

(19) **DANMARK**



Patent- og
Varemærkestyrelsen

(10) **DK/EP 3421945 T3**

(12) Oversættelse af
europæisk patentskrift

-
- (51) Int.Cl.: **G 01 F 1/66 (2006.01)** **B 06 B 1/00 (2006.01)** **G 01 H 5/00 (2006.01)**
G 10 K 11/00 (2006.01) **G 01 H 3/00 (2006.01)**
- (45) Oversættelsen bekendtgjort den: **2020-12-21**
- (80) Dato for Den Europæiske Patentmyndigheds
bekendtgørelse om meddelelse af patentet: **2020-10-07**
- (86) Europæisk ansøgning nr.: **18000499.6**
- (86) Europæisk indleveringsdag: **2018-06-06**
- (87) Den europæiske ansøgnings publiceringsdag: **2019-01-02**
- (30) Prioritet: **2017-06-29 DE 102017006505** **2017-09-19 DE 102017008776**
- (84) Designerede stater: **AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV
MC MK MT NL NO PL PT RO RS SE SI SK SM TR**
- (73) Patenthaver: **Diehl Metering GmbH, Industriestrasse 13, 91522 Ansbach, Tyskland**
- (72) Opfinder: **Mayle, Michael, Fichtestr. 8, DE - 91522 Ansbach, Tyskland**
Ploß, Peter, Dörnhof Str. 37, DE - 95445 Bayreuth, Tyskland
- (74) Fuldmægtig i Danmark: **RWS Group, Europa House, Chiltern Park, Chiltern Hill, Chalfont St Peter, Bucks SL9
9FG, Storbritannien**
- (54) Benævnelse: **FREMGANGSMÅDE OG MÅLEANORDNING TIL MÅLING AF EN FLUIDSTØRRELSE**
- (56) Fremdragne publikationer:
WO-A1-2016/184709
WO-A2-2010/034713
DE-A1-102012 019 217
GB-A- 2 343 249
GB-A- 2 447 691
US-A1- 2010 000 331
US-B1- 7 152 490

Description

The invention relates to a method for determining a fluid quantity relating to a fluid and/or a fluid flow of the fluid with a measuring device, which comprises a measuring tube which receives the fluid and/or through which the fluid flows, and a first and a second oscillation transducer which are arranged at a distance from one another on the measuring tube. The invention also relates to a measuring device.

One possibility for measuring a flow through a measuring tube involves ultrasonic meters. In these, at least one ultrasound transducer is used in order to introduce an ultrasound wave into the fluid flowing through the measuring tube, this wave being conducted on a straight path or after multiple reflections at walls or special reflection elements to a second ultrasound transducer. A flow rate through the measuring tube can be determined from the time of flight of the ultrasound wave between the ultrasound transducers, or from a time-of-flight difference in the event of interchanging of the transmitter and receiver.

DE 10 2012 019217 A1 describes a method for determining a fluid quantity relating to a fluid and/or a fluid flow of the fluid with a measuring device according to the preamble of independent Patent Claim 1.

It is known from the article by G. Lindner, "Sensors and actuators based on surface acoustic waves propagating along solid-liquid interfaces", J. Phys. D: Appl. Phys. 41 (2008) 123002, in order to excite conducted waves, to use so-called interdigital transducers in which a piezoelectric element is used that has control lines engaging in one another in the manner of a comb, in order to achieve excitation of particular excitation modes of conducted waves. Since shear modes of the piezoelectric element are necessarily excited, a high efficiency of the excitation is not typically achieved. Furthermore, relatively elaborate high-accuracy lithography is required in order to apply the required electrode structure with sufficient

exactness, a sufficient mode purity of the excitation nevertheless often not being achieved.

5 However, excitation of a pure-mode conducted wave is highly relevant for use in an ultrasonic meter, since the angle at which compression oscillations are emitted into the fluid depends on the phase velocity of the conducted wave, which is typically different in different excitation modes for the same excited frequency. If various modes are excited, this results
10 in various propagation paths for the compression oscillations in the fluid, which can at best be compensated for by elaborate signal evaluation.

It is therefore the object of the invention to provide a
15 measurement method which uses conducted waves for the measurement, the intention being to achieve a low installation space requirement and a simple structure of a measuring device used, and preferably to achieve maximally pure-mode excitation of conducted waves.

20

The object is achieved according to the invention by a method according to independent Patent Claim 1.

According to the invention, it is proposed to excite a wall of
25 a measuring tube in a plurality of mutually separated excitation regions. By superposition of the wave components generated, the total wave that is subsequently used for the excitation of the compression oscillations in the fluid is generated. In this case, the excitation regions and the excitation frequency are
30 matched to one another in such a way that an oscillation mode to be attenuated is attenuated by destructive interference at least for one propagation direction. In this way, an improvement in the mode purity of the excitation can be achieved by deliberately attenuating an undesired oscillation mode. In
35 addition or as an alternative, as will be explained in more detail below, direction-dependent attenuation of the oscillation mode may be carried out, so that, for example when exciting an essentially plane wave, emission of the plane wave may be carried

out exclusively in one direction or essentially in one direction.

In the case of a measuring tube which has a plurality of walls,
5 the oscillation transducers may be arranged on the same wall or
on different walls of the measuring tube. The excitation of the
total wave is in this case, in particular, carried out in that
wall on which the respective oscillation transducer is arranged.
The total wave and/or the wave components are in particular Lamb
10 waves. Excitation of Lamb waves takes place when the wall
thickness is comparable to the wavelength of the transverse wave
in the solid. Lamb waves are combined pressure and shear waves,
so that a deflection of the inner face of the wall in the
direction of the fluid, or away from the fluid, also results in
15 the case of excitation on the outer side of the wall of the
measuring tube. By these deflections, compression waves are in
turn initiated in the fluid. The entire region within which the
conducted wave propagates on the wall may therefore be used as
an excitation surface for a compression oscillation of the
20 fluid.

Conversely, the compression oscillation of the fluid in an
extended region of the wall may in turn excite a conducted wave
which can be recorded by the respective receiving oscillation
25 transducer. In this case, wavelength selectivity of the
measurement may be achieved by the selected spacing of the
excitation regions and optionally by selection of the sign or
the phase during the superposition of the measuring signals
recorded in the various excitation regions.

30 The introduction of the wave components in the various
excitation regions may be carried out with the aid of an
oscillation element used for a plurality of excitation regions,
this element being coupled directly or indirectly to the
35 measuring tube only in the respective excitation regions.
Preferably, however, separate oscillation elements are used for
the individual regions. The oscillation element or elements may
be coupled directly to the wall of the measuring tube, for

example adhesively bonded to the measuring tube, or a coupling element may be arranged between the oscillation element and the wall.

5 The oscillation element or the oscillation elements may be coupled to the measuring tube or a further coupling element by means of a viscous layer. This layer may have a viscosity of less than 10^8 mPas (millipascal-seconds), in particular a viscosity of between 0.6 mPas and 10^6 mPas. For example, a
10 silicone oil, the properties of which may be further adapted by additives, for example introduced particles, may be used as a viscous coupling layer. The layer thickness of the coupling layer may be between 10 μm and 100 μm .

