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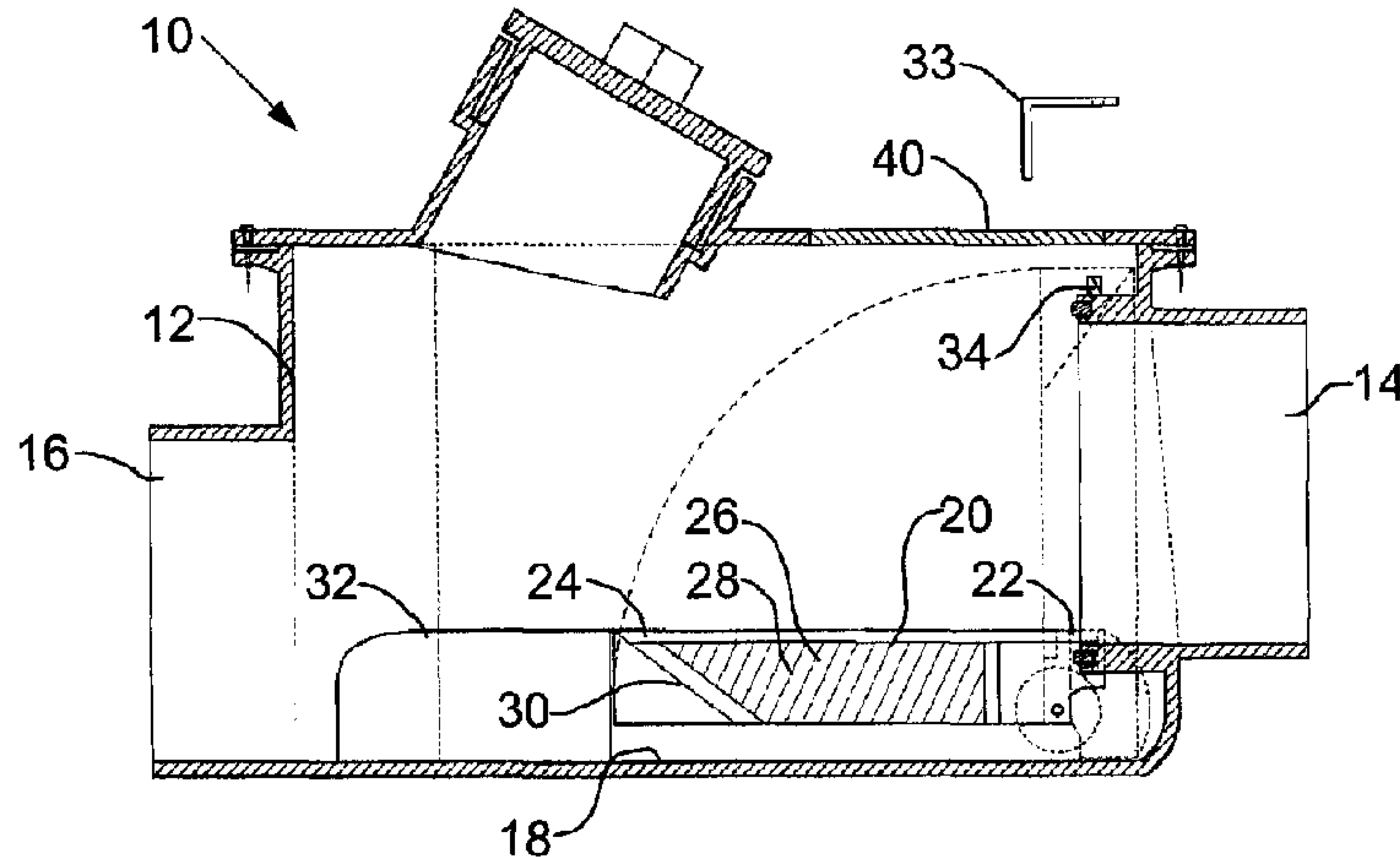
(72) Inventeur/Inventor:
COSCARELLA, GABE, CA

(73) Propriétaire/Owner:
COSCARELLA, GABE, CA

(74) Agent: WOODRUFF, NATHAN V.

(54) Titre : CLAPET ANTIRETOUR SUREQUILIBRE A PROFIL BAS

(54) Title: LOW PROFILE OVERBALANCED BACKWATER VALVE



(57) **Abrégé/Abstract:**

A backwater valve has a hollow valve body with an inlet defined by a vertical surface, an outlet, and a bottom. A pivoting valve member is pivotally movable about a pivot axis between a normally open position along the bottom of the valve body and a closed, vertical position sealing the inlet. The valve member has a hinge end, the pivot axis being positioned at the hinge end. An overbalancing member carried by the valve member biases the float toward the closed position. The overbalancing member comprises at least one of a counterweight and a magnetic element. The overbalancing member is positioned at the hinge end and spaced from the pivot axis such that the overbalancing member is vertically above the pivot axis when the valve member is in the open position and horizontally over from the pivot axis when the valve member is in the closed position.

ABSTRACT OF THE DISCLOSURE

A backwater valve has a hollow valve body with an inlet defined by a vertical surface, an outlet, and a bottom. A pivoting valve member is pivotally movable about a pivot axis between a normally open position along the bottom of the valve body and a closed, vertical position sealing the inlet. The valve member has a hinge end, the pivot axis being positioned at the hinge end. An overbalancing member carried by the valve member biases the float toward the closed position. The overbalancing member comprises at least one of a counterweight and a magnetic element. The overbalancing member is positioned at the hinge end and spaced from the pivot axis such that the overbalancing member is vertically above the pivot axis when the valve member is in the open position and horizontally over from the pivot axis when the valve member is in the closed position.

TITLE

[0001] Low Profile Overbalanced Backwater Valve

FIELD

5 [0002] The present invention relates to a backwater valve used to prevent a backflow of sewage into a home.

