



(86) Date de dépôt PCT/PCT Filing Date: 2000/04/21
(87) Date publication PCT/PCT Publication Date: 2000/11/02
(45) Date de délivrance/Issue Date: 2009/11/24
(85) Entrée phase nationale/National Entry: 2002/10/17
(86) N° demande PCT/PCT Application No.: FR 2000/001059
(87) N° publication PCT/PCT Publication No.: 2000/065418
(30) Priorité/Priority: 1999/04/21 (FR99/05074)

(51) Cl.Int./Int.Cl. *G05B 19/418* (2006.01),
G06Q 10/00 (2006.01)

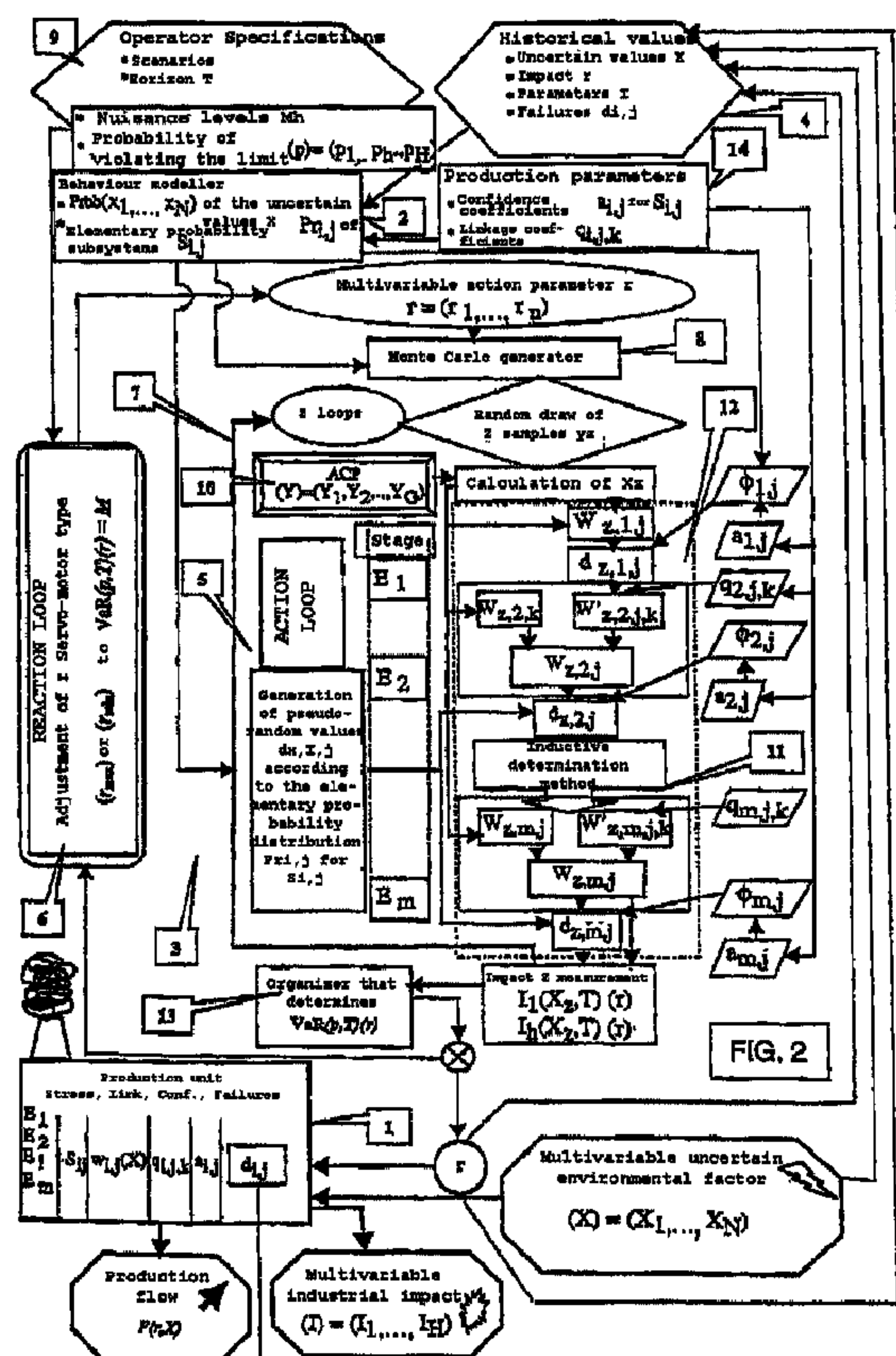
(72) Inventeurs/Inventors:
ADLERBERG, INGMAR, FR;
DOUADY, RAPHAEL, FR;
KOVALENKO, IVAN, RU;
DURAND, PHILIPPE, FR;
CASANOVA, JEAN-FRANCOIS, FR;
...

(73) Propriétaires/Owners:
BILLIOTTE, JEAN-MARIE, FR;
ADLERBERG, INGMAR, FR;
...

(74) Agent: OGILVY RENAULT LLP/S.E.N.C.R.L.,S.R.L.

(54) Titre : PROCEDE ET AUTOMATISME DE REGULATION D'UNE PRODUCTION INDUSTRIELLE ETAGEE AVEC MAITRISE D'UN STRESS ENCHAINE ALEATOIRE, APPLICATION AU CONTROLE DU BRUIT ET DU RISQUE VAR D'UNE CHAMBRE DE COMPENSATION

(54) Title: PROCESS AND AUTOMATION OF AN INDUSTRIAL PROCESS IN STEPS, WITH MASTERY OF AN UNCERTAIN STRESS CHAIN, AND ITS APPLICATION FOR CONTROL OF NOISE AND OF THE RISK (VALUE-AT-RISK, VAR) OF A CLEARING HOUSE



(57) Abrégé/Abstract:

The process comprises regulating production by means of a probabilistic automatic control (3) with action loop (5) and feedback loop (6). The action loop (5) of the automatism (3) comprises an inductive probabilistic simulator (11) evaluating the chaining of



(72) **Inventeurs(suite)/Inventors(continued):** FRIGNET, JEAN-PHILIPPE, FR; BASSET, FREDERIC, GB;
BILLIOTTE, JEAN-MARIE, FR

(73) **Propriétaires(suite)/Owners(continued):** DOUADY, RAPHAEL, FR; KOVALENKO, IVAN, RU; DURAND, PHILIPPE, FR;
CASANOVA, JEAN-FRANCOIS, FR; FRIGNET, JEAN-PHILIPPE, FR; BASSET, FREDERIC, GB

(57) **Abrégé(suite)/Abstract(continued):**

random stresses in the production chain leading to a probabilistic measurement of the industrial impact $I(r)$ resulting, on the basis of the adjustable level of an industrial stock parameter (r) . The industrial action parameter (r) is adjusted over time to an extremal value, maintaining the estimator of VaR effect $(p, T(r))$ below an authorised nuisance level M .

ABSRTACT

The process comprises regulating production by means of a probabilistic automatic control (3) with action loop (5) and feedback loop (6). The action loop (5) of the automatism (3) comprises an inductive probabilistic simulator (11) evaluating the chaining of random stresses in the production chain leading to a probabilistic measurement of the industrial impact $I(r)$ resulting, on the basis of the adjustable level of an industrial stock parameter (r) . The industrial action parameter (r) is adjusted over time to an extremal value, maintaining the estimator of VaR effect $(p, T(r))$ below an authorised nuisance level M .

PROCESS AND AUTOMATION OF AN INDUSTRIAL PROCESS IN
STEPS, WITH MASTERY OF AN UNCERTAIN STRESS CHAIN, AND
ITS APPLICATION FOR CONTROL OF NOISE AND OF THE RISK
(VALUE-AT-RISK, VAR) OF A CLEARING HOUSE

TECHNICAL FIELD OF THE INVENTION

The present invention concerns a process and a mechanism (automation) to regulate and/or prevent the stoppage of a flow F of a multi-stage and multi-linked industrial process of the following type:

5 - to optimise the production flow $F(r)$ while acting on a parameter of industrial action (r).

 - mastering an uncertain industrial impact $I(r)$ resulting in an uncertain stress chain on the different stages of production

10 - this stress chain being itself the consequence of an uncertain environmental production variable X

The invention is particularly applicable in the cases where one must:

- optimise the pair, (flow of product $F(r)$ and the uncertain industrial impact $I(r)$).

- by regulating the industrial parameter (r) , and

5 - while taking into account the regulatory criteria and the limits imposed by the risk of stoppage imposed by the impact variable $I(r)$.

By the term "Industrial Production" (or "production") is understood, according to this
10 invention, all human activity which has as its goal the production of an added-value product (production flow) that can be directly or indirectly expressed in terms of added value which might be itself associated with an industry that could be manufacturing, energy, agro-food
15 or financial...

By "Production Flow" $F(r)$ is understood according to the invention, all transfer of materials or measurable content arriving at the final stage E_n and providing the chain of production activities of the
20 sub-processes S_{ij} at the different steps E_i of the production cycle.

The invention applies to the domains of industry, manufacture and finance, where it is appropriate to estimate, in order to circumscribe it, an uncertain
25 impact $I(r)$, which can be - for manufacturing - pollution, or - for a financial process - risk of loss or failure, and which is connected with a production of a value-added good (manufactured or financial product). The searched-for global goal for which we aim is to
30 optimise the production flow of the value-added good while limiting the uncertain negative impact of this

production. This uncertain impact $I(r)$ is normally found to grow with the production of the value-added good.

5 The invention is put to work specifically in the case of a multi-stage multi-linked configuration. The structure of this production of this production can be either tree-like, or, in the more general case, matrix-like.

10 DISCLOSURE OF THE INVENTION

The invention consists of the control of production according to a probabilistic automatic procedure with an action loop and a reaction loop. Industrially, this automatic control can be
15 electronically implemented with the help of a computer that is programmed and networked to control the stages of the process according to the invention, such as will be described below. The outputs from the computer are transmitted through a system of activators or
20 servomotors which control the industrial parameter (r) to set it to its optimal value.

According to the invention, the action loop of the automatic process consists of an inductive probabilistic evaluation simulator of the chain of
25 uncertain stresses in the production chain resulting in a probabilistic measure of the resulting industrial impact $I(r)$, which is a function of the "controlled" level of the industrial parameter (r). The method put to work by the invention, at the heart of the automatic
30 action loop, is generally called "Value at Risk" or "VaR". The VaR method is actually used principally in

financial applications, with a view to grasp the quantifiable risks of the market (value volatility of a portfolio of stock), and of the credit and liquidity risks of financial institutions.

5 The invention's action loop for the probabilistic automatic control of production measures the function of the possible values of the industrial action parameter (r) , and the Value at Risk, VaR of the production flow $F(r)$, this for a duration T and a
10 probability level (p) . That is, for, the action loop measures the estimate of the effect that is described as the value of VaR (p, T) (r) , such that the impact $I(r)$ imposed by the production during the time horizon $T=[0, t]$ only exceeds VaR by the probability
15 (p) ; this, while taking into account the uncertain variations of the sub-uncertainties X_i which influence the production.

Within the invention's automatic probabilistic reaction loop for production control, the level of the
20 industrial control parameter (r) is set during the time (t) to the external multivariable $(r_{\max})$ or $(r_{\min})$, while maintaining the aforementioned effect estimator VaR (p, T) (r) on the right side of its authorized impact level M . That is, in the general case, where the action
25 parameter $r=(r_1, \dots, r_h, \dots, r_n)$, the authorized impact level $M=(M_1, \dots, M_h, \dots, M_n)$ and the reliability probabilities $(p)=(p_1, \dots, p_h, \dots, p_n)$ are multivariables, the (r) is picked at the extremes such that nevertheless for each index h :

30 - $\text{VaR}_h(p_h, T)(r_{\max} \text{ or } r_{\min}) < M_h$ (type 1 - Minimising the induced effect), or

- $\text{VaR}_h(p_h, T)(r_{\max} \text{ or } r_{\min}) > M_h$ (type 2 - Maximising the induced effect)

This is with the goal of pushing the industrial production level $F(r)$ to the limit while still being
 5 compatible with the aforementioned regulatory condition of controlling the impact $\text{Prob}[I_h(X, T)(r) < M_h] \geq p_h$ (type 1) or $\text{Prob}[I_h(X, T)(r) > M_h] \geq p_h$ (type 2). That is, for each index h , the induced effect I_h stays less than (type 1) or larger than (type 2) the authorized level
 10 M_h with a probable reliability of p_h .

STATE OF PRIOR ART AT THE APPLICATION OF THIS INVENTION

According to prior art, there are three classical techniques to estimate the distribution of the
 15 uncertain industrial impact $I(r)$ by a VaR method. For the sake of simplification, we place it here in the realm of financial applications (the most frequent use of prior art), the measure of risk in a portfolio of financial investments, and specifically in a portfolio
 20 of stock (the global volatility of their value), tied to the uncertainties of the market. In effect, the applications of the VaR methods on industrial manufacture, while perfectly viable, are actually essentially confined to an academic level. In the realm
 25 of this financial application, the Value at Risk of a portfolio during a duration T and a probability level p is understood to be the amount, called VaR, such that the loss incurred in this portfolio during the time horizon $T = [0, t]$ does surpass VaR only with a
 30 probability equal to $(1-p)$. That is, formally, : $\text{Prob}[\text{portfolio loss} > \text{VaR}] = 1-p$, this probability being

calculated according to an assumed distribution of the external sub-uncertainties X_i (volatility in the market) which influence the portfolio.

The first method for estimating the VaR is called
5 the estimated variance/covariance matrix, initially developed by the JP Morgan company (See JP Morgan, RiskMetrics™ - Technical documents, 4th ed., Morgan Guaranty Trust Company New York, 1996). This method is practically not applicable, an/or very imprecise when
10 applied to complex investment assets (the implicit volatility of options).

The second method for estimating the VaR, called *historical analysis*, was originally advocated by the Chase Manhattan Company, with the Charisma™ and Risk\$™
15 (see CHASE MANHATTAN BANK, N.A., Value at Risk, 1996). This method rests on the hypothesis that the risk factors are stable. In addition to the fact that that it presupposes that the future has a statistical behaviour identical to the past - and more precisely,
20 the recent past - it has a strong tendency to badly evaluate the frequency of catastrophic events. Further, the historical VaR method can not technically simulate the total failure of a stage in the risk process.

The third method for estimating the VaR, called
25 "The Monto Carlo Simulation" was initially advocated by the Bankers Trust Company with its RAROC 2020™ system.

A general description of these three systems can be found at

- "Value at Risk" by Esh, Kieffer and Lopez,
30 appearing in the "éditions DeBoeck";

- "Mastering Value at Risk" appearing in the Pitman Publishing series

- "The Practice of Risk Management" by Litterman and Gimerlock, in the Euromoney Books series,
5 New York, 1998;

- "Value at Risk; the New Benchmark for controlling Market Risk" in the "éditions Professional, 1997".

10 The invention, in its automatic probabilistic action loop, measures the uncertain industrial impact $I(r)$ resulting from the chained stresses in the production subsystems S_{ij} in the different production steps, according to the third method, i.e. by Monte Carlo Simulation.

15 The systems to determine the final probabilistic impact (VaR) in a production system (especially financial) advocated by prior art:

- apply to systems that are not multi-stage and/or not multi-linked, that is they are not
20 applicable to the technical domain of this invention, and do not use the additional specifics of this invention

- when their application is mutli-stage or multi-linked, they do not use an inductive
25 probabilistic model of chained calculations of stress at different stages of production, that is they do not use the characteristics of this invention

30 If one refers to the domain of the risk matrix of financial portfolios and of the optimisation of activities in a clearing house (application of a potentially multi-stage or multi-linked type in the

financial industry) where the uncertain values X_i are composed of the variations of the stock values; where the impact $I(r)$ is composed of the potential global loss of the clearing house; where the stresses W_{ij} are
5 composed successively: of the loss-of-customers suffered by members or local offices (step E_{i-1}), and then the loss of members (step E_i); and/or the the multivariable action parameter (r) is composed of the members' deposited guarantees r_i to the clearing house:

10 - a single-step or non-linked system studies the risk I of the global failure of the clearing house, while taking into account the risk of each counterparty (broker or member), at one step

 - a system of a type using this invention is
15 applicable to a multi-stage and multi-linked clearing house, that is taking into account several stages of cascading failures: the initial stage of customers or of a member, or of local offices, then the stage of members (brokers) themselves....

