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(57) **Abrégé/Abstract:**

A composition comprising Polytrimethylene terephthalate (PTT) with a reduced emission of acrolein is obtained by contacting Polytrimethylene terephthalate (PTT) resin with an effective amount of a melt unstable, organic nitrogen-containing stabilizing compound. Such PTT resin has an acrolein formation rate at 280° C of less than 15 ppm/minute. Preferably the residual acrolein content of the PTT resin is less than 5 ppm. Preferred additive compounds include amines, amino acids, amidines, urea and other N-compounds. The additive compounds are added to the polymer in molten state and/or to the resin, which is then processed to fibers, filaments, non-wovens, films and/or mouldings.

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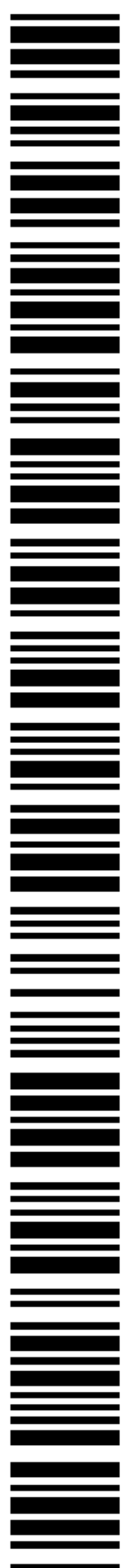
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(54) Title: POLYTRIMETHYLENE TEREPHTHALATE RESINS WITH IMPROVED PROPERTIES

(57) Abstract: A composition comprising Polytrimethylene terephthalate (PTT) with a reduced emission of acrolein is obtained by contacting Polytrimethylene terephthalate (PTT) resin with an effective amount of a melt unstable, organic nitrogen-containing stabilizing compound. Such PTT resin has an acrolein formation rate at 280° C of less than 15 ppm/minute. Preferably the residual acrolein content of the PTT resin is less than 5 ppm. Preferred additive compounds include amines, amino acids, amidines, urea and other N-compounds. The additive compounds are added to the polymer in molten state and/or to the resin, which is then processed to fibers, filaments, non-wovens, films and/or mouldings.



WO 03/080702 A1

25259-127

1

**POLYTRIMETHYLENE TEREPHTHALATE RESINS WITH IMPROVED
PROPERTIES**

The present invention relates to polytrimethylene terephthalate (PTT) resins having a low contaminants formation rate and a low content of residual contaminants, to a method for the production of such resins and to articles obtained from said resins.

In general the polytrimethylene terephthalate resins used for the production of filaments, fibers and spin-fleeces for carpets, textile goods (wear, room textiles, technical textiles), further for the production of films and plastic materials have intrinsic viscosities usually above 0.75 dl/g. Resins with these values are obtained either by an all-melt polycondensation process of terephthalic acid or dimethylterephthalate with propanediol or by a two step process of melt and solid state polycondensation process, whereas in the first polycondensation reaction the intrinsic viscosity generally does not reach values higher than 0.6-0.7 dl/g and the resin viscosity has to be increased by solid-state polycondensation (SSP).

The all-melt process e.g. is performed as set forth in US 6 277 947, a melt plus SSP process e.g. is disclosed in WO 97/23543.

The SSP reaction is performed by heating the pellets of the resin, after its crystallization, to a temperature from about 180° to 230° C in a stream of inert gas (nitrogen or others) for a time sufficient to obtain the intended IV value.

During resin pelletizing and treatment steps such as extrusion of the chips to spin filaments, fibers and fleeces for carpets, textile goods (wear, room textiles, technical textiles) and further to produce films and plastic materials, contaminants are generated in considerable amounts.

Amongst the contaminants acrolein plays an important role. The residual acrolein content of the products can exceed up to 50 ppm and the acrolein formation rate, measured at 280° C., can be higher than 30 ppm/minute.

The presence of acrolein, like the presence of other contaminants, negatively affects the application of PTT products, specifically in presence of temperatures higher than 60 °C.

Accordingly, it is desirable to have the lowest possible acrolein content in the resin that is used in human environment.

It is also desirable for articles which do not make contact with wear and room textiles to have a low residual acrolein content.

