transmission of the RF signal between the third and fourth stacked resonators.

In one embodiment, a second RF signal input/output electrode is defined  
15 in the block of dielectric material in a relationship relative to the first RF signal input/output electrode to define a generally oval shaped direct path for the transmission of the RF signal through the dielectric waveguide filter.

In one embodiment, the block of dielectric material defines a longitudinal axis and the first and second RF signal input/output electrodes are defined by  
20 respective first and second through-holes extending through the block of dielectric material, the first and second slots and the first and second through-holes extending in a direction transverse to the direction of the longitudinal axis, and the first and second through-holes being disposed in a diametrically opposed and co-linear relationship on opposite sides of the interior layer of  
25 conductive material.

In one embodiment, the block of dielectric material is comprised of first and second separate blocks of dielectric material each including a plurality of exterior surfaces covered with an exterior layer of conductive material and defining the interior layer of conductive material when the first and second  
30 separate blocks of dielectric material are stacked on each other, the first slot being defined in the first block of dielectric material and separating the first block

of dielectric material into the first and third resonators, the second slot being defined in the second block of dielectric material and separating the second block of dielectric material into the second and fourth resonators, the respective first and second RF signal transmission windows being defined by respective  
5 windows in the layer of conductive material which covers the exterior surface of each of the first and second blocks of dielectric material.

The present invention is also directed to a dielectric waveguide filter comprising a first block of dielectric material including a plurality of exterior surfaces covered with a layer of conductive material and at least a first slot  
10 extending into one or more of the exterior surfaces and separating the first block of dielectric material into at least first and second resonators, a first RF signal input/output electrode defined at one end of the first block of dielectric material, and a second block of dielectric material including a plurality of exterior surfaces covered with a layer of conductive material and at least a second slot extending  
15 into one or more of the exterior surfaces and separating the second block of dielectric material into at least third and fourth resonators, the second block of dielectric material being stacked on the first block of dielectric material in a relationship wherein the first and fourth resonators are stacked on each other and the second and third resonators are stacked on each other and a first direct  
20 generally oval shaped RF signal transmission path is defined through the waveguide filter.

In one embodiment, the first direct RF signal transmission path is defined in part by a first RF signal transmission window located between the second and third stacked resonators.

25 In one embodiment, the first direct RF signal transmission window is defined by respective first and second windows in the layer of conductive material covering the exterior surface of the respective first and second blocks of dielectric material.

In one embodiment, a second RF signal transmission window located is  
30 between the first and fourth stacked resonators for providing an indirect path for the transmission of the RF signal between the first and fourth resonators.

In one embodiment, the second RF signal transmission window is defined by respective third and fourth windows in the layer of conductive material covering the exterior surface of the respective first and second blocks of dielectric material.

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In one embodiment, a second RF signal input/output electrode is defined at one end of the second block of dielectric material and positioned in a relationship diametrically opposed to the first RF signal input/output electrode defined at the one end of the first block of dielectric material, the first and second  
10 RF signal input/output electrodes being defined by respective first and second through-holes extending through the respective first and second blocks of dielectric material.

In one embodiment, respective first and second steps are defined in the respective one ends of the first and second blocks of dielectric material, the  
15 respective first and second through-holes extending through the respective first and second steps.

The present invention is further directed to a dielectric waveguide filter comprising a first block of dielectric material defining a first longitudinal axis and including a plurality of exterior surfaces covered with a layer of conductive  
20 material, a first plurality of slots defined in the first block of dielectric material and extending in a direction opposite the direction of the first longitudinal axis and separating the first block of dielectric material into a first plurality of resonators extending along the first longitudinal axis, and a first step defined at one end of the first block of dielectric material, a first RF signal input/output through-hole  
25 defined in the step of the first block of dielectric material, a second block of dielectric material seated against the first block of dielectric material, the second block of dielectric material defining a second longitudinal axis and including a plurality of exterior surfaces covered with a layer of conductive material, a second plurality of slots defined in the second block of dielectric material and  
30 extending in a direction opposite the direction of the second longitudinal axis and separating the second block of dielectric material into a second plurality of

resonators extending along the second longitudinal axis, and a second step defined at one end of the second block of dielectric material, a second RF signal input/output through-hole defined in the step of the second block of dielectric material, and a first direct RF signal transmission path defined by the  
5 combination of the first and second RF signal input/output through-holes and the plurality of resonators in the first and second blocks of dielectric material.

In one embodiment, the first direct RF signal transmission path is defined in part by a first direct RF signal transmission means located between a first one of the first plurality of resonators in the first block of dielectric material and a first  
10 one of the second plurality of resonators in the second block of dielectric material.

In one embodiment, the first direct RF signal transmission means is defined by respective first and second windows defined in the layer of conductive material covering the exterior surface of the respective first and second blocks of  
15 dielectric material.

In one embodiment, a first indirect RF signal transmission means defines a first indirect coupling path for the transmission of the RF signal from a second one of the first plurality of resonators in the first block of dielectric material to a second one of the second plurality of resonators in the second block of dielectric  
20 material.

In one embodiment, the first indirect RF signal transmission line means is defined by respective third and fourth windows defined in the layer of conductive material covering the plurality of exterior surfaces of the respective first and second blocks of dielectric material.

25 In one embodiment, the first direct RF signal transmission path is generally oval in shape.

Other advantages and features of the present invention will be more readily apparent from the following detailed description of the preferred embodiment of the invention, the accompanying drawings, and the appended  
30 claims.

**Brief Description of the Drawings**

These and other features of the invention can best be understood by the following description of the accompanying FIGURES as follows:

FIGURE 1 is an enlarged perspective view of a dielectric waveguide filter  
5 according to the present invention;

FIGURE 2 is an enlarged, part phantom, perspective view of the dielectric waveguide filter shown in FIGURE 1;

FIGURE 3 is an enlarged, exploded, part phantom, perspective view of the two blocks of the dielectric waveguide filter shown in FIGURE 1;

10 FIGURE 4 is a graph depicting the performance of the dielectric waveguide filter shown in FIGURE 1;

FIGURE 5 is an enlarged, part phantom, perspective view of another embodiment of a dielectric waveguide filter according to the present invention; and

15 FIGURE 6 is an enlarged, exploded, broken, part phantom, perspective view of the two blocks of the dielectric waveguide filter shown in FIGURE 5.

**Detailed Description of the Embodiments**

FIGURES 1, 2, and 3 depict a waveguide filter 1100 incorporating both  
20 direct and alternative cross-coupling/indirect coupling features and characteristics in accordance with the present invention.

In the embodiment shown, the waveguide filter 1100 is made from a pair of separate generally parallelepiped-shaped monoblocks of dielectric material 1101 and 1103 which have been coupled together in a stacked relationship to  
25 form the waveguide filter 1100.

The bottom monoblock 1101 is comprised of a suitable solid block or core of dielectric material, such as for example ceramic, and includes opposed longitudinal horizontal exterior surfaces 1102a and 1104a, opposed longitudinal side vertical exterior surfaces 1106a and 1108a that are disposed in a  
30 relationship normal to and extend between the horizontal exterior surfaces 1102a and 1104a, and opposed transverse end side vertical exterior end surfaces



1110a and 1112a that are disposed in a relationship generally normal to and extend between the longitudinal horizontal exterior surfaces 1102a and 1104a and the longitudinal vertical exterior surfaces 1102a and 1102b.

