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(54) Titre : COMPOSITIONS PESTICIDES COMPRENANT DES ADJUVANTS POLYMERES

(54) Title: PESTICIDE COMPOSITIONS INCLUDING POLYMERIC ADJUVANTS

(57) Abrégé/Abstract:

Pesticidal compositions of improved effectiveness are provided, including a pesticide (e.g., an insecticide or herbi-cide) together with a copolymer adjuvant or additive selected from the group consisting of acid or salt copolymers containing individual quantities of maleic and itaconic moieties. The compositions of the invention provide multiple-fold increases in effectiveness, as compared with an equal amount of the pesticide in the absence of the copolymer.

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(54) **Title**: PESTICIDE COMPOSITIONS INCLUDING POLYMERIC ADJUVANTS

(57) **Abstract**: Pesticidal compositions of improved effectiveness are provided, including a pesticide (e.g., an insecticide or herbicide) together with a copolymer adjuvant or additive selected from the group consisting of acid or salt copolymers containing individual quantities of maleic and itaconic moieties. The compositions of the invention provide multiple-fold increases in effectiveness, as compared with an equal amount of the pesticide in the absence of the copolymer.

PESTICIDE COMPOSITIONS INCLUDING POLYMERIC ADJUVANTS

BACKGROUND OF THE INVENTION

Field of the Invention

5 The present invention is broadly concerned with pesticide compositions and methods wherein the compositions include a broad class of pesticides, especially insecticides and herbicides and mixtures thereof, together with an amount of a copolymer adjuvant or additive serving to significantly increase the effectiveness of the pesticide. More particularly, the invention is concerned with such compositions and methods wherein a copolymer including
10 respective quantities of maleic and itaconic moieties is mixed or used with a selected pesticide.

Description of the Prior Art

15 The chemistries of pesticides, and especially insecticides and herbicides, are diverse and well known. Large numbers of such pesticides have been developed in the past, some of which are broad spectrum (e.g., glyphosate) while others have more specific utilities (e.g., triazine for corn). In all instances, however, efforts are made to minimize the use of pesticide to obtain the same or enhanced effectiveness. This is done for reasons of cost and also to minimize the environmental impact of pesticidal usage.

20 A wide variety of adjuvants and additives have been used in the past with pesticidal formulations. These include pH modifiers, surfactants, anti-foam agents, anti-evaporants, buffers, penetrating agents, compatibility agents, defoamers, deposition agents, drift-control agents with sprays, extenders, foaming agents, humectants, spreaders, stickers, wetting agents, and water conditioners. While these expedients are known to marginally increase pesticide performance, in general they do not provide significant, multiple-fold increases in pesticidal
25 effectiveness.

There is accordingly a real and unsatisfied need in the art for a class of adjuvants or additives which can very significantly increase the effectiveness of pesticides without themselves posing excessive cost or environmental impact problems.

30

SUMMARY OF THE INVENTION

The present invention overcomes the problems outlined above and provides pesticide compositions comprising respective quantities of a pesticide and a copolymer containing individual quantities of maleic and itaconic moieties. The pesticide component can be any agent

with pesticidal activity (e.g., herbicides, insecticides, fungicides, and nematocides) and is preferably selected from the group consisting of insecticides, herbicides, and mixtures thereof. The well known pyrethroid and organophosphate pesticides are suitable for use in the invention, as well as glyphosate herbicides.

5 The preferred copolymer adjuvants of the invention are the copolymers containing maleic and itaconic moieties, usually derived from the corresponding acids or anhydrides. While other monomers may also be used in the maleic-itaconic copolymers, it is preferred that these be present only in minor amounts of up to about 7% by weight, more preferably up to about 4% by weight. Stated otherwise, the copolymers should comprise at least about 93% by weight, more 10 preferably about 96% by weight, of itaconic and maleic monomers. Most preferably, the copolymer consists essentially of or is entirely made up of maleic and itaconic moieties. Furthermore, while other polymers or copolymers can form a part of the compositions of the invention, in preferred aspects, the itaconic/maleic copolymers are the preponderant polymer fraction in the compositions. Generally, the compositions include respective pesticide and 15 polymeric fractions, with the polymeric fraction having at least about 60% by weight (more preferably at least about 80% by weight, and most preferably at least about 90% by weight) of the preferred itaconic/maleic copolymers, where the total weight of the polymer fraction is taken as 100% by weight. Most preferably, the polymer fraction consists essentially of the itaconic/maleic copolymers, i.e., it is essentially free of other types of monomers.

20 The compositions of the invention can be used in essentially any context where pesticidal properties are necessary or desirable, e.g., in agricultural uses for soil or foliar applications, or onto hard surfaces such as in home or building pest control. Likewise, the compositions may be applied by any known means as liquids or solids. In agricultural applications, the compositions are preferably aqueous dispersions or solutions, suitable for broadcast spray application. 25 Generally, the compositions of the invention provide at least about a two-fold, and more preferably about a three-fold, greater pesticidal effectiveness, as compared with an equal amount of the pesticide in the absence of the copolymer adjuvant or additive hereof.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

30 The present invention is predicated upon the discovery that the effectiveness of a wide spectrum of pesticides can be significantly improved by a copolymeric adjuvant or additive. Most desirably, the copolymer is blended with the pesticide to form a mixture which then can

be applied to soil, in foliar applications, onto hard surfaces, as aerosols, as additives to liquid or solid compositions (e.g., manure), or in any other context where pesticidal activity is desired. Alternately, the pesticide and copolymer may be simultaneously or sequentially (typically within 24 hours of each other) applied to soil. Where mixed compositions are employed, they are typically in the form of aqueous dispersions or solutions, generally having water, pesticide, and copolymer fractions. Other minor ingredients may also be used in the compositions such as surfactants and pH adjustment agents, or any of the other aforementioned adjuvants or additives known in the art.

