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## DEFENSIVE PUBLICATION

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768,931 OXYMETHYLENE POLYMERS

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Class 260—53
No Drawing. 19 Pages Specification
An oxymethylene copolymer containing 80-99.5%

molar of oxymethylene units and 0.1 to 20% of units -RO- derived from phenols. Preferred phenols have the formula

wherein X is halogen or nitro and Y is hydrogen, halogen or nitro. The polymers are made by polymerizing at least one mole of a cyclic oligomer of formaldehyde, e.g. trioxane with the corresponding phenol with a catalyst suitable for polymerizing trioxane.