



## Description

### BACKGROUND OF THE INVENTION

#### Field of the Invention

**[0001]** The present invention relates to a circuit for driving a liquid drop spraying or ejecting apparatus, which may have a variety of uses, the apparatus treating a liquid or operating by spraying or ejecting the liquid as small liquid drops.

#### Description of Prior Art

**[0002]** A liquid drops spraying apparatus is generally composed as shown in a longitudinal cross section of FIG. 7. A piezoelectric or electrostrictive element 1 (piezoelectric / electrostrictive element) acts as pressurizing means for spraying liquid. The piezoelectric / electrostrictive element 1 is provided on a wall face of a pressurizing chamber 2 for pressurizing liquid to be sprayed; a liquid drops spraying nozzle 3 is provided at the tip end of the pressurizing chamber; and an introducing hole 5 for supplying liquid to the pressurizing chamber 2 is formed at its proximal end, thereby entirely constituting a liquid drops spraying unit 6. This liquid drops supply unit 6 is concurrently formed in plurality, and an introducing hole 5 for a plurality of the adjacent liquid drops spraying units 6, 6,.. is coupled with a common liquid supply path 7.

**[0003]** A drive circuit for driving a liquid drops spraying apparatus deforms the wall of the pressurizing chamber 2 by applying a predetermined voltage signal to the piezoelectric / electrostrictive element 1 and charging the element. In this manner, the drive circuit generates a pressure at the pressurizing chamber 2, and causes the liquid supplied to the pressurizing chamber from the liquid drops spraying nozzle 3. In addition, the drive circuit causes power discharge and release deformation, thereby restoring the deformation of the pressurizing chamber 2, and causes liquid from the introducing hole 5 to the pressurizing chamber.

**[0004]** In the meantime, in the liquid drops spraying apparatus, a large amount of liquid must be supplied according to uses. In order to cope with such uses, the apertures of the nozzle and introducing hole have been increased in size.

#### Object of the Invention

**[0005]** If the aperture of the liquid drops spraying nozzle 3 is too large, however, an only small amount of liquid can be sprayed. The introducing hole 5 is not a mere path through which liquid is supplied to the pressurizing chamber 2, and serves to prevent back flow even if pressurization is performed so as to spray a small amount of liquid drops from the liquid spraying nozzle 3. Thus, the aperture cannot be widened infinitely.

**[0006]** Therefore, it is considered that a time interval for applying a predetermined voltage signal to the piezoelectric / electrostrictive element 1 nozzle 3 is shortened; the number of signal applications per unit time is increased; and the number of supplies to the liquid drops spraying apparatus is increased. In that case, if the time interval for applying the voltage is shortened, there occurs a new problem that a delay in liquid supply from the introducing hole 5 to the pressurizing chamber 2 occurs, and a large amount of liquid cannot be constantly supplied.

**[0007]** In addition, the piezoelectric / electrostrictive element acts as a capacitor. Charging / discharging is repeated when spraying operation is repeated. Thus, when an operating period is shortened, power consumption is further increased, and a calorific value is increased.

**[0008]** A technique to cope with the above increased power consumption is described in Japanese Patent Application Laid-open No. 10-107335 or Patent No. 2909150. A technique for shortening the application period of a voltage signal per unit time is disclosed in Japanese Patent Application Laid-open No. 8-300646. In Japanese Patent Application Laid-open No. 10-107335, there is disclosed an arrangement in which an external capacitor is provided for power recollection, a coil that is an inductance is interposed in a charge / discharge circuit, and part of a discharge of the piezoelectric / electrostrictive element is effectively stored in the external capacitor and utilized for next charge, thereby ensuring power saving. In Patent No. 2909150, there is disclosed an arrangement in which piezoelectric elements to be driven at different timings are mutually utilized as power recollecting means, thereby reducing power consumption without additionally providing an external circuit.

**[0009]** However, in all of these arrangements, although there is provided an advantageous effect on saving power consumption, a technique for constantly spraying a large amount of liquid is not described. Thus, a delay in liquid supply from the introducing hole to the pressurizing chamber is not solved.

**[0010]** In addition, in Japanese Patent Application Laid-open No. 8-300646, there is disclosed an arrangement in which the rise of a drive voltage wavelength is divided into two stages and/or three stages, the stability of meniscus is improved, thereby suppressing an occurrence of a satellite. As a result of reducing a constant during discharge when the waveform is divided into three stages, the printing speed is increased, thereby making it possible to increase an ink discharge quantity. However, discharge start characteristics are not smooth at the respective stages. Thus, the printing speed cannot be significantly increased, and the discharge quantity cannot be significantly increased.

**[0011]** In view of the foregoing problems, even in the case where a large amount of liquid is sprayed, it is a object of the present invention to provide a circuit for driving a liquid drops spraying apparatus capable of

smoothly supplying liquid to the pressurizing chamber.

## SUMMARY OF THE INVENTION

**[0012]** According to a first aspect of the present invention, the following is provided. A liquid drops spraying apparatus comprising: a plurality of units for spraying a small amount of liquid drops that comprises a liquid drops spraying nozzle; a pressurizing chamber for pressurizing liquid to be sprayed from the nozzle; an introducing hole for supplying liquid to the pressurizing chamber; and a piezoelectric / electrostrictive element for operating the pressurizing chamber to be pressurized, a liquid introducing hole of a plurality of the adjacent liquid drops spraying units being coupled with a common liquid supply path, there is provided a liquid drops spraying apparatus driving circuit for applying a predetermined voltage signal to the piezoelectric / electrostrictive element, thereby deforming the wall of the pressurizing chamber, and discharging from the nozzle the liquid to be supplied to the pressurizing chamber by a pressure produced at the pressurizing chamber, wherein a rate between an introducing hole diameter and a nozzle hole diameter (introducing hole diameter / nozzle hole diameter) is 0.6 or more and 1.6 or less; a rate between a nozzle hole diameter and nozzle thickness (nozzle hole diameter / nozzle thickness) is 0.2 or more and 4 or less; an applied voltage signal supplies a current to the piezoelectric / electrostrictive element and charge power, and then, holds a final charge voltage for a predetermined time after a current; discharging with two or more kinds of constants during discharge is then performed sequentially; a constant during first discharging is greater than a constant during second discharging; and the second discharging is started at a voltage that is 35% to 70% in a voltage difference between the charging start voltage and the final charge voltage when the charging start voltage is defined as a reference, whereby an inductance and a resistor are interposed in at least one discharge circuit in series relevant to the piezoelectric / electrostrictive element.

**[0013]** With this arrangement, in the case of an arrangement in which liquid drops are sprayed during charging of the piezoelectric / electrostrictive element, when a charge is discharged, the constant during discharging of the first discharge circuit is large, and thus, the piezoelectric element, i.e., piezoelectric / electrostrictive element can start deformation gently. In the case where liquid drops are sprayed simultaneously from a plurality of liquid drops spraying units, an operation for introducing liquid into a plurality of pressure chambers is reliably performed. Then, this operation goes to a suction operation in which a time required for discharging a unit voltage value is short. Thus, liquid is supplied to the pressurizing chamber smoothly and within a short time, and an amount of liquid supply can be increased.

**[0014]** In addition, when the discharge start voltage is 35% or less, discharging with its large discharge con-

stant, i.e., gentle suctioning dominates a majority of the entire suctioning steps. Suctioning itself is reliably performed, but a large amount of suctioning per unit time cannot be provided. As a result, the spraying period cannot be shortened, and a large amount of spray cannot be ensured. In addition, if the time constant of the first discharging is comparatively small in a range which is greater than the time constant during the second discharging so as to provide the suction quantity per unit time, unstable suctioning starts, resulting in a spray fault. In addition, when the voltage is 70% or more, discharging with its large discharge constant, i.e., gentle suction rate is too small to smoothly start liquid suctioning. Then, a suction quantity of liquid from a liquid introducing hole to a liquid pressurizing chamber after discharge is decreased, the entrapment of air bubbles from the liquid spraying nozzle occurs, resulting in unstable spraying.

**[0015]** Further, when spraying is done in the above drive waveform, a large rate between the nozzle and the introducing hole (introducing hole diameter / nozzle hole diameter) is preferable in consideration of suctioning. However, a rate of which the pressure during spraying escapes to the introducing hole side is large, and the spraying force is shortened. Alternatively, if the above rate is small, it causes shortage of the quantity of liquid supply against the spray quantity. Thus, a rate between the introducing hole diameter and the nozzle hole diameter (introducing hole diameter / nozzle hole diameter) is preferably 0.6 to 1.6.

