



(51) International Patent Classification:

C07C 13/573 (2006.01) C07C 15/28 (2006.01)
C07C 15/20 (2006.01)

(21) International Application Number:

PCT/US2015/066529

(22) International Filing Date:

17 December 2015 (17.12.2015)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

62/124,404 17 December 2014 (17.12.2014) US

(71) Applicants: **THE TRUSTEES OF COLUMBIA UNIVERSITY IN THE CITY OF NEW YORK** [US/US]; 412 Low Memorial Library, 535 West 116th Street, New York, NY 10027 (US). **BROOKHAVEN SCIENCE ASSOCIATES, LLC** [US/US]; 40 Brookhaven Avenue, Bldg. 460, Upton, NY 11973 (US).

(72) Inventors: **CAMPOS, Luis, Miguel**; 188 Saint Marks Avenue, Brooklyn, NY 11238 (US). **SFEIR, Matthew, Y.**; 228 8th Street, Bethpage, NY 11714 (US). **SANDERS, Samuel, Nathan**; 502 West 113th Street, New York, NY 10025 (US). **KUMARASAMY, Elango**; 400 West 119th Street, Apt. 5C, New York, NY 10027 (US). **PUN, Andrew, Brian**; 507 West 113th Street, Apt. 71, New York,

NY 10025 (US). **STEIGERWALD, Michael, Louis**; 1037 Vosseller Avenue, Martinsville, NJ 08836 (US).

(74) Agent: **KWON, Evelyn, M.**; Loeb & Loeb LLP, 345 Park Avenue, 18th Floor, New York, NY 10154 (US).

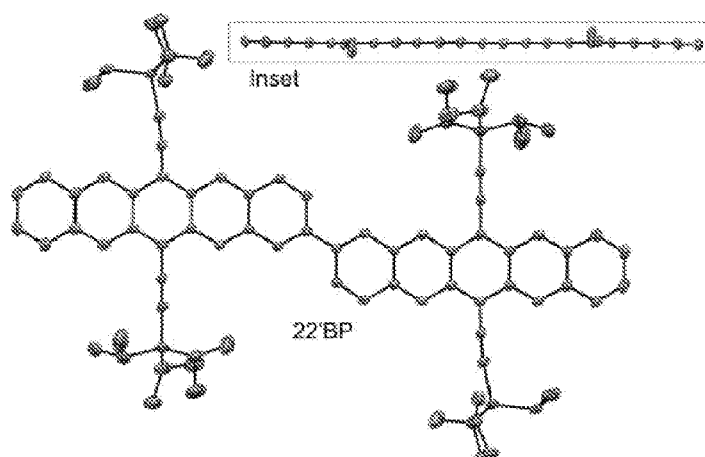
(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: QUANTITATIVE INTRAMOLECULAR FISSION IN OLIGOACENES, MATERIALS, AND METHODS OF USE THEREOF

FIG. 1



(57) Abstract: The present invention provides soluble, stable singlet fission (SF) compounds, compositions, materials, methods of their use, and methods for their preparation that provide efficient intramolecular singlet fission (iSF) and multiple excitons. The SF compound may be a dimer, an oligomer, or a polymer of polyoligoacenes, where for example, the compound achieves a triplet yield reaching about 200% per absorbed photon. In this system, SF does not depend on intermolecular inter-actions. Instead, SF is an intrinsic property of the molecule and therefore occurs independent of intermolecular interactions. Singlet fission has the potential to significantly improve the photocurrent in single junction solar cells and thus raise the Shockley-Queisser power conversion efficiency limit from about 33% to about 46% or greater. Quantitative SF yield at room temperature has only been observed in crystalline solids or aggregates of higher acenes.



Published:

— *with international search report (Art. 21(3))*

QUANTITATIVE INTRAMOLECULAR FISSION IN OLIGOACENES,
MATERIALS, AND METHODS OF USE THEREOF

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This international PCT Application claims the benefit of priority from U.S. Provisional Patent Application No. 62/124404, filed December 17, 2014, entitled, "Quantitative Intramolecular Fission in Oligoacenes," which is incorporated here by reference in its entirety.

STATEMENT REGARDING FEDERALLY
SPONSORED RESEARCH OR DEVELOPMENT

[0002] The present invention was made with government support under contract number CAREER, DMR-1351293 awarded by the National Science Foundation, contract number DGE 11-44155 awarded by the National Science Foundation, Graduate Research Fellowships Program, contract number N00014-15-1-2532 awarded by the Office of Naval Research, Department of Navy, contract number DE-SC0012704 awarded by the U.S. Department of Energy, and contract number DE-AC02-98CH10886 awarded by the U.S. Department of Energy. The United States government may have certain rights in this invention.

NAMES OF PARTIES TO A JOINT RESEARCH AGREEMENT

[0003] The claimed invention was made by, on behalf of, and/or in connection with Brookhaven Science Associates, LLC to a joint research agreement within the meaning of 35 U.S.C. § 103(c). The claimed invention was made as a result of activities undertaken within the scope of the agreement.

TECHNICAL FIELD

[0004] The present invention relates to molecules and polymers that undergo ultrafast, intramolecular singlet fission in oligoacene derivatives and have an enhanced fission yield.

BACKGROUND

[0005] Singlet exciton fission has attracted renewed interest in the last decade due to its potential to enhance power conversion efficiencies of single junction solar cells beyond the Shockley-Queisser Limit.¹⁻⁶ The third-generation of solar cells is based on materials that operate by non-conventional photophysical mechanisms to overcome the Shockley-Queisser limit.⁷⁻⁹ The recent discovery of an efficient intramolecular singlet fission (iSF) process in conjugated polymers and small molecules has dramatically increased the quantity and variety of materials that exhibit this process.² In molecules and polymers, singlet fission (SF) is the process whereby two triplets are generated from a single photon.¹⁷ The mechanism of triplet pair formation and decay may be quite different in dimers of oligoacenes relative to their monomer counterparts in the solid state, where singlet fission is an intermolecular process (xSF). For example, donor-acceptor polymers are presumed to undergo SF *via* charge transfer (CT) states, similar to the leading hypothesis for the mechanism for solid state SF.^{10,18-20} However, there is no intrinsic CT character in molecular dimers, yet that have been reported to undergo SF at faster rates than the molecular systems.

[0006] Devices fabricated from singlet fission molecules have exceeded 100% external quantum efficiency,^{1,5} but many fundamental challenges remain: a) there are a limited number of materials that undergo SF; b) appropriate heterojunctions must be engineered to extract the multiple excitons; and c) device architectures that exploit SF must be engineered. While the resurgent interest in SF has been catalyzed by solar cells, multiexcitonic materials can be also widely applicable in other optoelectronic thin-film technologies.²¹

[0007] Acenes are of great interest in the field of organic electronics due to their tunable optoelectronic properties, high charge carrier mobilities, and the observation of singlet exciton fission (SF) in crystals of tetracene and higher acenes.^{12,63-70} However, one major hurdle to the implementation of SF materials in devices is the need for intermolecular interactions. While various acenes have been shown to undergo quantitative intermolecular singlet fission (xSF), a significant impediment in these materials is that SF depends on intermolecular coupling. Such dependence on packing interactions prevents these materials from being widely applicable. For example, acenes can undergo SF only when neighboring chromophores are appropriately coupled by a charge-transfer (CT) state in crystalline solids or highly concentrated solutions - intermolecular singlet fission (xSF).^{5, 20,24} However, practical applications of xSF materials are difficult because the process relies on intermolecular coupling between chromophores that depend sensitively on crystalline structure and film morphology. A more suitable approach that would enable high-throughput screening of materials is to employ intramolecular singlet fission (iSF) active layers. iSF

has rarely been observed in organic materials, with yields lower than 30% or as an endothermic process.^{25,26}

[0008] The design of organic materials based on strong-donor/strong-acceptor copolymers and small molecules that facilitate iSF through a photoexcited state with strong CT-character, exhibit up to 170% triplet yield in a polymer.¹⁰ Such design principles were founded on the CT-mediated mechanism of xSF. Interestingly, there is another strategy in molecular materials that stems from the fundamental concept of xSF, which involves the covalent coupling of two SF chromophores. To date, several groups have attempted to model or synthesize dimers for iSF, but experimental triplet yields have been low (<10%).^{2,3,27-31}

[0009] Molecular dimers made up of two covalently linked SF-capable monomers have been considered as candidates for iSF^{28,32}. However, early work on tetracene dimers showed low iSF yields, presumably because of the endothermicity of the iSF process or the connectivity employed.²⁹⁻³⁰ Pentacene dimers, on the other hand, have recently been reported to undergo iSF quantitatively.^{13,15} Pentacene is of particular interest, as it is a benchmark material for organic field effect transistors (OFETs) and organic photovoltaics (OPVs), as well as fundamental studies of various optoelectronic properties.⁷¹⁻⁷⁶ However, pentacene has only limited stability and solubility in common organic solvents and is unstable in the presence of oxygen,⁴⁷ making it difficult to process by high throughput techniques.^{65,77,78} To overcome these limitations, several functionalized pentacenes have been reported, which exhibit enhanced solubility, stability, and tunable electronic properties.^{72,79,80} Despite these improvements, over the course of nearly 80 years of significant research in pentacene chemistry and physics, there has been only one report of short conjugated oligomers, a scarce number of conjugated pentacene-containing polymers, and a pentacene homopolymer remains unknown.⁸¹⁻⁸⁶ The potential to develop families of oligoacene dimers through systematic studies provides motivation to revisit the concept of singlet fission in oligoacene “mixtures”, which was briefly explored in the 1970s when several groups studied crystals of one type of acene doped that had been doped with another type of acene.³²⁻³⁴

[0010] There are various important aspects that are still being actively investigated in terms of electronic structure, excited state energies and dynamics.^{22,35-37} Thus it is important to elucidate the mechanistic and energetic requirements for iSF in order to optimize the design of practical SF chromophores. Therefore, there is still a need for simple, stable, and soluble molecules that exhibit quantitative singlet fission, preferably, for example, molecules that undergo ultrafast iSF. Such fast iSF combined with triplet pair lifetimes as long as hundreds of picoseconds may enable harvesting of two triplets or two electron hole pairs for devices with enhanced photocurrents.

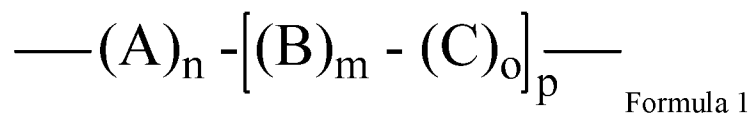
BRIEF SUMMARY

[0011] An object of the present invention provide molecules, compounds, or materials that are capable of or undergo quantitative singlet fission. Further objects of the present invention provide the design of new compounds or materials that, considering the energetic requirement for iSF, embody an excitation energy of the singlet of at least twice the energy of the triplet ($E[S] \geq 2E[T_1]$).

[0012] Other embodiments of the invention provide molecules, compounds, or materials such as for example oligoacene dimers comprising two oligoacene monomers, that are preferably the same or different, covalently linked where the relevant singlet energy for iSF is given by the lower singlet state energy monomer, and the resulting triplet pair is the sum of the individual monomer triplet energies. The fundamental equation for energy conservation is $E(S[X]) \geq 2E(T_1[X])$ or $E(S_1[X]) \geq E(T_1[X]) + E(T_1[Y])$, in, for example, a dimer comprising monomer X coupled to Y.

[0013] A soluble, stable singlet fission material, comprising an oligoacene of at least two covalently bound oligoacene monomers with or without a spacer, wherein the lower singlet exciton energy of one oligoacene monomer is greater than about or equal to about the sum of the energies of the triplet excitons of each of the at least two oligoacene monomers.

[0014] A soluble, stable singlet fission material, comprising:



wherein A and C are each any oligoacene or acene monomer, wherein A and C are the same or different oligoacene or acene,

wherein B is a spacer,

wherein n, m, o, and p are each 0 or any positive integer,

except when n is 0, then o is greater than or equal to 1 and when o is 0, then n is greater than or equal to 1, and

wherein the lower singlet exciton energy of one acene monomer is essentially greater than about or essentially equal to about, or essentially greater than or essentially equal to, or greater than or equal to about the sum of the energies of the triplet excited states of each oligoacene or acene monomer.

[0015] Further embodiments are directed to oligomers of and polymers of polyoligoacenes that undergo intramolecular singlet fission, where the oligomers and polymers are singlet fission materials. The fundamental equation for energy conservation applies, where the singlet energy or approximate singlet energy of the lowest energy monomer is greater than or equal to, or about

greater than or about equal to, the sum of the individual monomer triplet energies. The singlet fission molecules, compounds, or materials of the invention may comprise of at least 2-100 acene monomers, for example, at least 2, 3, 4, 5, 6, 7, 8, 10, 20, or more acene monomers, sufficient to form a dimer, trimer, tetramer, pentamer, hexamer, heptamer, oligomer, or polymer of oligoacene monomers. Moreover, the oligoacene monomer itself may comprise of 2, 3, 4, 5, 6, 7, 8, or more fused benzene rings thereby forming a naphthalene, anthracene, tetracene, pentacene, hexacene, heptacene, octacene, etc. Oligomers may comprise of 2-10 monomers or repeating units, while polymers may comprise of more than 10 monomers or repeating units. Polymers that are useful may comprise of 20 or more monomers or repeating units, preferably the same oligoacene monomer, but may also include different oligoacenes monomers forming asymmetric polyoligoacenes.

[0016] Accordingly, embodiments of the present invention provide compounds and materials, including organic molecules, such as oligomers and polymers, capable of singlet fission and, more particularly, undergo efficient intramolecular singlet fission at a speed of less than or equal to about 5 nanoseconds and a triple pair decay time of, preferably as long as or longer than about 1 microsecond, such that intermolecular coupling is no longer a design constraint. Compounds and materials of the embodiments of the invention exhibit efficient intramolecular singlet fission that generate two triplets per photon absorbed in very high yields, *e.g.*, yields of greater than about 100%, greater than about 140%, greater than about 170%, or even higher, preferably about 200%.

[0017] Another object of the invention is directed to an electronic, optical, or electrooptical component or device comprising the SF material, compound, or composition, and the uses of the SF material, compound or composition. The technology of various embodiments of the present invention may be applicable to similar families of small molecules, oligomers, polymers, and materials that undergo iSF, and provides development of new materials that lead to solution processing so that high throughput techniques may be used to study fundamental photophysical phenomena and further be applied to various types of electronic, optical, electro-optical, or optoelectronic components or devices.

BRIEF DESCRIPTION OF THE DRAWINGS

[0018] The patent or application file contains at least one drawing executed in color. Copies of this patent or patent application publication with color drawings will be provided by the U.S. Patent & Trademark Office upon request and payment of the necessary fee.

[0019] FIG. 1 shows the ORTEP representation of the molecular structure of the bipentacene derivative 22'BP and its side view (inset, iso-propyl (iPr) groups removed for clarity).

[0020] FIG. 2 shows UV-vis spectra of 22'BP and 6,13-bis((triisopropylsilyl)ethynyl)pentacene (TIPS-Pen) dissolved in chloroform.

[0021] FIG. 3 shows (A) normalized transient absorption data on 56 μM 22'BP in chloroform (600 nm pump). Due to the presence of pump wavelength scatter, small portions of the data have been excluded for clarity. (B) A normalized spectral slice at 517 nm (dashed line in Panel A) showing that the carrier dynamics are independent of concentration over an order of magnitude. (C) Deconvoluted transient spectra of singlet and triplet species as solved by global analysis (details in the Examples). It should be noted that differences in the magnitude of bleach in panel (C) are attributable not to reduction in bleach but rather overlap with the triplet spectrum. (D) Population evolution from global analysis are compared to raw data at wavelengths where primarily singlet (563 nm, black arrow in (C)) and triplet (731 nm, red arrow in (C)) dynamics are observed. The discrepancy at 563 nm is due to the $\sim 20\%$ overlap with a triplet photoinduced absorption feature. Direct fits of the data are found in FIG. 5.

[0022] FIG. 4 shows triplet spectra of 22'BP obtained by pulsed radiolysis triplet sensitization (single triplet), showing unprocessed data (solid lines) in the presence of naphthalene triplet sensitizer at various time intervals, and the two-triplets spectrum arising from iSF (dashed line).

[0023] FIG. 5 shows two exponential fit of two kinetic traces from raw data using two "globally" constrained rate constants.

[0024] FIG. 6 shows a comparison of normalized kinetic slices at 567 nm and 688 nm, excited with 600 nm pump with varying pump fluence.

[0025] FIG. 7 shows a comparison of kinetic slices at 567 nm and 688 nm, excited with 600 nm pump in chloroform and p-xylenes.

[0026] FIG. 8 shows kinetic data at 688 nm for difference pump photon wavelengths. An identical fission rate is seen in all three traces.

[0027] FIG. 9 shows a normalized steady state absorption revealing no evidence of aggregation or change in spectral shape.

[0028] FIG. 10 shows Beer's law of 22'BP in p-xylene yielding a molar extinction coefficient of $42000 \text{ M}^{-1}\text{cm}^{-1}$.

[0029] FIG. 11 shows Beer's law of 22'BP in chloroform yielding a molar extinction coefficient of $43500 \text{ M}^{-1}\text{cm}^{-1}$.

[0030] FIG. 12 shows a normalized steady state absorption revealing no evidence of aggregation or change in spectral shape.

[0031] FIG. 13 shows steady-state absorption spectra of Pentacene-Antracene (PA), Pentacene-Tetracene (PT) and Pentacene-Hexacene (PH), along with a TIPS-anthracene derivative, TIPS-tetracene, TIPS-pentacene and a TIBS-hexacene derivative. (tri-isopropylsilyl acetylene (TIPS); tri-isobutyl (iBu group) silyl acetylene groups (TIBS)). Absorption spectra are taken in chloroform and normalized at the pentacene absorption feature. From left to right of the filled in peaks, the spectra shows Br TIPS A, TIPS T, TIPS P, and Br TIBS H. From left to right of the lines, the spectra shows PA (starting around wavelength ~ 375 nm), PT (starting around wavelength ~ 500 nm), and PH (starting around wavelength ~ 575 nm).

[0032] FIG. 14 shows transient absorption spectra of PA excited at 600 nm, PT excited at 660 nm and PH excited at 730 nm, at power ~ 0.1 mW in chloroform. In each case, warmer colors represent increased absorption after excitation, and cooler colors represent decreased absorption.

[0033] FIG. 15 shows a full 2D color plot obtained from transient absorption spectroscopy of PA in chloroform excited at 600 nm.

[0034] FIG. 16 shows (a) transient absorption spectroscopy of PH as a dilute solution in chloroform; (b) singlet and triplet spectra identified by global analysis (PH Upper singlet line at wavelengths ~ 425 nm to ~ 650 nm, which changes to the lower line at wavelengths ~ 650 nm to ~ 800 nm; and (c) single wavelength cuts at the peak of the triplet PIA (559 nm) which is not in a bell curve shape, rather a plateau spanning from about 0 ps to about 10^3 ps, which is also nearly an isosbestic point, and at 670 nm, where the singlet PIA is 0, showing rise and decay of the triplet in a bell curve shape.

[0035] FIG. 17 shows singlet and triplet species for PT isolated from global analysis. Data are from transient absorption spectroscopy of PT dissolved as a dilute solution in chloroform and pumped at 660 nm. The line representing the PT Triplet Pair is the upper line at wavelength ~ 425 nm – ~ 650 nm which turns into the lower line at wavelength ~ 600 nm – ~ 650 nm, and the lower line at wavelength ~ 675 nm – ~ 775 nm. The line representing the PT Singlet is the lower line at wavelength ~ 425 nm – ~ 600 nm which turns into the upper line at wavelength ~ 600 nm – ~ 650 nm, and the upper line at wavelength ~ 675 nm – ~ 775 nm.

[0036] FIG. 18 shows that time correlated singlet photon counting can be used to monitor the long-lived, emissive singlet exciton observed in PA.

[0037] FIG. 19 shows spectral cuts taken at different times that reveal the decay of the singlet exciton in PA to yield a small population of triplets. The line for PA at 1 ns is above that of the line for PA at 9 ns (until around ~ 650 nm where the PA at 1 ns line dips below the PA at 9 ns line).

[0038] FIG. 20 shows a comparison of triplet transient absorption spectra obtained by photosensitization (single T_1) and singlet fission ($2 \times T_1$) in PT and PH.

[0039] FIG. 21 shows spectral cuts from sensitization experiments of PT and PH heterodimers dissolved along with a significant excess of anthracene in chloroform. The signal at early times near 418 nm is due to anthracene triplet photoinduced absorption, and therefore it decays as triplets and are transferred to the heterodimer.

[0040] FIG. 22 shows rise and decay kinetic traces of the triplet pair in PH, BP, and PT, probed at the λ_{max} of the triplet excited state absorption spectra (683, 712, 707 nm respectively).

[0041] FIG. 23 shows steady state UV-visible absorption performed on dilute solutions of PA, PT, and PH heterodimer in chloroform and normalized to the pentacene absorption near 660 nm.

[0042] FIG. 24A shows proton nuclear magnetic resonance (^1H NMR) of Bromo-TIPS-Tetracene 4 of Example 9 characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.29 (s, 1H), 9.22 (s, 1H), 8.66-8.63 (m, 2H), 8.19 (s, 1H), 7.91-7.89 (m, 1H), 7.60-7.57 (m, 2H), 7.53-7.51 (m, 1H) and 1.40-1.33 (m, 42H).

[0043] FIG. 24B shows carbon-13 nuclear magnetic resonance (^{13}C NMR) of Bromo-TIPS-Tetracene 4 of Example 9 characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 133.0, 132.8, 132.6, 130.7, 130.4, 130.3, 130.2, 130.1, 129.5, 127.4, 127.4, 127.1, 126.9, 126.8, 125.5, 120.3, 118.9, 118.7, 106.3, 106.2, 103.67, 103.65, 18.98, 18.96 and 11.6.

[0044] FIG. 25A shows ^1H NMR of BPIN-TIPS-Tetracene 5 of Example 10 characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.44 (s, 1H), 9.39 (s, 1H), 8.76-8.72 (m, 2H), 8.66 (s, 1H), 8.09-8.07 (m, 1H), 7.89-7.87 (m, 1H), 7.64-7.62 (m, 2H), 1.49 (s, 12H) and 1.43-1.37 (m, 42H).

[0045] FIG. 25B shows ^{13}C NMR of BPIN-TIPS-Tetracene 5 of Example 10 characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 133.0, 132.8, 132.6, 130.7, 130.4, 130.3, 130.2, 130.1, 129.5, 127.4, 127.4, 127.1, 126.9, 126.8, 125.5, 120.3, 118.9, 118.7, 106.3, 106.2, 103.67, 103.65, 18.98, 18.96 and 11.6.

[0046] FIG. 26A shows ^1H NMR of Pentacene-Tetracene Dimer PT of Example 11 characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.45-9.35 (m, 6H), 8.69-8.67 (m, 2H), 8.41-8.37 (m, 2H), 8.23-8.17 (m, 2H), 8.03-7.94 (m, 4H), 7.61-7.59 (m, 2H), 7.46-7.44 (m, 2H) and 1.44-1.37 (m, 84H).

[0047] FIG. 26B shows ^{13}C NMR of Pentacene-Tetracene Dimer PT of Example 11 characterized by ^{13}C -NMR (125 MHz, CDCl_3 , 50° C, δ ppm): 137.9, 137.8, 132.9, 132.8, 132.5, 132.4, 131.6, 130.9, 130.7, 129.6, 129.5, 128.6, 127.5, 126.8, 126.7, 126.69, 126.3, 126.2, 126.0,

125.9, 118.8, 118.7, 107.4, 107.2, 106.1, 105.96, 104.8, 104.1, 104.06, 29.7, 19.01, 19.00, 18.96, 18.94, 11.8 and 11.7.

[0048] FIG. 27A shows ^1H NMR of Pentacene-Anthracene Dimer PA of Example 12 characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.39-9.36 (m, 4H), 9.10 (s, 1H), 8.84-8.82 (m, 1H), 8.72-8.69 (m, 2H), 8.36 (s, 1H), 8.14-8.11 (m, 2H), 8.03-8.01 (m, 2H), 7.96-7.94 (m, 1H), 7.68-7.66 (m, 2H), 7.47-7.45 (m, 2H), 1.44-1.41 (m, 42H) and 1.35-1.33 (m, 42H).

[0049] FIG. 27B shows ^{13}C NMR of Pentacene-Anthracene Dimer PA of Example 12 characterized by ^{13}C -NMR (125 MHz, CDCl_3 , 50° C, δ ppm): 138.9, 138.1, 132.8, 132.7, 132.6, 132.5, 132.4, 132.3, 131.8, 131.6, 130.95, 130.9, 130.8, 130.7, 129.4, 128.7, 128.1, 127.4, 127.3, 127.0, 126.9, 126.7, 126.65, 126.54, 126.4, 126.37, 126.3, 126.1, 125.5, 119.0, 118.7, 118.5, 118.4, 107.4, 107.2, 105.4, 104.9, 104.7, 103.5, 103.3, 19.1, 19.0, 18.97, 18.94, 11.7, 11.6 and 11.5.

[0050] FIG. 28A shows ^1H NMR of Bromo Anthraquinone 12 of Example 13 characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 8.62 (s, 1H), 8.55 (s, 1H), 8.26-8.25 (m, 1H), 7.97-7.95 (m, 1H), 7.80-7.78 (m, 1H) and 7.11 (s, 2H).

[0051] FIG. 28B shows ^{13}C NMR of Bromo Anthraquinone 12 of Example 13 characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 184.3, 140.1, 140.0, 135.8, 133.2, 133.1, 132.2, 131.6, 129.2, 128.8, 128.7, 127.7 and 124.2.

[0052] FIG. 29A shows ^1H NMR of Bromo Hexacene 14 of Example 15 characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.59-9.58 (m, 2H), 9.19 (s, 1H), 9.13 (s, 1H), 8.64-8.63 (m, 2H), 8.12 (s, 1H), 7.97-7.96 (m, 2H), 7.83-7.81 (m, 1H), 7.47-7.45 (m, 1H), 7.37-7.35 (m, 2H), 2.32-2.25 (m, 6H), 1.29-1.28 (36H) and 1.07-1.05 (m, 12H).

[0053] FIG. 29B shows ^{13}C NMR of Bromo Hexacene 14 of Example 15 characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 132.9, 132.4, 132.3, 131.2, 130.9, 130.8, 130.5, 130.4, 130.3, 130.2, 129.7, 128.5, 126.9, 126.8, 126.7, 126.6, 125.63, 125.62, 125.5, 120.4, 118.5, 118.4, 110.95, 110.8, 104.8, 104.7, 26.6, 25.5 and 25.4.

[0054] FIG. 30A shows ^1H NMR of Pentacene-Hexacene Dimer PH of Example 16 characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.59 (s, 2H), 9.41 (s, 1H), 9.37-9.35 (m, 3H), 9.32 (s, 1H), 9.27 (s, 1H), 8.64 (s, 2H), 8.34-8.29 (m, 2H), 8.18-8.16 (m, 1H), 8.12-8.10 (m, 1H), 8.03-8.01 (m, 2H), 7.97-7.91 (m, 4H), 7.46-7.44 (m, 2H), 7.36-7.34 (m, 2H), 2.34-2.26 (m, 6H), 1.45-1.43 (m, 42H), 1.30-1.29 (m, 36H) and 1.08-1.06 (m, 12H).

[0055] FIG. 30B shows ^{13}C NMR of Pentacene-Hexacene Dimer PH of Example 16 characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 137.8, 137.64, 137.60, 136.1, 135.9, 132.7, 132.5, 132.4, 132.33, 132.31, 131.8, 131.6, 131.4, 131.35, 131.2, 131.0, 130.9, 130.8, 130.78, 130.76, 130.7, 130.43, 130.3, 130.2, 129.6, 129.5, 128.9, 128.5, 126.9, 126.8, 126.7, 126.6, 126.4,

126.36, 126.33, 126.21, 126.19, 126.08, 126.0, 125.8, 125.5, 118.5, 118.4, 118.2, 110.6, 110.5, 107.4, 107.2, 105.0, 104.9, 104.72, 104.67, 29.7, 26.65, 25.53, 25.52, 25.49, 19.07, 19.05 and 11.73.

[0056] FIG. 31 shows the NMR spectrum of mix-**1A2** (bottom, blue), *syn*-**1A2** (middle, green) and *anti*-**1A2** (top, red) isomers. The aliphatic regions are omitted for clarity.

[0057] FIG. 32 shows UV-vis spectra: A) UV-vis spectra of oligomers **1Pc-3Pc** measured in chloroform (12.5 μ M). B) UV-vis of oligomers **4Pc-7Pc** (12.5 μ M) and Poly**Pc** (arbitrary units for comparison) measured in chloroform. C and D) UV-Vis of oligomers and Poly**Pc**, drop cast from chloroform on a glass slide and plotted with the onset of absorption peak near 670 nm normalized to a value of 1.

[0058] FIG. 33 shows steady state absorption in chloroform for the oligomers: A) steady state UV-visible absorption spectra for oligopentacenes: **1Pc**, **2Pc**, *anti*-**3Pc**, and *syn*-**3Pc**; B) steady state UV-visible absorption spectra for oligopentacenes: mix-**3Pc**, **4Pc**, **5Pc**, **6Pc**, and **7Pc**. The molarity listed in the legend is not the molarity of the oligomer, but rather the molarity of pentacene monomer for ease of comparison.

[0059] FIG. 34A and FIG. 34B show the Cartesian coordinates for Monomer (**1Pc**). Final total energy (B3LYP, 6-31g**): -1816.5363 hartrees. Final geometry in angstroms for each atom.

[0060] FIG. 35A, FIG. 35B, FIG. 35C, and FIG. 35D show the Cartesian coordinates for Dimer (**2Pc**). Final total energy (B3LYP, 6-31g**): -3631.8779 hartrees. Final geometry in angstroms for each atom.

[0061] FIG. 36A, FIG. 36B, FIG. 36C, FIG. 36D, and FIG. 36E show the Cartesian coordinates for Trimer (**3Pc**). Final total energy (B3LYP, 6-31G**): -5447.2189 hartrees. Final geometry in angstroms for each atom.

[0062] FIG. 37A, FIG. 37B, FIG. 37C, FIG. 37D, FIG. 37E, and FIG. 37F show the Cartesian coordinates for Tetramer (**4Pc**) at its optimum geometry. Final total energy (B3LYP, 6-31G**): -7262.5565 hartrees. Final geometry in angstroms for each atom.

[0063] FIG. 38A shows ^1H NMR absorption spectrum for primary pentacene **1A** at its optimum geometry characterized by ^1H -NMR (400 MHz, CDCl_3 , δ ppm): 9.39-9.38 (m, 2H), 9.35 (s, 1H), 9.28 (s, 1H), 8.25 (s, 1H), 8.10-8.08 (m, 2H), 7.95-7.93 (m, 1H), 7.54-7.51 ((m, 3H), 1.90-1.81 (m, 4H), 1.64-1.57 (m, 4H), 1.49-1.33 (m, 44H), 1.07-1.02 (m, 4H) and 0.96-0.92 (m, 6H).

[0064] FIG. 38B shows ^{13}C NMR absorption spectrum for primary pentacene **1A** at its optimum geometry characterized by ^{13}C -NMR (100 MHz, CDCl_3 , δ ppm): 132.7, 132.6, 132.5, 130.9, 130.87, 130.7, 130.6, 130.4, 130.3, 130.27, 125.6, 128.7, 126.9, 126.5, 126.4, 126.2, 126.2,

125.5, 120.4, 118.7, 118.6, 107.98, 104.4, 34.1, 34.09, 32.1, 29.6, 29.58, 29.49, 29.46, 25.1, 25.0, 22.8, 18.8, 18.5, 14.2, 12.3 and 10.5.

[0065] FIG. 39A shows ^1H NMR absorption spectrum for primary pentacene 1B at its optimum geometry characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.34-9.33 (m, 2H), 9.31 (s, 1H), 9.27 (s, 1H), 8.56 (s, 1H), 8.02-7.95 (m, 3H), 7.75-7.73 (m, 1H), 7.46-7.43 (m, 2H), 1.79-1.74 (m, 4H), 1.56-1.51 (m, 4H), 1.47 (s, 12H), 1.39-1.33 (m, 35H), 1.28-1.24 (m, 8H), 1.02-0.95 (m, 5H) and 0.87-0.82 (m, 6H).

[0066] FIG. 39B shows ^{13}C NMR absorption spectrum for primary pentacene 1B at its optimum geometry characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 138.2, 133.3, 132.5, 132.46, 131.98, 131.3, 130.9, 130.85, 130.7, 129.8, 128.8, 127.8, 127.6, 126.5, 126.4, 126.2, 118.96, 118.4, 107.9, 107.6, 104.7, 104.6, 84.1, 34.1, 32.1, 29.6, 29.5, 25.0, 22.8, 18.9, 18.8, 18.6, 18.56, 14.2, 12.3 and 10.6.

[0067] FIG. 40A shows ^1H NMR absorption spectrum for primary pentacene *syn*-1A2 at its optimum geometry characterized by ^1H -NMR (400 MHz, CDCl_3 , δ ppm): 9.27 (s, 2H), 9.21 (s, 2H), 8.18 (s, 2H), 7.89-7.88 9.27 (m, 2H), 7.50-7.47 9.27 (m, 2H), 1.83-1.73 (m, 4H), 1.58-1.49 (m, 4H), 1.41-1.27 (m, 44H), 1.01-0.96 (m, 4H) and 0.88-0.85 (m, 6H).

[0068] FIG. 40B shows ^{13}C NMR absorption spectrum for primary pentacene *syn*-1A2 at its optimum geometry characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 132.8, 131.0, 130.5, 130.4, 130.35, 130.2, 129.8, 129.7, 126.95, 125.5, 120.6, 118.9, 118.6, 108.4, 108.2, 104.1, 103.98, 34.1, 34.09, 34.06, 32.0, 29.6, 28.59, 29.55, 29.49, 29.46, 29.43, 25.1, 25.04, 25.0, 22.8, 22.7, 18.8, 18.77, 18.5, 18.49, 14.2, 12.2, 10.5 and 10.45.

[0069] FIG. 41A shows ^1H NMR absorption spectrum for primary pentacene *anti*-1A2 at its optimum geometry characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.27 (s, 2H), 9.19 (s, 2H), 8.18 (s, 2H), 7.89-7.87 (m, 2H), 7.50-7.48 (m, 2H), 1.82-1.76 (m, 4H), 1.59-1.53 (m, 4H), 1.46-1.29 (m, 44H), 1.01-0.98 (m, 4H) and 0.89-0.88 (m, 6H).

[0070] FIG. 41B shows ^{13}C NMR absorption spectrum for primary pentacene *anti*-1A2 at its optimum geometry characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 132.7, 130.8, 130.76, 130.5, 130.4, 130.2, 129.7, 126.9, 125.6, 120.5, 118.8, 108.3, 104.0, 34.0, 32.0, 29.5, 29.4, 25.0, 22.7, 18.8, 18.5, 14.1, 12.2 and 10.4.

[0071] FIG. 42A shows ^1H NMR absorption spectrum for primary pentacene 1B2 at its optimum geometry characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.39 (s, 1H), 9.37 (s, 1H), 9.32 (s, 1H), 9.29 (s, 1H), 8.57 (s, 2H), 7.98-7.96 (m, 2H), 7.77-7.75 (m, 2H), 1.85-1.76 (m, 4H), 1.61-1.53 (m, 5H), 1.47 (s, 24H), 1.41-1.35 (m, 35H), 1.29-1.26 (m, 8H), 1.03-0.99 (m, 4H) and 0.88-0.83 (m, 6H).

[0072] FIG. 42B shows ^{13}C NMR absorption spectrum for primary pentacene 1B2 at its optimum geometry characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 138.1, 138.0, 134.8, 133.2, 133.1, 131.9, 131.86, 131.3, 131.2, 130.8, 130.7, 129.8, 129.7, 127.8, 127.7, 127.6, 127.55, 126.2, 126.1, 119.3, 118.8, 118.3, 108.1, 107.9, 107.6, 104.6, 104.5, 104.4, 84.1, 34.1, 34.0, 33.97, 32.0, 32.01, 29.5, 29.4, 29.40, 29.3, 24.99, 22.7, 18.9, 18.8, 18.78, 18.6, 18.55, 18.5, 14.2, 12.2, 10.5 and 10.49.

[0073] FIG. 43A shows ^1H NMR absorption spectrum for primary pentacene mix-1A2' at its optimum geometry characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.27-9.25 (m, 2H), 9.19-9.18 (m, 2H), 8.16 (m, 2H), 7.87-7.86 (m, 2H), 7.48-7.46 (m, 2H), 1.78-1.73 (m, 4H), 1.53-1.51 (m, 4H), 1.36-1.19 (m, 88H) and 0.89 (t, 6H).

[0074] FIG. 43B shows ^{13}C NMR absorption spectrum for primary pentacene mix-1A2' at its optimum geometry characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 132.8, 132.7, 131.0, 130.8, 130.7, 130.5, 130.4, 130.38, 130.34, 130.2, 129.74, 129.71, 126.96, 126.91, 125.6, 125.5, 120.6, 120.5, 118.9, 118.8, 118.6, 108.4, 108.3, 108.2, 34.1, 34.0, 33.9, 31.9, 29.8, 29.73, 29.70, 29.6, 29.56, 29.52, 29.40, 25.0, 24.98, 24.94, 22.7, 18.8, 18.73, 18.71, 18.5, 18.45, 18.43, 14.2, 12.1 and 10.4.

[0075] FIG. 44A shows ^1H NMR absorption spectrum for primary pentacene mix-1B2' at its optimum geometry characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.36-9.34 (m, 2H), 9.29-9.27 (m, 2H), 8.55 (s, 2H), 7.96-7.94 (m, 2H), 7.74-7.72 (m, 2H), 1.81-1.75 (m, 4H), 1.56-1.49 (m, 4H), 1.46 (s, 24H), 1.40-1.19 (m, 88H) and 0.89 (t, 6H).

[0076] FIG. 44B shows ^{13}C NMR absorption spectrum for primary pentacene mix-1B2' at its optimum geometry characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 138.0, 137.9, 133.1, 133.0, 131.8, 131.7, 131.2, 131.1, 130.7, 130.6, 129.7, 129.6, 127.8, 127.6, 127.52, 127.50, 126.1, 125.99, 119.3, 118.8, 118.2, 108.1, 107.8, 107.5, 104.5, 104.4, 104.3, 84.0, 33.99, 33.96, 33.90, 31.9, 29.8, 29.71, 29.70, 29.7, 29.5, 29.4, 29.37, 29.31, 24.9, 22.7, 18.8, 18.78, 18.72, 18.5, 18.5, 18.45, 14.1, 12.2 and 10.5.

[0077] FIG. 45A shows ^1H NMR absorption spectrum for pentacene 2A at its optimum geometry characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.43-9.41 (m, 2H), 9.36-9.30 (m, 5H), 9.23-9.22 (m, 1H), 8.38 (s, 2H), 8.19-8.17 (m, 3H), 8.04-7.95 (m, 4H), 7.89-7.88 (m, 1H), 7.49-7.45 (m, 3H), 1.84-1.78 (m, 8H), 1.45-1.28 (m, 85H), 1.22-1.18 (m, 10H), 1.03-0.99 (m, 9H), 0.88-0.85 (m, 6H) and 0.78-0.75 (m, 6H).

[0078] FIG. 45B shows ^{13}C NMR absorption spectrum for pentacene 2A at its optimum geometry characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 137.8, 137.5, 132.7, 132.69, 132.6, 132.4, 132.39, 132.36, 131.8, 131.7, 131.6, 131.3, 131.1, 131.0, 130.96, 130.91, 130.88,

130.85, 130.76, 130.67, 130.57, 130.4, 130.3, 130.29, 130.2, 129.6, 129.59, 128.7, 126.9, 126.4, 126.2, 126.1, 125.8, 125.5, 120.4, 118.8, 118.6, 118.5, 118.4, 118.3, 108.1, 108.0, 107.99, 107.9, 107.7, 107.5, 104.6, 104.5, 104.3, 34.13, 34.1, 34.09, 34.08, 34.07, 34.05, 32.0, 31.9, 29.6, 29.56, 29.54, 29.51, 29.45, 29.42, 29.40, 25.1, 25.06, 25.03, 25.0, 22.7, 22.69, 22.66, 22.64, 18.8, 18.79, 18.76, 18.5, 18.49, 14.1, 14.0, 12.23, 12.20, 10.52, 10.50 and 10.48.

[0079] FIG. 46A shows ^1H NMR absorption spectrum for pentacene 2B at its optimum geometry characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.46-9.31 (m, 8H), 8.58 (s, 1H), 8.39 (s, 2H), 8.19-8.17 (m, 2H), 7.99-7.96 (m, 5H), 7.77-7.75 (m, 1H), 7.47-7.45 (m, 2H), 1.84-1.79 (m, 8H), 1.47 (s, 12H), 1.43-1.37 (m, 69H), 1.30-1.19 (m, 26H), 1.03-0.99 (m, 9H), 0.88-0.86 (m, 6H) and 0.78-0.75 (m, 6H).

[0080] FIG. 46B shows ^{13}C NMR absorption spectrum for pentacene 2B at its optimum geometry characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 138.1, 137.7, 137.65, 133.2, 133.28, 132.6, 132.5, 132.4, 132.39, 131.9, 131.89, 131.7, 131.6, 131.3, 131.22, 131.20, 131.17, 131.06, 131.0, 130.9, 130.8, 130.75, 130.69, 130.65, 129.7, 129.66, 128.7, 127.8, 127.6, 127.0, 126.9, 126.40, 126.2, 126.12, 126.10, 126.0, 125.96, 119.0, 118.9, 118.6, 118.5, 118.4, 118.3, 108.0, 107.9, 107.74, 107.71, 107.59, 107.55, 104.65, 104.58, 104.55, 104.5, 104.4, 84.1, 34.14, 34.1, 34.09, 34.05, 32.04, 32.01, 31.97, 31.9, 29.60, 29.54, 29.49, 29.46, 29.44, 25.10, 25.06, 25.03, 25.01, 22.73, 22.68, 18.88, 18.86, 18.82, 18.79, 18.59, 18.58, 18.54, 18.52, 14.2, 14.1, 12.3, 10.55 and 10.53.

[0081] FIG. 47A shows ^1H NMR absorption spectrum for pentacene 3A at its optimum geometry characterized by ^1H -NMR (500 MHz, 50 °C, CDCl_3 , δ ppm): 9.46-9.24 (m, 12H), 8.39 (s, 4H), 8.20-8.17 (m, 5H), 8.03-7.96 (m, 6H), 7.89-7.87 (m, 1H), 7.49-7.44 (m, 3H), 1.89-1.83 (m, 13H), 1.59-1.58 (m, 14H), 1.47-1.21 (m, 127H), 1.07-1.02 (m, 14H), 0.89-0.86 (m, 8H) and 0.80-0.77 (m, 10H).

[0082] FIG. 47B shows ^{13}C NMR absorption spectrum for pentacene 3A at its optimum geometry characterized by ^{13}C -NMR (125 MHz, 50 °C, CDCl_3 , δ ppm): 137.3, 137.2, 136.91, 136.90, 136.88, 136.8, 136.73, 136.72, 136.7, 136.6, 136.5, 132.78, 132.73, 132.68, 132.65, 132.58, 132.52, 132.46, 132.4, 132.37, 132.33, 131.9, 131.86, 131.75, 131.73, 131.69, 131.63, 131.3, 131.27, 131.21, 131.1, 130.99, 130.89, 130.83, 130.81, 130.74, 130.72, 130.63, 130.58, 130.34, 130.31, 130.23, 130.19, 130.15, 130.07, 129.5, 129.4, 129.37, 128.7, 128.6, 128.58, 126.96, 126.9, 126.85, 126.78, 126.31, 126.27, 126.15, 126.1, 125.9, 125.8, 125.6, 125.62, 125.56, 125.54, 125.50, 125.45, 125.37, 125.33, 120.37, 120.34, 120.29, 118.84, 118.81, 118.72, 118.69, 118.65, 118.63, 118.54, 118.50, 118.46, 118.4, 118.38, 108.1, 108.0, 107.99, 107.96, 107.90, 107.85, 107.78, 107.75, 107.63, 107.52, 107.49, 107.39, 104.90, 104.84, 104.82, 104.78, 104.75, 104.59, 104.57,

104.52, 34.06, 34.02, 34.0, 33.97, 31.95, 31.90, 31.88, 29.5, 29.47, 29.44, 29.36, 29.33, 25.1, 25.04, 25.00, 24.98, 24.95, 22.60, 22.57, 22.6, 18.9, 18.8, 18.76, 18.74, 18.57, 18.52, 18.50, 13.96, 13.90, 13.88, 13.81, 12.4, 12.38, 12.36, 12.34, 10.73, 10.7 and 10.65.

[0083] FIG. 48A shows ^1H NMR absorption spectrum for pentacene 3B at its optimum geometry characterized by ^1H -NMR (500 MHz, 50 °C, CDCl_3 , δ ppm): 9.46-9.31 (m, 12H), 8.58 (s, 1H), 8.39 (s, 4H), 8.20-8.17 (m, 4H), 8.03-7.98 (m, 7H), 7.78-7.75 (m, 1H), 7.46-7.43 (m, 2H), 1.86-1.84 (m, 12H), 1.59-1.58 (m, 14H), 1.48-1.39 (m, 110H), 1.31-1.21 (m, 31H), 1.06-1.03 (m, 13H) and 0.89-0.78 (m, 18H).

[0084] FIG. 48B shows ^{13}C NMR absorption spectrum for pentacene 3B at its optimum geometry characterized by ^{13}C -NMR (125 MHz, 50 °C, CDCl_3 , δ ppm): 137.9, 137.85, 137.82, 137.81, 137.78, 137.74, 133.24, 133.22, 132.65, 132.62, 132.55, 132.46, 132.44, 131.97, 131.76, 131.73, 131.67, 131.3, 131.24, 131.14, 131.09, 130.98, 130.95, 130.8, 130.78, 130.72, 130.7, 129.7, 129.6, 128.6, 127.7, 127.4, 126.9, 126.8, 126.33, 126.22, 126.18, 125.98, 125.9, 118.6, 118.4, 107.76, 107.73, 107.57, 104, 73, 104.68, 104.65, 104.61, 104.55, 84.0, 34.0, 33.96, 33.91, 33.88, 31.9, 31.8, 29.4, 29.3, 22.6, 22.5, 22.46, 18.74, 18.72, 18.69, 18.67, 18.45, 18.43, 13.91, 13.85, 13.83, 13.76, 12.29 and 10.6.

[0085] FIG. 49A shows ^1H NMR absorption spectrum for oligopentacene 2Pc at its optimum geometry characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.43-9.35 (m, 8H), 8.39 (s, 2H), 8.20-8.18 (m, 2H), 8.05-8.03 (m, 4H), 7.97-7.97 (m, 2H), 4.47-7.45 (m, 4H), 1.87-1.79 (m, 8H), 1.87-1.79 (m, 8H), 1.60-1.54 (m, 8H), 1.44-1.38 (m, 66H), 1.32-1.21 (m, 22H), 1.04-1.00 (m, 8H), 0.89-0.87 (m, 6H) and 0.79-0.78 (m, 6H).

[0086] FIG. 49B shows ^{13}C NMR absorption spectrum for oligopentacene 2Pc at its optimum geometry characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 137.6, 132.5, 132.4, 132.35, 131.6, 131.0, 130.9, 130.8, 130.7, 129.6, 128.7, 126.9, 126.4, 126.2, 126.1, 125.9, 118.5, 118.4, 107.7, 107.5, 104.6, 104.5, 34.1, 34.05, 32.0, 31.9, 29.6, 29.5, 29.4, 29.39, 25.1, 24.99, 22.7, 22.6, 18.8, 18.75, 18.5, 18.48, 14.1, 14.0, 12.2, 10.5 and 10.5.

[0087] FIG. 50A shows ^1H NMR absorption spectrum for oligopentacene *syn*-3Pc at its optimum geometry characterized by ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.41-9.33 (m, 12H), 8.35-8.32 (m, 4H), 8.19-8.18 (m, 4H), 8.03-8.00 (m, 4H), 7.96-7.94 (m, 4H), 7.45-7.40 (m, 4H), 1.87-1.81 (m, 12H), 1.62-1.55 (m, 12H), 1.49-1.39 (m, 105H), 1.31-1.29 (m, 22H), 1.05-1.01 (m, 12H), 0.92-0.87 (m, 12H), 0.79-0.77 (m, 8H) and 0.70-0.68 (m, 3H).

[0088] FIG. 50B shows ^{13}C NMR absorption spectrum for oligopentacene *syn*-3Pc at its optimum geometry characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 137.5, 137.4, 132.5, 132.4, 132.36, 132.3, 131.6, 131.5, 131.1, 131.0, 130.9, 130.86, 130.7, 130.6, 129.6, 128.7, 126.9,

126.85, 126.3, 126.2, 126.1, 125.83, 125.80, 118.7, 118.5, 118.3, 107.8, 107.6, 107.5, 104.7, 104.6, 104.54, 104.51, 34.2, 34.1, 34.08, 34.06, 32.0, 31.9, 31.87, 31.6, 29.6, 29.56, 29.54, 29.51, 29.49, 29.44, 29.41, 29.39, 26.2, 25.1, 25.06, 25.0, 24.99, 24.8, 22.7, 22.67, 22.63, 22.59, 18.84, 18.83, 18.79, 18.76, 18.55, 18.52, 18.49, 14.14, 14.12, 14.05, 14.03, 13.95, 12.26, 12.25, 12.22, 10.56, 10.52 and 10.51.

[0089] FIG. 51A shows ^1H NMR absorption spectrum for oligopentacene *anti*-3Pc at its optimum geometry characterized by ^1H -NMR (400 MHz, CDCl_3 , δ ppm): 9.42-9.33 (m, 12H), 8.37 (m, 4H), 8.21-8.17 (m, 4H), 8.04-7.95 (m, 8H), 7.46-7.41 (m, 4H), 1.88-1.79 (m, 12H), 1.62-1.54 (m, 13H), 1.47-1.38 (m, 98H), 1.32-1.19 (m, 31H), 1.08-1.00 (m, 14H) 0.89-0.86 (m, 6H) and 0.81-0.76 (m, 12H).

[0090] FIG. 51B shows ^{13}C NMR absorption spectrum for oligopentacene *anti*-3Pc at its optimum geometry characterized by ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 136.5, 136.48, 136.45, 132.3, 132.23, 132.21, 132.19, 131.7, 131.6, 131.5, 130.9, 130.92, 130.88, 130.85, 130.7, 130.6, 129.4, 128.57, 128.54, 126.9, 126.86, 126.3, 126.2, 125.9, 125.8, 125.5, 125.4, 125.3, 118.4, 118.3, 107.4, 107.36, 107.29, 104.7, 104.6, 34.18, 34.14, 34.1, 32.0, 31.96, 31.95, 29.58, 29.56, 29.52, 29.45, 29.43, 29.42, 25.1, 25.07, 25.0, 22.7, 22.66, 22.64, 18.9, 18.85, 18.8, 18.6, 18.56, 18.53, 14.1, 14.06, 14.0, 12.32, 12.28, 12.25, 10.62, 10.57 and 10.55.

[0091] FIG. 52A shows ^1H NMR absorption spectrum for oligopentacene 4Pc at its optimum geometry characterized by ^1H -NMR (500 MHz, 50 °C, CDCl_3 , δ ppm): 9.44-9.34 (m, 16H), 8.38 (s, 6H), 8.18 (s, 6H), 8.01-7.97 (m, 10H), 7.44 (s, 4H), 1.87-1.83 (m, 18H), 1.62-1.21 (m, 200H) and 0.89-0.79 (m, 30H).

[0092] FIG. 52B shows ^{13}C NMR absorption spectrum for oligopentacene 5Pc at its optimum geometry characterized by ^{13}C -NMR ((500 MHz, 50 °C, CDCl_3 , δ ppm): 9.38-9.34 (s, 20H), 8.39 (s, 8H), 8.18 (s, 8H), 7.97 (s, 12H), 7.44-7.42 (m, 4H), 1.87 (m, 21H), 1.61-1.03 (m, 258H) and 0.89-0.78 (m, 31H).

[0093] FIG. 53A shows ^1H NMR absorption spectrum for oligopentacene 6Pc at its optimum geometry characterized by ^1H -NMR (500 MHz, 50 °C, CDCl_3 , δ ppm): 9.34 (bs, 24H), 8.39-7.97 (m, 38H) and 1.89-0.71 (m, 372H, water peak overlap).

[0094] FIG. 53B shows ^1H NMR absorption spectrum for oligopentacene 7Pc at its optimum geometry characterized by ^1H -NMR (500 MHz, 50 °C, CDCl_3 , δ ppm): 9.44-9.35 (m, 28H), 8.40 (s, 10H), 8.19-7.98 (m, 34H) and 1.88-0.78 (m, 434H, water peak overlap).

[0095] FIG. 54A shows mass spectra for pentacene 3A.

[0096] FIG. 54B shows mass spectra for pentacene 3B.

[0097] FIG. 55A shows mass spectra for *mix*- 3Pc.

- [0098] FIG. 55B shows mass spectra for *syn*-3Pc.
- [0099] FIG. 56A shows mass spectra for *anti*- 3Pc.
- [0100] FIG. 56B shows mass spectra for 4Pc.
- [0101] FIG. 57A shows mass spectra for 5Pc.
- [0102] FIG. 57B shows mass spectra for 6Pc.
- [0103] FIG. 58 shows mass spectra for 7Pc.
- [0104] FIG. 59 shows the results of a solvent dependence study of pentamer **5Pc** in different solvents.
- [0105] FIG. 60 shows a comparison of UV-Visible steady state absorption of polypentacene in varying solvents, normalized to the height of the peak at the onset of absorption.
- [0106] FIG. 61 shows the Highest Occupied and Lowest Unoccupied Molecular Orbitals (HOMO and LUMO, respectively), along with the +1 and -1 orbitals.
- [0107] FIG. 62 shows cyclic voltammograms (CVs) of a pentacene oligomer series plotted against the ferrocene oxidation potential. A second sweep of 7Pc is shown to demonstrate the irreversibility.
- [0108] FIG. 63 shows electrochemical properties of oligopentacenes obtained from cyclic voltammetric studies. **3Pc*** indicates the sample used was mix-**3Pc**.
- [0109] FIG. 64 shows a thermal gravimetric analysis (TGA) graph of oligopentacenes **2Pc-3Pc**.
- [0110] FIG. 65 shows a TGA graph of oligopentacenes **4Pc-7Pc**.
- [0111] FIG. 66 shows differential scanning calorimetry (DSC) traces of oligopentacenes **2Pc-3Pc**.
- [0112] FIG. 67 shows DSC traces of oligopentacenes **4Pc-7Pc**.
- [0113] FIG. 68A shows 2D GIWAXS patterns of the annealed *anti*-**3Pc** film (incident tangle $\alpha_i = 0.22^\circ$).
- [0114] FIG. 68B shows scattering profiles of as-cast and annealed *anti*-pentacene trimer (*anti*-**3Pc**) along the q_z -axis at $q_y = 0$ (out-of-plane profile).
- [0115] FIG. 69A shows 2D GIWAXS patterns of pentacene dimer (2Pc); left side image is the as-cast, while the image on the right is the annealed thin film.
- [0116] FIG. 69B shows a mixture of pentacene trimer (mix-3Pc) 2D GIWAXS patterns, for left) as-cast, and right) annealed thin films.
- [0117] FIG. 69C shows *syn*-Pentacene trimer (*syn*-3Pc) 2D GIWAXS patterns; left side image is the as-cast, while the image on the right is the annealed thin film.

[0118] FIG. 69D shows 2D GIWAXS patterns of, left) as-cast, and right) annealed *anti*-pentacene trimer (*anti*-3Pc) thin films.

[0119] FIG. 69E shows pentacene tetramer (4Pc) 2D GIWAXS patterns; left side image is the as-cast, while the image on the right is the annealed thin film.

[0120] FIG. 69F shows pentacene pentamer (5Pc) 2D GIWAXS patterns; left side image is the as-cast, and the image on the right is the annealed thin film.

[0121] FIG. 69G shows pentacene hexamer (6Pc) 2D GIWAXS patterns; left side image is the as-cast, while the image on the right is the annealed thin film.

[0122] FIG. 69H shows pentacene heptamer (7Pc) 2D GIWAXS patterns; left side image is the as-cast, and right side is the annealed thin film.

[0123] FIG. 70 shows out-of-plane line cuts $I(q_z)$ for as-cast (dashed lines) and thermally annealed (at 200°C, solid lines) oligopentacene films. Incidence angle is $\alpha_i = 0.20^\circ$. From the top having the highest intensity to the bottom having the lowest intensity, the oligopentacenes are as follows: *anti*-3Pc, *mix*-3Pc, *syn*-3Pc, 2Pc, 4Pc, 5Pc, 6Pc, and 7Pc.

DETAILED DESCRIPTION

[0124] Embodiments of the invention pertain to the observation of ultrafast intramolecular singlet fission (SF) with slow triplet decay in oligoacene derivatives. A preferred embodiment is directed to a singlet fission molecule, compound or material that is capable of undergoing singlet fission, preferably efficient singlet fission, where the material displays essentially exoergic or essentially isoergic properties.

[0125] Another embodiment of the present invention provides the design of new compounds, molecules, or materials that express an excitation energy of a singlet of at least twice the energy of the triplet ($E[S_1] \geq 2E[T_1]$) or the sum of the monomer triplet energies: $E(S_1[X]) \geq E(T_1[X]) + E(T_1[Y])$. The novel SF material is also preferably capable of generating multiple excitons (e.g., multiple triplet pairs in organic molecules).

[0126] For example, a dimer of triisopropylsilylacetylene pentacene (TIPS pentacene) was observed to undergo quantitative intramolecular singlet fission. This assignment is based on transient absorption spectroscopy experiments which show the disappearance of the initially photoexcited singlet and correlated rise of a triplet in dilute solution between a measured range of about 5 micromolar and about 56 micromolar concentration in chloroform, and without any dependence on concentration or other processes occurring.

[0127] More generally, while intramolecular SF was observed in a TIPS pentacene dimer, higher acene oligomers with appropriate solubilizing chains, such as a dimer of tri-tert butyl silyl

acetylene protected hexacene also undergoes this process. Furthermore, longer oligomers such as a trimer or polymer of a linear acene (*i.e.* for example, tetracene, pentacene, etc.) also perform intramolecular singlet fission. Similarly, a combination, such as a hexacene covalently linked to a tetracene, may also perform singlet fission.

[0128] Another embodiment is directed to a facile and scalable method for the synthesis of solution processable higher oligomers of pentacenes (**2Pc-7Pc**), in addition to the first pentacene homopolymer. Exploiting the arene functional handle allows for a constant ratio of solubilizing/stabilizing units to pentacene as oligomer length increases, which results in excellent solubility in common organic solvents. Regiopure pentacene trimers (*syn-3Pc* and *anti-3Pc*) were also synthesized and compared to the regiomixture trimer (*mix-3Pc*), revealing several interesting characteristics: while there were no significant changes in the solution UV-vis spectroscopy, the solid-state UV-Vis signature was strongly affected by regioisomerism. Changes are attributable to the different packing interactions of the different regioisomers, as characterized by GIWAXS (see, FIGS. 68, FIGS. 69A-69H; EXAMPLES 33 and 37). The crystallinity of *anti-3Pc* was significantly greater than *mix-Pc* and *syn-Pc*. GIWAXS also revealed minimal ordering in the higher oligomers, likely due to the presence of a large number of regioisomers. In all cases, crystalline order was increased upon thermal annealing. The solution UV-vis spectroscopy revealed the occurrence of high-energy peak in the region between 425 nm and 550 nm that intensifies as the length of the oligomer increases. This absorption, which effectively increases the absorption profile in the visible region, is attributed to an inter-pentacene π to π^* transition. Cyclic voltammetry revealed an increase in the HOMO level for each homologous addition of pentacene, with polymer-like behavior approached at an oligomer length of four. The DSC and TGA experiments reveal that the oligopentacenes are thermally stable and have consistent decomposition temperature irrespective of oligomer length (371-382 °C). Except for **2Pc**, all the oligomers displayed no phase transition during the heating cycle while **2Pc** had non-reversible phase transition. These oligo- and poly-pentacenes may advantageously be used in various semiconductor applications and have beneficial charge transport properties.

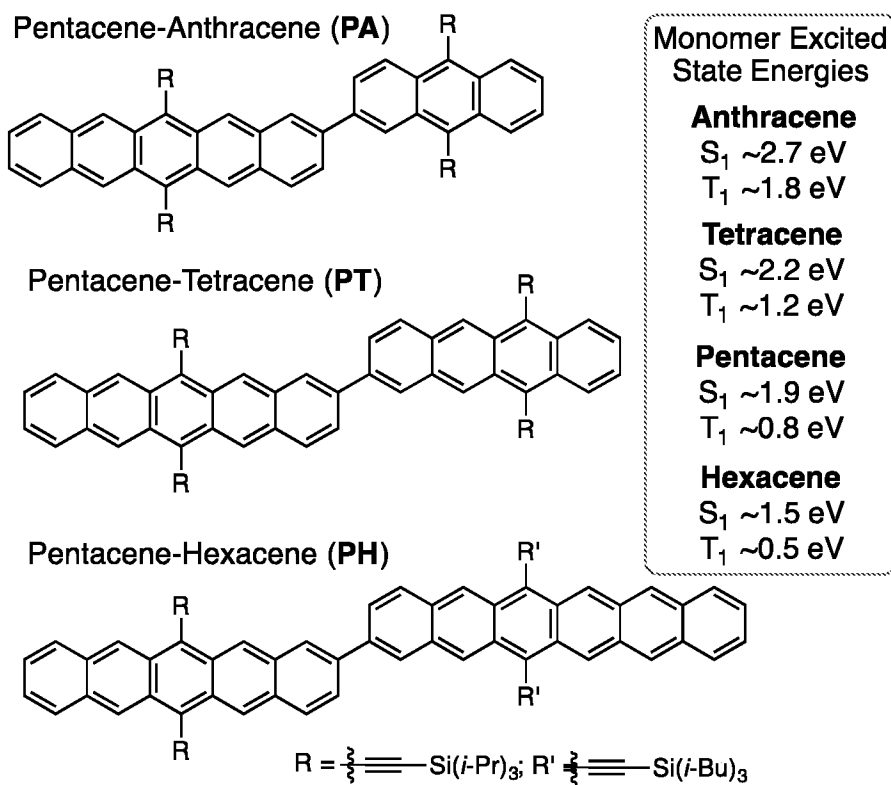
[0129] The potential for singlet fission to raise the Shockley-Queisser solar energy conversion efficiency limit from about 33% to about 45% has led to great interest in this process. This invention demonstrates a material which performs this process in quantitative yield, and also works on an intramolecular basis, which was a significant barrier to implementation of first generation, intermolecular singlet fission in devices. This invention creates two triplet excitons from a singlet exciton regardless of morphology or intermolecular interactions. This multiple exciton generation has the potential to raise current in single junction solar cells or in photodetectors. In both cases, external

quantum efficiencies over 100% can be obtained which are impossible without such multiple exciton generation processes.

[0130] In one embodiment, the invention provides a family of compounds that undergoes intramolecular singlet fission (iSF) with triplet yields reaching more than about 100%, preferably greater than or about 200%, per absorbed photon, independent of intermolecular interactions. For example, a pentacene-based chromophore achieved a triplet yield reaching about 200% per absorbed photon. Yet a further embodiment may be directed to these compounds which may undergo singlet fission in a solid state, as well as creating longer oligomers, and oligomers of different acenes (*e.g.*, tetracene, pentacene, and hexacene).

[0131] A further embodiment is directed to a, or at least one, molecule, compound, or material having the following pentacene-tetracene structure.

[0132] Another embodiment is directed to a, or at least one, molecule, compound, or material having the following pentacene-hexacene structure.



Scheme 1

[0133] Another embodiment provides for asymmetric systems where two different oligoacene monomers are covalently linked (Scheme 1). Scheme 1 identifies oligoacene heterodimers and the excited state energies of the respective monomers. This design feature of two different oligoacene monomers covalently linked allows for systematic adjustments of the

energetics of the iSF process, affecting both the driving force for singlet fission and the total energy of the resulting triplet pair. In these heterodimers, the relevant singlet energy for iSF is given by the lower singlet state energy monomer, and the resulting triplet pair is a sum of the individual monomer triplets. Therefore, the fundamental equation for energy conservation is $E(S[X]) \geq E(T_1[X]) + E(T_1[Y])$, in, for example, a dimer comprising monomer X coupled to Y. For example, the pentacene-tetracene heterodimer is nearly isoergic ($S_1[\text{Pentacene}] \sim 1.9 \text{ eV}$, $T_1[\text{Pentacene}] \sim 0.8 \text{ eV}$, $T_1[\text{Tetracene}] \sim 1.2 \text{ eV}$), while the previously reported bipentacene molecule is exoergic ($S_1[\text{Pentacene}] > 2 \times T_1[\text{Pentacene}]$).^{13,38-41} The pentacene-hexacene is also exoergic, where the singlet energy of the hexacene is used in the energy calculation because it has a lower singlet energy than that of the pentacene (i.e., about $1.5 \text{ eV} < \text{about } 1.9 \text{ eV}$, respectively) is greater than the total sum of the triplet pair energies (about 1.3 eV) of the individual pentacene and hexacene, i.e., about 0.8 eV and about 0.5 eV , respectively. ($S_1[\text{Hexacene}] \sim 1.5 \text{ eV} > \sim 1.3 \text{ eV}$: ($T_1[\text{Pentacene}] \sim 0.8 \text{ eV} + T_1[\text{Hexacene}] \sim 0.8 \text{ eV}$)). Furthermore, since pentacene-anthracene is significantly endoergic ($E(S_1[\text{Pentacene}]) < E(T_1[\text{Pentacene}]) + E(T_1[\text{Anthracene}])$), it is not expected to undergo iSF. Asymmetric dimers as described here undergo fast and efficient iSF, provided that the singlet state is greater than and not significantly lower in energy than the resulting triplet pair. Since the process itself generates entropy, there is a little standard deviation which is allowable, as long as the singlet energy is essentially greater than or equal to the sum of the triplet energies of the monomers or repeating units. Subsequent decay of the triplet pairs formed in iSF-capable heterodimers is primarily non-radiative, and it obeys the energy gap law for non-radiative recombination.⁴²⁻⁴⁴

[0134] A further embodiment is directed to the investigation of singlet fission in oligoacene heterodimers. The conjugated molecules shown in Scheme 1 were synthesized via Suzuki coupling chemistry (see, Examples 6 and 7).¹³ The compounds are labeled as PA, PT, PH, where P, A, T and H refer to pentacene, anthracene, tetracene, and hexacene respectively. The singlet fission results were also compared to the bipentacene (**BP**), in which two pentacenes are similarly covalently attached at the 2-position. The inclusion of tri-isopropylsilyl acetylene (TIPS), or in the case of hexacene, tri-isobutyl silyl acetylene groups (TIBS), renders these heterodimers soluble and relatively stable in solution.⁴⁵⁻⁴⁹

[0135] An advantage of the described invention over existing materials that depend on intermolecular interactions, is that a quantitative singlet fission yield may be used neat, in a solution or in a mixture, where the inventive compound, composition, or material, used interchangeably here, is stable and soluble. Whereas, the existing intermolecular coupling-dependent materials only work in crystals or as aggregates, and are therefore difficult to implement. A soluble, stable singlet fission material, where the singlet energy of a lower energy monomer is greater than or equal to,

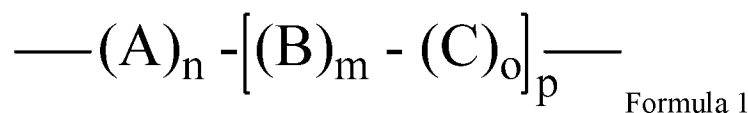
greater than about or equal to about the sum of the triple monomer energies. Useful singlet fission materials comprise of at least dimers of oligoacenes, preferably tetracenes or larger, including pentacene, hexacene, heptacene, and the like; asymmetric dimers of oligoacenes, such as but not limited to pentacene-tetracene (PT), pentacene-hexacene (PH), pentacene-heptacene, and the like; and polyoligoacenes including oligomers and polymers. Oligomers comprise of 2 to 10 monomers or repeating units, while polymers comprise of more than 10 monomers or repeating units, preferably 15, and more preferably 20 monomers or repeating units. Useful soluble, stable singlet fission materials also include hetero-oligomers and hetero-polymers, and more preferably homo-oligomers and homo-polymers.

