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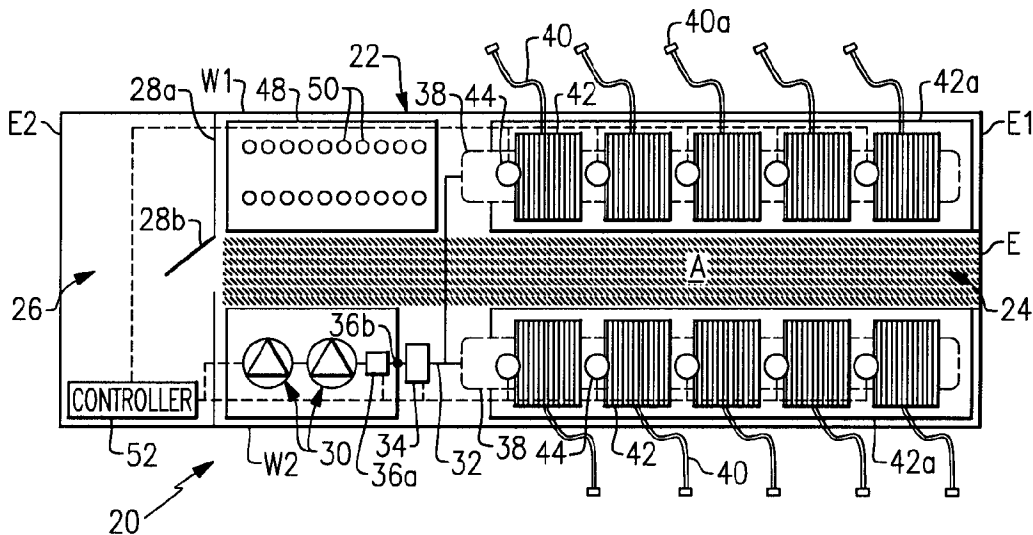
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(54) Titre : STATION DE REPARTITION MOBILE AVEC CAPTEURS DE NIVEAU DE CARBURANT RADAR A ONDES GUIDEES

(54) Title: MOBILE DISTRIBUTION STATION WITH GUIDED WAVE RADAR FUEL LEVEL SENSORS



(57) **Abrégé/Abstract:**

A distribution station includes a mobile trailer, a pump on the mobile trailer, a manifold on the mobile trailer and connected with the pump, a plurality of hoses connected with the manifold, a plurality of valves on the mobile trailer, each of the valves situated between the manifold and a respective different one of the hoses, a plurality of guided wave radar level sensors, each of the guided wave radar level sensors being associated with a respective different one of the hoses, and a controller configured to communicate with the guided wave radar level sensors and operate the valves responsive to signals from the guided wave radar level sensors.

ABSTRACT

A distribution station includes a mobile trailer, a pump on the mobile trailer, a manifold on the mobile trailer and connected with the pump, a plurality of hoses connected with the manifold, a plurality of valves on the mobile trailer, each of the valves situated between the manifold and a respective different one of the hoses, a plurality of guided wave radar level sensors, each of the guided wave radar level sensors being associated with a respective different one of the hoses, and a controller configured to communicate with the guided wave radar level sensors and operate the valves responsive to signals from the guided wave radar level sensors.

MOBILE DISTRIBUTION STATION WITH GUIDED WAVE RADAR FUEL LEVEL SENSORS

TECHNICAL FIELD

5 The technical field relates to fluid distribution stations, and more particularly to mobile fuel distribution stations and to methods for distributing a fluid, for instance fuel.

BACKGROUND

Hydraulic fracturing (also known as fracking) is a well-stimulation process that utilizes pressurized liquids to fracture rock formations. Pumps and other equipment used for hydraulic fracturing typically operate at the surface of the well site. The equipment may operate semi-continuously, until refueling is needed, at which time the equipment may be shut-down for refueling. Shut-downs are costly and reduce efficiency. More preferably, to avoid shut-downs fuel is replenished in a hot-refueling operation while the equipment continues to run. This permits fracking operations to proceed fully continuously; however, hot-refueling can be difficult to reliably sustain for the duration of the fracking operation.

SUMMARY

According to the invention, there is provided a distribution station comprising:

a mobile trailer;

a pump on the mobile trailer;

20 a manifold on the mobile trailer and connected with the pump;

a plurality of hoses connected with the manifold;

a plurality of valves on the mobile trailer, each of the valves situated between the manifold and a respective different one of the hoses;

25 a plurality of guided wave radar level sensors, each of the guided wave radar level sensors being associated with a respective different one of the hoses;

a plurality of caps connected with the respective hoses, and the guided wave radar level sensors being in the caps;

30 a plurality of sensor communication lines, each of said plurality of sensor communication lines being routed in a different one of the hoses and connected to a different one of the guided wave radar level sensors; and

a controller configured to communicate with the guided wave radar level sensors and operate the valves responsive to signals from the guided wave radar level sensors, wherein each of said plurality of sensor communication lines extends a length from an end of the respective hose so as to reach a port on the guided wave radar level sensor in the respective cap, each of said plurality of

sensor communication lines having a connector that is connectable with the port of the guided wave radar level sensor and that is detachable from the port upon removal of the hose from the cap.

The invention further provides a mobile distribution station comprising a pump, a manifold, a plurality of hoses, a plurality of detachably connectable fuel caps connected or connectable with the hoses, a plurality of valves, a plurality of guided wave radar level sensors in the caps, a plurality of sensor communication lines routed in the hoses and connected to different ones of the guided wave radar level sensors, and a controller that is configured to operate the valves responsive to signals from the guided wave radar level sensors, wherein each of said plurality of sensor communication lines extends a length from an end of the respective hose so as to reach a port on the guided wave radar level sensor in the respective cap, each of said plurality of sensor communications line having a connector that is connectable with the port of the guided wave radar level sensor and that is detachable from the port upon removal of the hose from the cap.

The invention further provides a distribution station comprising:

- a mobile trailer;

- a pump on the mobile trailer;

- a manifold on the mobile trailer and connected with the pump;

- a plurality of hoses connected with the manifold, each of said plurality of hoses including an elastomeric tube and a fabric sleeve that circumscribes the tube;

- a plurality of valves on the mobile trailer, each of the valves situated between the manifold and a respective different one of the hoses;

- a plurality of guided wave radar level sensors, each of the guided wave radar level sensors being associated with a respective different one of the hoses;

- a plurality of sensor communication lines, each said sensor communication line connected to a different one of the guided wave radar level sensors, and each of the sensor communication lines being routed in a different one of the hoses between the elastomeric tube and the fabric sleeve; and

- a controller configured to communicate with the guided wave radar level sensors and operate the valves responsive to signals from the guided wave radar level sensors.

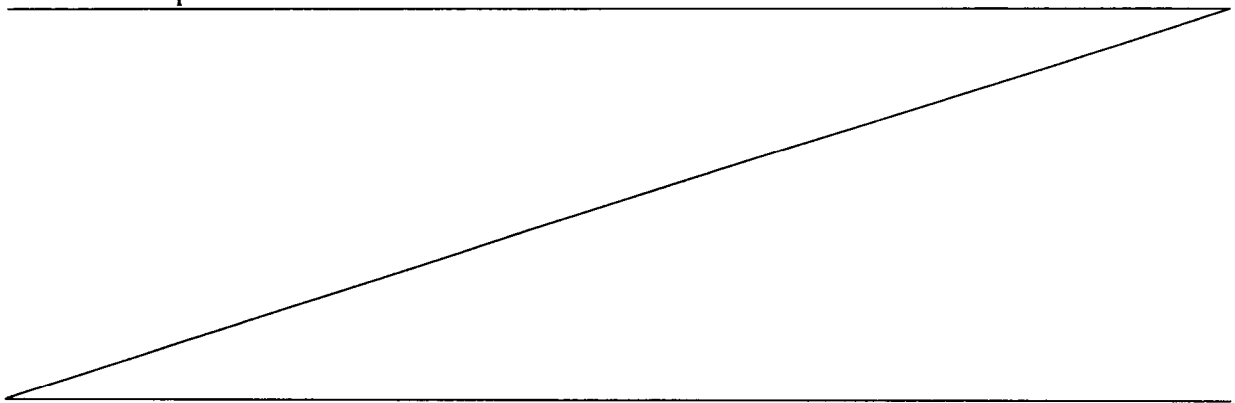
The invention further provides a mobile distribution station comprising a pump, a manifold, a plurality of hoses, a plurality of detachably connectable fuel caps connected or connectable with the hoses, a plurality of valves, a plurality of guided wave radar level sensors, and a controller that is configured to operate the valves responsive to signals from the guided wave radar level sensors, wherein each of the hoses includes an elastomeric tube and a fabric sleeve circumscribing the elastomeric tube, and wherein the guided wave radar level sensors are hard-wired through the hoses between the elastomeric tubes and the fabric sleeves to the controller.

The invention further provides a distribution station comprising:
a mobile trailer;
a pump on the mobile trailer;
a manifold on the mobile trailer and connected with the pump;
5 a plurality of hoses connected with the manifold;
a plurality of valves on the mobile trailer, each of the valves situated between the manifold
and a respective different one of the hoses;

a plurality of guided wave radar level sensors, each of the guided wave radar level sensors
being associated with a respective different one of the hoses, each of the guided wave radar level
10 sensors including an elongated sensor probe, a sheath circumscribing the elongated sensor probe,
and a bushing separating the sheath and the elongated sensor probe, the bushing including an inner
hub through which the sensor probe extends, an outer rim, and spokes that extend radially from the
inner hub to the outer rim, wherein there are open vents between the spokes; and

a controller configured to communicate with the guided wave radar level sensors and operate
15 the valves responsive to signals from the guided wave radar level sensors.

The invention further provides a mobile distribution station comprising a pump, a manifold,
a plurality of hoses, a plurality of detachably connectable fuel caps connected or connectable with
the hoses, a plurality of valves, a plurality of guided wave radar level sensors, and a controller that
is configured to operate the valves responsive to signals from the guided wave radar level sensors to
20 provide fuel to the manifold, from the manifold to the valves, and from the valves through the hoses,
each of the guided wave radar level sensors including an elongated sensor probe, a sheath
circumscribing the elongated sensor probe, and a bushing separating the sheath and the elongated
sensor probe, the bushing including an inner hub through which the sensor probe extends, an outer
rim, and spokes that extend radially from the inner hub to the outer rim, wherein there are open vents
25 between the spokes.



Preferred embodiments of the invention are described hereunder.

A distribution station according to an example of the present disclosure includes a mobile trailer, a pump on the mobile trailer, a manifold on the mobile trailer connected with the pump, a plurality of hoses connected with the manifold, and a
5 plurality of valves on the mobile trailer. Each of the valves is situated between the manifold and a respective different one of the hoses. A plurality of guided wave radar level sensors are associated with respective different ones of the hoses. A controller is configured to communicate with the guided wave radar level sensors and operate the valves responsive to signals from the guided wave radar level sensors.

10 In a further embodiment of any of the foregoing embodiments, each of the guided wave radar level sensors includes an elongated sensor probe and a sheath circumscribing the elongated sensor probe.

In a further embodiment of any of the foregoing embodiments, the sheath is spaced apart from the elongated sensor probe.

15 In a further embodiment of any of the foregoing embodiments, there is an annular gap between the sheath and the elongated sensor probe.

In a further embodiment of any of the foregoing embodiments, the sheath has a sheath length as the elongated sensor probe has a probe length, and the sheath length is equal to or greater than the probe length.

20 A further embodiment of any of the foregoing embodiments includes a bushing separating the sheath and the elongated sensor probe.

In a further embodiment of any of the foregoing embodiments, the bushing includes at least one vent.

25 In a further embodiment of any of the foregoing embodiments, each of the guided wave radar level sensors includes a sensor controller and the elongated sensor probe extends from the sensor controller to a tip end, and the bushing is located proximate the tip end.

In a further embodiment of any of the foregoing embodiments, each of the guided wave radar level sensors is hard-wired through a respective different one of
30 hoses to the controller.

A further embodiment of any of the foregoing embodiments includes a plurality of sensor communication lines. Each of the sensor communication lines are connected or connectable with a respective different one of the guided wave radar level sensors,

and each of the sensor communication lines are routed with a respective different one of the hoses.

A mobile distribution station according to an example of the present disclosure includes a pump, a manifold, a plurality of hoses, a plurality of detachably connectable
5 fuel caps connected or connectable with the hoses, a plurality of valves, a plurality of guided wave radar level sensors, and a controller that is configured to operate the valves responsive to signals from the guided wave radar level sensors to provide fuel to the manifold, from the manifold to the valves, and from the valves through the hoses.

In a further embodiment of any of the foregoing embodiments, each of the
10 guided wave radar level sensors includes an elongated sensor probe and a sheath circumscribing the elongated sensor probe.

In a further embodiment of any of the foregoing embodiments, the sheath is spaced apart from the elongated sensor probe.

In a further embodiment of any of the foregoing embodiments, there is an
15 annular gap between the sheath and the elongated sensor probe.

In a further embodiment of any of the foregoing embodiments, the sheath has a sheath length as the elongated sensor probe has a probe length, and the sheath length is equal to or greater than the probe length.

A further embodiment of any of the foregoing embodiments includes a bushing
20 separating the sheath and the elongated sensor probe.

In a further embodiment of any of the foregoing embodiments, the bushing includes at least one vent.

In a further embodiment of any of the foregoing embodiments, each of the guided wave radar level sensors includes a sensor controller and the elongated sensor
25 probe extends from the sensor controller to a tip end, and the bushing is located proximate the tip end.

In a further embodiment of any of the foregoing embodiments, each of the guided wave radar level sensors is hard-wired through a respective different one of hoses to the controller.

30

BRIEF DESCRIPTION OF THE DRAWINGS

The various features and advantages of the present disclosure will become apparent to those skilled in the art from the following detailed description. The drawings that accompany the detailed description can be briefly described as follows.

Figure 1 illustrates an example mobile distribution station.

Figure 2 illustrates an internal layout of a mobile distribution station.

Figure 3 illustrates an isolated view of hose reels on a support rack used in a mobile distribution station.

5 Figure 4 illustrates an example of a connection between a manifold, a control valve, and a reel.

Figure 5 illustrates a sectioned view of an example hose for a mobile distribution station.

10 Figure 6 illustrates an example of an integrated fuel cap sensor for a mobile distribution station.

Figure 7 illustrates an example of the routing of a sensor communication line through a reel in a mobile distribution station.

Figure 8 illustrates an example of a guided wave radar sensor.

15 Figure 9 illustrates another example of a guided wave radar sensor that has a sheath.

Figure 10 illustrates another example of a guided wave radar sensor that has a sheath, a probe, and a bushing between the sheath and the probe.

Figure 11 illustrates an isolated view of a bushing.

Figure 12 illustrates an axial view of a bushing between a sheath and a probe.

20 Figure 13 illustrates a system that can be used to remotely monitor and manage one or more mobile distribution stations.

Figure 14 is a workflow logic diagram that represents an example of a method for managing one or more mobile distribution stations. The size of the diagram exceeds what can be shown on a page. Therefore, Figure 14 is divided into sub-
25 sections, indicated as Figure 14A, Figure 14B, Figure 14C, Figure 14D, Figure 14E, and Figure 14F. The sub-sections show the details of the workflow logic diagram and, where appropriate, linking arrows to adjacent sub-sections. The relative location of the sub-sections to each other is also shown.

Figure 15 is another workflow logic diagram that represents an example of a
30 method for managing one or more mobile distribution stations. The size of the diagram exceeds what can be shown on a page. Therefore, Figure 15 is divided into sub-sections, indicated as Figure 15A, Figure 15B, Figure 15C, Figure 15D, Figure 15E, Figure 15F, Figure 15G, and Figure 15H. The sub-sections show the details of the

workflow logic diagram and, where appropriate, linking arrows to adjacent sub-sections. The relative location of the sub-sections to each other is also shown.