15 Compared with rigid coupling, for example adhesive bonding, the advantage is achieved that stresses between the oscillation element and the wall in the event of a temperature change can be avoided. The measuring tube may for example be formed from metal or plastic, and the oscillation element may for example
20 be a piezoceramic with applied electrodes. Since these materials have different thermal expansion coefficients, it is advantageous to compensate for resulting different expansions by a viscous layer.

25 The viscous layer may be electrically insulating, for example in order to insulate an electrode of the oscillation element from a conductive measuring tube. As an alternative, it is possible for the viscous layer to be electrically conductive, for example in order to allow contacting of the electrode through
30 the conductive layer. The viscous layer may contain particles, in particular metal particles. This may on the one hand be used to achieve a conductivity of the viscous layer, and on the other hand the viscosity of the layer may be adapted according to requirements by addition of particles.

35

As an alternative to coupling by means of a viscous layer, it would also be possible to couple the oscillation element or the oscillation elements directly to the wall, in order to allow

more efficient introduction of oscillations into the wall. This is possible, for example, when excessively large temperature variations are not expected during operation of the measuring device.

5

The excitation regions may be essentially rectangular, for example in order to excite essentially plane wave components. They may, however, also be curved, in order for example to emit a focused wave component or spread the wave component into an aperture angle.

10

As already mentioned, almost complete quenching of the oscillation mode to be attenuated may be achieved in the method according to the invention when plane wave components are excited in the excitation regions. Various approaches, which will be explained below, are possible for this.

15

The half-wavelength, or an odd multiple of the half-wavelength, of the oscillation mode to be attenuated with the selected excitation frequency may be selected as the distance between the centres of two excitation regions, the excitation being carried out with the same phase angle in both excitation regions, and in particular with the same excitation profile. This results in destructive interference at least for propagation directions of the oscillation mode to be attenuated that lie parallel to the straight line connecting the centres. If essentially plane wave components are excited, in particular by using rectangular excitation regions, the oscillation mode to be attenuated may be quenched essentially fully for these. For a given excitation frequency, the wavelengths of the oscillation modes excited are dictated by the dispersion relation of the wall of the measuring tube, or of that wall section which conducts the wave. The procedure described may also be used for excitation in more than two excitation regions. Preferably, in this case, for a plurality of pairs of excitation regions it is the case that the spacing of their centres corresponds to the half-wavelength or to an odd multiple of the half-wavelength of the oscillation mode to be attenuated.

20

25

30

35

The excitation profile may describe the profile as a function of time of the deformation of the wall caused by the excitation, or of the forces exerted. When identical oscillation elements
5 are used for the excitation in different excitation regions, in particular the same excitation signal may be used for a plurality of oscillation elements, in order to achieve an identical excitation profile.

10 As an alternative, it is possible for the wavelength or a multiple of the wavelength

of the oscillation mode to be attenuated with the selected excitation frequency to be selected as the distance between the
15 centres of two excitation regions, the excitation being carried out with a phase offset of 180° between the excitation regions or with a mutually opposite excitation profile. This also results in destructive interference for the oscillation mode to be attenuated.

20

An opposite excitation profile may, for example, be achieved by each of the excitation regions being assigned a respective oscillation element, an excitation signal being delivered to one of the oscillation elements and the inverted excitation signal
25 being delivered to the further oscillation element, or by a connection polarity of the oscillation elements or an orientation of the oscillation elements with respect to the wall being reversed for the different excitation regions.

30 Excitations of this type may also be employed when using a plurality of excitation regions, the excitation regions preferably lying linearly behind one another and an opposite excitation profile, or a phase offset of 180° , preferably being used in each case for successive excitation regions.

35

The excitation frequency may, according to a first alternative of the invention, be selected in such a way that an excited further oscillation mode of the total wave has twice or half the

wavelength of the oscillation mode to be attenuated. The further oscillation mode may be amplified by the superposition of the wave components. If the half-wavelength of the oscillation mode to be attenuated, or an odd multiple thereof, is selected as the distance between the centres of the excitation regions and the excitation is carried out in-phase, or with the same excitation profile, then a further oscillation mode with half the wavelength is amplified. If, however, the wavelength of the oscillation mode to be attenuated or an odd multiple thereof is selected as the distance between the centres of the excitation regions and the excitation is carried out with a phase offset of 180° , or with mutually opposite excitation profiles, then a further oscillation mode with twice the wavelength is amplified. An excitation frequency, with which an oscillation mode to be attenuated and an oscillation mode having twice or half the wavelength can be excited with the same excitation frequency, may be determined from the dispersion relation of the wall in which, or of the wall section of the measuring tube in which, the wave components are excited.

20

The excitation frequency may be selected in such a way that only the oscillation mode to be attenuated and the further or a further oscillation mode are excited. A corresponding frequency may be determined with the aid of the dispersion relation of the wall, or of the wall section. Particularly in the case of relatively low excitation frequencies and/or wall thicknesses, for example for Lamb waves, only two branches of the dispersion relation occur, in particular the so-called A_0 and S_0 branches, which correspond to the fundamental modes of the asymmetric and symmetric Lamb waves.

30

In order to determine the fluid quantity or a further fluid quantity, further measurement data may be recorded, the excitation in two of the excitation regions in order to record the measurement data being carried out with the same phase and the same excitation profile, and in order to record the further measurement data with a phase offset of 180° or opposite excitation profile, or vice versa. It is also possible that,

35

when using more than two excitation regions, a corresponding phase offset or a corresponding reversal of the excitation profile is carried out for parts of the excitation regions. An opposite excitation profile may, for example, be achieved by
5 reversing the interconnection of electrodes of an oscillation element used for an excitation region, or inverting a drive signal.

The effect which can be achieved by the procedure described is
10 that, in order to record the measurement data, a first oscillation mode is attenuated and a second oscillation mode is amplified, and in order to record the further measurement data the first oscillation mode is amplified and the second oscillation mode is attenuated. This allows mode-selective
15 excitation for two different oscillation modes. Since, as explained in the introduction, different propagation paths for the excited compression oscillations in the fluid result for different oscillation modes of Lamb waves, a measurement of the fluid quantity in relation to different propagation paths may
20 therefore be achieved with little technical outlay.

In addition or as an alternative, the explained matching of the distance between the centres of the excitation regions and the excitation frequency may be used to influence a propagation
25 direction of the total wave, or to attenuate the propagation of the total wave in one direction. To this end, particularly when exciting essentially plane waves, the spacing of the centres and the phase angle of the excitations may be selected in such a way that an oscillation mode of the wave components is essentially
30 quenched in one direction and amplified in the other direction.

One quarter of the wavelength or an odd multiple of one quarter of the wavelength of the oscillation mode to be attenuated with the selected excitation frequency may, according to a second
35 alternative of the invention, be selected as the distance between two excitation regions, the excitation being carried out with a phase offset of 90° between the excitation regions. When exciting a plane wave, two plane waves which travel in opposite

propagation directions are conventionally excited. The above-described superposition results in a constructive interference for one of these propagation directions and destructive interference for the other.