BACKGROUND

[0003] United States Patent 5,406,972 (Coscarella et al) relates to a backwater valve
10 which prevents a backflow of sewage into a home. This backwater valve needs a minimum amount of clearance space. As a result, there are some installations for which the valve is not suited because there is insufficient clearance space.

SUMMARY

15 [0004] According to an aspect, backwater valve comprises a hollow valve body having an inlet defined by a vertical surface, an outlet, and a bottom. A pivoting valve member is pivotally movable about a pivot axis between a normally open position along the bottom of the valve body and a closed, vertical position sealing the inlet. The valve member has a peripheral edge comprising a hinge end, a remote end, and opposed sides, the pivot axis being
20 positioned at the hinge end. An overbalancing member carried by the valve member biases the float toward the closed position when in the closed position. The overbalancing member comprises at least one of a counterweight and a magnetic element. The overbalancing member is positioned at the hinge end and spaced from the pivot axis such that the overbalancing member is vertically above the pivot axis when the valve member is in the
25 open position and horizontally over from the pivot axis when the valve member is in the closed position.

[0005] According to another aspect, the overbalancing member is a magnetic element and valve body comprises a second magnetic element, where at least one of the magnetic element
30 and the second magnetic element is magnetized.

[0006] According to another aspect, the overbalancing member is a counterweight.

BRIEF DESCRIPTION OF THE DRAWINGS

[0007] These and other features will become more apparent from the following
5 description in which reference is made to the appended drawings, the drawings are for the
purpose of illustration only and are not intended to in any way limit the scope of the invention
to the particular embodiment or embodiments shown, wherein:

FIG. 1 is a side elevation view in section of a low profile backwater valve.

FIG. 2 is a top plan view in section of the low profile backwater valve.

10 **FIG. 3** is a top plan view of a variation of the low profile backwater valve with
the valve body removed.

FIG. 4 is a side elevation view of a further variation of the low profile backwater
valve.

15 **FIG. 5** is a side elevation view in section of a further variation of the low profile
backwater valve.

FIG. 6 is a perspective view of a variation of a low profile backwater valve.

FIG. 7 is an exploded perspective view of the low profile backwater valve in
FIG. 6.

20 **DETAILED DESCRIPTION**

[0008] A low profile backwater valve generally identified by reference numeral 10 will
now be described with reference to **FIG. 1** through 7.

[0009] Structure and Relationship of Parts:

25 [0010] Referring to **FIG. 1**, backwater valve 10 has a hollow valve body 12 having an
inlet 14, an outlet 16, and a bottom 18. A pivoting valve member 20 is pivotally movable
between a normally open position along bottom 18 of valve body 12 and a closed position
sealing inlet 14. Valve member 20 has a hinge end 22, a remote end 24, and opposed sides
26.

30

[0011] In the example depicted in **FIG. 1** through 7, backwater valve 10 is a low profile

backwater valve and this is described below. It will be understood that the overbalancing element depicted in **FIG. 6** and **7** may be applied to other types of backwater valves as well. However, it has been found that low profile backwater valve 10 of the type depicted are particularly susceptible to “flutter”, where changes in the backflow may cause valve member
5 20 to open prematurely.

[0012] A float 28 is positioned as an appendage along at least one opposed side 26 of valve body 12. Referring to **FIG. 2**, floats 28 are preferably positioned along both sides 26. Float 28 adds buoyancy to valve member 20, such that valve member 20 floats into the closed
10 position in the presence of a backflow. Valve member 20 may be made from buoyant material itself, in which case it may not be necessary to provide floats 28. However, it may be desired to enhance the buoyancy of valve member 20 by including other floats. By placing floats 28 on the side, it enables valve member 20 to be designed with a lower profile within valve body 12 than would otherwise be possible. Referring to **FIG. 1**, in some embodiments,
15 a locking means, such as a locking member 33 as shown, may be provided to lock valve member 20 into the closed position. In the depicted embodiment, locking member 33 is inserted over valve member 20 in the closed position and engages a pin 34 to hold it in position. Referring again to **FIG. 1**, the portion of float 28 at remote end 24 of valve member 20 preferably defines an inclined plane 30, such that the force of a backflow striking inclined
20 plane 30 lifts valve member 20 toward the closed position. Referring to **FIG. 5**, inclined plane 30 may also be independent of float 28. For example, inclined plane 30 may be an outward extension of, or otherwise attached to valve member 20, with floats either positioned away from inclined plane 30 as shown, or not included on sides 26 of valve member 20. In some embodiments, where valve member 20 is sufficiently buoyant, it may not be necessary
25 to include floats 28.

[0013] It has been found that debris and other contaminants can cause difficulties in the operation of backwater valve 10. To counter this, certain features may be used. Referring to **FIG. 3**, baffles 32 may extend vertically from bottom 18 of valve body 12 to define flow
30 channels 35 directing flow toward float 28. Referring to **FIG. 4**, a hose coupling 36 may be provided on valve body 12 with a passage indicated by arrows 38 to flush underneath valve member 20 to remove debris that might collect between valve member 20 and bottom 18 of

valve body 12. Referring to **FIG. 3**, baffles or dams 37 extend vertically from the bottom of the valve body protecting the hinge end of the valve member from contamination. Alternatively, referring to **FIG. 5**, baffles 37 may extend from the bottom of valve body 20. In addition to baffles 32 and 37, valve member 20 may carry a seal 42 at remote end 24 to
 5 help prevent any debris carried by water from flowing under valve member 20. Referring to **FIG. 4**, valve body 12 may also have a transparent top 40 to facilitate visual inspection.

[0014] Operation:

[0015] Referring to **FIG. 1** and **2**, low profile backwater valve 10 is installed to allow
 10 water to flow from inlet 14 to outlet 16. If the flow of water reverses to flow from outlet 16 to inlet 14, the flow is directed by baffles 32 toward inclined plane 30 on float 28. The flow against plane 30, as well as the buoyancy of floats 28, causes valve member 20 to rise and ultimately close to prevent flow out of inlet 14. The actual combination of these forces that closes valve member 20 will depend on the rate of flow of backwater. For example, if the rate
 15 of flow is high, the force of impact on inclined plane 30 may be sufficient to cause valve member 20 to close, or merely enough to lift valve member 20 partially. If the rate of flow is slower, the buoyancy of valve member 20 will cause valve member 20 to close.

