



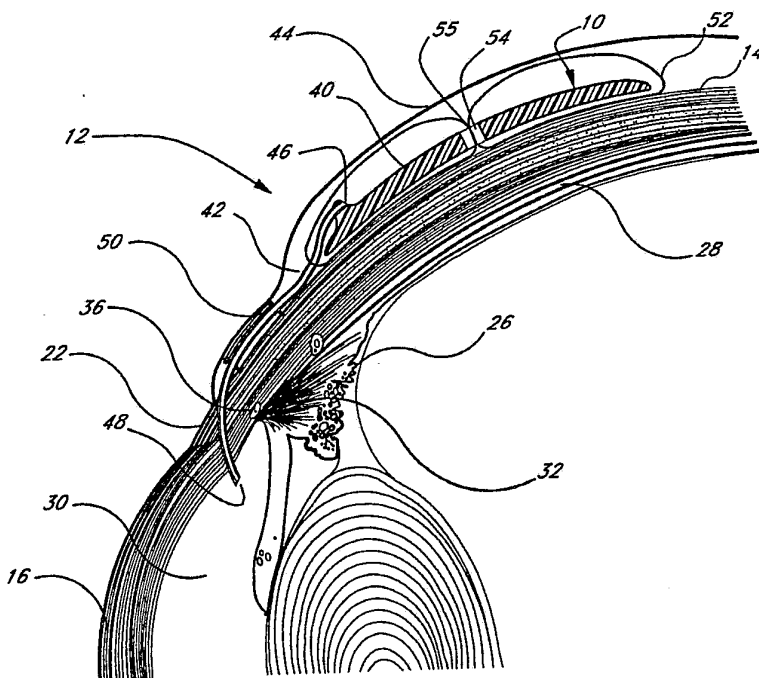
INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<p>(21) International Application Number: PCT/US93/03225 (22) International Filing Date: 6 April 1993 (06.04.93) (30) Priority data: 07/867,995 13 April 1992 (13.04.92) US (71) Applicant: IOVISION, INC. [US/US]; 34-B Mauchly Street, Irvine, CA 92718 (US). (72) Inventors: BAERVELDT, George ; 989 S. Madison Avenue, Pasadena, CA 91106 (US). BLAKE, Larry, W. ; 31082 Via Consuelo, Cota De Caza, CA 92679 (US). WRIGHT, George, M. ; 785 Avenida Salvader, San Clemente, CA 92672 (US).</p>		<p>(74) Agents: SIMPSON, Andrew, H. et al.; Knobbe, Martens, Olson &amp; Bear, 620 Newport Center Drive, Suite 1600, Newport Beach, CA 92660 (US). (81) Designated States: JP, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).  <b>Published</b> <i>With international search report.</i></p>

(54) Title: GLAUCOMA IMPLANT

(57) Abstract

An implant (10) for use in the treatment of glaucoma is disclosed wherein the implant (10) comprises an elastomeric plate (40) having a non-valved elastomeric drainage tube (42) attached thereto. The plate (40) is elliptical in shape and curved so as to conform to the curvature of the eye (12). At least one hole (54) is made in the plate (40) to facilitate the formation of a tethered scar tissue bubble, referred to as a bleb (52), to form around the carrier plate (40). The scar tissue will grow through the hole (54) or holes and pull the perimeter of the bubble towards the carrier plate (40) at the hole locations to tether the formation of the bleb (52) to the carrier plate (40) and finally to the sclera tissue (14). The plate (40) is inserted into the eye (12) in an incision made in the Tenon's capsule (44) and sutured to the sclera (14). The drainage tube (42) is tunnelled through the Tenon's capsule (44) and cornea (16) and inserted into the anterior chamber (30), thus providing patent fluid communication between the anterior chamber (30) and the elastomeric plate (40). The flexible structure of the plate (40) allows the plate (40) to be easily inserted, thus reducing the surgical procedure length. In addition, the pliable material minimizes the risk of damage and trauma to surrounding tissues in the insertion process.



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GLAUCOMA IMPLANTField of the Invention

The invention relates to ocular implants, and, in particular, to an implant used in the treatment of glaucoma.

Background of the Invention

Aqueous is a clear, colorless fluid that fills the anterior and posterior chambers of the eye. The aqueous is formed by the ciliary body in the eye and is a carrier of nutrients for the lens. In addition, the aqueous provides a continuous stream into which surrounding tissues can discharge the waste products of metabolism.

The aqueous produced in the ciliary processes circulates from the posterior chamber to the anterior chamber of the eye through the pupil and is absorbed through the trabecular meshwork, a plurality of criss-crossing collagen cords covered by endothelium. Once through the trabecular meshwork, the aqueous passes through Schlemm's canal and into venous circulation. The rate of aqueous outflow through the trabecular meshwork in a normal eye is typically 2.1  $\mu\text{L}/\text{min}$ . Intraocular pressure in the eye is maintained by the formation and drainage of the aqueous. All the tissues within the corneoscleral coat covering the eyeball are subject to this pressure, which is higher than pressure exerted on tissues at other locations in the body.

Glaucoma is a progressive disease of the eye characterized by a gradual increase of intraocular pressure. This increase in pressure is most commonly caused by stenosis or blockage of the aqueous outflow channel, resulting in excessive buildup of aqueous fluid in the eyeball. Other causes include increase in venous pressure outside the eye which is reflected back through the aqueous drainage channels and increased production of aqueous. In a "normal" eye, intraocular pressure ranges from 4 to 12 mm mercury. In an eye with glaucoma, this pressure can rise to as much as 50 mm mercury. This increase in intraocular pressure produces

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gradual and permanent loss of vision in the afflicted eye.