**[0016]** Furthermore, a rate between the nozzle hole diameter and nozzle thickness (nozzle hole diameter / nozzle thickness) is preferably 0.2 or more and 4 or less. When the rate is 4 or less, the residue vibration of the liquid level immediately after spraying can be converged speedily by a contact resistance between the liquids on the nozzle wall face. Still furthermore, air bubbles can be prevented from entry into the pressurizing chamber with the pressure change in the pressurizing chamber during discharge, and the spray stability can be improved. As a result, spraying can be done at a short period of time, and the spray quantity can be increased. In addition, when the rate is 0.2 or more, there can be prevented a spray fault generated due to the shortage of the spraying force with a large contact resistance of the liquid on the nozzle wall face.

**[0017]** Yet furthermore, a rate between the introducing hole and the nozzle hole, a rate between the nozzle hole and the nozzle thickness, and a discharge voltage rate are met simultaneously, the spray fault due to air bubble entry is prevented, whereby a large amount of spray can be ensured.

**[0018]** According to a second aspect of the present invention, as in the first aspect, there is provided a circuit for driving a liquid drops spraying apparatus, wherein a time ( $t_4$ ) from a time when discharging is started at a second discharge constant to a time when a next predetermined voltage signal is applied to a piezoelectric /

electrostrictive element is  $1/4$  or more and 20 times or less of a specific vibration period ( $T_0$ ) when liquid is supplied to a flow path in a structure composed of a liquid spraying nozzle; a pressurizing chamber for pressurizing the liquid discharged from the nozzle; an introducing hole for supplying liquid to the pressurizing chamber; and a piezoelectric / electrostrictive element for operating the pressurizing chamber to be pressurized; and a rate ( $t_3 / t_4$ ) between a time ( $t_3$ ) when discharging is effected at a first discharge constant and a time ( $t_4$ ) is 0.1 or more and 20 or less.

**[0019]** With this arrangement, when the time ( $t_4$ ) from a time when the piezoelectric / electrostrictive element starts discharging at the second discharge constant to a time when the next predetermined voltage signal is applied is  $1/4$  or less of the specific vibration period ( $T_0$ ), a suction speed of liquid from the liquid introducing hole to the liquid pressurizing chamber after spraying is too fast. Even if suctioning is started at the first charging without any fault, liquid supply from the introducing hole is too late when suctioning is effected during the second discharging. Thus, air bubbles enter the pressurizing chamber from the liquid drops spraying nozzle, resulting in a spray fault. In addition, when the rate is 20 times or more of  $T_0$ , a large amount of suction per unit time cannot be provided. As a result, the spray period cannot be shortened, and a large amount of spray cannot be ensured.

**[0020]** Further, when a rate between a time ( $t_3$ ) when discharging is effected at the first discharge constant to a time ( $t_4$ ) when a predetermined voltage signal is applied to the next piezoelectric / electrostrictive element is 0.1 or less, the rate of the first discharging with its large time constant is small. Thus the rate of the liquid suction quantity during the first discharging to the entire suction quantity decreases, suctioning is too late during the second discharge suctioning. Then, air bubbles enter the pressurizing chamber from the liquid drops spraying nozzle, causing a spray fault. In addition, when the above rate is 20 or less, a large amount of suction quantity per unit time cannot be provided. As a result, the spray period cannot be shortened, and a large amount of spray cannot be ensured.

**[0021]** According to a third aspect of the present invention, as in the first and second aspects thereof, in addition to a discharge circuit, an inductance and a resistor are interposed in series relevant to the charge circuit.

**[0022]** With this arrangement, the voltage / time gradient during spraying is made linear, and the stability of liquid spraying is improved.

**[0023]** According to a fourth aspect of the present invention, in a liquid drops spraying apparatus comprising: a liquid drops spraying nozzle; a pressure chamber for pressurizing liquid discharged from the nozzle; and a piezoelectric / electrostrictive element for operating the pressure chamber to be pressurized, a liquid introducing hole of a plurality of the adjacent liquid drops

spraying units being coupled with a common liquid supply path, there is provided a circuit for driving a liquid drops spraying apparatus for repeatedly applying a different voltage signal to the piezoelectric / electrostrictive element to which a predetermined voltage signal is applied, thereby changing the wall of the pressurizing chamber and discharging from the nozzle the liquid supplied to the pressurizing chamber with a pressure generated in the pressurizing chamber, wherein a rate between an introducing hole and a nozzle hole diameter (introducing hole diameter / nozzle hole diameter) is 0.6 or more and 1.6 or less; a rate between a nozzle hole diameter and nozzle thickness (introducing hole diameter / nozzle thickness) is 0.2 or more and 4 or less; the different applied voltage signal discharges a current from the piezoelectric / electrostrictive element to which the discharge start voltage is applied, and then, holds the final discharge voltage for a predetermined time; charging with two or more kinds of charge constants is then performed sequentially; and second charging is started at a voltage that is 30% to 65% of a voltage difference between the final discharge voltage and the discharge start voltage when the final discharge voltage is defined as a standard; and an inductance and a resistor are interposed in series relevant to the piezoelectric / electrostrictive element in at least one charge circuit.

**[0024]** With this arrangement, in the case where liquid drops are sprayed during discharge of the piezoelectric / electrostrictive element, a time constant is large when first charging of the charge circuit is started. Thus, the piezoelectric element, i.e., the piezoelectric / electrostrictive element can start deformation gently. In the case where liquid drops are sprayed from a plurality of liquid drops spraying units simultaneously, an operation for introducing liquid to a plurality of pressure chambers are reliably performed. Then, this operation goes to a suction operation in which a time required to charge a unit voltage value is short. Thus, liquid supply to the pressure chambers can be performed smoothly and within a short time, and the liquid supply quantity can be increased.

**[0025]** When the final discharge voltage is 65% or more, charging with its large charge constant, i.e., gentle suctioning dominates a majority of the entire suctioning steps, and suctioning is reliably performed. However, a large amount of suctioning per unit time cannot be provided. As a result, the spraying period cannot be shortened. Therefore, a large amount of spray cannot be ensured. If the first charging constant is comparatively smaller within the range that is greater than the second time constant so as to provide the suction quantity per unit time, unstable suctioning is started, resulting in a spray fault. In addition, when the voltage is 30% or less, a rate of charging with its charge constant, i.e., gentle suctioning is too small to perform liquid suctioning start speedily, unstable spraying occurs.

**[0026]** Further, when spraying is performed in the drive waveform, a large rate between the introducing

hole diameter and the nozzle hole diameter (introducing hole diameter / nozzle hole diameter) is preferable in view of suctioning. However, a rate at which the spraying pressure escapes to the introducing hole side, the spraying force becomes short. Alternatively, if the rate is small, it causes the shortage of quantity of liquid supply to the spray quantity. Thus, a rate between the introducing hole diameter and the nozzle hole diameter (introducing hole diameter / nozzle hole diameter) is preferably 0.6 to 1.6.

**[0027]** Further, the rate between the introducing hole and the nozzle hole, the rate between the nozzle hole and nozzle thickness, and the charge voltage rate are met simultaneously, a spray fault due to air bubble entry is prevented, and a large amount of spray can be ensured.

**[0028]** According to a fifth aspect of the present invention, as in the fourth aspect thereof, a time ( $t_{40}$ ) from a time when charging is started at the second charging constant to a time when the next predetermined voltage signal is applied to the piezoelectric / electrostrictive element is  $1/4$  or more and 20 times or less of a specific vibration period ( $T_0$ ) when liquid is supplied to a flow path in a structure composed of: a liquid spraying nozzle; a pressurizing chamber for pressurizing liquid discharged from the nozzle; an introducing hole for supplying liquid to the pressurizing chamber; and a piezoelectric / electrostrictive element for operating the pressurizing chamber to be pressurized, and a rate ( $t_{30} / t_{40}$ ) between a time ( $t_{30}$ ) when charging is performed at the first charging constant and a time ( $t_{40}$ ) is 0.1 or more and 20 or less.

**[0029]** With this arrangement, when  $t_{40}$  is  $1/4$  or less of ( $T_0$ ), the suctioning speed is too high. Thus, even if suctioning is started at the first charging without any failure, liquid supply from the introducing hole is too late when suctioning is performed at the second charging. Then, air bubbles enters the pressurizing chamber from the nozzle hole, and spraying cannot be performed. In addition, when  $t_{40}$  is 20 times or more of ( $T_0$ ), a large amount of suction per unit time cannot be provided. As a result, the spraying time cannot be shortened, and a large amount of spray cannot be ensured.

**[0030]** According to a sixth aspect of the present invention, as in the fourth and fifth aspects thereof, in addition to a charge circuit, an inductance and a resistor are interposed in series relevant to the discharge circuit.

**[0031]** By doing this, the voltage / time gradient during spraying becomes linear, and the stability of liquid drops spraying is improved.

