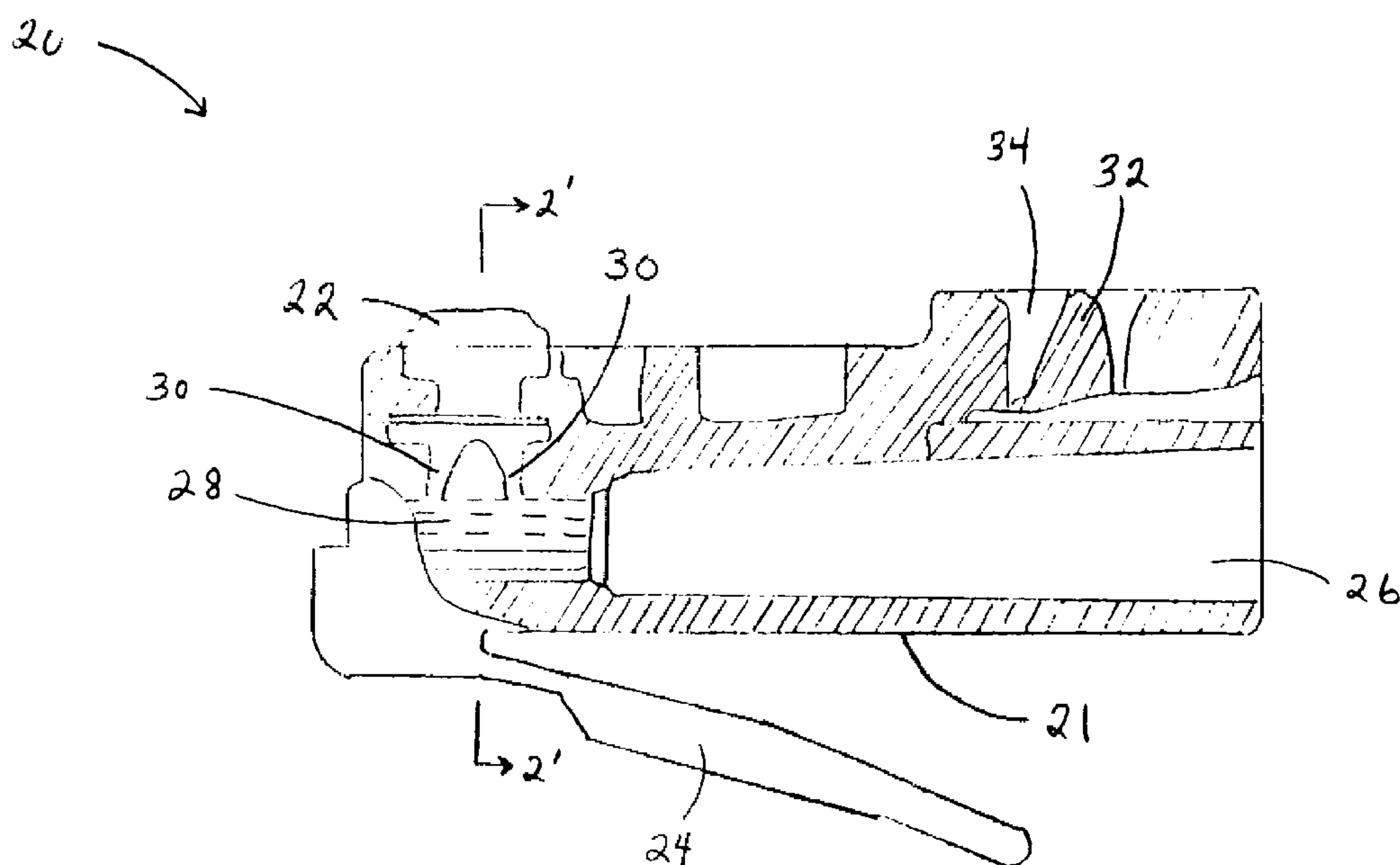




(72) BEECHER, Robert Louis II, US  
(72) MOFFITT, Bryan Scott, US  
(72) VINING, Louis Devon, US  
(71) LUCENT TECHNOLOGIES INC., US  
(51) Int.Cl.<sup>6</sup> H01R 13/46  
(30) 1998/03/31 (09/052,528) US  
(54) **RACCORDEMENT DE CABLE DE COMMUNICATION**  
(54) **COMMUNICATION CABLE TERMINATION**



(57) A modular communication plug for terminating a cable having a plurality of conductors disposed therein. The communication plug comprises a substantially hollow housing forming a chamber and having a conductor alignment region disposed at one end and an opening to the chamber at the other end. A carrier for orienting the conductors for reception in the alignment region is carried in the chamber. The carrier is inserted under the cable jacket and receives and organizes the conductors in channels formed therein to maintain a consistent routing of the conductors as they exit the end of the cable jacket. Furthermore, the carrier maintains this organization while an anchor bar or similar strain relief mechanism is tightened over the jacket. For adjusting the crosstalk generated in the plug, a crosstalk fixing member is interposed between the orienting member and the alignment region. A plurality of conductive terminals are disposed proximal to the alignment region for establishing electrical contact with the conductors.

**TITLE OF THE INVENTION COMMUNICATION CABLE  
TERMINATION**

**Abstract:**

A modular communication plug for terminating a cable having a plurality of  
5 conductors disposed therein. The communication plug comprises a substantially hollow  
housing forming a chamber and having a conductor alignment region disposed at one end  
and an opening to the chamber at the other end. A carrier for orienting the conductors for  
reception in the alignment region is carried in the chamber. The carrier is inserted under  
the cable jacket and receives and organizes the conductors in channels formed therein to  
10 maintain a consistent routing of the conductors as they exit the end of the cable jacket.  
Furthermore, the carrier maintains this organization while an anchor bar or similar strain  
relief mechanism is tightened over the jacket. For adjusting the crosstalk generated in the  
plug, a crosstalk fixing member is interposed between the orienting member and the  
alignment region. A plurality of conductive terminals are disposed proximal to the  
15 alignment region for establishing electrical contact with the conductors.

## TITLE OF THE INVENTION COMMUNICATION CABLE TERMINATION

### Field Of The Invention

The present invention relates generally to the field of cable connectors and more specifically to a modular plug for terminating round cables or cordage carrying conductor  
5 pairs.

### Background Of The Invention

In the telecommunications industry, modular plug type connectors are commonly used to connect customer premise equipment (CPE), such as telephones or computers, to a jack in another piece of CPE, such as a modem, or in a wall terminal block. These  
10 modular plugs terminate essentially two types of cable or cordage: ribbon type cables and round cables.

In ribbon type cables, the conductors running therethrough are arranged substantially in a plane and run, substantially parallel, alongside each other throughout the length of the cable. The individual conductors may have their own insulation or may be  
15 isolated from one another by channels defined in the jacket of the ribbon cable itself, with the ribbon jacket providing the necessary insulation. Conversely, the conductors packaged in a standard round cable may take on a random or intended arrangement with conductors being twisted or wrapped around one another and changing relative positions throughout the cable length.

20 Traditional modular plugs are well suited for terminating ribbon type cables. Typically, these plugs are of a dielectric, such as plastic, structure in which a set of terminals are mounted side by side in a set of troughs or channels in the plug body such that the terminals match the configuration of the conductors in the cable connected thereto. When the plug is inserted into a jack, the terminals will electrically engage jack  
25 springs inside the jack to complete the connection.

On the other hand, termination of standard round cables or cords poses unique assembly problems for the skilled technician. For example, termination of a round cable carrying, for example, four conductor pairs by means of an existing modular plug requires the following steps: First, the cable or cord jacket must be stripped to access the enclosed  
5 conductors. Next, because the conductors in a conductor pair are generally twisted around one another, the twist must be removed and the conductors oriented to align with the required interface. For some standardized plugs, aligning the conductors also involves splitting the conductors in at least one of the pairs and routing these over or under  
10 conductors from other pairs while orienting all the conductors in a side-by-side plane. Once the conductors are aligned in a plane, they may be joined to the terminals in the plug. However, the orientation process can result in various conductors of different pairs crossing over each other, thereby inducing crosstalk among the several conductor pairs.

Crosstalk is defined as the cross coupling of electromagnetic energy between adjacent conductor pairs in the same cable bundle or binder. Crosstalk can be categorized  
15 in one of two forms: Near End Crosstalk, commonly referred to as NEXT, is the most significant because the high energy signal from an adjacent conductor can induce relatively significant crosstalk into an attenuated receiver signal. The other form is Far End Crosstalk or FEXT. FEXT is typically less of an issue because the far end interfering signal is attenuated as it traverses the loop. Because the jack springs, conductors and the  
20 plug terminals or contacts near the jack springs are generally quite close to, and exposed to, one another in a communication plug, control of crosstalk is a paramount consideration in any plug design. Unfortunately, crosstalk in a communication plug cannot be merely eliminated. Jacks are engineered to generate a certain amount of compensating crosstalk to counter the crosstalk produced in the plug. Accordingly, a communication plug should  
25 be designed to optimize rather than just minimize crosstalk.

