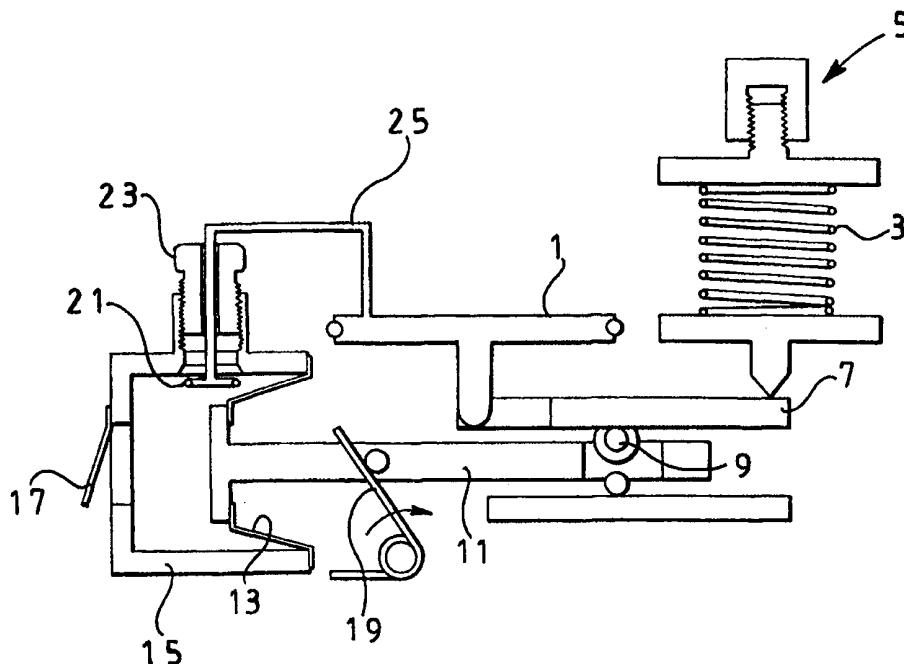




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁷ : A63B 23/18	A1	(11) International Publication Number: WO 00/24476 (43) International Publication Date: 4 May 2000 (04.05.00)
<p>(21) International Application Number: PCT/EP99/08146</p> <p>(22) International Filing Date: 21 October 1999 (21.10.99)</p> <p>(30) Priority Data: 98308706.5 23 October 1998 (23.10.98) EP</p> <p>(71) Applicant (for all designated States except US): IMT TECHNOLOGIES LIMITED [GB/GB]; Vincent Drive, Edgbaston, Birmingham B15 2SQ (GB).</p> <p>(72) Inventors; and (75) Inventors/Applicants (for US only): McCONNELL, Alison, Kay [GB/GB]; 46 Fallowfield Avenue, Hall Green, Birmingham B28 0NL (GB). CAINE, Michael, Peter [GB/GB]; 5 Castle Green, Kenilworth, Warwickshire CV8 1NE (GB). LACY, Graham, Keith [GB/GB]; 19 Gosberton Road, Balham, London SW12 8LE (GB).</p> <p>(74) Agent: JACKSON, Derek, Charles; Derek Jackson Associates, The Old Yard, Lower Town, Claines, Worcester WR3 7RY (GB).</p>		<p>(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).</p> <p>Published With international search report.</p>

(54) Title: INSPIRATORY MUSCLE TRAINING DEVICE WITH VARIABLE LOADING



(57) Abstract

An inspiratory muscle training device comprises a chamber (29) having an opening (27) for the passage of air to be inhaled and exhaled and an inlet permitting air to be inhaled to enter the chamber and to pass to the opening. A one-way exhaust valve permits exhaled air entering through the opening to escape from the chamber. Means such as a valve (1; 103) is provided to resist the entry of air to be inhaled into the chamber. The means (1; 103) to resist the entry of air includes means (3, 7, 9; 113, 115) to vary the degree of resistance in dependence upon the volume of air that has passed through the inlet.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece			TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	NZ	New Zealand		
CM	Cameroon		Republic of Korea	PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

INSPIRATORY MUSCLE TRAINING DEVICE
WITH VARIABLE LOADING

5 This invention relates to an inspiratory muscle training device with variable loading.

Inspiratory muscle training devices are well known, for example from UK Patent Specification No. 2 278 545 and United States Patent No. 4 854 574. These known devices
10 each incorporate a chamber having an opening in the form of a mouthpiece for the passage of air to be inhaled and exhaled, an inlet permitting air to be inhaled to enter the chamber and to pass to the opening, a one-way exhaust valve permitting exhaled air entering through the opening to
15 escape from the chamber, and a valve to resist the entry of air to be inhaled into the chamber, which valve is designed to open at a constant threshold pressure. Although the threshold pressure can be varied by the user from breath to breath or session to session, the known devices effectively
20 present a preselected constant load to inspiration. That is, the load is constant in that it is independent of flow and does not vary with time or lung volume.

