



(12) **EUROPEAN PATENT APPLICATION**

(88) Date of publication A3:
10.05.2023 Bulletin 2023/19

(43) Date of publication A2:
26.04.2023 Bulletin 2023/17

(21) Application number: **22203373.0**

(22) Date of filing: **24.10.2022**

(51) International Patent Classification (IPC):
F04B 35/04 (2006.01) **F04B 39/00** (2006.01)
F04B 39/02 (2006.01) **F04B 39/12** (2006.01)
F04B 53/10 (2006.01) **F04B 53/14** (2006.01)
F04B 53/00 (2006.01)

(52) Cooperative Patent Classification (CPC):
F04B 35/04; F04B 39/0022; F04B 39/0044;
F04B 39/0061; F04B 39/0094; F04B 39/02;
F04B 39/0246; F04B 39/0253; F04B 39/0284;
F04B 39/0292; F04B 39/128; F04B 53/1047;
F04B 53/144; F04B 53/006; F04B 53/145

(84) Designated Contracting States:
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB
GR HR HU IE IS IT LI LT LU LV MC ME MK MT NL
NO PL PT RO RS SE SI SK SM TR
Designated Extension States:
BA
Designated Validation States:
KH MA MD TN

(30) Priority: **25.10.2021 EP 21204555**

(71) Applicant: **Secop GmbH**
24941 Flensburg (DE)

(72) Inventor: **Da Silva Castro, Mattias**
8042 Graz (AT)

(74) Representative: **KLIMENT & HENHAPEL**
Patentanwälte OG
Gonzagagasse 15/2
1010 Wien (AT)

(54) **REFRIGERANT COMPRESSOR**

(57) The invention relates to an encapsulated refrigerant compressor (1) having

- a compressor shell (100);
- a pump unit (10) located within the compressor shell (100), said pump unit (10) comprising:
 - a cranktrain (200) with a crankshaft (210), a counterweight (225), a crankpin (220), a connecting rod (230) and a piston (240);
 - a crankcase (300) with a cylinder housing (310), wherein a cylinder (320) for reciprocating movement of the piston (240) is located, and wherein the crankshaft (210) is rotatably mounted inside a main bearing section (302),
 - an electric drive unit (400) with a stator (420) and a rotor (410), the rotor (410) being fixed to the crankshaft (210);
 - wherein the crankshaft (210) is axially supported by a ball bearing (201) on the crankcase (300).

The crankshaft (210) comprises an upper bearing section (215) and a lower bearing section (217) to form an upper sliding bearing (215b) and a lower sliding bearing (217b), wherein an upper bearing seat (305) as the part of the main bearing section (302) forming the upper sliding bearing (215b) is arranged at an upper end section of the main bearing section (302) of the crankcase (300), and wherein said upper bearing seat (305) is configured to be flexibly bendable in a radial direction (212) of the crankshaft (210).