In order to obtain articles having a low residual acrolein content, the initial resin must be characterized not only by a low acrolein content but also and preferably by a low rate of acrolein formation at the process temperatures used to prepare the articles and at the thermal conditions of their application, i.e. during concentrated exposure to the sun's rays, ironing or drying processes.

Methods are known for obtaining polytrimethylene terephthalate resins with a low acrolein formation rate. It was found that PTT thermal stabilizers and antioxidants reduce the formation of acrolein in PTT when heated/aged in air as disclosed by US 6,093,786 and US 6,242,558. But PTT comprising these additives is deemed to involve the drawback of showing a considerable residual acrolein formation rate at ambient temperatures.

EP-A 1 142 955 discloses a titanium oxide-containing PTT resin composition. A PTT containing titanium oxide has the problem that the PTT forms large amounts of acrolein and allyl alcohol in comparison with PTT without titanium oxide. Therefore, in EP-A 1 142 955 the polycondensation is carried out in presence of a phosphorous compound and/or a hindered phenol in order to inhibit the generation of by products such as acrolein and allyl alcohol.

25259-127

4

The generation of dipropylene glycol as a pre product of acrolein during PTT fabrication can be reduced by addition of basic metal salts to the reaction mixture before or during the polycondensation (US 2002/010310 A1) .

In WO 01/81447 a PTT polymer is disclosed with reduced amounts of dipropylene glycol monomer units. This composition is obtained without addition of any stabilizers and when heated in air, it has a reduced tendency to generate acrolein.

WO 00/58393 discloses melt stable aliphatic and aromatic amines and amides as stabilizing additives for 3-hydroxypropanoxy terminated polymers which reduce the emission of acrolein from such polymers (e.g. PTT).

Surprisingly it has been found that the emission of acrolein from a Polytrimethylene terephthalate (PTT) resin can be reduced by a composition comprising Polytrimethylene terephthalate (PTT), wherein the composition is obtainable by contacting molten Polytrimethylene terephthalate (PTT) resin with an effective amount of a melt unstable, organic nitrogen-containing stabilizing compound.

25259-127

4a

According to one aspect of the present invention, there is provided a use of one or more melt unstable, organic nitrogen-containing stabilizing compound for reducing the emission of acrolein from a composition comprising Polytrimethylene terephthalate (PTT), wherein said composition is obtained by contacting molten

5 Polytrimethylene terephthalate (PTT) resin with an effective amount of said melt unstable, organic nitrogen-containing stabilizing compound.

The term melt unstable means that said organic nitrogen-containing stabilizing compound has a decomposition temperature which is lower than the usual temperature of a PTT melt during processing of

about 250-280°C. Said decomposition temperatures of compounds are not determined in a PTT melt itself but by usual analytical methods (e.g. kofler hot bench). Such methods and decomposition temperatures are generally known from literature (e.g. Handbook of Chemistry and Physics, 83th edition, CRC Press, Boca Raton, 2002).

According to the invention there is provided for the first time a polytrimethylene terephthalate (PTT) resin composition having an acrolein formation rate at 280°C of less than 15 ppm/minute, preferably lower than 1 ppm/minute and particularly lower than 0.1 ppm/min. The PTT resin composition of the invention advantageously is characterized by a low acrolein content of < 5ppm, preferred < 1 ppm and most preferred < 0.1 ppm.

The said compound can be added to the PTT either when the PTT is in the molten state or when the PTT is in the solid state, provided that the solid state PTT is processed thereafter through the molten state, thereby allowing for a thorough mixing of PTT and additive.

The amount of compound to be added to the PTT may vary over a broad range. It is preferred, however, that the compound is added in an amount of 10-30.000 ppm based on the total weight of the PTT.

The behavior of the polytrimethylene terephthalate resins comprising substances according to the present

invention is unusual with respect to the formation of acrolein, since the compounds usually added to PTT as stabilizers and antioxidants do not result in a limitation of the acrolein content or the formation rate of acrolein.