The mechanical characteristics of the inspiratory muscles
25 dictates that their strength varies according to the degree to which the lungs are inflated. Consequently we have recognised the importance of a load which varies according to lung volume during inspiration.

- 2 -

It is therefore an object of the present invention to provide an inspiratory muscle training device which demonstrates a resistance to inspiration that varies according to lung volume.

5

According to the present invention there is provided an inspiratory muscle training device with variable loading, which device comprises a chamber having an opening for the passage of air to be inhaled and exhaled, an inlet
10 permitting air to be inhaled to enter the chamber and to pass to the opening, a one-way exhaust valve permitting exhaled air entering through the opening to escape from the chamber, and means to resist the entry of air to be inhaled into the chamber, wherein the means to resist the entry of
15 air includes means to vary the degree of resistance in dependence upon the volume of air that has passed through the inlet.

The resistance may decrease as the volume of air that has
20 passed through the inlet increases.

The means to resist the entry of air into the chamber may comprise a valve provided in the opening, the valve being urged by biasing means to a closed position in such a
25 manner that the pressure differential across the valve required to open the same varies in dependence on the volume of air that has passed through the valve for a given inspiratory cycle.

- 3 -

Means may be provided to vary the initial pressure differential required to open the valve.

5 The means to vary the pressure differential in dependence upon the volume of air that has passed through the valve may comprise a lever acting between the biasing means and the valve, the lever having a movable fulcrum. The fulcrum may be movable relative to the volume of air that has passed through the valve. Movement of the fulcrum may be
10 relatively slow initially, increasing with the volume of air that has passed through the valve. The fulcrum may be movable by way of a diaphragm, the amount of movement of the diaphragm being in relation to the volume of air that has passed through the valve.

15

The first-mentioned valve may be mechanically linked to a further valve which passes air at a flow rate proportional to the flow rate of air through the first-mentioned valve. Air passing through the further valve may be employed
20 directly or indirectly to move the diaphragm.

Alternatively, the means to vary the pressure differential in dependence upon the volume of air that has passed through the valve may comprise cam means. The cam means
25 may be movable by a rotary impeller positioned in the path of air entering the chamber.

- 4 -

Means may be provided to vary the rate at which the pressure differential required to open the valve changes, for example by varying the proportion of air flowing through the further valve relative to the volume of air
5 flowing through the first-mentioned valve.

For a better understanding of the present invention and to show more clearly how it may be carried into effect reference will now be made, by way of example, to the
10 accompanying drawings in which:

Figure 1 is a diagrammatic representation of part of one embodiment of an inspiratory muscle training device according to the present invention;

15

Figure 2 is a diagrammatic perspective view of another embodiment of an inspiratory muscle training device according to the present invention;

20 Figure 3 is a further diagrammatic perspective view of the inspiratory muscle training device shown in Figure 2;

Figure 4 is an exploded perspective view of a further embodiment of an inspiratory muscle training device
25 according to the present invention; and

- 5 -

Figure 5 is a diagrammatic illustration of the manner of operation of a further embodiment of part of an inspiratory muscle training device according to the present invention.

5 Throughout the drawings and description the same reference numerals are used to denote the same or similar components.

Figure 1 shows diagrammatically one embodiment of that part of an inspiratory muscle training device which applies
10 variable loading to the inspiratory muscles of the user. Figure 1 shows a primary valve member 1 which is biased towards a closed position by a compression spring 3. The primary valve is opened at a predetermined variable threshold pressure as a result of inspiration by the user
15 as will be explained in more detail hereinafter.

The initial threshold pressure at which the valve member 1 opens is determined by a threaded adjusting member 5 for increasing and decreasing the closure force and therefore
20 the pressure at which the valve member 1 opens, the greater the degree of compression of the spring 3, the greater the initial threshold pressure.

The spring 3 acts on the valve member 1 by way of a lever
25 7 which is pivotable about a fulcrum 9. Fulcrum 9 is provided on a rod 11 which is movable in the longitudinal direction of the lever 7 so as to vary the location of the fulcrum 9 along the lever. Thus, when the fulcrum is in a

position relatively close to the valve member 1 (for example, generally mid-way along the lever 7 at the commencement of inspiration) the mechanical advantage is such that the compression spring 3 causes the threshold pressure at which the valve opens to be relatively high and when the fulcrum is in a position relatively close to the compression spring 3 the mechanical advantage is such that the compression spring causes the threshold pressure at which the valve opens to be relatively low or even substantially zero, with the threshold pressure varying according to the location of the fulcrum 9 intermediate these positions.

The rod 11 is connected to a diaphragm 13 provided in an evacuable chamber 15. The chamber 15 is also provided with a one-way exhaust valve 17 which allows the diaphragm to be compressed (by means not shown) into the chamber 15 prior to the user taking a breath and for air in the chamber to be exhausted through the valve 17. An initial partial vacuum is therefore created in the chamber 15.