DETAILED DESCRIPTION

5 Figure 1 illustrates a mobile distribution station 20 and Figure 2 illustrates an internal layout of the station 20. As will be described, the station 20 may serve in a “hot-refueling” capacity to distribute fuel to multiple pieces of equipment while the equipment is running, such as fracking equipment at a well site. As will be appreciated, the station 20 is not limited to applications for fracking or for delivering fuel. The examples herein may be presented with respect to fuel delivery, but the station 20 may be used in mobile delivery of other fluids, in other gas/petroleum recovery operations, or in other operations where mobile refueling or fluid delivery will be of benefit.

10 In this example, the station 20 includes a mobile trailer 22. Generally, the mobile trailer 22 is elongated and has first and second opposed trailer side walls W1 and W2 that join first and second opposed trailer end walls E1 and E2. Most typically, the trailer 22 will also have a closed top (not shown). The mobile trailer 22 may have wheels that permit the mobile trailer 22 to be moved by a vehicle from site to site to service different hot-refueling operations. In this example, the mobile trailer 22 has two compartments. A first compartment 24 includes the physical components for distributing fuel, such as diesel fuel, and a second compartment 26 serves as an isolated control room for managing and monitoring fuel distribution. The compartments 24/26 are separated by an inside wall 28a that has an inside door 28b.

20 The first compartment 24 includes one or more pumps 30. Fuel may be provided to the one or more pumps 30 from an external fuel source, such as a tanker truck on the site. On the trailer 22, the one or more pumps 30 are fluidly connected via a fuel line 32 with a high precision register 34 for metering fuel. The fuel line 32 may include, but is not limited to, hard piping. In this example, the fuel line 32 includes a filtration and air eliminator system 36a and one or more sensors 36b. Although optional, the system 36a is beneficial in many implementations, to remove foreign particles and air from the fuel prior to delivery to the equipment. The one or more sensors 36b may include a temperature sensor, a pressure sensor, or a combination thereof, which assist in fuel distribution management.

30 The fuel line 32 is connected with one or more manifolds 38. In the illustrated example, the station 20 includes two manifolds 38 that arranged on opposed sides of

the compartment 24. As an example, the manifolds 38 are elongated tubes that are generally larger in diameter than the fuel line 32 and that have at least one inlet and multiple outlets. Each hose 40 is wound, at least initially, on a reel 42 that is rotatable to extend or retract the hose 40 externally through one or more windows of the trailer

5 22. Each reel 42 may have an associated motor to mechanically extend and retract the hose 40.

As shown in an isolated view in Figure 3, the reels 42 are mounted on a support rack 42a. In this example, the support rack 42a is configured with upper and lower rows of reels 42. Each row has five reels 42 such that each support rack 42a provides

10 ten reels 42 and thus ten hoses 40. There are two support racks 42a (Figure 2) arranged on opposed sides of the first compartment 24, with an aisle (A) that runs between the support racks 42a from an outside door E to the inside door 28b. The station 20 therefore provides twenty hoses 40 in the illustrated arrangement, with ten hoses 40 provided on each side of the station 20. As will be appreciated, fewer or additional

15 reels and hoses may be used in alternative examples.

As shown in a representative example in Figure 4, each hose 40 is connected to a respective one of the reels 42 and a respective one of a plurality of control valves 44. For example, a secondary fuel line 46 leads from the manifold 38 to the reel 42. The control valve 44 is in the secondary fuel line 46. The control valve 44 is moveable

20 between open and closed positions to selectively permit fuel flow from the manifold 38 to the reel 42 and the hose 40. For example, the control valve 44 is a powered valve, such as a solenoid valve.

In the illustrated example, the first compartment 24 also includes a sensor support rack 48. The sensor support rack 48 holds integrated fuel cap sensors 50 (when

25 not in use), or at least portions thereof. When in use, each integrated fuel cap sensor 50 is temporarily affixed to a piece of equipment (i.e., the fuel tank of the equipment) that is subject to the hot-refueling operation. Each hose 40 may include a connector end 40a and each integrated fuel cap sensor 50 may have a corresponding mating connector to facilitate rapid connection and disconnection of the hose 40 with the

30 integrated fuel cap sensor 50. For example, the connector end 40a and mating connector on the integrated fuel cap sensor 50 form a hydraulic quick-connect.

At least the control valves 44, pump or pumps 30, sensor or sensors 36b, and register 34 are in communication with a controller 52 located in the second compartment 26. As an example, the controller 52 includes software, hardware, or both

that is configured to carry out any of the functions described herein. In one further example, the controller 52 includes a programmable logic controller with a touch-screen for user input and display of status data. For example, the screen may simultaneously show multiple fluid levels of the equipment that is being serviced.

5 When in operation, the integrated fuel cap sensors 50 are mounted on respective fuel tanks of the pieces of equipment that are subject to the hot-refueling operation. The hoses 40 are connected to the respective integrated fuel cap sensors 50. Each integrated fuel cap sensor 50 generates signals that are indicative of the fuel level in the fuel tank of the piece of equipment on which the integrated fuel cap sensor 50 is
10 mounted. The signals are communicated to the controller 52.

 The controller 52 interprets the signals and determines the fuel level for each fuel tank of each piece of equipment. In response to a fuel level that falls below a lower threshold, the controller 52 opens the control valve 44 associated with the hose 40 to that fuel tank and activates the pump or pumps 30. The pump or pumps 30 provide fuel
15 flow into the manifolds 38 and through the open control valve 44 and reel 42 such that fuel is provided through the respective hose 40 and integrated fuel cap sensor 50 into the fuel tank. The lower threshold may correspond to an empty fuel level of the fuel tank, but more typically the lower threshold will be a level above the empty level to reduce the potential that the equipment completely runs out of fuel and shuts down.
20 The controller 52 can also be programmed with a failsafe measure related to the operation of the fuel cap sensors 50. As an example, once a control valve 44 is open, if the controller 52 does not detect a change in fuel level from the fuel cap sensor 50 associated with the control valve 44 within a preset time period, the controller 52 shuts the pump 30 off and closes the control valve 44. Thus, if a hose 40 were to rupture,
25 spillage of fuel is limited to the volume of fuel in the hose 40. For instance, the preset time period may be three seconds, six seconds, ten seconds, or fifteen seconds, which may limit spillage to approximately fifteen gallons for a given size of hose.

 The controller 52 also determines when the fuel level in the fuel tank reaches an upper threshold. The upper threshold may correspond to a full fuel level of the fuel
30 tank, but more typically the upper threshold will be a level below the full level to reduce the potential for overflow. In response to reaching the upper threshold, the controller 52 closes the respective control valve 44 and ceases the pump or pumps 30. If other control valves 44 are open or are to be opened, the pump or pumps 30 may remain on. The controller 52 can also be programmed with an electronic stop failsafe

measure to prevent over-filling. As an example, once an upper threshold is reached on a first tank and the control valve 44 is closed, but the pump 30 is otherwise to remain on to fill other tanks, if the fuel level continues to rise in the first tank, the controller 52 shuts the pump 30 off.

5 Multiple control valves 44 may be open at one time, to provide fuel to multiple fuel tanks at one time. Alternatively, if there is demand for fuel from two or more fuel tanks, the controller 52 may sequentially open the control valves 44 such that the tanks are refueled sequentially. For instance, upon completion of refueling of one fuel tank, the controller 52 closes the control valve 44 of the hose 40 associated with that tank
10 and then opens the next control valve 44 to begin refueling the next fuel tank. Sequential refueling may facilitate maintaining internal pressure in the manifold 38 and fuel line 32 above a desired or preset pressure threshold to more rapidly deliver fuel. Similarly, the controller 52 may limit the number of control valves 44 that are open at any one instance in order to maintain the internal pressure in the manifold 38
15 and fuel line 32 above a desired or preset threshold. The controller 52 may perform the functions above while in an automated operating mode. Additionally, the controller 52 may have a manual mode in which a user can control at least some functions through the PLC, such as starting and stopped the pump 30 and opening and closing control valves 44. For example, manual mode may be used at the beginning of a job when
20 initially filling tanks to levels at which the fuel cap sensors 50 can detect fuel and/or during a job if a fuel cap sensor 50 becomes inoperable. Of course, operating in manual mode may deactivate some automated functions, such as filling at the low threshold or stopping at the high threshold.

In addition to the use of the sensor signals to determine fuel level, or even as
25 an alternative to use of the sensor signals, the refueling may be time-based. For instance, the fuel consumption of a given piece of equipment may be known such that the fuel tank reaches the lower threshold at known time intervals. The controller 52 is operable to refuel the fuel tank at the time intervals rather than on the basis of the sensor signals, although sensor signals may also be used to verify fuel level.

30 The controller 52 also tracks the amount of fuel provided to the fuel tanks. For instance, the register 34 precisely measures the amount of fuel provided from the pump or pumps 30. As an example, the register 34 is an electronic register and has a resolution of about 0.1 gallons. The register 34 communicates measurement data to the controller 52. The controller 52 can thus determine the total amount of fuel used to

very precise levels. The controller 52 may also be configured to provide outputs of the total amount of fuel consumed. For instance, a user may program the controller 52 to provide outputs at desired intervals, such as by worker shifts or daily, weekly, or monthly periods. The outputs may also be used to generate invoices for the amount of fuel used. As an example, the controller 52 may provide a daily output of fuel use and trigger the generation of an invoice that corresponds to the daily fuel use, thereby enabling almost instantaneous invoicing.

In a further example, the integrated fuel cap sensors 50 are each hard-wired to the controller 52. The term “hard-wired” or variations thereof refers to a wired connection between two components that serves for electronic communication there between, which here are a sensor and a controller. The hard-wiring may facilitate providing more reliable signals from the integrated fuel cap sensors 50. For instance, the many pieces of equipment, vehicles, workers, etc. at a site may communicate using wireless devices. The wireless signals may interfere with each other and, therefore, degrade communication reliability. Hard-wiring the integrated fuel cap sensors 50 to the controller 52 facilitates reduction in interference and thus enhances reliability.

In general, hard-wiring in a hot-refueling environment presents several challenges. For example, a site has many workers walking about and typically is located on rough terrain. Thus, as will be described below, each integrated fuel cap sensor 50 is hard-wired through the associated hose 40 to the controller 52.

Figure 5 illustrates a representative portion of one of the hoses 40 and, specifically, the end of the hose 40 that will be located at the fuel tank of the equipment being refueled. In this example, the hose 40 includes a connector 60 at the end for detachably connecting the hose 40 to the integrated fuel cap sensors 50. The hose 40 is formed of a tube 62 and a sleeve 64 that circumscribes the tube 62. As an example, the tube 62 may be a flexible elastomeric tube and the sleeve 64 may be a flexible fabric sleeve. The sleeve 64 is generally loosely arranged around the tube 62, although the sleeve 64 may closely fit on the tube 62 to prevent substantial slipping of the sleeve 64 relative to the tube 62 during use and handling. Optionally, to further prevent slipping and/or to secure the sleeve 64, bands may be tightened around the hose 40. As an example, one or more steel or stainless steel bands can be provided at least near the ends of the hose 40.

A plurality of sensor communication lines 66 (one shown) are routed with or in the respective hoses 40. For instance, each line 66 may include a wire, a wire bundle,

and/or multiple wires or wire bundles. In one further example, the line 66 is a low milli-amp intrinsic safety wiring, which serves as a protection feature for reducing the concern for operating electrical equipment in the presence of fuel by limiting the amount of thermal and electrical energy available for ignition. In this example, the line
5 66 is routed through the hose 40 between (radially) the tube 62 and the sleeve 64. The sleeve 64 thus serves to secure and protect the line 66, and the sleeve 64 may limit spill and spewing if there is a hose 40 rupture. In particular, since the line 66 is secured in the hose 40, the line 66 does not present a tripping concern for workers. Moreover, in rough terrain environments where there are stones, sand, and other objects that could
10 damage the line 66 if it were free, the sleeve 64 shields the line 66 from direct contact with such objects. In further examples, the line 66 may be embedded or partially embedded in the tube 62 or the sleeve 64.

In this example, the line 66 extends out from the end of the hose 40 and includes a connector 68 that is detachably connectable with a respective one of the integrated
15 fuel cap sensors 50. For example, Figure 6 illustrates a representative example of one of the integrated fuel cap sensors 50. The integrated fuel cap sensor 50 includes a cap portion 50a and a fluid level sensor portion 50b. The cap portion 50a is detachably connectable with a port of a fuel tank. The cap portion 50a includes a connector port 50c, which is detachably connectable with the connector 60 of the hose 40. The sensor
20 portion 50b includes a sensor 50d and a sensor port 50e that is detachably connectable with the connector 68 of the line 66. The fuel cap sensor 50 may also include a vent port that attaches to a drain hose, to drain any overflow into a containment bucket and/or reduce air pressure build-up in a fuel tank. Thus, a user may first mount the cap portion 50a on the fuel tank of the equipment, followed by connecting the hose 40 to
25 the port 50c and connecting the line 66 to the port 50e.

The sensor 50d may be any type of sensor that is capable of detecting fluid or fuel level in a tank. In one example, the sensor 50d is a guided wave radar sensor. A guided wave radar sensor may include a transmitter/sensor that emits radar waves, most typically radio frequency waves, down a probe. The probe serves as a guide for
30 the radar waves. The radar waves reflect off of the surface of the fuel and the reflected radar waves are received into the transmitter/sensor. A sensor controller determines the “time of flight” of the radar waves, i.e., how long it takes from emission of the radar waves for the radar waves to reflect back to the transmitter/sensor. Based on the time, the sensor controller, or the controller 52 if the sensor controller does not have

the capability, determines the distance that the radar waves travel. A longer distance thus indicates a lower fuel level (farther away) and a shorter distance indicates a higher fuel level (closer).

The line 66 routes through the hose 40 and back to the reel 42 in the trailer 22.
5 For example, the line 66 is also routed or hard-wired through the reel 42 to the controller 52. Figure 7 illustrates a representative example of the routing in the reel 42. In this example, the reel 42 includes a spindle 42b about which the reel is rotatable. The spindle 42b may be hollow, and the line 66 may be routed through the spindle 42b. The reel 42 may also include a connector 42c mounted thereon. The connector 42c
10 receives the line 66 and serves as a port for connection with another line 66a to the controller 52.

The lines 66a may converge to one or more communication junction blocks or “bricks” prior to the controller 52. The communication junction blocks may serve to facilitate the relay of the signals back to the controller 52. The communication junction
15 blocks may alternatively or additionally serve to facilitate identification of the lines 66, and thus the signals, with respect to which of the hoses a particular line 66 is associated with. For instance, a group of communication junction blocks may have unique identifiers and the lines 66 into a particular communication junction block may be associated with identifiers. A signal relayed into the controller 52 may thus be
20 associated with the identifier of the communication junction blocks and a particular line 66 of that communication junction block in order to identify which hose the signal is to be associated with. The valves 44 may also communicate with the controller 52 in a similar manner through the communication junction blocks.

Figure 8 illustrates an isolated view of an example of the fluid level sensor
25 portion 50b. As described above, the portion 50b will typically be integrated with the cap portion 50a. Alternatively, the portion 50b may be separate from the cap portion 50b, as a stand-alone sensor. In this example, the portion 50b is a guided wave radar level sensor 150. The sensor 150 includes a sensor controller 170 and a sensor probe 172 that extends from the sensor controller 170. The sensor controller 170 includes a
30 transmitter/sensor 170a. In this example, the sensor probe 172 is an elongated probe or rod.

The transmitter/sensor 170a emits radar waves (represented at R), most typically radio frequency waves, down the probe 172. The probe 172 serves as a guide for the radar waves. The radar waves reflect off of the surface of the fuel (represented

at F) and the reflected radar waves (represented at R1) are received into the transmitter/sensor 170a. The sensor controller 170 determines the “time of flight” of the radar waves, i.e., how long it takes from emission of the radar waves for the radar waves to reflect back to the transmitter/sensor 170a. Based on the time, the sensor controller 170, or the controller 52 if the sensor controller 170 does not have the capability, determines the distance that the radar waves travel. A longer distance thus indicates a lower fuel level (farther away) and a shorter distance indicates a higher fuel level (closer). The sensor 150 may provide high accuracy and reliability in comparison to other types of sensors.