Thus, in the embodiment shown, each of the surfaces 1102a, 1104a, 1106a, and 1108a extends in the same direction as the longitudinal axis L1 (FIGURE 3) of the monoblock 1101 and each of the end surfaces 1110a and 1112a extends in a direction transverse or normal to the direction of the longitudinal axis L1 of the monoblock 1101.

The top monoblock 1103 is also comprised of a suitable solid block or core of dielectric material, such as for example ceramic, and includes opposed longitudinal horizontal exterior surfaces 1102b and 1104b, opposed longitudinal side vertical exterior surfaces 1106b and 1108b disposed in a relationship normal to and extending between the horizontal exterior surfaces 1102b and 1104b, and opposed transverse end side vertical exterior surfaces 1110b and 1112b disposed in a relationship normal to and extending between the horizontal exterior surfaces 1102b and 1104b and the longitudinal side vertical exterior surfaces 1106b and 1108b.

Thus, in the embodiment shown, each of the surfaces 1102b, 1104b, 1106b, and 1108b extends in the same direction as the longitudinal axis L2 (FIGURE 3) of the monoblock 1103 and each of the surfaces 1110b and 1112b extends in a direction transverse or normal to the direction of the longitudinal axis L2 of the monoblock 1103.

The monoblocks 1101 and 1103 include respective first and second pluralities of resonant sections (also referred to as cavities or cells or resonators) 1114, 1116, and 1118 and 1120, 1121, and 1122 which are spaced longitudinally along the length of, and extend co-linearly with and in the same direction as the longitudinal axis L1 and L2 of, the respective monoblocks 1101 and 1103 and are separated from each other by a plurality of (and more specifically a pair in the embodiment of FIGURES 1, 2, and 3) spaced-apart and generally parallel vertical slits or slots 1124a in the monoblock 1101 that are cut into the vertical exterior surface 1106a and, more specifically, are cut into the surfaces 1102a,

1104a, and 1106a of the monoblock 1101, and a pair of spaced-apart and generally parallel vertical slits or slots 1124b in the monoblock 1103 that are cut into the vertical exterior surface 1106b and, more specifically, are cut into the surfaces 1102b, 1104b, and 1106b of the monoblock 1103.

5           Thus, in the embodiment shown, each of the vertical slits or slots 1124a and 1124b extend in a direction generally transverse or normal to the direction of the longitudinal axis L1 and L2 of the respective monoblocks 1101 and 1103.

          As shown in FIGURE 3, the one of the slits 1124a in the bottom monoblock 1101 defines a first bridge or through-way or pass 1128 on the  
10       monoblock 1101 for the passage and transmission of an RF signal between the resonator 1114 and the resonator 1116 while the other of the slits 1124a in the monoblock 1101 defines a second bridge or through-way or pass 1130 on the monoblock 1101 for the passage and transmission of an RF signal between the resonator 1116 and the resonator 1118.

15           Similarly, and as also shown in FIGURE 3, the one of the slits 1124b in the monoblock 1103 defines a first bridge or through-way or pass 1134 on the monoblock 1103 for the passage and transmission of an RF signal between the resonator 1122 and the resonator 1121 while the other of the slits 1124b in the monoblock 1103 defines a second bridge or through-way or pass on the  
20       monoblock 1103 for the passage and transmission of an RF signal between the resonator 1121 and the resonator 1120.

          The monoblock 1101, and more specifically the end resonator 1114 of the monoblock 1101, additionally comprises and defines an end step 1136a comprising, in the embodiment shown, a generally L-shaped recessed or  
25       grooved or shouldered or notched region or section of the longitudinal surface 1102a, opposed side surfaces 1106a and 1108a, and side end surface 1112a of the monoblock 1101 from which dielectric ceramic material has been removed or is absent.

          The monoblock 1103, and more specifically the end resonator 1122 of the  
30       monoblock 1103, similarly additionally comprises and defines an end step 1136b comprising, in the embodiment shown, a generally L-shaped recessed or

grooved or shouldered or notched region or section of the longitudinal surface 1104b, opposed side surfaces 1106b and 1108b, and side end surface 1112b of the monoblock 1103 from which dielectric material has been removed or is absent.

5           Stated another way, in the embodiment shown, the respective steps 1136a and 1136b are defined in and by an end section or region of the respective monoblocks 1101 and 1103 having a height or thickness less than the height or thickness of the remainder of the respective monoblocks 1101 and 1103.

10           Further, in the embodiment shown, the respective end steps 1136a and 1136b each comprise a generally L-shaped recessed or notched portion of the respective end resonators 1114 and 1122 defined on the respective monoblocks 1101 and 1103 which include respective first generally horizontal surfaces 1140a and 1140b located or directed inwardly of, spaced from, and parallel to the  
15           surfaces 1102a and 1104b of the respective monoblocks 1101 and 1103 and respective second generally vertical surfaces or walls 1142a and 1142b located or directed inwardly of, spaced from, and parallel to, the respective side end surfaces 1110a and 1112a and 1110b and 1112b of the respective monoblocks 1101 and 1103.

20           Further, and although not shown or described herein in any detail, it is understood that the end steps 1136a and 1136b could also be defined by an outwardly extending end section or region of the respective monoblocks 1101 and 1103 having a height or thickness greater than the height or thickness of the remainder of the respective monoblocks 1101 and 1103.

25           The monoblocks 1101 and 1103 additionally each comprise an electrical RF signal input/output electrode which, in the embodiment shown, is in the form of respective cylindrically shaped through-holes 1146a and 1146b (FIGURES 2 and 3) which extend through the body of the respective monoblocks 1101 and 1103 and, more specifically, extend through the respective steps 1136a and  
30           1136b thereof and, still more specifically, through the body of the respective end resonators 1114 and 1122 defined in the respective monoblocks 1101 and 1103

between, and in relationship generally normal to, the respective surfaces 1140a and 1140b of the respective steps 1136a and 1136b and the respective surfaces 1104a and 1102b of the respective monoblocks 1101 and 1103.

Still more specifically, the respective input/output through-holes 1146a and 1146b are spaced from and generally parallel to the respective transverse side end surfaces 1112a and 1112b of the respective monoblocks 1101 and 1103 and define respective generally circular openings 1147a and 1147b located and terminating in the respective step surfaces 1140a and 1140b and respective opposed openings 1148a and 1148b terminating in the respective block surfaces 1104a and 1102b (FIGURE 3).

The respective RF signal input/output through-holes 1146a and 1146b are also located and positioned in and extend through the interior of the respective monoblocks 1101 and 1103 in a relationship generally spaced from and parallel to the respective step wall or surfaces 1142a and 1142b and in a relationship and direction generally normal or transverse to the longitudinal axis of the respective monoblocks 1101 and 1103.

All of the external surfaces 1102a, 1104a, 1106a, 1108a, 1110a, and 1112a of the monoblock 1101, the external surfaces of the monoblock 1101 defining the slits 1124a, and the interior cylindrical surface of the monoblock 1101 defining the RF signal input/output through-hole 1146a are covered with a suitable conductive material, such as for example silver, with the exception of the regions described in more detail below including a ring shaped region 1170a (FIGURES 2 and 3) on the surface 1140a and surrounding the opening 1147a defined in the surface 1140a by the through-hole 1146a.

Similarly, all of the exterior surfaces 1102b, 1104b, 1106b, 1110b, and 1112b of the monoblock 1103, the external surfaces of the monoblock 1103 defining the slits 1124b, and the interior cylindrical surface of the monoblock 1103 defining the RF signal input/output through-hole 1146b are covered with a suitable conductive material, such as for example silver, with the exception of the regions described in more detail below including a ring shaped region 1170b

(FIGURES 1, 2, and 3) on the surface 1140b and surrounding the opening 1147b defined in the surface 1140b by the through-hole 1146b.