Biasing means 19, such as a torsion spring, acts on the rod 11 to bias the same in a direction such that the fulcrum is in a position relatively close to the compression spring 3 and the mechanical advantage is such that the compression spring 3 causes the threshold pressure at which the valve member 1 opens to be relatively low.

- 7 -

The biasing means 19 alone cannot cause the rod 11 to move against the partial vacuum in the chamber 15. The chamber 15 is additionally provided with a secondary valve 21, the opening area of which is adjustable by way of a threaded
5 adjusting member 23. The secondary valve 21 is mechanically linked (shown diagrammatically at 25) to the primary valve member 1 such that air is allowed to flow through the secondary valve and into the chamber 15 at a rate which is proportional to the flow of air past the
10 valve member 1. Additionally, the closure force of the secondary valve 21 varies according to the closure force of the primary valve member 1. Moreover, the volume of air passing through the secondary valve 21 as a proportion of the volume of air passing the primary valve member 1 can be
15 varied, for example by providing a plurality of openings in a fixed member and in a movable member such that the degree of overlap of the openings in the two members can be varied, such as by relative rotation.

20 The flow of air into the chamber 15 reduces the effect of the partial vacuum and allows the diaphragm 13 to move and consequently allows the biasing member 19 to move the rod 11, and therefore the diaphragm, to restore the partial vacuum and consequently to move the fulcrum 9 closer to the
25 compression spring 3. The effect of this is to reduce the threshold pressure at which the primary valve member 1 opens from an initial value to a progressively lower value

- 8 -

as a function of the volume of air passing through the valve member.

It should be noted that the adjusting member 5 can be used to adjust the initial threshold pressure at which the primary valve member opens, while the adjusting member 23 can be used to adjust the rate at which the fulcrum moves, and thus the rate at which the threshold pressure reduces, in response to the passage of a predetermined volume of air through the primary valve (that is by varying the flow rate through the secondary valve relative to the flow rate through the primary valve).

The embodiment shown in Figures 2 and 3 has a mouthpiece 27 for drawing air through the primary valve member (not shown) in a valve chamber 29, the valve member being operated by way of a valve stem 31 (Figure 2). The valve stem is pivotably mounted on lever 7 and is additionally connected to a secondary valve provided with a valve chamber 33. Valve chamber 33 communicates with the interior of the diaphragm chamber 15 by way of a passage 34 to allow air from the secondary valve to flow into the diaphragm chamber. The compression spring also acts on lever 7 by way of a pivotably mounted pin or the like 35 (Figure 2), part of the threaded adjusting member 5 being shown in Figure 3.

- 9 -

Rod 11 is shown in Figure 2 and extends out of the chamber 15 by way of a seal which is not shown in detail and the free end of the rod acts on a pivot pin 37 by way of a pair of parallel levers 41. The pivot pin 37 forms the fulcrum either directly or by way of a roller provided on the pivot pin 37 and engages against a contoured surface 39 formed on the lever 7. The pivot pin 37 is mounted towards the end of the pair of parallel levers 41 which are pivotably mounted at the other ends thereof (not shown) for receiving the free end of the rod 11. Biasing means 19 in the form of a torsion spring is shown in Figure 3, the torsion spring conveniently being positioned around an exhaust port for the diaphragm chamber.

Thus as air enters the diaphragm chamber from the secondary valve the rod 11 (which in the embodiment of Figures 2 and 3 passes through the wall of the diaphragm chamber and therefore operates in the opposite sense to that shown in Figure 1) is biased to move to the right as shown in Figure 3 and moves the fulcrum progressively towards the point at which the compression spring acts on the lever 7 thereby reducing the threshold pressure at which the primary valve opens.

As an alternative to direct movement of the fulcrum by means of a rod, the fulcrum could be mounted on a lever which rotates about a remote centre.

- 10 -

The manner in which the opening pressure of the primary valve varies is additionally influenced by the contour provided on the lever 7, the contour determining the degree of compression of the spring in a manner which can be varied according to need as will readily be understood by the skilled person.

It is necessary to reset the position of the diaphragm and of the rod 11 each time the user exhales in order that the initial threshold pressure for the primary valve should be restored. This is accomplished by providing a duct 43 in which a one-way valve is provided, the valve opening when the user exhales in order to allow exhaled air to escape.

As will be explained in more detail hereinafter, exhaled air is used to reset the diaphragm and to urge the rod 11 towards the left as shown in Figure 2 and to restore the partial vacuum in the chamber by expelling air through the one-way exhaust valve.