In addition, the technician time involved in the prior art practice of separating out the twisted pairs of conductors and routing them to their proper terminals in the plug is considerable. Even if the technician, splicer, or other assembly person is accurate in the disposition of the conductors, the time consumed by him or her in achieving such accuracy

is considerable. Thus, the time spent in properly routing the conductors can add considerable cost. Where it is appreciated that thousands of such connections are made daily, involving at least hundreds of technicians, it can also be appreciated that any reduction in time spent in assembling the plug can be of considerable economic  
5 importance.

Accordingly, there exists a need for a modular plug that can terminate a standard round cable and that provides a straightforward interface between the conductors in the cable and the plug terminals, involving less assembly time than heretofore. In addition, it is desirable that such a plug be capable of optimizing crosstalk through fixing the crosstalk  
10 level during manufacture or assembly. In this context, optimization means reducing crosstalk in the plug or providing a predetermined level of crosstalk to match the requirements of a jack designed to eliminate an expected crosstalk level.

### **Summary Of The Invention**

Certain objects, advantages and novel features of the invention will be set forth in the description that follows and will become apparent to those skilled in the art upon  
15 examination of the following or may be learned with the practice of the invention.

The present invention is generally directed to a modular communication plug or connector for terminating a cable having a plurality of conductors disposed therein. The communication plug comprises a substantially hollow housing forming a chamber and  
20 having a conductor alignment region disposed at one end and an opening to the chamber at the other end. A member for orienting the conductors for reception in the alignment region is carried in the chamber. For setting the amount of crosstalk generated in the plug, a crosstalk fixing member is interposed between the orienting member and the alignment region. A plurality of conductive terminals are disposed proximal to the  
25 alignment region for establishing electrical contact with the conductors.

According to an aspect of the invention, the member for orienting the conductors comprises a carrier or mandrel having a substantially planar body that segregates the

conductors, typically pairwise, and terminates in a distribution end that arranges the individual conductors according to the pattern defined by the alignment region. Inasmuch as the conductors are generally configured as twisted pairs, the mandrel maintains the pair orientation along the length of the mandrel body until the conductors are routed into individual slots at the mandrel distribution end. Furthermore, such a carrier or mandrel can be applied as a cable termination for any jacketed cable. The mandrel is inserted under the cable jacket and it receives and organizes the conductors in channels formed therein to maintain a consistent routing of the conductors as they exit the end of the cable jacket. Advantageously, the mandrel maintains this organization while an anchor bar or similar strain relief mechanism is tightened over the jacket. In addition, the mandrel can extend beyond the end of the jacket to align the conductors according to the requirements of another termination device such as a plug carrying terminal contacts.

According to another aspect of the invention, the crosstalk fixing means comprises a sled component that is used to define the length of the region in which the conductors are untwisted and arranged parallel to one another. Accordingly, the skilled artisan can fix the amount of crosstalk developed in the plug by altering the length of the sled without altering the overall dimensions of the communication plug, which would require additional tooling costs. This allows the communication plug according to the present invention to work with legacy jacks that require a certain amount of complementary crosstalk to be generated in the plug for optimum performance.

In an alternative embodiment, the alignment region in the communication plug housing is removed and the distribution end of the mandrel is adapted to fill the space vacated by the alignment region. In this embodiment, the twist in the conductor pairs is moved as near as possible to the conductive terminals thereby minimizing the crosstalk developed in the plug. It is envisioned that this plug design will be desirable for use with future jacks that require less complementary crosstalk from the plug. Moreover, another advantage of this embodiment is that the detailed assembly steps can be done outside of the plug housing, which allows for greater precision and reduced assembly time over prior art plug designs.

Additional advantages will become apparent from a consideration of the following description and drawings:

### **Brief Description Of The Drawings**

Other features of the present invention will be more readily understood from the following detailed description of specific embodiments thereof when read in conjunction with the accompanying drawings, in which:

FIG. 1 is a cross sectional view of the communication plug according to the present invention;

FIG. 2 is a cross sectional view of the alignment region of the communication plug taken along line 2'-2' of FIG. 1;

FIG. 3 is a perspective view of a terminal from FIG. 1 in engagement with an insulated conductor;

FIG. 4 is a detailed cross sectional view of the anchor bar used in the communication plug in engagement with a cable;

FIG. 5 is a perspective view of a mandrel according to the present invention that is used to interface the conductors or wires held in a cable to the communication plug;

FIG. 6 is an idealized cross sectional view of a standard eight-wire communication cable to be terminated by the communication plug;

FIG. 7 is a cross sectional view of the conductor distribution end of the mandrel taken along line 7'-7' of FIG. 5 illustrating the routing assignments for the individual wires of the eight-wire cable;

FIG. 8 is a perspective view of the mandrel in cooperation with a sled member for fixing the amount of crosstalk generated in the communication plug;

FIG. 9 is another perspective view of the mandrel and sled;

FIG. 10 is a perspective view of an alternative design for the mandrel in which crosstalk is minimized in the communication plug; and

FIG. 11 is a cross sectional view of a modified communication plug for using the mandrel of FIG. 10.

## 5 Detailed Description

A communication plug or connector 20 according to the present invention is shown in FIG. 1. Communication plug 20 is preferably made from a suitable dielectric (e.g., plastic) material and comprises a substantially hollow shell or housing 21 having side walls, upper and lower walls and a plurality of slots formed in one end thereof for holding  
10 a plurality of electrical terminals or contacts 22. Electrical terminals 22 are used to electrically communicate with jack springs contained in a wall terminal block or other device containing a jack interface. The number of terminals 22 and the dimensions of communication plug 20 are dependent on the number of conductors or wires to be terminated and/or connected and the shape of the jack in which communication plug 20 is  
15 received. For most applications, the general shape of communication plug 20 remains consistent with the number of terminals 22 varying in relation to the number of conductors. To secure communication plug 20 in a jack, communication plug 20 includes a resilient latch 24 extending from its lower surface. Latch 24 comprises an elongated arm having locking edges (not shown) formed transversely to the arm length. Because latch  
20 24 is secured to communication plug 20 at only one end, leverage may be applied to latch 24 to raise or lower the locking edges. When communication plug 20 is inserted into a jack, pressure can be applied to latch 24 for easy entry, which, when released, allows the locking edges of latch 24 to return to the locking position. Once communication plug 20 is seated within the jack, latch 24 can be released causing the locking edges to be held  
25 behind a plate forming the front of the jack thereby securing the connection. Similarly, communication plug 20 can be released via leverage on latch 24 to free the locking edges from behind the jack plate so that communication plug 20 can be removed. Such a latching arrangement is well known in the art.

Communication plug 20 further includes a rectangular opening in one end leading to passage or chamber 26 for receiving conductors or wires from a cable or cord. At the other end of chamber 26, communication plug 20 contains an integrated alignment region 28 in which the conductors are positioned for connection to terminals 22. FIG. 2 provides a cross sectional view of alignment region 28 illustrating the plurality of channels 29a,b,c,d,e,f,g,h formed therein. Channels 29 further include slots 27 that provide terminals 22 access to the conductors. Terminals 22 are designed with a bifurcated end comprising dual, elongated prongs 30 forming a gap therebetween. Dual prongs 30 extend down into the individual channels 29 through slots 27 to straddle an insulated conductor held therein as illustrated in greater detail in FIG. 3. Through sharp inner edges, dual prongs 30 penetrate the outer insulation to establish electrical contact with the enclosed conductor.

Strain relief for a terminated cable is provided by anchor bar 32, which is illustrated in its engaged position in FIG. 4. Anchor bar 32, which includes a surface 34 for engaging the cable, is initially disposed in opening 36 in the top of communication plug 20. When anchor bar 32 is in this inoperative position, it is supported in opening 34 via flexible hinge 38 and temporary side tabs (not shown) extending from the walls forming opening 36. When the cable is in place in chamber 26 and is ready to be secured, downward force is applied by the installer or operator to anchor bar 32 such that anchor bar 32 is compressed and pivots about hinge 38 until it enters chamber 26 so that surface 34 is substantially aligned with the entry direction defined by chamber 26. In this position, surface 34 enters into engagement with the cable jacket or sheath 39 and presses downward upon carrier or mandrel 42, which will be described in detail hereafter, so that the cable is firmly held within chamber 26, but the structural integrity of the cable and the underlying conductors are not unduly distressed. Once inside chamber 26, anchor bar 32 tends to return its original position and a portion thereof engages surface 40 of the upper wall forming communication plug 20. In this operative position, anchor bar 32 is effective in preventing relative movement between communication plug 20 and the cable external to the plug from affecting the cable position internal to the plug. The anchor bar as just

described is the subject of U. S. Patent No. 5,186,649 to Fortner *et al.*, which is incorporated herein by reference.