20 The prior art systems, are either single-stage and only consider the members' accounts, or are multi-stage but only address a simple combination of members' and customers' accounts in their probability calculation. In other words, the prior art systems which do consider
25 a tree-like structure of counterparties (composed of productive sub-assemblies distributed over stages) consider it sufficient to consider the simultaneous failure of each branch of the "tree". The invention, on the other hand, measures the inductive probabilistic
30 chain of failures in the branches of the "tree" with a probabilistic calculation at each of the levels. More

generally, the prior art systems, unlike the invention, do not take into account the measure of a probabilistic "catastrophic" chain of stresses at several levels of production.

5 The closest prior art systems are found in the domains of analyses of VaR using electronic methods in financial trading environments (banks, brokerage houses,...). Here is a list of systems and various associations and promoters that have developed them:

10 O AlgorithmicsTM by Ron Dembo

 This system uses first a small-scale Monte Carlo portfolio simulation, and then a simplified portfolio calculation having a similar behaviour. Thereafter, it performs a more complete Monte Carlo simulation for a
15 simplified portfolio. This system can regard the global portfolio of outstanding amounts with a counterparty and study the VaR of this portfolio (which is called the "credit VaR") as a function of market movements, which take into account the catastrophic movements
20 (deterministic and depending on probability). The failure probabilities retained at each "stage" come from the rating agencies S&PTM or Moody'sTM, and are thus fixed, are not determined in a probabilistic manner, and do not depend on market movements. The
25 "Credit VaR"s of several counterparties are added on, not included through an inductive method of probabilistic chain of failures.

 O CreditRisk+TM by Mark Holmes

 This multi-stage system advocates taking into
30 account, for the subsystems of a stage, a failure probability which is not fixed. But the process used is

an uncertain process. That is to say, the that the subsystems' failure probabilities $S_{i,j}$ do not depend on the aggregated stresses $W_{z,i,j}$ to which they are subjected (neither indirectly through the uncertain
5 values X nor in this particular case, through the market movements). They are notably no higher when the heightened stresses $W_{z,i,j}$ are more important.

This system proposes to combine the possible failures of the different counterparties by calculating
10 the portfolio diversification's efficaciousness. But it does not propose the probabilistic measure of failure at the various stages of the chain of failures and the chain reaction of failures between stages using an inductive method.

15 O CATS/CarmaTM by Robert Geske

This system advocates a multi-period random draw of Monte Carlo to simulate the market movements, and afterwards, a rating of the counterparties by others, and finally the possible failure. The calculation of
20 the Credit VaR is done for each counterparty with a distribution over due dates. This system uses neither the aggregation of the counterparties' failure risk by an inductive probabilistic method, nor do the failure probabilities depend on the stress state (market
25 movements).

The proposed systems in the domain of finance by AlgorithmicsTM, Credit Risk+TM and CATSTM, in contradistinction to other more current systems among prior art, apply to a "tree" stress chain structure for
30 the various counterparties. It is in this sense that they can be considered as the closest to this

invention. But, in contradistinction to the invention, this particular structure is not intended to succeed in producing a more exact measure of the probabilistic impact.

5 Thus, according to prior art, no account is taken of the fact that the non-mastering of the stress at a prior stage has an effect, i.e. that in this financial application of measure of portfolio risk, that the failure of one customer makes the position of his
10 compensators more fragile, that is, it increases the stress on the next stage. In other words, according to prior art, the failure of the subsystems is not simulated from one stage to the other using a probabilistic inductive method. That is to say that the
15 prior art does not simulate the failure of the system at the 1st lowest level, and does not report this failure to the next 2nd level before simulating in a probabilistic fashion the failure of subsystems at level 2, and so on.

20 Also, for the prior art systems, and in particular for the AlgorithmicsTM and CATSTM systems, the subsystem's (counterparty's) probability of failure is fixed. As the studied portfolio can contain options, the amount to pay by the counterparty at a given date
25 can change from one random draw of the Monte Carlo method to another (that is, by the way, the reason why options are considered in academia as "contingent assets"). For Credit Risk+TM, the portfolio contains only bonds. Thus, the amount to pay by the counterparty
30 at a given date is known. Bonds are not "contingent assets" (except if they have floating interest rates or

have clauses about convertibility or callback). The failure probability according to Credit Risk+TM results in an uncertain random draw. But the draw and the probability value which result from it are independent
5 of the state of the market during the travel along the Monte Carlo "trajectory". On the other hand, according to the first variant recommended and described below and implemented by the invention, the distribution of the probability of the coefficient of failure for a
10 subsystem $S_{i,j}$ is neither constant nor unknown, it depends on the state of the stresses on the subsystem $S_{i,j}$, thus on the state of the market. Instead, once this distribution is known, the coefficient value is unknown, please note, according to this distribution.

15 Additionally, according to prior art, and in contradistinction to the recommendations of the second variant recommended and described below for the implementation of the invented system, the prior art systems are based on that the reliability of the issuer
20 is given by their Moody'sTM or S&PTM rating. The prior art systems cannot separate the quality of an issuer and his size. According to the logic implemented by the most evolved systems, the only way to consider the size of an issuer consists of regarding an issuer who is
25 small but reliable as having a very small probability of failure for a small amount, but which probability rises sharply starting from a certain amount, whereas regarding an issuer who is large but unstable as having a probability of failure of the same order of magnitude
30 for a small amount as for a large amount. For the majority of prior art systems, the probability of

failure is considered to be independent of the amount due, thus this distinction becomes irrelevant.

Finally, and contrary to the recommendations of the third variant recommended and described below in the implementation of the invention, prior art does not, in the probabilistic simulation, propose to implement uncertain catastrophic scenarios with given probabilities. Prior art in general proposes to perform stress tests whose goal is to study the consequences of a catastrophic movement such as a stock market crash. To do this, it is recommended to simulate a catastrophic scenario where all the parameters are introduced by the user, without uncertainty in these parameters. Certain compensation phenomena such as hedging, can then pass unnoticed, which is not the case if the stress test is itself uncertain (such as according to this invention).

The following prior art systems are far removed from the specifications of this invention, by the method of measuring impact which it implements.:

O Credit MetricsTM and Risk MetricsTM by J.P. Morgan

These systems function counterparty by counterparty, according to the covariance matrix method, with the failure probabilities independent of market movements and supplied via the Internet. These systems do not advocate the means that are characteristic of this invention.

O Credit RiskTM Boundary RiderTM by Steve Davis

This system, called "close-out netting module" calculates the involvement of each counterparty, while taking into account a tree structure of counterparties.

The involvement at one level of the tree generates the "netting" of all branches that it carries. This system recommends neither aggregation of risk-of-failure of the counterparties by an inductive probabilistic method, nor probabilities of failure depending on market movements. This system thus does not advocate the means that are characteristic of this invention.

0 Hedge™ by Richard Sandor

This system uses a Monte Carlo draw for market movements, and then a calculation of the effect on the portfolios, and finally a draw for failure of the counterparties using an inductive probabilistic independent of the market movements, and a calculation of the global VaR. Thus, this system does not advocate the means that are characteristic of this invention.

0 KMV "EDF"™ by Oltech Vasicek

This system is based on a Markov chain. It evaluates, using a multi-period Monte Carlo method, the expected return from a stock. This system only takes into account loans and bonds and calculates the risk coming from the issuer. This system evaluates the risk from each counterparty. The probabilities of failure for each subsystem is fixed. Thus, this system advocates neither the aggregation of risk of counterparty failures with a inductive probabilistic method, nor probabilities of failure depending on the amount of stress in the system (market movements). This system thus does not advocate the means that are characteristic of this invention.

30 0 Midas Kapiti™ by Misys (UK)

This system advocates neither the aggregation of risk of counterparty failure using an inductive probabilistic method, nor probabilities of failure that depend on the amount of system stress (market
5 movements). This system thus does not advocate the means that are characteristic of this invention.

0 NetRisk™ by Eugene Shanks

This system advocates neither the aggregation of risk of counterparty failure using an inductive
10 probabilistic method, nor probabilities of failure that depend on the amount of system stress (market movements). This system thus does not advocate the means that are characteristic of this invention.

The following prior art systems are further
15 removed from the specifications in the current invention because of the fact that they are not concerned with "netting" of the counterparties (aggregation of stress):

- 0 FEA™ by Mark Garman
- 20 0 FNX™ by Farid Naib
- 0 Lombard Risk™ by John Wisbey
- 0 RAROC™ by Bankers Trust
- 0 Summit™ by Jean de Fontenay
- 0 Zoologic™ by Kenneth Garbade
- 25 0 Open Link™ by Coleman Fung

INDUSTRIAL APPLICATIONS OF THE INVENTION

The purpose of the invention (automatic probabilistic process for control of a chain of
30 uncertain stress flows) such as described below can be used in numerous industries, equally manufacturing,

financial or agricultural. Below, there is a description of the invention, firstly its definition and its global characterisation, i.e. applicable notably to the set of types of industrial and financial
5 production that involves stress chains. Secondly, the invention is more specifically described for a manufacturing industry application (optimisation of the production in a factory with noise limitations). Finally, the invention is described for a particularly
10 advantageous application in the financial industry, aiming at optimising the activity level of a clearing house - an exchange for chattels or raw materials - exposed to risks of failure of the counterparties (linked to the volatility of the market for the traded
15 items) while conforming with the criteria for limits on the global risk - "Capital Adequacy" - in order to minimise the failure risk.

Outside of the industrial applications described below, the knowledgeable person will be able to apply
20 the invention's principles to numerous other multi-stage industrial domains that have chained uncertainties, and notably for the control of production flow for energy as a function of the uncertainties of demand, of the availability of sources
25 of energy, and the immediate limits on production capacity (local or global), and of the capacity of the energy transmission net; this while respecting "minimal" constraints, notably the availability for each user and/or regulatory constraints on pollution,
30 (air, cooling water temperature,...) and avoiding the disconnection of certain circuits.

The process and the device of this invention can equally be applied to chained industrial operational risks, notably in industries whose operation produces certain environmental problems such as noise or pollution; it can also be used in complex industrial systems which have catastrophic risk chains, such as nuclear power plants, oil and gas drilling platforms, and chemical factories.

The devices derived from this invention can also be applied to great advantage in the agricultural domain, particularly for the control of the procurement cycles for a country or a region as a function of the chained uncertainties of production (regional or world-wide) and the variations in the consumption of food, all while assuring a minimum supply to each inhabitant.

DESCRIPTION OF THE THREE EMBODIMENTS OF THE INVENTION
WITH REFERENCE TO THE DRAWINGS

The appended figures represent schematically the characteristics of the probabilistic automatic operation of this invention, and also the three recommended variations for its application, and two specific applications.

About the figures:

- Figure 1 shows schematically the general operation of one industrial production unit for which the application of the process and the production control device such as advocated by this invention.

- Figure 2 shows in a general form the different application stages they have for the production control process and the specifics of the

probabilistic automatic regulation according to the invention.

- Figure 3 shows schematically how to organise the factory in order to apply the process and the control devices according to the invention, in order to optimise the production, while nevertheless controlling that the noise level within the factory is kept below a level set by regulations.

- Figure 4 shows, according to the invention, the different application stages for the process and the specifics of the production control automation in the factory and the noise reduction from figure 3.

- Figure 5 shows schematically the organisation of a clearing house (exchange) to implement the process and the automatic probabilistic control according to the invention in order to maximize the transaction volume (and thus the commissions collected) while maintaining the global risk of financial loss (linked to the failure of the parties) on the right side of a regulatory limit.

- Figure 6 shows the different stages of the process application and the specifics of the automatic probabilistic control, according to the invention, for the clearing house in figure 5.

The figures 1 and 2 describe the general configuration of an industrial or financial production system (1), to allow the application of this invention's process and devices.

The process and the automatic regulation according to this invention are applied specifically to a multi-stage and multi-linked production. That is,

they concern an industrial or financial production centre composed of several production stages called $E_1, \dots, E_m$, and each production stage E_i is itself composed of productive subsystems $S_{i,j}$. These receive one or more
 5 production sub-flows $F_{i,j,k}$ from one or several subsystems $S_{i-1,k}$ of the previous stage (except the first, $i=1$), and transmit one or more production sub-flows $F_{i+1,j,k}$ to one or several subsystems $S_{i+1,k'}$ of the following stage E_{i+1} (except the last stage $i=m$).

10 The invention concerns the case where the production sub-flows $F_{i,j,k}$ can be controlled with the aid of a - possibly multivariable - industrial control parameter (r) or $(r) = (r_1, \dots, r_n)$, and where the (global) industrial production flow results from a
 15 combination of production sub flows $F_{i,j,k}$.

The invention is specifically applied to an uncertain stress chain $W_{i,j}$ associated with an industrial impact $I(X,T)(r)$ (in general harmful) possibly multivariable $(I) = (I_1, \dots, I_h, \dots, I_H)$. This
 20 impact $I(X,T)(r)$ should be mastered (notably to avoid damage, or for regulatory reasons) within a time horizon T . It is the result of a cascading chain of aggregated stresses $W_{i,j}$ (measurable phenomena) suffered by each of the productive subsystems $S_{i,j}$.

25 The invention specifically concerns the types of production whose industrial impact $I(X,T)(r)$ depends in a globally monotone manner (increasing or decreasing) on the aggregated stresses $W_{i,j}$ of the subsystems $S_{i,j}$ at the different production stages E_i , and where at least
 30 one of the elements of I_h depends on:

a) the aggregated stresses $W_{m,j}$ of the subsystems $S_{m,j}$ at the last production step E_m ,

aa) a multivariable environmental factor of the production uncertainties $(X) = (X_1, \dots, X_N)$,

5 aaa) the time horizon T

aaaa) and on the type of monotone global function (increasing or decreasing, in the same sense as the aggregated stresses $W_{m,j}$) of the industrial action parameter (r) through the intermediary stress
10 aggregates $W_{m,j}$.

Each uncertain aggregated stress $W_{i,j}$ (with "catastrophic" local effect) suffered by a subsystem $S_{i,j}$ is in nominal the nominal mode contained at the level of subsystem $S_{i,j}$. But it can, in failure mode, be
15 partially or totally transmitted to the following stage, E_{i+1} . That is, formally, each aggregated stress $W_{i,j}$ is the result (sum) of the following items:

b) one item is the uncertain stress $W_{i,j}$ pertaining to the productive subsystem $S_{i,j}$ and
20 depending - in a known way but specific to the subsystem - on a multivariable environmental factor of the uncertain amount of production (X) and of the type of global monotony (increasing or decreasing) of the industrial action parameter (r) .

25 bb) the other item is the uncertain stress $w'_{i,j,k}$ which comes from the combination of failures of certain of the productive subsystems $S_{i-1,k}$ from the previous stage E_{i-1} , following the stress to which they themselves are subject.

30 According to the invention each of the transmitted stresses $w'_{i,j,k}$ is expressed a combination (which is

formally written in the form of a sum (Σ) for each of the subsystems in the previous stage of the products):

c) of the aggregated stresses $W_{i-1,k}$ of the subsystem $S_{i-1,k}$

5 cc) of the linkage coefficient $q_{i,j,k}$ constant, or known and not uncertain

ccc) and of an unknown transmission coefficient $d_{i-1,k}$ for the productive subsystem $S_{i-1,k}$, varying between the limits 0 and 1 (this is also called the
10 failure coefficient).

Referring to the figures 1 and 2, it can be observed that the invention is implemented specifically in a frame where the elementary failure probability distribution $Pr_{i,j}(X, T, r, W_{i,j}, a_{i,j})$ of each of the
15 productive subsystems $S_{i,j}$ is known. It is expressed as the electronic behaviour modelling device (2). This behaviour modelling module (2) complements the automated probabilistic unit (3) and is interfaced with the operator of the automatic system (3). It
20 electronically determines the elementary failure probability values $Pr_{i,j}$ and makes them depend on:

d) the uncertain multivariable X describing the uncertain production,

dd) the time interval T

25 ddd) the industrial action parameter r

dddd) the stress $W_{i,j}$

dddddd) the confidence coefficient $a_{i,j}$, possibly multivariable, pertaining to each productive subsystem $S_{i,j}$ and whose characteristics result notably, but not
30 exclusively, depend on a historical analysis of the failure of the productive subsystems $S_{i,j}$.