The embodiment shown in Figure 4 differs from that shown in Figures 2 and 3 in that the exhaust port for the diaphragm chamber 15 is on the opposite side of the chamber. Figure 4 shows a number of aspects of the device according to the invention in more detail. As shown in Figure 4, the diaphragm chamber 15 forms part of a chassis 45 for mounting the remaining components of the device, the adjusting member 5, for example, being received in the

- 11 -

chassis in a manner which permits the application of a variable pressure on the underside (as shown in Figure 4) of the lever 7 an arrow showing the actual location of a pivot member 35 attached to a sleeve 47 for the spring 3.

5 The valve stem 31, lever 7 and components for adjusting the fulcrum are concealed in use by a cover 49.

Figure 4 shows more clearly how the diaphragm 13 may be reset. Exhaled air passes through a one-way valve 51 to

10 the duct 43 and encounters a baffle 53 which is slidably mounted on pins 55 provided on a support 57 for the diaphragm. Initially the baffle 53 is a relatively close fit to the walls of a closure member 59 and is therefore urged by the exhaled air towards the diaphragm 13 and, in

15 turn, urges the diaphragm and the rod 11 to the left as shown in Figure 4. This movement of the diaphragm compresses the air in the chamber 15 and urges the same through the one-way exhaust valve 17 so as to restore the partial vacuum within the chamber. Further movement of the

20 baffle 53 reveals openings in the closure member 59 which allow the exhaled air to escape to atmosphere.

Figure 5 is a partial illustration showing the manner of operation of a further embodiment of an inspiratory muscle

25 training device according to the present invention. As shown in Figure 5, a paddle wheel impeller 101 is positioned in an inlet (not shown) of the device such that

- 12 -

the amount of rotation of the impeller is dependent on the volume of air which passes through a downstream valve 103.

5 Rotation of the impeller 101 is passed through reduction gearing including, for example, a worm gear 105 and toothed gears 107, 109. Out put from the reduction gearing is by way of a rotating shaft 111 which rotates a face cam 113 relative to a further non-rotatable face cam 115. Face cam 115 is biased towards face cam 113 by means of a coil
10 spring 117 or the like, while biasing means such as coil spring 119 acts between the face cam 115 and a pivotable lever mechanism 121 to determine a threshold pressure at which the valve 103 opens in dependence on the degree of rotation of the cams 113, 115.

15

The initial threshold pressure can be adjusted as indicated by arrows by moving a fulcrum point 123 about which the lever mechanism 121 pivots.

20 The impeller 101 is arranged such that a variable proportion of the air passing through the valve 103 by-passes the impeller and therefore does not give rise to rotation thereof. The amount of air by-passing the impeller can be adjusted for each user by simple
25 experiments such that the cam 113 rotates substantially 360 degrees for each inspiratory (inhalation) cycle.

- 13 -

The inspiratory muscle training device according to the present invention permits ambulatory use. That is, it enables the user to use the device while exercising.

5 For athletes this enables the user to take advantage of the principle of "training specificity" according to which the more faithfully the training situation mimics the competitive situation the greater the improvements in performance.

10

Thus the inspiratory muscle training device according to the present invention imposes a load which varies according to lung volume and hence muscle strength to provide a resistance that is a constant fraction of maximal strength
15 during inspiration.

The inspiratory muscle training device according to the present invention also has medical applications. The ability to control the variable pressure/volume loading
20 profile achieved with variable pressure decay and initial opening pressure is more appropriate for patients with lung disease than the current threshold devices. This is primarily due to the fact that fixed loading is unsympathetic to the diverse and complex nature of
25 breathing patterns observed in such patients.

It should also be noted the inspiratory muscle training device is not restricted to use by humans and can be used

- 14 -

for training the inspiratory muscles of other animals,
particularly horses and dogs.

- 15 -

CLAIMS

1. An inspiratory muscle training device comprising a chamber (29) having an opening (27) for the passage of air to be inhaled and exhaled, an inlet permitting air to be inhaled to enter the chamber and to pass to the opening, a one-way exhaust valve permitting exhaled air entering through the opening to escape from the chamber, and means (1; 103) to resist the entry of air to be inhaled into the chamber characterised in that the means (1; 103) to resist the entry of air includes means (3, 7, 9; 113, 115) to vary the degree of resistance in dependence upon the volume of air that has passed through the inlet.
2. An inspiratory muscle training device according to claim 1, characterised in that the resistance decreases as the volume of air that has passed through the inlet increases.
3. An inspiratory muscle training device according to claim 1 or 2, characterised in that the means to resist the entry of air into the chamber comprises a valve (1; 103) provided in the opening, the valve being urged by biasing means (3; 119) to a closed position in such a manner that the pressure differential across the valve required to open the same varies in dependence on the volume of air that has passed through the valve for a given inspiratory cycle.

- 16 -

4. An inspiratory muscle training device according to claim 3, characterised in that means (5; 123) is provided to vary the initial pressure differential required to open the valve (1; 103).

5

5. An inspiratory muscle training device according to claim 3 or 4, characterised in that the means to vary the pressure differential in dependence upon the volume of air that has passed through the valve comprises a lever (7) acting between the biasing means (3) and the valve (1), the lever having a movable fulcrum (9).