5

This will be shown below with reference to an example in which the spacing is one quarter of the wavelength of the oscillation mode to be attenuated and a phase offset of $+90^\circ$ is used. In a first excitation region, the following conducted wave is

10

excited:

$$y_1 = \sin\left(\frac{2\pi}{\lambda}x - \omega t\right) + \sin\left(-\frac{2\pi}{\lambda}x - \omega t\right)$$

Here, λ is the wavelength, x is the distance from the excitation position, t is the time and ω is the product of 2π and the frequency of the conducted wave. Because of the phase offset and the distance between the regions, the following conducted wave travelling in both directions is excited in the second region:

15

$$y_2 = \sin\left(\frac{2\pi}{\lambda}\left(x + \frac{\lambda}{4}\right) - \omega t - \frac{\pi}{2}\right) + \sin\left(-\frac{2\pi}{\lambda}\left(x + \frac{\lambda}{4}\right) - \omega t - \frac{\pi}{2}\right)$$

20

A superposition, i.e. a sum of the two waves, may be calculated by trigonometric rearrangement, the following result being obtained:

25

$$y_1 + y_2 = 2 \cdot \sin\left(\frac{2\pi}{\lambda}x - \omega t\right)$$

A superposition of the two conducted waves therefore results in a conducted wave which propagates only in one propagation direction, since constructive interference results for this propagation direction and destructive interference results for the opposite propagation direction.

30

As may readily be seen from the calculation above, the addition of a complete wavelength to the oscillation mode to be attenuated does not change the result. Addition of one half-wavelength,

35

i.e. distances of for example 0.75 times, 1.75 times or 2.75 times the distance, or a phase shift of -90° , would lead to reversal of the remaining propagation direction. By selection of a phase offset between the excitation regions, for example by separate provision of excitation signals for the oscillation elements which are assigned to the individual excitation regions, the procedure described therefore also allows elective specification of one of two possible propagation directions for the total wave.

The approaches discussed above for suppressing an oscillation mode and for suppressing a propagation direction may be combined. To this end, the excitation frequency may be selected in such a way that the oscillation mode to be attenuated is at least partially quenched by destructive interference of the wave components in the propagation direction, and a further oscillation mode to be attenuated in a further propagation direction opposite to the propagation direction is at least partially quenched by destructive interference of the wave components in the further propagation direction. In particular, the wave components may be superposed in such a way that the oscillation mode to be attenuated is amplified in the further propagation direction by constructive interference, and the further oscillation mode to be attenuated is amplified in the propagation direction. In particular, the oscillation mode to be attenuated may be emitted essentially only in the further propagation direction and the further oscillation mode to be attenuated may be emitted essentially only in the propagation direction. Different oscillation modes are therefore emitted in different propagation directions.

This may be achieved by the excitation frequency being selected in such a way that the ratio of the wavelength λ_0 of the oscillation mode to be attenuated to the wavelength λ_1 of the

further oscillation mode to be attenuated is $\frac{\lambda_0}{\lambda_1} = \frac{2(2p+1)+(-1)^m}{2m+1}$, where m and p are respectively zero or a positive integer. As explained below, m specifies the distance between the centres

of the excitation regions and the sign of the phase difference.
This relation may be derived as follows:

If an oscillation mode with the wavelength λ_0 is intended to be
emitted directionally, then, as explained above, the distance
 Δx may be one quarter of the wavelength or an odd multiple of
one quarter of the wavelength of the oscillation mode to be
attenuated:

$$\Delta x = (2m+1) \cdot \frac{\lambda_0}{4},$$

where m is zero or an integer. The phase offset ϕ may then be
selected as follows:

$$\phi = (-1)^m \frac{\pi}{2}.$$

If the further oscillation mode to be attenuated is intended to
be quenched in that direction in which the oscillation mode to
be attenuated is amplified, then the further oscillation mode
to be attenuated must interfere destructively, i.e. have a phase
offset of 180° , or π , or an integer odd multiple thereof:

$$(2p+1) \cdot \pi = 2\pi \frac{\Delta x}{\lambda_1} - \phi,$$

where p is equal to zero or an integer. Substitution of Δx and
 ϕ and rearrangement results in the condition above for the ratio
of the wavelengths. If the dispersion relation of the wall is
known, then an excitation frequency for which this condition is
satisfied may deliberately be selected. Preferably, the
excitation frequency is in this case selected in such a way that
exactly 2 oscillation modes of Lamb waves can be excited, the
wavelengths of which have the ratio described. Preferably, p
and/or m are each less than or equal to five or less than or
equal to three.

The first and/or the second oscillation transducer may respectively comprise a plurality of oscillation elements, by which one of the wave components is respectively excited. A common control signal may be provided by a control device for
5 the oscillation elements, if in-phase excitation or an identical excitation profile is desired. A phase shift of 180° , or reversal of the excitation profile, may for example be achieved by inverting a drive signal, arranging a corresponding oscillation element in a reversed fashion on the wall, or changing a polarity
10 of the connection of the oscillation element to a control device.

The oscillation elements may be piezoelectric oscillation elements. They may be arranged on the wall or on a coupling element arranged between the wall and the oscillation element.
15 Relatively simple electrode structures are preferably used. For example, only two opposite electrodes may be provided, in which case one of these electrodes may also locally be routed around the oscillation element for easier contacting and/or protrude from the oscillation element as a plate electrode. Preferably,
20 a thickness oscillation of the oscillation element is excited perpendicularly to the wall of the measuring tube.

The dimensions of the respective oscillation element may be selected in such a way that the selected excitation frequency
25 is a resonant frequency of the oscillation element, in particular a resonant frequency of a thickness oscillation. The oscillation elements may extend essentially over the width of the measuring tube. It is, however, also possible to provide a plurality of, in particular jointly controlled, oscillation
30 elements in an excitation region. For example, a linear straight or curved arrangement of, for example, circular oscillation elements may be used in order essentially to excite a plane wave in the respective excitation region. The extent of the oscillation elements in the longitudinal direction of the tube,
35 or in the direction of a straight connecting line between the centres of the excitation regions, may for example be equal to or less than half the wavelength of the oscillation mode to be attenuated.

It is also possible to use very thin oscillation elements. In this case, it is possible that the oscillation elements do not have a natural mode in the region of the excitation frequency, so that broadband excitation is made possible. It is also possible to use so-called "piezoelectric wafer active sensors" as oscillation elements.

By the method according to the invention, measurements can be carried out on a fluid flow flowing through the measuring tube, but also on a fluid which is static in the measuring tube. The use of oscillation transport for recording fluid properties is in principle known in the prior art. In ultrasonic meters, for example, it is often the case that time-of-flight differences of a time of flight of an oscillation between a first and a second ultrasound transducer and vice versa are often recorded and a fluid velocity can be determined therefrom. It is, however, also possible to evaluate other measurement data in order to determine fluid properties. For example, a signal amplitude at the receiving oscillation transducer may be evaluated in order to record an attenuation of the oscillation during the transport through the fluid. Amplitudes may also be evaluated frequency-dependently, and absolute or relative amplitudes of particular spectral ranges may be evaluated in order to record a spectrally different attenuation behaviour in the fluid. Phase angles of different frequency bands may also be evaluated, in order for example to obtain information about the dispersion behaviour of the measurement section. Preferably, information about the dispersion behaviour of the pressure wave in the fluid and/or about the behaviour of the Lamb wave in the wall may be determined. As an alternative or in addition, changes in the spectral composition or the amplitude as a function of time, for example within a measurement pulse, may also be evaluated.