Existing corrective methods for the treatment of glaucoma include drugs, surgery, and implants. Miotic drugs lower intraocular pressure by facilitating aqueous outflow. Beta  
5 blockers, epinephrine products, and carbonic anhydrase inhibitors which inhibit production of the aqueous, are also commonly used in pharmacological glaucoma treatment. Steroids have been used in long-term glaucoma treatment as well. However, pharmacological treatment is prohibitively expensive  
10 to a large majority of glaucoma patients. In addition, many people afflicted with the disease live in remote or undeveloped areas where the drugs are not readily accessible. The drugs used in the treatment, in particular the steroids, often have undesirable side effects and many of the long-term  
15 effects resulting from prolonged use are not yet known.

Surgical procedures have been developed in an effort to treat victims of glaucoma. An iridectomy, removal of a portion of the iris, is often used in angle-closure glaucoma wherein there is an occlusion of the trabecular meshwork by  
20 iris contact. Removal of a piece of the iris then gives the aqueous free passage from the posterior to the anterior chambers in the eye. A trabeculotomy, opening the inner wall of Schlemm's canal, is often performed in cases of open-angle glaucoma so as to increase the outflow of the aqueous, thereby  
25 decreasing intraocular pressure. While often successful, these surgical techniques possess inherent risks associated with invasive surgery on an already afflicted eye. Furthermore, the tissue of the eye can grow back to the pre-operative condition, thereby necessitating the need for  
30 further treatment.

Ocular implants are often used in long-term glaucoma treatment without the disadvantages of drugs and invasive surgery. One such implant is disclosed in U.S. Patent No. 4,457,757 entitled "Device for Draining Aqueous Humor" and  
35 commercially available as the Molteno™ Seton Implant. The implant comprises a drainage tube connected to one or more ridged plate reservoirs. The reservoir plates are designed to

conform to the curvature of the eye. A reservoir plate is placed under Tenon's capsule and sutured to the sclera. The drainage tube is implanted into the anterior chamber through a scleral flap. A second plate can be implanted under the superior rectus muscle and sutured to the sclera. At this point, the body will form a tissue around these plates. Increased pressure causes the tissues above the plates to lift and form a bleb into which aqueous fluid from the anterior chamber drains via the drainage tube. Once inside the bleb, the aqueous seeps into intercellular spaces and is removed by surrounding capillaries or lymphatics. This type of implant is disadvantageous as the plates are formed of a rigid plastic which makes insertion beneath the eye tissue difficult and time-consuming. Furthermore, the rigid material poses a risk of irritation and/or damage to adjacent vasculature and tissue.

U.K. Patent Application 2,160,778 entitled "Aqueous humor drainage device" discloses a similar type of implant device comprising a drainage tube and a drainage body. The tube is fixed to and opens directly onto a surface of the body. The device is sutured to the sclera of the eye and the tube positioned within the anterior chamber so as to provide outflow for the aqueous contained therein. The device further includes a pressure gradient limiting valve formed as a slit in the tube, however, this type of valve does not allow patent, i.e., open or two-way, flow through the drainage tube, thereby preventing retrograde aqueous flow into the anterior chamber.

Glaucoma implants require formation of scar tissue and a drainage bleb around the implant to control the outflow of the aqueous. In some cases, due to extreme intraocular pressure, the drainage bleb that forms is excessive in size, and may cause impaired vision due to unexpected complications. If the drainage bleb is too large, the eye may protrude from its orbit, or eye socket, and cause distortions in the patient's vision. This is especially problematic in patients with small orbits. In addition, the drainage bleb may press upon the

internal tissues of the eye which will result in impaired vision due to increased retinal pressure. In these cases, the potential side effects may negate the advantages of the surgery.

5

Summary of the Invention

The present invention provides an implant for the treatment of glaucoma which can be easily inserted into an afflicted eye and which provides for patent flow between the implant and the anterior chamber of the eye and reduces the complications caused by excessive drainage bleb formation. The implant comprises a single plate formed of a pliable, elastomeric material having a non-valved tube attached to and opening onto the upper surface of the plate. The pliable plate is sutured to the sclera and covered by a thick flap of Tenon's capsule so as to be encapsulated within the drainage bleb. The attached tube is tunneled out through Tenon's capsule and in through the limbus so as to provide a drain for aqueous fluid. The exposed portion of the tube is covered by a scleral graft. Because of the pliable construction and shape, the device can be implanted much quicker than previously realized with other implants. This substantially shortens the time required to perform the surgical procedure. Further, at least one through hole is positioned centrally in the plate of the glaucoma implant and sized to allow for growth of scar tissue through each hole. Desirably, a single through hole is positioned and sized to allow the growth of scar tissue. More preferably, a plurality of through holes are positioned and sized to allow the growth of scar tissue through each hole. The formation of the scar tissue pulls the perimeter of the drainage bleb towards the plate of the implant forming a scar tissue tether in the drainage bleb which reduces the overall height of the bleb. The reduction in size of the drainage bleb helps to overcome complications such as protrusions of the eye from the orbit and pressure on the internal tissues of the eye both resulting in impaired vision.

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In a further aspect of the present invention a method of

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treating glaucoma in an eye, using the elastomeric implant of the present invention is disclosed. The method comprises the following steps. First, an incision is made in Tenon's capsule of the eye. Next, the elastomeric plate of the  
5 implant is inserted beneath Tenon's capsule and above the sclera to form a bleb. The drainage tube is positioned within the eye so as to provide fluid communication between the eye and the elastomeric plate. Finally, the bleb is tethered to limit its height. The height bleb is tethered by growing scar  
10 tissue through a central through hole in the elastomeric plate. The scar tissue once it grows through the central through hole attaches itself to said sclera to further tether the height of the bleb.