**[0032]** According to a seventh aspect of the present invention, in a liquid drops spraying apparatus comprising: a liquid drops spraying nozzle; a pressurizing chamber for pressurizing liquid sprayed from the nozzle; an introducing hole for supplying liquid to the pressurizing chamber; and a piezoelectric / electrostrictive element for operating the pressurizing chamber to be pressurized, a liquid introducing hole of a plurality of the adja-

cent liquid drops spraying units being coupled with a common liquid supply path, there is provided a circuit for driving a liquid drops spraying apparatus for applying a predetermined voltage signal to the piezoelectric / electrostrictive element, thereby deforming the wall of the pressurizing chamber, and discharging from the nozzle the liquid supplied to the pressurizing chamber, wherein the applied voltage signal supplies a current to the piezoelectric / electrostrictive element and charges power, and then, holds a final charge voltage for a predetermined time; discharging with two or more kinds of discharge constants is then performed sequentially; and the first charging constant is greater than the second discharge time constant; an inductance and a resistor are interposed in series relevant to the piezoelectric / electrostrictive element in at least one discharge circuit; the piezoelectric / electrostrictive elements are divided into at least two groups; a circuit for charging and discharging a current is provided at their respective groups; and at least part of the discharge current of one group is used for part of the charge current of the other group.

**[0033]** With this arrangement, in the case of an arrangement in which liquid drops are sprayed during piezoelectric / electrostrictive element charging, when a charge is discharged, the discharge time constant of the first discharge circuit is large. Thus, the piezoelectric element, i.e., piezoelectric / electrostrictive element can start deformation gently. In the case where liquid drops are sprayed from a plurality of liquid drops spraying units simultaneously, an operation for introducing liquid to a plurality of pressure chambers can be reliably performed. Then, this operation goes to a suction operation in which a time required to discharge a unit voltage value is short. Thus, liquid can be supplied to the pressure chamber smoothly and within a short time, and the liquid supply quantity can be increased.

**[0034]** In addition, the discharge power of one piezoelectric / electrostrictive element is directly employed as a charge current of the other piezoelectric / electrostrictive element. Thus, there is no need to newly provide discharging means, and further, power consumption can be saved.

**[0035]** According to an eighth aspect of the present invention, in a liquid drops spraying apparatus comprising: a liquid drops spraying nozzle; a pressurizing chamber for pressurizing liquid sprayed from the nozzle; an introducing hole for supplying liquid to the pressurizing chamber; and a piezoelectric / electrostrictive element for operating the pressurizing chamber to be pressurized, a liquid introducing hole of a plurality of the adjacent liquid drops spraying units being coupled with a common liquid supply path, there is provided a circuit for driving a liquid drops spraying apparatus for applying a predetermined voltage signal to the piezoelectric / electrostrictive element, thereby deforming the wall of the pressurizing chamber, and spraying from the nozzle the liquid supplied to the pressurizing chamber with a pressure generated at the pressurizing chamber,

wherein the different applied voltage signal discharges a current from the piezoelectric / electrostrictive element to which the discharge start voltage is applied, and then, holds a final discharge voltage for a predetermined time; charging with two or more kinds of charge constants is then performed sequentially; and the first charging constant is greater than the second charge time constant; an inductance and a resistor are interposed in series relevant to the piezoelectric / electrostrictive element in at least one charge circuit; the piezoelectric / electrostrictive elements are divided into at least two groups; a circuit for charging and discharging a current is provided at their respective groups; and at least part of the discharge current of one group is used for part of the charge current of the other group.

**[0036]** With this arrangement, in the case of an arrangement in which liquid drops are sprayed during piezoelectric / electrostrictive element charging, when charging, the charge time constant of the first charge circuit is large. Thus, the piezoelectric element, i.e., piezoelectric / electrostrictive element can start deformation gently. In the case where liquid drops are sprayed from a plurality of liquid drops spraying units simultaneously, an operation for introducing liquid to a plurality of pressure chambers can be reliably performed. Then, this operation goes to a suction operation in which a time required to charge a unit voltage value is short. Thus, liquid can be supplied to the pressure chamber smoothly and within a short time, and the liquid supply quantity can be increased.

**[0037]** In addition, the discharge power of one piezoelectric / electrostrictive element is directly employed as a charge current of the other piezoelectric / electrostrictive element. Thus, there is no need to newly provide discharging means, and further, power consumption can be saved.

**[0038]** According to a ninth aspect of the present invention, as in the seventh aspect thereof, in addition to a discharge circuit, an inductance and a resistor are interposed in series relevant to a charge circuit.

**[0039]** By doing this, the voltage / time gradient during spraying is made linear, and the stability of liquid drops spray is improved.

**[0040]** According to a tenth aspect of the present invention, as in the eighth aspect thereof, in addition to a charge circuit, an inductance and a resistor are interposed in series relevant to a discharge circuit.

**[0041]** By doing this, the voltage / time gradient during spraying is made linear, and the stability of liquid drops spray is improved.

#### BRIEF DESCRIPTION OF THE DRAWINGS

**[0042]** For a better understanding of the present invention, reference is made to the following detailed description of the invention, taken in conjunction with the following drawings in which:

FIG. 1 is a circuit diagram illustrating an example of a circuit for driving a liquid drops spraying apparatus according to the present invention;

FIG. 2A and FIG. 2B each show operating characteristics of the driving circuit shown in FIG. 1, wherein FIG. 2A shows voltage waveforms when the piezoelectric / electrostrictive element is applied, and FIG. 2B shows a control signal;

FIG. 3 is a circuit diagram of a circuit for driving a liquid drops spraying apparatus showing a second embodiment of the present invention;

FIG. 4 is a view showing applied voltage wave-lengths;

FIG. 5 is an illustrative view illustrating a longitudinal cross section of the center of a liquid drops spraying unit driven by the circuit for driving the liquid drops spraying apparatus shown in FIG. 1;

FIG. 6 is a view investigating the stability of the liquid drops spraying apparatus when the discharge time constant of the voltage waveform shown in FIG. 2 is changed;

FIG. 7 is an illustrative view illustrating a central cross section of a liquid drops spraying unit of the liquid drops spraying apparatus;

FIG. 8 is a longitudinal cross section illustrating the center illustrating another example of the liquid drops spraying unit driven by the circuit for driving the liquid drops spraying apparatus shown in FIG. 1.

#### PREFERRED EMBODIMENTS OF THE INVENTION

**[0043]** Hereinafter, preferred embodiments of the present invention will be described in detail with reference to the accompanying drawings. FIG. 1 shows an example of a circuit for driving a liquid drops spraying apparatus according to the present invention, the circuit causing spraying operation during piezoelectric / electrostrictive element charging. Reference numbers (10a to 10c) denotes a Schmidt trigger IC for converting a signal from a control unit (not shown) such as microcomputer to a drive circuit operating signal; reference numerals R6, R7, and R8 each denote a resistor for limiting a charge of a Schmidt trigger IC 10, reference numerals M2 denotes a charge switch consisting of P-MOSFET that supplies a charge current to a piezoelectric / electrostrictive element 1 (hereinafter, referred to as a pressurizing element); and reference numerals M3 and M4 denote first and second discharge switches each consisting of N-MOSFET for discharging the pressurizing element 1.

**[0044]** The charge switch M2 forms a charge circuit 12 together with a coil L1 and a resistor R1 provided in series at its output, and is controlled by a Schmidt trigger IC 10a via a switch M5. In addition, a first discharge circuit 13a is formed by the first discharge switch M3 and the coil L2 and resistor R2 provided in series at its discharge circuit, and is controlled by a Schmidt trigger IC 10b. In addition, a second discharge circuit 13b is

formed by the second discharge switch M4 and the coil L3 and resistor R3 provided in series at its discharge circuit, and is controlled by a Schmidt trigger IC 10c. Here, in the second discharge circuit 13b, a time T4 required to discharge a unit voltage value when discharging is started (this is determined by the coil L3, resistor R3, and capacitor C1) is set to be shorter than a time T3 required to discharge a unit voltage value when discharging is started in the first discharge circuit. 'Vp' denotes a power supply voltage, and 'Vd' denotes a voltage applied to the pressurizing element.

**[0045]** FIG. 2(a) shows the characteristics of a voltage applied to the pressurizing element of the driving circuit shown in FIG. 1, wherein 't1' denotes a rise time for the charge circuit to charge the pressurizing element 1, the pressurizing element is gently risen by action of the coil L1, and the rise time 't1' is adjusted by the coil L1 and resistor R1 as a time to ensure that the applied voltage 'Vd' reaches a desired voltage value. The pressurizing element 1 is deformed by this charging operation, the pressurizing chamber 2 is pressurized, and liquid drops are sprayed from the liquid drops spraying nozzle 3. In addition, 't2' denotes a hold time for maintaining for a predetermined time a state in which the liquid has been sprayed in order to stabilize the pressure chamber 2 and the liquid contained in the pressurizing chamber.