[0136] In order to understand the effects of increasing the oligomerization length on the fundamental properties of oligoacenes, including oligomers and polymers, building blocks to access oligomers (2-7 monomer or repeating units) as well as polypentacene were developed. (See, Example 17) Obtaining well-defined oligomeric materials is particularly attractive because they reveal detailed structure-property relationships, as in the case of thiophenes.⁸⁷⁻⁹² To date, pentacene has only been incorporated in alternating copolymers or as a pendant group on a polymer chain, not as a homopolymer.⁸¹⁻⁸⁶ An attractive strategy where the pentacenes were not directly coupled, but included a diacetylene spacer in an alternating fashion linked at the 6 and 13 positions was also developed.⁸⁴ Unfortunately, higher oligomers ($n > 4$) could not be synthesized employing this strategy due to limited solubility, which results from the decreasing ratio of the solubilizing trialkylsilane unit to pentacene, upon oligomerization. This decreasing ratio can also be detrimental to stability, as the bulky alkylsilyl groups protect against the primary degradation pathways of dimerization and photooxidation.⁷⁹ An alternative strategy is needed to access higher oligomers of conjugated pentacene and polypentacene in order to study, for example, optoelectronic properties.

[0137] Singlet fission materials having an increasing number of monomers or repeating units may result in an increasing speed, i.e., faster, of conversion of singlet to triplet pair. For useful singlet fission materials, the materials should have singlet fission that occurs at a speed of less than about 5 nanoseconds. Singlet fission may occur at a speed as fast as about 300 femtoseconds (10^{15} of a second). Also, the triplet pairs converted from the singlet should not decay too quickly. The longer the triple pairs remain, the better for efficient singlet fission materials. Preferably decay occurs as slow as microseconds, and preferably is slower than picoseconds. For example, a preferred decay occurring in the microseconds range may be about 1 microsecond to about 2 microseconds, but slower than about 200 to about 500 picoseconds. The decay time of a pentacene-hexacene dimer is about 200 picoseconds, a bipentacene dimer is about 500 picoseconds, and a pentacene-tetracene dimer is about 1.5 nanoseconds.

[0138] In one embodiment, a, or at least one, preferred soluble, stable singlet fission material comprises at least an oligoacene dimer of two covalently bound oligoacene monomers, or an oligoacene of at least two covalently bound oligoacene monomers, where the material has a singlet exciton energy of greater than or equal to, greater than about or equal to about, or essentially greater than or essentially equal to, the energy of two triplet excitons, or the energy of the sum of the triplet excited states of each oligoacene monomer, and the singlet exciton energy is that of the lowest energy monomer.

[0139] Another embodiment is directed to a soluble, stable singlet fission material comprising a, or at least one, molecule, compound, or material having the structure or compound of Formula 1, where Formula 1 may be repeated to form a chain:



where:

A and C is any acene or acene monomer, for example but not limited to, preferably anthracene, tetracene, pentacene, or any higher acene, where A and C may be the same or different acene or acene monomer, and the different acene monomers may be homo- or the same monomers, or hetero- or asymmetric acene monomers;

wherein A and C are covalently bound to each other, or via spacer B, at one position of any available or possible positions of the A and C acene monomers, and the positions that do not covalently bind A and C to each other, or via spacer B, are occupied by a hydrogen, a halogen, or a cyano substituent, and

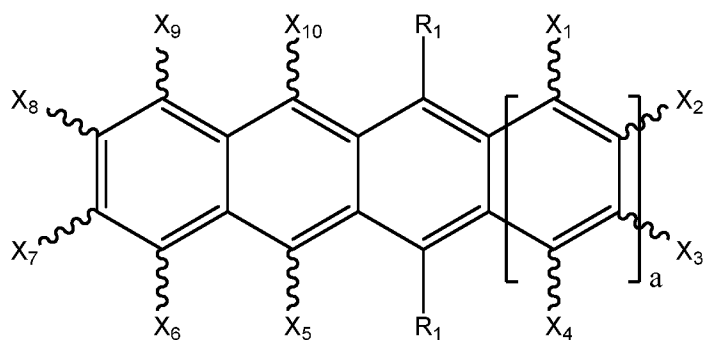
B is a spacer, for example but not limited to, phenyl, benzene, a conjugated spacer such as thiophene, benzodithiophene (BDT), -ene, or any similar conjugated spacer, and non-conjugated spacers including, but not limited to, bicyclooctane, saturated carbon, and the like;

n, m, o, and p are each 0 or any positive integer, preferably m is 0 or 1-10, except

when n is 0, o is greater than or equal to 1, i.e., when n = 0, o ≥ 1 and o ≠ 0 (i.e., o cannot be 0 when n is 0), and when o is 0, n is greater than or equal to 1, i.e., when o = 0, n ≥ 1 and n ≠ 0; and

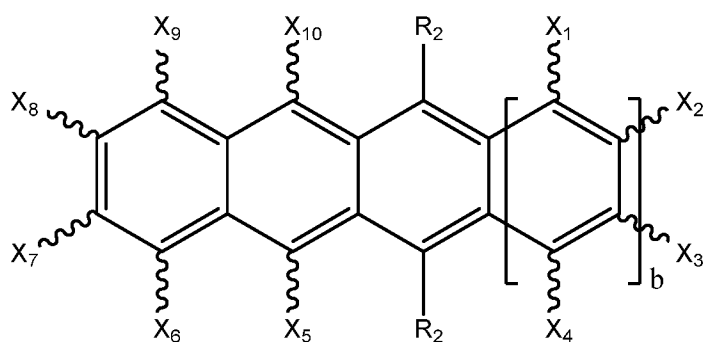
where the A - C covalently bound dimer, with or without a spacer, B, may add an additional acene monomer that is covalently bound to preferably form an oligomer of polyacenes or a polymer of polyacenes, such as for example a trimer, tetramer, a pentamer, a hexamer, a heptamer, an octomer, and the like;

wherein dimers or repeat units A and C or A and A or C and C each has acene monomers that are covalently bound, conjugated, joined, and the like, to each other or via a spacer, B, at one position of any available or possible positions of the A oligoacene monomer and the C oligoacene monomer, and the positions that do not covalently bind the A and/or C monomers are instead occupied by a hydrogen, H, a halogen, such as for example Bromine (Br), a cyano substituent, or the like; and wherein the lower singlet exciton energy of one oligoacene or acene monomer is essentially greater than about or essentially equal to about, or greater than about or equal to about, or greater than or equal to the sum of the energies of the triplet excited states of each oligoacene or acene monomer. The singlet fission material described here and in Formulas 1, 2, and 3, may have an oligoacene monomer of A and/or C, where the material comprises an oligoacene of at least an anthracene or a tetracene, or an anthracene or a tetracene backbone, including but is not limited to a backbone of a pentacene, a hexacene, a heptacene, or greater oligoacene, preferably at least a tetracene or a pentacene. Each of A and C may comprise of a polyoligoacene that is the same or different from each other;



where A is

Formula 2;



wherein C is

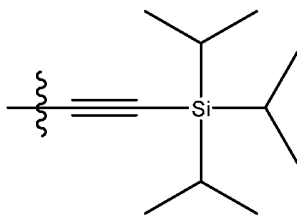
Formula 3

wherein A and C may be covalently bound, conjugated, or joined at any one of positions X_1 , X_2 , X_3 , X_4 , X_5 , X_6 , X_7 , X_8 , X_9 , or X_{10} of A and C, and the covalently bound position of A is not necessarily the same as the position of C, for example, A and C may be covalently bound, conjugated, or joined at positions X_1 of A and X_1 of C, X_2 of A and X_2 of C, X_1 of A and X_2 of C, X_2 of A and X_1 of C, X_2 of A and X_7 of C, X_7 of A and X_2 of C, and the like. The remaining positions that do not have

the covalently bound, conjugated, or joined A and C are occupied by a hydrogen (H), a halogen, such as for example Bromine (Br), or a cyano substituent. For example, A and C may be covalently bound, conjugated, or joined at the X_1 positions of each, and the remaining $X_2, X_3, X_4, X_5, X_6, X_7, X_8, X_9$, and X_{10} positions of each of A and C are instead occupied by a hydrogen, a halogen, such as for example Bromine (Br), or a cyano substituent, or A and C may be covalently bound at the X_1 positions and the remaining $X_1, X_3, X_4, X_5, X_6, X_7, X_8, X_9$, and X_{10} positions of each of A and C are instead occupied by a hydrogen or another element, or A and C may be covalently bound at the X_1 and X_2 positions of A and C, respectively and the remaining $X_2, X_3, X_4, X_5, X_6, X_7, X_8, X_9$, and X_{10} positions of A and the remaining $X_1, X_3, X_4, X_5, X_6, X_7, X_8, X_9$, and X_{10} positions of C are instead occupied by a hydrogen or other preferred element.

[0140] In Formula 2 and Formula 3, a and b is 0 or any positive integer, preferably a and b are 0, 1, 2, or 3, preferably forming up to a heptacene, a and b each may be any integer that is the same or identical, or different from each other, where $a = b$ or $a \neq b$, and a and b may be 0, 1, 2, 3, 4, 5, 6, etc., where each positive integer for a and b adds, conjugates, joins, fuses, or otherwise binds a benzene ring to the monomer of Formula 2 or Formula 3, thereby lengthening each of the monomers, and with each increasing integer another benzene ring is fused, joined, or added to the oligoacene monomer.

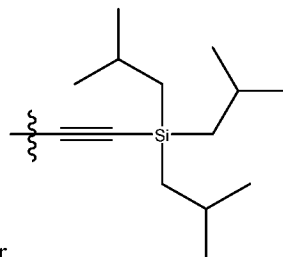
[0141] When a or b is 0 or 1, R_1 of Formula 2 and R_2 of Formula 3 are each tri-



isopropylsilyl acetylene (TIPS) or

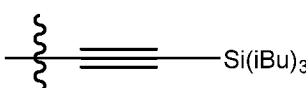
iPr is an isopropyl group;

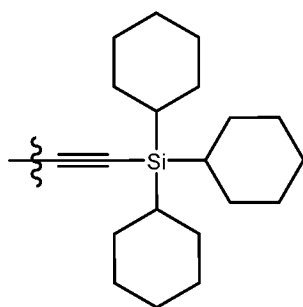
when a or b is a positive integer of greater than or equal to 2, i.e., 2, 3, or a positive integer greater than 2, R_1 of Formula 2 and R_2 of Formula 3 are each a bulky group, preferably a bulky group occupying a physical space larger than TIPS such as, but not limited to a bulky group selected from



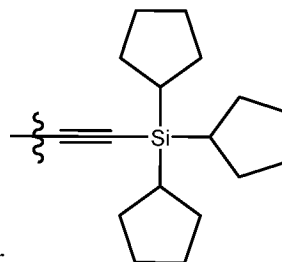
the group consisting of: tri-isobutylsilyl acetylene (TIBS) or

or in an

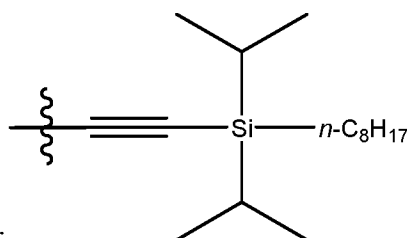
alternative depiction, , where iBu is an isobutyl group, tricyclohexylsilyl acetylene or:



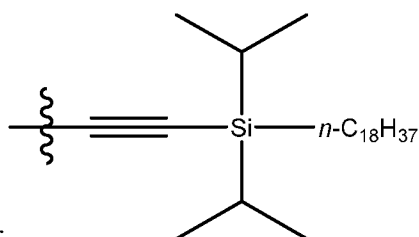
, tricyclopentylsilyl acetylene or



n-octyl-diisopropylsilylethynyl (NODIPS) or



, *n*-octadecyl-



diisopropylsilylethynyl (NODDIPS) or

, and combinations

thereof, where R_1 and R_2 are the same or different.

[0142] The size of the R_1 and R_2 depends on the length of the oligoacene, where TIPS is preferably the substituent for oligoacenes smaller than pentacene, i.e., having less than 5 benzene rings as shown in Formulas 2 and 3. TIPS, NODIPS, and NODDIPS are considered to be bulky compounds and are preferably the R_1 and R_2 substituents for oligoacenes having 5 or more benzene rings, i.e., pentacene or larger monomers.

[0143] A further embodiment of the invention comprising a, or at least one, singlet fission molecule, compound, or material, all of which are used interchangeably, of Formula 1, where the material is exoergic, essentially exoergic, isoergic, or essentially isoergic. The material preferably generates multiple excitons.

[0144] Yet another embodiment is directed to a, or at least one, material selected from the group consisting of: pentacene-hexacene, 22'BP, pentacene-tetracene, 1-200 pentacenes, such as for example, an oligomer of pentacenes, preferably 2-10 monomers in length, a pentacene polymer of 11-200 monomers in length, 1-200 tetracenes, such as for example, an oligomer of tetracenes,

preferably 2-10 monomers in length, or a tetracene polymer of 11-200 monomers in length, a hetero polymer of pentacenes, tetracenes, and/or hexacenes of 1-200 monomers in length, such as for example, an oligomer or polymer of pentacene-tetracene repeating units and variations thereof, an oligomer or polymer of pentacene-hexacene repeating units and variations thereof, an oligomer or polymer of tetracene-hexacene repeating units and variations thereof, an oligomer or polymer of pentacene-tetracene-hexacene repeating units and variations thereof, and any combinations thereof, where variations may include different linear orders of the monomers and the presence of one or more spacers, preferably 1-10 spacers in between each of the acene monomers.

[0145] The more consecutive spacers joining the oligoacene monomers increases the lifetime of the triplet pairs, reducing or minimizing the degradation. A preferred spacer includes 1-10, preferably 1-5 thiophene rings, alkene rings, benzene-benzene rings, and double bonds.

[0146] In a further embodiment, the singlet fission material exhibits a singlet fission yield of greater than about 100%, greater than about 120%, greater than about 140%, or greater than about 200%.

[0147] Yet another embodiment is directed a, or at least one, soluble, stable singlet fission material comprising an oligoacene of at least two covalently bound oligoacene monomers, where the lower singlet exciton energy of one oligoacene monomer is greater than or equal to, greater than about or equal to about, or essentially greater than or essentially equal to the energy of the sum of the triplet excited states of each oligoacene monomer, where the material may be used in an electronic, optical, or electrooptical component or device.

[0148] A further embodiment is directed to an electronic, optical, or electrooptical component or device, such as for example but not limited to, photodetectors, solar cells, and components or devices utilizing photocatalytic processes, comprising a, or at least one, soluble, stable singlet fission material described here, as well as in Formula 1, where the electronic, optical, or electrooptical component or device is efficient, more efficient than current components or devices, and overcomes the Shockley-Queisser efficiency limit.

[0149] Another embodiment is directed to pentacene-based chromophores possessing the desired characteristics. Pentacene has surfaced as the prototypical material since its SF triplet quantum yield is quantitative, preferably more than about 100%, and most preferably about 200%.²³

[0150] A further embodiment is directed to a soluble 2,2'-bipentacene molecule (22'BP, FIG. 1). The energy of 22'BP was calculated to be about 0.26 eV exothermic in SF, using a similar method as Greyson and co-workers (See, Examples).⁵⁰ While the connectivity of the pentacenes in 22'BP is similar to tetracene dimers proposed,⁵⁰ 22'BP has key distinctions: a) xSF in pentacene is known to be exothermic; and b), triisopropylsilylacetylene (TIPS) groups were included to render

the products soluble and stable, resulting in a high-yielding and scalable synthesis (See, Examples). Here, 22'BP exhibited the maximum iSF yield, about 200%.

[0151] Another embodiment is directed to a soluble, stable singlet fission material comprising a polymer of homo-oligoacenes, for example, a polytetracene having 20 repeating units or monomers, where the energy of the tetracene.

[0152] FIG. 1 shows the crystal structure of 22'BP (synthetic and crystallographic details are provided in the Examples). Steady state absorption spectroscopy of 22'BP in chloroform is compared to that of a single pentacene chromophore, TIPS-Pen (FIG. 2). The molar extinction coefficient of 22'BP was determined to be $43,000 \text{ M}^{-1}\text{cm}^{-1}$, almost exactly twice that of TIPS-Pen. Additionally, a new set of high-energy peaks appear in the dimer, broadening the absorption to include a greater portion of the visible spectrum. Finally, concentration-dependence studies of 22'BP do not indicate any aggregation effects, which typically manifest as red-shifting of the absorption spectrum (FIG. 10). Ensuring that no aggregates are formed is an important aspect to ensure that the photophysical measurements are probing molecules that are fully dissolved.⁵¹

[0153] To study the transient photophysics of this system, ultrafast broadband transient absorption spectroscopy (TAS) was employed, which measures the differential absorption spectrum between a material in its excited and ground state electronic configuration (details in the Examples). Using this technique, a rapid conversion of photoexcited singlets into triplets occurring on a sub-picosecond timescale was observed. These two distinct populations were clearly observed in a 2D pseudo-color (ΔA) plots of TA spectra as a function of probe wavelength and delay time (FIG. 3A), where photoinduced absorption (PIA) features at about 470 nm and about 560 nm rapidly evolved into a new feature at about 515 nm. The amplitude of the feature at 515 nm rose for a few picoseconds and then decayed with a several hundred picoseconds time constant back to the ground state (FIG. 3B) during which the shape of the transient spectra remained constant. The negative feature at about 660 nm persisted for the duration of the conversion from singlet to triplet and resulted from ground state bleaching of the lowest energy optical transition that was seen in the linear absorption spectrum (FIG. 2).

[0154] Based on the known TAS of TIPS-Pen and related compounds, the features that decay on the sub-picosecond timescale to the singlet state and the slow decaying features to the triplet state were assigned.⁹ The triplet spectrum was clearly isolated at times greater than about $> \sim 5$ picoseconds, after which features associated with the singlet manifold decayed. However, to isolate the rapidly decaying singlet features and get an accurate time scale for fission, global analysis methods with a sequential kinetic decay model ($S_1 \rightarrow 2T_1 \rightarrow S_0$) was used.⁵² The deconvoluted spectra that result from global analysis are shown in FIG. 3C and the resulting species

concentration profiles as a function of time are shown in FIG. 3D (solid lines). A triplet PIA feature was observed to overlap spectrally with the position of the ground state bleach. As a result, the ground state recovery did not strictly correlate with the magnitude of the bleach feature as a function of time. In other words, the net change in the bleach during the singlet decay was primarily due to the rise of the overlapping triplet PIA, and not due to the loss of excited state population.

[0155] A time constant for the correlated singlet decay and triplet rise of 760 femtosecond from global analysis was extracted. From the spectral deconvolution, regions were identified in the unprocessed data at which the singlet (563 nm) and the triplet (731 nm) kinetics could be preferentially observed. These regions did not correspond to the peaks of the singlet and triplet PIA features. The extracted raw kinetic traces at these wavelengths were compared against the computed population profiles (FIG. 3D) and good agreement was found with our model that correlates the rise of the triplet with the decay of the singlet. Similarly, the data at both wavelengths fit well with a common set of time constants that agree with those determined from global fitting (details in the Examples).

[0156] Because of the rapid conversion of singlets into triplets in dilute solution and the similarity to the fission processes observed in crystalline pentacene derivatives, this dynamical process was assigned to iSF^{22} with a triplet yield (of about 200%) that is comparable to the best xSF solid-state systems. This was based on the fact that the singlet lifetime is over four orders of magnitude shorter than the corresponding singlet lifetime of TIPS-Pen, and no other species besides the singlet and triplet were identified in the transient absorption data. As further confirmation, radiative losses were directly measured using steady-state photoluminescence; accounting for less than about 0.03% of the excited state population decay (details in Examples). Similarly, the presence of additional non-radiative decay channels was ruled out, which have been shown to disrupt the correlation between the singlet decay and triplet rise.¹⁰ Similar to the steady state absorption data, the transient absorption dynamics were independent of concentration spanning an order of magnitude (FIG. 3B). The lowest concentration measured by TAS, 5 μ M, was about 15,000 times lower than concentrations needed for efficient intermolecular, diffusion controlled SF previously reported in the literature.⁵¹ Furthermore, diffusion controlled fission occurred at markedly slower rates and produced triplets that lasted orders of magnitude longer due to their ability to diffuse apart. All this information, taken together, supports the assignment of intramolecular singlet fission in 22'BP.

[0157] As iSF occurs in dilute solution, the transient spectra and dynamics associated with triplet pairs (produced via fission) and individual triplets in 22'BP, which are produced via pulse radiolysis triplet sensitization (PR) experiments were compared.^{10,53} Most strikingly, the

recombination timescale of triplet pairs (about 500 picoseconds) is several orders of magnitude faster than that of individual triplets (several microseconds, FIG. 4). This is in agreement with recent reports of fast triplet-triplet annihilation processes in single molecules.¹⁰ The transient spectra for one and two triplets were not completely identical, particularly on the low energy side of the ground state bleach. The low energy PIA feature (typically assigned to T1 → T2) is red-shifted by about 200 meV in the sensitization experiment, though much better agreement is seen in the higher energy (T1→T3) triplet PIA feature.

[0158] The fission rate was established to be independent of pump fluence in the measured range (up to 100 $\mu\text{J}/\text{cm}^2$), solvent, and excitation wavelength (FIGS. 6-8), though minor, changes in spectral shape when varying the solvent from chloroform to p-xylene (FIG. 3C and FIG. 4).

Fluence Independent Dynamics:

[0159] All dynamical behavior is independent of excitation fluence within the measured range (up to about 100 $\mu\text{J}/\text{cm}^2$). Single wavelengths kinetics at 567 nm (dominated by singlet response) and 688 nm (dominated by triplet response) are shown in FIG. 6 ($c = 50 \mu\text{M}$ in chloroform) as a function of the 600 nm pump fluence.

Solvent Independent Dynamics:

[0160] The fission rate and triplet decay dynamics are independent of solvent, although slight differences are seen in the relative amplitude of triplet photoinduced absorption features (FIG. 3 and FIG. 4). In FIG. 7, kinetic traces extracted from the raw data set of the rise at 567 nm (dominated by singlet response) and 688 nm (dominated by triplet response).

Excitation Wavelength Dependence

[0161] The singlet fission rate showed no dependence on photon energy, remaining constant at about 760 fs. However, the relaxation of the triplet pair, confined to a singlet molecule, was found to show more complex dynamics at higher excitation energy. Single wavelength kinetics at 688 nm (600 nm pump) are shown in FIG. 7, where the constant rise of the triplet can be clearly seen along with a weakly energy-dependent recombination process. While in FIG. 8, an identical fission rate is observed in all three photon wavelengths.

Steady State Absorption Spectroscopy

[0162] Spectra were taken at various concentrations and the absorption of the λ_{max} was used in conjunction with Beer's law to determine molar extinction coefficients (FIGS. 9-12). FIGS. 9 and 12 show that the normalized steady state absorption resulted in no evidence of aggregation or

change in spectral shape. FIGS. 10 and 11 show that Beer's law of 22'BP has a molar extinction coefficient of $42000 \text{ M}^{-1}\text{cm}^{-1}$ and $43500 \text{ M}^{-1}\text{cm}^{-1}$ in p-xylene and in chloroform, respectively.

[0163] The steady state absorption spectra of the heterodimers show the characteristic features of both monomers (FIG. 13). A prominent low-energy singlet transition peak associated with TIPS-pentacene ($S_1[\text{P}]$) at $\sim 660 \text{ nm}$ and, respectively, its complement, with the anthracene peak ($S_1[\text{A}]$) at $\sim 470 \text{ nm}$, the tetracene peak ($S_1[\text{T}]$) at $\sim 550 \text{ nm}$, and the hexacene peak ($S_1[\text{H}]$) at $\sim 750 \text{ nm}$ was observed in PA, PT, and PH. Also a small redshift was observed in the dimers, relative to the monomer features. When coupling acenes at the 2 position, a high-energy feature in the ground state absorption was further observed. That feature, previously reported for 2,2' bipentacene (BP), is also observed in these compounds. It can be seen clearly in FIG. 13 for PA, but this peak in PT and PH has been omitted for clarity (see FIG. 23). UV-visible spectroscopy in chloroform in all heterodimers of FIG. 23 revealed sets of peaks associated with each individual monomer. For example, peaks associated with TIBS-hexacene appear with an onset near 800 nm in PH, while peaks associated with TIPS-pentacene appear with an onset near 660 nm , and peaks associated with TIPS-anthracene appear near 460 nm . In addition to these features, a new set of high energy peaks were observed when dimerizing oligoacenes at the 2 position. These peaks have been reported before, and appear sensitive to the chromophores dimerized. For example, they appear near 540 nm in PH, near 480 nm in PT, and near 420 nm in PA. This high-energy feature is specific to directly coupled acenes at the position shown, and does not correspond to a peak in the parent monomers.

Transient Absorption Spectroscopy:

[0164] To observe and understand the exciton dynamics in these molecules, broadband transient absorption spectroscopy (TAS) may be used. Since the energetic requirements for iSF are probed, the chromophores are pumped at the lower singlet energy selectively (P transitions for PA, PT, and H transitions for PH) to determine if iSF occurs without significant excess excitation energy. Figure 14 shows the resulting 2D plot of the spectral evolution of the transient absorption spectra as a function of time.

[0165] In the case of PA in FIG. 15, where iSF is expected to be significantly endothermic, no significant spectral changes of the singlet state features was observed. In fact, the photophysics of this heterodimer are similar to TIPS-pentacene, with a photoexcited singlet that decays with a $\sim 11.5 \text{ ns}$ time constant primarily through a radiative pathway (SI). The singlet lifetime is long enough to permit a small amount of triplet formation via intersystem crossing (ISC). By comparing the magnitude of the ground state bleach in the singlet and triplet manifold, a triplet yield of $\sim 10\%$

giving an ISC time constant of ~ 103.5 ns may be calculated.⁴⁰ The triplet relaxation dynamics (SI) are similar to TIPS-pentacene as well, with a decay time of $17.4\mu\text{s}$. This result verifies that, in the case where energetics are not appropriate for iSF, no additional decay pathways are present in these compounds beyond the typical monomer excited state deactivation.

[0166] However, in FIG. 16, PT and PH singlet fission is roughly isoergic and exothermic, respectively. In these systems, TAS reveals dynamics similar to those observed in BP, where the photoexcited singlet rapidly decays into a triplet signal in dilute solution, consistent with iSF.¹³ The triplet pair feature produced by iSF is dominated by the photoinduced absorption of the larger acene in each case, as the triplet absorption cross-section increases with increasing acene length.^{38,40,54} The triplet pair features ground-state bleach (GSB) characteristics of both monomers in magnitudes corresponding to the relative absorption heights in the linear spectra, as expected for a triplet pair where both monomers are bleached.

[0167] Measurements were taken as two scans on a dilute solution freshly prepared from pure solid PH and degassed with argon. The first and second scan were compared to ensure reproducibility. The similarity of the first and second scans indicate that the sample was stable enough under these conditions to produce reliable spectroscopic data. Indeed, the remarkable stability of this hexacene-containing compound under laser excitation may be in part due to the fast singlet excited state deactivation provided by singlet fission. Because the singlet exciton is involved in photodegradation reactions, this deactivation seems to result in fission compounds with enhanced stability relative to their monomeric counterparts.⁴⁵

[0168] Notably, despite selectively pumping transitions associated with the hexacene monomer at 730 nm, where monomeric pentacene does not absorb, a clear signature of pentacene GSB is observed in the singlet as well as the triplet pair.

[0169] Similarly, global analysis isolates only two species for TAS data of PT probed in dilute solution, the singlet and triplet pair. (see, FIG. 17) Again, where the longer acene absorbs pumping occurs at 660 nm where the pentacene monomer absorbs and the tetracene monomer does not. However, even in the singlet exciton a clear GSB signal of both pentacene transitions (near 600nm) as well as tetracene transitions (near 550 nm) is absorbed. While quantitative analysis is obscured by the large degree of overlap with PIA in this region, it appears that there is somewhat more bleach of the pentacene than tetracene in the singlet exciton. This may reflect a preferential localization of the singlet to some degree on the monomer with a lower singlet energy. Overall, the presence of GSB for both monomers in the singlet is consistent with a picture of SF from a delocalized singlet exciton as reported previously.^{13,15}

[0170] The time constants for singlet fission (τ_{iSF}) and triplet pair ($2\times T_1$) decay ($\tau_{2\times T}$) are shown in TABLE 1. Since there is no indication of a parasitic process that would compete with the singlet fission process, and the rates of SF are all orders of magnitude faster than fluorescence or internal conversion in PT and PH, the iSF process is quantitative. In other words, the rates of singlet decay and triplet formation are directly correlated, and the yields are determined only by the kinetic competition between iSF and the intrinsic decay processes (~ 10 ns).^{10,13,38,40} This is in stark contrast to the dynamics observed in PA. TABLE 1 shows the time constants for singlet fission (τ_{iSF}) and triplet pair recombination ($\tau_{2\times T}$) for the pentacene-tetracene (PT) and pentacene-hexacene (PH) heterodimers, compared to bipentacene (BP, homodimer).

TABLE 1

Compound*	τ_{ISC} (ps)	τ_{T} (ns)
PA	1.0×10^5	1.74×10^4
iSF Compound	τ_{iSF} (ps)	$\tau_{2\times T}$ (ns)
PT	0.83	1.75
BP	0.76	0.45
PH	1.2	0.21

*Compound PA: S_1 lifetime = 11.5 ns, $\sim 10\%$ T yield.

[0171] Time correlated single photon counting was used to probe the decay of the singlet exciton in PA. (see, FIG. 18) Notably, the 11.5 ns decay observed is in excellent agreement with the 11.3 ns lifetime for the singlet observed in transient absorption spectroscopy. Single photon counting was not successfully employed to probe singlet decay in PH or PT, as neither is appreciably fluorescent and the singlet lifetimes are much shorter than the time resolution of this technique.

[0172] In FIG. 19, spectral line cuts reveal minimal spectral evolution of the photoexcited singlet in PA and its decay with an 11 ns time constant. Following the decay of the singlet, a very small triplet population remains, consistent with triplets formed *via* intersystem crossing on a slow timescale to create long-lived, individual triplets which subsequently decay with a ~ 20 μ s lifetime, similar to the intrinsic lifetime of TIPS pentacene triplet excitons.

[0173] Beyond the kinetics, the heterodimers enable probing of the spatial dynamics of iSF since, due to asymmetry, the relative spectral weight of GSB in P and T will change when converting between different exciton states. Even though the absorption spectra of the heterodimers are qualitatively described as combinations of the absorption features due to the individual

monomers, when the longer-wavelength absorption is pumped in any of the heterodimers both ground-state absorptions are bleached. The longer-wavelength absorption is bleached more thoroughly than the shorter-wavelength absorption. This asymmetry in bleaching is in contrast to quantitative bleaching of both chromophores in bipentacenes, and it arises from the greater portion of the excited singlet wavefunction residing on the monomer unit that is associated with the lower-energy excited state.^{13,15} Averaging over vibrational and rotational degrees of freedom in the ensemble of molecules can thus lead to some partial bleaching (not quantitative, but non-zero) of the higher singlet-energy chromophore in the singlet.

[0174] In order to characterize the triplet pair, singlet fission studies were compared with sensitization experiments, in which the triplet states are populated in the heterodimers via collisional transfer from a triplet donor (anthracene) in excess concentration (FIG. 20). Interestingly, in the case of the heterodimers, the anthracene can collide with and populate a triplet on either monomer. Given the pump energy employed in the sensitization experiments, individual molecules contain just one triplet exciton. Therefore, the spectra of individual triplets would appear significantly different from the triplet pair spectra produced by iSF. However, the ensemble contains a roughly even number of triplets on each monomer and can therefore be compared to iSF, which generates triplet pairs.

[0175] For triplet photosensitization, a solution of of ~20 mM anthracene in chloroform, along with a much smaller concentration of heterodimer (~50 μ M) was excited by 360 nm pump light. This pump pulse primarily excites anthracene which, following intersystem crossing (ISC), results in anthracene triplets. Diffusional collisions subsequently transfer these triplets to the heterodimer. An optical probe pulse then interrogates the resulting triplet state.

[0176] The photoinduced absorption (PIA) spectra of the T_1 resulting from sensitization and $2xT_1$ resulting from singlet fission are similar, but not identical. Modest spectral shifts of magnitude and/or wavelength of the PIA are found, consistent with reports of directly coupled pentacene dimers.^{13,15} These shifts result from the strong correlation of the triplet pair when in close proximity, as demonstrated previously.¹³ While these spectra are similar, the dynamics are significantly different. In general, the triplet pairs produced from iSF tend to decay on much shorter timescales than individual triplets. In the case of PT and PH, the lifetime of the $2xT_1$ is less than 2 ns, as opposed to tens of microseconds for their individual T_1 .^{38,40,54} The correlated triplet pair decay is apparent since both the pentacene and tetracene GSB signals decay at the same rate.

[0177] Data from sensitization of PH and PT in FIG. 21 shows a peak in the earliest time cut that is from the anthracene sensitizer triplet photoinduced absorption. This peak vanishes as triplets are transferred to the heterodimer. The minimal evolution of the spectrum after sensitization reveals

an absence of triplet transfer within the heterodimers. If triplets were to transfer from pentacene (higher energy triplet) to hexacene (lower energy triplet), the PIA would shift in magnitude and absorption considerably and the pentacene GSB would recover much faster than the hexacene GSB. Similarly, in PT if the higher energy tetracene triplets were to transfer to pentacene, the tetracene bleach would recover faster than the pentacene bleach. None of this evidence for Dexter triplet transfer on a competitive timescale with intersystem crossing to the ground state is observed. Therefore, sensitization produces a static distribution of triplets, some on pentacene and some on hexacene. These populations decay independently. Since production of a tetracene, pentacene or hexacene triplet by diffusional collisions occurs with a similar probability, the resultant spectra can be approximately compared to the triplet pair (exactly half pentacene, half hexacene triplets) produced by fission. However, triplets on each monomer have different lifetimes, and so the spectrum shifts slightly over time as the relative population changes. Therefore, to most accurately compare to the triplet pair, a relatively early time cut is used before the relative populations shift significantly.

[0178] While energetics have a dramatic impact on whether or not iSF will occur, the rates of iSF for PT, BP, and PH are surprisingly insensitive to the driving force, each being ~ 1 ps. In contrast, the recombination kinetics have a clear dependence on overall triplet pair energy. The lifetime of the triplet pair decreases following the trend, $PT > BP > PH$, in agreement with the trend of decreasing energy of the triplet state (FIG. 22). The triplet pair lifetime varies from 0.18 ns to 1.75 ns as the expected triplet pair energy decreases from ~ 1.8 eV to ~ 1.2 eV. In all cases, the triplet pair is significantly less emissive than the singlet, and these lifetimes are much shorter than the radiative lifetime of the monomers. Therefore, the decay in the directly linked acene series is primarily non-radiative and can be explained by invoking a simple energy gap argument for non-radiative decay processes, where the rate of such a multiphonon process is inversely proportionate to the number of photons needed, i.e. the energy above the ground state.⁴²⁻⁴⁴

[0179] Embodiments of the invention are directed to the synthesis and characterization of a series of pentacene-acene heterodimers. By systematically varying the singlet and triplet pair energies heterodimers comprising a pentacene unit covalently bonded to another acene are affected because the energies control the SF process, particularly where dimers undergo SF provided that the resulting triplet pair energy is similar or lower in energy than the singlet state. In these systems the singlet energy is determined by the lower energy chromophore, and the rate of SF is relatively independent of the driving force. However, triplet pair recombination in these heterodimers follows the energy gap law. PA, where iSF is significantly endothermic, undergoes typical, slow singlet state deactivation processes of internal conversion, fluorescence and a small amount of ISC.

However, PT and PH, where iSF is energetically feasible, undergo iSF with ~ 1 ps time constant, as demonstrated by ultrafast transient absorption spectroscopy and triplet photosensitization experiments. Triplet pair recombination adheres to the energy gap law, but formation of the triplet pair appears to be insensitive to the driving force in iSF heterodimers. The ability to tune the energies of these materials provides an important process for third generation photovoltaics by designing new SF materials.

Applications

[0180] Embodiments of the invention are directed to a soluble bipentacene derivative compound, 22'BP, and similar materials that undergo ultrafast iSF. The Examples section below shows the synthesis scheme and characterizes the final compound as well as the compounds that were used in the synthesis. Since these materials do not rely on intermolecular coupling or packing interactions, they may inspire solution processing and be applicable to various types of optoelectronic devices. Non-limiting examples of optical, electro-optical, and electronic devices include, organic field effect transistors (OFET), organic thin film transistors (OTFT), organic light emitting diodes (OLED), organic light emitting transistors (OLET), organic photovoltaic devices (OPV), organic solar cells, laser diodes, Schottky diodes, photo-conductors, photo-detectors (sf photo-detectors), printable circuits, capacitors, sensors, and the like. The desired materials described here may be used in photodetectors with enhanced quantum yield.

[0181] In one embodiment, preferred simple, stable, and soluble quantitative singlet fission materials as described here may be applied to solar cells or photovoltaic devices and thereby overcome the Shockley-Queisser limit of efficiency. Since this invention removes the morphology requirement for singlet fission, the desired compounds or materials are more viable for application in bulk heterojunction, dye sensitized, or other types of solar cells.

[0182] The multiexcitonic materials according to the present invention may also be used in other optoelectronic thin-film technologies. For applications in modern microelectronics it is generally desirable to generate small structures or patterns to reduce cost (more devices/unit area), and power consumption. Patterning of thin layers comprising a material according to the present invention can be carried out for example by photolithography, electron beam lithography or laser patterning.

[0183] For use as thin layers in electronic or electro-optical devices the materials, compounds or formulations in, for example, solid, gas, or preferably a solution or liquid phase of the present invention may be deposited by any suitable method. Liquid coating of devices is more desirable than vacuum deposition techniques. Solution deposition methods are especially preferred.

The formulations of the present invention enable the use of a number of liquid coating techniques. Preferred deposition techniques include, without limitation, dip coating, spin coating, ink jet printing, letter-press printing, screen printing, doctor blade coating, roller printing, reverse-roller printing, offset lithography printing, flexographic printing, web printing, spray coating, brush coating or pad printing. Ink-jet printing is particularly preferred as it allows high resolution layers and devices to be prepared.

[0184] Selected formulations of the present invention may be applied to prefabricated device substrates by ink jet printing or microdispensing. Preferably industrial piezoelectric print heads such as but not limited to those supplied by APRION, HITACHI-KOKI, inkjet technology, ON TARGET TECHNOLOGY, PICOJET, SPECTRA, TRIDENT, and XAAR may be used to apply the desired material possessing quantitative intramolecular singlet fission in a layer to a substrate. Additionally semi-industrial heads such as those manufactured by BROTHER, EPSON, KONICA, SEIKO INSTRUMENTS, TOSHIBA TEC or single nozzle microdispensers such as those produced by MICRODROP and MICROFAB may be used.

[0185] The materials or formulations according to the present invention can additionally comprise one or more further components or additives selected for example from surface-active compounds, lubricating agents, wetting agents, dispersing agents, hydrophobing agents, adhesive agents, flow improvers, defoaming agents, deaerators, diluents which may be reactive or non-reactive, auxiliaries, colourants, dyes or pigments, sensitizers, stabilizers, nanoparticles or inhibitors.

[0186] The materials according to the present invention are useful as charge transport, semiconducting, electrically conducting, photoconducting or light emitting materials in optical, electrooptical, electronic, electroluminescent or photoluminescent components or devices. In these devices, the materials of the present invention are typically applied as thin layers or films.

[0187] Thus, the present invention also provides the use of the semiconducting materials, compounds, polymers, formulations or layers in an electronic device. The formulation may be used as a high mobility semiconducting material in various devices and apparatus. For example, the formulation may be used in the form of a semiconducting layer or film. Accordingly, in another aspect, the present invention provides a semiconducting layer for use in an electronic device, the layer comprising a polymer, polymer blend or formulation according to the invention. The layer or film may be less than about 30 microns. For various electronic device applications, the thickness may be less than about 1 micron. The layer may be deposited, for example on a part of an electronic device, by any of the aforementioned solution coating or printing techniques.

[0188] The invention additionally provides an electronic, optical, or electro-optical component or device comprising a singlet fission material, compound, oligomer, polymer, polymer blend, formulation or organic semiconducting layer according to the present invention, where the singlet fission material, compound, oligomer, or polymer is preferably soluble and stable. Non-limiting examples of devices include organic field effect transistors (OFETs), organic thin film transistors (OTFTs), integrated circuits (ICs), logic circuits, capacitors, radio frequency identification tags (RFID tags), organic light emitting diodes (OLEDs), organic light emitting transistors (OLETs), organic photovoltaic devices (OPVs), solar cells, laser diodes, photoconductors, photodetectors, photocatalytic devices, electrophotographic devices, electrophotographic recording devices, organic memory devices, sensor devices, charge injection layers, Schottky diodes, planarising layers, antistatic films, conducting substrates and conducting patterns.

[0189] Throughout the application, where compositions are described as having, including, or comprising specific components, or where processes are described as having, including, or comprising specific process steps, it is contemplated that compositions of the present teachings also consist essentially of, or consist of, the recited components, and that the processes of the present teachings also consist essentially of, or consist of, the recited process steps. Unless the context clearly indicates otherwise, as used herein plural forms of the terms herein are to be construed as including the singular form and vice versa. Throughout the description and claims of this specification, the words “comprise” and “contain” and variations of the words, for example “comprising” and “comprises”, mean “including but not limited to”, and are not intended to (and do not) exclude other components.

[0190] It will be appreciated that variations to the foregoing embodiments of the invention can be made while still falling within the scope of the invention. Each feature disclosed in this specification, unless stated otherwise, may be replaced by alternative features serving the same, equivalent or similar purpose. Thus, unless stated otherwise, each feature disclosed is one example only of a generic series of equivalent or similar features.

EXAMPLES

[0191] The following Examples of the invention are provided only to further illustrate the invention, and are not intended to limit its scope.

EXAMPLE 1

GENERAL SYNTHETIC DETAILS AND PREPARATION OF COMPOUND 1

[0192] All commercially obtained reagents and solvents were purchased from Alfa Aesar[®], Sigma-Aldrich[®], Acros organics[®], TCI America[®], Mallinckrodt[®], and Oakwood Products[®], and used as received without further purification, unless otherwise noted.

[0193] Unless stated otherwise, reactions were conducted in oven-dried glassware under argon atmosphere. ¹H-NMR and ¹³C-NMR spectra were recorded on Bruker 400 MHz (100 MHz for ¹³C) and on 500 MHz (125 MHz for ¹³C) spectrometers. Data from the ¹H-NMR and ¹³C spectroscopy are reported as chemical shift (δ ppm) with the corresponding integration values. Coupling constants (*J*) are reported in hertz (Hz). Standard abbreviations indicating multiplicity were used as follows: s (singlet), b (broad), d (doublet), t (triplet), q (quartet), m (multiplet) and virt (virtual).

[0194] The mass spectral data for the compounds were obtained from XEVO G2-XS Waters[®] equipped with a QTOF detector with multiple inlet and ionization capabilities including electrospray ionization (ESI), atmospheric pressure chemical ionization (APCI), and atmospheric solids analysis probe (ASAP). The base peaks were usually obtained as [M]⁺ or [M+H]⁺ ions.

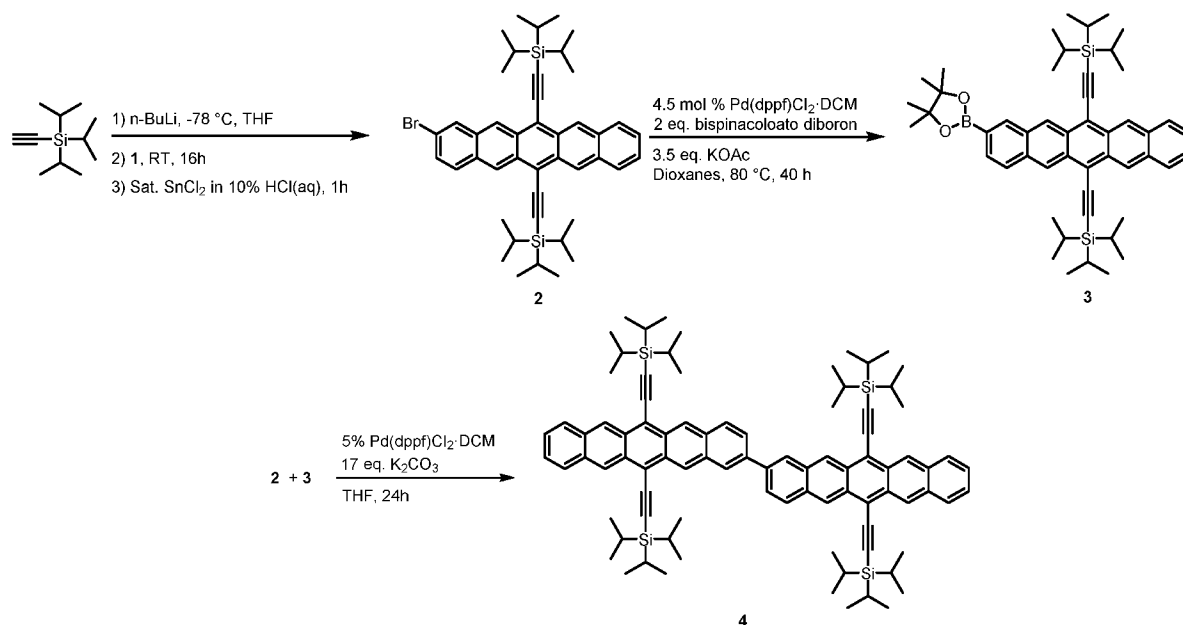
[0195] Absorption spectra were obtained on a Shimadzu UV 1800 UV-Vis spectrophotometer. Anhydrous solvents were obtained from a Schlenk manifold with purification columns packed with activated alumina and supported copper catalyst (Glass Contour, Irvine, California, USA). All reactions were carried out under argon unless otherwise noted. The TGA analysis was carried out in q500-2210 TA instrument. Differential Scanning Calorimetry (DSC) was performed on a TA Instruments DSC Q2000 fitted with a RCS90 refrigerated cooling system to determine the glass transition temperatures. DSC measurements were taken at a sampling rate of 10 °C/min in the temperature range of 0°C to 140°C.

[0196] MALDI measurements were carried out in Bruker UltrafleXtreme MALDI-TOF/TOF instrument. Samples were diluted in 0.5 mL of dichloromethane. 1 μ L of sample was spotted onto MALDI target and 1 μ L of matrix was added (Dithranol, α -Cyano-4-hydroxycinnamic acid). Samples were analyzed on with various different methods such as different laser settings, detector settings, negative/positive ion mode.

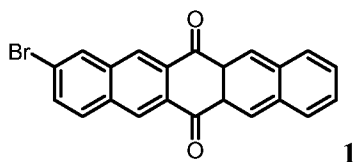
[0197] Anhydrous solvents were obtained from a Schlenk manifold with purification columns packed with activated alumina and supported copper catalyst (Glass Contour, Irvine, CA). All reactions were carried out under argon unless otherwise noted.

[0198] Gel permeation chromatography (GPC) analyses were carried out using an Agilent PL-GPC 50 integrated system (2 x PLgel Mini-MIX C columns, 5 micron, 4.6 mm ID) equipped with UV and refractive index detectors. The GPC columns were eluted at a rate of 1.0 mL/min with 1,2,4-trichlorobenzene (150 °C) and were calibrated relative to monodisperse polyethylene standards.

Synthetic Scheme:



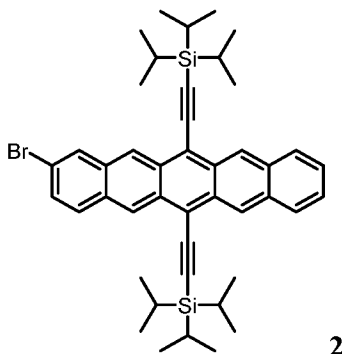
Methods:



[0199] Compound **1** was synthesized according to a previously published procedure.⁵⁵

EXAMPLE 2

PREPARATION OF COMPOUND 2



[0200] Compound **2**: To a 200 mL Schlenk flask was added degassed triisopropylsilyl acetylene (7.84 mL, 35 mmol) in 25 mL of THF. This solution was cooled to -78 °C and *n*-butyllithium (13.6 mL, 34 mmol, 2.5 M in hexanes) was added dropwise and the resulting solution was allowed to stir at -78 °C for 1 h. To this solution, **2** (3.92 g, 10 mmol) was added as a solid under positive argon flow. The solution was allowed to warm to room temperature and stirred overnight (16 hours), or until solid pentacene quinone was no longer present by TLC. To this clear, deep yellow solution was added 50 mL of a saturated solution of tin (II) chloride dihydrate in 10% aqueous HCl solution. The resulting solution turned deep blue and was allowed to stir 1 hour at room temperature in the dark. This solution was passed over a thick pad of silica gel in a Buchner funnel, eluting with dichloromethane. The filtrate was extracted between 250 mL of dichloromethane and 250 mL of water twice. The organic layer was dried by passage over sodium sulfate and solvent was removed *in vacuo*. The resulting blue solid was purified by column chromatography on silica gel (100% hexanes) to provide **2** as a deep blue solid (4.7 g, 65%).

Characteristics:

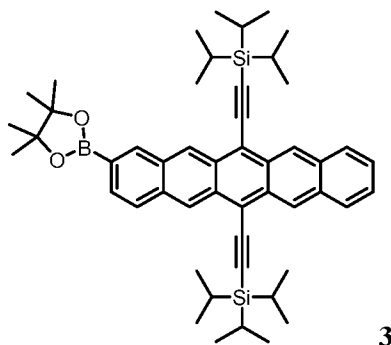
[0201] ¹H NMR (500 MHz, CDCl₃, ppm): δ 1.35-1.44 (m, 42H), 7.40-7.46 (m, 3H), 7.84 (d, J= 9Hz, 1H), 7.95-8.00 (m, 2H), 8.12 (s, 1H), 9.19 (s, 1H), 9.26 (s, 1H), 9.29 (s, 1H), 9.31 (s, 1H).

[0202] ¹³C NMR (500 MHz, CDCl₃, ppm): δ 11.68, 19.00, 104.39, 104.45, 107.57, 107.66, 118.50, 118.67, 120.31, 125.47, 126.19, 126.23, 126.37, 126.40, 126.89, 128.68, 129.54, 130.18, 130.24, 130.42, 130.55, 130.67, 130.82, 130.90, 132.41, 132.49, 132.63.

[0203] **MS (MALDI)** m/z calcd for $C_{44}H_{53}BrSi_2$: 718.28. Found (isotopic pattern) 717.19, 719.22.

EXAMPLE 3

PREPARATION OF COMPOUND 3



[0204] Compound **3**: To a 100 mL round bottomed flask was added **2** (4.0g, 5.57 mmol), $Pd(dppf)Cl_2 \cdot DCM$ (203 mg, 0.25 mmol), KOAc (1.91 g, 19.5 mmol), and bis(pinacolato)diboron (2.82g, 11.1 mmol). Sequential vacuum and argon were used to degas these solids, and then degassed 1,4 dioxane (70 mL) was added. The mixture was stirred at 80°C for 40 hours in the dark. Solvent was removed *in vacuo*, and the solid product was extracted between 250 mL dichloromethane, 250 mL water twice. The organic layer was dried over sodium sulfate and solvent was removed *in vacuo*. Purification by column chromatography on silica gel (hexanes/dichloromethane) yielded **3** as a deep blue solid (2.08 g, 49%).

Characteristics:

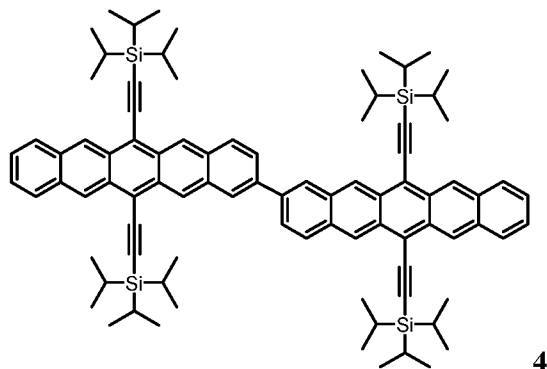
[0205] **^1H NMR** (500 MHz, $CDCl_3$, ppm): δ 1.38-1.46 (m, 42H), 1.48 (s, 12H), 7.43-7.46 (m, 2H), 7.95 (d, $J=11.5$ Hz), 7.98-8.02 (m, 2H), 8.55 (s, 1H), 9.30 (s, 1H), 9.34 (s, 1H), 9.36 (s, 1H), 9.37 (s, 1H).

[0206] **^{13}C NMR** (500 MHz, $CDCl_3$, ppm): δ 11.84, 19.15, 19.20, 25.11, 84.22, 104.71, 104.82, 107.34, 107.61, 118.45, 118.97, 126.15, 126.18, 126.21, 126.43, 126.58, 127.67, 127.76, 128.80, 128.82, 129.75, 130.71, 130.89, 130.92, 131.25, 131.93, 132.41, 132.49, 133.17, 138.08

[0207] **MS (MALDI)** m/z calcd for $C_{50}H_{65}BO_2Si_2$: 764.46. Found 764.94.

EXAMPLE 4

PREPARATION OF COMPOUND 4: 22'BP



[0208] Compound **4** (22'BP): To a 20 mL sealed tube was added Compound **2** (72 mg, 0.1 mmol) (Example 2), Compound **3** (76 mg, 0.1 mmol) (Example 3), Pd(dppf)Cl₂·DCM (4 mg, 0.005 mmol), and K₂CO₃ (240 mg, 1.7 mmol). Sequential vacuum and argon were used to degas the tube containing these solids, and then degassed H₂O (1 mL) and THF (3 mL) were added. The resulting solution was stirred in the dark at 70 °C for 24 hours. The solution was then poured into a separatory funnel and extracted twice between 30 mL dichloromethane and 30 mL H₂O. The organic layer was dried over NaSO₄ and solvent removed *in vacuo*. Column chromatography on silica gel (hexanes/dichloromethane) yielded **4** as a deep purple solid (77 mg, 60% yield).

Characteristics:

[0209] ¹H NMR (500 MHz, CDCl₃, ppm): δ 1.37-1.49 (m, 84H), 7.41-7.45 (m, 4H), 7.91-7.95 (m, 2H), 7.97-8.01 (m, 4H), 8.15 (d, J=9 Hz, 2H), 8.35 (s, 2H), 9.32 (s, 1H), 9.33 (s, 1H), 9.36 (s, 1H), 9.42 (s, 1H).

[0210] ¹³C NMR (500 MHz, CDCl₃, ppm): δ 11.72, 19.03, 19.05, 77.20, 104.65, 104.72, 107.23, 107.38, 118.37, 118.51, 125.97, 126.07, 126.16, 126.22, 126.36, 126.83, 128.68, 129.63, 130.66, 130.78, 130.88, 131.04, 131.57, 132.33, 132.37, 132.46, 137.69.

[0211] MS (MALDI) m/z calcd for C₈₈H₁₀₆Si₄: 1275.74. Found: 1275.90.

[0212] ¹H and ¹³C nuclear magnetic resonance spectra were recorded at 300K on BRUKER DRX400 (400 MHz) or BRUKER DRX500 (500 MHz) FT NMR spectrometers. High-resolution mass spectra were recorded on a JEOL JMSHX110A/110A tandem mass spectrometer mass spectrometer. UV-Vis absorption spectra were taken on a SHIMADZU UV-1800 spectrophotometer.

Transient Absorption Spectroscopy:

[0213] All data shown were from dilute solutions using chloroform as a solvent, except for FIG. 4 in which *para*-xylene was used for direct comparison to pulse radiolysis data. Similar carrier dynamics were observed in a range of solvents, including 1,2 chlorobenzene and *para*-xylene. Transient absorption spectroscopy was conducted using a commercial 1 kHz amplified Ti:Sapphire laser system (SpectraPhysics [800 nm|100fs|3.5mJ|1kHz]), and a commercial optical parametric amplifier (Light Conversion) was used to generate excitation light. Supercontinuum probe light was generated by focusing the 800nm fundamental output or a portion thereof from the amplifier into a sapphire disc and is overlapped in space and time with a resonantly tuned excitation pulse. The probe light was split into signal and reference beams, which were detected on a shot-by-shot basis by a fibre-coupled silicon (visible) or InGaAs (infrared) diode and was achieved with 1024 element multichannel detectors and fast digitizers. The pump-probe delay was controlled by a mechanical delay stage (Newport).

Global and Target Analysis:

[0214] Global (singular value decomposition-based) and target (differential equation-based) analyses were accomplished using the Glotaran software package (hypertext transfer protocol://glotaran.org). The advantage of these methods was that they treat the full (~ 800 kinetic traces) data set in aggregate, yielding much more accurate fits of the rate constants and deconvoluted “spectra” which track the distribution of the rate constants as a function of wavelength. A simple sequential decay model ($S_1 \rightarrow T_1 \rightarrow S_0$) was found sufficient to accurately reproduce the data set when pumping close to the band edge and the exciton dynamics for PH and PT. Similar results can be accomplished using global (constrained) fits of real data slices rather than singular vectors. The results of global fitting at two raw kinetic traces is show in FIG. 5 (with residuals) in which only two decay rates are used for the entire data set. This treatment accurately reproduced the correlated singlet decay and triplet rise, with time constants matching well with those extracted from the full data set analysis.

EXAMPLE 5

FURTHER ANALYSES OF COMPOUND 4

Calculation of PL Quantum Yield

[0215] The photoluminescence quantum yield of 22'BP was measured relative to a dilute solution of rhodamine 610 (R6B) in ethanol, which has a published quantum yield of 0.5.⁵⁶ A high repetition rate (5 MHz) picosecond pulsed laser was used for photoexcitation at 488 nm. Emission was detected with a JY HORIBA iHR320 spectrometer and liquid nitrogen cooled back-illuminated deep depleted CCD camera, with enhanced NIR sensitivity. A 530 nm long pass filter was used to reject the excitation light (Semrock). The PL quantum yield was calculated using the integrated PL spectrum, according to published methods, where I is the integrated PL intensity (corrected for grating and detector response functions), n are the solvent indices of refraction, and OD are the optical densities of the solutions (in 1 mm path length cuvettes) at the excitation wavelength.⁵⁷

$$\begin{aligned} \text{[0216]} \quad QY &= QYR (I/IR) (ODR/OD) n^2/nR^2 \\ \text{[0217]} \quad &= 0.5*(123071/5.46421e+06)*(0.005/0.149)*(1.361/1.5241)^2 \\ \text{[0218]} \quad &= 0.00030135 \\ \text{[0219]} \quad &= 0.030\% \end{aligned}$$

Computational Methods:

[0220] Calculations were done using Density Functional Theory (DFT) and Time Dependent DFT (TDDFT) with the B3LYP functional and the 6-31G** basis set. The molecular input file was generated on the *Maestro* molecular dynamics program, and the geometry was optimized through the *Jaguar* computational software. To simplify the computation, trimethylsilyl groups were drawn in place of TIPS groups, which do not contribute electron density to the system.

[0221] The exothermicity of the singlet fission process was defined as $E(S_1)-2E(T_1)$ under conditions of weak interchromophore coupling. The final state was better approximated, however, by the energy of the quintet state of the dimer, or $E(Q)$, in that the quintet state more closely described the energetics of a two-triplet state. For this computational study, the exothermicity of pentacene dimer fission was calculated both from $E(S_1)-E(Q_1)$.

[0222] Static DFT was used to calculate S_0 of 4.62 eV. Relative to the S_0 , static DFT also yielded Q_1 of 1.26 eV. TDDFT calculations were used to compute the energy of S_1 , which was 1.52 eV above S_0 . $E(S_1)-E(Q_1)$ was found to be 0.26 eV exothermic, which is in close agreement with the 0.3 eV fission exothermicity previously suggested for a similar dimer with no solubilizing chains.⁵⁰

Single Crystal X-Ray Diffraction:

[0223] Single crystal x-ray diffraction data of 22'BP was collected on an AGILENT SuperNova diffractometer using mirror-monochromated Cu K α radiation. The crystals were mounted using a MiTeGen MicroMount cooled to 100 K with an Oxford-Diffraction Cryojet system. Data reduction was performed in CrysAlis.⁵⁸ Empirical correction and scaling was performed using ABSPACK, and face-indexed absorption correction was performed by analytical numeric methods.⁵⁹ Structure was solved using Superflip or ShelXS and refined by full-matrix least-squares against F² using ShelXL with the aid of Olex2.⁶⁰⁻⁶¹

[0224] Single crystals of 22'BP were grown by slow evaporation of dichloromethane solution at room temperature for 1 week. A suitable crystal (0.50 x 0.06 x 0.03 mm) was selected and mounted with the aid of STP oil treatment and cooled to 100 K on the diffractometer. Complete data (99.2 %) were collected. 21545 reflections were collected (7221 unique, 5193 observed) with R(int) = 5.6 % and R(sigma) = 6.5 % after absorption correction (T_{max} = 0.969 and T_{min} = 0.790).

[0225] The structure was solved in P-1, and all non-H atoms were freely refined. Hydrogen atoms were placed in calculated positions and refined with riding coordinates and ADPs. The final refinement (7221 data, 427 parameters, 0 restraints) converged with R₁ (F_o > 4 σ (F_o)) = 6.3 %, wR₂ = 17.8 %, S = 1.035. The largest Fourier features were 0.74 and -0.30 e⁻Å³.

[0226] TABLE 2 shows selected crystallographic data for 22'BP.

TABLE 2

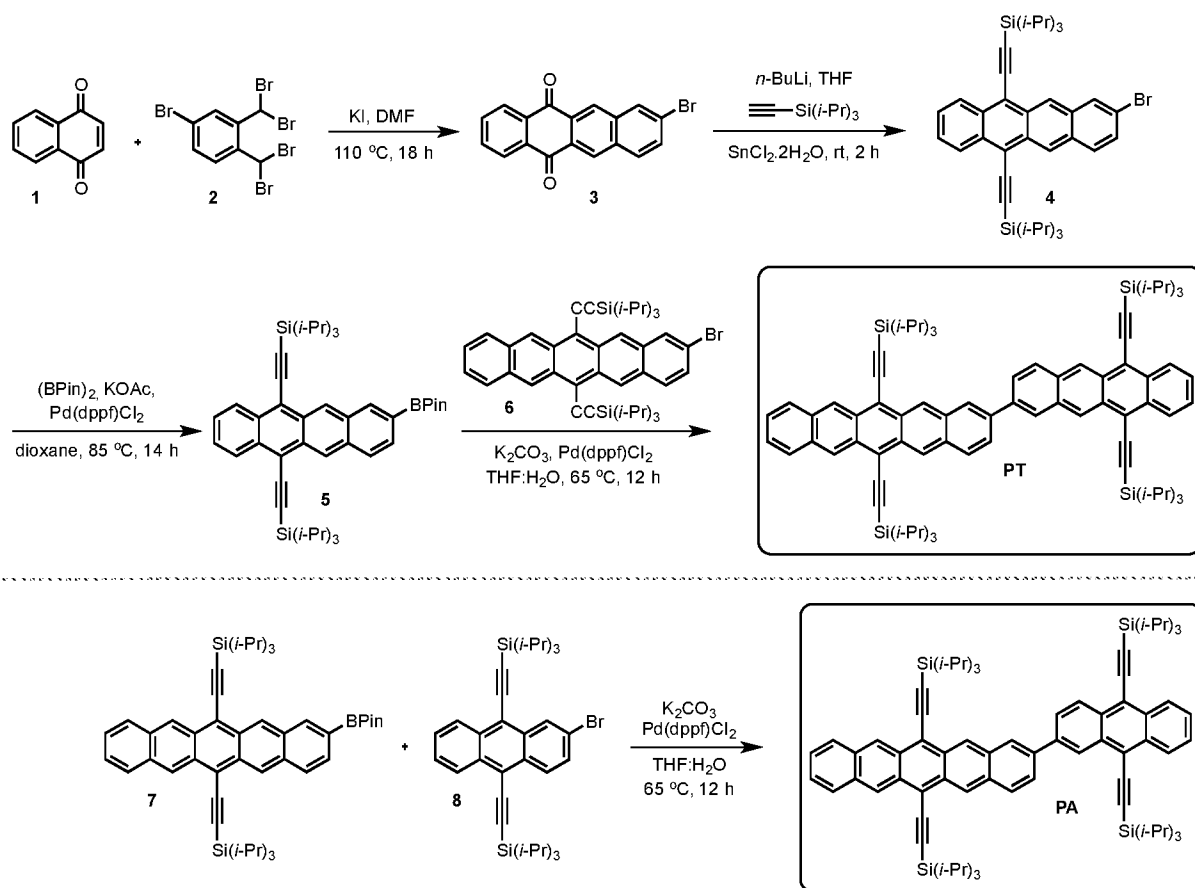
Parameter	22'BP
Formula	C ₈₈ H ₁₀₆ Si ₄
MW	1276.08
Lattice type	Triclinic
Space group	P-1
<i>a</i> (Å)	8.6287(3)
<i>b</i> (Å)	14.5001(6)
<i>c</i> (Å)	16.3117(8)
α (°)	70.296(4)
β (°)	79.485(3)
γ (°)	77.514(3)
<i>V</i> (Å ³)	1862.55(14)

TABLE 2

Parameter	22'BP
Z value	1
D_{calc} (g cm ⁻³)	1.138
T (K)	100
GOF on F^2	1.035
R_I [$F^2 > 4\sigma(F^2)$]	0.0626
wR_2 (all data)	0.1785

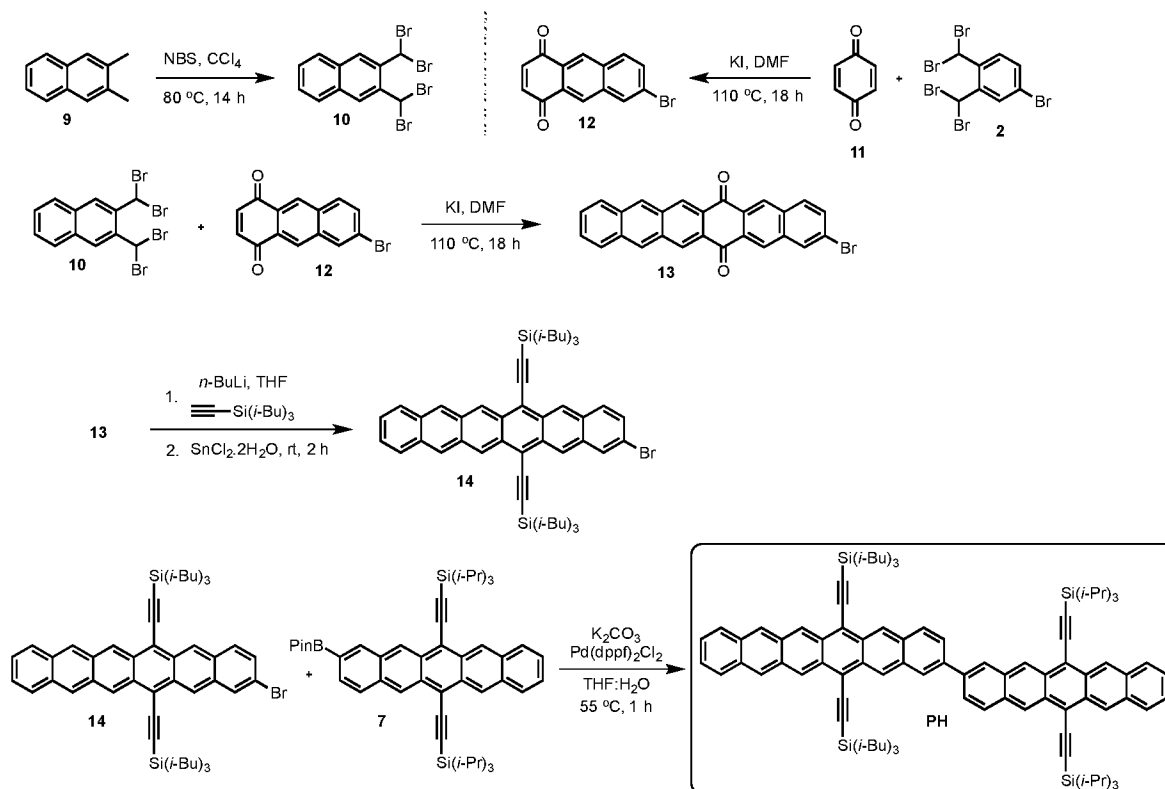
EXAMPLE 6

SYNTHESIS OF TETRACENE-PENTACENE DERIVATIVES:
PENTACENE-TETRACENE (PT) AND PENTACENE-ANTHRACENE (PA)



EXAMPLE 7

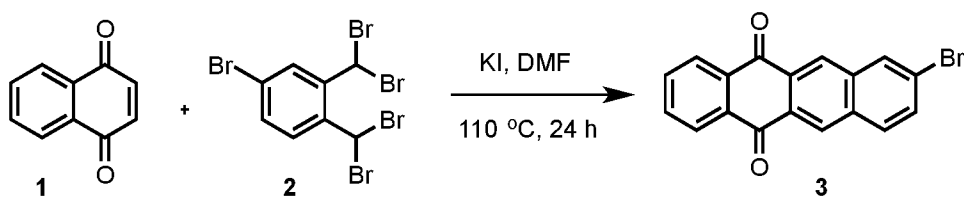
SYNTHESIS OF HEXACENE-PENTACENE DERIVATIVES - PENTACENE-HEXACENE (PH)



[0227] The bromo pentacene **6**, Bpin pentacene **7** and Bromo anthracene **8** were synthesized according to a procedures reported in the literature.^{13,62}

EXAMPLE 8

SYNTHESIS OF BROMO-TETRACENEQUINONE3



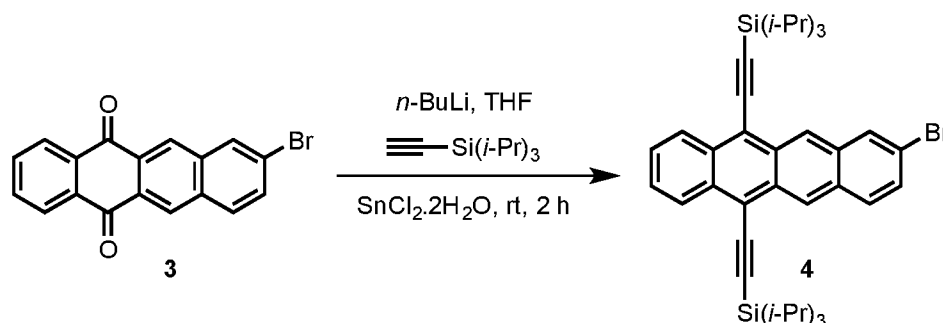
[0228] To a 250 mL flask, **1** (1.6 g, 10.0 mmol, 1.0 *equiv.*), **2** (5.0 g 10.0 mmol, 1.0 *equiv.*) and potassium iodide (6.5 g, 40 mmol, 4.0 *equiv.*) were added. Sequential vacuum and argon were used to remove oxygen, at which point dry and degassed DMF (120 mL) was added and the mixture was heated at 110 °C for 18 h. After the reaction, the mixture was cooled to room temperature,

poured into 200 mL of methanol and filtered. The solid was then washed with DI water (100 mL), methanol (50 mL) and chloroform (50 mL) to yield 1.8 g (53% yield) of shiny, golden solid.