The pesticides used in the compositions of the invention are broadly selected from insecticides and herbicides. In the context of insecticides, synthetic pyrethroids and organophosphates are particularly preferred. For example, permethrin (C₂₁H₂₀Cl₂O₃, (3-phenoxyphenyl) methyl 3-(2,2-dichloroethyl)-2,2-dimethyl-cyclopropane-1-carboxylate, CAS#52645-53-1) and bifenthrin (C₂₃H₂₂ClF₃O₂, (2-methyl-3-phenylphenyl)methyl (1S,3S)-3-[(Z)-2-chloro-3,3,3-trifluoroprop-1-enyl]-2,2-dimethylcyclopropane-1-carboxylate, CAS#82657-04-3) are suitable pyrethroids. A typical organophosphate pesticide useful in the invention is malathion (C₁₀H₁₉O₆PS₂, 2-(dimethoxyphosphinothioylthio) butanedioic acid diethyl ester, CAS#121-75-5).

More generally, the following insecticides are useful in the invention:

antibiotic insecticides: allosamidin, thuringiensin

20 macrocyclic lactone insecticides

avermectin insecticides: abamectin, doramectin, emamectin, eprinomectin, ivermectin, selamectin

milbemycin insecticides: lepimectin, ilbemectin, milbemycin oxime, moxidectin

spinosyn insecticides: spinetoram, spinosad

25 arsenical insecticides: calcium arsenate, copper acetoarsenite, copper arsenate, lead arsenate, potassium arsenite, sodium arsenite

botanical insecticides: anabasine, azadirachtin, d-limonene, nicotine, pyrethrins (cinerins (cinerin I, cinerin II), jasmolin I, jasmolin II, pyrethrin I, pyrethrin II), quassia, rotenone, ryania, sabadilla

30 carbamate insecticides: bendiocarb, carbaryl

benzofuranyl methylcarbamate insecticides: benfuracarb, carbofuran, carbosulfan, decarbofuran, furathiocarb

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dimethylcarbamate insecticides: dimetan, dimetilan, hyquincarb, pirimicarb
oxime carbamate insecticides: alanycarb, aldicarb, aldoxycarb, butocarboxim, butoxycarboxim, methomyl, nitrilacarb, oxamyl, tazimcarb, thiocarboxime, thiodicarb, thiofanox

5 *phenyl methylcarbamate insecticides*: allyxycarb, aminocarb, bufencarb, butacarb, carbanolate, cloethocarb, dicresyl, dioxacarb, EMPC, ethiofencarb, fenethacarb, fenobucarb, isoprocarb, methiocarb, metolcarb, mexacarbate, promacyl, promecarb, propoxur, trimethacarb, XMC, xylylcarb

desiccant insecticides: boric acid, diatomaceous earth, silica gel

10 **diamide insecticides**: chlorantraniliprole, cyantraniliprole, flubendiamide

dinitrophenol insecticides: dinex, dinoprop, dinosam, DNOC

fluorine insecticides: barium hexafluorosilicate, cryolite, sodium fluoride, sodium hexafluorosilicate, sulfluramid

formamidine insecticides: amitraz, chlormidimeform, formetanate, formparanate

15 **fumigant insecticides**: acrylonitrile, carbon disulfide, carbon tetrachloride, chloroform, chloropicrin, para-dichlorobenzene, 1,2-dichloropropane, ethyl formate, ethylene dibromide, ethylene dichloride, ethylene oxide, hydrogen cyanide, iodomethane, methyl bromide, methylchloroform, methylene chloride, naphthalene, phosphine, sulfuryl fluoride, tetrachloroethane

20 **inorganic insecticides**: borax, boric acid, calcium polysulfide, copper oleate, diatomaceous earth, mercurous chloride, potassium thiocyanate, silica gel, sodium thiocyanate, *see also* arsenical insecticides, *see also* fluorine insecticides

insect growth regulators

25 *chitin synthesis inhibitors*: bistrifluron, buprofezin, chlorfluazuron, cyromazine, diflubenzuron, flucycloxuron, flufenoxuron, hexaflumuron, lufenuron, novaluron, noviflumuron, penfluron, teflubenzuron, triflumuron

juvenile hormone mimics: epofenonane, fenoxy carb, hydroprene, kinoprene, methoprene, pyriproxyfen, triprene

juvenile hormones: juvenile hormone I, juvenile hormone II, juvenile hormone III

30 *moult ing hormone agonists*: chromafenozone, halofenozone, methoxyfenozone, tebufenozone

moult ing hormones: α -ecdysone, ecdysterone

moult ing inhibitors: diofenolan

precocenes: precocene I, precocene II, precocene III

unclassified insect growth regulators: dicyclanil

nereistoxin analogue insecticides: bensultap, cartap, thiocyclam, thiosultap

nicotinoid insecticides: flonicamid

5 *nitroguanidine insecticides*: clothianidin, dinotefuran, imidacloprid, thiamethoxam

nitromethylene insecticides: nitenpyram, nithiazine

pyridylmethylamine insecticides: acetamiprid, imidacloprid, nitenpyram, thiacloprid

organochlorine insecticides: bromo-DDT, camphechlor, DDT (pp'-DDT), ethyl-DDD, HCH (gamma-HCH, lindane), methoxychlor, pentachlorophenol, TDE

10 *cyclodiene insecticides*: aldrin, bromocyclen, chlorbicyclen, chlordane, chlordcone, dieldrin, dilor, endosulfan (alpha-endosulfan), endrin, HEOD, heptachlor, HHDN, isobenzan, isodrin, kelevan, mirex

organophosphorus insecticides

15 *organophosphate insecticides*: bromfenvinfos, chlorfenvinphos, crotoxyphos, dichlorvos, dicrotophos, dimethylvinphos, fospirate, heptenophos, methocrotophos, mevinphos, monocrotophos, naled, naftalofos, phosphamidon, propaphos, TEPP, tetrachlorvinphos

organothiophosphate insecticides: dioxabenzofos, fosmethilan, phentoate

20 aliphatic organothiophosphate insecticides: acethion, amiton, cadusafos, chlorethoxyfos, chlormephos, demephion (demephion-O, demephion-S), demeton (demeton-O, demeton-S), demeton-methyl (demeton-O-methyl, demeton-S-methyl), demeton-S-methylsulphon, disulfoton, ethion, ethoprophos, IPSP, isothioate, malathion, methacrifos, oxydemeton-methyl, oxydeprofos, oxydisulfoton, phorate, sulfotep, terbufos, thiometon