15

6. An inspiratory muscle training device according to claim 5, characterised in that the fulcrum (9) is movable relative to the volume of air that has passed through the valve (1).

20

7. An inspiratory muscle training device according to claim 5 or 6, characterised in that movement of the fulcrum (9) is relatively slow initially, increasing with the volume of air that has passed through the valve (1).

25

8. An inspiratory muscle training device according to claim 5, 6 or 7, characterised in that the fulcrum (9) is movable by way of a diaphragm (13), the amount of movement of the diaphragm being in relation to the volume of air that has passed through the valve (1).

- 17 -

9. An inspiratory muscle training device according to any preceding claim, characterised in that the first-mentioned valve (1) is mechanically linked to a further valve (21) which passes air at a flow rate proportional to the flow rate of air through the first-mentioned valve.

10. An inspiratory muscle training device according to claim 9, when dependent on claim 8, characterised in that air passing through the further valve (21) is employed directly or indirectly to move the diaphragm (13).

11. An inspiratory muscle training device according to claim 3 or 4, characterised in that the means to vary the pressure differential in dependence upon the volume of air that has passed through the valve comprises cam means (113, 115).

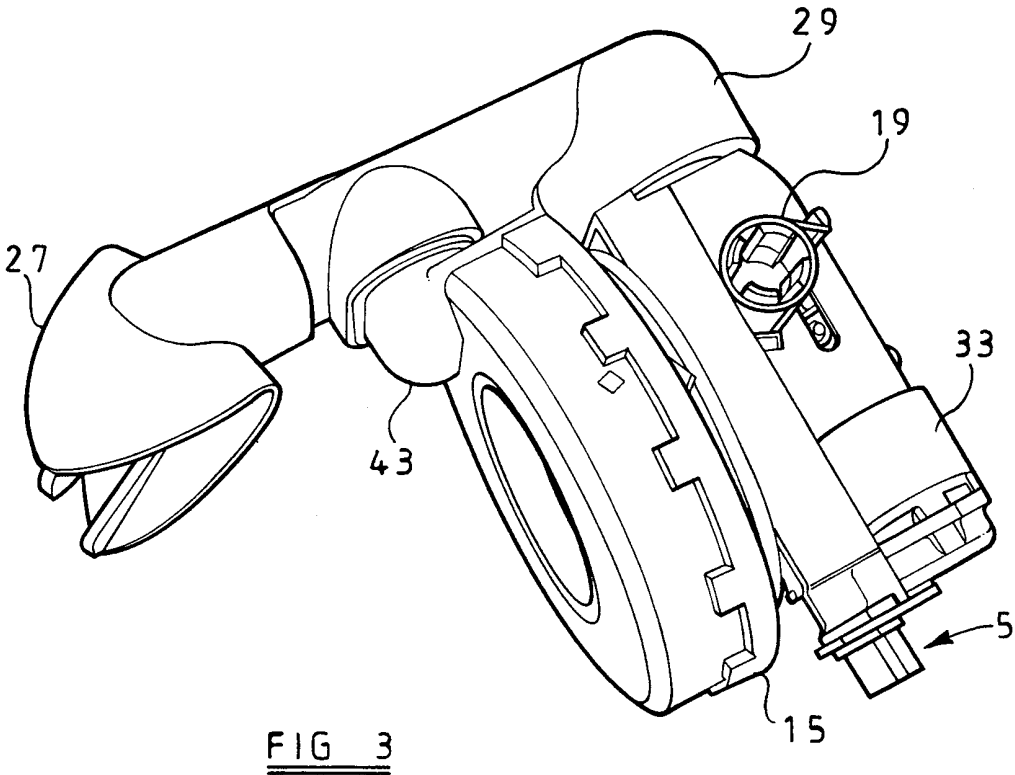
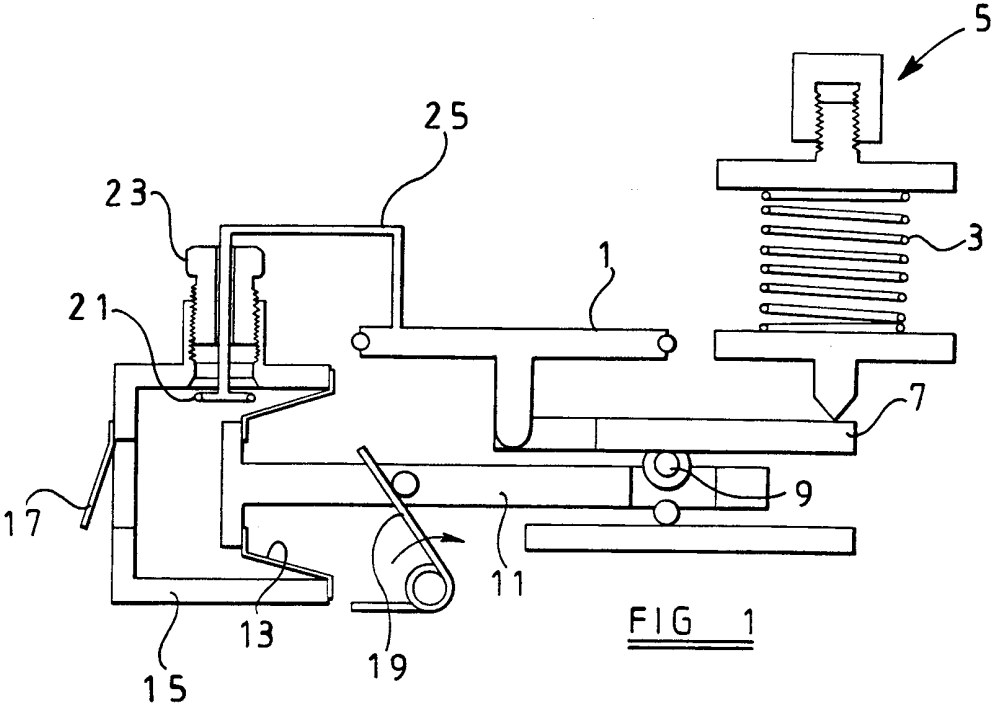
12. An inspiratory muscle training device according to claim 11, characterised in that the cam means (113, 115) is movable by a rotary impeller (101) positioned in the path of air entering the chamber.