These confidence coefficients $a_{i,j}$, as well as the linkage coefficients $q_{i,j,k}$ are fixed and are characteristic of the production centre, (1), (Figures 1 and 2). More precisely, they may vary over time, but they are inserted before each launch of the control loop and remain fixed while the control loop is running. They are reintroduced by the operator into a memory module (14) called the automatic production parameters (3) (Fig 2).

As can be seen in figure 1, according to the invention, the multi-linked configuration (of the stress chain) can be:

- either *tree-like* - that is for each subsystem $S_{i-1,k}$ at a stage E_{i-1} , one of the linkage coefficients $q_{i,j,k} = 1$ and the others are zero; this corresponds to the case where a productive subsystem at stage E_{i-1} can only transmit its stress $W_{i-1,k}$ to a single productive subsystem in the following stage E_i

- or, in the more general case, *matrix-like*, and in this case each linkage coefficient $q_{i,j,k}$ can take any value.

According to the invention, the abovementioned transmission coefficients $d_{i,j}$ can be:

- either *binary* - they only take on the values 0 and 1, that is a productive subsystem $S_{i,j}$ fails or it does not fail, but there is no such thing as partial failure - and in this case, the elementary failure probability distribution $Pr_{i,j}(X, T, r, W_{i,j}, a_{i,j})$ for each productive subsystem $S_{i,j}$ reduces to a single number $p_{i,j}(X, T, r, W_{i,j}, a_{i,j})$ which is the probability that it fails at the this location (i.e. $d_{i,j} = 1$) - .

- or, in a more general case, any (continuous) i.e. they can take on any value between 0 and 1, partial transmission of stress is possible, and the elementary failure probability distribution
5 $Pr_{i,j}(X, T, r, W_{i,j}, a_{i,j})$ from each productive subsystem is a positive function defined on the interval $[0,1]$ over the possible values of the transmission coefficients.

The inductive usage - inside the inductive probabilistic processor 12 (Fig. 2 and onwards) which
10 will be dealt with later - of the influence of the elementary failure probabilities $Pr_{i,j}$ of the subsystem $W_{i,j}$ at stage E_i on the stage E_{i+1} is one of the principal specifics of this invention.

The control process according to this invention is
15 specifically implemented in the case where the variations - at the time horizon T , where the uncertain sub-quantities X_i constitute the abovementioned multivariable X , the uncertain environment - are quantifiable by a rule of joint probability $\text{Prob}(x_1, \dots,$
20 $x_N)$. The x_i -s constitute the generic state which can be taken by the uncertain subquantity X_i . In general, the subquantity's characteristics, especially the average, the variance and the correlations as well as its behaviour at the extreme ends, result from a
25 statistical analysis of the recorded history of the uncertain subquantities X_i .

With reference to Figure 2, it can be observed that the automatic unit 3 electronically generates the correct joint probabilities $\text{Prob}(x_1, \dots, x_N)$ according
30 to the historical record of the uncertain quantities stored in the interior of the auxiliary memory box 4,

the automation histories 3 and the probabilities are given to the Monte Carlo generator 8 to enable it to do the random draws y_z .

Finally, as can be seen from Figure 1, the invention is implemented in the case where the elementary impact components $I_h(X,T)(r)$ of the abovementioned industrial impact $I(X,T)(r)$ from the production flow must not pass beyond the levels of the predefined "nuisance" levels M_k , be it going above (type 1) or going below (type 2), this with a industrial probabilistic reliability of $\text{Prob}[I_h(X,T)(r) < M_h] > p_h$ (type 1) or $\text{Prob}[I_h(X,T)(r) > M_h] > p_h$ (type 2). The abovementioned nuisance levels M_k and the probabilities p_h are imposed notably by regulatory authorities or by the imperatives of critical rupture and are taken into account in a memory module 9 called the operator specification, part of the automation process 3.

The process implemented by this invention's control device (automation) is described in reference to figures 1 and 2. According to the process and in a known manner, an electronic sampling is effected, as accurate as possible, as a function of the industrial action parameter (r) , the time interval T . The state of the production $F(r)$ consists of:

e) the values which can be taken by the subfactors of the uncertain quantity X_i ,

ee) the stresses $W_{i,j}$ of the productive subsystems $S_{i,j}$,

eee) their failure coefficients $d_{i,j}$,

eeee) the elementary impact components
 $I_h(X, T)(r)$

eeeeee) the production sub-flows $F_{i,j,k}(r)$

eeeeeee) the production flow $F(r)$.

5 The action loop function 5 of the control function automation 3 is to electronically calculate, for the time horizon T , as a function of the possible values of the industrial control function (r) , the multivariable estimator for the maximal impact $VaR(p, T)(r)$ with a
 10 threshold probability possibly multivariable $(p) = (p_1, \dots, p_h, \dots, p_H)$ imposed by the conditions stored in memory 9 of the operator specifications.

This is defined as a vector $Var(p, T)(r)$ of limits $VaR(p_h, T)(r)$ such that the abovementioned elementary
 15 impact components $I_h(X, T)(r)$ only exceed their limits (upwards or downwards depending on system type) with a probability of $(1-p_h)$, that is $Prob[I_h(X, T)(r) > VaR_h(p_h, T)(r) = (1-p_h)$ (type 1) or $Prob[I_h(X, T)(r) < VaR_h(p_h, T)(r) = (1-p_h)$ (type 2).

20 According to this known frame of implementation of the invention, the industrial action parameter (r) is automatically - as part of the production control 3 - regulated over time within the action loop 6. The industrial action parameter is regulated to its maximum
 25 or minimum multivariable value (r_{max}) or (r_{min}) while maintaining the abovementioned estimator of the effect $VaR(p, T)(r)$ on the right side of its authorized nuisance level M . That is, for each component h , the reaction loop 6 of the automatic process 3
 30 electronically "extremises" the $VaR_h(p_h, T)(r_{max \text{ or } min}) < M_h$ (type 1) or $VaR_h(p_h, T)(r_{max \text{ or } min}) > M_h$ (type 2).

The process of the invention consists in, additionally, taking care of the sampling of the state of the production according to a pseudo-random method of the "Monte Carlo" type, where the global sampling
5 number is Z . This is implemented by the Monte Carlo generator 8.

To this end, the invented process in general contains the implementation of the following stages, electronically in the interior of the modelling unit 2
10 and the action loop 5 of the automatic process 3:

f) To make, with the aid of the electronic modelling unit, a choice (validated by adequate classical statistical tests) of model which has the simultaneous behaviour $\text{Prob}(x_1, \dots, x_N)$ of the different
15 uncertain production subfactors (X_i) , (it can be for example a normal distribution, log-normal, or more generally, a distribution of levels of uncertain production subfactors (X_i) justified by observations of historical data) and to transmit this choice to the
20 action loop 5.

ff) As an aside (with the goal of accelerating the speed of the random draw loop 7 and thus improve the performance and reliability of the control automation 3, allowing the time horizon T to be
25 reduced) to handle electronically within the processor "ACP" 10 an analysis by principal components (ACP) of the different uncertain production quantities, that is to consider the relations which express the behaviour of these subfunctions of these uncertain production
30 quantities (X_i) as a function of the unknown quantities' common factors, independent from each

other, which, under the form of an indexed uncertain multivariable factor of the production environment $(Y) = (Y_1, Y_2, \dots, Y_G)$ where the (Y_g) are called common subfactors of the indexed uncertain production quantity, with, in general $G \ll N$. This disposition is not required.

fff) After that, starting from a part of the abovementioned behavioural model $\text{Prob}(x_1, \dots, x_N)$ of the different indexed uncertain production quantity (X_i) 's subfactors, and the distribution parameters of the indexed uncertain quantity (Y_i) , electronically construct, using the Monte Carlo method, and thanks to the Monte Carlo generator 8:

- either a number Z of pseudo-random samples of vectors describing the indexed state $x_z = (x_{z,1}, x_{z,2}, \dots, x_{z,N})$, $(z=1, \dots, Z)$, possible values of the abovementioned common subfactors for the indexed uncertain production quantity (X_i) . [This electronic production is achieved from parameters that describe each of the abovementioned subfactors of the uncertain quantity X_i taken individually, but also from the correlations linking them to each other, notably according to the decomposition methods known by Cholesky and as "singular values"

- or, when the ACP is used, a number of pseudorandom samples Z of the state vectors $y_z = (y_{z,1}, y_{z,2}, \dots, y_{z,G})$, $(z=1, \dots, Z)$ of the possible values of the abovementioned subfactors of the uncertain industrial production index (Y_g) , then electronically determine, for each pseudorandom sample of the abovementioned specific state vector y_z , the value corresponding to

the uncertain multivariable factor $s_z = (x_{z,1}, x_{z,2}, \dots, s_{z,N})$, according to the coefficients of the analysis into principal components (ACP).

ffff) To electronically determine inside the
 5 inductive probabilistic processor 12, for each pseudo-random sample of the abovementioned vector specific for the industrial state x_z , and as a function of the abovementioned action parameter (r) , the level corresponding to the multivariable industrial impact
 10 $I(x_z, T)(r)$.

ffffff) Inside the organizer 13, to electronically arrange and bring together the Z results, end, for each elementary impact component I_h , to electronically render compatible for each value V
 15 which can which can affect the component I_h the number $Z_h(V)$ of the abovementioned electronic samples for which the abovementioned impact component $I_h(x_z, T)(r)$ passes (by being too high or too low, depending on the type 1 or 2 of the production to be controlled) the
 20 value V , and thus electronically calculate the pseudo-probability $p'_h(V) = z_h(V)/Z$ of passing the value V by the abovementioned impact component I_h .

ffffff) To electronically calculate, from the above, the variations of $VaRh(ph, T)(r)$ for the imposed
 25 ph , and that as a function of the abovementioned action parameter (r) , [defined by $P_r[I_h(X, T)(r) > (or <) VaRh] = (1-p_h)$].

fffffff) Inside the reaction loop 6, to determine the "extremal" multivalue, (r_{max}) or (r_{min}) depending
 30 on the type of system, for which the multivariable estimator $VaR(p, T)(r)$ takes exactly the regulatorily

defined value N and to adjust - by a servo activator or servomotor - the value of the action parameter (r) to this level, possibly multivariable.

A principal new characteristic of this control process and device (automation) 3 as advocated by the invention consists of that, to electronically generate the elementary components of the impact $I_h(x_z, T)(r)$ which corresponds to each sample of the uncertain quantity x_z , the aggregated stress levels $W_{z,i,j}$ are electronically determined for each pseudo-random sample of the abovementioned uncertain multivariable (x_z) , and as a function of the industrial action parameter (r) . These stress levels $W_{z,i,j}$ are determined for each of the productive subsystems $S_{i,j}$ by a inductive probabilistic method 11, starting at the first stage E_1 and going to last step E_m . That is, according to this principal method to implement the invention, and inside the abovementioned inductive probabilistic processor 12, starting at the first stage E_1 of the production unit, and for each pass - done by the Monte Carlo generator 8 - through the random draw loop 7, that is for each pseudo-random sample $yz = (yz,1, yz,2,...,yz,G)$ of the index vector (when ACP is used) or for each random draw of the pseudo-random samples of the state vector $xz - (xz,1,xz,2,...,xz,G)$ (when ACP is not used):

g) First, measurement of the actual stresses $w_{i,j}(x_z)$ for each of the subsystems $S_{i,j}$ at stage E_1 of the industrial production; these are used in conjunction with the aggregated stresses $W_{x,1,j}$.

gg) Next, generate an electronic pseudo-random generation of the abovementioned failure coefficient

dz,1,j for each of the productive subsystems Si,j at step E1, using the abovementioned elementary failure probability distribution $Pr_{1,j}(x_z, T, r, W_{z,1,j}, a_{1,j})$ for the productive subsystem S1,j, such as is supplied by the modelling unit 2. To do this, according to the invention, electronically generate - at the inductive probabilistic processor 12 - a pseudo-random number uz,1,j in the interval [0,1], and electronically apply to it the reverse distribution function $\Phi_{1,j}(X_z, T, r, W_{z,1,j}, a_{1,j})(u_{z,1,j})$ of the elementary failure probability $Pr_{1,j}(x_z, T, r, W_{z,1,j}, a_{1,j})$ of the productive subsystem S1,j.

ggg) Measure the abovementioned actual stress $w_{1,2,k}$ for each subsystem S2,k at step E2 of the industrial production.

gggg) Electronically evaluate the aggregated stress $W_{z,2,k}$ of each subsystem S2,k at step E2, using the formula $W_{z,2,k} = w_{2,k}(x_z) + \sum_j w'_{z,2,j,k} = w_{2,k}(x_z) + \sum_j W_{z,1,j}(x_z) * d_{z,1,j} * q_{2,j,k}$.

At the core of the probabilistic inductive processor 12, the operations (gg through gggg) are iterated in an inductive manner 11 of probabilistic determination of aggregated stresses $W_{i,j}$ from stage to stage until the aggregated stress $W_{z,m,j}$ of the productive subsystem $S_{m,j}$ at stage E_m . The industrial multivariable impact value $I(x_z, T)(r)$ linked to the Monte Carlo sample with index z.

This process is repeated through (Z) loops of the inductive probabilistic processor 12.

One of the advantages of the process and device built according to this principal implementation of the

invention is that for each interlocked Monte Carlo sample constituted of the uncertain environmental factor X_z and the "probabilistic cascade" of the failure coefficients $d_{z,i,j}$ emitted at the core of the inductive probabilistic processor 12:

- The industrial impact I is measured while taking into account both the cascade chain of the stresses $W_{i,j}$ at each of the production stages and the uncertain character of the failure coefficients $d_{z,j,j}$.
- A more precise measure is obtained (compared to prior art methods) of the probability of the impact $I(r)$ violating a given level V , and thus, of the estimate of the maximum impact $VaR(p,T)(r)$.

Such that:

- The effective violation frequencies authorised by the elementary components I_h measured automatically at 3 according to the invention are nearer to the target values $(1-p_h)/T$.

- This allows a reduction in the industrial safety margins to be applied at the resistance level M .

- As a consequence, this permits the production flow $F(r)$ to be raised while still respecting the given regulation.

Thus, thanks to this control process, a more efficient industrial production control automation can be constructed.

A first auxiliary characteristic variant of implementation and control device according to this invention consists additionally of that it is imposed electronically that the failure coefficients $d_{z,i,j}$ of the productive subsystems $S_{i,j}$ are higher when the

aggregated stresses $W_{z,I,j}$ are more important. That is, that in the method implemented by the inductive probabilistic processor (12) for the evaluation of the stress transmissions from one stage to the next higher stage, the fact is taken into account that in the majority of cases, the higher failure coefficients appear precisely when the stress is important, pulling with it a sensitive increase of the mean level of the stress transmitted to the next higher step, and, as a consequence, of the amount of induced global effect.

To implement this advantageous variant of the invention, functional rules are imposed at the modeller 2. These rules are such that, for some threshold value $d < 1$, it electronically fixes the elementary failure probabilities $Pr_{i,j}$ in such a fashion that $Pr_{i,j}(x_z, T, r, W_{z,i,j}, a_{i,j}) [d_{z,i,j} > d]$ grows with the aggregated stress value $W_{z,i,j}$. To do this, at the heart of the modeller 2, the description parameters for the inverse distribution function $\Phi_{i,j}(x_z, T, r, W_{z,i,j}, a_{i,j})$ ($u_{z,i,j}$) are fixed in such a manner that the function becomes an increasing function of the parameter $W_{z,i,j}$, all other parameters and variables, including $u_{z,i,j}$ remaining fixed.

Two practical variants of the implementation of this particularity are given below, in reference to figures 3 and 4, and further in figures 5 and 6. According to the first auxiliary variant of the invention, at each production stage E_i and for a subsystem $S_{i,j}$, a greater probability $d_{z,i,j}$ is induced for the transmission of a given proportion of stress $W_{z,i,j}$ towards the next higher stage. It is better to

take into account the fact that, in the majority of cases, the elevated failure coefficients appear precisely when the stress is important, pulling with it a sensitive increase in the mean level of stress
5 transmitted to the next higher step, and, as a consequence, the amount of the induced global effect.