[0229] Due to the minimal solubility of the product, no characterization was undertaken and the product was carried forward to the next step.

EXAMPLE 9

SYNTHESIS OF BROMO-TIPS-TETRACENE4



[0230] To a 50 mL schlenk flask, triisopropylsilylacetylene (3.6 mL, 16 mmol, 3.0 *equiv.*) and dry THF (20 mL) were added under argon. At -78 °C, 2.5 M *n*-butyl lithium in hexanes (6.0 mL, 15 mmol, 2.8 *equiv.*) was added. The mixture was warmed to 0 °C and stirred for 45 min, at which point tetracenequinone **3** (1.6 g, 5.4 mmol, 1.0 *equiv.*) was added and the mixture was stirred at room temperature for 16 h. To the clear brown mixture, an excess of 10% aq. HCl solution and saturated with $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$, was added, turning the solution deep red. After 30 minutes stirring at room temperature, this mixture was partitioned between water (150 mL) and DCM (100 mL). The aqueous layer was extracted with DCM (2 × 80 mL). The combined organic phase was dried over Na_2SO_4 , filtered and concentrated under reduced pressure. The crude product was purified by column chromatography over silica (100% hexanes to isolate 1.6 g of product as deep red solid (50% yield).

Characteristics:

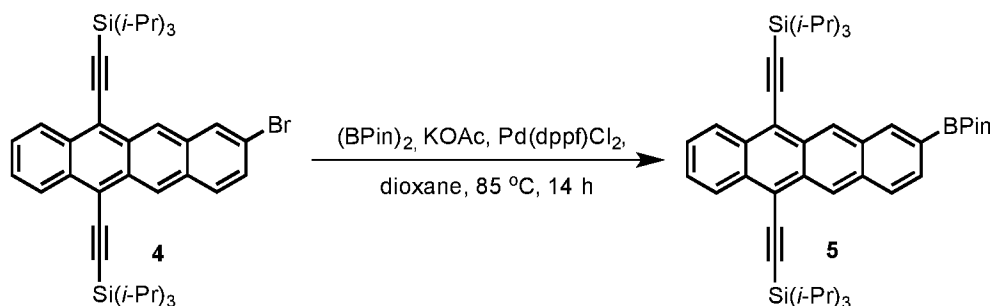
[0231] $^1\text{H-NMR}$ (500 MHz, CDCl_3 , δ ppm): 9.29 (s, 1H), 9.22 (s, 1H), 8.66-8.63 (m, 2H), 8.19 (s, 1H), 7.91-7.89 (m, 1H), 7.60-7.57 (m, 2H), 7.53-7.51 (m, 1H) and 1.40-1.33 (m, 42H)

[0232] $^{13}\text{C-NMR}$ (125 MHz, CDCl_3 , δ ppm): 133.0, 132.8, 132.6, 130.7, 130.4, 130.3, 130.2, 130.1, 129.5, 127.4, 127.4, 127.1, 126.9, 126.8, 125.5, 120.3, 118.9, 118.7, 106.3, 106.2, 103.67, 103.65, 18.98, 18.96 and 11.6.

[0233] MS (ESI): Calculated: 667.2788; Observed: 667.2791.

EXAMPLE 10

SYNTHESIS OF BPIN-TIPS-TETRACENE 5



[0234] To a 20 mL sealed tube was added Bromo tetracene derivative **4** (1.0 g, 1.5 mmol, 1.0 *equiv.*), bis(pinacolato)diboron (0.58 g, 2.3 mmol, 1.5 *equiv.*), Pd(dppf)Cl₂·DCM (61 mg, 0.07 mmol, 0.05 *equiv.*) and KOAc (0.52 g, 5.3 mmol, 3.5 *equiv.*). This tube was degassed by sequential vacuum and argon, followed by the addition of dry and degassed dioxane (7 mL). The mixture was heated to 85 °C and maintained for 14 h in the dark. The reaction mixture was partitioned between water (50 mL) and DCM (50 mL). The aqueous layer was extracted with DCM (50 mL). The combined organic phase was dried over Na₂SO₄, filtered and solvent removed under reduced pressure. The crude reaction mixture was purified by silica column chromatography using a mixture of hexanes and DCM as eluent to yield 320 mg (30% yield) of bright red product.

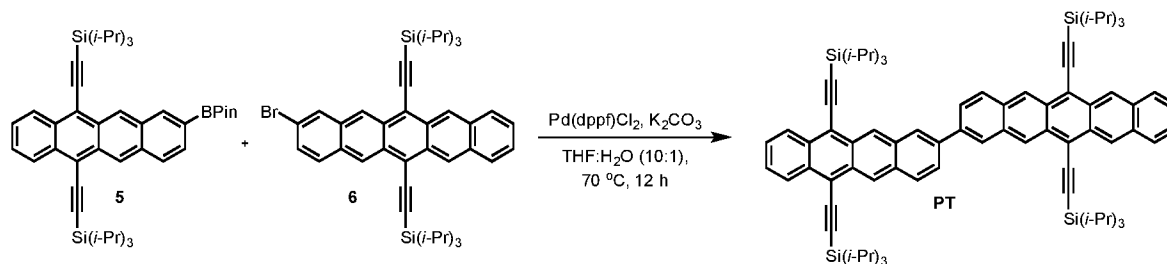
Characteristics:

[0235] ¹H-NMR (500 MHz, CDCl₃, δ ppm): 9.44 (s, 1H), 9.39 (s, 1H), 8.76-8.72 (m, 2H), 8.66 (s, 1H), 8.09-8.07 (m, 1H), 7.89-7.87 (m, 1H), 7.64-7.62 (m, 2H), 1.49 (s, 12H) and 1.43-1.37 (m, 42H).

[0236] ¹³C-NMR (125 MHz, CDCl₃, δ ppm): 137.8, 133.1, 132.9, 132.8, 131.7, 130.96, 130.4, 129.8, 127.6, 127.5, 127.4, 126.9, 126.7, 126.1, 119.1, 118.6, 106.2, 105.9, 103.9, 103.8, 84.1, 24.9, 19.1, 19.0 and 11.7

[0237] MS (ESI): Calculated: 714.4465; Observed: 714.4460.

EXAMPLE 11

SYNTHESIS OF PENTACENE-TETRACENE DIMER **PT**

[0238] To a sealed tube was added bromo pentacene derivative **6** (100 mg, 0.12 mmol, 1 *equiv.*), Bpin-tetracene derivative **5** (96 mg, 0.14 mmol, 1.2 *equiv.*), $\text{Pd}(\text{dppf})\text{Cl}_2$ DCM (9.8 mg, 0.01 mmol, 0.1 *equiv.*), and K_2CO_3 (282 mg, 2.04 mmol, 17 *equiv.*). Sequential vacuum and argon were used to degas the solids, followed by the addition of degassed THF (10 mL) and degassed water (1 mL). The mixture was heated to 70°C and maintained for 12 h in the dark. The crude reaction mixture was concentrated and purified by chromatography on silica gel (DCM:Hexanes) to yield 55 mg of dark reddish brown solid (37% yield).

Characteristics:

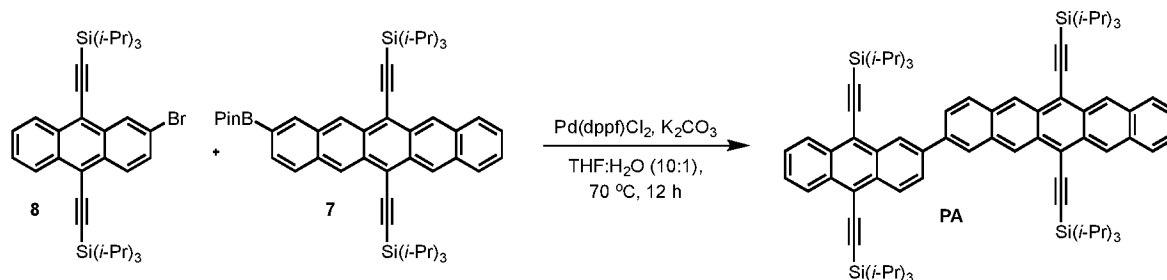
[0239] ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.45-9.35 (m, 6H), 8.69-8.67 (m, 2H), 8.41-8.37 (m, 2H), 8.23-8.17 (m, 2H), 8.03-7.94 (m, 4H), 7.61-7.59 (m, 2H), 7.46-7.44 (m, 2H) and 1.44-1.37 (m, 84H).

[0240] ^{13}C -NMR (125 MHz, CDCl_3 , 50°C , δ ppm): 137.9, 137.8, 132.9, 132.8, 132.5, 132.4, 131.6, 130.9, 130.7, 129.6, 129.5, 128.6, 127.5, 126.8, 126.7, 126.69, 126.3, 126.2, 126.0, 125.9, 118.8, 118.7, 107.4, 107.2, 106.1, 105.96, 104.8, 104.1, 104.06, 29.7, 19.01, 19.00, 18.96, 18.94, 11.8 and 11.7.

[0241] MS (ESI): Calculated: 1224.7215; Observed: 1224.7212.

EXAMPLE 12

SYNTHESIS OF PENTACENE-ANTHRACENE DIMER PA



[0242] To a sealed tube was added bromo anthracene derivative **8** (129 mg, 0.18 mmol, 1.2 *equiv.*), Bpin-pentacene derivative **7** (100 mg, 0.15 mmol, 1.0 *equiv.*), Pd(dppf)Cl₂DCM (12.2 mg, 0.015 mmol, 0.1 *equiv.*), and K₂CO₃ (352 mg, 2.55 mmol, 17 *equiv.*). Sequential vacuum and argon were used to degas the solids, followed by the addition of degassed THF (45 mL) and degassed water (5 mL). The mixture was heated to 70 °C and maintained for 12 h in the dark. The crude reaction mixture was concentrated and purified by chromatography on silica gel (DCM:Hexanes) to yield 120 mg of green solid (68% yield).

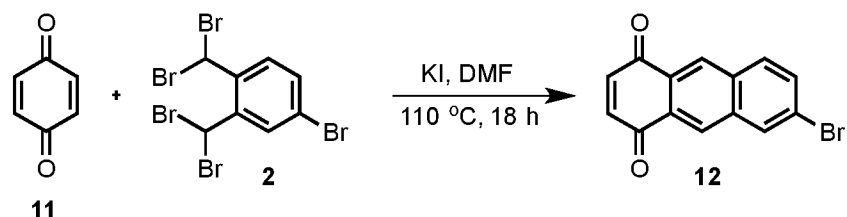
Characteristics:

[0243] ¹H-NMR (500 MHz, CDCl₃, δ ppm): 9.39-9.36 (m, 4H), 9.10 (s, 1H), 8.84-8.82 (m, 1H), 8.72-8.69 (m, 2H), 8.36 (s, 1H), 8.14-8.11 (m, 2H), 8.03-8.01 (m, 2H), 7.96-7.94 (m, 1H), 7.68-7.66 (m, 2H), 7.47-7.45 (m, 2H), 1.44-1.41 (m, 42H) and 1.35-1.33 (m, 42H).

[0244] ¹³C-NMR (125 MHz, CDCl₃, 50° C, δ ppm): 138.9, 138.1, 132.8, 132.7, 132.6, 132.5, 132.4, 132.3, 131.8, 131.6, 130.95, 130.9, 130.8, 130.7, 129.4, 128.7, 128.1, 127.4, 127.3, 127.0, 126.9, 126.7, 126.65, 126.54, 126.4, 126.37, 126.3, 126.1, 125.5, 119.0, 118.7, 118.5, 118.4, 107.4, 1-7.2, 105.4, 104.9, 104.7, 103.5, 103.3, 19.1, 19.0, 18.97, 18.94, 11.7, 11.6 and 11.5.

[0245] MS (ESI): Calculated: 1174.7059 ; Observed: 1174.7051.

EXAMPLE 13

SYNTHESIS OF BROMO ANTHRAQUINONE **12**

[0246] To a 250 mL round bottom flask was added benzoquinone **11** (30.2 g, 280 mmol, 7 equiv.), bromo derivative **2** (20.0 g, 40 mmol, 1.0 equiv.) and KI (26.5 g, 160 mmol, 4.0 equiv.). Sequential vacuum and argon were used to degas the solids, at which point dry and degassed DMF (360 mL) was added and the reaction was stirred at 110 °C for 18 h. The mixture was cooled and poured into 1:1 water methanol mixture (400 mL). The resulting precipitate was filtered, then placed in a separatory funnel where it was separated between 1L of DCM and 1L of water. The solvent was removed in vacuo and loaded onto a silica gel column, where elution with DCM:hexanes yielded 4.8 g of yellowish orange powder product (42% yield).

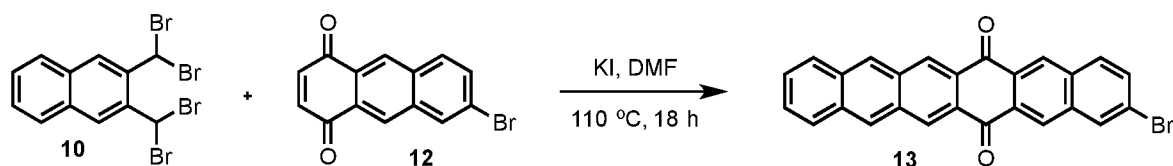
Characteristics:

[0247] ¹H-NMR (500 MHz, CDCl₃, δ ppm): 8.62 (s, 1H), 8.55 (s, 1H), 8.26-8.25 (m, 1H), 7.97-7.95 (m, 1H), 7.80-7.78 (m, 1H) and 7.11 (s, 2H).

[0248] ¹³C-NMR (125 MHz, CDCl₃, δ ppm): 184.3, 140.1, 140.0, 135.8, 133.2, 133.1, 132.2, 131.6, 129.2, 128.8, 128.7, 127.7, 124.2.

[0249] MS (ESI): Calculated: 286.9708; Observed: 286.9699.

EXAMPLE 14

SYNTHESIS OF BROMO HEXACENEQUINONE **13**

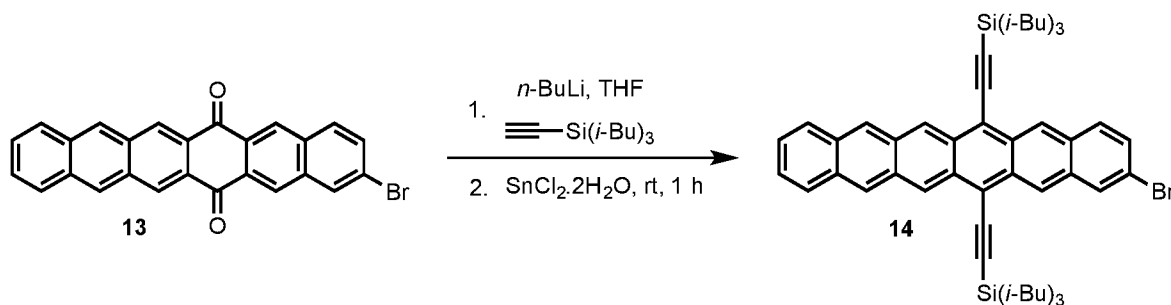
[0250] To a 250 mL RBF were added naphthalene tetrabromide **10** (2.13 g, 4.5 mmol, 1.0 equiv.), 6-bromoanthracene-1,4-dione **12** (1.3 g, 4.5 mmol), and KI (3.0 g, 18 mmol, 4.0 equiv.). Sequential vacuum and argon were used to remove oxygen followed by the addition of dry and

degassed DMF (100 mL). The mixture was heated at 110 °C for 18 h after which it was cooled to room temperature, poured into DI water (100 mL) and filtered. The solid was washed with methanol (50 mL), dichloromethane (150 mL), water (50 mL) until the filtrate was clear to yield 400 mg of brown solid product (20% yield).

[0251] No characterization was carried out due to limited solubility of the product.

EXAMPLE 15

SYNTHESIS OF BROMO HEXACENE 14



[0252] To a 250 mL schlenk flask was added tri-isobutylsilylacetylene (1.7 g, 5equiv.) and hexanes (25 mL). The mixture was cooled to 0 °C under argon and 2.5 M *n*-butyl lithium solution in hexanes (2.9 mL, 7.15 mmol, 4.8equiv.) were added and the mixture was stirred one hour. To this solution bromo hexacenequinone **13** (650 mg, mmol, 1.0equiv.) was added as well as dry, degassed hexanes (70 mL) and THF (10 mL). This solution was stirred at room temperature overnight and the solvent was then removed *in vacuo*. The crude reaction mixture was purified in a silica plug first eluting with hexanes to remove excess acetylene followed by DCM to obtain bromo-hexacene diol product.

[0253] The bromo-hexacene diol was dissolved in dry and degassed THF (20 mL) to which a solution of excess $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$ in 10 mL of 10% aq.HCl was added at room temperature and stirred in the dark until TLC indicated completion of the reduction (~ 1 h). Extraction between DCM and water (50 mL each) followed by drying of the organic phase over Na_2SO_4 and removal of solvent *in vacuo* gave a crude green solid which was purified by column chromatography to yield 236 mg of green powder (19% yield).

Characteristics:

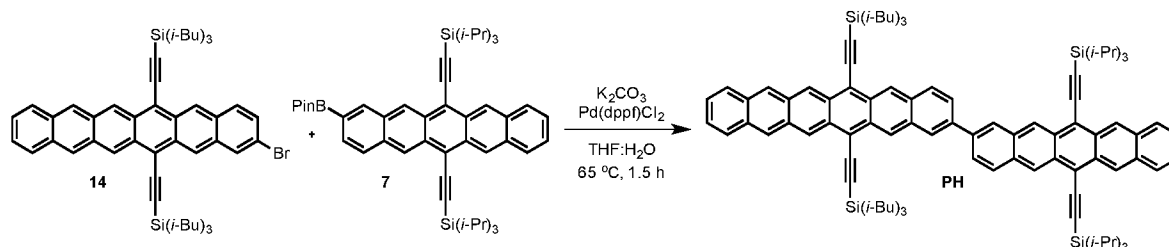
[0254] $^1\text{H-NMR}$ (500 MHz, CDCl_3 , δ ppm): 9.59-9.58 (m, 2H), 9.19 (s, 1H), 9.13 (s, 1H), 8.64-8.63 (m, 2H), 8.12 (s, 1H), 7.97-7.96 (m, 2H), 7.83-7.81 (m, 1H), 7.47-7.45 (m, 1H), 7.37-7.35 (m, 2H), 2.32-2.25 (m, 6H), 1.29-1.28 (36H) and 1.07-1.05 (m, 12H).

[0255] ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 132.9, 132.4, 132.3, 131.2, 130.9, 130.8, 130.5, 130.4, 130.3, 130.2, 129.7, 128.5, 126.9, 126.8, 126.7, 126.6, 125.63, 125.62, 125.5, 120.4, 118.5, 118.4, 110.95, 110.8, 104.8, 104.7, 26.6, 25.5 and 25.4.

[0256] MS (ASAP): Calculated: 851.4043; Observed: 851.4044.

EXAMPLE 16

SYNTHESIS OF PENTACENE-HEXACENE DIMER PH



[0257] To a dry round bottomed flask was added bromohexacene derivative **14** (30 mg, 0.035 mmol, 1.0 *equiv*), Bpin pentacene derivative **7** (32mg, 0.042 mmol, 1.2 *equiv*.) K_2CO_3 (83 mg, 0.6 mmol, 17 *equiv*.) and $\text{Pd}(\text{dppf})\text{Cl}_2 \cdot \text{DCM}$ (2.9 mg, 0.0035 mmol, 0.1 *equiv*.). Sequential vacuum and argon were used to degas the mixture followed by the addition of degassed THF and H_2O (9:1 ratio, 20 mL). The mixture was heated to 55°C and maintained for 1.5 h in the dark. The reaction was cooled to room temperature, concentrated and the crude was purified using by silica chromatography using mixtures of hexanes/DCM as an eluent to obtain the product as a purple solid (30 mg, 60%).

[0258] The column was run quickly and using N_2 pressure instead of air. The solvent was evaporated under dark and stored under argon and in dark. The spectroscopic measurements were undertaken shortly after purification, and repeated twice to ensure reproducibility. The product decomposed over 2 months, as evidenced from its green color even when stored under argon and away from light.

Characteristics:

[0259] ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.59 (s, 2H), 9.41 (s, 1H), 9.37-9.35 (m, 3H), 9.32 (s, 1H), 9.27 (s, 1H), 8.64 (s, 2H), 8.34-8.29 (m, 2H), 8.18-8.16 (m, 1H), 8.12-8.10 (m, 1H), 8.03-8.01 (m, 2H), 7.97-7.91 (m, 4H), 7.46-7.44 (m, 2H), 7.36-7.34 (m, 2H), 2.34-2.26 (m, 6H), 1.45-1.43 (m, 42H), 1.30-1.29 (m, 36H) and 1.08-1.06 (m, 12H).

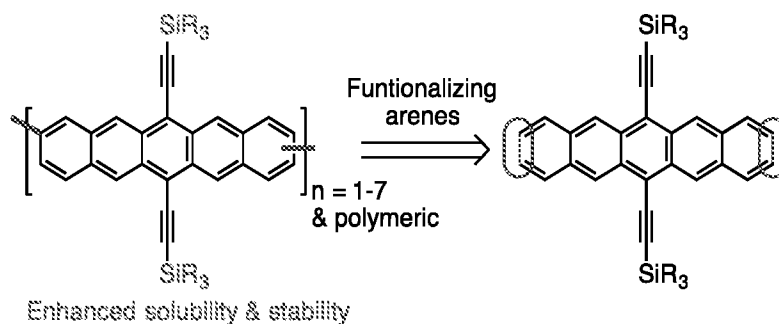
[0260] ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 137.8, 137.64, 137.60, 136.1, 135.9, 132.7, 132.5, 132.4, 132.33, 132.31, 131.8, 131.6, 131.4, 131.35, 131.2, 131.0, 130.9, 130.8, 130.78, 130.76, 130.7, 130.43, 130.3, 130.2, 129.6, 129.5, 128.9, 128.5, 126.9, 126.8, 126.7, 126.6, 126.4,

126.36, 126.33, 126.21, 126.19, 126.08, 126.0, 125.8, 125.5, 118.5, 118.4, 118.2, 110.6, 110.5, 107.4, 107.2, 105.0, 104.9, 104.72, 104.67, 29.7, 26.65, 25.53, 25.52, 25.49, 19.07, 19.05 and 11.73.

[0261] MS (APCI): Calculated: 1408.8441; Observed: 1408.8467.

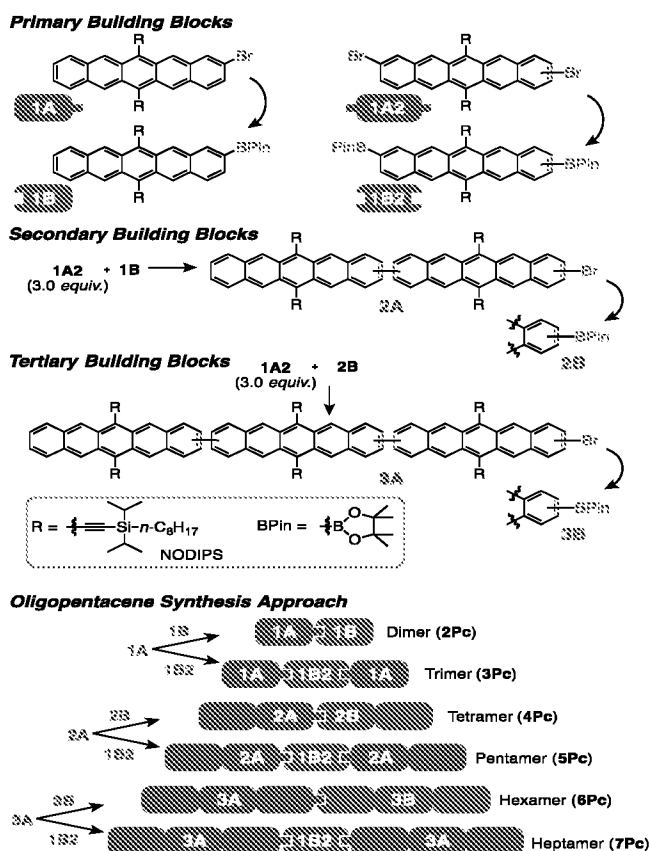
EXAMPLE 17

SYNTHESIS OF OLIGO- POLY(2,[9/10]-PENTACENE)S

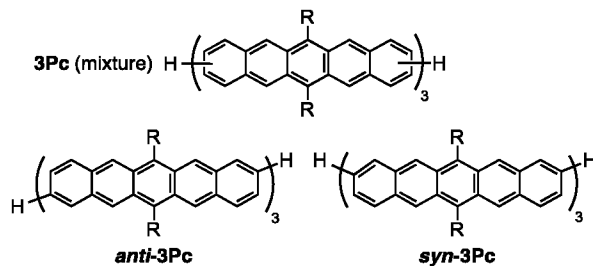


Scheme 2

[0262] Shown in Scheme 2, coupling occurred at the 2,[9/10] positions, which for retention of the solubilizing/stabilizing functionalities at the 6 and 13 positions on every monomer unit in the oligomer. This strategy overcame previous limitations, finally allowing for synthesis and characterization of well-defined conjugated oligomers of pentacenes ($n = 1-7$), in addition to a soluble homopolymer of pentacene by step-growth polymerization. The SiR_3 groups enhanced solubility and stability.



Scheme 3



Scheme 4

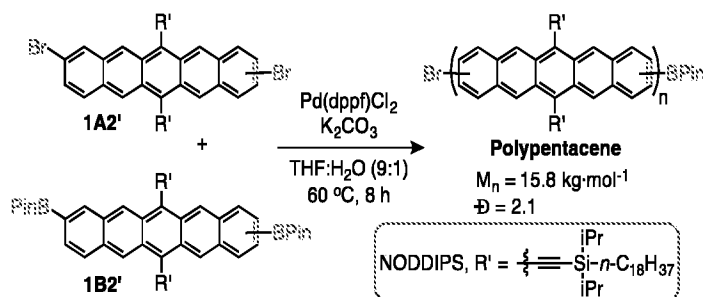
[0263] The building blocks shown in Scheme 3 were designed to access well-defined pentacene oligomers and polypentacene, which are synthesized in multi-gram scales, and are soluble and stable. All materials stem from the primary pentacenes 1A and 1A2,⁸² which are borylated to 1B and 1B2 under mild conditions. Using these four primary building blocks, the secondary and tertiary building blocks are synthesized in good yields. Subsequent palladium-catalyzed cross-couplings in the combinations shown in Scheme 3 yield the oligopentacenes of interest.

[0264] Initial attempts to synthesize oligopentacenes contained triisopropylsilylethynyl groups (TIPS) as the solubilizing unit. Unfortunately, TIPS was not sufficiently solubilizing for

pentacene oligomers with more than three repeat units. To overcome this problem, n-octyl-diisopropylsilylethynyl (NODIPS), which Anthony and co-workers had previously demonstrated as a better solubilizing group for pentacenes was used.⁹³ The synthesis of the pentacene core has been well-established in the literature and is detailed in the supporting information.^{46,55,94-104} The oligopentacenes exhibit excellent solubility in solvents such as THF and chlorinated solvents (DCM and chloroform).

[0265] While this synthetic strategy is modular in nature and allows synthesis of higher oligomers, the products are regioisomeric mixtures because 1A2 is a mixture of 2,9-dibromopentacene (anti) and 2,10-dibromopentacene (syn) derivatives.¹⁰⁵ The effect of this regioisomerism on the properties of the resultant oligomers were explored. The two regioisomers of the trimer, *syn*-3Pc and *anti*-3Pc (Scheme 4), were synthesized using Bao and coworker's selective crystallization strategy for regiopure syn and anti-dibromopentacenequinone.¹⁰⁶ The properties of these regiopure trimers were compared. Beyond trimers, exhaustive exploration of possible regioisomers was precluded by the exponentially increasing number of regioisomers, as well as the many steps and difficulties in acquiring large quantities of regiopure dibromoquinone starting material.

[0266] The oligomers up to **3Pc** were readily characterized by NMR spectroscopy and high-resolution mass spectrometry. However, NMR spectroscopic characterization of oligomers >**4Pc** was hampered by peak broadening which was prevalent even at elevated temperature (1H-NMR at 50 °C). This peak broadening is the result of several factors such as the presence of regioisomers, similar location of aromatic protons on adjacent pentacenes and decreasing symmetry in higher oligomers.¹⁰⁵ In order to definitively assign the identity of the oligomers **4-7Pc**, 1H-NMR was corroborated by MALDI mass spectrometry.



Scheme 5

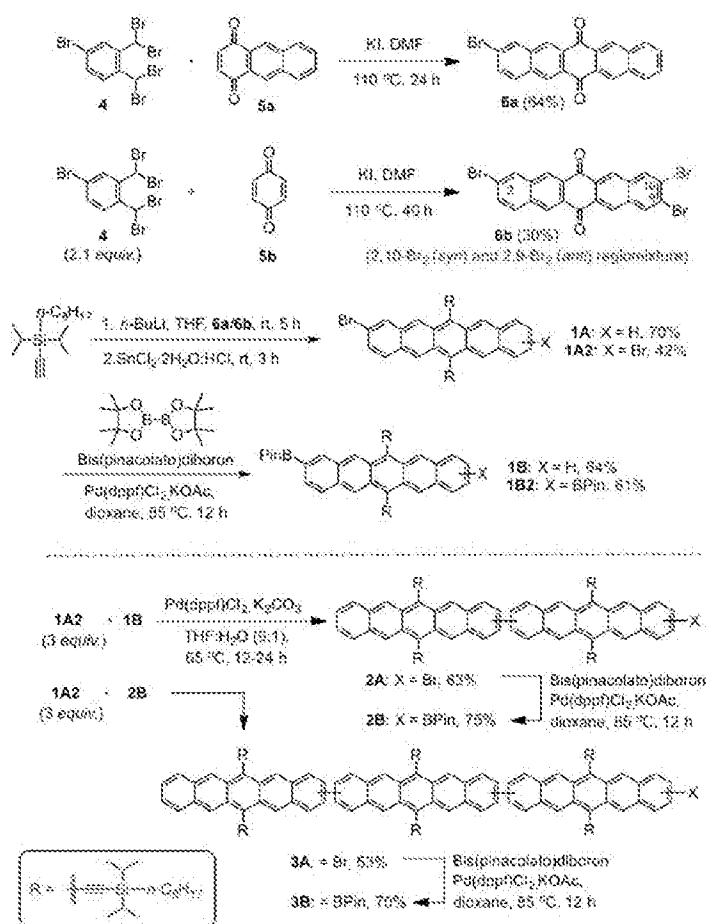
[0267] An effort to obtain polypentacene was carried out by step-growth polymerization of 1A2 and 1B2. The initial attempt on polymerization at 65 °C for 3 days resulted in an insoluble black solid. Reduction of the temperature or reaction time only resulted in oligomers of pentacenes as determined by mass spectrometry. This result indicated that the NODIPS chain is insufficient to

produce soluble polypentacenes. Therefore the C-8 chain in NODIPS was substituted with a C-18 chain to create the stronger solubilizing group, n-octadecyl-diisopropylsilylethynyl (NODDIPS). The polymerization was carried out between 1A2' and 1B2' at 60 °C to obtain a pentacene homopolymer (Scheme 5). The reaction time was limited to 8 h to access soluble polymers. The reaction mixture was precipitated into methanol and the solid was purified by Soxhlet extraction, consecutively with hexanes, chloroform and chlorobenzene. The molecular weight of the polypentacene from the chlorobenzene fraction was determined by gel permeation chromatography (GPC) using hot 1,2,4-trichlorochlorobenzene (150 °C) as the eluent against polyethylene standards. The polypentacene was found to have a number average molecular weight (M_n) of $\sim 15.8 \text{ kg} \cdot \text{mol}^{-1}$ with $\bar{D} = 2.1$.

EXAMPLE 18

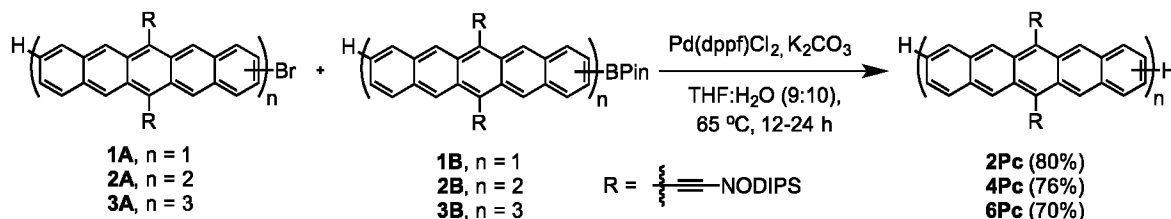
SYNTHESIS OF BUILDING BLOCKS FOR OLIGOPENTACENES

[0268] Compounds **6a** and **6b** were synthesized according to a procedure reported in the literature.^{55,82}

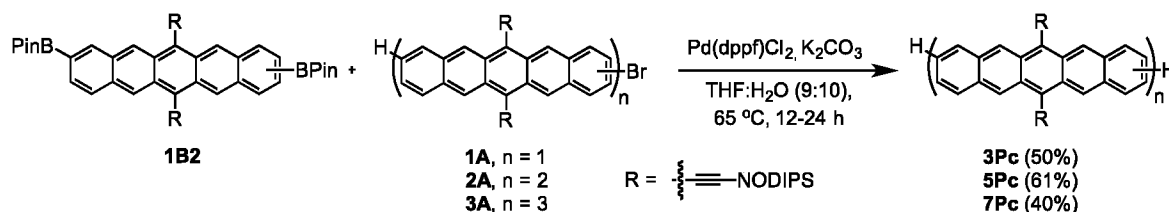


EXAMPLE 19

SYNTHESIS OF OLIGOPENTACENES

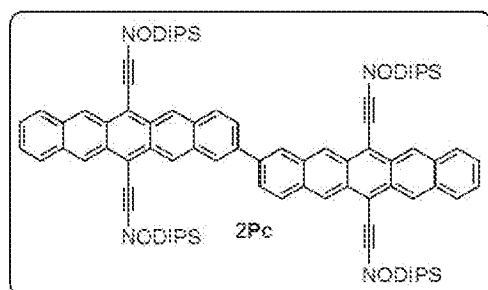


[0269] *Even numbered oligopentacenes:* A mixture of bromopentacene derivative **1A/2A/3A** (100 mg, 1.0 equiv.), BPin-pentacene derivative **1B/2B/3B** (1.2 equiv.), Pd(dppf)Cl₂·DCM (4 mg, 5 mol%), and K₂CO₃ (5 equiv.) in a dry round bottom flask was subjected to sequential vacuum and argon to degas the mixture followed by the addition of degassed H₂O (2 mL) and THF (18 mL). The resulting solution was heated to 65°C and maintained for 24 h in dark. After the reaction, the solution was poured into a separatory funnel containing chloroform (30 mL) and water (30 mL). The organic layer was separated, dried over *anhyd.* Na₂SO₄, filtered and the solvent was removed under reduced pressure to get the crude product. The crude was purified by silica chromatography using mixtures of hexanes/DCM as an eluent to obtain even numbered oligomers of pentacenes as deep purple solid (dimer was obtained as a deep blue green solid).



[0270] *Odd numbered oligopentacenes:* Similar procedure followed for the synthesis of odd numbered oligopentacenes except the 2.3 equiv. of bromo derivatives of pentacenes **1A/2A/3A** were used.

[0271] Proton NMR (¹H-NMR), carbon-13 NMR (¹³C-NMR), and mass spectra for the prepared oligopentacenes may be found at FIGS. 38-58.

Characteristics:

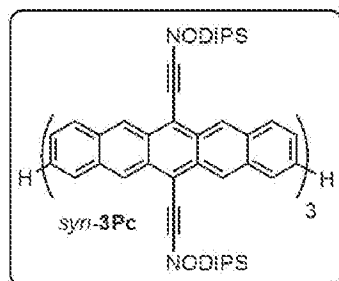
[0272] ¹H-NMR (500 MHz, CDCl₃, δ ppm): 9.43-9.35 (m, 8H), 8.39 (s, 2H), 8.20-8.18 (m, 2H), 8.05-8.03 (m, 4H), 7.97-7.97 (m, 2H), 4.47-7.45 (m, 4H), 1.87-1.79 (m, 8H), 1.87-1.79 (m, 8H), 1.60-1.54 (m, 8H),

1.44-1.38 (m, 66H), 1.32-1.21 (m, 22H), 1.04-1.00 (m, 8H), 0.89-0.87 (m, 6H) and 0.79-0.78 (m, 6H).

[0273] ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 137.6, 132.5, 132.4, 132.35, 131.6, 131.0, 130.9, 130.8, 130.7, 129.6, 128.7, 126.9, 126.4, 126.2, 126.1, 125.9, 118.5, 118.4, 107.7, 107.5, 104.6, 104.5, 34.1, 34.05, 32.0, 31.9, 29.6, 29.5, 29.4, 29.39, 25.1, 24.99, 22.7, 22.6, 18.8, 18.75, 18.5, 18.48, 14.1, 14.0, 12.2, 10.5 and 10.5.

[0274] MS (ESI): Calculated $[\text{M}]^+$: 1555.0461; Observed: 1555.0502.

Characteristics:

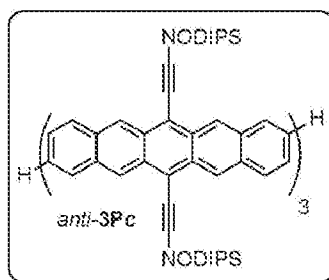


[0275] ^1H -NMR (500 MHz, CDCl_3 , δ ppm): 9.41-9.33 (m, 12H), 8.35-8.32 (m, 4H), 8.19-8.18 (m, 4H), 8.03-8.00 (m, 4H), 7.96-7.94 (m, 4H), 7.45-7.40 (m, 4H), 1.87-1.81 (m, 12H), 1.62-1.55 (m, 12H), 1.49-1.39 (m, 105H), 1.31-1.29 (m, 22H), 1.05-1.01 (m, 12H), 0.92-0.87 (m, 12H), 0.79-0.77 (m, 8H) and 0.70-0.68 (m, 3H).

[0276] ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 137.5, 137.4, 132.5, 132.4, 132.36, 132.3, 131.6, 131.5, 131.1, 131.0, 130.9, 130.86, 130.7, 130.6, 129.6, 128.7, 126.9, 126.85, 126.3, 126.2, 126.1, 125.83, 125.80, 118.7, 118.5, 118.3, 107.8, 107.6, 107.5, 104.7, 104.6, 104.54, 104.51, 34.2, 34.1, 34.08, 34.06, 32.0, 31.9, 31.87, 31.6, 29.6, 29.56, 29.54, 29.51, 29.49, 29.44, 29.41, 29.39, 26.2, 25.1, 25.06, 25.0, 24.99, 24.8, 22.7, 22.67, 22.63, 22.59, 18.84, 18.83, 18.79, 18.76, 18.55, 18.52, 18.49, 14.14, 14.12, 14.05, 14.03, 13.95, 12.26, 12.25, 12.22, 10.56, 10.52 and 10.51.

[0277] MALDI: Calculated: 2331.57; Observed: 2332.54.

Characteristics:

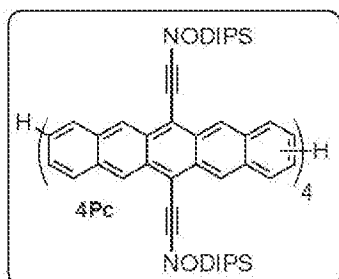


[0278] ^1H -NMR (400 MHz, CDCl_3 , δ ppm): 9.42-9.33 (m, 12H), 8.37 (m, 4H), 8.21-8.17 (m, 4H), 8.04-7.95 (m, 8H), 7.46-7.41 (m, 4H), 1.88-1.79 (m, 12H), 1.62-1.54 (m, 13H), 1.47-1.38 (m, 98H), 1.32-1.19 (m, 31H), 1.08-1.00 (m, 14H), 0.89-0.86 (m, 6H) and 0.81-0.76 (m, 12H).

[0279] ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 136.5, 136.48, 136.45, 132.3, 132.23, 132.21, 132.19, 131.7, 131.6, 131.5, 130.9, 130.92, 130.88, 130.85, 130.7, 130.6, 129.4, 128.57, 128.54, 126.9, 126.86, 126.3, 126.2, 125.9, 125.8, 125.5, 125.4, 125.3, 118.4, 118.3, 107.4, 107.36, 107.29, 104.7, 104.6, 34.18, 34.14, 34.1, 32.0, 31.96, 31.95, 29.58, 29.56, 29.52, 29.45, 29.43, 29.42, 25.1, 25.07, 25.0, 22.7, 22.66, 22.64, 18.9, 18.85, 18.8, 18.6, 18.56, 18.53, 14.1, 14.06, 14.0, 12.32, 12.28, 12.25, 10.62, 10.57 and 10.55.

[0280] MALDI: Calculated: 2331.57; Observed: 2332.46.

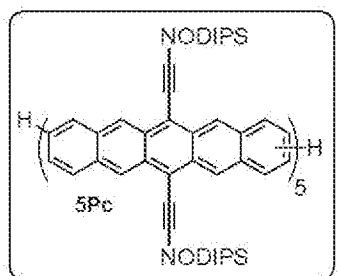
Characteristics:



[0281] ^1H -NMR (500 MHz, 50 °C, CDCl_3 , δ ppm): 9.44-9.34 (m, 16H), 8.38 (s, 6H), 8.18 (s, 6H), 8.01-7.97 (m, 10H), 7.44 (s, 4H), 1.87-1.83 (m, 18H), 1.62-1.21 (m, 200H) and 0.89-0.79 (m, 30H).

[0282] MALDI: Calculated: 3108.08; Observed: 3109.14.

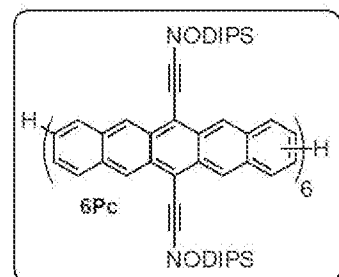
Characteristics:



[0283] ^{13}C -NMR ((500 MHz, 50 °C, CDCl_3 , δ ppm): 9.38-9.34 (s, 20H), 8.39 (s, 8H), 8.18 (s, 8H), 7.97 (s, 12H), 7.44-7.42 (m, 4H), 1.87 (m, 21H), 1.61-1.03 (m, 258H) and 0.89-0.78 (m, 31H).

[0284] MALDI: Calculated: 3884.60; Observed: 3886.72.

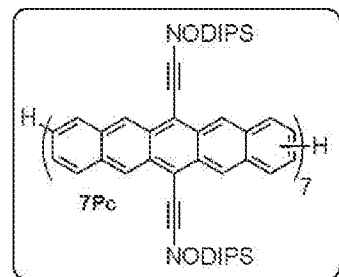
Characteristics:



[0285] ^1H -NMR (500 MHz, 50 °C, CDCl_3 , δ ppm): 9.34 (bs, 24H), 8.39-7.97 (m, 38H) and 1.89-0.71 (m, 372H, water peak overlap)

[0286] MALDI: Calculated: 46661.10; Observed: 4663.05.

Characteristics:



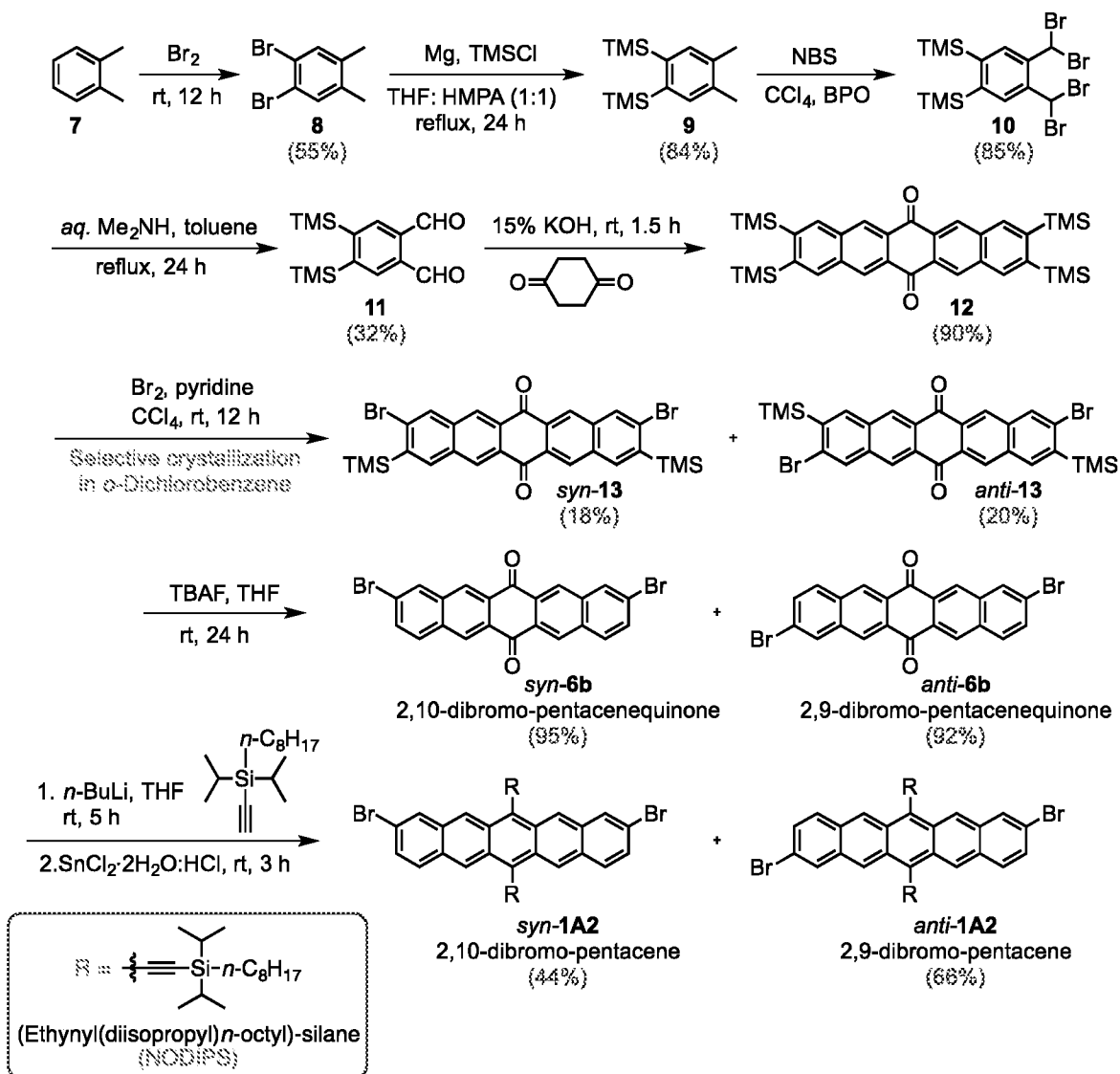
[0287] ^1H -NMR (500 MHz, 50 °C, CDCl_3 , δ ppm): 9.44-9.35 (m, 28H), 8.40 (s, 10H), 8.19-7.98 (m, 34H) and 1.88-0.78 (m, 434H, water peak overlap)

[0288] MALDI: Calculated: 5437.64; Observed: 5440.72.

EXAMPLE 20

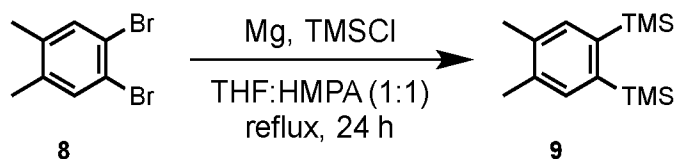
GENERAL PROTOCOL FOR SYNTHESIS OF REGIOPURE DIBROMO PENTACENES 1A2

[0289] The regiorepure dibromoquinones *syn*-**6b** and *anti*-**6b** were synthesized according to a procedure reported in the literature.^{106,110}



EXAMPLE 21

SYNTHESIS OF BIS(TRIMETHYLSILYL)-O-XYLENE



[0290] To a mixture of magnesium (5.52 g, 0.23 mol) and trimethylsilyl chloride (77 mL, 0.61 mol) in THF:HMPA (1:1, 200 mL) at 40°C added 1 mL of dibromoethane (catalytic) followed by the addition of dibromoxylene **8** (20 g, 0.08 mol) in THF (15 mL) slowly over 15 mins. The resulting mixture was heated to reflux and maintained for 24 h. After the reaction, the mixture was cooled to rt, diluted with hexanes (300 mL) and filtered through celite carefully to remove magnesium chloride and excess magnesium. The solution was cooled to 0°C and diluted with water (200 mL), stirred and the layers were separated. The aqueous layer was extracted with hexanes (2× 100 mL) and the combined layer was dried over sodium sulfate, filtered and concentrated to get the crude. The crude was purified in column chromatography using hexanes as eluent.

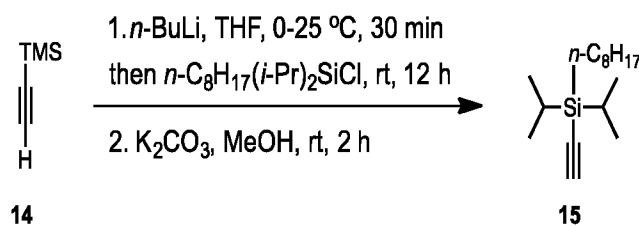
Characteristics:

[0291] $^1\text{H-NMR}$ (400 MHz, CDCl_3 , δ ppm): 7.52 (s, 2H), 2.35 (s, 6H) and (s, 18H).

[0292] $^{13}\text{C-NMR}$ (100 MHz, CDCl_3 , δ ppm): 143.0, 137.1, 136.1, 19.7 and 2.1.

EXAMPLE 22

SYNTHESIS OF N-OCTYL(DIISOPROPYL)SILYLACETYLENE (NODIPS)



[0293] To a solution of TMS-acetylene **14** (7.43 g, 75.6 mmol) in dry THF (400 mL) at 0°C under N₂ atmosphere *n*-BuLi (2.5 M in hexanes, 30.2 mL, 75.6 mmol) was added. The solution was warmed to rt and stirred for further 30 mins. A solution of *n*-octyl(diisopropyl)chlorosilane (21.8 g, 83.2 mmol) in THF (50 mL) was slowly added over 10 mins and the resulting solution was stirred at

rt for 12 h. The reaction was diluted with water (200 mL), extracted with hexanes (3× 75 mL) and the combined organic layer was dried, filtered and concentrated to get the crude. The crude was directly taken to next step.

[0294] To a mixture of crude product in methanol (500 mL) added K_2CO_3 (12.4 g, 89.8 mmol) and the mixture was stirred at rt for 2 h. After the reaction, the mixture was diluted with ice cold water (200 mL), extracted with hexanes (3 × 75 mL) and the combined organic layer was dried, filtered and concentrated to get the crude product. The crude was purified by silica gel column chromatography using hexanes as eluent.

Characteristics:

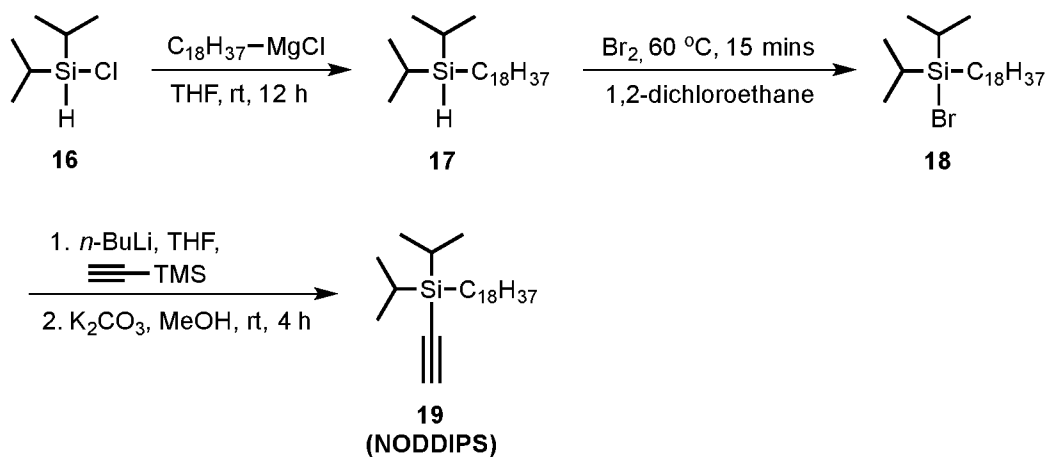
[0295] Yield: 86% colorless oil.

[0296] ^1H -NMR (500 MHz, $CDCl_3$, δ ppm): 2.37 (s, 1H), 1.46-1.27 (m, 13H), 1.10-1.06 (m, 13H), 0.92-0.91 (m, 3H) and 0.67-0.64 (m, 2H).

[0297] ^{13}C -NMR (125 MHz, $CDCl_3$, δ ppm): 94.5, 86.4, 33.8, 31.9, 29.3, 29.2, 24.3, 22.7, 18.1, 17.9, 14.1, 11.5 and 9.9.

EXAMPLE 23

SYNTHESIS OF *N*-OCTADECYL(DIISOPROPYL)SILYLACETYLENE (NODDIPS)



[0298] To a solution of diisopropylchlorosilane **16** (10.0 g, 66.3 mmol) in dry THF (80 mL) at 0 °C under N_2 atmosphere octadecylmagnesium chloride (0.5 M in THF, 121 mL, 60.3 mmol) was added slowly over 45 mins. The solution was warmed to rt and stirred for further 12 h. The reaction was diluted with water (200 mL), extracted with hexanes (3× 75 mL) and the combined

organic layer was dried, filtered and concentrated to get the crude. The crude was purified by column chromatography using hexanes.

Characteristics:

[0299] $^1\text{H-NMR}$ (400 MHz, CDCl_3 , δ ppm): 3.46-3.43 (m, 1H), 1.33-1.29 (m, 34H), 1.07-1.04 (m, 14H) and 0.92 (t, 3H).

[0300] The silane derivative **17** from the above reaction in 1,2-dichloroethane at 0 °C was titrated with Br_2 until the color of the bromine persisted. The reaction mixture was heated to 60 °C and maintained for 15 mins. The reaction mixture was concentrated and the crude was taken to the next step without further purification.

[0301] The product **17** contained quenched octadecane (~45%, characterized by $^1\text{H-NMR}$ using the methyl group as a handle). This impurity was carried all the way through NODDIPS**19**. This impurity was removed at the later stage where excess NODDIPS is removed at the pentacene-diol stage prior to SnCl_2 reduction to get the desired pentacene.

[0302] The conversion of **18** to **19** was achieved using the synthetic protocol described for the synthesis of NODIPS.

Characteristics:

[0303] $^1\text{H-NMR}$ (400 MHz, CDCl_3 , δ ppm): 2.37 (s, 1H), 1.34-1.29 (m, 34H), 1.11-1.04 (m, 14H) and 0.91 (t, 3H)

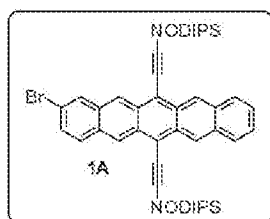
EXAMPLE 24

SYNTHESIS OF BROMO DERIVATIVES OF PENTACENES

[0304] To a solution of (*n*-octyl-diisopropylsilyl)acetylene/(*n*-octadecyl-diisopropylsilyl)acetylene (3.5 *equiv.*) in dry and degassed THF (40 mL) in 200 mL Schlenk flask at 0 °C added *n*-butyl lithium (3.4 *equiv.*, 2.5 M in hexanes). This solution was allowed to stir at 0 °C for 1 h followed by the addition of quinone **6a-b** (4.0 g, 1.0 *equiv.*) under positive argon flow. The solution was warmed to rt and stirred for further 5 h. The reaction was diluted with water (50 mL) and extracted with ethyl acetate (2 × 50 mL). The combined organic layer was washed with brine (30 mL), dried over sodium sulfate, filtered and concentrated to get the crude. The crude was purified in column chromatography using hexanes as eluent first to recover excess silylacetylene (NODIPS) and then with DCM to obtain intermediate diol product.

[0305] To a solution of diol in THF (40 mL) at 0 °C added a solution of tin (II) chloride dihydrate (10 *equiv.*) in 10% aqueous HCl solution (20 mL) during which the solution turned deep blue. The resulting mixture was stirred at rt for 3 h under dark and diluted with water (50 mL). The mixture was extracted with hexanes (2 × 50 mL). The combined organic layer was washed with brine (30 mL), dried over sodium sulfate, filtered and concentrated to get the crude. The crude was purified in column chromatography using hexanes as eluent to obtain the product.

Characteristics:



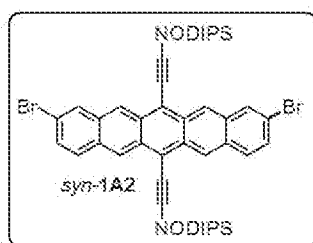
[0306] Yield = 70%; Blue paste.

[0307] $^1\text{H-NMR}$ (400 MHz, CDCl_3 , δ ppm): 9.39-9.38 (m, 2H), 9.35 (s, 1H), 9.28 (s, 1H), 8.25 (s, 1H), 8.10-8.08 (m, 2H), 7.95-7.93 (m, 1H), 7.54-7.51 ((m, 3H), 1.90-1.81 (m, 4H), 1.64-1.57 (m, 4H), 1.49-1.33 (m, 44H), 1.07-1.02 (m, 4H) and 0.96-0.92 (m, 6H).

[0308] $^{13}\text{C-NMR}$ (100 MHz, CDCl_3 , δ ppm): 132.7, 132.6, 132.5, 130.9, 130.87, 130.7, 130.6, 130.4, 130.3, 130.27, 125.6, 128.7, 126.9, 126.5, 126.4, 126.2, 126.2, 125.5, 120.4, 118.7, 118.6, 107.98, 104.4, 34.1, 34.09, 32.1, 29.6, 29.58, 29.49, 29.46, 25.1, 25.0, 22.8, 18.8, 18.5, 14.2, 12.3 and 10.5.

[0309] MS (ESI): Calculated $[\text{M}]^+$: 856.4434; Observed: 856.4423.

Characteristics:

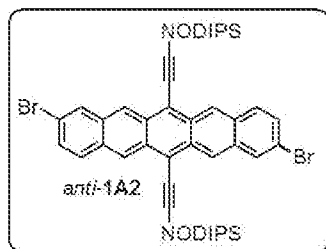


[0310] Yield = 44%; Blue paste solidifies over time.

[0311] $^1\text{H-NMR}$ (400 MHz, CDCl_3 , δ ppm): 9.27 (s, 2H), 9.21 (s, 2H), 8.18 (s, 2H), 7.89-7.88 9.27 (m, 2H), 7.50-7.47 9.27 (m, 2H), 1.83-1.73 (m, 4H), 1.58-1.49 (m, 4H), 1.41-1.27 (m, 44H), 1.01-0.96 (m, 4H) and 0.88-0.85 (m, 6H).

[0312] $^{13}\text{C-NMR}$ (125 MHz, CDCl_3 , δ ppm): 132.8, 131.0, 130.5, 130.4, 130.35, 130.2, 129.8, 129.7, 126.95, 125.5, 120.6, 118.9, 118.6, 108.4, 108.2, 104.1, 103.98, 34.1, 34.09, 34.06, 32.0, 29.6, 28.59, 29.55, 29.49, 29.46, 29.43, 25.1, 25.04, 25.0, 22.8, 22.7, 18.8, 18.77, 18.5, 18.49, 14.2, 12.2, 10.5 and 10.45.

[0313] MS (ASAP): Calculated $[\text{M}+\text{H}]$: 935.3618; Observed: 935.3606.

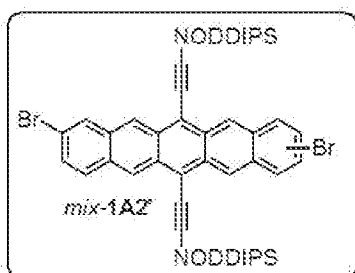
Characteristics:

[0314] Yield = 44%; Blue paste solidifies over time.

[0315] $^1\text{H-NMR}$ (400 MHz, CDCl_3 , δ ppm): 9.27 (s, 2H), 9.21 (s, 2H), 8.18 (s, 2H), 7.89-7.88 9.27 (m, 2H), 7.50-7.47 9.27 (m, 2H), 1.83-1.73 (m, 4H), 1.58-1.49 (m, 4H), 1.41-1.27 (m, 44H), 1.01-0.96 (m, 4H) and 0.88-0.85 (m, 6H).

[0316] $^{13}\text{C-NMR}$ (125 MHz, CDCl_3 , δ ppm): 132.8, 131.0, 130.5, 130.4, 130.35, 130.2, 129.8, 129.7, 126.95, 125.5, 120.6, 118.9, 118.6, 108.4, 108.2, 104.1, 103.98, 34.1, 34.09, 34.06, 32.0, 29.6, 28.59, 29.55, 29.49, 29.46, 29.43, 25.1, 25.04, 25.0, 22.8, 22.7, 18.8, 18.77, 18.5, 18.49, 14.2, 12.2, 10.5 and 10.45.

[0317] MS (ASAP): Calculated $[\text{M}+\text{H}]$: 935.3618; Observed: 935.3606.

Characteristics:

[0318] Yield = 30%; Blue paste solidifies over time.

[0319] $^1\text{H-NMR}$ (500 MHz, CDCl_3 , δ ppm): 9.27-9.25 (m, 2H), 9.19-9.18 (m, 2H), 8.16 (m, 2H), 7.87-7.86 (m, 2H), 7.48-7.46 (m, 2H), 1.78-1.73 (m, 4H), 1.53-1.51 (m, 4H), 1.36-1.19 (m, 88H) and 0.89 (t, 6H).

[0320] $^{13}\text{C-NMR}$ (125 MHz, CDCl_3 , δ ppm): 132.8, 132.7, 131.0, 130.8, 130.7, 130.5, 130.4, 130.38, 130.34, 130.2, 129.74, 129.71, 126.96, 126.91, 125.6, 125.5, 120.6, 120.5, 118.9, 118.8, 118.6, 108.4, 108.3, 108.2, 34.1, 34.0, 33.9, 31.9, 29.8, 29.73, 29.70, 29.6, 29.56, 29.52, 29.40, 25.0, 24.98, 24.94, 22.7, 18.8, 18.73, 18.71, 18.5, 18.45, 18.43, 14.2, 12.1 and 10.4.

[0321] MS (ASAP): Calculated $[\text{M}+\text{H}]$: 1214.6669; Observed: 1214.6671.

EXAMPLE 25

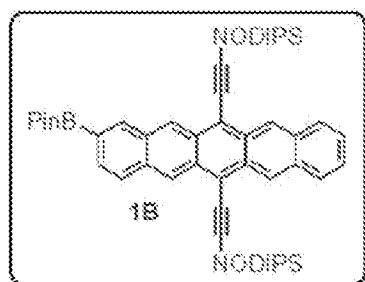
COMPARISON OF NMR SPECTRUM OF MIXTURE, *SYN* AND *ANTI* ISOMERS OF 1A2

[0322] The NMR spectrum in FIG. 31 compares the aromatic regions of **3a** mixture with regiopure *syn* and *anti* isomers. The regiopurity of the *anti-1A2* is higher compared to *syn-1A2* that has small amount of (~12%) of *anti-1A2*.

EXAMPLE 26

SYNTHESIS OF BPIN DERIVATIVES OF PENTACENES

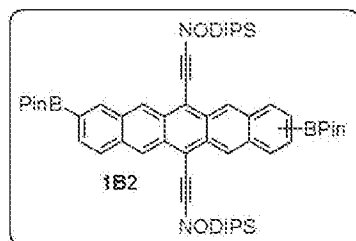
[0323] To a dry round bottomed flask was added **1A/1A2/1A2'** (4.0 g, 5.57 mmol), Pd(dppf)Cl₂·DCM (10 mol% for **1A** and 15 mol% for **1A2/1A2'**), KOAc (1.5 equiv. for **1A** and 3.0 equiv. for **1A2/1A2'**), and bis(pinacolato)diboron (1.5 equiv. for **1A** and 3.0 equiv. for **1A2/1A2'**). Sequential vacuum and argon were used to degas the mixture followed by the addition of dry and degassed 1,4-dioxane (40 mL). The mixture was heated to 85°C and maintained for 12 h in the dark. After the reaction, the mixture was cooled to rt and the solvent was removed under reduced pressure. The crude was purified by silica chromatography using mixtures of hexanes/chloroform as an eluent to obtain pure product.

Characteristics:

[0324] Yield = 64%; Blue paste.

[0325] ¹H-NMR (400 MHz, CDCl₃, δ ppm): 9.34-9.33 (m, 2H), 9.31 (s, 1H), 9.27 (s, 1H), 8.56 (s, 1H), 8.02-7.95 (m, 3H), 7.75-7.73 (m, 1H), 7.46-7.43 (m, 2H), 1.79-1.74 (m, 4H), 1.56-1.51 (m, 4H), 1.47 (s, 12H), 1.39-1.33 (m, 35H), 1.28-1.24 (m, 8H), 1.02-0.95 (m, 5H) and 0.87-0.82 (m, 6H).

[0326] ¹³C-NMR (125 MHz, CDCl₃, δ ppm): 138.2, 133.3, 132.5, 132.46, 131.98, 131.3, 130.9, 130.85, 130.7, 129.8, 128.8, 127.8, 127.6, 126.5, 126.4, 126.2, 118.96, 118.4, 107.9, 107.6, 104.7, 104.6, 84.1, 34.1, 32.1, 29.6, 29.5, 25.0, 22.8, 18.9, 18.8, 18.6, 18.56, 14.2, 12.3 and 10.6.

Characteristics:

[0327] Yield = 61%; Sticky blue paste solidifies over time.

[0328] ¹H-NMR (400 MHz, CDCl₃, δ ppm): 9.39 (s, 1H), 9.37 (s, 1H), 9.32 (s, 1H), 9.29 (s, 1H), 8.57 (s, 2H), 7.98-7.96 (m, 2H), 7.77-7.75 (m, 2H), 1.85-1.76 (m, 4H), 1.61-1.53 (m, 5H), 1.47 (s, 24H), 1.41-1.35 (m, 35H), 1.29-1.26 (m, 8H), 1.03-0.99

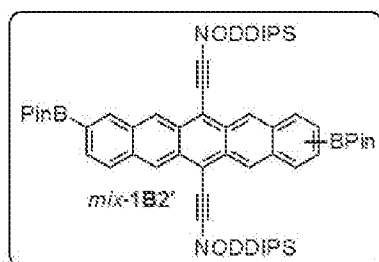
(m, 4H) and 0.88-0.83 (m, 6H).

[0329] ¹³C-NMR (125 MHz, CDCl₃, δ ppm): 138.1, 138.0, 134.8, 133.2, 133.1, 131.9, 131.86, 131.3, 131.2, 130.8, 130.7, 129.8, 129.7, 127.8, 127.7, 127.6, 127.55, 126.2, 126.1, 119.3,

118.8, 118.3, 108.1, 107.9, 107.6, 104.6, 104.5, 104.4, 84.1, 34.1, 34.0, 33.97, 32.0, 32.01, 29.5, 29.4, 29.40, 29.3, 24.99, 22.7, 18.9, 18.8, 18.78, 18.6, 18.55, 18.5, 14.2, 12.2, 10.5 and 10.49.