10 The sensor controller 170 may include hardware, software, or both for calculating the time of flight and distance determination. The sensor controller 170 then transmits a signal to the controller 52 that is indicative of the distance and thus the fluid level. As will be appreciated, the sensor controller 170 may be modified to have a greater or lesser “intelligence” with respect to the amount of computing capability, and a portion or all of the calculating may be conducted by the controller 15 52. For instance, the transmitted signal may correspond to time of flight data, calculated distance data, or fluid level data, depending on the capability of the sensor controller 170. Determination of whether the fluid level is low or high is conducted by the controller 52.

20 Figure 9 illustrates another example of a guided wave radar level sensor 250. In this disclosure, like reference numerals designate like elements where appropriate and reference numerals with the addition of one-hundred or multiples thereof designate modified elements that are understood to incorporate the same features and benefits of the corresponding elements. In this example, the guided wave radar level sensor 250 includes a sheath 274 that circumscribes the probe 172. For example, the sheath is a 25 metal alloy (e.g., stainless steel or aluminum) or polymer tube that surrounds the probe 172. The sheath 274 shields the probe 172 from contact by external objects, the walls of a fuel tank, or other components in a fuel tank, which might otherwise increase the potential for faulty sensor readings.

30 In this example, the sheath 274 is spaced apart from the probe 172 such that there is a gap (G) there between. For instance, the sheath 274 and the probe 172 are coaxial such that the gap G is an annular gap. The end of the sheath 274 is open such that the fluid can flow into and out of the gap G as the level changes.

In a further example, the sheath 274 has a sheath length (L1) and the probe 172 has a probe length (L2). The sheath length L2 is equal to or greater than the probe length L2. Use of such a length relationship ensures that the sheath 274 shields the complete length of the probe 172.

5 Figure 10 illustrates another example of a guided wave radar level sensor 350. This example is similar to the sensor 250 but additionally includes a bushing 376 that separates the sheath 274 and the probe 172. As an example, the bushing 376 is formed from a polymer, such as a fuel-resistant polymer (e.g., diesel fuel). The polymer may be, but is not limited to, fluoropolymers such as polytetrafluoroethylene.

10 The bushing 376 stabilizes the probe 172 with respect to the sheath 274 so that the probe 172 does not come into contact with the sheath 274. On a work site, there may be vibrations or other forces that tend to move the sensor 350. Such movement has the potential to cause a probe to move. Securing the probe 172 relative to the sheath 274 via the bushing 376 facilitates a reduction in the potential for such movement to
15 cause faulty sensor readings.

 In this example, the probe 172 extends to a tip end 172a. The bushing 376 is located proximate the tip end 172a. For instance, the bushing 376 may be flush with the tip end 172a, flush with the end of the sheath 274, or flush with both the tip end 172a and the end of the sheath 274. Alternatively, the bushing 376 may be proximate
20 the tip end 172a but inset from the tip end 172a.

 The bushing 376 may include vents 376a that permit fluid to flow into and out of the gap G. As shown in an isolated view of the bushing 376 in Figure 11, the bushing may include an inner hub 378a, an outer rim 378b, and spokes 378c that extend radially from the hub 378a to the rim 378b. The areas between the spokes 378c are open and
25 serve as the vents 376a. Figure 12 illustrates an axial view of the bushing in the sensor 350. The hub 378a is hollow and serves as a bearing guide that receives the probe 172 there through. The outer rim 378b serves as an inner bearing guide that is received into the sheath 274. The bushing 376 may be interference-fit with the probe 172 via the hub 378a and with the sheath 274 via the outer rim 378b. In a further example, the bushing
30 376 may be bonded or mechanically secured with the probe 376, the sheath 274, or both.

 As can be appreciated from the examples herein, the station 20 permits continuous hot-refueling with enhanced reliability. While there might generally be a tendency to choose wireless sensor communication for convenience, a hard-wired

approach mitigates the potential for signal interference that can arise with wireless. Moreover, by hard-wiring the sensors through the hoses to the controller, wired communication lines are protected from exposure and do not pose additional concerns for workers on a site. In addition, the use of guided wave radar sensors may provide
5 high accuracy fuel level readings and thus further enhance reliability of the station 20.

Figure 13 illustrates a system 69 for remotely monitoring and/or managing at least one mobile distribution station 20 (A). It is to be appreciated that the system 69 may include additional mobile distribution stations, shown in phantom at 20 (B), 20 (C), and 20 (D) (collectively mobile distribution stations 20), for example. The mobile
10 distribution stations 20 may be located at a single work site or located across several different work sites S1 and S2. Each mobile distribution station 20 is in communication with one or more servers 71 that are remotely located from the mobile distribution stations 20 and work sites S1/S2. In most implementations, the communication will be wireless.

15 The server 71 may include hardware, software, or both that is configured to perform the functions described herein. The server 71 may also be in communication with one or more electronic devices 73. The electronic device 73 is external of or remote from the mobile fuel distribution stations 20. For example, the electronic device 73 may be, but is not limited to, a computer, such as a desktop or laptop computer, a
20 cellular device, or tablet device. The electronic device 73 may communicate and interact in the system 69 via data connectivity, which may involve internet connectivity, cellular connectivity, software, mobile application, or combinations of these.

The electronic device 73 may include a display 73a, such as an electronic
25 screen, that is configured to display the fuel operating parameter data of each of the mobile distribution stations 20. As an example, the electronic device 73 may display in real-time the operating parameter data of each of the mobile distribution stations 20 in the system 69 to permit remote monitoring and management control of the mobile distribution stations 20. For instance, the operating parameter data may include fuel
30 temperature, fuel pressure, fuel flow, total amount of fuel distributed, operational settings (e.g., low and high fuel level thresholds), or other parameters.

The server 71 may also be in communication with one or more cloud-based devices 75. The cloud-based device 75 may include one or more servers and a memory for communicating with and storing information from the server 71.

The server 71 is configured to communicate with the mobile distribution stations 20. Most typically, the server 71 will communicate with the controller 52 of the mobile distribution station 20. In this regard, the controller 52 of each mobile distribution station 20 may be include hardware, software, or both that is configured for external communication with the server 71. For example, each controller 52 may communicate and interact in the system 69 via data connectivity, which may involve internet connectivity, cellular connectivity, software, mobile application, or combinations of these.

The server 71 is configured to receive operating parameter data from the mobile distribution stations 20. The operating parameter data may include or represent physical measurements of operating conditions of the mobile distribution station 20, status information of the mobile distribution station 20, setting information of the mobile distribution station 20, or other information associated with control or management of the operation of the mobile distribution station 20.

For example, the server 71 utilizes the information to monitor and auto-manage the mobile distribution station 20. The monitoring and auto-management may be for purposes of identifying potential risk conditions that may require shutdown or alert, purposes of intelligently enhancing operation, or purposes of reading fuel or fluid levels in real-time via the sensors 50. As an example, the server 71 may utilize the information to monitor or display fuel or fluid levels, or determine whether the fuel operating parameter data is within a preset limit and send a control action in response to the operating parameter data being outside the preset limit. As will described in further detail below, the control action may be a shutdown instruction to the mobile fuel distribution stations 20, an adjustment instruction to the mobile fuel distribution stations 20, or an alert to the electronic device 73.

Figure 14 illustrates a workflow logic diagram of an example control method 77 which can be implemented with the system 69 or with other configurations of one or more mobile distribution stations 20 and one or more servers. In general, the illustrated method 77 can be used to provide a shutdown instruction or an alert if operating parameter data of one or more mobile distribution stations 20 is outside of a preset limit. For instance, if fuel pressure or fuel temperature in one of the mobile distribution stations 20 exceeds one or more limits, the method 77 shuts down the mobile distribution station 20 and/or sends an alert so that appropriate action can, if needed, be taken in response to the situation. In particular, in hot-refueling

implementations, the ability to automatically shut down or to provide a remote alert may facilitate enhancement of reliable and safe operation.

Referring to Figure 14, one or more current or instantaneous operating parameters are read (i.e., by the controller 52). An operating parameter may include, but is not limited to, fuel temperature and fuel pressure. Other parameters may additionally or alternatively be used, such as pump speed or power and fuel flow. Parameters may be first order parameters based on first order readings from sensor signals, or second order parameters that are derived or calculated from first order parameters or first order sensor signals. For instance, temperature is a first order parameter and direct detection of temperature to produce signals representative of temperature constitute first order sensor signals. The product of temperature and pressure, for example, is a second order parameter that is based on first order sensor signals of each of temperature and pressure. As will be appreciated, there may be additional types of second order parameters based on temperature, pressure, power, flow, etc., which may or may not be weighted in a calculation of a second order parameter.

In this example, the current operating parameter is compared with a prior operating parameter stored in memory in the controller 52. A difference in the current operating parameter and the prior operating parameter is calculated to produce a change (delta) value in the operating parameter. The change value is used as the operating parameter data for control purposes in the method 77. The operating parameter data thus represents the change in the operating parameter from the prior reading to the current reading. Use of the change value as the operating parameter data serves to reduce the amount of data that is to be sent in connection with the method 77. For example, the actual operating parameter values may be larger than the change values and may thus require more memory and bandwidth to send than the change values. The change values are sampled and calculated at a predesignated interval rate. In this example, the interval rate is once per second. Each operating parameter is stored in memory for use as the next “prior” operating parameter for comparison with a subsequent “new” operating parameter reading. The controller 52 may be programmed to perform the above steps. As will be appreciated, the steps above achieve data efficiency, and actual values could alternatively or additionally be used if memory and bandwidth permit.

Each operating parameter data reading (i.e., change value) is published or sent via IoT (Internet of Things) Gateway to an IoT Platform, which may be implemented fully or partially on the server 71 and cloud device 75. The operating parameter data may also contain additional information, such as but not limited to, metadata with time stamp information and identification of the individual mobile distribution station 20. In this example, the operating parameter data of interest is associated with fuel pressure and fuel temperature. In the method 77, the operating parameter data for fuel temperature and fuel pressure are compared to, respectively, a preset fuel temperature shutdown limit and a preset fuel pressure shutdown limit. The shutdown limits may be temperature and pressure limits corresponding to rated limits of the pump 30, fuel line 32, and manifold 38, for example.

If the temperature or pressure are outside of the preset fuel temperature or pressure shutdown limits, the method 77 initiates a shutdown event. In this example, the shutdown event includes identifying the particular mobile distribution station 20 associated with the temperature or pressure that is outside of the preset limit, forming a shutdown instruction message, and publishing or sending the shutdown instruction message via the IoT Gateway to the corresponding identified mobile distribution station 20.

Upon receiving the shutdown instruction message, the controller 52 of the identified mobile distribution station 20 validates and executes the shutdown instruction. For instance, shutdown may include shutting off the pump 30 and closing all of the control valves 44. In this example, the method 77 includes a timing feature that waits for confirmation of shutdown. Confirmation may be generated by the controller 52 performing an electronic check of whether the pump 30 is off and the control valves 44 are closed. Confirmation may additionally or alternatively involve manual feedback via input into the controller 52 by a worker at the identified mobile distribution station 20.

Once shutdown is confirmed by the controller 52, confirmation of shutdown is published or sent via the IoT Gateway to the IoT Platform for subsequent issuance of an alert. If there is no confirmation of shutdown by a maximum preset time threshold, a non-confirmation of shutdown is published or sent for subsequent issuance of an alert.

If the temperature and/or pressure is not outside of the preset fuel temperature or pressure shutdown limits, the method 77 in this example continues to determine

whether the fuel temperature and fuel pressure with are, respectively, outside of a preset fuel temperature threshold limit and a preset fuel pressure threshold limit. The threshold limits will typically be preset at levels which indicate a potential for shutdown conditions. For example, the threshold limits may be intermediate
5 temperature or pressure levels which, if exceeded, may indicate an upward trend in temperature or pressure toward the shutdown limits. In one example, the threshold limits are rate of change thresholds. For instance, a change value in temperature and/or pressure that exceeds a corresponding threshold change limit may be indicative that temperature and/or pressure is rapidly elevating toward the shutdown condition.

10 In response to the temperature and/or pressure being outside of the preset fuel temperature or pressure threshold limits, the method 77 initiates an alert event. In this example, the alert event includes initiating an event notification. In the event notification, the method 77 conducts a lookup of notification channels and then issues an alert via one or more selected notification channels, such as an alert on the display
15 73a. As an example, the notification channels may be selected by user preferences and may include alerts by email, SMS (short message service), and/or mobile device app notification (e.g., banners, badges, home screen alerts, etc.). The event notification is also used for alerts of confirmation and non-confirmation of shutdown. The method 77 thus provides capability to nearly instantaneously issue an alert that can be
20 immediately and readily viewed in real-time on the electronic device 73 so that appropriate action, if needed, can be taken. In one example, such actions may include adjustment of operation settings of the mobile distribution station 20, which may be communicated and implemented via the system 69 from the electronic device 73 to the mobile distribution station 20.

25 Figure 15 illustrates a workflow logic diagram of an example control management method 79 which can be implemented with the method 77 and with the system 69 or with other configurations of one or more mobile distribution stations 20 and one or more servers. For example, the method 79 is used to identify shutdown conditions and/or remotely intelligently auto-manage operation of one or more mobile
30 distribution stations 20. The initial portion of the method 79 with respect to generating operating parameters data may be similar to the method 77; however, the method 79 uses the operating parameter data to calculate an efficiency score and identify shutdown conditions or other actions to be taken in response to the efficiency score. For example, the efficiency score is a second order parameter and is a calculation based

on multiple fuel operating parameters selected from fuel temperature, fuel pressure, fuel flow, and time. The efficiency score is then compared to an efficiency score shutdown limit. If the calculated efficiency score exceeds the limit, the method 79 initiates the shutdown event as described above. As an example, the efficiency score
5 is the product of a safety score multiplied by one or more of a temperature score, a pressure score, a flow rate score, a tank level score, or the sum of two or more of these scores. For instance, the efficiency score is as shown in Equation I below.

Equation I:

Efficiency Score = Safety Score x (Temperature Score + Pressure Score + Flow
10 Rate Score + Tank Level Score).

In one example, the safety score is a product of a safety factor and logic values of one or zero for each of the temperature score, the pressure score, the flow rate score, and the tank level score. Thus, if any of the temperature score, the pressure score, the flow rate score, or the tank level score fails, resulting in a logic value of zero, the
15 efficiency score will be zero. In response to an efficiency score of zero, the method 79 initiates the shutdown event as described above. The logic values are assigned according to whether the given parameter is within a predetermined minimum/maximum range. If the parameter is within the range, the logic value is one and if the parameter is outside of the range, the value is zero. As an example, the safety
20 score may be determined by:

Safety Score = (Safety Check Positive Response/Total Safety Checks) * (IF
(Temperature Reading between MIN LIMIT and MAX LIMIT) THEN 1 ELSE 0)) *
(IF (Pressure Reading between MIN LIMIT and MAX LIMIT) THEN 1 ELSE 0)) *
(IF (Flow Rate Reading between MIN LIMIT and MAX LIMIT) THEN 1 ELSE 0)) *
25 (IF (Tank Inventory Reading between MIN LIMIT and MAX LIMIT) THEN 1 ELSE
0)),

wherein

Temperature Score = (((Temperature Reading – Min Limit)/ Temperature
Reading) + ((Max Limit + Temperature Reading)/ Temperature Reading))/2,

30 Pressure Score = (((Pressure Reading – Min Limit)/ Pressure Reading) + ((Max
Limit + Pressure Reading)/ Pressure Reading))/2,

Flow Rate Score = (((Flow Rate Reading – Min Limit)/ Flow Rate Reading) +
((Max Limit + Flow Rate Reading)/ Flow Rate Reading))/2, and

$$\text{Tank Level Score} = (((\text{Tank Level Reading} - \text{Min Limit}) / \text{Tank Level Reading}) + ((\text{Max Limit} + \text{Tank Level Reading}) / \text{Tank Level Reading}))/2.$$

In one example, the safety factor includes a calculation based on safety checks of a mobile distribution station 20. For instance, the safety factor is the quotient of positive or passing safety checks divided by the total number of safety check made. A safety check may involve periodic validation of multiple parameters or conditions on the site of a station 20 and/or in the station 20. As examples, the safety check may include validation that electrical power supply is fully functional (e.g., a generator), validation of oil levels (e.g., in a generator), validation of whether there are any work obstructions at the site, etc. Thus, each safety check may involve validation of a set of parameters and conditions. If validation passes, the safety check is positive and if validation does not pass the safety check is negative. As an example, if 5 safety checks are conducted for a station 20 and four of the checks pass and one does not pass, the safety factor is equal to four divided by five, or 0.8.