One of the advantages of the process and device according to this first auxiliary variant of the invention is that:

10 - One corrects one of the shortcomings of classical control systems, which, by not taking into account the complementary process, causes an important sub-evaluation a number of cases where the industrial impact violates the authorised limit M .

15 - One avoids one of the problems associated with classical systems, which, in order to respect the industrial norms, tend to use wider safety margins, and thus to reduce the production flow.

A second auxiliary variant characteristic of the
20 procedure and device according to this invention should preferably be implemented for production of a type that has diversified stress links. That is, a production where the productive subsystems have the characteristics of size and reliability that are
25 independent.

In this case, certain productive subsystems $S_{i,j}$ can be of small size, as well in terms of the production subflow as in terms of own stress, reliable at their scale, that is their failure coefficients for
30 an aggregated stress of the same order of magnitude as their own stress is on average small, but such that a

large aggregated stress can bring about almost certain failure. While there are other productive subsystems $S_{i,j}$ have the opposite property. That is, their productive subflow is elevated just as their own stress. Their failure coefficient has a high but relatively stable average value, even while the aggregated stress is important.

According to this variant of the invention, at the heart of the production parameter memory 14 the confidence coefficients $a_{i,j}$ are locked electronically to a size which contains at least two independent components:

- A first component of the confidence coefficient $a_{i,j}$ is linked electronically to the size of the subsystem $S_{i,j}$ to which it pertains
- A second component of the confidence coefficient $a_{i,j}$ is linked to the reliability of the productive subsystem $S_{i,j}$ to which it pertains

Two practical variants of the implementation of this particular method are given below in figures 3 and 4 and further in figures 5 and 6.

In this way is obtained a more reliable and precise estimate of the reality of the linkedness of the production failures, which allows a reduction of the safety margins, and, as a consequence, this brings about an increase of production flow $F(r)$. This variant turns out to be particularly effective when the action variable (r) is a multivariable, and each of its components primarily involves a precise level of a productive subsystem. In this case, it will be possible to individually control each of the productive

subsystem flows, and to optimise them as a function of their size.

A third auxiliary characteristic variant of this process and device according to this invention is applied specifically to a production whose environmental multivariable uncertain production factor X is subject, with a small probability, to movements that are very important and impossible to predict. According to this variant, (to electronically construct the abovementioned sampling of the state of production according to a pseudo-random Monte Carlo method, where the number of random draws is Z), a historical and "catastrophic" probabilistic combination is applied electronically.

A choice is made (validated by adequate classical statistical tests) of a behavioural simultaneous model of the different uncertain production subsystems (X_1), (it can be for example distributions that are normal, log-normal, or more generally, a subsystem level distribution that is justified by historical observations of these uncertain quantities). A standard sub-probability P_s of occurrence is attributed to this historical model. For the historical model, with the help of a Monte-Carlo generator g , Z_s standard pseudo-random samples of the state vector $x_z = (x_{z,1}, x_{z,2}, \dots, x_{z,N})$ are generated, [for $z = 1, \dots, Z_s$ possible values of the abovementioned common uncertain subfactors indexed to production (X_1)], and one applies to each of these Z_s - called standard samples - a weight called standard, $m_s = P_s/Z_s$.

A choice is made of one or several so called "catastrophic scenarios" with different uncertain production factors (X_1); indeed the subfamilies of catastrophic situations from which the characteristic averages and deviations are defined:

- either in the absolute
- or by referring to the characteristics of distribution obtained from analysis of the historical record included in the auxiliary memory 4.

For this catastrophic model, with the help of a Monte-Carlo generator 8, Z_c pseudo-random samples are electronically generated for the index vector $x_z = (x_{z,1}, x_{z,2}, \dots, x_{z,c})$, [for $z = 1, \dots, Z_c$] the possible multi-values for the abovementioned uncertain production subfactors (X_1). To each of the Z_c , called "standard samples", a weight is applied, called catastrophic, $m_c = P_c/Z_c$. There may be several catastrophic models, applied with probabilities $P_{c1}, \dots, P_{cn}$, for which as many sub-families of pseudo-random samples.

For each of the $Z = Z_s + Z_c$ (or $Z = Z_s + Z_{c1} + \dots Z_{cn}$) pseudo-random samples of the abovementioned specific state vector x_z , and as a function of the abovementioned action parameter (r), the level corresponding to the multivariable industrial impact vector $I(x_z, T)(r)$ is determined electronically.

The Z results are reorganised and brought together electronically. For each elementary impact component I_h , and for each value V which can reach the component I_h , the weight $Z_{ph}(V)$ of the abovementioned samples is calculated [sum of the number of electronic samples for which the abovementioned impact component $I_h(x_z, T)(r)$

violates (too low or too high, depending on whether production of type 1 or 2 is controlled) the value V multiplied by the associated weights M_s or M_c].

In this case, we calculate the pseudo-random probability $p'_h(V)/Z$ of violation of the value V by this impact component I_h . Then, in a classical fashion:

- from this, we deduce electronically the variations of $\text{VaR}_h(p_h, T)(r)$ for the imposed value of p_h , this a function of the abovementioned action variable (r) , [defined by $\text{Pr}[I_h(X, T)(r) > (\text{or } <) \text{VaR}_h] = (1 - p_h)$].

- we determine the extremal multi-value ($r_{\max}$) or ($r_{\min}$) depending on the type of system, for which the multivalued estimator $\text{VaR}(p, T)(r)$ takes exactly the value allowed by regulation, or of breakage M , and

- we adjust by a servo activator or servo motor the value of the action parameter (r) to this level, possibly multivariable.

According to this third variation of the invention, we correct the bias observed between the actual probability distribution of the uncertain values $(X_1, \dots, X_N)$ and those of the values taken during the historical recording of the characteristics of the process. If certain events (with grave consequences and whose probabilities cannot be considered negligible) do not in fact happen during the period when the historical record was made, we nevertheless impose on the control automation 3 to take them into account. If, by a compensatory phenomenon, the simulation of a definite event did not any important industrial impact, thanks to the simulation of the sub-family of events,

we will nevertheless avoid this fortuitous compensation, and keep the real risk linked to this catastrophe.

One of the types of major applications is to
5 control all harmful effects (such as pollution, ...) of a staged productive apparatus, each stage of which is both susceptible to production of this harmful product and to transmit it to the following step, but also has the ability to master it at its level.

10 The multi-stage structure to which this invention is applicable can appear: either at the production apparatus itself, or at the control process for the harmful effect.

As an example of this last configuration, figure 3
15 represents schematically the factory organisation to apply the control procedure and device according to this invention, in order to optimise production, while nevertheless controlling that the internal noise in the factory is below a level set by regulation. It should
20 be noted that the maintenance of noise and vibrations under a limit can be linked not necessarily to a regulatory constraint, but to a breakage limit linked to the global vibration intensity of the platform on which the machines are placed, for example. Figure 4
25 represents the different stages of the implementation and the specifics of the probabilistic automation 3 of the factory production control, and of the noise reduction. According to this application of the invention, the industrial production centre is 1 is a
30 factory containing noisy tool machines ($S_{1,j}$) whose production intensity (r), i.e. their production rate,

can be controlled. The more this intensity (r) is increased, the stronger the noise (I) produced.

For regulatory reasons, tied to machine operator health, the noise must not pass beyond certain limits, except with a very small probability. To reduce this noise, a known system has been installed called "counternoise", functioning with the help of a string of microphones and loudspeakers placed in the machine hall. The microphones register the noise at different strategic places in the hall and transmit to a programmed calculator, which, in a quasi-instantaneous fashion, transmits a signal to the loudspeakers distributed through the hall. This signal, called "counternoise" is such that, if the microphones and the loudspeakers function correctly, it compensates the noise from the machines, using the effect of waves of opposite phase. It is possible, in this fashion, cancel a very large proportion of this noise (up to over 90%).

Generally speaking, the counternoise is, as a first approximation, a linear combination of the signals picked up by the microphones. It is the coefficients of this combination which the calculator recalculates all the time using a feed-back system. This part is known by prior art.

Unfortunately, the microphones and loudspeakers are subject to saturation, and, in a more serious fashion, might overload and not function at all. These imperfections translate directly to an increase in resulting noise throughout the hall, and require a reduction in the machines' production rate. The present invention applies advantageously to minimising this

reduction, or, if preferred, to maximize the functional intensity, while respecting the noise control rules, specifically in the case where the command to reduce (or increase) production does not have an immediate
5 effect, but has a time delay T . It is imperative to predict the probability distribution of the resulting noise amplitude in the hall during this delay, in order to assure that it will only surpass the regulation level with a probability imposed by regulation.

10 The multi-stage and multi-linked system is formed by the machines, the microphones and the loudspeakers. The staged structure of the global system, formed by the *productive subsystems* S_{ij} , appear in the following form:

- 15 - Stage E1: Machines
 - Stage E2: Microphones
 - Stage E3: Loudspeakers

 We have here a matrix structure. In effect, the subsystems at each stage are capable of transmitting
20 their noise or their signal to all the subsystems in the following stage.

 The uncertain multivariable factor (X) is the noise produced by the various machines, as a sound wave. This noise is obviously uncertain, even with a
25 fixed and known production intensity for the machines, because, even if its amplitude is, in certain cases, purely a function of the production intensity of the machine, the wave itself, in particular, its phase, is uncertain.

30 The time horizon T is the delay which separates the command for machine intensity and the actual

variation of this intensity. It is during this delay that an unknown variation of the noise might surpass the norm.

In this application, only in the first stage, composed of the machines, is there a production sub-flow $F_{1,j}$. The production flow F is the result of this sub-flow.

The industrial action parameter (r), here a multivariable, is the machines' function intensity (production rate). Each of the components corresponds to one of the machines.

The industrial impact (I), (see \$a-aaaa) multivariable also in this application, is the resulting noise in the hall, after correction by the counternoise, such as it is perceived by the operators. It has as many components as there are ears of operators functioning in the hall.

The "self" stress $W_{1,j}$ (see \$b) of the machines, which is also their aggregated stress $W_{1,j}$ as this is the first stage, is the noise that they produce. At this stage, the transmission coefficients $d_{1,j}$ (see \$ccc) is not uncertain, and stays equal to 1, as the machines do not control any noise by themselves. We can conceive an antinoise protection at the machines, but we come back to the case without protection, considering that the correct "self" stress is the noise coming from the set of machine-and-its-protection.

The transmitted stress $w'_{2,j,k}$ (see \$bb) from the machine $S_{1,j}$ to the microphone $S_{2,k}$ is the noise created by the machine, i.e. the "self" stress of the machine, multiplied by sensitivity coefficient $q_{2,j,k}$

for the microphone to this noise (see §cc). The self stress $w_{2,k}$ for the microphone is the result of sources of noise other than from the machines, picked up by the microphone. The aggregated stress $W_{2,k}$ (see §c) is the
 5 actual total noise picked up by the microphone.

When the microphone saturates, or even worse, overloads, the actual noise can differ from the signal registered. The relation between the registered signal and the actual noise $W_{2,k}$ is the transmission
 10 coefficient $d_{2,k}$ for the microphone (see §ccc). In the case where the microphone has been overloaded, no signal is registered, and $d_{2,k} = 0$. Perfect microphone function on the other hand means that $d_{2,k} = 1$. In general, this transmission coefficient has a value
 15 between 0 and 1, with a probability distribution that depends on a confidence coefficient $a_{2,j}$, possibly multivariable (see §ddddd).

The microphone signal is then transmitted to the central programmed calculator which redistributes it to
 20 the various loudspeakers while applying the counternoise coefficients $q_{2,j,k}$ (see §cc). This denotes that each loudspeaker $S_{3,k}$ should reproduce a signal which results from the signals transmitted from the microphones $S_{2,j}$ to the central programmed calculator,
 25 with the coefficients $q_{2,j,k}$ applied.

The transmitted stress $w'_{3,j,k}$ (see §bb) from the microphone $S_{2,j}$ to the loudspeaker $S_{2,k}$ is thus equal to the product of the aggregated stress from the microphone $W_{2,j}$ and its transmission coefficient $d_{2,j}$ and
 30 the counternoise coefficient $q_{2,j,k}$.

The loudspeakers do not have a "self" stress. Their aggregated stress $W_{3,k}$ is equal to the signal which they are requested to produce, i.e. the resultant of the transmitted stresses.

5 If a loudspeaker $S_{3,k}$ saturates, or worse, overloads, the sound it emits will differ from the received signal. Its failure coefficient $d_{2,k}$ is the ratio between the emitted sound and the received signal. As for the microphones, the probability
10 distribution of the failure coefficient $d_{3,k}$ depends on a confidence coefficient $a_{3,k}$, possibly multivariable (see §ddddd).

In the ideal case where the microphones and the loudspeakers function perfectly, the counternoise
15 reproduced by the loudspeakers exactly compensates the noise from the machines, in a quasi-uniform fashion throughout the hall. The operators that are present only suffer from the residual noise that is much reduced. On the other hand, increased noise results
20 partly from imperfections in the microphones, partly from imperfections in the loudspeakers. The total noise suffered by an operator O_k resulting partly from residual noise, partly from the saturation or overload of microphones and loudspeakers, is given by the
25 formula:

$$I_k = B_k + \sum_j q_{4,j,k} (d_{3,j} W_{3,j} + \sum_l (1-d_{2,l}) q_{2,l,j} W_{2,l})$$

where:

- $q_{4,j,k}$ is the sensitivity of operator O_k to the loudspeaker $S_{3,j}$
- 30 - B_k is the residual noise which would in any case be perceived by operator O_k

- I_k is the industrial impact component (I) linked to operator O_k .

The implementation of the process and the invention in this particular application consists of
 5 creating an automatic process 3 whose control conforms to figure 4, whose action loop 5 is a simulator of the inductive probabilistic evaluation 11 of the uncertain behaviour of:

- machine noise
- 10 - microphone saturation and overload
- loudspeaker saturation and overload,

with a view to generate a sampling that is as true a representation as possible of the resulting noise in the machine hall. This process is characterised by
 15 that, in order to electronically generate the industrial impact (I), the noise perceived by the operators, we place an inductive probabilistic processor 12 according to the inductive method 11 for impact determination, i.e. the following stages:

- 20 - With the help of a Monte-Carlo generator 8, generation by a random uncertain Monte-Carlo type draw, of the noise $W_{1,1}$ produced by the machines $S_{1,1}$ according to the user's specifications 9, and utilising, by preference, a historically adaptive behaviour modeller
 25 2,

- Calculation, for each random draw, of the noise $W_{2,j}$ perceived by each microphone $S_{2,j}$ by applying the sensitivity coefficients $q_{2,i,j}$,

- Simulation of the failure coefficient $d_{2,j}$ for
 30 the microphone $S_{2,j}$ according to the probability distribution $Pr_{2,j}$ specifically depending on the stress

$W_{2,j}$ and calculation of the picked up by the microphone $S_{2,j}$ according to the behaviour modeller 2 and the risks of overload specified by the user in the memory zone 9, called the operator specifications,

5 - Calculation of the signal transmitted to each loudspeaker $S_{2,k}$ by applying the linkage coefficients $q_{3,j,k}$ and calculation of the aggregated stress $W_{2,k}$,

 - Simulation of the transmission coefficients $d_{3,k}$ of the loudspeakers, according to the probability
10 distribution $Pr_{2,k}$ which depends in particular on the stress $W_{3,k}$ and calculation of the sound emitted by the loudspeaker $S_{2,k}$ according to the behaviour modeller 2 and the risks of overload specified by the user in the memory zone 9 called the operator specifications,

15 - Calculation for each uncertain draw of the theoretical noise $(I) = (I_1, \dots, I_h)$ perceived by the operators in the hall,

 - Determination of the VaR (13) of noise (I) as a function of the probability of violation specified by
20 the user in the memory zone 9 called the operator specifications.

The reaction loop 6 of this control automation 3, aims to determine the maximum value (r_{max}) of the machine intensity function (production rate) such that
25 the parameter VaR does not violate the prescribed value (M) also specified in the memory zone 9 called the operator specifications. This loop is completed by a servo motor acting on the machines' intensity control, and keeping this calculated value (r_{max}) constant.