13. An inspiratory muscle training device according to any one of claims 3 to 12, characterised in that means is provided to vary the rate at which the pressure differential required to open the valve changes.

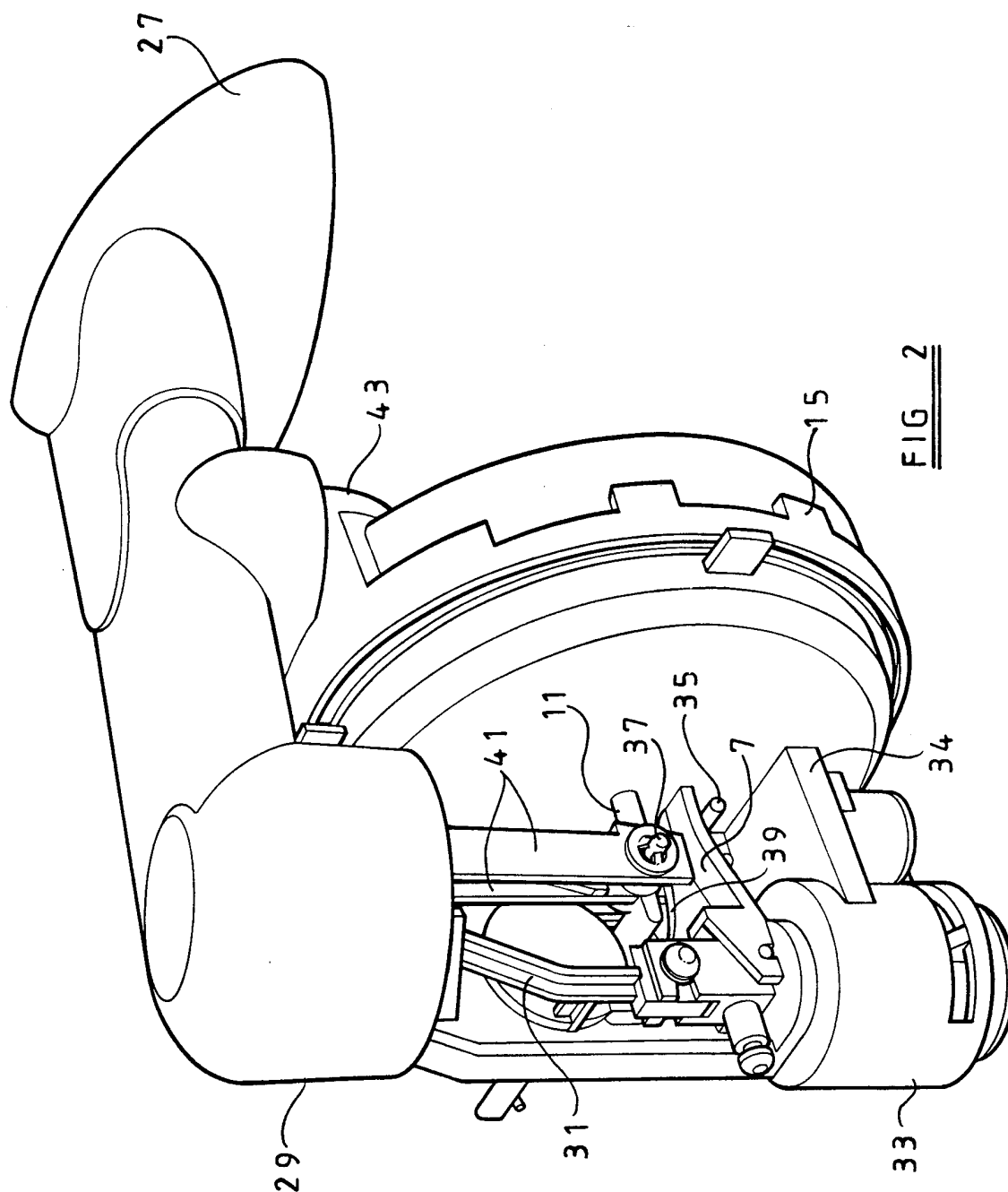
- 18 -

14. An inspiratory muscle training device according to claim 13, characterised in that the rate at which the pressure differential changes is varied by varying the proportion of air flowing through the further valve (21) relative to the volume of air flowing through the first-mentioned valve (1).