In a unique aspect of the invention, the plate is  
15 constructed so as to be radio-opaque. This allows the implant to be easily viewed by X-ray after surgery, advantageously allowing progress monitoring. A suture is placed around the drainage tube and knotted to close off the tube and prevent initial flow between the anterior chamber and elastomeric  
20 plate. Once bleb tissue formation is complete the suture is removed in a second surgical procedure. Alternatively, a dissolving suture can be used to secure the drainage tube. In addition, the device includes a dissolving plug contained  
25 within the drainage tube. The plug prevents the drainage of aqueous fluid until formation of the bleb is completed. Once bleb formation has occurred, the plug dissolves, allowing for unrestricted flow between the anterior chamber and bleb.

Additional alternative embodiments of the implant are disclosed wherein the number of through holes in the plate are  
30 increased to provide multiple tethering points to further limit the height of the bleb.

#### Brief Description of the Drawings

Figure 1 is a sectional view taken vertically through the upper, frontal portion of the eye, illustrating our prior  
35 glaucoma implant in a human eye.

Figure 2 is a sectional view taken vertically through the upper, frontal portion of the eye, illustrating the present

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invention implanted in a human eye.

Figure 3 is a schematic, perspective view of the eye, illustrating the present invention implanted in a human eye.

Figure 4 is a perspective views illustrating the implant  
5 of the present invention.

Figure 5 is an alternative embodiment of the present invention.

Figure 6 shows an additional alternative embodiment of the present invention.

10 Detailed Description of the Invention

Figure 1 illustrates our prior implant 5 positioned within an eye 12. Figures 2 and 3 illustrate an implant 10 constructed in accordance with the present invention positioned within the tissue of an eye 12. The relevant  
15 structure of the eye 12 will be described briefly below so as to provide background for the anatomical terms incorporated herein, however, it should be realized that several anatomical details have been omitted for clarity of understanding. The tough outer membrane known as the sclera 14 covers all of the  
20 eye 12 except that portion covered by the cornea 16, the thin, transparent membrane which covers the iris 18 and the pupil 20. The cornea 16 merges into the sclera 14 at a juncture referred to as the limbus 22. The ciliary body 26 begins at the limbus 22 and extends along the interior of the sclera 14  
25 and becomes the choroid 28. The choroid 28 is a vascular membrane which extends along the retina back toward the optic nerve. The eye sits within a bony cavity in the skull referred to as an eye socket or orbit.

It is well-known that aqueous is produced by the ciliary  
30 body 26 and reaches the anterior chamber 30 formed between the iris 18 and the cornea 16 through the pupil 20. In a normal eye, the aqueous is removed through the trabecular meshwork 32. There the aqueous passes through Schlemm's canal 36 and through veins which merge with blood-carrying veins and into  
35 venous circulation. Intraocular pressure is maintained in the eye 12 by the intricate balance of secretion and absorption or outflow of the aqueous in the manner described above.



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Glaucoma results from excessive buildup of aqueous fluid in the anterior chamber 30 which produces an increase in intraocular pressure.

5 The present invention is designed for treatment of glaucoma by facilitating the outflow of the aqueous in the anterior chamber 30 of the eye 12. The implant 10 comprises a pliable carrier plate 40 connected to a drainage tube 42. As illustrated in Figures 2 and 3, the carrier plate 40 is implanted in the eye 12 beneath a layer of Tenon's capsule 44 and sutured to the sclera 14. The discharge tube 42 comprises 10 a first end 46 a second end 48 wherein the first end 46 is attached to the plate 40. The second end 48 of the tube 42 extends through the layer of Tenon's capsule 44 and through the cornea 16 into the anterior chamber 30 of the eye 12. A scleral graft 50 covers the exposed portion of the tube 42 located between the Tenon's capsule 44 and the cornea 16. A large drainage bleb 52 surrounds the carrier plate 40 and lifts the layer of Tenon's capsule 44 above the sclera 14. 15

As illustrated in Figure 1, in some cases of extremely high intraocular pressure, a large drainage bleb 52 may form. 20 When the drainage bleb 52 becomes large, pressure is placed on the eye tissue and causes various problems. In some of these cases, the large bleb 52 may shrink over time as the intraocular pressure decreases, and the surrounding scar tissue matures. In other cases where the patient's orbits' 25 are small, the problem can be more long term. The present invention, illustrated in Figure 2, adds a small hole 54 in the center of the carrier plate 40 of the glaucoma implant 10. The scar tissue will grow through the hole 54 and form a tether. The scar tissue tether will then attach itself to the 30 sclera 14. This scar tissue growth through the hole 54 will reduce the size of the drainage bleb 52 on both sides of the carrier plate 40 by pulling the perimeter of the bleb 52 towards the plate, and forming a dimple 55 in the center of the bleb 52. The decreased size of the newly tethered 35 drainage bleb 52 will reduce the overall pressure against the eye tissues on both sides of the plate 40, thus reducing the

possibilities of vision impairment. In addition, the scar tissue will grow through the hole 54 in the implant 10 and anchor the drainage bleb 52 and plate 40 close to the sclera 14 to prevent any protrusion problems into the orbit of the eye 12.

The preferred embodiment of a single holed implant 10 is shown in more detail in Figure 4. The carrier plate 40 is generally spherical in shape, and has a perimeter which is elliptical. The surface area of the plate 40 is preferably in the range of 100 to 600 mm<sup>2</sup> depending on glaucoma condition and the radius of curvature of the plate is preferably 12 to 14 mm. The thickness of the plate 40 is preferably in the range of 0.5 to 2.0 mm. A small hole 54 with a diameter preferably between 50 microns and 10 mm is centrally located anywhere outside of a 500 micron distance from any edge of the implant 10 to facilitate a tethered bleb formation. More preferably, the hole 54 is 800 microns in diameter. In the single holed embodiment illustrated in Figure 4, the hole 54 is preferably formed in the center of the carrier plate to provide the greatest reduction in the size of the bleb. The carrier plate 40 includes a raised ridge 56 formed adjacent one of the larger-radius perimeter edges of the ellipse, on the convex spherical surface. The rounded edge of the plate 40 extending on either side of the raised ridge 56, not including that portion of the plate 40 adjacent the ridge 56, is entirely radiused, tapered, and blended so as to facilitate insertion as described below. The inner surface of the carrier plate 40 is concave so as to conform to the curvature of the eye 12 and the curvature of the ridge 56 matches the curvature of the sclera 14. An extension 58 of the carrier plate 40 is formed adjacent the ridge 56 and includes two small suture holes 60, 62. The suture holes 60, 62 allow the carrier plate 40 to be held in position in the eye 12 as the drainage bleb 52 forms. The growth of scar tissue in the suture holes 60, 62 is blocked by the suture material, therefore these suture holes 60, 62 do not have the same bleb reducing effect as the hole 54 in the main body of the carrier