30 This multi-staged calculation procedure for the final impact, which takes into account at each stage

and in a separated fashion the signal exactly received by the subsystem and which it emits, allows a better estimation of the probability of violation of the authorised threshold, and, as a consequence, a
5 reduction of the safety margins and an increase in the production flow within the given safety specifications.

The implementation of this first variant of the invented process finds its justification in the fact that the risk of saturation or overload, for the
10 microphones as well as for the loudspeakers, is as large as the stress at the subsystems. According to this variant, the probability distribution $Pr_{i,j}$ of the transmission coefficient for the microphones and the loudspeakers is such that a larger noise perceived
15 (microphones) or a larger signal to transmit (loudspeakers) pulls with it a level of saturation that is statistically higher, just like a more likely overload. Typically, according to this variant, we can give the the probability density $Pr_{i,j}$ on the interval
20 $[0,1]$ a bell shape, whose centre moves to the right when the stress grows. Such a density may for example be realised with the help of "Bernstein's polynomials", $\varphi(x) = \lambda x^\alpha (1-x)^{m-\alpha}$ where the exponent α is an increasing function of stress.

25 Additionally, saturation, just like overload, can partly depend on the global quality of the microphone and the loudspeaker, but also on a "saturation threshold" belonging to each piece of apparatus (microphone or loudspeaker) beyond which the saturation
30 phenomenon becomes systemic, justifying the application of the second variant of the invention. According to

this variant, the confidence coefficient $a_{i,j}$ for the microphones and the loudspeakers possess two components. One recommended form consist of setting one of these components equal to the saturation threshold, and the other being a value assigned to the reliability of the apparatus, which can be statistically measured.

The third variant of the process of the invention is applicable when the machines have a tendency to sporadically emit important noise. In this case, the user specifies in the memory zone 9, called the operator specifications, the frequency of these "explosive pulses", and a probability distribution of their intensity according to the "disaster scenario" model. The probabilistic automatic process 3 then generates a sub-sample for the emitted noise values constituted only from the explosive pulses.

Figure 5 schematically represents the organisation of a clearing house (exchange) to implement the procedure and control automation 3 according to the invention in order to maximise the volume of transactions (and thus the brokerage fees collected) while maintaining the global risk of financial loss (linked to the failure of members) on the right side of a regulatory limit. Figure 6 represents the different stages of the process implementation and the specifics of the control automation 3 of the invention for the clearing house in figure 5.

The technical organisation of the electronic probabilistic automation 3 according to the invention, to be implemented at the heart of a clearing house, is described in reference to figure 6. The centre of the

industrial production 1 is, in this application, a clearing house for financial markets, for example a stock exchange.

Let us recall that that the critical activity of a
5 stock exchange consists of accepting stockbrokers. A trader who wishes to make a transaction must do so through a stockbroker. When he can, the stockbroker will match the operators who use his services, and will only pass on to the stock exchange the remainder
10 (including those passes for his own account). The "clearing" which recapitulates all the day's transactions, is done each evening. In the case where one of the traders turn out to falter, that is incapable of completing his part of a transaction, the stock
15 broker is held to completing the transaction in his place. For this performance guarantee, the stockbroker is remunerated by a brokerage commission. Additionally, the stockbroker in general requires of his clients, that is of the traders that do trades through an
20 intermediary, a "deposited guarantee" the amount of which is a function of the transactions made.

This situation repeats almost identically between the stock exchange the different stock brokers which are affiliated with it. This last matches its members,
25 that is the stockbrokers. In contradistinction to the stockbrokers, it is forbidden for it to place orders for itself. On the contrary, it is also held responsible for the performance of the transactions between members. The cost of this guarantee to the
30 exchange is equal to the difference between the price at which the transaction took place and the current

price at which it is possible to do the transaction. Just like the stockbrokers, the exchange bills the commissions for each transaction and requires a deposited guarantee from its members.

5 Because of competition between exchanges, the volume of transactions, thus the amount of transaction commissions collected by the exchange, and for the same reason, its economic efficiency is directly linked to a decrease for the deposited guarantees that it imposes
 10 on its members (stockbrokers). On the other hand, at the end of the day, the global cost of the performance guarantee (i.e. taking into account the totality of members) should only exceed certain limits $M_1, \dots, M_H$, at frequencies $F_1, \dots, f_H$ which are imposed by regulation.
 15 In particular, exceeding its own funds, which might pull with it the possibility of failure, should only happen with a infinitesimal probability. In order to avoid too frequent member failures, the exchange should not only require of them sufficient funds, but
 20 additionally, should impose on the brokers a minimum for them to require of their own clients.

According to the invention and in the exchange system, the multi-stage and multi-linked system is formed by the traders (clients, members) and by the
 25 exchange itself. The *multi-staged structure* of the global system according to the invention appears in the following form:

- Stage E_1 : The stockbrokers' clients (traders)
- Stage E_2 : The members (stockbrokers)
- 30 - Stage E_3 : The exchange (clearing house)

It is possible to imagine a structure that has more stages, if, for example, the clients themselves are in the position of "clearing" transactions for their own clients.

5 The *productive subsystems* $S_{i,j}$ of the multistage and multilinked system are the traders (clients, brokers) as well as the exchange itself.

 We have here a tree structure, if we consider as distinct the multiple accounts of the same client held
10 by different members (we no longer suppose a 100% correlation between the failure of different accounts belonging to the same client). In effect, each client is only linked to a single member and the top of the tree is composed of only a single subsystem: the
15 exchange.

 The *uncertain multivariable factor* (X) is the set of price variations of the different assets quoted on the exchange during the day. The impact of each of these assets on the participants (clients, members, or
20 exchange) is equal to the product of the variation of their price and the quantity of the investments contained in the participants' portfolios.

 The natural *time horizon* T is the day. But a control of the market movements could turn out to be
25 necessary if, for reasons of liquidity, the portfolio of one of the participants in default cannot be liquidated in a single day.

 Each transaction made for a client by a member takes place upon payment of a brokerage commission. The
30 set of commissions paid by a client $S_{1,j}$ to a member $S_{2,k}$ represents the *production subflow* $F_{2,j,k}$. In the same

way, each transaction made by a member of the exchange takes place upon payment of a transaction fee. The set of transaction fees paid by a member $S_{2,j}$ to the exchange $S_{3,j}$ represents the *production subflow* F_3 (there is no third index because there is only a single subsystem at stage E_3). The *production flow* F is the sum of all the subflows $F_{3,j}$, that is of all the commissions obtained by the exchange during the day.

Each asset kept in a portfolio gives rise to a deposited guarantee, which, as a general rule, is proportional to the amount of assets. The *industrial action parameter* (r) is the proportional relation between the amount of assets and the associated deposited guarantee. It is multivariable, because the relationship depends on the asset. The more it is raised, the more the required deposit is important, which as a consequence reduces the risk of failure, but on the other hand, also reduces the amount of transactions, that is the production flow F and the subflows $F_{i,j,k}$.

The *industrial impact* (I) (see Sa-aaaa) is, in this application, the total amount that the exchange must forward to its members' counterparties in a failure situation under the heading "performance guarantee". It is possible to conceive of a second component of this industrial impact, which would be the same amount, reduced by the sums recovered after the liquidation of the members in default.

The *aggregated stress* $W_{i,j}$ (see Sb-bb) of the subsystems $S_{i,j}$ is equal to the negative part of their financial results at the end of the day.

- For the clients (or, if there are several layers of "clients", for the clients at the end of the chain) this result is the impact of the market movements (the *uncertain multivariable factor*) on their portfolio, that is the set of transactions made during the day (which can be positive or negative). In this case, the *aggregated stress* is the same as the "self" stress.

- For the members (or for the client who do clearing for other clients) it is composed partly on this impact on their own portfolio (their "self" stress, positive or negative), partly the amount payable under the heading "performance guarantee" in case of failure of one or several clients (the *transmitted stress*, always negative).

- For the exchange there is only the transmitted stress from members in default, because it may not have its own portfolio. The industrial impact (*I*) is identified as the aggregated stress W_3 , for the unique subsystem at the third level, that is the exchange itself.

The amount of transmitted stress (see Sc-ccc) can be either the totality or only a proportion of the loss suffered by the client or member. This proportion (equal to 1 if it is a total default and to 0 if there is no default) is the *failure coefficient* $d_{i,j}$ for the client or member.

This *failure coefficient* is obviously unknown. But its probability distribution $Pr_{i,j}$ moves towards higher values when the operator's loss is larger, thus justifying putting into operation the first process

variant of this invention. The confidence coefficient $a_{i,j}$ of the subsystem $S_{i,j}$ carries the name "rating" of the operator. In the systems that exist as prior art, this rating is a simple property attributed to the operator. In the second variant, this invention recommends a rating that has at least two components. The first reflects the size, or, at the occurrence, the level of the funds owned by the operator $FP_{1,j}$. The second reflects his reliability, or, if you prefer, his failure probability by the ratio given between his aggregated stress $W_{1,j}$ (i.e. the loss suffered) and his own funds $FP_{1,j}$.

The third variant of the process of the invention finds its justification in the "stock market crashes" which historically only happen on the scale of several years. If the historical record of prices and failures are only go back a year, or indeed even a number of years, it is possible, even probable, that no crash has taken place during the period covered by the historical record. However, the risk calculation for the exchange should not ignore the possibility of such a catastrophic event. The normal known technique, called "stress test" consists of simulating a global downward movement, for example 20% for all the papers listed on the exchange. Certain operators have as a strategy to bet on the movement - up or down - of one stock compared to the exchange average, or compared to an exchange index. In a stress test, this stock will vary by 20%, the same as the average or the index. Such an operator would appear to have zero risk, whereas in a real crash, his real risk is actually increased because

the stock, if for example bet to go up, might lose 30% where on average other stocks might lose only 20%. The third variant if the invention recommends a simulation of a *sub-family of catastrophic situations* where
5 certain samples will make the operator's real risk clearly appear.

The implementation of the process and the invention in this particular application connected to the exchange system is described in figure 6. It consists
10 of a realisation of the probabilistic control automation 3 which conforms to the general structure in figure 4, where the action loop 5 is an inductive probabilistic evaluation simulator 11 of the uncertain behaviour:

- 15 - of the stock market prices
 - of the operator failure (clients and members)
- with a view to generating a sampling that is as true as possible to the financial amounts which the performance guarantees will cost the exchange at the
20 end of the day.

This procedure is characterised by that, to electronically generate the industrial impact (I), in this case the financial amount, we put in place an inductive probabilistic processor 12 according to the
25 inductive method 11 of impact determination, i.e. containing the following stages:

- With the help of the Monte-Carlo generator 8, creation by a Monte-Carlo style random draw of the prices X_i of the assets quoted on the exchange, while
30 considering the catastrophic risks specified by the

user in the memory zone 9 called the operator specifications,

- Calculation, for each random draw, of the financial result $W_{1,I}$ for each client $S_{1,I}$ following
5 the user specifications 9 and using preferentially an adaptive historic modeller for behaviour 2,

- Simulation of the failure coefficients $d_{1,i}$ of the client $S_{1,i}$ according to the probability distribution $Pr_{1,i}$ specifically depending on the stress
10 $W_{1,i}$ and the rating of the client $S_{1,i}$ according to the behaviour modeller 2, and then calculation of the amount of default for client $S_{1,i}$,

- Calculation, for each random draw, of the aggregated stress $W_{2,j}$ for each member $S_{2,j}$ resulting
15 partly from the sum of the client failures that must be covered (transmitted stress), partly from "self" stress $w_{2,i,j}$ (the financial result at the end of the day),

- Simulation of the failure coefficient $d_{2,j}$ for the client $S_{2,j}$ according to the probability
20 distribution $Pr_{2,j}$ depending specifically on the aggregated stress $W_{2,j}$ and of the member's rating, then calculation of the amount of the member's default $S_{2,j}$ according to the behaviour modeller 2,

- Calculation for each random draw of the
25 theoretical amount (I) which the performance guarantee will cost the exchange,

- Determination of the VaR 13 for the impact (I) as a function of the violation probability specified, by the user, in the memory zone 9 called the
30 operator specifications.

The reaction loop 6 for this probabilistic automation 3 control consists of determining the minimal values ($r_{1min}, \dots, r_{Nmin}$) for the coefficients to be applied to the calculation of the required "deposited
5 guarantees", such that the parameter VaR does not surpass the prescribed value (M) specified also in the memory zone 9 called the operator specifications. This loop is handled by an automatic procedure to adjust the required deposited guarantees.

10 This stepwise procedure to calculate the final impact, which takes into account, at each calculation step, the failure probability of each subsystem, allows a better estimation of the probability of violating the authorized threshold, and, as a consequence, allows a
15 reduction in the safety margins and an increase in the production flow (the exchange's financial activity) within the given safety norms. These safety norms may include, specifically:

- The "CAD" directive from the European
20 Community published on the 15th of March 1993, about the maintenance of adequate internal funds for investment companies and credit companies, aiming to impose requirements of minimal solvency, considering the market risks linked to financial products, and the
25 risk of change..

- The directives from the Basle Committee, "Basle Committee on banking regulation and supervisory practices" which addresses itself to securities houses and to banks which have market activity, anticipating
30 notably the "Amendment to the Capital Accord to Incorporate Market Risks" published in January, 1996,

and requiring that each establishment pick a VaR system to understand the market risks...

- The recommendations of the "Group of 30" bringing together world leaders in industry, banking
5 and central banks of the whole world and recommending principles to reduce financial risks..

The implementation, in the exchange system, of the first variant of the process finds its justification in the fact that the failure risk, for the clients as well
10 as for the members, is as high as the stress levels of the sub-systems. According to this variant, the probability distribution $Pr_{i,j}$ for the clients' and members' failure coefficients is such that a financial loss (clients) or, a higher global amount to cover -
15 failures + loss (members), pulls with it a higher statistical failure probability. Typically, according to this variant, the probability density $Pr_{i,j}$ can be assembled from a probability $1-p_{i,j}$ for zero value and a uniform distribution over the interval $[0,1]$ of the
20 total weight p_{ij} , where the failure probability $p_{i,j}$ is an increasing function of the aggregated stress $W_{i,j}$.

Additionally, the failure of clients and members can partly depend on the global reliability of the operator, but also on a "failure threshold" specific to
25 each operator (client or member) beyond which the failure becomes almost inevitable, thus justifying the implementation of the second variant of the process invention. According to this variant, the clients' and members' confidence coefficients $a_{i,j}$ have two
30 components. One recommended form consists of setting one of the components equal to the amount of own funds,

and the other a value describing the reliability of the operator, which can be obtained from specialised rating agencies.

5 The implementation of the third variant of the process is justified by abrupt movements of the prices - rising or falling - which appear from time to time. When the user specifies in the memory zone 9 called operator specification, the frequency of these "catastrophic movements" and a probability distribution
10 of their intensity on the pattern of "catastrophic scenarios". The automat then generates a sub-sample of values of their prices uniquely constituted of catastrophic scenarios.

As the invention has been described, and its
15 interest and applicability justified by the detailed examples, the claimants reserve to themselves exclusivity during the length of the patent, without limitations other than those in the patent claims below.