The monoblocks 1101 and 1103 still further comprise respective RF signal input/output connectors 1400 protruding outwardly from the respective openings 1147a and 1147b defined in the respective surfaces 1140a and 1140b by the  
5 respective through-holes 1146a and 1146b.

As shown in FIGURES 1 and 2, the separate monoblocks 1101 and 1103 are coupled to and stacked on each other in an overlying and abutting and stacked relationship to define and form the waveguide filter 1100 in a manner in  
10 which the separate monoblocks 1101 and 1103, and more specifically the respective resonators thereof, are arranged in an overlying, abutting, and stacked relationship against each other as described in more detail below.

Specifically, the monoblocks 1101 and 1103 are coupled to each other in a relationship wherein, as shown in FIGURES 1, 2, and 3, the longitudinal  
15 horizontal exterior surface 1102b of the top monoblock 1103 is seated on and abutted against the longitudinal horizontal exterior surface 1104a of the bottom monoblock 1101.

Still more specifically, the monoblocks 1101 and 1103 are stacked against each other in a relationship wherein the horizontal surface 1104a of the  
20 monoblock 1101 is abutted against the horizontal surface 1102b of the monoblock 1103; a central interior layer 1150 of conductive material (FIGURES 1 and 2) which extends the length and width of the interior of the waveguide filter 1100 is sandwiched between the surface 1104a of the monoblock 1101 and the surface 1102b of the monoblock 1103, and is defined by the layer of conductive  
25 material covering the length and width of the external surfaces 1104a and 1102b of the respective monoblocks 1101 and 1103; the longitudinal side vertical exterior surface 1106a of the monoblock 1101 is co-planarly aligned with the longitudinal side vertical exterior surface 1106b of the monoblock 1103; the slots 1124a on the monoblock 1101 are co-linearly aligned with the slots 1124b on the  
30 monoblock 1103; the opposed longitudinal side vertical exterior surface 1108a of the monoblock 1101 is co-planarly aligned with the longitudinal side vertical

exterior surface 1108b of the monoblock 1103; the transverse end side vertical exterior surface 1110a of the monoblock 1101 is co-planarly aligned with the transverse side vertical exterior surface 1110b of the monoblock 1103; and the opposed transverse end side vertical exterior surface 1112a of the monoblock  
5 1101 is co-planarly aligned with the opposed transverse end side vertical exterior surface 1112b of the monoblock 1103.

Thus, in the relationship as shown in FIGURES 1 and 2, the respective end steps 1136a and 1136b on the respective monoblocks 1101 and 1103 are disposed in an opposed, abutting, and stacked relationship; the respective  
10 resonators 1114 and 1122 on the respective monoblocks 1101 and 1103 are disposed in an opposed, abutting, and stacked relationship; the respective resonators 1116 and 1121 on the respective monoblocks 1101 and 1103 are disposed in an opposed, abutting, and stacked relationship; and the respective resonators 1118 and 1120 on the respective monoblocks 1101 and 1103 are  
15 disposed in an opposed, abutting, and stacked relationship.

Thus, and as shown in FIGURE 2, the waveguide filter 1100 is a generally parallelepiped-shaped block of dielectric material defining a longitudinal axis L3 and includes opposed, spaced-apart, and parallel bottom and top longitudinal horizontal exterior surfaces 1102 and 1104 that correspond to the respective  
20 exterior surfaces 1102a and 1102b of the respective monoblocks 1101 and 1103 and extend in the same direction as, and below and above and generally parallel to, the longitudinal axis L3; a central interior layer 1150 of conductive material that corresponds to the layer of conductive material on each of the surfaces 1104a and 1102b of the respective monoblocks 1101 and 1103 and extends  
25 through the full length and width of the interior of the waveguide filter 1100 in a generally horizontal co-planar relationship with the longitudinal axis L3 and further in a relationship spaced from and generally parallel to, the bottom and top horizontal longitudinal exterior surfaces 1102 and 1104; opposed, spaced-apart and parallel side vertical exterior surfaces 1106 and 1108 that correspond to the  
30 vertically co-planarly aligned surfaces 1106a and 1106b and 1108a and 1108b respectively of the respective monoblocks 1101 and 1103 and extending in the

same direction as, and on opposite sides of and generally parallel to, the longitudinal axis L3; opposed, spaced-apart and parallel end side vertical exterior surfaces 1110 and 1112 corresponding to the vertically co-planarly aligned surfaces 1110a and 1110b and 1112a and 1112b of the respective monoblocks 1101 and 1103 and extend in a direction transverse or normal to, and  
5 intersecting, the longitudinal axis L3; a pair of spaced-apart and parallel slits or slots 1124 in the waveguide filter 1100 corresponding to the vertically co-linearly aligned slits or slots 1124a and 1124b in the respective monoblocks 1101 and 1103 and extending into the waveguide filter 1100 from the exterior vertical  
10 longitudinal surface 1106 and into the body of the waveguide filter 1100 in a relationship and direction transverse or normal to the longitudinal axis L3 and terminating in respective apertures or cut-outs in the bottom and top longitudinal horizontal surfaces 1102 and 1104; and an end section or region 1136 that is unitary with the resonators 1114 and 1122 and, in the embodiment shown, has a  
15 thickness or height less than the thickness or height of the remainder of the waveguide filter 1100.

In the embodiment shown, the end section or region 1136 defines a first generally L-shaped step or shoulder 1136a corresponding to the step 1136a defined in the monoblock 1101, which is located below and spaced from the  
20 longitudinal axis L3, and includes an exterior surface 1140a extending inwardly and spaced from and parallel to the bottom exterior surface 1102 of the waveguide filter 1100; and a diametrically opposed second generally L-shaped step or shoulder 1136b corresponding to the step 1136b in the monoblock 1103, which is located above and spaced from the longitudinal axis L3 and including an  
25 exterior surface 1140b extending inwardly and spaced from and parallel to the top exterior surface 1104 of the waveguide filter 1100.

A generally cylindrically shaped through-hole 1146a corresponding to the through-hole 1146a defined in the monoblock 1101 extends through the end section 1136, in a relationship and direction transverse and normal to and below  
30 the longitudinal axis L3, between a generally cylindrically shaped opening 1147a

defined in the step surface 1140a and the central layer 1150 of conductive material.

A generally cylindrically shaped through-hole 1146b corresponding to the through-hole 1146b in the monoblock 1103 extends through the end section 1136, in a relationship co-linear with and diametrically opposed to the through-hole 1146b and in a relationship and direction transverse and normal to and above the longitudinal axis L3, between a generally cylindrically shaped opening 1147b defined in the step surface 1140b and the central layer 1150 of conductive material.

Thus, in the embodiment shown, the through-holes 1146a and 1146b are located in a diametrically opposed and co-linear relationship on opposite sides of, and in a relationship generally normal to, the central layer 1150 of conductive material and the longitudinal axis L3 of the waveguide filter 1100.

Thus, in the embodiment of FIGURE 2, each of the exterior surfaces 1102, 1104, 1106, 1108, 1110, 1112 of the waveguide filter 1100, the interior surface of the waveguide filter 1100 defining the respective slits/slots 1124, and the interior surface of the waveguide filter 1100 defining the respective through-holes 1146a and 1146b are covered or coated with a layer of conductive material with the exception of respective circular or ring shaped regions 1170a and 1170b 1151 surrounding the respective openings 1147a and 1147b defined by the respective through-holes 1146a and 1146b in the respective step surfaces 1140a and 1140b of the end section 1136.