[0330] MS (APCI): Calculated $[M+Na]^+$: 1053.6931; Observed: 1053.6946.

Characteristics:



[0331] Yield = 80%; Sticky blue paste.

[0332] $^1\text{H-NMR}$ (400 MHz, CDCl_3 , δ ppm): 9.36-9.34 (m, 2H), 9.29-9.27 (m, 2H), 8.55 (s, 2H), 7.96-7.94 (m, 2H), 7.74-7.72 (m, 2H), 1.81-1.75 (m, 4H), 1.56-1.49 (m, 4H), 1.46 (s, 24H), 1.40-1.19 (m, 88H) and 0.89 (t, 6H).

[0333] $^{13}\text{C-NMR}$ (125 MHz, CDCl_3 , δ ppm): 138.0, 137.9, 133.1, 133.0, 131.8, 131.7, 131.2, 131.1, 130.7, 130.6, 129.7, 129.6, 127.8, 127.6, 127.52, 127.50, 126.1, 125.99, 119.3, 118.8, 118.2, 108.1, 107.8, 107.5, 104.5, 104.4, 104.3, 84.0, 33.99, 33.96, 33.90, 31.9, 29.8, 29.71, 29.70, 29.7, 29.5, 29.4, 29.37, 29.31, 24.9, 22.7, 18.8, 18.78, 18.72, 18.5, 18.5, 18.45, 14.1, 12.2 and 10.5.

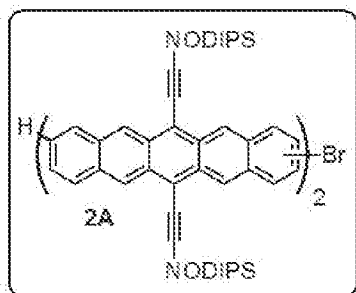
[0334] MS (ESI): Calculated $[M+H]^+$: 1312.0242; Observed: 1312.0264.

EXAMPLE 27

SYNTHESIS OF PENTACENES DERIVATIVES 2A AND 3A

[0335] To a mixture of **1B** (to obtain **2A**) or **2B** (to obtain **3A**) (1.0 g, 1.0 equiv.), **1A2** (3.0 equiv.), $\text{Pd(dppf)Cl}_2 \cdot \text{DCM}$ (5 mol%), and K_2CO_3 (5 equiv.) under argon atmosphere added dry and degassed $\text{THF:H}_2\text{O}$ (9:1, 50 mL). The resulting mixture was heated to 65°C and maintained for 24 h in the dark. After the reaction, the THF was evaporated and the residue was purified by silica chromatography using mixtures of hexanes/chloroform as an eluent to obtain the product.

Characteristics:



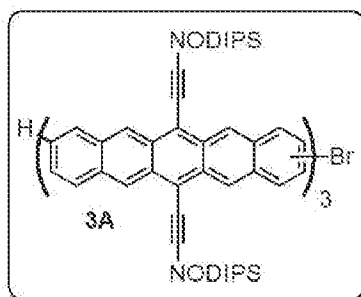
[0336] Yield = 63%; Dark purple solid.

[0337] $^1\text{H-NMR}$ (400 MHz, CDCl_3 , δ ppm): 9.43-9.41 (m, 2H), 9.36-9.30 (m, 5H), 9.23-9.22 (m, 1H), 8.38 (s, 2H), 8.19-8.17 (m, 3H), 8.04-7.95 (m, 4H), 7.89-7.88 (m, 1H), 7.49-7.45 (m, 3H), 1.84-1.78 (m, 8H), 1.45-1.28 (m, 85H), 1.22-1.18 (m, 10H), 1.03-0.99 (m, 9H), 0.88-0.85 (m, 6H) and 0.78-0.75 (m, 6H).

[0338] ^{13}C -NMR (125 MHz, CDCl_3 , δ ppm): 137.8, 137.5, 132.7, 132.69, 132.6, 132.4, 132.39, 132.36, 131.8, 131.7, 131.6, 131.3, 131.1, 131.0, 130.96, 130.91, 130.88, 130.85, 130.76, 130.67, 130.57, 130.4, 130.3, 130.29, 130.2, 129.6, 129.59, 128.7, 126.9, 126.4, 126.2, 126.1, 125.8, 125.5, 120.4, 118.8, 118.6, 118.5, 118.4, 118.3, 108.1, 108.0, 107.99, 107.9, 107.7, 107.5, 104.6, 104.5, 104.3, 34.13, 34.1, 34.09, 34.08, 34.07, 34.05, 32.0, 31.9, 29.6, 29.56, 29.54, 29.51, 29.45, 29.42, 29.40, 25.1, 25.06, 25.03, 25.0, 22.7, 22.69, 22.66, 22.64, 18.8, 18.79, 18.76, 18.5, 18.49, 14.1, 14.0, 12.23, 12.20, 10.52, 10.50 and 10.48.

[0339] MS (ESI): Calculated $[\text{M}+\text{H}]^+$: 1633.9685; Observed: 1633.9662.

Characteristics:



[0340] Yield = 53%; Dark purple solid.

[0341] ^1H -NMR (500 MHz, 50 °C, CDCl_3 , δ ppm): 9.46-9.24 (m, 12H), 8.39 (s, 4H), 8.20-8.17 (m, 5H), 8.03-7.96 (m, 6H), 7.89-7.87 (m, 1H), 7.49-7.44 (m, 3H), 1.89-1.83 (m, 13H), 1.59-1.58 (m, 14H), 1.47-1.21 (m, 127H), 1.07-1.02 (m, 14H), 0.89-0.86 (m, 8H) and 0.80-0.77 (m, 10H).

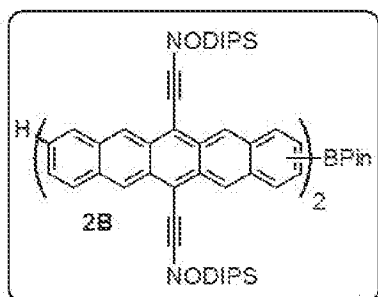
[0342] ^{13}C -NMR (125 MHz, 50 °C, CDCl_3 , δ ppm): 137.3, 137.2, 136.91, 136.90, 136.88, 136.8, 136.73, 136.72, 136.7, 136.6, 136.5, 132.78, 132.73, 132.68, 132.65, 132.58, 132.52, 132.46, 132.4, 132.37, 132.33, 131.9, 131.86, 131.75, 131.73, 131.69, 131.63, 131.3, 131.27, 131.21, 131.1, 130.99, 130.89, 130.83, 130.81, 130.74, 130.72, 130.63, 130.58, 130.34, 130.31, 130.23, 130.19, 130.15, 130.07, 129.5, 129.4, 129.37, 128.7, 128.6, 128.58, 126.96, 126.9, 126.85, 126.78, 126.31, 126.27, 126.15, 126.1, 125.9, 125.8, 125.6, 125.62, 125.56, 125.54, 125.50, 125.45, 125.37, 125.33, 120.37, 120.34, 120.29, 118.84, 118.81, 118.72, 118.69, 118.65, 118.63, 118.54, 118.50, 118.46, 118.4, 118.38, 108.1, 108.0, 107.99, 107.96, 107.90, 107.85, 107.78, 107.75, 107.63, 107.52, 107.49, 107.39, 104.90, 104.84, 104.82, 104.78, 104.75, 104.59, 104.57, 104.52, 34.06, 34.02, 34.0, 33.97, 31.95, 31.90, 31.88, 29.5, 29.47, 29.44, 29.36, 29.33, 25.1, 25.04, 25.00, 24.98, 24.95, 22.60, 22.57, 22.6, 18.9, 18.8, 18.76, 18.74, 18.57, 18.52, 18.50, 13.96, 13.90, 13.88, 13.81, 12.4, 12.38, 12.36, 12.34, 10.73, 10.7 and 10.65.

[0343] MALDI: Calculated: 2409.48; Observed: 2411.42.

EXAMPLE 28

SYNTHESIS OF PENTACENES DERIVATIVES 2B AND 3B

[0344] The compound **2B** and **3B** was obtained according to the procedure described for the synthesis of **1B**.

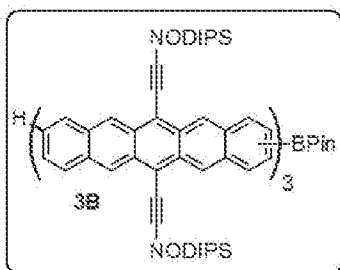
Characteristics:

[0345] Yield = 75%; Dark purple solid.

[0346] $^1\text{H-NMR}$ (400 MHz, CDCl_3 , δ ppm): 9.46-9.31 (m, 8H), 8.58 (s, 1H), 8.39 (s, 2H), 8.19-8.17 (m, 2H), 7.99-7.96 (m, 5H), 7.77-7.75 (m, 1H), 7.47-7.45 (m, 2H), 1.84-1.79 (m, 8H), 1.47 (s, 12H), 1.43-1.37 (m, 69H), 1.30-1.19 (m, 26H), 1.03-0.99 (m, 9H), 0.88-0.86 (m, 6H) and 0.78-0.75 (m, 6H).

[0347] $^{13}\text{C-NMR}$ (125 MHz, CDCl_3 , δ ppm): 138.1, 137.7, 137.65, 133.2, 133.28, 132.6, 132.5, 132.4, 132.39, 131.9, 131.89, 131.7, 131.6, 131.3, 131.22, 131.20, 131.17, 131.06, 131.0, 130.9, 130.8, 130.75, 130.69, 130.65, 129.7, 129.66, 128.7, 127.8, 127.6, 127.0, 126.9, 126.40, 126.2, 126.12, 126.10, 126.0, 125.96, 119.0, 118.9, 118.6, 118.5, 118.4, 118.3, 108.0, 107.9, 107.74, 107.71, 107.59, 107.55, 104.65, 104.58, 104.55, 104.5, 104.4, 84.1, 34.14, 34.1, 34.09, 34.05, 32.04, 32.01, 31.97, 31.9, 29.60, 29.54, 29.49, 29.46, 29.44, 25.10, 25.06, 25.03, 25.01, 22.73, 22.68, 18.88, 18.86, 18.82, 18.79, 18.59, 18.58, 18.54, 18.52, 14.2, 14.1, 12.3, 10.55 and 10.53.

[0348] MS (ESI): Calculated $[\text{M}]^+$: 1681.1354; Observed: 1681.1345.

Characteristics:

[0349] Yield = 70%; Dark purple solid.

[0350] $^1\text{H-NMR}$ (500 MHz, 50 °C, CDCl_3 , δ ppm): 9.46-9.31 (m, 12H), 8.58 (s, 1H), 8.39 (s, 4H), 8.20-8.17 (m, 4H), 8.03-7.98 (m, 7H), 7.78-7.75 (m, 1H), 7.46-7.43 (m, 2H), 1.86-1.84 (m, 12H), 1.59-1.58 (m, 14H), 1.48-1.39 (m, 110H), 1.31-1.21 (m, 31H), 1.06-1.03 (m, 13H) and 0.89-0.78 (m, 18H).

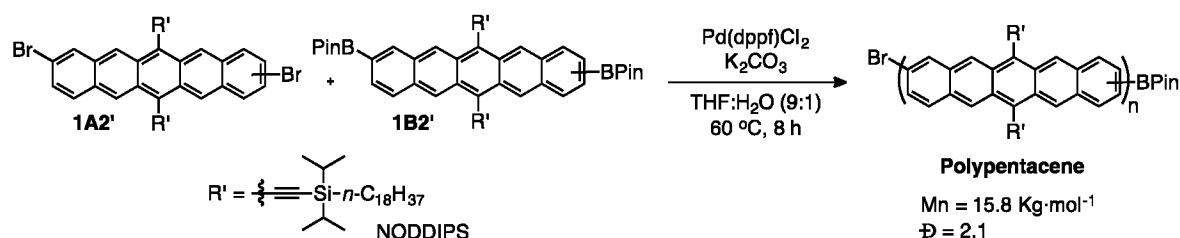
[0351] $^{13}\text{C-NMR}$ (125 MHz, 50 °C, CDCl_3 , δ ppm): 137.9, 137.85, 137.82, 137.81, 137.78, 137.74, 133.24, 133.22, 132.65, 132.62, 132.55, 132.46, 132.44, 131.97, 131.76, 131.73, 131.67, 131.3, 131.24, 131.14, 131.09, 130.98, 130.95, 130.8, 130.78, 130.72, 130.7, 129.7, 129.6, 128.6,

127.7, 127.4, 126.9, 126.8, 126.33, 126.22, 126.18, 125.98, 125.9, 118.6, 118.4, 107.76, 107.73, 107.57, 104, 73, 104.68, 104.65, 104.61, 104.55, 84.0, 34.0, 33.96, 33.91, 33.88, 31.9, 31.8, 29.4, 29.3, 22.6, 22.5, 22.46, 18.74, 18.72, 18.69, 18.67, 18.45, 18.43, 13.91, 13.85, 13.83, 13.76, 12.29 and 10.6.

[0352] MALDI: Calculated: 2457.65; Observed: 2458.59.

EXAMPLE 29

SYNTHESIS OF THE HOMOPOLYMER OF PENTACENES



[0353] To a dry 20 mL vial added **1B2'** (50 mg, 1.0 *equiv.*), **1A2'** (1.1 *equiv.*), Pd(dppf)Cl₂ (5 mol%) and K₂CO₃ (5.0 *equiv.*). The vial was capped followed by sequential vacuum and argon was carried out 3 times to degas the mixture. Degassed H₂O (1.7 mL) and THF (15.3 mL) was added and the mixture was placed in an oil bath preheated to 60°C. The reaction was carried out in dark for 8 h and then cooled to room temperature. The mixture was precipitated in methanol (75 mL), filtered and the solid was transferred to a Soxhlet thimble. The solid was extracted with hexanes, chloroform and finally chlorobenzene sequentially in dark and under argon atmosphere. The solutions were concentrated and the residue was precipitated in methanol, filtered, dried and stored.

[0354] The chloroform fraction yielded 33 mg of product and chlorobenzene fraction yielded 28 mg of the product.

EXAMPLE 30

STEADY STATE ABSORPTION

[0355] The optical properties of oligomers 1-7Pc, regiopure 3Pc and poly(pentacene) were probed by steady state UV-visible absorption spectroscopy in solution and in thin-films (FIG. 32). In solution, the oligomer spectra of 2Pc through 7Pc were qualitatively similar, with minimal redshift as the number of pentacenes increases. Notably, in solution, there were only minute differences in the UV-vis spectra of syn-3Pc, anti-3Pc and mix-3Pc. In the longer wavelength

region (>550 nm) the oligomers all resembled the absorption spectrum of the monomer. However, in the dimer and each of the higher oligomers a new set of absorption peaks appeared between 425 nm and 550 nm (interpreted as a vibrational progression associated with a fundamental absorption described below). These peaks had not been previously observed in other pentacene-containing materials. The height of this new absorption maximum, relative to the height of the peak at the onset of absorption, increased with oligomer length. The strong similarity of the long-wavelength region in the oligomers to that of the monomer led to the conclusion that these long-wavelength features in all of these molecules were due to intra-pentacene vibrational progressions. This was verified with electronic structure calculations on 1Pc, 2Pc, 3Pc, and 4Pc.

[0356] FIG. 33 shows steady state UV-Visible absorption spectra for the oligopentacenes 1Pc, 2Pc, 3Pc, 4Pc, 5Pc, 6Pc, and 7Pc. The spectra were taken for known masses of oligomer in a measured volume of chloroform. Variation of the molarity was used to test for aggregation, which typically manifests as red-shifting of the absorbance onset and/or adherence to Beer's Law. The molarities are reported in the legend as molarity of pentacene for ease of comparison, not the molarity of the oligomer (each molarity represents a nearly identical mass of pentacene per volume of solution). The extinction coefficients are listed as L^1M^{-1} , where the molarity is the moles of oligomer, in keeping with convention.

EXAMPLE 31

SOLVENT DEPENDENCE IN STEADY-STATE ABSORPTION OF OLIGOPENTACENES

[0357] While the oligopentacenes were not found to have significant concentration-dependent aggregation, there was evidence for solvent-dependent aggregation. **5Pc** was chosen for an extensive solvent study. This compound has excellent solubility in a variety of solvents, such as chlorinated solvents trichloroethene (TCE), 1,2,4 trichlorobenzene(1,2,4 TCB), aromatic solvents (toluene) and even polar, non-aromatic tetrahydrofuran, due to the strong solubilizing power of the NODIPS chains. However, while it was readily dispersed in hexanes, and even passed a filter, steady-state absorption suggested significant aggregation in hexanes and other linear hydrocarbon solvents. This aggregation was revealed in a long tail to the absorbance near the onset of absorption and a spectrum which overall resembles the solid-state absorption spectrum. The most prominent peak in FIG. 59 was for 5Pc Hexanes, while the remaining pentamers in solvent (5Pc CB; 5Pc 1,2,4 TCB; 5Pc Toluene; 5Pc TCE; and 5Pc THF) were grouped together at a normalized absorbance less than that of 5 Pc Hexane.

EXAMPLE 32

SOLVENT DEPENDENCE OF POLYPENTACENE

[0358] The most significant aggregation was observed for polypentacene. Indeed, at room temperature, significant aggregation was observed in every solvent examined, as shown in FIG. 60.

[0359] Absorption spectra were taken in a variety of solvents, shown in FIG. 60. The optical density of the solutions were comparable, with the peak at the onset of absorption ranging from 0.13 to 0.24 in a 1 cm quartz cuvette. The spectra were normalized to the peak at the onset to allow for a comparison of spectral shape, which revealed significant aggregation in most solvents tested, manifesting in a red-shifting of the absorption spectra. The aggregation also results in less pronounced peaks associated with vibronic effects. The least evidence for aggregation was observed in 1,2,4 trichlorobenzene.

[0360] At a wavelength of about 350 nm, the peaks in FIG. 60 represent the polypentacene in solvents: from the uppermost to lowest normalized absorbance peak: tetrahydrofuran, chloroform, chlorobenzene, trichloroethylene, and 1,2,4 trichlorobenzene.

EXAMPLE 33

DFT AND TD-DFT CALCULATIONS ON OLIGOPENTACENES

[0361] All density functional theory (DFT) and time-dependent-DFT (TD-DFT) calculations were carried out using JAGUAR software, version 8.3, Schrodinger, Inc., New York, NY, 2014.

[0362] The geometries of **1Pc**, **2Pc**, **3Pc**, and **4Pc** were fully optimized at the B3LYP/6-31G** level. In the cases of the latter three molecules, the variations in total energy with rotations about the pentacene-pentacene bonds were quite small over a wide range of angles, so there is latitude in the choice of geometrical optima with respect to these coordinates. In the cases of the trimer and tetramer, only the trans regioisomers were studied. The Cartesian coordinates for each molecule are presented in FIGS. 34– FIGS. 37.

[0363] Using TD-DFT, the absorption spectrum for each molecule at its optimum geometry was also calculated.

[0364] Excited state (TD-DFT, see FIGS. 38-53) calculations suggested that the absorption peak at 650 nm in the monomer was due to the fundamental HOMO-to-LUMO transition. However, corresponding calculations on the dimer revealed a more complex situation. The HOMO in the dimer comprised of two parts: one that resembled what would be the HOMO localized on one

isolated pentacene (homo_L in FIG. 61), and another that resembled what would be the HOMO localized on the other isolated pentacene (homo_R in FIG. 61). In the full HOMO and HOMO-1 of the molecule, these orbitals were combined with different phases: the HOMO was ($\text{homo}_L - \text{homo}_R$), and the HOMO-1 was ($\text{homo}_L + \text{homo}_R$). The situation for the lowest-energy unoccupied orbitals was similar: the molecular LUMO was approximated by ($\text{lumo}_L + \text{lumo}_R$), and the molecular LUMO+1 by ($\text{lumo}_L - \text{lumo}_R$). The lower-energy transition in the dimer effectively promoted an electron from the HOMO to the LUMO, and the higher-energy transition effectively promoted an electron from the HOMO-1 to the LUMO+1.

[0365] The source of the energy separation between the two transitions lies in the nexus of the two pentacenes. In the HOMO there is a π -antibonding interaction between the two C atoms that form the pentacene-pentacene link; in the LUMO there is a π -bonding interaction in that space. By comparison in the HOMO-1 there is a π -bond between these two C atoms, and in the LUMO+1 there is a π -antibond. Thus the two "HOMO-to-LUMO" excitations were split by the formation versus destruction of the inter-pentacene π -interaction. In the lower-energy transition an unfavorable interaction was relieved in the ground state and a favorable interaction realized in the excited state; in the higher-energy transition the reverse was the case. Similar effects occurred in the higher oligomers. There are many geometrical degrees of freedom available to the higher oligomers.

[0366] In the solution UV-vis, a modest red-shift of the onset of absorption was observed in the highest ($n > 4$) oligomers, indicating weak aggregation in chloroform. This aggregation was weakly concentration dependent, as expected, and strongly solvent dependent. For example, less aggregation was observed in solvents such as toluene, tetrachloroethylene and chloroform, while significant aggregation was observed in hexanes.¹⁰⁵

[0367] Solid-state absorbance spectra were also obtained by drop casting oligomers on to a glass slide from chloroform. In the monomer **1Pc**, the solution and solid-state spectra were nearly identical, indicating that the bulky NODIPS chains effectively prevented any significant crystallinity in the solid state and result in a highly amorphous solid. On the other hand, starting from the dimer containing NODIPS, a large degree of interaction was evidenced in the solid-state UV-vis, presumably due to a "bricklayer" type packing that was previously observed in the crystal structure of the dimer¹⁰⁷ and possible for all oligomers beyond the monomer, **1Pc**. This interaction resulted in a loss of the clear vibronic peaks present in solution, as well as a significant red-shift of the absorption onset. Such significant solid-state interaction in these higher oligomers bodes well for their potential in electronic applications, where strong interactions resulting from planarity and π - π stacking are typically desirable for organic materials.¹⁰⁸⁻¹⁰⁹ These strong interactions also helped to explain the dramatic loss of solubility between monomeric TIPS-pentacene and the TIPS-

pentacene dimer, which necessitated the use of the more solubilizing NODIPS chain for higher oligomers. Notably, there were fairly significant differences in the solid-state spectra of *syn*-**3Pc**, *anti*-**3Pc** and mixture of trimers, despite their similarity in solution. These differences were therefore attributable to different capacities for effective solid-state packing, as confirmed by grazing-incidence wide-angle x-ray scattering (GIWAXS), vide infra. However, beyond the trimer, there were only subtle differences among oligomers 4-7, suggesting that these longer oligomers are starting to converge in their characteristics towards that of a polymer.

EXAMPLE 34

CYCLIC VOLTAMMETRY STUDIES ON OLIGOPENTACENES

[0368] In order to investigate how the energy levels vary as a function of oligomer length, cyclic voltammetry (CV) was used to determine the oxidation and reduction potentials. The good solubility of the oligopentacenes enabled their measurement in dichloromethane against a $\text{Ag}/\text{Ag}^{\dagger}$ reference (see FIG. 62). CV measurements were performed using a single cell set-up on a CH Instruments Electrochemical Analyzer potentiostat with a platinum working electrode, platinum wire counter electrode and Ag/AgCl reference electrode all purchased from BASi. Compounds **1Pc**, **2Pc**, **3Pc**, **4Pc**, **5Pc**, **6Pc**, and **7Pc** were measured in dichloromethane solution at a concentration of 1-2mg/mL and 0.1 M of tetrabutylammoniumhexafluorophosphate (TBAPF_6) as supporting electrolyte. A scan rate of 0.2V/s was used throughout.

[0369] From the CVs shown in FIG. 62, the HOMO (or LUMO) levels were extracted from the onset of oxidation (or reduction), which were calibrated against the ferrocene/ferrocenium (Fc/Fc^+) couple, assumed to be at -4.80 eV relative to vacuum. The oxidation peak of the Fc/Fc^+ measured had slight variations and was adjusted using: $E_{\text{Fc}} = -(4.80 - E_{\text{Fc, measured}})\text{V}$.¹¹¹

[0370] To convert the redox onsets to the HOMO and LUMO levels, the following formulae were used:¹¹¹

[0371]
$$\text{HOMO} = -e(E_{\text{onset, Ox}} + (-E_{\text{Fc}})) \text{ (eV)}$$

[0372]
$$\text{LUMO} = -e(E_{\text{onset, Red}} + (-E_{\text{Fc}})) \text{ (eV)}$$

[0373] The voltammograms for **1Pc-6Pc** showed reversible redox waves under the potential ranges measured. Moving out of these ranges generally resulted in irreversible behavior. The reduction wave of the heptamer was irreversible and diminished greatly after the first sweep. The oxidation wave also diminished after successive sweeps. In FIG. 62, a full redox scan, starting with oxidation, is shown along with a 2nd oxidation scan to show that the process is irreversible.

[0374] The highest occupied molecular orbital (HOMO) and lowest unoccupied molecular orbital (LUMO) levels were obtained by calibrating the onset of oxidation (or reduction, for LUMO) to the Fc/Fc⁺ couple (FIG. 63).¹¹¹ The convergence of the band gap in this oligopentacene series is evident both from the frontier energy levels and from the UV-vis data. Similar to the oligopentacenes linked by the central ring reported by Lenherr et al. (shown in Scheme 2), polymer-like behavior is approached starting at **4Pc**.⁸⁴ The band gap decrease is a result of the HOMO being raised as successive pentacene units are added, while the LUMO remains fairly constant. The raising of the HOMO level with increasing oligomer length has also been reported for phenylene¹¹² and thiophene systems.⁸⁷ Repeated scans revealed that the compounds all display good redox stability within the potential window measured, with the exception of the heptamer which had an irreversible reduction wave.

EXAMPLE 35

THERMOGRAVIMETRIC ANALYSIS ON OLIGOPENTACENES

[0375] Thermal gravimetric analysis (TGA) revealed excellent thermal stability of these pentacene oligomers, with all compounds exhibiting a decomposition temperature (T_d) of at least 370 °C under nitrogen flow. A summary of these values can be seen in TABLE 3. As the oligomer length increases there is no appreciable change in the T_d of the compounds, which is likely attributable to the almost identical empirical chemical formula of the oligomers. For example, the smallest oligomer (**2Pc**) has a T_d of 371 °C, while the largest oligomer, (**7Pc**) has a T_d of 382 °C

[0376] TABLE 3 provides data regarding thermal properties of oligopentacene obtained by Thermogravimetric analysis (TGA). The measurement was carried out under constant flow of nitrogen with a heating rate of 10°C /min. See, FIGS. 64 and 65.

TABLE 3

Entry	Compound	Decomposition temperature, T_d [°C]
1	2Pc	371
2	Mixture- 3Pc	373
3	<i>anti</i> - 3Pc	374
4	<i>syn</i> - 3Pc	372
5	4Pc	374
6	5Pc	380
7	6Pc	380
8	7Pc	382

EXAMPLE 36

DIFFERENTIAL SCANNING CALORIMETRY ANALYSIS ON OLIGOPENTACENES

[0377] The thermal transitions of these materials were studied by differential scanning calorimetry (DSC). Differential scanning calorimetry (DSC) was performed on a Q200 instrument (TA-instrument) under N₂ flow at a heating/cooling rate of 5 °C/min.

[0378] Only **2Pc** exhibited phase transitions, with a glass transition temperature of 134 °C and a melting point of 166 °C.¹⁰⁵ However these transitions are only observed in the first heating cycle, due to the decomposition that is observed after the compound reaches its melting point under oxygen at high temperature. These non-reversible phase transitions agree with DSC performed on similar materials.⁹³ For the larger oligomers, no phase transitions were observed within the range of temperatures explored. See, FIGs. 66-67.

EXAMPLE 37

THIN FILM MORPHOLOGY ANALYSIS ON OLIGOPENTACENES

[0379] In order to gain insights into the packing interactions of these materials, grazing incidence wide angle X-ray scattering (GIWAXS) data was collected for all oligopentacene films at incidence angles in the range of 0.2-0.22°, which is above the critical angle of the oligopentacenes (ca. 0.17°) and below the critical angle of the substrate (ca. 0.24°). The crystal structure of these NODIPS-functionalized oligopentacenes has not been previously reported, and the crystalline content of these samples is too low for a detailed analysis (i.e., too few diffraction peaks). However, the crystal structure of **2Pc** was previously reported where the TIPS solubilizing groups are used.¹⁰⁷ This compound, and several other classes of functionalized acenes^{105,113-115} exhibit a triclinic unit cell (space group $P\bar{1}$) in bulk and thin films. These studies were used to guide interpretation of the data.

[0380] The morphology of the regioregular trimers were investigated and compared to the mixed product to understand how any differences may arise from these two classes of materials. FIG. 68A displays GIWAXS data for the annealed *anti*-**3Pc** thin film, and FIG. 68B shows the out-of-plane line cuts ($q_y = 0$) of the same oligomer before and after annealing at 200 °C for 30 min. The 2D scattering pattern is largely diffuse, meaning the film has a high amorphous content, but there are signatures of oriented crystallites along the out-of-plane z -axis (spots/arcs along q_z rather than

isotropic rings). Diffraction peaks in the as-cast film are weak and broad along the q_z axis, but annealing increases their intensity and narrows the line shape, which demonstrates that crystallinity is enhanced with heat treatment. Moreover, the first-order peak is detected at $q_z^* = 0.52 \text{ \AA}^{-1}$, corresponding with a periodicity of $d = 2\pi/q_z^* = 12.1 \text{ \AA}$, and higher-order peaks are detected at $2q_z^* = 1.05 \text{ \AA}^{-1}$ and $3q_z^* = 1.58 \text{ \AA}^{-1}$. Using the lattice parameters for **1Pc**,³³ these peaks may be attributed to scattering from {002} and {003} planes. A comparison between the predicted and observed values is included in TABLE 4. An additional peak was observed at $q_z = 1.33 \text{ \AA}^{-1}$, corresponding to an interlayer periodicity of $0.47 \text{ \AA}$, which is consistent with scattering from {111} planes. Scattering from {001} planes is indicative of an edge-on crystallite orientation, where the direction of π - π stacking is in the plane of the film.

[0381] TABLE 4 shows the predicted positions of diffraction peaks for 6,13-bis(diisopropyloctylsilylethynyl)pentacene³³ and measured positions for *anti*-3Pc.

TABLE 4

Plane	Predicted q_z ($\text{\AA}^{-1}$)	Measured q_z ($\text{\AA}^{-1}$)	Measured d ($\text{\AA}$)
(001)	0.51	0.52	12.1
(002)	1.03	1.05	0.60
(111)	1.24	1.33	0.47
(003)	1.54	1.58	0.40

[0382] Scattering from {111} planes is associated with a face-on orientation that is less favorable for transistors. *Anti*-3Pc adopts both of these orientations, which is consistent with other thin film studies of functionalized acenes.^{93,113} FIG.70 summarizes the out-of-plane intensity profiles for all of the oligopentacenes discussed here. The highest crystallinity is observed in the annealed trimer series, where it is higher in the order *anti*-3Pc > mix-3Pc > *syn*-3Pc. All other higher oligomers (**4Pc-7Pc**) materials exhibit very low crystallinity, and annealing has little or no impact on ordering. More regioisomers were created for higher oligomers, which can alter packing interactions. Understanding these fundamental details of poly- and oligo-pentacenes is important in designing the appropriate architectures for device fabrication.

[0383] The content of all patents, patent applications, published articles, abstracts, books, reference manuals and abstracts, as cited herein are hereby incorporated by reference in their entireties to more fully describe the state of the art to which the disclosure pertains.

[0384] All of the features disclosed in this specification may be combined in any combination, except combinations where at least some of such features and/or steps are mutually exclusive. In particular, the preferred features of the invention are applicable to all aspects of the

invention and may be used in any combination. Likewise, features described in non-essential combinations may be used separately (not in combination).

[0385] It will be appreciated that many of the features described above, particularly of the preferred embodiments, are inventive in their own right and not just as part of an embodiment of the present invention. Independent protection may be sought for these features in addition to or alternative to any invention presently claimed.

[0386] It should be understood that the foregoing description is only illustrative of the present disclosure. Various alternatives and modifications can be devised by those skilled in the art without departing from the disclosure. Accordingly, the present disclosure is intended to embrace all such alternatives, modifications and variations that fall within the scope of the appended claims.

References:

- 1) Hanna, M. C.; Nozik, A. J. *J. Appl. Phys.* 2006, 100(7), 074510–074518.
- 2) Smith, M. B.; Michl, J. *Annu. Rev. Phys. Chem.* 2013, 64, 361-386.
- 3) Smith, M. B.; Michl, J. *Chem. Rev.* 2010, 110, 6891-6936.
- 4) Paci, I. et al., *J. Am. Chem. Soc.* 2006, 128, 16546-16553.
- 5) Congreve, D. N. et al., *Science* 2013, 340, 334-337.
- 6) Lee, J. et al., *Acc. Chem. Res.* 2013, 46, 1300-1311.
- 7) Green, M. A. *Prog. Photovolt: Res. Appl.* 2001, 9, 123-135.
- 8) Nozik, A. J. *Phys. E* 2002, 14, 115-120.
- 9) Shockley, W.; Queisser, H. J. *J. Appl. Phys.* 1961, 32, 510-519.
- 10) Busby, E. et al. *Nat. Mater.* 2014, 14, 426-433.
- 11) Busby, E. et al., *J. Phys. Chem. B* 2015, 119, 7644-7650.
- 12) Low, J. Z. et al., *Chem. Mater.* 2015, 27, 5453-5463.
- 13) Sanders, S.N. et al. *J. Am. Chem. Soc.* 2015, 137, 8965-8972.
- 14) Zirzlmeier, J. et al., *Proc. Natl Acad. Sci.* 2015, 112, 5325-5330.
- 15) Lukman, S. et al., *Adv. Funct. Mater.* 2015, 25, 5452-5461.
- 16) Varnavski, O. P. et al., *J. Phys. Chem. Lett.* 2015, 6, 1375-1384.
- 17) Singh, S.; et al. *J. Chem. Phys* 1965, 42, 330-342.
- 18) Monahan, N.; Zhu, X.-Y. *Annu. Rev. Phys. Chem.* 2015, 66, 601-618.
- 19) Aryanpour, K. et al., *arXiv:1508.00071 [cond-mat.mes-hall]* 2015.
- 20) Zeng, T. et al., *J. Am. Chem. Soc.* 2014, 136, 5755-5764.
- 21) Lee, J. et al., *Appl. Phys. Lett.* 2009, 95, 012506.
- 22) Yost, S. R. et al. *Nat. Chem.* 2014, 6, 492-497.

- 23) Chan, W.-L. et al. *Science* 2011, 334, 1541-1545.
- 24) Chan, W.-L. et al. *Acc. Chem. Res.* 2013, 46, 1321-1329.
- 25) Gradinaru, C. C. et al. *Proc. Nat. Acad. Sci.* 2001, 98, 2364-2369.
- 26) Musser, A. J. et al. *J. Am. Chem. Soc.* 2013, 135, 12747-12754.
- 27) Burdett, J. J.; Bardeen, C. J. *Acc. Chem. Res.* 2013, 46, 1312-1320.
- 28) Vallett, P. J. et al. *J. Phys. Chem. A* 2013, 117, 10824-10838.
- 29) Müller, A. M. et al. *Chem. Phys. Lett.* 2006, 421, 518-522.
- 30) Müller, A. M. et al. *Am. Chem. Soc.* 2007, 129, 14240-14250.
- 31) Greyson, E. C. et al. *J. Phys. Chem. B* 2010, 114, 14168-14177.
- 32) Alguire, E. C. et al. *J. Phys. Chem. A* 2015, 119, 299-311.
- 32) Trlifaj, M. *Czech J Phys* 1977, 27, 190-199.
- 33) Charbr, M.; Williams, D. F. *Chem. Phys. Lett.* 1977, 49, 599-603.
- 34) Geacintov, N. E. et al., *Chem. Phys. Lett.* 1971, 11, 504-508.
- 35) Mastron, J. N. et al., *J. Phys. Chem. B* 2013, 117, 15519-15526.
- 36) Roberts, S. T. et al., *J. Am. Chem. Soc.* 2012, 134, 6388-6400.
- 37) Pensack, R. D. et al., *J. Am. Chem. Soc.*, 2015, 137, 6790-6803.
- 38) Stern, H. L. et al., *Proc. Natl Acad. Sci.* 2015, 112, 7656-7661.
- 39) Houk, K. N. et al., *J. Org. Chem.* 2001, 66, 5517-5521.
- 40) Walker, B. J. et al., *Nat. Chem.* 2013, 5, 1019-1024.
- 41) Yang, L. et al., *Nano Lett.* 2014, 15, 354-358.
- 42) Wilson, J. S. et al., *J. Am. Chem. Soc.* 2001, 123, 9412-9417.
- 43) Caspar, J. V.; Meyer, T. J., *J. Phys. Chem.* 1983, 87, 952-957.
- 44) Englman, R.; Jortner, J., *Mol. Phys.* 1970, 18, 145-164.
- 45) Fudickar, W.; Linker, T., *J. Am. Chem. Soc.* 2012, 134, 15071-15082.
- 46) Anthony, J. E. et al., *Org. Lett.* 2002, 4, 15-18.
- 47) Anthony, J. E. et al., *J. Am. Chem. Soc.* 2001, 123, 9482-9483.
- 48) Payne, M. M. et al., *J. Am. Chem. Soc.* 2005, 127, 8028-8029.
- 49) Purushothaman, B. et al., *Org. Lett.* 2010, 12, 2060-2063.
- 50) Greyson, E. C. et al. *J. Phys. Chem. B* 2009, 114, 14223-14232.
- 51) Walker, B. J. et al. *Nat. Chem.* 2013, 5, 1019-1024.
- 52) Snellenburg, J. J. L. et al. *J. Stat. Softw.* 2012, 49, 1-22.
- 53) Bensasson, R.; Land, E. J. *Trans. Faraday Soc.* 1971, 67, 1904-1915.
- 54) Angliker, H. et al., *Chem. Phys. Lett.* 1982, 87, 208-212.
- 55) Plunkett, K. N. et al. *Organic Letters* 2009, 11, 2225-2228.

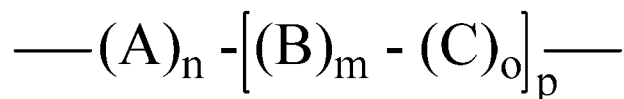
- 56) Brouwer, A. M. *Pure and Applied Chemistry* 2011, 83, 2213-2228.
- 57) Resch-Genger, U.; Rurack, K. *Pure and Applied Chemistry* 2013, 85, 2005-2013.
- 58) Busing, W. R.; Levy, H. A. *Acta Crystallographica* 1957, 10, 180-182.
- 59) Clark, R. C.; Reid, J. S. *Acta Crystallographica Section A* 1995, 51, 887-897.
- 60) Dolomanov, O. V. et al. *Journal of Applied Crystallography* 2009, 42, 339-341.
- 61) Sheldrick, G. *Acta Crystallographica Section A* 2008, 64, 112-122.
- 62) Goto, K. et al. *Angew. Chem. Int. Ed.* 2012, 51, 10333-10336.
- 63) Katz, H. E. et al. *Acc. Chem. Res.*, 2001, 34, 359-369.
- 64) Ito, K. et al. *Angew. Chem.*, 2003, 115, 1191-1194.
- 65) Anthony, J. E. *Angew. Chem. Int. Ed.*, 2008, 47, 452-483.
- 66) Zade S. S.; Bendikov, M. *Angew. Chem. Int. Ed.*, 2010, 49, 4012-4015.
- 67) Ball, M. et al. *Acc. Chem. Res.*, 2015, 48, 267-276.
- 68) Tsefrikas V. M.; Scott, L. T. *Chem. Rev.*, 2006, 106, 4868-4884.
- 69) Sundar, V. C. et al. *Science*, 2004, 303, 1644-1646.
- 70) Bunz, U. H. F. *Acc. Chem. Res.*, 2015, 48, 1676-1686.
- 71) Yen-Yi, L. *Electron Devices, IEEE Transactions on*, 1997, 44, 1325-1331.
- 72) Park, S. K. *Appl. Phys. Lett.*, 2007, 91, 063514.
- 73) Afzali, A. *J. Am. Chem. Soc.*, 2002, 124, 8812-8813.
- 74) Jo, S. B. *ACS Nano*, 2015, 9, 8206-8219.
- 75) Herwig, P. T.; Müllen, K. *Adv. Mater.*, 1999, 11, 480-483.
- 76) Shu, Y. *Chem. Sci.*, 2011, 2, 363-368.
- 77) Anthony, J. E. *Chem. Rev.*, 2006, 106, 5028-5048.
- 78) Bendikov, M. *Chem. Rev.*, 2004, 104, 4891-4946.
- 79) Fudickar, W.; Linker, T. *J. Am. Chem. Soc.*, 2012, 134, 15071-15082.
- 80) Maliakal, A. *Chem. Mater.*, 2004, 16, 4980-4986.
- 81) Lehnherr, D. et al. *J. Org. Chem.*, 2009, 74, 5017-5024.
- 82) Okamoto, T.; Bao, Z. *J. Am. Chem. Soc.*, 2007, 129, 10308-10309.
- 83) Lehnherr, D. et al. *Tetrahedron*, 2008, 64, 11449-11461.
- 84) Lehnherr, D. et al. *Angew. Chem. Int. Ed.*, 2010, 49, 6190-6194.
- 85) Tokito, S. et al. *Proc. SPIE-Int. Soc. Opt. Eng.*, 2001, 4105, 69-74.
- 86) Porz, M. et al. *Macromol. Rapid Commun.*, 2013, 34, 1611-1617.
- 87) Capozzi, B. et al. *J. Am. Chem. Soc.*, 2014, 136, 10486-10492.
- 88) Koch, F. P. V. et al. *J. Am. Chem. Soc.*, 2013, 135, 13695-13698.
- 89) Koch, F. P. V. et al. *J. Am. Chem. Soc.*, 2013, 135, 13699-13709.

- 90) Zhang, L. et al. *J. Am. Chem. Soc.*, 2013, 135, 844-854.
- 91) Liu, F. et al. *J. Am. Chem. Soc.*, 2015, 137, 10357-10366.
- 92) Müllen, K.; Wegner, G. *Electronic Materials: The Oligomer Approach*, Wiley- VCH: New York: 1998.
- 93) Chen, J. et al. *Mater. Chem.*, 2008, 18, 1961-1969.
- 94) Swartz, C. R. et al. *Org. Lett.*, 2005, 7, 3163-3166.
- 95) Lehnherr, D. et al. *Org. Lett.*, 2008, 10, 4779-4782.
- 96) Lehnherr, D. et al. *Org. Lett.*, 2008, 10, 4163-4166.
- 97) Lehnherr D.; Tykwinski, R. R. *Org. Lett.*, 2007, 9, 4583-4586.
- 98) Miao, Q. et al. *J. Am. Chem. Soc.*, 2006, 128, 1340-1345.
- 99) Payne, M. M. et al. *Org. Lett.*, 2004, 6, 3325-3328.
- 100) Takahashi, T. et al. *Am. Chem. Soc.*, 2000, 122, 12876-12877.
- 101) Lu, J. e al. *J. Am. Chem. Soc.*, 2006, 128, 17043-17050.
- 102) Zhao, Y. et al. *J. Org. Chem.*, 2008, 73, 5506-5513.
- 103) Bénard, C. P. et al. *J. Org. Chem.*, 2007, 72, 7229-7236.
- 104) Xiao, S. et al. *Chem. Sci.*, 2013, 4, 2018-2023.
- 105) Kumarasamy, E. et al. *Chem. Rev.*, 2015, 115, 11239-11300.
- 106) Okamoto, T. et al. *Synth. Met.*, 2010, 160, 2447-2451.
- 107) Sanders, S. N. et al. *J. Am. Chem. Soc.*, 2015, **137**, 8965-8972.
- 108) Wu, W. et al. *Soc. Rev.*, 2010, 39, 1489-1502.
- 109) Coropceanu, V. et al. *Chem. Rev.*, 2007, 107, 926-952.
- 110) Ashton, P. R. et al. *J. Am. Chem. Soc.* 1993, 115, 5422-5429.
- 111) You, J. et al. *Nat Commun* **2013**, 4, 1446.
- 112) Banerjee, M. et al. *J. Am. Chem. Soc.*, 2009, 131, 1780-1786.
- 113) Kline, R. J. et al. *Chem. Mater.*, 2011, 23, 1194-1203.
- 114) Mannsfeld, S. C. B. et al. *Adv. Mater.*, 2011, 23, 127-131.
- 115) Kang, J. et al. *J. Am. Chem. Soc.*, 2008, 130, 12273-12275.

CLAIMS

What is Claimed are:

- 1) A soluble, stable singlet fission material, comprising an oligoacene of at least two covalently bound oligoacene monomers with or without a spacer, wherein the lower singlet exciton energy of one oligoacene monomer is essentially greater than about or essentially equal to about the sum of the energies of the triplet excitons of each of the at least two oligoacene monomers.
- 2) The material of Claim 1, wherein the at least two covalently bound oligoacene monomers are different.
- 3) The material of Claim 1, wherein the at least two covalently bound oligoacene monomers are the same.
- 4) The material of Claim 1, wherein the material comprises asymmetric oligoacene monomers.
- 5) The material of Claim 1, wherein the material is an oligomer of polyoligoacenes.
- 6) The material of Claim 1, wherein the material is a polymer of polyoligoacenes.
- 7) The material of Claim 1, wherein the material is essentially exoergic.
- 8) The material of Claim 1, wherein the material is essentially isoergic.
- 9) The material of Claim 1, wherein the material generates multiple excitons.
- 10) The material of Claim 1, wherein the material is selected from the group consisting of: pentacene-hexacene, 2,2'-bipentacene, pentacene-tetracene, an oligomer of 1-10 tetracenes, a polymer of 11-200 tetracenes, an oligomer of 1-10 pentacenes, a polymer of 11-200 pentacenes, and a hetero polymer of pentacenes, tetracenes, and/or hexacenes of 1-200 monomers in length, and any combinations thereof.
- 11) A soluble, stable singlet fission material, comprising:



Formula 1

wherein A and C are each any acene monomer, wherein A and C are the same or different acene,

wherein B is a spacer,

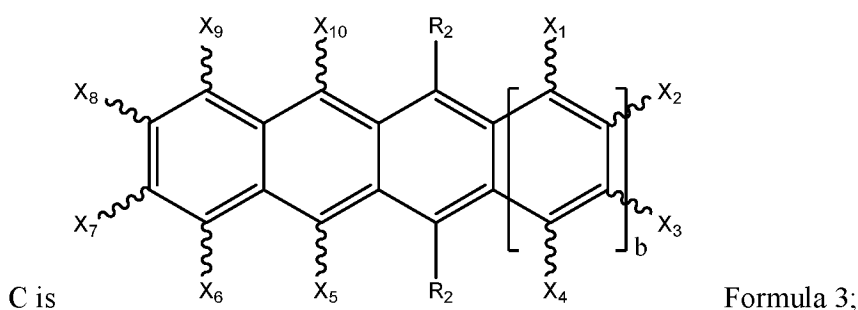
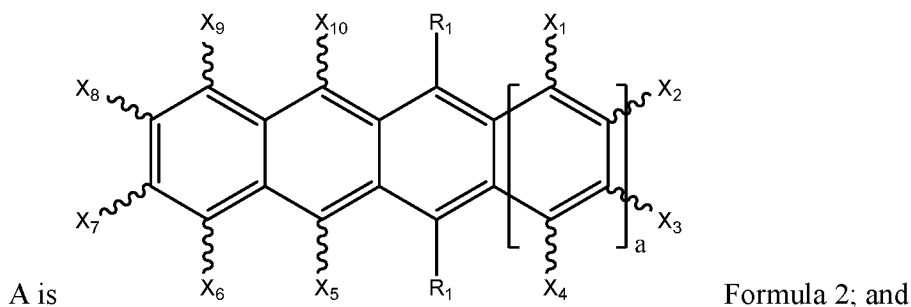
wherein n, m, o, and p are each 0 or any positive integer,

except when n is 0, then o is greater than or equal to 1 and when o is 0, then n is greater than or equal to 1, and

wherein the lower singlet exciton energy of one acene monomer is essentially greater than about or essentially equal to about the sum of the energies of the triplet excited states of each acene monomer.

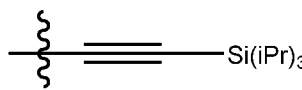
12) The material of Claim 11, wherein A and C is an acene of at least a tetracene,

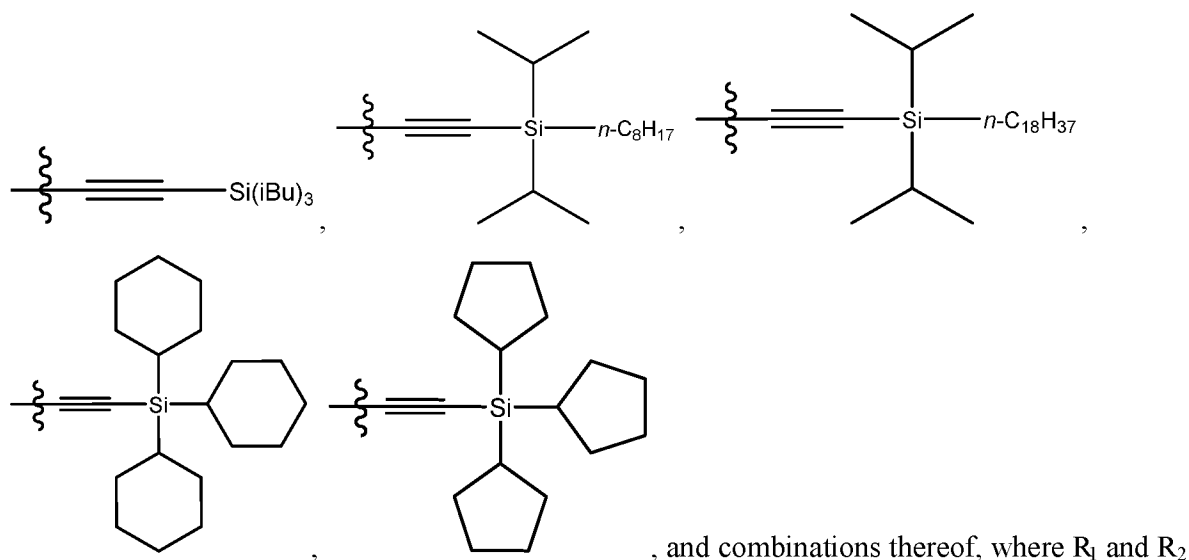
13) The material of Claim 11, wherein



wherein A may be covalently bound to C with or without spacer B at any one of positions X_1 , X_2 , X_3 , X_4 , X_5 , X_6 , X_7 , X_8 , X_9 , or X_{10} of A or C, and the remaining positions that do not have the covalently bound A and C are occupied by a hydrogen, a halogen, or a cyano substituent;

wherein a and b are each 0 or any positive integer, and a and b is the same or different; and

when a or b is 0 or 1, then R_1 and R_2 are each , and
when a or b is greater than or equal to 2, then R_1 and R_2 is selected from the group consisting of:



are the same or different.

- 14) The material of Claim 11, wherein the material is essentially exoergic.
- 15) The material of Claim 11, wherein the material is essentially isoergic.
- 16) The material of Claim 11, wherein the material generates multiple excitons.
- 17) The material of Claim 11, wherein the material is selected from the group consisting of: pentacene-hexacene, 22'BP, pentacene-tetracene, an oligomer of 1-10 tetracenes, a polymer of 11-200 tetracenes, an oligomer of 1-10 pentacenes, a polymer of 11-200 tetracenes, and a hetero polymer of pentacenes, tetracenes, and/or hexacenes of 1-200 monomers in length, and any combinations thereof.
- 18) An electronic, optical, or electrooptical component or device comprising a material of Claim 1.
- 19) An electronic, optical, or electrooptical component or device comprising a material of Claim 11.
- 20) Use of the material of Claim 1 in an electronic, optical, or electrooptical component or device.
- 21) Use of the material of Claim 11 in an electronic, optical, or electrooptical component or device.

1/100

FIG. 1

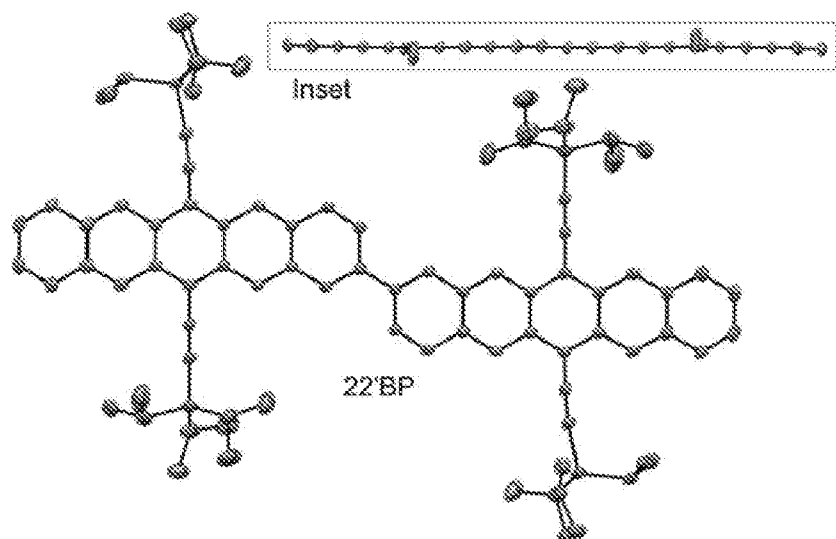


FIG. 2

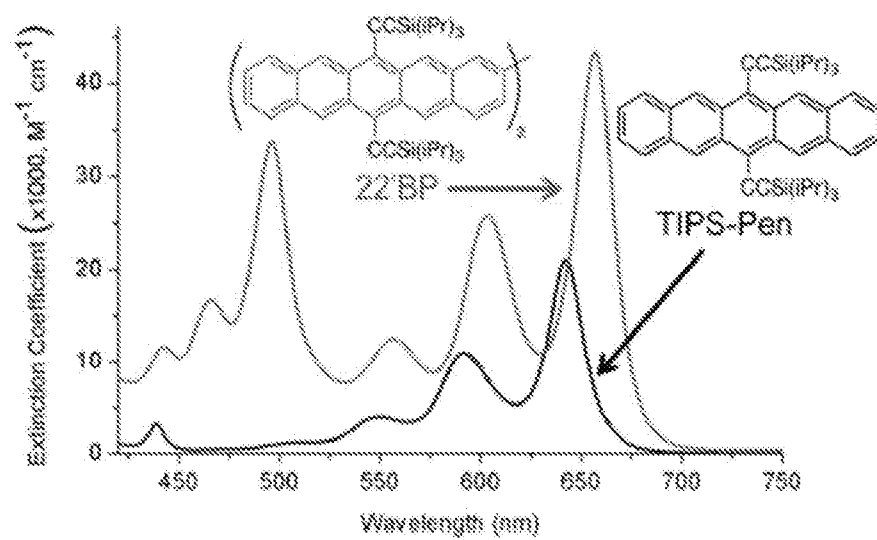


FIG. 3

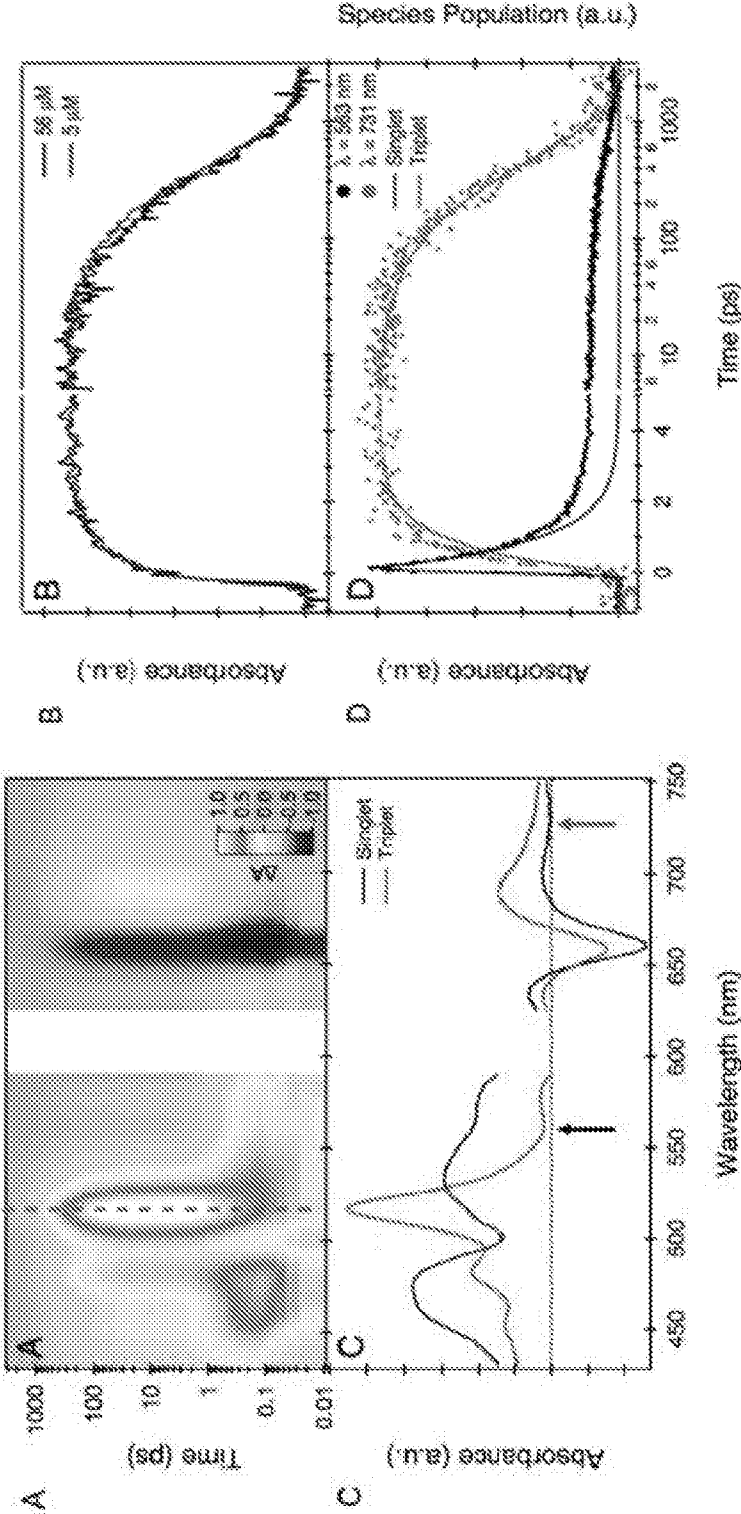


FIG. 4

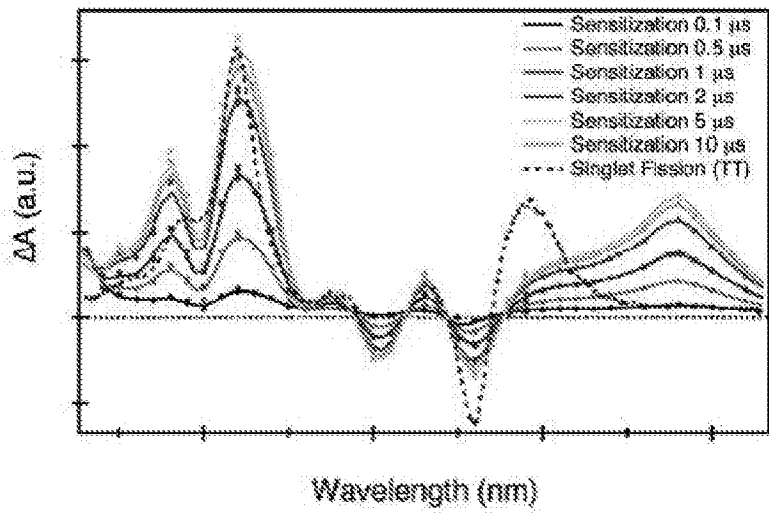
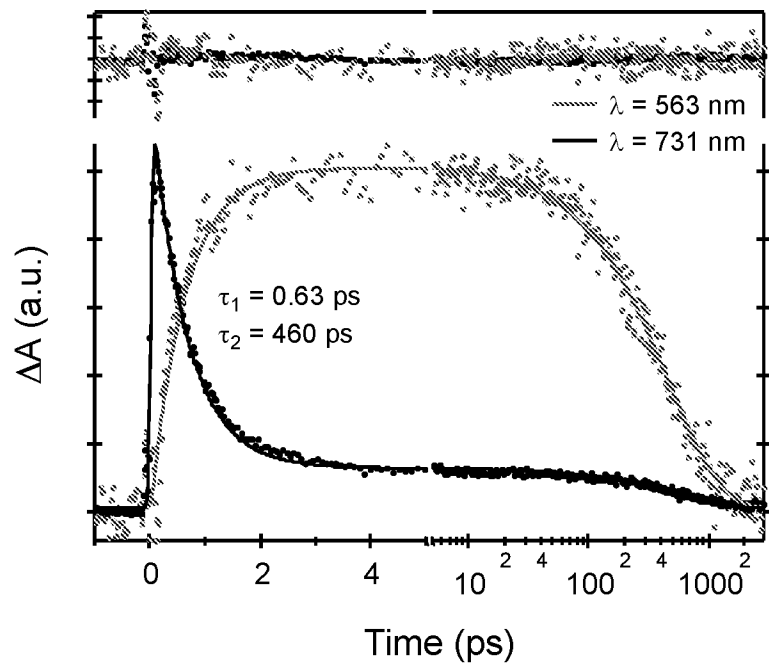


FIG. 5



4/100

FIG. 6

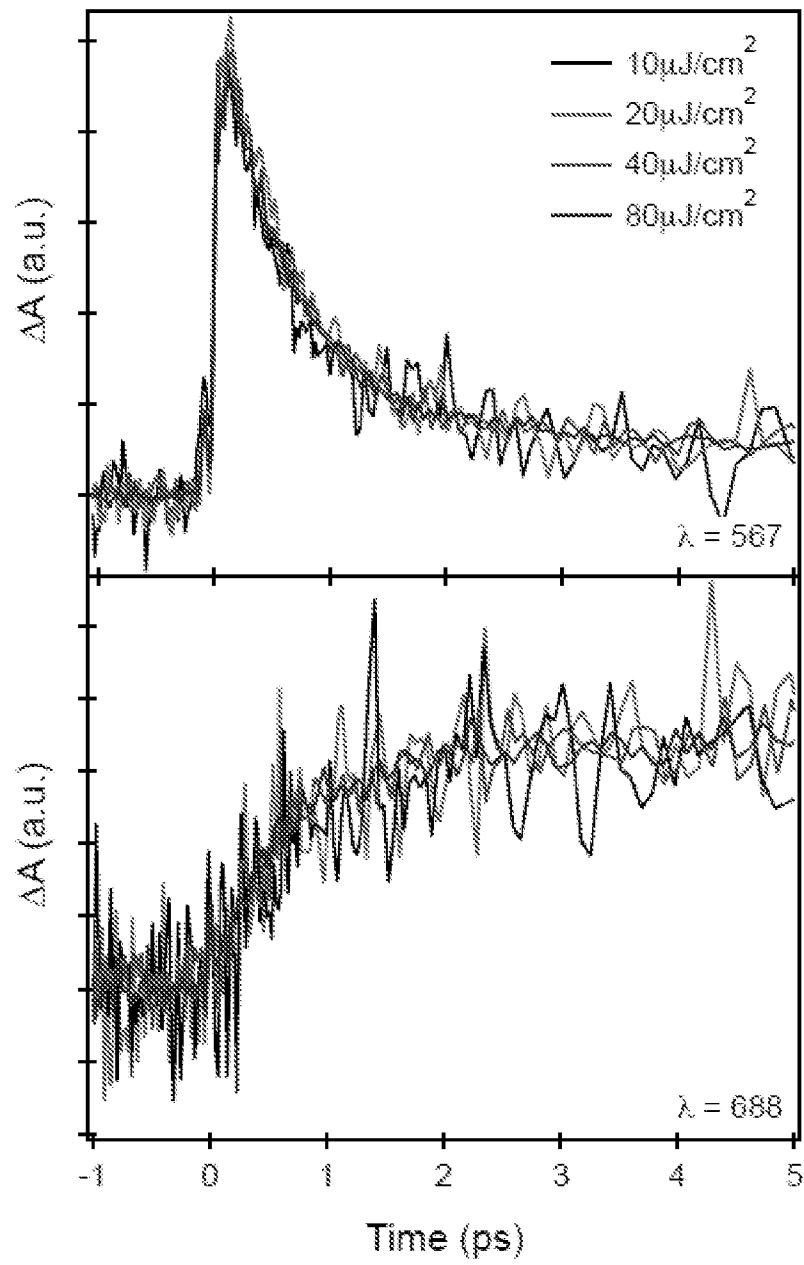
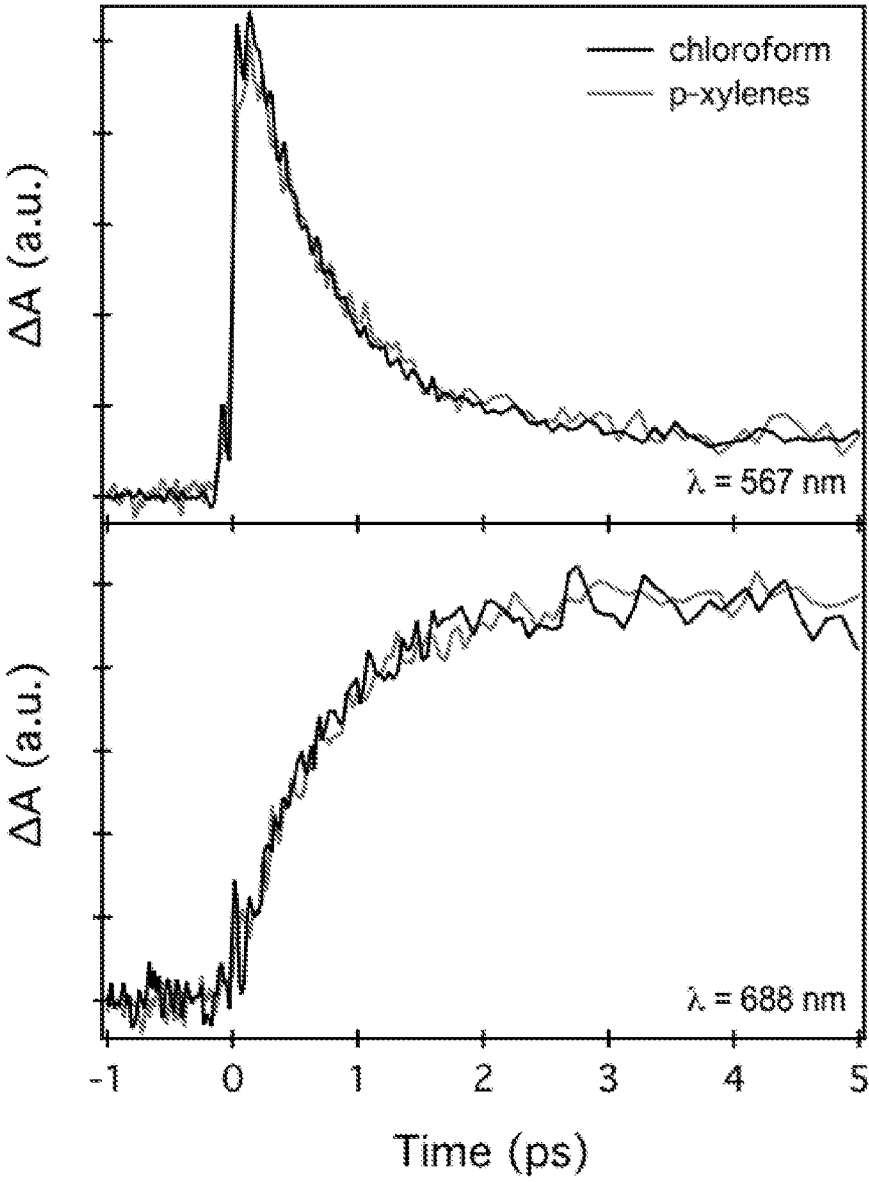