WHAT IS CLAIMED IS:

1. A process to regulate a production flow F , the production flow being multi-stage and multi-linked, wherein the production flow (F) is optimized by acting on an industrial action parameter (r), while mastering an industrial impact resulting from an uncertain chained stress at the different production steps in the production flow (F),

wherein the production flow (F) is:

- composed of several production steps or stages $E_1, \dots, E_m$,
- where each production step E_i is composed of productive subsystems $S_{i,j}$,
- where each production step E_i receives one or more production subflows $F_{i,j,k}$ from one or more subsystems $S_{i-1,k}$ from the preceding production step E_{i-1} , except at the first production step where $i=1$,
- transmitting one or more production subflows $F_{j+1,j,k}$ to one or more subsystems S_{i+1} , in the following production step E_{i+1} , except at the last production step where $i=m$,
- wherein the production subflows $F_{j,j,k}$ are controlled with the aid of an industrial action parameter $(r) = (r_1, \dots, r_n)$,
- wherein the production flow $F(r)$ results from a combination of the production subflows $F_{i,j,k}$,

wherein the regulation process is applied to a production of the type which has a chain of uncertain stresses:

- which has an industrial impact parameter $I(X, T)(r)$, wherein $(I) = (I_1, \dots, I_H)$,
- wherein the regulation process needs to be mastered within a period of time T ,

- and where the industrial impact parameter $I(X, T)$ (r) is the result of a cascading chain of aggregated stresses $W_{i,j}$ that act on the productive subsystems $S_{i,j}$,

and where the industrial impact parameter $I(X, T)$ (r) depends on:

a globally monotone variation of the aggregated stresses $W_{i,j}$ of the subsystems $S_{i,j}$ at the different production steps E_i , where at least one of the elementary components of the industrial impact parameter I_h depends on the aggregated stresses $W_{m,j}$ of the subsystems $S_{m,j}$ at the last production step E_m ,

- an environmental uncertain production multivariable $(X) = (x_1, \dots, x_N)$, where each of the x_i corresponds to a subfactor of the unknown production value, (X) , as well as on:

- the time horizon T ,

- and a globally monotone increasing or decreasing variation of the industrial action parameter (r) via the intermediary aggregated stresses $W_{m,j}$,

where each aggregated stress $W_{i,j}$ is, in a normal mode, contained at the system level $S_{i,j}$, but which can, in a failure mode, be partially or totally transmitted to the following step E_{i+1} , in which each aggregated stress $W_{i,j}$ is the sum of:

- a "self" stress $W_{i,j}$ at the productive subsystem, depending on an uncertain multivariable environmental factor (X) as well as on the globally increasing function of the industrial impact parameter (r), and

- the stress transmitted $W'_{i,j,k}$ by one or more productive subsystems $S_{i-1,k}$ in the previous step E_{i-1} ,

where each of the transmitted stresses $W_{i,j,k}$ is the product of:

- the aggregated stresses $W_{i-1,k}$ from the subsystems $S_{i-1,k}$,

- a linkage coefficient $q_{i,j,k}$,

- and an uncertain transmission coefficient $d_{i-1,k}$ from the productive subsystem $S_{i-1,k}$, varying between 0 and 1, having an elementary transmission probability distribution $Pr_{i,j}(X, T, r, W_{i,j}, a_{i,j})$ of the productive subsystem $S_{i,j}$ that depends on:

- the multivariable factor X of the uncertain production value,

- the time interval T ,

- the industrial action parameter r ,

- the stress $W_{i,j}$ and

- a confidence coefficient $a_{i,j}$ pertaining to the productive subsystem $S_{i,j}$,

- and having a characteristics result from a historical analysis of productive subsystem failure,

wherein the the production is configured in one of a tree-like and a matrix-like fashion, wherein

- in the tree-like fashion for each subsystem $S_{i,k}$ at a step E_i , one of the linkage coefficients $q_{i+1,j,k} = 1$ and the other $q_{i+1,j,k}$ are zero, which corresponds to the case where one productive subsystem at stage E_i can transmit its stress only to a single productive subsystem at the following stage E_{i+1} ,

- and wherein in the matrix-like fashion, each of the linkage coefficient $q_{i,j,k}$ can take any value,

where the transmission coefficients $d_{i,j}$ are:

- either binary, in which the elementary probability distribution for failure, $Pr_{i,j}(X, T, r, W_{i,j}, a_{i,j})$ for each productive subsystem $S_{i,j}$ is reduced to a single number $p_{i,j}(X, T, r, W_{i,j}, a_{i,j})$ which is the probability that a failure will take place here, as defined by $d_{ij}=1$,

- or any numerical value between 0 and 1; in which partial failures are possible and the elementary probability distribution for failure is $Pr_{i,j}(X, T, r, W_{i,j}, a_{i,j})$ for each productive subsystem $S_{i,j}$ and a positive function defined on the interval $[0,1]$ of the possible transmission coefficient values,

wherein the production control process is implemented in the case:

- where the variations over the time interval T of the uncertain sub-values X_i which constitute the multivariable X for the uncertain environment,

- and these variations are quantifiable by a probability rule $Prob(x_1, \dots, x_N)$, where x_i is the generic state which the uncertain subvalue X_i can take,

- and where an average, a variance and correlations, as well as extremes of behaviour, are the results of a statistical analysis of a historical record of the uncertain subvalues X_i ,

- and where the elementary impact components $I_h(X, T)(r)$ of the industrial impact $I(X, T)(r)$ from the production flow $F(r)$ are constrained so as not to be allowed to violate upwards (type 1) or downwards (type 2) the impact levels M_h , and that at an industrial probabilistic confidence level $Prob[I_h(X, T)(r) < M_h] > p_h$ (type 1) or $Prob[I_h(X, T)(r) > M_h] > p_h$ (type 2) where the harm level M_h and the probabilities p_h are imposed by regulation;

wherein the production process is configured to electronically perform a sampling which is a function of the industrial action parameter (r) , in the time interval (T) , of the industrial production state, which includes:

- the values which the uncertain subfactors X_i can take,

- the stresses $W_{i,j}$ for the productive subsystems $S_{i,j}$,
- the transmission coefficients $d_{i,j}$,
- the elementary components $I_h(X,T)(r)$,
- the production subflows $F_{i,j,k}(r)$,
- the production flow $F(r)$,
- to electronically generate, for the period of time T , and as a function of the possible values for the industrial impact parameter (r) the multivariable estimator for maximal impact $(p) = (p_1, \dots, p_M)$, defined as a vector $\text{VaR}(p, T)(r)$ of the limits $\text{VaR}_h(p_h, T)(r)$ such that the elementary impact components are only violated upwards or downwards with a probability $(1-p_h)$, that is $\text{Prob}[I_h(X, T)(r) < M_h] > p_h$ (type 1) or $\text{Prob}[I_h(X, T)(r) > M_h] > p_h$ (type 2),
- and to regulate, over time, for a reaction loop in a production control automation, the level for the industrial action parameter (r) to the extremal multivariable value $(r_{\max})$ or $(r_{\min})$ while maintaining the estimator for the effect $\text{VaR}(p, T)(r)$ greater than its authorized harm level M , thereby, for each index h , $\text{VaR}_h(p_h, T)(r_{\max} \text{ or } r_{\min}) < M_h$ (type 1) or $\text{VaR}_h(p_h, T)(r_{\max} \text{ or } r_{\min}) > M_h$ (type 2), to render the production level $F(r)$ extremal, while also being compatible with respect to the regulatory condition that the harm be controlled such that $\text{Prob}[I_h(X, T)(r) < M_h] > p_h$ (type 1) or $\text{Prob}[I_h(X, T)(r) > M_h] > p_h$ (type 2),

wherein the production process is specifically of a type capable of electronically performing a sampling of a "Monte-Carlo" type, in which the global number of random draws is Z , and in which proceeds in the following fashion:

- to make a choice of a simultaneous behaviour model for each of the uncertain production subfactors,

- thereafter to perform an analysis by principal components (ACP) of the different uncertain subfactors, so as to consider the relations which are expressed by the behaviour of the uncertain production subfactors (X_i) as a function of common uncertain factors, including independent factors, which, in the form of an uncertain indexed multivariable factor for the production environment $(Y) = (Y_1, Y_2, \dots, Y_G)$, where the (Y_g) correspond to the indexed common uncertain subfactors of production, with $G \ll N$,

- thereafter, starting from a part of the behaviour modeller for the various uncertain production subfactors (X_i) and the distribution parameters (Y_i) for the indexed uncertain values, electronically construct according to the Monte-Carlo method using one of:

- a number Z of pseudo-random samples of the state vector, $x_z = (x_{z,1}, x_{z,2}, \dots, x_{z,N})$ $z = 1, \dots, Z$ for the possible values of the uncertain production subfactors (X_i), and

- the ACP, for the ACP a number of pseudorandom values Z giving the index state $y_z = (y_{z,1}, y_{z,2}, \dots, y_{z,G})$ $z = 1, \dots, Z$, the possible values of the common uncertain index production subfactors (Y_g), then electronically determine, for each pseudo-random sample of the state vector, the index state y_z , the value corresponding to an uncertain multivariable factor $(x_z) = (x_{z,1}, x_{z,2}, \dots, x_{z,N})$ according to the coefficients from the analysis of principal components,

- to electronically determine, for each pseudorandom sample of the state vector x_z , and as a function of the action parameter (r) , the level

corresponding to the multivariable industrial impact vector $I(x_z, T(r))$,

- to electronically organize and bring together the Z results, and for each of the elementary impact components I_h to electronically take into account for each value V which can affect the component I_h the number $Z_h(V)$ of the electronic samples for which the impact component $I_h(x_z, T(r))$ violates the value V upwards or downwards, and thus to electronically calculate the pseudo-probability $p'_h(V) = Z_h(V)/Z$ of violating the value V for the impact component I_h ,

- to electronically deduce from that the variations of $VaR_h(p_h, T(r))$ for an imposed p_h , and to perform the electronic deduction as a function of the action parameter,

- to determine the extremal multivalue, including at least one of $[r_{max}]$ and $[r_{min}]$ according to the type of system, for which the multivariable estimator $VaR(p, T(r))$ is exactly the regulatory value M and to specifically adjust, by a process using servo actuators or servo motors, the action variable (r) to a particular level or to multiple levels,

the production process being performed such that, to electronically generate the elementary impact components $I_h(x_z, T(r))$ corresponding to the each sample of the uncertain quantity x_z , an electronic determination is made for each pseudo-random sample of the uncertain multivariable (x_z) , and as a function of the industrial action parameter (r) , the level of aggregated stress $W_{z,j,j}$ for each of the productive subsystems $S_{i,j}$ by an inductive method, starting at the first step E_1 and working towards the last step E_m , in which:

- starting from the first step E_1 , the level of the "self" stress $W_{1,j}(x_z)$ for each of the subsystems $S_{1,j}$ at step E_1 of the of the industrial production is measured,

a) only for the step under consideration, E_1 , the self stress $W_{1,j}(x_z)$ for each of the subsystems $S_{1,j}$ with the aggregated stress $W_{z,1,j}$ is determined,

b) then, a pseudorandom production of the transmission coefficient $d_{z,1,j}$ is electronically performed for each of the productive subsystems $S_{1,j}$ at the step E_1 , using the probability distribution for the elementary failures, $Pr_{1,j}(x_z, T, r, W_{z,1,j}, a_{1,j})$ for the productive subsystems $S_{1,j}$, in which a pseudorandom number $uz,1,j$ in the interval $[0,1]$ is electronically generated, and is electronically applied to the inverse distribution function $\Phi_{1,j}(x_z, T, r, W_{z,1,j}, a_{1,j}) (uz,1,j)$, thereby giving the probability of elementary failure $Pr_{i,,j}(x_z, T, r, W_{z,1,j}, a_{1,j})$ for the productive subsystems $S_{1,j}$,

c) the level of the self stress $W_{2,k}(x_z)$ for each of the subsystems $S_{2,k}$ at step E_2 for the industrial production is measured,

d) the aggregated stress for each subsystem $S_{2,k}$ at step E_2 is electronically evaluated using the formula:

$$W_{z,2,k} = W_{2,k}(S_z) + \sum_j W'_{z,2,j,k} = \\ W_{2,k}(x_z) + \sum_j W_{2,1,j}(x_z) * d_{2,1,j} * q_{2,j,k},$$

- wherein the operations b through d are iterated for each step until the aggregated stress $W_{z,m,j}$ for the productive subsystems $S_{m,j}$ at step E_m is obtained,

- wherein the multivariable industrial impact $I(x_z, T,) (r)$ linked to the sample with index z is deduced;

in such a manner that for each Monte-Carlo sample which constitutes a multivariable environmental factor x_z and the emitted transmission coefficients $d_{z,j,j}$:

- the industrial impact variable I is measured while keeping track of the chained stress cascade $W_{z,i,j}$ at each production step and of the uncertain character of the transmission coefficients $d_{z,i,j}$,

- from the measured industrial impact variable, a measurement of the probability of violating a level given by the supplied value V by the impact $I(r)$ is obtained and thus, of the maximal impact $VaR(p,T)(r)$,

in order that:

- the effective violation frequencies for the authorized limits for the elementary components of the impact, I_h , are made closer to the target values, $(1-p_h)/T$,

- a reduction of the industrial safety margins to be applied at the resistance level M is reduced, and, as a consequence, the production flow $F(r)$ while still respecting the given regulations is increased,

- wherein an efficient production control system is obtained as a result thereof.

2. The process according to the claim 1, further comprising:

electronically imposing that the transmission coefficients $d_{z,i,j}$ for the productive subsystems $S_{i,j}$ be higher when the aggregated stress $W_{z,i,j}$ is larger, and in which:

- for any threshold value <1 , a probability law $Pr_{i,j}(x_z, T, r, W_{z,i,j}, a_{i,j}) [d_{z,i,j} > d]$ is electronically fixed such that it increases with the aggregated stress $W_{z,i,j}$,

- the parameters for the description of the inverse distribution function $\Phi_{i,j}(x_z, T, r, W_{z,i,j}, a_{i,j})$

$(u_{z,i,j})$ are electronically fixed in such a manner that it becomes an increasing function of the parameter $W_{z,i,j}$, all other parameters and variables, including $u_{z,i,j}$, remaining fixed,

such that:

- at each production step, a larger transmission probability for a given proportion of stresses is induced, towards the next step.

3. The process according to claim 1, wherein the productive subsystems $S_{i,j}$ have independent size and reliability characteristics,

- wherein at least one of the productive subsystems $S_{i,j}$ has a subflow less than a predetermined amount,

wherein another of the productive subsystems $S_{i,j}$

has a respective subflow that is higher than the predetermined amount

- the process further comprising: electronically fixing a confidence coefficient $a_{i,j}$ in the form which includes at least two independent components for the transmission coefficient:

- electronically linking the first component of the confidence coefficient a_{ij} to the size of the productive subsystem $S_{i,j}$,

- electronically linking the second component of the confidence coefficient to the reliability of the productive subsystem $S_{i,j}$ relative to its size.

4. The process according to claim 1, further comprising:

choosing at least one of a plurality of instantaneous behaviour models for the different uncertain production subfactors (X_i) , to which a standard

probability P_s of occurrence is attributed and for which are generated Z_s standard pseudo-random samples of the state vector $x_z = (x_{z,1}, x_{z,2}, \dots, x_{z,N})$, and which are applied to each of these Z_s standard samples a weight $m_s = P_s/Z_s$,

choosing at least one or several catastrophic scenarios with different uncertain production factors (X_1); wherein the subfamilies of catastrophic situations from which the characteristic averages and deviations are defined:

- either in the absolute,
- or by referring to the characteristics of distribution obtained from analysis of the historical record,
- applying, for each of the catastrophic scenarios, occurrence probabilities $P_{c1}, \dots, P_{cn}$ and for which is electronically generated $Z_{c1}, \dots, Z_{cn}$ pseudo-random samples for the index vector $x_z = (x_{z,1}, x_{z,2}, \dots, x_{z,N})$, and which are applied to each of the $Z_{c1}, \dots, Z_{cn}$ standard samples, weights $m_{c1} = P_{c1}/Z_{c1}, \dots, P_{cn}/Z_{cn}$,
- determining for each of the $Z = Z_p + Z_{c1} + \dots + Z_{cn}$ pseudo-random samples of the specific state vector x_z , and as a function of the action parameter (r), the level corresponding to the multivariable industrial impact vector $I(x_z, T) (r)$,

reorganizing and bringing together the Z results, and, for each elementary impact component I_h , calculating for each value V which can reach the component I_h , the weight $Z_{ph}(V)$ of the samples, and then electronically calculating the pseudo-probability $p'_h(V)/Z_{ph}$ of violating the value V by the impact component I_h ,

electronically deducing the variations of $\text{VaR}_h(p_h, T)$ (r) for the imposed value of p_h , this a function of the action variable (r),

determining the extremal multi-value ($r_{\max}$) or ($r_{\min}$) depending on the type of system, for which the multivalued estimator $\text{VaR}(p, T)$ (r) takes exactly the value allowed by regulation, or of breakage M , and

adjusting, by a servo activator or servo motor, the value of the action parameter (r) to the level,

in order that a bias observed between the actual probability distribution of the uncertain values ($X_1, \dots, X_N$) and those of the values taken during the historical recording of the data are corrected.