Turning now to FIG. 5, the internal components of communication plug 20 will be described hereafter. FIG. 5 depicts a wire/conductor carrier or mandrel 42 having a substantially planar body 44 terminated by a conductor distribution end 46. Mandrel 42, as illustrated in FIG. 5, is designed to terminate an eight-wire (*i.e.*, four-pair) cable such as exemplary cable 48 shown in FIG. 6 and is typically constructed from a non-conducting, low dielectric material such as plastic. Nevertheless, the skilled practitioner will appreciate that the principles of the present invention discussed herein can be applied to cables carrying fewer or more conductors or wire pairs.

It is helpful at this point to review the design of cable 48, which is representative of communication cables commonly used in the art and illustrated in FIG. 6. Cable 48 comprises eight, insulated conductors or wires held in a protective sheath 39 typically made from poly-vinyl chloride (PVC) or other suitable material. The eight conductors are generally arranged in four, two-wire pairs in which the wires comprising each pair twist around one another throughout the length of cable 48. Moreover, the wire pairs themselves generally twine or twist around one another as well. In the example shown in FIG. 6, the first wire pair comprises dark blue wire 52 and light blue wire 54; the second wire pair comprises white wire 56 and orange wire 58; the third wire pair comprises dark green wire 60 and light green wire 62; and the fourth wire pair comprises dark brown wire 64 and light brown wire 66. The colors assigned to the wire insulation are exemplary of a common identification method used in eight-wire communication cables. It is well known in the art that twisting the individual wires comprising the wire pairs and twining the wire pairs around each other serves to substantially reduce crosstalk between the wires in the cable.

Returning now to FIG. 5, mandrel body 44 is shown to be subdivided into four channels 68a,b,c,d via dividing walls 70a,b,c. Channels 68a,b,c,d each receive one of the wire pairs from cable 48. For the eight-wire, four-pair cable 48, the plug assembly person

will strip away a portion of sheath 39 to expose the wire pairs contained inside. The wire pairs in cable 48 are positioned in a generally circular arrangement. Therefore, the assembly person must reconfigure not only the wire pairs themselves, but the individual wires into a substantially planar arrangement having a predetermined ordering according to the signal or electrical assignments given to terminals 22. The unique design of mandrel 42 facilitates this orientation process via the combination of channels 68 and positioning slots 72. Once the wire pairs areunjacketed by the assembly person, they are each assigned a channel 68 according to the required mapping of the wires to terminals 22. In a standard eight-wire communication plug, pair IV (wires 64 and 66) is assigned to channel 68a; pair I (wires 52 and 54) is assigned to channel 68b; pair III (wires 60 and 62) is assigned to channel 68c; and pair II (wires 56 and 58) is assigned to channel 68d. To optimize the position, maximize the protection of the wires and to ensure a snug fit in communication plug 20 (*i.e.*, provide a pliable interface amenable to minor deformation due to engagement with anchor bar 32), mandrel 42 is slid up into sheath 39 until the edge of sheath 39 abuts up against stops 74.

The skilled practitioner will appreciate that the present invention through mandrel 42 allows the pair orientation (*i.e.*, twist) in the wire pairs to be maintained along the length of mandrel body 44 thus minimizing the onset of crosstalk. Dividing walls 70a,b,c, combat crosstalk that can develop between the wire pairs along with directing the wires towards their appropriate slots in conductor distribution end 46. It will be appreciated by those skilled in the art that other electrical parameters (balance, return loss, etc.) can also be optimized with a mandrel such as this. Equally important, however, is that these advantages are maintained within the engagement region of anchor bar 32 with sheath 39 (see FIG. 4) when mandrel 42 is inserted into plug 20 to complete the assembly. That is, mandrel 42 ensures that anchor bar 32 does not deform or distort the arrangement of the conductors while still cooperating with anchor bar 32 to provide the necessary strain relief.

At conductor distribution end 46, the assembly person removes the twist from each of the wire pairs and snaps each wire into its appropriate slot 72. FIG. 7 depicts a

common mapping between the individual wires and slots 72a,b,c,d,e,f,g,h. Generally, the assigned slots 72 correspond with the assigned channels 68 for the wire pair; however, for pair III held in channel 68c, dark green wire 60 and light green wire 62 are split up to route to slots 72c and 72f respectively. This procedure typically involves running dark green wire 60 either over or under pair I comprising dark blue wire 52 and light blue wire 54.

With the individual wires in place in slots 72 and trimmed to a suitable length, mandrel 42 can be slid down into chamber 26 (see FIG. 1) until the wires meet alignment region 28. Alignment region 28 includes a set of passages or channels 29 having a compatible configuration to slots 72 for receiving the individual wires (*i.e.*, channels 29 and slots 72 having the same letter designation are aligned with one another; see, *e.g.*, FIGS. 2, 5 and 7). This allows the assembly person to insert the wires into channels 29 until the wire ends reach the terminals 22 located towards the nose end of communication plug 20. Using a crimping tool, terminals 22 are then pressed down into the wires thereby penetrating the outer insulation with their prongs 30 to form an electrical connection.

As discussed in the foregoing, one of the significant benefits of the present invention is the ability to maintain the pair orientation to prevent crosstalk even as the wires approach terminals 22 for connection. Nevertheless, while it may be desirable in future applications to eliminate virtually all crosstalk in the communication plug, legacy systems (*i.e.*, current jacks) require a predetermined amount of crosstalk in the plug for optimum performance. Legacy jacks are engineered to compensate for crosstalk in the communication plug; thus, a well designed plug should generate crosstalk that is complementary to that used in the jack so the combination of the two crosstalk signals cancel each other out.

To fix the amount of crosstalk generated in communication plug 20, the present invention incorporates an additional component 76 known as a sled as illustrated in FIGS. 8 and 9. Sled 76 is designed with apertures and slots 78 (*i.e.*, channels) that match slots 72 in conductor distribution end 46. Essentially, sled 76 acts as a spacer between

conductor distribution end 46 of mandrel 42 and alignment region 28 of communication plug 20. Advantageously, sled 76 can be milled or molded to an appropriate length to generate the desired amount of crosstalk to adapt communication plug 20 to the crosstalk characteristics of a legacy jack. Sled 76 optimizes crosstalk between the wires by  
5 adjusting the length in which the wires are untwisted and run parallel to one another. It is envisioned that mandrel 42 and sled 76 can be modified or combined with other components to provide alternative crosstalk adaptation mechanisms such as changing the positioning of the conductors with respect to one another to alter their electrical characteristics. Furthermore, alternative design or manufacturing schemes may be  
10 employed such as combining mandrel 42 and sled 76 into a unitary component or integrating either or both mandrel 42 and sled 76 with plug 20.

An additional feature of mandrel 42 is depression region 80 as shown in FIG. 9. Recall from the discussion surrounding anchor bar 32, which was illustrated in FIG. 4, that anchor bar surface 34 engages cable jacket or sheath 39 in chamber 26. Also recall from  
15 the foregoing discussion that mandrel 42 is slid underneath sheath 39 during the installation process. Thus, depression region 80 provides a means for receiving the portion of sheath 39 that is depressed by anchor bar surface 34. Flanges 82 defining the width of depression region provide an impediment to movement of mandrel 42 once secured by anchor bar 32. While mandrel 42 is oriented with depression region 80  
20 positioned proximal to anchor bar 32 in the preferred embodiment, the invention may nevertheless still be practiced with mandrel 42 turned upside down from this configuration such that anchor bar 32 engages dividing walls 70a,b,c through sheath 39 to secure the cable and mandrel assembly.

As discussed earlier, new communication plugs must be capable of adapting to  
25 legacy wall jacks that require a certain amount of crosstalk to be generated in the plug if they are to be successful in today's marketplace. Nevertheless, it is envisioned that future applications may require communication plugs that minimize crosstalk to the greatest extent possible.

To accommodate a low crosstalk plug design, an alternative embodiment for the mandrel is shown in FIG. 10 as mandrel 142. Mandrel 142 incorporates the same body 44 that was used in mandrel 42, but includes an extended conductor distribution end 146. Extended conductor distribution end 146 replaces the function of alignment region 28 in communication plug 20 (see FIG. 1). As shown in FIG. 11, chamber 26 of plug 120 extends under terminals 22 into the space formerly occupied by alignment region 28. Extended conductor distribution end 146 is received into chamber 26 and is positioned under terminals 22. For the wires in slots 72b, 72d, 72f and 72h, extended conductor distribution end 146 includes slots 84 that provide a passage way for dual prongs 30 of contacts 22 to reach the wires contained therein. Terminals 22 are crimped onto the wires held in extended conductor distribution end 146 to form the electrical connections.

Mandrel 142 allows the twist in the individual wire pairs to be maintained up until the wires are routed to their respective slots in extended conductor distribution end 146. Accordingly, crosstalk between the wire pairs is kept to a minimum because the length in which the wire pairs are untwisted and running parallel to one another is kept at a minimum.