It is known that thermal stabilizers and antioxidants in an amount in the range from 0.1 to 1% by weight are added to the Polytrimethylene terephthalate resin during the preparation of said resin in the esterification or transesterification step or in the subsequent step of polycondensation in the melt. Widely used thermal stabilizers for the purpose of stabilization embrace e.g. phosphorous compounds. Widely used antioxidants encompass e.g. hindered phenols.

It is known from US 6,093,786 and US 6,242,558 that the generation of acrolein in the destillate streams during the polymerization of PTT is reduced when an organo-phosphite thermal stabilizer is added during the reaction and also that the addition of a hindered phenolic antioxidant to PTT results in a polymer which is lower in color and less likely to generate acrolein when heated/aged in air. The resulting PTT resins have acrolein concentrations of > 5 ppm in the PTT.

US 6,326,456 discloses phosphorous compounds, hindered phenolic esters and organophosphites as stabilizers which stop the catalysis of the thermal degradation of PTT melt by ions of heavy metals.

25259-127

7

Using the compounds in accordance with the present invention in concentrations of 10 to 30.000 ppm related to the polymer the concentration of acrolein in the pellets can be reduced to < 5 ppm preferably < 1 ppm and most preferred < 0.1 ppm.

- 5 According to another aspect of the present invention, there is provided the use as described herein, wherein the composition further comprises one or more polymer stabilizers selected from the group consisting of phosphorous acid, phosphoric acid, alkylesters of phosphoric acid, hydroxyalkylester of phosphoric acid, diphosphites and phosphonic acids in a concentration of 1 - 200 ppm as
10 phosphorus in the composition.

The compounds preferably are added to the PTT melt before pelletizing. These compounds reduce the content of acrolein in the PTT after re-extrusion of the chips and spinning to fibers or processing to other application products. It was found that the effect of the said compounds continued also under solid conditions
15 and the acrolein content in the chips, fibers and other application products still decreased.

Heating the PTT products the acrolein formation rate dramatically is lowered as well.

Preferred examples of such compounds which reduce the emission of acrolein are
20 organic additives characterized as molecules containing at least one hydrogen-substituted nitrogen and at least one additional hydrogen-substituted heteroatom including oxygen, nitrogen or sulfur, bonded to the carbon skeleton of the molecule.

Preferred examples of these additives to reduce the emission of acrolein from
25 PTT are selected from the group consisting of

1-aminoethanol,
N-acetylethanolamine,
triacetondiamine,
allantoin,
2-amino-2-methyl-1,3-propanediol,
4-amino-3-hydroxybenzoic acid,
benzimidazolamide,
antranilic acid,
dianilinoethane,
malonamide,
o-mercaptobenzamide,
salicylamide,
4-aminosalicylic acid,
salicylanilide,
aminoiminomethanesulphinic acid,
6-aminohexanoic acid,
2-amino-4-butyric acid,
N-(2-acetamido)-iminodiacetic acid, and/or
D-glucosamine.

In another embodiment the compound which is added for reducing the emission of acrolein is an amino acid or a derivative of an amino acid. Preferred examples are selected from the group consisting of

glycine,
N-benzoylglycine (hippuric acid),
alanine,
serine,
proline,

arginine,
glutamine and/or
cysteine.

In addition another group of compounds was found which also effect an acrolein reduction in PTT as

amidines with the formula $\text{HN}=\text{C}(\text{NH}_2)\text{-R}$, or wherein R is hydrogen, $\text{C}_1\text{-C}_6$ alkyl or $\text{C}_5\text{-C}_6$ cycloalkyl or $\text{C}_2\text{-C}_6$ alkylene having a functional end group selected from -COOH, -OH, -NH₂ and =NH, or R is phenyl, aminophenyl, carboxyphenyl, hydroxyphenyl, benzyl.

Particularly preferred amidines include formamidine, formamidine, acetamidine, propionamidine, benzamidine and/or 4-aminobenzamidine, and their salts.

Furthermore the following compounds effect on acrolein: urea and thiourea and their derivatives as biuret, guanidine and its derivatives, isatine (2,3-dihydroindol-2,3-dione), 2h-3,1 benzoxazine-2,4-(1h)-dione (isatoic acid), 1-methyl urea, N-methyl-carbanilid, carbamidoxide, phthalamaic acid, N,N'-diethylthiourea and/or N,N'-diphenylthiourea.