5. A process to regulate a production flow, the production flow including multi-stage and multi-linked production steps, wherein the production flow is optimized by acting on an industrial action parameter, while mastering an industrial impact resulting from an uncertain chained stress at different production steps in the production flow, the process comprising:

electronically generating elementary impact components $I_h(x_z, T)$ (r) corresponding to each sample of an uncertain quantity x_z ;

wherein the production flow is composed of several production steps or stages $E_1, \dots, E_m$, where each production step E_i is composed of productive subsystems $S_{i,j}$,

wherein the industrial impact components make up an industrial impact parameter $I(X, T)$ (r) that is the result of a cascading chain of aggregated stresses $W_{i,j}$ that act on the productive subsystems $S_{i,j}$,

making an electronic determination for each pseudo-random sample of the uncertain quantity (x_z), and as a

function of an industrial action parameter (r), the level of aggregated stress $W_{z,j,j}$ for each of the productive subsystems $S_{i,j}$ by an inductive method, starting at the first step E_1 and working towards the last step E_m , in which:

- starting from the first step E_1 , the level of the "self" stress $W_{1,j}(x_z)$ for each of the subsystems $S_{1,j}$ at step E_1 of the industrial production is measured,

- a) only for the step under consideration, E_1 , the self stress $W_{1,j}(x_z)$ for each of the subsystems $S_{1,j}$ with the aggregated stress $W_{z,1,j}$ is determined,

- b) a pseudorandom production of the transmission coefficient $d_{z,1,j}$ is electronically performed for each of the productive subsystems $S_{1,j}$ at the step E_1 , using the probability distribution for the elementary failures, $Pr_{1,j}(x_z, T, r, W_{z,1,j}, a_{1,j})$ for the productive subsystems $S_{1,j}$, in which a pseudorandom number $u_{z,1,j}$ in the interval $[0,1]$ is electronically generated, and is electronically applied to an inverse distribution function $\Phi_{1,j}(x_z, T, r, W_{z,1,j}, a_{1,j}) (u_{z,1,j})$, thereby giving the probability of elementary failure $Pr_{i,j}(x_z, T, r, W_{z,1,j}, a_{1,j})$ for the productive subsystems $S_{1,j}$,

- c) the level of the self stress $W_{2,k}(x_z)$ for each of the subsystems $S_{2,k}$ at step E_2 for the industrial production is measured,

- d) the aggregated stress for each subsystem $S_{2,k}$ at step E_2 is electronically evaluated using the formula:

$$W_{z,2,k} = W_{2,k}(S_z) + \sum_j W'_{z,2,j,k} = W_{2,k}(x_z) + \sum_j W_{2,1,j}(x_z) * d_{2,1,j} * q_{2,j,k},$$

- wherein the operations b through d are iterated for each step until the aggregated stress $W_{z,m,j}$ for the productive subsystems $S_{m,j}$ at step E_m is obtained,

- wherein the multivariable industrial impact parameter $I(x_z, T,)$ (r) linked to the sample with index z is deduced;

in such a manner that for a Monte-Carlo sample which constitutes a multivariable environmental factor x_z and the emitted transmission coefficients $d_{z,j,j}$:

- the industrial impact variable I is measured while keeping track of the chained stress cascade $W_{z,i,j}$ at each production step and of the uncertain character of the transmission coefficients $d_{z,i,j}$,

- from the measured industrial impact variable, a measurement of the probability of violating a level given by the supplied value V by an impact $I(r)$ is obtained and thus, of a maximal impact $Var(p, T)$ (r),

in such a manner that:

- the effective violation frequencies for the authorized limits for the elementary components of the impact, I_h , are made closer to target values, $(1-p_h)/T$,

- a reduction of the industrial safety margins to be applied at a resistance level M is reduced, and, as a consequence, the production flow while still adhering to regulations imposed on the production flow is increased,

- wherein an efficient production control system is obtained as a result thereof,

- wherein T corresponds to a time horizon for operating the production flow.

6. A process to regulate a production flow, the production flow including multiple production steps that are linked to one another, wherein the production flow is composed of several production steps or stages $E_1, \dots, E_m$, in which each production step E_i is composed of productive subsystems $S_{i,j}$, wherein the production flow is

optimized by acting on an industrial action parameter, the process comprising:

a) electronically generating elementary impact components $I_h(x_z, T)(r)$ corresponding to the each sample of an uncertainty quantity x_z ;

wherein the industrial impact components make up an industrial impact parameter $I(X, T)(r)$ that is the result of a cascading chain of aggregated stresses $W_{i,j}$ that act on the productive subsystems $S_{i,j}$,

b) making, for each production step, an electronic determination for each sample of the uncertainty quantity (x_z) , and as a function of the industrial action parameter (r) , the level of aggregated stress $W_{z,j,j}$ by an inductive method, wherein the step b) comprises the substeps of:

- b1) measuring the level of the "self" stress $W_{1,j}(x_z)$ for each of the productive subsystems $S_{1,j}$ at step E_1 of the industrial production,

b2) only for the step under consideration, E_1 , determining the self stress $W_{1,j}(x_z)$ for each of the subsystems $S_{1,j}$ with the aggregated stress $W_{z,1,j}$,

b3) determining a pseudorandom production of a transmission coefficient $d_{z,1,j}$ for each of the productive subsystems $S_{1,j}$ at the step E_1 , using a probability distribution for elementary failures, $Pr_{1,j}(x_z, T, r, W_{z,1,j}, a_{1,j})$ for the productive subsystems $S_{1,j}$, in which a pseudorandom number $u_{z,1,j}$ in the interval $[0,1]$ is electronically generated, and is electronically applied to an inverse distribution function $\Phi_{1,j}(x_z, T, r, W_{z,1,j}, a_{1,j})(u_{z,1,j})$, thereby obtaining a probability of elementary failure $Pr_{i,j}(x_z, T, r, W_{z,1,j}, a_{1,j})$ for the productive subsystems $S_{1,j}$,

b4) measuring the level of the self stress $W_{2,k}(x_z)$ for each of the subsystems $S_{2,k}$ at step E_2 of the industrial production,

b5) electronically evaluating the aggregated stress for each subsystem $S_{2,k}$ at step E_2 using the formula:

$$W_{z,2,k} = W_{2,k}(S_z) + \sum_j W'_{z,2,j,k} = \\ W_{2,k}(x_z) + \sum_j W_{2,1,j}(x_z) * d_{2,1,j} * q_{2,j,k},$$

wherein the operations b2) through b5) are iterated for each step until the aggregated stress $W_{z,m,j}$ for the productive subsystems $S_{m,j}$ at the last step E_m is obtained,

c) determining an industrial impact variable $I(x_z, T, r)$ based on the results obtained in step b), in which T corresponds to a time horizon during which the production flow operates;

d) from the industrial impact variable, determining a probability of violating a production regulation criteria; and

e) modifying the production flow such that each of the productive subsystems are made to operate within a predetermine range of the production regulation criteria without exceeding the production regulation criteria.

7. A process to regulate and counter noise output from an a production flow, wherein the production flow is composed of a plurality of production steps in which each production step is composed of productive subsystems that include a first stage that corresponds to machine that make noise, a second stage that corresponds to microphones that pick up the noise output by the machines, and a third stage that corresponds to loudspeakers that are provided to counter the noise

output by the machines, and an industrial impact corresponds to noise in an environment as perceived by persons in the environment, the process comprising:

a) electronically generating elementary impact components $I_h(x_z, T)(r)$ corresponding to the each sample of an uncertainty quantity x_z ;

wherein the industrial impact components make up an industrial impact parameter $I(X, T)(r)$ that is the result of a cascading chain of aggregated stresses $W_{i,j}$ that act on the productive subsystems $S_{i,j}$,

b) making, for each production step, an electronic determination for each sample of the uncertainty quantity (x_z), and as a function of the industrial action parameter (r), the level of aggregated stress $W_{z,j,j}$ by an inductive method, wherein the step b) comprises the substeps of:

- b1) measuring the level of the "self" stress $W_{1,j}(x_z)$ for each of the productive subsystems $S_{1,j}$ at step E_1 of the industrial production,

b2) only for the step under consideration, E_1 , determining the self stress $W_{1,j}(x_z)$ for each of the subsystems $S_{1,j}$ with the aggregated stress $W_{z,1,j}$,

b3) determining a pseudorandom production of a transmission coefficient $d_{z,1,j}$ for each of the productive subsystems $S_{1,j}$ at the step E_1 , using a probability distribution for elementary failures, $Pr_{1,j}(x_z, T, r, W_{z,1,j}, a_{1,j})$ for the productive subsystems $S_{1,j}$, in which a pseudorandom number $u_{z,1,j}$ in the interval $[0,1]$ is electronically generated, and is electronically applied to an inverse distribution function $\Phi_{1,j}(x_z, T, r, W_{z,1,j}, a_{1,j})(u_{z,1,j})$, thereby obtaining a probability of elementary failure $Pr_{i,,j}(x_z, T, r, W_{z,1,j}, a_{1,j})$ for the productive subsystems $S_{1,j}$,

b4) measuring the level of the self stress $W_{2,k}(x_z)$ for each of the subsystems $S_{2,k}$ at step E_2 of the industrial production,

b5) electronically evaluating the aggregated stress for each subsystem $S_{2,k}$ at step E_2 using the formula:

$$W_{z,2,k} = W_{2,k}(S_z) + \sum_j W'_{z,2,j,k} = \\ W_{2,k}(x_z) + \sum_j W_{2,1,j}(x_z) * d_{2,1,j} * q_{2,j,k},$$

wherein the operations b2) through b5) are iterated for each step until the aggregated stress $W_{z,m,j}$ for the productive subsystems $S_{m,j}$ at the last step E_m is obtained,

c) determining an industrial impact variable $I(x_z, T,) (r)$ based on the results obtained in step b), in which T corresponds to a time horizon during which the production flow operates;

d) from the industrial impact variable, determining a probability of violating a production regulation criteria; and

e) modifying the production flow such that each of the productive subsystems are made to operate within a predetermine range of the production regulation criteria without exceeding the production regulation criteria.

8. A process to regulate a production flow, the production flow including multiple production steps that are linked to one another, wherein the production flow is composed of a plurality of production steps $E_1, \dots, E_m$, in which each production step E_i is composed of productive subsystems $S_{i,j}$, wherein the production flow is optimized by acting on an industrial action parameter that is a

function of an industrial impact resulting from an uncertain chained stress, the process comprising:

a) electronically generating elementary impact components $I_h(x_z, T)(r)$ corresponding to a plurality of samples of an uncertainty quantity x_z ;

wherein the industrial impact components together form an industrial impact parameter $I(X, T)(r)$ that is the result of a cascading chain of aggregated stresses $W_{i,j}$ that act on the productive subsystems $S_{i,j}$,

b) electronically determining, by an inductive method, for each production step and for each of the samples of the uncertainty quantity (x_z) , and as a function of the industrial action parameter (r) , a level of aggregated stress $W_{z,j,j}$, wherein the step b) comprises the substeps of:

- b1) measuring a level of self stress $W_{1,j}(x_z)$ for each of the productive subsystems $S_{1,j}$ at the first step E_1 of the industrial production,

b2) only for the step under consideration, E_1 , determining the self stress $W_{1,j}(x_z)$ for each of the subsystems $S_{1,j}$ with the aggregated stress $W_{z,1,j}$,

b3) determining a pseudorandom transmission coefficient $d_{z,1,j}$ for each of the productive subsystems $S_{1,j}$ at the step E_1 , using a probability distribution for elementary failures, $Pr_{1,j}(x_z, T, r, W_{z,1,j}, a_{1,j})$ for the productive subsystems $S_{1,j}$, in which a pseudorandom number $u_{z,1,j}$ in the interval $[0,1]$ is electronically generated, and is electronically applied to an inverse distribution function $\Phi_{1,j}(x_z, T, r, W_{z,1,j}, a_{1,j})(u_{z,1,j})$, thereby obtaining a probability of elementary failure $Pr_{i,,j}(x_z, T, r, W_{z,1,j}, a_{1,j})$ for the productive subsystems $S_{1,j}$,

b4) measuring the level of the self stress $W_{2,k}(x_z)$ for each of the subsystems $S_{2,k}$ at step E_2 of the industrial production,

b5) electronically evaluating the aggregated stress for each subsystem $S_{2,k}$ at step E_2 using the formula:

$$W_{z,2,k} = W_{2,k}(S_z) + \sum_j W'_{z,2,j,k} = \\ W_{2,k}(x_z) + \sum_j W_{2,1,j}(x_z) * d_{2,1,j} * q_{2,j,k},$$

wherein the operations b2) through b5) are iterated for each step until the aggregated stress $W_{z,m,j}$ for the productive subsystems $S_{m,j}$ at the last step E_m is obtained,

c) determining an industrial impact parameter $I(x_z, T, r)$ based on the results obtained in step b), in which T corresponds to a time horizon during which the production flow operates;

d) from the industrial impact parameter, determining a probability of violating a production regulation criteria for each of the production steps of the production flow; and

e) modifying the production flow such that each of the productive subsystems are made to operate within a predetermined range of the production regulation criteria without exceeding the production regulation criteria.

9. The process according to claim 8, wherein the step b3) comprises:

b31) performing a principal component analysis of different production uncertainty subfactors;

b32) electronically constructing a plurality of pseudo-random samples of a state vector for possible

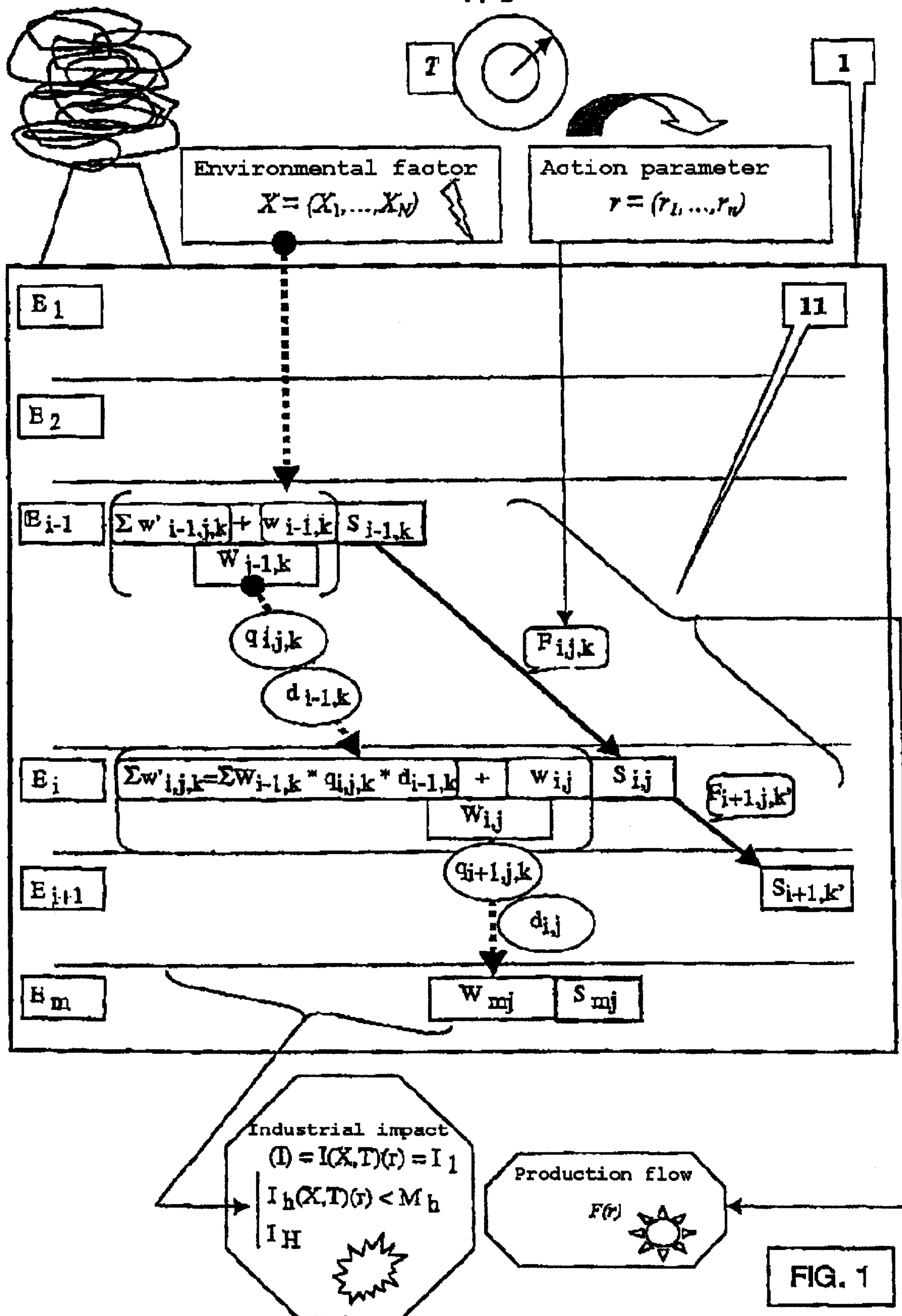
values of the different production uncertainty subfactors;