The waveguide filter 1100 further comprises a first interior or internal RF signal transmission window or means or coupling 1622 (FIGURES 2 and 3), which in the embodiment shown is in the shape of a rectangle extending in a direction transverse to and intersecting the longitudinal axis L3, that provides for a direct inductive path or window or coupling for the transmission of the RF signal between the respective resonators 1118 and 1120 of the waveguide filter 1100 and, more specifically, between the resonators 1118 and 1120 of the respective monoblocks 1101 and 1103 coupled together to define the waveguide filter 1100.



In the embodiment shown, the window 1622 comprises a generally rectangularly shaped aperture or void or opening or window that is defined in the central layer 1150 of conductive material and is formed in the region of the central layer 1150 located between the resonators 1118 and 1120. More specifically, the window 1622 is defined by respective generally rectangularly shaped apertures or voids or openings or windows 1622a and 1622b that are formed in the layer of conductive material that covers the respective exterior surfaces 1104a and 1102b of the respective monoblocks 1101 and 1103 and located thereon in the region of the respective resonators 1118 and 1120. The windows 1622a and 1622b are aligned with each other when the monoblocks 1101 and 1103 are coupled together to define the central layer 1150 of conductive material and the window 1622 therein.

Stated another way, the window 1622 is defined by respective generally rectangularly shaped regions 1622a and 1622b of dielectric material on the respective exterior surfaces 1104a and 1102b of the respective monoblocks 1101 and 1103 which upon alignment with each other when the monoblocks 1101 and 1103 are coupled together defines the interior RF signal transmission window 1622.

In accordance with this embodiment, the window 1622 located in the interior of the waveguide filter 1100 between the resonators 1118 and 1120 allows for the internal or interior direct inductive passage or transmission of an RF signal from the resonator 1118 into the resonator 1120 of the waveguide filter 1100.

The waveguide filter 1100 additionally comprises a first indirect or cross-coupling interior or internal capacitive RF signal transmission window or means or coupling 1722 located in the interior of the waveguide filter 1100 between the resonators 1116 and 1121, which in the embodiment shown is in the shape of a rectangle extending in the same direction as and co-linear with the longitudinal axis L3 and the window 1622, for transmitting an RF transmission signal between the respective resonators 1116 and 1121 of the waveguide filter 1100

and, more specifically, between the resonators 1116 and 1121 of the respective monoblocks 1101 and 1103 coupled together to define the waveguide filter 1100.

In the embodiment shown, the window 1722 comprises a generally rectangularly shaped aperture or void or opening or window that is defined in the central layer 1150 of conductive material and is formed in the region of the central layer 1150 located between the resonators 1116 and 1121. Thus, the window 1722 is defined by respective generally rectangularly shaped apertures or voids or openings or windows 1722a and 1722b that are formed in the layer of conductive material that covers the respective exterior surfaces 1104a and 1102b of the respective monoblocks 1101 and 1103 and are located in the region of the respective resonators 1116 and 1121. The windows 1722a and 1722b are aligned with each other when the monoblocks 1101 and 1103 are coupled together to define the central layer 1150 of conductive material and the window 1722 therein.

Stated another way, the window 1722 is defined by respective generally rectangularly shaped regions 1722a and 1722b of dielectric material on the respective exterior surfaces 1104a and 1102b of the respective monoblocks 1101 and 1103 which upon alignment with each other when the monoblocks 1101 and 1103 are coupled together defines the interior RF signal transmission window 1722.

In accordance with the invention, the waveguide filter 1100 defines a first magnetic or inductive generally oval-shaped direct coupling RF signal transmission path for RF signals, generally designated by the arrows d in FIGURE 2, as described below.

Initially, the RF signal is transmitted into the connector 1400 and the through-hole 1146a in the embodiment where the through-hole 1146a in the monoblock 1101 defines the RF signal input through-hole. Thereafter, the RF signal is transmitted into the end section 1136 and, more specifically, the end step 1136a on the monoblock 1101; then into the resonator 1114 in monoblock 1101; then into the resonator 1116 in monoblock 1101 via the RF signal

transmission bridge or pass 1128; and then into the resonator 1118 in monoblock 1101 via the RF signal transmission bridge or pass 1130.

Thereafter, the RF signal is transmitted from the monoblock 1101 into the monoblock 1103 and, more specifically, from the resonator 1118 in the  
5 monoblock 1101 into the resonator 1120 in the monoblock 1103 via the interior inductive RF signal transmission window 1622 located in the interior of the waveguide filter 1100 between the resonators 1118 and 1120.

Thereafter, the RF signal is transmitted into the resonator 1121 in the monoblock 1103 via the RF signal transmission bridge or pass 1132; then into  
10 the resonator 1122 in monoblock 1103 via the RF signal transmission bridge or pass 1134; then into the end section 1136 of monoblock 1103 and, more specifically, into the step 1136b of monoblock 1103; and then out through the through-hole 1146b and the connector 1400 in the end section 1136 of monoblock 1103 in the embodiment where the through-hole 1146b in the  
15 monoblock 1103 defines the RF signal output through-hole.

In accordance with this embodiment of the present invention, the waveguide filter 1100 also defines and provides an alternate or indirect- or cross-coupling RF signal transmission path for RF signals generally designated by the arrow c in FIGURE 2.

Specifically, the cross-coupling or indirect capacitive RF signal  
20 transmission path c is defined and created by the interior RF signal transmission means or window 1722 located between the resonators 1116 and 1121 which allows for the transmission of a small portion of the direct RF signal being transmitted through the resonator 1116 of the monoblock 1101 directly into the  
25 resonator 1121 of the monoblock 1103.

In accordance with the present invention and as shown in FIGURE 3 wherein the area or size of the RF signal transmission window 1622 is larger than the area or size of the RF signal transmission window 1722, the internal RF signal transmission window 1622 between and interconnecting the respective  
30 resonators 1118 and 1120 of the respective monoblocks 1101 and 1103 of waveguide filter 1100 is designed/sized to create an inductive direct RF signal

coupling stronger than the indirect, capacitive cross-coupling created and defined by the internal RF transmission window 1722 between and interconnecting the respective resonators 1116 and 1121 of the respective monoblocks 1101 and 1103 of waveguide filter 1100.

5       FIGURE 4 is a graph which shows the calculated frequency response of the high performance dielectric waveguide filter 1100 which, in the embodiment shown, is comprised of and includes the following performance characteristics: monoblocks 1103 and 1103 each comprised of a high quality C14 ceramic material with a dielectric constant of about 37 or above; monoblocks 1101 and  
10   1103 each being approximately 2 inches in length, 0.5 inches in width, and 1.1 inches in height; a bandwidth up to five percent (5%) of the center frequency; power handling up to two hundred watts (200W); resonators having a Q in the range between about one thousand to two thousand (1000-2000); insertion loss of about minus two dB (-2 dB); out of band rejection of about minus seventy dB  
15   (-70 dB); bandwidth in the range of between about forty to one hundred Megahertz (40-100 MHz); and a center frequency of about two Gigahertz (2 GHz).

FIGURE 5 is another embodiment of a dielectric waveguide filter 2100 in accordance with the present invention which is identical, in all but one respect as  
20   discussed below, to the structure, elements, and function of the dielectric waveguide filter 1100, and thus the numerals used to designate the various elements of the waveguide filter 1100 in FIGURES 1-3 have been used to identify and designate the same elements in the waveguide filter 2100 shown in FIGURE 5 and thus the earlier description of the structure and function of each  
25   of the elements of the waveguide filter 1100 is incorporated herein by reference and applies to and is repeated herein with respect to each of the elements identified in FIGURE 5 with respect to the waveguide filter 2100 as though such description was fully set forth herein.