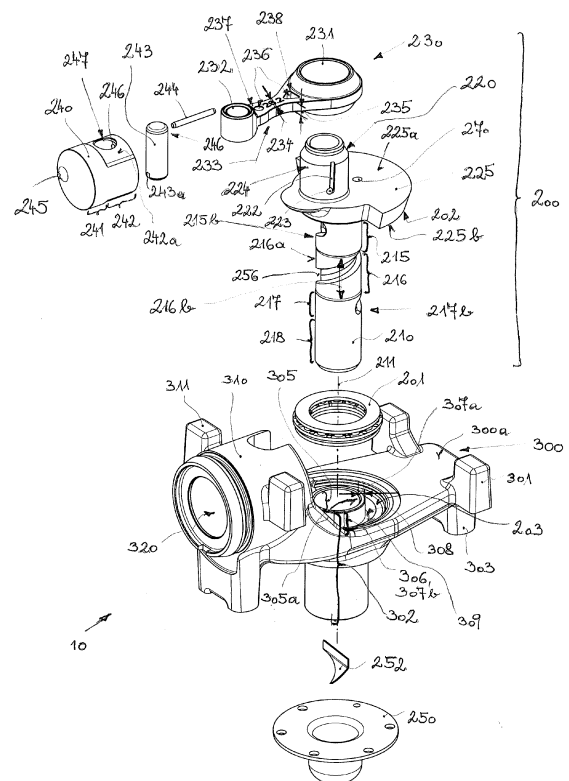


Fig. 5

Application Number

EP 22 20 3373

5

10

15

20

25

30

35

40

45

5

50

55

2



EUROPEAN SEARCH REPORT

Application Number

EP 22 20 3373

5

10

15

20

25

30

35

40

45

5

50

55

DOCUMENTS CONSIDERED TO BE RELEVANT				
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)	
Y	US 2014/102247 A1 (SILVA FABIANO DOMINGOS [BR] ET AL) 17 April 2014 (2014-04-17)	10		
A	* figures 1-3 * * paragraph [0034] - paragraph [0052] * -----	1-9, 11-14		
Y	US 2010/236401 A1 (NOMMENSEN MARTEN [DE] ET AL) 23 September 2010 (2010-09-23)	11,12		
A	* figure 1 * * paragraph [0028] - paragraph [0032] * -----	1-10,13, 14		
A	US 2011/232416 A1 (KIM JIN-KOOK [KR] ET AL) 29 September 2011 (2011-09-29)	1-14		
A	* figures 1-3 * -----			
A	CN 105 570 278 A (ZHUHAI GREE REFRIGERATION TECHNOLOGY CT ENERGY SAVING & ENVIRONMENTAL) 11 May 2016 (2016-05-11)	1-14		
A	* figures 1-4 * * paragraph [0028] - paragraph [0042] * -----			
A	US 2019/032647 A1 (BREDBECK KLAUS [DE] ET AL) 31 January 2019 (2019-01-31)	1-14		TECHNICAL FIELDS SEARCHED (IPC)
Y	EP 2 657 524 B1 (SAMSUNG ELECTRONICS CO LTD [KR]) 12 February 2020 (2020-02-12)	13,14		
A	* figure 1 * * paragraph [0027] - paragraph [0037] * -----	1-12		
A	CN 106 979 140 A (WHIRLPOOL SA) 25 July 2017 (2017-07-25)	1-14		
A	* figures 1-8 * * paragraph [0033] - paragraph [0049] * -----			
A	US 2005/115771 A1 (SHIN KYU S [KR]) 2 June 2005 (2005-06-02)	1-14		
	* figures 1-4 * * paragraph [0028] - paragraph [0047] * ----- -/--			
The present search report has been drawn up for all claims				
Place of search Munich		Date of completion of the search 31 March 2023	Examiner Ricci, Saverio	
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document		

EPO FORM 1503 03.82 (P04C01)



EUROPEAN SEARCH REPORT

Application Number

EP 22 20 3373

DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
A	US 2011/129371 A1 (WATANABE KIWAMU [JP]) 2 June 2011 (2011-06-02) * figures 1-3 * * paragraph [0025] - paragraph [0047] * -----	1-14	
A	US 8 739 933 B2 (WAGNER NILSON [BR]; MAGNHOTO SERGIO LUIZ [BR] ET AL.) 3 June 2014 (2014-06-03) * figure 1 * * column 3, line 44 - column 5, line 67 * -----	1-14	
			TECHNICAL FIELDS SEARCHED (IPC)
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
Munich		31 March 2023	Ricci, Saverio
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			

5
EPO FORM 1503 03.82 (P04C01)



Application Number

EP 22 20 3373

5

10

15

20

25

30

35

40

45

50

55

CLAIMS INCURRING FEES

The present European patent application comprised at the time of filing claims for which payment was due.

☐ Only part of the claims have been paid within the prescribed time limit. The present European search report has been drawn up for those claims for which no payment was due and for those claims for which claims fees have been paid, namely claim(s):

☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for those claims for which no payment was due.

LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

see sheet B

☐ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.

☐ As all searchable claims could be searched without effort justifying an additional fee, the Search Division did not invite payment of any additional fee.

☒ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid, namely claims:

1-14

☐ None of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims, namely claims:

☐ The present supplementary European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims (Rule 164 (1) EPC).



**LACK OF UNITY OF INVENTION
SHEET B**

Application Number

EP 22 20 3373

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

1. claims: 1-7

An encapsulated refrigerant compressor comprising a bearing arrangement supporting the crankshaft.

2. claims: 8-12

An encapsulated refrigerant compressor comprising a coupling arrangement connecting the crankshaft with the piston.

3. claims: 13, 14

An encapsulated refrigerant compressor comprising a lubricant conveying system.

4. claim: 15

An encapsulated refrigerant compressor comprising a cylinder head assembly.

ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 22 20 3373

5

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

31-03-2023

10

15

20

25

30

35

40

45

50

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2017184085 A1	29-06-2017	BR 102014007882 A2	05-01-2016
		CN 106255827 A	21-12-2016
		EP 3126675 A1	08-02-2017
		ES 2846744 T3	29-07-2021
		US 2017184085 A1	29-06-2017
		WO 2015149146 A1	08-10-2015
US 2016201661 A1	14-07-2016	CN 105518299 A	20-04-2016
		DE 112014004018 T5	14-07-2016
		JP 6469575 B2	13-02-2019
		JP WO2015033536 A1	02-03-2017
		US 2016201661 A1	14-07-2016
		WO 2015033536 A1	12-03-2015
US 2014308141 A1	16-10-2014	CN 104011385 A	27-08-2014
		JP WO2013099237 A1	30-04-2015
		KR 20140107608 A	04-09-2014
		US 2014308141 A1	16-10-2014
		WO 2013099237 A1	04-07-2013
CN 107542646 A	05-01-2018	CN 107542646 A	05-01-2018
		JP 2018003639 A	11-01-2018
US 2019010938 A1	10-01-2019	CN 108496003 A	04-09-2018
		JP 6628888 B2	15-01-2020
		JP 2019502866 A	31-01-2019
		US 2019010938 A1	10-01-2019
		WO 2017155243 A2	14-09-2017
US 2017227046 A1	10-08-2017	BR PI1100652 A2	09-07-2013
		CN 103370550 A	23-10-2013
		EP 2663780 A1	20-11-2013
		ES 2530630 T3	04-03-2015
		JP 2014502695 A	03-02-2014
		KR 20140045318 A	16-04-2014
		SG 191907 A1	30-08-2013
		US 2013323030 A1	05-12-2013
		US 2017227046 A1	10-08-2017
		WO 2012094715 A1	19-07-2012
US 2006153710 A1	13-07-2006	CN 1701181 A	23-11-2005
		EP 1518054 A1	30-03-2005
		JP 2005023877 A	27-01-2005
		KR 20050053665 A	08-06-2005
		US 2006153710 A1	13-07-2006
		WO 2005003560 A1	13-01-2005

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

55

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 22 20 3373

5

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

31-03-2023

10

15

20

25

30

35

40

45

50

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2014102247 A1	17-04-2014	BR PI1101929 A2	14-07-2015
		CN 103597225 A	19-02-2014
		EP 2702282 A1	05-03-2014
		JP 2014512482 A	22-05-2014
		SG 194624 A1	30-12-2013
		US 2014102247 A1	17-04-2014
		WO 2012145811 A1	01-11-2012
US 2010236401 A1	23-09-2010	CN 101791641 A	04-08-2010
		DE 102009005935 A1	29-07-2010
		RU 2010101246 A	27-07-2011
		US 2010236401 A1	23-09-2010
US 2011232416 A1	29-09-2011	CN 102066779 A	18-05-2011
		EP 2455627 A1	23-05-2012
		US 2011232416 A1	29-09-2011
		WO 2011007911 A1	20-01-2011
CN 105570278 A	11-05-2016	NONE	
US 2019032647 A1	31-01-2019	CN 108496001 A	04-09-2018
		DE 102016001596 A1	17-08-2017
		EP 3414456 A1	19-12-2018
		US 2019032647 A1	31-01-2019
		WO 2017137143 A1	17-08-2017
EP 2657524 B1	12-02-2020	CN 103375385 A	30-10-2013
		EP 2657524 A1	30-10-2013
		KR 20130120023 A	04-11-2013
		US 2013287603 A1	31-10-2013
CN 106979140 A	25-07-2017	BR 102017001184 A2	07-11-2017
		CN 106979140 A	25-07-2017
		EP 3246570 A1	22-11-2017
		JP 6970506 B2	24-11-2021
		JP 2017150471 A	31-08-2017
		US 2017204753 A1	20-07-2017
US 2005115771 A1	02-06-2005	BR PI0401580 A	12-07-2005
		CN 1621685 A	01-06-2005
		JP 3910600 B2	25-04-2007
		JP 2005163775 A	23-06-2005
		KR 20050052011 A	02-06-2005
		US 2005115771 A1	02-06-2005

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

55

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 22 20 3373

5 This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

31-03-2023

10

15

20

25

30

35

40

45

50

ORM P0459

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2011129371 A1	02-06-2011	AT 547629 T	15-03-2012
		CN 102057162 A	11-05-2011
		EP 2307723 A1	13-04-2011
		ES 2380442 T3	11-05-2012
		JP 5035413 B2	26-09-2012
		JP 2010537093 A	02-12-2010
		US 2011129371 A1	02-06-2011
		WO 2010013403 A1	04-02-2010

US 8739933 B2	03-06-2014	AT 548607 T	15-03-2012
		BR PI0800686 A2	08-09-2009
		CN 102165243 A	24-08-2011
		DK 2235423 T3	29-05-2012
		EP 2235423 A1	06-10-2010
		ES 2381431 T3	28-05-2012
		JP 5514737 B2	04-06-2014
		JP 2011510204 A	31-03-2011
		KR 20100103879 A	28-09-2010
		KR 20150087436 A	29-07-2015
		US 2010287977 A1	18-11-2010
		WO 2009092147 A1	30-07-2009

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82