By evaluation of these quantities, a flow rate and/or a flow volume and/or a density, temperature and/or viscosity of the fluid may for example be determined as fluid quantities. In addition or as an alternative, for example, a speed of sound in

the fluid and/or a composition of the fluid, for example a mixing ratio of different components, may be determined. Various approaches for obtaining these fluid quantities from the measurement quantities explained above are known in the prior art, and will therefore not be presented in detail. For example, relationships between one or more measurement quantities and the fluid quantity may be determined empirically, and for example a look-up table or a corresponding formula may be used in order to determine the fluid quantity.

Besides the method according to the invention, the invention also relates to a measuring device for determining a fluid quantity relating to a fluid and/or a fluid flow of the fluid, which measuring device is specified by Patent Claim 9 and which is configured for carrying out the method according to the invention and may be refined with the features disclosed regarding the method according to the invention. The method according to the invention may likewise be refined with features which are explained regarding the measuring device. The excitation frequency may be specified in a fixed fashion, for example by corresponding programming or a corresponding structure of the control device.

The first and/or the second oscillation transducer respectively may comprise a plurality of oscillation elements, at least one respective oscillation element in each of the excitation regions being coupled to the measuring tube directly or by means of at least one coupling element. For example, a viscous layer and/or an element which carries the oscillation element may be used as a coupling element. The oscillation element may for example be a piezoelectric oscillation element, an electromagnetic oscillation element, a capacitive micromechanical ultrasound transducer or an electroactive polymer.

The control device may provide a common drive signal for the oscillation elements of the respective oscillation transducer, the drive signal being delivered directly to at least one oscillation element and with reversed polarity to at least one

oscillation element, so that a mutually opposite excitation profile of the oscillation elements results, or the drive signal being delivered directly to all oscillation elements. Such common provision of a drive signal is particularly simple to achieve technically. Reversal of the polarity may, for example, be carried out by reversed connection of electrodes of the oscillation elements or by means of an inverter circuit. It is also possible for the measuring device to be configured in such a way that it is possible to switch over between direct delivery of the drive signal and delivery with reversed polarity for some of the oscillation elements, for example in order to switch over between different oscillation modes to be attenuated or amplified, as explained regarding the method according to the invention.

As an alternative, the control device may be configured to provide, for at least two of the oscillation elements, drive signals which are mutually phase-shifted or have a mutually opposite signal profile. For example, the drive signals may be provided via different channels of one or more digital/analogue converters.

Further advantages and details of the invention may be found from the following exemplary embodiments and the associated drawings, in which, schematically:

Figs 1 - 3 show various views of one exemplary embodiment of a measuring device according to the invention, by which one exemplary embodiment of the method according to the invention may be carried out, and

Fig. 4 shows a detail view of a further exemplary embodiment of a measuring device according to the invention, by which a further exemplary embodiment of the method according to the invention may be carried out.

Fig. 1 shows a measuring device 1 for determining a fluid quantity relating to a fluid and/or a fluid flow. The fluid is

in this case conducted in a direction shown by the arrow 7 through an interior 4 of a measuring tube 3. In order to determine the fluid quantity, in particular a flow volume, a time-of-flight difference between the times of flight from a first oscillation transducer 5 to a second oscillation transducer 6 and vice versa may be determined by the control device 2. In this case, use is made of the fact that this time of flight depends on a velocity component of the fluid parallel to a propagation direction of an ultrasound ray 8 through the fluid. From this time of flight, it is therefore possible to determine a flow rate averaged over the path of the respective ultrasound ray 8 in the direction of the respective ultrasound ray 8, and therefore approximately an averaged flow rate in the volume through which the ultrasound ray 8 passes.

15

In order on the one hand to allow arrangement of the oscillation transducers 5, 6 outside the measuring tube 3, and on the other hand to reduce a sensitivity in relation to different flow rates at different positions of the flow profile, an ultrasound ray 8, i.e. a pressure wave, is not induced directly in the fluid by the first oscillation transducer 5. Instead, a conducted wave is excited in the side wall 9 of the measuring tube 3 by the oscillation transducer 5. The excitation is carried out with a frequency which is selected in such a way that a Lamb wave is excited in the side wall 9. Such waves can be excited when the thickness 10 of the side wall 9 is comparable to the wavelength of the transverse wave in the solid, which is given by the ratio of the speed of sound of the transverse wave in the solid and the excited frequency.

30

The conducted wave excited in the side wall 9 by the oscillation transducer 5 is schematically represented by the arrow 11. By the conducted wave, compression oscillations of the fluid are excited, which are emitted into the fluid in the entire propagation path of the conducted wave. This is represented schematically by the ultrasound rays 8 offset with respect to one another in the flow direction. The emitted ultrasound rays 8 are reflected at the opposite side wall 12 and conducted

35

through the fluid back to the side wall 9. There, the incident ultrasound rays 8 again excite a conducted wave in the side wall 9, which wave is schematically represented by the arrow 13 and can be recorded by the oscillation transducer 6 in order to
5 determine the time of flight. As an alternative or in addition, it is possible to record the emitted ultrasound waves by means of an ultrasound transducer 15 which is arranged on the side wall 12. In the example shown, the ultrasound rays 8 are not reflected, or are reflected only once, at the side walls 9, 12
10 on their path to the ultrasound transducer 6, 15. It would, of course, be possible to use a longer measurement section, in which case the ultrasound rays 8 are reflected several times at the side walls 9, 12.

15 In the procedure described, it may be problematic that the dispersion relation for Lamb waves in the side wall 9 has a plurality of branches. During excitation with a particular frequency specified by the control device 2, it would therefore be possible for different oscillation modes, which have
20 different phase velocities, to be excited for the Lamb wave. The effect of this is that the compression waves are emitted at different Rayleigh angles 14 as a function of these phase velocities. This results in different paths, which typically have different times of flight, for the conduction of the
25 ultrasound wave from the oscillation transducer 5 to the oscillation transducer 6 and vice versa. The received signals for these different propagation paths would therefore need to be separated by elaborate signal processing by the control device 2, in order to be able to determine the fluid quantity.
30 This on the one hand requires an elaborate control device, and on the other hand is not robustly possible in all applications. Maximally pure-mode excitation of conducted waves should therefore be carried out in the oscillation transducer 5.

35 Fig. 2 shows a structure of the oscillation transducer 5, by which pure-mode excitation of a total wave conducted in the wall 9 is made possible. The oscillation transducer 5 comprises two mutually separated excitation regions 16, 17, in which wave

components respectively conducted in the wall 9 are excited by a respective oscillation element 18, 19, these components being superposed to form the total wave. Lamb waves are excited as wave components. Since the oscillation elements 18, 19 are
5 essentially rectangular and are coupled to the wall in the entire excitation region 16, 17, essentially plane waves, which are conducted through the wall 9 in the propagation directions 23, 24, are excited as wave components.