**[0046]** 't3' and 't4' are fall times for sequentially operating the first discharge circuit 13a and the second discharge circuit 13b. Time 'T4' required to discharge a unit voltage value when discharging of the second discharge circuit 13b is started is smaller than time 'T3' required to discharge a unit voltage value when discharging of the first discharge circuit 13a is started. Thus, the discharge characteristics at time 't4' are protruded to be smaller than the discharge characteristics at time 't3'. However, in any of these characteristics, a change when discharging is started becomes gentle by action of the coils L2 and L3. In addition, the coil L2 is provided, thereby a circuit without the coil L3 can be preferably used in consideration of a balance between the spray quantity and the supply quantity.

**[0047]** In this manner, discharge circuits are provided at two stages, a change in the applied voltage 'Vd' during rise is first gentle and rapid in the middle, whereby the liquid is supplied from the introducing hole 5 to the pressurizing chamber 2 because the pressurizing element 1 is deformed. The supply speed is first low, suctioning can be started uniformly from a plurality of introducing holes 5. The liquid suction speed at which the change is rapid in the middle, and the flow to the pressurizing chamber is started is accelerated, and a large amount of liquid can be suctioned. In comparing a case in which the liquid is suctioned to the end at the first suction speed, the drive period time T can be shortened, and the spray quantity from the nozzle can be increased in proportion to such shortening. Therefore, the liquid drop spray per a unit time can be increased.

**[0048]** In addition, the coil L1 is interposed in the

charge circuit 12, wherein the applied voltage 'Vd' does not rise rapidly when charging is started. Thus, the residual vibration followed by spraying with deformation of the pressurizing element 1 can be eliminated, the gradient of voltage / time can be stabilized, the spraying of liquid drops is stabilized, air bubbles are involved from the nozzle during suctioning operation, and an occurrence of a spray failure can be prevented. Therefore, the hold time 't2' can be shortened, the liquid spray quantity can be further increased, and the liquid can be supplied smoothly to the pressurizing chamber.

**[0049]** In addition, a change in applied voltage is made gentle by the coils L2 and L3 when discharging is started. Thus, the liquid can be further suctioned efficiently and the liquid supply quantity is further increased, and the spray quantity can be increased.

**[0050]** FIG. 2(b) shows a control signal of a drive circuit. In the figure, (1) denotes an output signal of a Schmidt trigger IC 10a, (2) denotes an output signal of a Schmidt trigger IC 10b, and (3) denotes an output signal of a Schmidt trigger IC 10c. As shown, in the charge circuit 12, a 'Lo' signal is output from the Schmidt trigger IC 10a, whereby the charge switch M2 is turned ON, causing liquid drops spraying operation. In two discharge circuits 13a and 13b, a 'Hi' signal is output sequentially from a respective one of the Schmidt trigger ICs 10b and 10c, whereby the switches M3 and M4 are turned ON, causing liquid drops spraying operation.

**[0051]** Although a discharge time constant for liquid supply is switched at two stages, the time constant may be set so as to be reduced at two or more stages and gradually. In addition, in order to change charge and discharge characteristics, resistors R1 to R3 may be changed, and a desired waveform can be set inexpensively.

**[0052]** Further, the pressurizing element 1 is charged in order to spray liquid drops, and deformation occurs in the pressurizing chamber 2. In contrast, in the case where deformation is caused to occur in the pressurizing chamber 2 by discharging from the pressurizing element 1, thereby spraying liquid drops, charge circuits with their different charge characteristics are provided at two stages, and the discharge circuit may be formed as one stage.

**[0053]** FIG. 5 shows an example of a liquid drops spraying apparatus that operates at the above driving circuit, and is a longitudinal cross section illustrating the center of a liquid drops discharging unit. This liquid drops spraying apparatus comprises a plurality from several units to some hundreds of units according to the use mode by defining as one unit a liquid drops discharge units 6 each comprising: pressurizing means for discharging liquid; a pressurizing chamber 2 for pressurizing liquid to be discharged; a liquid discharge nozzle 3 coupled downwardly with the pressurizing chamber 2, the nozzle discharging liquid to a treatment unit of the liquid drops spraying apparatus; and an introducing hole 5 for supplying liquid to the pressurizing chamber 2.

**[0054]** In the liquid drops discharge unit 6, a plurality of the adjacent pressurizing chambers 2, 2... are coupled with each other by means of a common liquid supply path 7 via the introducing hole 5, and a piezoelectric / electrostrictive element 1 is provided as pressurizing means at a part of the upward wall of the pressurizing chamber 2. The piezoelectric / electrostrictive element 1 laminates an upper electrode 16, a piezoelectric / electrostrictive layer 18, and a lower electrode 17. By applying a predetermined voltage signal, the piezoelectric / electrostrictive layer 18 is deformed by electrophoresis generated between the upper and lower electrodes 16 and 17. Then, the liquid supplied to the pressurizing chamber 2 is discharged from the nozzle 3 by the pressurizing force generated at the pressurizing chamber 2 by deforming the wall of the fixed pressurizing chamber 2.

**[0055]** A rate in diameter between the introducing hole 5 and the nozzle 3 (introducing hole diameter / nozzle hole diameter) is between 0.6 and 1.6, for example, 1.0; and a rate between the nozzle hole diameter and nozzle thickness (nozzle hole diameter / nozzle thickness) is between 0.2 and 4, for example, 2.

**[0056]** A rate in diameter between the introducing hole 5 and the nozzle 3 is between 0.6 and 1.6, whereby a balance in spraying force and suction force is obtained, and the shortage of the spray force or suction force is not eliminated. If the introducing hole diameter / nozzle hole diameter exceeds 1.6, it acts well to suctioning. However, a rate of which the pressure during spraying escapes to the introducing hole side is increased, and the shortage of the spraying force occurs. In addition, if the rate is smaller than 0.6, it causes the shortage of the quantity of liquid supply to the spray quantity.

**[0057]** Further, if the nozzle hole diameter / nozzle thickness is 4 or less, the residual vibration of the liquid level immediately after spraying can be converged speedily by a liquid contact resistance on the nozzle wall face. Further, air bubbles are prevented from entry into the pressurizing chamber 2 due to the vibration in internal pressure of the pressurizing chamber during discharge, and the spray stability can be improved. As a result, the liquid can be sprayed within a short period, and the spray quantity can be increased. If the above rate is 0.2 or more, the shortage of the spraying force due to an increased liquid contact resistance on the nozzle wall face occurs, and a spray fault can be prevented. In the above embodiment, the nozzle hole diameter is from 25 microns to 100 microns.

**[0058]** In addition, FIG. 6 is measurement data indicative of stability of spraying operation of the liquid drops spraying apparatus by changing a voltage from discharge due to the first discharge time constant to discharge due to the second discharge time constant when the drive voltage of the piezoelectric / electrostrictive element is constant at 40 V, and is constant when  $t_1 = 20$  microseconds,  $t_2 = 5$  microseconds,  $t_3 = 20$  microseconds, and  $t_4 = 10$  microseconds.

onds, and  $t_4 = 10$  microseconds.

**[0059]** As shown, when a voltage migrating to discharge due to the second discharge time constant is between 38% and 63% of the final discharge voltage, spraying operation can be preferably performed, and preferable operation is not indicated at 25% and 75%. In this way, a voltage for starting second discharge is ranged, second discharging is preferably started at a voltage from 35% to 70% of the applied voltage, that is, of the final charge voltage. A rate between the introducing hole diameter and the nozzle hole diameter, a rate between the nozzle hole diameter and nozzle thickness, and second discharge start voltage are met simultaneously, whereby a spray fault due to entrapment of air bubbles from the liquid drops spraying nozzle is prevented, and a large amount of spray can be ensured.

**[0060]** When the second discharge start voltage is 35% or less, discharging with its discharge time constant, i.e., gentle suctioning dominates a majority of the entire suctioning steps. Suctioning itself is reliably performed, but a large amount of suction quantity per unit time cannot be provided. As a result, the spray period cannot be shortened, and a large amount of spray cannot be ensured. In addition, if a comparative suction time is set to be small in a range in which the first discharge time constant is greater than the second discharge time constant so as to provide a suction quantity per unit time, unstable suctioning is started, and the shortage of spray quantity is caused. In addition, the above rate is 70% or more, discharging with its discharge time constant, i.e., a rate of gentle suction is too small to speedily start liquid suctioning. A liquid suction quantity from the liquid introducing hole 5 to the liquid pressurizing chamber after discharge decreases, the entrapment of air bubbles in the nozzle 3 occurs, resulting in unstable spraying.