[0016] Referring to **FIG. 3**, bottom 18 is contoured and provided with baffles 32 to direct
 20 the flow of water to close valve member 20 as well as baffles 37 to allow water that may carry debris and contaminants, such as dirt, to drain away from valve member 20 and hinge end 22. This helps prevent valve member 20 from accumulating debris between valve member 20 and bottom 18, or by causing hinge end 22 to become immobilized. Referring to **FIG. 4**, transparent top 40 allows a visual inspection of backwater valve 10. If it becomes apparent
 25 from a visual inspection or otherwise that valve member 20 is not operating properly, hose coupling 36 allows a cleaning fluid to be flushed through to clean backwater valve 10.

[0017] Referring to **FIG. 6** and **7**, in a preferred embodiment valve member 20 is provided with additional support to remain in the closed position. This may be done by
 30 providing An overbalancing element 44, such as a counterweight or magnet, to help maintain valve member 20 in the closed position until sufficient pressure from the regular flow has

been achieved and the backwater flow has receded. Overbalancing element 44 may be positioned on one side of valve member 20 or both sides of valve member 20. Valve member 20 is shown in a closed position in **FIG. 6** and **7**.

5 [0018] In one embodiment, overbalancing element 44 may be a counter weight, such that the additional weight maintains valve member 20 in the closed position. As can be seen, overbalancing element 44 is positioned at the hinge end 22 of valve member 20 and spaced from the pivot axis 23 such that, in the closed position, counterweight 44 moves along a path that is initially vertical or substantially vertical, to maximize the amount pressure required to
10 lift counterweight 44 as valve member 20 pivots to the open position and that, in the open position, it is directly above pivot axis 23, so that counterweight 44 initially moves horizontally to minimize the amount of upward force required to move valve member 20 to the closed position.

15 [0019] In another embodiment, overbalancing element 44 may be a magnetic element carried by valve member 20 that is magnetically attracted to a second magnetic element 48 carried by valve body 12. At least one of magnetic element 44 and secondary magnetic element 44 is magnetic and the other may be ferrous. To increase the attraction, both elements 44 and 48 may be magnetic with opposite poles facing the other. Overbalancing
20 element 44 is preferably positioned in the same general position as in the embodiment that involves a counterweight as overbalancing element 44 may increase the weight and also act as a counterweight. In addition, the spacing of magnet 44 from pivot axis 23 acts as a lever to increase the effect of the magnetic attraction between magnetic element 44 and second magnetic element 48. Depending on the size and type of magnetic material, magnetic
25 element 44 may be heavy enough that it also acts as a counterweight. Magnetic element 44 engages second magnetic element 48 near hinge end 22 of valve member 20 when valve member 20 is in a closed position.

[0020] In this patent document, the word "comprising" is used in its non-limiting sense to
30 mean that items following the word are included, but items not specifically mentioned are not excluded. A reference to an element by the indefinite article "a" does not exclude the possibility that more than one of the element is present, unless the context clearly requires that

there be one and only one of the elements.

[0021] The scope of the following claims should not be limited by the preferred
embodiments set forth in the examples above and in the drawings, but should be given the
5 broadest interpretation consistent with the description as a whole.

What is Claimed is:

1. A backwater valve, comprising:
a hollow valve body having an inlet defined by a vertical surface, an outlet, and a
5 bottom;
a pivoting valve member pivotally movable about a pivot axis between a normally
open position along the bottom of the valve body and a closed, vertical position sealing the
inlet, the valve member having a peripheral edge comprising a hinge end, a remote end, and
opposed sides, the pivot axis being positioned at the hinge end; and
10 an overbalancing member carried by the valve member that biases the valve member
toward the closed position, the overbalancing member comprising at least one of a
counterweight and a magnetic element, the overbalancing member being positioned at the
hinge end and spaced from the pivot axis, the overbalancing member being in a fixed position
relative to the valve member such that the overbalancing member is vertically aligned with
15 and above the pivot axis when the valve member is in the open position and horizontally
aligned with and over from the pivot axis when the valve member is in the closed position.
2. The backwater valve of claim 1, wherein the overbalancing member is a magnetic
element and the valve body comprises a second magnetic element, at least one of the
20 magnetic element and the second magnetic element being magnetized.
3. The backwater valve of claim 1, wherein the overbalancing member is a
counterweight.
- 25 4. A backwater valve, comprising:
a hollow valve body having an inlet defined by a vertical surface, an outlet, and a
bottom;
a pivoting valve member pivotally movable about a pivot axis that is positioned below
the inlet between a normally open position along the bottom of the valve body and a closed,
30 vertical position sealing the inlet, the pivoting valve member having a peripheral edge
comprising a hinge end, a remote end, and opposed sides, the pivot axis being positioned at

the hinge end, the pivoting valve member carrying a float; and

an overbalancing member carried by the pivoting valve member that biases the pivoting valve member toward the closed position, the overbalancing member comprising at least one of a counterweight and a magnetic element, the overbalancing member being
 5 positioned at the hinge end and spaced from the pivot axis such that the overbalancing member is vertically aligned with and above the pivot axis when the pivoting valve member is in the open position and horizontally aligned with and over from the pivot axis when the pivoting valve member is in the closed position, wherein, in each of the open and closed positions, the pivoting valve member extends from the pivot axis along a first axis and the
 10 overbalancing member extends from the pivot axis along a second axis, the second axis being perpendicular to the first axis and intersecting the first axis at the pivot axis.

5. The backwater valve of claim 4, wherein the overbalancing member is a magnetic element and the valve body comprises a second magnetic element, at least one of the
 15 magnetic element and the second magnetic element being magnetized.