FIG. 7



6/100

FIG. 8

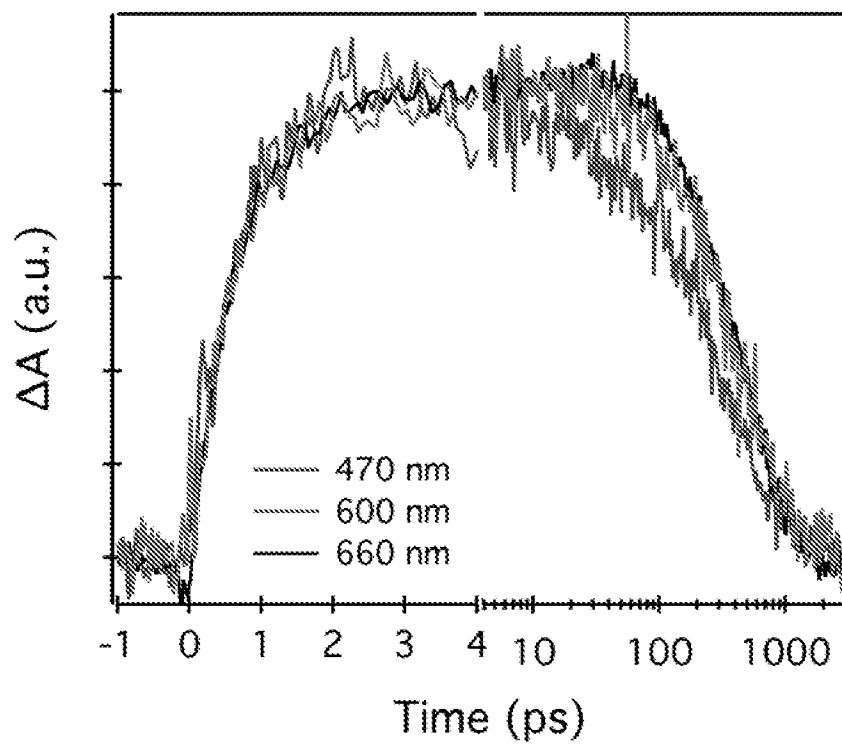
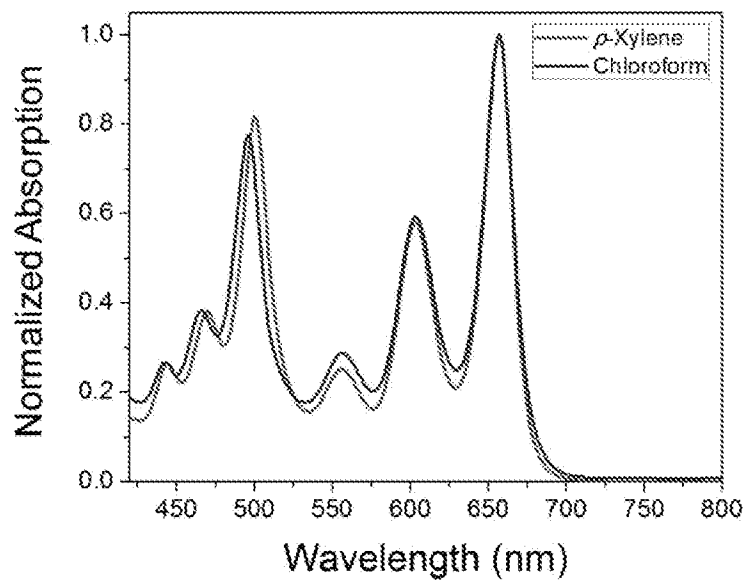


FIG. 9



7/100

FIG. 10

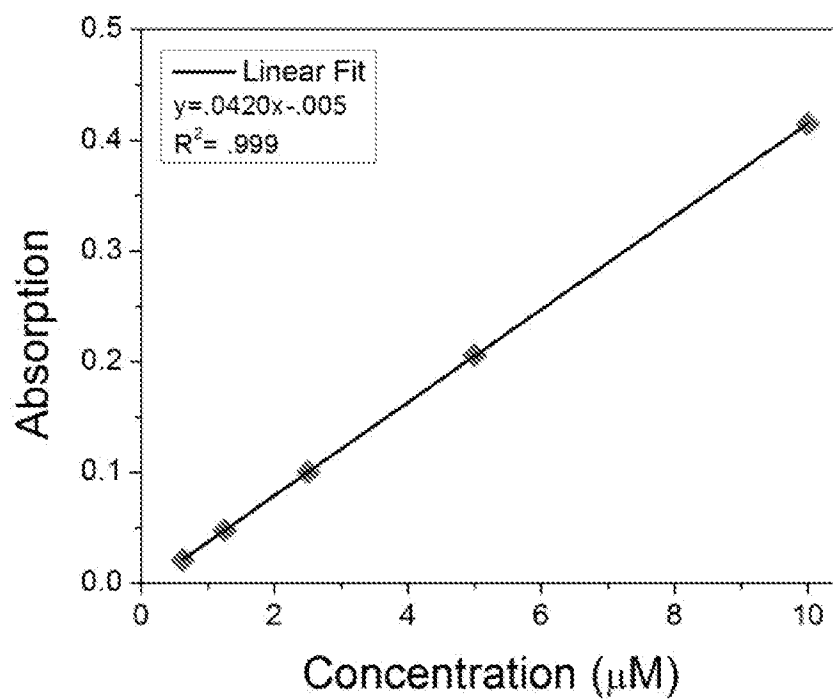


FIG. 11

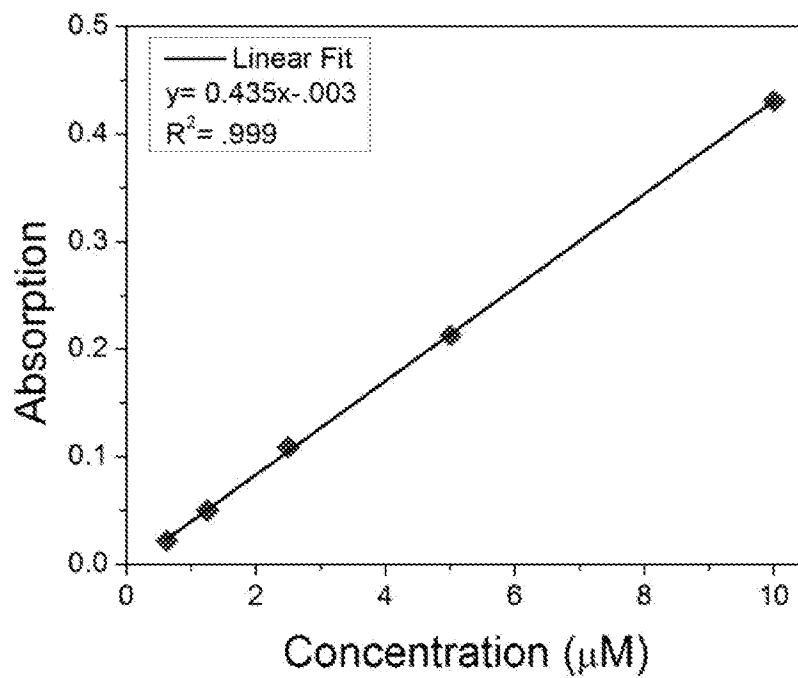


FIG. 12

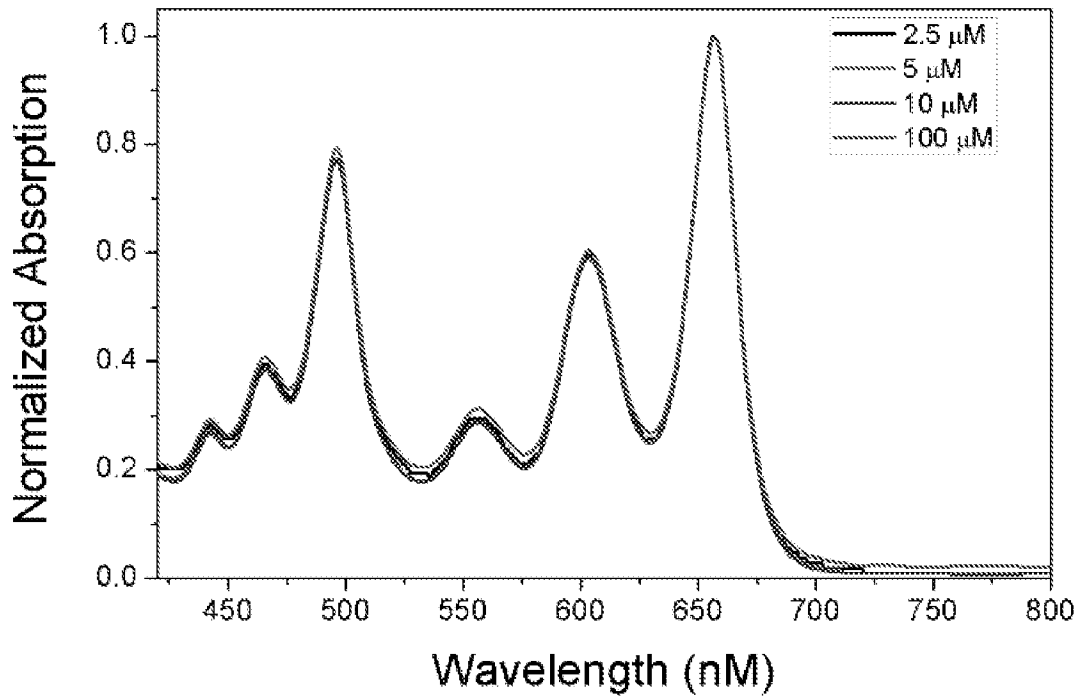
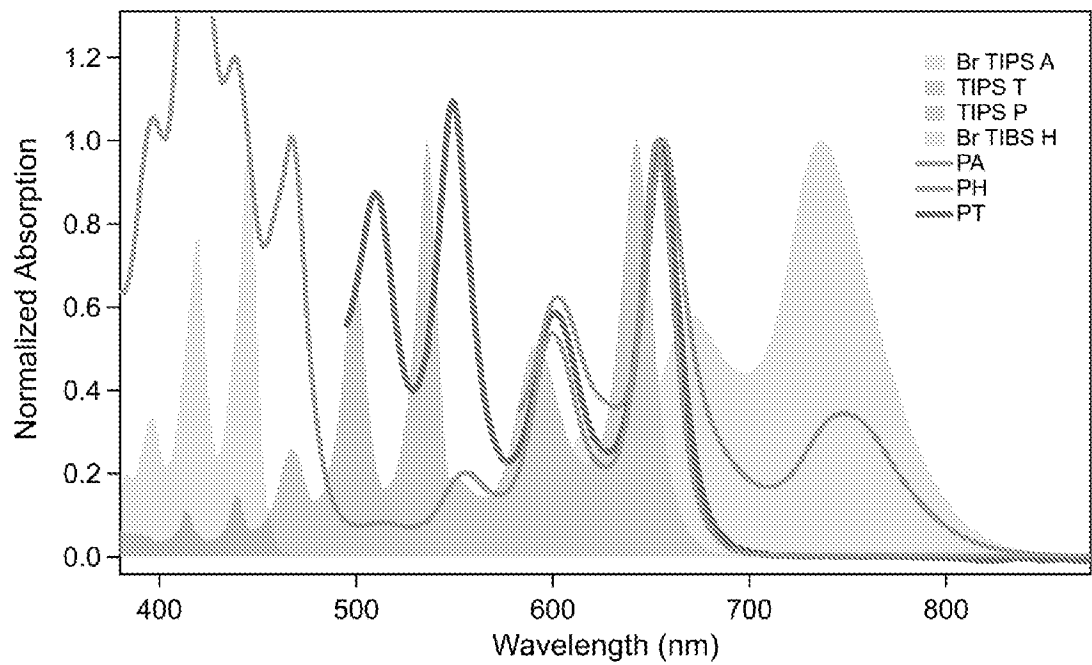
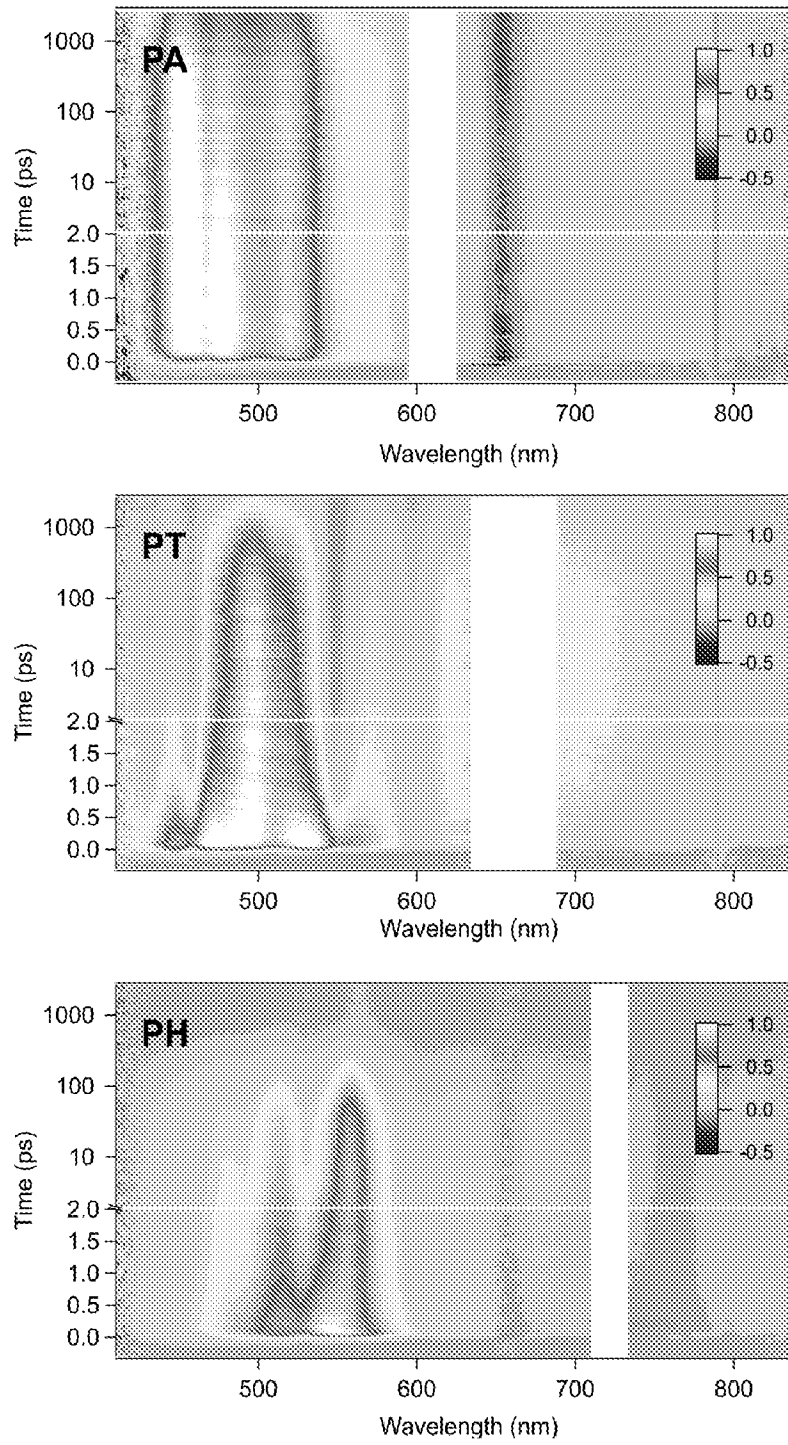


FIG. 13



9/100

FIG. 14



10/100

FIG. 15

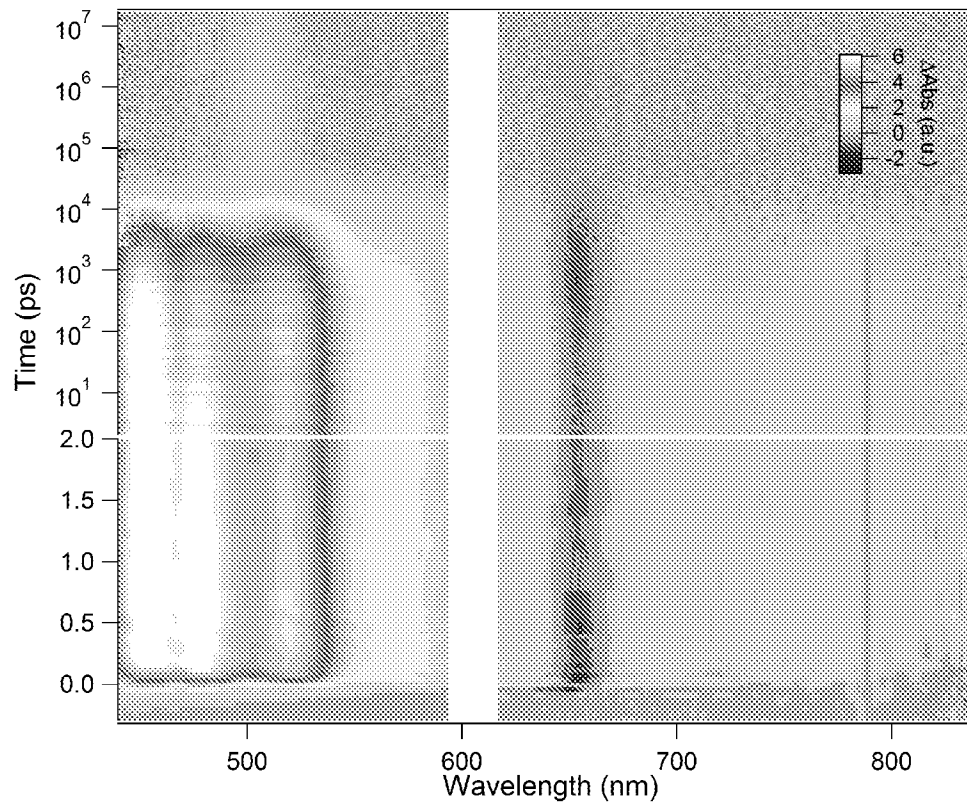


FIG. 16

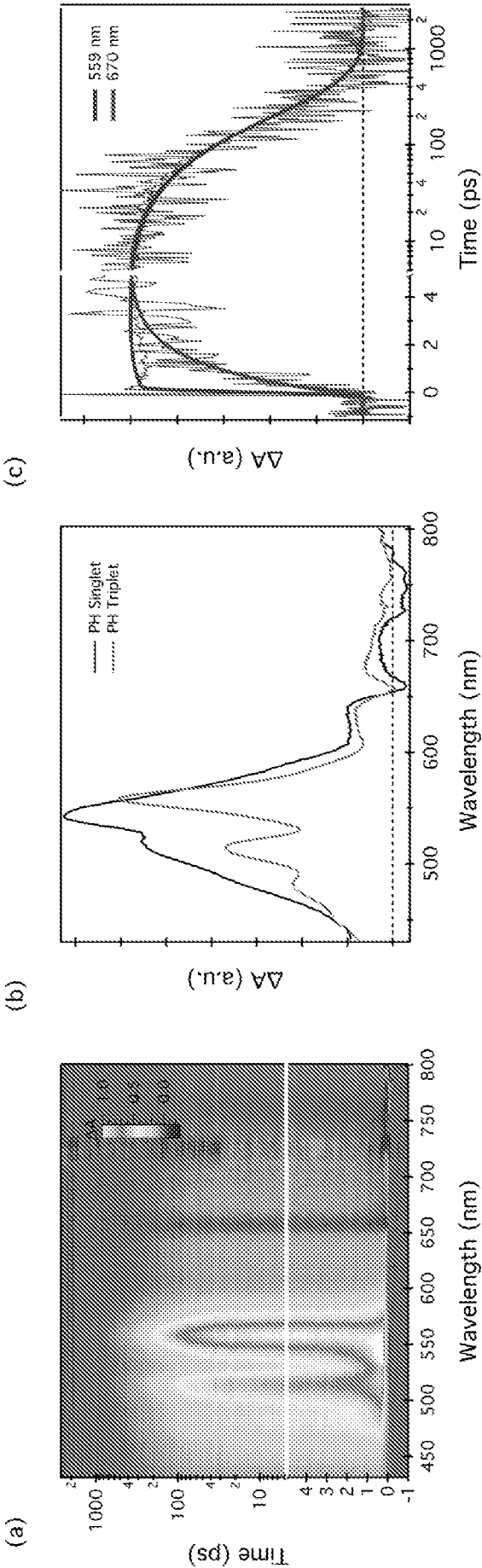


FIG. 17

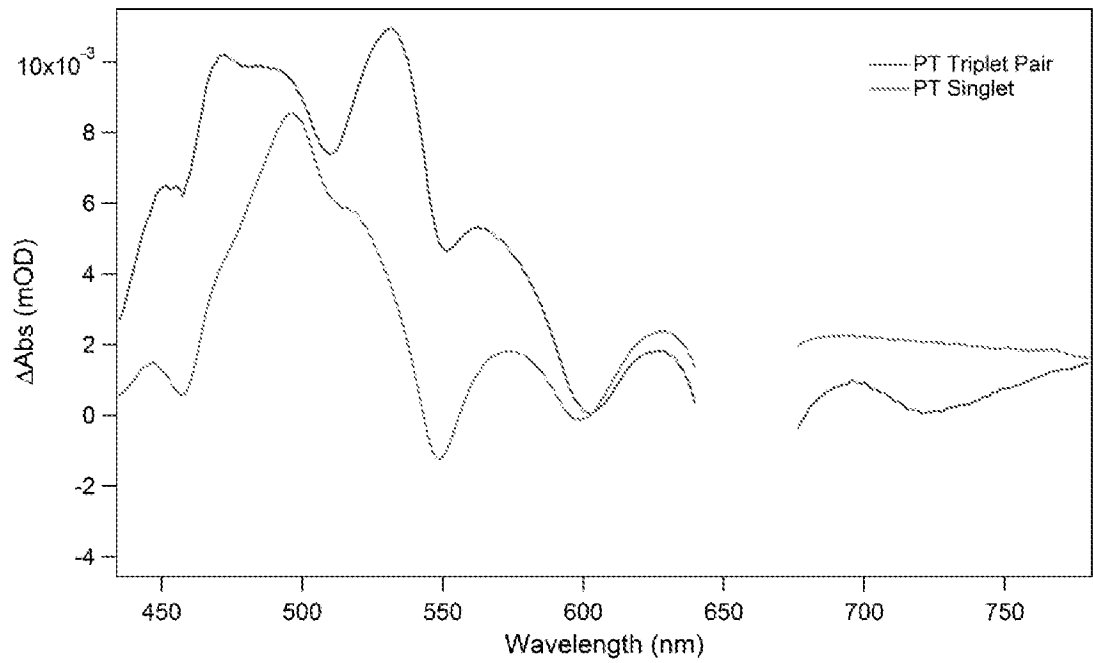
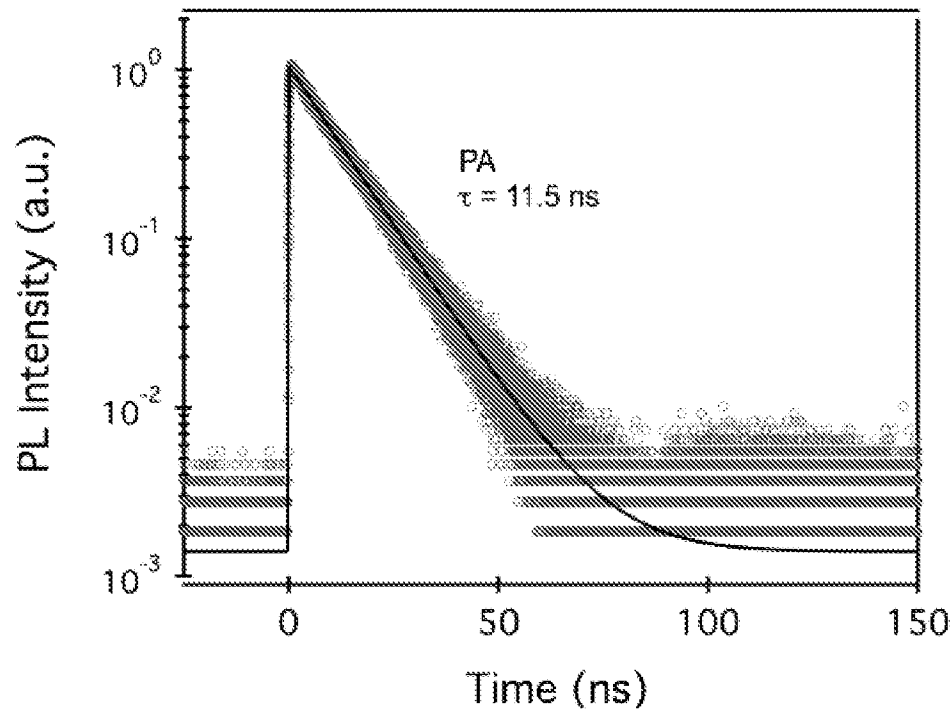


FIG. 18



13/100

FIG. 19

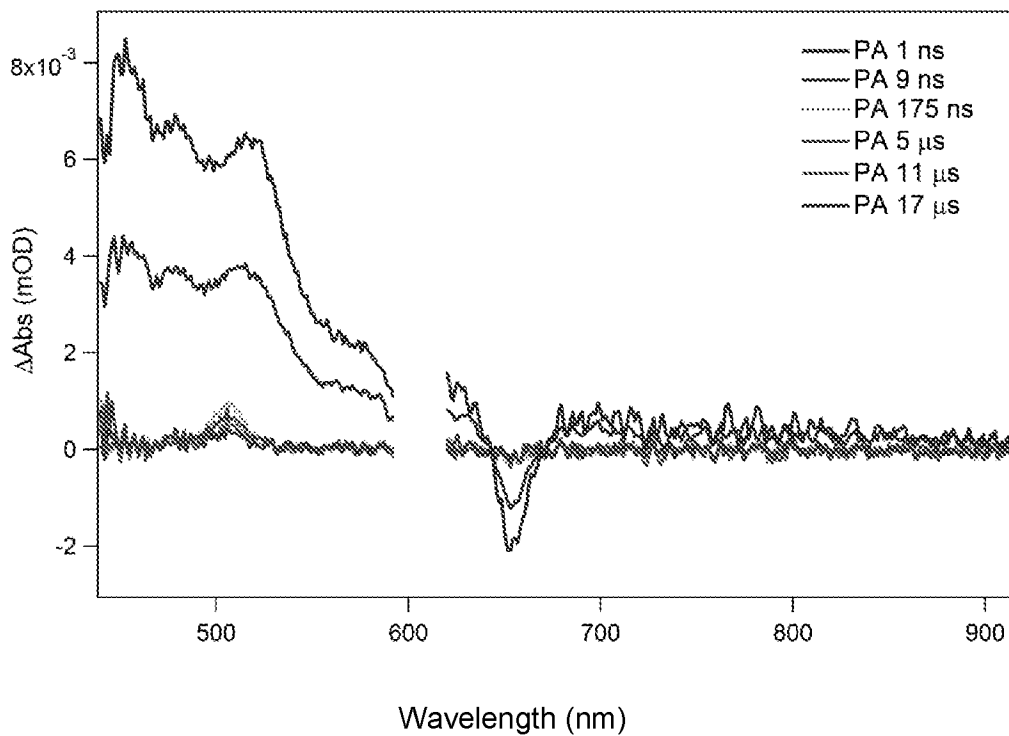
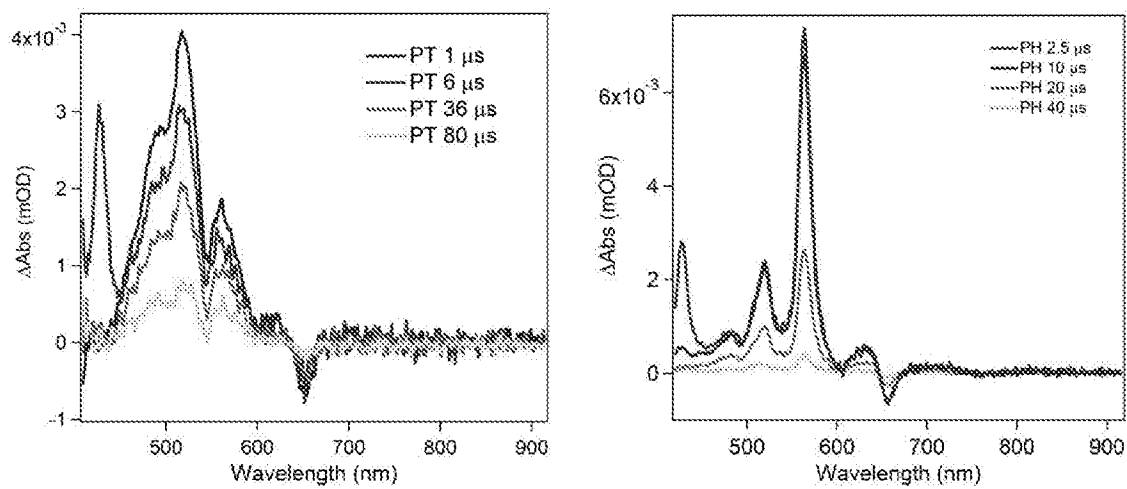
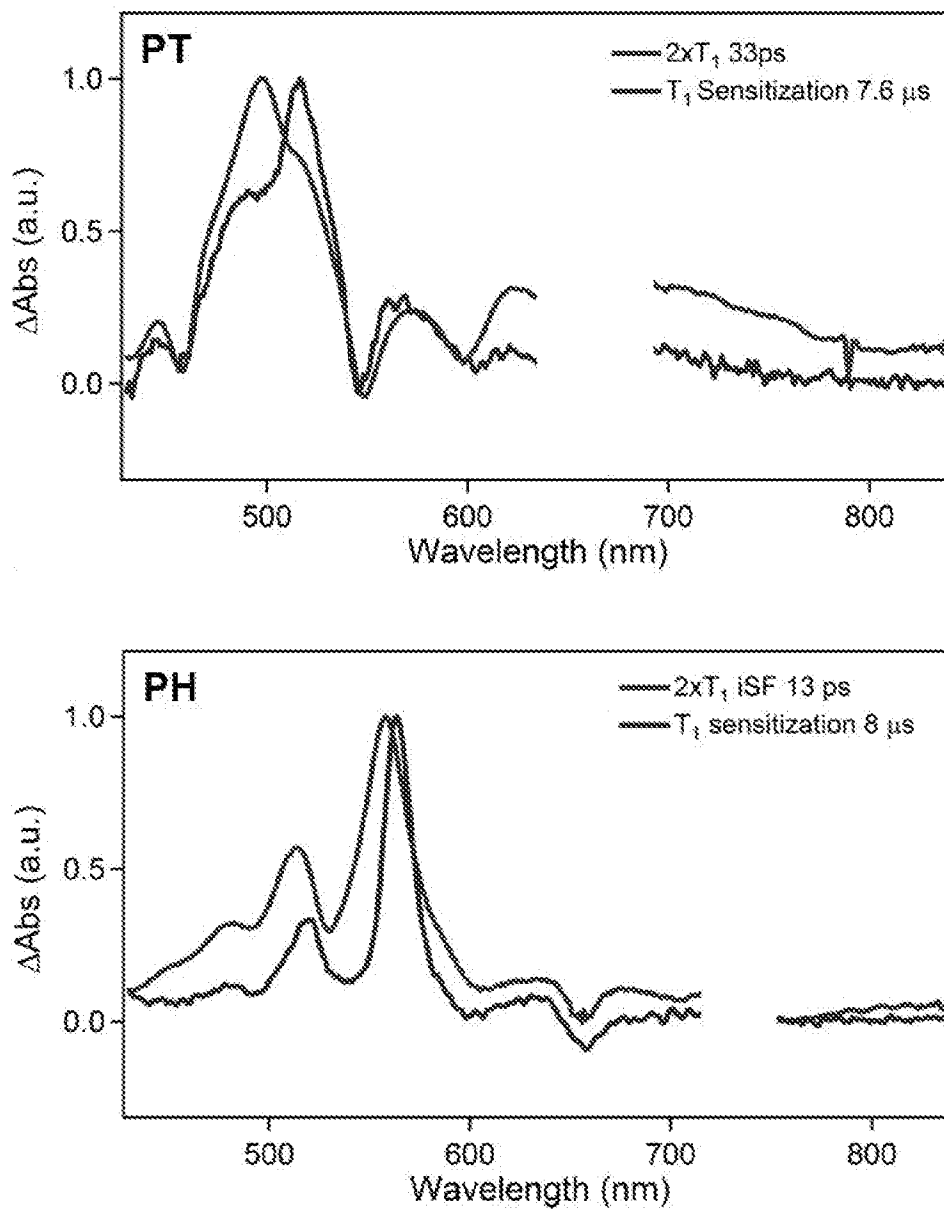


FIG. 20



14/100

FIG. 21



15/100

FIG. 22

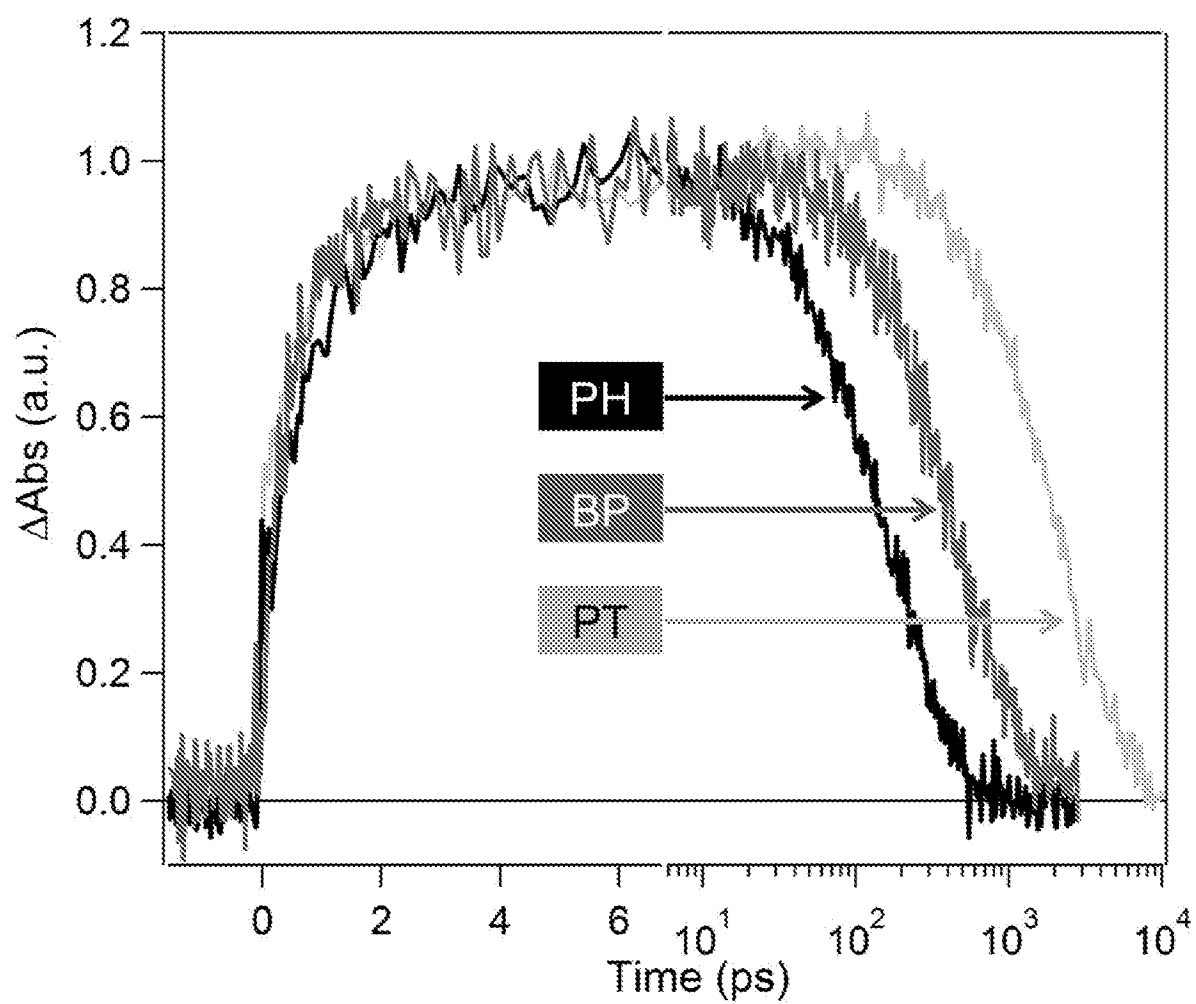


FIG. 23

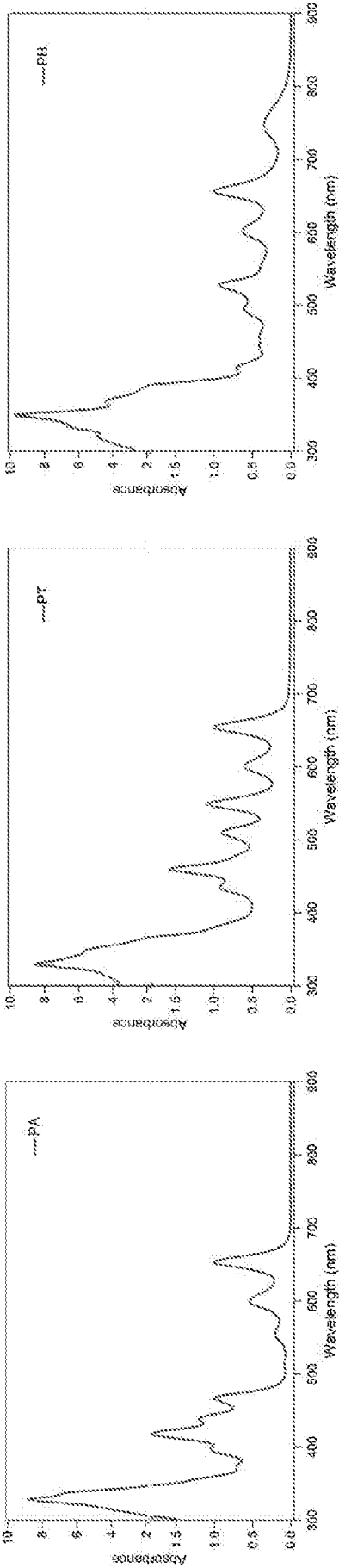
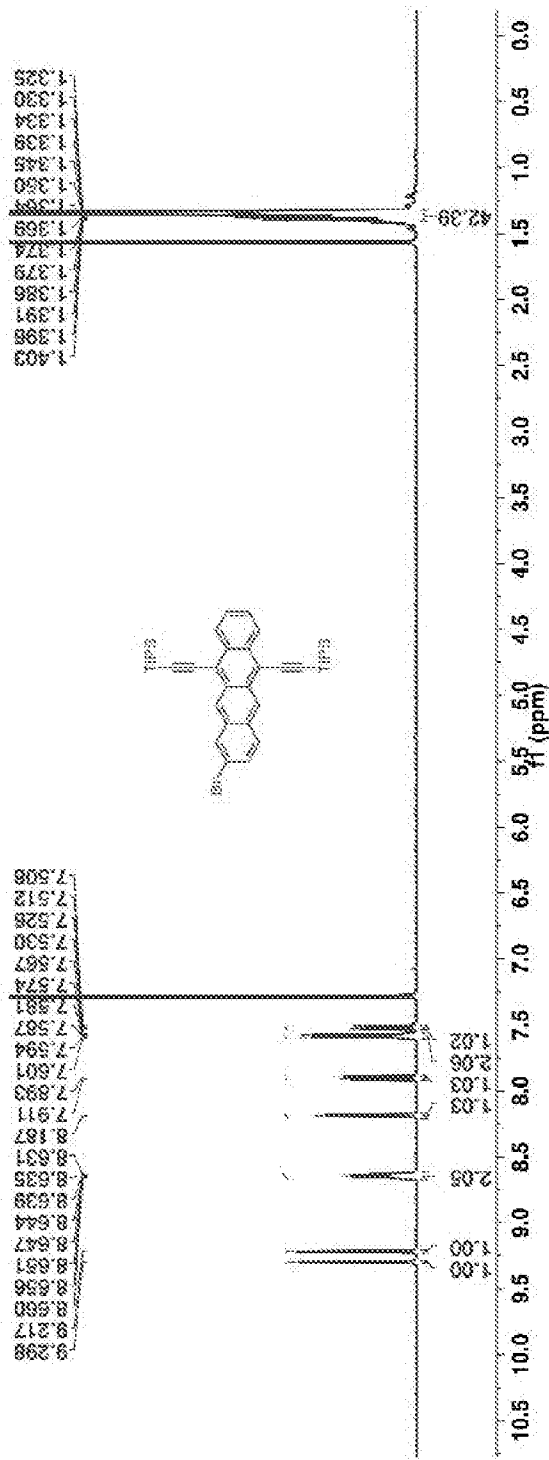


FIG. 24A



18/100

FIG. 24B

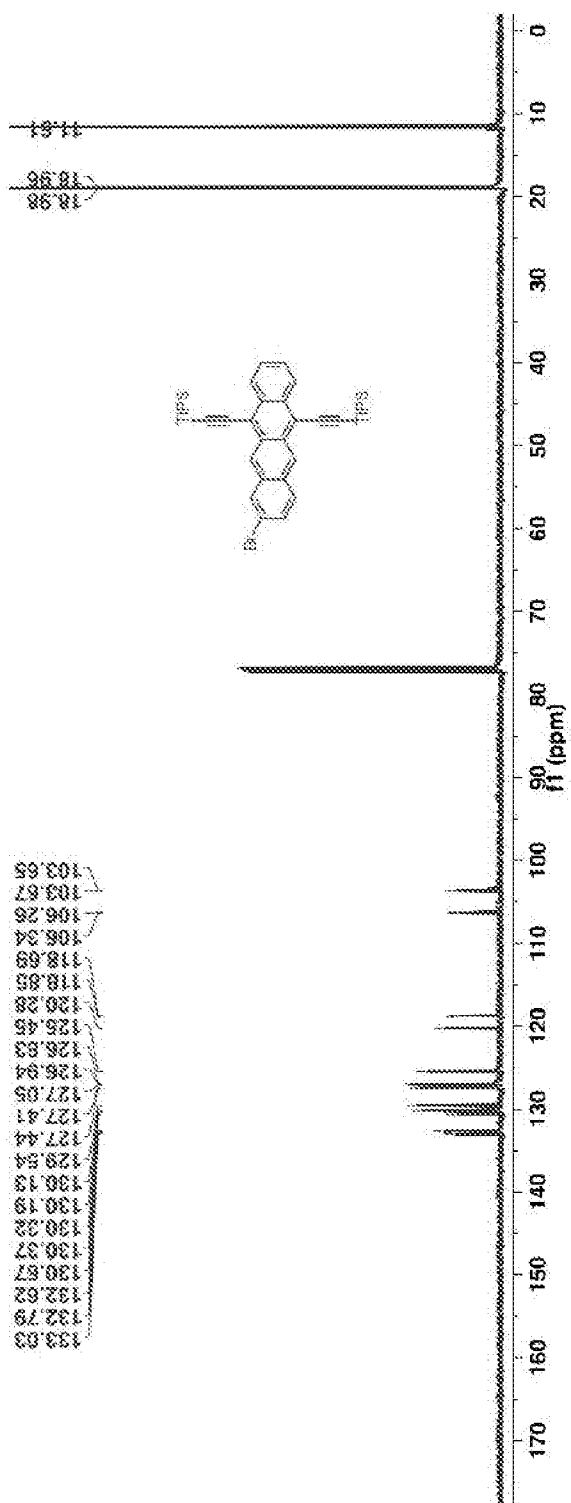
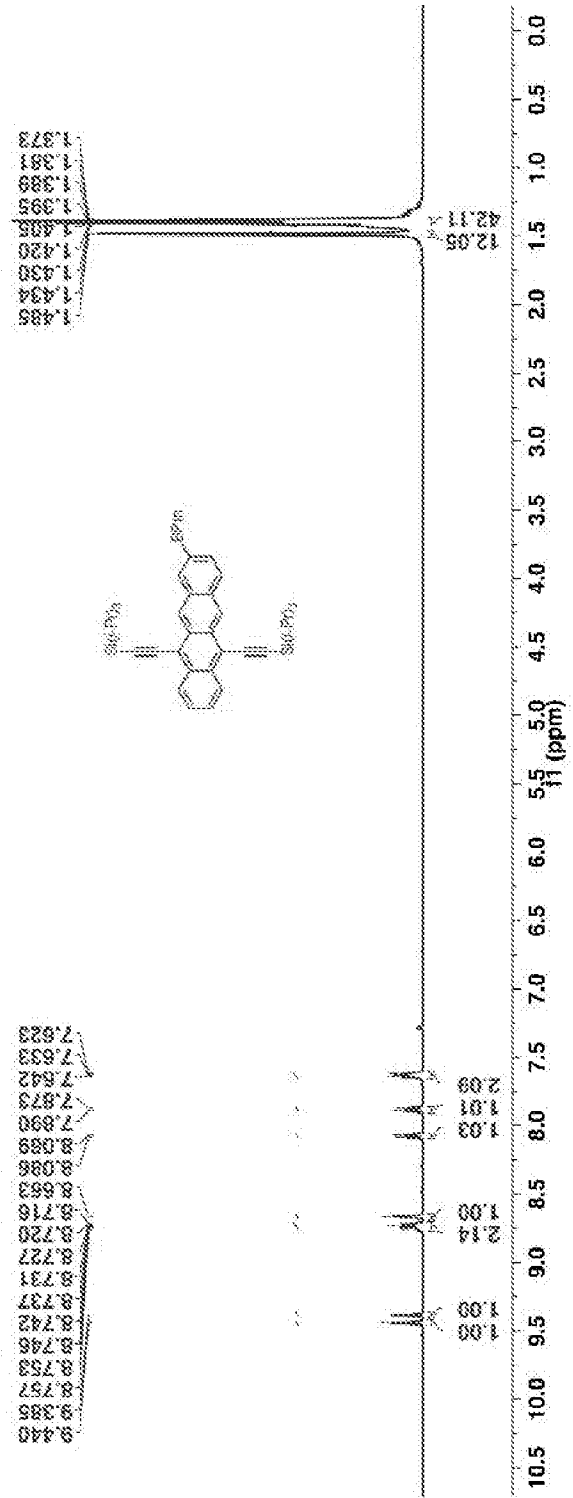


FIG. 25A



20/100

FIG. 25B

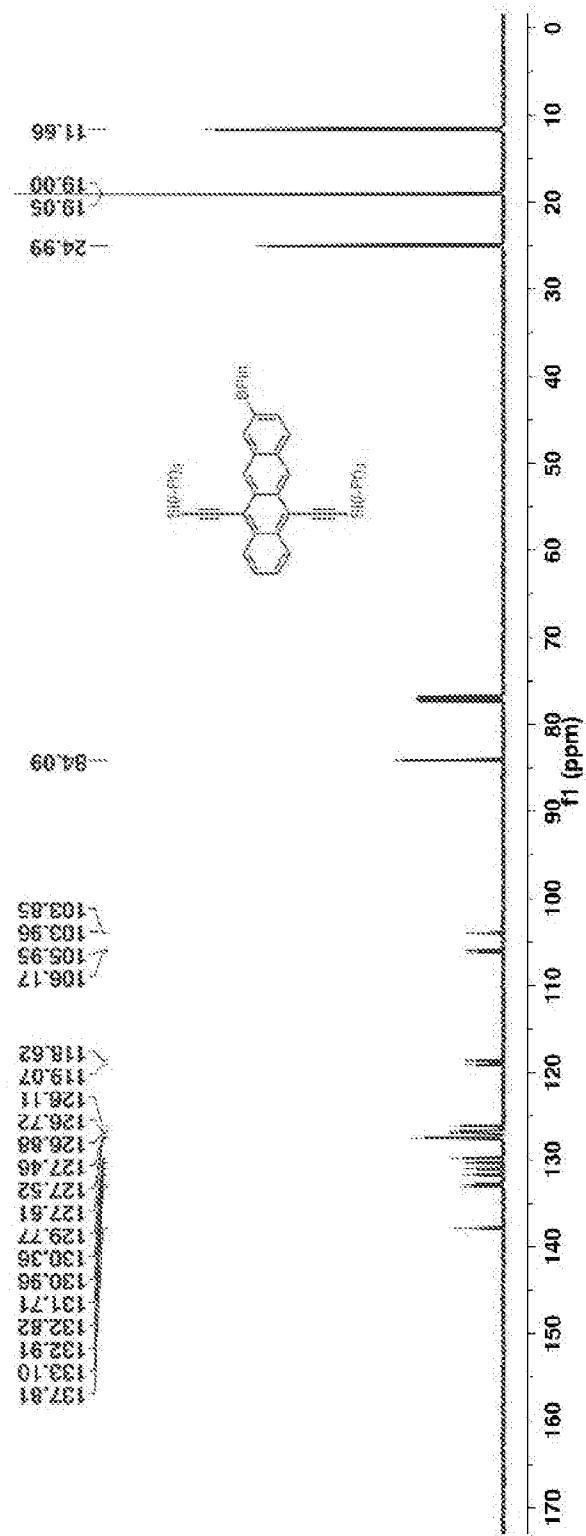


FIG. 26A

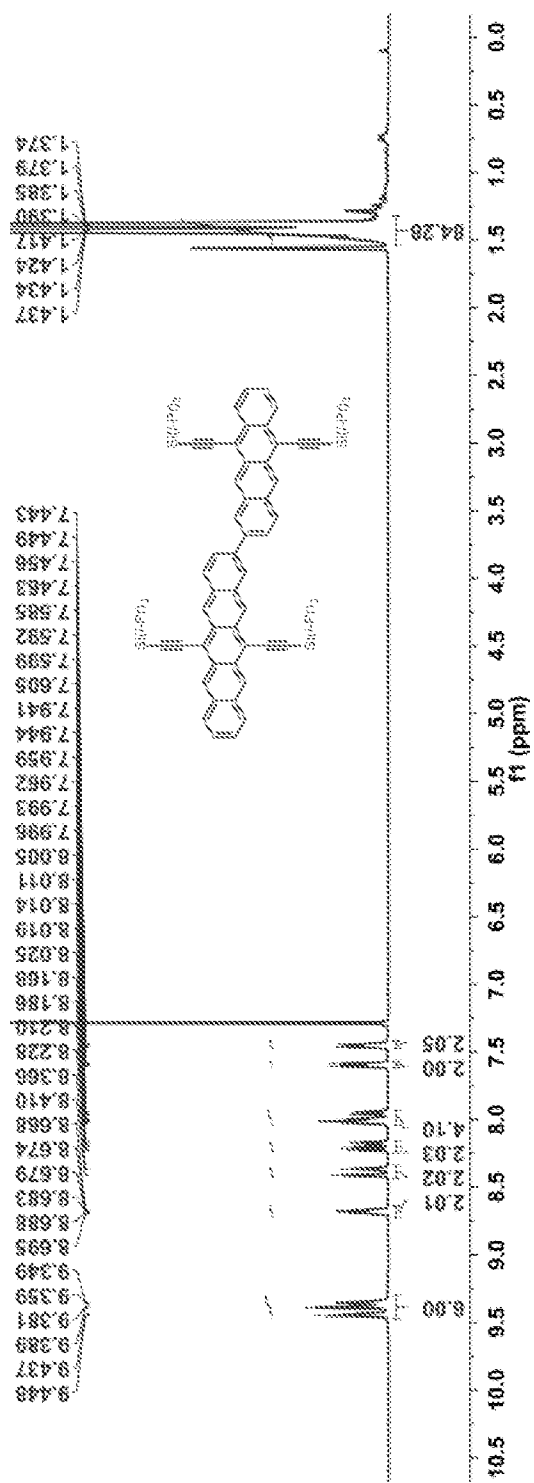


FIG. 26B

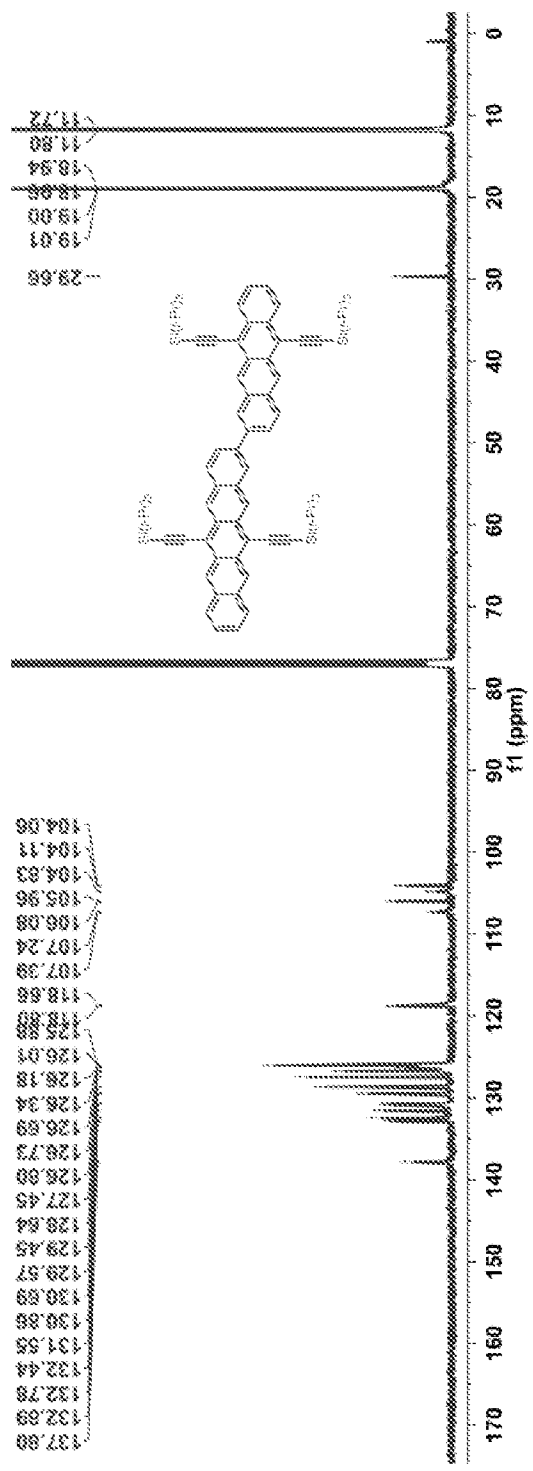


FIG. 27A

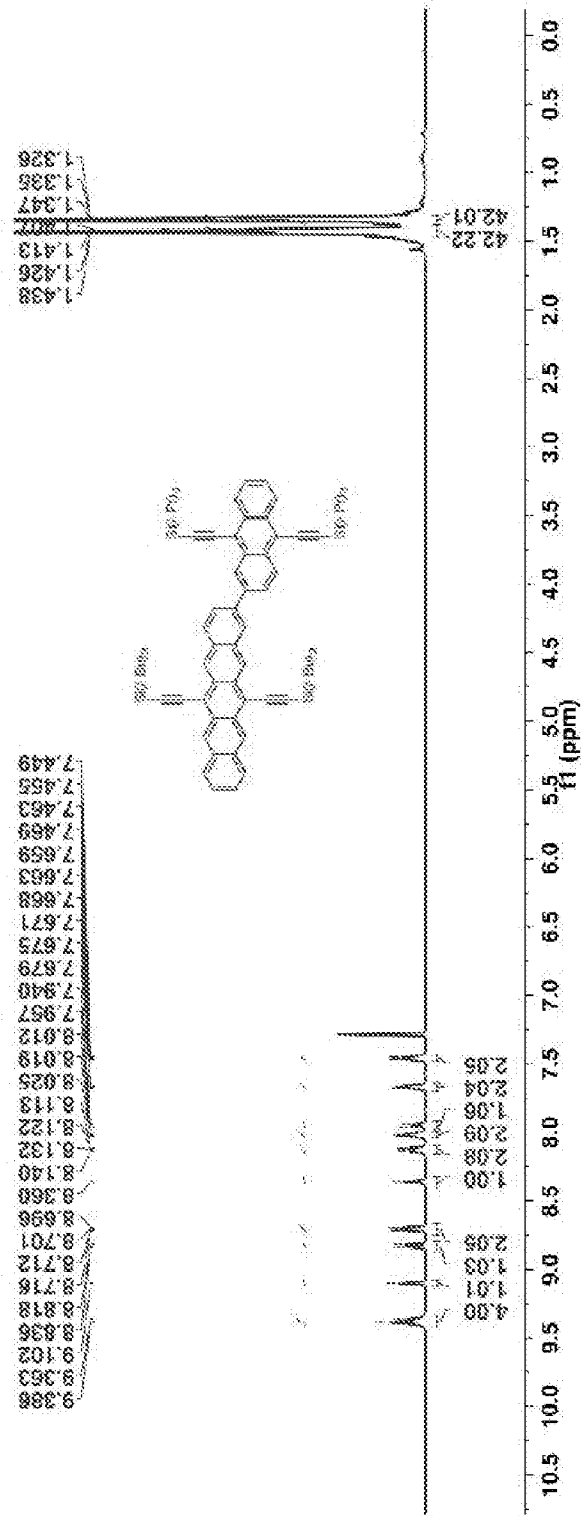
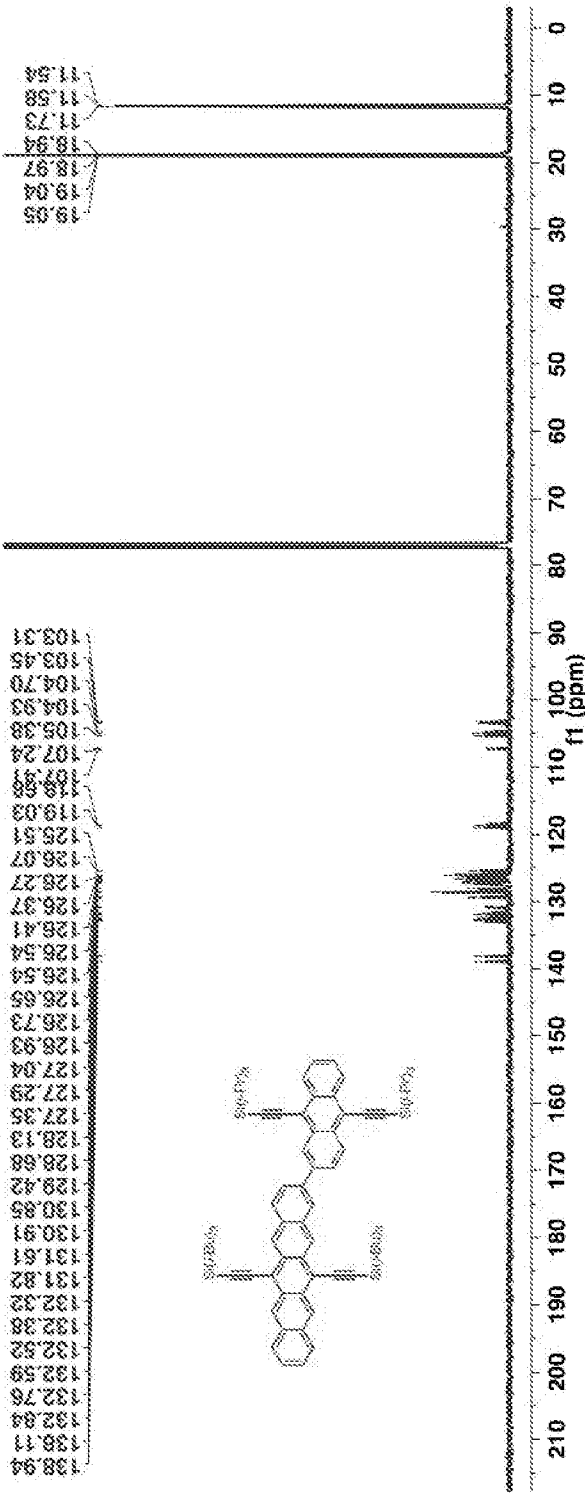
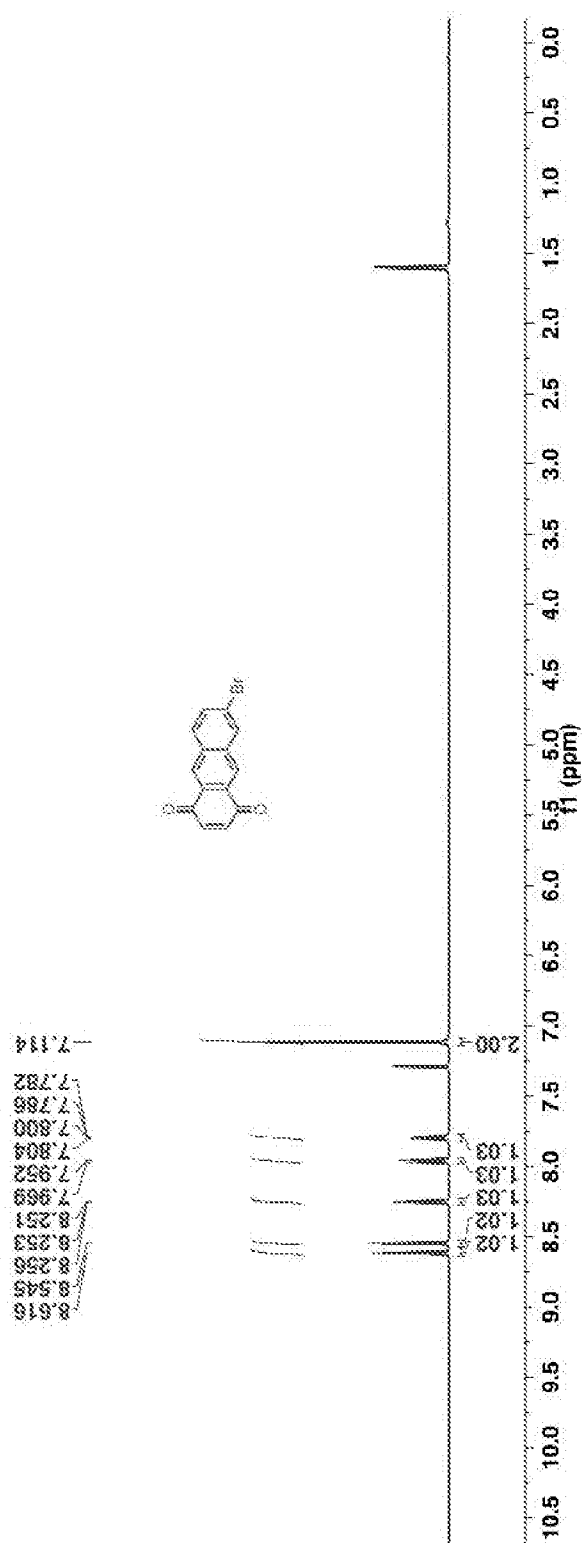


FIG. 27B



25/100

FIG. 28A



26/100

FIG. 28B

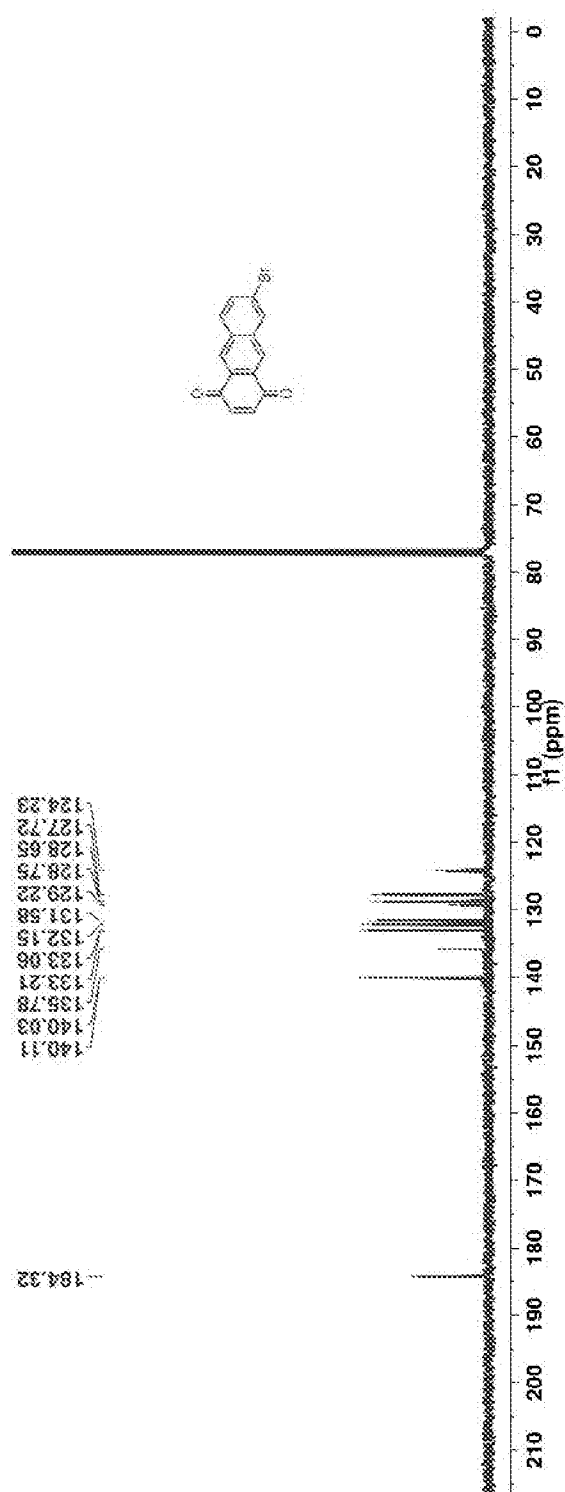


FIG. 29A

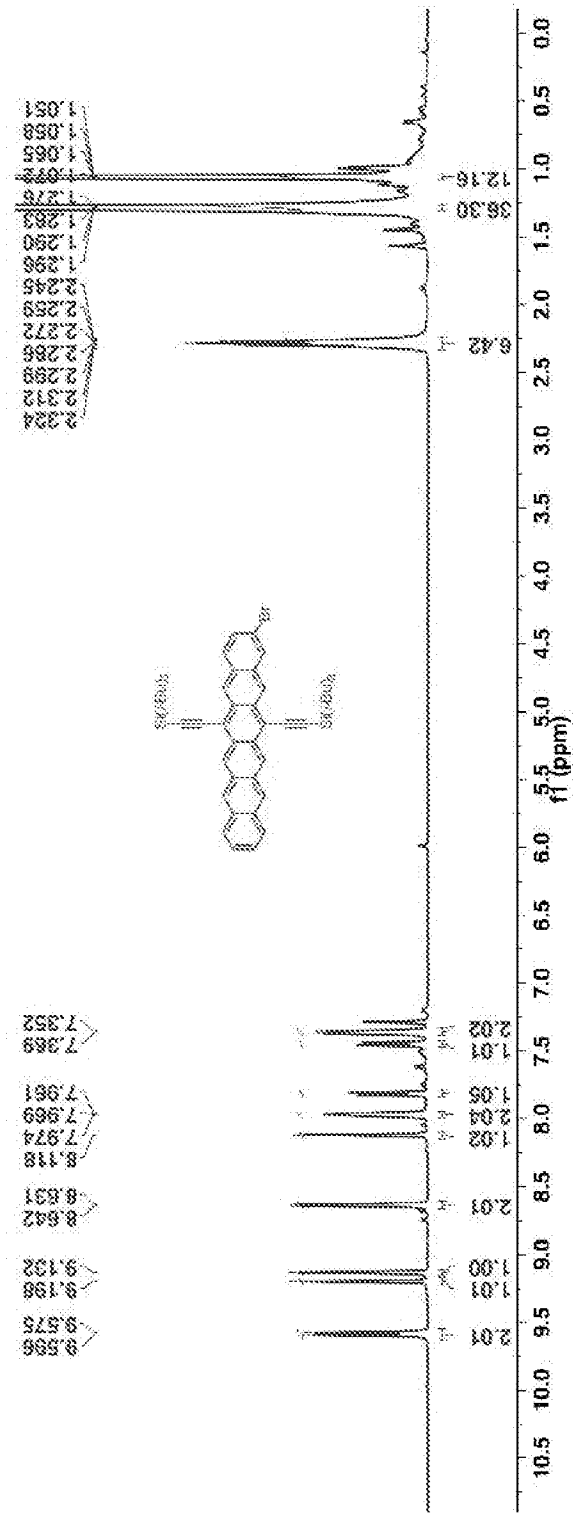


FIG. 29B

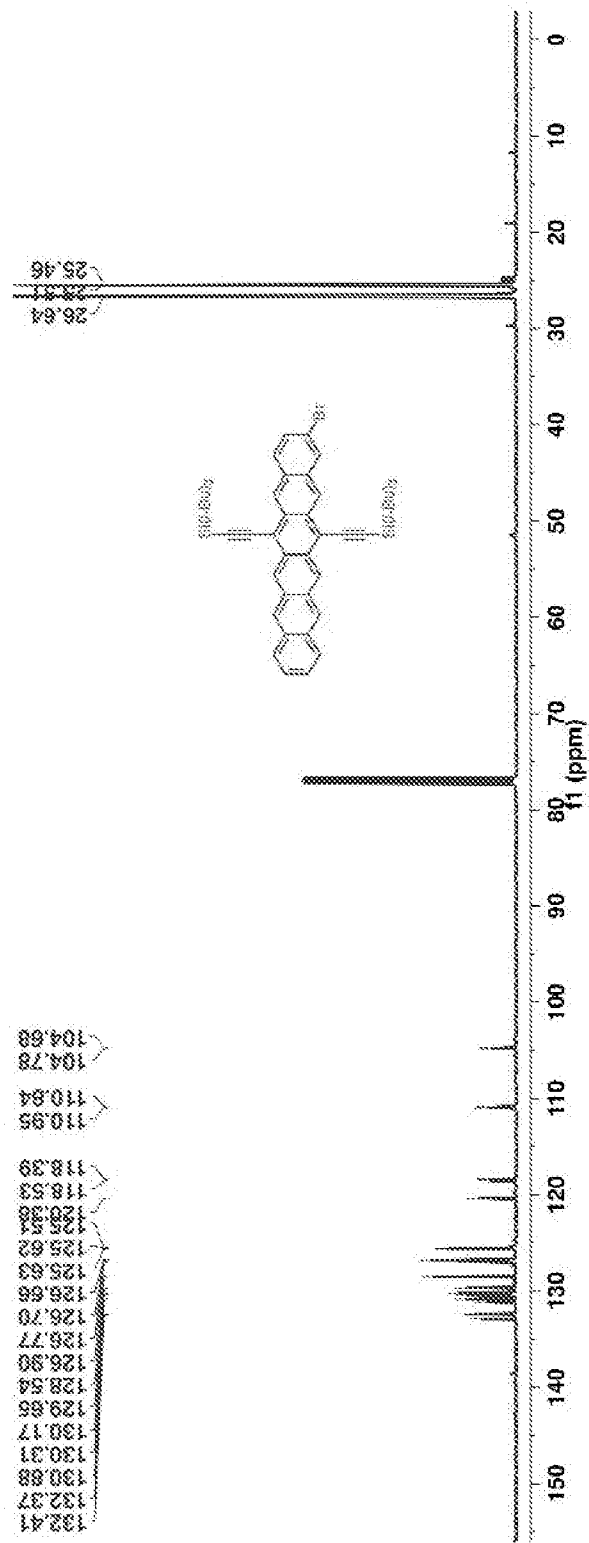
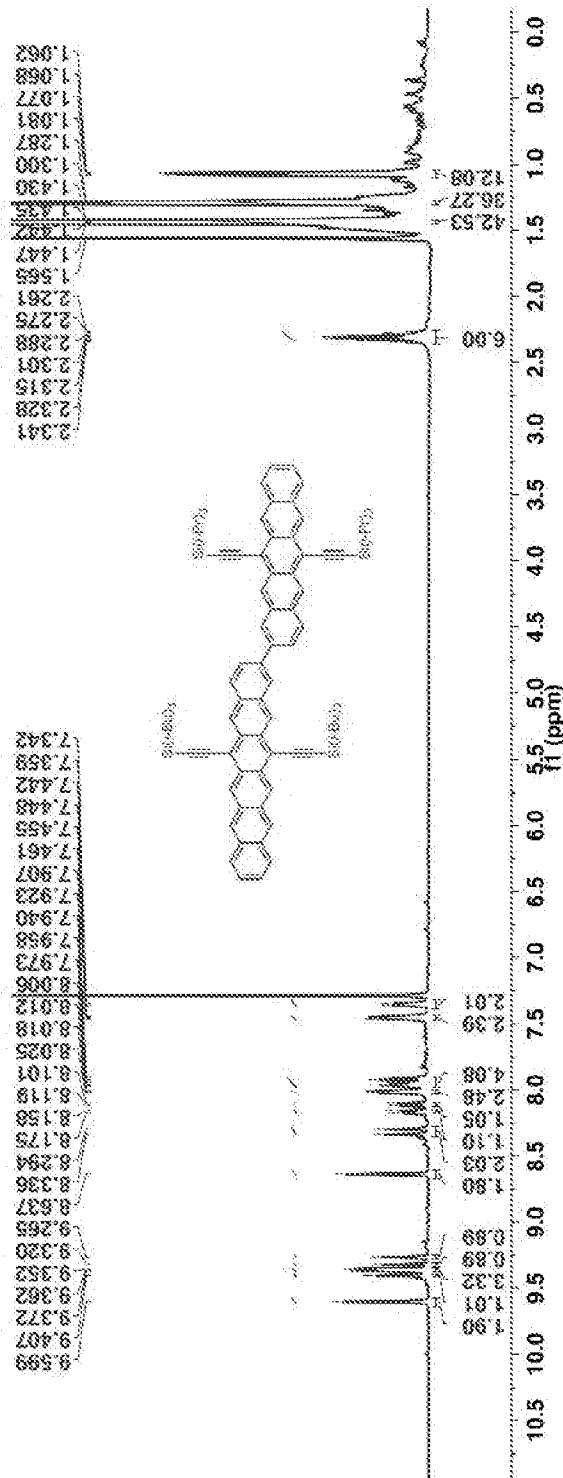