The method 79 also uses the efficiency score to actively intelligently auto-manage operation of one or more of the mobile distribution stations 20. For example, the efficiency score is compared in the method 79 with an efficiency score threshold limit or efficiency score range. If the efficiency score is outside of the limit or range, the method 79 initiates an adjustment event to adjust settings of the operating parameters of the mobile distribution station 20. For example, pumping rate or power may be changed to increase or decrease fuel pressure. In further examples in the table below, preset actions are taken in response to efficiency scores within preset ranges.

Efficiency Score	Action
<= 1	SHUTDOWN
>1 AND <= 2	ALERT
>2 AND <= 3	ADJUST SETTINGS
>3 AND <= 4	NO ACTION

The adjustment event may include forming an adjustment instruction message and publishing or sending the adjustment instruction message to the mobile distribution station 20 via the IoT Gateway. Upon receiving the adjustment instruction message the controller 52 of the mobile distribution station 20 validates and executes the message. The message constitutes a control action to change one or more of the operating parameters to move the efficiency score within the limit or range. As an example, pumping rate is changed to change fuel pressure. Other parameters may

additionally or alternatively be adjusted to change the fuel efficiency score, such as but not limited to, fuel tank upper and lower thresholds, sequence of opening/closing control valves 44, and number of control valves 44 that may be open at one time. Thus, once implemented, the method 79 can serve to auto-adjust operation of one or more of the mobile distribution stations 20, without human intervention, to achieve enhanced or optimize fuel distribution.

In one example, a rate of fuel consumption of one or more pieces of the equipment may be calculated, and the upper and/or lower fuel level threshold settings are changed in response to the calculated rate of fuel consumption. For instance, if consumption is lower or higher than a given fuel level threshold setting warrants, the fuel level threshold setting is responsively auto-adjusted up or down for more efficient operation. For a low consumption rate, there may be a downward adjustment of the lower fuel level threshold, since there is lower likelihood that the low consumption rate will lead to a fully empty condition in the equipment. Similarly, for a high consumption rate, there may be an upward adjustment of the lower fuel level threshold, since there is higher likelihood that the high consumption rate will lead to a fully empty condition in the equipment. Thus, the mobile distribution station 20 can be operated more efficiently and safely by distributing fuel at proper times to ensure filling the equipment with desired safety margins.

Similar to the shutdown instruction message described above, the method 79 may include a timing feature that waits for confirmation of adjustment. Once adjustment is confirmed by the controller 52, confirmation of adjustment is published or sent via the Iot Gateway to the IoT Platform for subsequent issuance of an alert. If there is no confirmation of adjustment by a maximum preset time threshold, a non-confirmation of adjustment is published or sent for subsequent issuance of an alert. In further examples, the method 79 may exclude use of the efficiency score for purposes of shutdown or for purposes of intelligent auto-management. That is, the method 79 may employ the efficiency score for only one or the other of shutdown or intelligent auto-management.

Additionally or alternatively, the system 69 with one or more mobile distribution stations 20 and one or more servers may be used for centralized, intelligent auto-filling. For example, fuel levels may be tracked in real-time or near real-time. When a fuel level associated with one of the stations 20 reaches the lower threshold, described above, an instruction may be sent via the system 69 to active the pump 30

and open the appropriate control valve 44. Moreover, the system 69 can ensure that there is minimal or zero delay time from the time of identifying the low threshold to the time that filling begins. Thus, at least a portion of the functionality of the controllers 52 may be remotely and centrally based in the server of the system 69.

5 Although a combination of features is shown in the illustrated examples, not all of them need to be combined to realize the benefits of various embodiments of this disclosure. In other words, a system designed according to an embodiment of this disclosure will not necessarily include all of the features shown in any one of the Figures or all of the portions schematically shown in the Figures. Moreover, selected
10 features of one example embodiment may be combined with selected features of other example embodiments.

 The preceding description is exemplary rather than limiting in nature. Variations and modifications to the disclosed examples may become apparent to those skilled in the art that do not necessarily depart from this disclosure. The scope of legal
15 protection given to this disclosure can only be determined by studying the following claims.

CLAIMS

1. A distribution station comprising:
 - a mobile trailer;
 - a pump on the mobile trailer;
 - a manifold on the mobile trailer and connected with the pump;
 - a plurality of hoses connected with the manifold;
 - a plurality of valves on the mobile trailer, each of the valves situated between the manifold and a respective different one of the hoses;
 - a plurality of guided wave radar level sensors, each of the guided wave radar level sensors being associated with a respective different one of the hoses;
 - a plurality of caps connected with the respective hoses, and the guided wave radar level sensors being in the caps;
 - a plurality of sensor communication lines, each of said plurality of sensor communication lines being routed in a different one of the hoses and connected to a different one of the guided wave radar level sensors; and
 - a controller configured to communicate with the guided wave radar level sensors and operate the valves responsive to signals from the guided wave radar level sensors, wherein each of said plurality of sensor communication lines extends a length from an end of the respective hose so as to reach a port on the guided wave radar level sensor in the respective cap, each of said plurality of sensor communication lines having a connector that is connectable with the port of the guided wave radar level sensor and that is detachable from the port upon removal of the hose from the cap.
2. The distribution station as recited in claim 1, wherein each of the guided wave radar level sensors includes an elongated sensor probe and a sheath circumscribing the elongated sensor probe.
3. The distribution station as recited in claim 2, wherein the sheath is spaced apart from the elongated sensor probe.
4. The distribution station as recited in claim 2 or 3, wherein there is an annular gap between the sheath and the elongated sensor probe.

5. The distribution station as recited in any one of claims 2 to 4, wherein the sheath has a sheath length and the elongated sensor probe has a probe length, and the sheath length is equal to or greater than the probe length.
6. The distribution station as recited in any one of claims 2 to 5, further comprising a bushing separating the sheath and the elongated sensor probe.
7. The distribution station as recited in claim 6, wherein the bushing includes at least one vent.
8. The distribution station as recited in claim 6 or 7, wherein each of the guided wave radar level sensors includes a sensor controller and the elongated sensor probe extends from the sensor controller to a tip end, and the bushing is located proximate the tip end.
9. The mobile distribution station as recited in any one of claims 1 to 8, wherein each of said plurality of caps includes a hydraulic quick-connect that is connectable with a connector end of one of the hoses.
10. The distribution station as recited in claim 9, further comprising a plurality of reels, each said hose in fluid communication with the manifold through a different one of the reels, wherein each of the reels includes a respective spindle, and each of the sensor communication lines is routed through a different one of the spindles.
11. The mobile distribution station as recited in claim 10, wherein each of the hoses includes an elastomeric tube and a fabric sleeve circumscribing the elastomeric tube, and wherein the guided wave radar level sensors are hard-wired through the hoses between the elastomeric tubes and the fabric sleeves to the controller.
12. A mobile distribution station comprising a pump, a manifold, a plurality of hoses, a plurality of detachably connectable fuel caps connected or connectable with the hoses, a plurality of valves, a plurality of guided wave radar level sensors in the caps, a plurality of sensor communication lines routed in the hoses and connected to different ones of the guided wave radar level sensors, and a controller that is configured to operate the valves responsive to signals from the guided wave radar level sensors, wherein each of said

plurality of sensor communication lines extends a length from an end of the respective hose so as to reach a port on the guided wave radar level sensor in the respective cap, each of said plurality of sensor communications line having a connector that is connectable with the port of the guided wave radar level sensor and that is detachable from the port upon removal of the hose from the cap.

13. The mobile distribution station as recited in claim 12, wherein each of the guided wave radar level sensors includes an elongated sensor probe and a sheath circumscribing the elongated sensor probe.

14. The mobile distribution station as recited in claim 13, wherein the sheath is spaced apart from the elongated sensor probe.

15. The mobile distribution station as recited in claim 13 or 14, wherein there is an annular gap between the sheath and the elongated sensor probe.

16. The mobile distribution station as recited in any one of claims 13 to 15, wherein the sheath has a sheath length and the elongated sensor probe has a probe length, and the sheath length is equal to or greater than the probe length.

17. The mobile distribution station as recited in any one of claims 13 to 16, further comprising a bushing separating the sheath and the elongated sensor probe.

18. The mobile distribution station as recited in claim 17, wherein the bushing includes at least one vent.

19. The mobile distribution station as recited in claim 17 or 18, wherein each of the guided wave radar level sensors includes a sensor controller and the elongated sensor probe extends from the sensor controller to a tip end, and the bushing is located proximate the tip end.

20. A distribution station comprising:
a mobile trailer;
a pump on the mobile trailer;
a manifold on the mobile trailer and connected with the pump;

a plurality of hoses connected with the manifold, each of said plurality of hoses including an elastomeric tube and a fabric sleeve that circumscribes the tube;

a plurality of valves on the mobile trailer, each of the valves situated between the manifold and a respective different one of the hoses;

a plurality of guided wave radar level sensors, each of the guided wave radar level sensors being associated with a respective different one of the hoses;

a plurality of sensor communication lines, each said sensor communication line connected to a different one of the guided wave radar level sensors, and each of the sensor communication lines being routed in a different one of the hoses between the elastomeric tube and the fabric sleeve; and

a controller configured to communicate with the guided wave radar level sensors and operate the valves responsive to signals from the guided wave radar level sensors.

21. The distribution station as recited in claim 20, wherein each of the guided wave radar level sensors includes an elongated sensor probe and a sheath circumscribing the elongated sensor probe.

22. The distribution station as recited in claim 21, wherein the sheath is spaced apart from the elongated sensor probe.

23. The distribution station as recited in claim 21 or 22, wherein there is an annular gap between the sheath and the elongated sensor probe.

24. The distribution station as recited in any one of claims 21 to 23, wherein the sheath has a sheath length and the elongated sensor probe has a probe length, and the sheath length is equal to or greater than the probe length.

25. The distribution station as recited in any one of claims 21 to 24, further comprising a bushing separating the sheath and the elongated sensor probe.

26. The distribution station as recited in claim 25, wherein the bushing includes at least one vent.

27. The distribution station as recited in claim 25 or 26, wherein each of the guided wave radar level sensors includes a sensor controller and the elongated sensor probe extends from the sensor controller to a tip end, and the bushing is located proximate the tip end.

28. The mobile distribution station as recited in any one of claims 20 to 27, further comprising a plurality of caps connected with the respective hoses, and the guided wave radar level sensors are in the caps.

29. The mobile distribution station as recited in claim 28, wherein each said sensor communication line extends a length from an end of the hose so as to reach a port on the guided wave radar level sensor in the respective cap, each said sensor communication line having a connector that is connectable with the port of the guided wave radar level sensor and that is detachable from the port upon removal of the hose from the cap.

30. The mobile distribution station as recited in claim 29, wherein each said cap includes a hydraulic quick-connect that is connectable with a connector end of one of the hoses.

31. The distribution station as recited in claim 30, further comprising a plurality of reels, each said hose in fluid communication with the manifold through a different one of the reels, wherein each of the reels includes a respective spindle, and each of the sensor communication lines is routed through a different one of the spindles.

32. A mobile distribution station comprising a pump, a manifold, a plurality of hoses, a plurality of detachably connectable fuel caps connected or connectable with the hoses, a plurality of valves, a plurality of guided wave radar level sensors, and a controller that is configured to operate the valves responsive to signals from the guided wave radar level sensors, wherein each of the hoses includes an elastomeric tube and a fabric sleeve circumscribing the elastomeric tube, and wherein the guided wave radar level sensors are hard-wired through the hoses between the elastomeric tubes and the fabric sleeves to the controller.

33. The mobile distribution station as recited in claim 32, wherein each of the guided wave radar level sensors includes an elongated sensor probe and a sheath circumscribing the elongated sensor probe.
34. The mobile distribution station as recited in claim 33, wherein the sheath is spaced apart from the elongated sensor probe.
35. The mobile distribution station as recited in claim 33 or 34, wherein there is an annular gap between the sheath and the elongated sensor probe.
36. The mobile distribution station as recited in any one of claims 33 to 35, wherein the sheath has a sheath length and the elongated sensor probe has a probe length, and the sheath length is equal to or greater than the probe length.
37. The mobile distribution station as recited in any one of claims 33 to 36, further comprising a bushing separating the sheath and the elongated sensor probe.
38. The mobile distribution station as recited in claim 37, wherein the bushing includes at least one vent.
39. The mobile distribution station as recited in claim 37 or 38, wherein each of the guided wave radar level sensors includes a sensor controller and the elongated sensor probe extends from the sensor controller to a tip end, and the bushing is located proximate the tip end.
40. A distribution station comprising:
a mobile trailer;
a pump on the mobile trailer;
a manifold on the mobile trailer and connected with the pump;
a plurality of hoses connected with the manifold;
a plurality of valves on the mobile trailer, each of the valves situated between the manifold and a respective different one of the hoses;
a plurality of guided wave radar level sensors, each of the guided wave radar level sensors being associated with a respective different one of the hoses, each of the guided

wave radar level sensors including an elongated sensor probe, a sheath circumscribing the elongated sensor probe, and a bushing separating the sheath and the elongated sensor probe, the bushing including an inner hub through which the sensor probe extends, an outer rim, and spokes that extend radially from the inner hub to the outer rim, wherein there are open vents between the spokes; and

a controller configured to communicate with the guided wave radar level sensors and operate the valves responsive to signals from the guided wave radar level sensors.

41. The distribution station as recited in claim 40, wherein the sheath has a sheath length and the elongated sensor probe has a probe length, and the sheath length is equal to or greater than the probe length.

42. The distribution station as recited in claim 40 or 41, wherein each of the guided wave radar level sensors includes a sensor controller and the elongated sensor probe extends from the sensor controller to a tip end, and the bushing is located proximate the tip end.

43. The distribution station as recited in any one of claims 40 to 42, wherein each of the guided wave radar level sensors is hard-wired through a respective different one of hoses to the controller.

44. The distribution station as recited in any one of claims 40 to 43, further comprising a plurality of sensor communication lines, each of the sensor communication lines being connected or connectable with a respective different one of the guided wave radar level sensors, and each of the sensor communication lines being routed with a respective different one of the hoses.

45. The distribution station as recited in any one of claims 40 to 44, wherein the bushing is formed of a polymer.

46. The distribution station as recited in any one of claims 40 to 44, wherein the bushing is formed of a fluoropolymer.

47. The distribution station as recited in any one of claims 40 to 46, wherein the bushing is interference-fit with the probe.

48. A mobile distribution station comprising a pump, a manifold, a plurality of hoses, a plurality of detachably connectable fuel caps connected or connectable with the hoses, a plurality of valves, a plurality of guided wave radar level sensors, and a controller that is configured to operate the valves responsive to signals from the guided wave radar level sensors to provide fuel to the manifold, from the manifold to the valves, and from the valves through the hoses, each of the guided wave radar level sensors including an elongated sensor probe, a sheath circumscribing the elongated sensor probe, and a bushing separating the sheath and the elongated sensor probe, the bushing including an inner hub through which the sensor probe extends, an outer rim, and spokes that extend radially from the inner hub to the outer rim, wherein there are open vents between the spokes.

49. The mobile distribution station as recited in claim 48, wherein the sheath has a sheath length and the elongated sensor probe has a probe length, and the sheath length is equal to or greater than the probe length.

50. The mobile distribution station as recited in claim 48 or 49, wherein each of the guided wave radar level sensors includes a sensor controller and the elongated sensor probe extends from the sensor controller to a tip end, and the bushing is located proximate the tip end.

51. The mobile distribution station as recited in any one of claims 48 to 50, wherein each of the guided wave radar level sensors is hard-wired through a respective different one of hoses to the controller.

52. The mobile distribution station as recited in any one of claims 48 to 51, wherein each of the guided wave radar level sensors is hard-wired through a respective different one of hoses to the controller.