6. The backwater valve of claim 4, wherein the overbalancing member is a counterweight.

20 7. A backwater valve, comprising:

a hollow valve body having an inlet defined by a vertical surface, an outlet, and a bottom;

a pivoting valve member pivotally movable about a pivot axis that is positioned below the inlet between a normally open position along the bottom of the valve body and a closed,
 25 vertical position sealing the inlet, the pivoting valve member having a peripheral edge comprising a hinge end, a remote end, and opposed sides, the pivot axis being positioned at the hinge end, the pivoting valve member carrying a float; and

an overbalancing member carried by the pivoting valve member that biases the pivoting valve member toward the closed position, the overbalancing member comprising at
 30 least one of a counterweight and a magnetic element, the overbalancing member being positioned at the hinge end and spaced from the pivot axis such that, when the pivoting valve

member moves between the open position and the closed position, the overbalancing member travels within a region that is vertically above the pivot axis, and wherein the overbalancing member is vertically aligned with and directly above the pivot axis when the pivoting valve member is in the open position and horizontally aligned with and spaced horizontally over
 5 from the pivot axis when the pivoting valve member is in the closed position.

8. A backwater valve, comprising:

a hollow valve body having an inlet defined by a vertical surface, an outlet, and a bottom;

a pivoting valve member pivotally movable about a pivot axis that is positioned
 10 below the inlet between a normally open position adjacent to the bottom of the valve body and a closed, vertical position sealing the inlet, the pivoting valve member having a peripheral edge comprising a hinge end, a remote end, and opposed sides, the pivot axis being positioned at the hinge end, the pivoting valve member comprising a float; and

a first magnetic element carried by the pivoting valve member and a second
 15 magnetic element attached to the hollow valve body adjacent to the inlet, such that, as the pivoting valve member approaches the closed position, the first magnetic element is magnetically attracted toward the second magnetic element to bias the pivoting valve member toward the closed position.

9. The backwater valve of claim 8, wherein one of the first magnetic element and the
 20 second magnetic element is magnetized and the other of the first magnetic element and the second magnetic element is a non-magnetized ferrous material.

10. The backwater valve of claim 8, wherein each of the first magnetic element and the second magnetic element are magnetized and with opposite poles facing the other along a travel path of the pivoting valve member.

25

11. The backwater valve of claim 8, wherein, in the normally open position, the pivoting valve member is substantially parallel to, and supported above, the bottom of the valve body.
- 5 12. The backwater valve of claim 8, wherein, in the closed position, the magnetic attraction between the first magnetic element and the second magnetic element maintains the pivoting valve member in the closed position until sufficient pressure is applied from the inlet to the pivoting valve member to open the valve member.

