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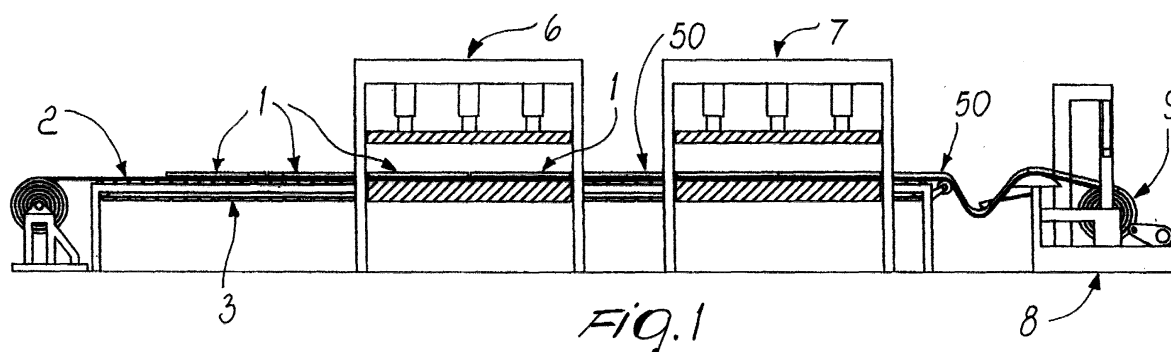
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(54) **Method for obtaining a continuous wooden sheet in roll form**

(57) A method for obtaining a continuous wooden sheet (50) in roll form (9), comprising the preparation of semifinished sheets (1) starting from individual sheets of veneer in flitches by arranging them side by side and splicing them laterally with glue. The method further comprises a step for sequentially positioning, along a longitudinal axis, multiple semifinished sheets on a

backing (2) which is pre-glued with thermosetting adhesive and is unrolled continuously, with arrangement, on the splice, of a first tear-preventing insert, and with insertion of a second locator insert for optical reading. Hot and cold pressing of the sequentially arranged sheets is then performed, followed by a step for rolling, unrolling and sizing the sheet thus obtained and for re-rolling and trimming the resulting roll.



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EUROPEAN SEARCH REPORT

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EP 00 11 8259

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
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CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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EP 00 11 8259

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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