plate. Further, the suture holes 60, 62 are located on the posterior perimeter of the carrier plate 40 which is within the 500 micron distance limit from the perimeter of the implant 10, and thus renders these hole ineffective in the reduction of the bleb 52 size. If scar tissue was able to form within these suture holes 60, 62, the reduction in the size of the bleb 52 would not be significant enough, as the dimple 55 in the bleb 52 would be formed at the perimeter, and the main portion of the drainage bleb would still be large enough to cause the above discussed complications.

The drainage tube 42 is connected to the carrier plate 40 with adhesive, such as Clear Silicone Rubber Adhesive RTV-118 manufactured by General Electric Silicone Products of Waterford, New York, via a small hole 64 formed in the ridge 56 and is bonded to the plate 40 using well-known bonding techniques. The first end 46 of the tube 42 thus drains into the recess formed at the junction of the ridge 56 and the smooth outer surface of the carrier plate 40. The plate 40 is preferably formed of silicone elastomer, such as SILASTIC™, Medical Grade Q7-4765, 65 Shore A, manufactured by Dow Corning Corporation of Midland, Michigan, although other silicone elastomers in the range of 40-85 Shore A and having good elastic memory are also suitable. The silicone elastomer is filled with a radiopaque material, such as Barium Sulfate, so that the implant is visible in X-ray procedures, thereby allowing patient progress monitoring. The drainage tube 42 is preferably a 1.0 to 3.0 French flow tube, approximately 10 mm in length, formed of SILASTIC™, Medical Grade RX-50, also available from Dow Corning Corporation.

The present invention can be implanted using known ophthalmological surgical techniques and, with reference to Figures 2-4, the surgical implant procedure will be briefly described. An initial incision 70 is made in the Tenon's capsule 44 proximal the limbus 22. The carrier plate 40 is inserted through this incision 70 and positioned beneath the Tenon's capsule 44 and a portion of the rectus muscle 72, thus covering the sclera 14. The carrier plate 40 can be sutured

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to the sclera 14, or alternatively, to the rectus muscle 72 if a larger implant 10 is used, with the suture holes 60, 62. The drainage tube 42 is tunneled out through the Tenon's capsule 44 and in through the limbus 22 such that the second  
5 end 48 of the tube 42 extends into the anterior chamber 30 of the eye 12. The exposed portion of the drainage tube 42 is then covered with the scleral graft 50. The drainage tube 42 is sutured closed with a suture(s) 74 to prevent any drainage of aqueous prior to formation of the bleb tissue 52 over the  
10 carrier plate 40.

The formation of the bleb 52 occurs in response to the introduction of the carrier plate 40 into the tissue of the eye 12. The bleb 52 comprises a thin layer of connective tissue which encapsulates the carrier plate 40, thus lifting  
15 the Tenon's capsule 44 above the sclera 14 as shown. Typically, bleb formation occurs in the range of 2 to 8 weeks postoperatively, at which time additional surgery can be performed to remove the suture 74 and allow flow of aqueous from the anterior chamber 30 to the bleb 52 via the drainage  
20 tube 42. Alternatively, a dissolving suture can be used to seal the drainage tube 42. Further, a dissolving plug 76 can be placed in the drainage tube 42 to ensure that the majority of aqueous flow does not begin until formation of the bleb 52 is complete. The dissolving plug 76 is preferably formed of  
25 Poly Vinyl Alcohol (PVA), Poly Vinyl Pyrolidone (PVP), enzymatically activated collagen, or other biomedically suitable materials which slowly dissolve, thus gradually permitting the flow of aqueous and relieving intraocular pressure. After removal or dissolution of the suture 74 or  
30 dissolving plug 76 blocking the drainage tube 42, the aqueous flow between the tube 42 and bleb 52 is advantageously a patent flow, allowing for both flow from the anterior chamber 30 to the bleb 52 and vice versa. This ensures that retrograde flow from the bleb 52 to the anterior chamber 30,  
35 occurring in response to pressure on the eye 12 from the outside, for example, when the lid is forced closed or when the eyeball is pressed on with a finger, does not adversely or

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harmfully affect intraocular pressure within the eye 12. The fluid contained in the bleb 52 seeps through the bleb into intracellular spaces within eye 12 and is then removed through surrounding capillaries or lymphatics.

5           The flexible, elastomeric material used to form the present invention and its elliptical shape allow the implant 10 to be inserted much more easily than previously realized with other glaucoma treatment implants. During the insertion process, the carrier plate 40 can be "folded" in half about 10 the axis of the tube 42 and then inserted through the incision 70. Once placed through the incision 70, the carrier plate 40 will return to its original shape and can be positioned so as to cover the sclera 14, as described above. Further, the material from which the plate 40 is formed is soft and 15 pliable, which results in much less trauma and irritation to the surrounding tissues and vasculature than experienced with a rigid plate device. In addition, since the plate 40 is folded, a smaller incision can be made in the Tenon's capsule 44. Thus, the pliable carrier plate 40 significantly 20 decreases the surgical procedure length while also minimizing tissue and vasculature damage which can occur in the insertion process.