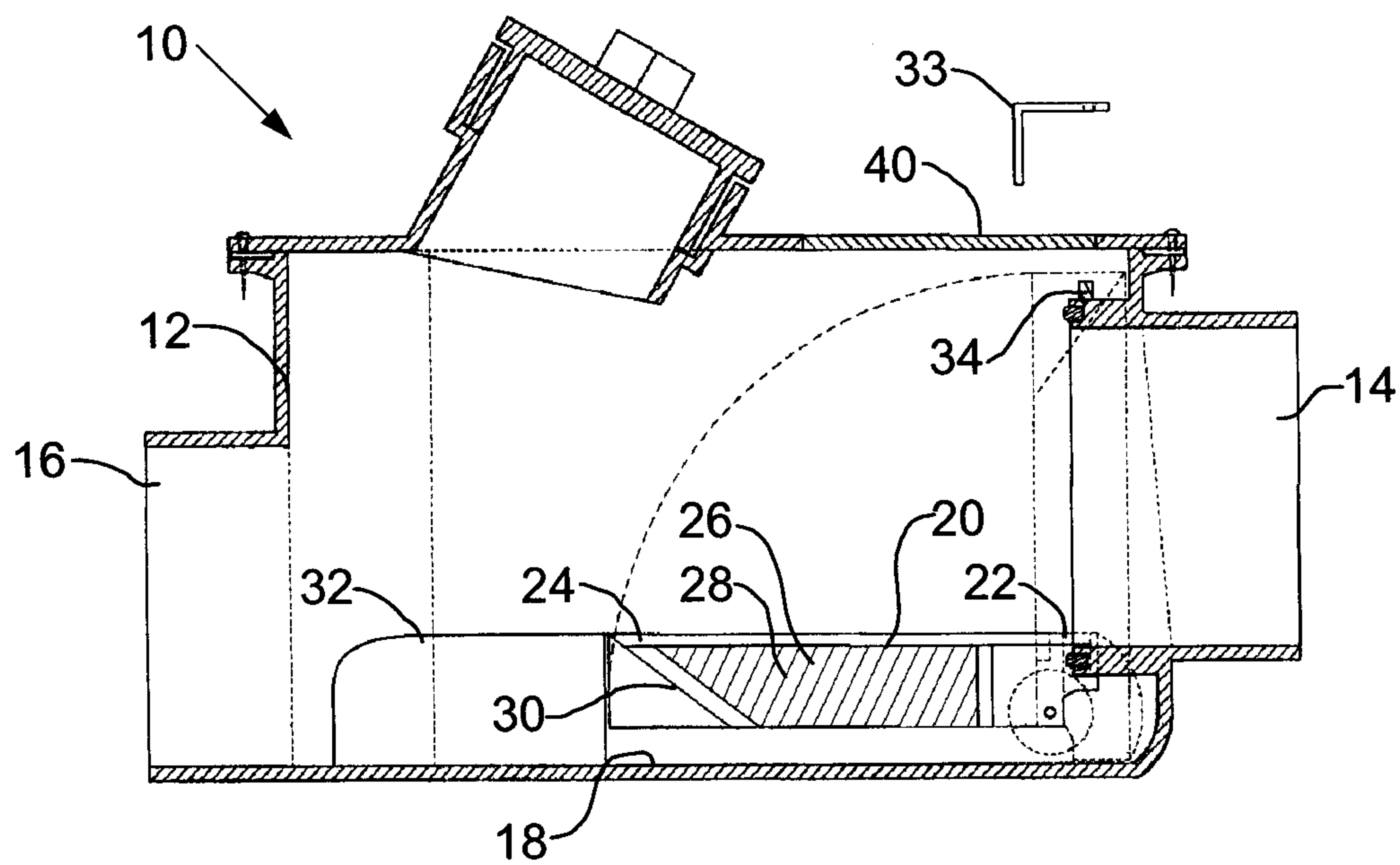


FIG. 1

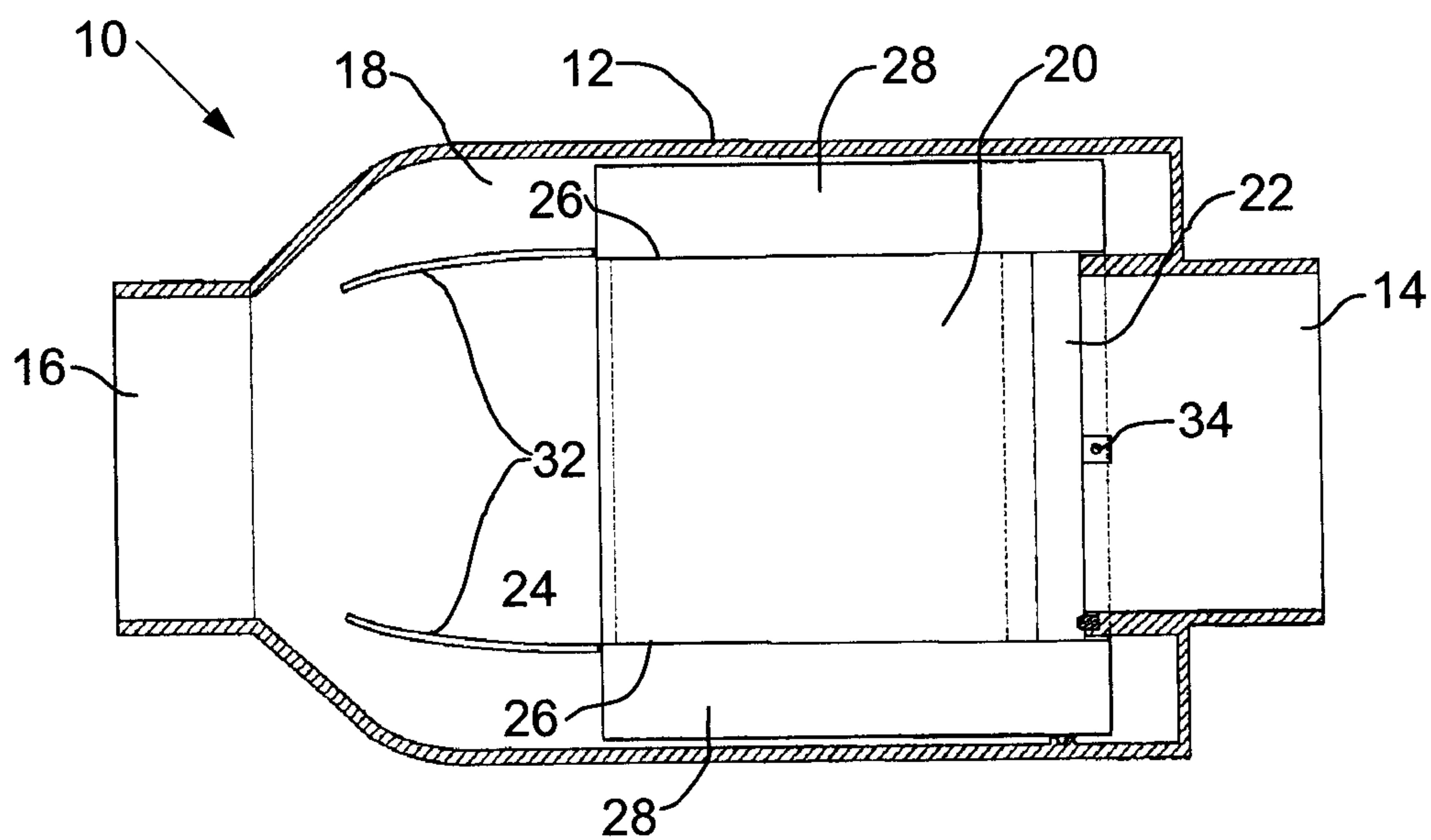