FIG. 30A



30/100

FIG. 30B

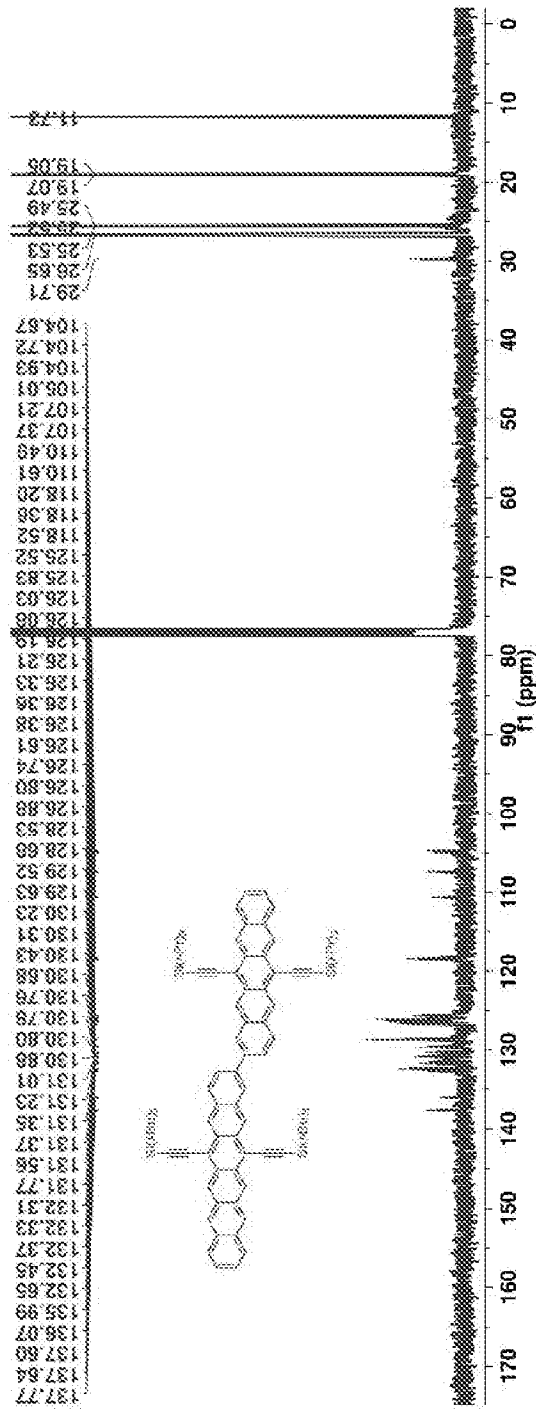


FIG. 31

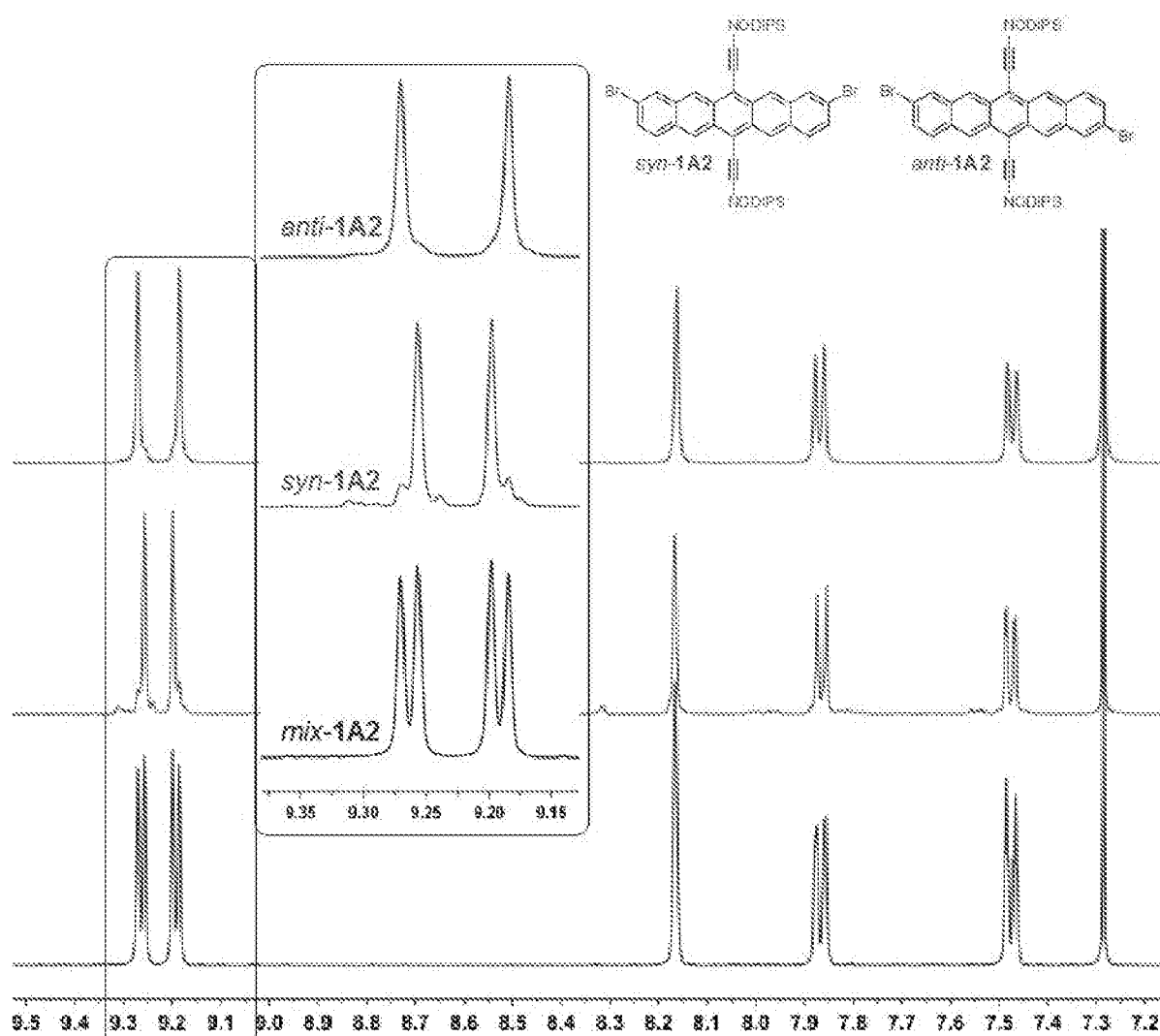
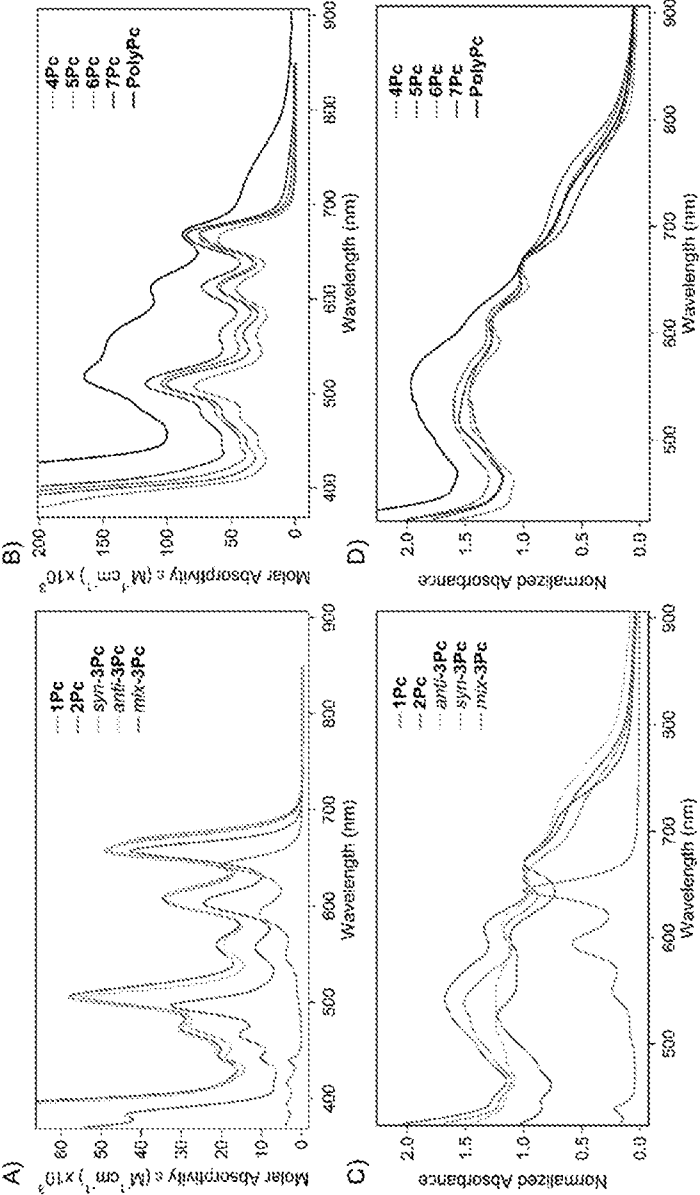


FIG. 32



33/100

FIG. 33A

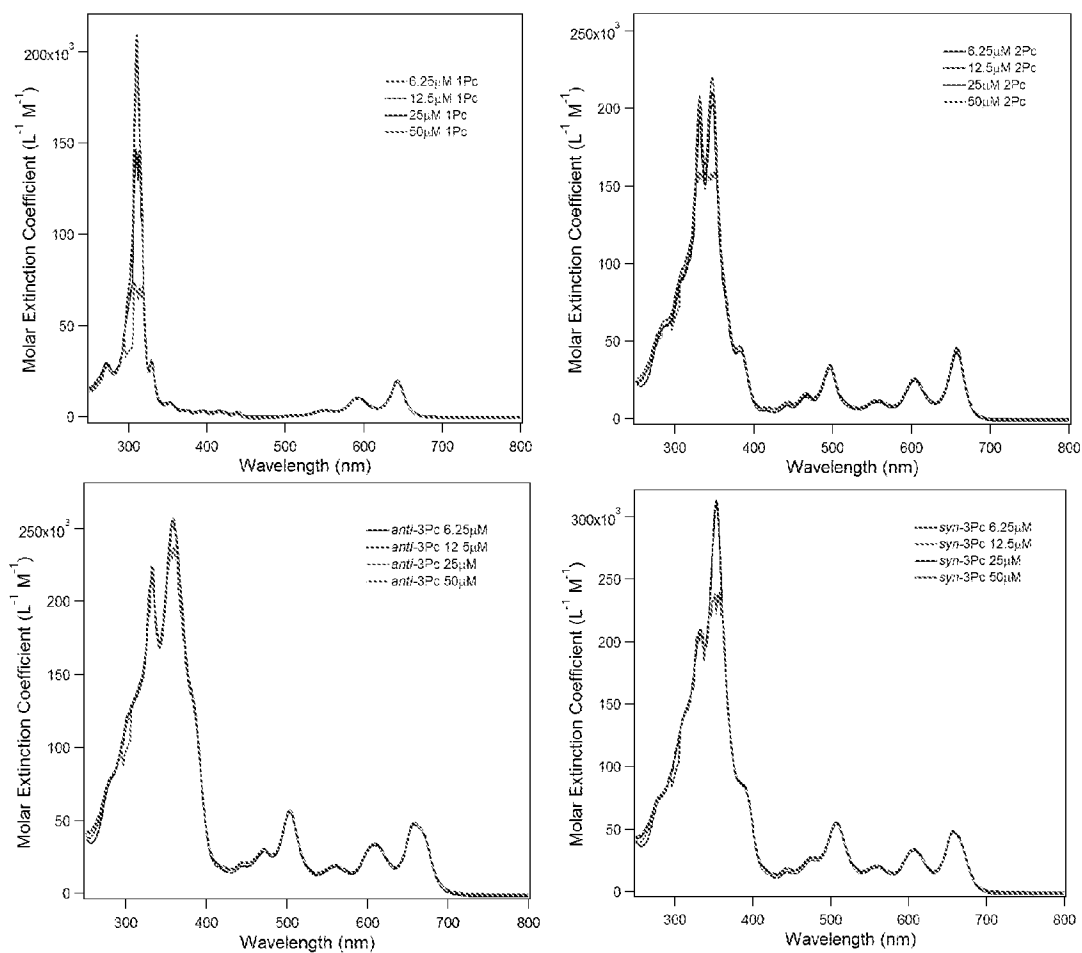
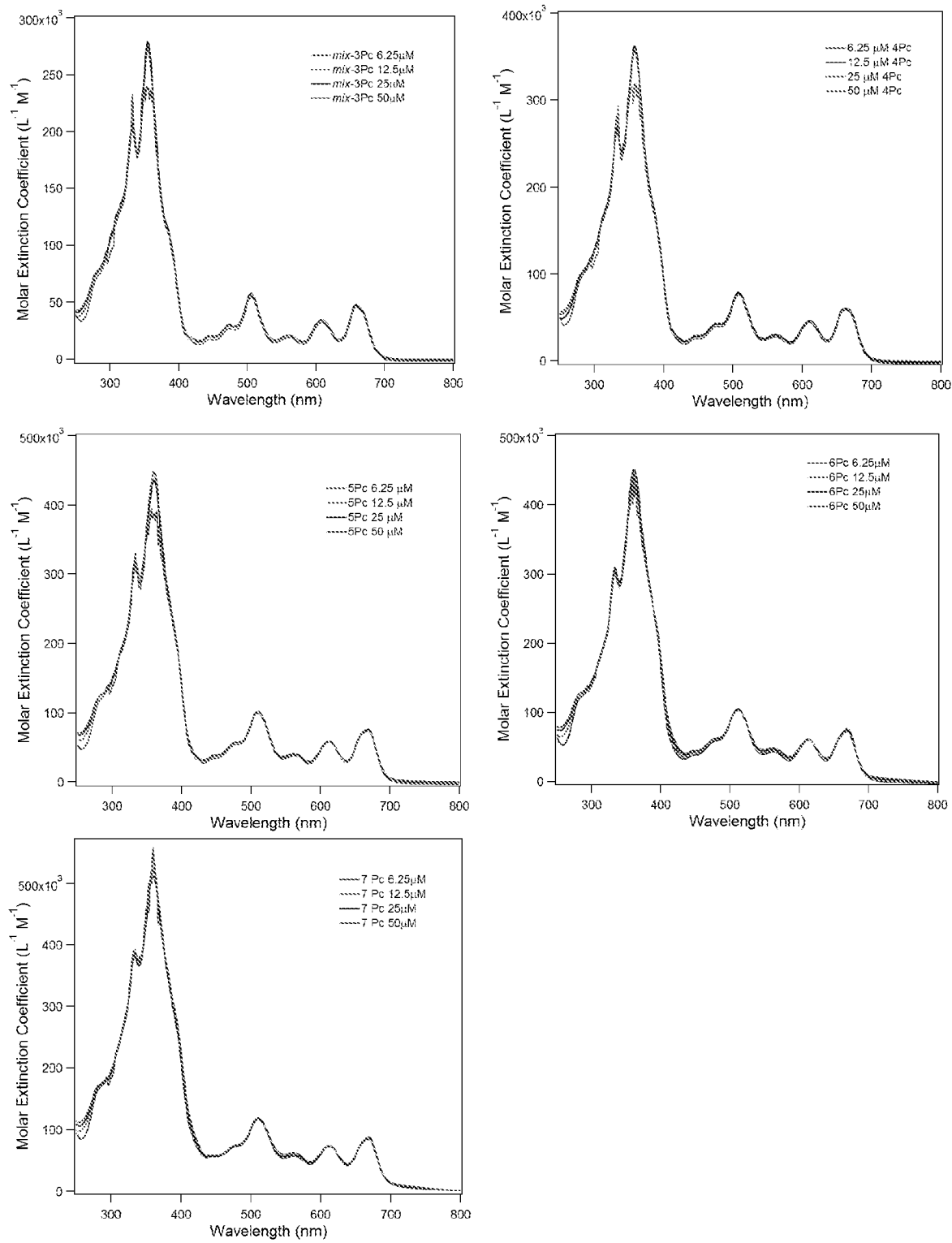


FIG. 33B



35/100

FIG. 34A

atom	x	y	z
C1	0.0614752681	-0.0213004662	0.0742138490
C2	0.0877178925	-0.0352050930	1.4971101911
C3	1.2984201134	-0.1632977385	2.2086594281
C4	1.3416218128	-0.1792523734	3.5976992747
C5	2.5726330549	-0.3100990136	4.3214916599
C6	2.5865350268	-0.3233947625	5.6870175180
C7	1.3662763876	-0.2062807118	6.4252169914
C8	0.1708725251	-0.0795277705	5.7767494897
C9	0.1072887379	-0.0606775515	4.3444899370
C10	-1.0940924975	0.0665067250	3.6558208624
C11	-1.1511345845	0.0835885467	2.2459843840
C12	-2.3863308522	0.2133011136	1.5510942357
C13	-2.4122613664	0.2256069358	0.1269541962
C14	-3.6219486970	0.3515816070	-0.5870030989
C15	-3.6637638391	0.3648233156	-1.9763393748
C16	-4.8938734254	0.4921573288	-2.7022868906
C17	-4.9059050419	0.5026263589	-4.0679753670
C18	-3.6844741271	0.3860681041	-4.8045034362
C19	-2.4899695807	0.2626534773	-4.1539747596
C20	-2.4286819975	0.2467446348	-2.7215475352
C21	-1.2287505712	0.1223513036	-2.0307736500
C22	-1.1734408660	0.1069210971	-0.6210776372
C23	1.2742288604	-0.1344972663	-0.6588798217
C24	2.3146772007	-0.2314065759	-1.2949598667
Si25	3.8792545925	-0.3742095103	-2.2572341056
C26	4.0535796475	1.1478632924	-3.3626268019
C27	5.3256097867	-0.4698704308	-1.0450878087
C28	3.8035253574	-1.9413355611	-3.3095978246
C29	-3.6030068395	0.3316081630	2.2770632931
C30	-4.6571002373	0.4340592260	2.8894692477
Si31	-6.2533273918	0.5968062603	3.7946342390
C32	-5.9039180408	0.5562519416	5.6505293892
C33	-7.0542291991	2.2390885503	3.3156242758
C34	-7.3738482819	-0.8447820919	3.3086696925
H35	2.2216447068	-0.2518980951	1.6464027798
H36	3.4961534756	-0.3987345314	3.7565970727
H37	3.5254711973	-0.4232656605	6.2233329524
H38	1.3987044334	-0.2191902641	7.5107189727
H39	-0.7560254567	0.0093576293	6.3360881650
H40	-2.0208082632	0.1552003305	4.2124042982
H41	-4.5460016988	0.4401650073	-0.0262852898
H42	-5.8184854041	0.5804509931	-2.1390834547
H43	-5.8442840488	0.5997848800	-4.6058084599

36/100

FIG. 34B

atom	x	y	z
H44	-3.7154492872	0.3966643701	-5.8901123128
H45	-1.5621303174	0.1741232979	-4.7117857518
H46	-0.3013552657	0.0337670559	-2.5858046307
H47	-5.4267445827	-0.3842935324	5.9444153361
H48	-5.2425823049	1.3762282819	5.9486740172
H49	-6.8345127593	0.6521875709	6.2217395353
H50	-6.4110021259	3.0850998089	3.5777953464
H51	-8.0100343988	2.3696603039	3.8357063500
H52	-7.2487072722	2.2889715316	2.2393662589
H53	-6.9172116357	-1.8056062423	3.5669032073
H54	-7.5738597576	-0.8490627943	2.2322710590
H55	-8.3366784323	-0.7794073342	3.8282724448
H56	3.2165665062	1.2306359175	-4.0634606752
H57	4.9778186305	1.0952754035	-3.9493310896
H58	4.0842518293	2.0672699040	-2.7694222790
H59	5.3761574123	0.4243026321	-0.4153071429
H60	5.2354730633	-1.3399621437	-0.3867071303
H61	6.2769951572	-0.5543854230	-1.5828986935
H62	4.7217312462	-2.0573779345	-3.8965630447
H63	3.6892615099	-2.8332224919	-2.6853455335
H64	2.9607878631	-1.9127667186	-4.0078536431

FIG. 35A

atom	x	y	z
C1	0.1455346705	0.9571596286	0.0344901516
C2	0.1060656725	0.6377343109	1.4315000573
C3	1.3588167874	0.4268578866	2.1255415012
C4	2.5820674292	0.5467745970	1.3882340263
C5	2.5727932969	0.8537897690	0.0572843078
C6	1.3347914952	1.0618411523	-0.6291855193
C7	1.3352806301	0.1185933216	3.4813026030
C8	0.1310961494	0.0084267200	4.2067295768
C9	-1.1252980624	0.2209409063	3.5108674212
C10	-1.0896784990	0.5283903515	2.1341469710
C11	-2.3533102573	0.1237391718	4.2249626089
C12	-2.3554447258	-0.1678856677	5.6202611715
C13	-1.0987749857	-0.3817226984	6.3150366645
C14	0.1279324116	-0.2961381173	5.5997077020
C15	-1.1278255981	-0.6517558291	7.7007626182
C16	-2.3172413212	-0.6981086655	8.4145791426
C17	-3.5695187395	-0.4803066125	7.7266539535

37/100

FIG. 35B

atom	x	y	z
C18	-3.5552593132	-0.2344889545	6.3574143370
C19	-2.3585759420	-0.9264566304	9.8291079265
C20	-3.5375458989	-0.9199678613	10.5113354447
C21	-4.7944672572	-0.6931232887	9.8428907818
C22	-4.7813487310	-0.4947638012	8.4807654069
C23	1.3618486853	-0.5029588970	6.2753796554
C24	2.4293231209	-0.6774482076	6.8462686419
C25	-3.5862227223	0.3395068041	3.5503834942
C26	-4.6507905027	0.5287733999	2.9779347587
H27	2.2708307527	-0.0392493843	4.0064989189
H28	-2.0285124044	0.6872800849	1.6149939717
H29	3.5190215381	0.3888997455	1.9143073448
H30	-0.7946095216	1.1159531059	-0.4858584132
H31	3.5064665142	0.9429243740	-0.4899429510
H32	1.3480487457	1.3056543022	-1.6875034676
H33	-0.1877283123	-0.8105808967	8.2174635083
H34	-4.4921782256	-0.0681435508	5.8373347151
H35	-1.4205050095	-1.0794648407	10.3560123666
H36	-5.7095849302	-0.3504406129	7.9382801706
H37	-3.5337518245	-1.0526257940	11.5881575682
C38	-6.0552016871	-0.6455284246	10.6127582145
C41	-6.2211083056	-1.3450660031	11.7866268694
C42	-7.4402407646	-1.2977263563	12.5306285120
C43	-8.5323406226	-0.4959626606	12.0236005862
C44	-8.3339433951	0.2234375337	10.8023254630
C45	-7.1526722195	0.1552637317	10.1311740020
H46	-5.4247966314	-1.9773609554	12.1659377860
C47	-7.6118970016	-1.9935925924	13.7243719424
H48	-9.1445762920	0.8421820458	10.4287023872
H49	-7.0157940870	0.7427696975	9.2307341268
C50	-8.8181023998	-1.9434646237	14.4562908669
H51	-6.7976059151	-2.5959862951	14.1114900318
C52	-9.9119010113	-1.1402918974	13.9395833327
C53	-9.7235446103	-0.4378425679	12.7313823905
C54	-11.1431980434	-1.0716231832	14.6481366126
H55	-10.5411865517	0.1643089085	12.3504059473
C56	-11.3162606936	-1.8000664848	15.8596853284
C57	-12.2107296928	-0.2700880197	14.1585971951
C58	-10.2206494843	-2.5978941298	16.3816820877
C59	-8.9818492651	-2.6515871557	15.6810162718
C60	-10.4197299858	-3.3085505537	17.5827187968
C61	-7.8942996099	-3.4021802361	16.2064908239
C62	-11.6259943106	-3.2722999852	18.2738877193

38/100

FIG. 35C

atom	x	y	z
H63	-9.6019390540	-3.9050544567	17.9723642575
C64	-12.7185073781	-2.4773421619	17.7541412793
C65	-12.5335585289	-1.7678946886	16.5722809076
C66	-13.9552767865	-2.4542252168	18.4780648585
H67	-13.3479280847	-1.1712054610	16.1770732713
C68	-14.1039469933	-3.1669066318	19.6337651827
H69	-14.7736341739	-1.8568411233	18.0854310914
H70	-15.0463167695	-3.1420563985	20.1730997341
C71	-13.0248864671	-3.9531552638	20.1473195643
C72	-11.8288474589	-4.0029370960	19.4902448398
H73	-13.1656079424	-4.5126210375	21.0675780788
H74	-11.0081837011	-4.5998444640	19.8774507574
C75	-6.9406271593	-4.0287998730	16.6469774116
C77	-13.1428489501	0.4173530204	13.7653198570
Si78	-14.5623427538	1.4458342640	13.1984223914
C81	-14.2056306745	2.0507627120	11.4454504920
H82	-13.2995368518	2.6646313986	11.4128849776
H83	-14.0671873439	1.2106047326	10.7574433239
H84	-15.0352774283	2.6597869341	11.0686177156
C84	-14.7575012698	2.9114979539	14.3739856215
H85	-13.8542962033	3.5300694966	14.3903265872
H86	-15.5953631806	3.5471775364	14.0651529461
H87	-14.9505506180	2.5763687841	15.3981936434
C87	-16.1205416548	0.3775157962	13.2187149313
H88	-16.9904093774	0.9525354592	12.8811683110
H89	-16.0145033354	-0.4894621426	12.5587034276
H90	-16.3359823042	0.0056739291	14.2258163423
Si90	-5.4766253112	-4.9497018508	17.2830752945
C93	-4.3743704989	-3.7569603712	18.2481596912
H94	-4.0272859247	-2.9335454260	17.6155885344
H95	-4.9076944054	-3.3217720413	19.0992925742
H96	-3.4908186152	-4.2772412490	18.6355633038
C96	-4.5318882250	-5.6631529023	15.8109457553
H97	-4.1869830437	-4.8726372852	15.1364237119
H98	-3.6508643416	-6.2198009128	16.1503175467
H99	-5.1580210854	-6.3481259298	15.2304800495
C99	-6.0732156245	-6.3415001146	18.4114260446
H100	-5.2231353906	-6.9137012663	18.8002097851
H101	-6.6309354221	-5.9499577510	19.2684470026
H102	-6.7269448326	-7.0360845335	17.8745002184
Si101	4.0556310507	-0.9230176608	7.6758896837
C105	4.2895460059	-2.7628641227	8.0334038106
H106	3.5027688933	-3.1448691044	8.6915988093

39/100

FIG. 35D

atom	x	y	z
H107	4.2676678034	-3.3512722610	7.1103756627
H108	5.2538771453	-2.9419990402	8.5230095722
C108	5.4121360268	-0.3086053715	6.5136033145
H109	5.4066387444	-0.8626270698	5.5691557903
H110	5.2844665778	0.7533839026	6.2807703442
H111	6.4007165741	-0.4352766874	6.9694149318
C111	4.0720140914	0.0671041744	9.2843884804
H112	5.0287737709	-0.0549101748	9.8048979137
H113	3.9275319837	1.1352910143	9.0934380327
H114	3.2782404789	-0.2609374991	9.9634728994
Si114	-6.2587879434	0.8137587035	2.1244222370
C117	-6.1507876718	2.4316538073	1.1555159043
H118	-5.9458300701	3.2786752442	1.8179875616
H119	-5.3550824152	2.3948802115	0.4043957957
H120	-7.0937750571	2.6331721573	0.6345000752
C120	-7.6222305698	0.9182926446	3.4280728238
H121	-7.4385062728	1.7365737397	4.1317472121
H122	-8.5959784973	1.0947208861	2.9569691102
H123	-7.6942999030	-0.0102825556	4.0039055118
C123	-6.5903076426	-0.6274724738	0.9495676987
H124	-7.5422052309	-0.4867610322	0.4245800997
H125	-5.8017961228	-0.7166690484	0.1953755817
H126	-6.6430467173	-1.5769968146	1.4914740174

FIG. 36A

atom	x	y	z
C1	-1.6275169647	-1.5724507288	-0.4684944911
C2	-1.3115933405	-1.3919526413	0.9183195441
C3	-0.1241545508	-2.0335527845	1.4488711533
C4	0.6856311785	-2.8195265072	0.5621528187
C5	0.3464160394	-2.9639232634	-0.7533368626
C6	-0.8272627161	-2.3321664339	-1.2763680736
C7	-2.1045731795	-0.6224116720	1.7663219106
C8	-1.7928643984	-0.4421392760	3.1317805014
C9	-0.6056196267	-1.0905322055	3.6662311763
C10	0.1905424677	-1.8666674522	2.7942994810
C11	-2.6140154606	0.3517033857	3.9870241126
C12	-2.2717681109	0.5232394930	5.3557679073
C13	-1.0953301286	-0.1400921519	5.8967409897
C14	-0.2735755168	-0.9343871444	5.0444777173
C15	-3.0528087046	1.3315009088	6.2125488672
C16	-2.7412089238	1.4960696614	7.5555831192

40/100

FIG. 36B

atom	x	y	z
C17	-1.5952707630	0.8031439149	8.1080143094
C18	-0.8032789896	0.0198298902	7.2690144793
C19	-1.3154613201	0.9399822561	9.5047151364
C20	-2.0902795524	1.7282442637	10.3263945669
C21	-3.2073883843	2.4344886273	9.7523107303
C22	-3.5217199890	2.3167846118	8.4327134118
C23	-1.8249951097	1.8397937553	11.7783498125
C24	-2.0484241030	3.0108485333	12.4649176363
C25	-1.8365964476	3.1118839445	13.8755971765
C26	-1.4063713887	1.9382788690	14.6011923717
C27	-1.1591031757	0.7371176814	13.8581171574
C28	-1.3532706767	0.6899885816	12.5106081378
C29	-2.0570183416	4.2955718650	14.5742427789
C30	-1.9168674335	4.3752739886	15.9742290316
C31	-1.5479930091	3.1773550969	16.7062843412
C32	-1.2770329916	1.9966052514	15.9822538610
C33	-1.4820006574	3.2062247550	18.1269890819
C34	-1.8114743186	4.3983469615	18.8387211971
C35	-2.1497229481	5.6054204095	18.1046936369
C36	-2.1703486981	5.5879287859	16.6824568648
C37	-2.4888542594	6.7660598583	18.8309023706
C38	-2.5301262601	6.7783479386	20.2176124887
C39	-2.1878883560	5.5823635286	20.9528567656
C40	-1.8387366072	4.4327010938	20.2478059850
C41	-2.2428761642	5.6103078652	22.3821093051
C42	-2.6328991376	6.7346415669	23.0737291103
C43	-2.9669708882	7.9181341507	22.3229983335
C44	-2.9171511272	7.9382779896	20.9637739308
C45	-1.1222190255	2.0235683535	18.8331918254
C46	-0.8228081999	0.9950890927	19.4277612998
Si47	-0.3788523565	-0.5570583474	20.3194740206
C48	1.4338217687	-0.9762884544	19.9699287491
C49	-2.4702871814	6.7748544198	15.9571818362
C50	-2.7013840624	7.7937281432	15.3187429048
Si51	-3.0142471456	9.3242450740	14.3399345085
C52	-4.4005372721	10.3037357097	15.1707609368
C53	-2.7253809741	6.7581588062	24.5509915906
C54	-3.6426469302	7.5610599611	25.1884245395
C55	-3.7369549126	7.6223835850	26.6125578310
C56	-2.8369442530	6.8191347489	27.4123639372
C57	-1.8983052058	5.9804939774	26.7247983944
C58	-1.8474748863	5.9477346932	25.3615173950
C59	-2.9125957544	6.8970135405	28.7988942171

41/100

FIG. 36C

atom	x	y	z
C60	-3.8495458540	7.7294573191	29.4560592521
C61	-4.7675035622	8.5171740664	28.6482557148
C62	-4.6737282123	8.4345690860	27.2442249692
C63	-3.9092896325	7.8097100250	30.8772979734
C64	-4.8747126498	8.6489791350	31.5124416603
C65	-5.8003319765	9.4258302378	30.7012993687
C66	-5.7329126737	9.3541066889	29.2792354099
C67	-6.7524717834	10.2425086643	31.3519503060
C68	-6.8304409040	10.3300171619	32.7397235667
C69	-5.9029264077	9.5594055275	33.5494401653
C70	-4.9598266046	8.7470612591	32.9194324068
C71	-5.9919389026	9.6626111856	34.9779655917
C72	-6.9307760608	10.4689399821	35.5650868330
C73	-7.8475450747	11.2280283841	34.7644157984
C74	-7.7986717645	11.1606068682	33.3997583500
C75	-2.9885264603	7.0509191865	31.6554558377
C76	-2.1838909681	6.4004927157	32.3129048961
Si77	-0.9518803736	5.4283641712	33.2773942745
C78	-0.0407823339	6.6001935416	34.4491480011
C79	-6.6350817531	10.1155403090	28.4799101491
C80	-7.4080322001	10.7603825440	27.7794292583
Si81	-8.5704020061	11.7242653405	26.7177479179
C82	-8.9020279585	13.3930194052	27.5421202385
C83	0.8796618660	-1.5802694987	5.5757547254
C84	1.8686450963	-2.1419009575	6.0307973949
Si85	3.3597410730	-2.9925931695	6.7072377844
C86	2.8119465276	-4.2508897807	8.0080502660
C87	-3.7852015667	0.9682317288	3.4651883182
C88	-4.7915892123	1.4825095303	2.9965488935
Si89	-6.3073499970	2.2390463303	2.2720226291
C90	-7.8151998588	1.5310986901	3.1635320765
C91	0.2600220925	4.6374757293	32.0599406087
C92	-1.8643065668	4.0959610631	34.2571688095
C93	-10.1841861633	10.7538195972	26.5369686360
C94	-7.7677980337	11.9744201127	25.0234980580
C95	-1.4257973778	10.3472006520	14.2947536311
C96	-3.5235712787	8.8272813821	12.5876527749
C97	-1.5064182580	-1.9477371555	19.7108382533
C98	-0.6232975886	-0.2730331271	22.1716941740
C99	-6.3614525609	1.8090820229	0.4359292137
C100	-6.2311595331	4.1134030239	2.5036974247
C101	4.5007288811	-1.7018787102	7.4860324472
C102	4.2490351959	-3.8735440134	5.2901812522

42/100

FIG. 36D

atom	x	y	z
H103	-2.3759895725	5.1809513445	14.0345642499
H104	-0.9709972068	1.1086633038	16.5272863614
H105	-2.3796787870	3.8995063835	11.9340134104
H106	-0.8319078860	-0.1478099815	14.3972008985
H107	-1.1951058888	-0.2414469520	11.9740098916
H108	-2.7447854864	7.6664407148	18.2814615927
H109	-1.6013420110	3.5245957442	20.7908767681
H110	-3.1753255048	8.8424135730	20.4200594155
H111	-1.9983711852	4.6958085413	22.9144765440
H112	-3.2388531327	8.8191734422	22.8635648919
H113	-4.3435158266	8.1577082143	24.6095305152
H114	-1.2111232138	5.3767733693	27.3148486713
H115	-1.1087934578	5.3228169496	24.8681018662
H116	-5.3568787093	9.0262284064	26.6420938385
H117	-2.2320502984	6.3037740082	29.4037723751
H118	-7.4430407908	10.8196797498	30.7422656768
H119	-4.2669735915	8.1650394763	33.5220766444
H120	-5.2951639260	9.0846314409	35.5840626319
H121	-6.9882966997	10.5396364050	36.6488770450
H122	-8.5852775694	11.8613497628	35.2533858184
H123	-8.4940482188	11.7359614237	32.7886513241
H124	-0.2582089846	3.9724682443	31.3580774133
H125	0.7874397726	5.3977788081	31.4728107609
H126	1.0130603955	4.0444517509	32.5924440949
H127	-2.4271160128	3.4313318947	33.5920223479
H128	-1.1559915702	3.4844303263	34.8275297329
H129	-2.5727218883	4.5373772133	34.9683457192
H130	0.7075355062	6.0575033485	35.0403386473
H131	0.4781986792	7.3885563954	33.8913077710
H132	-0.7332876541	7.0840908944	35.1506838422
H133	-10.0094319207	9.7770200980	26.0711739206
H134	-10.6553393900	10.5801897290	27.5118009314
H135	-10.9002415153	11.3035297379	25.9119607585
H136	-7.5583170774	11.0147498268	24.5349164788
H137	-8.4317483402	12.5491684591	24.3637624404
H138	-6.8198116148	12.5209806240	25.1082958916
H139	-9.5880293522	13.9984145767	26.9342020011
H140	-9.3568314807	13.2663738800	28.5318529026
H141	-7.9731444514	13.9630986112	27.6696457975
H142	-1.1017170602	10.6245242382	15.3044675955
H143	-0.6083689408	9.7915691974	13.8234958023
H144	-1.5784870473	11.2708475828	13.7229614744
H145	-2.7317902095	8.2551129180	12.0917887051

43/100

FIG. 36E

atom	x	y	z
H146	-4.4308403604	8.2125042190	12.5944034247
H147	-3.7263368073	9.7144511841	11.9755897172
H148	-4.6198461085	11.2178383275	14.6056108348
H149	-5.3245436743	9.7173229499	15.2280330789
H150	-4.1253399548	10.5968372173	16.1907627417
H151	-2.5604041569	-1.7140037805	19.9001768666
H152	-1.3905287160	-2.1198534682	18.6367205984
H153	-1.2698893486	-2.8873888919	20.2248589800
H154	-1.6629485191	-0.0157432445	22.4011673228
H155	-0.3675214012	-1.1764089516	22.7381672683
H156	0.0142449267	0.5382514056	22.5382810580
H157	1.7289213108	-1.8944771380	20.4930760530
H158	1.6093375493	-1.1325917434	18.9009193744
H159	2.0984680386	-0.1714705238	20.3061272956
H160	-0.4478374913	0.4195695501	9.9026174880
H161	-3.8339132876	3.0357438187	10.4051916634
H162	-4.3902056693	2.8298815683	8.0279080486
H163	0.0660703196	-0.4873269545	7.6755071450
H164	-3.9217279722	1.8340002957	5.8002181909
H165	1.0775905534	-2.3464408853	3.1945366166
H166	-2.9925639251	-0.1401063775	1.3709146547
H167	1.5784719690	-3.3002817158	0.9565066004
H168	0.9693316977	-3.5620844013	-1.4137125728
H169	-1.0771026171	-2.4622144398	-2.3255170903
H170	-2.5195099048	-1.0908172763	-0.8633890523
H171	-5.4897675642	2.2088017821	-0.0894800525
H172	-6.3789288920	0.7256427353	0.2831947913
H173	-7.2564355458	2.2305241135	-0.0346839597
H174	-5.3596045775	4.5414822115	1.9984839457
H175	-7.1254790031	4.5940190301	2.0897511522
H176	-6.1697773604	4.3799448909	3.5618138302
H177	-8.7397744761	1.9648659754	2.7650307108
H178	-7.8718543681	0.4439319789	3.0425844369
H179	-7.7808986200	1.7433085515	4.2354317695
H180	3.9993253494	-1.1637622148	8.2985915722
H181	5.3978950686	-2.1779403661	7.9012512549
H182	4.8263063564	-0.9620151049	6.7462524936
H183	4.5640415968	-3.1658719675	4.5150411175
H184	5.1454540938	-4.3882731158	5.6573055838
H185	3.6029301214	-4.6231310834	4.8190646700
H186	3.6812211762	-4.7635218104	8.4377862944
H187	2.2692323290	-3.7685898631	8.8293567305
H188	2.1531296481	-5.0114311511	7.5732437739

44/100

FIG. 37A

atom	x	y	z
C1	1.5398275243	1.9522184576	0.7547902159
C2	1.3312735230	1.4694082448	2.0906495186
C3	2.4915705934	1.1281304047	2.8875893186
C4	3.7934438963	1.2891038622	2.3062265946
C5	3.9433863361	1.7528897133	1.0324138138
C6	2.7970660948	2.0900065901	0.2430503921
C7	2.3133794960	0.6625743758	4.1834555442
C8	1.0349336656	0.5149066748	4.7599393602
C9	-0.1304990837	0.8572935039	3.9599668292
C10	0.0636029821	1.3238075471	2.6413200439
C11	-1.4320965262	0.7270699949	4.5188888481
C12	-1.5956986622	0.2775102394	5.8575312630
C13	-0.4299684933	-0.0593102347	6.6584071980
C14	0.8719812212	0.0526559659	6.0979834255
C15	-0.6267362841	-0.4702924296	7.9925563047
C16	-1.8904512105	-0.5472927700	8.5646863463
C17	-3.0536069063	-0.2243052915	7.7653479324
C18	-2.8760918489	0.1653037651	6.4462554866
C19	-2.0745223083	-0.8926614227	9.9392511097
C20	-3.3152595606	-0.9037147998	10.5278201599
C21	-4.4673002138	-0.6086194829	9.7105463502
C22	-4.3405794438	-0.2934362076	8.3934314744
C23	-3.4670656053	-1.1289030643	11.9801338825
C24	-4.4451489689	-0.4837559595	12.6989044059
C25	-4.5326157575	-0.5861871785	14.1218588252
C26	-3.5729441837	-1.4131976970	14.8217872010
C27	-2.5979784014	-2.1166907842	14.0413208052
C28	-2.5414412829	-1.9767838624	12.6897200705
C29	-3.6002217343	-1.4589077289	16.2071500320
C30	-4.5125791486	-0.6946556511	16.9653873535
C31	-5.4876703063	0.1243502199	16.2606381537
C32	-5.4741372350	0.1324019889	14.8499817625
C33	-6.4032453686	0.9324027104	16.9944485102
C34	-6.3296403968	0.9767950016	18.4127724138
C35	-5.3366624983	0.1791068972	19.1130264669
C36	-4.4622768729	-0.6751421539	18.3852725334
C37	-5.2400930655	0.3075028865	20.5108259610
C38	-6.0466395133	1.1770504250	21.2334454952
C39	-7.0643943650	1.9379193994	20.5428508600
C40	-7.1835662073	1.8101255787	19.1671317670
C41	-7.8888364202	2.8173919650	21.3191880620
C42	-7.6816973624	2.9820240359	22.6539647721
C43	-6.6247101899	2.2829264883	23.3445029596

45/100

FIG. 37B

atom	x	y	z
C44	-5.8703001605	1.3804525062	22.6351282775
C45	-7.3571380172	1.7248891270	16.3020186773
C46	-8.1737487924	2.4097558903	15.7031634947
C47	-3.5144174507	-1.4782646311	19.0747409764
C48	-2.6983555896	-2.1622878441	19.6760621018
C49	-6.3434857011	2.5807675720	24.7641238444
C50	-7.3451452794	2.8984513345	25.6472828872
C51	-7.0862230737	3.1979541440	27.0199723405
C52	-5.7195924089	3.1763952233	27.4940283355
C53	-4.6908461708	2.8493339558	26.5510871458
C54	-4.9846814019	2.5607477762	25.2548127412
C55	-5.4497979471	3.4597517212	28.8253042489
C56	-6.4763411489	3.7446034726	29.7536452462
C57	-7.8490885000	3.7534990486	29.2797009499
C58	-8.1053570120	3.4876063100	27.9183674704
C59	-6.1960837105	3.9924274305	31.1298870979
C60	-7.2586257596	4.1972217375	32.0581303568
C61	-8.6308321344	4.1960656623	31.5790220132
C62	-8.9084431364	3.9992783735	30.1971019165
C63	-9.6699233303	4.3426672787	32.5206787985
C64	-9.4216141016	4.4353061223	33.8802493080
C65	-8.0604675124	4.4339736368	34.3726050565
C66	-7.0234965905	4.3506068141	33.4448942356
C67	-7.8378787000	4.4534311931	35.7896381841
C68	-8.8774097512	4.4252185221	36.6973657769
C69	-10.2247424250	4.4576988344	36.1762491621
C70	-10.4802255585	4.4770446936	34.8432259778
C71	-4.8479431043	3.9791269031	31.5806653113
C72	-3.6838539509	3.9613576525	31.9538620078
C73	-10.2490088132	4.0056389023	29.7245626098
C74	-11.4007715031	4.0021513302	29.3130847836
C75	-8.6836980612	4.3164706324	38.1643741553
C76	-7.4395155601	3.8198338962	38.7113638213
C77	-7.2694409211	3.6361379193	40.0497854938
C78	-8.3278883829	3.9042382557	40.9853220787
C79	-9.5754649593	4.4088529896	40.4583141638
C80	-9.6945636663	4.6192636810	39.0476112607
C81	-10.6300250096	4.6415569532	41.3338619256
C82	-10.5300381475	4.3884456089	42.7181022403
C83	-9.2719826817	3.8907741542	43.2487359737
C84	-8.2050164990	3.6692624776	42.3474935119
C85	-9.1456142837	3.6232537798	44.6413154694
C86	-10.2456926999	3.8438148890	45.5182241122

46/100

FIG. 37C

atom	x	y	z
C87	-11.5065333589	4.3290189722	44.9882210386
C88	-11.6365871001	4.5913048659	43.5933878791
C89	-12.5812249280	4.5221533110	45.8804131228
C90	-12.4712588593	4.2638392585	47.2403454576
C91	-11.2128829321	3.7807327802	47.7679870041
C92	-10.1467407982	3.5878844065	46.9004215859
C93	-11.1151703385	3.5157367251	49.1745724503
C94	-12.1816372824	3.7124896123	50.0022372021
C95	-13.4267274516	4.1910661328	49.4803341660
C96	-13.5644121802	4.4566123487	48.1494224640
C97	-7.9232978996	3.1196417770	45.1615388669
C98	-6.8740072138	2.6755870726	45.6047774242
C99	-12.8837692760	5.0295367510	43.0729874910
C100	-13.9730347458	5.3920448311	42.6508944393
C101	2.0113811015	-0.2817508581	6.8799687982
C102	3.0063914070	-0.5631986208	7.5333403267
C103	-2.5730630730	1.0667362818	3.7431805195
C104	-3.5522651184	1.3656977377	3.0752246838
H105	-9.1355180900	3.4948173482	27.5791712729
H106	-4.4247037826	3.4567572837	29.1771378055
H107	-8.3813302138	2.9031063209	25.3216606596
H108	-3.6609930908	2.8542979659	26.8967137698
H109	-4.1849109746	2.3503495050	24.5531311980
H110	-10.6930363989	4.3413515698	32.1597732184
H111	-5.9947167259	4.3487730544	33.7888439856
H112	-11.5035107429	4.4743294558	34.4780032681
H113	-6.8046626588	4.4710183488	36.1210144275
H114	-11.0549372852	4.4175761205	36.8723782889
Si115	-1.9230968905	3.9323175826	32.5008877874
H116	-10.6343297060	5.0292450969	38.6902698810
H117	-6.3305667813	3.2443943093	40.4336099298
H118	-6.6399326641	3.5499120795	38.0308116332
H119	-11.5737428932	5.0152642453	40.9506114438
H120	-7.2693217716	3.2901393766	42.7433030613
H121	-13.5213102634	4.8836383960	45.4779975559
H122	-9.1999530509	3.2253185073	47.2860354949
H123	-10.1664985256	3.1528405779	49.5617438715
H124	-12.0956694259	3.5073920421	51.0655388338
H125	-14.2621441160	4.3400029560	50.1586585452
H126	-14.5060727373	4.8194790166	47.7467671474
Si127	-5.2917990172	2.0029397558	46.2707705898
H128	-5.1057134477	0.7906660015	23.1330396137
H129	-8.6618809734	3.3821128303	20.8039483736

47/100

FIG. 37D

atom	x	y	z
H130	-8.2823485286	3.6937373439	23.2119431833
H131	-7.9345533782	2.3832169086	18.6341095245
H132	-4.4773855269	-0.2672636053	21.0252255768
H133	-6.1964804282	0.7506764508	14.3296801237
H134	-2.8781937256	-2.0693475839	16.7388743194
H135	-1.8923824700	-2.7609043161	14.5602298549
H136	-1.7925646413	-2.5184895982	12.1202209313
H137	-5.1411809852	0.1843518851	12.1997297546
Si138	-1.4635215076	-3.1994556754	20.5719204581
Si139	-9.3906166598	3.4556514224	14.7944060661
H140	-5.4519271271	-0.6652574039	10.1632141366
H141	-5.2168599429	-0.0814402004	7.7874259737
H142	-1.1837968851	-1.0880831305	10.5293150078
H143	-3.7393503575	0.4146659164	5.8384825986
H144	0.2473164739	-0.7162979630	8.5858829654
H145	-0.8106100452	1.5771175424	2.0518056112
H146	3.1799908477	0.4058295189	4.7830728117
H147	4.6583711307	1.0318652319	2.9113158580
H148	4.9357926034	1.8705975540	0.6064040773
H149	2.9393229097	2.4577296336	-0.7691328358
H150	0.6671903675	2.2071030858	0.1590729259
Si151	-5.0458813303	1.8141277330	2.0913358691
Si152	4.4851354894	-0.9793183712	8.5558857297
Si153	-13.1275561167	3.9938465498	28.6637359456
Si154	-15.6229171233	5.9205804364	42.0176671549
C155	-4.8306854768	2.9728458590	47.8247779411
C156	-5.5300996815	0.1754319525	46.6864306300
C157	-3.9564358268	2.2022634112	44.9502181002
C158	-16.7859709065	6.1464252208	43.4895797214
C159	-15.4296653112	7.5508652502	41.0837350846
C160	-16.2887237882	4.5784841012	40.8669875206
C161	-1.0828412685	2.4262340645	31.7311084849
C162	-1.0755200230	5.5174312090	31.9197992492
C163	-1.8739351245	3.8203948966	34.3856803474
C164	-14.3116998632	3.7479765937	30.1145495383
C165	-13.4689910438	5.6480667377	27.8171911482
C166	-13.3027814671	2.5765206686	27.4259931438
C167	-0.5199081550	-4.2369394694	19.3065901112
C168	-0.2708148286	-2.0624777009	21.4962577152
C169	-2.3713775666	-4.3239348207	21.7879774804
C170	-10.4377935823	4.3832665266	16.0629554959
C171	-8.4419259325	4.6769668902	13.7096996225
C172	-10.4830501758	2.3394002397	13.7322437361

48/100

FIG. 37E

atom	x	y	z
C173	3.8922081459	-1.6681015256	10.2122091750
C174	5.5194497287	-2.2720488381	7.6468147418
C175	5.5011472038	0.5897994097	8.8313251131
C176	-6.5688629658	1.5507456645	3.1781414074
C177	-4.9133806672	3.6278625085	1.5799911419
C178	-5.1260388204	0.7037932033	0.5651514345
H179	-1.6569495240	-4.9517845505	22.3340286875
H180	-2.9374043030	-3.7432372939	22.5237933150
H181	-3.0736366101	-4.9854627811	21.2702513354
H182	0.4781446828	-2.6522409002	22.0372650662
H183	0.2594950171	-1.3958829144	20.8082840170
H184	-0.7967950676	-1.4402153484	22.2277331060
H185	0.2291590394	-4.8631867883	19.8053874410
H186	-1.1925653699	-4.8989947551	18.7512281814
H187	0.0024294390	-3.6019115437	18.5835638171
H188	-14.3171121095	2.5528048261	27.0096919247
H189	-12.6018957099	2.6830811784	26.5910438648
H190	-13.1123949800	1.6091858751	27.9019701553
H191	-14.4905480470	5.6704040592	27.4190158259
H192	-13.3620968244	6.4831137284	28.5171527534
H193	-12.7798682001	5.8188784115	26.9835714043
H194	-15.3490823677	3.7276229321	29.7601194522
H195	-14.1163205038	2.8043681200	30.6341925927
H196	-14.2244770691	4.5601379057	30.8440875068
H197	-0.0326160455	2.3753902807	32.0408877968
H198	-1.5694359581	1.4959759056	32.0413423330
H199	-1.1074235623	2.4690890187	30.6370800836
H200	-0.8372424390	3.7946701321	34.7415719952
H201	-2.3645300226	4.6826401416	34.8495019060
H202	-2.3741137105	2.9146590430	34.7430733612
H203	-0.0265150426	5.5290581209	32.2390563217
H204	-1.0950403015	5.6044900576	30.8284029340
H205	-1.5635498474	6.4046987270	32.3360387596
H206	-2.9994503250	1.8079045898	45.3106587149
H207	-4.2159860340	1.6617536012	44.0336058168
H208	-3.8090750503	3.2555238617	44.6904708733
H209	-4.6028066371	-0.2500023103	47.0883240532
H210	-6.3157139270	0.0360168325	47.4363232210
H211	-5.8081621895	-0.4018070837	45.7986064187
H212	-3.8873014395	2.6017612089	48.2417983499
H213	-4.7059921968	4.0386938324	47.6078010488
H214	-5.5988877581	2.8753561700	48.5989613337
H215	-16.3973716949	7.8822991403	40.6887547926

49/100

FIG. 37F

atom	x	y	z
H216	-15.0456637928	8.3397899172	41.7385128701
H217	-14.7400451304	7.4500254579	40.2392368298
H218	-17.2677899721	4.8680621089	40.4675781343
H219	-15.6180568355	4.4077534705	40.0184833344
H220	-16.4094484507	3.6273740955	41.3956502550
H221	-17.7801558743	6.4550989402	43.1449222118
H222	-16.9018361215	5.2155897923	44.0544409038
H223	-16.4170031365	6.9154201226	44.1764848168
H224	4.7453917788	-1.9171209434	10.8544442025
H225	3.2726709920	-0.9393923702	10.7452126104
H226	3.3000090838	-2.5788911827	10.0744013727
H227	6.3872510206	0.3696591743	9.4382906052
H228	5.8435659531	1.0162036357	7.8827542893
H229	4.9187307947	1.3561973779	9.3528994202
H230	6.4049100555	-2.5359751655	8.2371207850
H231	4.9474700272	-3.1885253943	7.4692521336
H232	5.8637638837	-1.8977675861	6.6770732511
H233	-5.7893746707	3.9259890847	0.9918764089
H234	-4.8551488835	4.2846978453	2.4541793649
H235	-4.0229482230	3.8052663540	0.9679786683
H236	-6.0004053452	0.9548870547	-0.0463582392
H237	-4.2354941080	0.8203482854	-0.0612807695
H238	-5.2028346494	-0.3517963336	0.8450738707
H239	-7.4834102247	1.8040801927	2.6288301648
H240	-6.6503196243	0.5073768598	3.5006303787
H241	-6.5310822813	2.1791869965	4.0740791186
H242	-9.1380901566	5.3144757048	13.1525367884
H243	-7.7997910178	5.3269353133	14.3128319580
H244	-7.8067252415	4.1593352582	12.9833067128
H245	-11.1759416213	5.0196173397	15.5608558547
H246	-10.9802957891	3.6908672922	16.7146991394
H247	-9.8170005861	5.0264481314	16.6955046591
H248	-11.2110071830	2.9368602722	13.1709245581
H249	-9.8899884827	1.7698363414	13.0091227470
H250	-11.0378162868	1.6240258516	14.3482202769

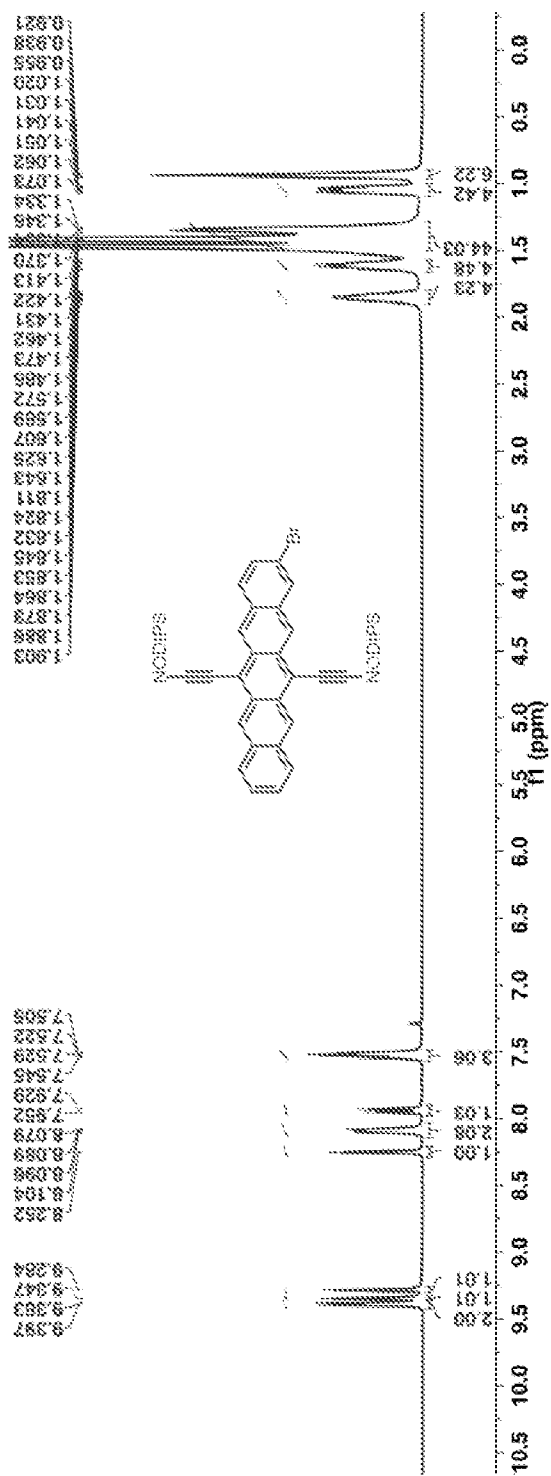


FIG. 38B

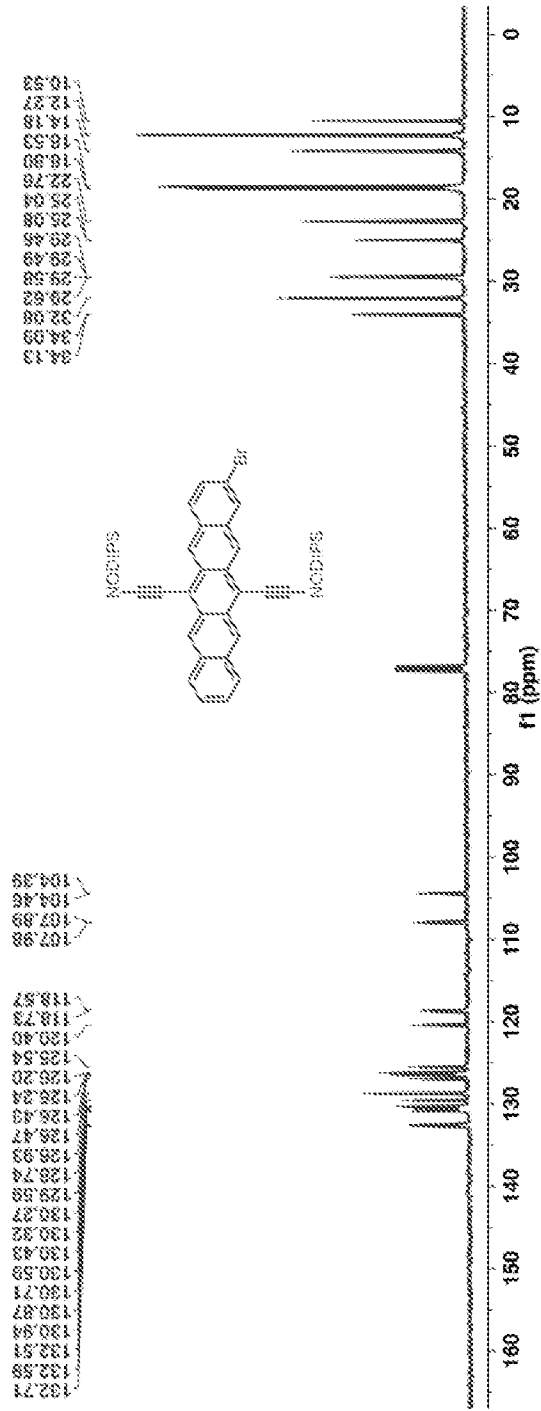
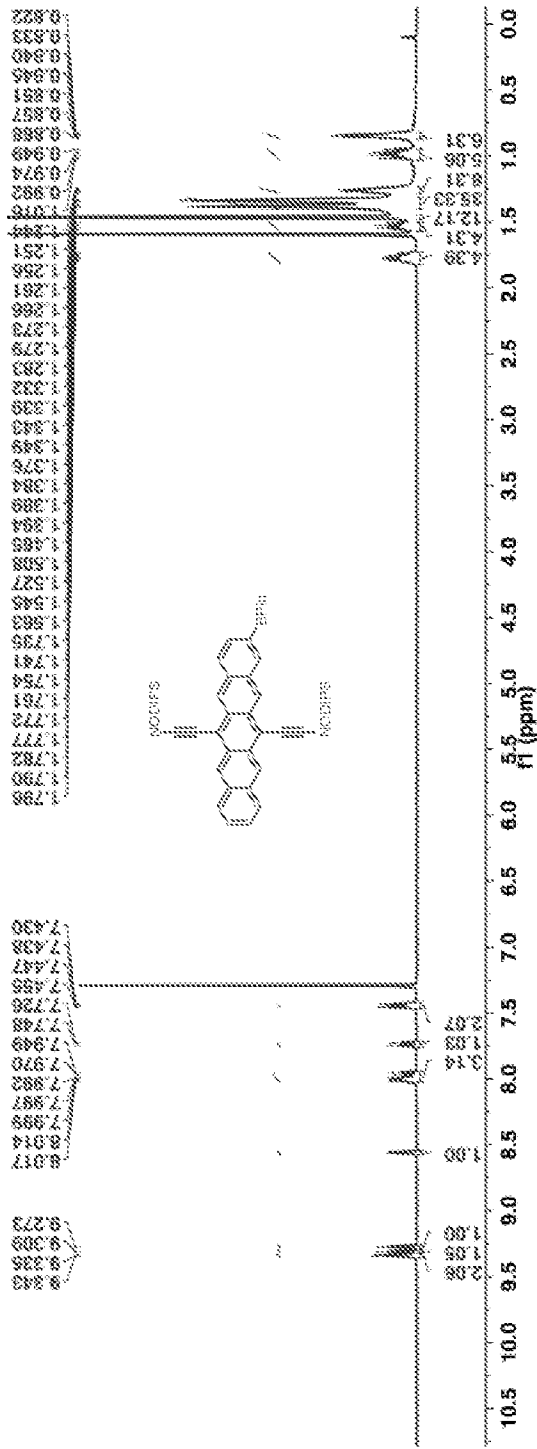