In addition to minimizing crosstalk, Mandrel 142 substantially reduces assembly time over prior art communication plug designs. Once a portion of sheath 39 is removed from the end of the cable, an assembly person can insert mandrel 142 underneath cable sheath 39, untwist each wire pair and snap the individual wires into their respective slots 72 outside of communication plug 120. At this point, completion of the plug assembly is simple as the wires are trimmed and mandrel 142 is inserted into chamber 26 until extended distribution end 146 reaches terminals 22 at the nose of the plug. In this position, terminals 22 are crimped onto the wires and anchor bar 32 (see FIG. 4) is locked into its operative position to secure the cable in place.

The principles of the invention have been illustrated herein as they are applied to a communications plug or connector. From the foregoing, it can readily be seen that the unique plug can be configured to optimize crosstalk generated therein through precise

5 milling of an inexpensive sled component in conjunction with a mandrel for routing the individual wires to their proper locations. Alternatively, if crosstalk minimization is desired, a uniquely designed mandrel can be used that allows the twist in the individual wire pairs to be moved as close as possible to the electrical contacts. Moreover, the crosstalk minimization mandrel minimizes assembly time by allowing all wire manipulation to be done external to the plug housing.

10 Furthermore, the carrier or mandrel disclosed herein can be applied as a cable termination for any jacketed cable. The mandrel is inserted under the cable jacket and receives the conductors in channels formed therein to organize the positioning and routing of the conductors as they exit the end of the cable jacket. Advantageously, the mandrel maintains this organization while an anchor bar or similar strain relief mechanism is tightened over the jacket, mandrel and conductors. In addition, the mandrel can extend beyond the end of the jacket to provide alignment and/or rearrangement of conductor positions up to a termination device such as a plug carrying terminal contacts.

15 In concluding the detailed description, it should be noted that it will be obvious to those skilled in the art that many variations and modifications may be made to the preferred embodiment without substantially departing from the principles of the present invention. All such variations and modifications are intended to be included herein within the scope of the present invention, as set forth in the following claims.

**Claims:**

1. A communication plug for terminating a jacketed cable having a plurality of conductors configured as twisted pairs held therein, said plug comprising:

a housing; and

5 a conductor carrier held in said housing and having a plurality of longitudinally extending channels for confining said conductor pairs, said carrier having one end disposed underneath said cable jacket for receiving said conductor pairs in said channels and a second end having slots formed thereon for organizing said conductors in a predetermined pattern, said conductor pairs remaining in a twisted configuration until  
10 reaching said second end.

2. The communication plug of claim 1, further comprising:

said housing having an open end for receiving said conductor carrier and a closed end having a plurality of conductive terminals positioned thereat; and

15 crosstalk fixing means interposed between said second end of said conductor carrier and said conductive terminals.

3. The communication plug of claim 2, wherein said crosstalk fixing means is a sled having a plurality of channels that correspond to said slots in said second end of said conductor carrier for receiving said conductors.

4. A communication plug for terminating a cable having a plurality of  
20 conductors therein, said plug comprising:

a housing having an open end, a closed end, an upper wall, a lower wall, and first and second side walls forming a chamber therein, said chamber being open at said open end and closed at said closed end;

25 said housing having an alignment region at said closed end comprising a plurality of channels for receiving said conductors;

means for orienting said conductors in a pattern corresponding to said alignment region channels, said means for orienting being held in said chamber;

crosstalk fixing means for establishing a crosstalk level interposed between said alignment region and said means for orienting; and

5 a plurality of conductive terminals held in said housing and positioned proximal to said alignment region, each said terminal having connection means on a conductor interface end thereof for establishing electrical contact with one of said conductors held in said alignment region channels.

10 5. The communication plug of claim 4, wherein said means for orienting comprises a mandrel having a body section for maintaining a fixed routing of said conductors and a distribution end for arranging said conductors in a pattern corresponding to said alignment region channels.

15 6. The communication plug of claim 5, wherein said conductors are configured as twisted pairs, said routing of said twisted conductor pairs being maintained along said mandrel body section and said twist being removed at said mandrel distribution end.

7. The communication plug of claim 5, wherein said mandrel body section includes a dividing wall disposed thereon for routing said conductors.

20 8. The communication plug of claim 5, wherein said upper wall has an opening defined therein, further comprising:

an anchor bar disposed in said opening and in communication with said chamber for anchoring said cable in said opening to reduce stress on the connections between said conductors and said terminals.

25 9. The communication plug of claim 8, wherein said cable includes an outer jacket and said mandrel body is received in said cable underneath said jacket, said anchor

bar engaging said mandrel body through said jacket such that said fixed routing, said pattern and said crosstalk level of said conductors is preserved.

10. The communication plug of claim 4, wherein said crosstalk fixing means is a sled having a plurality of channels corresponding to said alignment region channels that  
5 carry said conductors between said means for orienting and said alignment region channels.

11. A communication plug for terminating a cable having a plurality of conductors configured as twisted pairs held therein, said plug comprising:

10 a housing having an open end, a closed end, an upper wall, a lower wall, and first and second side walls forming a chamber therein, said chamber being open at said open end and closed at said closed end;

a mandrel being held in said chamber and having a body section for maintaining a fixed routing of said conductor pairs and a distribution end for orienting said conductors in a predetermined pattern; and

15 a plurality of conductive terminals held in said housing and positioned proximal to said mandrel distribution end, each said terminal having connection means on a conductor interface end thereof for establishing electrical contact with one of said conductors held in said mandrel distribution end.

12. The communication plug of claim 11, wherein a distance between an end of  
20 said fixed routing of said conductor pairs and said conductive terminals is minimized.

13. The communication plug of claim 11, wherein said upper wall has an opening defined therein, further comprising:

25 an anchor bar disposed in said opening and in communication with said chamber for anchoring said cable in said opening to reduce stress on the connections between said conductors and said terminals.

14. The communication plug of claim 13, wherein said cable includes an outer jacket and said mandrel body is received in said cable underneath said jacket, said anchor bar engaging said mandrel body through said jacket such that said routing and said predetermined pattern of said conductors is preserved.

5 15. The communication plug of claim 11, wherein said mandrel body section includes a dividing wall disposed thereon for segregating said conductor pairs.

16. A termination for a jacketed cable having a plurality of conductors held therein, said termination comprising:

10 a carrier having routing means disposed thereon and having one end disposed underneath said cable jacket for receiving and maintaining a fixed relationship between said conductors.

17. The termination of claim 16, further comprising:

15 said carrier having a second end having orientation means disposed thereat, said routing means organizing said conductors along said carrier until reaching said orientation means where said conductors are arranged in a predetermined pattern.

18. The termination of claim 16, wherein said routing means comprises a plurality of channels.

19. The termination of claim 16, wherein said orientation means comprises a plurality of slots for receiving said conductors.

20 20. The termination of claim 16, further comprising:

strain relief means engaging said carrier through said jacket such that said fixed relationship between said conductors is preserved.