FIG. 2

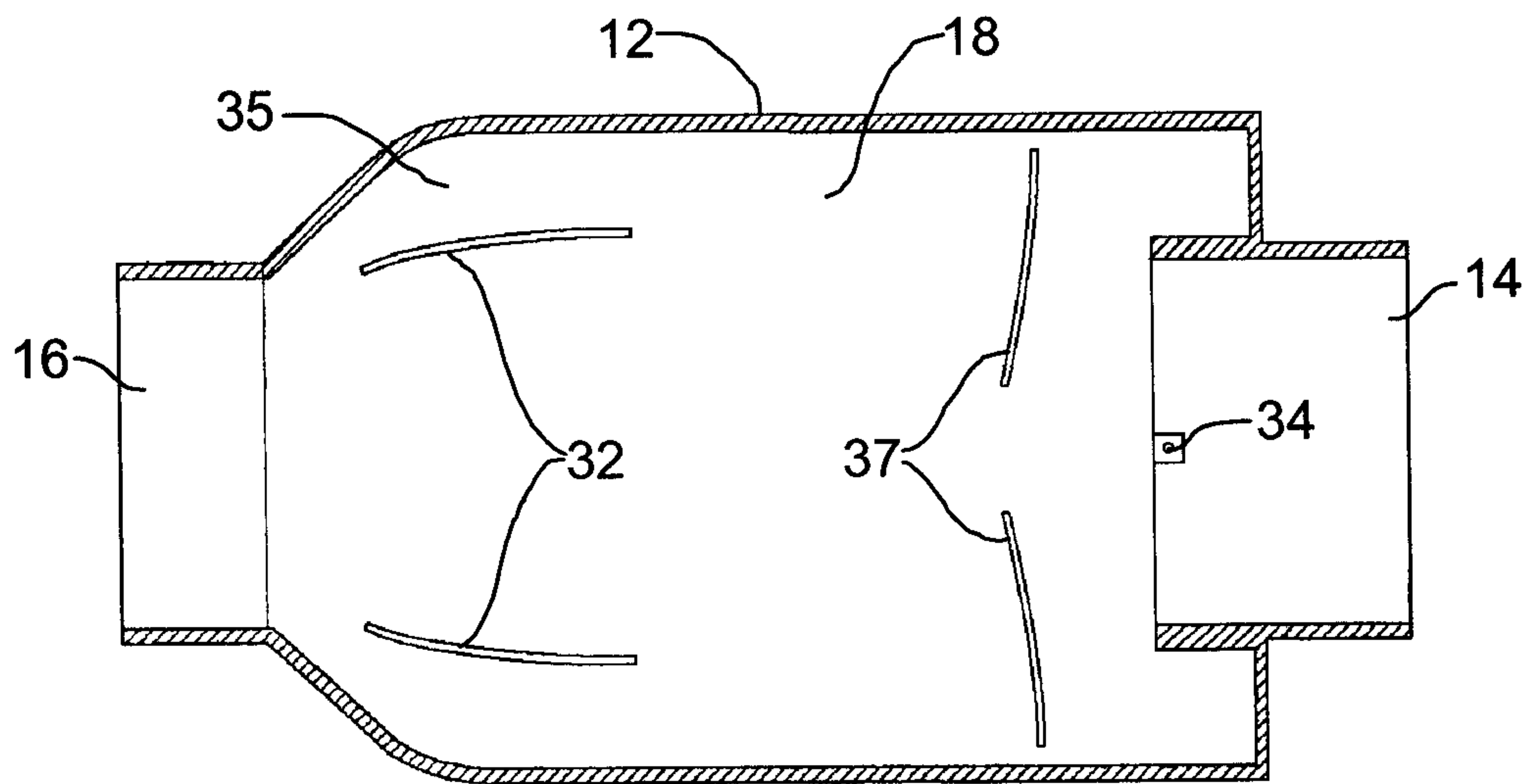


FIG. 3

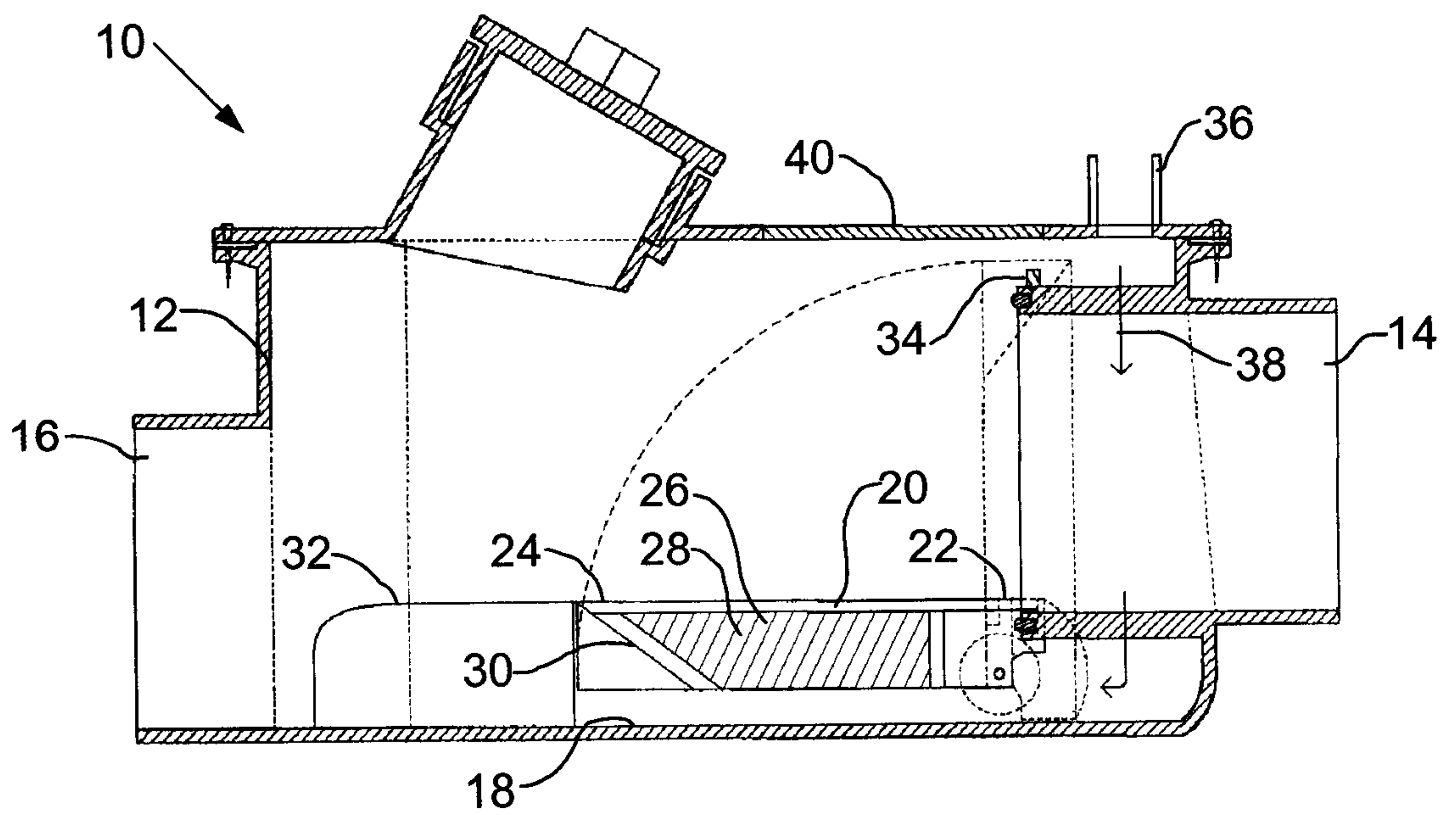