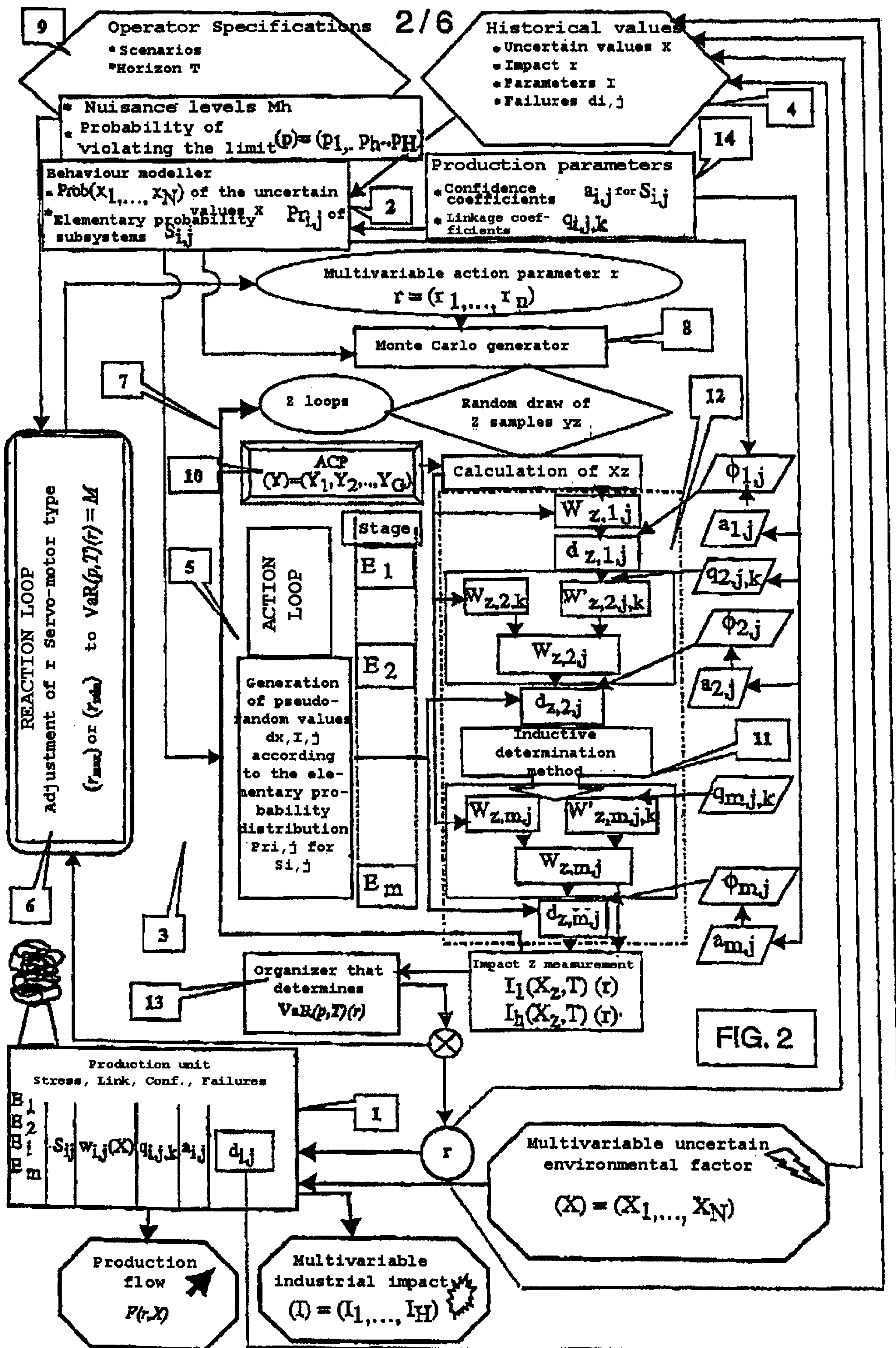
b33) electronically determining, for each of the pseudo-random sample, the level corresponding to the industrial impact parameter.

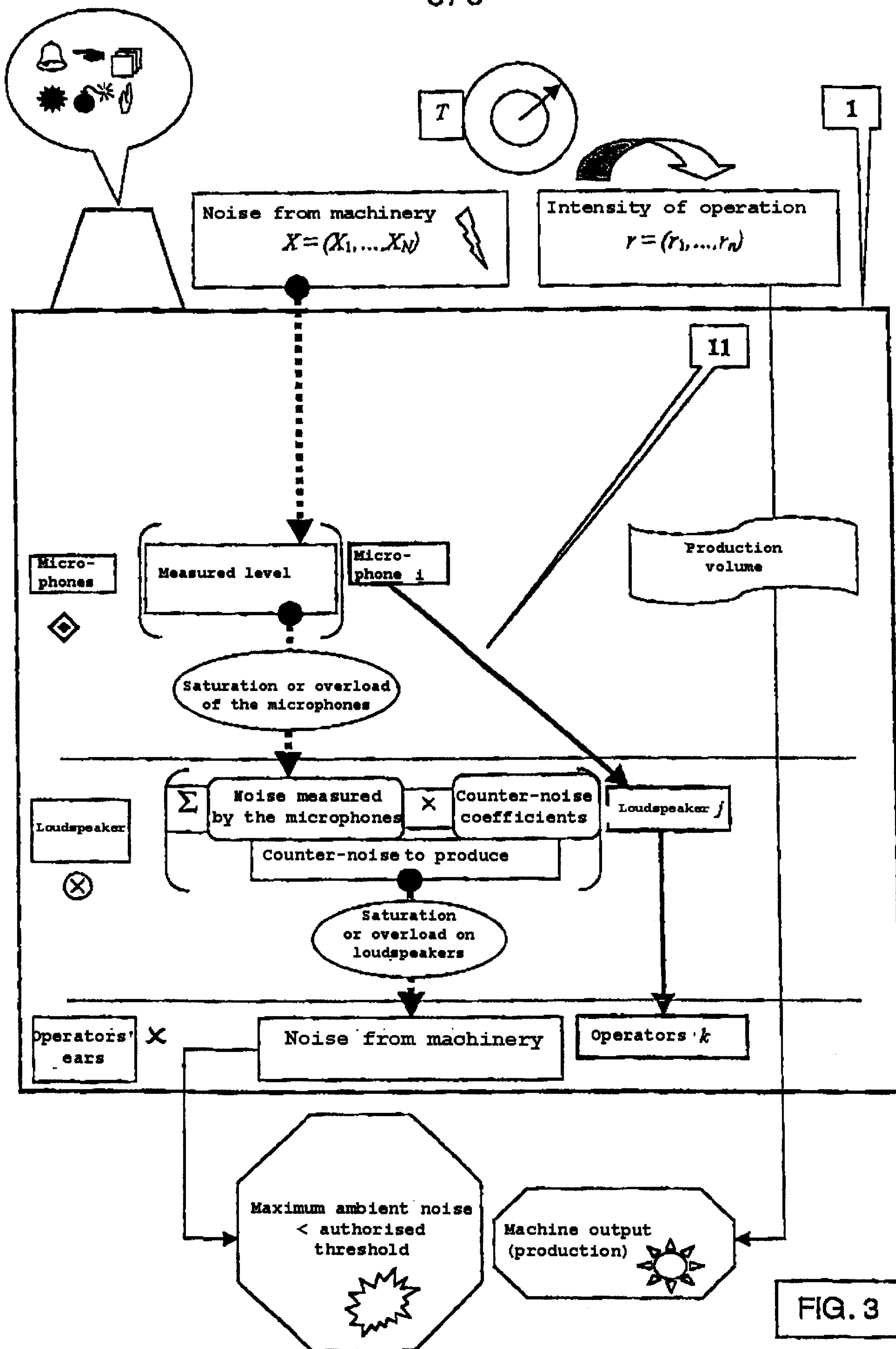
WO 00/65418

PCT/FR00/01059

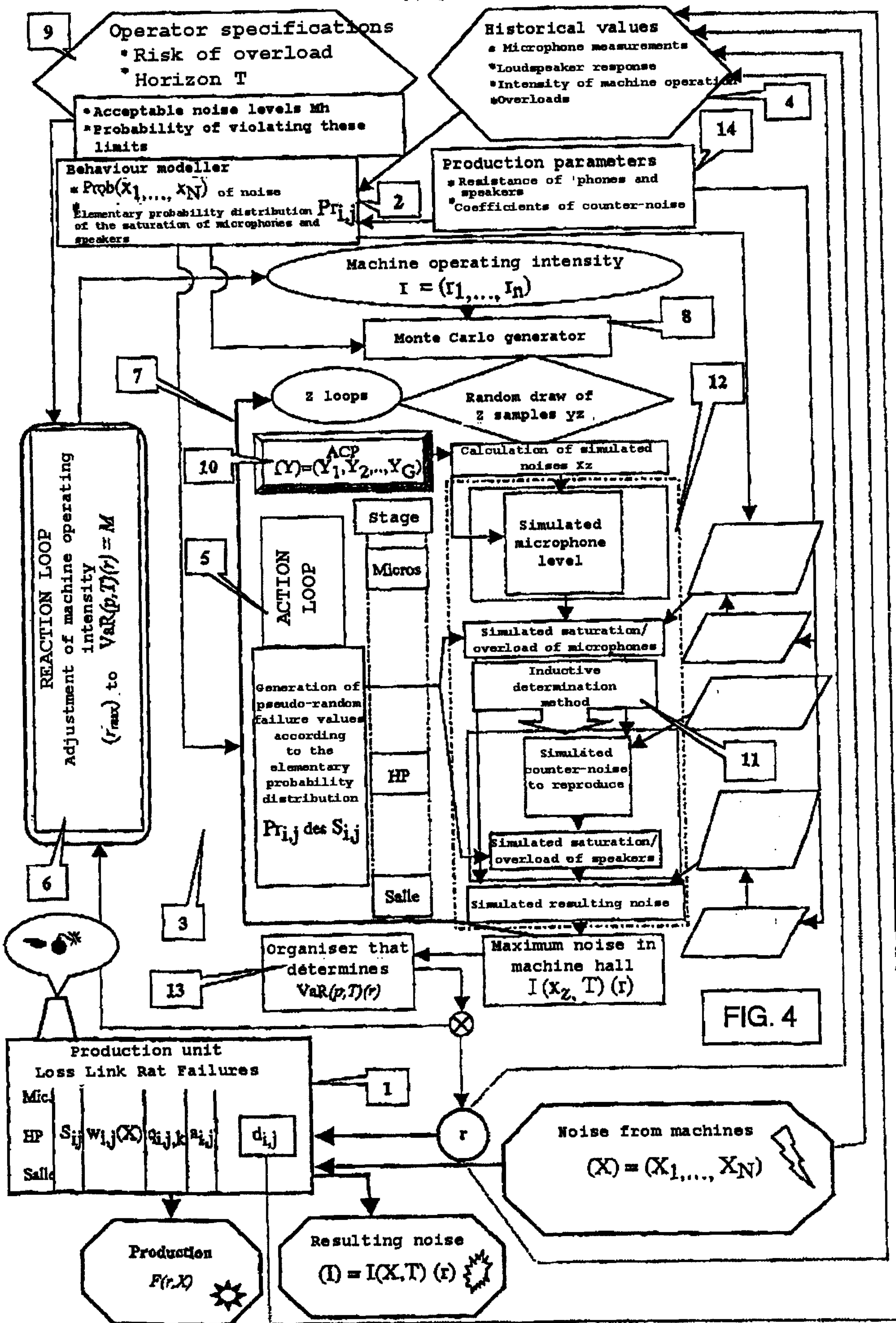
1/6



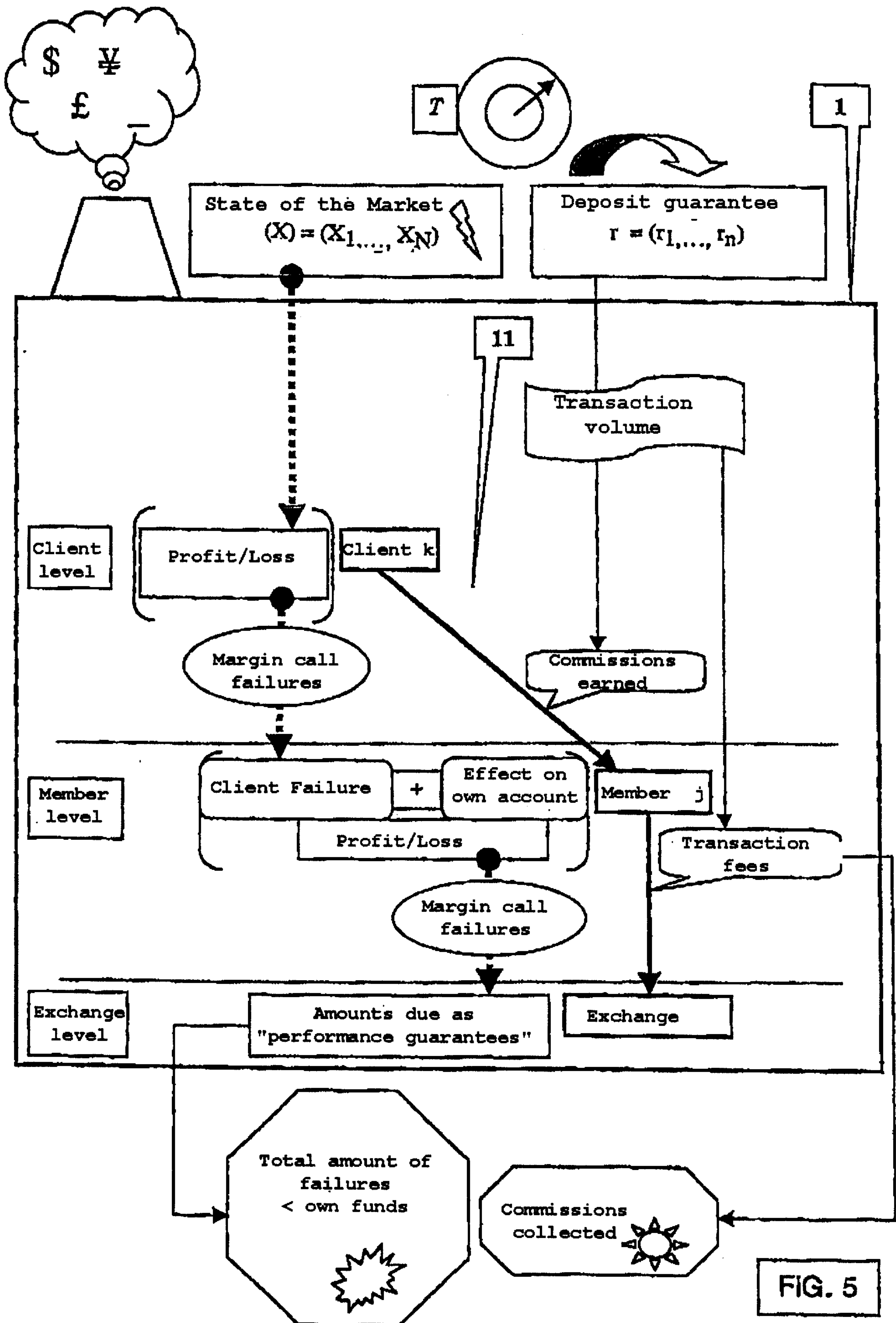




4/6



5/6



6/6