It should be noted that all of the above additives can be used singly or in a mixture of two or more compounds.

Said compounds preferably are added to the resin in the melt by mixing before pelletizing or in an extruder before forming moldings or fibers or before subjecting the resin to the SSP step.

The treatment of the resin in the molten state can be advantageously performed in an inert-gas atmosphere (nitrogen), for example by passing a stream of inert gas flow in the environment in which preparation of the articles occurs. It is also possible to work in air, but less satisfactory results are obtained.

It has been found, and it is another aspect of the invention, that it is possible to avoid coloring problems due to the presence of the compounds in accordance with the present invention in the melt or when the solid resin is subjected to SSP at a temperature above 180° C or when the solid resin is re-extruded before forming moldings and fibers by using these compounds in combination with thermal stabilizers and antioxidants.

As already indicated, the antioxidants can be used in combination with the said acrolein converting compounds can be used in the process according to the present invention.

The antioxidants preferably include phosphites having the formula $P(OR')_3$, whereas R are identical or different and are alkyl or aryl groups.

25259-127

11

It is also possible to use phosphates having the formula $OP(OR)_3$, whereas R has the above mentioned meaning.

Diphosphite compounds such as "Ultranox™ 626" or "Ultranox™ 627" (Brand names of compounds marketed by General Electric Specialty Chemicals) are
5 preferred.

Especially preferred are phosphonic acid derivatives of the formula $Z-R-(PO)(OH)_2$ with $R = (CH_2)_n$ and $n = 1-6$ and $Z = COOH, OH$ or NH_2 .

Other antioxidants which can be used are phenolic antioxidants, such as hindered phenolic compounds, for example the compound "Irganox™ 1010" or "Irganox™
10 1076" by Ciba-Geigy or the compounds as discussed in 6,093,786 and US 6,242,558.

According to another aspect of the present invention, there is provided the use as described herein, wherein the composition further comprises thermo-oxidative polymer stabilisers as phenolic antioxidants in concentrations of 0.1 - 3% by
15 weight.

The PTT can comprise up to 20% other monomer units as naphthalene dicarbonic acid or hydroxybenzoic acid or other diols like butanediol or ethanediol or cyclohexanediol.

In accordance with the present invention also polymer blends up to 20 wt.-% with
20 other polyesters or combinations of them as polybutylene terephthalate, polyethylene terephthalate, polyethylene naphthalate and/or copolyethylene terephthalate can be used as PTT resins.

Resins with a low acrolein formation rate and low acrolein content having an intrinsic viscosity of more than 0.7 dl/g or more than 0.75 dl/g and being obtained
25 in an all-melt process or by additional solid stating are particularly suitable for the production of filaments, fibers and spin-fleeces for carpets, textile goods (wear, room textiles, technical textiles), further for the production of films and plastic materials and for any other application which requires a low acrolein content and a low acrolein formation rate.

25259-127

12

According to another aspect of the present invention, there is provided the use as described herein, wherein the composition has been subjected to a solid-state polycondensation reaction in an inert-gas atmosphere.

5 The following examples are given by way of non-limitative illustration of the invention.

Analytical Methods:

Acrolein content by Headspace-GC

1 g of PTT polymer which has been ground in liquid nitrogen is heated in a closed vial under nitrogen atmosphere at 150°C for 30 minutes. From the vapour space
10 of the vial a sample is taken and transferred to a gas chromatograph equipped with a flame ionization detector for analysis of the acrolein content.

Acrolein formation by Thermodesorption-GC

Prior to analysis PTT polymer is ground in liquid nitrogen. A sample of 200 mg is heated in a nitrogen stream at 280°C for 12 minutes. The nitrogen-stream is
15 passed through a trap filled with TENAX (reg. trade mark) where the organic components are removed from the stream. After the specified time the organic load is

removed from the trap by rapid temperature increase transferred by a nitrogen stream to a gas chromatograph (FID) where it is further analyzed.

Intrinsic viscosity (IV)

125 - 145 mg polymer are weighed into a cylindrical dissolution vessel, 25 ml phenol/1,2 dichlorobenzene (60 : 40 w.w.) is added. The sample is stirred 20 min at 135 °C and cooled down. The IV of the solution is measured in an Ubbelohde viscosimeter at 25 °C.