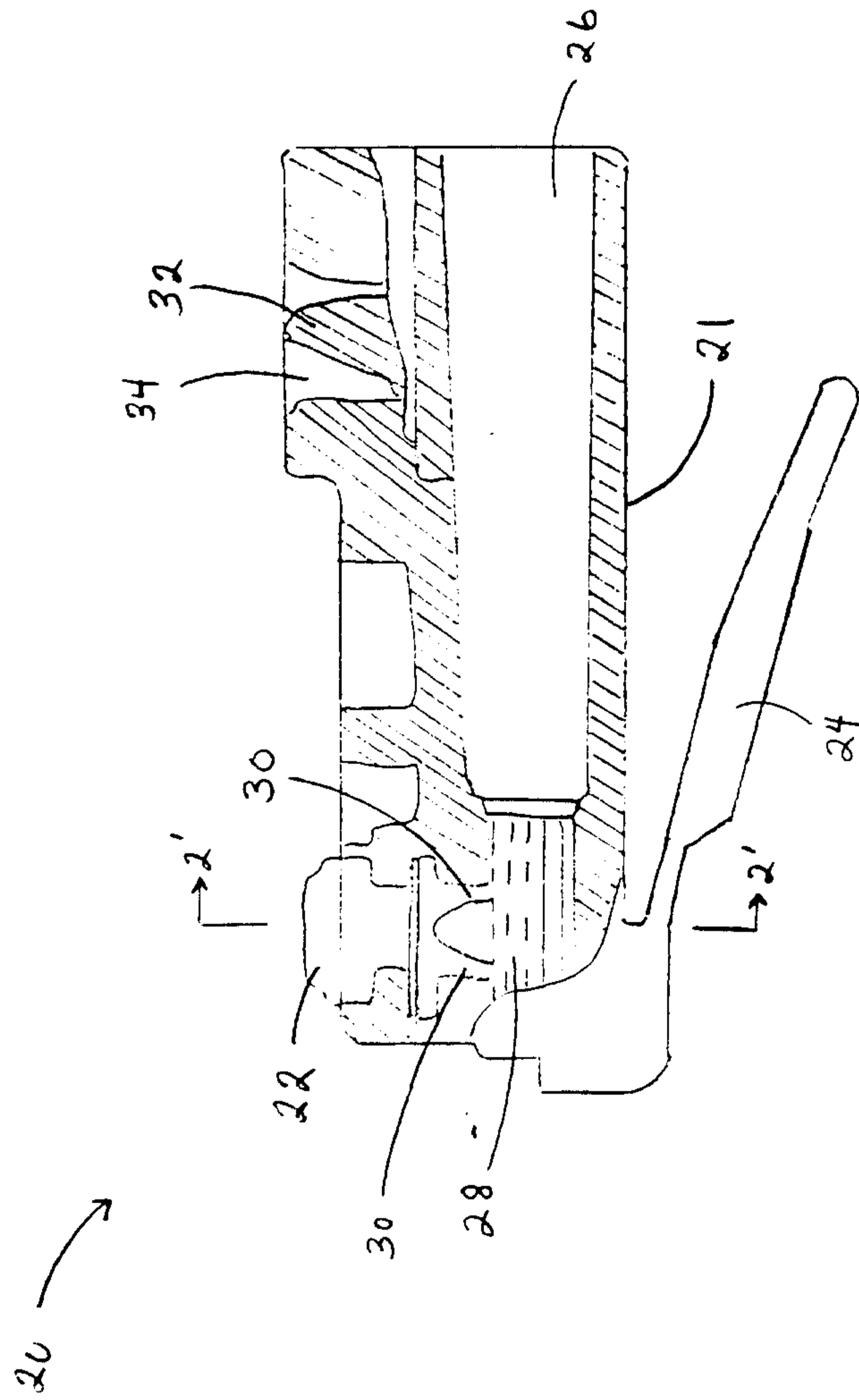


FIG. 1

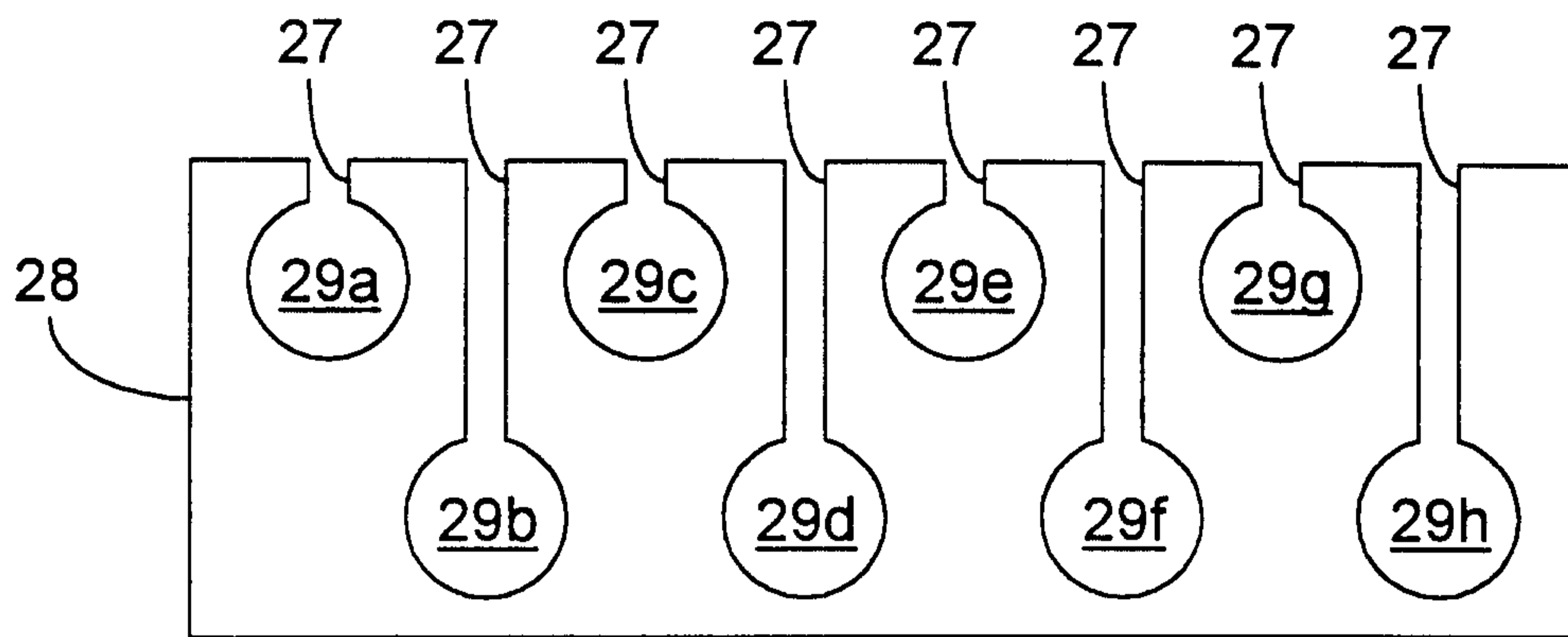


Fig. 2

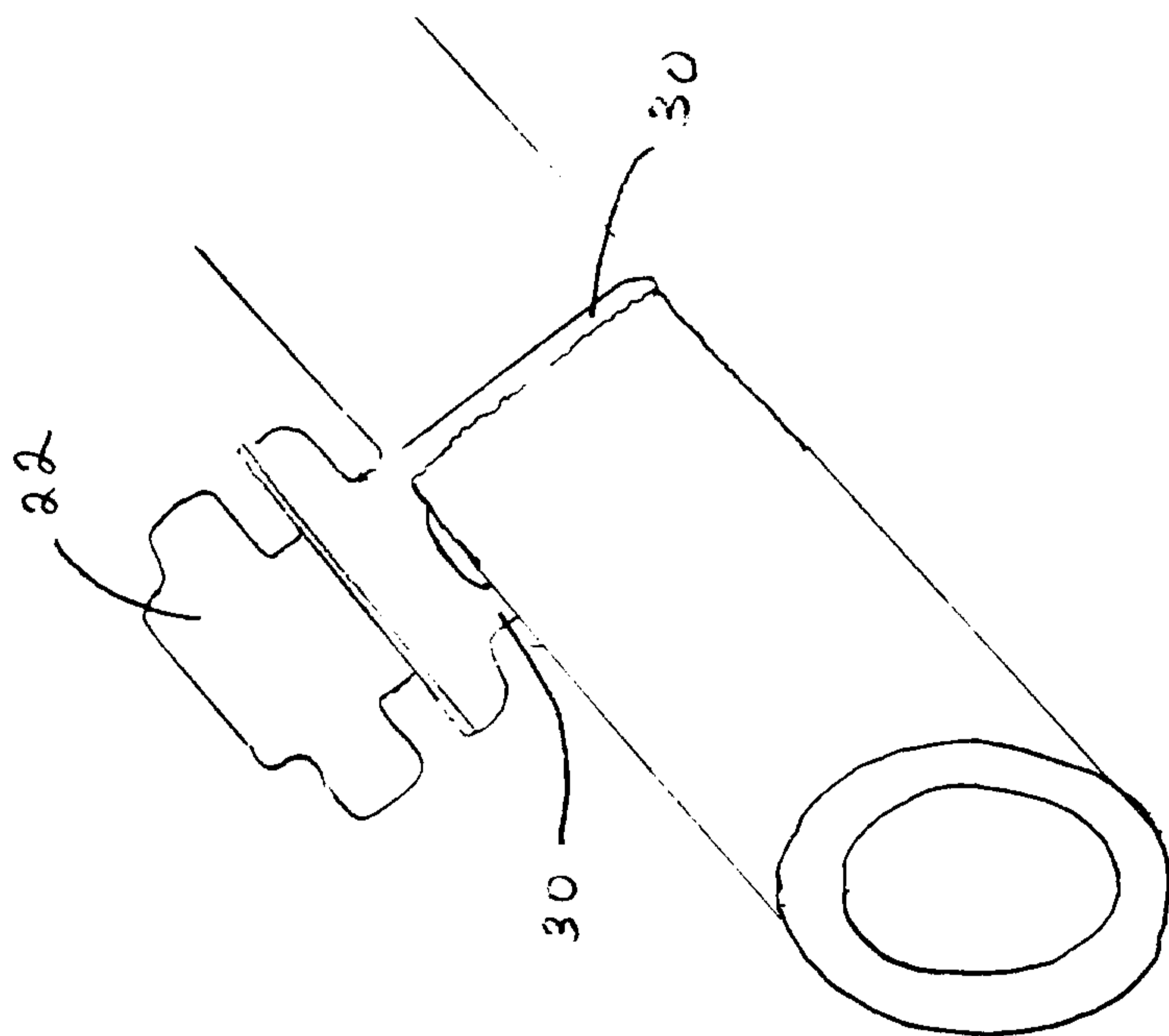