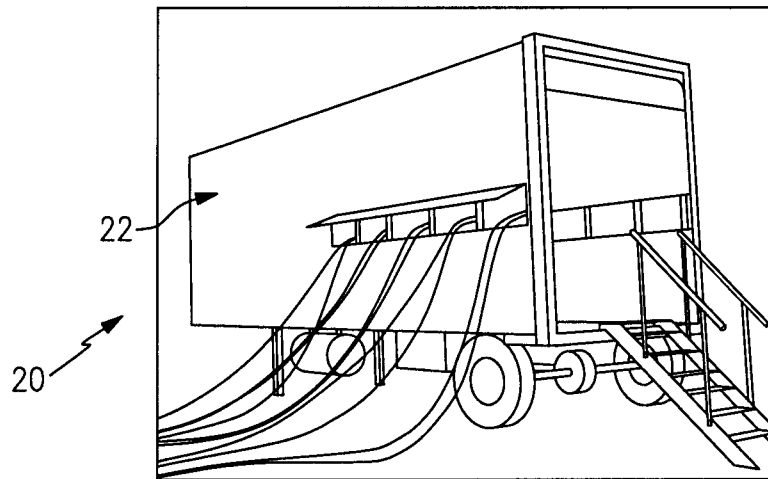


FIG. 1

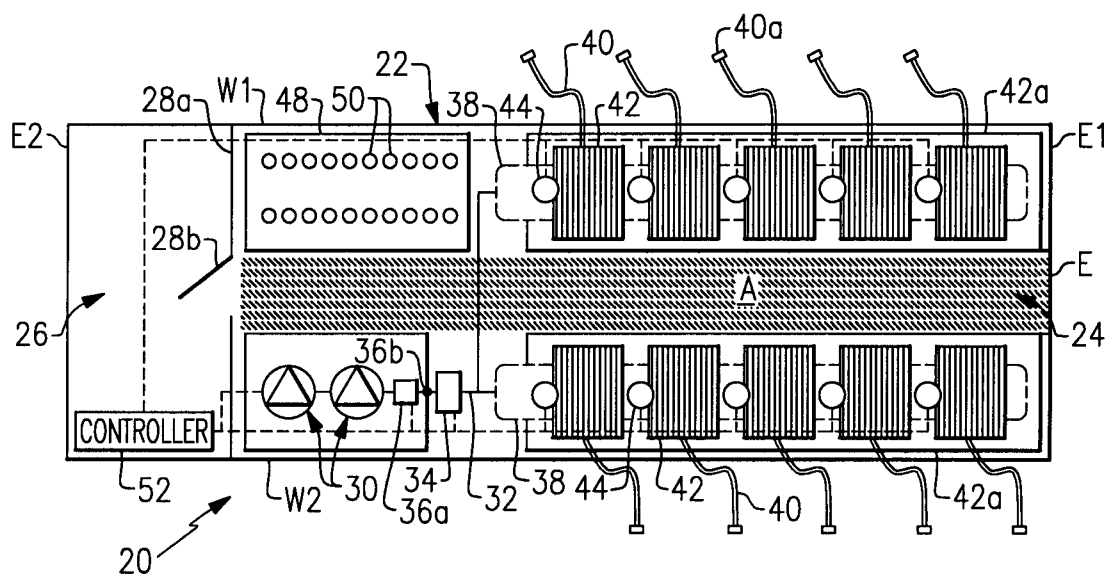


FIG. 2

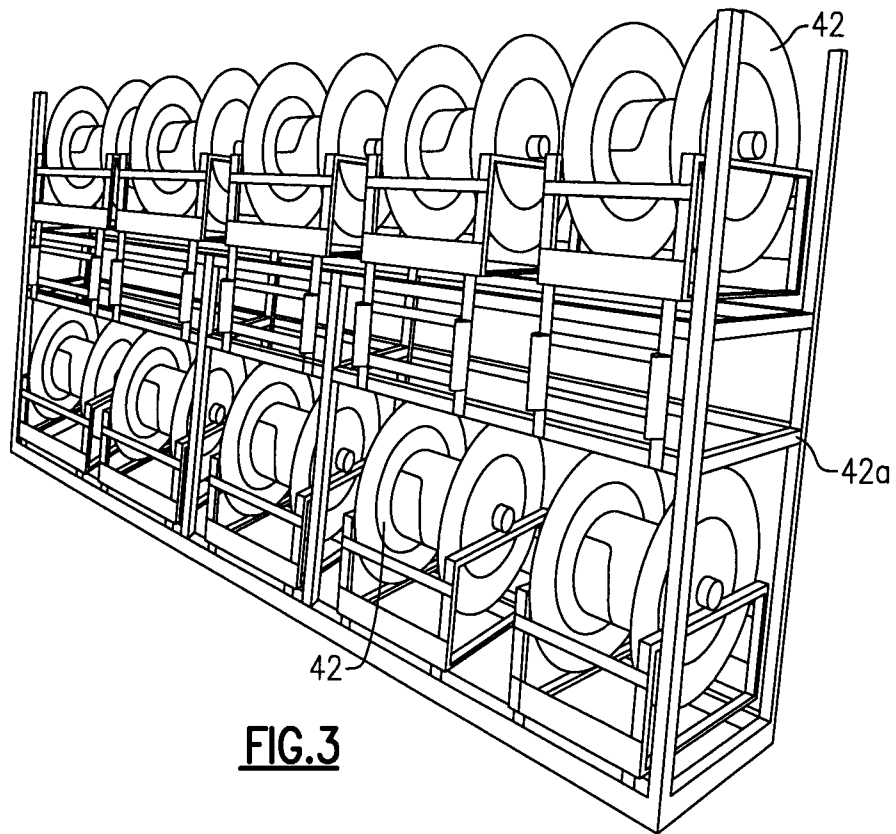


FIG. 3

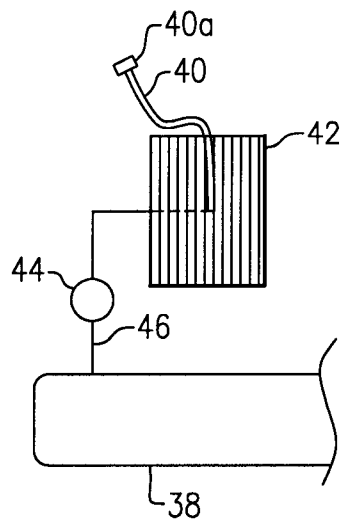
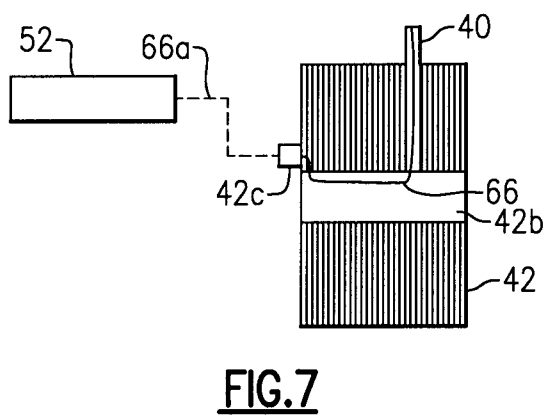
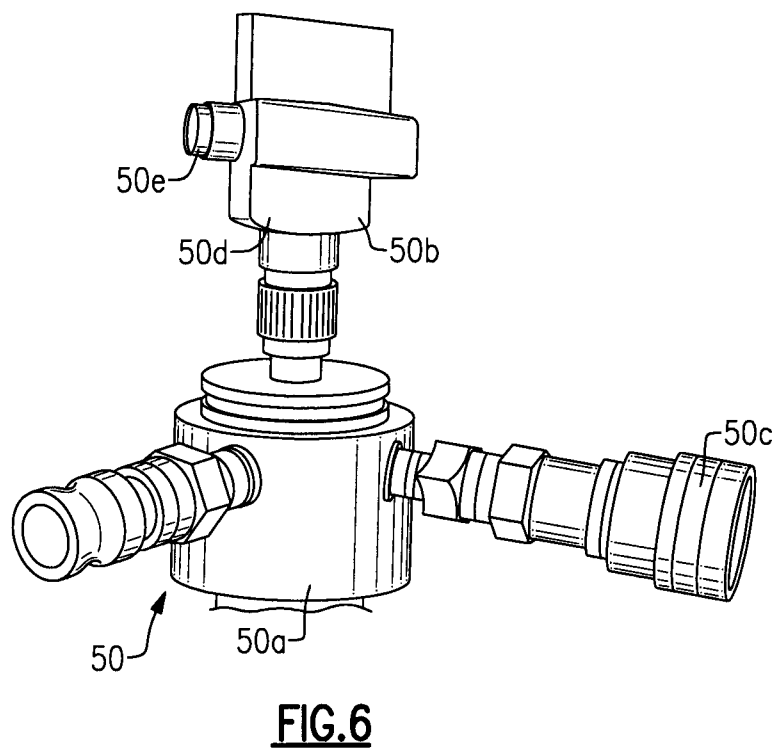
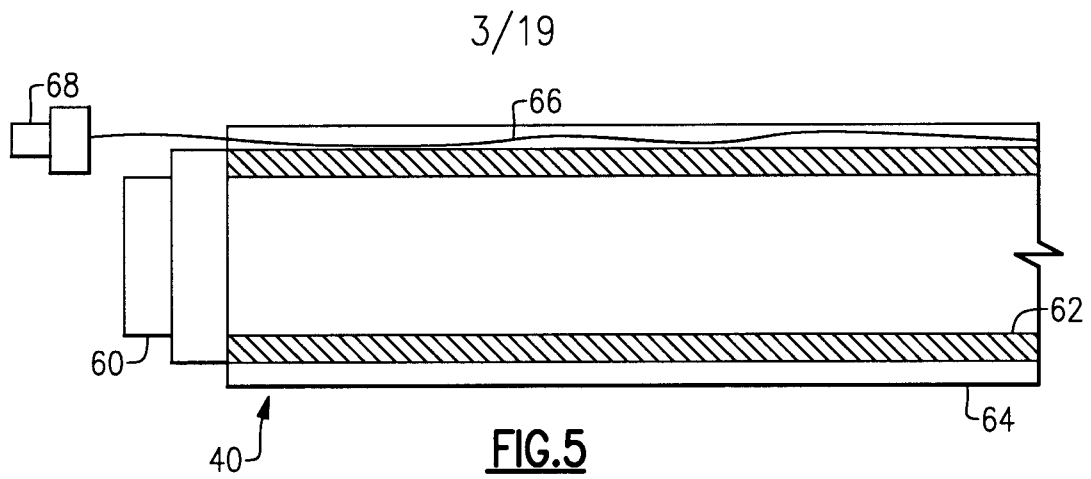