The waveguide filter 2100 shown in FIGURE 5 differs from the waveguide  
30   filter 1100 shown in FIGURES 1-3 in that the rectangularly shaped indirect or cross-coupling interior or internal capacitive RF signal transmission window or

means or coupling 1722 located in the interior of the waveguide filter 1100 between the resonators 1116 and 1121 has been substituted in the waveguide filter 2100 shown in FIGURE 5 with a round or circular shaped indirect or cross-coupling interior or internal capacitive RF signal transmission window or means  
5 or coupling 2722 located in the interior of the waveguide filter 2100 between the resonators 1116 and 1121.

In the embodiment shown, the window 2722 comprises a generally round or circular shaped region or portion or patch or pad of the conductive or metal material defining the central interior layer 1150 of conductive material that is  
10 surrounded by a generally ring shaped region 2723 which is devoid of conductive material (i.e., a region of dielectric material) that isolates the window or patch of conductive material 2722 from the remainder of the conductive material of the central interior layer 1150 of conductive material and is formed in the region of the central layer 1150 located between the resonators 1116 and 1121.

Thus, and as shown in FIGURE 6, the window 2722 is defined by  
15 respective generally circular shaped regions or portions or patches or pads 2722a and 2722b of the conductive material on the respective exterior surfaces 1104a and 1102b of the respective monoblocks 1101 and 1103 that are surrounded by respective ring shaped regions 2723a and 2723b of the  
20 respective exterior surfaces 1104a and 1102b which are devoid of conductive material (i.e., respective regions of dielectric material) that isolate the respective windows or patches of conductive material 2722a and 2722b from the remainder of the layer of conductive material covering the respective exterior surfaces 1104a and 1102b. The respective windows 2722a and 2722b are located on the  
25 respective exterior surfaces 1104a and 1102b of the respective monoblocks 1101 and 1103 in the region of the respective resonators 1116 and 1121.

The windows 2722a and 2722b are aligned with and connected to each other when the monoblocks 1101 and 1103 are coupled together to define the central layer 1150 of conductive material and the window 2722 therein.

30 In this embodiment, a cross-coupling or indirect capacitive RF signal transmission path c is defined and created by the interior RF signal transmission

means or window 2722 located between the resonators 1116 and 1121 which allows for the transmission of a small portion of the direct RF signal being transmitted through the resonator 1116 of the monoblock 1101 directly into the resonator 1121 of the monoblock 1103.

5           While the invention has been taught with specific reference to the embodiments shown, it is understood that a person of ordinary skill in the art will recognize that changes can be made in form and detail without departing from the spirit and the scope of the invention. The described embodiments are to be considered in all respects only as illustrative and not restrictive.

10           For example, it is understood that the configuration, size, shape, and location of several of the elements of the waveguide filter including, but not limited to, the windows, steps, through-holes, and slits/slots of the waveguide filter may be adjusted depending upon the particular application or desired performance characteristics of the waveguide filter.

15

**CLAIMS**

We claim:

- 5           1.     A dielectric waveguide filter comprising:  
            a block of dielectric material including a plurality of exterior surfaces  
            covered with an exterior layer of conductive material;  
            a plurality of stacked resonators defined in the block of dielectric material  
            by one or more slots extending into the block of dielectric material and an interior  
10     layer of conductive material that separates the plurality of stacked resonators;  
            at least a first RF signal input/output electrode defined on the block of  
            dielectric material; and  
            a first RF signal transmission window defined in the interior layer of  
            conductive material and defining a direct path for the transmission of an RF  
15     signal between the plurality of stacked resonators.
2.     The dielectric waveguide filter of claim 1 wherein at least first and  
            second slots extend into one or more of the exterior surfaces of the block of  
            dielectric material and separate the block of dielectric material into at least first  
20     and second stacked resonators and third and fourth stacked resonators, the first  
            RF signal transmission window being defined in the interior layer of conductive  
            material between the first and second stacked resonators and a second RF  
            signal transmission window is defined in the interior layer of conductive material  
            and defines an indirect path for the transmission of the RF signal between the  
25     third and fourth stacked resonators.
3.     The dielectric waveguide filter of claim 2 further comprising a  
            second RF signal input/output electrode defined in the block of dielectric material  
            in a relationship relative to the first RF signal input/output electrode to define a  
30     generally oval shaped direct path for the transmission of the RF signal through  
            the dielectric waveguide filter.

4. The dielectric waveguide filter of claim 3 wherein the block of dielectric material defines a longitudinal axis and the first and second RF signal input/output electrodes are defined by respective first and second through-holes extending through the block of dielectric material, the first and second slots and  
5 the first and second through-holes extending in a direction transverse to the direction of the longitudinal axis, and the first and second through-holes being disposed in a diametrically opposed and co-linear relationship on opposite sides of the interior layer of conductive material.

10 5. The dielectric waveguide filter of claim 2 wherein the block of dielectric material is comprised of first and second separate blocks of dielectric material each including a plurality of exterior surfaces covered with an exterior layer of conductive material and defining the interior layer of conductive material when the first and second separate blocks of dielectric material are stacked on  
15 each other, the first slot being defined in the first block of dielectric material and separating the first block of dielectric material into the first and third resonators, the second slot being defined in the second block of dielectric material and separating the second block of dielectric material into the second and fourth resonators, the respective first and second RF signal transmission windows  
20 being defined by respective windows in the layer of conductive material which covers the exterior surface of each of the first and second blocks of dielectric material.

25 6. A dielectric waveguide filter comprising:  
a first block of dielectric material including a plurality of exterior surfaces covered with a layer of conductive material and at least a first slot extending into one or more of the exterior surfaces and separating the first block of dielectric material into at least first and second resonators;  
a first RF signal input/output electrode defined at one end of the first block  
30 of dielectric material; and



a second block of dielectric material including a plurality of exterior surfaces covered with a layer of conductive material and at least a second slot extending into one or more of the exterior surfaces and separating the second block of dielectric material into at least third and fourth resonators, the second  
5 block of dielectric material being stacked on the first block of dielectric material in a relationship wherein the first and fourth resonators are stacked on each other and the second and third resonators are stacked on each other and a first direct generally oval shaped RF signal transmission path is defined through the waveguide filter.

10

7. The dielectric waveguide filter of claim 6 wherein the first direct RF signal transmission path is defined in part by a first RF signal transmission window located between the second and third stacked resonators.

15

8. The dielectric waveguide filter of claim 7 wherein the first direct RF signal transmission window is defined by respective first and second windows in the layer of conductive material covering the exterior surface of the respective first and second blocks of dielectric material.

20

9. The dielectric waveguide filter of claim 8 further comprising a second RF signal transmission window located between the first and fourth stacked resonators for providing an indirect path for the transmission of the RF signal between the first and fourth resonators.

25

10. The dielectric waveguide filter of claim 9 wherein the second RF signal transmission window is defined by respective third and fourth windows in the layer of conductive material covering the exterior surface of the respective first and second blocks of dielectric material.

30

11. The dielectric waveguide filter of claim 10 further comprising a second RF signal input/output electrode defined at one end of the second block

of dielectric material and positioned in a relationship diametrically opposed to the first RF signal input/output electrode defined at the one end of the first block of dielectric material, the first and second RF signal input/output electrodes being defined by respective first and second through-holes extending through the  
5    respective first and second blocks of dielectric material.