Examples

1. PTT Chips were dried (10h, 130 °C), mixed with the powder of the nitrogen containing compound, extruded by a Husmann Extruder Model ES 30, throughput 6 kg/h at 260 °C. The melt passed a 9 element mixing line (DN15 SMX, Sulzer) within 4 min. and was spun out to strand. The strand was cooled by a 2 m long waterbath and granulated by a Scheer lab cutter to PTT chips. The chips were dried (10h, 130°C) and prepared to analyze the acrolein content.

2. Comparison example, chip

PTT chips without the additives of the present invention were re-extruded under the same conditions as described in example 1 and prepared to analyze the acrolein content.

3. Comparison example, filament

Corterra-type crystalline PTT chips (Shell Oil Company (USA)) with an intrinsic viscosity of 0.91 dl/g, a crystallization temperature of 71°C, and a glass transition temperature of 46°C, were dried in a tumble dryer at a temperature of 130°C to a water content of 11 ppm. The chips were melted in a 3E4 extruder from the firm Barmag, so that the temperature of the melt amounted to 254°C. The melt was then conveyed to the spinning pump through a product line and fed to a spinning pump wherein the melt throughput to the spin pack was controlled to 76.1 g/min. The melt was extruded through a nozzle plate 80 mm in diameter, with 48 holes 0.25 mm in diameter and a length of 0.75 mm. The nozzle pressure amounted to approximately 120 bar.

Subsequently to that, the filaments were cooled off in a blowing shaft with a crossflow quench system having a length of 1500 mm. The cooling air had a speed of 0.55 m/sec., a temperature of 18°C, and a relative humidity of 80%. The filaments were provided with spinning preparation and bundled with the help of an oiling device at a distance of 1500 mm from the nozzle. The oiling device was provided with a TriboFil surface. The quantity of preparation applied amounted to 0.40% in relation to the weight of the thread.

Thereafter the bundled multi-filament yarns were drawn off by the use of a godet system consisting of

two duos, wherein the multi-filament yarns loop each duo one times. The take-up speed at the first duo amounted to 2,987 m/min and the draw-off speed at the second duo amounted to 3,000 m/min.

Finally the heat-treated multi-filament yarns were wound on a type SW6 winder (BARMAG (Germany)) at a winding speed of 3,075 m/min.

The multi-filament yarns had a titer of 248 dtex, a tensile strength of 24,1 cN/tex and an elongation at break of 105 %.

4. The Corterra PTT chips as used in example 3 were mixed after drying with 0.15 wt.-% dried Formamidine acetate and processed in the same way as in example 3. the resulting filaments had a titer of 248 dtex, a tensile strength of 23,6 cN/tex and an elongation at break of 106 %.

5. Re-extruded grounded PTT samples of pellets and POY strands were filled in the desorption apparatus to desorb and analyze the acrolein. The following table shows the results of the analysis:

Sample	Acrolein desorption from original chips [ppm/12 min]	Acrolein desorption from reextruded chip/ fiber [ppm/12 min]	Acrolein reduction [%]
Sample1	426	420	none
Sample1 + 0.25% formamidine acetate	-	0.5	almost 100
Sample2	451	450	none
Sample2 + 0.1% urea	-	1.2	99
Sample3 filament thread of PTT POY 248 dtex	440	420	none
Sample 3 +			

0.15% formamidine acetate	-	1	almost 100
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6. The PTT samples were analysed by the Headspace GC-Method to detect acrolein concentration in the reextruded polymer and filaments. The following table shows the results:

Sample	Acrolein concentration in the reextruded chips [ppm]	Acrolein reduction related to sample1 [%]
Sample1	15	none
Sample1 + 0.1% formamidine acetate	2.2	85
Sample1 + 0.5% formamidine acetate	1.2	92
Sample2	25	none
Sample2 + 0.1% urea	not detectable	100
sample3 filament thread of PTT POY 248 dtex	6	none

sample 3 + 0.15 % formamidine acetate	not detectable	100
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7. Repeating of Headspace GC- Method to analyze acrolein in the PTT Chips after storage of the samples at 25 °C:

Sample	Storage time [days]	Acrolein concentration in the reextruded chips after storage [ppm]	Acrolein reduction related to sample1 [%]
Sample1	0	15	none
Sample1	7	13	13
Sample1 + 0,1% formamidine acetate	7	1.3	90
Sample1 + 0,5% formamidine	7	0.5	96

acetate			
Sample2	7	23	8
Sample2 + 0.05% urea	7	5	78
Sample2 + 0.05% urea	14	1.7	93

8. In the following experiments stabilizing nitrogen containing compounds were mixed with dried PTT and the composition was subsequently reextruded. The acrolein contents in reextruded PTT compositions are shown in the following table. Decomposition temperatures of the compounds were taken from literature.

Sample No.	Nitrogen containing compound (0.1% wt.-% in reextruded PTT)	decomposition point of N-compound [°C]	Lit. ¹⁾	acrolein content in PTT after treatment [ppm]
1	1-aminoethanol	110	1	1,4
2	diethylhydroxylamine	125	2	0,7
3	urea	132	2	1,2
4	N-acetylethanolamine	152	3	2,7
5	cysteine hydrochloride monohydrate	175	2	0,8
6	o-hydroxyhippuric acid	175	2	2,9
7	L-glutamine	186	1	1,2
8	hippuric acid (N-benzoylglycine)	193	4	3,0
9	biuret	190	1	1,0
10	β-alanine	199	1	0,9
11	guanidincarbonate	180	2	0,7

12	formamidine acetate	215	1/6	8,5
13	N-(2-acetamido) - iminodiacetic acid	218	2	3,6
14	L-proline	220	5	3,9
15	serine	228	1	2,7
16	allantoin	230	7	0,5
comparative examples:				
17	-	-	-	26
18	6-caprolactam	>271	2	20
19	polyamide 6	>310	8	17

¹⁾Literature:

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The above results show that nitrogen containing organic compounds whose decomposition temperature is below the processing temperature of PTT (melt unstable compounds) effect a strong decrease of acrolein content in

reextruded PTT. The residual acrolein content is about ten times as high without addition of any stabilizing compound (sample 17). Nitrogen containing compounds which are stable under the processing conditions of PTT (6-caprolactam and polyamide 6, sample 18 and 19) show a much lower effectiveness in decreasing acrolein than melt unstable compounds according to the present invention.

25259-127

22

CLAIMS:

1. A use of one or more melt unstable, organic nitrogen-containing stabilizing compound for reducing the emission of acrolein from a composition comprising Polytrimethylene terephthalate (PTT), wherein said composition is
5 obtained by contacting molten Polytrimethylene terephthalate (PTT) resin with an effective amount of said melt unstable, organic nitrogen-containing stabilizing compound.
2. The use according to claim 1, wherein said composition has an acrolein formation rate at 280°C of less than 15 ppm/minute.
- 10 3. The use according to claim 1, wherein said composition has an acrolein formation rate at 280°C of less than 1 ppm/minute.
4. The use according to claim 1, wherein said composition has an acrolein formation rate at 280°C of less than 0.1 ppm/minute.
5. The use according to any one of claims 1 to 4, wherein the residual
15 acrolein content in the composition is less than 5 ppm.
6. The use according to any one of claims 1 to 4, wherein the residual acrolein content in the composition is less than 1 ppm.
7. The use according to any one of claims 1 to 4, wherein the residual acrolein content in the composition is less than 0.1 ppm.
- 20 8. The use of claim 1, wherein the one or more organic nitrogen-containing stabilizing compound is added in an amount of 10-30.000 ppm based on the total weight of the PTT resin.
9. The use according to any one of claims 1 to 8, wherein the one or more organic nitrogen-containing stabilizing compound to be added is selected
25 from the group consisting of substances having molecular structures containing at least one hydrogen-substituted nitrogen and at least one additional hydrogen-substituted heteroatom wherein each heteroatom is independently oxygen,

25259-127

23

nitrogen or sulfur, wherein the at least one hydrogen-substituted nitrogen and the at least one additional hydrogen-substituted heteroatom are bonded to the carbon skeleton of the molecular structure.