FIG. 39A



53/100

FIG. 39B

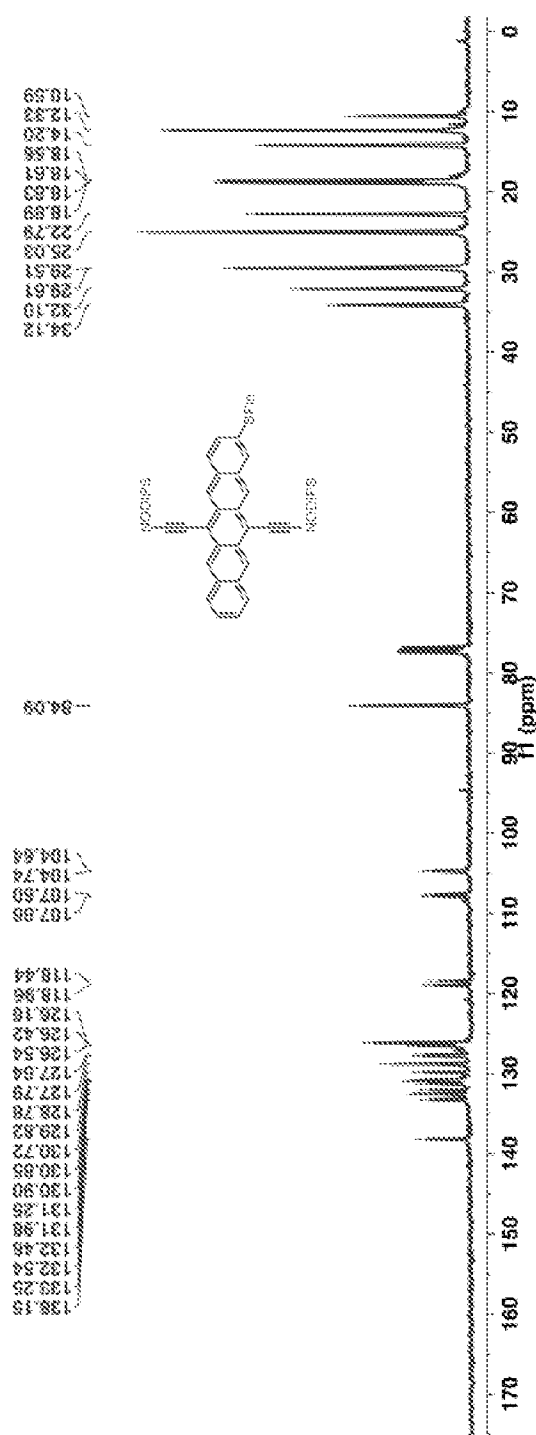


FIG. 40A

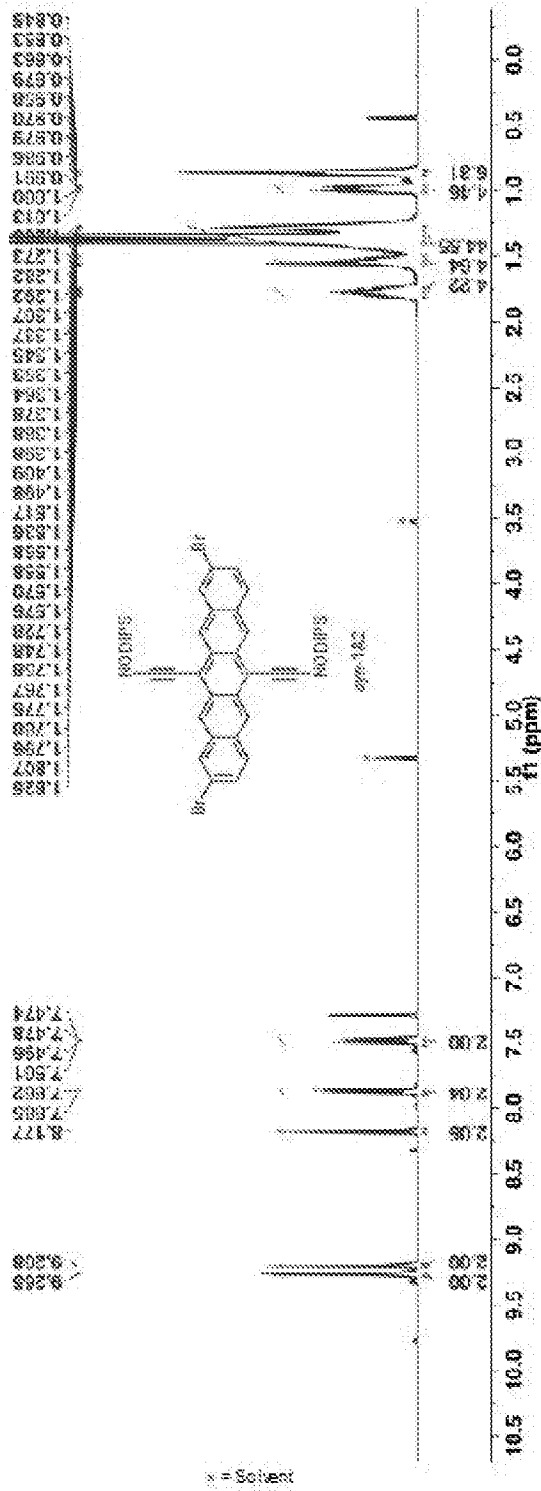
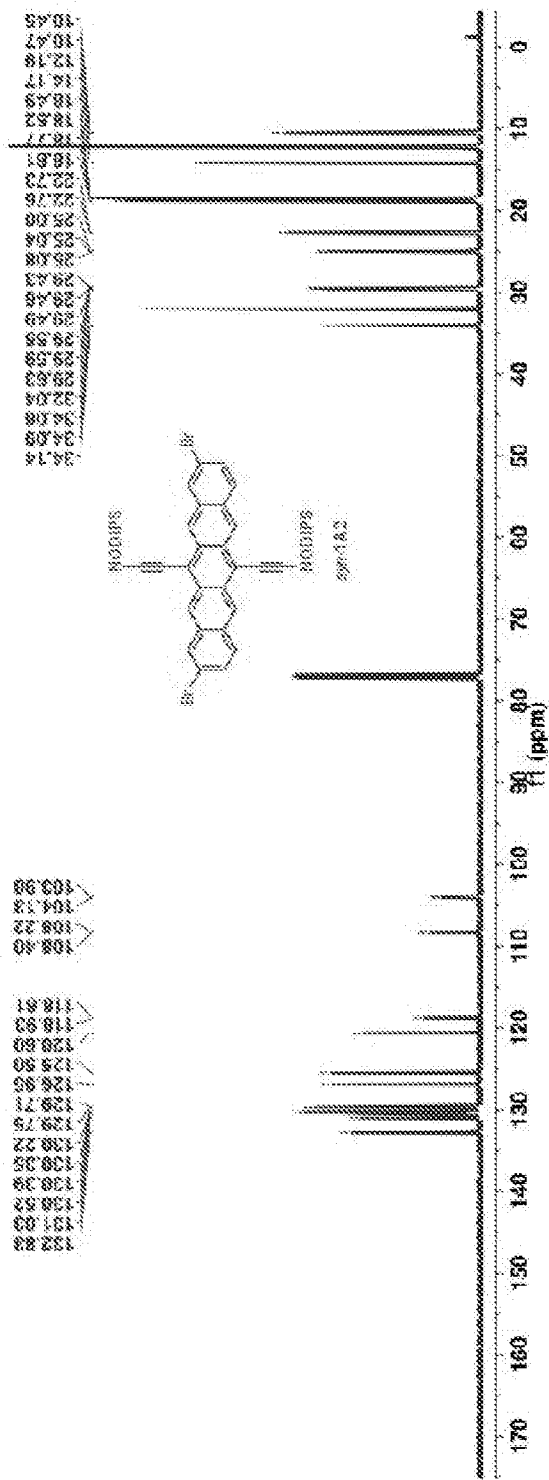
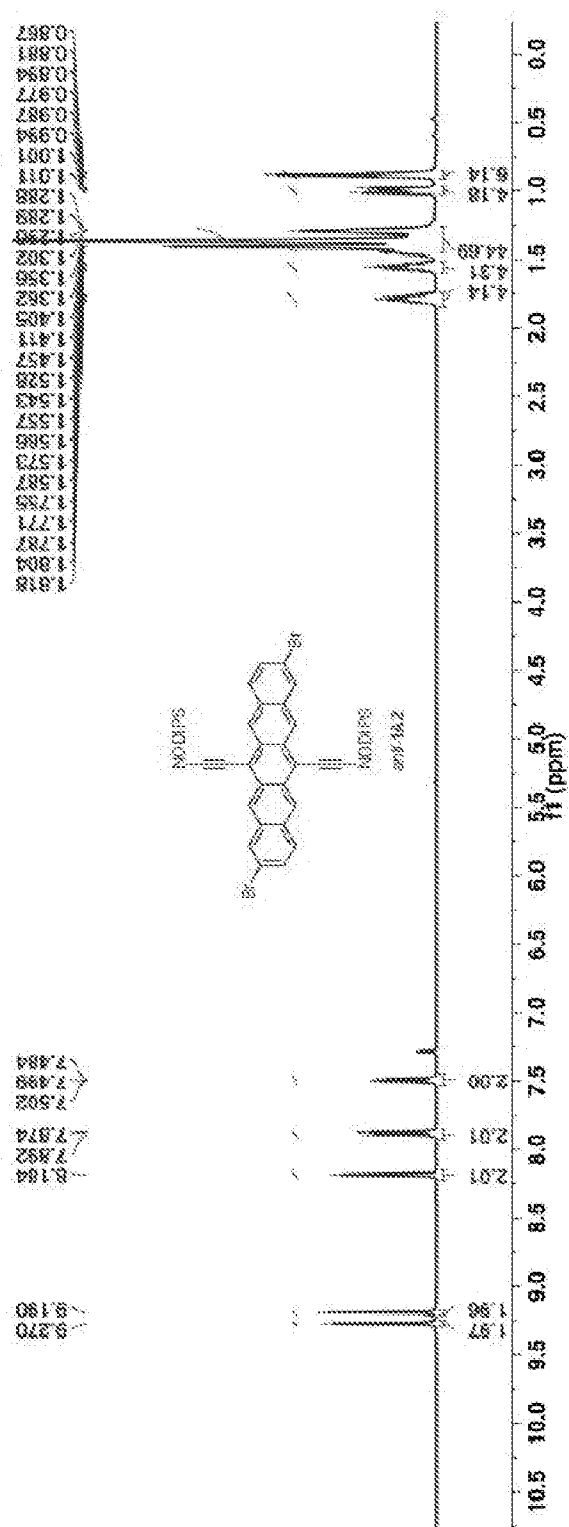


FIG. 40B



56/100

FIG. 41A



57/100

FIG. 41B

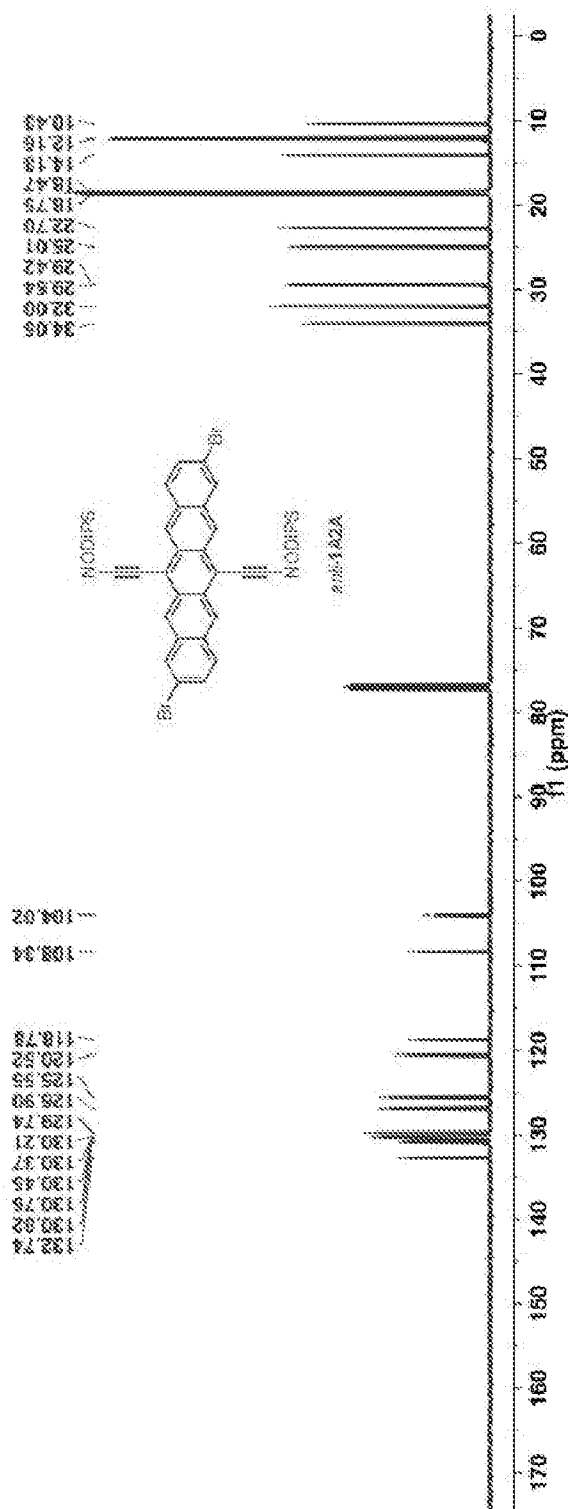
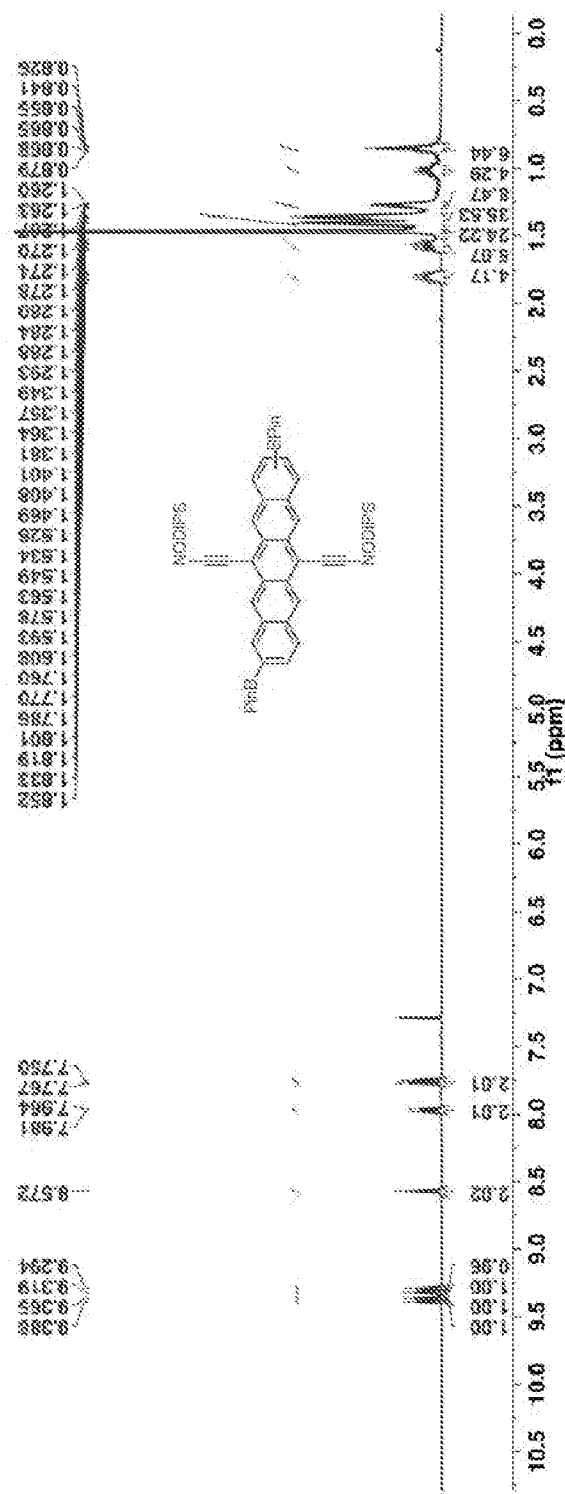
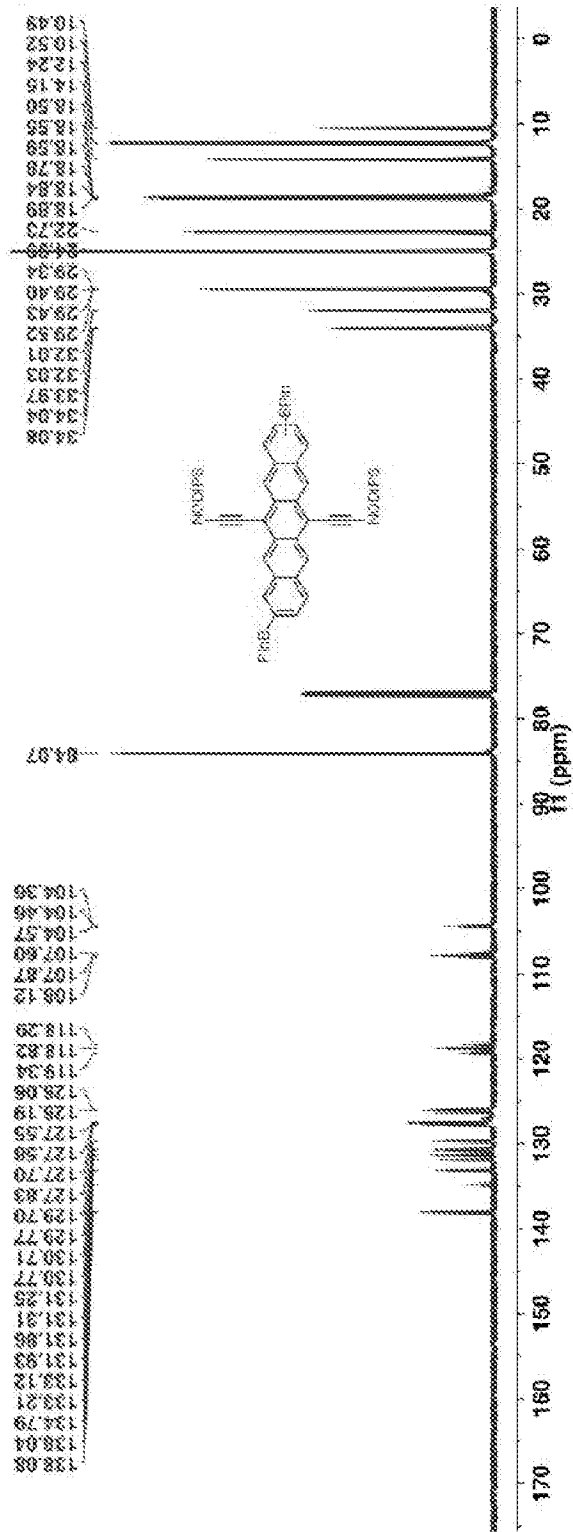


FIG. 42A



59/100

FIG. 42B



60/100

FIG. 43A

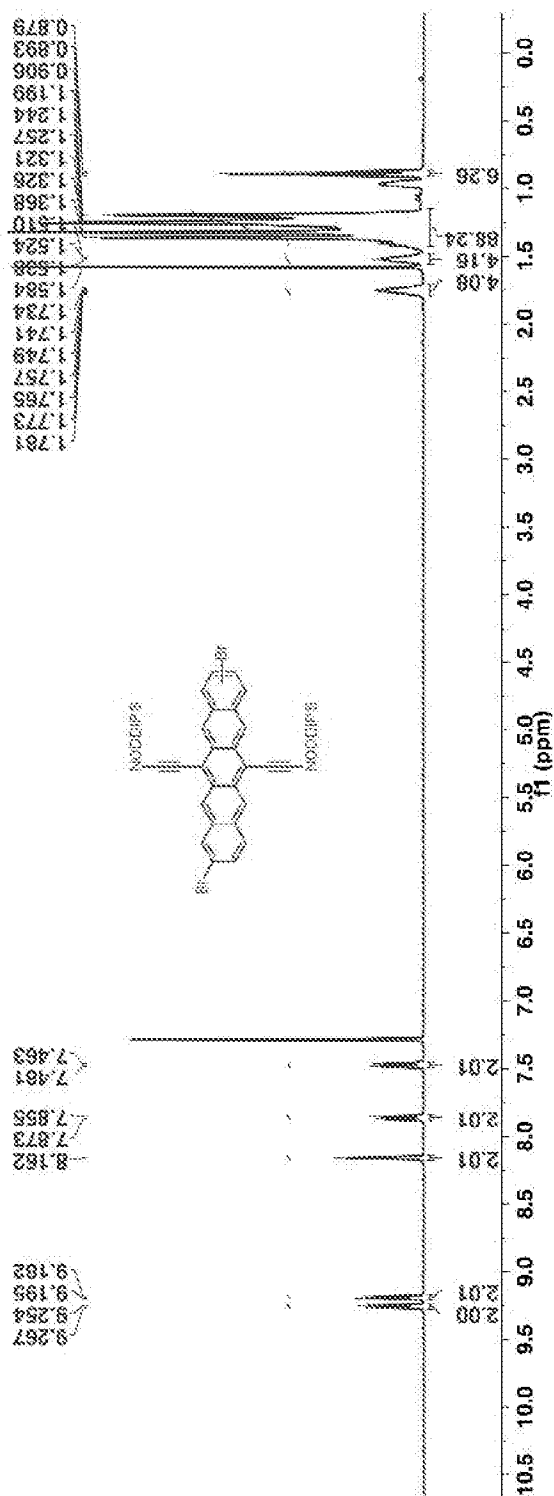


FIG. 43B

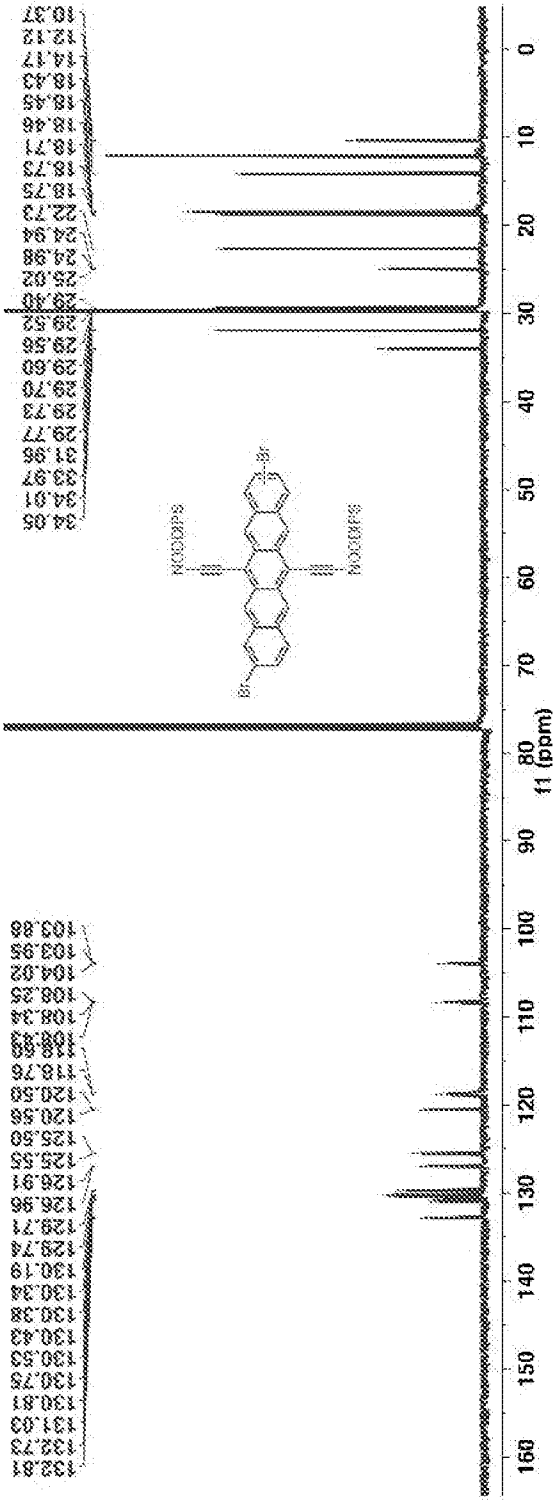
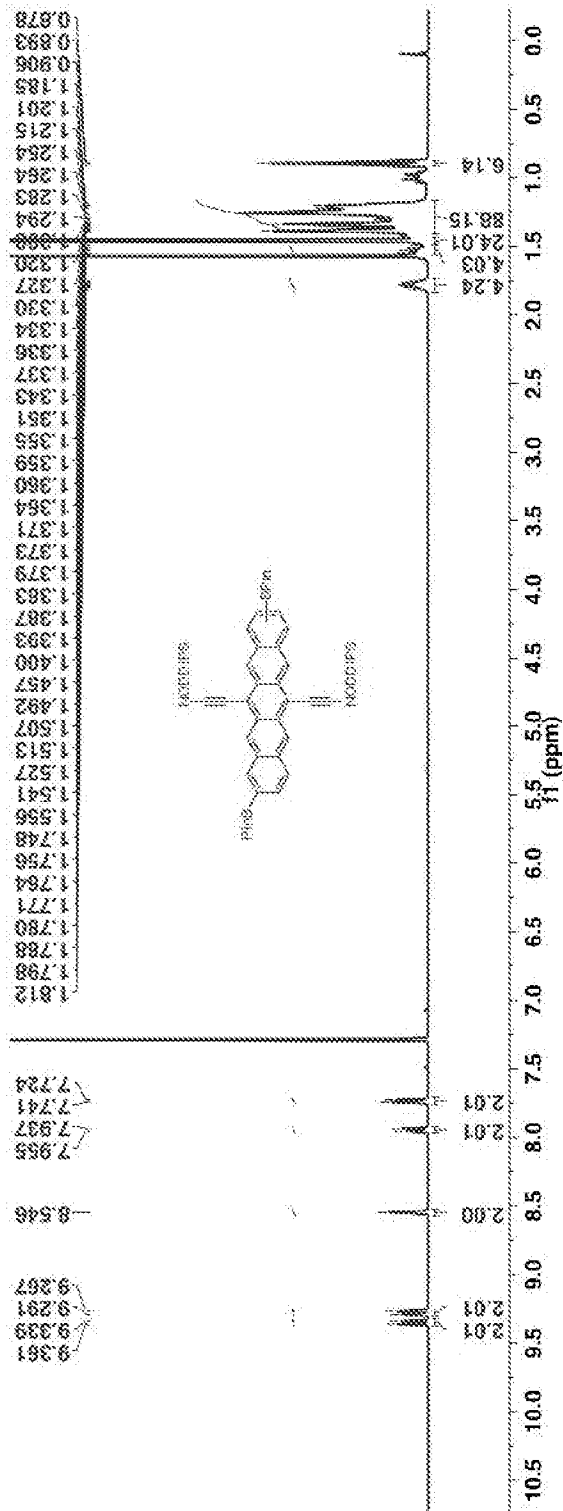


FIG. 44A



63/100

FIG. 44B

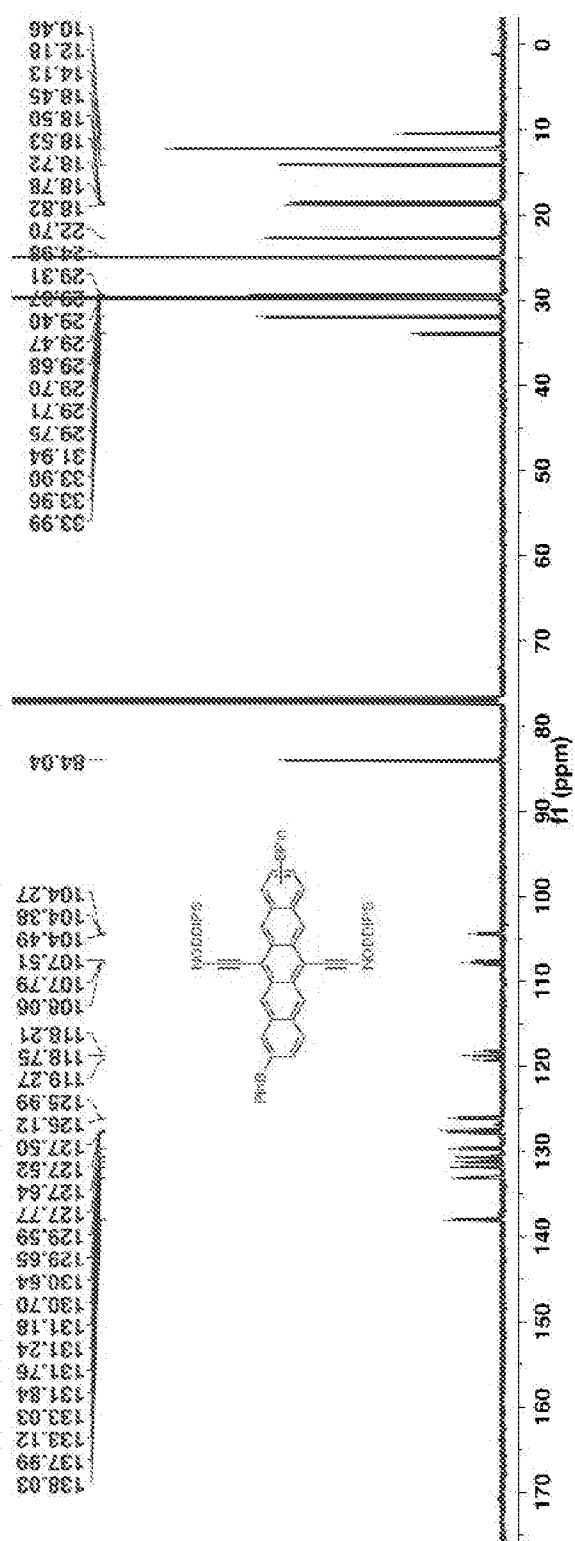


FIG. 45A

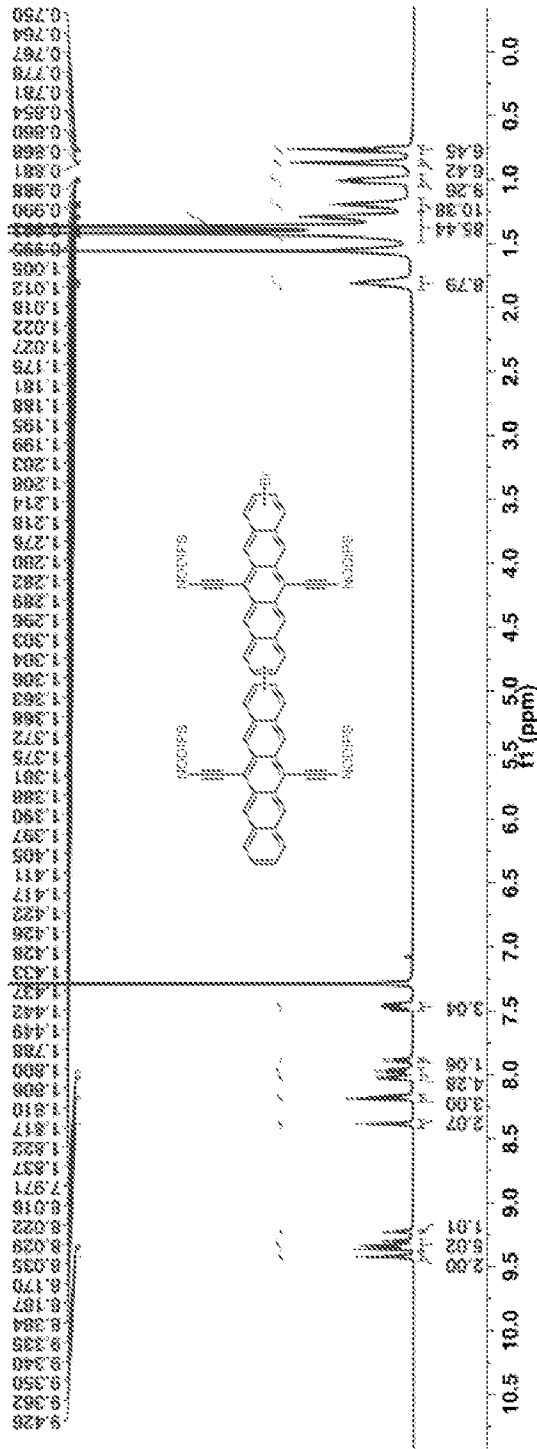


FIG. 45B

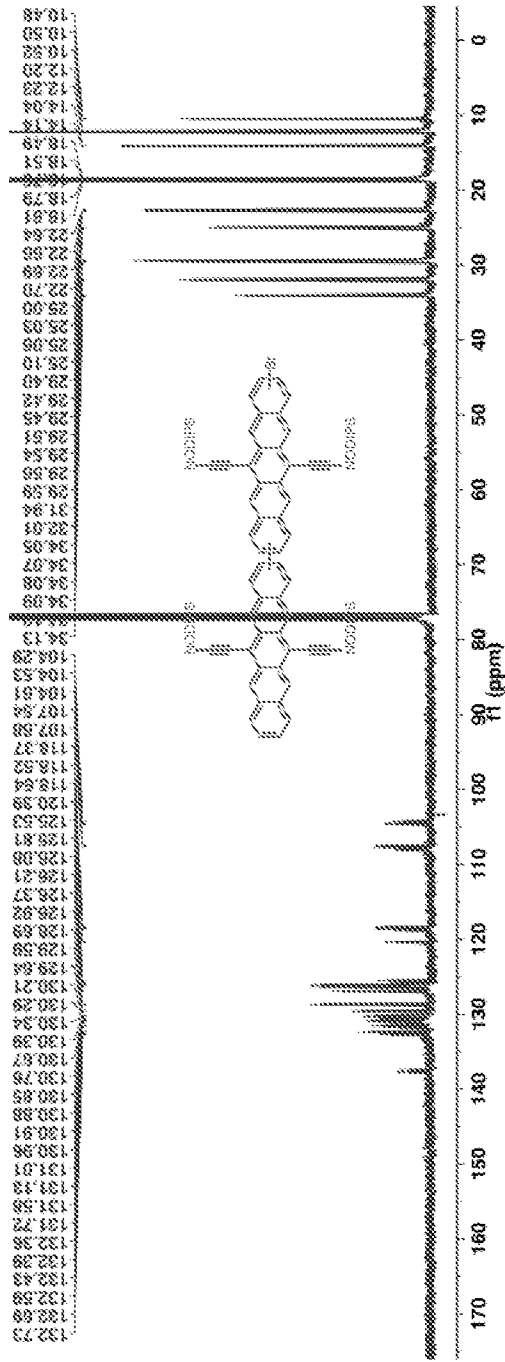


FIG. 46A

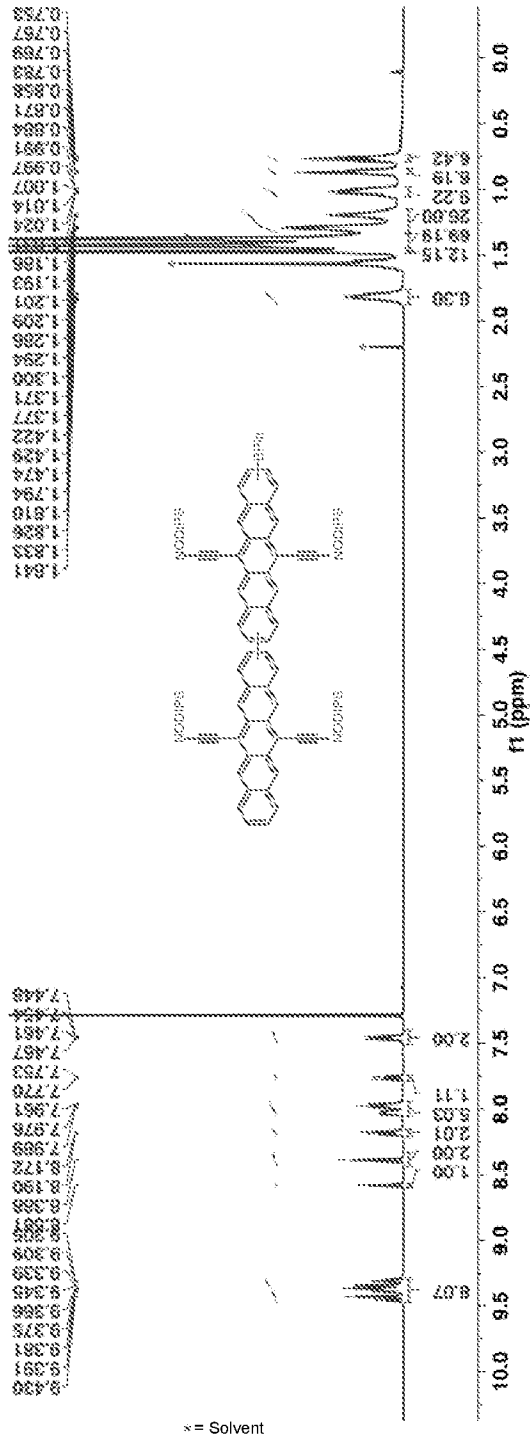
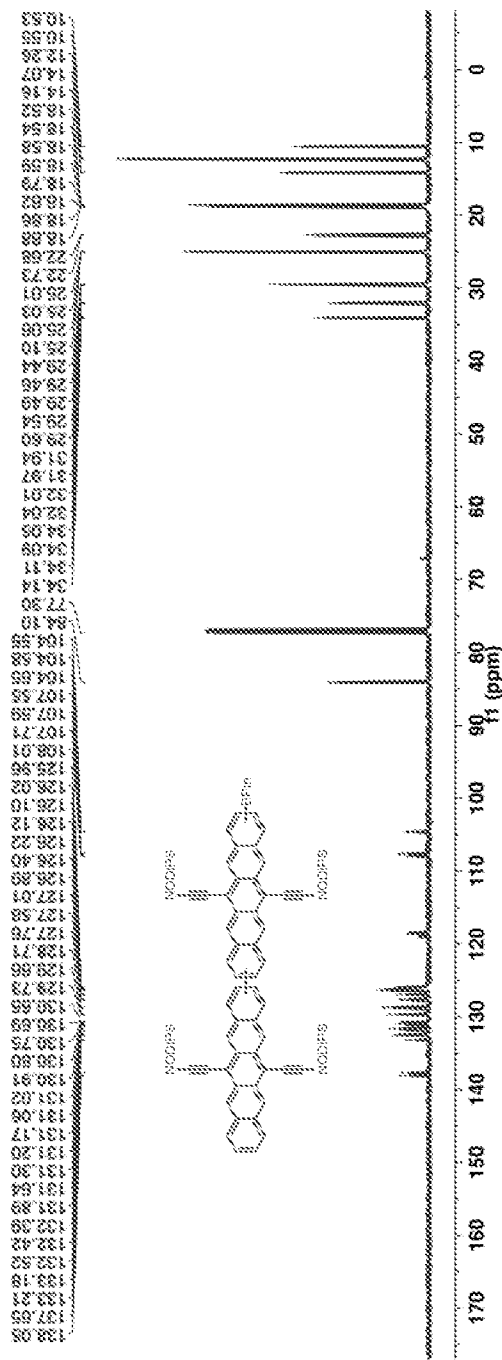


FIG. 46B



68/100

FIG. 47A

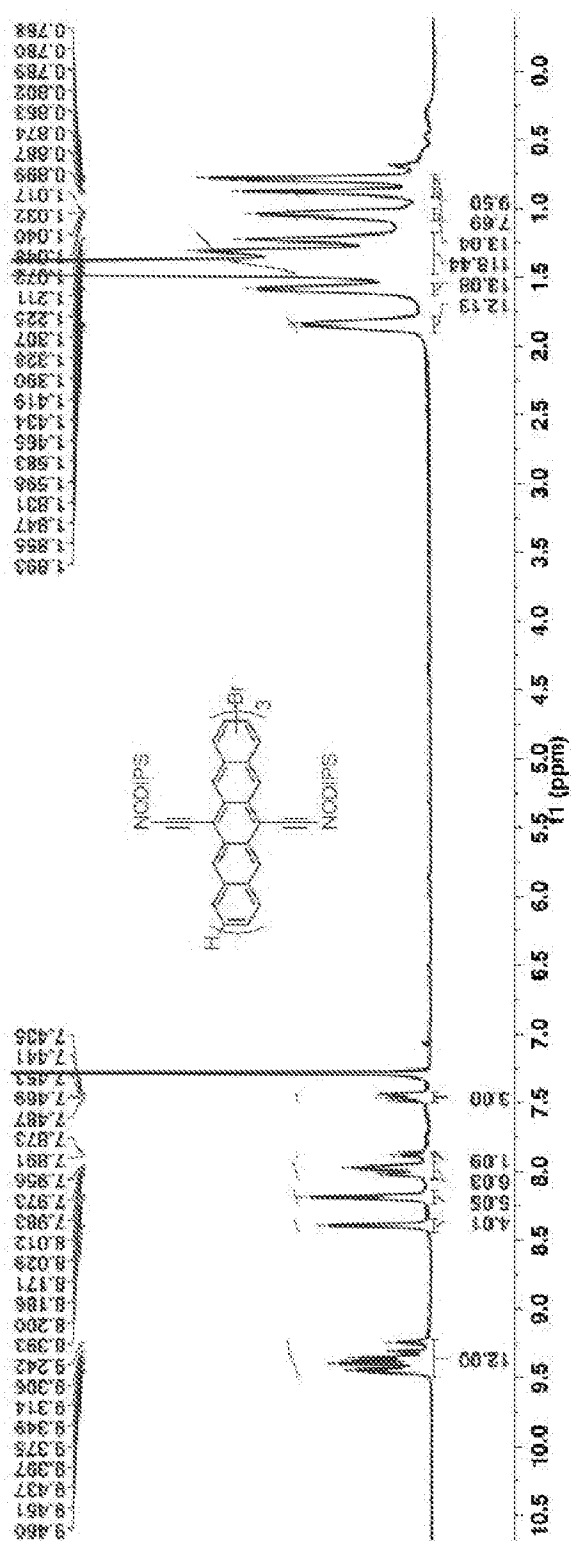
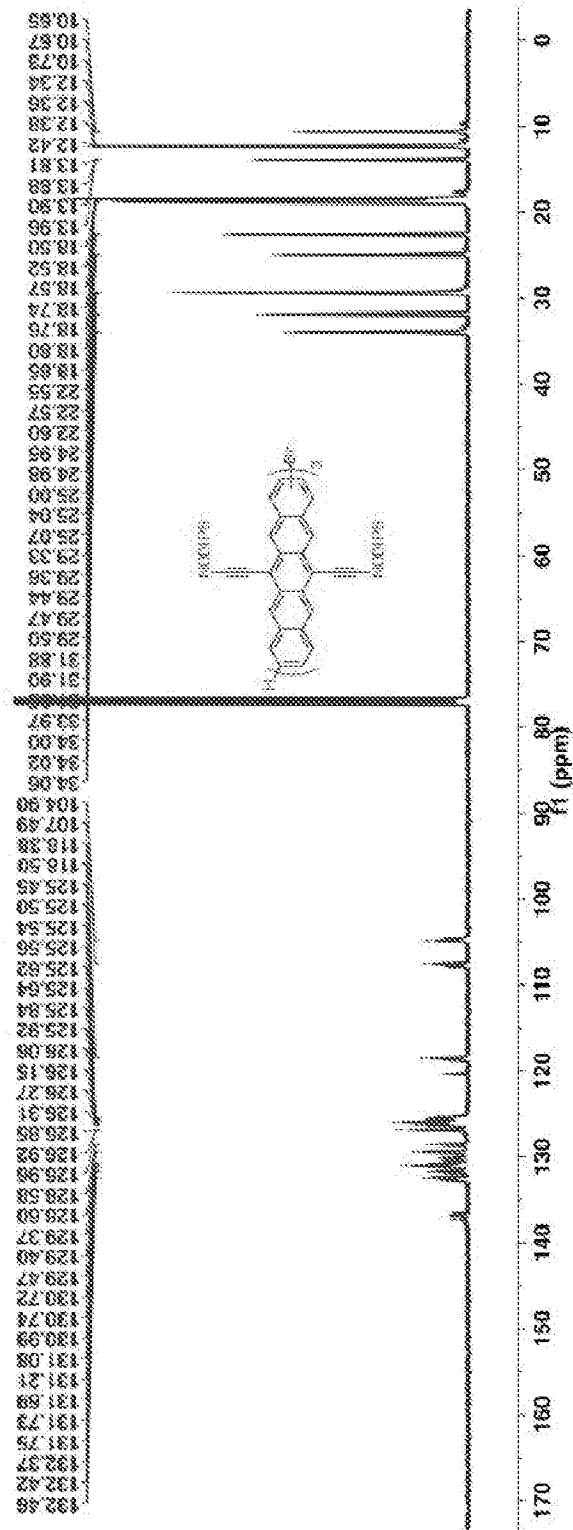


FIG. 47B



70/100

FIG. 48A

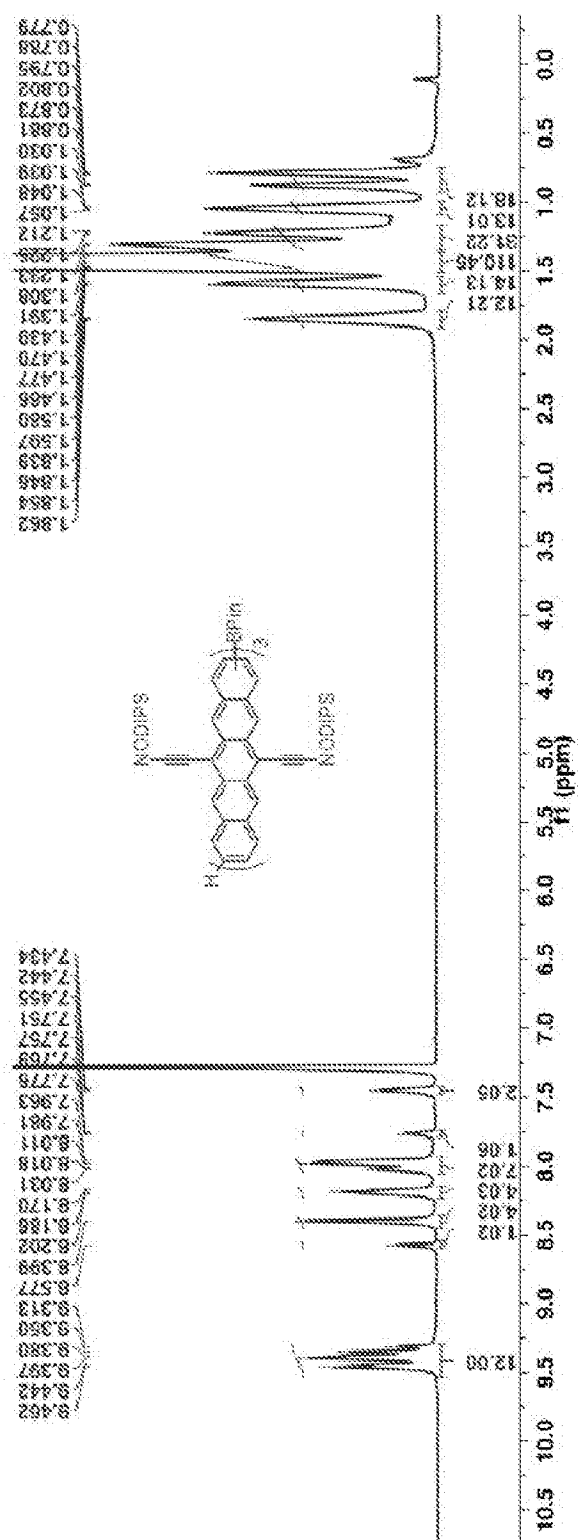


FIG. 48B

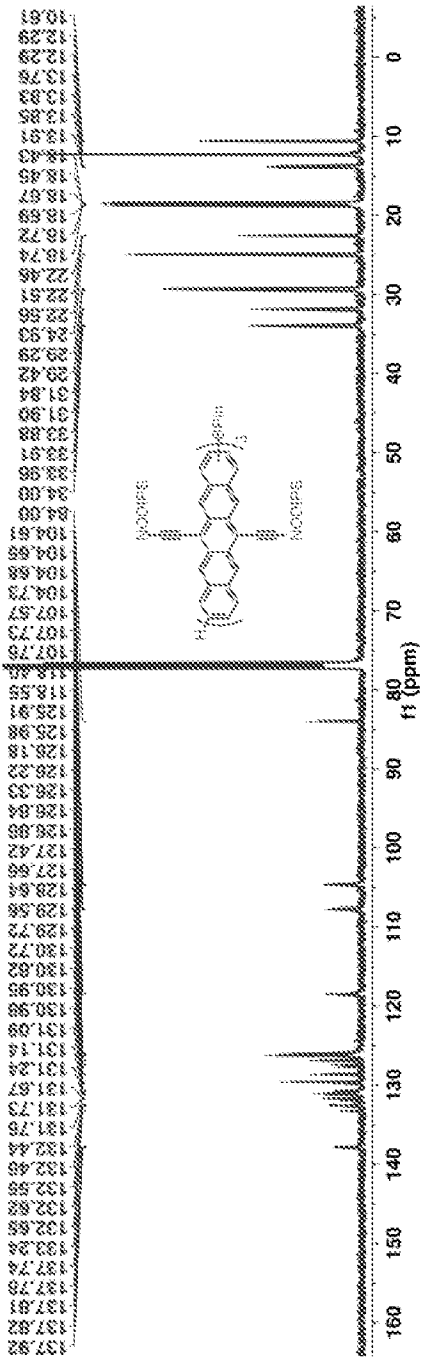
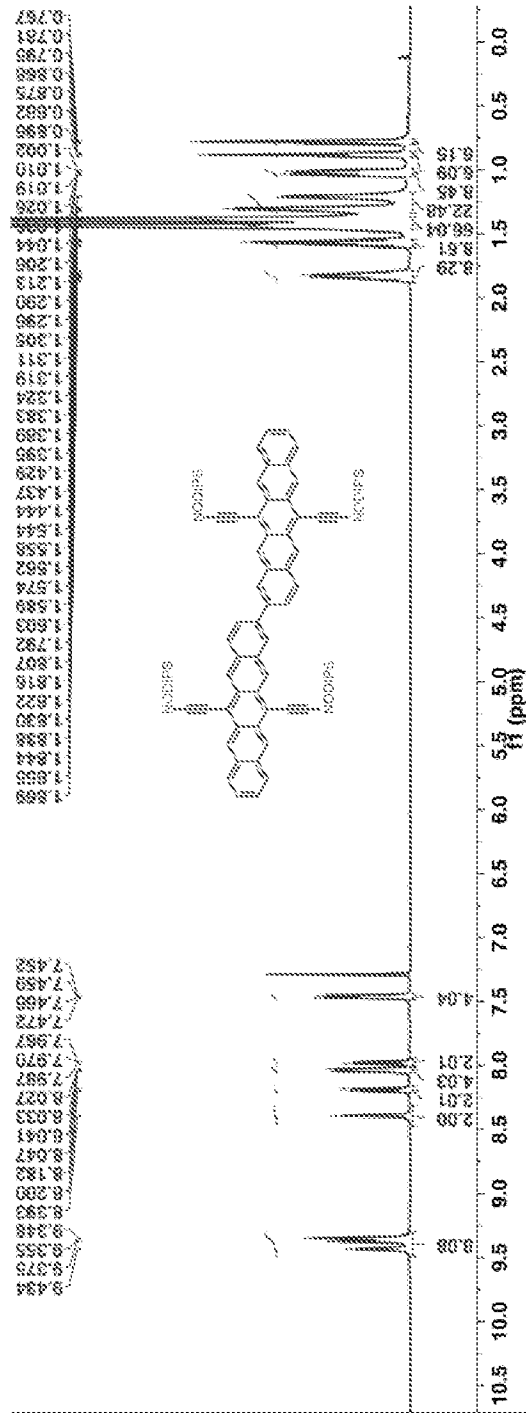


FIG. 49A



73/100

FIG. 49B

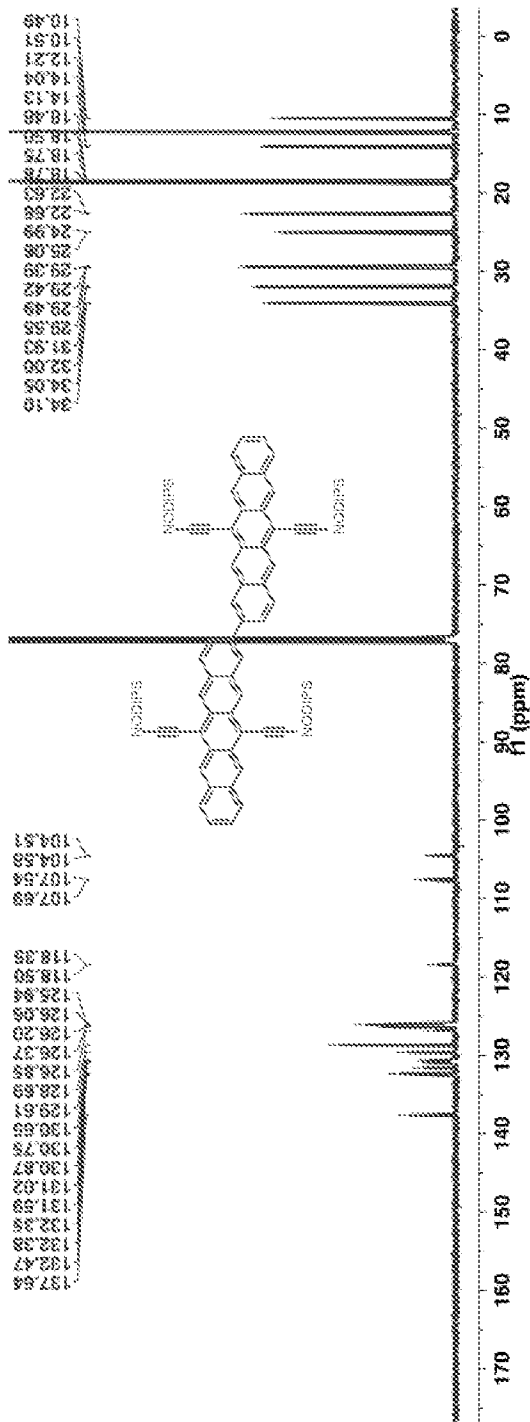
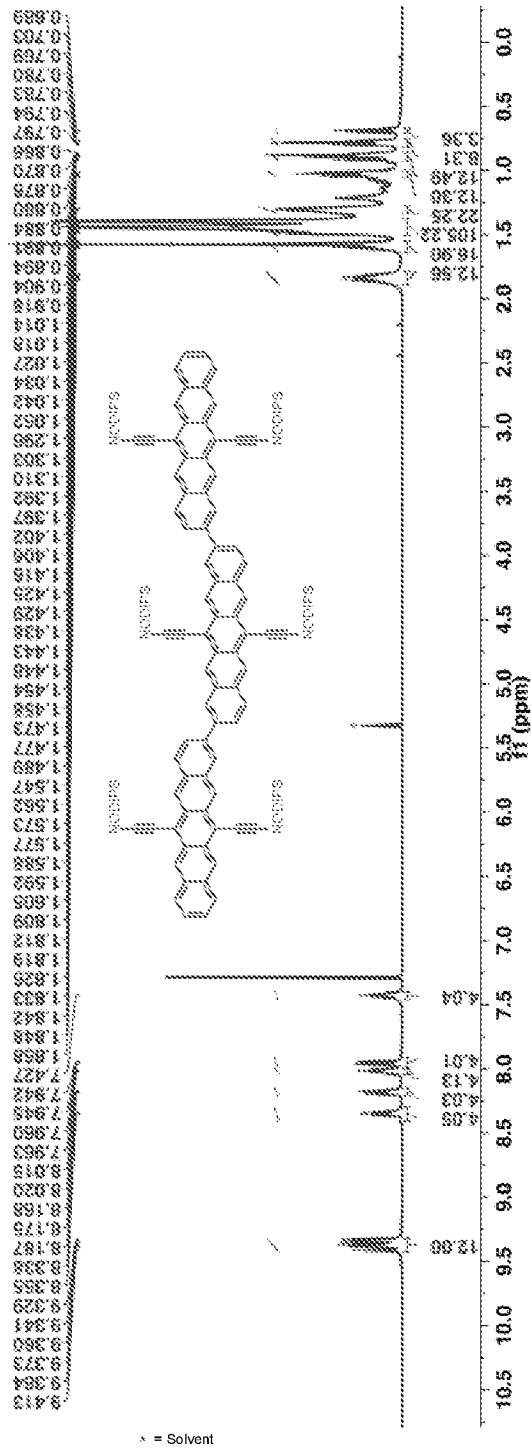
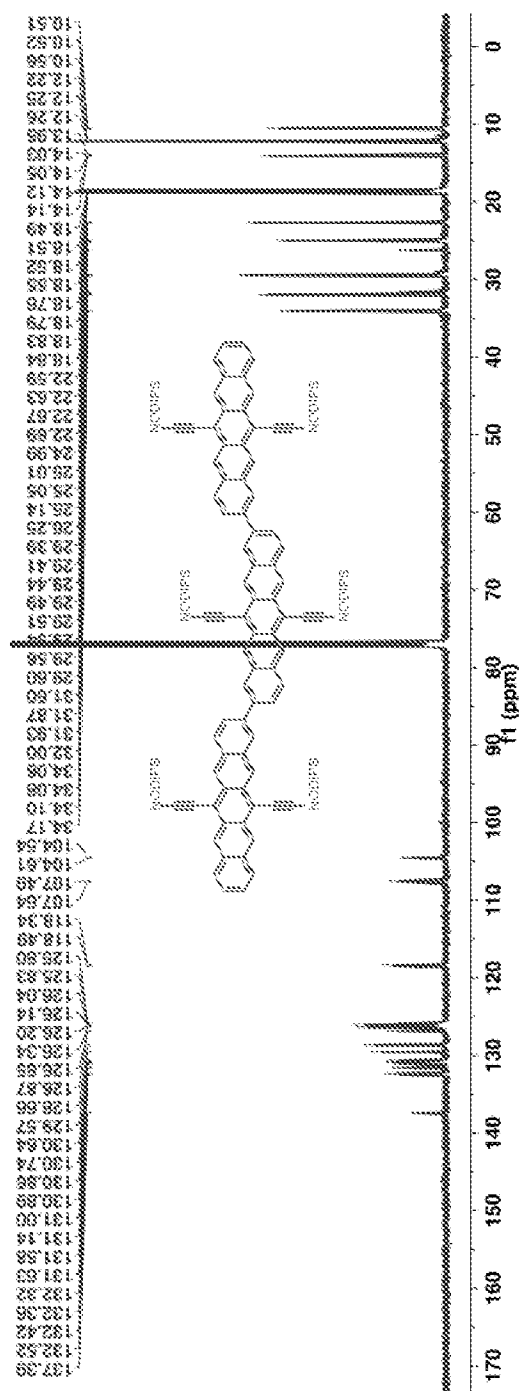


FIG. 50A



75/100

FIG. 50B



76/100

FIG. 51A

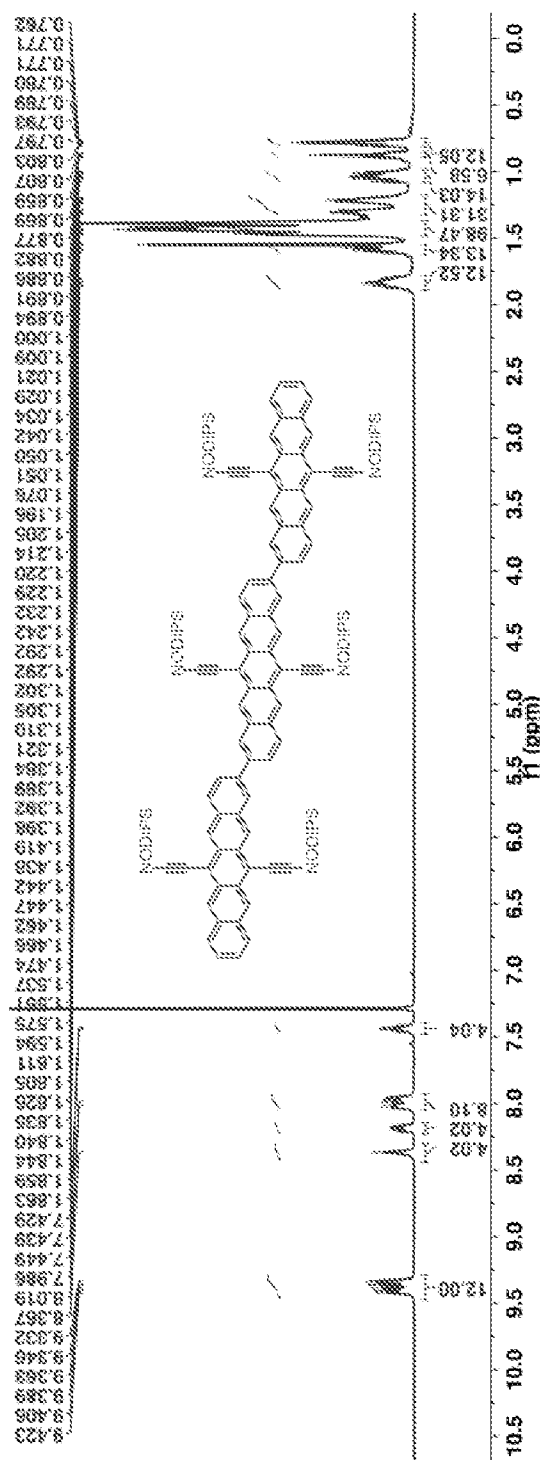
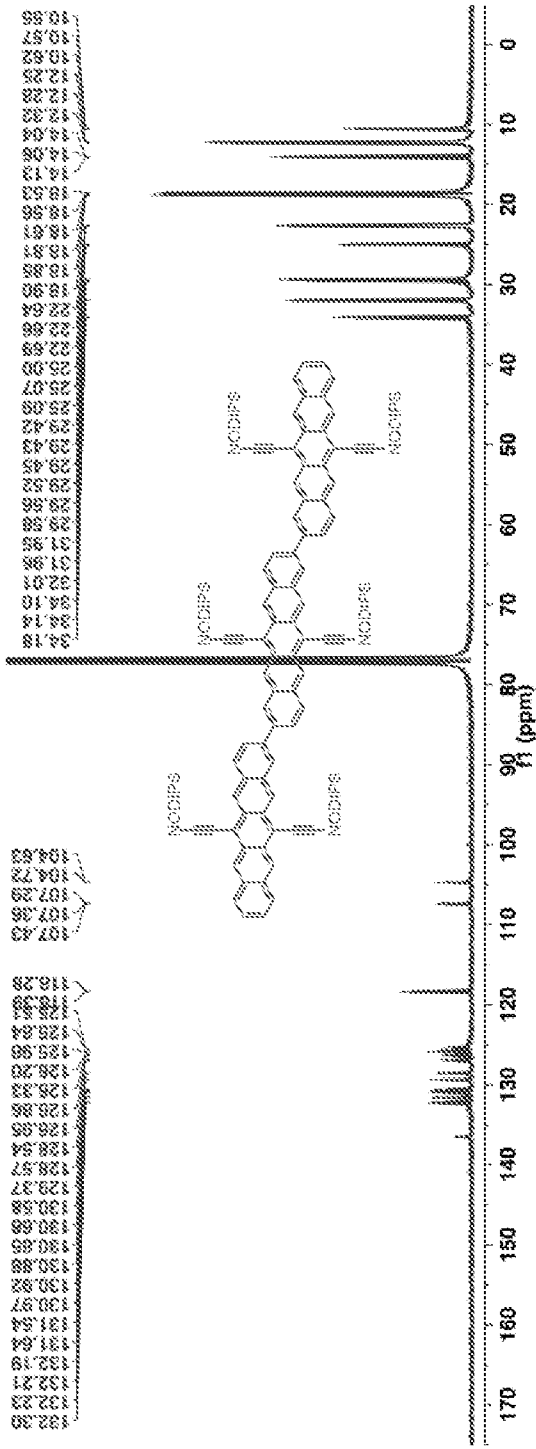
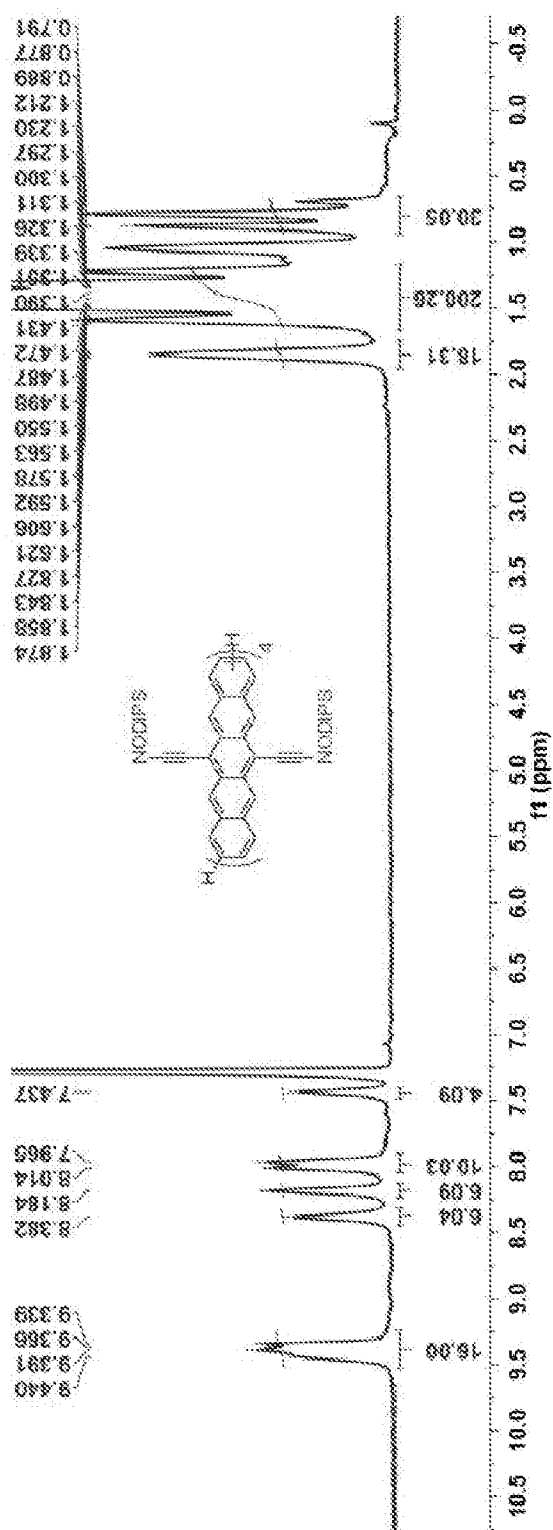


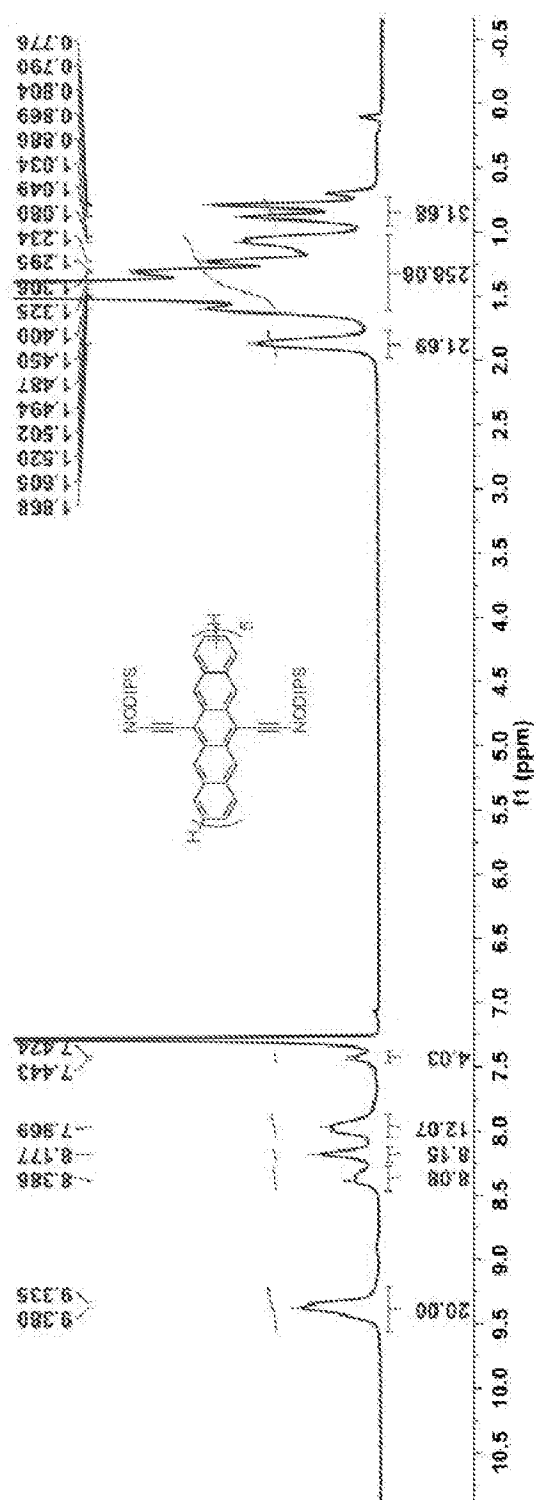
FIG. 51B



78/100

FIG. 52A





80/100

FIG. 53A

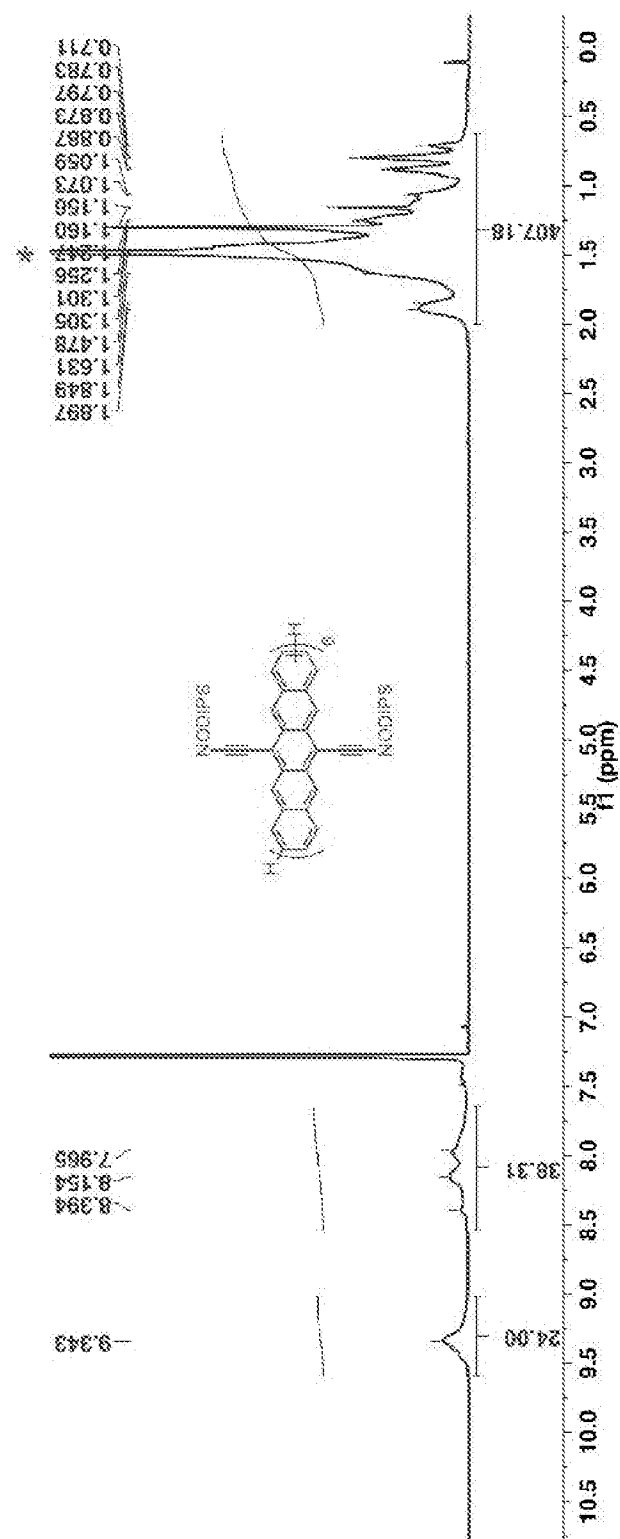
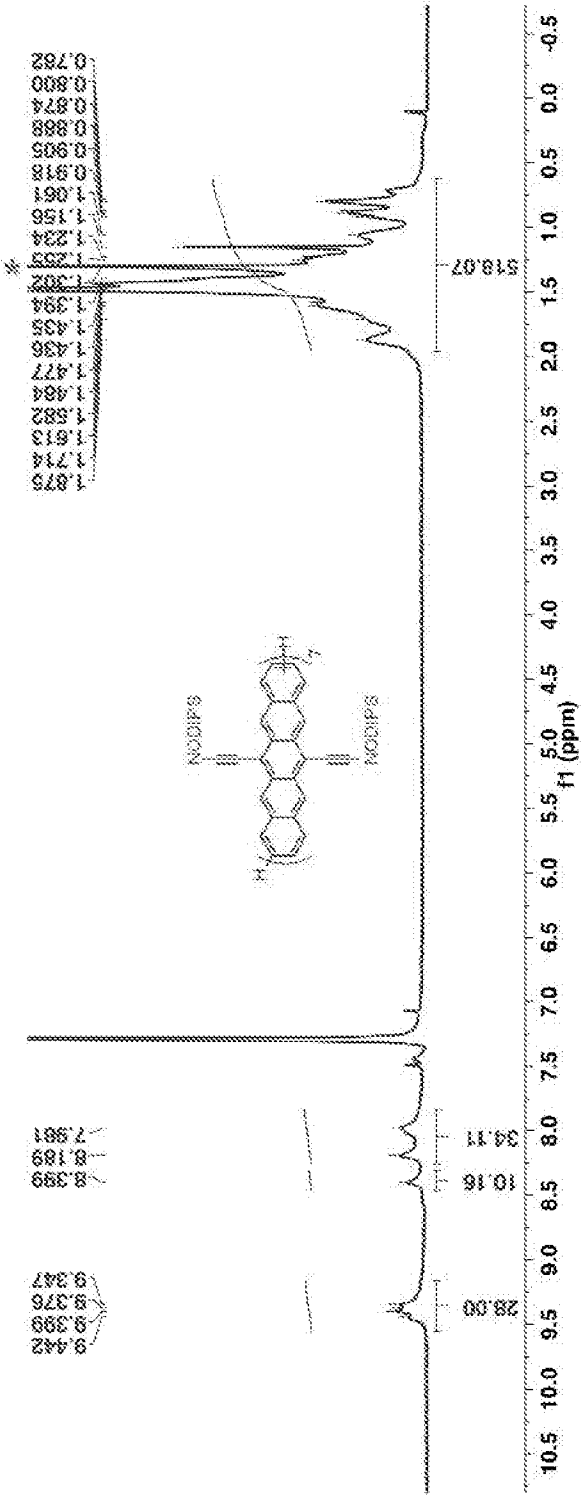