FIG. 4

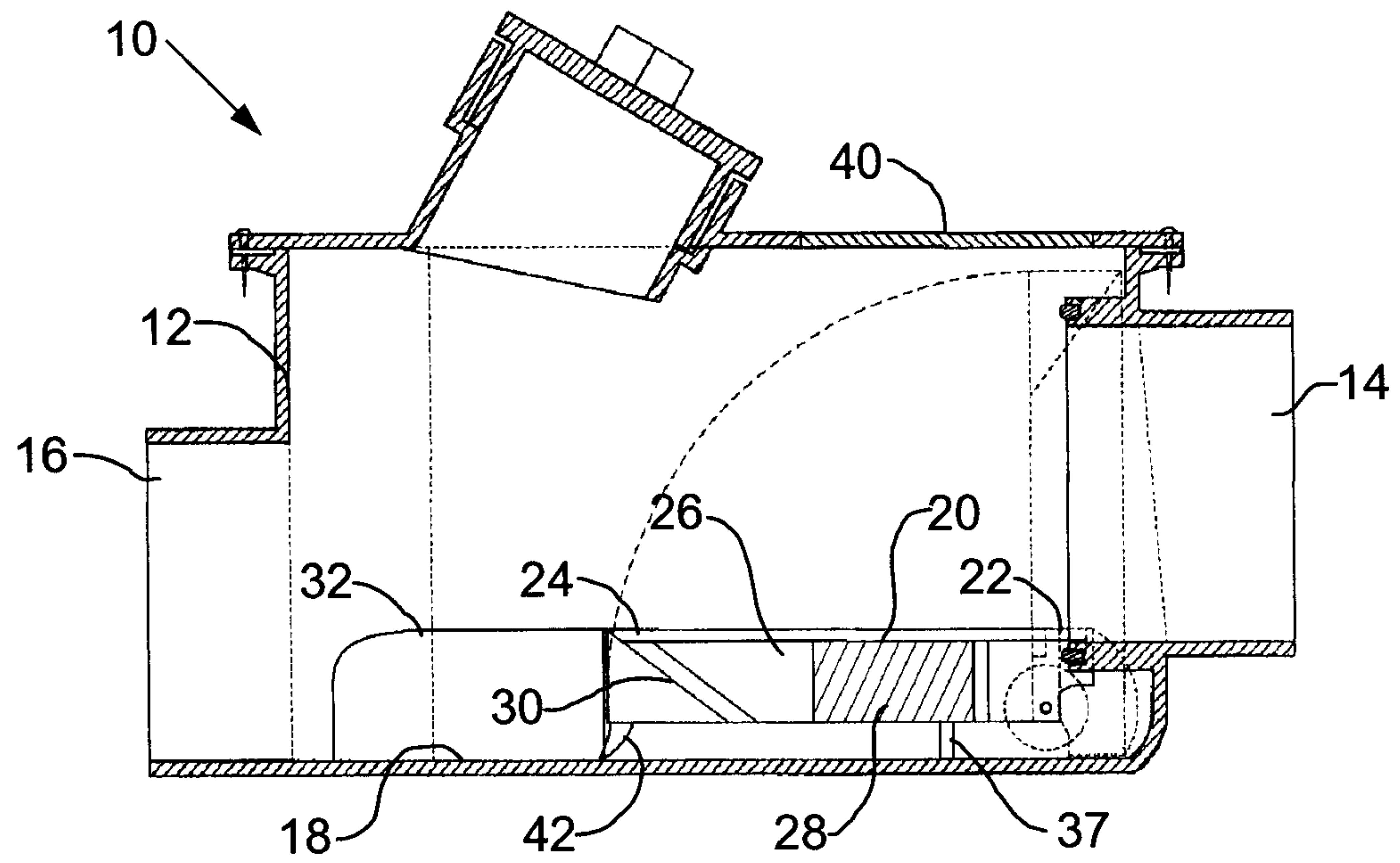


FIG. 5