**[0061]** Further, a time ' $t_4$ ' at which discharging is performed at the second discharge time constant is  $1/4$  or more and 20 or less of the specific vibration period ' $T_0$ ' when liquid is supplied to a flow path in a structure composed of: a liquid drops spraying nozzle 3; a pressurizing chamber 2 for pressurizing liquid sprayed from this nozzle; an introducing hole 5 for supplying liquid to the pressurizing chamber 2; and a piezoelectric / electrostrictive element 1 for operating the pressurizing chamber 2 to be pressurized; and a rate ' $t_3 / t_4$ ' between the first discharge time ' $t_3$ ' and the second discharge time ' $t_4$ ' is preferably 0.1 to 20. By setting this range, the liquid from the introducing hole can be supplied smoothly relevant to the suction speed, and spraying operation can be well performed without air bubble entry from the nozzle to the pressurizing chamber.

**[0062]** When the time ' $t_4$ ' is  $T_0 / 4$  or less, the suction speed is too high. Thus, even if the first discharge is well performed, liquid supply from the introducing hole is too late because of suctioning operation during the second discharge, air bubbles enter the pressurizing chamber 2 from the nozzle 3, and a spray fault occurs. In addition, when the time is  $20T_0$  or more, a large amount of suction



quantity per unit time cannot be provided. As a result, the spray period cannot be shortened, and a large amount of discharge cannot be ensured. Further, in the case where the  $t_3 / t_4$  is 0.1 or less, a rate of the first discharge with its large time constant is small, and a rate of the liquid suction rate during the first discharge to the entire suction quantity decreases. Thus, suctioning is too late when suctioning is performed during second discharge, and a spray fault is likely to occur. When the above rate is 20 or more, an advantageous effect due to the setting of the second discharge time constant is eliminated. In view of a large amount of spray, an advantageous effect due to increasing the drive frequency can be utilized as more effective means.

**[0063]** The discharge time constant for liquid supply is switched into two stages. It is preferable to set the discharge time constant so as to be increase at two or more stages and gradually. In addition, a piezoelectric / electrostrictive element is charged for the purpose of liquid drop spraying, and a pressurizing chamber is deformed. In contrast, in the case where discharging is performed from the piezoelectric / electrostrictive element, thereby causing deformation in the pressurizing chamber, and spraying liquid drops, charging with the second charge time constant is started at a voltage that is 30% to 65% of the discharge start voltage.

**[0064]** FIG. 8 is an illustrative view of a liquid drops spraying unit that causes reverse operation relevant to the liquid drops spraying apparatus shown in FIG. 5 and that deforms the pressurizing chamber during discharge to spray liquid drops by employing an MLP (laminated actuator) for the piezoelectric / electrostrictive element, wherein FIG. 8(a) is a longitudinal cross section; and FIG. 8(b) is an arrow view of the cross section taken along line A-A. In the figures, reference numeral 23 denotes a fixing member for fixing the piezoelectric / electrostrictive element; reference numeral 20 denotes a positive electrode; reference numeral 21 denotes a negative electrode; and reference numeral 22 denotes a piezoelectric / electrostrictive layer. Like constituent elements identical to those shown in FIG. 5 are denoted by like reference numbers.

**[0065]** In the case of the illustrative embodiment, a ratio between an introducing hole diameter and a nozzle hole diameter and a ratio between a nozzle hole diameter and nozzle thickness may be similar to that shown in the above-described illustrative embodiment, the second charge start voltage may be 30 to 65% of a voltage difference between the final discharge voltage and the discharge start voltage when the final discharge voltage is defined as a reference. In addition, the time 't40' at which charging is performed at the second charge time constant may be 1/4 or more and 20 times or less of the specific vibration period  $T_0$  as is the case with the above-described illustrative embodiment; and a rate 't30 / t40' between the charge time 't30' with the first charge time constant and the charge time may be 0.1 to 20.

**[0066]** FIG. 3 is a circuit diagram of essential portions

illustrating a second embodiment of the present invention, wherein a second pressurizing element 11 is provided as power storage means for power saving. A charge circuit consists of three FETs with a first charge switch M12, a second charge switch M15, and a third charge switch M16. A discharge circuit is formed of three FETs with a first discharge switch M13, a second discharge switch M14, and a third discharge switch M17. In addition, resistors R11 to R16 each determine charge and discharge characteristics of each circuit together with both of the pressurizing elements 1 and 11. In first charge switch M12 and the first discharge switch M13, coils L11 and L12 are inserted in series into resistors R11 and R12. D1 to D4 each denotes a diode.

**[0067]** An operation of this circuit will be described with reference to the applied voltage characteristic chart shown in FIG. 4. FIG. 4(a) shows an applied voltage waveform of a first pressurizing element 1, and FIG. 4(b) shows an applied voltage waveform of a second pressurizing element 11. At a first charge period 't21', a first charge switch M12 is first turned ON, thereby discharging a second pressurizing element 11, and the first pressurizing element 1 is charged by its discharge charge. At a second charge time 't22', a second charge switch M15 is then turned ON, thereby charging the shortage of charge, and a third discharge switch M17 is turned ON, thereby completely discharging the pressurizing element 11.

**[0068]** Then, at a period 't23', after its state has been held for a predetermined time, the first discharge switch M13 is turned ON at the first discharge time 't24', thereby discharging power, and its discharge charge is charged with the second pressurizing element 11. At a second discharge time 't25', the second discharge switch M14 is turned ON, thereby discharging the residual capacity, and the third charge switch M16 is turned ON, thereby charge the shortage of the charge of the second pressurizing element 11, and its state is held at a time 't26'. In this time, when the time 't21' is started, 't21' to 't26' are defined as one period for charging and/or discharging, the first and second pressurizing elements 1 and 11 operate in synchronism with each other, and the voltage waveform is repeatedly applied.

**[0069]** In this manner, when pressurizing elements operated by shifting a half period are provided, these mutual elements can be employed as power storage means, and a discharge charge can be efficiently utilized without additionally providing power storage means such as capacitor. Therefore, in the case where a plurality of pressurizing elements are provided, these pressurizing elements are divided into two or more groups. When the elements are operated by shifting about a half period, at least part of the discharge current of one group can be used for at least part of the charge current of the other group, and power consumption can be further saved.

**[0070]** Although the above illustrative embodiment is composed of an analog circuit, the drive waveform is

generated by means of a digital signal. This digital signal can be converted into an analog signal, and the drive waveform can be preferably set. In addition, although a charge switch or a discharge switch is fully MOS shaped FET, the driving circuit may be composed of a transistor without being limited thereto.

#### Advantageous Effect of the Invention

**[0071]** As has been described above in detail, according to the present invention, liquid can be supplied to a plurality of pressurizing chambers smoothly and within a short time, and the liquid supply quantity can be increased. In addition, liquid suctioning can be started gently, the liquid can be suctioned efficiently, and the liquid supply quantity can be further increased. Therefore, the application period can be further shortened, the liquid ejection quantity can be further increased, and the liquid can be supplied to the pressurizing chambers smoothly.

#### Claims

1. A liquid drop spraying apparatus comprising: a plurality of units for spraying liquid drops which each comprise a liquid drop spraying nozzle; a pressurizing chamber for pressurizing liquid to be sprayed from the nozzle; an introducing hole for supplying liquid to the pressurizing chamber; and a piezoelectric/electrostrictive element for operating the pressurizing chamber, the liquid introducing holes of a plurality of adjacent spraying units being coupled with a common liquid supply path; a circuit for applying a predetermined voltage signal to the piezoelectric/electrostrictive element, thereby deforming the wall of the pressurizing chamber, and discharging from the nozzle the liquid to be supplied to the pressurizing chamber by a pressure produced at the pressurizing chamber, a ratio between an introducing hole diameter and a nozzle hole diameter (introducing hole diameter/nozzle hole diameter) to 0.6 or more and 1.6 or less; a ratio between a nozzle hole diameter and nozzle thickness (nozzle hole diameter/nozzle thickness) to 0.2 or more and 4 or less; said driving circuit comprising being arranged for applying a voltage signal supplying a current to the piezoelectric/electrostrictive element and charge power, and then, holding a final charge voltage for a predetermined time after a current; and then, sequentially performing discharging with two or more kinds of discharge time constant; setting the first discharge time constant to be greater than a second discharge time constant; and starting the second discharging at a voltage that is 35% to 70% in a voltage difference between the charging start voltage and the final charge voltage when the charging start voltage is defined as a reference,

wherein an inductance and a resistor are interposed in at least one discharge circuit in series with the piezoelectric/electrostrictive element.