10 In order to achieve pure-mode excitation, the distance 20 between the centres 21, 22 of the excitation regions 16, 17 and the excitation frequency specified by the control device 2 are selected in such a way that an oscillation mode, to be attenuated, of the wave components is essentially quenched by
15 destructive interference in the propagation directions 23, 24. In order to achieve this, the excitation frequency is selected in such a way that the wavelength 25 of the oscillation mode to be attenuated, according to the dispersion relation of the wall 9 at the selected excitation frequency, is twice as long as the
20 distance between the centres 21, 22 of the excitation regions 16, 17. Since the oscillation elements 18, 19 are essentially constructed in the same way and are driven with a common drive signal by the control device 2, destructive interference of the wave components results in relation to the oscillation mode to
25 be attenuated, the latter essentially being fully suppressed .

If the excitation frequency is then selected in such a way that only the oscillation mode to be attenuated and a single further oscillation mode are excited, which is readily possible with a
30 known dispersion relation of the wall 9, then essentially pure-mode excitation of the further oscillation mode can be carried out.

In the exemplary embodiment shown, the excitation frequency is
35 selected in such a way that the wavelength 26 of the further excited oscillation mode is exactly half as long as the wavelength 25 of the oscillation mode to be attenuated. In this way, the advantage is achieved that the wave components excited

in the excitation regions 16, 17 interfere constructively in relation to the further oscillation mode, so that this oscillation mode is provided having a greater amplitude.

- 5 The control signal provided by the control device 2 may also be inverted by an inverter circuit 27 before it is delivered to the oscillation element 19. One possibility for this is represented in Fig. 3. The oscillation element 19 consists of a piezoelectric block 30, for example a block 30 of piezoceramic or of a
10 piezocomposite ceramic, on which two flat electrodes 28, 29 are arranged. The oscillation element 19 bears with one electrode 29 on a coupling element 31, namely a viscous coupling layer which couples the oscillation element 19 to the wall 9 in the excitation region 17. The viscous layer may, for example,
15 comprise metal particles in order to adapt its viscosity according to requirements. It is preferably nonconductive in order to insulate the electrode 29 from the wall 9, if the wall 9 is conductive. Instead of coupling by means of the coupling element 31, the oscillation element 19 could also be coupled
20 directly, for example adhesively bonded, to the wall 9. The electrode 29 is primarily arranged on the side of the oscillation element 19 facing towards the measuring tube, but partially covers the block 30 in order to allow easier contacting.
- 25 In the state of the inverter circuit 27 as shown, the electrode 29 is coupled to a reference potential 32 and the electrode 28 is supplied with a drive signal of the control device 2. By switching over the switches 33, 34, the allocation of the signals to the electrodes 28, 29 can be reversed, so that a reversed
30 excitation profile in the excitation region 17 results from the same drive signal.

Switching of the inverter circuit 27 therefore leads to excitation with a mutual opposite excitation profile being
35 carried out in the excitation regions 16, 17, i.e. in the case of excitation with a harmonic oscillation excitation takes place with a phase shift of 180° . This leads to the further oscillation mode with the wavelength 26 now being attenuated, while the

previously attenuated oscillation mode with the wavelength 25 is amplified. If these two oscillation modes, as explained above, are the only two excitable oscillation modes, mode-selective oscillation excitation can therefore be carried out in the measuring device 1, it being possible to switch over between two oscillation modes. This is advantageous in particular since the Rayleigh angle 14, with which the compression waves are emitted into the fluid, and therefore the propagation path of the compression waves, depends on the phase velocity and therefore on the wavelength of the oscillation mode excited. By the procedure described, it is therefore possible to switch over between two defined propagation paths for the compression waves, so that the determination of the fluid quantity can be improved, or determination of some fluid quantities can be made possible for the first time.

The square cross section of the measuring tube 3 represented in Fig. 3 is purely exemplary. As an alternative, for example, it is also possible to use a measuring tube which is round, or one which is essentially round and flattened only at the arrangement surfaces of the oscillation transducers 5, 6, 15.

Fig. 2 shows in addition a further example of an excitation region 49, which could be used instead of the excitation region 17 or in addition thereto. The centre of the excitation region 49 lies 1.5 times the wavelength 25 of the oscillation mode to be attenuated away from the centre 21 of the excitation region 16, so that destructive interference for the oscillation mode to be attenuated also results from excitation in the excitation region 49 with the same excitation profile as in the excitation region 16.

In addition or as an alternative to the mode-selective excitation described above, the excitation may also be carried out in such a way that one of a plurality of propagation directions may be specified for the total wave. An example of this is represented in Fig. 4. The structure of the oscillation transducer 35 corresponds substantially to the structure of the

oscillation transducer 5 explained above, except for the fact that the distance 45 between the centres 43, 44 of the excitation regions 36, 37 is selected in a different way than as explained above, and that separate drive signals, which are mutually phase-shifted by $+90^\circ$ or -90° , are provided by the control device 38 for the oscillation elements 41, 42 arranged in the excitation regions 36, 37. The distance 45 is in this case selected in such a way that it is one quarter of the wavelength 46 of that oscillation mode which is intended to be suppressed for one of the propagation directions 39, 40. The effect of the selection of this distance, together with the phase shift by 90° , is that the oscillation mode to be attenuated is emitted only in the propagation direction 39 or only in the propagation direction 40, depending on the sign of the phase shift, and emission in the other propagation direction is suppressed by destructive interference.

This effect could also be achieved if, in addition or as an alternative to the excitation in the excitation region 37, excitation is carried out in the excitation region 47, the centre of which is separated from the centre 43 of the excitation region 36 by three quarters of the wavelength 46, or in the excitation region 48, the centre of which is separated from the centre 43 of the excitation region 36 by five quarters of the wavelength 46.

If the excitation is carried out in the excitation region 47 instead of in the excitation region 37 with the same phase offset, then the remaining propagation direction of the oscillation mode changes. If, for example, emission of the oscillation mode previously took place only in the propagation direction 39, then with a change of the excitation region from the excitation region 37 to the excitation region 47 it takes place in the propagation direction 40. The propagation direction may again be reversed by changing from a phase shift of $+90^\circ$ to a phase shift of -90° , or vice versa.

The approaches discussed above for suppressing an oscillation

mode and for suppressing a propagation direction could be combined. To this end, the excitation frequency may be selected in such a way that a first oscillation mode is emitted essentially only in a first propagation direction, and a second
 5 oscillation mode is emitted essentially only in an opposite second propagation direction. Different oscillation modes would therefore be emitted in different propagation directions.

This may be achieved by selecting the excitation frequency in
 10 such a way that the ratio of the wavelength λ_0 of the first oscillation mode to the wavelength λ_1 of the second oscillation

mode is $\frac{\lambda_0}{\lambda_1} = \frac{2(2p+1)+(-1)^m}{2m+1}$, where m and p are respectively zero or a positive integer. The spacing 45 of the excitation regions is $2m + 1$ times the quarter of the wavelength. In the example shown
 15 in Fig. 4, m is therefore equal to zero. If the excitation regions 47 or 48 shown by dashes were used, then m would be equal to one, or equal to two. P may be selected freely.