FIG. 3

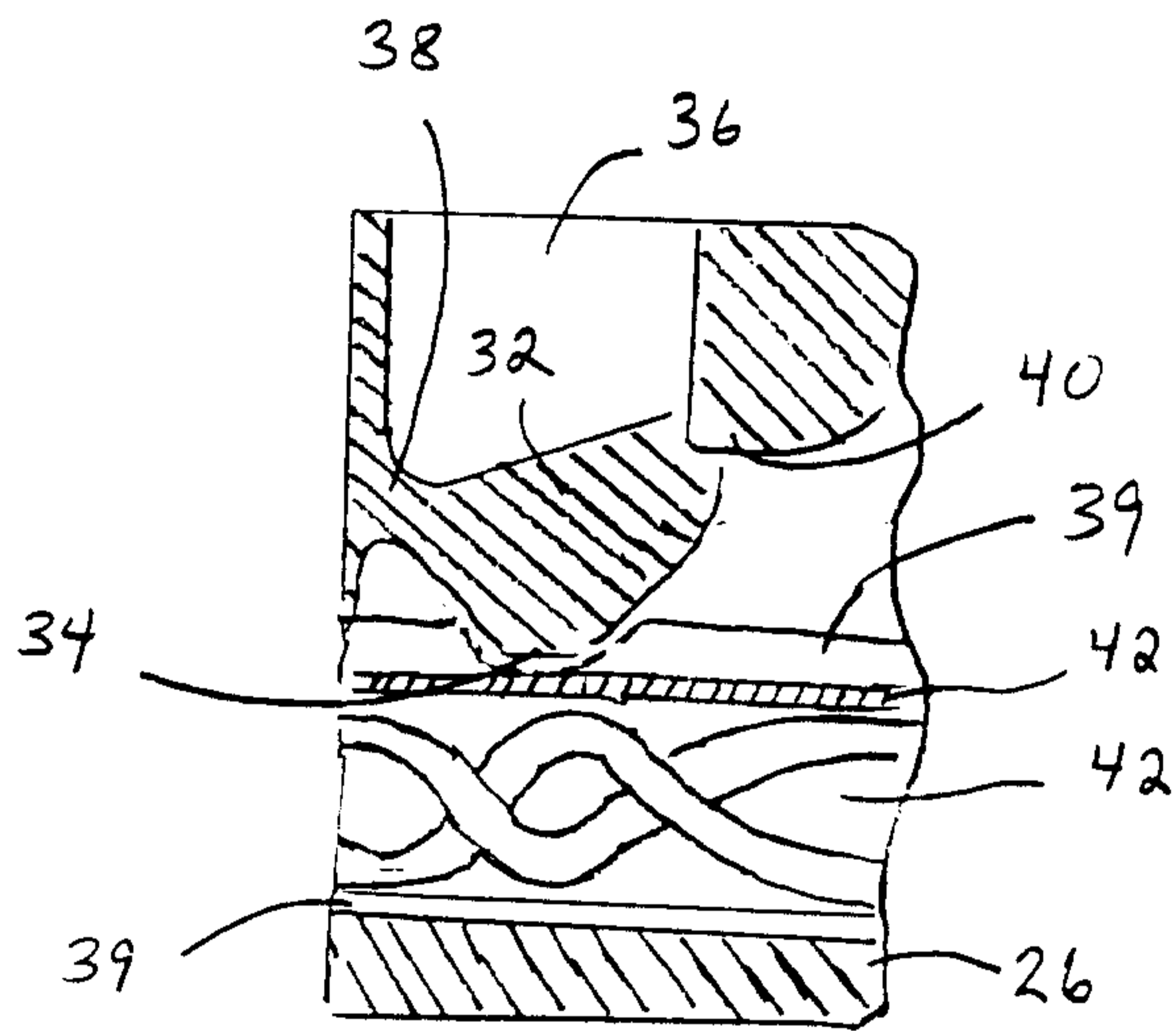


FIG. 4

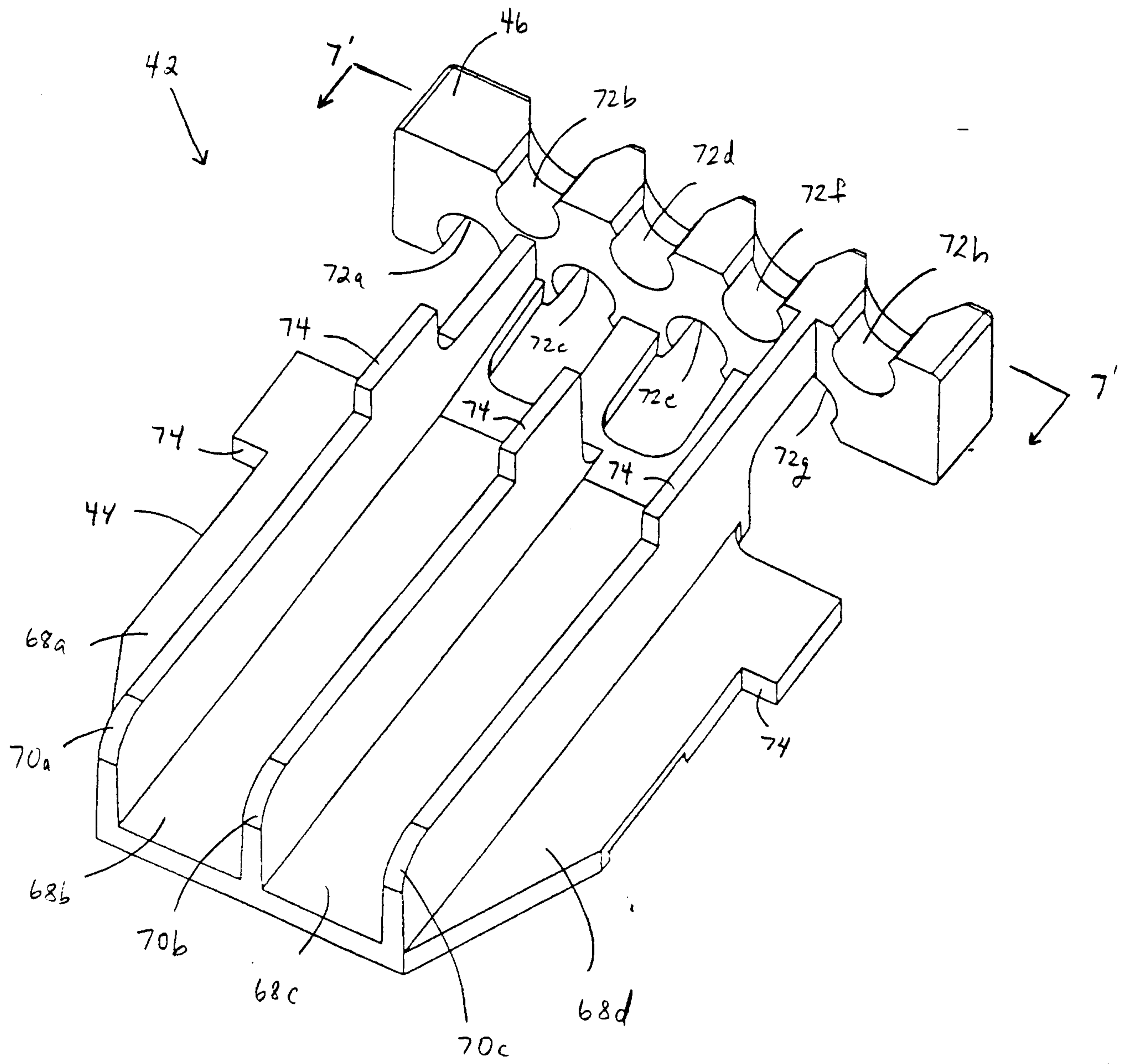


FIG. 5