25 -- aliphatic amide organothiophosphate insecticides: amidithion, cyanthoate, dimethoate, ethoate-methyl, formothion, mecarbam, omethoate, prothoate, sophamide, vamidothion

-- oxime organothiophosphate insecticides: chlorphoxim, phoxim, phoxim-methyl

30 heterocyclic organothiophosphate insecticides: azamethiphos, coumaphos, coumithoate, dioxathion, endothion, menazon, morphothion, phosalone, pyraclofos, pyridaphenthion, quinothion

-- benzothiopyran organothiophosphate insecticides: dithicrofos, thicrofos

-- benzotriazine organothiophosphate insecticides: azinphos-ethyl, azinphos-methyl

- isoindole organothiophosphate insecticides: dialifos, phosmet
- isoxazole organothiophosphate insecticides: isoxathion, zolaprofos
- pyrazolopyrimidine organothiophosphate insecticides: chlorprazophos, pyrazophos
- 5 -- pyridine organothiophosphate insecticides: chlorpyrifos, chlorpyrifos-methyl
- pyrimidine organothiophosphate insecticides: butathiofos, diazinon, etrimfos, lirimfos, pirimiphos-ethyl, pirimiphos-methyl, primidophos, pyrimitate, tebupirimfos
- quinoxaline organothiophosphate insecticides: quinalphos, quinalphos-methyl
- 10 -- thiadiazole organothiophosphate insecticides: athidathion, lythidathion, methidathion, prothidathion
- triazole organothiophosphate insecticides: isazofos, triazophos
- phenyl organothiophosphate insecticides: azothoate, bromophos, bromophos-ethyl, carbophenothion, chlorthiophos, cyanophos, cythioate, dicapthon, dichlofenthion, etaphos, famphur, fenchlorphos, fenitrothion, fensulfothion, fenthion, fenthion-ethyl, heterophos, jodfenphos, mesulfenfos, parathion, parathion-methyl, phenkapton, phosnichlor, profenofos, prothiofos, sulprofos, temephos, trichlormetaphos-3, trifenofos
- 15 *phosphonate insecticides*: butonate, trichlorfon
- 20 *phosphonothioate insecticides*: mecarphon
 - phenyl ethylphosphonothioate insecticides: fonofos, trichloronat
 - phenyl phenylphosphonothioate insecticides: cyanofenphos, EPN, leptophos
- phosphoramidate insecticides*: crufomate, fenamiphos, fosthietan, mephosfolan, phosfolan, pirimetaphos
- 25 *phosphoramidothioate insecticides*: acephate, isocarbophos, isofenphos, isofenphos-methyl, methamidophos, propetamphos
- phosphorodiamide insecticides*: dimefox, mazidox, mipafox, schradan
- oxadiazine insecticides**: indoxacarb
- oxadiazolone insecticides**: metoxadiazone
- 30 **phthalimide insecticides**: dialifos, phosmet, tetramethrin
- pyrazole insecticides**: chlorantraniliprole, cyantraniliprole, dimetilan, tebufenpyrad, tolfenpyrad

phenylpyrazole insecticides: acetoprole, ethiprole, fipronil, pyraclofos, pyrafluprole, pyriproxyfen, vaniliprole

pyrethroid insecticides

pyrethroid ester insecticides: acrinathrin, allethrin (bioallethrin), barthrin, bifenthrin, 5 bioethanomethrin, cyclethrin, cycloprothrin, cyfluthrin (beta-cyfluthrin), cyhalothrin, (gamma-cyhalothrin, lambda-cyhalothrin), cypermethrin (alpha-cypermethrin, beta-cypermethrin, theta-cypermethrin, zeta-cypermethrin), cyphenothrin, deltamethrin, dimefluthrin, dimethrin, empenthrin, fenfluthrin, fenpirithrin, fenpropathrin, fenvalerate (esfenvalerate), flucythrinate, fluvalinate (tau-fluvalinate), furethrin, imiprothrin, 10 metofluthrin, permethrin (biopermethrin, transpermethrin), phenothrin, prallethrin, profluthrin, pyresmethrin, resmethrin (bioresmethrin, cismethrin), tefluthrin, terallethrin, tetramethrin, tralomethrin, transfluthrin

pyrethroid ether insecticides: etofenprox, flufenprox, halfenprox, protrifenbute, silafluofen

pyrimidinamine insecticides: flusenerim, pyrimidifen

15 **pyrrole insecticides:** chlorfenapyr

tetramic acid insecticides: spirotetramat

tetronic acid insecticides: spiromesifen

thiazole insecticides: clothianidin, thiamethoxam

thiazolidine insecticides: tazimcarb, thiocloprid

20 **thiourea insecticides:** diafenthiuron

urea insecticides: flucosuron, sulcosuron, *see also* chitin synthesis inhibitors

unclassified insecticides: closantel, copper naphthenate, crotamiton, EXD, fenazaflor, fenoxacrim, hydramethylnon, isoprothiolane, malonoben, metaflumizone, nifluridide, plisenate, pyridaben, pyridalyl, pyrisulfuron-methyl, rafoxanide, sulfoxaflor, triarathene, 25 triazamate.

The foregoing insecticides, and links for a further identification and description of the insecticides, can be found at http://www.alanwood.net/pesticides/class_insecticides.html.