          An alternative embodiment of the present invention is illustrated in Figure 5. Figure 5 illustrates an implant 25 80 with two holes 54 formed in the carrier plate 40. The holes 54 are once again between 50 microns and 10 mm in diameter, and are preferably placed in horizontal alignment across the surface of the plate 40. As the number of holes 54 in the carrier plate 40 increases, preferably the diameter of 30 the holes 54 decreases proportionally, but remain within the above range of preferable diameters. In this embodiment, the holes 54 will facilitate the formation of two dimples 55 in the tissue of the drainage bleb 52. Thus, the overall height of the bleb 52 in both the upper and lower directions will be 35 significantly decreased as the bleb 52 is pulled toward the carrier plate 40 at both of the hole 54 locations.

          Another alternative embodiment of the present invention

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is illustrated in Figure 6. Figure 6 illustrates an implant 90 with essentially the same shape as the embodiments illustrated in Figures 4-5, with the addition of a plurality of horizontally aligned holes 54 in the carrier plate 40. Each of the holes 54 will form a dimple 45 in the drainage bleb 52 by permitting scar tissue growth through each of the holes 54, thus decreasing the overall height of the bleb 52. As the number of holes increases in the carrier plate 40, the number of dimples 55 in the resulting drainage bleb 52 will increase proportionately until the horizontal area of the carrier plate 40 and the diameter of the holes 54 limit the addition of other holes 54.

Although the invention has been described with reference to specific embodiments, the description is intended to be illustrative of the invention and is not intended to be limiting. Various modifications and applications may occur to those skilled in the art without departing from the true spirit and scope of the invention as defined in the appended claims.

WHAT IS CLAIMED IS:

1. An implant (10) for draining aqueous fluid from an eye (12), comprising a thin, elastomeric plate (40) having first and second surfaces joined at the plate perimeter, said perimeter of said plate (40) being elliptical, said first and second surfaces curved spherically to conform to the curvature of said eye (12), the implant (10) characterized by;
- 5
- at least one through hole (54) positioned centrally in said plate (40) and sized to allow growth of scar tissue through said hole (54); and
- 10
- an elastomeric drainage tube (42) attached to said plate (40), said drainage tube (42) comprising a first end (46) and a second end (48), said first end (46) open onto one of said first and second surfaces of said elastomeric plate (40) and wherein said second end (48) extends for connection with said eye (12) to provide fluid communication between said eye (12) and said one of said first and second surfaces of said elastomeric plate (40).
- 15
2. The implant (10) defined in Claim 1, further including first and second apertures (60, 62) formed proximate to the perimeter of said elastomeric plate (40), wherein said first and second apertures (60, 62) provide first and second suture locations to attach said elastomeric plate (40) to said eye (12).
- 20
3. The implant (10) as defined in Claim 1, wherein said elastomeric plate (40) and said elastomeric drainage tube (42) are formed of silicone elastomer.
- 25
4. The implant (10) as defined in Claim 1, wherein said elastomeric plate (40) is radio-opaque.
- 30
5. The implant (10) as defined in Claim 1, wherein the surface area of said plate (40) is in the range of 100 to 600 mm<sup>2</sup>.
- 35
6. The implant (10) as defined in Claim 1, wherein said drainage tube (42) includes a dissolving plug (76) positioned therein, said dissolving plug (76) for controlling said flow

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between said eye (12) and one of said first and second surfaces of said elastomeric plate (40).

7. The implant (10) as defined in Claim 1, wherein said plate (40) comprises a plurality of centrally positioned and sized through holes (54) to allow the growth of scar tissue through said plate (40).

8. The implant (10) as defined in Claim 1, wherein said plate (40) comprises a single centrally positioned through hole (54) sized to be completely filled with scar tissue.

9. The implant (10) as defined in Claim 1, wherein said at least one through hole (54) has a diameter between 50 microns and 10 mm.

10. The implant (10) as defined in Claim 9, wherein said at least one through hole (54) has a diameter of 800 microns.

11. The implant (10) as defined in Claim 1, wherein said at least one through hole (54) is positioned within at least 500 microns from the perimeter of said plate (40).

12. The implant (10) as defined in Claim 1, wherein said implant (10) enables the growth of scar tissue to form a drainage bleb (52) around said plate (40) with at least a dimple formed in said bleb (52) at the location of said hole (54).

13. A method of treating glaucoma, using an implant (10) comprising an elastomeric plate (40) attached to an elastomeric drainage tube (42), characterized by:

making an incision in the Tenon's capsule (44) of an eye (12);

inserting an elastomeric plate (40), wherein said elastomeric plate (40) comprises at least one centrally located through hole (54) sized to be completely filled with scar tissue, beneath said Tenon's capsule (44) and above the sclera (14) to cause the formation of a bleb (52) around said elastomeric plate (40) and to enable the growth of scar tissue through said at least one centrally located through hole (54) to limit the height of said bleb (52); and

positioning said drainage tube (42) within said eye



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(12) so as to provide fluid communication between said eye (12) and said elastomeric plate (40).

14. The method of Claim 13, wherein said growth of scar tissue through said at least one centrally located through hole (54) attaches said scar tissue of said bleb (52) through  
5 said at least one centrally located through hole (54) to said sclera (14).