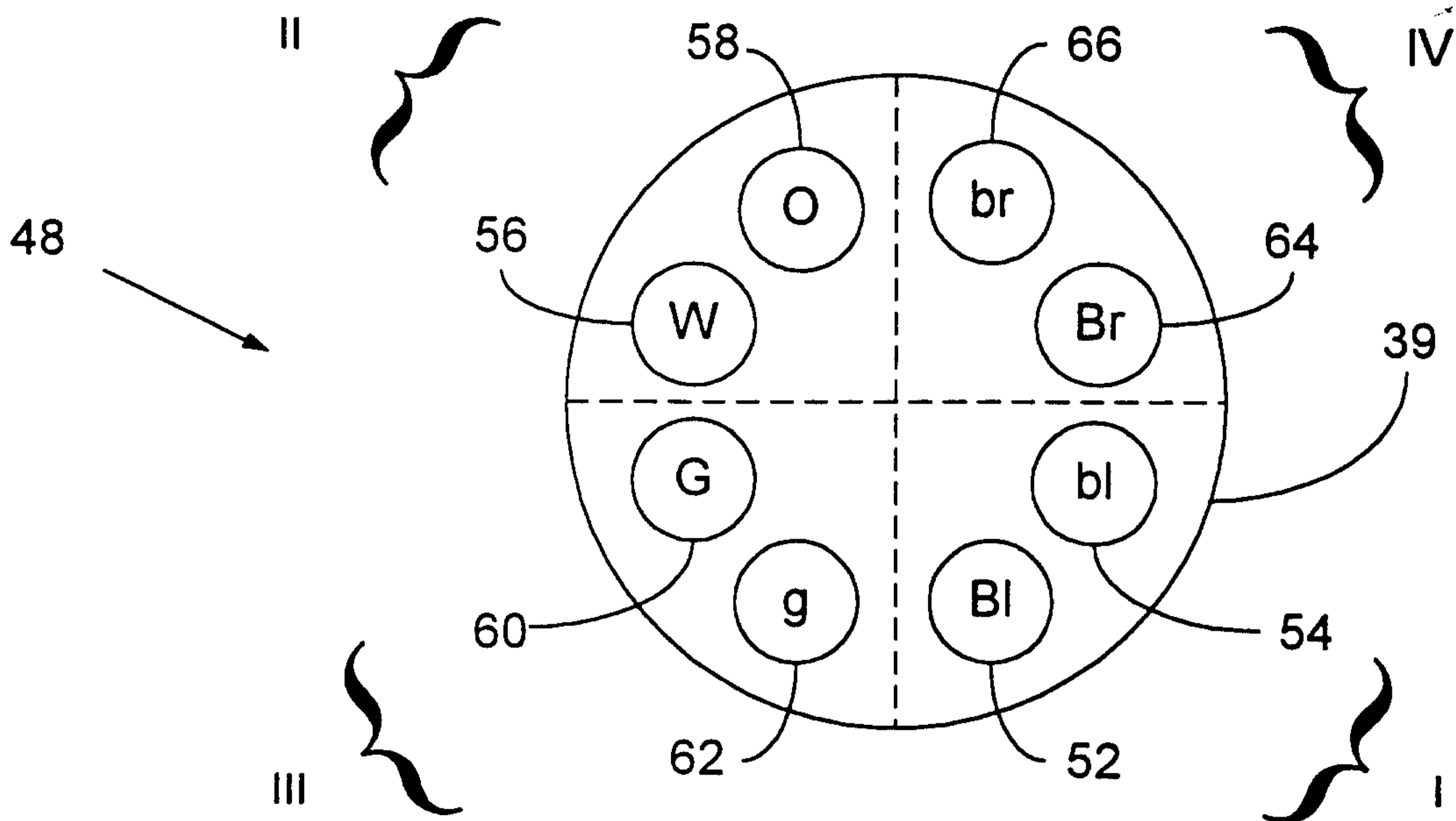


Fig. 6

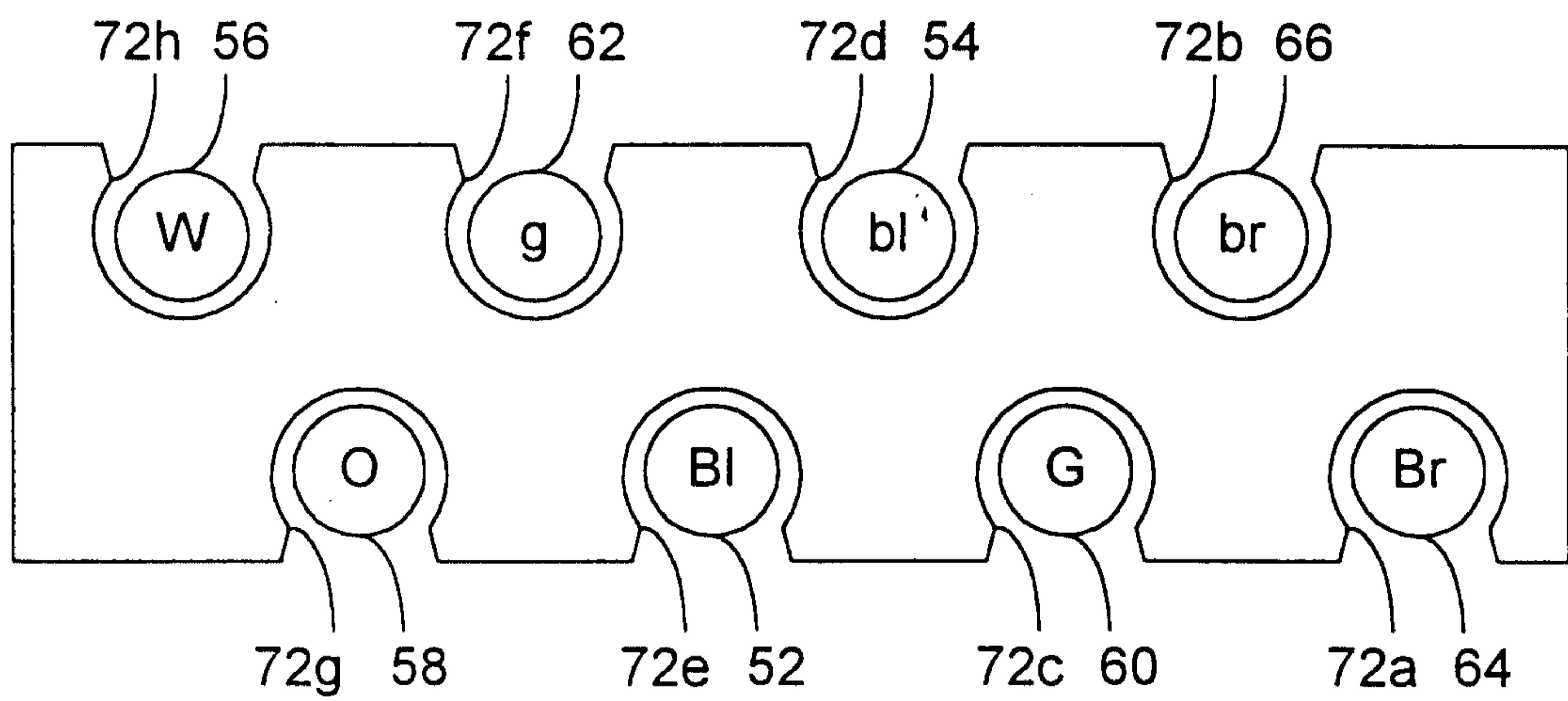


Fig. 7



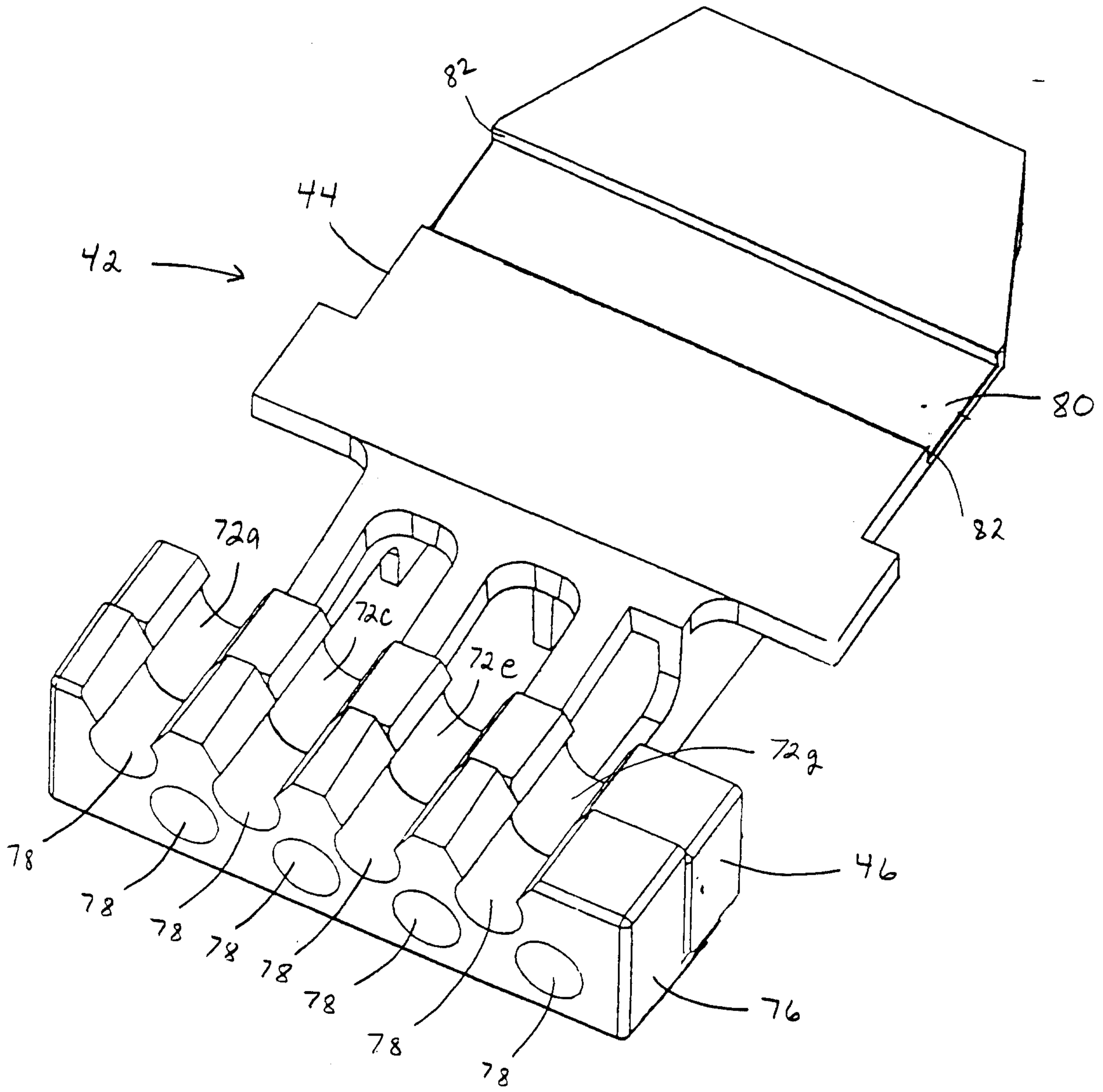