FIG. 4



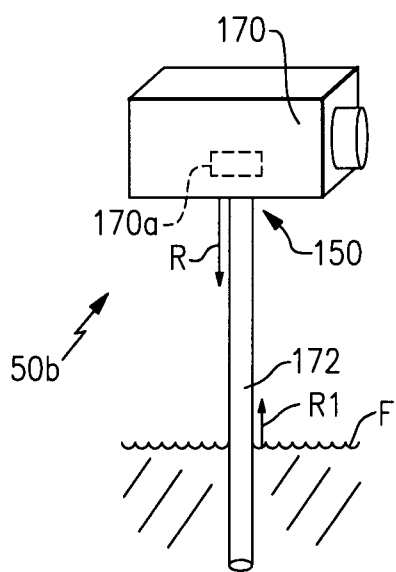


FIG. 8

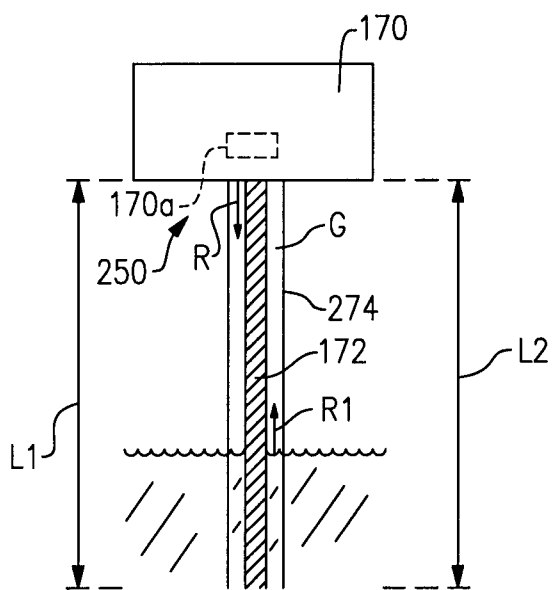


FIG. 9

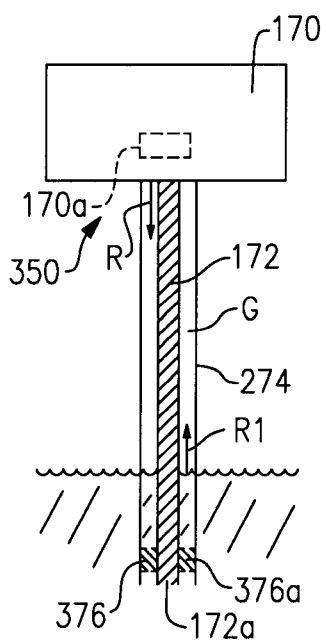


FIG. 10

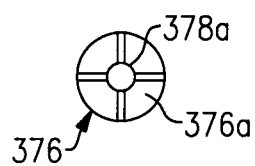


FIG. 11

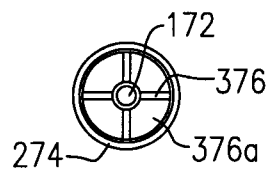
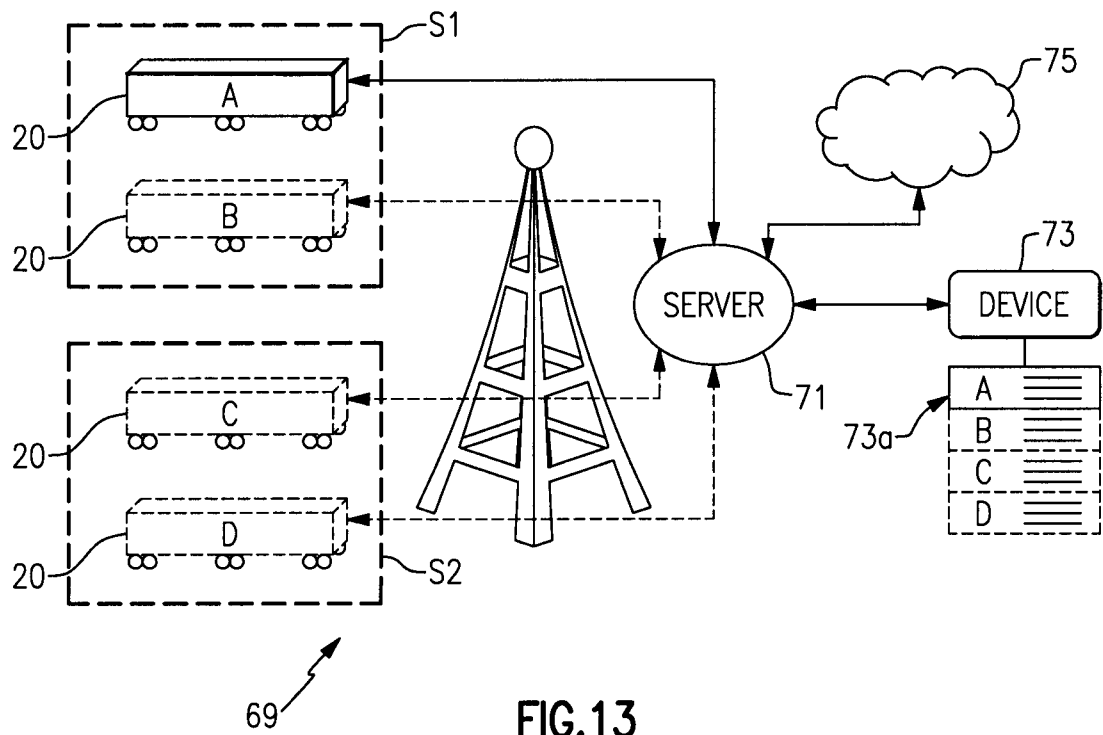
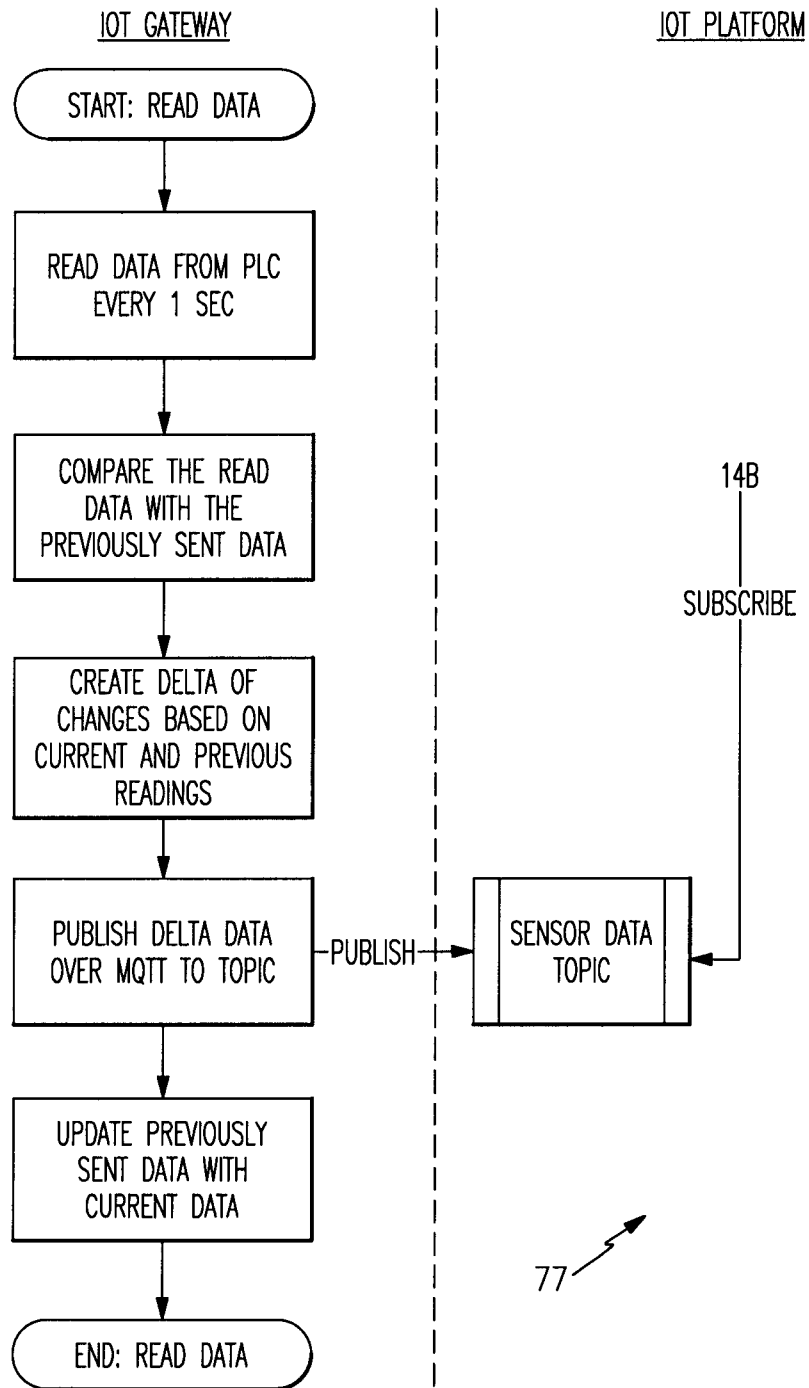
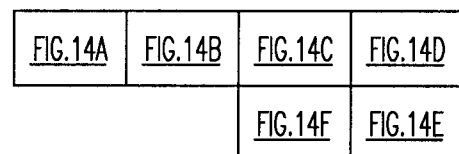
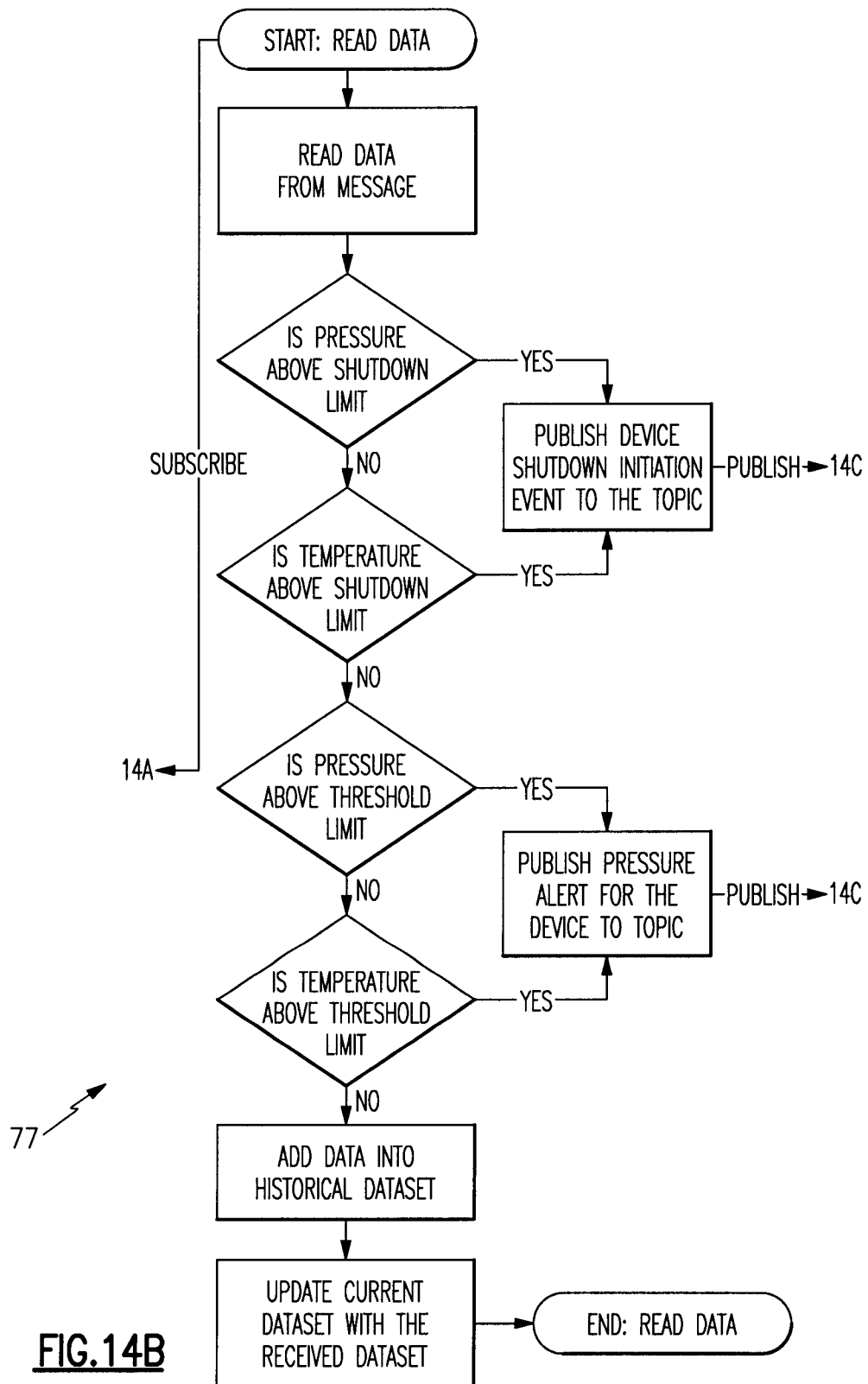
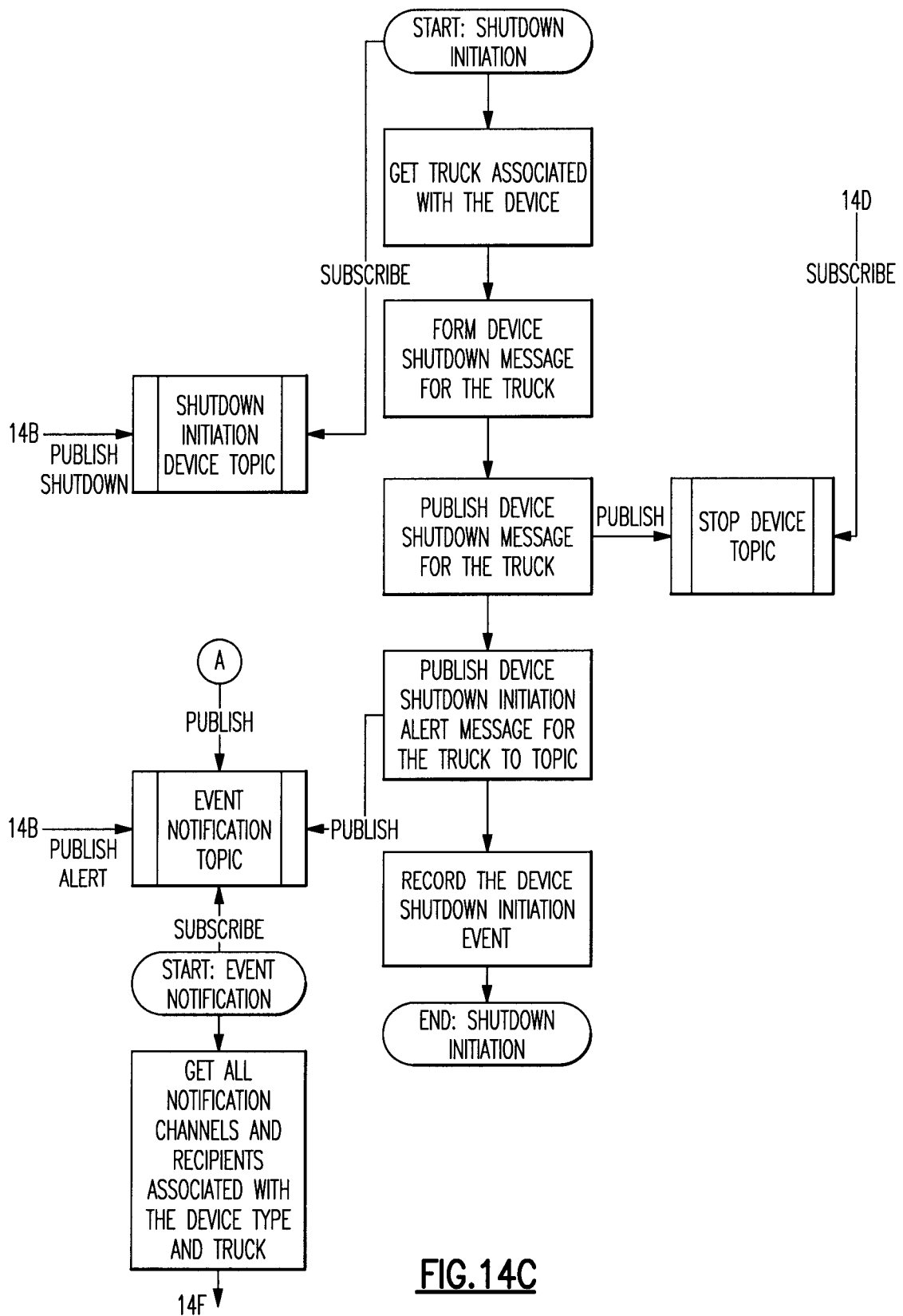