30 A particularly preferred herbicide is glyphosate (C₃H₈NO₅P, [(phosphonomethyl) amino] acetic acid, CAS#1071-83-6). Other herbicides which can be used in the invention include:

amide herbicides: allidochlor, amicarbazone, beflubutamid, benzadox, benzipram, bromobutide, cafenstrole, CDEA, cyprazole, dimethenamid (dimethenamid-P), diphenamid, epronaz, etnipromid, fentrazamide, flucarbazone, flupoxam, fomesafen, halosafen, isocarbamid, isoxaben, napropamide, naptalam, pethoxamid, propyzamide, quinonamid, saflufenacil, tebutam

anilide herbicides: chloranocryl, cisanilide, clomeprop, cypromid, diflufenican, etobenzanid, fenasulam, flufenacet, flufenican, ipfencarbazone, mefenacet, mefluidide, metamifop, monalide, naproanilide, pentanochlor, picolinafen, propanil, sulfentrazone

arylalanine herbicides: benzoylprop, flamprop (flamprop-M),

chloroacetanilide herbicides: acetochlor, alachlor, butachlor, butenachlor, delachlor, diethyl, dimethachlor, metazachlor, metolachlor (S-metolachlor), pretilachlor, propachlor, propisochlor, prynachlor, terbuchlor, thenylchlor, xylachlor

sulfonanilide herbicides: benzofluor, cloransulam, diclosulam, florasulam, flumetsulam, metosulam, perfluidone, pyrimisulfan, profluazol

sulfonamide herbicides: asulam, carbasulam, fenasulam, oryzalin, penoxsulam, pyroxsulam,
see also sulfonylurea herbicides

thioamide herbicides: bencarbazone, chlorthiamid

antibiotic herbicides: bilanafos

aromatic acid herbicides:

benzoic acid herbicides: chloramben, dicamba, 2,3,6-TBA, tricamba

pyrimidinyloxybenzoic acid herbicides: bispyribac, pyriminobac

pyrimidinylthiobenzoic acid herbicides: pyrithiobac

phthalic acid herbicides: chlorthal

picolinic acid herbicides: aminopyralid, clopyralid, picloram

quinolinecarboxylic acid herbicides: quinclorac, quinmerac

arsenical herbicides: cacodylic acid, CMA, DSMA, hexaflurate, MAA, MAMA, MSMA, potassium arsenite, sodium arsenite

benzoylcyclohexanedione herbicides: mesotrione, sulcotrione, tefuryltrione, tembotrione

benzofuranyl alkylsulfonate herbicides: benfuresate, ethofumesate

benzothiazole herbicides: benazolin, benzthiazuron, fenthiafprop, mefenacet, methabenzthiazuron

carbamate herbicides: asulam, carboxazole, chlorprocarb, dichlormate, fenasulam, karbutilate, terbucarb

carbanilate herbicides: barban, BCPC, carbasulam, carbetamide, CEPC, chlorbufam, chlorpropham, CPPC, desmedipham, phenisopham, phenmedipham, phenmedipham-ethyl, 5 propham, swep

cyclohexene oxime herbicides: alloxydim, butroxydim, clethodim, cloproxydim, cycloxydim, profoxydim, sethoxydim, tepraloxydim, tralkoxydim

cyclopropylisoxazole herbicides: isoxachlortole, isoxaflutole

dicarboximide herbicides: cinidon-ethyl, flumezin, flumiclorac, flumioxazin, flumipropyn, *see* 10 *also* uracil herbicides

dinitroaniline herbicides: benfluralin, butralin, dinitramine, ethalfluralin, fluchlralin, isopropalin, methalpropalin, nitralin, oryzalin, pendimethalin, prodiamine, profluralin, trifluralin

dinitrophenol herbicides: dinofenate, dinoprop, dinosam, dinoseb, dinoterb, DNOC, etinofen, 15 medinoterb

diphenyl ether herbicides: ethoxyfen

nitrophenyl ether herbicides: acifluorfen, aclonifen, bifenox, chlomethoxyfen, chlornitrofen, etnipromid, fluorodifen, fluoroglycofen, fluoronitrofen, fomesafen, furyloxyfen, halosafen, lactofen, nitrofen, nitrofluorfen, oxyfluorfen

dithiocarbamate herbicides: dazomet, metam

halogenated aliphatic herbicides: alorac, chloropon, dalapon, flupropanate, hexachloroacetone, iodomethane, methyl bromide, monochloroacetic acid, SMA, TCA

imidazolinone herbicides: imazamethabenz, imazamox, imazapic, imazapyr, imazaquin, imazethapyr

inorganic herbicides: ammonium sulfamate, borax, calcium chlorate, copper sulfate, ferrous sulfate, potassium azide, potassium cyanate, sodium azide, sodium chlorate, sulfuric acid

nitrile herbicides: bromobonil, bromoxynil, chloroxynil, dichlobenil, iodobonil, ioxynil, pyraclonil

organophosphorus herbicides: amiprofos-methyl, anilofos, bensulide, bilanafos, butamifos, 30 2,4-DEP, DMPA, EBEP, fosamine, glufosinate (glufosinate-P), glyphosate, piperophos

oxadiazolone herbicides: dimefuron, methazole, oxadiargyl, oxadiazon

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oxazole herbicides: carboxazole, fenoxasulfone, isouron, isoxaben, isoxachlortole, isoxaflutole, monisouron, pyroxasulfone, topramezone

phenoxy herbicides: bromofenoxim, clomeprop, 2,4-DEB, 2,4-DEP, difenopenten, disul, erbon, etnipromid, fenteracol, trifopsime

5 *phenoxyacetic herbicides:* 4-CPA, 2,4-D, 3,4-DA, MCPA, MCPA-thioethyl, 2,4,5-T

phenoxybutyric herbicides: 4-CPB, 2,4-DB, 3,4-DB, MCPB, 2,4,5-TB

phenoxypropionic herbicides: cloprop, 4-CPP, dichlorprop (dichlorprop-P), 3,4-DP, fenoprop, mecoprop, (mecoprop-P)