12.    The dielectric waveguide filter of claim 11 further comprising respective first and second steps defined in the respective one ends of the first and second blocks of dielectric material, the respective first and second through-  
10   holes extending through the respective first and second steps.

13.    A dielectric waveguide filter comprising:  
a first block of dielectric material defining a first longitudinal axis and including a plurality of exterior surfaces covered with a layer of conductive  
15   material, a first plurality of slots defined in the first block of dielectric material and extending in a direction opposite the direction of the first longitudinal axis and separating the first block of dielectric material into a first plurality of resonators extending along the first longitudinal axis, and a first step defined at one end of the first block of dielectric material;  
20       a first RF signal input/output through-hole defined in the step of the first block of dielectric material;  
a second block of dielectric material seated against the first block of dielectric material, the second block of dielectric material defining a second longitudinal axis and including a plurality of exterior surfaces covered with a layer  
25   of conductive material, a second plurality of slots defined in the second block of dielectric material and extending in a direction opposite the direction of the second longitudinal axis and separating the second block of dielectric material into a second plurality of resonators extending along the second longitudinal axis, and a second step defined at one end of the second block of dielectric  
30   material;

a second RF signal input/output through-hole defined in the step of the second block of dielectric material; and

a first direct RF signal transmission path defined by the combination of the first and second RF signal input/output through-holes and the plurality of  
5 resonators in the first and second blocks of dielectric material.

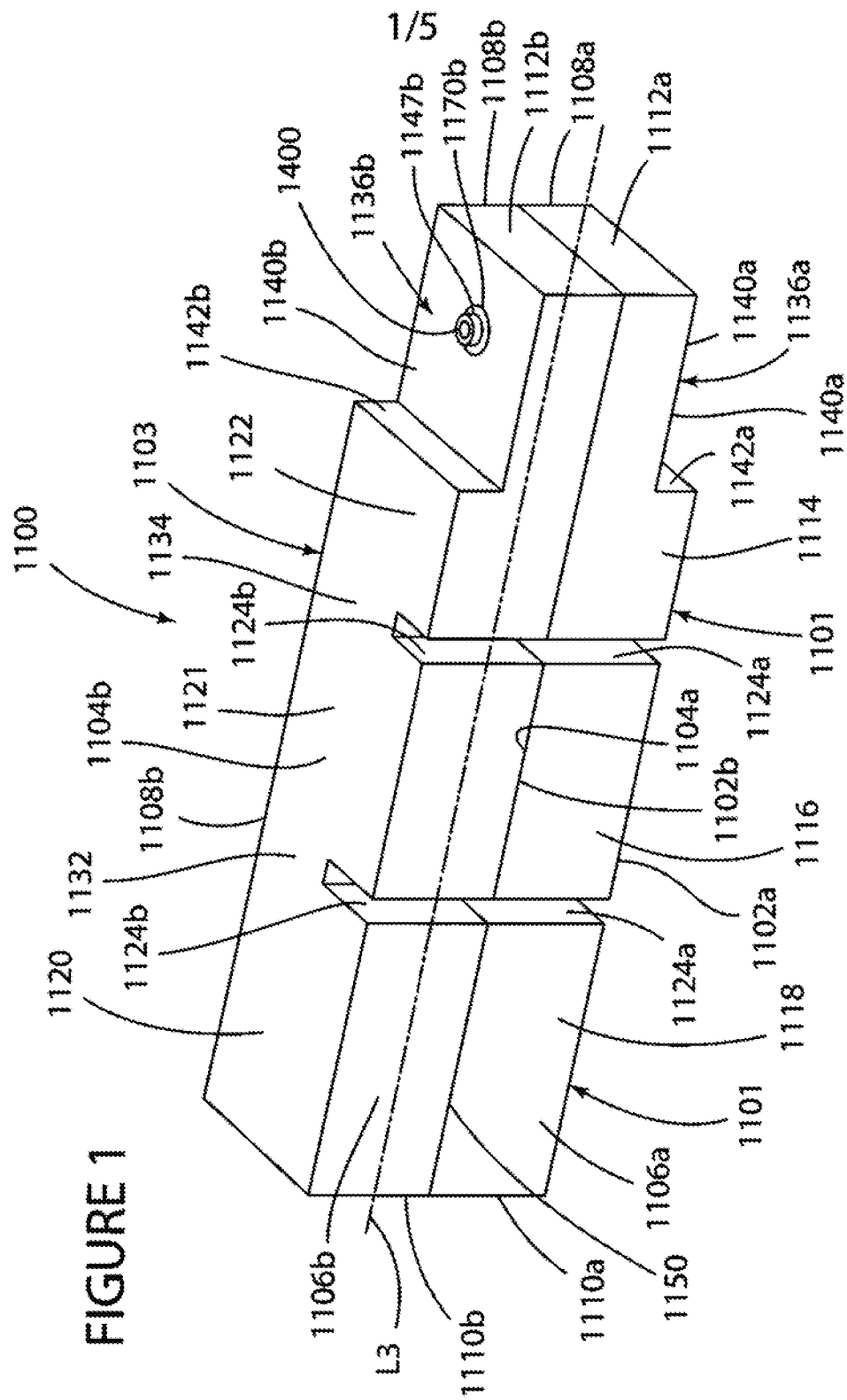
14. The dielectric waveguide filter of claim 13 wherein the first direct RF signal transmission path is defined in part by a first direct RF signal transmission means located between a first one of the first plurality of resonators  
10 in the first block of dielectric material and a first one of the second plurality of resonators in the second block of dielectric material.

15. The dielectric waveguide filter of claim 14 wherein the first direct RF signal transmission means is defined by respective first and second windows  
15 defined in the layer of conductive material covering the exterior surface of the respective first and second blocks of dielectric material.

