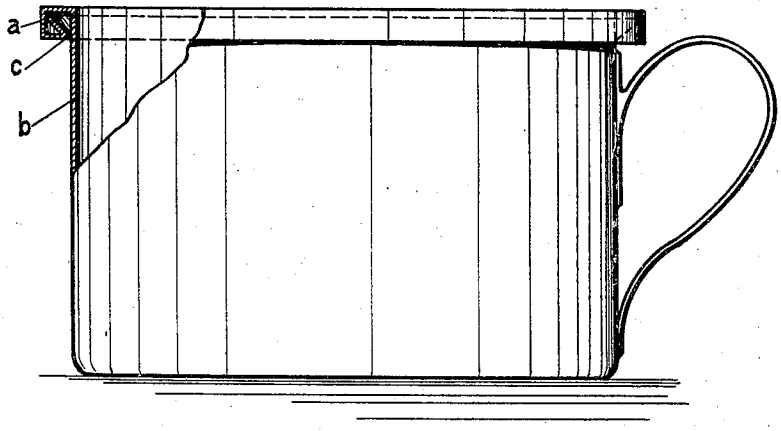
Sept. 25, 1923. 1,468,877

C. COLSMAN

SHEET METAL RECEPTACLE

Filed Nov. 5, 1921



Witnesses:
Hilda Bierig
August Karupe

Inventor
Carl Colsman
by R. W. Bock
Attorney

Patented Sept. 25, 1923. 1,468,877

UNITED STATES PATENT OFFICE.

CARL COLSMAN, OF WERDOHL, GERMANY.

SHEET-METAL RECEPTACLE.

Application filed November 5, 1921. Serial No. 513,175.

To all whom it may concern:

Be it known that I, CARL COLSMAN, residing at Werdohl, Province of Westfalia, Germany, have invented certain new and useful Improvements in Sheet-Metal Receptacles, of which the following is a specification.

My invention relates to improvements in sheet metal receptacles, and one of the objects of the improvements is to provide a receptacle which has a rigid margin. With this object in view my invention consists in providing the receptacle at its margin with an edge shaped border by bending the margin into the form of a bead having an angular cross-section.

For the purpose of explaining the invention an example embodying the same has been illustrated in the accompanying drawing, showing a partial cross-section of the receptacle.

In the example shown in the figure the upper margin *a* of the receptacle *b* is bent into a bead of angular cross-section by bending the same outwards, downwards, and inwards, and the outmost portion of the margin is bent angularly and into the hollow of the bead. Preferably the portion *c* of the margin which is bent inwards is pressed in close contact with the wall of the receptacle.

It will readily be understood that my improved receptacle presents a rigid margin. In addition it looks well, because it appears to be made from strong sheet metal.

My improved construction is particularly designed for use in aluminium receptacles. But I wish it to be understood that I do limit myself to such use.

I claim:

A sheet metal receptacle having its margin bent into a bead of rectangular section, the outmost portion of the margin being angularly bent into the hollow of the bead and from the lower inner part towards the upper and outer corner thereof.

In testimony whereof I have affixed my signature in presence of two witnesses.

CARL COLSMAN.

Witnesses:

WILH. KRUBEL,

THEODOR WELLENBACK.