10 *aryloxyphenoxypropionic herbicides:* chlorazifop, clodinafop, clofop, cyhalofop, diclofop, fenoxaprop, (fenoxaprop-P), fenthiaprop, fluazifop, (fluazifop-P), haloxyfop, (haloxyfop-P), isoxapryifop, metamifop, propaquizafop, quizalofop, (quizalofop-P), trifop

phenylenediamine herbicides: dinitramine, prodiamine

pyrazole herbicides: azimsulfuron, difenzoquat, halosulfuron, metazachlor, metazosulfuron, 15 pyrazosulfuron, pyroxasulfone

benzoylpyrazole herbicides: benzofenap, pyrasulfotole, pyrazolynate, pyrazoxyfen, topramezone

phenylpyrazole herbicides: fluazolate, nipyraclofen, pinoxaden, pyraflufen

pyridazine herbicides: credazine, pyridafol, pyridate

20 **pyridazinone herbicides:** brompyrazon, chloridazon, dimidazon, flufenpyr, metflurazon, norflurazon, oxapyrazon, pydanon

pyridine herbicides: aminopyralid, cliodinate, clopyralid, diflufenican, dithiopyr, flufenican, fluroxypyr, haloxydine, picloram, picolinafen, pyriclor, pyroxsulam, thiazopyr, triclopyr

pyrimidinediamine herbicides: iprymidam, tioclorim

25 **quaternary ammonium herbicides:** cyperquat, diethamquat, difenzoquat, diquat, morfamquat, paraquat

thiocarbamate herbicides: butylate, cycloate, di-allate, EPTC, esprocarb, ethiolate, isopolinate, methiobencarb, molinate, orbencarb, pebulate, prosulfocarb, pyributicarb, sulfallate, thiobencarb, tiocarbazil, tri-allate, vernolate

30 **thiocarbonate herbicides:** dimexano, EXD, proxan

thiourea herbicides: methiuron

triazine herbicides: dipropetryn, indaziflam, triaziflam, trihydroxytriazine

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chlorotriazine herbicides: atrazine, chlorazine, cyanazine, cyprazine, eginazine, ipazine, mesoprazine, procyzine, proglazine, propazine, sebutylazine, simazine, terbutylazine, trietazine

5 *methoxytriazine herbicides*: atraton, methometon, prometon, secbumeton, simeton, terbumeton

methylthiotriazine herbicides: ametryn, aziprotryne, cyanatryne, desmetryn, dimethametryn, methoprotryne, prometryn, simetryn, terbutryne

triazinone herbicides: ametridione, amibuzin, hexazinone, isomethiozin, metamitron, metribuzin

10 **triazole herbicides**: amitrole, cafenstrole, epronaz, flupoxam

triazolone herbicides: amicarbazone, bencarbazone, carfentrazone, flucarbazone, ipfencarbazone, propoxycarbazone, sulfentrazone, thiencarbazone

triazolopyrimidine herbicides: cloransulam, diclosulam, florasulam, flumetsulam, metosulam, penoxsulam, pyroxsulam

15 **uracil herbicides**: benzfendizone, bromacil, butafenacil, flupropacil, isocil, lenacil, saflufenacil, terbacil

urea herbicides: benzthiazuron, cumyluron, cycluron, dichloralurea, diflufenzopyr, isonoruron, isouron, methabenzthiazuron, monisouron, noruron

20 *phenylurea herbicides*: anisuron, buturon, chlorbromuron, chloreeturon, chlorotoluron, chloroxuron, daimuron, difenoxuron, dimefuron, diuron, fenuron, fluometuron, fluothiuron, isoproturon, linuron, methiuron, methyldymron, metobenzuron, metobromuron, metoxuron, monolinuron, monuron, neburon, parafluron, phenobenzuron, siduron, tetrafluron, thidiazuron

sulfonylurea herbicides:

25 **pyrimidinylsulfonylurea herbicides**: amidosulfuron, azimsulfuron, bensulfuron, chlorimuron, cyclosulfamuron, ethoxysulfuron, flazasulfuron, flucetosulfuron, fluprysulfuron, foramsulfuron, halosulfuron, imazosulfuron, mesosulfuron, metazosulfuron, nicosulfuron, orthosulfamuron, oxasulfuron, primisulfuron, propyrisulfuron, pyrazosulfuron, rimsulfuron, sulfometuron, sulfosulfuron, trifloxsulfuron

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triazinylsulfonylurea herbicides: chlorsulfuron, cinosulfuron, ethametsulfuron, iodosulfuron, metsulfuron, prosulfuron, thifensulfuron, triasulfuron, tribenuron, triflusulfuron, tritosulfuron

thiadiazolylurea herbicides: buthiuron, ethidimuron, tebuthiuron, thiazafluron, thidiazuron

5 **unclassified herbicides**: acrolein, allyl alcohol, aminocyclopyrachlor, azafenidin, bentazone, benzobicyclon, bicyclopyrone, buthidazole, calcium cyanamide, cambendichlor, chlorfenac, chlorfenprop, chlorflurazole, chlorflurenol, cinmethylin, clomazone, CPMF, cresol, cyanamide, ortho-dichlorobenzene, dimepiperate, endothal, fluoromidine, fluridone, flurochloridone, flurtamone, fluthiacet, indanofan, methyl isothiocyanate, OCH, 10 oxaziclofone, pentachlorophenol, pentoxazone, phenylmercury acetate, prosulfalin, pyribenzoxim, pyriftalid, quinoclamine, rhodethanil, sulglycapin, thidiazimin, tridiphane, trimeturon, tripropindan, tritac.

The foregoing herbicides, and links for a further identification and description of the herbicides, can be found at http://www.alanwood.net/pesticides/class_herbicides.html.