2. A circuit for driving a liquid drop spraying apparatus, comprising means for ensuring that a time ( $t_4$ ) from a time when discharging is started with the second discharge time constant to a time when a next predetermined voltage signal is applied to a piezoelectric/electrostrictive element is  $1/4$  or more and 20 times or less of a specific vibration period ( $T_0$ ) when liquid is supplied to a flow path in a structure composed of a liquid spraying nozzle; a pressurizing chamber for pressurizing the liquid discharged from the nozzle; an introducing hole for supplying liquid to the pressurizing chamber; and a piezoelectric/electrostrictive element for operating the pressurizing chamber to be pressurized; and a ratio ( $t_3/t_4$ ) between a time ( $t_3$ ) when discharging is effected with the first discharge time constant and the time ( $t_4$ ) is 0.1 or more and 20 or less.
3. A circuit for driving a liquid drop spraying apparatus as claimed in claim 1 or claim 2, wherein, in addition to a discharge circuit, an inductance and a resistor are interposed in series relevant to a charge circuit.
4. A liquid drop spraying apparatus comprising: spraying units each having a liquid drop spraying nozzle; a pressure chamber for pressurizing liquid discharged from the nozzle; and a piezoelectric/electrostrictive element for operating the pressurizing chamber to be pressurized, liquid introducing holes of a plurality of the adjacent spraying units being coupled with a common liquid supply path, a driving circuit for repeatedly applying a different voltage signal to the piezoelectric/electrostrictive element, thereby changing the wall of the pressurizing chamber and discharging from the nozzle the liquid supplied to the pressurizing chamber with a pressure generated in the pressurizing chamber, wherein the ratio between an introducing hole and a nozzle hole diameter (introducing hole diameter/nozzle hole diameter) is 0.6 or more and 1.6 or less; a ratio between a nozzle hole diameter and nozzle thickness (introducing hole diameter/nozzle thickness) is 0.2 or more and 4 or less; said driving circuit being arranged so that an applied voltage signal discharges a current from the piezoelectric/electrostrictive element to which the discharge start voltage is applied, and then, holds the final discharge voltage for a predetermined time; charging with two or more kinds of charge constants is then performed sequentially; and second charging is started at a voltage that is 30% to 65% of a voltage difference between the final discharge voltage and the discharge start voltage when the final discharge voltage is defined as a standard; and an inductance and a resistor are

interposed in series with the piezoelectric/electrostrictive element in at least one charge circuit.

5. A circuit for driving a liquid drop spraying apparatus as claimed in claim 4, wherein a time ( $t_{40}$ ) from a time when charging is started at the second charging constant to a time when the next predetermined voltage signal is applied to the piezoelectric/electrostrictive element is  $1/4$  or more and 20 times or less of a specific vibration period ( $T_0$ ) when liquid is supplied to a flow path in a structure composed of: a liquid spraying nozzle; a pressurizing chamber for pressurizing liquid discharged from the nozzle; an introducing hole for supplying liquid to the pressurizing chamber; and a piezoelectric/electrostrictive element for operating the pressurizing chamber to be pressurized, and a ratio ( $t_{30}/t_{40}$ ) between a time ( $t_{30}$ ) when charging is performed at the first charging constant and the time ( $t_{40}$ ) is 0.1 or more and 20 or less.

6. A circuit for driving a liquid drop spraying apparatus as claimed in claim 4 or claim 5, wherein, in addition to a charge circuit, an inductance and a resistor are interposed in series with a discharge circuit.

7. A liquid drop spraying apparatus comprising; spraying units each having a liquid drop spraying nozzle; a pressurizing chamber for pressurizing liquid sprayed from the nozzle; and introducing hole for supplying liquid to the pressurizing chamber; and a piezoelectric/electrostrictive element for operating the pressurizing chamber to be pressurized, liquid introducing holes of a plurality of adjacent liquid drop spraying units being coupled with a common liquid supply path, a driving circuit for applying a predetermined voltage signal to the piezoelectric/electrostrictive element, thereby deforming the wall of the pressurizing chamber, and discharging from the nozzle the liquid supplied to the pressurizing chamber, said driving circuit comprising means for arranging that the applied voltage signal supplies a current to the piezoelectric/electrostrictive element and charges power, and then, holds a final charge voltage for a predetermined time; discharging with two or more kinds of discharge constants is then performed sequentially; and the first charging constant is greater than the second discharge time constant; an inductance and a resistor are interposed in series with the piezoelectric/electrostrictive element in at least one discharge circuit; the piezoelectric/electrostrictive elements are divided into at least two groups; a circuit for charging and discharging a current is provided for the respective groups; and at least part of the discharge current of one group is used for part of the charge current of the other group.

8. A liquid drop spraying apparatus comprising; spraying units each having a liquid drop spraying nozzle; a pressurizing chamber for pressurizing liquid sprayed from the nozzle; an introducing hole for supplying liquid to the pressurizing chamber; and a piezoelectric/electrostrictive element for operating the pressurizing chamber to be pressurized, a liquid introducing hole of a plurality of adjacent spraying units being coupled with a common liquid supply path, a driving circuit for applying a predetermined voltage signal to the piezoelectric/electrostrictive element, thereby deforming the wall of the pressurizing chamber, and spraying from the nozzle the liquid supplied to the pressurizing chamber with a pressure generated at the pressurizing chamber, said driving circuit comprising means for arranging that the different applied voltage signal discharges a current from the piezoelectric/electrostrictive element to which the discharge start voltage is applied, and then, holds a final discharge voltage for a predetermined time; charging with two or more kinds of charge constants is then performed sequentially; and the first charging constant is greater than the second charge time constant; an inductance and a resistor are interposed in series relevant to the piezoelectric/electrostrictive element in at least one charge circuit; the piezoelectric/electrostrictive elements are divided into at least two groups; a circuit for charging and discharging a current is provided for the respective groups; and at least part of the discharge current of one group is used for part of the charge current of the other group.
9. A circuit for driving a liquid drop spraying apparatus as claimed in claim 7, wherein, in addition to a discharge circuit, an inductance and a resistor are interposed in series relevant to a charge circuit.
10. A circuit for driving a liquid drop spraying apparatus as claimed in claim 8, wherein, in addition to a charge circuit, an inductance and a resistor are interposed in series relevant to a discharge circuit.