List of References

	1	measuring device
	2	control device
5	3	measuring tube
	4	interior
	5	oscillation transducer
	6	oscillation transducer
	7	arrow
10	8	ultrasound ray
	9	wall
	10	thickness
	11	arrow
	12	wall
15	13	arrow
	14	Rayleigh angle
	15	oscillation transducer
	16	excitation region
	17	excitation region
20	18	oscillation element
	19	oscillation element
	20	distance
	21	centre
	22	centre
25	23	propagation direction
	24	propagation direction
	25	wavelength
	26	wavelength
	27	inverter circuit
30	28	electrode
	29	electrode
	30	block
	31	coupling element
	32	reference potential
35	33	switch
	34	switch
	35	oscillation transducer
	36	excitation region

37 excitation region
38 control device
39 propagation direction
40 propagation direction
5 41 oscillation element
42 oscillation element
43 centre
44 centre
45 distance
10 46 wavelength
47 excitation region
48 excitation region
49 excitation region

Patentkrav

1. Fremgangsmåde til måling af en fluidstørrelse for et fluid og/eller en fluidstrømning af fluidet med en måleanordning (1),
5 som omfatter et målerør (3), som optager fluidet og/eller kan gennemstrømmes af fluidet, og en første og en anden med indbyrdes afstand på målerøret (3) placeret svingningstransducer (5, 6, 15, 35) omfattende trinnene: - aktivering af en respektiv gennem en væg (9) i målerøret (3) ført samlet bølge gennem den første
10 og/eller anden svingningstransducer (5, 6, 15, 35), idet der ved hjælp af den pågældende svingningstransducer (5, 6, 15, 35) i flere aktiveringsområder (16, 17, 36, 37) med hver især indbyrdes afstand i væggen (9) aktiveres førte delbølger, som overlejres til den pågældende samlede bølge, idet afstanden
15 (20, 45) mellem midtpunkterne (21, 22, 43, 44) på aktiveringsområderne (16, 17, 36, 37) og aktiveringsfrekvensen vælges således, at der i det mindste delvist udslettes et svingningsmode, der skal dæmpes, ved hjælp af en destruktiv interferens i delbølgerne i det mindste i en udbredelsesretning
20 (23, 24, 39, 40), idet aktiveringsområderne (16, 17, 36, 37) har en indbyrdes afstand i udbredelsesretningen (23, 24, 39, 40),
- aktivering af en kompressionssvingning af fluidet ved hjælp af den pågældende samlede bølge
- registrering af måledata for kompressionssvingningen via
25 den pågældende anden svingningstransducer (5, 6, 15, 35), og
- måling af fluidstørrelsen afhængigt af måledataene, kendetegnet ved, at
- enten aktiveringsfrekvensen vælges således, at et aktiveret yderligere svingningsmode i den samlede bølge har den dobbelte
30 eller halve bølgelængde (25, 26) af det svingningsmode, der skal dæmpes;
 - eller idet en fjerdedel af bølgelængden (46) af det svingningsmode, der skal dæmpes, eller flere gange en fjerdedel af bølgelængden (46) med et ulige antal ved den valgte
35 aktiveringsfrekvens vælges som afstand (45) mellem midtpunkterne (43, 44) på to aktiveringsområder (36, 37), idet aktiveringen gennemføres med en faseforskydning på 90° mellem aktiveringsområderne (36, 37), idet det svingningsmode, der skal

dæmpes, i det mindste delvist udslettes af en destruktiv interferens i delbølgerne i udbredelsesretningen (23, 24, 39, 40) og et yderligere svingningsmode, der skal dæmpes, i det mindste delvist udslettes i en yderligere udbredelsesretning
5 (23, 24, 39, 40), der er modsat udbredelsesretningen af en destruktiv interferens i delbølgerne i den yderligere udbredelsesretning.

2. Fremgangsmåde ifølge krav 1, kendetegnet ved, at den halve
10 bølgelængde (25) eller flere gange den halve bølgelængde (25) af det svingningsmode, der skal dæmpes, med et ulige antal ved den valgte aktiveringsfrekvens vælges som afstand (20) mellem midtpunkterne (21, 22) på to aktiveringsområder (16, 17), idet aktiveringen i begge aktiveringsområder (16, 17) gennemføres med
15 samme faseleje.

3. Fremgangsmåde ifølge krav 1, kendetegnet ved, at bølgelængden (26) eller flere gange bølgelængden (26) på det svingningsmode, der skal dæmpes, ved den valgte
20 aktiveringsfrekvens vælges som afstand (20) mellem midtpunkterne (21, 22) på to aktiveringsområder (16, 17), idet aktiveringen gennemføres med en faseforskydning på 180° mellem aktiveringsområderne (16, 17) eller med mod hinanden modsatrettet aktiveringsforløb.

25 4. Fremgangsmåde ifølge et af de foregående krav, kendetegnet ved, at aktiveringsfrekvensen vælges på en sådan måde, at det udelukkende er det svingningsmode, der skal dæmpes, og det yderligere eller et yderligere svingningsmode, der aktiveres.

30 5. Fremgangsmåde ifølge et af de foregående krav, kendetegnet ved, at der til måling af fluidstørrelsen eller en yderligere fluidstørrelse registreres yderligere måledata, idet aktiveringen i to af aktiveringsområderne (16, 17) til
35 registrering af måledataene sker med samme fase og samme aktiveringsforløb og til registrering af de yderligere måledata med en faseforskydning på 180° eller modsatrettet aktiveringsforløb eller omvendt.

6. Fremgangsmåde ifølge et af de foregående krav, kendetegnet ved, at aktiveringsfrekvensen er valgt således, at forholdet mellem bølgelængden

5 λ_0 i det svingningsmode, der skal dæmpes, og bølgelængden λ_1 i det yderligere svingningsmode, der skal dæmpes, er

$$\frac{\lambda_0}{\lambda_1} = \frac{2(2p+1)+(-1)^m}{2m+1}$$

idet

m og p hver især er nul eller et positivt helt tal.

10

7. Fremgangsmåde ifølge et af de foregående krav, kendetegnet ved, at den første og/eller den anden svingningstransducer (5, 6, 15, 35) hver især omfatter flere svingelementer (18, 19, 41, 42), hvorigennem den pågældende ene af delbølgerne aktiveres.