15 In many instances, pesticides having an amphoteric or positive surface charge are preferred. Such surface charge characteristics may be inherent in the pesticide employed, or may arise by applying an appropriate cationic or amphoteric surfactant onto the surfaces of pesticide particles. Generally, the surfactants are used at a level of from about 0.01-10% by weight (more 20 preferably from about 0.1-3% by weight) based upon the total weight of the pesticide fraction in the overall composition taken as 100% by weight.

25 Suitable cationic surfactants include: dieicosyldimethyl ammonium chloride; didocosyldimethyl ammonium chloride; dioctadecyldimethyl ammonium chloride; dioctadecyldimethyl ammonium methosulphate; ditetradecyldimethyl ammonium chloride and naturally occurring mixtures of above fatty groups, e.g. di(hydrogenated tallow)dimethyl ammonium chloride; di(hydrogenated tallow)dimethyl ammonium metho-sulphate; ditallow dimethyl ammonium chloride; and dioleyidimethyl ammonium chloride.

30 These cationic surfactants also include imidazolinium compounds, for example, 1-methyl-1-(tallowylamido-)ethyl-2-tallowyl4,5-dihydroimidazolinium methosulphate and 1-methyl-1-(palmitoylamido)ethyl-2-octadecyl 4,5-dihydro-imidazolinium methosulphate.

Other useful imidazolinium materials are

2-heptadecyl-1-methyl-1(2-stearoylamido)-ethyl-imidazolinium methosulphate and 2-lauryl-hydroxyethyl-1-oleyl-imidazolinium chloride.

Further examples of suitable cationic surfactants include: dialkyl(C12-C22)dimethylammonium chloride; alkyl(coconut)dimethylbenzylammonium chloride; octadecylamine acetate salt; tetradecylamine acetate salt; tallow alkylpropylenediamine acetate salt; octadecyltrimethylammonium chloride; alkyl(tallow)trimethylammonium chloride; dodecyltrimethylammonium chloride; alkyl(coconut)trimethylammonium chloride; hexadecyltrimethylammonium chloride; biphenyltrimethylammonium chloride, alkyl(tallow)imidazoline quaternary salt; tetradecylmethylbenzylammonium chloride; octadecyldimethylbenzylammonium chloride; dioleyldimethylammonium chloride; polyoxyethylene dodecylmonomethylammonium chloride; polyoxyethylene alkyl(C12-C22)benzylammonium chloride; polyoxyethylene laurylmonomethyl ammonium chloride; 1-hydroxyethyl-2-alkyl(tallow)-imidazoline quaternary salt; and a silicone cationic surfactant having a siloxane group as a hydrophobic group, a fluorine-containing cationic surfactant having a fluoroalkyl group as a hydrophobic group.

Amphoteric (Zwitterionic) surfactants have a positive, negative, or both charges on the hydrophilic part of the molecule in acidic or alkaline media. Any suitable amphoteric surfactant may be used. For example, aminopropionates may be employed where the alkyl chain of the aminopropionate is preferably between about C.4 and about C.12 and may be branched or linear. The aminopropionate may also be a sodium alkyl aminopropionate. One representative commercially available product is sold under the trade name MIRATAINE JC-HA.

Other suitable amphoteric surfactants include, dipropionates such as Mirataine H2C-HA, sultaines such as Mirataine ASC, betaines such as Mirataine BET-O-30, amine oxides such as Barlox 12i and amphoteric imidazoline derivatives in the acetate form, Miranol JEM Conc., dipropionate form, Miranol C2M-SF Conc.), and sulfonates such as Miranol JS Conc..

Other examples of amphoteric surfactants include amino acid, betaine, sultaine, sulfobetaines, carboxylates and sulfonates of fatty acids, phosphobetaines, imidazolinium derivatives, soybean phospholipids, yolk lecithin, the alkali metal, alkaline earth metal, ammonium or substituted ammonium salts of alkyl amphocarboxy glycinate and alkyl amphocarboxypropionates, alkyl amphodipropionates, alkyl amphodiacetates, alkyl amphoglycinate and alkyl amphopropionates wherein alkyl represents an alkyl group having 6 to 20 carbon atoms, alkyliminopropionates, alkyl iminodipropionates and alkyl

amphopropylsulfonates having between 12 and 18 carbon atoms, alkylbetaines and amidopropylbetaines and alkylsultaines and alkylamidopropylhydroxy sultaines wherein alkyl represents an alkyl group having 6 to 20 carbon atoms.

As indicated above, the copolymers of the invention contain respective quantities of 5 maleic and itaconic moieties. These copolymers may exist in the acid form, as partial salts, or as saturated salts. When salts are employed, such can be formed using virtually any desired cationic species, particularly the alkali metals and alkaline earth metals, e.g., the sodium, potassium, or calcium salts.

The copolymers of the invention are described in U.S. Patents Nos. 6,515,090 and 10 6,706,837, with special reference to the operative examples of the '837 patent. In general, the copolymers should desirably contain from about 10-90% by weight maleic moieties (more preferably from about 25-75% by weight), and correspondingly from about 90-10% by weight itaconic moieties (more preferably from about 75-25% by weight). One particularly preferred copolymer of this class is commercialized 15 by Specialty Fertilizer Products, LLC of Belton, MO under the trademark AVAIL®, which is a 40% by weight solids aqueous copolymer dispersion of substantially equimolar amounts of itaconic and maleic anhydride moieties partially neutralized with sodium ion (CAS# 556055-76-6) and having a pH of 6-8.

The amount of copolymer in the pesticide compositions of the invention can vary over 20 wide limits, and the principal consideration is one of copolymer cost. Generally, the copolymer should be present at a level of from about 0.05-10% by weight (more preferably from about 0.1-4% by weight, and most preferably from about 0.2-2% by weight) based upon the total weight of the pesticide composition taken as 100% by weight.