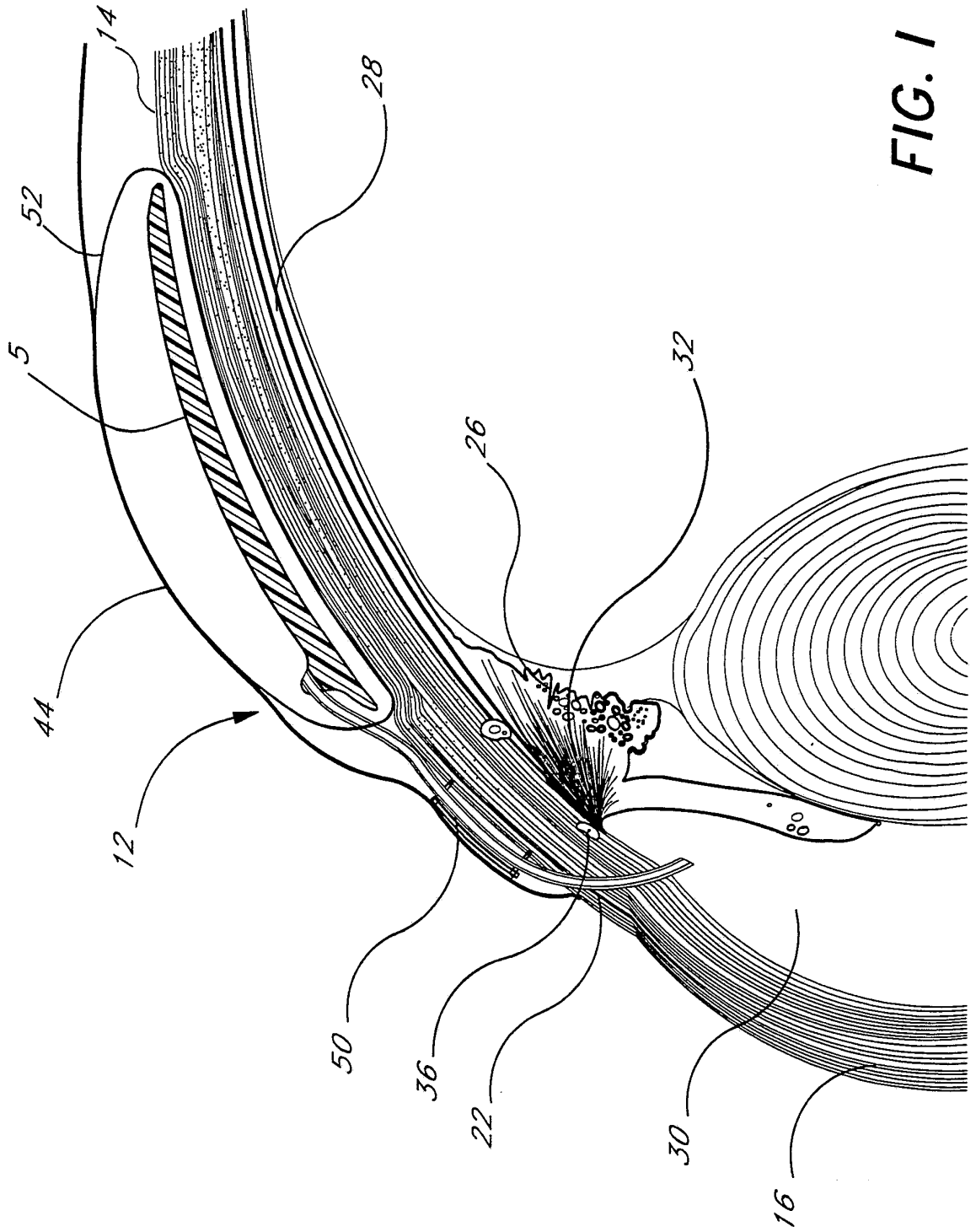


FIG. 1