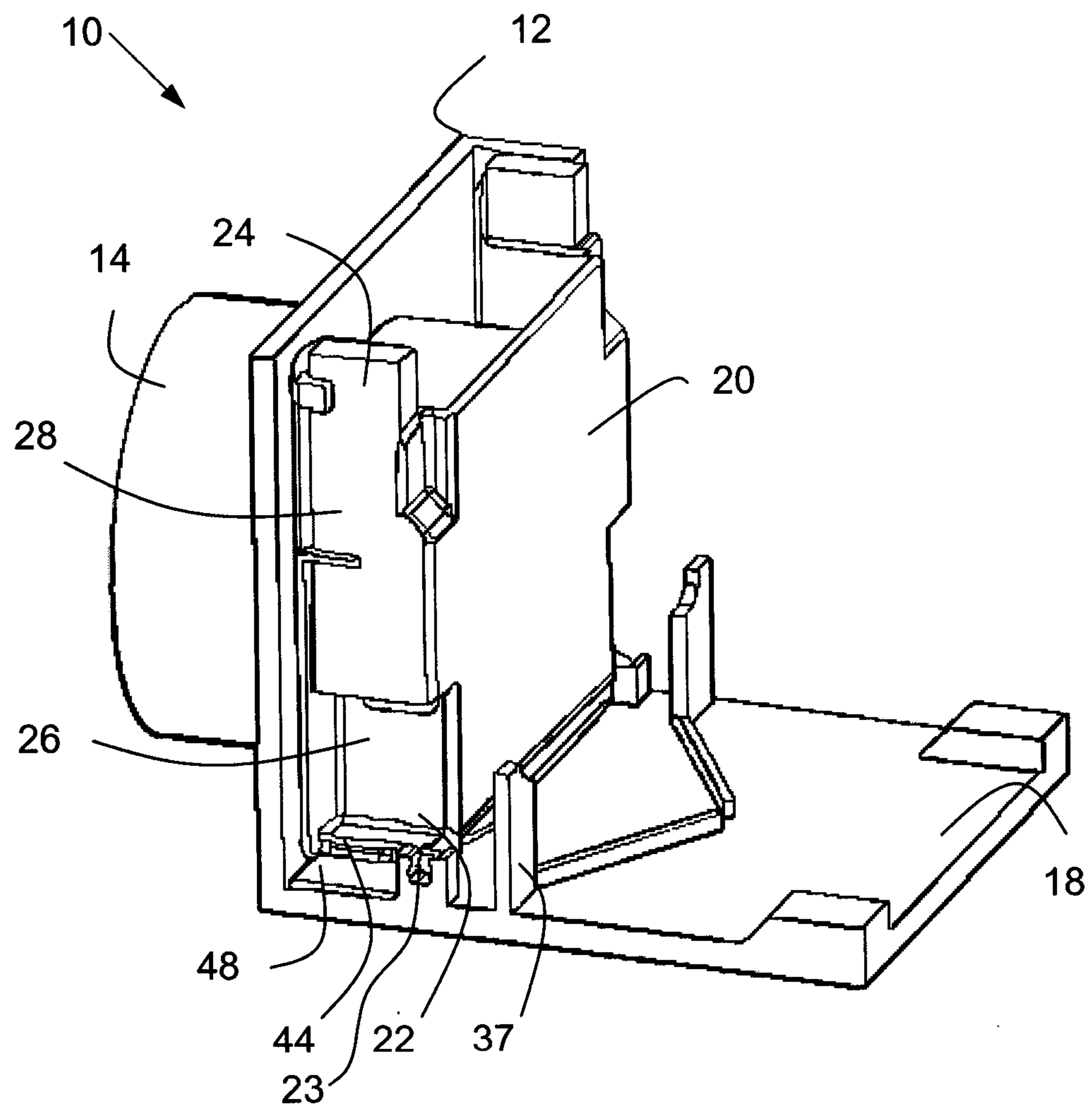


FIG. 6

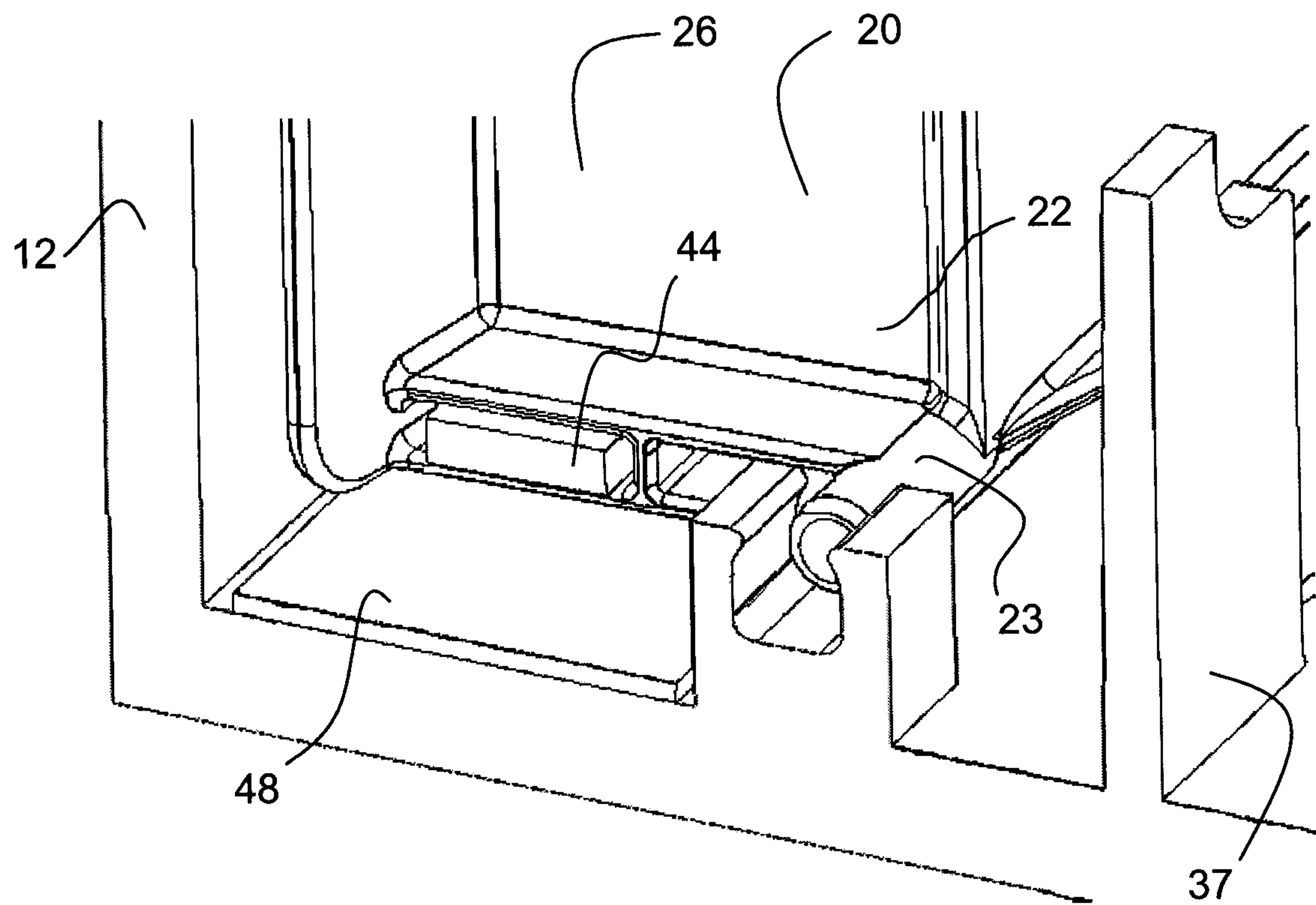


FIG. 7