The copolymer is preferably used in the form of a partial salt or a saturated salt. This is 25 formed by the addition of a basic material such as sodium hydroxide or calcium hydroxide to achieve a pH in the range of from about 5-9, and more preferably from about 6-8. Lower pH acidic or partial salt copolymers can also be used, particularly with selected monomer ratios and pesticides. Generally, the pH should range from about 2-8.

The pesticide compositions of the invention, containing only a very minor amount of 30 copolymer adjuvant, can be used at the same levels of use as the standard pesticide products without adjuvant. These levels vary between different pesticides, and the levels of use are well

known in the art. However, owing to the synergistic effects of the copolymers, lesser usage levels may be appropriate.

The compositions and methods of the invention provide a greater pesticidal effectiveness as compared with the use of equal amount of the selected pesticide alone. Preferably, this 5 increase should be at least about a three-fold greater effectiveness, and more preferably a four-fold increase in effectiveness.

The following examples set forth preferred compositions of the invention and pesticidal utilities thereof. It is to be understood, however, that these examples are provided by way of 10 illustration and nothing therein should be taken as a limitation upon the overall scope of the invention.

Example 1

In this example a series of commercially available insecticides were tested at various dilution levels and with and without a preferred copolymer, namely the AVAIL® copolymer 15 previously described (a 40%-60% w/w aqueous composition of a saturated sodium salt of a maleic anhydride/itaconic acid copolymer in water). In each set of test runs, the selected insecticide was tested with a population of fire ants in order to determine the time required to kill the entire population. As explained above, the presence of the copolymer gave a distinct adjuvant effect and significantly increased the potency of the insecticides.

20 In particular, in each test run 20 ml of the respective liquid insecticide composition was added to a mason jar and swirled around the inside bottom thereof. The liquid was then poured off and the remainder was allowed to dry on the inner jar surface, creating substantially a monomeric dried layer. The outside neck surface of the jar was then coated in talc, and the open end of the jar was placed into a fire ant nest. The talc coating prevented the aggressive fire ants 25 from climbing the outer surface of the jar. A population of fire ants was thus established in each jar, and the jar was then topped with an apertured mason jar cap. The time to death of all of the fire ants was then recorded.

In each case, the recommended concentration of insecticide was prepared (recorded as 30 “1X”), followed by dilutions with water to create the diluted compositions. Where copolymer was used, the copolymer was added to the insecticide with gentle mixing, at a level of 30 ml per gallon. If desired, lesser amounts of copolymer could be used, e.g., 20 ml per gallon.

The following table sets forth the results of these tests.

Table 1

INSECTICIDE COMPOSITION		TIME TO DEATH (MIN)	
malathion	1X	1	
malathion	1/10X	2	
5	malathion	1/20X	5
malathion	1/100X	30	
malathion + AVAIL®	1/100X	7	
10	permethrin	1X	5
permethrin	1/3X	5	
permethrin	1/10X	5	
permethrin	1/20X	20	
permethrin + AVAIL®	1/20X	2	
bifenthrin	1/20X	15	
bifenthrin + AVAIL®	1/20X	5	

15

The data of Table 1 clearly establishes the adjuvant effect of the copolymer with the tested insecticides. In all cases, the kill time for the lowest effective level of insecticide was materially lowered by the presence of the copolymer. Although the mechanism of this effect is not fully understood, it is believed that the tested insecticides, having an amphoteric or positive 20 charge, are modified by the copolymer to change the membrane potential thereof, e.g., the copolymer aggregates the charge, rendering the insecticide/copolymer mixture more effective. This is confirmed by a series of tests with a negatively charged insecticide (Diazinon®) where the copolymer gave no decrease in kill times as compared with the insecticide itself.

25 *Example 2*

In another series of tests, insecticides were tested with various copolymers having different ratios of maleic anhydride and itaconic acid moieties, and at different pH levels. In particular, respective copolymeric compositions were prepared made up of polymaleic acid, a 1:3 weight ratio of maleic anhydride to itaconic acid, a 1:1 weight ratio of maleic anhydride to itaconic acid, a 3:1 weight ratio of maleic anhydride to itaconic acid, and a 7:1 weight ratio of 30

maleic anhydride to itaconic acid. Individual portions of each of these copolymers were then pH-modified using sodium hydroxide to provide, for each copolymer, portions with no pH adjustment, and with adjustment to pHs of 6, 7, and 8. These pH-modified test copolymers were then mixed with a 1/100X dilution of malathion at a level of 30 ml of copolymer per gallon of insecticide. Similarly, the same pH-adjusted copolymers were mixed with 1/20X water dilutions of permethrin, again at a level of 30 ml of copolymer per gallon of insecticide.

The test products were then used in the same fire ant kill experiment of Example 1, giving the data of Tables 2 and 3.

Table 2

	INSECTICIDE COMPOSITION	pH	TIME TO DEATH (MIN)
10	1/100X malathion	--	14
15	Polymaleic Acid + 1/100X malathion	6	9.5
20	Polymaleic Acid + 1/100X malathion	7	9
25	Polymaleic Acid + 1/100X malathion	8	8
30	1:3 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	--	8
	1:3 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	6	7
	1:3 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	7	5
	1:3 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	8	8
	1:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	--	12
	1:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	6	8
	1:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	7	8.5
	1:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	8	8.5
	3:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	--	7.5

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3:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	6	6
3:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	7	7
5 3:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	8	5
7:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	--	9
10 7:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	6	4
7:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	7	6.5
15 7:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/100X malathion	8	6

Table 3

INSECTICIDE COMPOSITION	pH	TIME TO DEATH (MIN)
Polymaleic Acid + 1/20X permethrin	--	Still Alive, 33
20 Polymaleic Acid + 1/20X permethrin	6	10
Polymaleic Acid + 1/20X permethrin	7	10.5
Polymaleic Acid + 1/20X permethrin	8	12
1:3 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	--	Still Alive, 27
25 1:3 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	6	16
1:3 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	7	15
30 1:3 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	8	13
1:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	--	Still Alive, 37
1:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	6	35

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	1:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	7	19.5
	1:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	8	19
5	3:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	--	Still Alive, 32
	3:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	6	29
10	3:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	7	27
	3:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	8	17
	7:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	--	Still Alive, 20
15	7:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	6	15
	7:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin + NaOH permethrin	7	13
20	7:1 Maleic Anhydride/Itaconic Acid Copolymer + 1/20X permethrin	8	13

The data of Tables 2 and 3 demonstrate that the preferred copolymers are useful over a wide range of different maleic anhydride/itaconic acid ratios, and that the copolymers are likewise effective over wide pH ranges.