FIG. 12

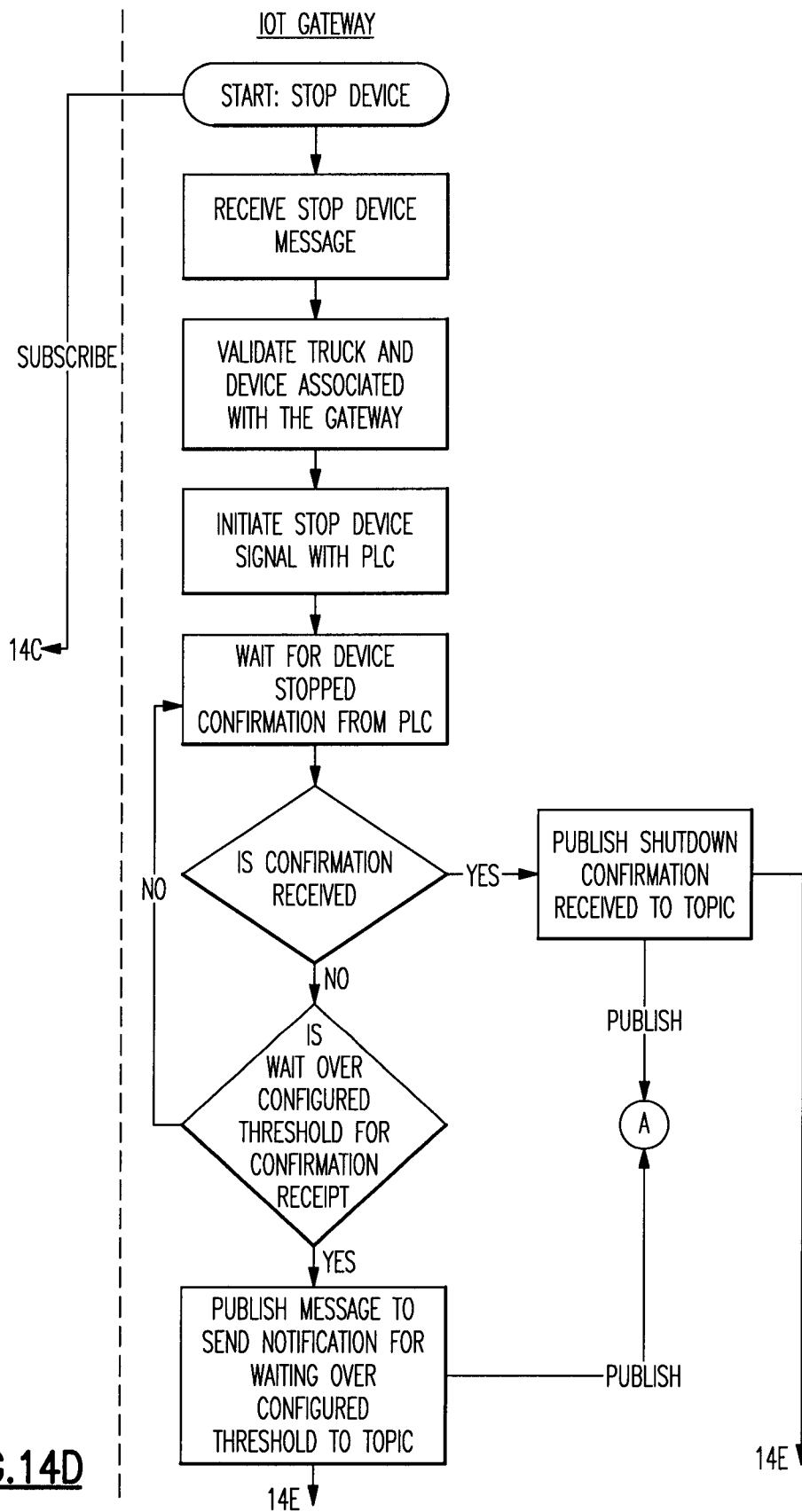


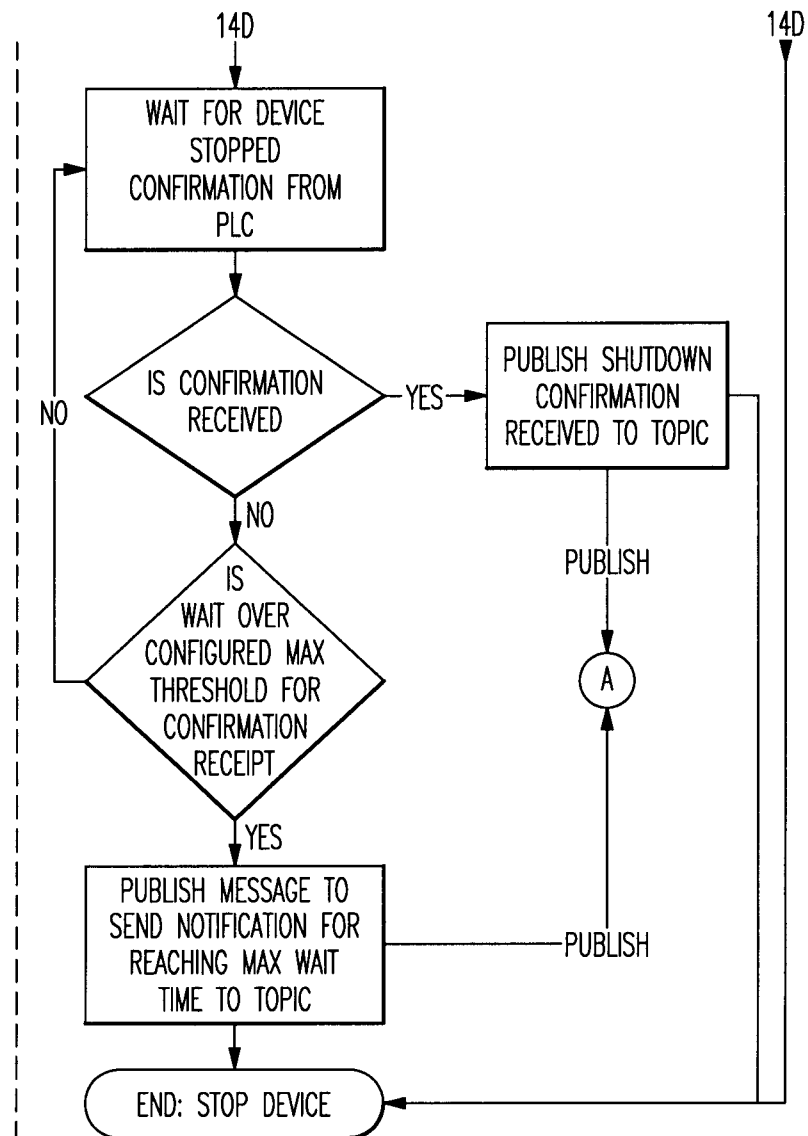
**FIG.14A****FIG.14**

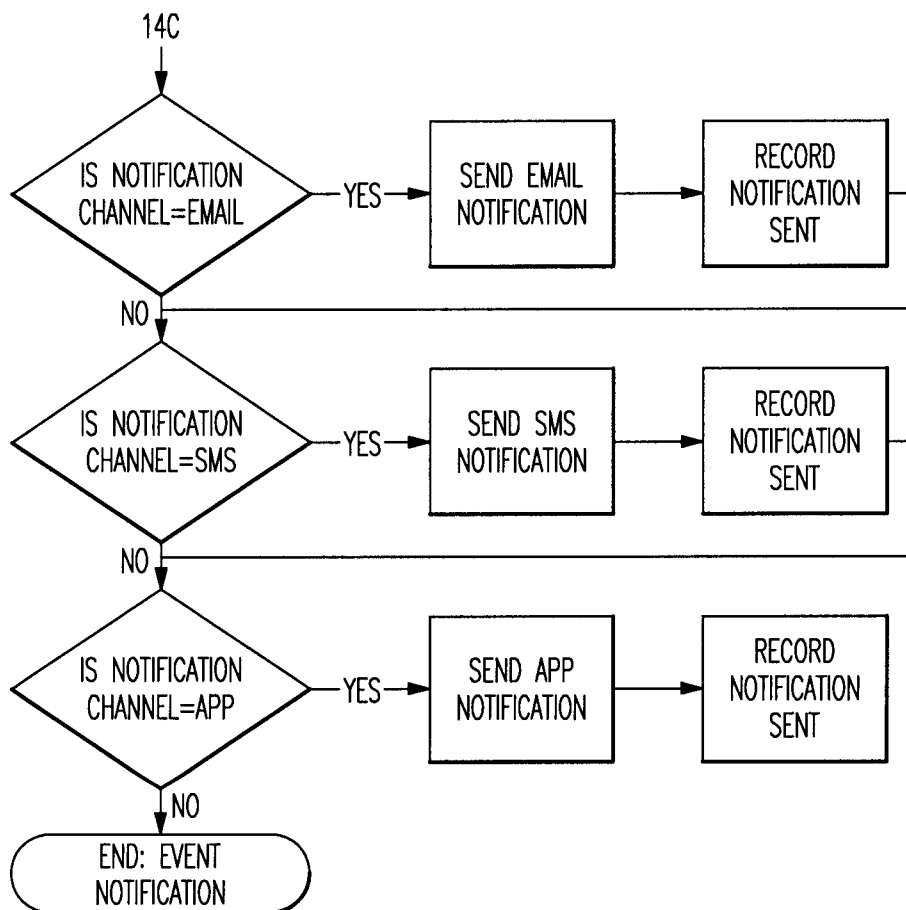




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**FIG.14E**

**FIG.14F**

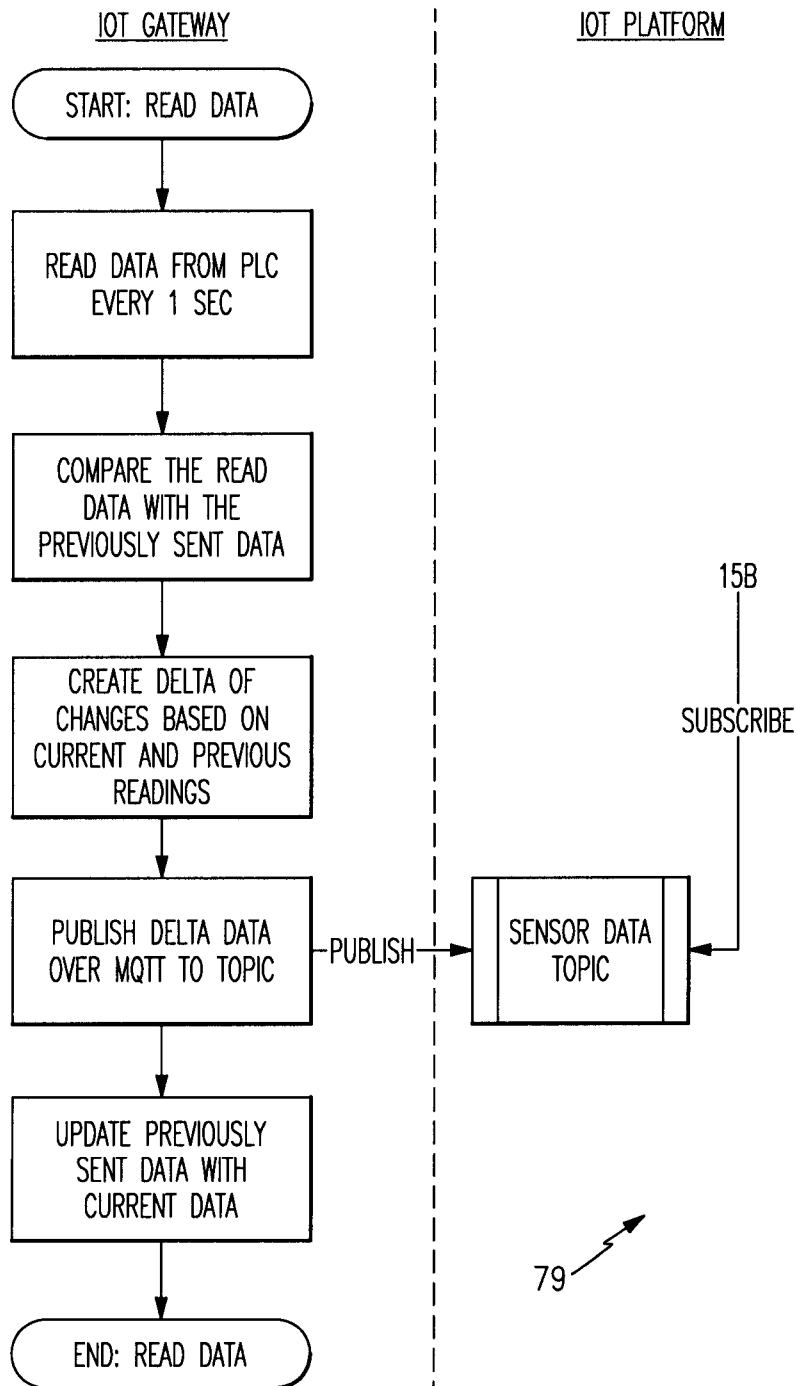
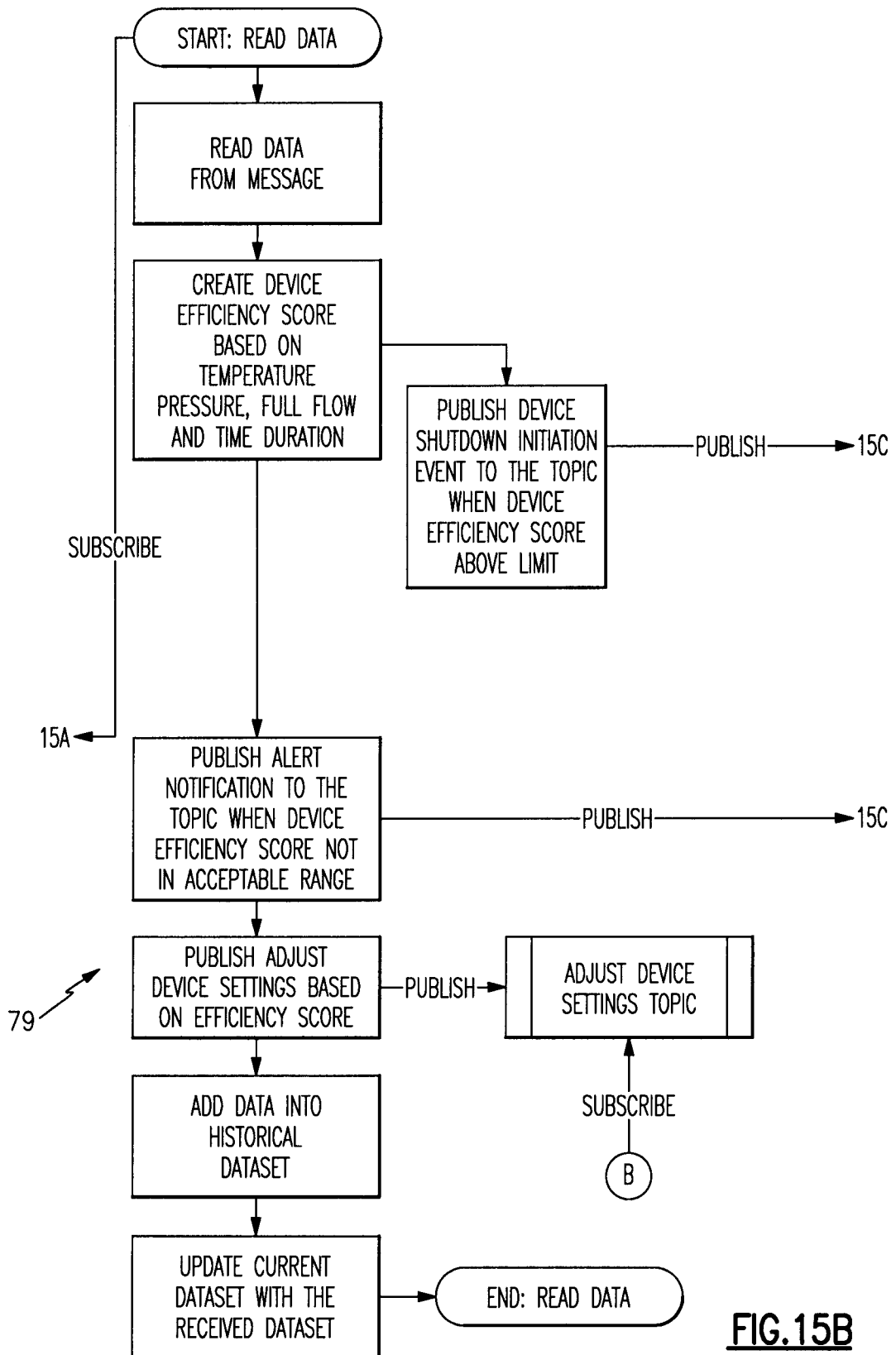
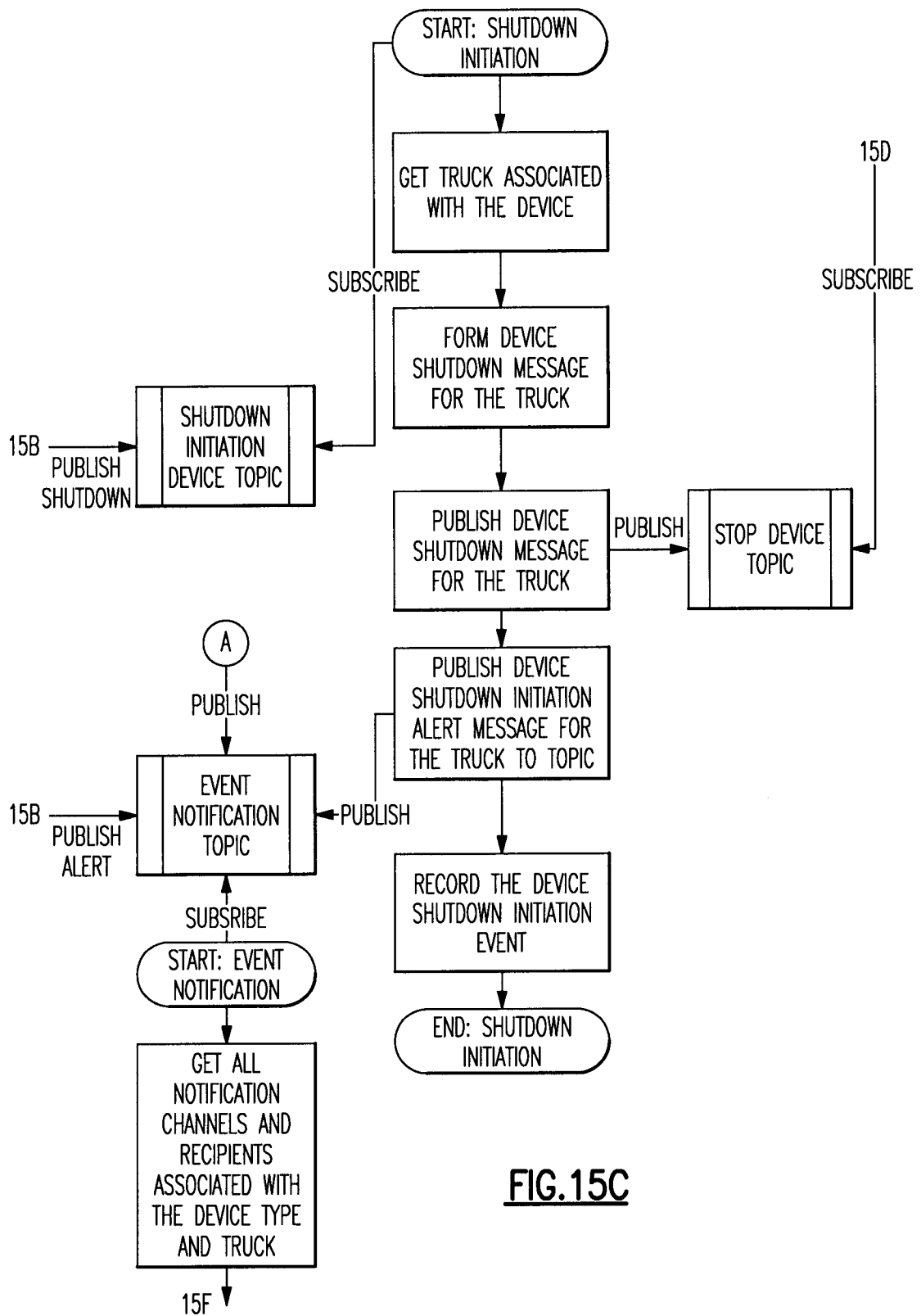