FIG. 9

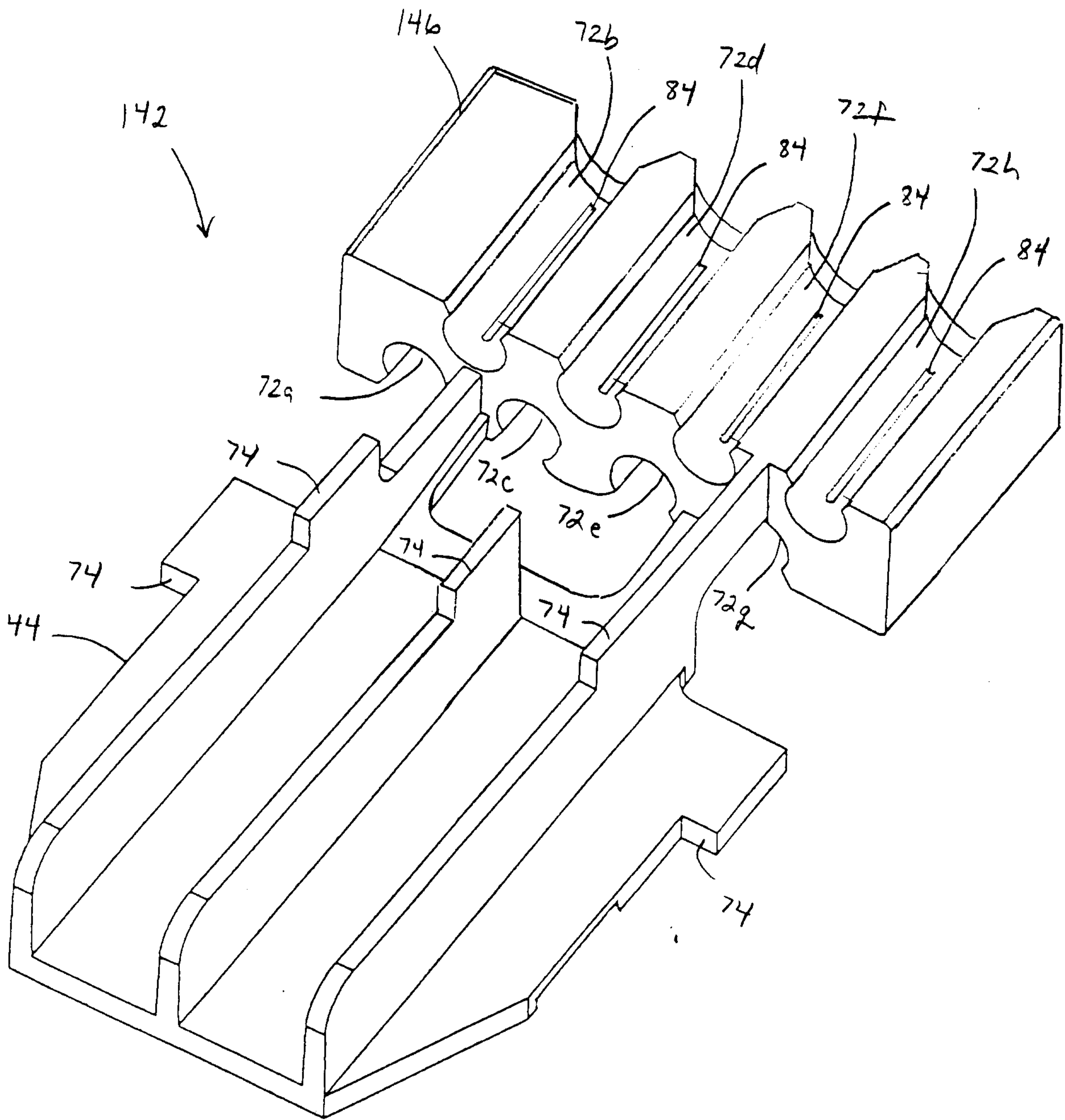


FIG. 10

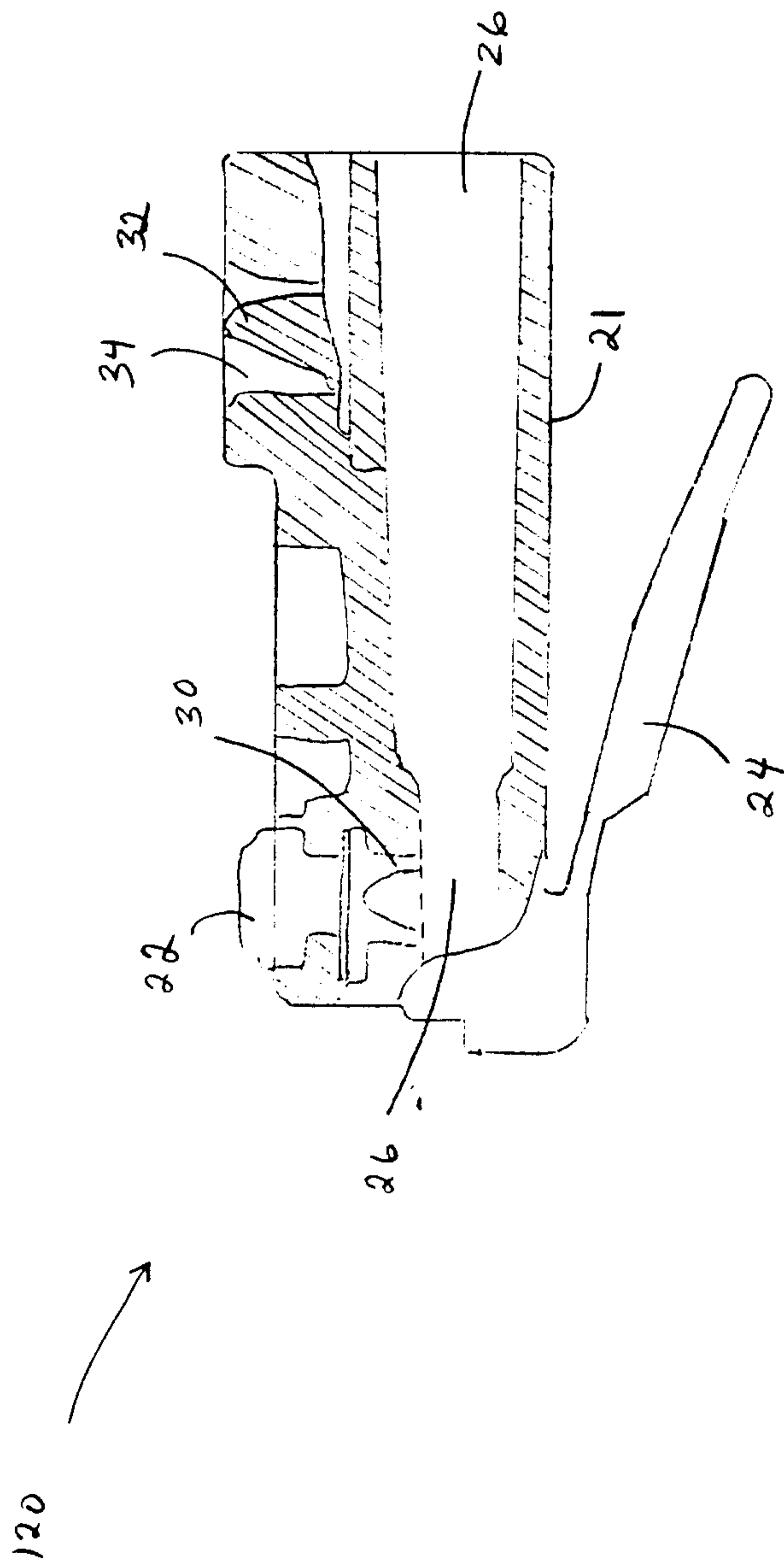


FIG. 11