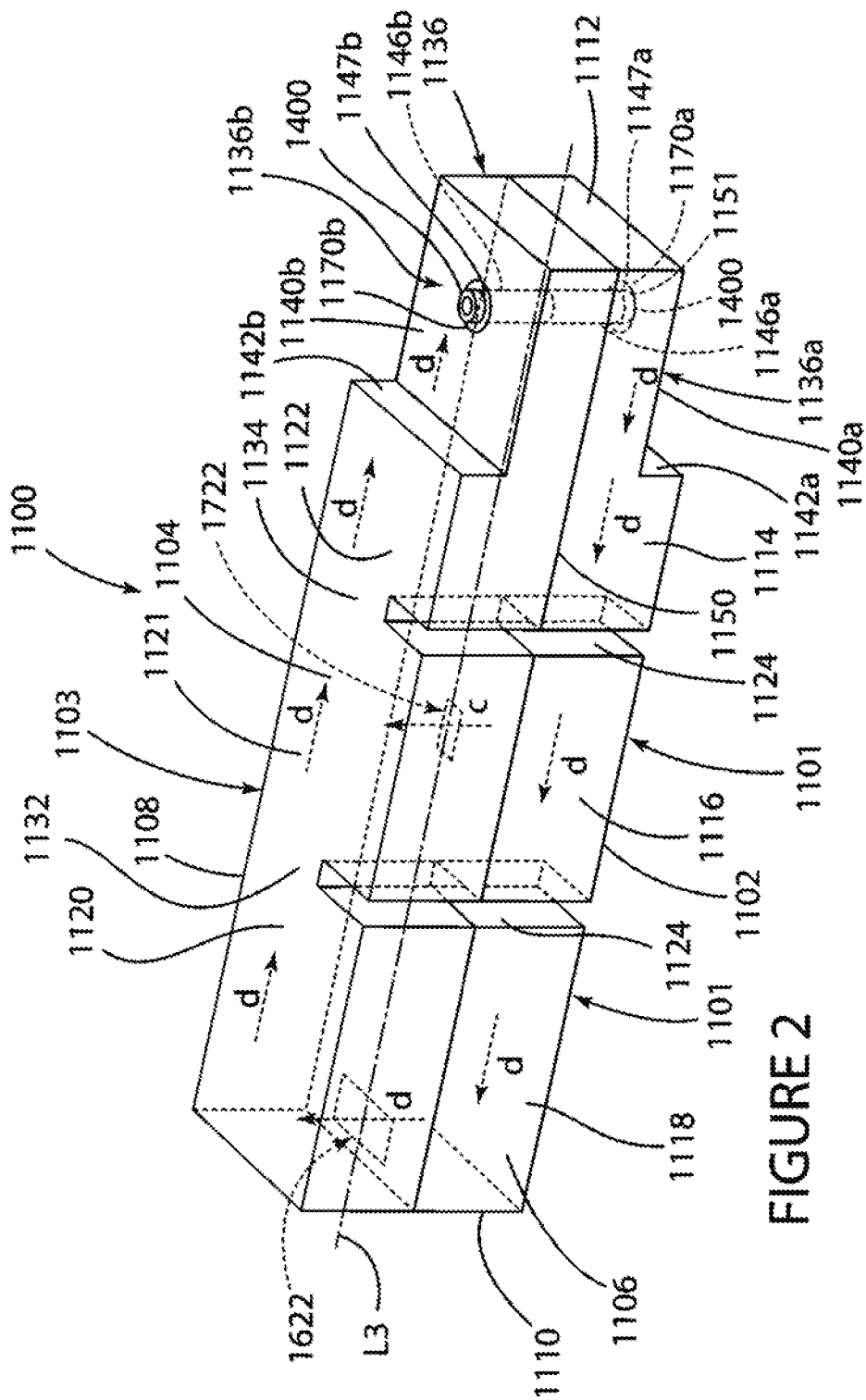
16. The dielectric waveguide filter of claim 15 further comprising a first indirect RF signal transmission means defining a first indirect coupling path for  
20 the transmission of the RF signal from a second one of the first plurality of resonators in the first block of dielectric material to a second one of the second plurality of resonators in the second block of dielectric material.

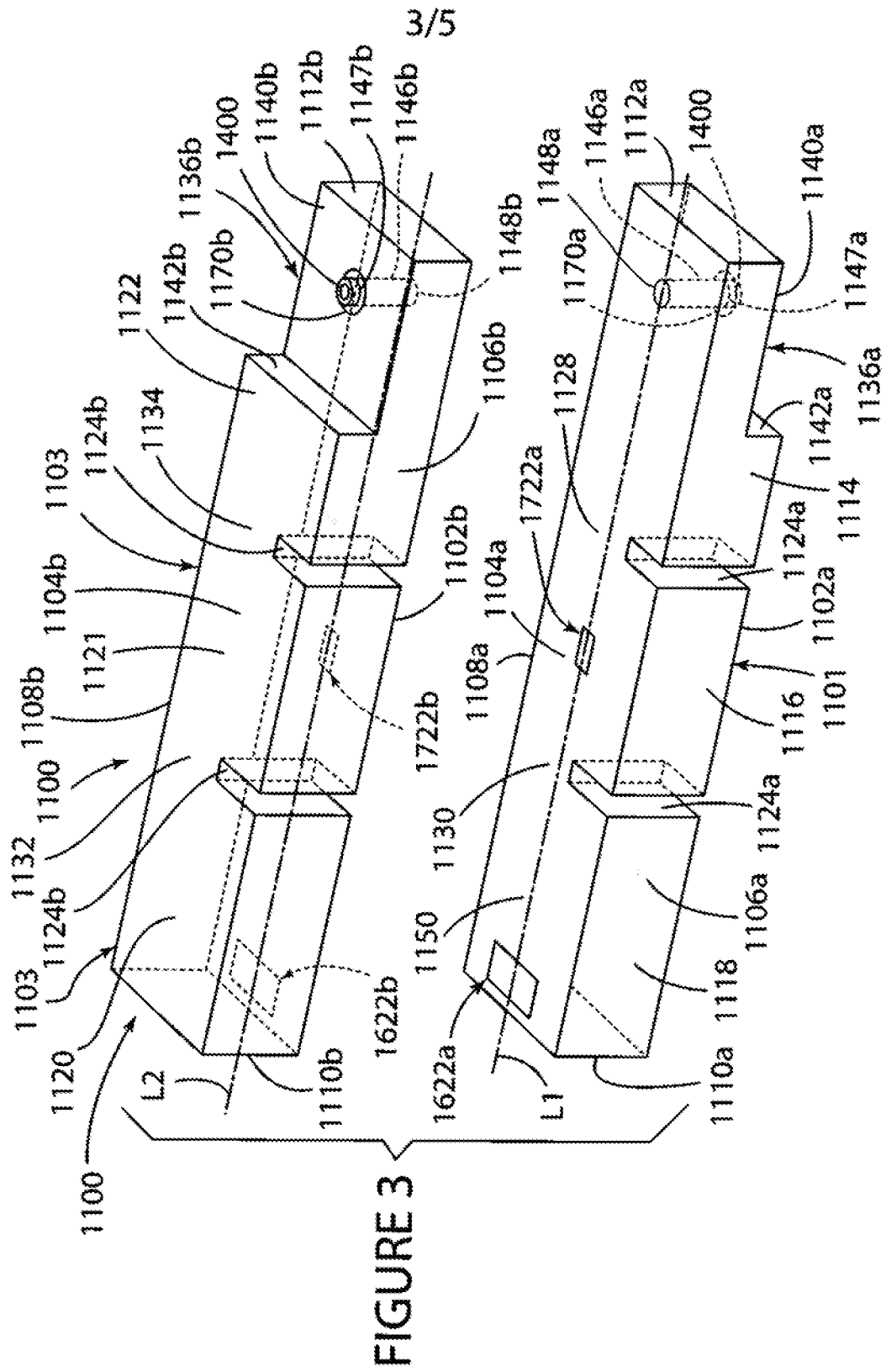
17. The dielectric waveguide filter of claim 16 wherein the first indirect RF signal transmission line means is defined by respective third and fourth  
25 windows defined in the layer of conductive material covering the plurality of exterior surfaces of the respective first and second blocks of dielectric material.

18. The dielectric waveguide filter of claim 17 wherein the first direct  
30 RF signal transmission path is generally oval in shape.