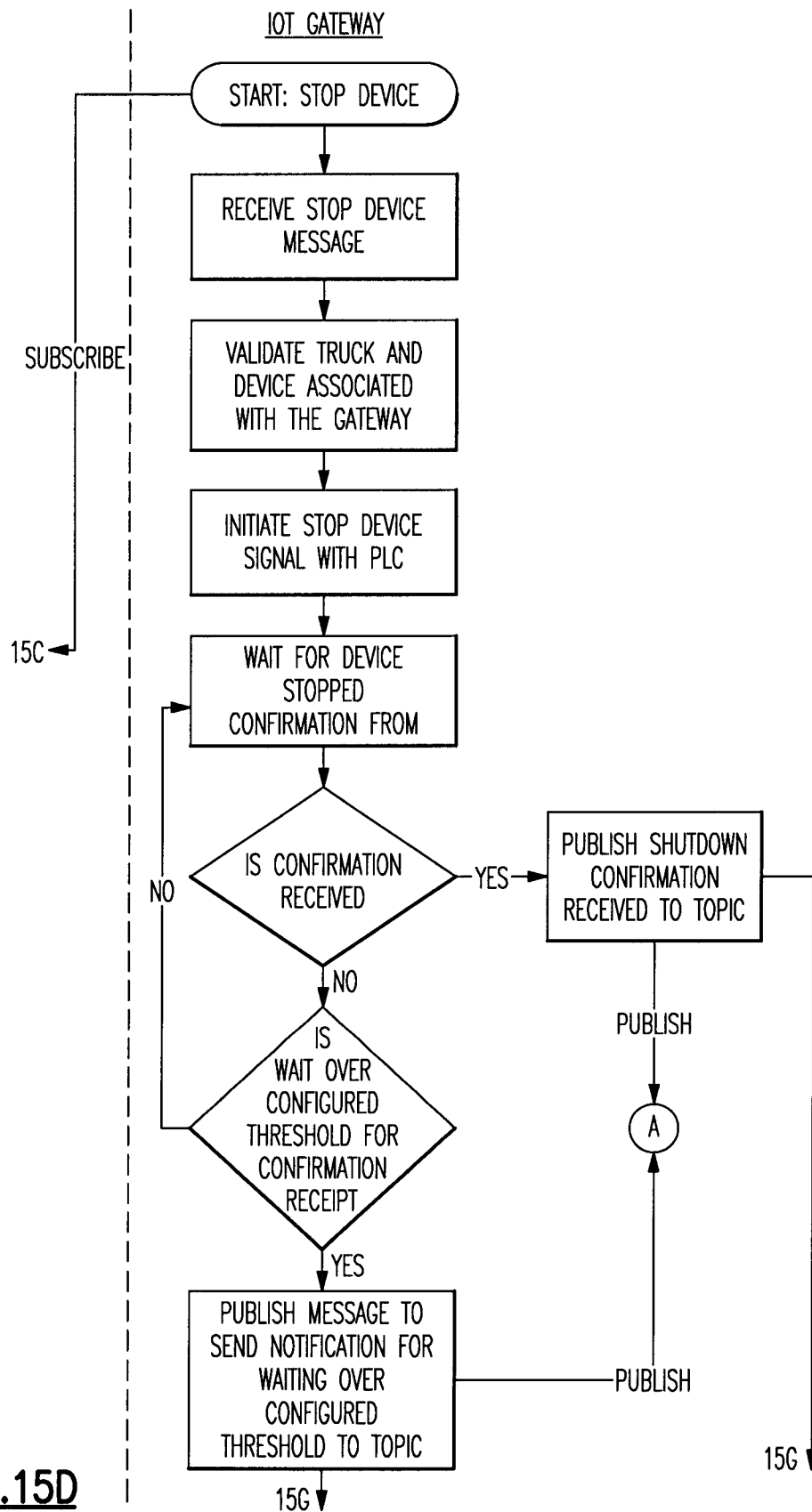
FIG.15A

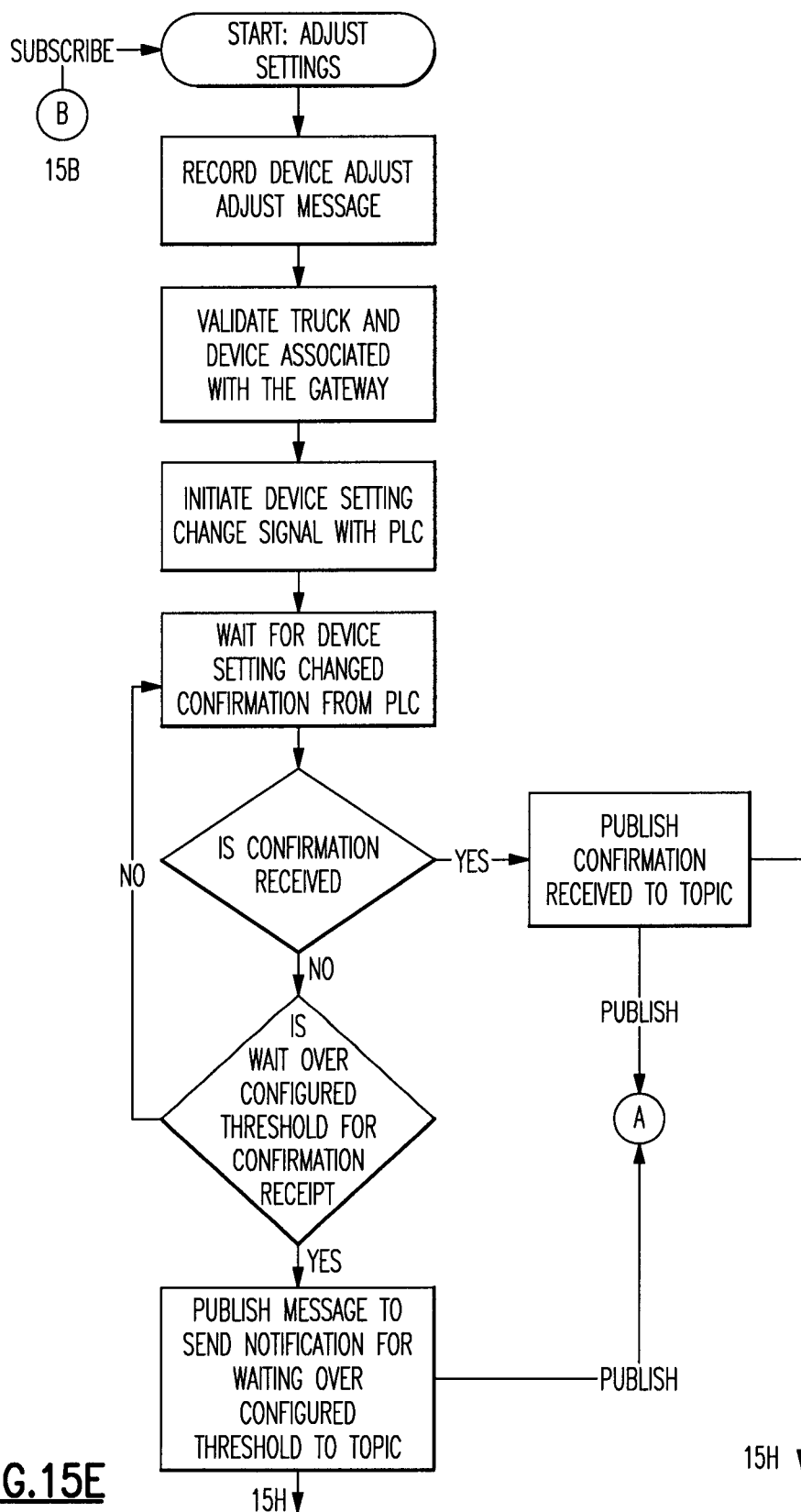
FIG.15A	FIG.15B	FIG.15C	FIG.15D	FIG.15E
		FIG.15F	FIG.15G	FIG.15H

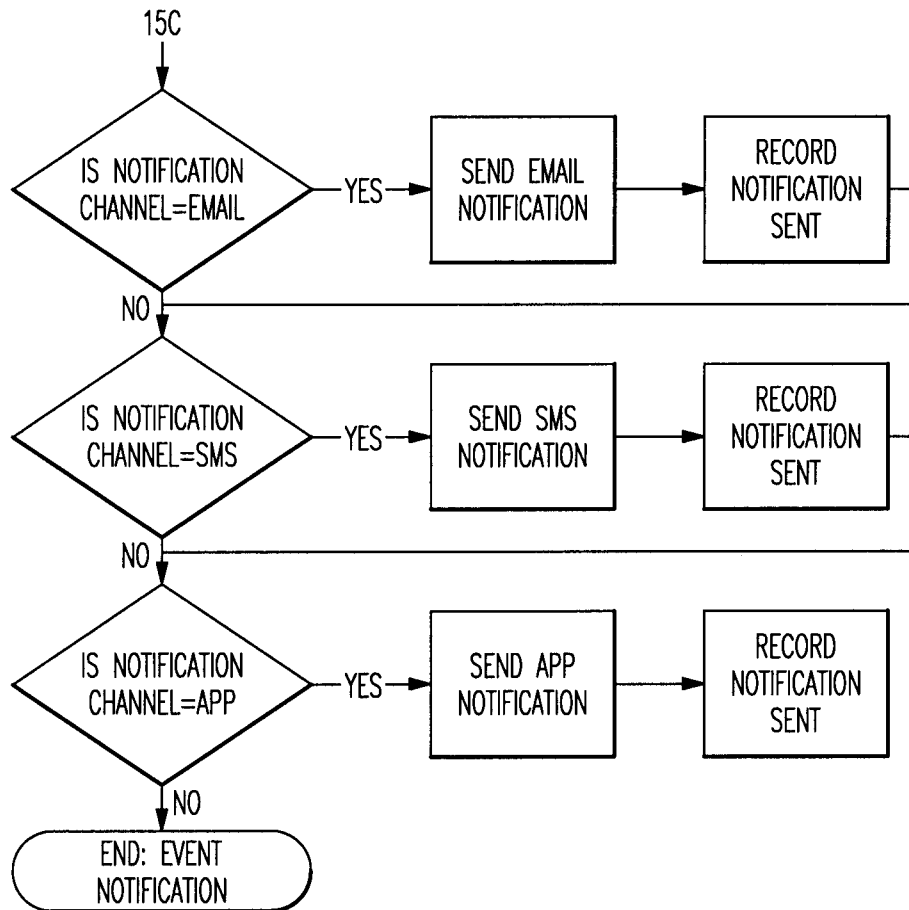
FIG.15

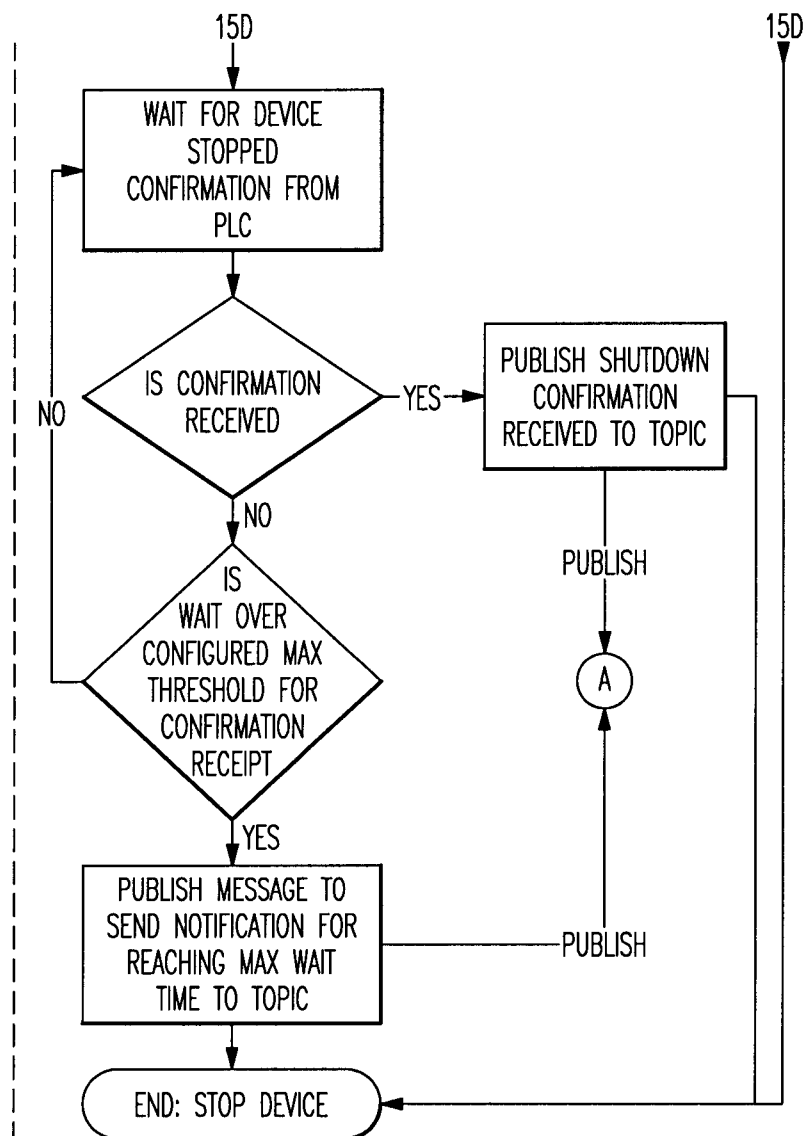
**FIG.15B**

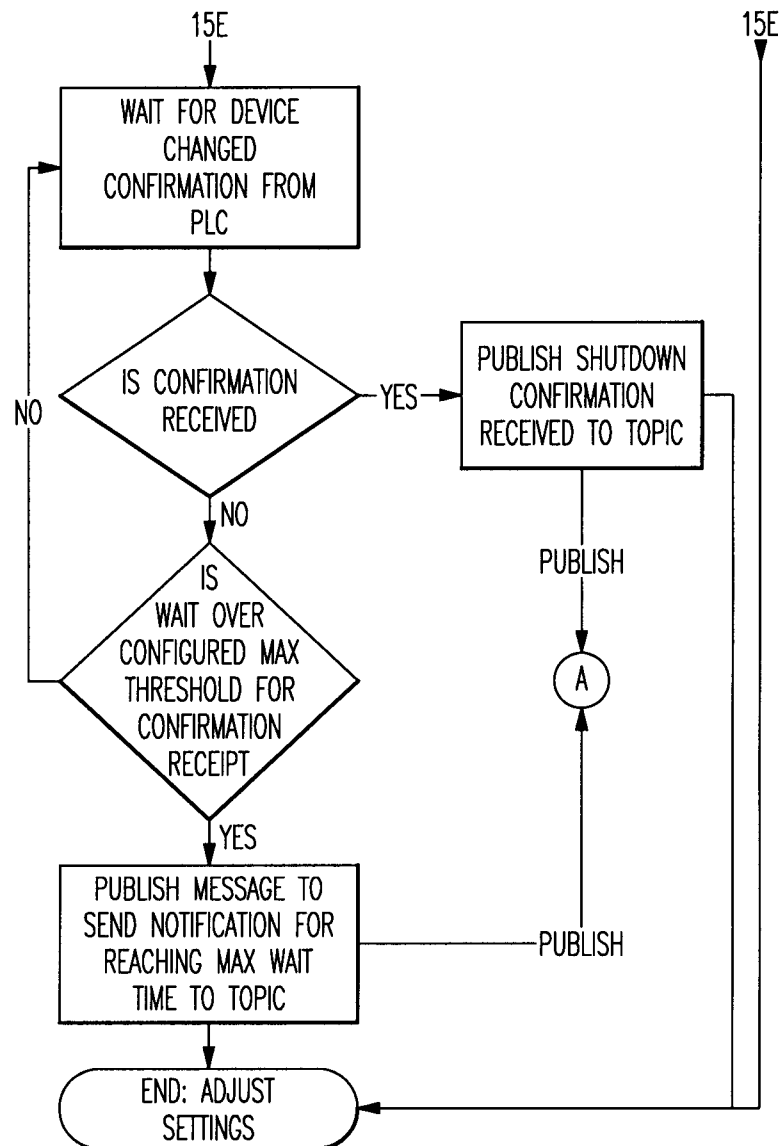


**FIG.15D**



**FIG.15F**

**FIG.15G**

**FIG.15H**