15

8. Fremgangsmåde ifølge krav 7, kendetegnet ved, at svingelementerne (18, 19, 41, 42) er piezoelektriske svingelementer.

20

9. Måleanordning til måling af en fluidstørrelse for et fluid og/eller en fluidstrømning af fluidet omfattende en styreenhed (2, 38), et målerør (3), som optager fluidet og/eller som gennemstrømmes af fluidet, og en første og en anden på målerøret (3) med indbyrdes afstand placeret svingningstransducer (5, 6,

25

15, 35), idet styreenheden (2, 38) er indrettet til at styre den første og/eller den anden svingningstransducer (5, 6, 15, 35) for at aktivere en respektiv gennem en væg (9) i målerøret (3) ført samlet bølge, idet der ved hjælp af den pågældende svingningstransducer (5, 6, 15, 35) i flere aktiveringsområder

30

(16, 17, 36, 37) med indbyrdes afstand hver især aktiveres i væggen (9) førte delbølger, som overlejres til den samlede bølge, idet afstanden (20, 45) mellem midtpunkterne (21, 22, 43, 44) for aktiveringsområderne (16, 17, 36, 37) og

35

aktiveringsfrekvensen vælges på en sådan måde, at et svingningsmode, der skal dæmpes, i det mindste delvist udslettes af en destruktiv interferens i delbølgerne i det mindste i en udbredelsesretning (23, 24, 39, 40), idet der ved hjælp af den

pågældende samlede bølge kan aktiveres kompressionssvingninger i fluidet, som via fluidet kan føres til den pågældende svingningstransducer (5, 6, 15, 35) og her kan registreres af styreenheden (2, 38) til måling af måledata, idet
5 fluidstørrelsen kan måles af styreenheden (2, 38) afhængigt af måledataene, idet aktiveringsområderne (16, 17, 36, 37) i udbredelsesretningen (23, 24, 39, 40) har indbyrdes afstand, kendetegnet ved, at den er indrettet til gennemførelse af fremgangsmåden ifølge et af de foregående krav.

10

10. Måleanordning ifølge krav 9, kendetegnet ved, at den første og/eller den anden svingningstransducer (5, 6, 15, 35) hver især omfatter flere svingelementer (18, 19, 41, 42), idet der i hvert af aktiveringsområderne (16, 17, 36, 37) er koblet i det mindste
15 et respektivt svingelement (18, 19, 41, 42) direkte eller via i det mindste et koblingselement (31) sammen med målerøret (3).

20

11. Måleanordning ifølge krav 10, kendetegnet ved, at styreenheden (2) tilvejebringer et fælles styresignal til svingelementerne (16, 17) i den pågældende svingningstransducer (5, 6, 15), idet der til styresignalet tilføres i det mindste et svingelement (16) direkte og i det mindste et svingelement (17) med omvendt polaritet, hvorved der fremkommer et i forhold til hinanden modsatrettet aktiveringsforløb af svingelementerne
25 (16, 17), eller hvorved aktiveringssignalet tilføres direkte til alle svingelementer (16, 17).

30

12. Måleanordning ifølge krav 10, kendetegnet ved, at styreenheden (38) er indrettet til at tilvejebringe aktiveringssignaler til i det mindste to af svingelementerne (41, 42), som er faseforskudte i forhold til hinanden eller har et i forhold til hinanden modsat rettet signalforløb.