25

Example 3

In this example the effectiveness of the copolymers of the invention was tested with a glyphosate herbicide. An Iowa field having approximately 18-inch tall mixed bromegrass and orchard grass being prepared for corn planting was used as a test field. In order to plant, it was necessary to kill the weed grasses. It is known that an effective kill is very difficult using only one glyphosate application.

In the test, two quarts of standard commercial glyphosate was mixed with 40 gallons of 28% nitrogen liquid fertilizer made up of 1/3 urea by weight, 1/3 ammonium nitrate by weight, and 1/3 water by weight. As a comparison, two quarts of a 40% by weight solids maleic anhydride/itaconic acid copolymer (Nutrisphere® for liquids commercialized by Specialty

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Fertilizer Products, LLC, a calcium salt of maleic-itaconic copolymer, as a 30%-60% w/w solution in water, pH 1.5) was added to a separate quantity of the glyphosate-supplemented fertilizer.

Both test compositions were sprayed onto adjacent test plots of the field at a rate of 10 gallons per acre. After ten days, the plot sprayed with the glyphosate and copolymer-supplemented fertilizer exhibited essentially complete kill of the grasses. With the glyphosate-supplemented fertilizer without the copolymer, a second glyphosate spray application was required for a complete kill.

Thus, the copolymer of the invention allowed planting at an earlier time with reduced glyphosate consumption.

Claims:

1. A pesticide composition comprising respective fractions of pesticide and polymer, said polymer fraction comprising a polymer comprising maleic and itaconic moieties.
2. The composition of claim 1, said pesticide fraction comprising a pesticide selected from the group consisting of insecticides, herbicides, and mixtures thereof.
3. The composition of claim 2, said pesticide fraction comprising a herbicide.
4. The composition of claim 3, said herbicide comprising glyphosate.
5. The composition of claim 2, said pesticide fraction comprising an insecticide.
6. The composition of claim 5, said pesticide fraction having a pesticide selected from the group consisting of synthetic pyrethroids and organophosphates.
7. The composition of any one of claims 1 to 6, comprising a surfactant.
8. The composition of any one of claims 1 to 7, said polymer fraction being present at a level of from about 0.05-10% by weight, based upon the total weight of the composition taken as 100% by weight.
9. The composition of any one of claims 1 to 8, said polymer fraction being present at a level of 0.2-2% by weight.
10. The composition of any one of claims 1 to 9, said polymer fraction comprising a polymer containing at least about 93% by weight of itaconic and maleic moieties.

11. The composition of claim 10, at least about 60% of said polymer fraction being said polymer containing itaconic and maleic moieties, where the total weight of the polymer fraction is taken as 100% by weight.
12. The composition of claim 11, at least about 80% of said polymer fraction being said polymer containing itaconic and maleic moieties.
13. The composition of claim 11, at least about 90% of said polymer fraction being said polymer containing itaconic and maleic moieties.
14. The composition of claim 11, said polymer fraction consisting essentially of a polymer containing itaconic and maleic moieties.
15. The composition of claim 10, said polymer fraction consisting essentially of a polymer containing at least about 93% by weight of itaconic and maleic moieties.
16. A method of pesticidal treatment comprising the step of applying a pesticide composition to a surface, said composition comprising respective fractions of pesticide and polymer, said polymer fraction comprising a polymer comprising maleic and itaconic moieties.
17. The method of claim 16, said pesticide fraction comprising a pesticide selected from the group consisting of insecticides, herbicides, and mixtures thereof.
18. The method of claim 17, said pesticide fraction comprising a herbicide.
19. The method of claim 18, said herbicide comprising glyphosate.
20. The method of claim 17, said pesticide fraction comprising an insecticide.

21. The method of claim 20, said pesticide fraction having a pesticide selected from the group consisting of synthetic pyrethroids and organophosphates.
22. The method of any one of claims 16 to 21, comprising a surfactant.
23. The method of any one of claims 16 to 22, said polymer fraction being present at a level of from about 0.05-10% by weight, based upon the total weight of the composition taken as 100% by weight.
24. The method of any one of claims 16 to 23, said polymer fraction being present at a level of 0.2-2% by weight.
25. The method of any one of claims 16 to 24, said polymer fraction comprising a polymer containing at least about 93% by weight of itaconic and maleic moieties.
26. The method of claim 25, at least about 60% of said polymer fraction being said polymer containing itaconic and maleic moieties, where the total weight of the polymer fraction is taken as 100% by weight.
27. The method of claim 26, at least about 80% of said polymer fraction being said polymer containing itaconic and maleic moieties.
28. The method of claim 26, at least about 90% of said polymer fraction being said polymer containing itaconic and maleic moieties.
29. The method of claim 26, said polymer fraction consisting essentially of a polymer containing itaconic and maleic moieties.
30. The method of claim 25, said polymer fraction consisting essentially of a polymer containing at least about 93% by weight of itaconic and maleic moieties.

31. The composition of claim 1, said polymer being in the acid or salt form.
32. The method of claim 16, said polymer being in the acid or salt form.
33. The composition of claim 1, said pesticide comprising imidacloprid.
34. The composition of claim 1, said pesticide comprising glufosinate.
35. The method of claim 16, said pesticide comprising imidacloprid.
36. The method of claim 16, said pesticide comprising glufosinate.