FIG. 1

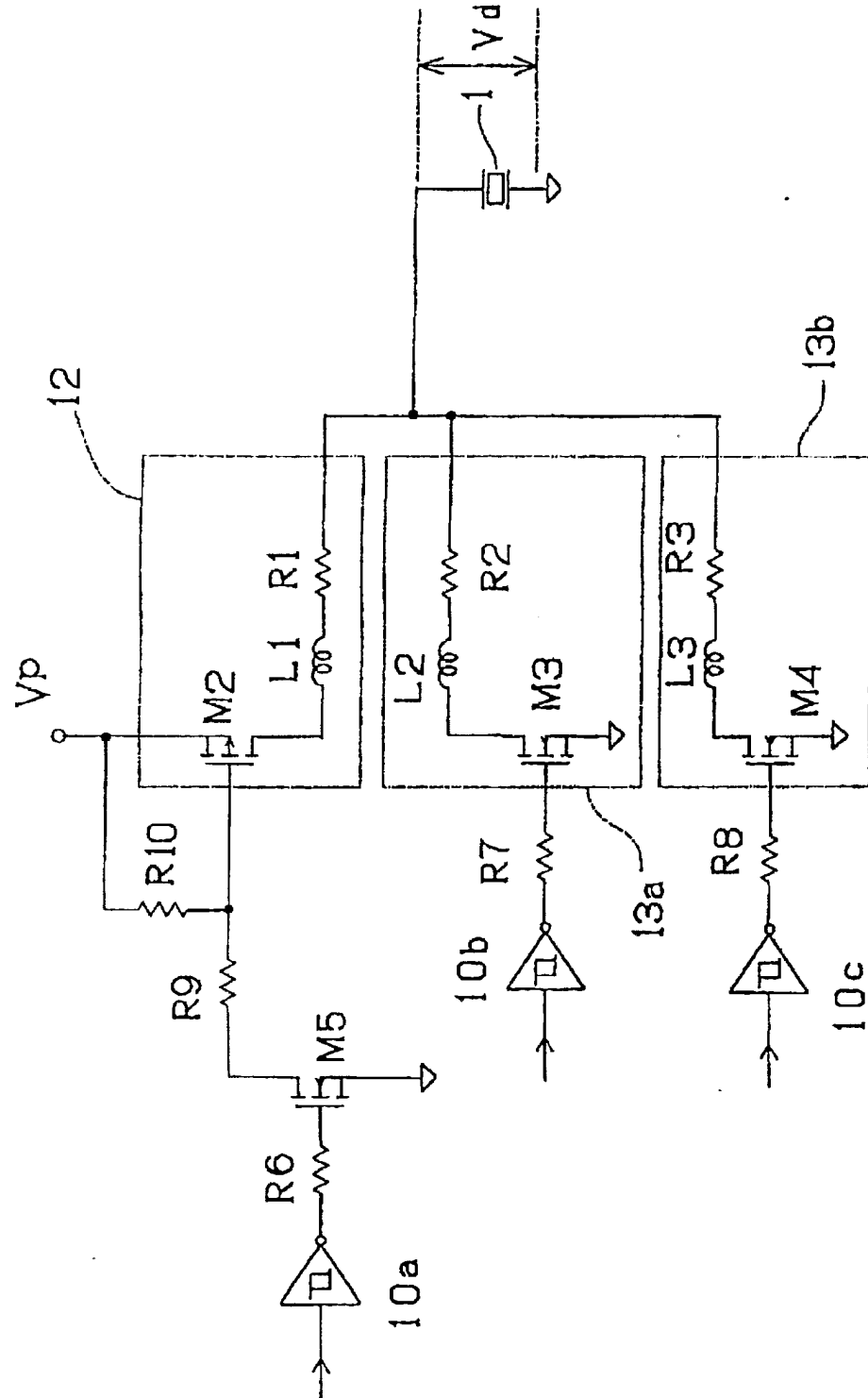


FIG. 2

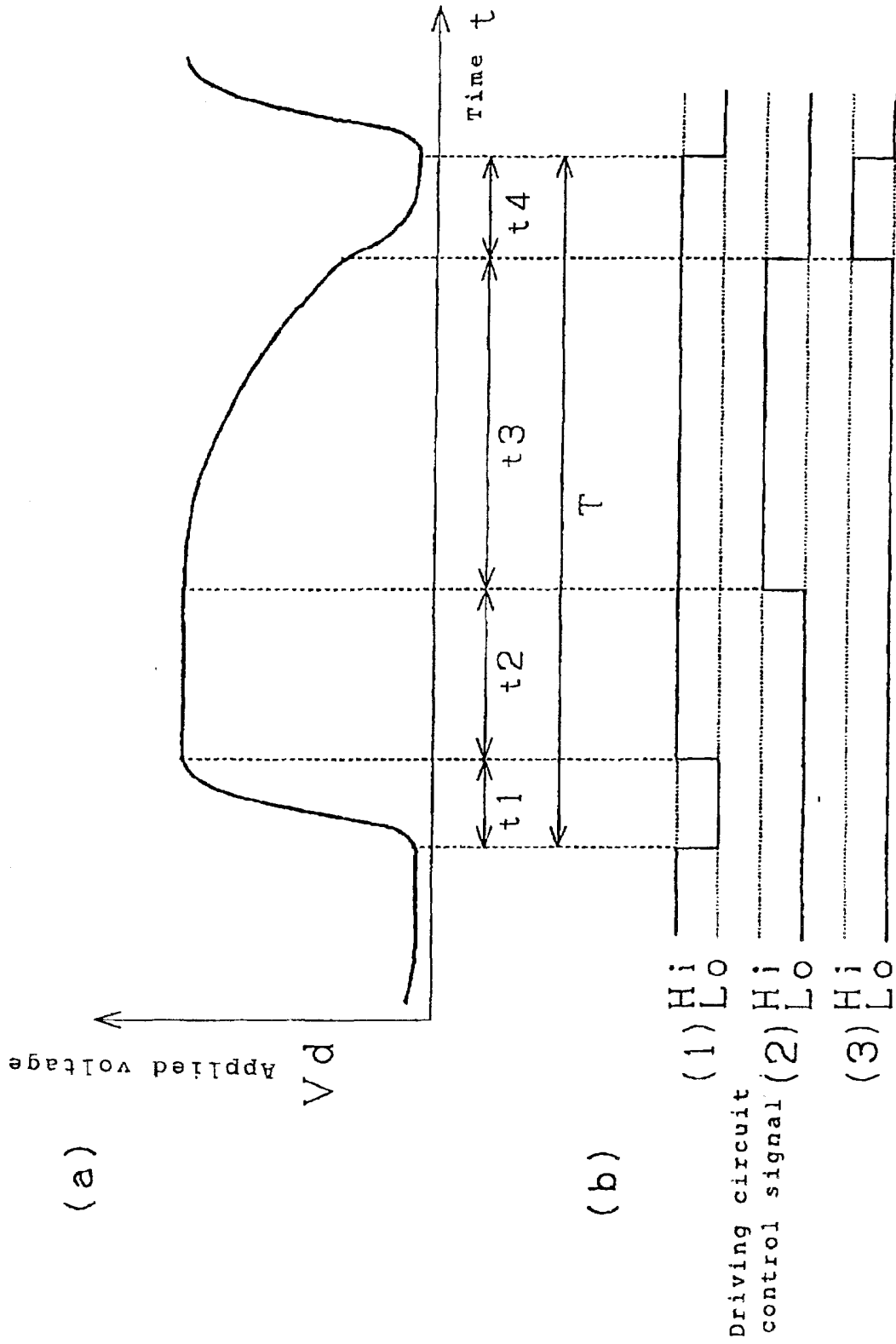


FIG. 3

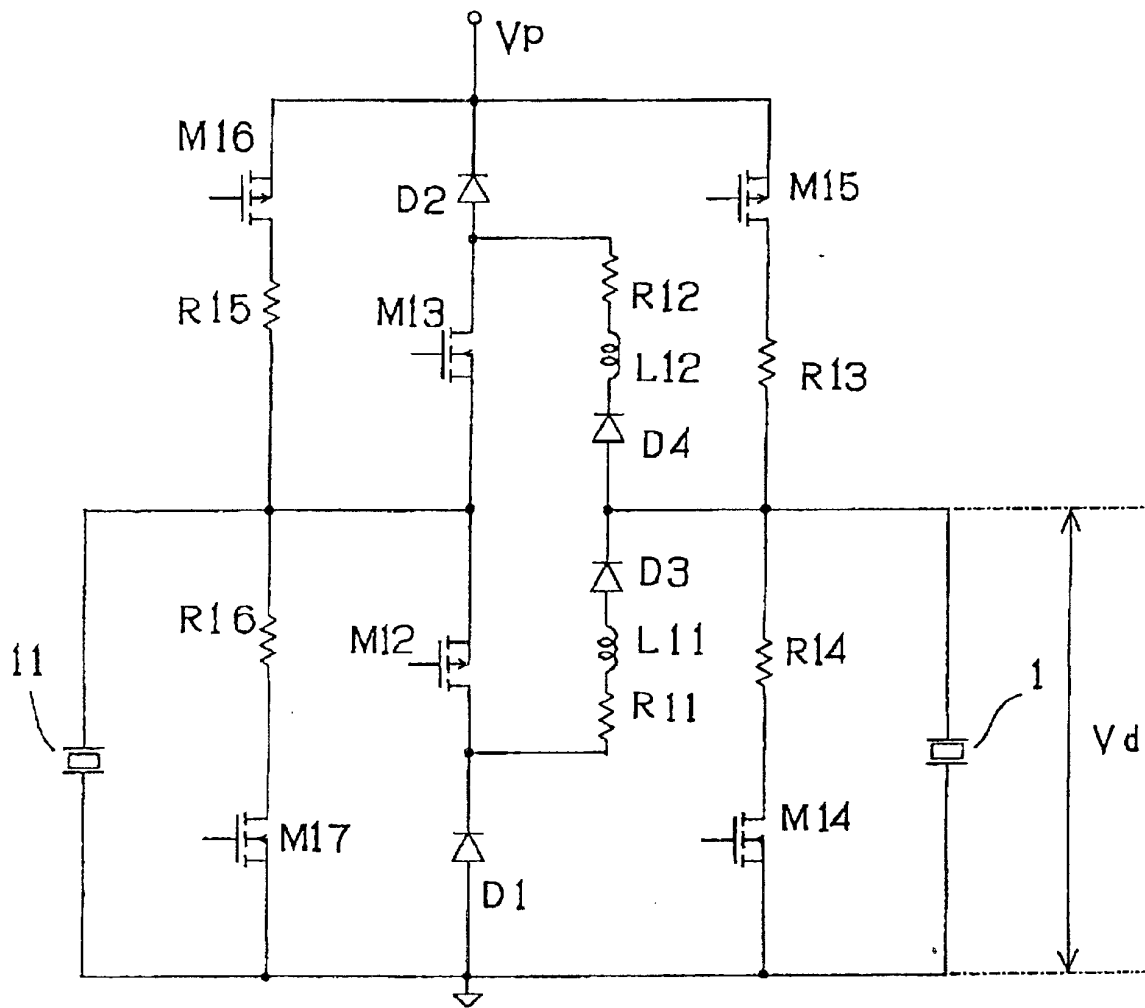


FIG. 4

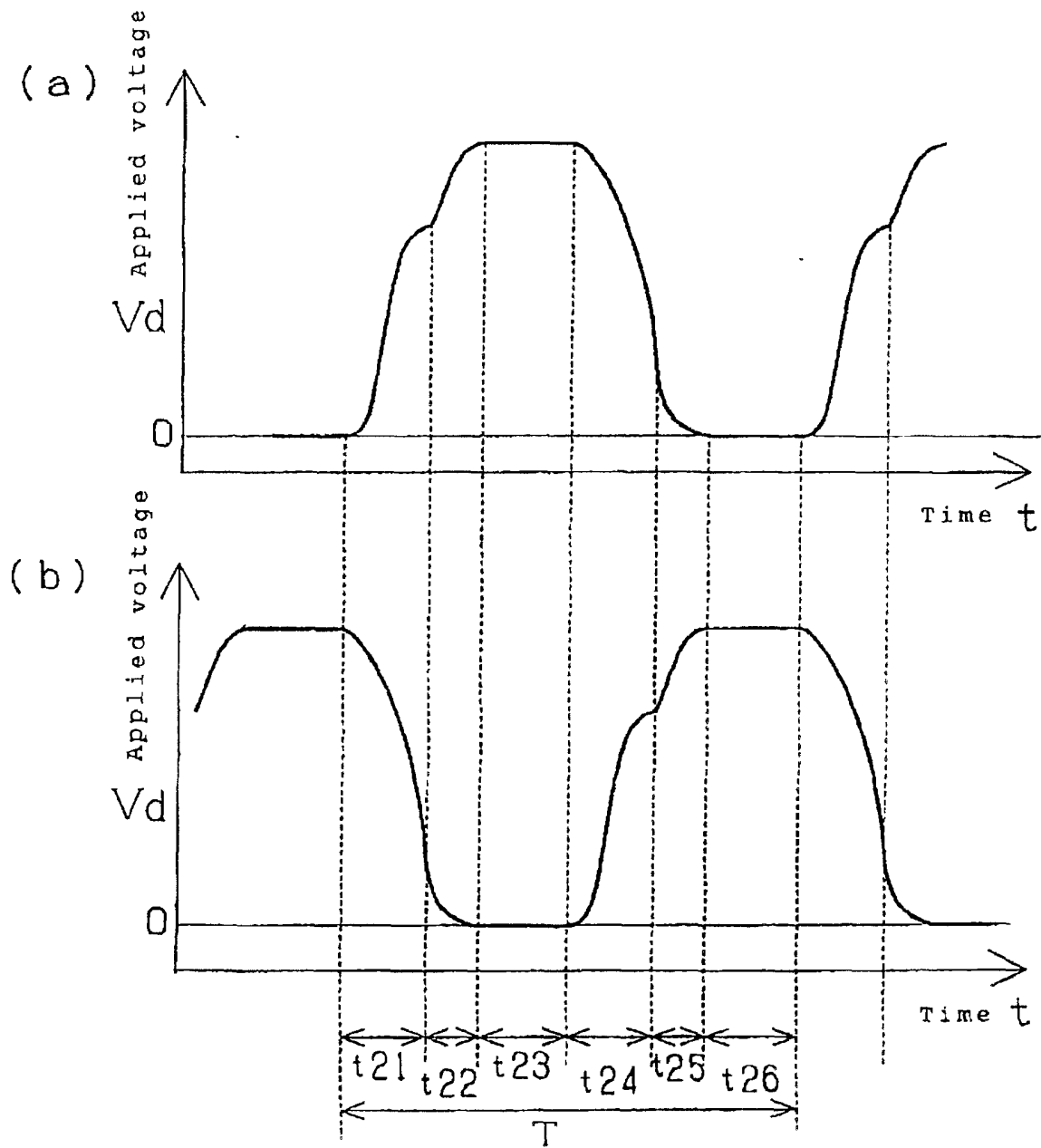


FIG. 5

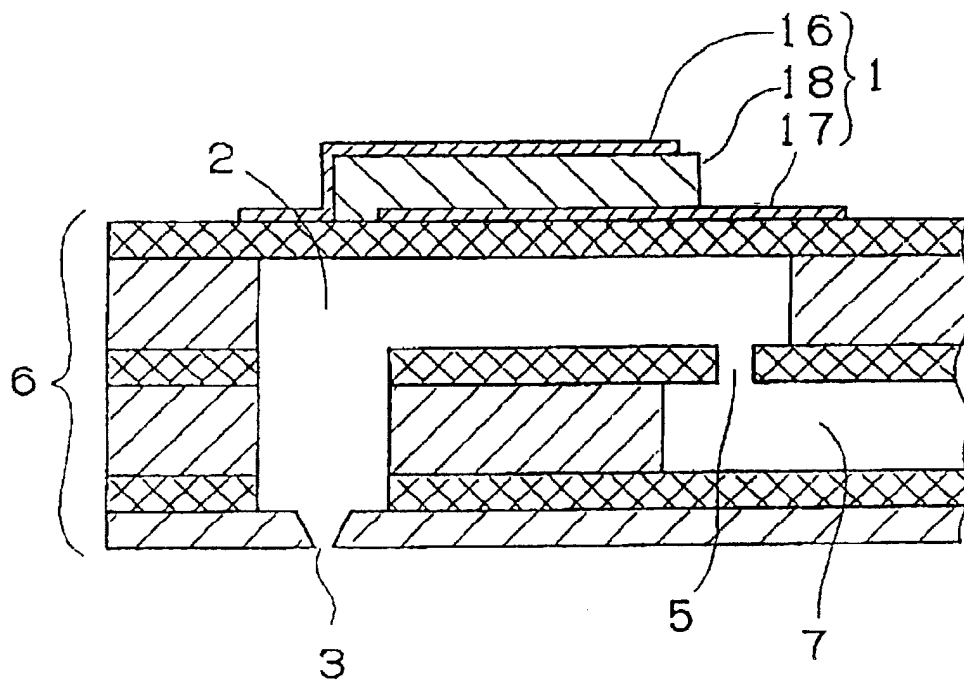




FIG. 6

| Driving voltage | Switching voltage | Stability  |
|-----------------|-------------------|------------|