1 / 4



2 / 4



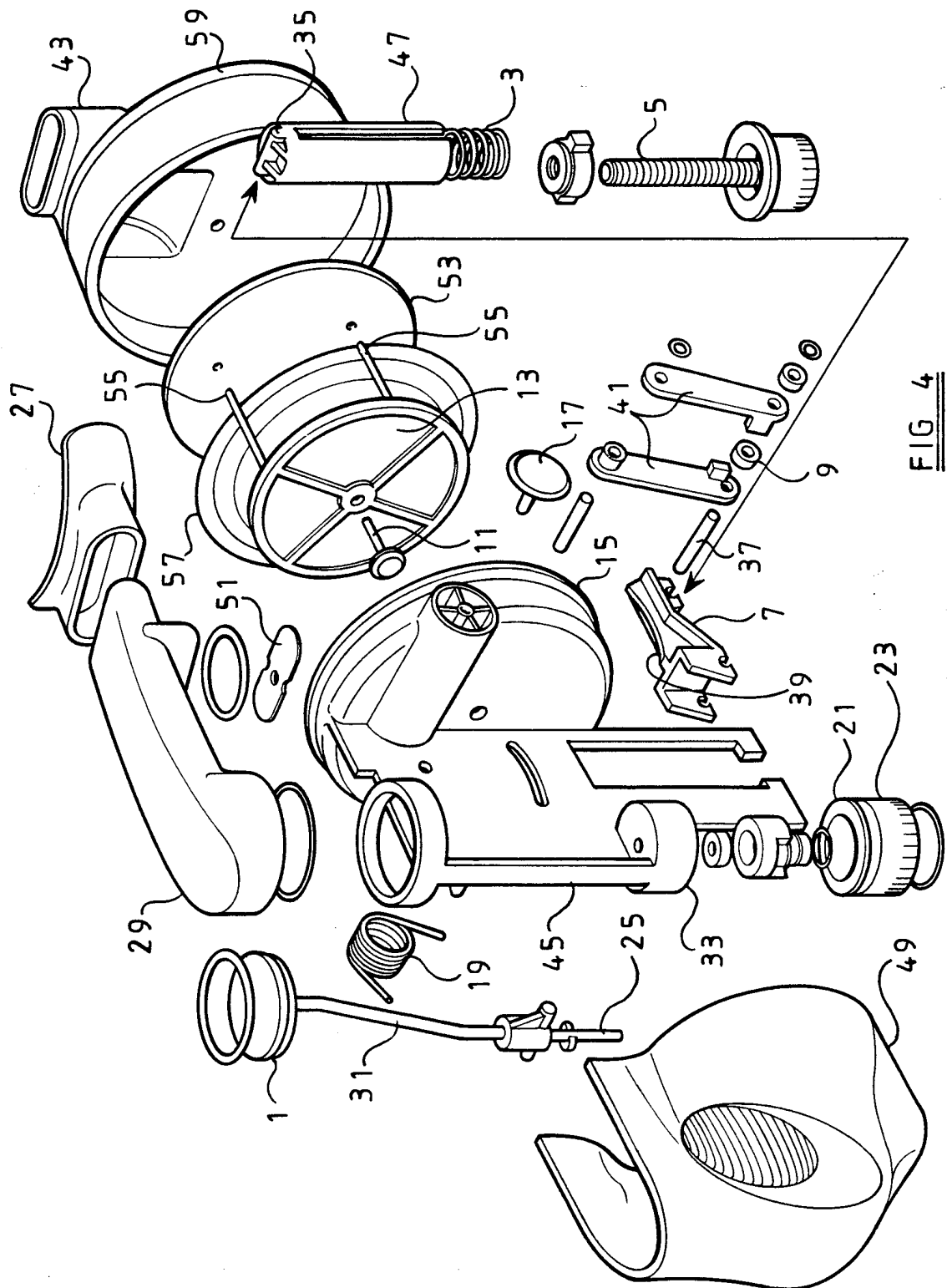
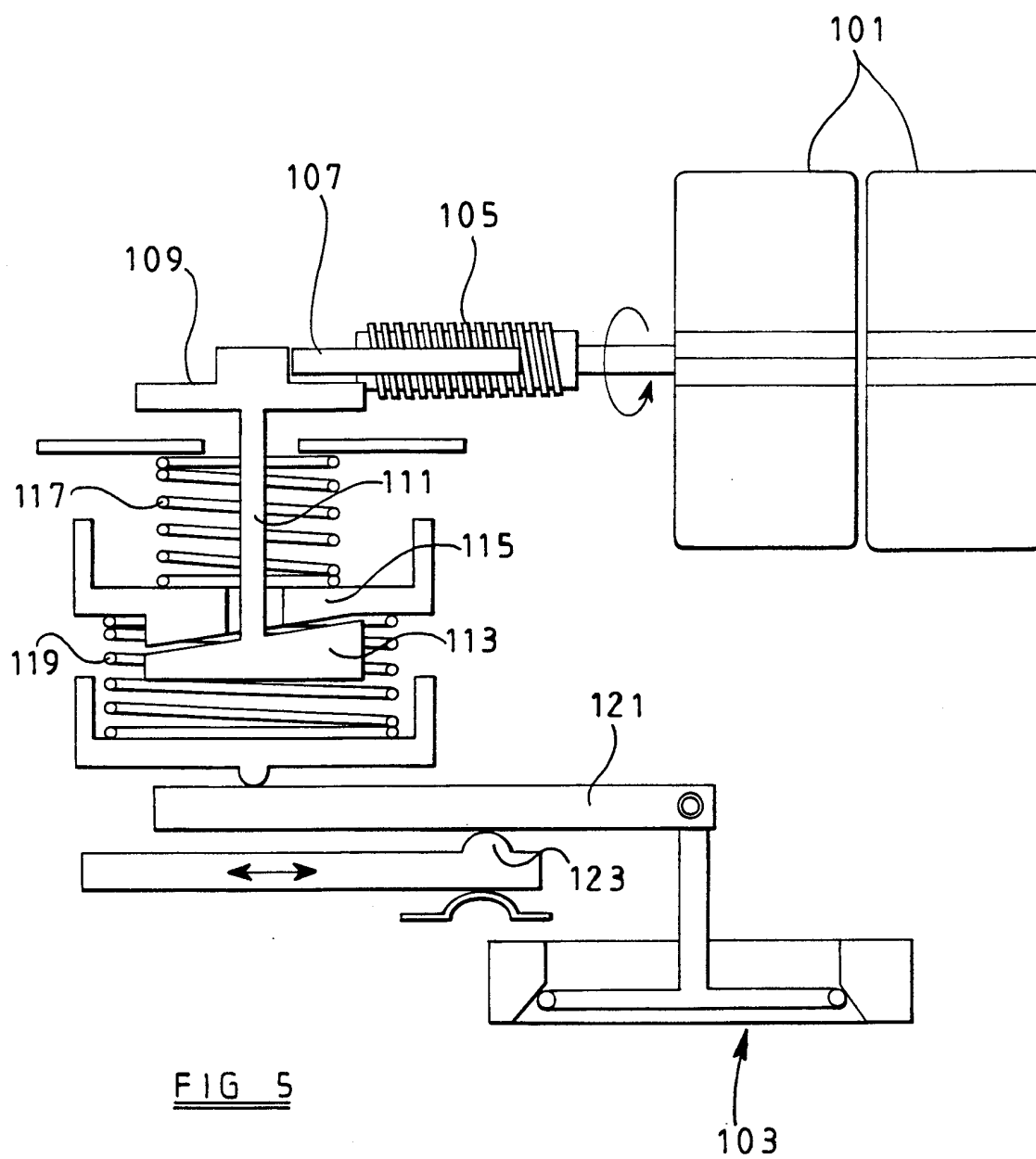


FIG 4



INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 99/08146

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 A63B23/18

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A63B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	FR 459 463 A (BOUREAU) 6 November 1913 (1913-11-06) abstract; figure ---	1
A	FR 2 379 291 A (CAHEN CLAUDE) 1 September 1978 (1978-09-01) claims 1-4 ---	1
A	GB 2 278 545 A (UNIV LOUGHBOROUGH) 7 December 1994 (1994-12-07) cited in the application abstract; figures ---	1
A	US 3 669 097 A (FITZ EDWARD) 13 June 1972 (1972-06-13) claims; figures -----	1

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

9 February 2000

Date of mailing of the international search report

17/02/2000

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Villeneuve, J-M

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 99/08146

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
FR 459463	A	NONE	
FR 2379291	A	01-09-1978	NONE
GB 2278545	A	07-12-1994	NONE
US 3669097	A	13-06-1972	NONE