FIG. 53B



82/100

FIG. 54A

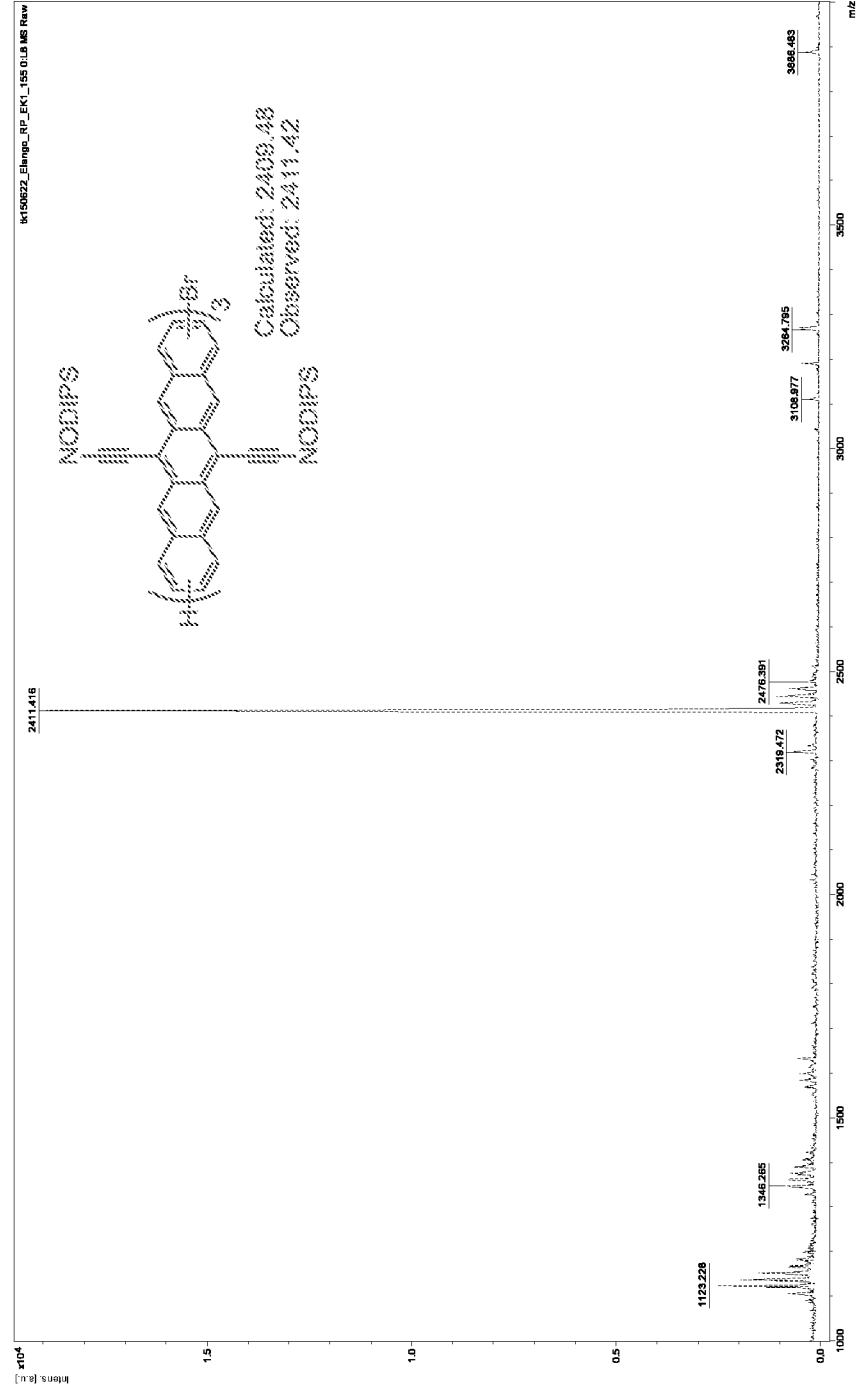


FIG. 54B

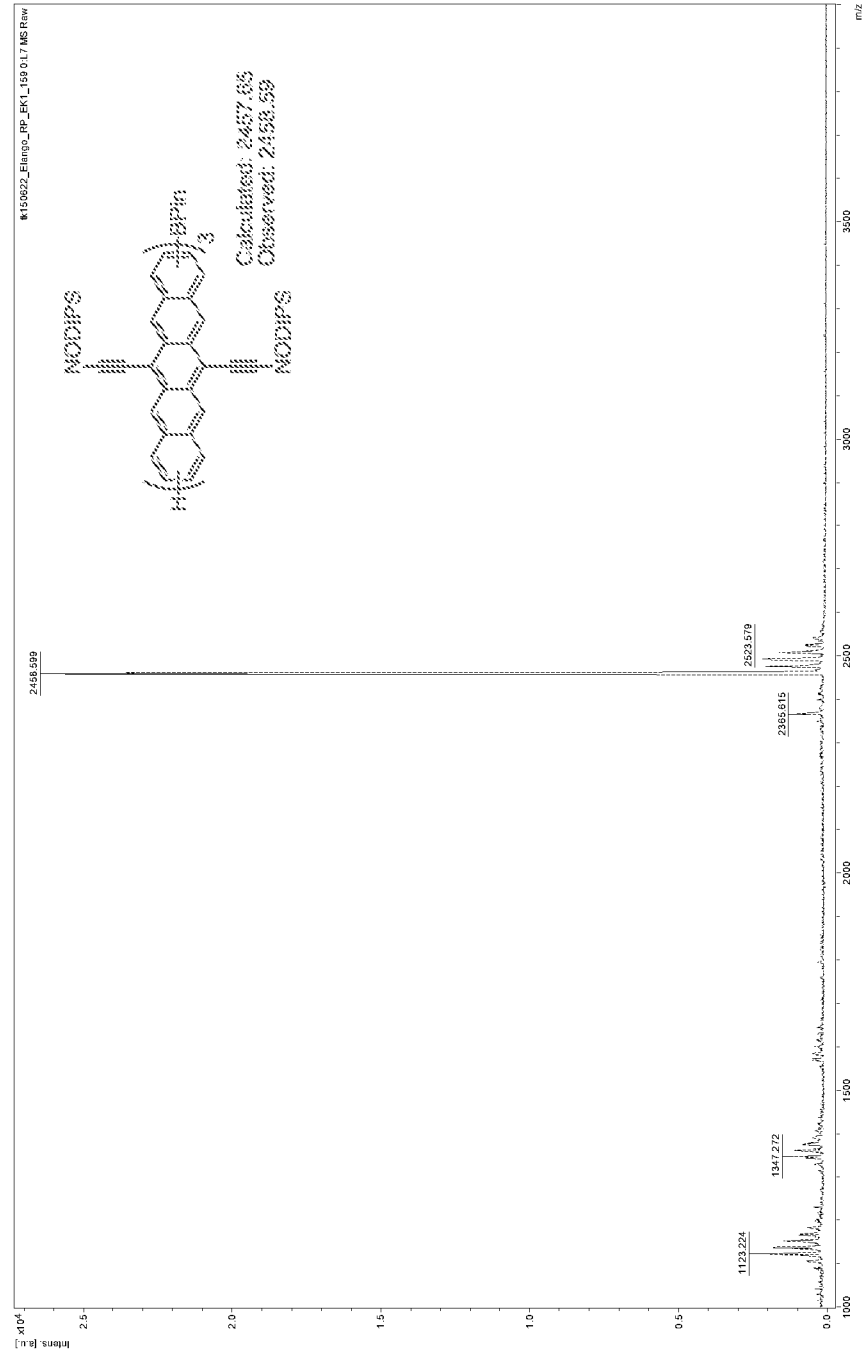
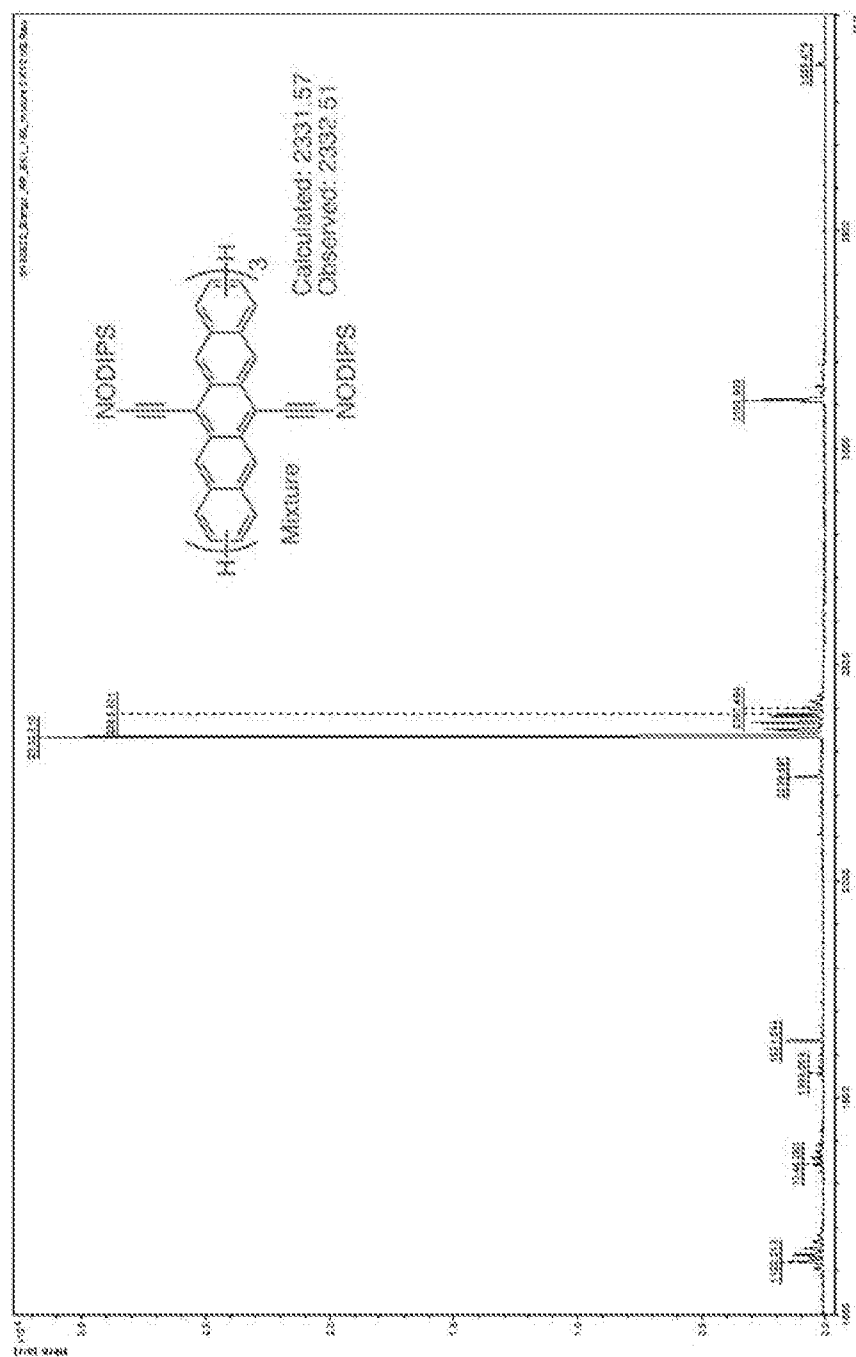
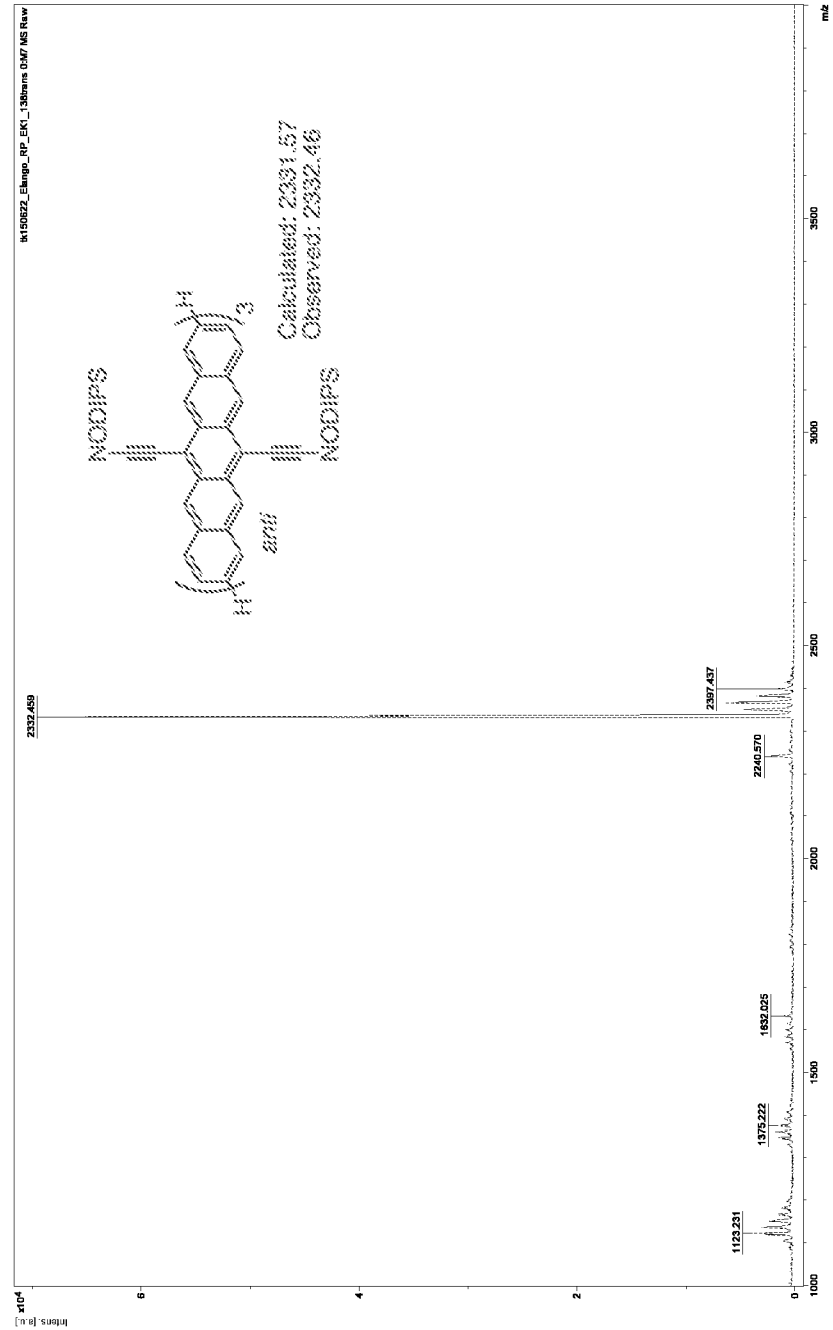


FIG. 55A



86/100

FIG. 56A



87/100

FIG. 56B

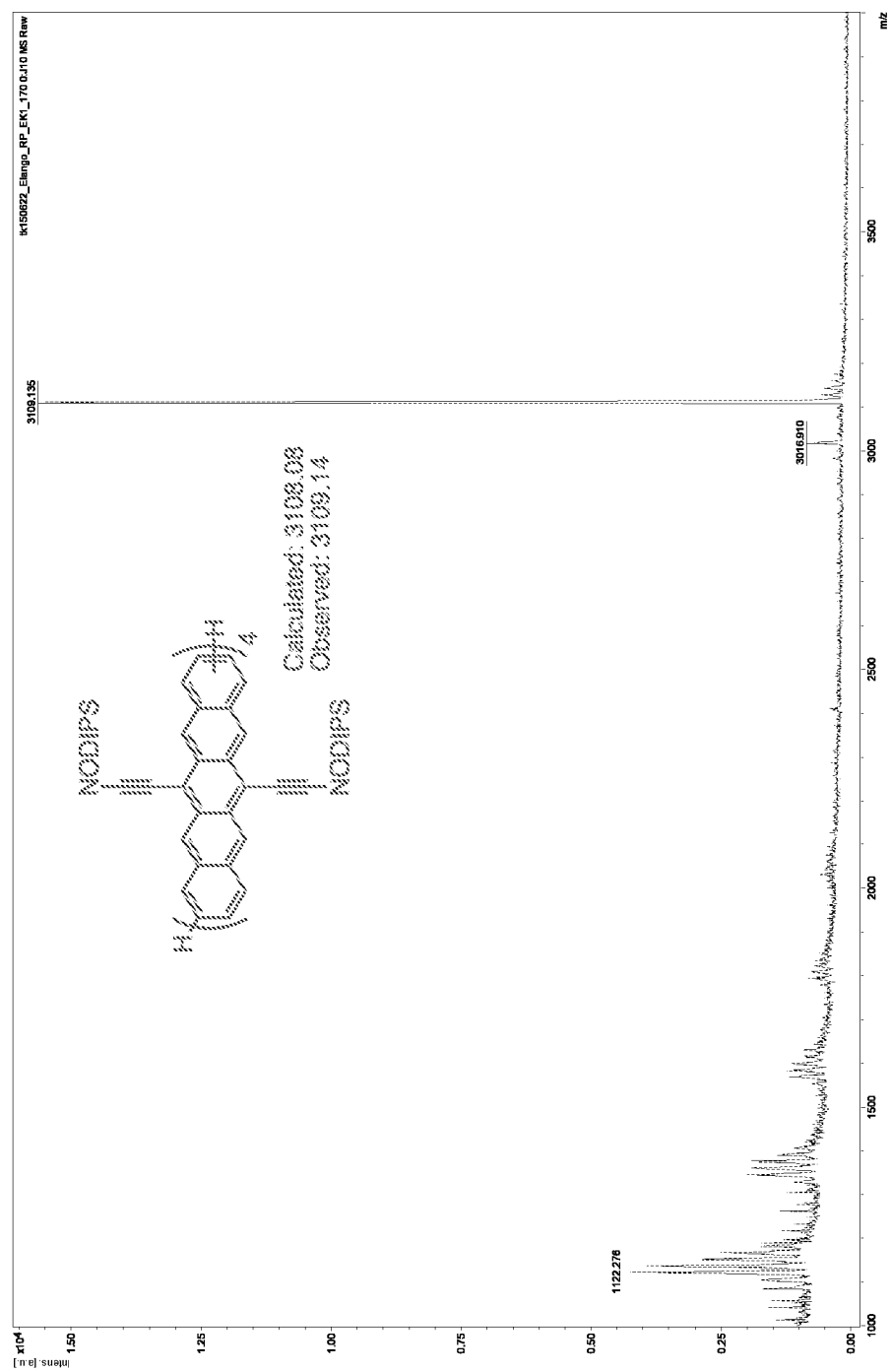


FIG. 57A

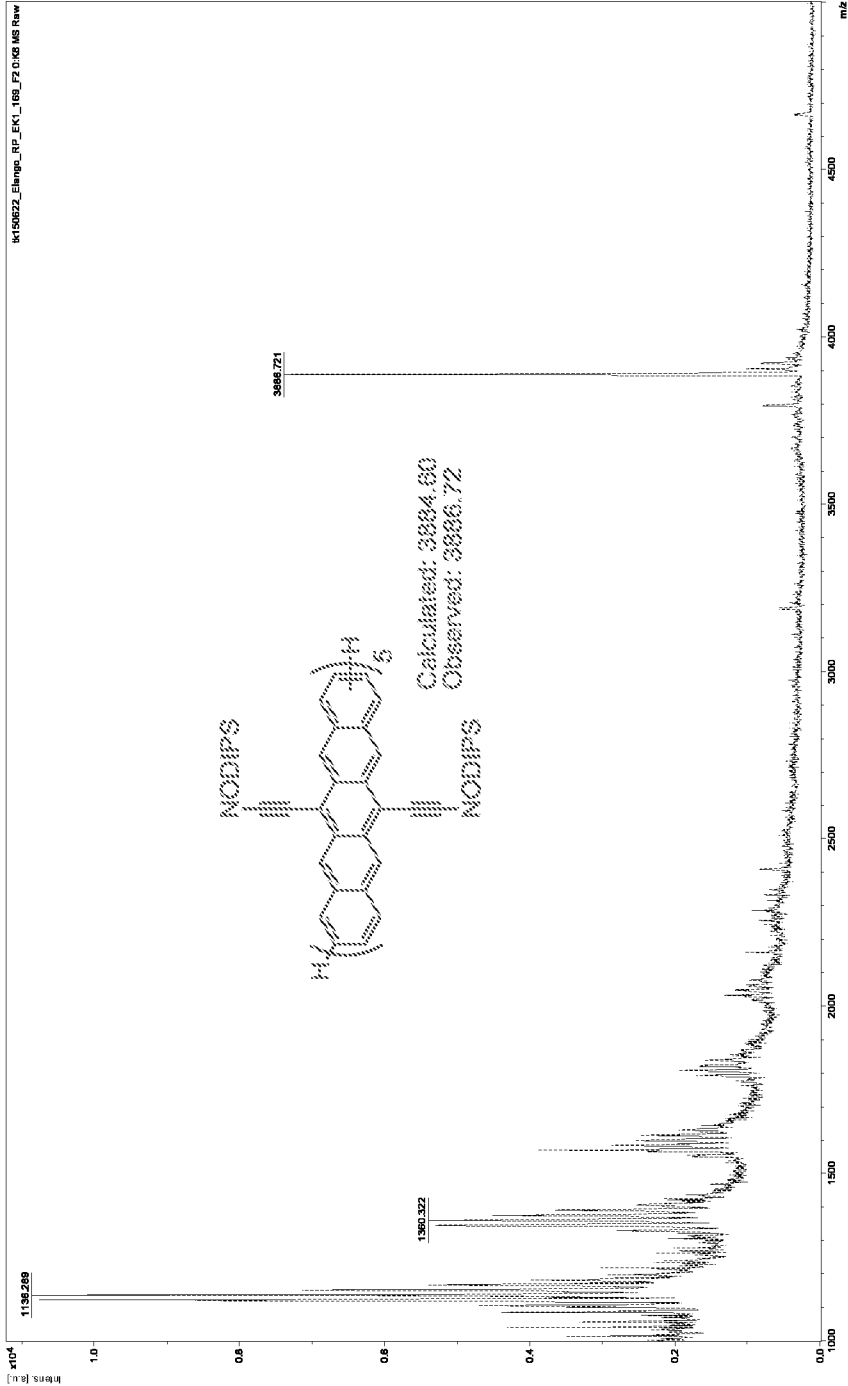
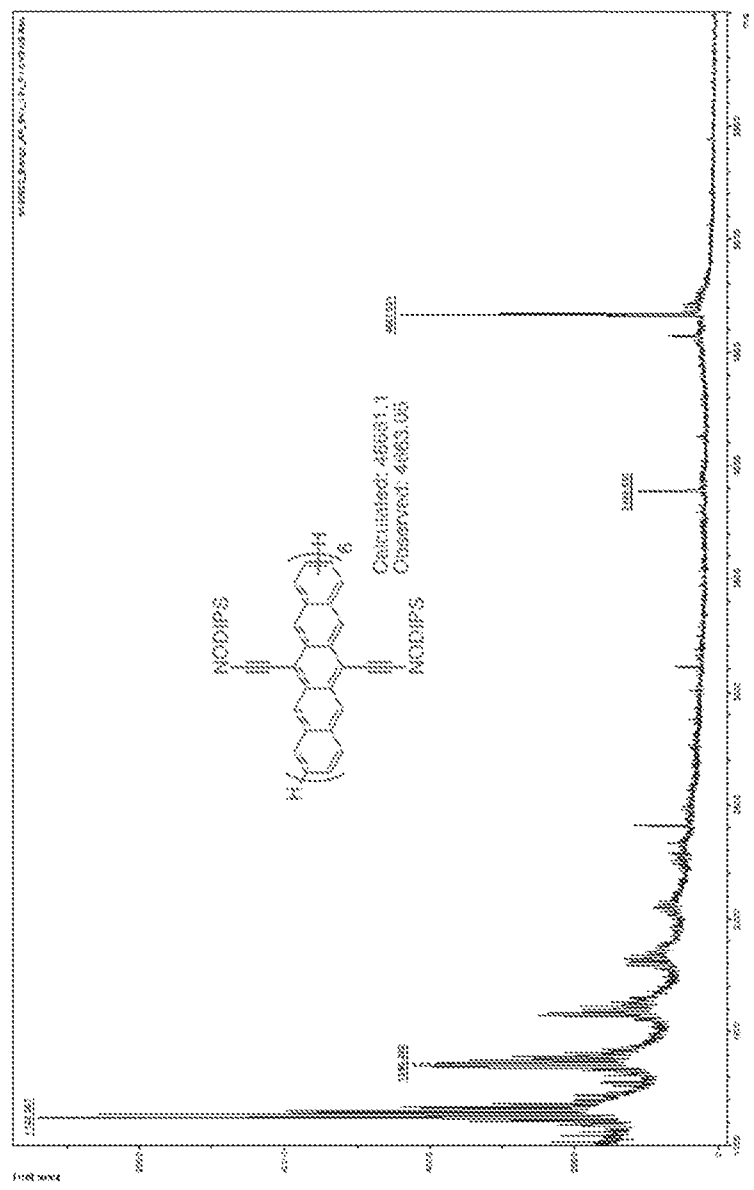


FIG. 57B



91/100

FIG. 59

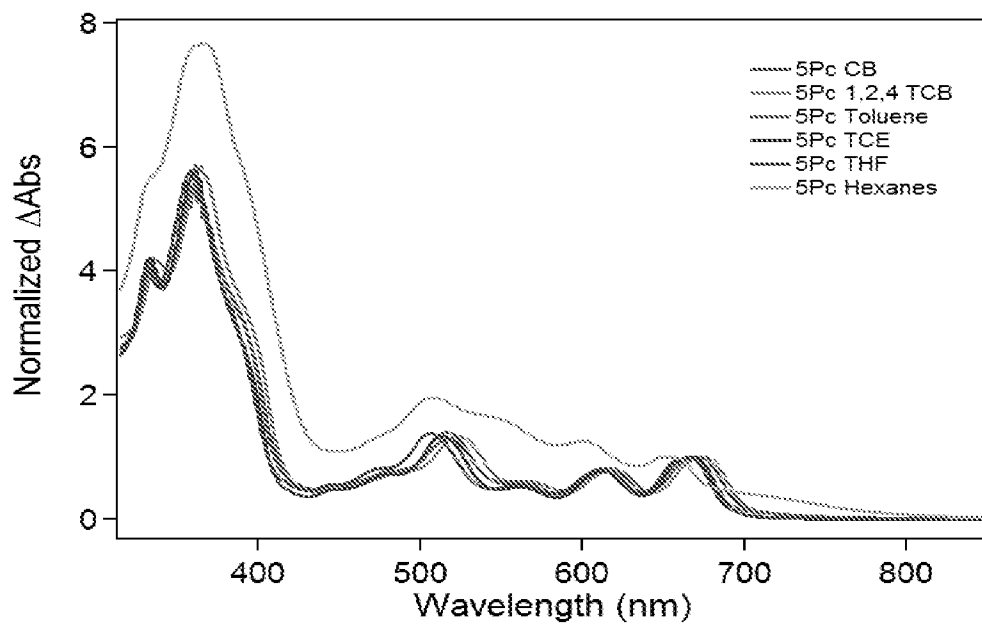
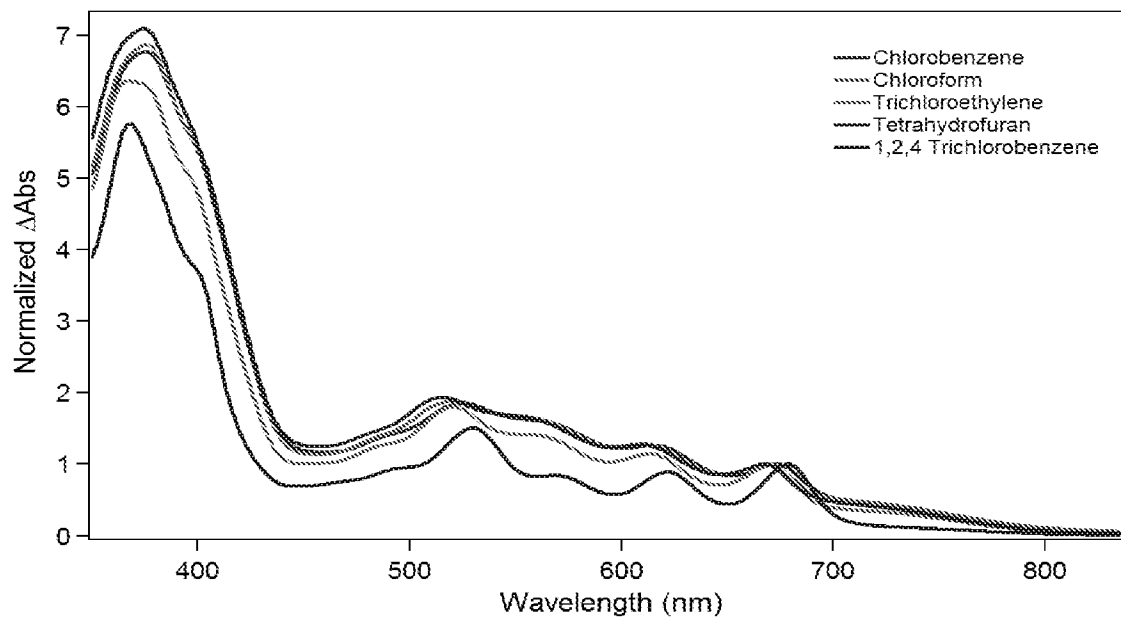
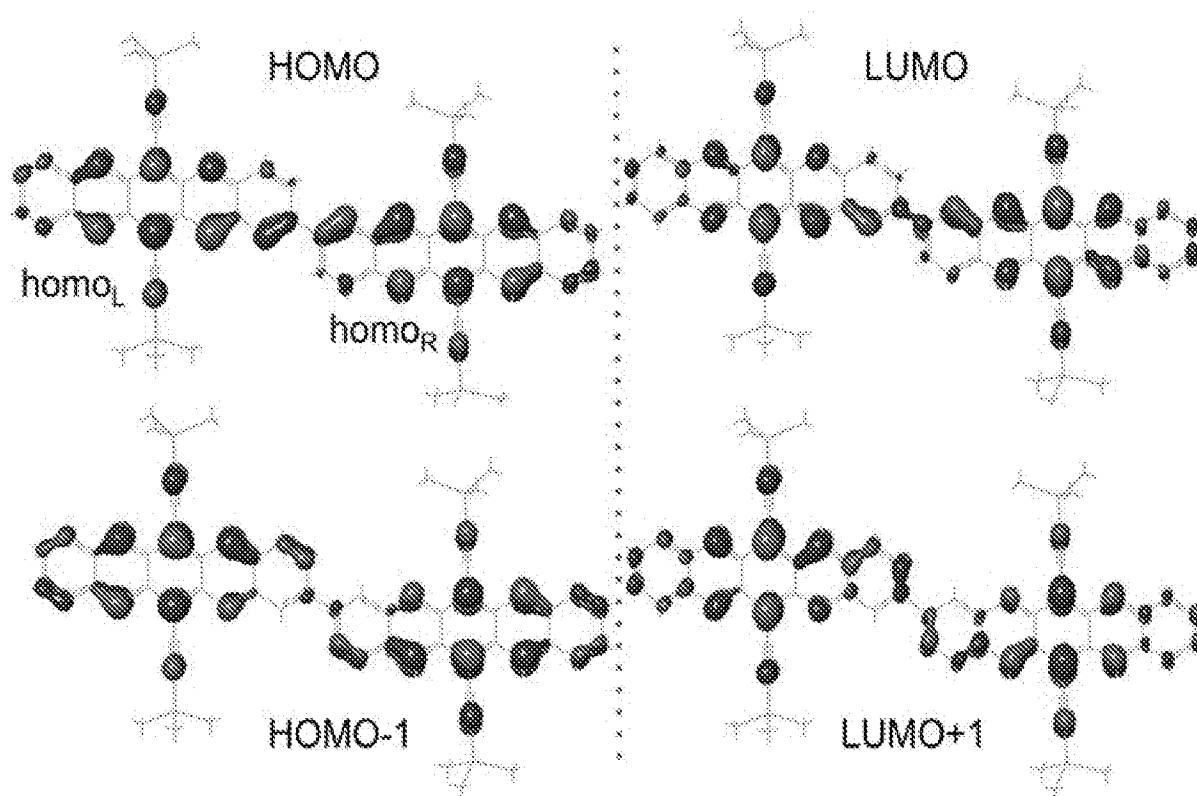


FIG. 60



92/100

FIG. 61



93/100

FIG. 62

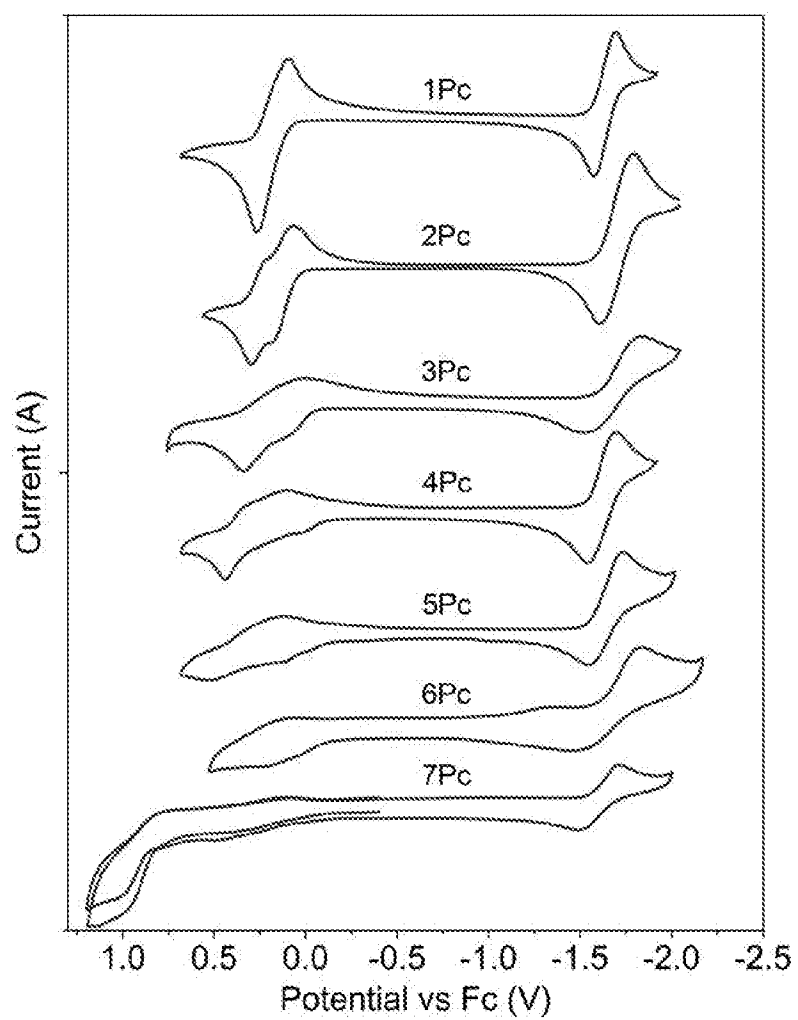


FIG. 63

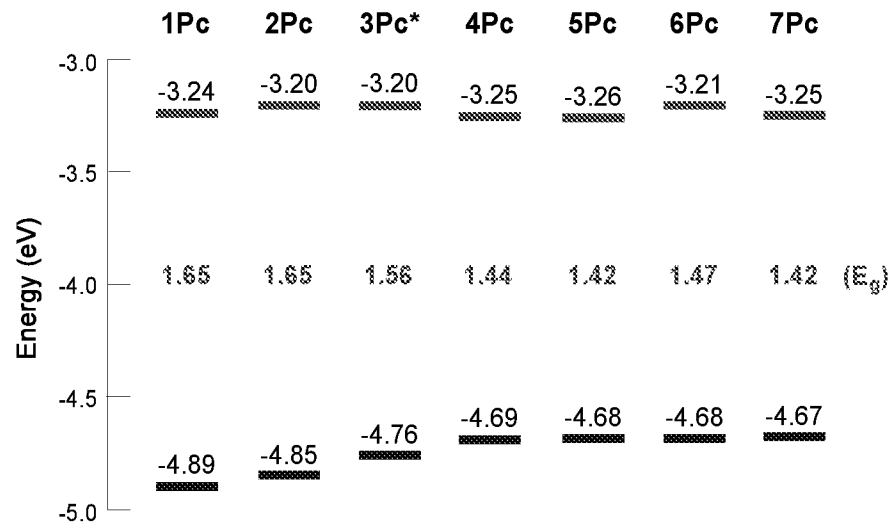
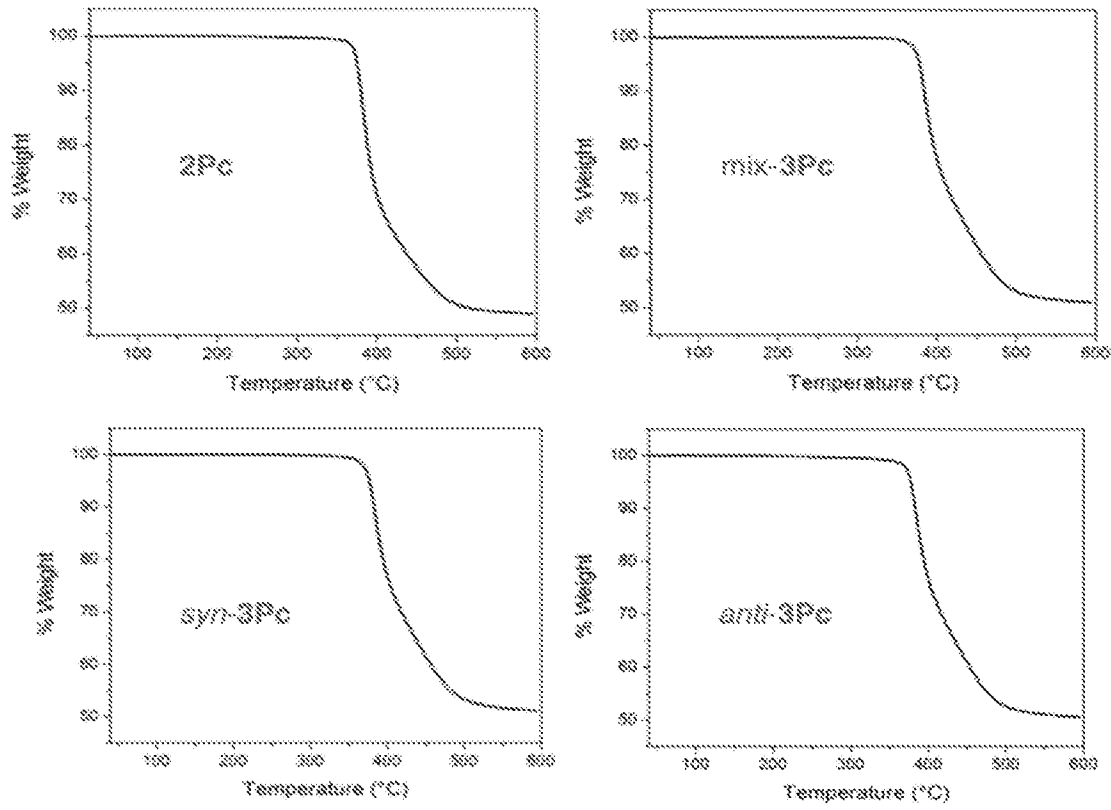
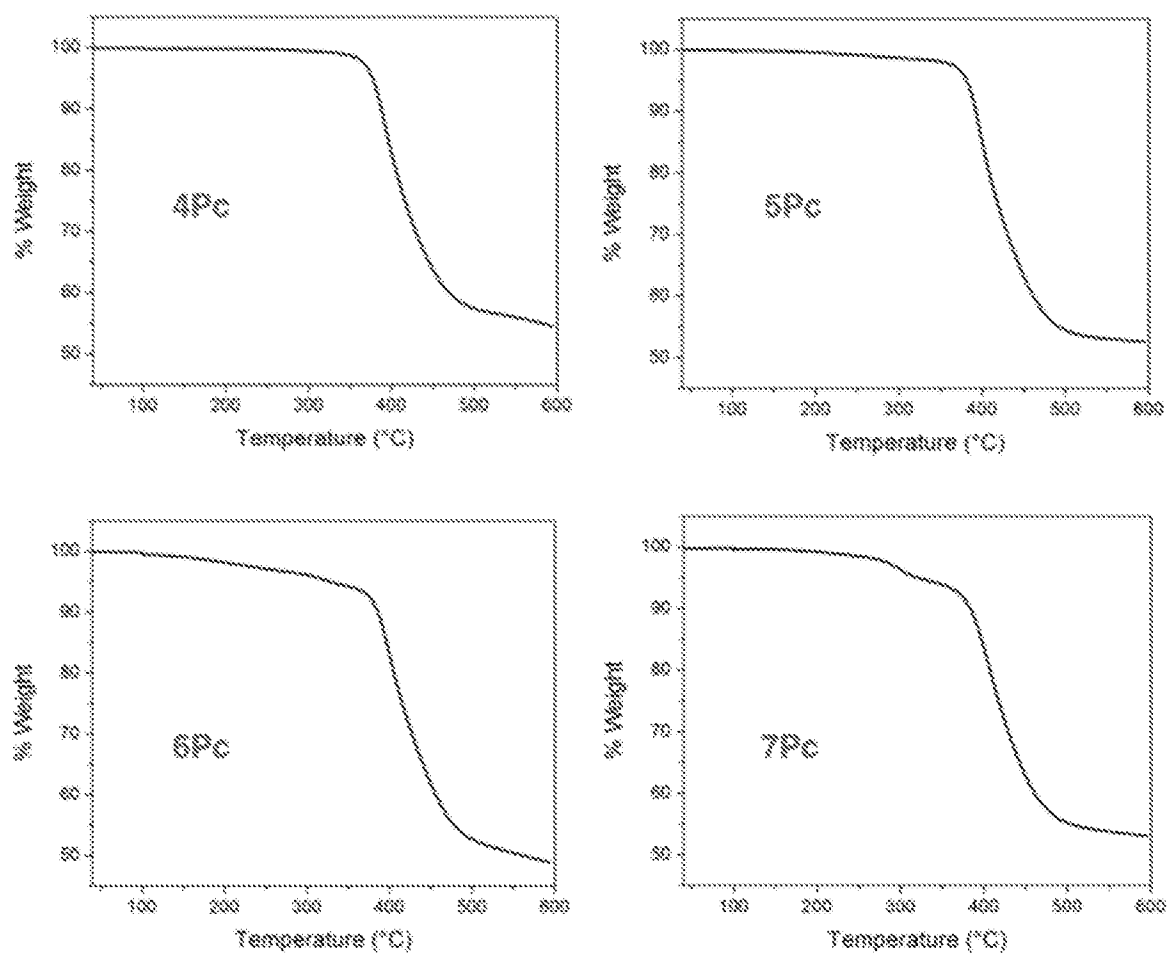


FIG. 64



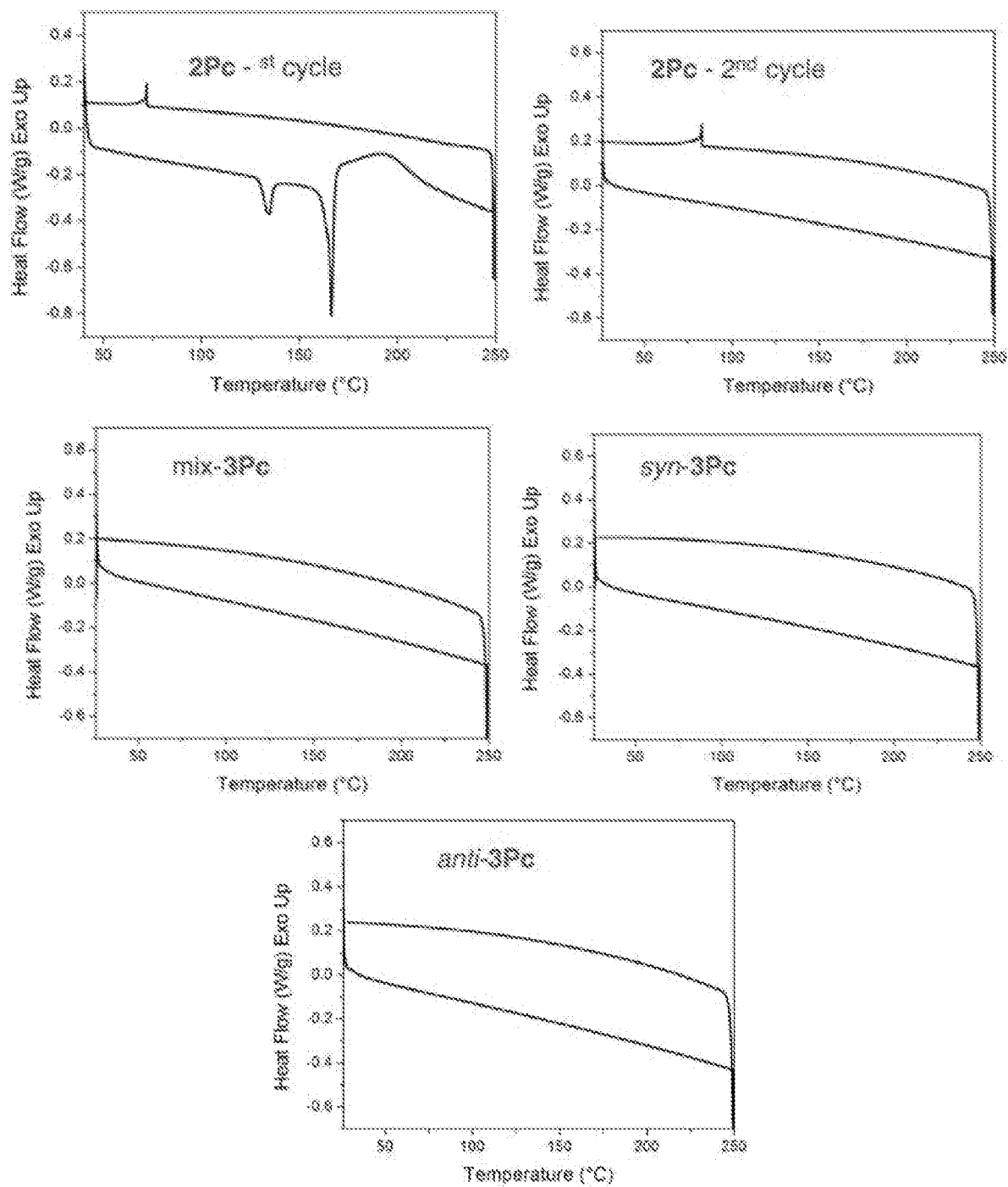
95/100

FIG. 65



96/100

FIG. 66



97/100

FIG. 67

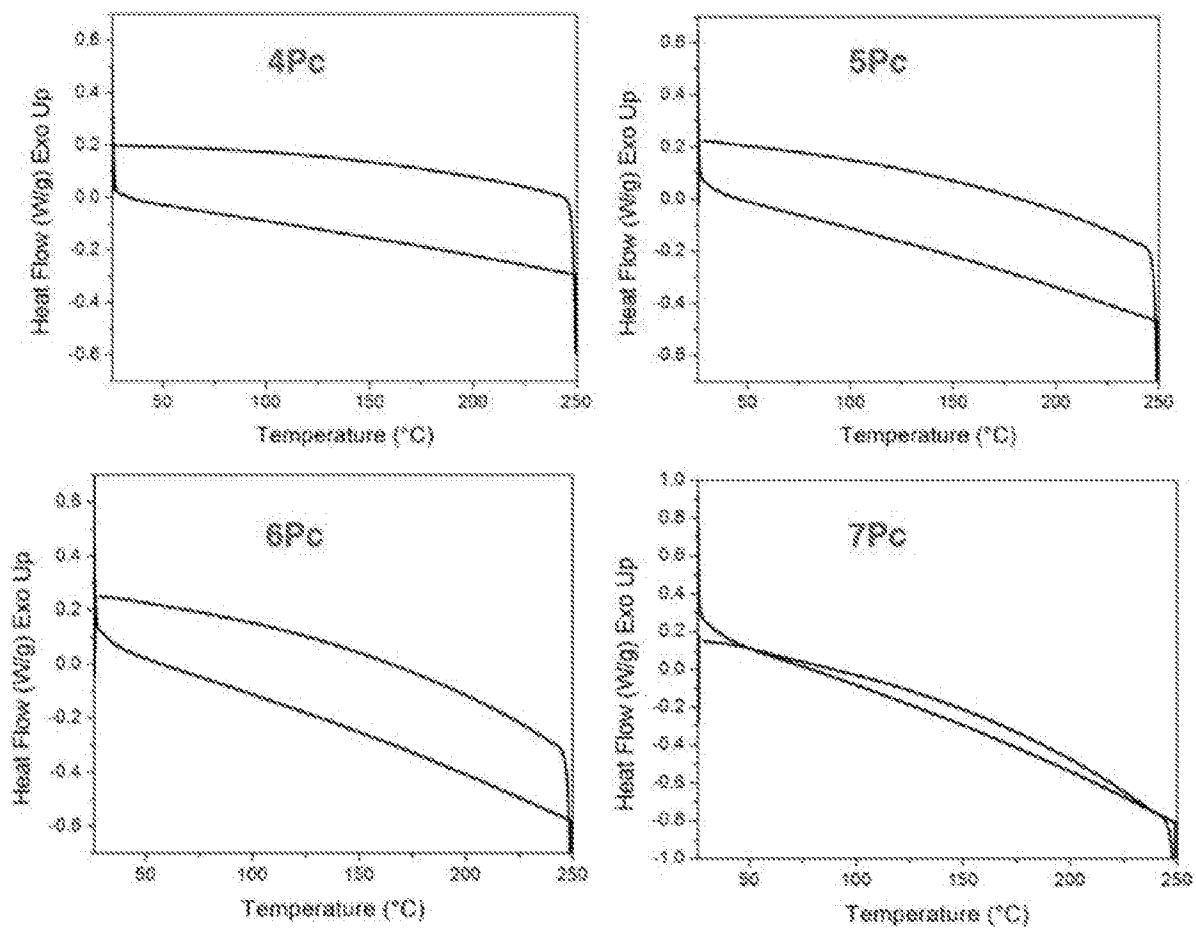


FIG. 68

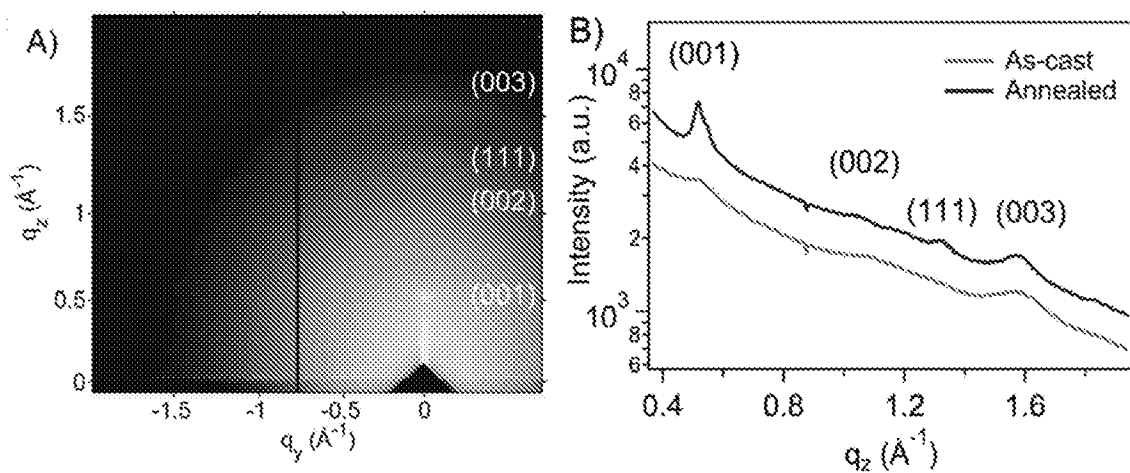


FIG. 69

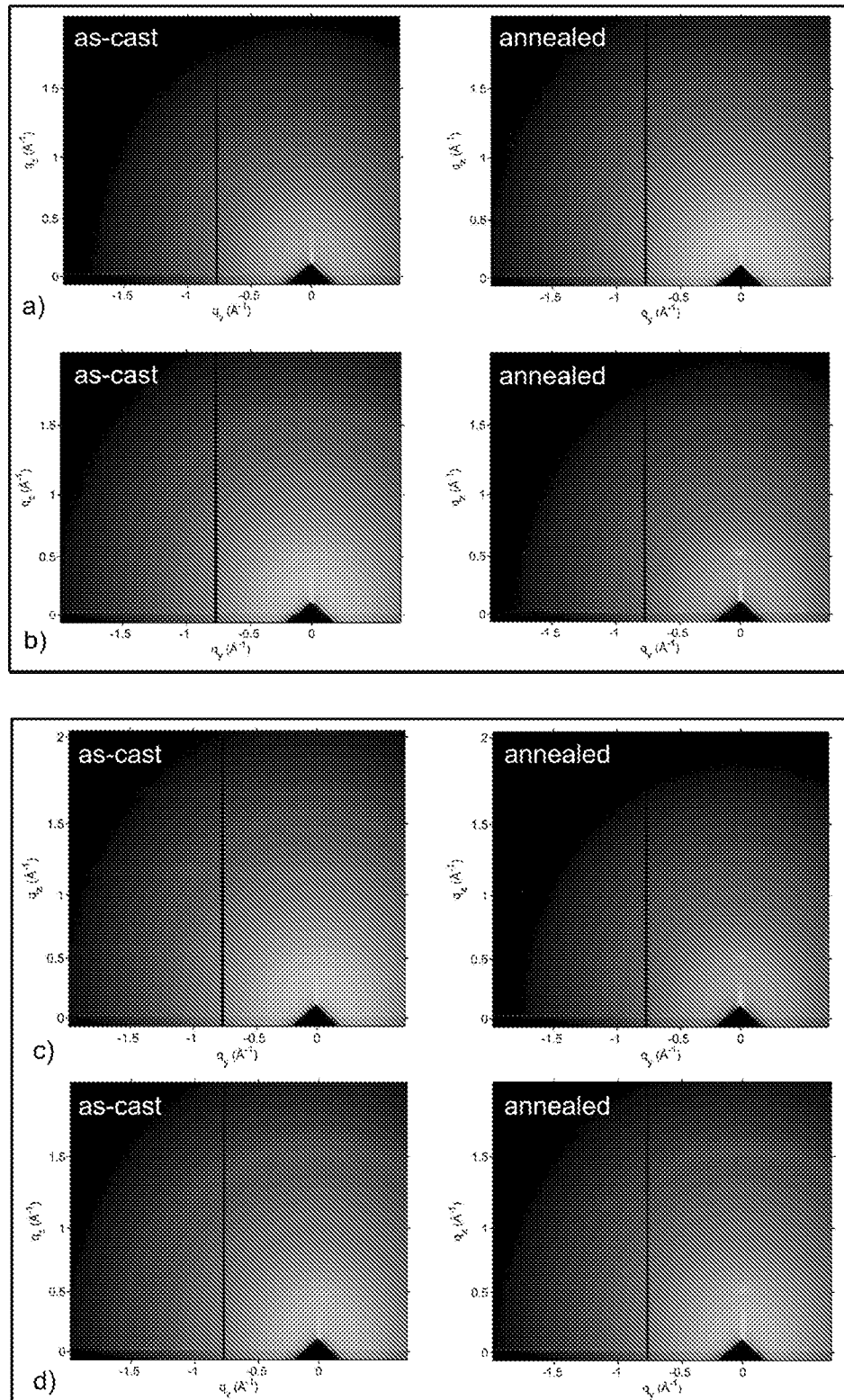
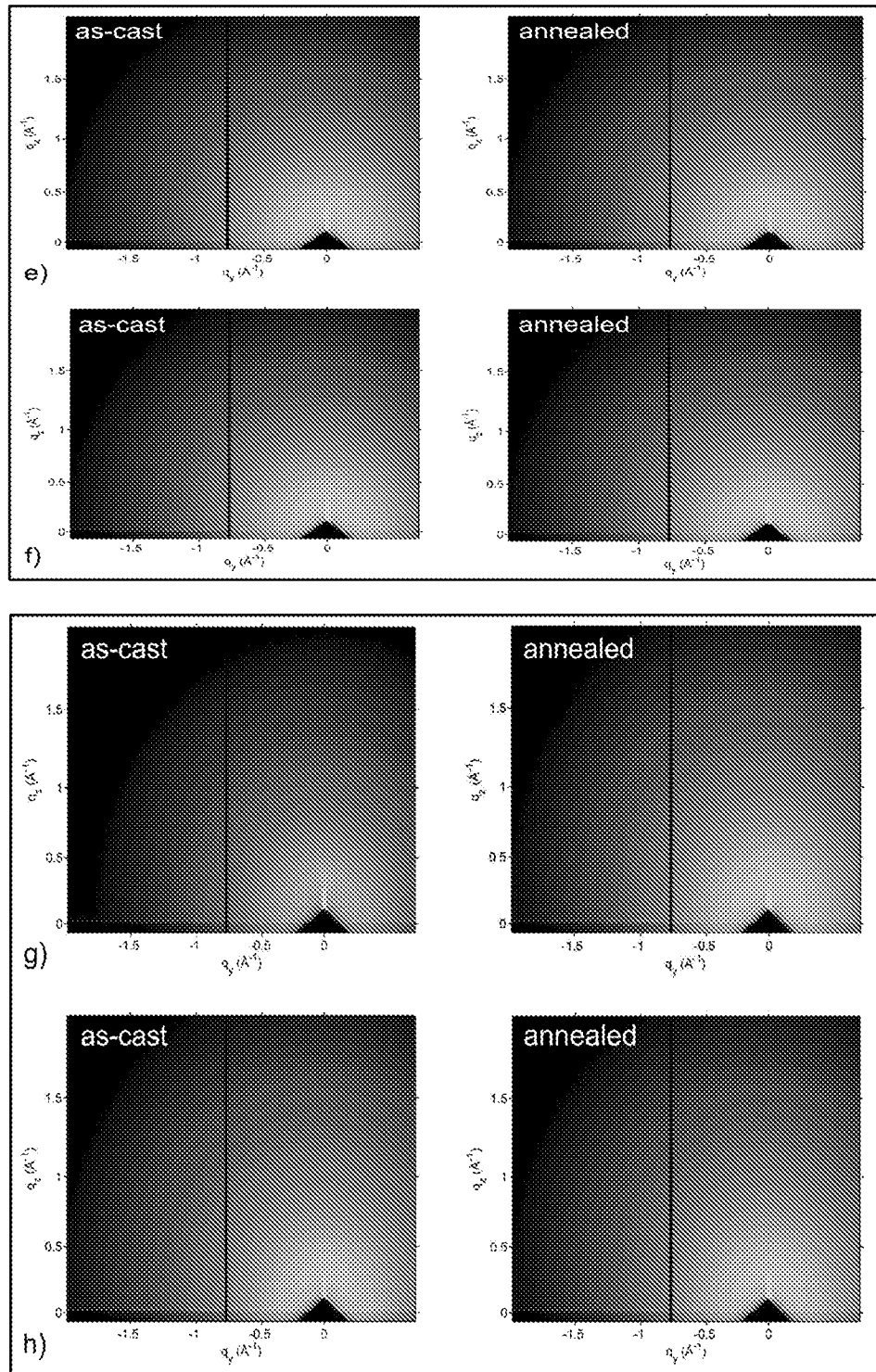
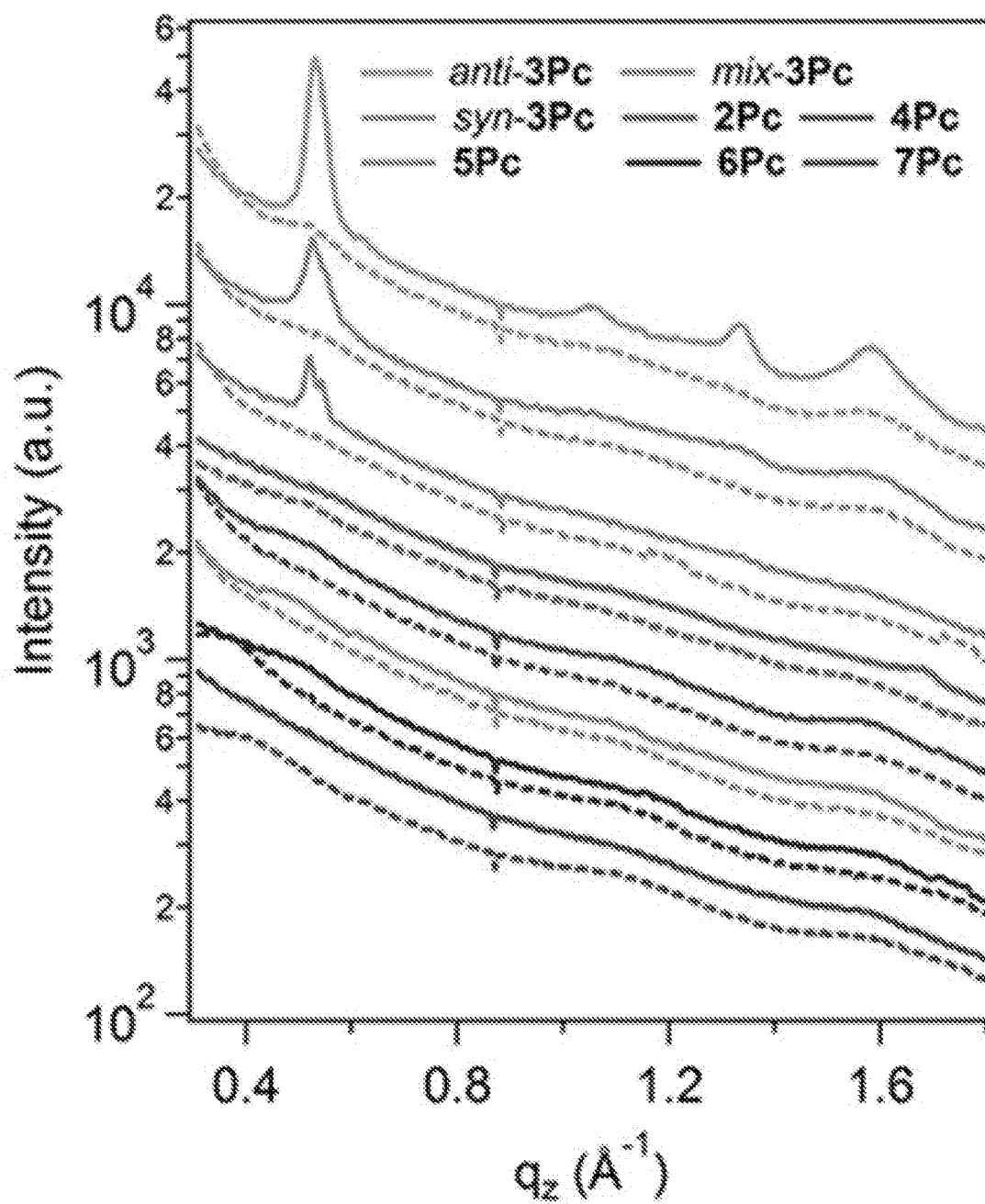


FIG. 69 cont.



100/100

FIG. 70



INTERNATIONAL SEARCH REPORT

International application No.

PCT/US15/66529

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - C07C 13/573, 15/20, 15/28 (2014.01)

CPC - C07C 13/573, 15/20, 15/28

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8): C07C 13/573, 15/20, 15/28; C09B 1/00, 1/20; H01L 51/00, 51/42, 51/54 (2014.01)

CPC: C07C 13/573, 15/20, 15/28; C09B 1/00, 1/20; H01L 51/00; USPC: 136/263

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

PatSeer; Google; Google Scholar; IP.com; PubMed; EBSCO; the Trustees of Columbia University in the City of New York, Brookhaven Science Associates, Campos, Sfeir, Sanders, Kumarasamy, Pun, Steigerwald, fission, quantitative, intramolecular, soluble, stable, singlet, fission, oligoacene, pentacene, hexacene, tetracene, isoergic, exoergic, monomer, covalent, bound, monomers, multiple exciton

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	SANDERS, SN et al. Quantitative Intramolecular Singlet Fission in Bipentacenes. J. Am. Chem. Soc. Vol. 137, 23 June, 2015, pp. 8965-8972; [online], [retrieved on 2016-02-01]. Retrieved from the Internet <URL: http://pubs.acs.org/doi/suppl/10.1021/jacs.5b04986 >; abstract; page 8965, column 1, paragraph 1; page 8965, column 2, paragraph 2; page 8966, figure 1; page 8966, column 1, paragraphs 1-3; page S2, formula; page S6, paragraph 1; page S9, figure S1.7; page S11, paragraph 1	1-21

☐ Further documents are listed in the continuation of Box C.☐ See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

1 February 2016 (01.02.2016)

Date of mailing of the international search report

26 FEB 2016

Name and mailing address of the ISA/

Mail Stop PCT, Attn: ISA/US, Commissioner for Patents
P.O. Box 1450, Alexandria, Virginia 22313-1450
Facsimile No. 571-273-8300

Authorized officer

Shane Thomas

PCT Helpdesk: 571-272-4300
PCT OSP: 571-272-7774