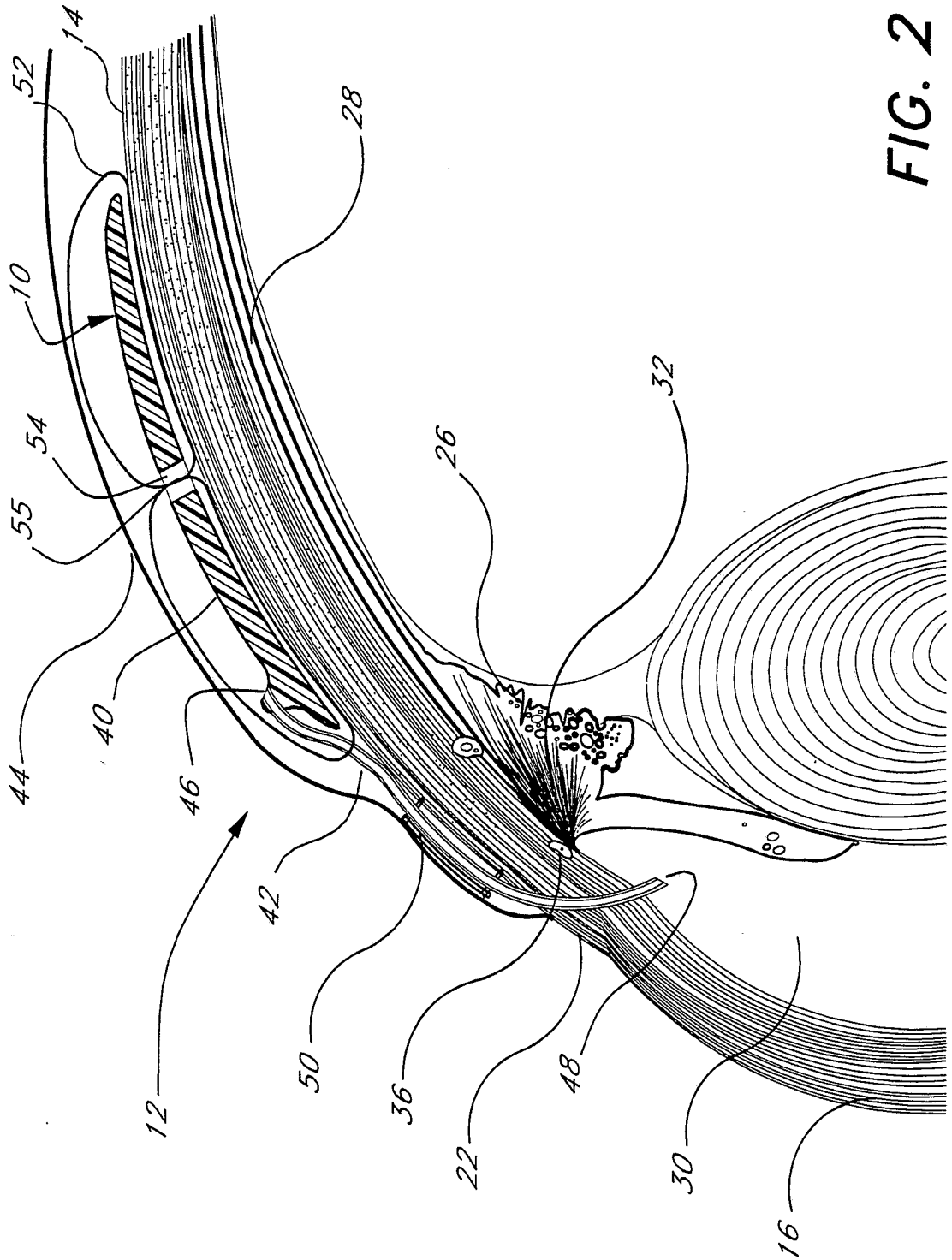
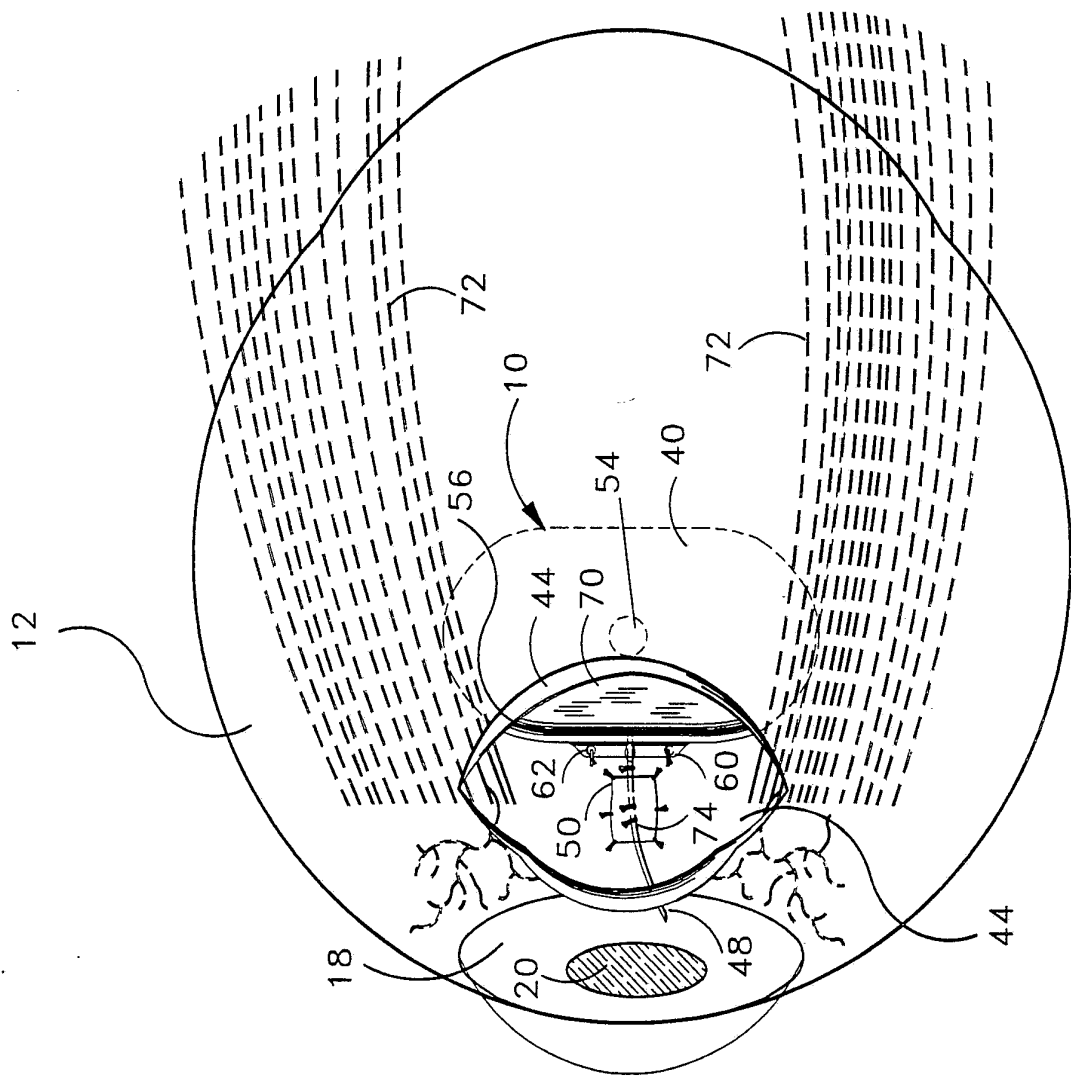


