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(54) **Method for the construction of a frame**

(57) In the method according to the invention for the construction of a plastic frame 1 with a wood look, horizontal and vertical frame parts 3, 5, are connected together with mitre joints.

A side in view 7 of the frame is then sanded flat by the connection joints 13. A groove 15 is then made near

each corner of the frame in the extension of the horizontal rectangular side 17 of the inner circumference edge 9 in the vertical frame part 5.

Finally, the side in view 7 of the frame 1 is provided with a layer of paint or foil 19, which covers the flat sanded connection joints 13, so that they are no longer visible.

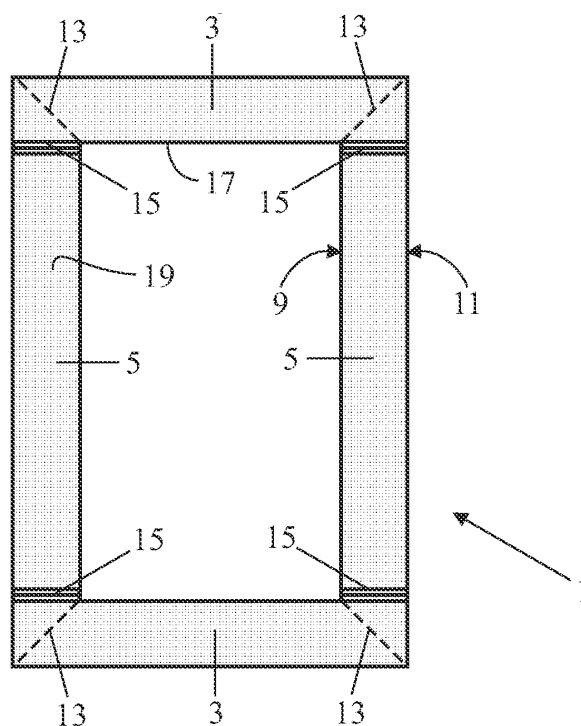


FIG. 3



EUROPEAN SEARCH REPORT

Application Number
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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
A	DE 20 2007 001236 U1 (GEALAN FENSTER SYSTEME GMBH [DE]) 10 May 2007 (2007-05-10) * abstract *	1	INV. E06B3/96
A	US 2008/113151 A1 (LIITTSCHWAGER TOMMY L [US] ET AL) 15 May 2008 (2008-05-15) * claim 1; figures *	1	
			TECHNICAL FIELDS SEARCHED (IPC)
			E06B
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 14 October 2009	Examiner Verdonck, Benoit
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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Patent document cited in search report	Publication date	Patent family member(s)	Publication date
DE 202007001236 U1	10-05-2007	NONE	

US 2008113151 A1	15-05-2008	NONE	