FIG. 1

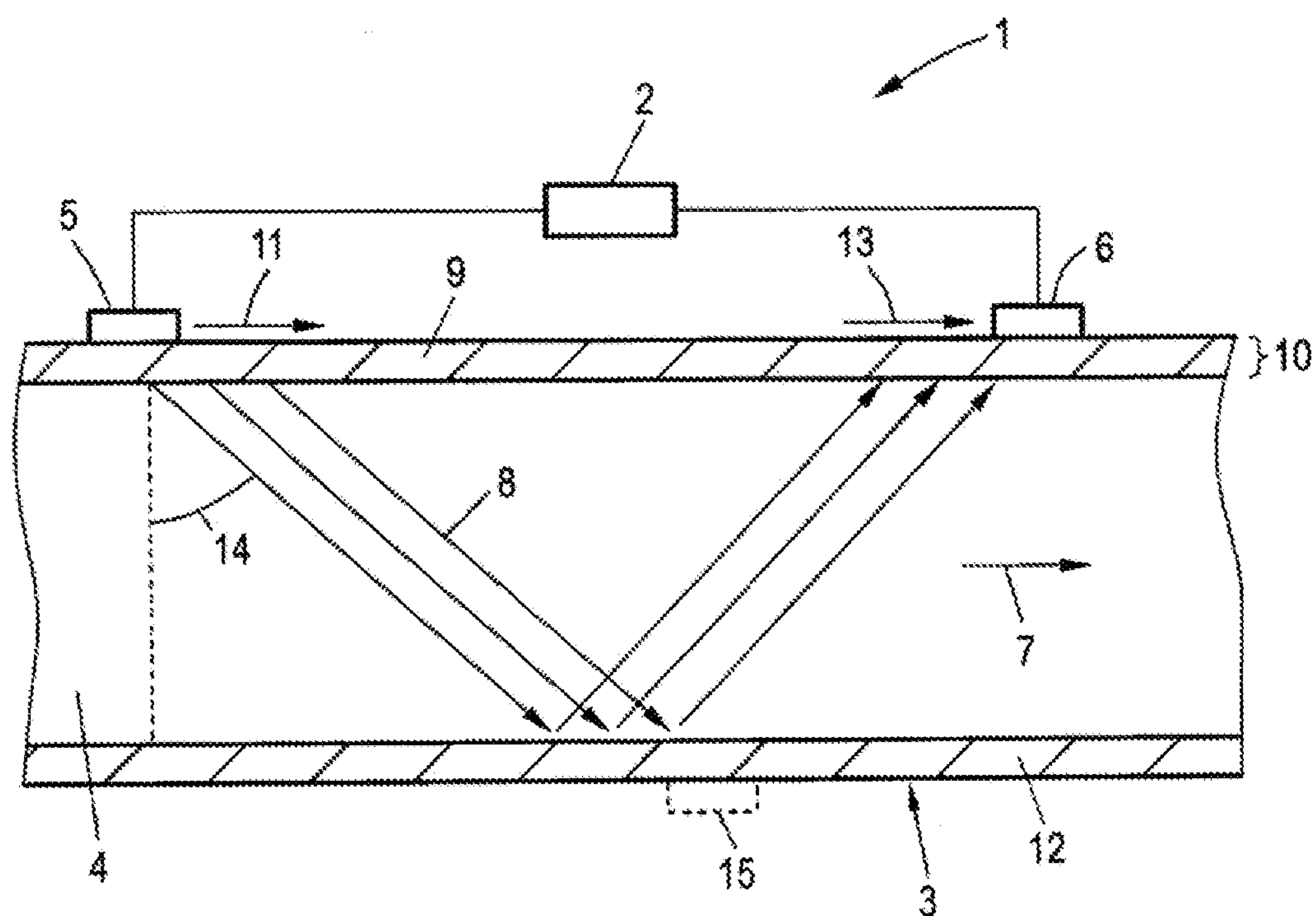


FIG. 2

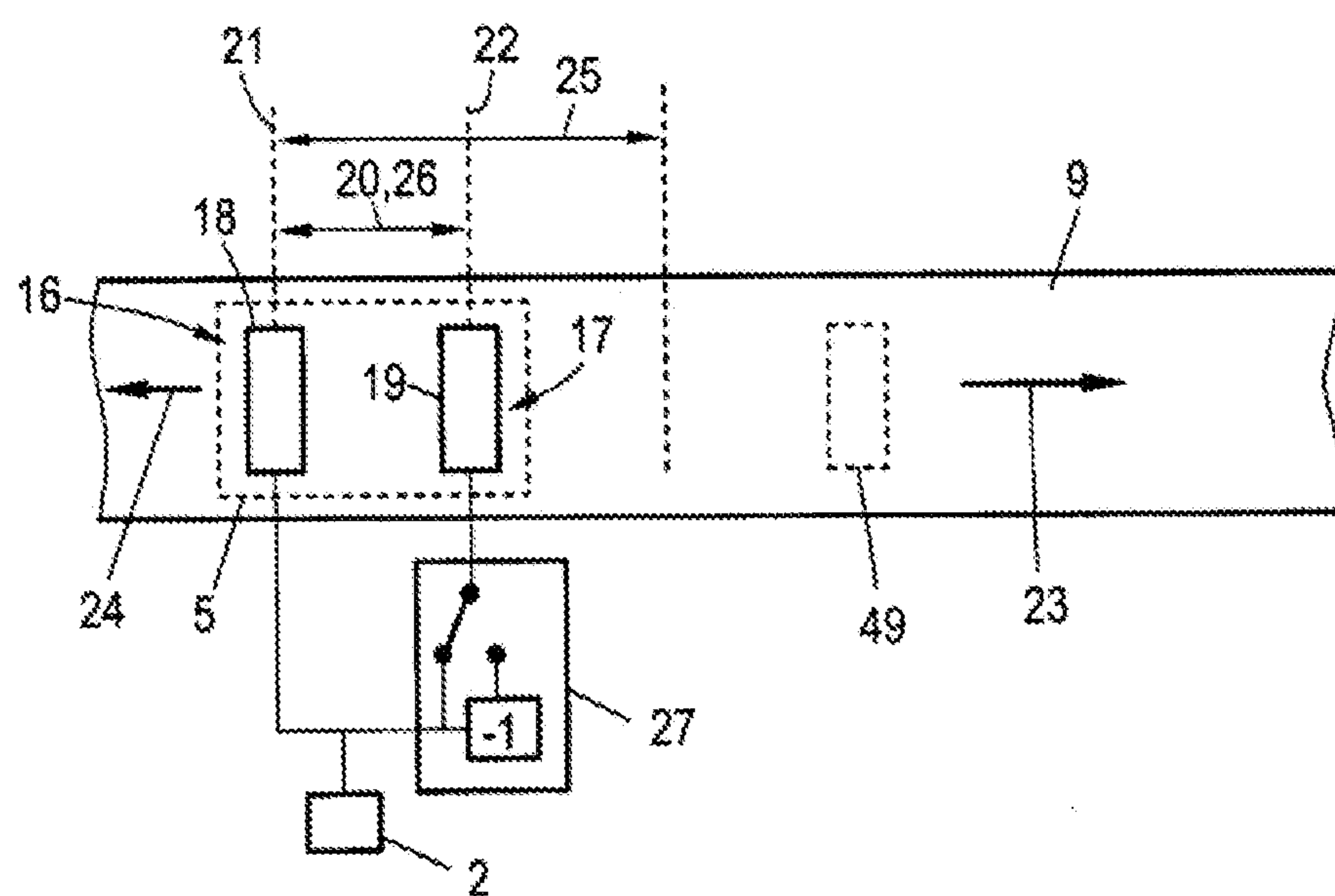


FIG. 3

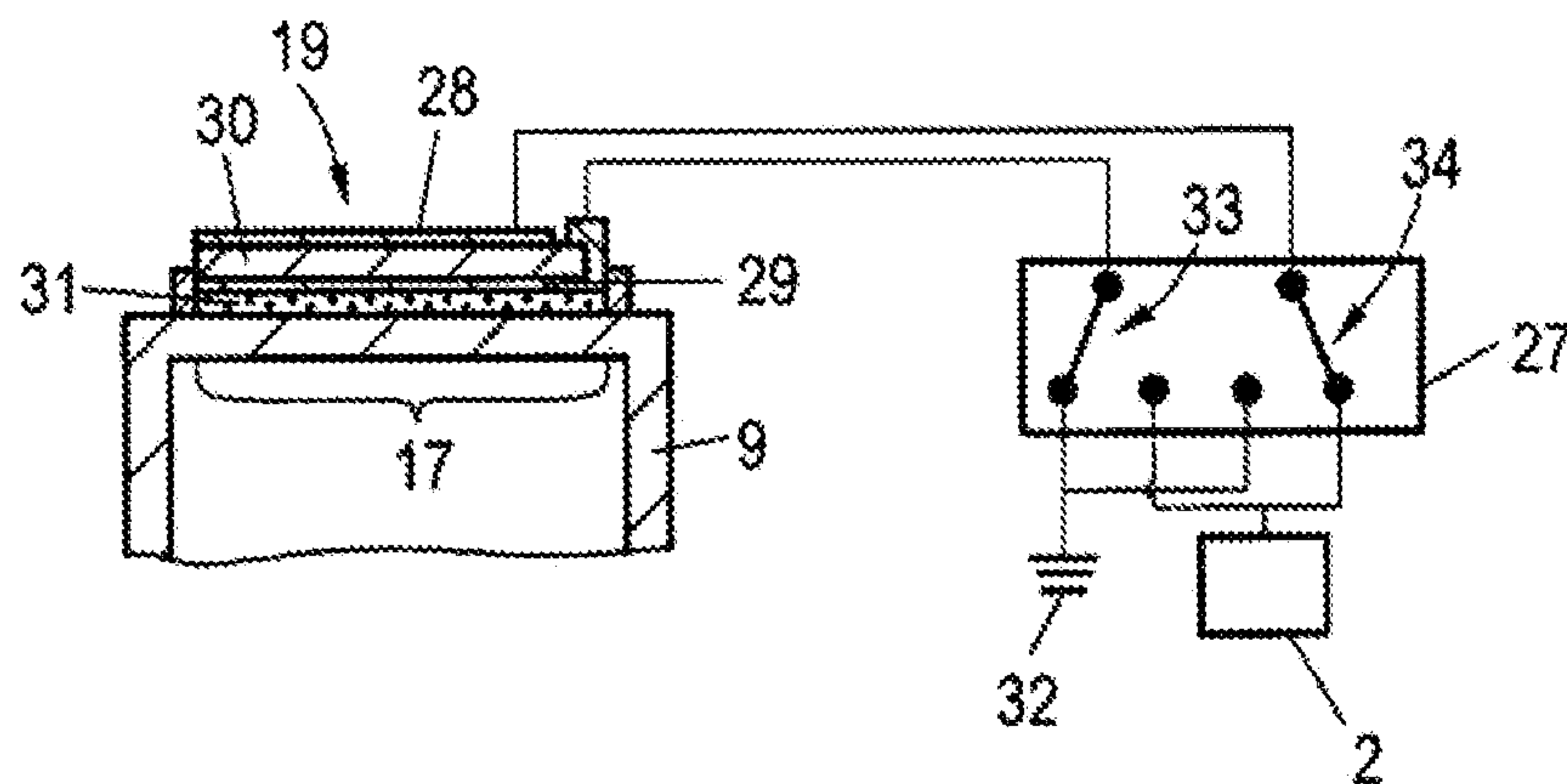


FIG. 4