10. The use according to claim 9, wherein the one or more organic
5 nitrogen-containing stabilizing compound to be added is one or more compounds selected from the group consisting of 1-aminoethanol, N-acetyethanolamine, triacetonediamine, allantoin, 2-amino-2-methyl-1,3-propanediol, 4-amino-3-hydroxybenzoic acid, benzimidazolamide, anthranilic acid, dianilinoethane, malonamide, o-mercaptobenzamide, salicylamide,
10 4-aminosalicylic acid, salicylanilide, aminoiminomethanesulphinic acid, 6-aminohexanoic acid, 2-amino-4-butyric acid, N-(2-acetamido)-iminodiacetic acid and D-glucosamine.

11. The use according to any one of claims 1 to 8, wherein the one or more organic nitrogen-containing stabilizing compound to be added is an amino
15 acid or a derivative of an amino acid.

12. The use according to claim 11, wherein the one or more organic nitrogen-containing stabilizing compound to be added is selected from the group consisting of glycine, N-benzoylglycine, alanine, serine, proline, arginine, glutamine and cysteine.

20 13. The use according to any one of claims 1 to 8, wherein the one or more organic nitrogen-containing stabilizing compound to be added is an amidine having the formula $\text{HN}=\text{C}(\text{NH}_2)\text{-R}$, wherein R is H, $\text{C}_1\text{-C}_6$ alkyl or $\text{C}_5\text{-C}_6$ cycloalkyl or $\text{C}_2\text{-C}_6$ alkylene having a functional end group selected from the group consisting of -COOH , -OH , -NH_2 and $=\text{NH}$, or R is selected from the group
25 consisting of phenyl, aminophenyl, carboxyphenyl, hydroxyphenyl and benzyl.

14. The use according to any one of claims 1 to 8, wherein the one or more organic nitrogen-containing stabilizing compound to be added is one or more compounds selected from the group consisting of formamidine, acetamidine, propionamidine, benzamidine and 4-aminobenzamidine.

25259-127

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15. The use according to any one of claims 1 to 8, wherein the one or more organic nitrogen-containing stabilizing compound to be added is one more compounds selected from the group consisting of urea, thiourea, biuret, guanidine, derivatives of guanidine, isatin (2,3-dihydroindol-2,3-dione), 3,1-benzoxazine-
5 2,4-(1H)-dione (isatoic acid), 1-methyl urea, N-methyl-carbanilide, carbamidoxide, phthalamic acid, N,N'-diethylthiourea and N,N'-diphenylthiourea.

16. The use according to any one of claims 1 to 15, wherein the composition has an intrinsic viscosity of greater than 0.7 dl/g.

17. The use according to any one of claims 1 to 16, wherein the
10 composition further comprises up to 20% by weight based on total weight of the composition of one or more components selected from the group consisting of polyethylene terephthalate, polyethylene naphthalate, polybutylene terephthalate and copolyethylene terephthalate.

18. The use according to any one of claims 1 to 17, wherein the
15 composition further comprises one or more polymer stabilizers selected from the group consisting of phosphorous acid, phosphoric acid, alkylesters of phosphoric acid, hydroxyalkylester of phosphoric acid, diphosphites and phosphonic acids in a concentration of 1 - 200 ppm as phosphorus in the composition.

19. The use according to claim 18, wherein the phosphonic acid is
20 selected from the group consisting of 2-carboxyalkylphosphonic acid, 2-hydroxyalkylphosphonic acid and 2-aminoalkylphosphonic acid; and the alkylene group is selected from the group consisting of methylene, propylene, butylene, pentylene and hexylene.

20. The use according to any one of claims 1 to 19, wherein the
25 composition further comprises one or more thermo-oxidative polymer stabilisers as one or more phenolic antioxidants, wherein the concentration of the one or more thermo-oxidative polymer stabilizers is 0.1 - 3% by weight.

21. The use according to claim 20, wherein the phenolic antioxidants are hindered phenolic compounds.

25259-127

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22. The use according to any one of claims 1 to 21, wherein the composition has been subjected to a solid-state polycondensation reaction in an inert-gas atmosphere.