| 40V             | 30V (75%)         | $\Delta$   |
| 40V             | 25V (63%)         | $\bigcirc$ |
| 40V             | 20V (50%)         | $\bigcirc$ |
| 40V             | 15V (38%)         | $\bigcirc$ |
| 40V             | 10V (25%)         | $\Delta$   |

FIG. 7

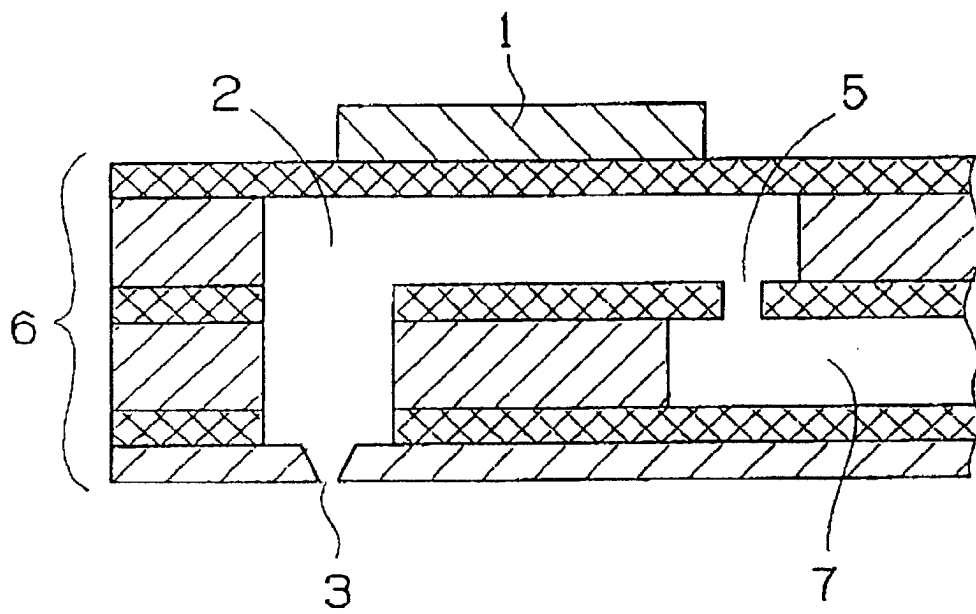


FIG. 8