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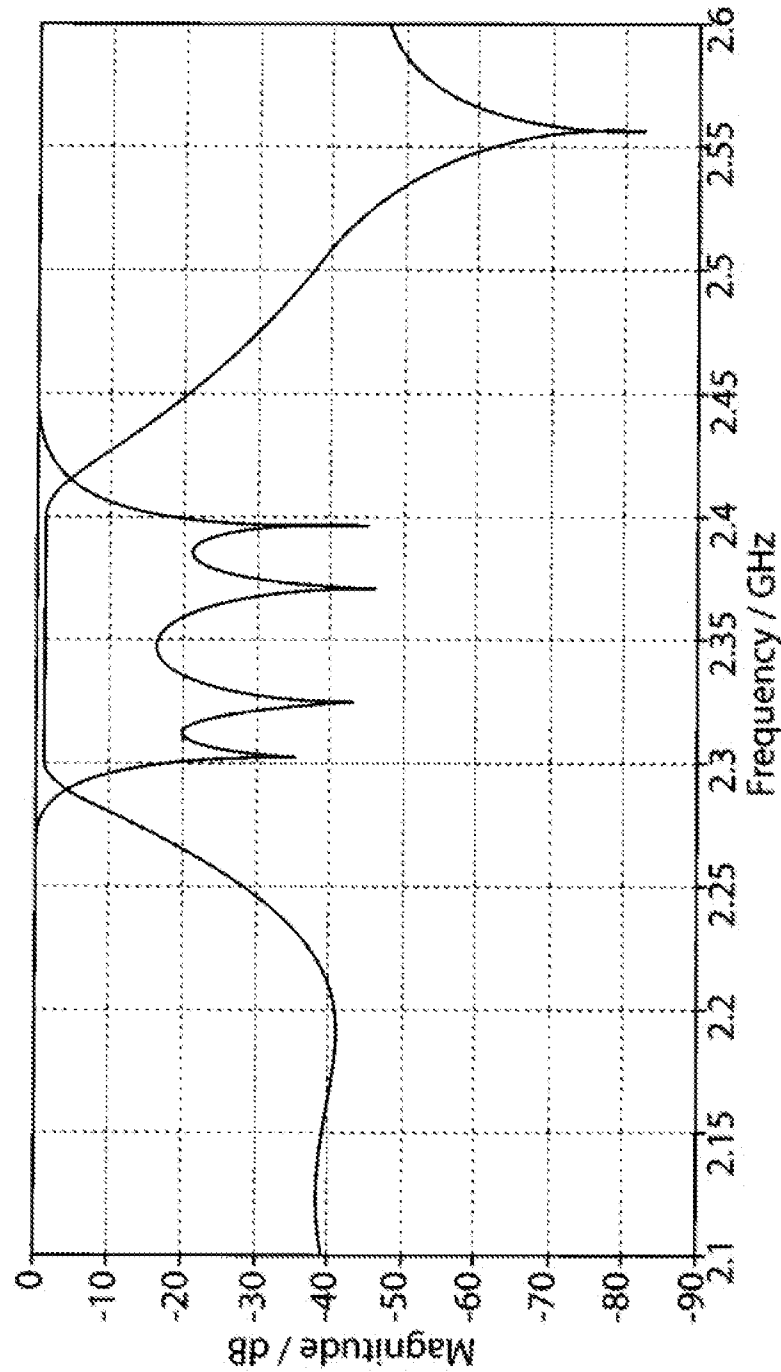


FIGURE 4

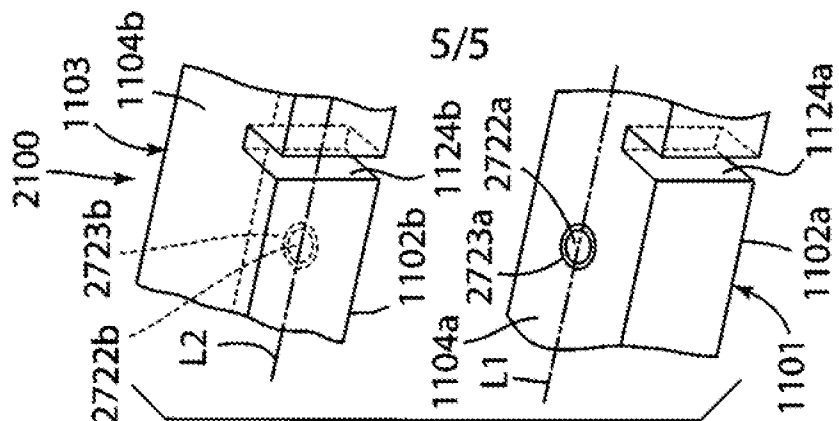


FIGURE 6

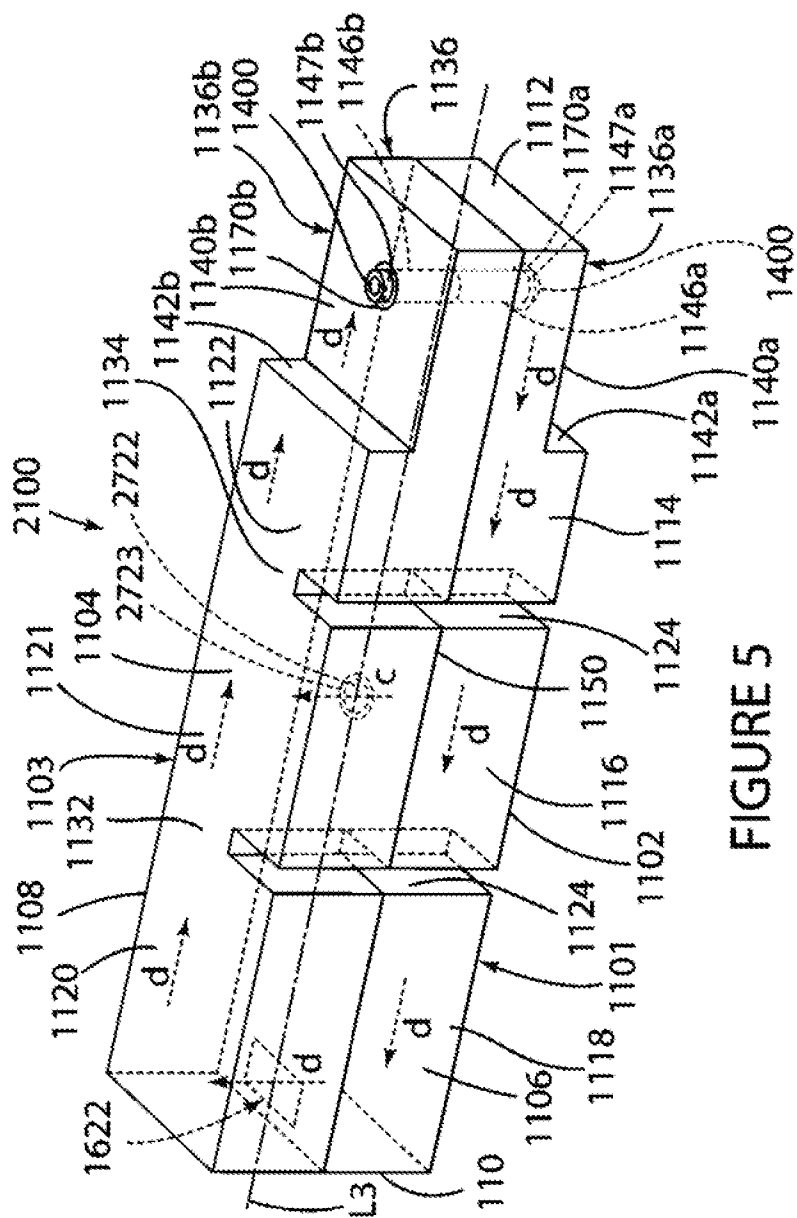


FIGURE 5



## INTERNATIONAL SEARCH REPORT

International application No

PCT/US2013/071859

A. CLASSIFICATION OF SUBJECT MATTER  
 INV. H01P1/208  
 ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
 H01P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, INSPEC

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Further documents are listed in the continuation of Box C.



See patent family annex.

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Date of the actual completion of the international search

27 January 2014

Date of mailing of the international search report

03/02/2014

Name and mailing address of the ISA/

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## INTERNATIONAL SEARCH REPORT

International application No  
PCT/US2013/071859

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