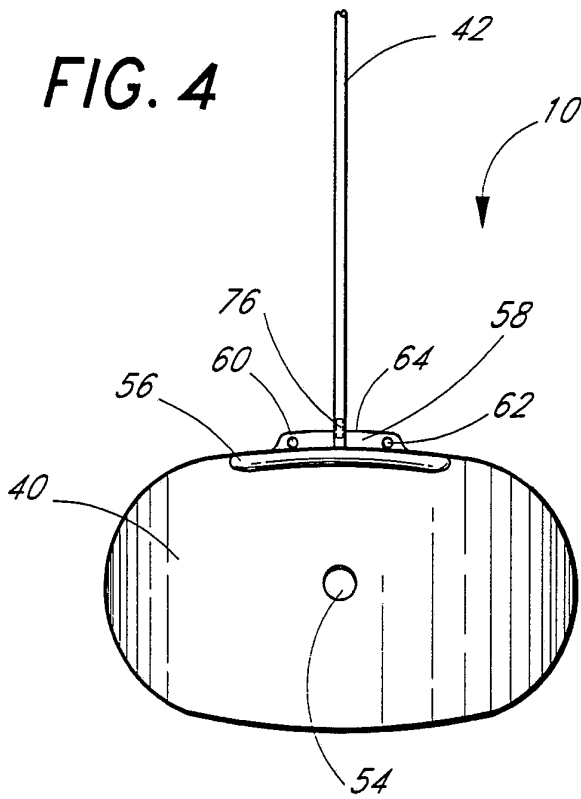
FIG. 2

FIG. 3

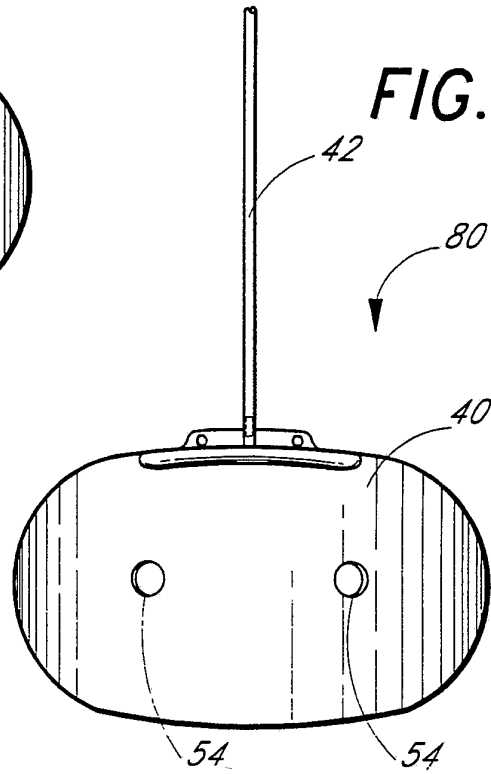


**SUBSTITUTE SHEET**

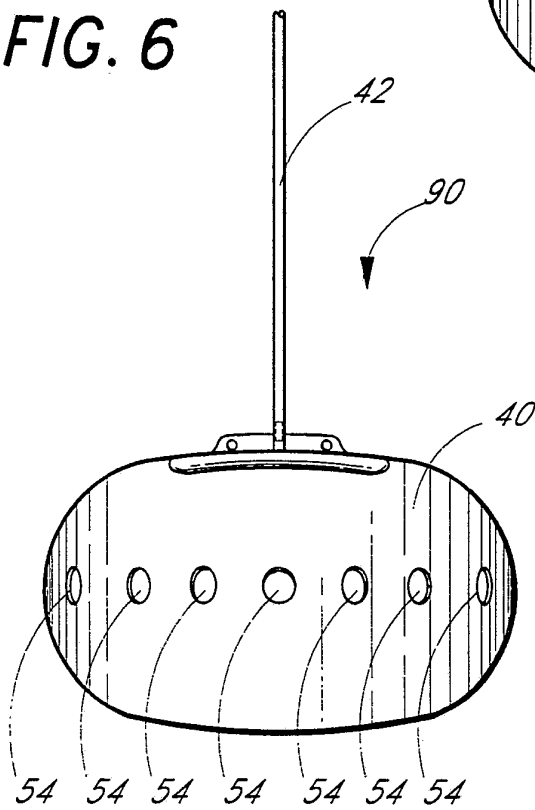
**FIG. 4**



**FIG. 5**



**FIG. 6**



**INTERNATIONAL SEARCH REPORT**

International Application No

PCT/US 93/03225

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (if several classification symbols apply, indicate all) <sup>6</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC Int.Cl. 5 A61F9/00		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
Int.Cl. 5	A61F	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>8</sup>		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT<sup>9</sup></b>		
Category <sup>o</sup>	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
Y	WO,A,9 118 568 (WRIGHT MEDICAL) 12 December 1991 see the whole document ---	1-12
Y	EP,A,0 102 747 (WHITE) 14 March 1984 see page 6, line 6-8; figure 2 ---	1-12
A	US,A,3 159 161 (NESS) 1 December 1964 ---	-
A	US,A,4 521 210 (WONG) 4 June 1985 -----	-
<p><sup>o</sup> Special categories of cited documents : <sup>10</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"I." document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&amp;" document member of the same patent family</p>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search <p align="center">07 JULY 1993</p>		Date of Mailing of this International Search Report <p align="center">10. 08. 93</p>
International Searching Authority <p align="center">EUROPEAN PATENT OFFICE</p>		Signature of Authorized Officer <p align="center">STEENBAKKER J.</p>

# INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 93/03225

## Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1.  Claims Nos.: 13-14  
because they relate to subject matter not required to be searched by this Authority, namely:  
Method for treatment of the human body by surgery  
Please see Rule 39.1(iv) PCT
2.  Claims Nos.:  
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3.  Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1.  As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2.  As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.  As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4.  No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- The additional search fees were accompanied by the applicant's protest.
- No protest accompanied the payment of additional search fees.

**ANNEX TO THE INTERNATIONAL SEARCH REPORT  
ON INTERNATIONAL PATENT APPLICATION NO.**

US 9303225  
SA 72786

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on  
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information. 07/07/93

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO-A-9118568	12-12-91	US-A- 5178604	12-01-93
		AU-A- 8061391	31-12-91
		EP-A- 0532654	24-03-93
EP-A-0102747	14-03-84	US-A- 4554918	26-11-85
		CA-A- 1235854	03-05-88
		JP-C- 1679770	13-07-92
		JP-B- 3034943	24-05-91
		JP-A- 59040854	06-03-84
US-A-3159161		None	
US-A-4521210	04-06-85	None	